Sierra®

Marine Engine and Drive Parts

SWITCHES SHIELDS HOSE INSTRUMENTATION DIAGNOSTICS
ENGINE & DRIVE PARTS ACCESSORIES OILS & LUBRICANTS

MARINE PARTS CATALOG

2016



8030

IGNITION HAS NEVER LOOKED SO GOOD.

Sierra has the right mix of products to keep your ignition firing on all cylinders. We offer replacement spark plug wire sets, distributors, ignition coils, sensors, switches and more. We have a wide selection of quality performance ignition kits and many other performance products designed to take your boat to the max. All Sierra products are covered by our industry leading warranty.





Sierra
Marine Engine and Drive Parts

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Part #	Description	OEM	OEM Part Number
18-9400-30	25W-40 Mineral Oil, 30 Gallon Drum		
18-9400-30P	25W-40 Mineral Oil, 30 Gallon Drum (Pallet)		
18-6475	Alternator	Honda	31630-ZW5-003
18-6476	Alternator	Honda	31630-ZY6-003
18-79994N	Carburetor	Mercury	3310-866142A04
18-79995N	Carburetor	Mercury	3310-866143A03
18-79993	Carburetor (Remanufactured)	Volvo	
18-79996	Carburetor (Remanufactured)	Mercury	3310-818660A 1
18-79997	Carburetor (Remanufactured)	Mercury	3310-807826A1
18-79998	Carburetor (Remanufactured)	Volvo	R80316
18-80005	Carburetor (Remanufactured)	Volvo	17059059
18-80006	Carburetor (Remanufactured)	Volvo/OMC	R80382
18-80007	Carburetor (Remanufactured)	Volvo	R80383
18-80008	Carburetor (Remanufactured)	Volvo/OMC	R7044289
18-80009	Carburetor (Remanufactured)	Volvo/OMC	R80378
18-8957	Check Valve	Mercury	22-818994 1
CB45240	Circuit Breaker Resettable 40 A 24V		
CB45250	Circuit Breaker Resettable 50 A 24V		
CB60010	Circuit Breaker Resettable 50 A 24V		
18-710-08-2	Clamp-Hose-1/2” to 7/8”		
18-710-08	Clamp-Hose-1/2” to 7/8”		
18-710-36-2	Clamp-Hose-1-13/16” to 2-3/4”		
18-710-36	Clamp-Hose-1-13/16” to 2-3/4”		
18-710-28-2	Clamp-Hose-1-5/16” to 2-1/4”		
18-710-28	Clamp-Hose-1-5/16” to 2-1/4”		
18-710-40-2	Clamp-Hose-2-1/16” to 3”		
18-710-40	Clamp-Hose-2-1/16” to 3”		
18-710-52-2	Clamp-Hose-2-13/16” to 3-3/4”		
18-710-52	Clamp-Hose-2-13/16” to 3-3/4”		
18-710-44-2	Clamp-Hose-2-5/16” to 3-1/4”		
18-710-44	Clamp-Hose-2-5/16” to 3-1/4”		
18-710-56-2	Clamp-Hose-3-1/16” to 4”		
18-710-56	Clamp-Hose-3-1/16” to 4”		
18-710-60-2	Clamp-Hose-3-5/16” to 4-1/4”		
18-710-60	Clamp-Hose-3-5/16” to 4-1/4”		
18-710-80-2	Clamp-Hose-4-9/16” to 5-1/2”		
18-710-80	Clamp-Hose-4-9/16” to 5-1/2”		
18-710-88-2	Clamp-Hose-5-1/16” to 6”		
18-710-88	Clamp-Hose-5-1/16” to 6”		
18-710-96-2	Clamp-Hose-5-5/8” to 6-1/2”		
18-710-96	Clamp-Hose-5-5/8” to 6-1/2”		
18-8956	Coupler-2Pc	Mercury	22-8M0001721
18-4484HP	Cylinder Head	GM	
18-4485HP	Cylinder Head	GM	
18-4486HP	Cylinder Head	GM	
18-4493HP	Cylinder Head	GM	
18-4501HP	Cylinder Head	GM	
18-5515	Delco EST Distributor Coil to Module Harness		
18-5516	Delco EST Distributor Timing Tool		
18-5517	Delco EST Shift Interrupt Harness		

Part #	Description	OEM	OEM Part Number
18-1294	DESS Programmable Safety Lanyard	Sea-Doo/BRP	278-002-199
18-34080	Edelbrock® 600 CFM Carburetor	Universal	
18-34081	Edelbrock® 750 CFM Carburetor	Universal	
18-5239	Electronic Conversion Kit		
18-1845	Exhaust Elbow (Dry Joint)	Mercruiser	864591T02
18-1843	Exhaust Manifold (Dry Joint)	Mercruiser	865735A02
16-129-1126	Expandable Braided Sleeving, 1 1/2"		
16-129-1006	Expandable Braided Sleeving, 1"		
16-129-0127	Expandable Braided Sleeving, 1/2"		
16-129-0147	Expandable Braided Sleeving, 1/4"		
16-129-2006	Expandable Braided Sleeving, 2"		
16-129-0348	Expandable Braided Sleeving, 3/4"		
WH10560	Female Boat Side Connector, 12V, 3 SLOTS		
WH10640	Female Motor Side Connector, 24 V - 60A		
18-8958	Fitting	Mercury	22-42425 4
18-0716	Float Chamber Gasket	Yamaha	6CB-14984-00
18-0717	Float Chamber Gasket	Yamaha	6C5-14984-00
18-79909	Fuel Filter	Honda	16901-ZY3-003
18-79980	Fuel Filter	Yamaha	68F-24563-00
18-79981	Fuel Filter	Yamaha	69J-24501-00
18-79982	Fuel Filter	Yamaha	69J-24502-00
18-79983	Fuel Filter	Yamaha	6C5-24251-00
18-79984	Fuel Filter	Yamaha	6AW-24502-10
18-79985	Fuel Filter	Yamaha	68V-24502-30
18-79986	Fuel Filter	Yamaha	68V-24502-02
18-79911	Fuel Water Separator	Mercury	35-8M0079962
18-8953	Fuel Water Separator Cover		
18-8954	Fuel Water Separator Cover		
18-8955	Fuel Water Separator Cover		
18-79912	Fuel Water Separator Kit	Mercury	35-8M0082290
18-0720	Gasket, Dry Joint (Closed)	Mercruiser	27-864549A02
18-0721	Gasket, Dry Joint (Open)	Mercruiser	27-864547A02
18-0722	Gasket, Dry Joint (Restricted)	Mercruiser	27-864850A02
18-5240	Hi-Performance Electronic Conversion Kit		
18-9898	Hose Pinch-Off Pliers		
18-5512	I/L 4 Delco EST Conversion Kit		
18-5518	I/L 4 Sierra Electronic Distributor Conversion Kit		
18-5467	Ignition Coil	Volvo	21436799
18-8960	Ignition Spark Tester		
18-30585	Impeller	OMC	3854072
18-34082	Intake Manifold, Brass Water	GM	
18-34083	Intake Manifold, Brass Water	GM	
18-34084	Intake Manifold, Brass Water	GM	
18-4487	Intake Manifold, Cast Iron	GM	
18-4488	Intake Manifold, Cast Iron	GM	
18-9879	Intermediate Shift Cable Snake	Mercury	
18-74610	Lower Unit Seal Kit	Nissan/Tohatsu	398-87321-0

Part #	Description	OEM	OEM Part Number
18-74611	Lower Unit Seal Kit	Nissan/Tohatsu	346-87321-6
WH10650	Male Boat Side Plug, 24 V - 60A		
WH10570	Male Motor Side Plug, 12V, 3 PLUGS		
18-1956-2	Manifold	Mercruiser	860235A04
18-9490	Oil & Lube Display Rack		
18-9390	Oil Change Kit	Yamaha	LUB-MRNSM-KT-10
18-9391	Oil Change Kit	Yamaha	LUB-MRNLG-KT-10
18-9392	Oil Change Kit	Yamaha	LUB-MRNMD-KT-10
18-9393	Oil Change Kit	Yamaha	LUB-MRNMR-KT-10
18-79961	Oil Strainer	Yamaha	6H1-13411-00
18-0707	O-Ring	Yamaha	6CB-13016-00
18-8964	Power Steering Pump Pulley	Volvo	3853804
18-3753	Prop Nut Kit	Johnson/Evinrude	5005034
18-9095	Shields Sanitation System Cleaner (Concentrate, 1 Gal.)		
18-9093	Shields Sanitation System Cleaner (Ready-to-use, 1 Gal.)		
18-9450-2	Sierra 20W-40 FC-W Outboard Oil (1 qt)	Yamaha	LUB-20W40-FC-12
18-9240-1	Sierra Hydro Defense Marine Grease (15 oz Cartridge)	Mercury	92-802863A1
18-9240-0	Sierra Hydro Defense Marine Grease (8 oz Tube)	Mercury	92-802859A1
18-9149	Sierra Power and Recharge Kit (S.P.A.R.K.)		
18-6961	Starter	Yamaha	6CB-81800-00-00
18-8412	Starter Stud Extender		
18-SD106-1	STATS Complete Kit - Mercury/Mercruiser Diagnostics with G3 & MEFI 1-4		
18-SD410	STATS Complete Kit - Mercury/Mercruiser w/ G3, MEFI 1-4, Johnson/Evinrude, Suzuki 4-Stroke, Yamaha O/B, and Honda O/B		
18-ADC428	STATS Mercury G3 Diagnostic Cable	Mercury	
18-SD415	STATS Mercury G3 Upgrade Kit -- Drop Ship Only		
18-9530-4	TCW-3 Direct Inject Oil (2.5 Gal)		
18-3632	Thermostat	Yamaha	67F-12411-01
18-3631	Thermostat with Housing	Mercury	892864T04
18-6747	Tilt/Trim Assembly	Mercruiser	865380A25
18-4497	Timing Cover	GM	
18-79989	Trailering Sticks	Universal	
18-79988	Transom Plate (Large)		
18-79987	Transom Plate (Small)		
18-6748	Trim Motor	Yamaha	67C-43880-00-00
18-5513	V-6 Delco EST Conversion Kit		
18-5519	V-6 Sierra Electronic Distributor Conversion Kit		
18-5514	V-8 Delco EST Conversion Kit		
18-5520	V-8 Sierra Electronic Distributor Conversion Kit		
18-8962	Valve Cover Set	GM	
18-8963	Valve Cover Set	GM	
18-9897	Verado Flywheel Puller/Lifting Eye	Mercury	91-895343T02
18-6650	Voltage Regulator	Yamaha	6M6-81960-A0-00
18-6651	Voltage Regulator	Yamaha	66V-81960-00-00
18-6652	Voltage Regulator	Yamaha	6K8-81960-A0-00

Sierra
Marine Engine and Drive Parts

All references to Original Equipment Manufacturers, their trade names, or their part numbers are for replacement part identification only. All Sierra Marine Products are designed to meet or exceed the OEM part they are intended to replace and are backed by the best warranty in the business.

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Sierra®
Marine Engine and Drive Parts

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	Premier Pro	White Premier Pro	Driftwood	Lido	Lido Pro
Fuel Gauge	2" 62718P	2" 62551P	2" 61549P	2" 65496P	2" 59655P
Hourmeter 10,000 hrs (non-Illuminated)	2" 62719P	2" 62538P	2" 62952P	2" 65497P	2" 59416P
Oil Pressure Gauge (SW) 0-80 PSI	2" 62720P	2" 62542P	2" 61550P	2" 65501P	2" 59653P
Oil Pressure Gauge (SW) 0-100 PSI		2" 62543P		2" 65498P	
Water Pressure Kit (Outboard) 30 PSI	2" 62721P		2" 62960P	2" 65507P	2" 63523P
Water Pressure Kit (Outboard) 40 PSI		2" 67657P			
GPS Speedo 35 MPH	3" 781-627-035P	3" 781-625-035P			781-310-035P
GPS Speedo 60 MPH	781-627-060P	781-625-060P			781-310-060P
GPS Speedo 80 MPH	3" 781-627-080P	3" 781-625-080P			
GPS Speedo 120 MPH	3" 781-627-120P	3" 781-625-120P			
Speedo Kit 35 MPH (Pitot Type)				3" 61751P	
Speedo Kit 50 MPH (Pitot Type)			3" 61547P	3" 61752P	3" 61752FP
Speedo Kit 60 MPH (Pitot Type)					
Speedo Kit 65 MPH (Pitot Type)	3" 62722P	3" 62546P	3" 62372P	3" 65510P	3" 59713P
Speedo Kit 70 MPH (Pitot Type)					
Speedo Kit 80 MPH (Pitot Type)	3" 62723P	3" 65626SSFP	3" 63516P	3" 65670P	3" 59649P
Tachometer, 0-6000 RPM O/B & 4 Cycle Gas	3" 62724P				
Tachometer, 0-7000 RPM O/B & 4 Cycle Gas		3" 62561P	3" 61546P	3" 65693P	3" 59737P
Tachometer, 0-8000 RPM O/B & 4 Cycle Gas	3" 62725P				
Tachometer 0-4000 RPM Diesel Alt		3" 62547P		3" 65671P	
Diesel Magnetic Pickup, 90-180 Teeth		3" 62548P		3" 65692P	
Tach/Hour 0-7000 RPM O/B & 4 Cycle Gas		3" 62565P	3" 63941P	3" 65129P	
Tachometer - System check gauge			3" 62698P	3" 64477FP	
Water Temp (SW) 120-240°F	2" 62729P	2" 62540P	2" 61552P*	2" 65509P	2" 59654P
Water Temperature Kit (Outboards)	2" 62748P			2" 65508P	
Trim Gauge Evinrude/Johnson	2" 62726P	2" 62550P	2" 62373P	2" 65502P	
Trim Gauge Honda	2" 63531P		2" 62375P	2" 65503P	
Trim Gauge Mercury OB & IO, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2" 62727P	2" 62549P	2" 61551P	2" 65504P	2" 59657P
Trim Gauge 2002 and newer Suzuki 4-Stroke	2" 62726P	2" 62550P	2" 62373P	2" 65502P	
Trim Gauge pre 2001 Yamaha outboards	2" 62728P			2" 65505P	
Voltmeter 12v	2" 62730P †	2" 62555P	2" 61548P	2" 65506P	2" 59656P
Voltmeter 24v		2" 62539P			
12V Battery Condition Indicator					
Engine Synchronizer Gauge	2" 84730P			2" 65495P	
System check gauge - Evinrude/Johnson				2" 65206SSP	
Systems Monitor – Suzuki				2" 65669SSP	
Ammeter 60-0-60					




* ***Twin Engine Outboard Add On Kit -*** *Tachometer, Voltmeter*

* ***Twin Engine Inboard/Sterndrive Kit -*** *Tachometer, Water Temperature, Oil Pressure, Voltmeter*

* ***Outboard Kit -*** *Tachometer, Speedometer (65 MPH with pitot tube), Fuel Gauge (compatible with common marine senders), and Voltmeter. Matching Trim Gauges, Hourmeters and Water Pressure or Temperature Kits are available separately. (Not for diesels.)*

* ***Sterndrive Kit -*** *Tachometer, Speedometer (65 MPH with pitot tube), Fuel Gauge, Water Temperature Gauge, Oil Pressure Gauge (all compatible with common marine senders), and Voltmeter. Matching Trim Gauges and Hourmeters are available separately for stern drive applications. (Not for diesels.)*

* *(100-220°F) range.*

* *0-3500 RPM.*


Sahara


Sterling


Black Sterling


Amega


Arctic


Eclipse


Heavy Duty

Sahara	Sterling	Black Sterling	Amega	Arctic	Eclipse	Heavy Duty
2" 59707P	2" 63477P	2" 67021P	2" 57902P	2" 68365P	2" 68390P	2" 80150P
			2" 84760P	2" 68366P	2" 68391P	2" 82760P
2" 59705P	2" 63479P	2" 67022P	2" 57903P	2" 68367P	2" 68392P	2" 80180P
			2" 57929P		2" 68393P	2" 80181P
2" 69870P	2" 63481P		2" 61238P			
		2" 67382P	2" 68357P	2"68369P	2" 68394P	
			3" 781-579-035P	3" 781-683-035P	3" 781-684-035P	
			781-579-060P	781-683-060P	781-684-060P	
			3" 781-579-080P	3" 781-683-080P	3" 781-684-080P	
3" 61826P		3" 67283P	3" 58342P	3" 68370P	3" 68395P	
3" 61163P		3" 68960P	3" 57898P			
						3" 80514P
3" 59704P	3" 63475P		3" 57900P	3" 68371P	3" 68396P	
		3" 67285P				
3" 63076P	3" 63476P		3" 57899P	3" 68372P	3" 68397P	
						3" 82288P
3" 59703P	3" 63473P	3" 67363P	3" 58255P	3" 68374P	3" 68399P	
			3" 68358P	3" 68373P	3" 68398P	3" 82302P*
						3" 82303P
3" 69743P	3" 63474P	3" 67364P	3" 68443P	3" 68375P	3" 68400P	
3" 61901P			3" 58935P			
2" 59706P	2" 63480P	2" 67020P	2" 57904P	2" 68376P	2" 68401P	2" 80590P
			2" 58862P*	2" 68377P	2" 68402P	2" 82418-1P
2" 61908P	2" 63483P	2" 67365P	2" 58431P	2" 68378P	2" 68403P	
2" 62369P	2" 64475P	2" 67855P	2" 68359P	2" 68379P	2" 68404P	
2" 59709P	2" 63482P	2" 67023P	2" 57905P	2" 68380P	2" 68405P	
2" 61908P	2" 63483P	2" 67365P	2" 58431P	2" 68378P	2" 68403P	
			2" 61748P	2" 68381P	2" 68406P	
2" 59708P	2" 63478P	2" 67019P	2" 57901P	2" 68383P	2" 68408P	2" 80134P †
						2" 80131P
			2" 68361P	2" 68384P	2" 68409P	
						2" 80730P
2" 66956P	2" 63585P		2" 65205P	2" 68385P	2" 68410P	
			2" 65668BMDP	2" 68386P	2" 68411P	
			2" 68356P	2" 68364P	2" 68389P	2" 80710P

**** Outboard Kit w/ Tach/Hr -*** *Tachometer/Hourmeter, Speedometer (65 MPH w/ Pitot Tube, Fuel Gauge (compatible with common marine senders), and Voltmeter.*

**** Inboard/Sterndrive Kit -*** *Tachometer/Hourmeter, Speedometer (65 MPH w/ Pitot Tube, fuel Gauge, Water Temperature Gauge, Oil Pressure Gauge (all compatible with common marine senders), and Voltmeter.*

** Matching Trim Gauges are available separately. Not for diesels.*

† 8-16 VDC



MATRIX GAUGES - The Matrix gauge set is intended to operate on Mercury SmartCraft engines (max 4 engines/2 stations) utilizing the SmartCraft® protocol. The gauges operate on 12 volt systems and support single, dual, triple or quad engine applications. In a Matrix gauge set, the 3" tachometer is the master and connects directly to the SmartCraft data bus. All other gauges are slaves and connect to the tachometer RS-485 private bus (immune to electrical noise, more robust and reliable). The tachometer reads SmartCraft engine parameters and forwards them on the private bus for the slave gauges.



FEATURES:

- Smart Tachometer CANbus driven
- All 2" gauges receive data from tachometers
- LCD on Tachometer and Speedo displays all available data and alarms
- IP67 waterproof/ submersible housings (with Connector fitted)
- Dry Nitrogen filled to minimize fogging
- LED dimmable, automotive style backlighting (red)
- CANbus connectivity

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	PART NO.
Speedometer w/ LCD US 90 MPH	3"	70002D
Fuel Primary	2"	70003D
Fuel Secondary	2"	69992D
Voltmeter 10 - 16 VDC	2"	70004D
Temperature 240F	2"	70006D
Water pressure 40 PSI	2"	69994D
Oil Pressure 80 PSI	2"	70005D
Trim	2"	69993D
Tachometer - Smartcraft	3"	70000D
Tachometer - NEMA 2000	3"	70001D

PART NO.	DESCRIPTION
69995K	Harness - Tachometer to Smartcraft, 30"
69996K	Harness - Tachometer to NMEA 2000, 30"
69997K	Harness - Tachometer to Speedometer, 48"
69998K	Terminator - Needed when no speedo is used
69999K	Harness - Any 2" gauge to another, 8"

PARAMETERS SUPPORTED			
• Engine RPM	• Reserve Oil Level	• Throttle Position	• Tank 2
• Coolant Temperature	• Water Pressure	• Load Percent	• RPM Synch
• Engine Oil Pressure	• Coolant Pressure	• Oil Level	• Trim Synch
• Engine Hours	• Oil Temperature	• Boost Pressure	
• Fuel Low	• Fuel Pressure	• Tank 1	

DIGITAL ANALOG CONVERTER



69741P
DIGITAL ANALOG CONVERTER

- Converts NEMA 2000 digital output to analog signal
- Eliminates need to replace analog gauges when repowering
- For Yamaha, Honda, Suzuki, and BRP (Johnson, Evinrude)

All gauge products are only available in North America!

GPS SPEEDOMETERS - These GPS speedometers provide accurate speed over ground readings and heading information all in one attractive package. Available in various speed ranges to meet your application, the GPS speedometer is offered in a number of popular styles to match the colors in your boat like Premier Pro, White Premier Pro, Amega, Arctic and Eclipse instrument lines.



FEATURES:

- Available in speed ranges of 35 MPH, 80 MPH and 120 MPH.
- Included LCD heading display to show course over ground.
- Use our GPS antenna (sold separately) or connect to an existing NMEA 0183 GPS device – connectors included.
- Speed accuracy of +/-1 MPH (once moving).
- Heading accuracy of +/-1 degree (once moving).
- Ideal for slow speed applications like pontoon boats and for high speed performance boats where pitot tubes do not perform well.

SELECTION GUIDE:

PART NUMBER	GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE
Premier Pro:				
781-627-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-627-060P	60 MPH	3”	0-60 MPH	GPS RECEIVER
781-627-080P	80 MPH	3”	0-80 MPH	GPS RECEIVER
781-627-120P	120 MPH	3”	0-120 MPH	GPS RECEIVER
White Premier Pro:				
781-625-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-625-060P	60 MPH		0-60 MPH	GPS RECEIVER
781-625-080P	80 MPH	3”	0-80 MPH	GPS RECEIVER
781-625-120P	120 MPH	3”	0-120 MPH	GPS RECEIVER
Amega:				
781-579-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-579-060P	60 MPH		0-60 MPH	GPS RECEIVER
781-579-080P	80 MPH	3”	0-80 MPH	GPS RECEIVER
Arctic:				
781-683-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-683-060P	60 MPH		0-60 MPH	GPS RECEIVER
781-683-080P	80 MPH	3”	0-80 MPH	GPS RECEIVER
Eclipse:				
781-684-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-684-060P	60 MPH		0-60 MPH	GPS RECEIVER
781-684-080P	80 MPH	3”	0-80 MPH	GPS RECEIVER
Lido Pro:				
781-310-035P	35 MPH	3"	0-35 MPH	GPS RECEIVER
781-310-060P	60 MPH	3"	0-60 MPH	GPS RECEIVER

GPS RECEIVERS

- Highly sensitive receiver
- Precise information output even when mounted under a fiberglass console or bimini top
- Durable exterior
- Updates once every second to output accurate NMEA 0183 information



68982P
GPS RECEIVER
4 ft. long



68755P
GPS RECEIVER
25 ft. long

PREMIER PRO - A very popular OEM line, Premier features black dials with modern white and blue graphics. When lighted, white dial grads become red and pointer lights white. These instruments feature automotive type light-piping and a fog-resistant design for outstanding readability.



FEATURES:

- Full automotive type lighting, no "halo" around dial edges. When lit, white dial grads become red, pointer lights white.
- Black dial, white graduations/numerals (metrics in blue), white pointer staff.
- Scratch resistant curved glass lenses, with black, near-flush bezels.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- Line includes standard ignition engine synchronizer kits including module.
- Fog-Resistant Design! Complies with SAE J-1810.

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Engine Synchronizer Gauge:	2"	PORT-STBD.	REQUIRES "L"	84730P
Fuel Gauge:	2"	E-1/2-F	REQUIRES "F"	62718P
Hourmeter:	2"	10,000 Hrs.	NONE REQUIRED	62719P
Oil Pressure Gauge (Electric):				
Oil Pressure 80 PSI	2"	0-80 PSI	REQUIRES "C"	62720P
GPS Speedometer:				
35 MPH	3"	0-35 MPH	GPS RECEIVER	781-627-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-627-060P
80 MPH	3"	0-80 MPH	GPS RECEIVER	781-627-080P
120 MPH	3"	0-120 MPH	GPS RECEIVER	781-627-120P
Speedometer Kits:				
65 MPH (Pitot type)	3"	10-65 MPH	INCLUDES "G"	62722P
80 MPH (Pitot type)	3"	20-80 MPH	INCLUDES "G"	62723P
80 MPH (Pitot type) Head Only	3"	20-80 MPH		62723PH
Tachometers (Electric):				
O/B & 4-Stroke Gas Engines*	3"	0-6000 RPM	O/B ALT./COIL	62724P
O/B & 4-Stroke Gas Engines*	3"	0-8000 RPM	O/B ALT./COIL	62725P
Trim Gauges (Outboard, I/O):				
Evinrude/Johnson Outboards	2"	UP-DOWN	BY ENG. MFR	62726P
Honda Outboards	2"	UP-DOWN	BY ENG. MFR	63531P
Mariner/Merc/Cobra/Volvo DP, SX,				
Yamaha 2001 and on	2"	UP-DOWN	BY ENG. MFR	62727P
Suzuki 4-Stroke, 2002 to date	2"	UP-DOWN	BY ENG. MFR	62726P
Yamaha Outboards, pre 2001	2"	UP-DOWN	BY ENG. MFR	62728P
Voltmeter-12 Volt:	2"	8-16 VDC	NONE REQUIRED	62730P
Water Pressure Kit (Outboard):**				
(Each kit includes fittings and				
20 feet of tubing)	2"	30 PSI	INCLUDES "WP"	62721P
Water Temp. Kit (Outboard):**				
(For all electric-start outboards)	2"	COLD-HOT	INCLUDES "J"	62748P
Water Temp. Gauge (I/O, I/B):	2"	120-240°F	REQUIRES "D"	62729P
Instrument Set "OUTBOARD"	Contains: 62725P, 62722P, 62718P, 62730P			62714P
Instrument Set "INBOARD/STERNDRIVE"	Contains: 62724P, 62722P, 62718P, 62730P, 62729P, 62720P			62715P

*Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.
** Adapter (P/N 61886P) is required for Yamaha.

All gauge products are only available in North America!

WHITE PREMIER PRO — Ideal for inboards, including diesels, Premier White features polished stainless steel bezels and clean white dials with modern black and blue graphics. When illuminated, black dial grads become red and pointer lights red. Automotive type light-piping and fog-resistant design combine for outstanding readability.



FEATURES:

- Full automotive type lighting, no "halo" around dial edges. When illuminated, black dial grads become red, pointer lights red.
- White dial, black graduations/numerals (metrics in blue), red pointer staff.
- Scratch resistant curved glass lenses, with polished stainless steel near-flush bezels.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- Fog-Resistant Design! Complies with SAE J-1810.

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2"	E-1/2-F	REQUIRES "F"	62551P
Hourmeter:	2"	10,000 Hrs.	NONE REQUIRED	62538P
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2"	0-80 PSI	REQUIRES "C"	62542P
Oil Pressure 100 PSI	2"	0-100 PSI	REQUIRES "C"	62543P
GPS Speedometer:				
35 MPH	3"	0-35 MPH	GPS RECEIVER	781-625-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-625-060P
80 MPH	3"	0-80 MPH	GPS RECEIVER	781-625-080P
120 MPH	3"	0-120 MPH	GPS RECEIVER	781-625-120P
Speedometer Kits:				
65 MPH (Pitot type)	3"	10-65 MPH	INCLUDES "G"	62546P
65 MPH (Pitot type) Head Only	3"	10-65 MPH		62546PH
80 MPH (Pitot type)	3"	20-80 MPH	INCLUDES "G"	65626SSFP
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3"	0-7000 RPM	O/B ALT./COIL	62561P
Tachometer/Hourmeter (Electric):				
O/B & 4-Stroke Gas Engines*	3"	0-7000 RPM	O/B ALT./COIL	62565P
Tachometers (Electric):				
Diesel Alternator**	3"	0-4000 RPM	SEE "T"	62547P
Diesel Magnetic Pickup, 90-180 Teeth	3"	0-4000 RPM	REQUIRES "B"	62548P
Trim Gauges (Outboard, I/O):				
Evinrude/Johnson Outboards	2"	UP-DOWN	BY ENG. MFR	62550P
Mariner/Merc/Cobra/Volvo DP, SX,				
Yamaha 2001 and on	2"	UP-DOWN	BY ENG. MFR	62549P
Suzuki 4-Stroke, 2002 to date	2"	UP-DOWN	BY ENG. MFR	62550P
Voltmeters-12 & 24 Volt:				
12 Volt System	2"	8-18 VDC	NONE REQ'D	62555P
24 Volt System	2"	20-32 VDC	NONE REQ'D	62539P
Water Temp. Gauge (I/O, I/B):	2"	120-240°F	REQUIRES "D"	62540P
Water Pressure Kit, O/B	2"	40 PSI	INCLUDES "WP"	67657P
Instrument Set "INBOARD/STERNDRIVE"	Contains: 62561P, 62546P, 62551P, 62555P, 62540P, 62542P			67654P

* Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.

** May require alternator tap.

All gauge products are only available in North America!

LIDO PRO - We have added a selection of fog resistant gauges to our hottest white dial line. Lido Pro features a crisp, white dial with a fire orange pointer tip. Red through-dial and white perimeter lighting provide great night readability. Coverage for popular OB and I/O applications - complete gauge kits available **.



FEATURES:

- White dial, black numerals, black pointer with fire-orange tip.
- Scratch resistant curved glass lenses, with polished stainless steel, near-flush bezels.
- U.S. and metric scales, with ISO symbols.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- White perimeter and red thru-dial lighting.

FOG RESISTANT GAUGE FEATURES:

- Fog-Resistant Design! Complies with SAE J-1810.

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	FOG RESISTANT
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	59655P
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D	59416P
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2”	0-80 PSI	REQUIRES “C”	59653P
GPS Speedometer:				
35 MPH	3"	0-35 MPH	GPS RECEIVER	781-310-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-310-060P
Speedometer Kits:				
50 MPH (Pitot type)	3”	10-50 MPH	INCLUDES “G”	61752FP
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	59713P
80 MPH (Pitot type)	3”	20-80 MPH	INCLUDES “G”	59649P
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	59737P
Trim Gauges (Outboard, I/O):				
Mariner/Merc/Cobra/Volvo DP, SX,				
Yamaha 2001, and on	2”	UP-DOWN	BY ENG. MFR.	59657P
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	59656P
Water Pressure Kit (Outboard):***				
Each kit includes fittings				
and 20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	63523P
Water Temp. Gauge (I/O, I/B):	2”	120-240°F	REQUIRES “D”	59654P
Instrument Set “OUTBOARD”	Contains: 59737P, 59713P, 59655P, 59656P			67669P
Instrument Set “INBOARD/STERNDRIVE”	Contains: 59737P, 59713P, 59655P, 59656P, 59654P, 59653P			67653P



67653P 59649P

All gauge products are only available in North America!

LIDO - Hottest selling white dial line! A comprehensive family of instruments for most engine types, Lido features crisp white dials and fire-orange pointer tips. Red through-dial and white perimeter lighting provide great night readability. Excellent inboard coverage with engine sync gauges* and diesel alternator and magnetic pickup tachometers**.

*Module required, not included with gauge. **Magnetic Pickup sender available separately.



FEATURES:

- White dial, black numerals, black pointer with fire-orange tip.
- Scratch resistant curved glass lenses, with polished stainless steel, near-flush bezels.
- U.S. and metric scales, with ISO symbols.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- White perimeter and red thru-dial lighting.
- Comprehensive line includes tachometers for diesel alternator and magnetic pickup PLUS synchronizer gauge (Suitable for gas or diesel engines with ap propriate module. Module required, not included with gauge).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Engine Sync (gauge only)	2”	PORT-STBD.	REQUIRES “L”	65495P
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	65496P
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D	65497P
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2”	0-80 PSI	REQUIRES “C”	65501P
Oil Pressure 100 PSI	2”	0-100 PSI	REQUIRES “C”	65498P
Speedometer Kits:				
35 MPH (Pitot type)	3”	5-35 MPH	INCLUDES “G”	61751P
35 MPH (Pitot type) Head Only	3”	5-35 MPH		61751PH
50 MPH (Pitot type)	3”	10-50 MPH	INCLUDES “G”	61752P
50 MPH (Pitot type) Head Only	3”	10-50 MPH		61752PH
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	65510P
80 MPH (Pitot type)	3”	20-80 MPH	INCLUDES “G”	65670P
80 MPH (Pitot type) Head Only	3”	20-80 MPH		65670PH
Systems Check – Evinrude/Johnson:	2”	SYSTEM DATA	BY ENG. MFR.	65206SSP
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	65693P
Systems Check – Evinrude/Johnson	3”	0-7000 RPM	O/B ALT./COIL	64477FP
Tachometer/Hourmeters (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	65129P
Diesel Alternator**	3”	0-4000 RPM	SEE “T”	65671P
Diesel Magnetic Pickup, 90-180 Teeth	3”	0-4000 RPM	REQUIRES “B”	65692P
Trim Gauges (Outboard, I/O):				
Evinrude/Johnson Outboard	2”	UP-DOWN	BY ENG. MFR.	65502P
Honda Outboards	2”	UP-DOWN	BY ENG. MFR.	65503P
Mariner/Merc/Cobra/Volvo DP, SX,				
Yamaha 2001, and on	2”	UP-DOWN	BY ENG. MFR.	65504P
Suzuki 4-Stroke, 2002 to date	2”	UP-DOWN	BY ENG. MFR.	65502P
Yamaha Outboards, pre 2001	2”	UP-DOWN	BY ENG. MFR.	65505P
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	65506P
Systems Monitor – Suzuki:	2”	SYSTEM DATA	BY ENG. MFR.	65669SSP
Water Pressure Kit (Outboard):*** Each kit includes fittings and 20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	65507P
Water Temp. Kit (Outboard):*** (For all electric-start outboards)	2”	COLD-HOT	INCLUDES “J”	65508P
Water Temp. Gauge (I/O, I/B):	2”	120-240°F	REQUIRES “D”	65509P

* Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.

** May require alternator tap. *** Adapter (P/N 61886P) is required for Yamaha.

All gauge products are only available in North America!

DRIFTWOOD - Features light gray dials, clean black numerals and a black pointer hub with white staff. These instruments lend a sophisticated look to any dash. Combination blue through-dial and white perimeter lighting are included for excellent readability at night.



61547P

61549P

FEATURES:

- Light gray dial, black graduations/numerals, white pointer staff.
- Scratch resistant curved glass lenses, with black, near-flush bezels.
- White perimeter and blue thru-dial lighting.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	61549P
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D	62952P
Oil Pressure Gauge (Electric):	2”	0-80 PSI	REQUIRES “C”	61550P
Speedometer Kits:				
50 MPH (Pitot type)	3”	10-50 MPH	INCLUDES “G”	61547P
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	62372P
80 MPH (Pitot type)	3”	20-80 MPH	INCLUDES “G”	63516P
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	61546P
Systems Check – Evinrude/Johnson	3”	0-7000 RPM	O/B ALT./COIL	62698P
Tachometer/Hourmeter (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	63941P
Trim Gauges (Outboard, I/O):				
Evinrude/Johnson Outboard	2”	UP-DOWN	BY ENG. MFR.	62373P
Honda	2”	UP-DOWN	BY ENG. MFR.	62375P
Mariner/Merc/Cobra/Volvo DP, SX,				
Yamaha 2001 and on	2”	UP-DOWN	BY ENG. MFR.	61551P
Suzuki 4-Stroke, 2002 to date	2”	UP-DOWN	BY ENG. MFR.	62373P
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	61548P
Water Pressure Kit (Outboard):**				
(Kit includes fittings/20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	62960P
Water Temp. Gauge (I/O, I/B):	2”	100-220°F	REQUIRES “D”	61552P

* Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.

** Adapter (P/N 61886P) is required for Yamaha.

All gauge products are only available in North America!

SAHARA - With crisp tan dials and fire-orange pointer tip, Sahara gives any dash the elegant OEM look. Combined red through-dial and white perimeter lighting provide great night readability. These aren't merely "close enough" — they're the real thing!



FEATURES:

- Tan dial and retainer, black graduations and numerals, black pointer with fire-orange tip.
- Scratch resistant curved glass lenses, with black matte, near-flush bezels.
- White perimeter and red thru-dial lighting.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2"	E-1/2-F	REQUIRES "F"	59707P
Oil Pressure Gauge (Electric):	2"	0-80 PSI	REQUIRES "C"	59705P
Speedometer Kits:				
35 MPH (Pitot type)	3"	5-35 MPH	INCLUDES "G"	61826P
35 MPH (Pitot type) Head Only	3"	5-35 MPH		61826PH
50 MPH (Pitot type)	3"	10-50 MPH	INCLUDES "G"	61163P
65 MPH (Pitot type)	3"	10-65 MPH	INCLUDES "G"	59704P
65 MPH (Pitot type) Head Only	3"	10-65 MPH		59704PH
80 MPH (Pitot type)	3"	20-80 MPH	INCLUDES "G"	63076P
80 MPH (Pitot type) Head Only	3"	20-80 MPH		63076PH
Systems Check – Evinrude/Johnson:	2"	SYSTEM DATA	BY ENG. MFR.	66956P
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3"	0-7000 RPM	O/B ALT./COIL	59703P
Systems Check – Evinrude/Johnson	3"	0-7000 RPM	O/B ALT./COIL	61901P
Tach/Hourmeter 0-7000 RPM	3"	0-7000 RPM	O/B ALT./Coil	69743P
Trim Gauges (Outboard, I/O):				
Evinrude/Johnson Outboard	2"	UP-DOWN	BY ENG. MFR.	61908P
Honda Outboards	2"	UP-DOWN	BY ENG. MFR.	62369P
Mariner/Merc/Cobra/Volvo DP, SX, Yamaha 2001 and on	2"	UP-DOWN	BY ENG. MFR.	59709P
Suzuki 4-Stroke, 2002 to date	2"	UP-DOWN	BY ENG. MFR.	61908P
Voltmeter-12 Volt:	2"	8-18 VDC	NONE REQ'D	59708P
Water Pressure Kits (Outboard):** (Each kit includes fittings and 20 feet of tubing)	2"	40 PSI	INCLUDES "WP"	69870P
Water Temp. Gauge (I/O, I/B):	2"	120-240°F	REQUIRES "D"	59706P
Instrument Set "OUTBOARD"	Contains: 59703P, 59704P, 59707P, 59708P			65481P
Instrument Set "INBOARD/STERNDRIVE"	Contains: 59703P, 59704P, 59707P, 59708P, 59706P, 59705P			65485P
Twin Engine Add On IB/IOGauge Kit	Contains: 59703P, 59708P, 59706P, 59705P			69717P
Twin Engine Add On OBGauge Kit	Contains: 59703P, 59708P			69716P
Instrument Set OB w/Tach/Hr	Contains: 69743P, 59704P, 59707P, 59708P			69703P
Instrument Set IB/IO w/Tach/Hr	Contains: 69743P, 59704P, 59707P, 59708P, 59706P, 59705P			69704P

* Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.
** Adapter (P/N 61886P) is required for Yamaha.

All gauge products are only available in North America!

STERLING - Ideal for outboards and stern drives! With stainless steel bezels, brushed aluminum dials and black pointers, Sterling instruments give a bright, gleaming look to any dash. Perimeter lighting provided for night operation.



FEATURES:

- Brushed aluminum dial, black graduations/ numerals, black pointer.
- Scratch resistant curved glass lenses, with polished stainless steel, near-flush bezels.
- Perimeter lighting.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	63477P
Oil Pressure Gauge (Electric):	2”	0-80 PSI	REQUIRES “C”	63479P
Speedometer Kits:				
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	63475P
65 MPH (Pitot type) Head Only	3”	10-65 MPH		63475PH
80 MPH (Pitot type)	3”	20-80 MPH	INCLUDES “G”	63476P
80 MPH (Pitot type) Head Only	3”	20-80 MPH		63476PH
Systems Check – Evinrude/Johnson:	2”	SYSTEM DATA	BY ENG. MFR.	63585P
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	63473P
Tachometer/Hourmeter (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	63474P
Trim Gauges (Outboard, I/O):				
Evinrude/Johnson Outboard	2”	UP-DOWN	BY ENG. MFR.	63483P
Honda	2”	UP-DOWN	BY ENG. MFR.	64475P
Mariner/Merc/Cobra/Volvo DP, SX,				
Yamaha 2001 and on	2”	UP-DOWN	BY ENG. MFR.	63482P
Suzuki 4-Stroke, 2002 to date	2”	UP-DOWN	BY ENG. MFR.	63483P
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	63478P
Water Pressure Kit (Outboard):**				
(Kit includes fittings/20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	63481P
Water Temp. Gauge (I/O, I/B):	2”	120-240°F	REQUIRES “D”	63480P

* Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.
** Adapter (P/N 61886P) is required for Yamaha.

All gauge products are only available in North America!

BLACK STERLING - With its rich luster and polish, Black Sterling instruments convey a look of utmost sophistication and add elegance to any dash. These instruments have fire-orange pointer tips and stainless graphics for a contemporary, ultra stylish look. Black Sterling instruments have clean, crisp black dials which highlight the stainless accents.



67285PH

67022P

FEATURES:

- Scratch-resistant domed glass lens.
- Perimeter lit dial.
- Elite stainless steel bezel.
- Black pointer with fire orange tip.
- White graphics and black background on spun aluminum dial.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- Fits most stern drive and outboard applications.
- US and Metric scales where appropriate.

MULTI-GAUGE FEATURES:

- Combines 2 gauges in one.
- Saves dash space.
- Fog-Resistant Design! Complies with SAE J-1810.

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge	2”	E-1/2-F	REQUIRES "F"	67021P
Voltmeter	2”	8-18 VDC	NONE REQ’D	67019P
Water Temperature (Electric)	2”	100-240ºF	REQUIRES "D"	67020P
Oil Pressure (Electric)	2”	0-80 PSI	REQUIRES "C"	67022P
35 MPH Speedometer Kit	3”	0-35 MPH	INCLUDES "G"	67283P
35 MPH Speedometer (Head Only)	3”	0-35 MPH		67283PH
50 MPH Speedometer	3”	0-50 MPH	INCLUDES "G"	68960P
50 MPH Speedometer (Head Only)	3”	0-50 MPH		68960PH
70 MPH Speedometer Kit	3”	0-70 MPH	INCLUDES "G"	67285P
Tachometer: O/B & 4 Cycle Gas	3”	0-7000 RPM	O/B ALT./COIL	67363P
Tach/LCD Hr, O/B & 4 Cycle Gas	3”	0-7000 RPM	O/B ALT./COIL	67364P
Trim: Honda	2”	UP-DOWN	BY ENG. MFR.	67855P
Trim: Mariner/Mercury Yamaha, 2001 to date	2”	UP-DOWN	BY ENG. MFR.	67023P
Trim: Evinrude/ Johnson Suzuki 4-Stroke, 2002 to date	2”	UP-DOWN	BY ENG. MFR.	67365P
O/B Water Pressure Kit	2”	0-40 PSI	INCLUDES "WP"	67382P
MULTI-GAUGE DESCRIPTION	**SIZE**	**DIAL RANGE**	**SENDER CODE**	**PART NUMBER**
Speedo/Fuel	3”	0-50 MPH E-1/2-F	REQUIRES "G" REQUIRES "F"	69073FP
Tach/Volt	3”	0-7000 RMP 8-18 VDC	O/B ALT./COIL NONE REQ’D	69074FP

* Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.
** Adapter (P/N 61886P) is required for Yamaha.

All gauge products are only available in North America!

AMEGA - Hottest selling black dial line! Amega® Domed has clean-looking black dials with white and red graphics plus through-dial and perimeter lighting for great readability. Amega has been very popular, available in several styles since its debut in 1986.



57900P

57904P

FEATURES:

- Black dial, red graduations, white numerals, vivid white pointer staff.
- Scratch resistant curved glass lenses, with black, near-flush bezels.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Perimeter and thru-dial lighting.
- A comprehensive array of outboard water pressure instrument kits.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	57902P
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D	84760P
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2”	0-80 PSI	REQUIRES “C”	57903P
Oil Pressure 100 PSI	2”	0-100 PSI	REQUIRES “C”	57929P
GPS Speedometer:				
35 MPH	3”	0-35 MPH	GPS RECEIVER	781-579-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-579-060P
80 MPH	3”	0-80 MPH	GPS RECEIVER	781-579-080P
Speedometer Kits:				
35 MPH (Pitot type)	3”	5-35 MPH	INCLUDES “G”	58342P
35 MPH (Pitot type) Head Only	3”	5-35 MPH		58342PH
50 MPH (Pitot type)	3”	10-50 MPH	INCLUDES “G”	57898P
50 MPH (Pitot type) Head Only	3”	10-50 MPH		57898PH
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	57900P
65 MPH (Pitot type) Head Only	3”	10-65 MPH		57900PH
80 MPH (Pitot type)	3”	20-80 MPH	INCLUDES “G”	57899P
80 MPH (Pitot type) Head Only	3”	20-80 MPH		57899PH
Systems Check – Evinrude/Johnson:	2”	SYSTEM DATA	BY ENG. MFR.	65205P
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	58255P
Systems Check – Evinrude/Johnson	3”	0-7000 RPM	O/B ALT./COIL	58935P
Diesel Alt	3"	0-4000 RPM	ALTERNATOR	68358P
Force	3"	0-7000 RPM		69044P
Tachometer/Hourmeter (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-6000 RPM	O/B ALT./COIL	57897P
Tach/Hourmeter	3"	0-7000		68443P
Trim Gauges (Outboard, I/O):				
Evinrude/Johnson Outboard	2”	UP-DOWN	BY ENG. MFR.	58431P
Honda	2"	UP-DOWN	BY ENG. MFR.	68359P
Mariner/Merc/Cobra/Volvo DP, SX,				
Yamaha 2001 and on	2”	UP-DOWN	BY ENG. MFR.	57905P
Yamaha PRE 2001	2”	UP-DOWN	BY ENG. MFR.	61748P
Suzuki 4-Stroke, 2002 to date	2”	UP-DOWN	BY ENG. MFR.	58431P
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	57901P
Systems Monitor – Suzuki:	2”	SYSTEM DATA	BY ENG. MFR.	65668BMDP
Water Pressure Kits (Outboard):**	2”	40 PSI	INCLUDES “WP”	68357P
(Each kit includes fittings	2”	30 PSI	INCLUDES “WP”	61238P
and 20 feet of tubing)				
Water Temp. Kit (Outboard):**				
(For all electric-start outboards)	2”	100-220°F	INCLUDES “J”	58862P
Water Temp. Gauge (I/O, I/B):	2”	120-240°F	REQUIRES “D”	57904P
Ammeter, Amega 60-0-60	2"			68356P
Battery Condition Indicator, 12 VDC			NONE REQ’D	68361P
Instrument Set “OUTBOARD”	Contains: 58255P, 57900P, 57902P, 57901P			68362P
Instrument Set “INBOARD/STERNDRIVE”	Contains: 58255P, 57900P, 57902P, 57901P, 57904P, 57903P			68363P
Twin Engine Add On IB/IO Gauge Kit	Contains: 58255P, 57901P, 57904P, 57903P			69722P
Twin Engine Add On OB Gauge Kit	Contains: 58255P, 57901P			69721P
Instrument Set OB w/Tach/Hr	Contains: 68443P, 57900P, 57902P, 57901P			69708P
Instrument Set IB/IO w/Tach/Hr	Contains: 68443P, 57900P, 57902P, 57901P, 57904P, 57903P			69709P

Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.

** Adapter (P/N 61886P) is required for Yamaha.

All gauge products are only available in North America!

ARCTIC - Stylish white bezel design, black on white graphics, accurate and reliable, these tough instruments look good on all types of boats. Domed glass sheds water and resists scratching.



FEATURES:

- Instruments available for most outboards, stern drives and gasoline-powered inboards.
- Scratch-resistant domed glass lenses.
- Enhanced illumination: through-dial and periemeter lighting for excellent readability at night.
- Low-range speedometers.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Ammeter	2”	60-0-60	REQUIRES “F”	68364P
Fuel Gauge	2’	(E-F)	NONE REQ’D	68365P
Hourmeter	2’	10,000 hrs		68366P
Eng Oil Pressure gauge 0-80 PSI	2”	0-80 PSI	REQUIRES “C”	68367P
Water Pressure Kits (Outboard): (Each kit includes fittings and 20 feet of tubing).	2”	0-40 PSI	INCLUDES “WP”	68369P
GPS Speedometer:				
35 MPH	3”	0-35 MPH	GPS RECEIVER	781-683-035P
60 MPH	3”	0-60 MPH	GPS RECEIVER	781-683-060P
80 MPH	3”	0-80 MPH	GPS RECEIVER	781-683-080P
Speedo Kit 0-35 mph (inc Pitot and Hose)	3”	5-35 MPH	INCLUDES “G”	68370P
Speedo Kit 0-65 mph (inc Pitot and Hose)	3”	10-65 MPH	INCLUDES “G”	68371P
Speedo Kit 0-80 mph (inc Pitot and Hose)	3’	20-80 MPH	INCLUDES “G”	68372P
Tachometer 0-4000 RPM Diesel Alt	3”	0-4000 RPM	ALTERNATOR	68373P
Tachometer 0-7000 RPM	3”	0-7000 RPM	O/B ALT./COIL	68374P
Tach/Hourmeter 0-7000 RPM Petrol/Gas	3”	0-7000 RPM	O/B ALT./COIL	68375P
I/O, I/B Water Temp Gauge	2”	120-240ºF	REQUIRES “D”	68376P
Outboard Water Temp Kit (Cold-Hot)	2”	100-220ºF	INCLUDES “J”	68377P
Trim, Evinrude/Johnson O/B	2”	UP-DOWN	BY ENG. MFR.	68378P
Trim, Honda	2”	UP-DOWN	BY ENG. MFR.	68379P
Trim, Mariner/Merc, Yamaha 2001	2”	UP-DOWN	BY ENG. MFR.	68380P
Trim, Yamaha Outboards, pre 2001	2”	UP-DOWN	BY ENG. MFR.	68381P
12v Voltmeter, 8-18 Volts	2”	8-18 VDC	NONE REQ’D	68383P
12 Battery Condition Indicator	2”		NONE REQ’D	68384P
System Check - Evinrude/Johnson	2”		BY ENG. MFR.	68385P
Systems Monitor – Suzuki	2”		BY ENG. MFR.	68386P
Instrument Set “OUTBOARD”	Contains: 68374P, 68371P, 68365P, 68383P			68387P
Instrument Set “INBOARD/STERNDRIVE”	Contains: 68374P, 68371P, 68365P, 68383P, 68376P, 68367P			68388P
Instrument Set OB w/Tach/Hr	Contains: 68375P, 68371P, 68365P, 68383P			69710P
Instrument Set IB/IO w/Tach/Hr	Contains: 68375P, 68371P, 68365P, 68383P, 68376P, 68367P			69711P
Twin Engine Add On IB/IO Gauge Kit	Contains: 68374P, 68383P, 68376P, 68367P			69724P
Twin Engine Add On OB Gauge Kit	Contains: 68374P, 68383P			69723P

All gauge products are only available in North America!

ECLIPSE - Smart white and blue graphics on a black dial background, these very low profile bezels follow the curve of the lense to eliminate water trapping. Design with domed glass sheds water and resists scratching.



FEATURES:

- Instruments available for most outboards, stern drives and gasoline-powered inboards.
- Scratch-resistant domed glass lenses.
- Perimeter lighting for excellent readability at night.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Ammeter	2”	60-0-60	REQUIRES “F”	68389P
Fuel Gauge	2’	(E-F)	NONE REQ’D.	68390P
Hourmeter	2’	10,000 hrs		68391P
Eng Oil Pressure gauge 0-80 PSI	2”	0-80 PSI	REQUIRES “C”	68392P
Eng Oil Pressure gauge 0-100 PSI	2”	0-100 PSI	REQUIRES “C”	68393P
Water Pressure Kits (Outboard): (Each kit includes fittings and 20 feet of tubing).	2”	0-40 PSI	INCLUDES “WP”	68394P
GPS Speedometer:				
35 MPH	3”	0-35 MPH	GPS RECEIVER	781-684-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-684-060P
80 MPH	3”	0-80 MPH	GPS RECEIVER	781-684-080P
Speedo Kit 0-35 mph (inc Pitot and Hose)	3”	5-35 MPH	INCLUDES “G”	68395P
Speedo Kit 0-65 mph (inc Pitot and Hose)	3”	10-65 MPH	INCLUDES “G”	68396P
Speedo Kit 0-80 mph (inc Pitot and Hose)	3”	20-80 MPH	INCLUDES “G”	68397P
Tachometer 0-4000 RPM Diesel Alt	3”	0-4000 RPM	ALTERNATOR	68398P
Tachometer 0-7000 RPM	3”	0-7000 RPM	O/B ALT./COIL	68399P
Tach/Hourmeter 0-7000 RPM Petrol/Gas	3”	0-7000 RPM	O/B ALT./COIL	68400P
I/O, I/B Water Temp Gauge	2”	120-240ºF	REQUIRES “D”	68401P
Outboard Water Temp Kit (Cold-Hot) - includes “J”	2”	100-220ºF	INCLUDES “J”	68402P
Trim, Evinrude/Johnson O/B	2”	UP-DOWN	BY ENG. MFR.	68403P
Trim, Honda	2”	UP-DOWN	BY ENG. MFR.	68404P
Trim, Mariner/Merc, Yamaha 2001	2”	UP-DOWN	BY ENG. MFR.	68405P
Trim, Yamaha Outboards, pre 2001	2”	UP-DOWN	BY ENG. MFR.	68406P
12v Voltmeter, 8-18 Volts	2”	8-18 VDC	NONE REQ’D.	68408P
12v Battery Condition Indicator	2”		NONE REQ’D.	68409P
System Check - Evinrude/Johnson	2”		BY ENG. MFR.	68410P
Systems Monitor – Suzuki	2”		BY ENG. MFR.	68411P
Instrument Set “OUTBOARD”	Contains: 68399P, 68396P, 68390P, 68408P			68412P
Instrument Set “INBOARD/STERNDRIVE”	Contains: 68399P, 68396P, 68390P, 68408P, 68401P, 68392P			68413P
Twin Engine Add On IB/IO Gauge Kit	Contains: 68399P, 68408P, 68401P, 68392P			69726P
Twin Engine Add On OB Gauge Kit	Contains: 68399P, 68408P			69725P
Instrument Set OB w/Tach/Hr	Contains: 68400P, 68396P, 68390P, 68408P			69712P
Instrument Set IB/IO w/Tach/Hr	Contains: 68400P, 68396P, 68390P, 68408P, 68401P, 68392P			69713P

All gauge products are only available in North America!

HEAVY DUTY - A classic line for inboards including diesels, Heavy Duty includes mechanical water temperature and oil pressure gauges, ammeters, engine sync gauges* and a range of diesel tachometers, including a programmable tach/hourmeter.

*Module required, not included with gauge.



FEATURES:

- Classic white graphics and pointer on deep black faces.
- Low-profile polished stainless steel bezels.
- Perimeter lighting and scratch resistant glass lenses.
- Tachometers for diesels available.
- Several temperature and mechanical oil pressure gauges available.
- Programmable tach/hourmeter offered.
- Ideal replacement for Stewart-Warner® "Deluxe" instruments.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Ammeters:				
Direct Reading 40 Amp Range	2"	40-0-40A	NONE REQ'D.	80712P
Direct Reading 60 Amp Range	2"	60-0-60A	NONE REQ'D.	80710P
Engine Synchronizer Gauge:	2"	Port-Starboard	REQUIRES "L'	80730P
Fuel Gauge:	2"	E-1/2-F	REQUIRES "F"	80150P
Hourmeter:	2"	10,000 Hrs.	NONE REQ'D.	82760P
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2"	0-80 PSI	REQUIRES "C"	80180P
Oil Pressure 100 PSI	2"	0-100 PSI	REQUIRES "C"	80181P
Oil Pressure 100 PSI, Nylon, 24 Volt	2"	0-100 PSI	REQUIRES "C"	67353P
Oil Pressure Gauge (Mechanical, 1/8" NPT connection):				
Oil Pressure 100 PSI****	2"	0-100 PSI	****	82380-1P ❶
Oil Temperature Gauge (Electric):				
Oil Temperature 320°F	2"	140-320° F	REQUIRES "E"	80596P
Speedometer Kits:				
60 MPH (Pitot Type)	3"	10-60 MPH	INCLUDES "G"	80514P
60 MPH (Pitot Type) Head Only	3"	10-60 MPH		80514PH
Tachometers (Electric):				
Diesel Alternator**	3"	0-3500 RPM	SEE "T"	82302P
Diesel Magnetic Pickup, 90-180 Teeth	3"	0-3500 RPM	REQUIRES "B"	82303P
Diesel Signaflex ***	3"	0-3500 RPM	SIGNAFLEX	82301P
O/B & 4-Stroke Gas Engines*	3"	0-6000 RPM	O/B ALT./COIL	82288P
Water Temp. Gauges (Electric):				
Water Temp 240°F	2"	120-240°F	REQUIRES "D"	80590P
Water Temp 280°F, Nylon	2"	100-280	REQUIRES "P"	80593P
Water Temp. Gauges (Mechanical):				
Water Temp 265°F, with 72" Tube	2"	100-265° F	INCLUDES "Q"	82418-1P ❶
Voltmeters-12 & 24 Volt:				
12 Volt System	2"	10-16 VDC	NONE REQ'D.	80134P
24 Volt System	2"	20-32 VDC	NONE REQ'D.	80131P

* Mariner 30 & 40 HP (2-cylinder) engines require a module (Mercury P/N 17461A2) when using any of these tachometers. Not tested for non-original-equipment (aftermarket) ignition systems. Not for diesels.

** May require alternator tap.

*** Signaflex senders and drive tips are for domestic diesel engines only (not for Lehman, Renault, Volvo, Yanmar, etc.)

**** Use suitable hose or tubing. NOT available from Seastar Solutions.

❶ Supplied with a black bezel.

All gauge products are only available in North America!

MARINE OIL PRESSURE AND TEMPERATURE SENDER INTERCHANGE



Illustration A
Oil Pressure Switch



Illustration B
Oil Pressure Sender



Illustration C
Temperature Sender



Illustration D
Temperature Switch



Illustration E
Safety Shut-Off Switch

PART NO.	Stewart Warner Part No.	Faria Part No.	Medallion Part No.	Datcon Part No.	VDO Part No.	Crusader Part No.	Mercruiser Part No.	Volvo Part No.	OMC Part No.	VeeThree Part No.	Range	N.P.T. Thread Size	Terminal Type
OIL PRESSURE SWITCHES (ILLUSTRATION A)													
OP22900	364L-F										6 psi Trip	46395	10-32 stud
OP22891	364K-F										15 psi Trip	46395	10-32 stud
OIL PRESSURE SENDERS (ILLUSTRATION B) - Code C													
18-5899	279-A	90512	A-2547	02504-00	360 801	700425	815425T		982650	IA15001	80 psi	46395	10-32 stud
OP24301	279B-F	90519	A-2547-1	02505-00	360 811		850362			IA15016	100 psi	46395	10-32 stud
OP24891	82514	90511	A-2622	02504-01				872064		IA15003	80 psi DS	46395	10-32 stud
TEMPERATURE SWITCHES (ILLUSTRATION D)													
TS25111	83307				232011017039						200 Trip	1/2-14	1/4" blade
TS25101	83304				232011017088						200 Trip	3/8-18	1/4" blade
TEMPERATURE SENDERS (ILLUSTRATION C) - Code D													
18-5896	362CZ-D	90401	B-936							52320S010	240°	1/8-27	10-32 stud
TS26611	362AN-D	90402	B-936-1							52320S004	240°	1/4-18	10-32 stud
TS26621	362AJ-D	90403	B-936-2				97257A 1			52320S009	240°	3/8-18	10-32 stud
TS26631	362AH-D	90404	B-936-3			700427	97258A 1		171960	52320S003	240°	1/2-14	10-32 stud
TS26641		90406	B-936	02017	323094						240° DS	1/8-27	10-32 stud
TS26651	362BD-D		A-2618-2								240° DS	1/4-18	10-32 stud
18-5897	352BC-D		A-2618-3					872068		52320S018	240° DS	3/8-18	10-32 stud
18-5898	362BB-D		A-2618-4							52320S017	240° DS	1/2-14	10-32 stud
18-7513								3862500			239°	1/8-27	
OIL PRESSURE SAFETY SHUT-OFF SWITCH (ILLUSTRATION E)													
***OP72533**												1/4-18	1/4" spade

***Note: DS specifies Dual Station sender**

***3-wire hookup to starter, pump and ignition. I/O and inboard units require a method to shut off the electronic fuel pump when the engine fails or is shut down. This switch senses low oil pressure and shuts the fuel pump off.**

HOURMETERS



56966P
HOURMETER, ROUND
(2")



56967P
HOURMETER, RECT.
(Hole Size: 1.5" x 1")
Outside dimensions: 2.1" x 1.2"



56968P
SMALL ENGINE HOURMETER (W/ 5' SENSOR WIRE)
Replaces: Yamaha ENG-METER-2C-01
2 or 4 Stroke Gasoline
• No power or ground required



56969P
SMALL ENGINE TACH/HOURMETER (W/ 5' SENSOR WIRE)
Fits: 2 or 4 stroke, 2 Cylinders or Less
-No power or ground required

GAUGE ACCESSORIES

BEZELS

EYEBROW BEZELS - Our Eyebrow Bezels give any boat that sporty race boat look. Durable and corrosion proof, these chrome plated bezels attach directly to the gauge. The bezels can be rotated to any angle allowing you to customize the look of your dash.



FEATURES:
- Directly attach to the gauge
- No extra holes to drill
- Can be set at any angle
- Corrosion proof ABC/PVC construction
- Buy individually or in 4 or 6 gauge sets.



69380P
BEZEL KIT
For: 4 Gauge Kit
Contains:
69268P (x2) and 69269P (x2)



69381P
BEZEL KIT
For: 6 Gauge Kit
Contains:
69268P (x4) and 69269P (x2)



69268P
EYEBROW BEZEL
(2")



69269P
EYEBROW BEZEL (3")
3 3/8" I.D.



69270P
EYEBROW BEZEL
(5")



IA65476
ACCESSORY, AIRCRAFT BEZEL
(2")



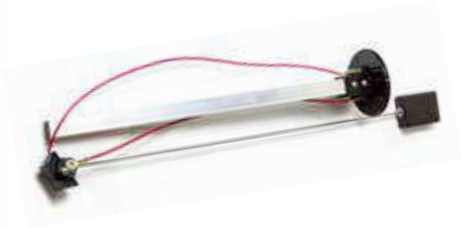
IA65477
ACCESSORY, AIRCRAFT BEZEL (3")
3 3/8" I.D.

All gauge products are only available in North America!

FUEL SENDERS (CODE F): 240-33 OHM RANGE



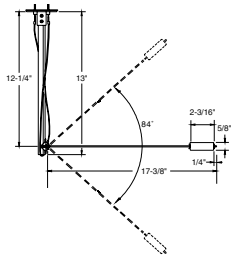
56948P
FUEL SENDER KIT (W/GAUGE)
4-24" Tank

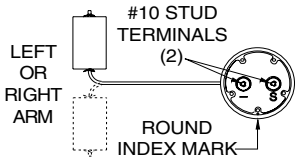


90424P
FUEL SENDER
4-24" tank depth

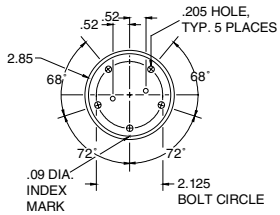


64082
FUEL SENDER GASKET





FLANGE MOUNTING DETAIL:



(Bend float arm as shown above for tanks less than 6" deep).

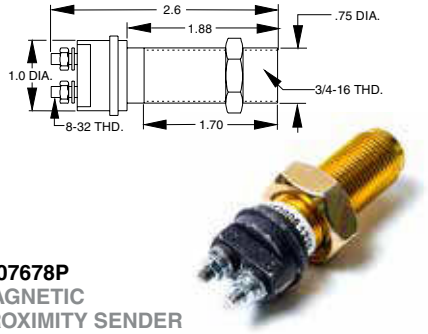
TACHOMETER ACCESSORIES (CODE B)



IH14767
TACH HARNESS
For: Evinrude/Johnson



IH15105
TACH HARNESS
For: Mariner/Merc O/B



1507678P
MAGNETIC
PROXIMITY SENDER

SPEEDOMETER SENDERS AND ACCESSORIES (CODE G)



56973P
PITOT
For: 30-80 mph Speedometers



59677P
PACK O'PITOTS
(Package of 12)



67437P
PITOT HOSE KIT (W/ HARDWARE)
- 25' of hose

0.150" I.D. • 0.250" O.D.



56353P
PITOT TUBING
For: 30-80 mph, 100'
0.150" I.D. • 0.250" O.D.



67457P
PITOT TUBING
25'
0.150" I.D. • 0.250" O.D.

ENGINE SYNCHRONIZER MODULE (CODE L)

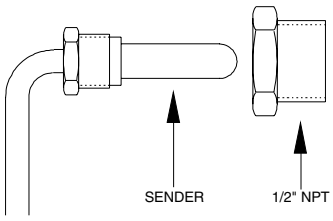


1508370P
ENG SYNCH MODULE
4-Cycle Gas

CODE Q

Included with **82418-1P**
Temperature (100°- 265°F, mechanical):

Fitting is 1/2-14 NPT thread
(Included with mechanical temperature gauge.)



CODE T

Diesel Alternator Tachometers ..... alternator

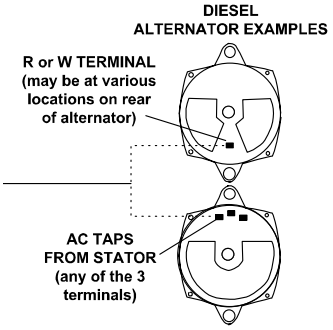
NOTE: Alternator must have an AC tap, usually marked “AC”, “R” or “W”. If such a tap is not present, a local alternator repair shop can usually add one.

You will need to know the number of magnetic poles in your alternator.

Consult the alternator maker or local alternator repair shop if you do not know this.

Also, you will have to calculate the pulley ratio from crankshaft to alternator.

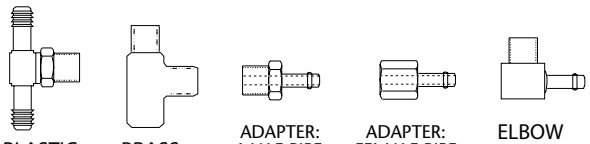
Tachometers are factory calibrated for several combinations of poles and pulley ratios, but in almost all cases you will need a Portable Master Shop Tachometer for initial calibration.



CODE WP

Water Pressure (0-15/0-30/0-40/0-60 PSI):
(Included with water pressure gauge kits, which contain the instrument, 20 feet of pitot tubing and the parts shown at right.)

NOTE: For Yamaha, also order adapter **61886P**



MISCELLANEOUS ACCESSORIES



61886P
YAMAHA ADAPTER FOR WP KIT/TEMP SENDER
I.D. 1/8" NPT



6219371P
DROPPING RESISTOR
24-12V, 2" Gauges



1827871P
BULB & SOCKET KIT



10860
BLANK GAUGE INSERT (2")



IA62995
LIGHT KIT, WEDGE BASE
12VDC



IA17537
FUSE HOLDER, PANEL MOUNT



IA55009
Z BRACKET
O/B Temp. Sender



1502871
RUDDER ANGLE IND. SENDER, SINGLE STATION
1502778
RUDDER ANGLE IND. SENDER, DUAL STATION

All gauge products are only available in North America!

IGNITION SWITCHES FOR WORLD OUTBOARD MOTORS

- Exact OEM replacement installation
- Ideal for DFI, EFI and MPI engines
- Heavy duty potted construction
- Minimal bleed per circuit
- Molded umbrella type key



MP51090
MP51092
IGNITION SWITCH
3 Position Magneto – OFF- RUN-START
PUSH to Choke
Replaces: Mercury 87-17009A5





MP52000
MP52002
IGNITION SWITCH
3 Position Magneto – OFF- RUN-START
PUSH to Choke
Replaces: Mercury 87-88107A5



MP51010 – CLAMSHELL
MP51012 – BULK 100 PCS/CTN
IGNITION SWITCH
Suzuki 2 & 4 stroke Outboards
Replaces: 37110-99E00
Colors on wires match factory color codes



MP51020 – CLAMSHELL
MP51022 – BULK 100 PCS/CTN
IGNITION SWITCH
Yamaha Control Box 2 & 4 stroke
Replaces: 703-82510-12-00
Colors on wires match factory color codes



MP51030 – CLAMSHELL
MP51032 – BULK 100 PCS/CTN
IGNITION SWITCH
Yamaha Dash Mount 2 & 4 stroke
Dual Engine Application
Replaces: 61B-82510-01-00
Colors on wires match factory color codes



MP51040 – CLAMSHELL
MP51042 – BULK 100 PCS/CTN
IGNITION SWITCH
Yamaha Control Box 2 & 4 stroke
Push to Choke
Replaces: 703-82510-43-00
Colors on wires match factory color codes



MP51050 – CLAMSHELL
MP51052 – BULK 100 PCS/CTN
IGNITION SWITCH
Yamaha Dash Mount 2 & 4 stroke
Dual Engine Application, Push to Choke
Replaces: 6K1-82510-06-00
Colors on wires match factory color codes

IGNITION SWITCHES

Sierra offers the most complete selection of high quality polyester and brass ignition switches for the marine industry.

Marine grade glass-filled polyester switches

- Maximum corrosion protection – eliminates oxidation
- Inner seal between cylinder lock and contact plate
- Non-conductive housing eliminates potential shorts
- 20 Amp rating
- 2, 3 and 4 position switches
- Switches for magneto and conventional ignitions

Brass ignition switches

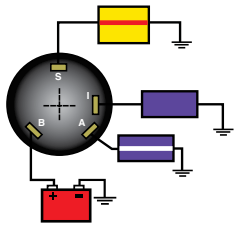
- Corrosion resistant construction
- Up to 15 Amp rating
- 2, 3 and 4 position switches
- Switches for magneto and conventional ignitions

4 POSITION CONVENTIONAL - ACCESSORY - OFF - RUN - START



MP39800 – CLAMSHELL
MP39802 – BULK 100 PCS/CTN

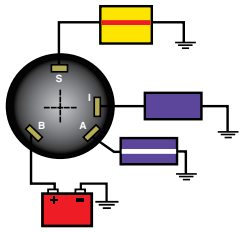
DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	4 Blade
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12v DC





MP41040 – CLAMSHELL
MP41042 – BULK 100 PCS/CTN

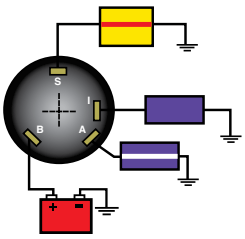
DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	4 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12v DC





MP39070 – CLAMSHELL
MP39072 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1" maximum panel thickness
Terminal Type	4 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black chrome w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12 VDC





MP39700-1 – CLAMSHELL
MP39702-1 – BULK 100 PCS

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	4 Color Code Wires
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12 VDV
Solenoid	30 Amp @ 12 VDC
Accessory	15 Amp @ 12 VDC

WIRE & DIAGRAM COLOR CODES

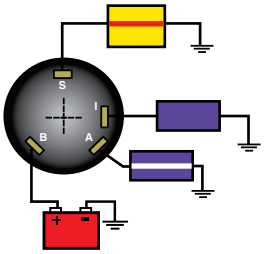
Red - Battery
Black - Magneto Ground
Yellow w/ Red Stripe - Solenoid
Black w/ Yellow Stripe - Magneto
Purple - Ignition
Yellow w/ Black Stripe - Choke
Purple w/ White Stripe - Accessory

4 POSITION CONVENTIONAL - ACCESSORY - OFF - RUN - START



MP41020 – CLAMSHELL
MP41022 – BULK 100 PCS/CTN

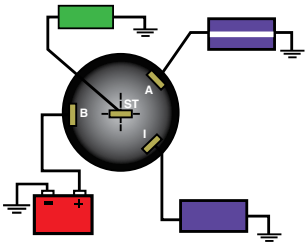
DESCRIPTION	
Material	Brass
Length	Long: 1" maximum panel thickness
Terminal Type	4 Screw Tab
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12 VDC





UN12140 – CLAMSHELL
UN12142 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Die Cast Zinc
Length	Short: 5/8" maximum panel thickness
Terminal Type	4-Threaded Stud
Back Up Nut	Die Cast Zinc
Face Nut	Knurled Chrome Face Nut
Hole Size	9/16"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12v DC

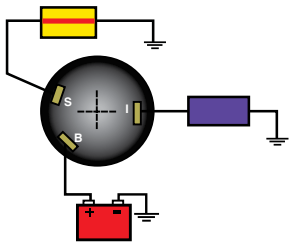


3 POSITION CONVENTIONAL - OFF - RUN - START



MP39060-1 – CLAMSHELL
MP39062-1 – BULK 100 PCS/CTN

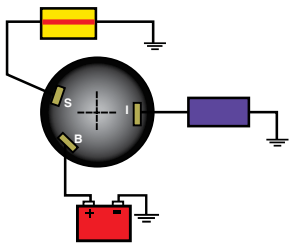
DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC





MP39080-1 – CLAMSHELL
MP39082-1 – BULK 100 PCS/CTN

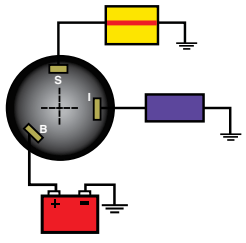
DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC





MP39120 – CLAMSHELL
MP39122 – BULK 100 PCS/CTN

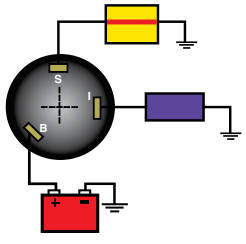
DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC





MP39780 – CLAMSHELL
MP39782 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC

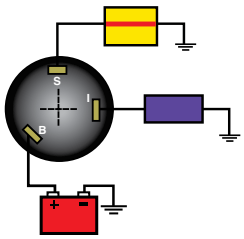


3 POSITION CONVENTIONAL - OFF - RUN - START



MP39200 – CLAMSHELL
MP39202 – BULK 100 PCS/CTN

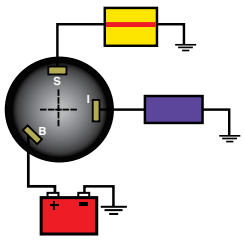
DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC





MP39770 – CLAMSHELL
MP39772 – BULK 100 PCS/CTN

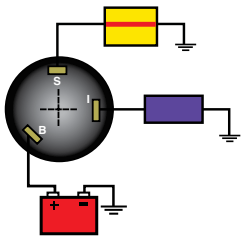
DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Blade
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC





MP41030 – CLAMSHELL
MP41032 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC



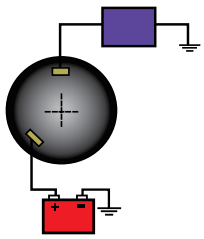
2 POSITION CONVENTIONAL - OFF - RUN - START

USE WITH SEPARATE STARTER BUTTON



MP39010 – CLAMSHELL
MP39012 – BULK 100 PCS/CTN

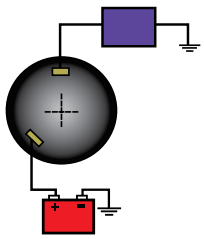
DESCRIPTION	
Material	Brass
Length	Short: 5/8" maximum panel thickness
Terminal Type	2 Screw Tab
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	3/4"
Rated;	
Ignition	5 Amp @ 12 VDV





MP39020 – CLAMSHELL
MP39022 – BULK 100 PCS/CTN

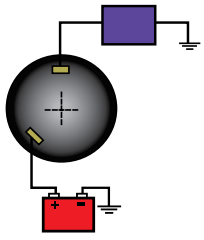
DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	2 Screw Terminal
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC





MP39820-1 – INDIVIDUAL BOX
MP39822-1 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	2 Screw Terminal
Back Up Nut	Brass
Face Nut	Knurled Chrome Plated w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC



WIRE & DIAGRAM COLOR CODES

Red - Battery
Black - Magneto Ground
Yellow w/ Red Stripe - Solenoid
Black w/ Yellow Stripe - Magneto
Purple - Ignition
Yellow w/ Black Stripe - Choke
Purple w/ White Stripe - Accessory

4 POSITION MAGNETO - ACCESSORY - OFF - RUN - START



MP39710-1 - CLAMSHELL
MP39712-1 - BULK 100 PCS
PUSH TO CHOKE

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	7 Color Code Wires
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12 VDV
Solenoid	30 Amp @ 12 VDC
Accessory	15 Amp @ 12 VDC
Choke	7 Amp @ 12 VDC



For Outboard engines without choke circuit

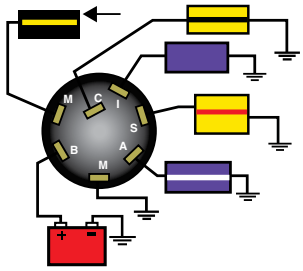
MP39720-1 - CLAMSHELL
MP39722-1 - BULK 100 PCS

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Code Wires
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12 VDV
Solenoid	30 Amp @ 12 VDC
Accessory	15 Amp @ 12 VDC



MP41010 - CLAMSHELL
MP41012 - BULK 100 PCS/CTN
PUSH TO CHOKE

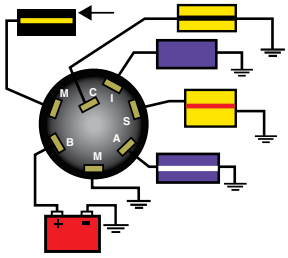
DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	7 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC
Accessory	15 Amp @ 12v DC





MP41080 - CLAMSHELL
MP41082 - BULK 100 PCS/CTN
PUSH TO CHOKE

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Screw Tab, 1 Boss Screw
Back Up Nut	Plastic
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC
Accessory	15 Amp @ 12v DC

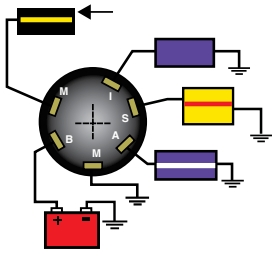




For Outboard engines without choke circuit

MP39730 - CLAMSHELL
MP39732 - BULK 100 PCS

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC
Accessory	15 Amp @ 12v DC

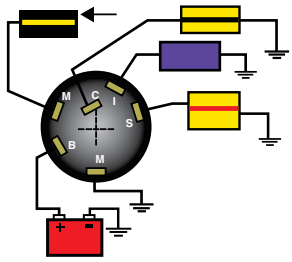


3 POSITION MAGNETO - OFF - RUN - START



MP39760 - CLAMSHELL
MP39762 - BULK 100 PCS/CTN
PUSH TO CHOKE

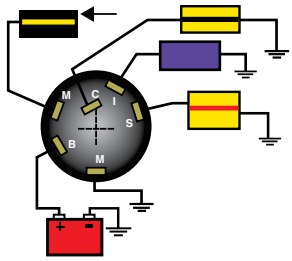
DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	5 Screw Tab, 1 Boss Screw
Back Up Nut	Plastic
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC

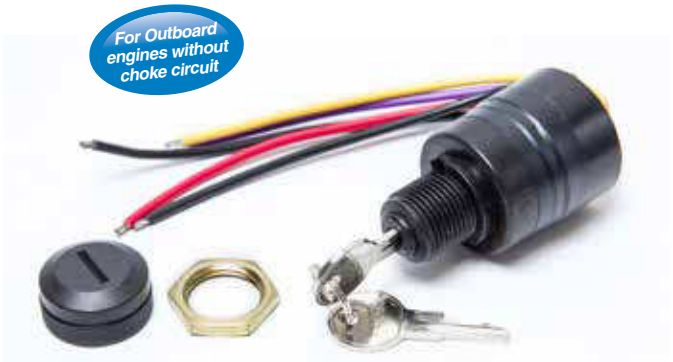




MP41000 - CLAMSHELL
MP41002 - BULK 100 PCS/CTN
PUSH TO CHOKE

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC





MP39740-1 - CLAMSHELL
MP39742-1 - BULK 100 PCS

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	5 Color Code Wires
Back Up Nut	Plastic
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12 VDV
Solenoid	30 Amp @ 12 VDC
Accessory	15 Amp @ 12 VDC



MP41090-1 – CLAMSHELL
PUSH TO CHOKE
(Colors on switch wires match factory color codes.)

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Coded Wires
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC



MP41070-2 – CLAMSHELL
MP41072-2 – BULK 100 PCS/CTN
PUSH TO CHOKE / MERCURY CONTROL BOX APPLICATIONS
(Colors on switch wires match factory color codes.)

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Coded Wire Leads/Potted
Back Up Nut	Not Required
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC

WIRE & DIAGRAM COLOR CODES

Red - Battery
Black - Magneto Ground
Yellow w/ Red Stripe - Solenoid
Black w/ Yellow Stripe - Magneto
Purple - Ignition
Yellow w/ Black Stripe - Choke
Purple w/ White Stripe - Accessory

3 POSITION MAGNETO - OFF - RUN - START

MP52000 - CLAMSHELL
MP52002 - BULK 100 PCS
PUSH TO CHOKE

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Coded Wire Leads/Potted
Back Up Nut	Plastic
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC



MP51090 - CLAMSHELL
MP51092 - BULK 100 PCS
PUSH TO CHOKE

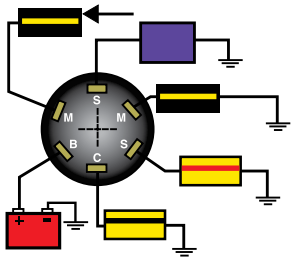
DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Coded Wire Leads/Potted
Back Up Nut	Not Required
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC





MP39090 - CLAMSHELL
MP39092 - BULK 100 PCS/CTN
PUSH TO CHOKE

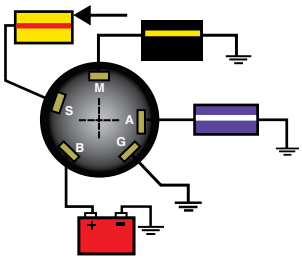
DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	6 Screw Tab
Back Up Nut	Anodized steel
Face Nut	Hex plastic face nut w/snap on rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC





MP39040 - CLAMSHELL
MP39042 - BULK 100 PCS/CTN
PUSH TO CHOKE

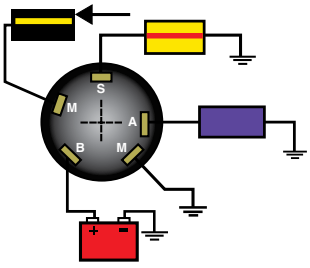
DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	5 Screw Tab
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	7/8"
Rated;	
Ignition	10 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC





MP39100 - CLAMSHELL
MP39102 - BULK 100 PCS/CTN

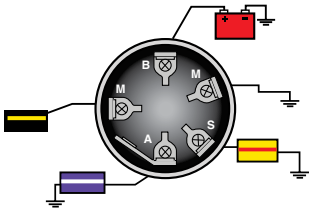
DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	5 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC





MP39830 - CLAMSHELL
MP39832 - BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	6 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC
*Terminal to power separately controlled choke circuit	



EMERGENCY ENGINE CUT-OFF SWITCHES

- Kills ignition when lanyard is pulled
- For use with conventional or magneto ignitions
- Unique design of MP40960 and MP40970 keeps plunger down when lanyard connected
- Seals out moisture
- Makes reconnection easier
- Panel thickness up to 1/4"



18-1282
LANYARD & CLIP
Replaces: OMC 398602
Tiller Steer Models - ALL



NEW

18-1294
DESS PROGRAMMABLE SAFETY LANYARD
Replaces: Sea-Doo/BRP 278-002-199
Fits: All BRP crafts equipped with DESS. Programmable with STATS



MP28850
UNIVERSAL CUT-OFF SWITCH LANYARD
Replaces: Honda, Mercury, Mariner, BRP, Yamaha, Suzuki, OMC



MP28860
IGNITION LANAYARD
Replaces: Yamaha 682-82556-00-00



18-65450
EMERGENCY CUT-OFF SWITCH
Replaces: Yamaha 6E9-82575-02-00
Push button kill feature



MP28890
IGNITION LANAYARD
Replaces: OMC 176288
1996 and Newer



MP40950
EMERGENCY CUT-OFF SWITCH



MP28880*
LANYARD
Replaces: OMC 432230
1995-Older



MP40960*
EMERGENCY CUT-OFF SWITCH WITH STRAIGHT LANYARD

MP40962
"Bulk"- 100 pieces per carton
Will provide a "normally open" or " normally closed" circuit.



MP40970-1*
EMERGENCY CUT-OFF SWITCH WITH COILED LANYARD

MP40972-1
"Bulk"- 100 pieces per carton
Will provide a "normally open" or "normally closed" circuit.



MP40980*
SPARE LANYARD FOR #MP40960

MP40982
"Bulk"- 100 pieces per carton



MP40990*
SPARE LANYARD for #MP40970-1

MP40992
"Bulk"- 100 pieces per carton



MP28870*
SWITCH AND LANYARD
Replaces: OMC 585134
Closed position w/ lanyard off.

MP28872*
"Bulk" - 100 pieces per carton



MP28900*
LANYARD
Replaces: OMC 432230
1995-Older

FACE AND BOOT NUTS



MP39190
WEATHER PROOF BOOT NUT
Fits: All Sierra polyester ignition switches, 1996 & later. 13/16"-16 Thread. Rotating rubber seal. Seals out moisture and dust from lock cylinder



MP39270
FACENUT
For polyester ignition switches MP39100 thru MP39120. Nut has extra long threads for positive engagement on mounting bushing for early (Pre-1995) style with 13/16"-20 thread ONLY!

*CLAMSHELL

ROTOSWITCH® ROTARY SWITCHES

- Unique ergonomic design, styling and performance
- 20 AMP @ 12 Volts DC
- Durable cam design for long life
- UV stabilized thermoplastic housing
- Knob acts as umbrella - Silicone lip seal mates with stalk
- Separate light modules optional
- Replaces toggle or rocker switches with minimal panel alterations
- 1/2" hole size



RotoSwitch® provides illumination with different colors providing immediate visual information of switch position.

	BULK① NUMBER	CLAMSHELL NUMBER	NUMBER OF BATTERY FEEDS	CIRCUITS "ON"			
				45° COUNTER CLOCKWISE	12 O'CLOCK	45° CLOCKWISE	90° CLOCKWISE
OFF #1	MP78712 *MP59012	MP78710	1	—	OFF	#	—
OFF #1 (M)	MP78722	MP78720	1	—	OFF	#1(M)	—
OFF #1 #2	MP78732 *MP59032	MP78730	1	#1	OFF	#2	—
OFF #1 (M) #2 (M)	MP59042	MP78740	1	#1(M)	OFF	#2(M)	—
OFF #1 #2	MP78802 *MP59102	MP78800	2	#1	OFF	#2	—
OFF #1 #2	MP78822 *MP59122	MP78820	1	#2	OFF	#1&2	—
OFF #2 #1&2	*MP59132	MP78830	1	—	OFF	#2	#1&2
OFF #1 #2 #1&2	*MP59162	MP78860	1	OFF	#1	#2	#1&2

①Bulk - 100 pieces per carton. * Switch Only - No Knob (M)=MOMENTARY

REPLACEMENT KNOBS

All include rubber umbrella seal. Original Ergotech design knob.



****MP79730**
***MP79732**
Tan knob with light tube. Use with illumination module.



****MP79740**
***MP79742**
Black knob with black indicator.



****MP79760**
***MP79762**
Black knob with light tube. Use with illumination module.



***MP78372**
Black knob with light tube for use with light module.

Mounting Accessories for RotoSwitch®.



****MP78960**
***MP78962**
Anti-rotation collar. Use when installing non-illuminated RotoSwitches in very thin dash panels. This adapter prevents the switch from "slipping" if excessive force is used to actuate the switch.

ILLUMINATION MODULES

Add flexibility and function to any installation of RotoSwitch® rotary switches. By using a variety of colored lenses, the status of each switch – "Off", "On-1", "On-2" – can instantly be determined.



****MP78870**
***MP78872**



****MP78880**
***MP78882**



****MP78910**
***MP78912**



***MP78942** ①



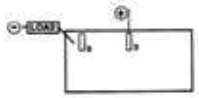
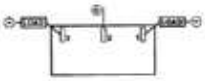
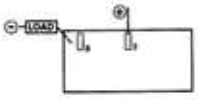
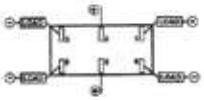
****MP78950**
***MP78952**

C = Clear R = Red G = Green B = Black

* BULK - 100 PIECES PER CARTON **CLAMSHELL

STANDARD WEATHER RESISTANT CONTURA® V ROCKER SWITCHES

- Non-corrosive plastic construction
- Protects against dust and prolonged spray to IP66 and IP68 standards
- Meets UL 1500, ISO 8846 ignition protection requirements
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

Diagram	Part Number	Switch Function
	**RK19210**	ON-OFF SPST
	**RK19220**	ON-OFF-ON SPDT
	**RK19230**	MOM ON-OFF SPST
	**RK19240**	MOM ON-OFF-MOM ON DPDT



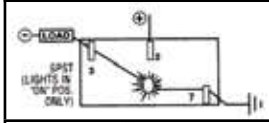
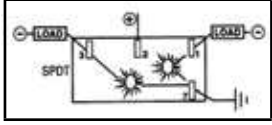


RK22180
ACTUATOR
BLACK CONTURA V
(2EA)

ILLUMINATED WEATHER RESISTANT CONTURA® V ROCKER SWITCHES



- Non-corrosive plastic construction
- Protects against dust and prolonged spray to IP66 and IP68 standards
- Meets UL 1500, ISO 8846 ignition protection requirements
- Supplied with neoprene mounting gasket
- Illuminates red in "ON" position
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

DIAGRAM	PART NUMBER	SWITCH FUNCTION
	**RK19310**	ON-OFF SPST
	**RK19320**	ON-OFF-ON SPDT



RK22190
ACTUATOR
BLACK CONTURA V
WITH LENS (2EA)



RK22200
ACTUATOR
BLACK CONTURA V
WITH 2 LENS (2EA)

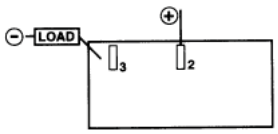
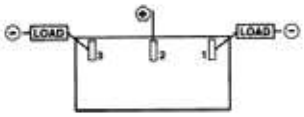
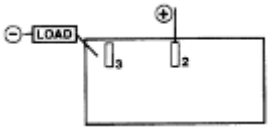
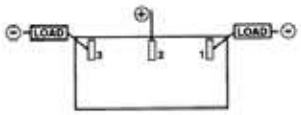
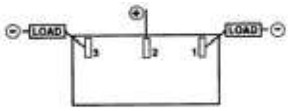
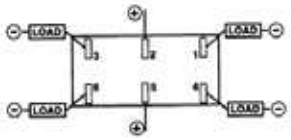
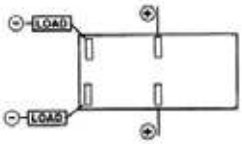


RK22290
ACTUATOR
REMOVAL TOOL

STANDARD WEATHER RESISTANT CONTURA® III ROCKER SWITCHES



- Non-corrosive plastic construction
- Protects against dust and prolonged spray to IP66 and IP68 standards
- Meets UL 1500, ISO 8846 ignition protection requirements
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

DIAGRAM	ONE PADDLE PART #	TWO PADDLES (GREY & BLACK) PART #	SWITCH FUNCTION
	BLACK **RK19680	**RK19680TP	ON-OFF SPST
	BLACK **RK19690	**RK19690TP	ON-OFF-ON SPDT
	BLACK **RK19720	**RK19710TP	MOM ON-OFF SPST
	BLACK **RK19760	**RK19750TP	MOM ON-OFF-MOM ON SPDT
	BLACK **RK19800	N/A	MOM ON-OFF-MOM ON SPDT BRIGHT/DIM
	BLACK **RK19860	**RK19850TP	MOM ON-OFF-MOM ON DPDT
	BLACK **RK19880	**RK19870TP	MOM ON-OFF DPST



**RK22100
ACTUATOR
BLACK CONTURA III
(2EA)



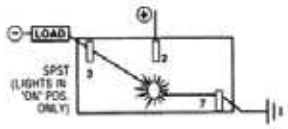
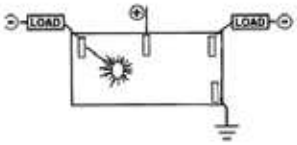
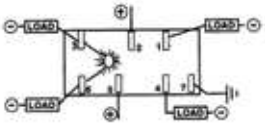
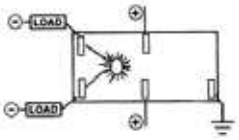
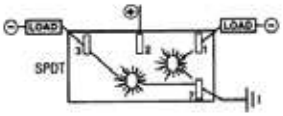
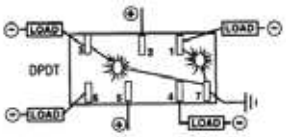
**RK22110
ACTUATOR
GRAY CONTURA III
(2EA)

**CLAMSHELL

ILLUMINATED WEATHER RESISTANT CONTURA® III ROCKER SWITCHES



- Non-corrosive plastic construction
- Protects against dust and prolonged spray to IP66 and IP68 standards
- Meets UL 1500, ISO 8846 ignition protection requirements
- Supplied with neoprene mounting gasket
- Illuminates red in "ON" position - 12V LED bulb
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

DIAGRAM	ONE PADDLE PART #	TWO PADDLES (GREY & BLACK) PART #	SWITCH FUNCTION
	BLACK **RK19700	**RK19700TP	OFF-ON SPST
	BLACK **RK19780	*RK19770TP	MOM ON-OFF-ON SPDT
	BLACK **RK19820	**RK19810TP	MOM ON-OFF-ON DPDT
	BLACK **RK19910	**RK19890TP	OFF-ON DPST
	BLACK **RK19740	**RK19730TP	ON-OFF-ON SPDT
	BLACK **RK19840	**RK19830TP	ON-OFF-ON DPDT



RK22120
ACTUATOR
BLACK CONTURA III
WITH LENS (2EA)



RK22130
ACTUATOR
GRAY CONTURA III
WITH LENS (2EA)



RK22140
ACTUATOR
BLACK CONTURA III
WITH 2 LENSES (2EA)



RK22150
ACTUATOR
GRAY CONTURA III
WITH 2 LENSES (2EA)

**CLAMSHELL

STANDARD WEATHER RESISTANT CONTURA® II ROCKER SWITCHES



- Protects against dust and prolonged spray to IP66 and IP68 standards
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

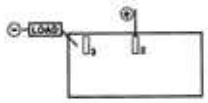
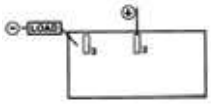
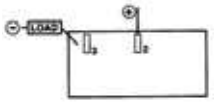
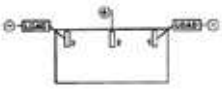
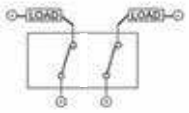
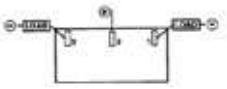
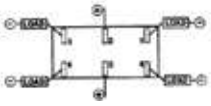
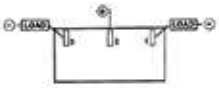
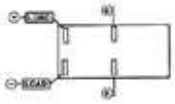
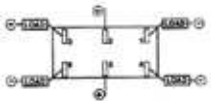
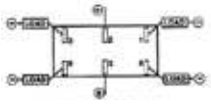
DIAGRAM	PART NUMBER	SWITCH FUNCTION
	**RK19400-1	OFF-ON SPST
	**RK19410-1	OFF-MOM ON SPST
	**RK19410-RED	OFF-MOM ON SPST Red actuator - for horn
	**RK19420-1	ON-OFF-ON SPDT
	**RK19560-1	OFF-ON DPST Switch activates 2 circuits

DIAGRAM	PART NUMBER	SWITCH FUNCTION
	**RK19920-1	MOM ON-OFF-ON SPDT
	**RK19930-1	MOM ON-OFF-ON DPDT
	**RK19430-1	MOM ON-OFF-MOM ON SPDT
	**RK19940-1	OFF-MOM ON DPST
	**RK19480-1	MOM ON-OFF-MOM ON DPDT
	**RK19490-1	ON-OFF-ON DPDT



RK22160
ACTUATOR
BLACK CONTURA II
(2EA)

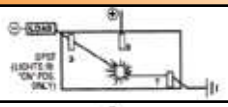
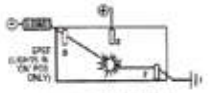
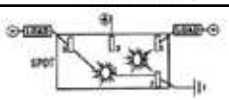
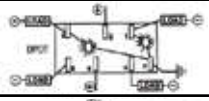
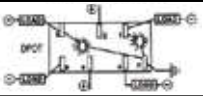


RK22170
ACTUATOR
RED CONTURA II
(2EA)

ILLUMINATED WEATHER RESISTANT CONTURA® II ROCKER SWITCHES



- Non-corrosive plastic construction
- Removable actuators
- Brass blade terminals, silver contacts
- Rated: 20 amps @12 VDC

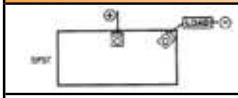
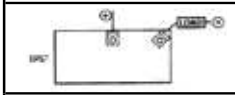
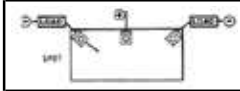
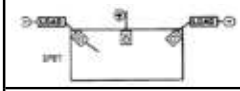
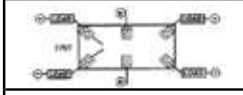
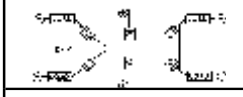
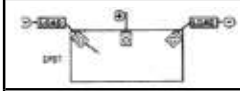
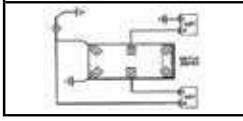
DIAGRAM	PART NUMBER	SWITCH FUNCTION
	**RK19440-1	OFF-ON SPST
	**RK19450-1	MOM ON - OFF SPST
	**RK19460-1	ON-OFF-ON SPDT
	**RK19540-1	ON-OFF-ON DPDT
	**RK19550-1	MOM ON-OFF-MOM ON DPDT

**CLAMSHELL

STANDARD ROCKER SWITCHES - WITH BLACK ACTUATORS



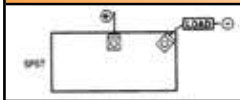
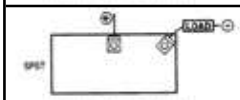
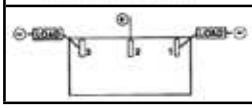
- Non-corrosive plastic construction
- Black actuators w/ black face plate
- Silver contacts
- Brass blade terminals
- Rated: 20 amps @12 VDC

DIAGRAM	BULK #	CLAMSHELL #	SWITCH FUNCTION
	RK40142	RK40140	ON-OFF SPST
	RK40152	RK40150	MOM ON - OFF SPST
	RK40172	RK40170	ON-OFF-ON SPDT
	RK40352	RK40350	MOM ON-OFF-MOM ON SPDT
	RK40472	RK40470	MOM ON-OFF-MOM ON DPDT
	RK40482	RK40480	ON-OFF-ON DPDT
	RK40362	RK40360	ON-OFF-MOM ON SPDT
	RK19572	RK19570	ON(1)-OFF-ON(1&2) DPDT

STANDARD ROCKER SWITCHES - WITH WHITE ACTUATORS



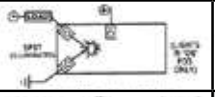
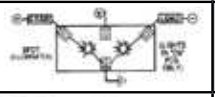
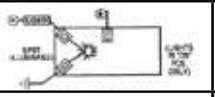
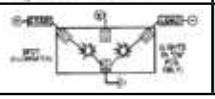
- Non-corrosive plastic construction
- White actuators w/ black face plate
- Silver contacts
- Brass blade terminals
- Rated: 20 amps @ 12 VDC

DIAGRAM	BULK #	CLAMSHELL #	SWITCH FUNCTION
	RK40142W	RK40140W	OFF-ON SPST
	RK40152W	RK40150W	OFF-MOM ON SPST
	RK40172W	RK40170W	ON-OFF-ON SPDT

ILLUMINATED ROCKER SWITCHES



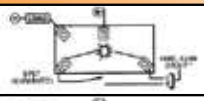
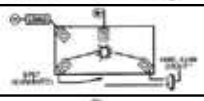
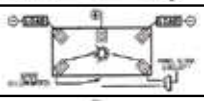
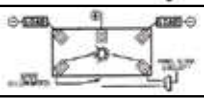
- Dependent pilot light - illuminates in "on" position
- Non-corrosive plastic construction
- Silver contacts
- Brass blade terminals
- Rated: 20 amps @ 12 VDC

DIAGRAM	BULK #	CLAMSHELL #	SWITCH FUNCTION
	RK40102	RK40100	ON-OFF SPST
	RK40112	RK40110	ON-OFF-ON SPDT
	RK40122	RK40120	MOM ON - OFF SPST
	RK40132	RK40130	MOM ON-OFF-MOM ON SPDT

ILLUMINATED ROCKER SWITCHES - SOFT SPOT LIGHT



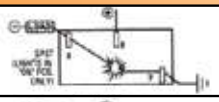
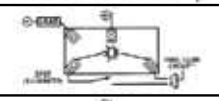
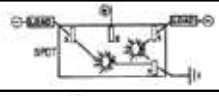
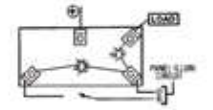
- Independent pilot light - illuminates when panel lights ON
- Illuminates white when panel lights are ON, changes to red when switch is ON
- Soft spotlight helps preserve night vision • Non-corrosive plastic construction
- Silver contacts • Brass blade terminals • Rated: 20 amps @ 12 VDC

DIAGRAM	BULK #	CLAMSHELL #	SWITCH FUNCTION
	RK40372	RK40370	ON-OFF SPST
	RK40382	RK40380	MOM ON - OFF SPST
	RK40392	RK40390	ON-OFF-ON SPDT
	RK40402	RK40400	MOM ON-OFF-MOM ON SPDT

WEATHER RESISTANT ILLUMINATED ROCKER SWITCHES



- Certified to IP 66 and IP 68 - protected against dust, prolonged spray and submersion
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts
- Snap in lens of choice (Amber, Clear, Green, Red)
- Rated: 20 amps @12 VDC

DIAGRAM	PART #	SWITCH FUNCTION	KIT DETAILS
	**RK19500K	OFF-ON SPST	Dependent pilot light - illuminates in “on” position **Includes 1 lens of each color**
	**RK19510K	OFF-ON SPST	Independent pilot light - illuminates when panel light is turned “on” **Includes 1 lens of each color**
	**RK19520K	ON-OFF-ON SPDT	Dependent pilot lights - each light illuminates in “on” position **Includes 2 lenses of each color**
	**RK19530K	OFF-ON SPST	One dependent pilot light - illuminates in “on” position. One independent pilot light - illiminates when panel lights “on” **Includes 2 lenses of each color**

WEATHER RESISTANT ILLUMINATED ROCKER SWITCHES

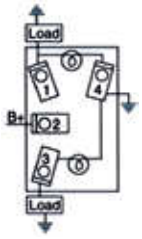
ON-ON SPDT

*Dependent pilot lights - each light illuminates in “on” position.



**RK19580K

- Use to control circuit from 2 locations
- Certified to IP 66 and IP 68 - protected against dust, prolonged spray and submersion
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts
- Rated: 20 amps @12 VDC



Snap in lens of choice
Kit includes 2 of each color
Amber Clear Green Red

* BULK - 100 PIECES PER CARTON **CLAMSHELL

ROCKER SWITCH MOUNTING BRACKETS

FOR INSTALLING TWO OR MORE ROCKER SWITCHES

- Fits Sierra Standard and Contura® Rocker Switches
- Sections snap together without tools
- Mounting hole for 2 end unit set - 2.02" (51.31 mm) wide x 1.90" (48.26 mm) high add 1.03" (26.16 mm) for additional sections



****UN19700**
BLANK COVER



****UN19710**
1 CENTER SECTION



****UN19720**
TWO END SECTIONS



****UN19730**
2 CENTER SECTIONS



****UN19740**
1 END SECTION



****UN19750**
KIT CONTAINS:
2 - **UN19740 END SECTIONS
1 - **UN19710 - CENTER SECTION
1 - **UN19700 - BLANK COVER

INTERIOR & RV STYLE SWITCHES

NARROW BODY ROCKER SWITCHES

ON - OFF SPST



****RK21880** Non Illuminated
****RK21890** Glows Red in ON position

- For use in RK22070 panel
- Fits 7/16" X 1 1/4" cut out
- Blade Terminals
- 20 Amp @ 12 VDC

NARROW BODY ROCKER SWITCH

ON - OFF SPST



****RK19640**
***RK19642**

- Fits .550" X 1.125" cut out
- Blade Terminals
- 10 Amp @ 12 VDC

NARROW BODY ROCKER SWITCH

ON - OFF SPST



****RK19630**
***RK19632**

- Fits .550" x 1.125" cut out
- Blade Terminals
- 10 Amp @ 12 VDC
- Glows red in ON position

SURFACE MOUNT ILLUMINATED ROCKER SWITCHES

OFF-ON SPST



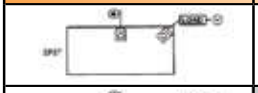
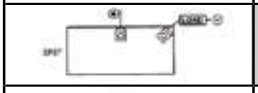
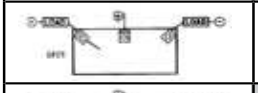
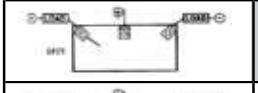
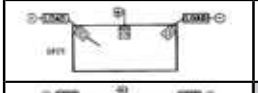
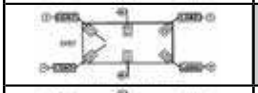
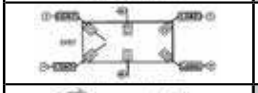
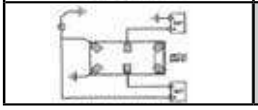
****RK21420** Red
****RK21430** Green

- Illuminates in ON position
- Mount in 1/2" round holes
- Brass blade terminals
- 16 Amp @ 12 VDC

STANDARD TOGGLE SWITCHES



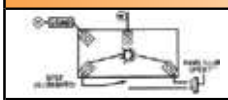
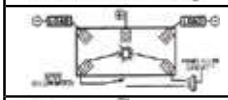
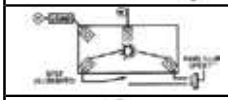
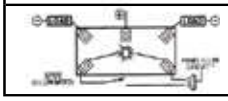
- Non-corrosive plastic construction
- Brass blade terminals, silver contacts
- 15/32" L x 15/32"-32 mounting stem
- Rated: 20 amps @12 VDC

DIAGRAM	BULK #	CLAMSHELL #	SWITCH FUNCTION
	TG4002252	TG40020-1	ON-OFF SPST
	TG4003252	TG40030-1	MOM ON-OFF SPST
	TG4004252	TG40040-1	ON-OFF-ON SPDT
	TG4005252	TG40050-1	MOM ON-OFF-MOM ON SPDT
	TG4016252	TG40160-1	ON-OFF-MOM ON SPDT
	TG4045252	TG40450-1	ON-OFF-ON DPDT
	TG4046252	TG40460-1	MOM ON-OFF-MOM ON DPDT
	TG40492	TG40490	ON(1)-OFF-ON(1&2) DPDT

ILLUMINATED TOGGLE SWITCHES



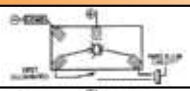
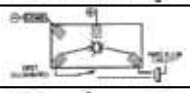
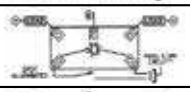
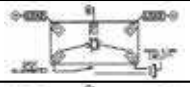
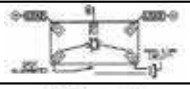
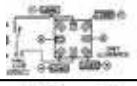
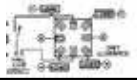
- Non-corrosive plastic construction
- Illuminates white when panel lights are ON, changes to red when switch is ON
- Brass blade terminals, silver contacts
- 15/32" L x 15/32" -32 mounting stem
- Rated: 20 amps @12 VDC

DIAGRAM	BULK #	CLAMSHELL #	SWITCH FUNCTION
	TG40062	TG40060	ON-OFF SPST
	TG40072	TG40070	ON-OFF-ON SPDT
	TG40082	TG40080	MOM ON-OFF SPST
	TG40092	TG40090	MOM ON-OFF-MOM ON SPDT

TIP LIT TOGGLE SWITCHES



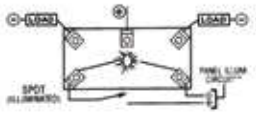
- Lights through tip of handle
- Non-corrosive plastic construction
- Illuminates white when panel lights are ON, changes to red when switch is ON
- Brass blade terminals, silver contacts
- 15/32" L x 15/32"-32 mounting stem
- Rated: 20 amps @12 VDC

DIAGRAM	BULK #	CLAMSHELL #	SWITCH FUNCTION
	TG40302	TG40300	ON-OFF SPST
	TG40312	TG40310	MOM ON-OFF SPST
	TG40322	TG40320	ON-OFF-ON SPDT
	TG40332	TG40330	MOM ON-OFF-MOM ON SPDT
	TG40342	TG40340	ON-OFF-MOM ON SPDT
	TG19522	TG19520	ON-OFF-ON DPDT
	TG19532	TG19530	MOM ON-OFF-MOM ON DPDT

WEATHER RESISTANT TOGGLE SWITCH
ON-OFF-ON SPDT



- Illuminates red in "on 1" position
- Illuminated white in "off" or "on 2" position
- O-ring seal in bushing seals out moisture and dirt
- Can be wired for independent or dependent illumination
- Rated: 20 amps @ 12 VDC



**TG40010
*TG40012

SATIN CHROME TIP TOGGLE SWITCHES



- Satin Chrome Handle with matching retaining ring
- Lights through tip of handle
- Non-corrosive plastic construction
- Illuminates white when panel lights are ON, changes to red when switch is ON
- Brass blade terminals, silver contacts
- 15/32" L X 13/32"-32 mounting stem
- Rated: 20 Amp @ 12 VDC

**TG23010
TOGGLE SWITCH
ON-OFF-ON SPDT

**TG23030
TOGGLE SWITCH
(ON)-OFF SPST

**TG23000
TOGGLE SWITCH
ON-OFF SPST

**TG23020
TOGGLE SWITCH
ON-OFF-ON DPDT

**TG23040
TOGGLE SWITCH
(ON)-OFF-(ON) SPDT

HEAVY DUTY 25 AMP TOGGLE SWITCHES



- Nickle Plated Brass Mounting Stem and Hardware
- Handle 11/16" (17.46mm) long
- Mounting Stem 15/32"-32 thread, 15/32" (11.81mm) long
- Fits panels up to 1/4" (6.35 mm) thick
- Rated : 25 Amp @ 12 VDC



**TG22000
*TG22002
ON-OFF SPST



**TG22010
*TG22012
ON-OFF-ON SPDT



**TG22020
*TG22022
ON-OFF-ON DPDT



**TG22030
*TG22032
MOM ON-OFF SPST



**TG22040
*TG22042
MOM ON-OFF-MOM
ON SPDT

* BULK - 100 PIECES PER CARTON **CLAMSHELL

HEAVY DUTY 50 AMP TOGGLE SWITCHES



- Super tough zinc die cast
- Heavy copper screw terminals
- Chrome plated plastic handle w/ metal core
- 15/32" L x 15/32"-32 mounting stem
- Rated: 50 Amp @ 12 VDC

**TG21500
*TG21502
ON-OFF SPST

**TG21590
*TG21592
ON-OFF-ON SPST

**TG21600
*TG21602
MOM ON-OFF-MOM ON SPDT

WEATHER RESISTANT TOGGLE SWITCHES



- Plasticized coating seals out moisture and dirt
- Nickel plated brass handle, mounting stem and hardware
- 10" L 16 gauge wire leads
- Handle 11/16" (17.46 mm) long
- Mounting stem 15/32"-32, 13/32" (10.31mm) long
- Fits panel up to 3/16" (4.76 mm) thick
- Includes MP39030 weather proof boot nut
- Rated: 15 amps @ 12 VDC
- Plasticized coating seals out moisture and dirt
- Nickel plated brass handle, mounting stem and hardware
- 10" L 16 gauge wire leads
- Handle 11/16" (17.46 mm) long

**TG19560-1
*TG19562-1
OFF-ON SPST

**TG19540-1
*TG19542-1
OFF-MOM ON SPST

**TG19550-1
*TG19552-1
ON-OFF-ON SPDT



**TG40000
*TG40002
ON-OFF SPST
- Heavy duty all brass construction
- Chrome plated bat handle
- 3/8" L x 7/16"-28 mounting stem
- 2 screw terminals
- Rated: 20 Amps @ 12 VDC



**TG21050-1
*TG21052-1
ON-OFF SPST
- Heavy duty toggle switch
- Chrome plated bat handle
- 15/32" L x 15/32"-32 mounting stem
- Two 6" wire leads
- Rated: 35 Amps @ 12 VDC
- Rated: 6 Amps @ 125 VAC



**TG21040
*TG21042
ON-OFF SPST
- Heavy duty toggle switch
- Chrome plated brass bat handle
- 3/8" L x 15/32"-32 mounting stem
- 2 screw terminals
- Rated: 35 Amps @ 12 VDC
- Rated: 20 Amps @ 125 VAC



**TG21020-1
*TG21022-1
ON-OFF SPST
- Heavy duty die cast toggle switch
- Chrome plated brass bat handle
- 15/32" L x 15/32"-32 mounting stem
- Sealed bushing
- 2 screw terminals
- Rated: 35 Amps @ 12 VDC
- Rated: 20 Amps @ 125 VAC



**TG21070
*TG21072
ON-OFF SPST
- Heavy duty toggle switch
- Chrome plated brass bat handle
- 15/32" L x 15/32"-32 mounting stem
- 2 screw terminals
- Rated: 35 Amps @ 12 VDC
- Rated: 20 Amps @ 125 VAC



**TG21080
ON-OFF-ON SPDT
- Heavy duty toggle switch
- Chrome plated brass bat handle
- 3/8" L x 15/32"-32 mounting stem
- 2 screw terminals
- Rated: 35 Amps @ 12 VDC
- Rated: 20 Amps @ 125 VAC

* BULK - 100 PIECES PER CARTON **CLAMSHELL

DUCKBILL TOGGLE SWITCHES



- Non-corrosive plastic construction
- Brass blade terminals
- 1/2" mounting hole
- Supplied with bezel nut and spacer ring
- Rated: 15 Amps @ 12 VDC



****TG21360**
***TG21362**
ON-OFF SPST
Glows Red in ON position

****TG21390**
***TG21392**
ON-OFF SPST
Glows Green in ON position

1" translucent plastic handle

****TG21130**
***TG21132**
ON-OFF SPST

****TG21140**
***TG21142**
ON-OFF-ON SPDT

1" black plastic handle



****MP39220**
***MP39222**
WEATHER PROOF BOOT NUT
- For illuminated toggle switches (except Duckbill)
- 1/2" boot seals out moisture yet allows illumination to show



****MP39030**
***MP39032**
WEATHER PROOF BOOT NUT (GRAY)
- For standard toggles w/ 15/32" mounting stem
- Completely covers toggle handle
- Seals out moisture & dirt
- For toggle handles up to 1 1/4" long
- Nickel plated brass nut



****MP39240**
***MP39242**
WEATHER PROOF BOOT NUT (BLACK)
- For standard toggles w/ 15/32" mounting stem
- Completely covers toggle handle
- Seals out moisture & dirt
- For toggle handles up to 1 1/4" long



****MP39280**
***MP39282**
WEATHER PROOF BOOT NUT (BLACK)
- For standard toggles w/ 15/32" mounting stem
- Completely covers toggle handle
- Seals out moisture & dirt
- For toggle handles up to 1 1/4" long
- 2 piece construction chrome ring retains switch

INDICATOR LIGHTS

****UN22100**
***UN22102**
RED

****UN22110**
***UN22112**
GREEN

****UN22120**
***UN22122**
AMBER



SMALL INDICATOR LIGHTS
12 VDC use only
- 5/16" mounting hole
- 5" tinned copper wire leads

****UN22150**
***UN22152**
RED

****UN22160**
***UN22162**
GREEN



SMALL INDICATOR LIGHTS
125 VAC use only
- 5/16" mounting hole
- 5" tinned copper wire leads

* BULK - 100 PIECES PER CARTON **CLAMSHELL

INDICATOR LIGHTS

**UN21280
*UN21282
RED

**UN21290
*UN21292
GREEN

**UN21320
*UN21322
AMBER



LARGE INDICATOR LIGHTS
12 VDC use only
- 1/2" mounting hole
- 4" tinned copper wire leads

**UN22190
*UN22192
PILOT LIGHT



- 12 VDC use only
- 17/32" Lense
- Insulated plastic socket
- Chrome plated brass bezel
- 1 1/16"L x 3/4" mounting socket
- Replaceable bulb

WEATHER RESISTANT PUSH PULL SWITCHES



**MP39380
*MP39382
OFF-ON SPST
- Solid brass construction
- Gasket sealed case
- 3/8" mounting bushing
- 2 screw terminals
- 3/4" chrome plated brass knob
- For panels up to 1" thick
- Rated: 15 amp @ 12 VDC



**MP39390
*MP39392
OFF-ON SPST
with chrome plated plastic knob

**MP39390B
*MP39392B
OFF-ON SPST
with chrome plated brass knob
- Solid brass construction
- Vinyl coated body to resist moisture
- Two 18 gauge x 12" wire leads
- 3/8" mounting bushing
- For panels up to 1" thick
- Rated: 15 amp @ 12 VDC

HEAVY DUTY MARINE PUSH PULL SWITCHES



**MP39510
*MP39512
OFF-ON SPST
- Pull for ON
- Solid brass construction
- 3/8" mounting bushing
- 2 screw terminals
- For panels up to 1" thick
- Cream plastic knob
- Rated: 15 amp @ 12 VDC



**MP39520
*MP39522
OFF-ON SPST
- Pull for ON
- Solid brass construction
- 3/8" mounting bushing
- 2 screw terminals
- For panels up to 1" thick
- Chrome plated plastic knob
- Rated: 15 amp @ 12 VDC



**MP39530
*MP39532
OFF-ON SPST
- Pull for ON
- Solid brass construction
- 3/8" mounting bushing
- 2 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC



**MP39540
*MP39542
OFF-ON SPST
- Pull for ON
- Solid brass construction
- 3/8" mounting bushing
- 2 blade terminals
- For panels up to 1" thick
- Chrome finish plastic knob
- Rated: 15 amp @ 12 VDC



**MP39570
*MP39572
OFF-ON(1)-ON(1&2) SPDT
- First pull energizes #1
- Second pull energizes both circuits
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome finish plastic knob
- Rated: 15 amp @ 12 VDC



**MP39610
*MP39612
OFF-ON(1)-ON(2&3) SPDT
- First pull energizes #1
- Second pull energizes two separate circuits
- For anchor/running lights or similar function
- Solid brass construction
- 3/8" mounting bushing
- 4 screw terminals
- For panels up to 1" thick
- Chrome finish plastic knob
- Rated: 15 amp @ 12 VDC

* BULK - 100 PIECES PER CARTON **CLAMSHELL

HEAVY DUTY MARINE PUSH PULL SWITCHES



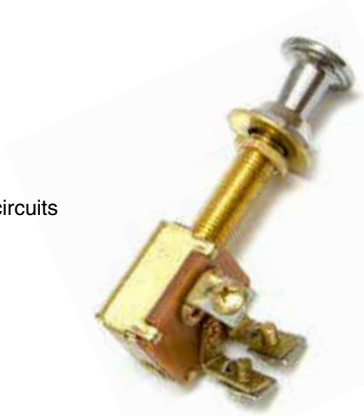
**MP39600
*MP39602
OFF-ON (1 & 2) SPST
- Pull for ON - turns on two separate circuits
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC



**MP39580
*MP39582
OFF-ON(1)-ON(1&2) SPDT
- First pull energizes #1
- Second pull energizes both circuits
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC



**MP39590
*MP39592
OFF-ON(1)-ON(1&2) SPDT
- First pull energizes #1
- Second pull energizes both circuits
- Solid brass construction
- 3/8" mounting bushing
- 3 blade terminals
- For panels up to 1" thick
- Chrome finish plastic knob
- Rated: 15 amp @ 12 VDC



**MP39400
*MP39402
ON-ON SPST
- Used to control same circuit from two locations
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC



**MP39620
*MP39622
OFF-ON(1)-ON(2&3) SPDT
- First pull energizes #1
- Second pull energizes two separate circuits
- For anchor/running lights or similar function
- Solid brass construction
- 3/8" mounting bushing
- 4 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC



**MP39640
*MP39642
OFF-ON(1)-ON(2) SPDT
- First pull energizes #1
- Second pull energizes circuit 2
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC

HEAVY DUTY PUSH BUTTON SWITCHES

MOMENTARY ON-OFF SPST

- Corrosion resistant plastic construction
- 1 7/16"L x 5/8" mounting stem
- 2 boss screw terminals
- Rated: 30 Amp @ 12 VDC

**MP39160
*MP39162
with rubber boot nut

**MP39180
*MP39182
with std. chrome face nut





**MP21460
*MP21462
PUSH ON - PUSH OFF
- Two 5" wire leads for easy connection
- 3/8"L x 15/32" mounting stem
- Rated: 3 amps @125 VAC

* BULK - 100 PIECES PER CARTON **CLAMSHELL

HEAVY DUTY BRASS PUSH BUTTON SWITCHES

MOMENTARY ON-OFF SPST

- Solid brass construction
- For starter, horn or other functions
- 1 3/8"L x 5/8"-32 mounting stem
- 2 boss screw terminals
- Rated: 35 amp @ 12 VDC



**MP39360
*MP39362
with recessed plunger button
prevents accidental actuation



**MP39410
*MP39412
with large 15/16"
anodized face nut
and button

**MP39420
*MP39422
with chrome
plated brass face
nut and button

BRASS PUSH BUTTON SWITCHES

MOMENTARY ON-OFF SPST

- Solid brass construction
- For starter, horn or other functions
- 1 1/4"L x 5/8" mounting stem
- 2 screw terminals (except MP39340)
- Rated: 20 amp @ 12 VDC



**MP39310
*MP39312
with chrome plated brass
face nut and button



**MP39320
*MP39322
with rubber boot nut



**MP39340
*MP39342
with rubber boot nut
blade terminals

COMPACT PUSH BUTTON SWITCHES

MOMENTARY ON-OFF SPST

- Contoured plastic button
- Chrome plated brass mounting stem
- 1/2" Mounting hole
- 2 brass blade terminals
- Rated 15 amp @ 12 VDC



**MP39680
*MP39682
Black Button

**MP39690
*MP39692
Red Button

**MP39670
*MP39672
White Button



**MP39300
*MP39302
MOM ON-OFF SPST
- Large black plastic button
- Chrome plated brass housing
- For fog horns or sirens
- Overall width 2 5/8"

* BULK - 100 PIECES PER CARTON **CLAMSHELL

EMERGENCY ENGINE CUT-OFF SWITCHES

MOMENTARY ON-OFF SPST



**MP39350
*MP39352
PUSH BUTTON SWITCH
MOM ON - OFF SPST
- Solid brass construction
- Weather resistant plasticized coating
- Rubber boot nut
- Two 12" L 18 gauge wire leads
- Mounting bushing 15/16" L X 5/8"-32
- Rated: 10 amps @ 12 VDC



**UN42000
*UN42002
MOM ON - OFF SPST
- Extra heavy duty die cast construction
- Silver contacts
- 2 boss screw terminals
- Rubber boot nut
- Rated: 60 amp @ 12 VDC



**MP39260
*MP39262
WEATHER PROOF BOOT NUT (BLACK)
- For push button switches
- Chrome face nut
- Seals out moisture & dirt
- Tapered design



**MP39170
*MP39172
PUSH BUTTON SWITCH COVER (GRAY)



**MP39140
*MP39142
PUSH BUTTON SWITCH COVER (BLACK)

FUSES



AGA GLASS TUBE FUSES
1/4" X 5/8"

PART #	RATING	PER PACK
**FS79000	2 AMP	5
**FS79050	15 AMP	5
**FS79060	20 AMP	5
**FS79070	30 AMP	5



AGU GLASS TUBE FUSES
13/32" X 1 1/2"

PART #	RATING	PER PACK
**FS79820	20 AMP	2
**FS79870	50 AMP	2



**FS79600
EMERGENCY FUSE KIT
Contains SIX fuses (1 each)
SFE 9, 14, 20 and AGC 10, 15, 30.



**FS79630
BILGE PUMP & ACCESSORY FUSE KIT
Contains FIVE fuses (1 each)
AGC 5, 10, 15, 30 amp, and 1 SFE 20 amp.



SFE GLASS TUBE FUSES

PART #	RATING	SIZE	PER PACK
**FS79250	7.5 AMP	1/4" X 7/8"	5
**FS79260	9 AMP	1/4" X 7/8"	5
**FS79270	14 AMP	1/4" X 1"	5
**FS79280	20 AMP	1/4" X 1 1/4"	5



AGC GLASS TUBE FUSES
1/4" X 1 1/4"

PART #	RATING	PER PACK
**FS79090	1 AMP	5
**FS79100	1.5 AMP	5
**FS79110	2 AMP	5
**FS79470	2.5 AMP	5
**FS79120	3 AMP	5
**FS79130	4 AMP	5
**FS79140	5 AMP	5
**FS79150	6 AMP	5
**FS79160	7.5 AMP	5
**FS79170	10 AMP	5
**FS79180	15 AMP	5
**FS79190	20 AMP	5
**FS79200	25 AMP	5
**FS79210	30 AMP	5
**FS79220	35 AMP	5

ATM & ATO STYLE FUSES

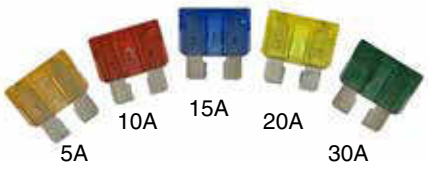
*Color coded AMP ratings, plug in automotive style.



ATO® STYLE FUSES

0.207" W X 0.752" H X 0.76" L

PART #	RATING	COLOR	PER PACK
**FS79480	1 AMP	BLACK	5
**FS79490	2 AMP	GRAY	5
**FS79500	3 AMP	VIOLET	5
**FS79510	4 AMP	PINK	5
**FS79520	5 AMP	TAN	5
**FS79530	7.5 AMP	BROWN	5
**FS79540	10 AMP	RED	5
**FS79550	15 AMP	BLUE	5
**FS79560	20 AMP	YELLOW	5
**FS79570	25 AMP	CREAM	5
**FS79580	30 AMP	GREEN	5
**FS79590	40 AMP	ORANGE	5



**FS79690
ATO® FUSE KIT ASSORTMENT



ATM STYLE FUSES

0.15" W x 0.429" H x 0.76" L

PART #	RATING	COLOR	PER PACK
**FS80000	2 AMP	GRAY	5
**FS80010	3 AMP	VIOLET	5
**FS80020	4 AMP	PINK	5
**FS80030	5 AMP	TAN	5
**FS80040	7.5 AMP	BROWN	5
**FS80050	10 AMP	RED	5
**FS80060	15 AMP	BLUE	5
**FS80070	20 AMP	YELLOW	5
**FS80080	25 AMP	CLEAR	5
**FS80090	30 AMP	GREEN	5

**FS79680
ATM FUSE KIT ASSORTMENT

MAXI™ FUSES

PART #	RATING	COLOR	PER PACK
**FS81000	20 AMP	YELLOW	1
**FS81010	30 AMP	GREEN	1
**FS81020	40 AMP	ORANGE	1
**FS81030	50 AMP	RED	1
**FS81040	60 AMP	BLUE	1
**FS81050	70 AMP	AMBER	1
**FS81060	80 AMP	CLEAR	1



- Tin plated copper blades for corrosion protection
- Visible indication of blown condition
- Maximum voltage - 32 VDC

MAXI™ FUSE BLOCK



**FS81080
*FS81082

- Black Reinforced Polycarbonate
- For Maxi ™ fuses 30-80 A
- Snap-on cover insulates conductive parts - meets ABYC & USCG requirements
- Accepts 18-4 AWG wire from sides or bottom
- Maximum voltage - 32 VDC
- Meets SAE J1171

* BULK - 100 PIECES PER CARTON **CLAMSHELL

ATO/ATC STYLE FUSE BLOCKS



- For ATO/ATC fuses
- Interlocking modules snap together
- 1/4" tin plated copper tab terminals
- Flame resistant reinforced polyester base
- Rated 30 Amps per circuit, 160 Amp total for block

WITH GROUND BUS BAR

PART #	# OF GANGS
**FS40420	6
*FS40422	6
**FS40430	4
*FS40432	4
**FS40440	14
*FS40442	14
**FS40450	8
*FS40452	8
**FS40740	10
*FS40742	10



WITHOUT GROUND BUS BAR

PART #	# OF GANGS
**FS40410	14
*FS40412	14
*FS56242	4
*FS56232	6
*FS56252	10

GROUND BUS BAR FOR ATO/ATC FUSE BLOCKS



**FS40730
*FS40732

- Replacement bus bar for Sierra ATO/ATC fuse blocks
- 14 - 1/4" tin plated copper tab terminals

FUSE BLOCK FOR GLASS TUBE FUSES

STANDARD FUSE BLOCKS



- Use with SFE, AGC, or MDL fuses up to 20 Amp
- Heavy duty black molded base
- 8-32 terminal screws
- Tin plated brass fuse clips

PART #	# OF GANGS
**FS40500-1	2
*FS40502-1	2
**FS40510-1	4
*FS40512-1	4
**FS40520-1	6
*FS40522-1	6
**FS40530-1	8
*FS40532-1	8

HOT FEED FUSE BLOCKS



- Use with SFE, AGC, or MDL fuses up to 20 Amp
- Common bus bar connects hot side of fuses for power feed
- Heavy duty black molded base
- 8-32 terminal screws and stud terminal for power connection
- Tin plated brass fuse clips

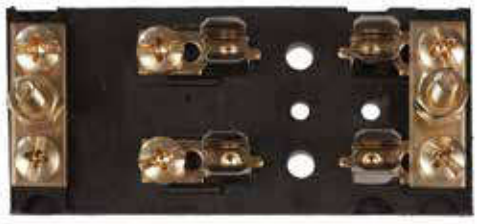
PART #	# OF GANGS
**FS40590-1	4
*FS40592-1	4
**FS40600-1	6
*FS40602-1	6
**FS40610-1	8
*FS40612-1	8

HOT FEED/COMMON GROUND FUSE BLOCKS



- Use with SFE, AGC, or MDL fuses up to 20 Amp
- Common bus bar connects hot side of fuses for power feed
- Separate bus bar for ground or unfused common hot feed
- Heavy duty black molded base
- 8-32 stud terminals for power/ground connection
- 1/4" Q.D. terminals for circuit hookup
- Tin plated brass fuse clips

PART #	# OF GANGS
**FS40630-1	4
*FS40632-1	4
**FS40640-1	6
*FS40642-1	6
**FS40650-1	8
*FS40652-1	8



- Use with SFE, AGC, or MDL fuses up to 20 Amp
- Common bus bar connects hot side of fuses for power feed
- Separate bus bar for ground or unfused common hot feed
- Heavy duty black molded base
- 8-32 terminal screws and stud terminals for power/ground connection
- Tin plated brass fuse clips

PART #	# OF GANGS
**FS40540-1	2
*FS40542-1	2
**FS40550-1	4
*FS40552-1	4
**FS40560-1	6
*FS40562-1	6
**FS40570-1	8
*FS40572-1	8

CORROSION RESISTANT COMMON BUS BARS



- Use as common hot feed or common ground block
- Tin plated copper bus
- Stainless steel studs & screws
- Large diameter nuts provide large electrical contact area
- Stainless steel screws with lock washers

150 AMP COMMON BUS



**FS46100
*FS46102

- 5 - 8-32 Screw Terminals
- 2 - 10-24 Stud Terminals

Over all size - 4.13"L x.75"W x1.44"H



**FS46150
*FS46152

- 4 -10-24 Stud Terminals

Over all size - 4.13"L x. 75"W x 1.44"H



**FS46200
*FS46202

- 10 - 8-32 Screw Terminals
- 2 - 1/4”-20 Stud Terminals

Over all size - 6”L x 1.25”W x 1.44”H



**FS46250
*FS46252

- 4 - 1/4”-20 Stud Terminals

Over all size - 6”L x 1.25”W x 1.44”H



**FS46400
*FS46402

- 20 - 8-32 Screw Terminals
- 2 - 1/4"-20 Stud Terminals

Over all size - 9 1/4"L x 1.25”W x 1.44"H



**FS46450
*FS46452

- 6 - 1/4”-20 Stud Terminals

Over all size - 9 1/4”L x 1.25”W x 1.44”H

* BULK - 100 PIECES PER CARTON **CLAMSHELL

CORROSION RESISTANT COMMON BUS BARS

250 AMP COMMON BUS

**FS46300
*FS46302



- 12 - 8-32 Screw Terminals
- 2 - 1/4"-20 Stud Terminals

Over all size - 7.88"L x 1.5"W x 1.75"H

**FS46350
*FS46352



- 4 - 1/4"-20 Stud Terminals

Over all size - 7.88"L x 1.5"W x 1.75"H

600 AMP COMMON BUS

FS46551
FS46552



- 4 x 3/8-16 Stud Terminals

Over all size - 7.00"L x 2"W x 2"H

FS46561
FS46562



- 8 x 3/8-16 Stud Terminals

Over all size - 11.375"L x 2"W x 2"H

BUS BARS INSULATING COVERS



- ABS cover designed to prevent accidental shorting



FSC46100
Fits FS46100, FS46150



FSC46200
Fits FS46200, FS46250



FSC46300
Fits FS46300, FS46350



FSC46400
Fits FS46400, FS46450



FSC46550
Fits FS46551



FSC46560
Fits FS46561

BRASS BUS BARS

- Use as common hot feed or common ground block
- Brass terminal bar
- 150 AMP

**FS40720
*FS40722



- 4 - 8-32 Screw Terminals

Overall size - 4.5"L x .5" W x 1"H

**FS40750
*FS40752



- 10 - 10-32 Screw Terminals
- 2 - 1/4"-20 Stud Terminals

Overall size - 5.75"L x 1.25 W x 1.19"H

* BULK - 100 PIECES PER CARTON **CLAMSHELL

DUAL BRASS BUS BARS



- Combines negative and positive buses in one block
- Brass terminal bar
- 150 AMP



**FS40660
*FS40662

- 4 - 8-32 Screw Terminals

Overall size - 1.5"L x 1.5"W x .44"H



**FS40670
*FS40672

- 8 - 8-32 Screw Terminals

Overall size - 3"L x 1.5"W x .44"H



**FS40680
*FS40682

- 12 - 8-32 Screw Terminals

Overall size - 4.5"L x 1.5"W x .44"H



**FS40690
*FS40692

- 16 - 8-32 Screw Terminals

Overall size - 6"L x 1.5"W x .44"H

BARRIER TYPE JUNCTION BLOCKS



- Each screw pair is 1 isolated circuit
- Closed back insulates power from mounting circuit
- Nickel plated brass bus bar



**FS45620
*FS45622

- 4 Gang Block
- 8 - 10-32 Screw Terminals

Overall size - 3.94"L x 1.312"W x 0.812"H



**FS45630
*FS45632

- 6 Gang Block
- 12 - 10-32 Screw Terminals

Overall size - 4.36"L x 1.312"W x 0.812"H



**FS45640
*FS45642

- 8 Gang Block
- 16 10-32 Screw Terminals

Overall size - 5.33"L x 1.312"W x 0.812"H



**FS45650
*FS45652

- 10 Gang Block
- 20 10-32 Screw Terminals

Overall size - 6.31"L x 1.312"W x 0.812"H

ATO/ATC STYLE FUSE HOLDERS



**FS35870
*FS35872

FUSE HOLDER

- Weather proof sealed case
- 5" - 12 gauge wire leads
- For ATO/ATC style fuses up to 30 amps



**FS69130
*N-186913

FUSE HOLDER

- 5" - 12 gauge wire leads
- For ATO/ATC style fuses up to 30 amps
- Includes 30 amp fuse



**FS45410
*FS45412

FUSE HOLDER

- 8" - 14 gauge wire loop
- For ATO/ATC style fuses up to 20 amps

* BULK - 100 PIECES PER CARTON **CLAMSHELL

WEATHER RESISTANT GLASS TUBE STYLE FUSE HOLDERS

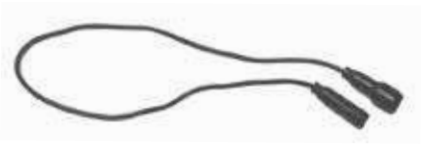


WEATHER RESISTANT FUSE HOLDER
WITH SPARE FUSE COMPARTMENT

PART #	DETAILS
**FS69150	10 GA 8" wire loop w/ two 30 Amp fuses
**FS69160	12 GA 8" wire loop w/ two 20 Amp fuses
**FS69170	14 GA 8" wire loop w/ two 15 Amp fuses
**FS69180	16 GA 8" wire loop w/ two 10 Amp fuses



**FS69140
HEAVY DUTY FUSE HOLDER
- Weather resistant
- 5" - 8 gauge wire leads
- For 30 to 50 Amp AGC fuses



**FS45440
*FS45442
FUSE HOLDER
- Weather proof sealed case
- 15" - 14 gauge wire loop
- For up 20 amp SFE, AGC, MDL fuses



**FS45470
*FS45472
FUSE HOLDER
- Weather proof sealed case
- 15" - 10 gauge wire loop
- Includes 30 amp SFE fuse



**FS45460
*FS45462
FUSE HOLDER
- Weather proof sealed case
- 15" - 14 gauge wire loop
- Includes 20 amp SFE fuse

IN-LINE GLASS TUBE STYLE FUSE HOLDERS



**FS45350
*FS45352
FUSE HOLDER
- Black plastic twist lock case
- 8" - 14 gauge wire loop
- Includes 20 amp SFE fuse



**FS45400
*FS45402
FUSE HOLDER
- White plastic twist lock case
- 7" 16 gauge wire loop
- For glass fuses up to 10 amp



**FS45360
*FS45362
FUSE HOLDER
- Red plastic twist lock case
- 8" - 14 gauge wire loop
- Includes 14 amp SFE fuse



**FS69100
FUSE HOLDER
- Black plastic twist lock case
- 7"- 14 gauge wire loop
- Includes 15 amp fuse



**FS45380
*FS45382
FUSE HOLDER
- Black plastic threaded case
- 7" - 12 gauge wire loop
- Includes 30 amp SFE fuse



**FS69110
FUSE HOLDER
- Black plastic twist lock case
- 7"- 14 gauge wire loop
- Includes 20 amp fuse



**FS45390
*FS45392
FUSE HOLDER
- Black plastic threaded case
- 7" - 12 gauge wire loop
- Includes 20 amp SFE fuse



**FS69120
FUSE HOLDER
- Heavy Duty
- 12 gauge tinned copperwire
- Includes 30 amp fuse

PANEL MOUNT GLASS TUBE STYLE FUSE HOLDERS



**FS22080
*FS22082
FUSE HOLDER
- Panel mount with red fuse label
- For glass fuses up to 20 amp
- For panels up to 5/16" thick



**FS45430
*FS45432
FUSE HOLDER
- Panel mount
- Weather resistant gasket sealed
- For AGC, MDL fuses
- For panels up to 5/16" thick

* BULK - 100 PIECES PER CARTON **CLAMSHELL

HIGH AMPERAGE CIRCUIT BREAKERS

* Perfect for rigging trolling motors, windless, and other high amp electrical equipment

AUTO RESET

*** INCLUDES STUD MOUNTING PLATE**



CB42240
40 Amp • 12V

CB42250-1
50 Amp • 12V

MANUAL RESET

*** INCLUDES STUD MOUNTING PLATE**



CB43240
40 Amp • 12V

CB43250
50 Amp • 12V

NEW

CB45240
40 Amp • 24V

NEW

CB45250
50 Amp • 24V

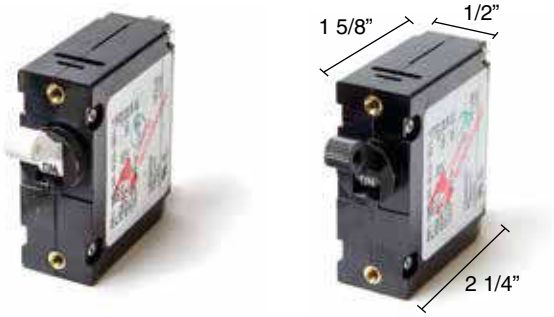


CB60000
CB60002 (std. pk of 25)
- Ignition Protected
- Waterproof
- Can be used as switch and circuit breaker
- Replaces Minnkota MKR-19
- Rated - 60 A
- Maximum voltage 42 VDC

CB60010 NEW
CB60012 (std. pk of 25)
- Ignition Protected
- Waterproof
- Can be used as switch and circuit breaker
- Rated - 50A
- Maximum voltage 24 VDC

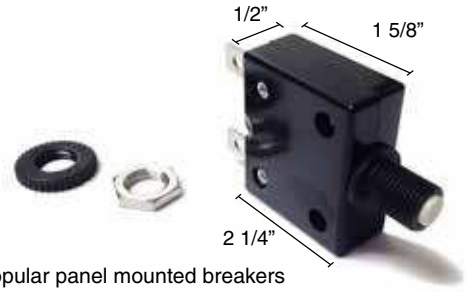
TOGGLE TYPE CIRCUIT BREAKERS

- High quality exact replacement on many top brands
- Color coded handles for quick identification of AC/DC
- White handles for DC, black handles for AC
- Clamshell packaging



PART #	AMP RATING	COLOR
**CB40200	5	WHITE
**CB40220	10	WHITE
**CB40230	15	WHITE
**CB40240	20	WHITE
**CB40250	35	WHITE
**CB40190	50	WHITE
**CB40260	15	BLACK
**CB40270	20	BLACK
**CB40280	30	BLACK
**CB41240	40	BLACK

PUSH BUTTON RESETTABLE CIRCUIT BREAKERS



- Replacement for popular panel mounted breakers
- Mounts in 3/8" hole
- White buttons for DC, black buttons for AC
- Use MP39210 for weatherproof boot nut

PART #	AMP RATING	COLOR
**CB41100	3	WHITE
**CB41200	5	WHITE
**CB41210	10	WHITE
**CB41220	15	WHITE
**CB41230	20	WHITE
**CB41200B	5	BLACK
**CB41210B	10	BLACK
**CB41220B	15	BLACK
**CB41230B	20	BLACK



****MP41400**
COMPLETE AUDIBLE WARNING KIT
Contains:
****OP22900** Oil pressure switch 6 PSI (1/8" - 27) normal closed
TS25101 Temperature switch (3/8" - 18)
MC33502 Buzzer switch
OP22891 Optional oil pressure switch 15 PSI (1/8" - 27) normal closed

Buzzer alerts operator of high engine temperatures or low engine oil pressure. Kit includes instructions, oil pressure switch (set at 6 PSI) and temperature switch (set at 200° F).

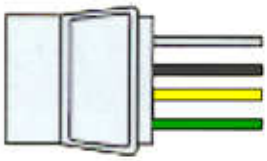


****MP39210**
WEATHER PROOF BOOT NUT
- Seals out dirt and moisture
- For use with push button resetable circuit breakers

* BULK - 100 PIECES PER CARTON **CLAMSHELL

4 POLE FLAT CONNECTORS

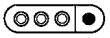
Shrouded connectors provide better protection against weather dirt and moisture. Unshrouded connectors are found on most OEM trailers. The plugs are interchangeable and can connect together.



White	Ground
Brown	Tail, License, Marker Lamps
Yellow	Left Turn Signal/Stop Lamp
Green	Right Turn Signal/Stop Lamp

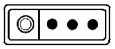
UNSHROUDED

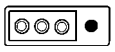






SHROUDED







DESCRIPTION	SET OF BOTH HALVES PART #	TOW VEHICLE SIDE PART #	WIRE LENGTH	TRAILER SIDE PART NUMBER	WIRE LENGTH
4 Pole Flat - Unshrouded	TC43654	NSS	4-12"	TC44054	4-12"
4 Pole Flat - Unshrouded	TC43674	TC44094	3-48", 1-18"	TC44054	4-12"
4 Pole Flat - Shrouded	TC43844	WH10180	4-12"	TC44254	4-12"
4 Pole Flat - Shrouded w/ splicers	TC43724				
4 Pole Flat - Shrouded		TC44224	3-48", 1-18"	TC44254	4-12"
4 Pole Flat - Shrouded rewire kit	TC43754	TC44224	3-48", 1-18"	NSS	4-20'
4 Pole Flat - Shrouded rewire kit w/ Splicers	TC43744	TC44224	3-48", 1-18"	NSS	4-20'
4 Pole Flat - Shrouded 5' Extension Harness	WH10350				
4 Pole Flat - Shrouded 25' rewire kit				WH10003	4-25'



TC52000
TESTER



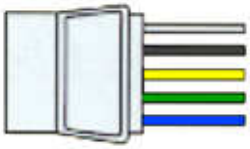
TC52100
TESTER



TC42884
TESTER

Allows for quick and easy diagnosis of trailer/tow vehicle lighting problems; simply plug into vehicle trailer connector. LED lighting allows for each circuit to be quickly tested and evaluated.

5 POLE FLAT CONNECTORS



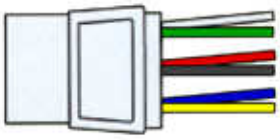
White	Ground
Brown	Tail, License, Marker Lamps
Yellow	Left Turn Signal/Stop Lamp
Green	Right Turn Signal/Stop Lamp
Blue	Trailer Brake Solenoid



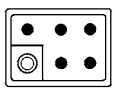
DESCRIPTION	SET OF BOTH HALVES PART #	TOW VEHICLE SIDE PART #	WIRE LENGTH	TRAILER SIDE PART NUMBER	WIRE LENGTH
5 Pole Flat - Unshrouded 18" Extension Harness	TC51000				
5 Pole Flat - Unshrouded		TC51100	5-48"	TC51200	5-70"

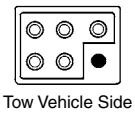
6 POLE SQUARE CONNECTORS

Similar to above except with 6 color coded wires to provide for 5 circuits PLUS ground. Color codes are as follows:



White	Ground
Green	Right Turn Signal
Red	Stop Lamps
Brown	Tail & License Lamps
Blue	Auxiliary
Yellow	Left Turn Lamp


Trailer Side


Tow Vehicle Side



PART #	DESCRIPTION	TOW VEHICLE SIDE REPLACEMENT	WIRE LENGTH	TRAILER SIDE REPLACEMENT	WIRE LENGTH
TC43924	Shrouded set of both halves.	Not sold separately	48"	Not sold separately	12"

POLARIZED CONNECTORS

These polarized connector sets plug together only one way to prevent cross connections. Constructed of rugged plastic with molded-in terminals for durability. Wire connections are easy and fast with just a screwdriver. Soft, pliable rubber caps protect the rear of each connector. Dozens of uses. Sold only in mating pairs.



TC43604
2 Pole Polarized Round
Trailer Side
Tow Vehicle Side



TC43614
3 Pole Polarized Round
Trailer Side
Tow Vehicle Side



TC43624
4 Pole Polarized Round
Trailer Side
Tow Vehicle Side



TC43634
2 Pole Polarized - Flat with 12" wires on each half.
Trailer Side
Tow Vehicle Side



2-WIRE FLAT CONNECTOR
WH10300
12", 16 GA, 2 Plugs
Ready Wired #E301120
WH10310
60", 16 GA, 2 Plugs
Ready-Wired #E302120

HEAVY DUTY CONNECTORS



TC43084
4 Pole Round Connector
Trailer Side



TC43094
4 Pole Round Connector
Tow Vehicle Side



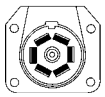
TC43354
6 Pole Round Connector
Trailer Side



TC43944
7 Pole RV Style Connector
Trailer Side



TC44984
7 Pole (Blade) RV Style
Thermoplastic Converter Kit
This kit is used on tow vehicle to convert any Sierra standard 4 pole flat connector to a 7 pole blade connector used on RV's.



Tow Vehicle Side



TC43904
Non-Strip Splicers
Four blue non-strip splice connectors for making secure, permanent splices without stripping wires manually. Crimp with pliers and metal insert makes connection. Plastic top folds over to insulate connection.

ELECTRONIC TAILLIGHT CONVERTERS

These reliable electronic devices enable tow vehicles and trailers with mismatched light systems to work together.



TC43504
Amber/Red to Red Taillight Converter
Universal SPLICE-IN trailer converter for cars and trucks with separate stop and turn signals. Electronic taillight module converts tow vehicle's amber turn signal and red brake light into one combined red brake/turn signal on your trailer.

ADAPTERS

These adapters allow a tow vehicle with a 4, 6 or 7 pole socket to tow a trailer with a different configuration plug. Quality molded plastic connector stores in glove box when not in use.



TC50000
7 Pole RV Style Blade
to 5 pole flat - 18" extension harness



TC51300
7 Pole RV Style Blade
to 5 pole flat



TC42834
7 POLE RV STYLE BLADE
to 6 Pole Pin



TC42894
4 POLE ROUND
to 4 Pole Flat



TC42904
6 POLE ROUND
to 4 Pole Flat



TC42914
7 POLE RV STYLE BLADE
to 4 Pole Flat

TROLLING MOTOR PLUGS



WH10600
V-GROOVE FEMALE MOTOR SIDE TROLLING MOTOR SOCKET
12 Volt
6" - 8 gauge w/ butt connectors
Use with WH10610



WH10610
V-GROOVE MALE BOAT SIDE TROLLING MOTOR PLUG
12 Volt
6" - 8 gauge w/ butt connectors
Use with WH10600



WH10520
MALE BOAT SIDE TROLLING MOTOR PLUG
12 Volt
6" - 8 gauge w/ butt connectors
Use with WH10530



WH10530
FEMALE MOTOR SIDE TROLLING MOTOR SOCKET
12 Volt
6" - 8 gauge w/ butt connectors
Use with WH10520



WH10540
MALE BOAT SIDE TROLLING MOTOR PLUG
24 Volt
6" - 8 gauge w/ butt connectors
Use with WH10550



WH10550
FEMALE MOTOR SIDE TROLLING MOTOR SOCKET
24 Volt
6" - 8 gauge w/ butt connectors
Use with WH10540



WH10470
FEMALE BOAT SIDE TROLLING MOTOR SOCKET
12 Volt
6" - 10 gauge w/ butt connectors
Use with WH10480



WH10480
MALE MOTOR SIDE TROLLING MOTOR PLUG
12 Volt
6" - 10 gauge w/ butt connectors
Use With WH10470



WH10490
FEMALE BOAT SIDE TROLLING MOTOR SOCKET
24 Volt
6" - 10 gauge w/ butt connectors
Use with WH10500



WH10500
MALE MOTOR SIDE TROLLING MOTOR PLUG
24 Volt
6" - 10 gauge w/ butt connectors
Use with WH10490



WH10560
FEMALE BOAT SIDE TROLLING MOTOR SOCKET
12 Volt • 3 Slots
10" - 10 gauge w/ butt connectors
Use with WH10570



WH10570
MALE MOTOR SIDE TROLLING MOTOR PLUG
12 Volt • 3 Plugs
10" - 10 gauge w/ butt connectors
Use with WH10560



WH10640
FEMALE MOTOR SIDE CONNECTOR
24 Volt • 60 AMP
Use with WH10650



WH10650
MALE BOAT SIDE PLUG
24 Volt • 60 AMP
Use with WH10640

TRAILER ACCESSORIES



CARSIDE CONNECTOR

WH10040
48", 16 GA 4/Pole
Ready-Wired #B240010

WH10230
48", 16GA 5/Pole
Ready-Wired #M242010



WH10160
DELUXE BRAIDED JUMPER
48", 16 GA 4/Pole
Ready-Wired #B107300
(Car to Trailer)

TRAILER ACCESSORIES



WH10220
TRAILER SIDE CONNECTOR
24", 16 GA, 4/Pole
Ready-Wired #M241120



WH10240
TRAILER SIDE CONNECTOR
24", 16 GA 5/Pole
Ready-Wired #M243120
Use with WH10230



WH10320
3- WIRE FLAT CONNECTOR
12", 16 GA, 2 Plugs
Ready Wired #E303120

SOLENOIDS



BA58050
- Steel housing copper contacts
- 12 Volts insulated
- Intermittent rating:
  750 amp make
  100 amp break
  10 seconds ON
  20 minutes OFF



18-5840
- Steel housing copper contacts
- 12 Volts grounded
- Continuous rating:
  85 amp @ 12 VDC



BA58010
SOLENOID SWITCH
- Weather resistant plastic coating
- Composite mounting bracket
- 12 V insulated
- Rated 85 A continuous duty



BA58003
- Use as battery isolation switch
- Steel housing copper contacts
- 12 Volts insulated
- Continuous rating:
  80 amp @ 12 VDC
- Intermittent rating:
  750 amp make
  100 amp break
  10 seconds ON
  30 minutes OFF



BA58020
- Motor reversing
- Dynamic braking when both coils are in same electrical state
- 12/24V DC
- Intermittent rating: 150A
- Continous rating: 75 amp (5 min.)

LEVER SWITCHES



MP38910
LEVER OPERATED
BATTERY DISCONNECT SWITCH
Rated 175 A continuous, 800 A intermittent
- 3/8" brass terminals
- Chrome Plated Brass Lever
- Includes faceplate



UN19690
REPLACEMENT FACE PLATE



UN77310
BATTERY SWITCH
Polyester housing is rust and corrosion proof. Removable plastic key for security. Two position switch "Off-On". Two 10MM X 1.5MM stud terminals. For panels up to 1.25 thick. Four mounting holes in a rectangle 1.3" and .8" on centers. 350 amp continuous rating. 500 amp intermittent rating.

BATTERY ACCESSORIES



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

PART #	SIZE	COLOR	GAUGE
BC88523	2'	RED	4
BC88533	2'	BLACK	4
BC88543	4'	RED	2
BC88553	4'	BLACK	2
BC88563	6'	RED	2
BC88573	6'	BLACK	2
BC88583	8'	RED	1
BC88593	8'	BLACK	1



UNIVERSAL BRASS BATTERY TERMINALS

PART #	CONTENTS
BT44490	1 Positive and 1 Negative Terminal Per Display/Pack
BT44501	10 Negative Terminals Per Box
BT44511	10 Positive Terminals Per Box



BT44430
LEAD UNIVERSAL BATTERY TERMINAL



UNIVERSAL BRASS BATTERY TERMINALS
BT44470 Neg. 5/16" Stud
BT44480 Pos. 3/8" Stud



18-6850
BATTERY DISCONNECT RELAY
Fits: Universal

BATTERY ISOLATORS

Sierra battery isolators allow for worry free protection against discharging you start battery along with you house battery. Insures battery isolation without needing to check a switch. Allows two or three batteries to be charged at once. All are negative ground.



18-6851



18-6852



18-6853

Part No.	Dimensions	Batteries	Alternators	Terminals	Max. Output
18-6851 ♦	6 ½" w x 4 ½" d x 3 ½" h	3	1	4 - 3/8-16	120 Amp
18-6852 ♦	8" w x 4 ½" d x 3 ½" h	2	1	3 - 3/8-16	165 Amp
18-6853 ♦	11" w x 4 ½" d x 3 ½" h	3	1	4 - 3/8-16	200 Amp
18-6854 ♦	8" w x 4 ½" d x 3 ½" h	3	1	4 - 3/8-16	160 Amp
18-6855 ♠	3 ¼" w x 4 ½" d x 3 ½" h	2	1	4-1/4"-18	75 Amp
18-6856 ♠	15" w x 4 ½" d x 3 ½" h	2	1	3 - 3/8-16 • 1-1/4"-28	270 Amp

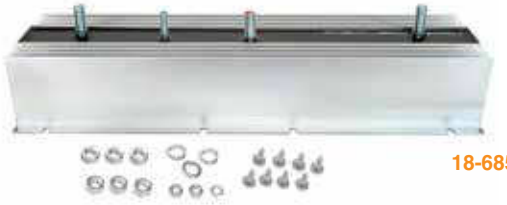
♦ Will not work with Delco CS series alternators ♠ Will work with Delco CS series alternators



18-6854



18-6855



18-6856

TRAILER BEARINGS



18-1100
STANDARD TRAILER BEARING DUST COVER
For Trailer Bearings
1.980 Dia.



TRAILER BEARING KITS

FOR STRAIGHT SPINDLES	
18-1105	1" Bearing Kit (BRG #L44643-L44610)
18-1106	1 1/16" Bearing Kit (BRG #L44649-L44610)
18-1107	1 1/4" Bearing Kit (BRG # LM67048-LM67010)
FOR STEP SPINDLES	
18-1109	1 1/4" & 3/4" Bearing Kit (BRG #LM67048-LM67010, LM11949-LM11910)
18-1110	1 3/8" & 11/16" Bearing Kit (BRG #L68149-L68111, L44649-L44610)

New



18-79987
TRANSOM PLATE (SMALL)
Size: 2" x 15"
Universal fit plate designed to add transom support.

New



18-79988
TRANSOM PLATE (LARGE)
Size: 4" x 17"
Oversized universal fit plate designed to add transom support.



TRAILER BEARING SEALS

PART #	O.D	DIMENSIONS	
		SHAFT SIZE	WIDTH
18-1175	1.985	1.125	.467
18-1176	1.985	1.250	.257
18-1177	2.330	1.500	.408
18-1178	2.566	1.750	.500



COTTER PINS
(PKG. OF 10)

PART #	DIMENSIONS	STD. PKG.
18-1199 ①	1/8" x 2"	10
18-3748 ①	7/64" x 1 1/2"	5
18-3746 ①	1/8" x 1"	10
18-3747 ①	5/32" x 1 1/2"	10

① THIS PRODUCT IS PRICED PER PIECE. TO ORDER PRICED PER PACKAGE, PLEASE ADD A -9 TO THE PART NUMBER.

WATERPROOF TERMINALS



16-14 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10
8	16-14	Blue	EC63120
10	16-14	Blue	EC63130
1/4”	16-14	Blue	EC63140
5/16”	16-14	Blue	EC63190
3/8”	16-14	Blue	EC63200

12-10 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10
8	12-10	Yellow	EC63720
10	12-10	Yellow	EC63240
1/4”	12-10	Yellow	EC63250
5/16”	12-10	Yellow	EC63260
3/8”	12-10	Yellow	EC63300

WATERPROOF CONNECTORS

22-10 GAUGE BUTT CONNECTORS

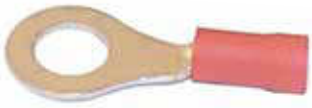
WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX
22-18	Red	EC64000	EC4000-100
16-14	Blue	EC64110	EC64110-100
12-10	Yellow	EC64230	EC64230-100



RING TERMINALS

22-18 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX PART #
6	22-18	Red	EC04010	EC04010-100
8	22-18	Red	EC04020	EC04020-100
10	22-18	Red	N/A	EC04030-100
1/4”	22-18	Red	N/A	EC04040-100
5/16”	22-18	Red	N/A	EC04670-100
3/8”	22-18	Red	N/A	EC04680-100



16-14 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX PART #
6	16-14	Blue	N/A	EC04690-100
8	16-14	Blue	EC04120	EC04120-100
10	16-14	Blue	EC04130	EC04130-100
1/4”	16-14	Blue	EC04140	EC04140-100
5/16”	16-14	Blue	EC04190	EC04190-100
3/8”	16-14	Blue	EC04200	EC04200-100



12-10 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX PART #
6	12-10	Yellow	N/A	EC04710-100
8	12-10	Yellow	N/A	EC04720-100
10	12-10	Yellow	EC04240	EC04240-100
1/4”	12-10	Yellow	EC04250	EC04250-100
5/16”	12-10	Yellow	EC04260	EC04260-100
3/8”	12-10	Yellow	EC04300	EC04300-100



QUICK DISCONNECTS, BULLET, BUTT & SPADE TERMIALS

.157 BULLET TERMINALS

WIRE TYPE	WIRE GAUGE	INSUL COLOR	VISUAL PART # / QTY.	PKG. OF 10	100 PACK BOX PART #
FEMALE	22-18	Red	N/A	EC04080	EC04080-100
MALE	22-18	Red	N/A	N/A	EC04070-100
FEMALE	16-14	Blue	N/A	EC04180	EC04180-100
MALE	16-14	Blue	N/A	EC04170	EC04170-100
SET	16-14	Blue	EC01570 / 3 SETS	N/A	N/A



SET

SPADE LUG TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX PART #
8	22-18	Red	EC04090	EC04090-100
10	22-18	Red	EC04100	EC04100-100
8	16-14	Blue	EC04210	EC04210-100
10	16-14	Blue	EC04220	EC04220-100
8	12-10	Yellow	N/A	EC04700-100
10	12-10	Yellow	N/A	EC04270-100



.250 QUICK DISCONNECTS

Wire Type	Gauge	Insul. Color	Pkg. of 10	100 Pack Box Part #
Female	22-18	Red	EC04050	EC04050-100
Male	22-18	Red	EC04060	EC04060-100
Female	16-14	Blue	EC04150	EC04150-100
Male	16-14	Blue	N/A	EC04160-100
Female	12-10	Yellow	EC04280	EC04280-100
Male	12-10	Yellow	EC04290	EC04290-100
Fully Insul. Female	22-18	Red	N/A	EC04520-100
Fully Insul. Male	22-18	Red	N/A	EC04510-100
Fully Insul. Female	16-14	Blue	EC04500	EC04500-100
Fully Insul. Male	16-14	Blue	EC04490	EC04490-100





BUTT CONNECTORS

Wire Gauge	Insul. Color	Pkg. of 10	100 Pack Box Part #
22-18	Red	EC04000	EC04000-100
16-14	Blue	EC04110	EC04110-100
12-10	Yellow	EC04230	EC04230-100



SHRINK/PROTECTIVE FLEX TUBING

TYPE	DIA.	VISUAL PACK PART #	QTY	LENGTH
FLEX TUBING	3/8"	EC01620	1	3'
FLEX TUBING	1/2"	EC01630	1	3'
SHRINK TUBE	ASSORT.	EC01750	7	ASSORT.



NYLON CABLE CLAMPS

DIA.	VISUAL PACK PART #	QTY
5/16"	EC01440	7
3/8"	EC01450	6
1/2"	EC01460	5



EC06230
CHARGING CLIP
Rating: 30 AMP
PKG OF 2



EC10290
DURA-TUBE
HEAT-SHRINK TUBING
1 1/4" Long • For 10-20 GA. Wire
PKG OF 25

CLIPS & LEADS



EC01380



EC01370



EC01360



EC01760

ALLIGATOR CLIPS/TEST LEADS

TYPE/SIZE	PKG OF 2	TYPE/SIZE	PKG OF 2
CLIP	EC01360	CLIP 1-1/4" INSULATED	EC01380
CLIP 2" w/SCREW TERM	EC01370	LEADS 30" LONG	EC01760

EC10250
3/4" TEST CLIPS
50 AMP
Replaces: OMC 390926
(One Pair)







ELECTRICAL TOOLS, TESTERS & ASSORTMENTS

NEW



18-9149
S.P.A.R.K.
SIERRA POWER AND RECHARGE KIT
Convenient and powerful. Jump your automobile, motorcycle, speed boat and more! Charge your mobile devices and use the handy LED flashlight.

- Size: 6.69" x 3.23" x 1.26"
- Output: 5V/2A, 19V/3.5A, 12V jump start
- Input: 12V/1A, 5V/1A
- 4 hour approx. charging time
- LED light modes (illumination, strobe, SOS)
- Short circuit, over charge and discharge protections



EC09090
DIGITAL MINI MULTIMETER
Compact design and the functions you need for overall convenience. Its low price will surprise you!
- 3 1/2 digit LCD display • 16 test ranges, 6 functions
- Battery & protective holster included • Fuse protected, removable safety leads and jacks

DC Volts:	0-200mV, 2000mV 20V, 200V, 500V
AC Volts:	0-200V, 500V
DC Amps:	0-2mA, 20mA, 200mA
Ohms:	0-200W, 2000W, 20KW, 200KW, 2000KW
Diode Test:	0-2000W
Battery Test:	0-9v



EC09040
DUAL VOLTAGE CIRCUIT TESTER
Dual bulb tester for testing both 6 and 12 volt circuits. Also can be used to check spark plug wires. This is the most commonly used tester for troubleshooting auto, truck, van and boat wiring. Supplied with ground wire and clip. Packed one per card.



EC01310
TERMINALS & CONNECTORS
175 of the most popular terminals in a shatterproof nylon box.



EC01350
TERMINALS & CONNECTORS W/CRIMP TOOL
30 pc. terminal assortment packed with crimp tool/wire cutter. Attractive 5 compartment clamshell fits neatly in tool box or glove compartment.

Handy for emergencies. Perfect for the do-it-yourselfers.

LOCKS & LATCHES



MP49410
***MP49412**
- Turn to open mechanism – no finger pull
- Can be locked or left in latch only position
- Totally corrosion resistant
- Black glass reinforced polyester
- Supplied with 2 keys
- 1" hole size - 1" depth
- 3/4" panel thickness



MP49430
***MP49432**
- Turn to open mechanism – no finger pull
- Non-Locking version
- Totally corrosion resistant
- Black glass reinforced polyester
- 1" hole size - 1" depth
- 3/4" panel thickness



MP50560
***MP50562**
- Black sculpted knob
- Turn to open mechanism – no finger pull
- Can be locked or left in latch only position
- Totally corrosion resistant
- Black glass reinforced polyester
- Supplied with 2 keys
- 1" hole size - 1" depth
- 3/4" panel thickness

*BULK - 100 PCS. PER CARTON

LOCKS & LATCHES



Secure lockers, hatches, compartments and drawers. 1001 uses. 5 sizes available.
- 5/8" hole size
- +/- 1/4" offset
- 1 1/4" grip length from center of hole.

CAM LOCKS

SIZE	PART #
3/8" DEPTH	CL49300
5/8" DEPTH	CL49310
7/8" DEPTH	CL49320
1-1/8" DEPTH	CL49330
1-1/8" DEPTH	*CL52422
1-1/8" DEPTH	CL49330KA
1-3/8" DEPTH	*CL49332

LIFT LATCH/LOCKS

Dozens of applications: bait lockers, fish wells, equipment lockers, hatches, storage compartments. Locking and nonlocking styles available. Plate/ring are stainless steel. Holes for #8 mounting screws are 1.5" (w) and 1.312" (h) on center. 3/4" hole size.



MP49500 Nonlocking hatch lift only. Measures 2.16" x 1.90" x.25"(h)

MP49550 Hatch lift plate with lock mounting hole and lock. Maximum depth 1-1/8". Measures 2.16" x 1.90" x .25"(h)

HEAVY DUTY DOCKING LIGHTS/ BAITWELL LIGHT



Protect your boat from damage while docking at night!

- 30,000 cp. bulb illuminates below the deckline. Makes nighttime docking *SAFE & EASY!*
- Newly-designed housing is *FULLY* sealed! Water cannot enter hull through Docking Light! Old-style O-ring no longer needed to seal hull.
- *ALIGN & CHANGE* Eyeball from *EXTERIOR* of the hull. Just loosen set screw to align or change Eyeball.
- *ELIMINATES* the need for access to the rear of the installed Docking Light!
- New Eyeball *WILL* fit into "old-style" Docking Light housing!
- New-style housing will fit existing cut-out with only slight modification.
- Mil-Spec sealed *Waterproof/Dustproof* rocker switch panel included.
- US Patent #5672004
- **Intended for Docking Only, Not for Continuous Use.**

PART #	DESCRIPTION	COLOR	WATTS
DOCKING LIGHTS			
95001 95002	12v Marine Docking Light Set - Incandescent Bulb (Set of 2) 12v Marine Replacement Light for 95001 (bulb w/ eyeball)	White	100
95013 95004	28v Marine Docking Light Set - Incandescent Bulb (Set of 2) 28v Marine Replacement Light for 95013 (bulb w/ eyeball)	White	50
95016	12v Marine Replacement Light for 95021 (bulb w/ eyeball)	--	100
AUXILIARY LIGHTS			
95011 95026	12v Single Light Kit - Halogen Bulb (Set of 1) 12v Marine Docking Light Set - Halogen Bulb (bulb w/ eyeball)	White	100
PARTS			
95005	Housing	White	---



MP42402
BAITWELL LIGHT

POWER POLE REPLACEMENT PUMPS



18-6818
TRIM MOTOR
Replaces:
Power Pole PUMP SPN-F
Fits: Power Pole Sportsman Models



18-6819
TRIM MOTOR
Replaces:
Power Pole PUMP PRO-F
Fits: Power Pole Pro Models

*BULK - 100 PCS. PER CARTON

SHIELDS CODE NUMBERS

All Shields Marine Hoses are identified by a 9 digit code number.

Example:

16-120-0580

The first two digits identify the product as a Shields hose:
16 = Shields Hose

The second three digits identify the type of hose:
120 = Bilgeflex

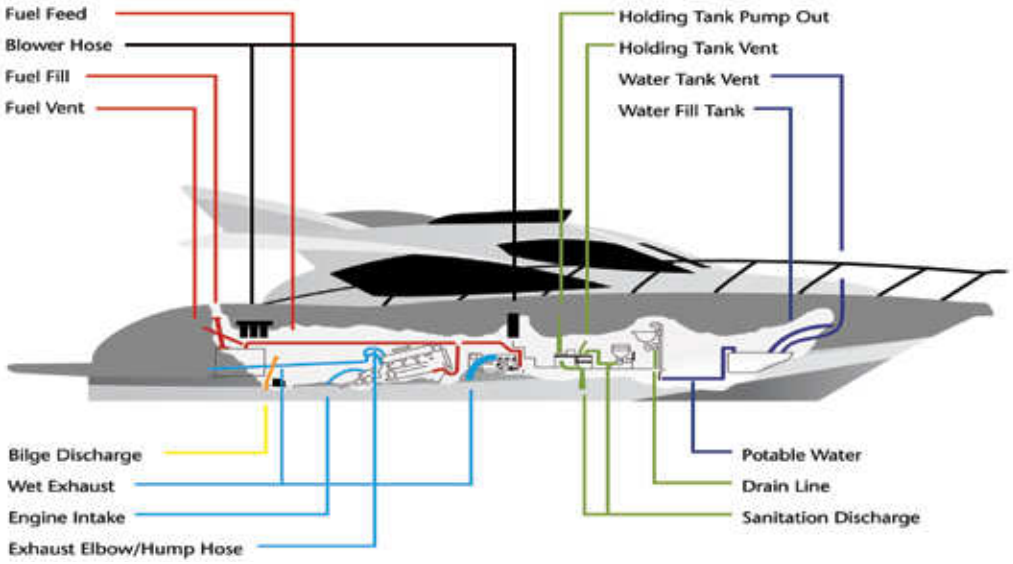
The third three digits identify the size of the hose:
058 = 5/8"

The last digit identifies the package quantity as follows:

1 —	**6' or 6 1/4' Length**
2 —	**9' Length**
3 —	**10' Length**
4 —	**12 1/2' Length**
5 —	**25' Length**
6 —	**50' Length**
7 —	**100' Length**
8 —	**75' Length**
0 —	**Standard Bulk Pack**
0-xx —	**Special Bulk Length** (Example: 0-36 = 3')



Product Application Guide



PRODUCT APPLICATION GUIDE KEY

EX — Designed to give excellent service
G — Designed to give good service in normal applications
C — Product can give good service with proper installation, may not be suitable in all applications.
X — Not recommended
NA — Not available in size range
1 — Can easily be bent into tight radius
2 — Can be bent into gradual radius
3 — May kink in applications requiring bend radius

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION						
	BILGE/LIVEWELL			Submersible Bilge Pump	Remote Bilge Pump	Hand Bilge Pump	Livewell Inlet	Livewell Drain Above Water Line	Livewell Drain Below Water Line	Flexibility
Series 120	Shields Bilgeflex	66	5/8" - 1 1/2"	G	X	C	X	X	X	1
Series 123	Shields Bilgevac	66	3/4" - 1 1/8"	EX	G	EX	X	C	X	1
Series 140	Shields Vac Std.	67	1 1/4" - 1 1/2"	EX	EX	EX	G	G	C	1
Series 141	Shields Multiflex	68	5/8" - 3"	EX	G	EX	X	G	X	1
Series 142	Shields Vac Cuffs	67	1 1/4" - 1 1/2"							
Series 146	Shields Vac Extra Heavy Duty/Commercial Grade	68	5/8" - 3"	EX	EX	EX	EX	EX	EX	2
Series 147	Shields Vac H.D. Cuffs	67	1 1/2"							
Series 148	Shields Vac Extra Heavy Duty	69	5/8" - 1 1/2"	EX	EX	EX	EX	EX	EX	2
Series 149	Shields Livewell Hose	69	5/8" - 1 1/2"	EX	EX	EX	EX	EX	EX	1

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION					
	ENGINE HOSE			Engine Intake	Generator Intake	Engine Coolant Hose Straight or Limited Bend	Engine Coolant Hose Severe Bend	Exhaust Water Injection	Flexibility
Series 130	Shields #1300 Heater Hose	70	1/2" - 3/4"	X	X	G	X	X	3
Series 135	Shields #1350 H.D. Water Hose	70	1/2" - 1"	X	C	G	X	G	3
Series 160	Shields #1600 Water Hose	70	3/8" - 1 1/4"	X	G	EX	X	G	2
Series 200	Shields Marine Exhaust	71	1/2" - 14"	X	C	EX	X	G	3
Series 202	Shields Nautiflex Silicone Exhaust Hose	72	1" - 14"	X	X	EX	X	C	3
Series 250	Shieldsflex II	73	1/2" - 8"	EX	EX	EX	EX	EX	2
Series 252	Shieldsaust - C	74	3/4" - 8"	EX	EX	EX	EX	EX	1
Series 262	Shields Corrugated Nautiflex Silicone Exhaust Hose	75	3/4" - 10"	EX	EX	EX	EX	EX	1
Series 321	Shields Comflex All in One Hose	76	5/8" - 2"	EX	EX	EX	EX	EX	2

Product Application Guide (Cont.)

FRESH WATER SYSTEM/POTABLE

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION							
				Non-Pressurized Supply	Pressurized Supply		Water Tank Fill	Drain Lines Below Water Line	Drain Lines To Sump or Above Water Line	Water Tank Vent	Flexibility
					Hot	Cold					
Series 141	Shields Multiflex	77	5/8" - 3"	C	X	X	EX	X	EX	C	1
Series 148	Shields Vac Extra Heavy Duty	77	5/8" - 1 1/2"	N/A	X	X	EX	EX	EX	EX	2
Series 149	Shields Livewell Hose	78	5/8" - 1 1/2"	X	X	X	X	EX	EX	C	2
Series 150	Shields PVC Tubing — Clear	78	3/16" - 1 1/2"	G	X	X	C	X	G	G	3
Series 162	Shields All Clear Reinforced PVC — Red Tracer	79	3/8" - 1 1/2"	EX	EX	EX	G	G	G	G	2
Series 163	Shields Braided Wash Down Hose	79	5/8"								
Series 164	Shields Clear White Reinforced PVC — Blue Tracer	80	1/2" - 3/4"	EX	G	EX	N/A	G	G	G	3
Series 168	Shields Heavy Duty Reinforced PVC Tubing	80	1/4" - 1 1/2"	EX	EX	EX	G	EX	EX	EX	2

FUEL SYSTEM

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION						
				Oil Tank Fill	Fuel Tank Fill	Fuel Feed Inboard/Outdrive	Fuel Feed Outboard	Fuel Tank Vent Inboard	Fuel Tank Vent Outboard	Flexibility
Series 309	Shields Oil Tank Fill Hose	81	1 1/2"	EX	X	N/A	N/A	N/A	N/A	1
Series 315	Shields 315 - Silverado 2000	81	3/8" - 5/8"	N/A	N/A	X	EX	C	EX	2
Series 337	Shields Silverado 4000	82	5/16" - 3/8"	N/A	N/A	X	EX	N/A	N/A	1
Series 350	Shields FIRE-ACOL	83	1 5/8" - 2 3/8"	EX	EX	N/A	N/A	N/A	N/A	1
Series 351	Shields FIRE-ACOL-C	83	1 1/2"	EX	EX	N/A	N/A	N/A	N/A	1
Series 355	Shields Fuel Fill	84	1 1/2" - 2"	EX	EX	N/A	N/A	N/A	N/A	1
Series 365	Shields FIRE-ACOL-15	84	3/8" - 1/2"	N/A	N/A	EX	EX	N/A	N/A	1
Series 368	Shields Low Permeation Marine Fuel Hose	85	1/4" - 1/2"	N/A	N/A	EX	EX	N/A	N/A	1
Series 369	Shields FIRE-ACOL Fuel Vent Hose	85	5/8"	N/A	N/A	X	X	EX	EX	1
Series 321	Shields Comflex All in One Hose	86	5/8" - 2"	EX	EX	C	X	EX	X	1
Fuel Accessories	Ferrule Vise / Dies	87	1/4" - 1/2"	For making fuel line assemblies without clamps						
Fuel Accessories	Shields Brackets / Filters / Fuel Line Assemblies	88	-	-	-	-	-	-	-	-

SANITATION SYSTEM

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION					
				Toilet to Holding Tank	Holding Tank Pump Out	Holding Tank to Overboard Discharge	Toilet Water Inlet	Holding Tank Vent	Flexibility
Series 101	Shields Sanitation Hose	89	1" & 1 1/2"	EX	EX	EX	N/A	N/A	1
Series 105	Shields Poly X Sanitation Hose	89	1" & 1 1/2"	EX	EX	EX	N/A	N/A	1
Fittings	Shields For Series: 101, 105, 144, 148	89	3/4" - 1 1/2"						
Series 144	Shields Super PVC Sanitation	90	1" & 1 1/2"	EX	EX	EX	N/A	N/A	2
Series 146	Shields Vac Extra Heavy Duty/Industrial	90	5/8" - 3"	G	EX	G	EX	EX	2
Series 148	Shields Vac Extra Heavy Duty	91	5/8" - 1 1/2"	G/EX	EX	EX	EX	EX	2
	Shields Sanitation System Cleaners	91	1 Gallon	Cleans contaminates that restrict system performance					

VENTILATION/ AC DUCT

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION				
				Blower Hose	A/C Duct	Exhaust Vent Stove Head		
Series 400	Shields Vinylvent	92	3" - 4"	EX	X	X		
Series 402	Shields Vinylvent	92	3" - 4"	EX	X	X		
Series 420	Shields Extra Heavy Duty Vinylvent	92	3" - 4"	EX	X	G		
Series 450	Shields Fibervent	93	3" - 6"	EX	G	EX		
Series 460	Shields AC Ducting Hose	93	3" - 7"	EX	EX	EX		

Product Application Guide (Cont.)

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION				
	WET EXHAUST SYSTEM			Straight Pipe Connector Less than 4 x I.D. of Hose	Straight Pipe Connector More than 4 x I.D. of Hose	Require Moderate Bend	Severe Bend	Flexibility
Series 200	Shields Marine Exhaust	94	1/2" - 14"	EX	C	X	X	3
Series 202	Nautiflex Silicone Exhaust Hose	95	1" - 14"	EX	C	X	X	3
Series 250	Shieldsflex II	96	1/2" - 8"	EX	EX	EX	C	2
Series 252	Shieldsaust - C	97	3/4" - 8"	EX	EX	EX	EX	1
Series 262	Corrugated Nautiflex Silicone Exhaust Hose	98	3/4" - 16"	EX	EX	EX	EX	1
Series 321	Shields Comflex All in One Hose	99	5/8" - 2"	EX	EX	EX	C	2
Various	Hump Hose & Elbows	100-103	2"- 10"	See our selection for straight or angled connections				

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION
	MISCELLANEOUS			
	Exhaust Protector Valves	104	4" - 6"	Prevents water from entering exhaust system
	Hose Clamps	104	5/16" - 7"	Marine grade 316 stainless steel
	Exhaust Hose Clamps - T-Bolt Band Clamps	104	1" - 14"	Designed to fit Shields Series: 200, 201, 210, 250, 252
Series 128	Flame Retardant Split Wire Conduit	105	1/4" - 2"	Provides chafing protection for wiring systems
Series 129	Expandable Braided Sleeving (Scissor Cut)	105	1/2" - 2"	Conduit designed to be cut with scissors
Series 126	Shields Sternflex	106	2"	Provides protection for outboard rigging cables & hose
	Neoprene Sheet Rubber	107	1/8" - 1/4"	Used under fuel tanks to comply with USCG requirements
Series 151	Speedometer Pitot Tubing	107	1/8" - 4mm	Connection from pitot to speedometer



SHIELDS BILGEFLEX



Shields Bilgeflex Hose is a single layer corrugated polyethylene hose. It is resistant to mild chemicals and salt water and there is a clamping cuff every foot. It is available in black or white (add B or W to suffix to specify color). This hose is primarily used for bilge pump discharge.

Do not attach to thru hull fitting below the water line.



I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Code # *	Bulk Pack	m	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 9' (2.7M) Polypac Code #	6' (1.8M) Polypac Code #	25' (7.6M) R/O Ctn.
5/8"	15.9	1/2"	12.7	20	5	16-120-**058**0	600'	182.9	16-120-**0586**	16-120-**058**2	16-120-**058**1	—
3/4"	19.1	3/4"	19.1	20	6	16-120-**034**0	500'	152.4	16-120-**0346**	16-120-**034**2	16-120-**034**1	—
1 1/8"	28.6	1"	25.4	20	7	16-120-**118**0	300'	91.4	16-120-**118**6	16-120-**118**2	16-120-**118**1	—
1 1/4"	31.8	1 1/2"	38.1	20	10	16-120-**114**0	200'	61.0	16-120-**114**6	—	—	—
1 1/2"	38.1	2"	50.8	20	13	16-120-**112**0	150'	45.7	16-120-**112**6	—	—	16-120-**112**5

*** Add B or W suffix to specify black or white**

SHIELDS BILGEVAC

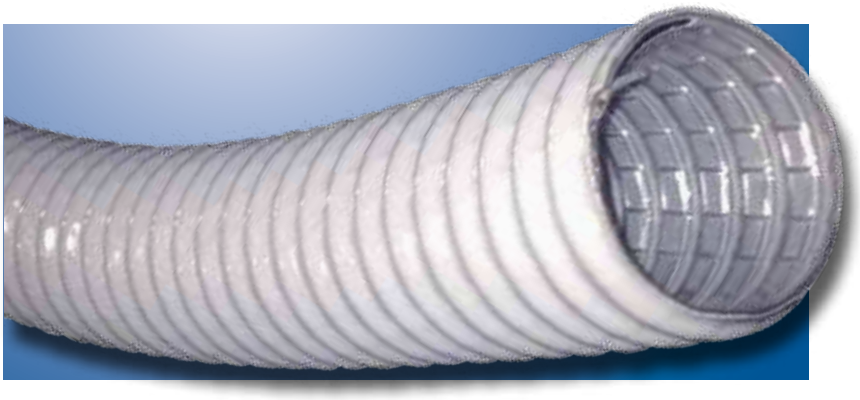


Shields Bilgevac Hose is a black PVC hose with a flexible vinyl helix. It is very flexible, abrasion resistant and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump discharge and drains (sinks, shower, scupper, and livewell). **Do not attach to thru hull fitting below the water line.**

I.D.	mm	Bend Radius	mm	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
3/4"	19.1	3/4"	50.8	8	16-123-**034**0	16-123-**034**6
1 1/8"	28.6	1"	76.2	16	16-123-**118**0	16-123-**118**6



SHIELDS VAC STANDARD



Shields Vac Standard Hose is PVC supported by vinyl covered steel wire and is very flexible. It is Nylon reinforced and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, diaphragm style hand operated bilge pump intake and discharge and drains (sinks, shower, and scupper). This hose uses 142 left hand thread cuffs. **Do not attach to thru hull fitting below the water line.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
1 1/4"	31.8	3/4"	19.1	28	19	16-140-**1140**①	16-140-**1146**
1 1/2"	38.1	3/4"	19.1	28	23	16-140-**1120**①	16-140-**1126**

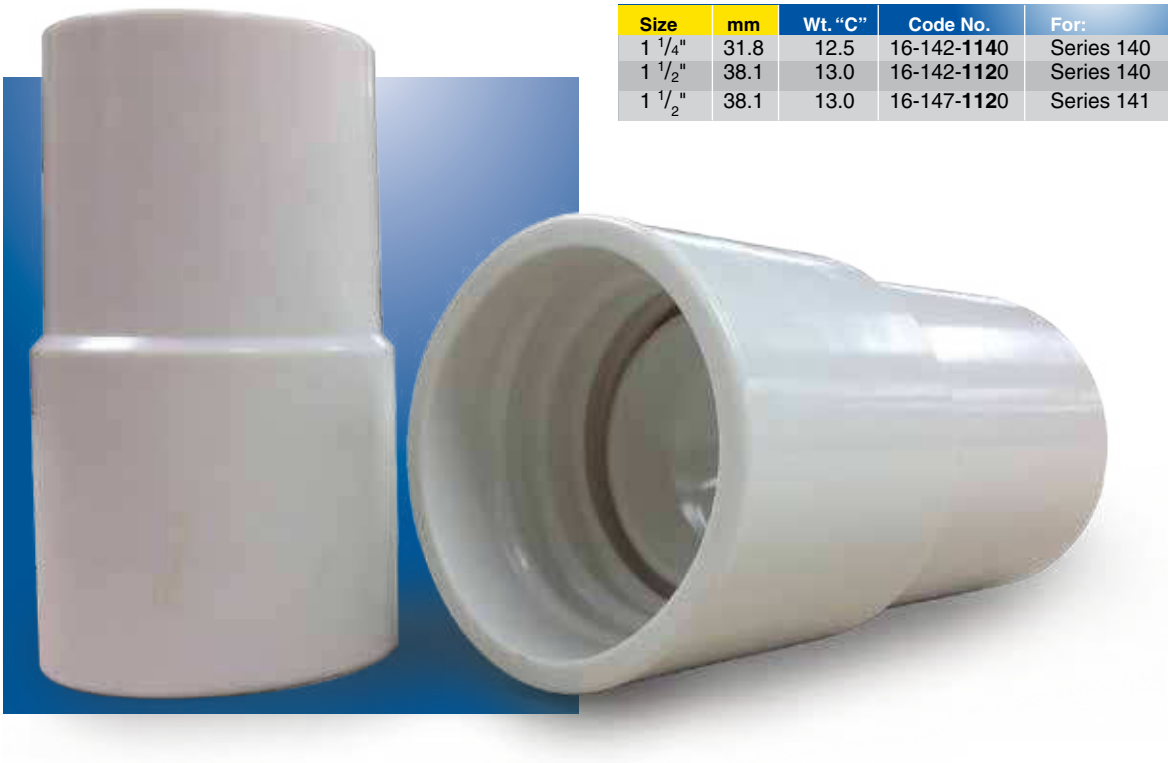
① 2 x 50' per box



SHIELDS VAC CUFFS

Shields Vac Cuffs provide added clamping protection for Shields Vac Hose. For watertight seal apply with sealing compound. Use with Series 140 & 141. Glue using PVC cement.

Size	mm	Wt. "C"	Code No.	For:	Thread
1 1/4"	31.8	12.5	16-142-**1140**	Series 140	Left Hand
1 1/2"	38.1	13.0	16-142-**1120**	Series 140	Left Hand
1 1/2"	38.1	13.0	16-147-**1120**	Series 141	Right Hand



SHIELDS MULTIFLEX

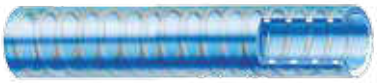




Shields Multiflex Hose has a clear FDA formula PVC with black vinyl helix. It is abrasion resistant, flexible and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump discharge, potable water tank fill and drains (sinks, shower, livewell and scupper). This hose uses 147 right hand thread cuffs. **Do not attach to thru hull fitting below the water line. Do not use ethylene glycol based antifreeze in hose.**

I.D.	mm	Bend Radius	mm	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	10' (3.1m) Length Code #
5/8"	15.9	1/2"	12.7	8	16-141-**058**0B	16-141-**058**6B	—
3/4"	19.1	3/4"	19.1	10	16-141-**034**0B	16-141-**034**6B	—
1"	25.4	7/8"	22.2	13	16-141-**100**0B	16-141-**100**6B	—
1 1/8"	28.6	1"	25.4	16	16-141-**118**0B	16-141-**118**6B	—
1 1/4"	31.8	1 1/2"	38.1	19	16-141-**114**0B	16-141-**114**6B	—
1 1/2"	38.1	2"	50.8	24	16-141-**112**0B	16-141-**112**6B	—
2"	50.8	5"	127.0	34	16-141-**200**0B	—	16-141-**200**3B
1 1/2"	38.1	2"	50.8	24	16-141-**112**0W	—	16-141-**112**3W

SHIELDS VAC EXTRA HEAVY DUTY - INDUSTRIAL GRADE





Shields Vac Extra Heavy Duty/Commercial Grade Hose has a smooth cover and clear FDA formula PVC with a white vinyl helix. It is rated for full vacuum and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, potable water tank fill, drains (sinks, shower, and scupper), livewell intake and drain, and sanitation (intake, vent and pump out). This hose is utilized for below the waterline connections. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 10' (3.1m) Length Code #
5/8"	15.9	3	76.2	28	15	16-146-**058**0	16-146-**058**6	—
3/4"	19.1	3	76.2	28	16	16-146-**034**0	16-146-**034**6	—
1"	25.4	3	76.2	28	27	16-146-**100**0	16-146-**100**6	—
1 1/8"	28.6	4	101.6	28	25	16-146-**118**0	16-146-**118**6	—
1 1/4"	31.8	3	76.2	28	30	16-146-**114**0	16-146-**114**6	—
1 1/2"	38.1	4	101.6	28	40	16-146-**112**0	16-146-**112**6	—
2"	50.8	5	127.0	28	57	16-146-**200**0	—	16-146-**200**3
2 1/2"	63.5	7	177.8	28	74	16-146-**212**0	—	16-146-**212**3
3"	76.2	9	228.6	28	94	16-146-**300**0	—	16-146-**300**3

SHIELDS VAC EXTRA HEAVY DUTY/FDA





Shields Vac Extra Heavy Duty/FDA Hose has a smooth white FDA grade PVC with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals, permeation, and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, potable water tank fill, and sanitation (toilet to holding tank, intake, self draining lines vent and pump out). This hose is resistant to odor permeation. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-148-**058**0W	16-148-**058**6W	—
3/4"	19.1	3	76.2	28	20	16-148-**034**0W	16-148-**034**6W	—
1"	25.4	3	76.2	28	27	16-148-**100**0W	16-148-**100**6W ①	—
1 1/8"	28.6	4	101.6	28	29	16-148-**118**0W	16-148-**118**6W	—
1 1/4"	31.8	4	101.6	28	31	16-148-**114**0W	16-148-**114**6W	—
1 1/2"	38.1	5	127.0	28	40	16-148-**112**0W	16-148-**112**6W ①	16-148-**112**5W

① **WARNING:** Lines containing raw sewage should be plumbed to be self-draining.

SHIELDS LIVEWELL HOSE





Shields Livewell Hose has a black smooth cover with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, and sanitation (intake and vent). This hose is utilized for below the waterline connections. **Do not use ethylene glycol based antifreeze in hose.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-149-**058**0	16-149-**058**6
3/4"	19.1	3	76.2	28	16	16-149-**034**0	16-149-**034**6
1"	25.4	3	76.2	28	24	16-149-**100**0	16-149-**100**6
1 1/8"	28.6	4	101.6	28	25	16-149-**118**0	16-149-**118**6
1 1/4"	31.8	4	101.6	28	28	16-149-**114**0	16-149-**114**6
1 1/2"	38.1	5	127.0	28	39	16-149-**112**0	16-149-**112**6

SHIELDS 1300/1350 WATER/HEATER HOSE



Shields 1300/1350 Water / Heater Hose is fabric reinforced and has an EPDM tube and cover. This hose is primarily used for engine heater hose, heat exchanger, A/C circulation, and drain lines (sink, icebox, shower and livewell). It is resistant to mild chemicals, heat, cold, ozone and saltwater. The temperature ranges from -40°F – +212°F.

SHIELDS 1300 Water/Heater Hose

I.D.	mm	O.D.	mm	Working Pressure	Wt. "C"	Bulk Pack Code #	m	Bulk Pack 50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 25' (7.6m) R/O Ctn. Code #
1/2"	12.7	3/4"	18.69	62 PSI	17	16-130-**0120** (500' reel)	152.4	16-130-**0126**	—
5/8"	15.9	7/8"	22.3	62 PSI	21	16-130-**0580** (500' reel)	152.4	16-130-**0586**	16-130-**0585**
3/4"	19.1	1"	25.48	50 PSI	26	16-130-**0340** (500' reel)	152.4	16-130-**0346**	16-130-**0345**

SHIELDS 1350 HEAVY DUTY Water/Heater Hose

I.D.	mm	O.D.	mm	Working Pressure	Wt. "C"	Bulk Pack Code #	m	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
1/2"	12.7	13/16"	20.6	200 PSI	19	16-135-**0120** (550' reel)	167.6	16-135-**0126**
5/8"	15.9	31/32"	24.59	200 PSI	26	16-135-**0580** (450' reel)	137.2	16-135-**0586**
3/4"	19.1	1 1/64"	28.4	200 PSI	33	16-135-**0340** (400' reel)	121.9	16-135-**0346**
1"	25.4	1 3/64"	36.6	150 PSI	52	16-135-**1000** (300' reel)	91.4	16-135-**1006**

SHIELDS 1600 WATER/HEATER HOSE

Shields 1600 Water/Heater Hose has a good bend radius, is fabric reinforced, and has an EPDM tube and cover. This hose is primarily used for critical water connections, heat exchanger, toilet intake, small engine intake, bilge pump intake/discharge, and below water line drains and scuppers. It is resistant to mild chemicals, heat, cold, ozone and saltwater. The temperature ranges from -40°F – +190°F







I.D.	mm	O.D.	mm	Working Pressure	Wt. "C"	Bulk Pack Code #	m	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
3/8"	9.5	45/64"	17.8	250 PSI	17	16-160-**0380**B (500' reel)	152.4	16-160-**0386**B
1/2"	12.7	27/32"	21.3	250 PSI	22	16-160-**0120**B (450' reel)	137.2	16-160-**0126**B
5/8"	15.9	1"	25.4	250 PSI	28	16-160-**0580**B (400' reel)	121.9	16-160-**0586**B
3/4"	19.1	1 9/64"	28.8	250 PSI	34	16-160-**0340**B (300' reel)	91.4	16-160-**0346**B
1"	25.4	1 29/64"	36.8	200 PSI	52	16-160-**1000**B (250' reel)	76.2	16-160-**1006**B
1 1/4"	31.8	1.3/4"	44.5	200 PSI	62	16-160-**1140**B (200' reel)	61.0	16-160-**1146**B

SHIELDS MARINE EXHAUST/WATER HOSE (No Wire)



Shields Marine Exhaust / Water Hose is reinforced with 2 or 4 plies of synthetic cord and is made of black, heavy-walled synthetic rubber. This hose is primarily used for straight connections in wet exhaust systems and engine water circulation lines. It is resistant to engine heat, exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose also has double the ozone resistance required by SAEJ2006. The temperature ranges from -20°F – + 200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R1 standards.



Now double the ozone resistance required by SAEJ2006

Lloyd's Register TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

I.D.	mm	O.D.	Ply	Wt. "C"	50' Coil Code #	12 1/2' Length Code #	6 1/4' Length Code #
1/2"	13	7/8"	2	24	16-200-**012**0	16-200-**012**4	16-200-**012**1
5/8"	16	1 1/32"	2	33	16-200-**058**0	16-200-**058**4	16-200-**058**1
3/4"	19	1 9/64"	2	37	16-200-**034**0	16-200-**034**4	16-200-**034**1
7/8"	22	1 17/64"	2	42	16-200-**078**0	16-200-**078**4	16-200-**078**1
1"	25	1 3/8"	2	48	16-200-**100**0	16-200-**100**4	16-200-**100**1
1 1/8"	28	1 1/2"	2	52	16-200-**118**0	16-200-**118**4	16-200-**118**1
1 1/4"	32	1 45/64"	2	60	16-200-**114**0	16-200-**114**4	16-200-**114**1
1 5/16"	33	1 47/64"	2	62	16-200-**156**0	16-200-**156**4	16-200-**156**1
1 3/8"	35	1 13/16"	2	66	16-200-**138**0	16-200-**138**4	16-200-**138**1
1 1/2"	38	1 15/16"	2	70	16-200-**112**0	16-200-**112**4	16-200-**112**1
1 5/8"	42	2 3/32"	2	77	16-200-**158**0	16-200-**158**4	16-200-**158**1
1 3/4"	45	2 13/64"	2	82	16-200-**134**0	16-200-**134**4	16-200-**134**1
1 7/8"	48	2 23/64"	2	96	16-200-**178**0	16-200-**178**4	16-200-**178**1
2"	51	2 31/64"	2	102	16-200-**200**0	16-200-**200**4	16-200-**200**1
2 1/8"	54	2 19/32"	2	107	16-200-**218**0	16-200-**218**4	16-200-**218**1
2 1/4"	58	2 3/4"	2	114	16-200-**214**0	16-200-**214**4	16-200-**214**1
2 3/8"	60	2 7/8"	2	132	16-200-**238**0	16-200-**238**4	—
2 1/2"	63	3"	2	136	16-200-**212**0	16-200-**212**4	16-200-**212**1
2 5/8"	67	3 3/32"	2	147	—	16-200-**258**4	16-200-**258**1
2 3/4"	70	3 17/64"	2	152	—	16-200-**234**4	16-200-**234**1
2 7/8"	73	3 7/16"	2	174	16-200-**278**0	16-200-**278**4	16-200-**278**1
3"	76	3 9/16"	2	182	16-200-**300**0	16-200-**300**4	16-200-**300**1
3 1/8"	80	3 45/64"	2	190	—	16-200-**318**4	16-200-**318**1
3 1/2"	90	4 3/32"	2	198	—	16-200-**312**4	16-200-**312**1
3 3/4"	95	4 9/32"	2	221	—	16-200-**334**4	16-200-**334**1
4"	102	4 17/32"	4	229	—	16-200-**400**4	16-200-**400**1
4 1/2"	114	5 1/8"	2	300	—	16-200-**412**4	16-200-**412**1
5"	127	5 5/8"	2	332	—	16-200-**500**4	16-200-**500**1
5 1/2"	140	6 3/16"	2	396	—	16-200-**512**4	16-200-**512**1
6"	152	6 11/16"	2	427	—	16-200-**600**4	16-200-**600**1
8"	203	8 25/32"	4	670	—	16-200-**800**4	—
10"	254	10 7/8"	4	934	—	16-200-**1000**4	—
12"	305	12 7/8"	4	1095	—	16-200-**1200**4	—
14"	350	14 7/8"	4	1430	—	16-200-**1400**4✱	—

✱ Special Order

SHIELDS NAUTIFLEX SILICONE EXHAUST HOSE



Shields Nautiflex Silicone Exhaust Hose has a blue silicone cover with a smooth finish for easy clean up. This hose is flexible, easy to install and has four plies of synthetic fabric. It also remains stable at elevated temperatures. This hose is primarily used for straight connections in the wet exhaust system and engine water circulation lines. The temperature ranges from – 20°F – +350°F. The hose meets SAE J2006 Type R1 and ISO 13363:2004 – Type 2 – Class B standards.

I.D.	mm	O.D.	Wt. "C"	3' (.9m) Length Code No.	6' (1.8m) Length Code No.	12' (3.7m) Length Code No.
1"	25	1 3/8"	33.1	16-202-**100**0-36	16-202-**100**1	16-202-**100**4
1 1/8"	28	1 1/2"	37.2	16-202-**118**0-36	16-202-**118**1	—
1 1/4"	32	1 5/8"	41.3	16-202-**114**0-36	16-202-**114**1	16-202-**114**4
1 3/8"	35	1 3/4"	45.4	16-202-**138**0-36	16-202-**138**1	—
1 1/2"	38	1 7/8"	49.6	16-202-**112**0-36	16-202-**112**1	16-202-**112**4
1 3/4"	45	2 1/8"	57.8	16-202-**134**0-36	16-202-**134**1	—
2"	51	2 3/8"	66.1	16-202-**200**0-36	16-202-**200**1	16-202-**200**4
2 3/8"	60	2 3/4"	78.5	16-202-**238**0-36	16-202-**238**1	16-202-**238**4
2 1/2"	63	2 7/8"	82.6	16-202-**212**0-36	16-202-**212**1	16-202-**212**4
2 5/8"	67	2 63/64"	86.8	16-202-**258**0-36	16-202-**258**1	16-202-**258**4
2 3/4"	70	3 1/8"	90.9	16-202-**234**0-36	16-202-**234**1	—
2 7/8"	73	3 1/4"	94.1	16-202-**278**0-36	16-202-**278**1	—
3"	76	3 3/8"	99.2	16-202-**300**0-36	16-202-**300**1	16-202-**300**4
3 1/4"	82	3 1/2"	103.4	16-202-**314**0-36	16-202-**314**1	16-202-**314**4
3 1/2"	90	3 7/8"	115.7	16-202-**312**0-36	16-202-**312**1	16-202-**312**4
4"	102	4 3/8"	132	16-202-**400**0-36	16-202-**400**1	16-202-**400**4
5"	127	5 3/8"	165	16-202-**500**0-36	16-202-**500**1	16-202-**500**4
5 1/2"	140	5 7/8"	181.5	16-202-**512**0-36	—	—
6"	152	6 3/8"	198	16-202-**600**0-36	16-202-**600**1	16-202-**600**4
8"	203	8 3/8"	264	16-202-**800**0-36	—	—
10"	254	10 3/8"	330	16-202-**1000**0-36	—	—
12"	305	12 3/8"	396	16-202-**1200**0-36	—	—
14"	350	14 5/8"	462	16-202-**1400**0-36	—	—



SHIELDSFLEX II MARINE WATER/EXHAUST HOSE (w/ Wire)

Shieldsflex II Marine Water/Exhaust Hose has a black synthetic rubber tube and cover. It is reinforced with wire helix imbedded between plies of HD synthetic cord. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose is abrasion and odor permeation resistant. It now has double the ozone resistance required by the SAEJ2006. Shieldsflex II is primarily used for engine intake, wet exhaust connections (use where bends or long lengths are required), bilge pump intake/discharge, scupper lines, toilet intake/discharge, and holiding tank vent/pump out. The temperature ranges from -20° F – +200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R2 standards. Bend Radius = 5 x I.D.

I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	25' (7.6m) Cartons	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #
1/2"	13	27/32"	2	24	16-250-**0120**	16-250-**0125**	16-250-**0124**	16-250-**0121**
5/8"	16	61/64"	2	28	16-250-**0580**	16-250-**0585**	16-250-**0584**	16-250-**0581**
3/4"	19	1 1/16"	2	32	16-250-**0340**	16-250-**0345**	16-250-**0344**	16-250-**0341**
7/8"	22	1 3/16"	2	36	16-250-**0780**	16-250-**0785**	16-250-**0784**	16-250-**0781**
1"	25	1 5/16"	2	40	16-250-**1000**	16-250-**1005**	16-250-**1004**	16-250-**1001**
1 1/8"	28	1 7/16"	2	44	16-250-**1180**	16-250-**1185**	16-250-**1184**	16-250-**1181**
1 1/4"	32	1 19/32"	2	50	16-250-**1140**	16-250-**1145**	16-250-**1144**	16-250-**1141**
1 5/16"	33	1 5/8"	2	51	16-250-**1560**	—	16-250-**1564**	16-250-**1561**
1 3/8"	35	1 23/32"	2	58	16-250-**1380**	16-250-**1385**	16-250-**1384**	16-250-**1381**
1 1/2"	38	1 53/64"	2	62	16-250-**1120**	16-250-**1125**	16-250-**1124**	16-250-**1121**
1 5/8"	42	2"	2	80	16-250-**1580**	—	16-250-**1584**	16-250-**1581**
1 3/4"	45	2 1/8"	2	88	16-250-**1340**	—	16-250-**1344**	16-250-**1341**
1 7/8"	48	2 19/64"	2	93	16-250-**1780**	—	16-250-**1784**	16-250-**1781**
2"	51	2 13/32"	2	99	16-250-**2000**	—	16-250-**2004**	16-250-**2001**
2 1/8"	54	2 17/32"	2	107	16-250-**2180**	—	16-250-**2184**	16-250-**2181**
2 1/4"	58	2 11/16"	2	127	16-250-**2140**	—	16-250-**2144**	16-250-**2141**
2 3/8"	60	2 3/4"	2	132	16-250-**2380**	—	16-250-**2384**	16-250-**2381**
2 1/2"	63	2 7/8"	2	137	16-250-**2120**	—	16-250-**2124**	16-250-**2121**
2 5/8"	67	3 1/16"	2	147	—	—	16-250-**2584**	16-250-**2581**
2 3/4"	70	3 3/16"	2	164	16-250-**2340**	—	16-250-**2344**	16-250-**2341**
2 7/8"	73	3 5/16"	2	170	16-250-**2780**	—	16-250-**2784**	16-250-**2781**
3"	76	3 7/16"	2	177	16-250-**3000**	—	16-250-**3004**	16-250-**3001**
3 1/8"	80	3 5/8"	2	200	16-250-**3180**	—	16-250-**3184**	16-250-**3181**
3 1/2"	90	4"	2	223	16-250-**3120**	—	16-250-**3124**	16-250-**3121**
4"	102	4 5/8"	2	269	16-250-**4000**	—	16-250-**4004**	16-250-**4001**
4 1/8"	105	4 47/64"	2	276	—	—	—	—
4 1/2"	114	5 3/32"	2	319	16-250-**4120**	—	16-250-**4124**	16-250-**4121**
5"	127	5 5/8"	2	398	16-250-**5000**	—	16-250-**5004**	16-250-**5001**
5 1/8"	130	5 3/4"	2	417	—	—	—	—
5 1/2"	140	6 3/16"	2	443	—	—	—	—
6"	152	6 21/32"	2	482	—	—	16-250-**6004**	16-250-**6001**
8"	203	8 25/32"	2	780	—	—	16-250-**8004**	—



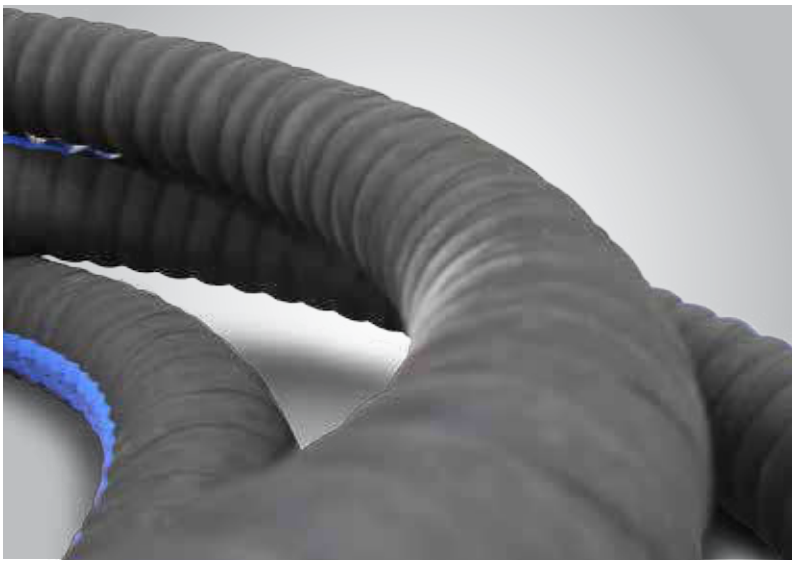


Now double the ozone resistance required by SAEJ2006

Lloyd's Register TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

SHIELDSAUST-C





Now double the ozone resistance required by SAEJ2006

Shieldsaust – C Hose has a black synthetic rubber tube and cover. It is reinforced with double wire helix imbedded between plies of synthetic cord and is abrasion resistant. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze, and saltwater. This hose is primarily used for wet exhaust connections with significant bends, engine intake and scupper lines. The temperature ranges from -20°F to + 200°F continuous, +250°F intermittent. The hose now has double the ozone resistance required by SAEJ2006. This hose meets SAE J2006 Type R2 standards. Bend Radius = 4 x I.D.

I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #
3/4"	19	1 1/8"	2	27	16-252-**034**0	16-252-**034**4	16-252-**034**1
1"	25	1 11/32"	2	33	16-252-**100**0	16-252-**100**4	16-252-**100**1
1 1/4"	32	1 39/64"	2	45	16-252-**114**0	16-252-**114**4	16-252-**114**1
1 1/2"	38	1 15/16"	2	70	16-252-**112**0	16-252-**112**4	16-252-**112**1
1 5/8"	42	2 3/32"	2	80	16-252-**158**0	16-252-**158**4	16-252-**158**1
1 3/4"	45	2 7/32"	2	85	16-252-**134**0	16-252-**134**4	16-252-**134**1
1 7/8"	48	2 21/64"	2	91	16-252-**178**0	16-252-**178**4	16-252-**178**1
2"	51	2 7/16"	2	95	16-252-**200**0	16-252-**200**4	16-252-**200**1
2 1/8"	54	2 9/16"	2	100	—	16-252-**218**4	—
2 1/4"	58	2 23/32"	2	107	16-252-**214**0	16-252-**214**4	16-252-**214**1
2 3/8"	60	2 51/64"	2	110	16-252-**238**0	16-252-**238**4	16-252-**238**1
2 1/2"	63	2 59/64"	2	115	16-252-**212**0	16-252-**212**4	16-252-**212**1
2 3/4"	70	3 3/16"	2	126	16-252-**234**0	16-252-**234**4	16-252-**234**1
2 7/8"	73	3 5/16"	2	137	16-252-**278**0	16-252-**278**4	16-252-**278**1
3"	76	3 7/16"	2	143	16-252-**300**0	16-252-**300**4	16-252-**300**1
3 1/8"	80	3 19/32"	2	150	16-252-**318**0	16-252-**318**4	16-252-**318**1
3 1/2"	90	4 1/16"	2	200	16-252-**312**0	16-252-**312**4	16-252-**312**1
4"	102	4 9/16"	2	231	16-252-**400**0	16-252-**400**4	16-252-**400**1
4 1/8"	105	4 11/16"	2	238	—	16-252-**418**4	16-252-**418**1
4 1/2"	114	5 1/8"	2	278	—	16-252-**412**4	16-252-**412**1
5"	127	5 9/16"	2	300	16-252-**500**0	16-252-**500**4	16-252-**500**1
6"	152	6 9/16"	2	394	16-252-**600**0	16-252-**600**4	16-252-**600**1
8"	203	8 11/16"	2	607	—	16-252-**800**4	16-252-**800**1

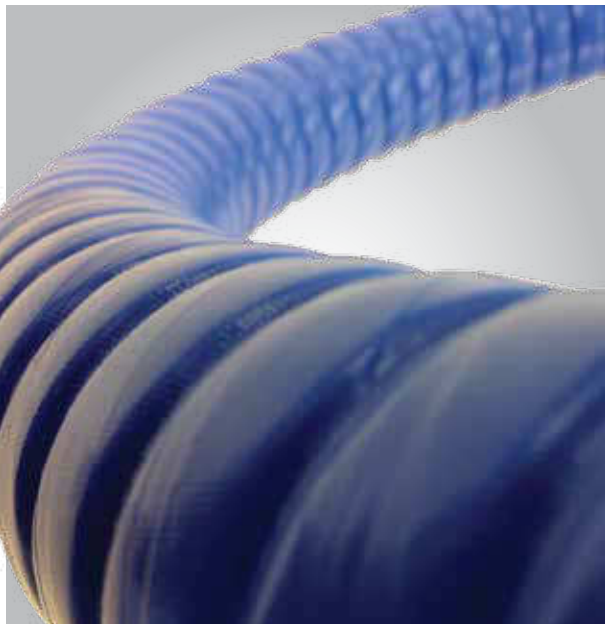


Lloyd's Register
TYPE APPROVAL

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SHIELDS NAUTIFLEX CORRUGATED SILICONE EXHAUST HOSE







Shields Nautiflex Corrugated Silicone
Exhaust Hose has a blue silicone tube and cover with a smooth finish for easy cleaning. The hose is wire reinforced and will not collapse under suction or in a bend. The corrugated cover allows the hose to bend for easy installation. The Nautiflex, two ply construction, has wire captured between fabric plies. This hose is primarily used for main engine exhaust, generator exhaust, engine coolant circulation, engine intake and generator intake. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. The hose remains stable at elevated temperatures. The temperatures ranges from -20°F – +350°F. This hose meets SAEJ2006 Type R2 and ISO 13362:2004 – Type 1 – Class B standards. Bend Radius = 4 x I.D.

ID	mm	OD	WT "C"	10' (3.1m) length Code No.	12 1/2' (3.8m) Length Code No.	50' (15.2m) coil Code No.
3/4"	19	1 3/8"	34	—	16-262-**034**4	16-262-**034**0
1"	25	1 27/64"	42	—	16-262-**100**4	16-262-**100**0
1 1/8"	28	1 1/2"	46	—	16-262-**118**4	16-262-**118**0
1 1/4"	32	1 45/64"	52	—	16-262-**114**4	16-262-**114**0
1 3/8"	35	1 55/64"	60	—	16-262-**138**4	16-262-**138**0
1 1/2"	38	2"	71	—	16-262-**112**4	16-262-**112**0
1 5/8"	42	2 11/64"	74	—	16-262-**158**4	16-262-**158**0
1 3/4"	45	2 19/64"	78	—	16-262-**134**4	16-262-**134**0
1 7/8"	48	2 13/32"	82	—	16-262-**178**4	16-262-**178**0
2"	51	2 17/32"	87	—	16-262-**200**4	16-262-**200**0
2 1/8"	54	2 5/8"	94	—	16-262-**218**4	—
2 3/8"	60	2 7/8"	101	—	16-262-**238**4	16-262-**238**0
2 1/2"	63	3 3/64"	113	—	16-262-**212**4	16-262-**212**0
2 7/8"	73	3 7/16"	134	—	16-262-**278**4	16-262-**278**0
3"	76	3 35/64"	139	—	16-262-**300**4	16-262-**300**0
3 1/2"	90	4 19/64"	227	—	16-262-**312**4	16-262-**312**0
4"	102	4 49/64"	255	—	16-262-**400**4	16-262-**400**0
5"	127	5 3/4"	310	16-262-**500**3	—	16-262-**500**0
6"	152	6 15/16"	484	16-262-**600**3	—	—
8"	203	9 7/64"	768	16-262-**800**3	—	—
10"	254	11 17/64"	1136	16-262-**1000**3	—	—

✱ Special Order

SHIELDS COMFLEX - ALL IN ONE HOSE FOR INSPECTED VESSELS

Shields Comflex is a versitile wire reinforced hose specially designed for inspected vesssels. Comflex is rated for fuel, vital water and non-vital water systems on boats requiring SAE J1942 hoses. Applications include bilge, coolant, oil and fuel systems using gasoline, gasohol, diesel, bio-diesel, wet exhaust systems, non-potable water systems, engine intake, toilet and holding tank connections.







Tube: Black Nitrile
Reinforcement: 2 textile plies w/ dual wire helix
Cover: Black Chlorprene
Temp. Range: -20F to +212F

Specifications - SAE J1942 Code F, VW, NVW; SAE J1527 A1; SAE J2006 R2; SAE 20R2 B; SAE J20R4 B; SAE 20R5 B, SAE 30R5, ISO 7840 A1

Additional sizes available. 150' minimum order.

I.D.	mm	O.D.	PLY	Wt. "C"	Bend Radius	WP	50' Coil Code #	12 1/2' (3.8m) Length Code #	10' (3.1m) Length Code #	6 1/4' (3.8m) Length Code #
5/8"	15.9	1"	2	33	1.5	75	16-321-0580	16-321-0584	16-321-0583	16-321-0581
3/4"	19.1	1.19"	2	39	1.5	75	16-321-0340	16-321-0344	16-321-0343	16-321-0341
1"	25.4	1.41"	2	53	2	75	16-321-1000	16-321-1004	16-321-1003	16-321-1001
1 1/8"	28.6	1.56"	2	62	3	75	16-321-1180	16-321-1184	16-321-1183	16-321-1181
1 1/4"	31.8	1.66"	2	64	3	75	16-321-1140	16-321-1144	16-321-1143	16-321-1141
1 1/2"	38.1	1.91"	2	78	3	50	16-321-1120	16-321-1124	16-321-1123	16-321-1121
2"	50.8	2.48"	2	118	5	50	16-321-2000	16-321-2004	16-321-2003	16-321-2001

SHIELDS MULTIFLEX



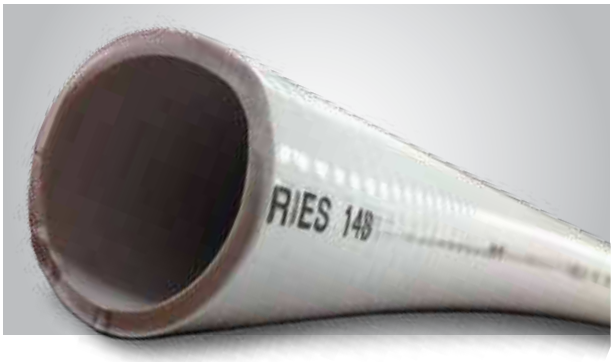


Shields Multiflex Hose has a clear FDA formula PVC with black vinyl helix. It is abrasion resistant, flexible and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump discharge, potable water tank fill and drains (sinks, shower, livewell and scupper). This hose uses 147 right hand thread cuffs. **Do not attach to thru hull fitting below the water line. Do not use ethylene glycol based antifreeze in hose.**

I.D.	mm	Bend Radius	mm	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	10' (3.1m) Length Code #
5/8"	15.9	1/2"	12.7	8	16-141-**058**0B	16-141-**058**6B	
3/4"	19.1	3/4"	19.1	10	16-141-**034**0B	16-141-**034**6B	
1"	25.4	7/8"	22.2	13	16-141-**100**0B	16-141-**100**6B	
1 1/8"	28.6	1"	25.4	16	16-141-**118**0B	16-141-**118**6B	
1 1/4"	31.8	1 1/2"	38.1	19	16-141-**114**0B	16-141-**114**6B	
1 1/2"	38.1	2"	50.8	24	16-141-**112**0B	16-141-**112**6B	
2"	50.8	5"	127.0	34	16-141-**200**0B	-	16-141-**200**3B
1 1/2"	38.1	2"	50.8	24	16-141-**112**0W	-	16-141-**112**3W

SHIELDS VAC EXTRA HEAVY DUTY/FDA





Shields Vac Extra Heavy Duty/FDA Hose has a smooth white FDA grade PVC with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals, permeation, and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, potable water tank fill, and sanitation (toilet to holding tank, intake, self draining lines vent and pump out). This hose is resistant to odor permeation. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-148-**058**0W	16-148-**058**6W	—
3/4"	19.1	3	76.2	28	20	16-148-**034**0W	16-148-**034**6W	—
1"	25.4	3	76.2	28	27	16-148-**100**0W	16-148-**100**6W ①	—
1 1/8"	28.6	4	101.6	28	29	16-148-**118**0W	16-148-**118**6W	—
1 1/4"	31.8	4	101.6	28	31	16-148-**114**0W	16-148-**114**6W	—
1 1/2"	38.1	5	127.0	28	40	16-148-**112**0W	16-148-**112**6W ①	16-148-**112**5W

① **WARNING:** Lines containing raw sewage should be plumbed to be self-draining.

SHIELDS LIVEWELL HOSE



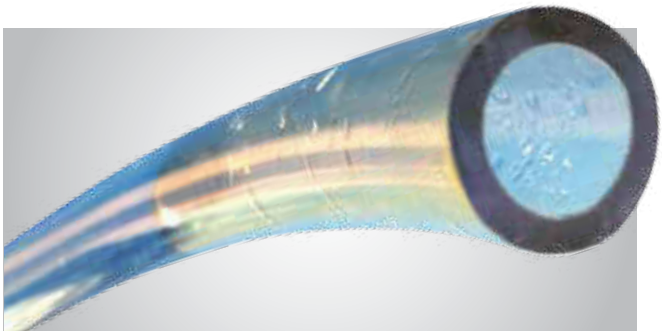


Shields Livewell Hose has a black smooth cover with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, and sanitation (intake and vent). This hose is utilized for below the waterline connections. **Do not use ethylene glycol based antifreeze in hose. Not for potable water.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-149-**0580**	16-149-**0586**
3/4"	19.1	3	76.2	28	16	16-149-**0340**	16-149-**0346**
1"	25.4	3	76.2	28	24	16-149-**1000**	16-149-**1006**
1 1/8"	28.6	4	101.6	28	25	16-149-**1180**	16-149-**1186**
1 1/4"	31.8	4	101.6	28	28	16-149-**1140**	16-149-**1146**
1 1/2"	38.1	5	127.0	28	39	16-149-**1120**	16-149-**1126**

SHIELDS PVC TUBING - CLEAR





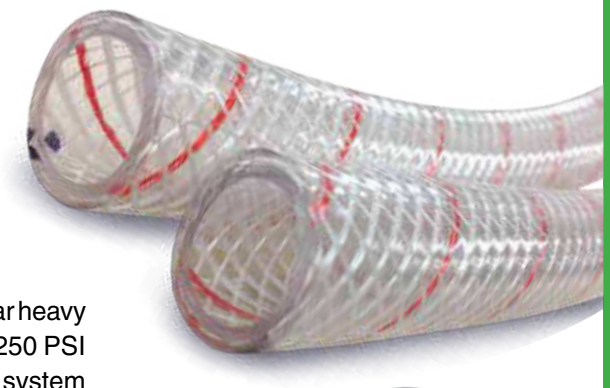


Shields Clear PVC Tubing has a single layer FDA formula vinyl. This hose is primarily used for non-pressurized potable water system supply and drain lines (sink, shower, icebox). This hose is NOT for use in hot water or pressurized water systems.

I.D.	mm	Wall	mm	Burst Pressure 70°	Wt. "C"	Code #	Bulk Pack	mm	100' (30.5m) R/O Ctn. Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) Polypac Code #
3/16"	4.8	.062	1.6	65#	3	16-150-**0360**	750'	228.6	16-150-0367	16-150-**0366**	16-150-**0365**
1/4"	6.4	.078	2.0	60#	4	16-150-**0140**	500'	152.4	16-150-**0147**	16-150-**0146**	16-150-**0145**
5/16"	7.9	.093	2.4	55#	5	16-150-**0560**	200'	61.0	16-150-**0567**	16-150-**0566**	16-150-**0565**
3/8"	9.5	.094	2.4	55#	6	16-150-**0380**	200'	61.0	—	16-150-**0386**	16-150-**0385**
1/2"	12.7	.11	2.8	45#	12	16-150-**0120**	200'	61.0	16-150-**0127**	16-150-**0126**	16-150-**0125**
5/8"	15.9	.11	2.8	40#	15	16-150-**0580**	200'	61.0	16-150-**0587**	16-150-**0586**	16-150-**0585**
3/4"	19.1	.11	2.8	35#	19	16-150-**0340**	200'	61.0	16-150-**0347**	16-150-**0346**	16-150-**0345**
1"	25.4	.125	3.2	20#	27	16-150-**1000**	100'	30.5	16-150-**1007**	16-150-**1006**	16-150-**1005**
1 1/8"	28.6	.125	3.2	20#	29	16-150-**1180**	100'	30.5	—	16-150-**1186**	—
1 1/4"	31.8	.125	3.2	20#	31	16-150-**1140**	100'	30.5	—	16-150-**1146**	16-150-**1145**
1 1/2"	38.1	.125	3.2	20#	34	16-150-**1120**	50'	15.2	—	16-150-**1126**	16-150-**1125**

SHIELDS ALL CLEAR PVC TUBING POLYESTER REINFORCED (Red-Tracer)





Shields Clear Polyester Reinforced Red Tracer PVC Tubing has a clear heavy wall FDA formula vinyl. It has a polyester braid reinforcement and 250 PSI burst pressure. This hose is primarily used for pressurized water system supply (hot or cold), drain lines (sink, shower, icebox), wash down pump connections and head intake.

I.D.	mm	O.D.	mm	Burst Pressure	Wt. "C"	Bulk Pack 250' (76.2m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) Polypac Code #	10' (3.1m) Polypac Code #
3/8"	9.5	9/16"	14.3	250#	7	16-162-**038**0	16-162-**038**6	16-162-**038**5	16-162-**038**3
1/2"	12.7	23/32"	18.3	250#	11	16-162-**012**0	16-162-**012**6	16-162-**012**5	16-162-**012**3
5/8"	15.9	27/32"	21.4	250#	14	16-162-**058**0	16-162-**058**6	16-162-**058**5	16-162-**058**3
3/4"	19.1	31/32"	24.6	250#	17	16-162-**034**0	16-162-**034**6	16-162-**034**5	16-162-**034**3
1"	25.4	1 5/16"	33.3	250#	24	16-162-**100**0	16-162-**100**6	16-162-**100**5	16-162-**100**3
1 1/8"	28.6	1 3/8"	34.9	250#	32	16-162-**118**0 ①	16-162-**118**6	—	—
1 1/4"	31.8	1 5/8"	41.3	250#	44	16-162-**114**0 ①	16-162-**114**6	—	—
1 1/2"	38.1	1 15/16"	49.2	250#	67	16-162-**112**0 ①	16-162-**112**6	—	—

① 100' roll

SHIELDS BRAIDED WASH DOWN HOSE

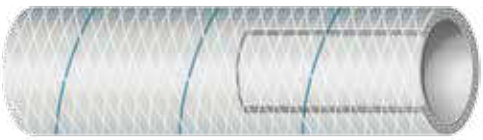




Shields Braided Wash Down Hose has a white FDA formula vinyl tube and clear vinyl cover. It has a polyester braid reinforcement and a 250 PSI burst pressure. This hose has brass ends, is lightweight and easy to handle. This hose is primarily used for dockside wash down and is safe for potable water.

I.D.	mm	Length	mm	Bulk Pack	Wt.	Code No.
5/8"	15.9	25'	7.6	5	3.25	16-163-**058**5
5/8"	15.9	50'	15.2	5	6.50	16-163-**058**6
5/8"	15.9	75'	22.9	5	9.75	16-163-**058**8
5/8"	15.9	100'	30.5	5	13.00	16-163-**058**7

SHIELDS CLEAR WHITE PVC TUBING POLYESTER REINFORCED (Blue-Tracer)



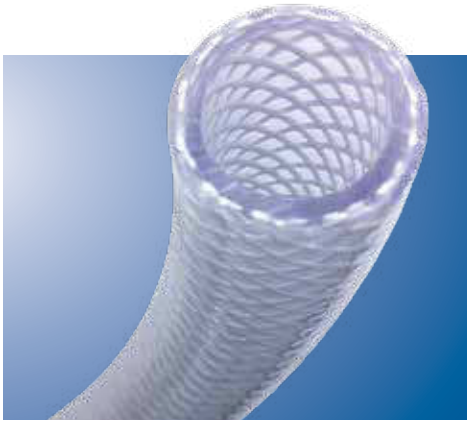


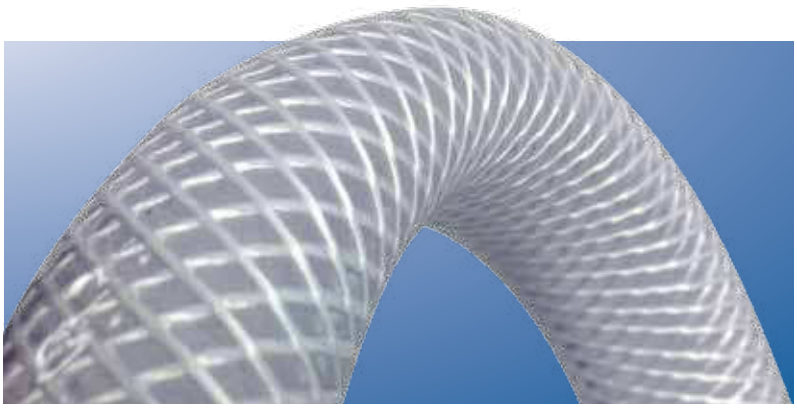
Clear White Blue Tracer PVC Tubing has a white FDA formula vinyl tube. It has a clear vinyl cover, polyester braid reinforcement and 250 PSI burst pressure. This hose is primarily used for pressurized water system supply (hot or cold), drain lines (sink, shower , icebox), wash down pump connections and head intake.

NSF

I.D.	mm	O.D.	mm	Burst Pressure	Wt. "C"	Bulk Pack 250' (76.2m) Coil Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 25' (7.6m) Polypac Code #	10' (3.1m) Polypac Code #
1/2"	12.7	11/16"	17.5	250#	10	16-164-**0120**	16-164-**0126**	16-164-**0125**	16-164-**0123**
5/8"	15.9	13/16"	20.6	250#	13	16-164-**0580**	16-164-**0586**	16-164-**0585**	16-164-**0583**
3/4"	19.1	15/16"	23.8	250#	17	16-164-**0340**	16-164-**0346**	16-164-**0345**	16-164-**0343**

SHIELDS HEAVY DUTY POLYESTER REINFORCED PVC TUBING







Shields Heavy-Duty Polyester Reinforced PVC Tubing has a clear extra heavy wall FDA formula vinyl. It has superior kink resistance and a polyester braid reinforcement. This hose is primarily used for pressurized water system supply (hot or cold), wash down pump connections and head intake.

I.D.	mm	O.D.	mm	Burst Pressure	Wt. "C"	Code #	Bulk Pack	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
1/4"	6.4	7/16"	11.1	750#	5.6	16-168-**0140**	300'	16-168-**0146**
3/8"	9.5	19/32"	15.1	750#	9.2	16-168-**0380**	300'	16-168-**0386**
1/2"	12.7	3/4"	19.1	600#	13.5	16-168-**0120**	300'	16-168-**0126**
5/8"	15.9	7/8"	22.2	600#	16.2	16-168-**0580**	300'	16-168-**0586**
3/4"	19.1	1 1/64"	25.8	450#	21.1	16-168-**0340**	300'	16-168-**0346**
1"	25.4	1 5/16"	33.3	325#	31.2	16-168-**1000**	200'	16-168-**1006**
1 1/4"	31.8	1 21/32"	42.1	300#	51	16-168-**1140**	100'	16-168-**1146**
1 1/2"	38.1	1 15/16"	49.2	300#	65	16-168-**1120**	100'	16-168-**1126**

SHIELDS OIL TANK FILL HOSE





Shields Oil Tank Fill Hose has a nitrile/PVC blend for excellent oil resistance. It has a flexible corrugated design, smooth bore and a vinyl helix to prevent collapse. It also resists ozone and cold temperature cracking. This hose is primarily used for 2-cycle oil tank fill.

I.D.	mm	Bend Radius	mm	Wt "C"	Bulk Pack 100' (30.5m) Coils Code #	Dist. Pkg. 50" (15.2m) R/O Ctn. Code #	10' (3.1m) Ctn Code #
1 1/2"	38.1	4"	101.6	22	16-309-**1120**	16-309-**1126**	16-309-**1123**

SHIELDS SILVERADO 2000 FUEL VENT LINE

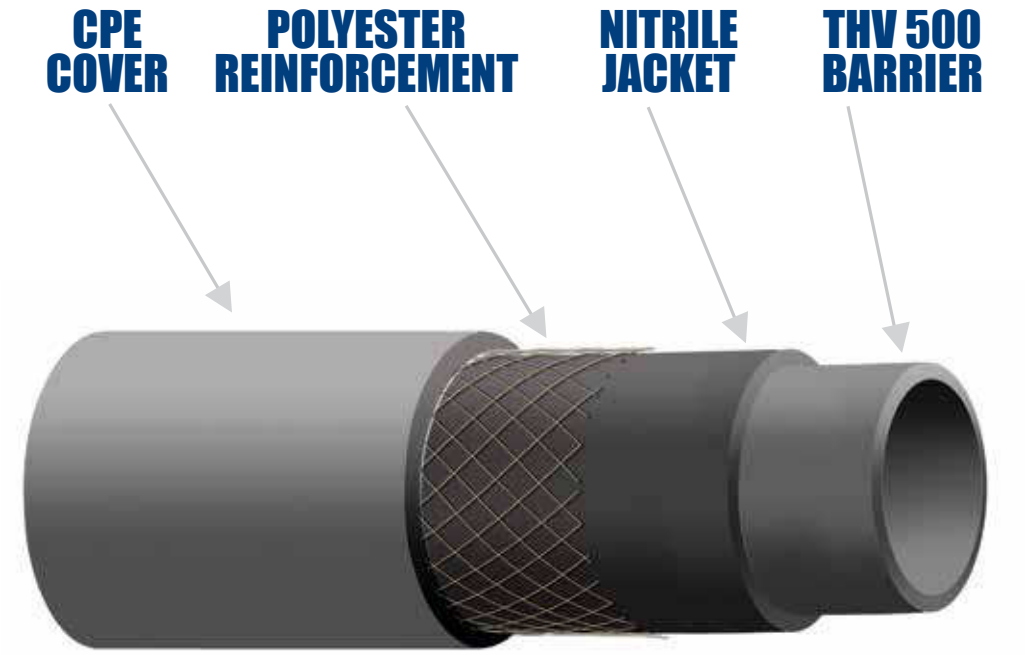


Silverado 2000 Fuel Vent Line is primarily used for fuel tank vent (outside the engine compartment) and is for pleasure boats only. The Temperature range is -5 F to +180 F. It meets SAE J1527 Type B2 standards.



I.D.	mm	O.D.	mm	Ply	Burst Pressure	Wt. "C"	Bulk Pack Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 25' (7.6m) R/O Ctn. Code #	10' (3.1m) Polypac Code #
5/8"	15.9	29/32"	23.0	2	175#	24.0	16-315-**0580** (250' reel)	16-315-**0586**	16-315-**0585**	16-315-**0583**

SHIELDS SILVERADO 4000 OUTBOARD FUEL LINE



CONSTRUCTION

The series 337 fuel lines (Silverado 4000) is the best B1 fuel line in the market place. Utilizing a complex construction technique involving a THV500 barrier layer, a Nitrile jacket, Polyester reinforcement and a CPE cover; we are able to offer a hose that outperforms all competitors. The Silverado 4000 hose has a small O.D., is extremely flexible and easy to clamp. Not only does the Silverado 4000 meet all requirements it has become the only fuel line worthy to be utilized in Sierra's fuel line assemblies.



2 YEAR EMISSION PERFORMANCE WARRANTY

Low Permeation Meets EPA Requirements

Silverado 4000 Outboard Fuel Line is resistant to ethanol blended fuels. This hose is EPA and CARB compliant. Silverado 4000 has a THV barrier layer to prevent permeation, polyester reinforcement for strength and a weather and UV resistant CPE cover. The gray color keeps hose cooler and helps prevent vapor lock. This hose is for above deck primer bulb applications, and is not fire retardant.



Meets SAE J1527 Type B1-15
Meets ISO 8469 B1

I.D.	mm	O.D.	mm	Wt. "C"	Bulk Pack Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 25' (7.6m) R/O Ctn. Code #	10' (3.1m) Polypac Code #
5/16"	7.9	1/2"	12.75	7	16-337-**0560**	16-337-**0566**	16-337-**0565**	16-337-**0563**
3/8"	9.5	35/64"	13.72	7.65	16-337-**0380**	16-337-**0386**	**16-337-0385**	16-337-**0383**

SHIELDS FIRE-ACOL FUEL FILL HOSE

Shields Fire – Acol – Fuel Fill Hose resists gasoline/alcohol blends and is compounded for low permeation. Special compound resists cover deterioration due to alcohol fuel resting in hose. It is abrasion resistant and it is reinforced with wire helix imbedded between plies of HD synthetic cord. This imported hose is primarily used for fuel fill (gas or diesel) and is for pleasure boats only. The temperature range is -5°F to 180°F. It meets SAE J1527 Type A2 and ISO 7840 Type A2 NMMA/CE Type Accepted standards.





I.D.	mm	O.D.	mm	Ply	Burst Pressure	Wt. "C"	50' (15.2m) Coils Code #	12 1/2' (3.8m) Length Code #	12 1/2' (3.8m) Carton Code #	10' (3.1m) Length Code #	10' (3.1m) Carton Code #
1 1/2"	38	1 57/64"	48	2	90	77	16-350-**1120**	16-350-**1124**		16-350-**1123**	
1 5/8"	41.3	2 3/64"	52.0	2	90#	89	16-350-**1580**	16-350-**1584**	16-350-**1584**BX	16-350-**1583**	16-350-**1583**BX
1 7/8"	47.6	2 9/32"	58.0	2	90#	114	16-350-**1780**	16-350-**1784**	16-350-**1784**BX	16-350-**1783**	16-350-**1783**BX
2"	50.8	2 31/64"	63.1	2	90#	121	16-350-**2000**	16-350-**2004**	16-350-**2004**BX	16-350-**2003**	16-350-**2003**BX
2 3/8"	60.3	2 27/32"	72.2	2	90#	137	16-350-**2380**	16-350-**2384**	16-350-**2384**BX	16-350-**2383**	—

SHIELDS FIRE-ACOL "C" FUEL FILL HOSE



Shields Fire – Acol – "C" Fuel Fill Hose resists gasoline/alcohol blends and has a corrugated cover for extra flexibility. This hose is compounded for low permeation and is reinforced with a wire helix imbedded between plies of HD synthetic cord. It is also abrasion resistant. This hose is primarily used for extra flexible fuel fill (gas or diesel) and is for pleasure boats only. The temperature range is -5ºF to 180ºF. It meets SAE J1527 type A2 and NMMA Type Accepted standards.



I.D.	mm	O.D.	mm	Ply	Burst Pressure	Wt. "C"	Bulk Pack 50' (15.2m) Coils	Dist. Pkg. 12 1/2' (3.8m) Length	Dist. Pkg. 10' (3.1m) Length
1 1/2"	38.1	1 57/64"	48.0	2	90#	77	16-351-**1120**	16-351-**1124**	16-351-**1123**

SHIELDS FUEL FILL HOSE





Shields Fire – Acol – Fuel Fill Hose resists gasoline/alcohol blends and is compounded for low permeation. It is abrasion resistant and it is reinforced with wire helix imbedded between piles of HD synthetic cord. This imported hose is primarily used for fuel fill (gas or diesel) and is for pleasure boats only. It meets SAE J1527 Type A2 and ISO 7840 Type A2 NMMA/CE Type Accepted standards.

I.D.	mm	O.D.	mm	Ply	Burst Pressure	Wt. "C"	50' (15.2m) Coils Code #	12 1/2' (3.8m) Length Code #	12 1/2' (3.8m) Carton Code #	10' (3.1m) Length Code #	10' (3.1m) Carton Code #	25' (7.6m) Length Code #
1 1/2"	38.1	1 57/64"	48.0	2	90#	77	16-355-1120	16-355-1124	16-355-1124BX	16-355-1123	16-355-1123BX	16-355-1125
2"	51	2 31/64"	63.1	2	90#	111	16-355-2000	16-355-2004	16-355-2004BX	16-355-2003	16-355-2003BX	—

SHIELDS FIRE-ACOL 15 LOW PERMEATION FUEL HOSE

Shields Fire-Acol 15 – Low Permeation Fuel Hose has a special design NBR tube with an embedded plastic barrier layer to prevent permeation. The design of this hose provides easy coupling insertion and the NBR/PVC cover is weather and UV resistant. The hose is also polyester reinforced and fire-resistant. This hose is primarily used for fuel feed (gasoline up to 85% ethanol blended fuels/diesel/bio-diesel all blends). The temperature range is -20°F to 212°F.









I.D.	mm	O.D.	mm	Max WP	Wt. C	Bulk Pack 250' reel Code #	50' R/O Ctn. Code #	10' Polypac Code #
3/8"	9.5	49/64"	19.3	100	22	16-365-0380	16-365-0386	16-365-0383
1/2"	12.7	29/32"	22.86	100	27	16-365-0120	16-365-0126	16-365-0123

This hose complies with EPA and CARB very low permeation requirements. It meets USCG Type A1-15 requirements for pleasure boats, SAE J1527 Type A1-15, ISO 7840 Type A1, and NMMA/CE Type accepted standards

SHIELDS LOW PERMEATION MARINE FUEL HOSE



2 YEAR EMISSION PERFORMANCE WARRANTY

Low Permeation Meets EPA Requirements

Shields Low Permeation Marine Fuel Hose has a plastic barrier veneer with an NBR outer layer tube to prevent permeation. This polyester reinforced hose complies with EPA and CARB very low permeation requirements and is weather/UV resistant. This hose is primarily used for fuel feed (gasoline up to 85% ethanol blended fuels/diesel/all bio-diesel blends). It meets USCG Type A1 – 15 requirements for pleasure boats and meets SAE J1527 Type A1-15, ISO 7840 Type A1, and NMMA/CE type accepted standards. The temperature ranges from -20°F to 212°F.



I.D.	mm	O.D.	mm	Max WP	Wt. C	Bulk Pack 250' reel Code #	50' R/O Ctn. Code #	25' R/O Ctn Code #	10' Polypac Code #
1/4"	6.4	35/64"	13.72	100	11	16-368-**014**0	16-368-**014**6	16-368-**014**5	16-368-**014**3
5/16"	7.9	5/8"	15.49	100	13	16-368-**056**0	16-368-**056**6	16-368-**056**5	16-368-**056**3
3/8"	9.5	11/16"	17.27	100	16	16-368-**038**0	16-368-**038**6	16-368-**038**5	16-368-**038**3
1/2"	12.7	13/16"	20.83	100	20	16-368-**012**0	16-368-**012**6	16-368-**012**5	16-368-**012**3

SHIELDS FIRE-ACOL FUEL VENT





Shields Fire-Acol Fuel Vent hose resists gasoline/alcohol blended fuel and is fire resistant. It features a weather/UV resistant NBR/PVC cover. This hose is primarily used for fuel vent lines (gasoline up to 85% ethanol blended fuels/diesel fuels). It meets USCG Type A2 requirements for pleasure boats and meets SAE J1527 Type A2, ISO 7840 Type A2 and NMMA/CE Type accepted standards. The temperature ranges from -20°F to 160°F.

I.D.	mm	O.D.	mm	Max WP	Wt. C	Bulk Pack 250' reel Code #	50' R/O Ctn. Code #	25' R/O Ctn Code #	10' Polypac Code #
5/8"	15.9	31/32"	24.38	50	25	16-369-**058**0	16-369-**058**6	16-369-**058**5	16-369-**058**3

SHIELDS COMFLEX - ALL IN ONE HOSE FOR INSPECTED VESSELS

Shields Comflex is a versitile wire reinforced hose specially designed for inspected vesssels. Comflex is rated for fuel, vital water and non-vital water systems on boats requiring SAE J1942 hoses. Applications include bilge, coolant, oil and fuel systems using gasoline, gasohol, diesel, bio-diesel, wet exhaust systems, non-potable water systems, engine intake, toilet and holding tank connections.







Tube: Black Nitrile
Reinforcement: 2 textile plies w/ dual wire helix
Cover: Black Chlorprene
Temp. Range: -20F to +212F

Specifications - SAE J1942 Code F, VW, NVW; SAE J1527 A1; SAE J2006 R2; SAE 20R2 B; SAE J20R4 B; SAE 20R5 B, SAE 30R5, ISO 7840 A1

Additional sizes available. 150' minimum order.

I.D.	mm	O.D.	PLY	Wt. "C"	Bend Radius	WP	50' Coil Code #	12 1/2' (3.8m) Length Code #	10' (3.1m) Length Code #	6 1/4' (3.8m) Length Code #
5/8"	15.9	1"	2	33	1.5	75	16-321-0580	16-321-0584	16-321-0583	16-321-0581
3/4"	19.1	1.19"	2	39	1.5	75	16-321-0340	16-321-0344	16-321-0343	16-321-0341
1"	25.4	1.41"	2	53	2	75	16-321-1000	16-321-1004	16-321-1003	16-321-1001
1 1/8"	28.6	1.56"	2	62	3	75	16-321-1180	16-321-1184	16-321-1183	16-321-1181
1 1/4"	31.8	1.66"	2	64	3	75	16-321-1140	16-321-1144	16-321-1143	16-321-1141
1 1/2"	38.1	1.91"	2	78	3	50	16-321-1120	16-321-1124	16-321-1123	16-321-1121
2"	50.8	2.48"	2	118	5	50	16-321-2000	16-321-2004	16-321-2003	16-321-2001



FERRULE VISE/DIES

Hand operated vise for making fuel line assemblies without clamps. Vise uses ordinary barbed fittings with series 700 solid brass ferrules. Makes professional looking leak proof fuel lines. Furnished with removable handle. Dies must be ordered separately. When ordering dies, please consult chart under brass ferrules to determine proper size.

Part #	Description
No. 18-J-662-xxx	Dies give longitudinal crimp.
No. 18-J-664-xxx	Dies give circular and longitudinal crimp.
No. 18-J-VISE	Vise (w/o dies)

* Special Order Only

45° SAE FEMALE SWIVEL



Code No.	Hose I.D.	Tube	Thread
18-502-1476	1/4"	1/4"	7/16-20
18-502-1412	1/4"	5/16"	1/2-20
18-502-5612	5/16"	5/16"	1/2-20
18-502-5658	5/16"	3/8"	5/8-18
18-502-3858	3/8"	3/8"	5/8-18
18-502-1234	1/2"	1/2"	3/4-16
18-502-1278	1/2"	5/8"	7/8-14

Standard Package: 100 pieces

ADAPTER — MALE PIPE TO SAE 45° FLARE



Code No.	Tube	Pipe
18-600-1418	1/4"	1/8"
18-600-1414	1/4"	1/4"
18-600-5618	5/16"	1/8"
18-600-5614	5/16"	1/4"
18-600-3818	3/8"	1/8"
18-600-3814	3/8"	1/4"
18-600-3838	3/8"	3/8"
18-600-1212	1/2"	1/2"

Standard Package: 100 pieces

ADAPTER — MALE PIPE TO SAE 45° FLARE 90°



Code No.	Tube	Pipe
18-601-3814	3/8"	1/4"

MALE PIPE



Bulk Pack Code No.	Hose Barb Sierra No.	Hose I.D.	Thread
18-500-1418	18-8043	1/4"	1/8"
18-500-1414	18-8042	1/4"	1/4"
18-500-5618	18-8054	5/16"	1/8"
18-500-5614	18-8055	5/16"	1/4"
18-500-3818	18-8073	3/8"	1/8"
18-500-3814	18-8074	3/8"	1/4"
18-500-3838	18-8108	3/8"	3/8"
18-500-1238	—	1/2"	3/8"
18-500-1212	—	1/2"	1/2"
18-500-5838	18-8041	5/8"	3/8"
STD. PKG. 100	STD. CTN. 12 (1 PER CARD)		

SOLID BRASS FERRULES



Code No.	Hose Type	Die Set
18-700-5500	16-368-0140	18-J662-550
18-700-6250	16-368-0560	18-J662-625
18-700-6750	–	18-J662-675
18-700-7000	16-368-0380	18-J662-700
18-700-7250	–	18-J662-725
18-700-7750	16-365-0380	18-J662-775
18-700-8000	–	18-J662-775
18-700-8250	16-368-0120	18-J662-825
18-700-9250	–	18-J662-900
18-700-1025	–	18-J662-1025

FUEL WATER SEPARATORS



Compact

30 GPH for up to 115 HP motors
(Use with N-187774S head.)



Standard



Extra Capacity



Drain Bowl

AquaVue™ drain bowl style filters with see through plastic bowl or fire resistant metal bowl for below deck installation.

Part #	Description	Rating
18-7928	Filter w/ AquaVue™ bowl	10 Micron
18-7929	Filter w/ Metal bowl	10 Micron
18-7866	Extra Capacity - 6"	10 Micron
18-7944	Short - 3.88"	10 Micron
18-7945	Long - 4.35"	10 Micron
18-7844	Short - 3.88"	21 Micron
18-7845	Long - 4.35"	21 Micron
18-7865	Compact Filter	10 Micron

Available in standard packs of 12.

FEATURES

Ethanol blended fuel absorbs more water and loosens more particulants than regular fuels. Proper filtration is required for every horsepower engine. Sierra fuel water separators remove over 98.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow at 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

PRIMER BULBS

Sierra is a leading supplier of primer bulbs to the marine aftermarket. Our bulbs are molded in house. We use double check valves with viton balls and stainless steel springs.



Part #	Description
18-8002EP-1	Primer bulb for 1/4" hose
18-8004EP-1	Primer bulb for 5/16" hose
18-8005EP-1	Primer bulb for 3/8" hose

CUSTOM FUEL LINE ASSEMBLIES

- Sierra can fabricate custom assemblies for OEM applications.
- Any combination of hose and fittings is possible.
- Use type A hose to the splash well and type B hose to the engine.
- Customizable length.
- Inlet can be 3/8" with 5/16" outlet.
- Numerous OEM connectors available.



BRACKETS

Sierra brackets are precision machined powder coated aluminum or marine grade stainless steel. They are available with 3/8" or 1/4" inlets.



Part # Bulk	Part # Boxed	Description	Standard Pack
N-187776	18-7776	3/8" Thread Stainless Steel	14
N-187777	18-7777	1/4" Thread Stainless Steel	14
N-187775	18-7775	3/8" Thread Aluminum	48
SUB-187852-1	18-7853-1	1/4" Thread Aluminum	48
N-187774S	18-7774	1/4" Thread Aluminum (Compact)	60
N-184264	18-4264	3/8" Pipe Plugs	—
5153R	18-4256	1/4" Pipe Plugs	—

SHIELDS SANITATION HOSE

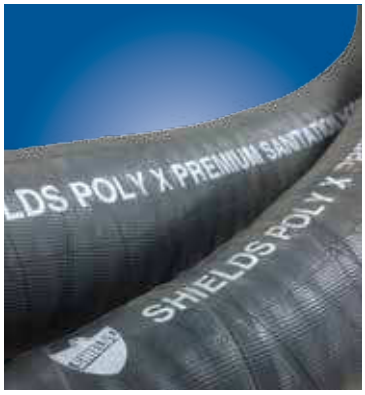
Shields Sanitation Hose is kink resistant and flexible. It has an EPDM tube and cover, it is wire reinforced and has two fabric plies. This sanitation hose is resistant to toilet chemicals, odor permeation, ozone, salt water and heat. This hose is primarily used for toilet to holding tank, holding tank pump out, and maximum resistance to odor permeation.
Bend Radius = 5 x I.D.





I.D.	mm	O.D.	Ply	Burst Pressure	Wt. "C"	Bulk Pack 50' (15.2m) Coil Code #	Dist. Pkg. 12 1/2' (3.8m) Length Code #	25" (7.6mm) Coil Code #	10' (3.1m) Code #
1"	25	1 5/16"	2	200#	38	16-101-**100**0	16-101-**100**4	—	16-101-1003
1 1/2"	38	1 55/64"	2	150#	55	16-101-**112**0	16-101-**112**4	16-101-**112**5	16-101-1123

SHIELDS POLY X SANITATION HOSE





Shields Poly X Sanitation Hose has a lifetime warranty against odor permeation. This ultimate sanitation hose combines the flexibility of a rubber hose with the permeation resistance of polyurethane. Poly X can easily be slipped over most fittings and the polyurethane cover is extremely abrasion resistant. This hose has a glossy cover for easy clean up. This hose is primarily used for head to holding tank and holding tank pump out.

The tube is made of smooth, white NBR and is chemical and detergent resistant. The cover is comprised of smooth polyurethane and has a glossy cover. It is heat, weather, ozone and abrasion resistant. Bend Radius = 5 x I.D.

I.D.	mm	O.D.	mm	Ply	Vac Rating	Wt "C"	50' (15.2m) Code #	12 1/2' (3.8m) Code #	10' (3.1m) Code #
3/4"	19	1 7/16"		2		38	16-105-**034**0	16-105-**034**4	16-105-**034**3
1"	25	1 21/64"	33.7	2	28	46	16-105-**100**0	16-105-**100**4	16-105-**100**3
1 1/2"	38	1 27/32"	46.8	2	28	66	16-105-**112**0	16-105-**112**4	16-105-**112**3

SHIELDS SANITATION HOSE FITTINGS

Fiberglass reinforced nylon fittings designed to fit Series 101, Series 105 and Series 144 and 148 hoses without heating or special tools. For use in sanitation systems, deck drain systems and water tank fill. Fittings are durable, chemical and fuel resistant, will not rust or cause electrolysis.

Style	Bulk Code #	Blister Pack Code #	Hose I.D.	mm	Thread
Straight Male	N800-**034**0	—	3/4"	19.1	3/4" MP
Straight Male	N800-**100**0	—	1"	25.4	1" MP
Straight Male	N800-**118**0	—	1 1/8"	28.6	1" MP
Straight Male	N800-**114**0	—	1 1/4"	31.8	1 1/4" MP
Straight Male	N800-**112**0B	18-800-1120	1 1/2"	38.1	1 1/2" MP
Straight Female	N801-**112**0	18-801-1120	1 1/2"	38.1	1 1/2" FP
90 Degree Male	N802-**112**0	18-802-1120	1 1/2"	38.1	1 1/2" MP
90 Degree Female	N803-**112**0	18-803-1120	1 1/2"	38.1	1 1/2" FP
Hose Tee	N806-**112**0	18-806-1120	1 1/2"	38.1	N/A



SHIELDS SUPER PVC SANITATION HOSE



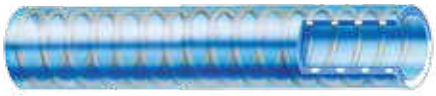


Shields Super PVC Sanitation Hose is smooth off white PVC with a vinyl helix. It contains an anti-fungus /bacterial agent to inhibit odor causing growth. It is resistant to mild chemicals, saltwater, and permeation. This hose is primarily used for toilet to holding tank (self draining lines) and holding tank pump out. It has a five year limited warranty. **Do not use ethylene glycol based anti-freeze in hose. CAUTION - Do not use for potable water.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
1"	25.4	3	76.2	28	27	16-144-**1000**	16-144-**1006**①
1 1/2"	38.1	5	127.3	28	40	16-144-**1120**	16-144-**1126**①

① **WARNING:** Lines containing raw sewage should be plumbed to be self-draining.

SHIELDS VAC EXTRA HEAVY DUTY - INDUSTRIAL GRADE



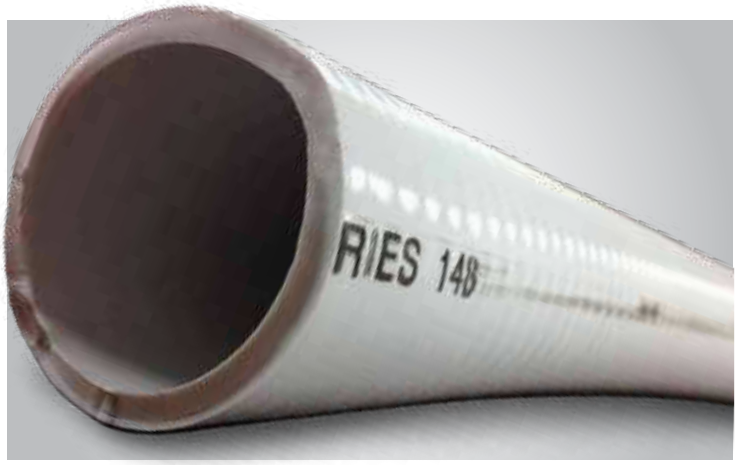


Shields Vac Extra Heavy Duty/Commercial Grade Hose has a smooth cover and clear FDA formula PVC with a white vinyl helix. It is rated for full vacuum and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, potable water tank fill, drains (sinks, shower, and scupper), livewell intake and drain, and sanitation (intake, vent and pump out). This hose is utilized for below the waterline connections. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 10' (3.1m) Length Code #
5/8"	15.9	3	76.2	28	15	16-146-**0580**	16-146-**0586**	—
3/4"	19.1	3	76.2	28	16	16-146-**0340**	16-146-**0346**	—
1"	25.4	3	76.2	28	27	16-146-**1000**	16-146-**1006**	—
1 1/8"	28.6	4	101.6	28	25	16-146-**1180**	16-146-**1186**	—
1 1/4"	31.8	3	76.2	28	30	16-146-**1140**	16-146-**1146**	—
1 1/2"	38.1	4	101.6	28	40	16-146-**1120**	16-146-**1126**	—
2"	50.8	5	127.0	28	57	16-146-**2000**	—	16-146-**2003**
2 1/2"	63.5	7	177.8	28	74	16-146-**2120**	—	16-146-**2123**
3"	76.2	9	228.6	28	94	16-146-**3000**	—	16-146-**3003**

SHIELDS VAC EXTRA HEAVY DUTY/FDA





Shields Vac Extra Heavy Duty/FDA Hose has a smooth white FDA grade PVC with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals, permeation, and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, potable water tank fill, and sanitation (toilet to holding tank, intake, self draining lines vent and pump out). This hose is resistant to odor permeation. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-148-**058**0W	16-148-**058**6W	—
3/4"	19.1	3	76.2	28	20	16-148-**034**0W	16-148-**034**6W	—
1"	25.4	3	76.2	28	27	16-148-**100**0W	16-148-**100**6W ①	—
1 1/8"	28.6	4	101.6	28	29	16-148-**118**0W	16-148-**118**6W	—
1 1/4"	31.8	4	101.6	28	31	16-148-**114**0W	16-148-**114**6W	—
1 1/2"	38.1	5	127.0	28	40	16-148-**112**0W	16-148-**112**6W ①	16-148-**112**5W

① **WARNING:** Lines containing raw sewage should be plumbed to be self-draining.

NEW SHIELDS SANITATION SYSTEM CLEANER

Shields Sanitation Hose Cleaner is a USDA certified bio-based product safe for all sanitation system components. This powerful cleaner removes uric scale, calcium carbonate and other solids to help keep sanitation systems working at their best. Available in concentrate and ready to use.



Part No.	Size	Description
18-9093	1 Gallon	Ready to Use
18-9095	1 Gallon	Concentrate

USDA CERTIFIED BIOBASED PRODUCT

MARINE green

SHIELDS 400/402 VINYLVENT





Shields Vinylvent Ducting Hose is PVC supported by anodized wire helix. It is resistant to UV and the ozone. This hose is primarily used for venting of bilge fumes.

I.D.	mm	O.D.	mm	Wt/ "C"	Bulk Pack 50' (76.2m) Length Code # White	Dist. Pkg. 10' (3.1m) Polypac Code # White
3"	76.2	3 1/8"	79.4	8	16-400-**300**0	16-400-**300**3-1
4"	101.6	4 1/8"	104.8	10	16-400-**400**0	16-400-**400**3-1
3"	76.2	3 1/8"	79.4	8	16-402-**300**0	16-402-**300**3-1
4"	101.6	4 1/8"	104.8	10	16-402-**400**0	16-402-**400**3-1

SHIELDS EXTRA HEAVY DUTY VINYLVENT



Shields Extra Heavy Duty Vinylvent has an extra heavy PVC wall. It is supported by vinyl coated helical wire and is resistant to ozone, UV, and corrosion. It is flame resistant and meets the UL 94V standard. This hose is primarily used for venting of bilge fumes.



I.D.	mm	O.D.	mm	Wt. "C"	Code No.
3"	76	3 1/8"	79.4	17	16-420-**300**0
4"	102	4 1/8"	104.8	25	16-420-**400**0
Bulk Pack: 3" 6 x 50			4" 4 x 50		

SHIELDS FIBERVENT





Shields Fibervent is vinyl coated, woven fiberglass hose. It is supported by vinyl coated helical wire and is resistant to ozone, UV, and corrosion. The hose is flame resistant and meets the UL 181 Class 1 standard. This hose is primarily used for venting of bilge fumes and A/C ducting hose. The temperature ranges from -20° F to +250° F.

Bulk	m	I.D.	mm	O.D.	mm	Rating	Vac Wt. "C"	Code No.
6 x 25'	1.8x7.6	3"	76.2	3 1/4"	82.6	20	13	16-450-**300**0
8 x 25'	2.4x7.6	4"	101.6	4 1/4"	108	20	15	16-450-**400**0
8 x 25'	2.4x7.6	5"	127	5 1/4"	133.4	20	17	16-450-**500**0
4 x 25'	1.2x7.6	6"	152.4	6 1/4"	158.8	20	19	16-450-**600**0

SHIELDS AIR CONDITIONER DUCTING HOSE





Shields Air Conditioner Ducting Hose has a smooth tube for maximum airflow. This is a vinyl coated, woven fiberglass hose and is supported by vinyl coated helical wire. It is resistant to ozone, UV, and corrosion. The hose is flame resistant and meets the UL 94-V-0 standard. This hose is primarily used for venting of bilge fumes and A/C ducting hose. The temperature ranges from -20° – +200°F

Bulk	m	I.D.	mm	O.D.	mm	Wt. "C"	Code No.
5 x 25'	1.5x7.6	3"	76	3 1/4"	82.5	22	16-460-**300**0
6 x 25'	1.8x7.6	4"	102	4 1/4"	108	24	16-460-**400**0
5 x 25'	1.5x7.6	5"	127	5 1/4"	133.4	32	16-460-**500**0
4 x 25'	1.2x7.6	6"	152	6 1/4"	158.8	36	16-460-**600**0
2 x 25'	.6x7.6	7"	178	7 1/4"	184.2	44	16-460-**700**0

SHIELDS MARINE EXHAUST/WATER HOSE (No Wire)



Shields Marine Exhaust / Water Hose is reinforced with 2 or 4 plies of synthetic cord and is made of black, heavy-walled synthetic rubber. This hose is primarily used for straight connections in wet exhaust systems and engine water circulation lines. It is resistant to engine heat, exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose also has double the ozone resistance required by SAEJ2006. The temperature ranges from -20°F – + 200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R1 standards.



Now double the ozone resistance required by SAEJ2006

Lloyd's Register TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

I.D.	mm	O.D.	Ply	Wt. "C"	50' Coil Code #	12 1/2' Length Code #	6 1/4' Length Code #	10' Length Code #
1/2"	13	7/8"	2	24	16-200-**012**0	16-200-**012**4	16-200-**012**1	16-200-0123
5/8"	16	1 1/32"	2	33	16-200-**058**0	16-200-**058**4	16-200-**058**1	16-200-0583
3/4"	19	1 9/64"	2	37	16-200-**034**0	16-200-**034**4	16-200-**034**1	16-200-0343
7/8"	22	1 17/64"	2	42	16-200-**078**0	16-200-**078**4	16-200-**078**1	16-200-0783
1"	25	1 3/8"	2	48	16-200-**100**0	16-200-**100**4	16-200-**100**1	16-200-1003
1 1/8"	28	1 1/2"	2	52	16-200-**118**0	16-200-**118**4	16-200-**118**1	—
1 1/4"	32	1 45/64"	2	60	16-200-**114**0	16-200-**114**4	16-200-**114**1	—
1 5/16"	33	1 47/64"	2	62	16-200-**156**0	16-200-**156**4	16-200-**156**1	—
1 3/8"	35	1 13/16"	2	66	16-200-**138**0	16-200-**138**4	16-200-**138**1	—
1 1/2"	38	1 15/16"	2	70	16-200-**112**0	16-200-**112**4	16-200-**112**1	16-200-1123
1 5/8"	42	2 3/32"	2	77	16-200-**158**0	16-200-**158**4	16-200-**158**1	—
1 3/4"	45	2 13/64"	2	82	16-200-**134**0	16-200-**134**4	16-200-**134**1	16-200-1343
1 7/8"	48	2 23/64"	2	96	16-200-**178**0	16-200-**178**4	16-200-**178**1	—
2"	51	2 31/64"	2	102	16-200-**200**0	16-200-**200**4	16-200-**200**1	16-200-2003
2 1/8"	54	2 19/32"	2	107	16-200-**218**0	16-200-**218**4	16-200-**218**1	—
2 1/4"	58	2 3/4"	2	114	16-200-**214**0	16-200-**214**4	16-200-**214**1	—
2 3/8"	60	2 7/8"	2	132	16-200-**238**0	16-200-**238**4	—	16-200-2383
2 1/2"	63	3"	2	136	16-200-**212**0	16-200-**212**4	16-200-**212**1	16-200-2123
2 5/8"	67	3 3/32"	2	147	—	16-200-**258**4	16-200-**258**1	—
2 3/4"	70	3 17/64"	2	152	—	16-200-**234**4	16-200-**234**1	—
2 7/8"	73	3 7/16"	2	174	16-200-**278**0	16-200-**278**4	16-200-**278**1	—
3"	76	3 9/16"	2	182	16-200-**300**0	16-200-**300**4	16-200-**300**1	16-200-3003
3 1/8"	80	3 45/64"	2	190	—	16-200-**318**4	16-200-**318**1	—
3 1/2"	90	4 3/32"	2	198	—	16-200-**312**4	16-200-**312**1	16-200-3123
3 3/4"	95	4 9/32"	2	221	—	16-200-**334**4	16-200-**334**1	—
4"	102	4 17/32"	4	229	—	16-200-**400**4	16-200-**400**1	16-200-4003
4 1/2"	114	5 1/8"	2	300	—	16-200-**412**4	16-200-**412**1	—
5"	127	5 5/8"	2	332	—	16-200-**500**4	16-200-**500**1	16-200-5003
5 1/2"	140	6 3/16"	2	396	—	16-200-**512**4	16-200-**512**1	—
6"	152	6 11/16"	2	427	—	16-200-**600**4	16-200-**600**1	16-200-6003
8"	203	8 25/32"	4	670	—	16-200-**800**4	—	16-200-8003
10"	254	10 7/8"	4	934	—	16-200-**1000**4	—	—
12"	305	12 7/8"	4	1095	—	16-200-**1200**4	—	—
14"	350	14 7/8"	4	1430	—	16-200-**1400**4✱	—	—

✱ Special Order

SHIELDS NAUTIFLEX SILICONE EXHAUST HOSE



Shields Nautiflex Silicone Exhaust Hose has a blue silicone cover with a smooth finish for easy clean up. This hose is flexible, easy to install and has four plies of synthetic fabric. It also remains stable at elevated temperatures. This hose is primarily used for straight connections in the wet exhaust system and engine water circulation lines. The temperature ranges from – 20°F – +350°F. The hose meets SAE J2006 Type R1 and ISO 13363:2004 – Type 2 – Class B standards.

I.D.	mm	O.D.	Wt. "C"	3' (.9m) Length Code No.	6' (1.8m) Length Code No.	12' (3.7m) Length Code No.
1"	25	1 3/8"	33.1	16-202-**100**0-36	16-202-**100**1	16-202-**100**4
1 1/8"	28	1 1/2"	37.2	16-202-**118**0-36	16-202-**118**1	—
1 1/4"	32	1 5/8"	41.3	16-202-**114**0-36	16-202-**114**1	16-202-**114**4
1 3/8"	35	1 3/4"	45.4	16-202-**138**0-36	16-202-**138**1	—
1 1/2"	38	1 7/8"	49.6	16-202-**112**0-36	16-202-**112**1	16-202-**112**4
1 3/4"	45	2 1/8"	57.8	16-202-**134**0-36	16-202-**134**1	—
2"	51	2 3/8"	66.1	16-202-**200**0-36	16-202-**200**1	16-202-**200**4
2 3/8"	60	2 3/4"	78.5	16-202-**238**0-36	16-202-**238**1	16-202-**238**4
2 1/2"	63	2 7/8"	82.6	16-202-**212**0-36	16-202-**212**1	16-202-**212**4
2 5/8"	67	2 63/64"	86.8	16-202-**258**0-36	16-202-**258**1	16-202-**258**4
2 3/4"	70	3 1/8"	90.9	16-202-**234**0-36	16-202-**234**1	—
2 7/8"	73	3 1/4"	94.1	16-202-**278**0-36	16-202-**278**1	—
3"	76	3 3/8"	99.2	16-202-**300**0-36	16-202-**300**1	16-202-**300**4
3 1/4"	82	3 1/2"	103.4	16-202-**314**0-36	16-202-**314**1	16-202-**314**4
3 1/2"	90	3 7/8"	115.7	16-202-**312**0-36	16-202-**312**1	16-202-**312**4
4"	102	4 3/8"	132	16-202-**400**0-36	16-202-**400**1	16-202-**400**4
5"	127	5 3/8"	165	16-202-**500**0-36	16-202-**500**1	16-202-**500**4
5 1/2"	140	5 7/8"	181.5	16-202-**512**0-36	—	—
6"	152	6 3/8"	198	16-202-**600**0-36	16-202-**600**1	16-202-**600**4
8"	203	8 3/8"	264	16-202-**800**0-36	—	—
10"	254	10 3/8"	330	16-202-**1000**0-36	—	—
12"	305	12 3/8"	396	16-202-**1200**0-36	—	—
14"	350	14 5/8"	462	16-202-**1400**0-36	—	—



SHIELDSFLEX II MARINE WATER/EXHAUST HOSE (w/ Wire)

Shieldsflex II Marine Water/Exhaust Hose has a black synthetic rubber tube and cover. It is reinforced with wire helix imbedded between plies of HD synthetic cord. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose is abrasion and odor permeation resistant. It now has double the ozone resistance required by the SAEJ2006. Shieldsflex II is primarily used for engine intake, wet exhaust connections (use where bends or long lengths are required), bilge pump intake/discharge, scupper lines, toilet intake/discharge, and holiding tank vent/pump out. The temperature ranges from -20° F – +200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R2 standards.



I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	25' (7.6m) Cartons	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #	10' (3.1m) Length Code #
1/2"	13	27/32"	2	24	16-250-**012**0	16-250-**012**5	16-250-**012**4	16-250-**012**1	16-250-0123
5/8"	16	61/64"	2	28	16-250-**058**0	16-250-**058**5	16-250-**058**4	16-250-**058**1	16-250-0583
3/4"	19	1 1/16"	2	32	16-250-**034**0	16-250-**034**5	16-250-**034**4	16-250-**034**1	16-250-0343
7/8"	22	1 3/16"	2	36	16-250-**078**0	16-250-**078**5	16-250-**078**4	16-250-**078**1	16-250-0783
1"	25	1 5/16"	2	40	16-250-**100**0	16-250-**100**5	16-250-**100**4	16-250-**100**1	16-250-1003
1 1/8"	28	1 7/16"	2	44	16-250-**118**0	16-250-**118**5	16-250-**118**4	16-250-**118**1	16-250-1183
1 1/4"	32	1 19/32"	2	50	16-250-**114**0	16-250-**114**5	16-250-**114**4	16-250-**114**1	16-250-1143
1 5/16"	33	1 5/8"	2	51	16-250-**156**0	—	16-250-**156**4	16-250-**156**1	16-250-1563
1 3/8"	35	1 23/32"	2	58	16-250-**138**0	16-250-**138**5	16-250-**138**4	16-250-**138**1	16-250-1383
1 1/2"	38	1 53/64"	2	62	16-250-**112**0	16-250-**112**5	16-250-**112**4	16-250-**112**1	16-250-1123
1 5/8"	42	2"	2	80	16-250-**158**0	—	16-250-**158**4	16-250-**158**1	16-250-1583
1 3/4"	45	2 1/8"	2	88	16-250-**134**0	—	16-250-**134**4	16-250-**134**1	16-250-1343
1 7/8"	48	2 19/64"	2	93	16-250-**178**0	—	16-250-**178**4	16-250-**178**1	16-250-1783
2"	51	2 13/32"	2	99	16-250-**200**0	—	16-250-**200**4	16-250-**200**1	16-250-2003
2 1/8"	54	2 17/32"	2	107	16-250-**218**0	—	16-250-**218**4	16-250-**218**1	16-250-2183
2 1/4"	58	2 11/16"	2	127	16-250-**214**0	—	16-250-**214**4	16-250-**214**1	16-250-2143
2 3/8"	60	2 3/4"	2	132	16-250-**238**0	—	16-250-**238**4	16-250-**238**1	16-250-2383
2 1/2"	63	2 7/8"	2	137	16-250-**212**0	—	16-250-**212**4	16-250-**212**1	16-250-2123
2 5/8"	67	3 1/16"	2	147	—	—	16-250-**258**4	16-250-**258**1	—
2 3/4"	70	3 3/16"	2	164	16-250-**234**0	—	16-250-**234**4	16-250-**234**1	16-250-2343
2 7/8"	73	3 5/16"	2	170	16-250-**278**0	—	16-250-**278**4	16-250-**278**1	16-250-2783
3"	76	3 7/16"	2	177	16-250-**300**0	—	16-250-**300**4	16-250-**300**1	16-250-3003
3 1/8"	80	3 5/8"	2	200	16-250-**318**0	—	16-250-**318**4	16-250-**318**1	16-250-3183
3 1/2"	90	4"	2	223	16-250-**312**0	—	16-250-**312**4	16-250-**312**1	16-250-3123
4"	102	4 5/8"	2	269	16-250-**400**0	—	16-250-**400**4	16-250-**400**1	16-250-4003
4 1/8"	105	4 47/64"	2	276	—	—	—	—	—
4 1/2"	114	5 3/32"	2	319	16-250-**412**0	—	16-250-**412**4	16-250-**412**1	—
5"	127	5 5/8"	2	398	16-250-**500**0	—	16-250-**500**4	16-250-**500**1	16-250-5003
5 1/8"	130	5 3/4"	2	417	—	—	—	—	—
5 1/2"	140	6 3/16"	2	443	—	—	—	—	—
6"	152	6 21/32"	2	482	—	—	16-250-**600**4	16-250-**600**1	—
8"	203	8 25/32"	2	780	—	—	16-250-**800**4	—	—

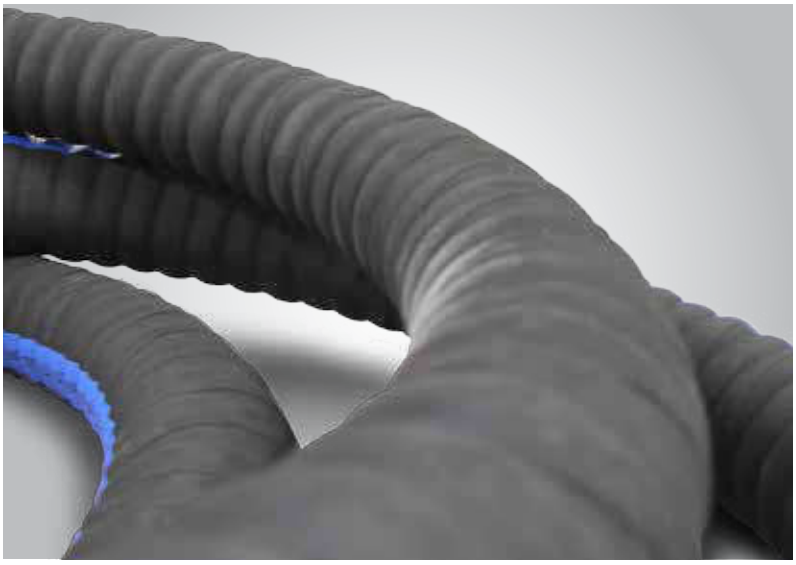


Now double the ozone resistance required by SAEJ2006

Lloyd's Register TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

SHIELDSAUST-C





Now double the ozone resistance required by SAEJ2006

Shieldsaust – C Hose has a black synthetic rubber tube and cover. It is reinforced with double wire helix imbedded between plies of synthetic cord and is abrasion resistant. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze, and saltwater. This hose is primarily used for wet exhaust connections with significant bends, engine intake and scupper lines. The temperature ranges from -20°F to + 200°F continuous, +250°F intermittent. The hose now has double the ozone resistance required by SAEJ2006. This hose meets SAE J2006 Type R2 standards.

I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #	10' (3.1m) Length Code #
3/4"	19	1 1/8"	2	27	16-252-**034**0	16-252-**034**4	16-252-**034**1	16-252-0343
1"	25	1 11/32"	2	33	16-252-**100**0	16-252-**100**4	16-252-**100**1	16-252-1003
1 1/4"	32	1 39/64"	2	45	16-252-**114**0	16-252-**114**4	16-252-**114**1	16-252-1143
1 1/2"	38	1 15/16"	2	70	16-252-**112**0	16-252-**112**4	16-252-**112**1	16-252-1123
1 5/8"	42	2 3/32"	2	80	16-252-**158**0	16-252-**158**4	16-252-**158**1	16-252-1583
1 3/4"	45	2 7/32"	2	85	16-252-**134**0	16-252-**134**4	16-252-**134**1	16-252-1343
1 7/8"	48	2 21/64"	2	91	16-252-**178**0	16-252-**178**4	16-252-**178**1	16-252-1783
2"	51	2 7/16"	2	95	16-252-**200**0	16-252-**200**4	16-252-**200**1	16-252-2003
2 1/8"	54	2 9/16"	2	100	—	16-252-**218**4	—	—
2 1/4"	58	2 23/32"	2	107	16-252-**214**0	16-252-**214**4	16-252-**214**1	—
2 3/8"	60	2 51/64"	2	110	16-252-**238**0	16-252-**238**4	16-252-**238**1	16-252-2383
2 1/2"	63	2 59/64"	2	115	16-252-**212**0	16-252-**212**4	16-252-**212**1	16-252-2123
2 3/4"	70	3 3/16"	2	126	16-252-**234**0	16-252-**234**4	16-252-**234**1	—
2 7/8"	73	3 5/16"	2	137	16-252-**278**0	16-252-**278**4	16-252-**278**1	16-252-2783
3"	76	3 7/16"	2	143	16-252-**300**0	16-252-**300**4	16-252-**300**1	16-252-3003
3 1/8"	80	3 19/32"	2	150	16-252-**318**0	16-252-**318**4	16-252-**318**1	16-252-3183
3 1/2"	90	4 1/16"	2	200	16-252-**312**0	16-252-**312**4	16-252-**312**1	16-252-3123
4"	102	4 9/16"	2	231	16-252-**400**0	16-252-**400**4	16-252-**400**1	16-252-4003
4 1/8"	105	4 11/16"	2	238	—	16-252-**418**4	16-252-**418**1	—
4 1/2"	114	5 1/8"	2	278	—	16-252-**412**4	16-252-**412**1	—
5"	127	5 9/16"	2	300	16-252-**500**0	16-252-**500**4	16-252-**500**1	—
6"	152	6 9/16"	2	394	16-252-**600**0	16-252-**600**4	16-252-**600**1	16-252-6003
8"	203	8 11/16"	2	607	—	16-252-**800**4	16-252-**800**1	—



Lloyd's Register

TYPE APPROVAL

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SHIELDS NAUTIFLEX CORRUGATED SILICONE EXHAUST HOSE





Shields Nautiflex Corrugated Silicone
Exhaust Hose has a blue silicone tube and cover with a smooth finish for easy cleaning. The hose is wire reinforced and will not collapse under suction or in a bend. The corrugated cover allows the hose to bend for easy installation. The Nautiflex, two ply construction, has wire captured between fabric plies. This hose is primarily used for main engine exhaust, generator exhaust, engine coolant circulation, engine intake and generator intake. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. The hose remains stable at elevated temperatures. The temperatures ranges from -20°F – +350°F. This hose meets SAEJ2006 Type R2 and ISO 13362:2004 – Type 1 – Class B standards.

ID	mm	OD	WT "C"	10' (3.1m) length Code No.	12 1/2' (3.8m) Length Code No.	50' (15.2m) coil Code No.
3/4"	19	1 3/8"	34	16-262-0343	16-262-**034**4	16-262-**034**0
1"	25	1 27/64"	42	16-262-1003	16-262-**100**4	16-262-**100**0
1 1/8"	28	1 1/2"	46	16-262-1183	16-262-**118**4	16-262-**118**0
1 1/4"	32	1 45/64"	52	16-262-1143	16-262-**114**4	16-262-**114**0
1 3/8"	35	1 55/64"	60	16-262-1383	16-262-**138**4	16-262-**138**0
1 1/2"	38	2"	71	16-262-1123	16-262-**112**4	16-262-**112**0
1 5/8"	42	2 11/64"	74	16-262-1583	16-262-**158**4	16-262-**158**0
1 3/4"	45	2 19/64"	78	16-262-1343	16-262-**134**4	16-262-**134**0
1 7/8"	48	2 13/32"	82	16-262-1783	16-262-**178**4	16-262-**178**0
2"	51	2 17/32"	87	16-262-2003	16-262-**200**4	16-262-**200**0
2 1/8"	54	2 5/8"	94	—	16-262-**218**4	—
2 3/8"	60	2 7/8"	101	16-262-2383	16-262-**238**4	16-262-**238**0
2 1/2"	63	3 3/64"	113	16-262-2123	16-262-**212**4	16-262-**212**0
2 7/8"	73	3 7/16"	134	16-262-2783	16-262-**278**4	16-262-**278**0
3"	76	3 35/64"	139	16-262-3003	16-262-**300**4	16-262-**300**0
3 1/2"	90	4 19/64"	227	16-262-3123	16-262-**312**4	16-262-**312**0
4"	102	4 49/64"	255	16-262-4003	16-262-**400**4	16-262-**400**0
5"	127	5 3/4"	310	16-262-5003	—	16-262-**500**0
6"	152	6 15/16"	484	16-262-6003	—	—
8"	203	9 7/64"	768	16-262-8003	—	—
10"	254	11 17/64"	1136	16-262-10003	—	—

✱ Special Order

SHIELDS COMFLEX - ALL IN ONE HOSE FOR INSPECTED VESSELS

Shields Comflex is a versitile wire reinforced hose specially designed for inspected vesssels. Comflex is rated for fuel, vital water and non-vital water systems on boats requiring SAE J1942 hoses. Applications include bilge, coolant, oil and fuel systems using gasoline, gasohol, diesel, bio-diesel, wet exhaust systems, non-potable water systems, engine intake, toilet and holding tank connections.







Tube: Black Nitrile
Reinforcement: 2 textile plies w/ dual wire helix
Cover: Black Chlorprene
Temp. Range: -20F to +212F

Specifications - SAE J1942 Code F, VW, NVW; SAE J1527 A1; SAE J2006 R2; SAE 20R2 B; SAE J20R4 B; SAE 20R5 B, SAE 30R5, ISO 7840 A1

Additional sizes available. 150' minimum order.

I.D.	mm	O.D.	PLY	Wt. "C"	Bend Radius	WP	50' Coil Code #	12 1/2' (3.8m) Length Code #	10' (3.1m) Length Code #	6 1/4' (3.8m) Length Code #
5/8"	15.9	1"	2	33	1.5	75	16-321-0580	16-321-0584	16-321-0583	16-321-0581
3/4"	19.1	1.19"	2	39	1.5	75	16-321-0340	16-321-0344	16-321-0343	16-321-0341
1"	25.4	1.41"	2	53	2	75	16-321-1000	16-321-1004	16-321-1003	16-321-1001
1 1/8"	28.6	1.56"	2	62	3	75	16-321-1180	16-321-1184	16-321-1183	16-321-1181
1 1/4"	31.8	1.66"	2	64	3	75	16-321-1140	16-321-1144	16-321-1143	16-321-1141
1 1/2"	38.1	1.91"	2	78	3	50	16-321-1120	16-321-1124	16-321-1123	16-321-1121
2"	50.8	2.48"	2	118	5	50	16-321-2000	16-321-2004	16-321-2003	16-321-2001

SHIELDS SILICONE COUPLERS - SINGLE & DOUBLE HUMP W/ Reinforced Fabric



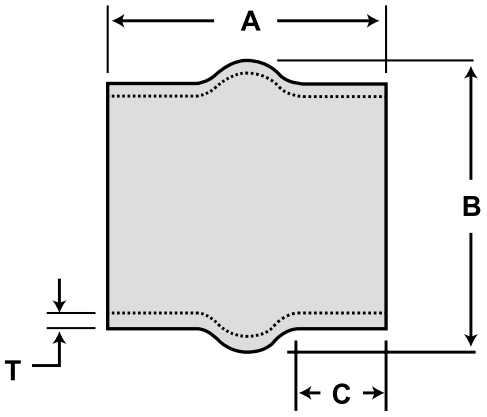
SINGLE HUMP DOUBLE HUMP

Shields Single and Double Hump Couplers have a blue silicone cover with a smooth finish for easy clean up and are fabric reinforced. The couplers remain stable at elevated temperatures and provide angular and longitudinal vibration absorption in wet exhaust systems. Shields couplers correct slight offsets in pipes. They are resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. The temperature range is -20°F to +350°F. It meets SAE J2006 Type R1 standards.

	I.D.	mm	Length	mm	Wt. Ea. (lbs)	Code No.
SINGLE	4"	102	6"	152	2	16-272-**4000**
	5"	127	6"	152	2	16-272-**5000**
	6"	152	8"	203	2	16-272-**6000**
	8"	203	8"	203	3	16-272-**8000**
	10"	254	12"	305	4	16-272-**10000**
DOUBLE	6"	152.4	14"	356	3	16-274-6000
	8"	203.2	14"	356	3	16-274-8000
	10"	254	14"	356	4	16-274-10000

SHIELDS SILICONE COUPLERS - SINGLE HUMP





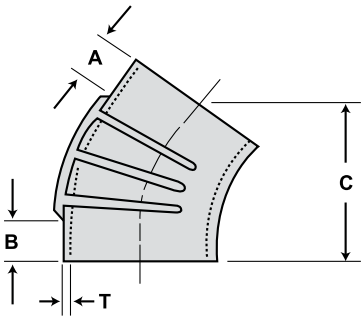
Hump Hose

Shields Silicone Single and Double Hump Couplers are very high temperature silicone exhaust connectors. The maximum operating temperature is 450°F (232°C). It meets SAE J2006 Type R1 standards.

Part Number	A	mm	B	mm	C	mm	T	mm
16-220S4000	**5.25**	133	**5.50**	140	**2.00**	51	**.25**	6
16-220S5000	**6.00**	152	**6.50**	165	**2.25**	57	**.25**	6
16-220S6000	**7.00**	178	**7.50**	190	**2.75**	70	**.25**	6

SHIELDS SILICONE ELBOWS - 45°





45° Elbow

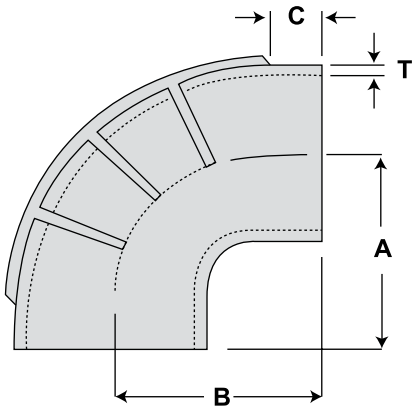


Part Number	A	mm	B	mm	C	mm	T	mm
16-245S3000	**1.50**	38	**1.50**	38	**5.50**	140	**.25**	6
16-245S4000	**1.50**	38	**1.50**	38	**5.50**	140	**.25**	6
16-245S5000	**1.62**	41	**1.62**	41	**5.25**	133	**.25**	6
16-245S6000	**2.00**	51	**2.00**	51	**6.50**	165	**.25**	6

SHIELDS SILICONE ELBOWS - 90°







90° Elbow

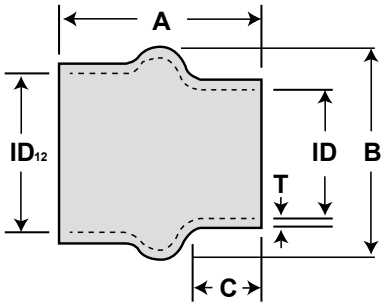
Part Number	A	mm	B	mm	C	mm	T	mm
16-290S2000	**4.25**	108	**5.25**	133	**2.75**	70	**.20**	5
16-290S3000	**5.25**	133	**5.25**	133	**1.50**	38	**.25**	6
16-290S4000	**5.75**	146	**5.75**	146	**1.50**	38	**.25**	6
16-290S5000	**6.00**	152	**6.00**	152	**1.62**	41	**.25**	6
16-290S6000	**7.00**	178	**7.00**	178	**2.25**	57	**.25**	6
16-290S8000	**8.50**	216	**8.50**	216	**2.00**	51	**.37**	9

SHIELDS EPDM COUPLERS - SINGLE HUMP

100% High temperature EPDM rubber. Maximum operating temperature 250° F (120° C).



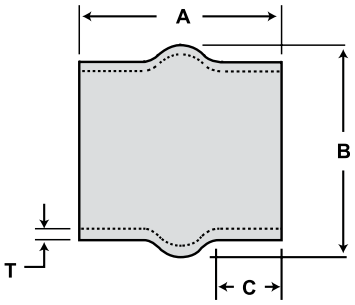




Reducing Hump Hose

Hump Hoses

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-220-3000	**3.00**	76.2	**5.25**	133.35	**4.50**	114.3	**2.00**	50.8	**0.25**	6.35
16-220-3120	**3.50**	88.9	**5.25**	133.35	**5.00**	127	**2.00**	50.8	**0.25**	6.35
16-220-4000	**4.00**	101.6	**5.25**	133.35	**5.50**	139.7	**2.00**	50.8	**0.25**	6.35
16-220-4120	**4.50**	114.3	**5.25**	133.35	**6.00**	152.4	**1.75**	44.45	**0.25**	6.35
16-220-5000	**5.00**	127	**6.00**	152.4	**6.50**	165.1	**2.25**	57.15	**0.25**	6.35
16-220-6000	**6.00**	152.4	**7.00**	177.8	**7.50**	190.5	**2.75**	69.85	**0.25**	6.35
16-220-8000	**8.00**	203.2	**5.00**	127	**9.50**	241.3	**1.50**	38.1	**0.25**	6.35
16-220-10000	**10.00**	254	**6.00**	152.4	**11.50**	292.1	**2.00**	50.8	**0.25**	6.35



Hump Hose

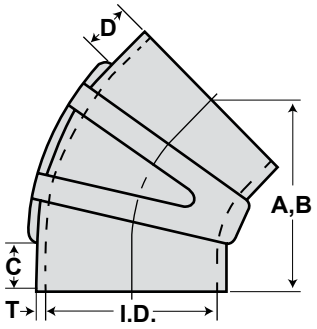
Reducing Hump Hoses

Part Number	ID1	mm	ID2	mm	A	mm	B	mm	C	mm	T	mm
16-221-4X3	**4.00**	101.6	**3.00**	76.2	**5.25**	133.6	**5.50**	139.7	**1.50**	38.1	**0.25**	6.35
16-221-5X4	**5.00**	127	**4.00**	101.6	**5.50**	139.7	**6.50**	165.1	**1.50**	38.1	**0.25**	6.35
16-221-6X5	**6.00**	152.4	**5.00**	127	**6.00**	152.4	**7.50**	190.5	**2.12**	53.85	**0.25**	6.35
16-221-8X6	**8.00**	203.2	**6.00**	152.4	**6.00**	152.4	**9.50**	241.3	**1.38**	35.05	**0.25**	6.35
16-221-10X8	**10.00**	254	**8.00**	203.2	**6.00**	152.4	**11.50**	292.1	**1.75**	44.45	**0.25**	6.35

SHIELDS EPDM ELBOWS - 45°







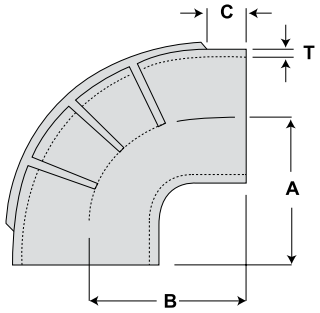
45° Elbow

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-245-3000	**3.00**	76.2	**1.50**	38.1	**1.50**	38.1	**5.50**	139.7	**0.25**	6.35
16-245-3120	**3.50**	88.9	**1.50**	38.1	**1.50**	38.1	**5.50**	139.7	**0.25**	6.35
16-245-4000	**4.00**	101.6	**1.50**	38.1	**1.50**	38.1	**5.50**	139.7	**0.25**	6.35
16-245-5000	**5.00**	127	**1.62**	41.15	**1.62**	41.15	**5.25**	133.35	**0.25**	6.35
16-245-6000	**6.00**	152.4	**2.00**	50.8	**2.00**	50.8	**6.50**	165.1	**0.25**	6.35
16-245-8000	**8.00**	203.2	**2.25**	57.15	**2.25**	57.15	**8.25**	209.6	**0.37**	9.40
16-245-10000	**10.00**	254	**2.25**	57.15	**2.25**	57.15	**10.50**	266.7	**0.37**	9.40

SHIELDS EPDM ELBOWS - 90°







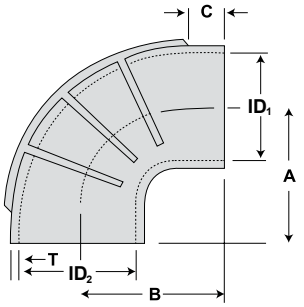
90° Elbow

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-290-2000	**2.00**	50.8	**4.25**	107.95	**5.25**	133.35	**2.75**	69.85	**0.20**	5.08
16-290-2120	**2.50**	63.5	**4.25**	107.95	**4.25**	107.95	**1.50**	38.1	**0.20**	5.08
16-290-3000	**3.00**	76.2	**5.25**	133.35	**5.25**	133.35	**1.50**	38.1	**0.25**	6.35
16-290-3120	**3.50**	88.9	**5.50**	139.7	**5.50**	139.7	**1.75**	44.45	**0.25**	6.35
16-290-4000	**4.00**	101.6	**5.75**	146.05	**5.75**	146.05	**1.50**	38.1	**0.25**	6.35
16-290-4120	**4.50**	114.3	**6.00**	152.4	**6.00**	152.4	**1.50**	38.1	**0.25**	6.35
16-290-5000	**5.00**	127	**6.00**	152.4	**6.00**	152.4	**1.62**	41.15	**0.25**	6.35
16-290-6000	**6.00**	152.4	**7.00**	177.8	**7.00**	177.8	**2.25**	57.15	**0.25**	6.35
16-290-8000	**8.00**	203.2	**8.50**	215.9	**8.50**	215.9	**2.00**	50.8	**0.37**	9.40

SHIELDS EPDM ELBOWS - 90° REDUCING ELBOW







90° Reducing Elbow

Part Number	ID1	mm	ID2	mm	A	mm	B	mm	C	mm	T	mm
16-291-5004001	**4.00**	101.6	**5.00**	127	**5.75**	146	**6.00**	152.4	**1.75**	44.45	**0.25**	6.35

Also available with series 720 T-bolt clamps. Order part number with "Kit" Suffix.

SHIELDS EXHAUST PROTECTOR VALVES

Specially compounded rubber flapper valves designed to prevent water from entering the exhaust system in following seas or when backing down. Made with weather resistant EPDM with U/V stabilizer.



Code #	Pipe Size	mm	O.E.M.	O.E. #
18-4456*	3"	76.2	Mercury	34765A1
18-4457*	4"	101.6	Mercury	12644A1
18-4458*	5" or 6"	127 or 152.4	—	—
N-184456	3"	76.2	—	—
N-184457	4"	101.6	—	—
N-184458	5" or 6"	127 or 152.4	—	—

* Display Packaged
Must be cut to fit 5" pipe (two 45° cuts required)
18-#'s include stainless steel hose clamp.
N-#'s are bulk flappers only

SHIELDS HOSE CLAMPS

All components are manufactured from marine grade 316 stainless steel. These clamps are designed to fit many applications from 5/16" to 7" diameter hoses.



Sierra No.	Bulk No.	Diameter Size	Std. No.
18-710-06-2	18-710-06	7/16" to 3/4"	006
NEW 18-710-08-2	NEW 18-710-08	1/2" to 7/8"	008
18-710-10-2	18-710-10	9/16" to 1 1/16"	010
18-710-12-2	18-710-12	11/16" to 1 1/4"	012
18-710-16-2	18-710-16	11/16" to 1 1/2"	016
18-710-20-2	18-710-20	13/16" to 1 3/4"	020
18-710-24-2	18-710-24	1 1/16" to 2"	024
NEW 18-710-28-2	NEW 18-710-28	1 5/16" to 2 1/4"	028
18-710-32-2	18-710-32	1 9/16" to 2 1/2"	032
NEW 18-710-36-2	NEW 18-710-36	1 13/16" to 2 3/4"	036
NEW 18-710-40-2	NEW 18-710-40	2 1/16" to 3"	040
NEW 18-710-44-2	NEW 18-710-44	2 5/16" to 3 1/4"	044
18-710-48-2	18-710-48	2 9/16" to 3 1/2"	048
NEW 18-710-52-2	NEW 18-710-52	2 13/16" to 3 3/4"	052
NEW 18-710-56-2	NEW 18-710-56	3 1/16" to 4"	056
NEW 18-710-60-2	NEW 18-710-60	3 5/16" to 4 1/4"	060
18-710-64-2	18-710-64	3 9/16" to 4 1/2"	064
18-710-72-2	18-710-72	4 1/16" to 5"	072
NEW 18-710-80-2	NEW 18-710-80	4 9/16" to 5 1/2"	080
NEW 18-710-88-2	NEW 18-710-88	5 1/16" to 6"	088
NEW 18-710-96-2	NEW 18-710-96	5 5/8" to 6 1/2"	096
18-710-104-2	18-710-104	5" to 7"	104



SHIELDS EXHAUST HOSE CLAMPS T-BOLT BAND CLAMPS

Diameter Range	mm	Hose I.D.	mm	Wt. "C"	Code No.
1.18 - 1.47	30.0 - 37.3	1"	25.4	9.4	18-720-**1000** ②
1.70 - 2.03	43.2 - 51.6	1 1/2"	38.1	12.5	18-720-**1120** ②
1.48 - 1.62	37.59 - 41.15	1 1/4"	31.75	11	18-720-**1140** ②
2.27 - 2.67	57.7 - 67.8	2"	50.8	12.8	18-720-**2000**
2.68 - 3.34	68.1 - 84.8	2 1/2"	63.5	15.6	18-720-**2120**
3.10 - 3.76	78.7 - 95.5	3"	76.2	15.8	18-720-**3000**
3.59 - 4.25	91.2 - 108	3 1/2"	88.9	17.2	18-720-**3120**
4.18 - 4.84	106.2 - 122.9	4"	101.6	18.8	18-720-**4000**
4.25 - 4.91	108.0 - 124.7	4 1/8"	104.8	18.9	18-720-**4180**
4.75 - 5.41	120.7 - 137.4	4 1/2"	114.3	20	18-720-**4120**
4.68 - 5.34	118.9 - 135.6	4 1/2"	114.3	20	18-720-**4120S** ✱
5.30 - 5.96	134.6 - 151.4	5"	127.0	22	18-720-**5000**
5.18 - 5.84	131.6 - 148.3	5"	127.0	22	18-720-**5000S** ✱
5.75 - 6.41	146.1 - 162.8	5 1/2"	139.7	25	18-720-**5120**
5.68 - 6.34	144.3 - 161.0	5 1/2"	139.7	25	18-720-**5120S** ✱
6.38 - 7.04	162.1 - 178.8	6"	152.4	27	18-720-**6000**
6.18 - 6.84	157.0 - 173.7	6"	152.4	27	18-720-**6000S** ✱
8.42 - 9.08	213.9 - 230.6	8"	203.2	29	18-720-**8000**
8.18 - 8.84	207.8 - 224.5	8"	203.2	29	18-720-**8000S** ✱
10.45 - 11.11	265.4 - 282.2	10"	254.0	31	18-720-**10000**
10.18 - 10.84	258.6 - 275.3	10"	254.0	31	18-720-**10000S** ✱
12.38 - 13.04	314.5 - 331.2	12"	304.8	33	18-720-**12000**
12.18 - 12.84	309.4 - 326.1	12"	304.8	33	18-720-**12000S** ✱
14.50 - 15.16	368.3 - 385.1	14"	355.6	41.1	18-720-**14000**
14.30 - 14.96	363.2 - 380.0	14"	355.6	41.1	18-720-**14000S** ✱

② Clamps for 1" and 1 1/2" are 5/8" wide ✱ Designed to fit Series 202 silicone exhaust hose

These exhaust hose clamps are designed to fit Shields series 200, 250, and are perfect for any application below the water line. The band is 316 stainless steel and is .025 thick by .75 wide. Other hardware includes an extra long 1/4" bolt and a nylon inset locknut. The bolt, nut and trunion are 18-8 (304) stainless steel. Maximum torque of 75 inch pounds.

NEW SHIELDS EXPANDABLE BRAIDED SLEEVING (Scissor Cut)



Shields Expandable Conduit is designed to be cut with a scissors making it ideal for field installation where a hot knife required by other conduit is not practical. Conduit features a dense braid for excellent coverage and high abrasion resistance. Temperature range -94°F to 257°F, melt temperature 482°F. Meets RoHS, ABYC & UL 94 V2 standards.

Part Number	Description	Expansion Range		Shop Spool Ft.	Wt./Spool lbs.
		Min.	Max.		
16-129-0147	1/4" Expandable Braided Sleeving	5/32"	7/16"	100	0.46
16-129-0127	1/2" Expandable Braided Sleeving	1/4"	3/4"	100	0.82
16-129-0348	3/4" Expandable Braided Sleeving	5/8"	1"	75	0.84
16-129-1006	1" Expandable Braided Sleeving	3/4"	1 3/16"	50	0.62
16-129-1126	1 1/2" Expandable Braided Sleeving	1 1/4"	2"	50	0.93
16-129-2006	2" Expandable Braided Sleeving	1 3/4"	2 1/2"	50	1.75

ABYC Setting Standards for Safer Boating

RoHS COMPLIANT



SHIELDS FLAME RETARDANT SPLIT WIRE CONDUIT

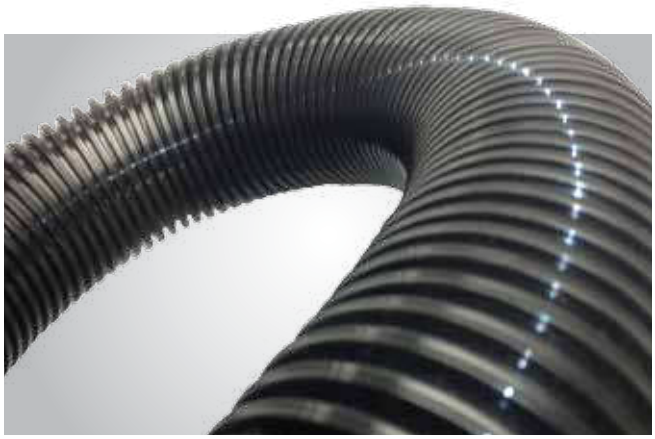
Flame retardant polypropylene is black with a blue stripe. It provides chafing protection for wiring systems and is split longitudinally for easy access to harness. It has a temperature range of +275°F.It meets ABYC standard 8.15.19. and UL 94 V2.





I.D.	mm	Wt. "C"	Code #	Pack	m	Dist. Pkg. 100' (30.1m) R/O Ctn. Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	50' (15.2m) Box Code #
1/4"	6.4	1.26	16-128-**0140**B	3200'	975	16-128-**0147**B	16-128-**0146**B	16-128-**0146**B-1
3/8"	9.5	1.58	16-128-**0380**B	1800'	549	16-128-**0387**B	16-128-**0386**B	16-128-**0386**B-1
1/2"	12.7	2.31	16-128-**0120**B	1100'	335	16-128-**0127**B	16-128-**0126**B	16-128-**0126**B-1
5/8"	15.9	2.94	16-128-**0580**B	750'	229	16-128-**0587**B	16-128-**0586**B	16-128-**0586**B-1
3/4"	19.1	3.47	16-128-**0340**B	450'	137	16-128-**0347**B	16-128-**0346**B	16-128-**0346**B-1
1"	25.4	5.78	16-128-**1000**B	300'	91	16-128-**1007**B	16-128-**1006**B	16-128-**1006**B-1
1 1/4"	31.8	9.24	16-128-**1140**B	200'	61	16-128-**1147**B	16-128-**1146**B	—
1 1/2"	38.1	15.23	16-128-**1120**B	100'	31	—	16-128-**1126**B	—
2"	50.8	21.00	16-128-**2000**B	100'	31	—	—	—

SHIELDS STERNFLEX





Shields Sternflex has a polyethylene co-polymer wall with an integral polyethylene helix. It is resistant to abrasion, crushing and UV. This hose is primarily used as a cover for the harness and for the hoses on the bracket mounted on outboard engines.

I.D.	mm	Bend Radius	mm	Wt. "C"	Bulk Pack 50' (15.2m) Length Code No.	Dist. Pkg. 10' (3.1m) Box Code No.
2"	50.8	3	76.2	39	16-126-**200**0B	16-126-**200**3B

RIGGING FLANGE



18-9761 - Part No.
N-189761 - Bulk Part No.

- **U/V stabilized black plastic flange**
- **Use with Shields 2" Sternflex P/N 16-126-2000B**

RIGGING HOSE KIT



18-9883 - Part No.

- **Hides all engine cables and hoses**
- **Can be added to any style outboard**
- **Contains:**
  - **(1) U/V stabilized flange**
  - **5' 2" Black Sternflex**

SHIELDS NEOPRENE SHEET RUBBER

Solid Neoprene sheet rubber is designed for use under fuel tanks to comply with USCG requirements for air space. Also for gaskets, component padding and under wire straps. It can be custom cut to a variety of strips and shapes. It is offered in bulk rolls 36" wide x 10' long.



BULK SHEET

Thickness	mm	Width	mm	Length	mm	Code No.
1/8"	3.2	36"	914.4	10'	3.1	**N18NEO60**
3/16"	4.8	36"	914.4	10'	3.1	**N316NEO60**
1/4"	6.4	36"	914.4	10'	3.1	**N14NEO60**
3/8"	9.5	36"	914.4	10'	3.1	**N38NEO60**

DISTRIBUTOR BOXES

Thickness	mm	Width	mm	Length	mm	Code No.
1/8"	3.2	2"	50.8	10'	3.1	**16-18X2X10**
1/4"	4.8	2"	50.8	10'	3.1	**16-14X2X10**
3/8"	9.5	2"	50.8	10'	3.1	**16-38X2X10**
1/8"	3.3	1"	25.4	10'	3.1	**16-18X1X10**
1/4"	6.4	1"	25.4	10'	3.1	**16-14X1X10**
3/8"	9.7	1"	25.4	10'	3.1	**16-38X1X10**



SHIELDS SPEEDOMETER PITOT TUBING

This black vinyl tubing is HW reinforced with a polyester braid and provides a tight connection between your speedometer pickup (Pitot) and your speedometer.



Nominal I.D.	mm	Braid	Wt. "C"	Code #	Bulk Pack	mm	Dist. Pkg. 25' (7.6m) Polypac Code #
1/8" (.125")	3.2	0	2.2	16-151-**018**0	1500'	457.2	16-151-**018**5
4 mm (.157")	4.0	1	4.3	16-151-**018**0H.W.	300'	91.4	16-151-**018**5 H.W.



SHIELDS EXHAUST HOSE RECEIVES LLOYD'S APPROVAL

Three marine exhaust hoses from Shields Marine Hose have qualified for Lloyd's Register Type Approval. This certification provides unbiased, third party confirmation worldwide that these Shields exhaust hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

APPROVED HOSES:

Shieldsflex II Marine Exhaust/Water Hose (with wire) – **Series No. 250**
Shields' Marine Exhaust/Water Hose (no wire) – **Series No. 200**
Shieldsaust-C Hose – **Series No. 252.**

Lloyd's Register
TYPE APPROVAL



SEASTAR SOLUTIONS®

www.seastarsolutions.com



23-1100
AIR FILTER
Replaces: Kohler 267709
Fits: 3.5 CFZ, 4 CZ, 5 CFZ, 6.5 CZ



23-1101
AIR FILTER
Replaces: Westerbeke 39705
Fits: 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz)

23-1104
AIR FILTER
Replaces:
Fischer Panda IC78.460.000B
Fits: PMS 4200, PMS04, PMS15, PMS 16 DP, PMS 20, PMS 22



23-1105
AIR FILTER
Replaces: Fischer Panda IC78.460.000A
Fits: PMS 8 Mini, PMS 8 DP, PMS 6500, PMS 12 DP, PMS 12 Mini



23-1102
AIR FILTER ELEMENT
Replaces: Northern Lights 24-22009
Fits: M843NW3: 12/10Kw, M844W3: 16/12KW, M844LW3: 20/16Kw



23-1103
AIR FILTER ELEMENT
Replaces: Northern Lights 24-28003
Fits: M673LD3: 5 / 4.5Kw, M673L3: 6/5Kw



23-1130
AIR FILTER
Replaces: Kohler 278857
Fits: 4 CCFOZ(variation 4),4EFOZ(variation 4), 5 CCOZ(variation 4), 5EOZ(variation 4), 6.5 EFOZ(variation 4), 8EOZ(variation 4), 8EFOZ, 9 CCOZ, 9EOZ, 9EFOZ, 10EOZ, 6.5EFOZD, 7 EFOZD, 8EOZD, 8.5 EFOZD, 9 EOZD, 9EFOZD, 10EOZD



23-7200
CARB KIT
Replaces: Westerbeke 36450
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz), 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz)



23-7201
CARB KIT
Replaces: Westerbeke 38100
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 4.5 BCG(60Hz)/3.75 BCG(50Hz), 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 5.0 BCG(60Hz)/4.2 BCG(50HZ), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz),7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz),8.0 BEG(60Hz)/6.4 BEG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)



23-7202
CARB KIT
Replaces: Kohler GM24510
Fits: 4EF, 5E, 6EF, 7.3E, 5ECD, 4EFCD, 6EFCD and 7.3 ECD



23-7740
FUEL FILTER
Replaces: Kohler 252898
Fits: 11 CCFOZ (variation 2), 11.5 CCFOZ (variation 2), 11EFOZ (variation 2), 11.5EFOZ (variation 2), 13EOZ (variation 2), 13EFOZ (variation 2), 13.5 CCOZ (variation 2), 14 CCOZ (variation 2), 14EOZ (variation 2), 15 CCFOZ (variation 3), 15.5EOZ (variation 2), 16EFOZ (variation 3), 17.5EFOZ (variation 3), 18.5 CCOZ (variation 3), 19EFOZ (variation 3), 20 CCFOZ (variation 3), 20EOZ (variation 3), 20EFOZ (variation 3), 23EOZ (variation 3), 24 CCOZ (variation 3), 24EOZ (variation 3), 17EFOZD (variation 3), 17.5EFOZD (variation 3), 19EFOZD (variation 3), 20EOZD (variation 3), 20EFOZD (variation 3), 23EOZD (variation 3), 24EOZD (variation 3)



23-7751
FUEL FILTER
Replaces: Kohler 229715
Fits: 4 CCFOZ, 4EFOZ, 5 CCOZ, 5EOZ, 6.5 EFOZ, 8EOZ, 6.5EFOZD, 8EOZD



23-7760
FUEL FILTER
Replaces: Onan A026K278, 149-2106
Fits: MDKAU, MDKAV, MDKBG, MDKAW (Spacesaver), MDKAZ, MDKBD, MDKBE, MDKBF, MDKBD (w/ Isolated Ground), MDKBE (w/ Isolated Ground), MDKBF (w/ Isolated Ground), MDKAD/E/F



23-7761
FUEL FILTER
Replaces: Kohler GM32359
Fits: 7 EFOZD(variation 1), 8.5 EFOZD(variation 1),9 EOZD(variation 1),9EFOZD(variation 1),10EOZD(variation 1), 11EFOZD(variation 3), 11.5EFOZD(variation 3),13EOZD(variation 3),13EFOZD(variation 3),14 EOZD(variation 3),15.5 EOZD(variation 3),17 EFOZD(variation 1),17.5EFOZD(variation 1), 19EFOZD(variation 1), 20EOZD(variation 1), 20EFOZD(variation 1),23EOZD(variation 1),24EOZD(variation 1),23EFOZD, 27EFOZD, 28EOZD, 32EOZD



23-7762
FUEL FILTER
Replaces: Kohler 267987
Fits: 4EF, 5E, 6EF, 7.3E, 8E (GR4 Version), 10E (GR4 Version), 12.5E (GR4 Version)



23-7764
FUEL FILTER
Replaces: Westerbeke 24363
Fits: 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz), 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDB(60Hz) / 25.0 BEDB(50Hz), 32.0 WTF(60Hz) / 25.0 WTF(50Hz)



23-7780
FUEL FILTER
Replaces: Kohler GM34570
Fits: 9 EFGD, 10 EG, 10 EGD, 13 EG, 13 EGD, 13 EGZ, 15 EG, 15 EGD, 15 EGZ



23-7750
FUEL FILTER ELEMENT
Replaces: Onan 149-0428
Fits: MDJA (Spec A-R), MDJB (Spec A-R), MDJC (Spec A-R), MDJE (Spec A), MDJF (Spec A)



23-7720
FUEL FILTER KIT
Replaces: Westerbeke 35920
Onan 149-1445
Fits: Westerbeke: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz),9.0 BTG(60Hz)/7.0 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz)



23-7770
FUEL FILTER KIT
Replaces: Westerbeke 47006, 30200
Fits several models. See application chart on pages 120-131



23-7771
FUEL FILTER KIT
Replaces: Kohler 249433
Fits: 3.5 CFZ(Variation 2), 4 CZ(Variation 2), 5 CFZ(Variation 2), 6.5 CZ(Variation 2), 8E(Variation 2), 10E(Variation 2), 12.5E(Variation 2)



23-1000
GLOW PLUG (12 Volt)
Replaces: Westerbeke 24353
Fits: 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 6.0 BCD(60Hz) / 4.5 BCD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz), 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDB(60Hz) / 25.0 BEDB(50Hz), 32.0 WTF(60Hz) / 25.0 WTF(50Hz)



23-5840
TEMPERATURE SENDER
Replaces: Westerbeke 35109
Fits several models. See application chart on pages 120-131



23-5880
OIL PRESSURE SENDER
Replaces: Westerbeke 24132
Fits several models. See application chart on pages 120-131



23-2000
IMPELLER
Replaces: Westerbeke 33112
(Impeller Only)
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG(60Hz)/12.0 BTG(50Hz), 15.0 BTGA(60Hz)/12.0 BTGA(50Hz), 20.0 WTA(60Hz)/16.0 WTA(50Hz)



23-2001
IMPELLER
Replaces: Westerbeke 32620
(Impeller Only)
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 4.5 BCG(60Hz)/ 3.75 BCG(50Hz), 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 6.5 BCG(60Hz)/ 4.8 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 7.0 BCGB(60Hz)/ 6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 9.0 BTG(60Hz)/ 7.0 BTG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz), 3.0 WMD(60Hz)/ 2.4 WMD(50Hz), 3.8/4.2 BCDT(60Hz) / 3.5 BCDT(50Hz), 5.0 BCG(60Hz)/ 4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)



23-2002
IMPELLER
Replaces:
Kohler 229826
Fits: 8E (SN 296899 and Up), 10E (SN 296899 and Up), 12.5E (SN 296899 and Up), 12.5CF (SN 296899 and Up), 15C, 16CF, 20C



23-2003
IMPELLER
Replaces:
Kohler 250872, Jabsco 22799-0001
Fits: 8E (SN 296898 and Below), 10E (SN 296898 and Below), 12.5E (SN 296898 and Below), 12.5CF (SN 296898 and Below)



23-2004
IMPELLER KIT
Replaces: Kohler 359978
(Impeller only)
Fits: Kohler Pump GM28487; Fits Models 4EF, 5E, 6EF, 7.3E, 4 EFCD, 5 ECD, 6 EFCD, 7.3 ECD,



23-2005
IMPELLER KIT
Replaces: Northern Lights 25-12009
(Impeller only)



23-3300
IMPELLER KIT
Replaces: Onan 132-0349
Fits: MDKAV, MDKBG, MDKAW (Spacesaver), MDKAZ, MDKBD, MDKBE, MDKBF, MDKBD (w/ Isolated Ground), MDKBE (w/ Isolated Ground), MDKBF (w/ Isolated Ground)



23-3301
IMPELLER KIT
Replaces: Westerbeke 11907
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/ 20.0 BEG(50Hz), 20.0 SBEG(60Hz)/16.0 SBEG(50Hz), 20.0 SBEGA(60Hz)/16.0 SBEGA(50Hz), 22.5 SBEG(60Hz)/18.7 SBEG(50Hz), 22.5 SBEGA(60Hz)/18.7 SBEGA(50Hz), 20.0 BED(60Hz)/16.0 BED(50Hz), 20.0 BEDA(60Hz)/16.0 BEDA(50Hz), 25.0 BED(60Hz)/20.0 BED(50Hz), 25.0 WTA(60Hz)/20.0 WTA(50Hz), 32.0 BED(60Hz)/25.0 BED(50Hz), 32.0 BEDA(60Hz)/25.0 BEDA(50Hz), 32.0 BEDB(60Hz)/25.0 BEDB(50Hz), 32.0 WTF(60Hz)/25.0 WTF(50Hz)



23-3302
IMPELLER KIT
Replaces: Westerbeke 33112
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG(60Hz)/12.0 BTG(50Hz), 15.0 BTGA(60Hz)/12.0 BTGA(50Hz), 20.0 WTA(60Hz)/16.0 WTA(50Hz)
Includes **23-2000** Impeller



23-3303
IMPELLER KIT
Replaces: Kohler 229826
Fits: Kohler Pump GM46962; Fits: Models 8E (SN 296899 and Up), 10E (SN 296899 and Up), 12.5E (SN 296899 and Up), 12.5CF (SN 296899 and Up), 15C, 16CF, 20C



23-3304
IMPELLER KIT
Replaces: Kohler 229955
Fits: 8E (SN 296898 and Below), 10E (SN 296898 and Below), 12.5E (SN 296898 and Below), 12.5CF (SN 296898 and Below)



23-3305
IMPELLER KIT
Replaces: Westerbeke 32620
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 4.5CG(60Hz)/3.75 BCG(50Hz), 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 9.0 BTG(60Hz)/ 7.0 BTG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz), 3.0 WMD(60Hz)/ 2.4 WMD(50Hz), 3.8/4.2 BCDT(60Hz) / 3.5 BCDT(50Hz)



23-3306
IMPELLER KIT
Replaces: Westerbeke 46622
Fits: 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)



23-3307
IMPELLER KIT
Replaces: Westerbeke 34440
Fits: 4.0 BCD(60Hz), 4.4 BCD(60Hz), 4.4 WMD(60Hz)/3.3 WMD(50Hz), 5.0 BCD(60Hz)/4.0 BCD(50Hz), 5.0 BCDA(60Hz)/4.0 BCDA(50Hz), 5.0 BCDB(60Hz)/4.0 BCDB(50Hz), 6.0 BCD(60Hz)/4.5 BCD(50Hz), 7.6 BTD(60Hz)/5.7 BTD(50Hz), 7.7 WMD(60Hz)/5.8 WMD(50Hz), 8.0 BTD(60Hz)/6.0 BTD(50Hz), 8.0 BTDA(60Hz)/6.0 BTDA(50Hz), 8.0 WMD(60Hz)/6.0 WMD(50Hz), 10.0 BTD(60Hz)/7.5 BTD(50Hz), 10.0 BTDA(60Hz)/7.5 BTDA(50Hz), 11.0 BTD(60Hz)/8.3 BTD(50Hz), 11.0 WMD(60Hz)/8.3 WMD(50Hz), 12.5 BTD(60Hz)/9.4 BTD(50Hz), 12.5 BTDA(60Hz)/9.4 BTDA(50Hz), 12.5 BTDB(60Hz)/9.4 BTDB(50Hz), 12.5 WMD(60Hz)/9.4 WMD(50Hz), 15.0 BTDC(60Hz)/12.0 BTDC(50Hz)



23-3308
IMPELLER KIT
Replaces: Kohler 352122
Fits: 33EFOZ, 33 CFOZ, 40 CFOZ, 40EOZ, 40EFOZ, 50 COZ, 50 CFOZ, 50EOZ, 55EFOZ, 65 COZ, 65EOZ, 70EFOZ, 80EOZ, 80EFOZ, 99EOZ



23-3309
IMPELLER KIT
Replaces: Onan 132-0436
Fits: MDDCA, MDDCB, MDDCC, MDDCF, MDDCG, MDDCD, MDDCE, MDDCH, MDDCJ



23-3310
IMPELLER KIT
Replaces: Onan 541-1519
Fits: MDKBK, MDKBL, MDKBM, MDKBN, MDKAL/A/B



23-3311
IMPELLER KIT
Replaces: Fischer Panda J009-46840
Mase 80161
Fits: AGTPM 4, PMS 4, IS 2.5, IS 4.0, IS 4.7, IS 7.1



23-3312
IMPELLER KIT
Replaces: Fischer Panda J009-1027B-1
Mase 92911
Fits: IS 13.2, IS 10.2, IS 14.0, IS 19.0, IS 23.1T, PMS 15, PMS 16 DP, PMS 20, PMS 22, PMS 25, PMS 30, PMS 40, PMS 50



23-3313
IMPELLER KIT
Replaces: Westerbeke 33104
Fits: 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz)



23-3314
IMPELLER KIT
Replaces: Kohler 359978
Fits: Kohler Pump GM28487; Fits Models 4EF, 5E, 6EF, 7.3E, 4 EFCD, 5 ECD, 6 EFCD, 7.3 ECD



23-3315
IMPELLER KIT
Replaces: Northern Lights 25-12009
Fits: M673LD3, M673L3, M673LD2, M673L2



23-0400
QUAD RING
Replaces: Northern Lights 25-12031



23-4005
SEA WATER PUMP BELT
Replaces: Westerbeke 13810
Fits: 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDA(60Hz) / 25.0 BEDA(50Hz), 32.0 BEDB(60Hz) / 25.0 BEDB(50Hz)



23-4006
SEA WATER PUMP BELT
Replaces: Westerbeke 31152
Fits: 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz)



23-4007
SEA WATER PUMP BELT
Replaces: Westerbeke 30376
Fits: 4.0 BCD(60Hz), 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 5.0 BCD/BCDA/ BCDB(60Hz) / 4.0 BCD/BCDA/BCDB(50hz)



23-3600
THERMOSTAT
Replaces:
Westerbeke 24688
Temperature Rating: 180°
Fits: 3.0 WMD(60Hz)/2.4 WMD(50Hz), 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 12.6 BTD(60Hz) / 10.4 BTD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz), 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)



23-3601
THERMOSTAT
Replaces: Westerbeke 35736
Temperature Rating: 140°
Fits: 6.5 BCG(60Hz)/4.8 BCG(50Hz), 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz), 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz)



23-3602
THERMOSTAT
Replaces: Westerbeke 37387
Temperature Rating: 140°
Fits: 4.5 BCG(60Hz)/3.75 BCG(50Hz), 7.0 BCG(60Hz)/ 5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz)



23-3603
THERMOSTAT
Replaces: Westerbeke 39378
Temperature Rating: 160°
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/ 5.2 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.0 BCGC(60Hz)/ 5.9 BCGC(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 5.0 SBCG(60Hz)/ 4.0 SBEG(50Hz), 6.5 SBCG(60Hz) / 5.4 SBCG(50Hz)



23-3604
THERMOSTAT
Replaces: Westerbeke 46097
Temperature Rating: 140°
Fits: 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)



23-3605
THERMOSTAT
Replaces: Westerbeke 24690
Temperature Rating: 180°
Fits: 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) /11.6 SBEG(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz),20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz)



23-3606
THERMOSTAT
Replaces: Onan 309-0130
Temperature Rating: 143°
Fits: MDJA, MDJB, MDJC, MDJE, MDJF, MJA, MJB, MJC



23-3607
THERMOSTAT
Replaces: Kohler 352018
Temperature Rating: 195°
Fits: 33EFOZ(Variation 1), 33 CFOZ(Variation 1), 40 CFOZ(Variation 1), 40EOZ(Variation 1), 40EFOZ(Variation 1), 50 COZ(Variation 1), 50 CFOZ(Variation 1), 50EOZ(Variation 1), 55EFOZ(Variation 1), 65 COZ(Variation 1), 65EOZ(Variation 1), 70EFOZ(Variation 1), 80EOZ(Variation 1), 80EFOZ(Variation 1), 99EOZ(Variation 1), 100EFOZ(Variation 1), 125EOZ(Variation 1), 125EFOZ(Variation 1), 150EOZ(Variation 1)



23-3608
THERMOSTAT
Replaces: Kohler 249930
Temperature Rating: 190°
Fits: 4EF, 5E, 6EF, 7.3E, 8E, 10E, 12.5E, 12.5CF, 15C, 16CF, 20C



23-3609
THERMOSTAT
Replaces: Kohler 252896
Temperature Rating: 170°
Fits: 11 CCFOZ, 11.5 CCFOZ, 11EFOZ, 11.5EFOZ, 13EOZ, 13EFOZ, 13.5 CCOZ, 14 CCOZ, 14 EOZ, 15.5EOZ, 16EFOZ, 17.5EFOZ, 18.5 CCOZ, 19EFOZ, 20 CCFOZ, 20EOZ, 20EFOZ, 23EOZ, 24 CCOZ, 24EOZ



23-3610
THERMOSTAT
Replaces: Kohler 267717
Temperature Rating: 180°
Fits: 3.5 CFZ, 3.5 EFZ, 4 CZ, 4 ESZ, 5 CFZ, 5 EFZ, 6.5 CZ, 6.5 ESZ



23-0800
THERMOSTAT GASKET
Replaces: Westerbeke 42260
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/ 6.0 BCGTC(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz)



23-0801
THERMOSTAT GASKET
Replaces: Westerbeke 46124
Fits: 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 5.0 SBCG(60Hz) / 4.2 SBEG(50Hz), 6.5 SBCG(60Hz) / 5.4 SBCG(50Hz)



23-0802
THERMOSTAT GASKET
Replaces: Westerbeke 34196
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 6.0 BCD(60Hz) / 4.5 BCD(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.6 BTD(60Hz) / 10.4 BTD(50Hz)



23-0803
THERMOSTAT GASKET
Replaces: Westerbeke 33417
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz),12.5 BEG(60Hz)/10.0 BEG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz),
15.0 BEG(60Hz)/12.0 BEG(50Hz), 15.0 BTG/A(60Hz)/ 12.0 BTG/A(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)



23-0804
THERMOSTAT GASKET
Replaces: Westerbeke 33373
Fits: 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz)



23-0805
THERMOSTAT GASKET
Replaces: Westerbeke 40434
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz), 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)



23-0806
THERMOSTAT GASKET
Replaces: Westerbeke 24323
Fits: 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz)



23-0807
THERMOSTAT GASKET
Replaces: Westerbeke 33966
Fits: 15.0 BTD(60Hz) / 12.0 BTD(50Hz)



23-0808
THERMOSTAT GASKET
Replaces: Westerbeke 37922
Fits: 4.5 BCG(60Hz)/3.75 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz)



23-0809
THERMOSTAT GASKET
Replaces: Kohler 267718
Fits: 3.5CFZ, 4CZ, 5CFZ, 6.5CZ



23-0810
THERMOSTAT GASKET
Replaces: Kohler 229432
Fits: 11CCFOZ(variation 1,6), 11.5CCFOZ(variation 1,6), 11EFOZ(variation 1,6), 11.5EFOZ(variation 1,6), 13EOZ(variation 1,6), 13EFOZ(variation 1,6), 13.5CCOZ(variation 1,6), 14CCOZ(variation 1,6), 14EOZ(variation 1,6), 15CCFOZ, 15.5 EOZ(variation 1,6), 16EFOZ, 17.5EFOZ, 18.5CCOZ, 19EFOZ, 20CCFOZ, 20EOZ, 20EFOZ, 23EOZ, 24CCOZ, 24EOZ



23-0811
THERMOSTAT GASKET
Replaces: Kohler 249865
Fits: 11CCFOZ(variation 2,3,4,5), 11.5CCFOZ(variation 2,3,4,5), 11EFOZ(variation 2,3,4,5), 11.5EFOZ(variation 2,3,4,5), 13EOZ(variation 2,3,4,5), 13EFOZ(variation 2,3,4,5), 13.5CCOZ(variation 2,3,4,5), 14CCOZ(variation 2,3,4,5), 14EOZ(variation 2,3,4,5), 15.5 EOZ(variation 2,3,4,5), 11EFOZD, 11.5EFOZD, 13EOZD, 13EFOZD, 14EOZD, 15.5EOZD, 17EFOZD, 17.5EFOZD, 19EFOZD, 20EOZD, 20EFOZD, 23EOZD, 24EOZD



23-0812
THERMOSTAT GASKET
Replaces: Kohler 229433
Fits: 11 CCFOZ, 11.5 CCFOZ, 11EFOZ, 11.5EFOZ, 13EOZ, 13EFOZ, 13.5 CCOZ, 14 CCOZ, 14 EOZ, 15 CCFOZ, 15.5EOZ, 16EFOZ, 17.5EFOZ, 18.5 CCOZ, 19EFOZ, 20 CCFOZ, 20EOZ, 20EFOZ, 23EOZ, 24 CCOZ, 24EOZ, 11EFOZD, 11.5EFOZD, 11.5EFOZD, 13EFOZD, 14 EOZD, 15.5 EOZD, 17 EFOZD, 17.5EFOZD, 19EFOZD, 20EOZD, 20EFOZD, 23EOZD, 24EOZD



23-0813
THERMOSTAT GASKET
Replaces: Kohler 229963
Fits: 8E, 10E, 12.5E, 12.5CF, 15C, 16CF, 20C, 10EG, 13EG, 13EGZ, 15EG, 15EGZ, 4CCFOZ, 4EFOZ, 5CCOZ, 5EOZ, 6.5EFOZ, 8CCFOZ, 8EOZ, 8EFOZ, 9CCOZ, 9EOZ, 9EFOZ, 10EOZ, 23EFOZ, 27EFOZ, 28EOZ, 32EOZ, 6.5EFOZD, 7EFOZD, 8EOZD, 8.5EFOZD, 9EOZD, 9EFOZD, 10EOZD



23-0814
THERMOSTAT GASKET
Replaces: Kohler 352031
Fits: 33EFOZ(variation 1,2,3), 33CFOZ(variation 1,2,3), 40CFOZ(variation 1,2,3), 40EOZ(variation 1,2,3), 40EFOZ(variation 1,2,3), 50COZ(variatin 1,2,3), 50CFOZ(variation 1,2,3), 50EOZ(variation 1,2,3), 55EFOZ(variation 1,2,3), 65COZ(variation 1,2,3), 65EOZ(variation 1,2,3), 70EFOZ(variation 1,2,3), 80EOZ(variation 1,2,3), 80EFOZ(variation 1,2,3), 99EOZ(variation 1,2,3), 100EFOZ(variation 1,2,3), 125EOZ(variation 1,2,3), 125EFOZ(variation 1,2,3), 150EOZ(variation 1,2,3)



23-0830
THERMOSTAT GASKET
Replaces: Northern Lights 11-10015
Fits: Used with 35-12500 and 35-11000 thermostats



23-3650
THERMOSTAT KIT
Replaces: Westerbeke 24688, 24323
Temperature Rating: 180°
Fits: 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz)



23-3651
THERMOSTAT KIT
Replaces: Westerbeke 35736, 34196
Temperature Rating: 140°
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz)



23-3652
THERMOSTAT KIT
Replaces: Westerbeke 35736, 33417
Temperature Rating: 140°
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz)



23-3653
THERMOSTAT KIT
Replaces: Westerbeke 24688, 34196
Temperature Rating: 180°
Fits: 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.6 BTD(60Hz) / 10.4 BTD(50Hz)



23-3654
THERMOSTAT KIT
Replaces: Westerbeke 39378, 42260
Temperature Rating: 160°
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/ 6.0 BCGTC(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz)



23-3655
THERMOSTAT KIT
Replaces: Westerbeke 39378, 46124
Temperature Rating: 160°
Fits: 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/ 5.2 BCGA(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 5.0 SBCG(60Hz) / 4.0 SBEG(50Hz), 6.5 SBCG(60Hz) / 5.4 SBCG(50Hz)



23-3656
THERMOSTAT KIT
Replaces: Westerbeke 46097, 33417
Temperature Rating: 140°
Fits: 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)



23-3657
THERMOSTAT KIT
Replaces: Westerbeke 24690, 33417
Temperature Rating: 180°
Fits: 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)



23-3658
THERMOSTAT KIT
Replaces: Westerbeke 24688, 33966
Temperature Rating: 180°
Fits: 15.0 BTD(60Hz) / 12.0 BTD(50Hz)



23-3659
THERMOSTAT KIT
Replaces: Westerbeke 37387, 37922
Temperature Rating: 140°
Fits: 4.5 BCG(60Hz)/3.75 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz)



23-3660
THERMOSTAT KIT
Replaces: Westerbeke 24690, 33373
Temperature Rating: 180°
Fits: 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz)



23-3661
THERMOSTAT KIT
Replaces: Westerbeke 35736, 40434
Temperature Rating: 140°
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz)



23-3662
THERMOSTAT KIT
Replaces: Westerbeke 24688, 40434
Temperature Rating: 180°
Fits: 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)



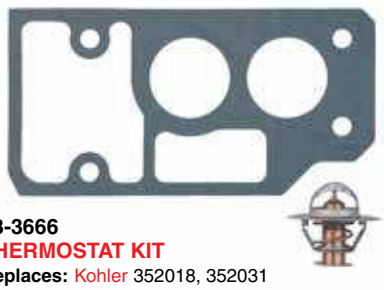
23-3663
THERMOSTAT KIT
Replaces: Kohler 267717, 267718
Temperature Rating: 180°
Fits: 3.5 CFZ, 4 CZ, 5 CFZ, 6.5 CZ



23-3664
THERMOSTAT KIT
Replaces: Kohler 249970, 29963
Temperature Rating: 190°
Fits: 8E, 10E, 12.5E, 12.5CF, 15C, 16CF, 20C, 10 EG, 13 EG, 13 EGZ, 15 EG, 15 EGZ



23-3665
THERMOSTAT KIT
Replaces: Kohler 252896, 229432
Temperature Rating: 170°
Fits: 11 CCFOZ(Version 1,6), 11.5 CCFOZ(Version 1, 6), 11EFOZ(Version 1, 6), 11.5EFOZ(Version 1, 6), 13EOZ(Version 1, 6), 13EFOZ(Version 1, 6), 13.5 CCOZ(Version 1, 6), 14 CCOZ(Version 1, 6), 14 EOZ(Version 1, 6), 15.5EOZ(Version 1, 6), 16EFOZ, 17.5EFOZ, 18.5 CCOZ, 19EFOZ, 20 CCFOZ, 20EOZ, 20EFOZ, 23EOZ, 24 CCOZ, 24EOZ



23-3666
THERMOSTAT KIT
Replaces: Kohler 352018, 352031
Temperature Rating: 195°
Fits: 33EFOZ(Variation 1), 33 CFOZ(Variation 1), 40 CFOZ(Variation 1), 40EOZ(Variation 1), 40EFOZ(Variation 1), 50 COZ(Variation 1), 50 CFOZ(Variation 1), 50EOZ(Variation 1), 55EFOZ(Variation 1), 65 COZ(Variation 1), 65EOZ(Variation 1), 70EFOZ(Variation 1), 80EOZ(Variation 1),80EFOZ(Variation 1), 99EOZ(Variation 1), 100EFOZ(Variation 1), 125EOZ(Variation 1), 125EFOZ(Variation 1), 150EOZ(Variation 1)



23-2700
DISTRIBUTOR CAP
Replaces: Westerbeke 40859
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz), 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)



23-2701
DISTRIBUTOR CAP
Replaces: Westerbeke 34113
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz)



23-2702
DISTRIBUTOR CAP
Replaces: Westerbeke 35608
Fits: 6.5 BCG(60Hz)/4.8 BCG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz)



23-2703
DISTRIBUTOR CAP
Replaces: Westerbeke 46592
Fits: 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)



23-4500
PLUG WIRE SET
Replaces: Westerbeke 43060
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 4.5 BCGTE(60Hz)/3.75 BCGTE(50Hz), 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 7.0 BCGD(60Hz)/5.8 BCGD(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz), 9.6 BCGTE(60Hz)/8.0 BCGTE(50Hz)



23-4501
PLUG WIRE SET
Replaces: Westerbeke 46596
Fits: 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)



23-2800
ROTOR
Replaces: Westerbeke 34093
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz)



23-2801
ROTOR
Replaces: Westerbeke 35610
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz)



23-2802
ROTOR
Replaces: Westerbeke 40860
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz), 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)



23-2803
ROTOR
Replaces: Westerbeke 43050
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz),10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz), 5.0 SBCG(60Hz) / 4.0 SBEG(50Hz), 6.5 SBCG(60Hz) / 5.4 SBCG(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)



23-2804
ROTOR
Replaces: Westerbeke 42201
Fits: 4.5 BCG(60Hz)/3.75 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz)



23-7800
OIL FILTER
Replaces: Westerbeke 36918
Fits several models. See application chart on page 120-131



23-7801
OIL FILTER
Replaces: Westerbeke 35595
Nothern Lights 24-0200
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), M753, M753G, M753K, M753W, M753W2, M773, LW2



23-7802
OIL FILTER
Replaces: Westerbeke 48078
Fits: 3.0 BPMG (60Hz)



23-7803
OIL FILTER
Replaces: Kohler 326817
Fits: 8E, 10E, 12.5E



23-7804
OIL FILTER
Replaces: Onan 185-7444
(**Fits:** MDKAU, MDKBH)
Fischer Panda 15853-99170
Fits: PMS 8 MINI, PMS 8 DP, PMS 4200, PMS 6500, PMS 12 DP, PMS 12 Mini



23-7820
OIL FILTER
Replaces: Kohler 279449
Fits: 12.5CF, 15C, 16CF, 20C



23-7821
OIL FILTER
Replaces: Kohler 359771
Fits: 4EF, 5E, 6EF, 7.3E



23-7822
OIL FILTER
Replaces: Kohler 229678
Fits: 4 CCFOZ, 4 EFOZ, 5 CCOZ, 5 EOZ, 6.5 EFOZ, 8 EOZ



23-7823
OIL FILTER
Replaces: Kohler 267714
Fits: 3.5 CFZ, 3.5 EFZ, 4 CZ, 4 ESZ, 5 CFZ, 5 EFZ, 6.5 CZ, 6.5 ESZ



23-7824
OIL FILTER
Replaces: Kohler GM47465
Fits: 7 EFOZD(Var 1), 8.5 EFOZD(Var 1), 9 EOZD(Var 1), 9 EFOZD (Var 1), 10 EOZD(Var 1), 11 EFOZD, 11.5 EFOZD, 13 EOZD, 13 EFOZD, 14 EOZD, 15.5 EOZD, 17 EFOZD, 17.5 EFOZD, 19 EFOZD, 20 EOZD, 20 EFOZD, 23 EOZD, 24 EOZD



23-7825
OIL FILTER
Replaces: Westerbeke 35828
Fits: 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz)



23-7826
OIL FILTER
Replaces: Westerbeke 40154
Fits: 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz), 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDA(60Hz) / 25.0 BEDA(50Hz)



23-7840
OIL FILTER
Replaces: Onan 122-0810
Fits: MDKBD, MDKBE, MDKBF, MDKBD (w/ Isolated Ground), MDKBE (w/ Isolated Ground), MDKBF (w/ Isolated Ground), MDKAD/E/F



23-7841
OIL FILTER
Replaces: Onan 122-0185
Fits: MDJB, MDJC, MDJE, MDJF, MJA, MJB, MJC



23-7842
OIL FILTER
Replaces: Onan 185-5835
Fits: MDKAV, MDKBG, MDKAW (Spacesaver), MDKAZ, MDKAL/A/B, MDKBK, MDKBL, MDKBM, MDKBN

As with Marine Engines, Generators require routine maintenance and changing of engine oil is critical to maintaining and extending their useful life. With the addition of many oil filters for the Marine Generator market, Sierra offers several grades of oil for the gasoline and diesel Generator applications. These oils are specifically formulated for the Marine Industry to provide excellent lubrication and corrosion protection. All of these oils are backed by Sierra's **Industry Leading Warranty.**

Part#	Description	Qty	Case Qty
18-9420-2	10W30 4-Stroke	Qt.	12
18-9400-2	25W40 4-Stroke	Qt.	12
18-9553-2	15W40 Diesel Oil	Qt.	12
18-9410-2	SAE 30 Full Syn.	Qt.	12





56966P
HOURMETER
Round



56967P
HOURMETER
Rectangular



23-6400
ANODE
Replaces:
Westerbeke 11885, Kohler 260085
Fits several models. See application chart on page 120-131



23-6401
ANODE
Replaces: Onan 130-4434
Fits: MDKAV, MDKBG, MDKAW (Spacesaver), MDKAZ, MDKBD, MDKBE, MDKBF, MDKBD (w/ Isolated Ground), MDKBE (w/ Isolated Ground), MDKBF (w/ Isolated Ground), MDKBH, MDKBK, MDKBL, MDKBM, MDKBN, MDKBP, MDKBR, MDKBS, MDKBV, MDKBT, MDKBU



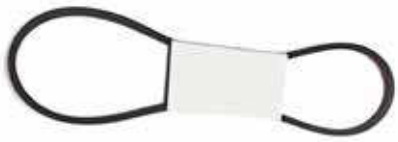
23-6402
ANODE
Replaces: Onan 130-6228
Fits: MDDCA, MDDCB, MDDCC, MDDCF, MDDCG, MDDCD, MDDCE, MDDCH, MDDCJ



23-5800
SOLENOID
Replaces: Westerbeke 24639
Fits: 3.0 WMD(60Hz)/2.4 WMD(50Hz), 4.0 BCD(60Hz), 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 5.0 BCD/BCDA/BCDB(60Hz) / 4.0 BCD/BCDA/BCDB(50hz), 6.0 BCD(60Hz) / 4.5 BCD(50Hz), 7.6 BTD(60Hz) / 5.7 BTD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz), 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDA(60Hz) / 25.0 BEDA(50Hz), 32.0 BEDB(60Hz) / 25.0 BEDB(50Hz), 32.0 WTF(60Hz) / 25.0 WTF(50Hz)



23-5900
ALTERNATOR (50 AMP)
Replaces: Westerbeke 30594
Fits: 4.4 BCD(60Hz), 4.4 WMD(60Hz)/3.3 WMD(50Hz), 6.0 BCD(60Hz)/ 4.5 BCD(50Hz), 7.7 WMD(60Hz)/5.8 WMD(50Hz), 8.0 BTD(60Hz)/ 6.0 BTD(50Hz), 8.0 WMD(60Hz)/6.0 WMD(50Hz), 10 BTD(60Hz)/ 7.5 BTD(50Hz), 11.0 BTD(60Hz)/8.3 BTD(50Hz), 12.5 BTD(60Hz)/9.4 BTD(50Hz), 12.5 BTDA(60Hz)/9.4 BTDA(50Hz), 12.5 WMD(60Hz)/ 9.4 WMD(50Hz), 15.0 BTD(60Hz)/12.0 BTD(50Hz)



23-4000
ALTERNATOR BELT
Replaces: Westerbeke 39181
Fits: 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz)



23-4001
ALTERNATOR BELT
Replaces: Westerbeke 11672
Fits: 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz)



23-4002
ALTERNATOR BELT
Replaces: Westerbeke 30592
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 6.0 BCD(60Hz) / 4.5 BCD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz)



23-4003
ALTERNATOR BELT
Replaces: Westerbeke 45232
7.6 BTD(60Hz) / 5.7 BTD(50Hz), 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz)



23-4004
ALTERNATOR BELT
Replaces: Westerbeke 30475
12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz)



23-5600
STARTER
Replaces: Westerbeke 30593
Fits: 4.4 WMD(60Hz)/3.3 WMD(50Hz), 7.7 WMD(60Hz)/5.8 WMD(50Hz), 8.0 BTDA(60Hz)/6.0 BTDA(50Hz), 8.0 WMD(60Hz)/6.0 WMD(50Hz), 10.0 BTDA(60Hz)/7.5 BTDA(50Hz), 11.0 BTD(60Hz)/8.3 BTD(50Hz), 11.0 WMD(60Hz)/8.3 WMD(50Hz), 12.5 BTD(60Hz)/9.4 BTD(50Hz), 12.5 BTDA(60Hz)/9.4 BTDA(50Hz), 12.5 BTDB(60Hz)/9.4 BTDB(50Hz), 12.5 WMD(60Hz)/9.4 WMD(50Hz), 12.6 BTD(60Hz)/10.4 BTD(50Hz), 15.0 BTD(60Hz)/12.0 BTD(50Hz), 15.0 BTDA(60Hz)/12.0 BTDA(50Hz), 15.0 BTDB(60Hz)/ 12.0 BTDB(50Hz), 15.0 BTDC(60Hz)/12.0 BTDC(50Hz)



23-5601
STARTER
Replaces:
Westerbeke 34552
SAE J1171 Certified
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 4.4 BCD(60Hz), 4.5 BCG(60Hz)/3.75 BCG(50Hz), 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/ 3.75 BCGTC(50Hz), 5.0 BCD/BCDA/BCDB(60Hz)/4.0 BCD/BCDA/BCDB(50hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 7.6 BTD(60Hz)/5.7 BTD(50Hz), 8.0 BTD(60Hz)/6.0 BTD(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz),10.0 BTD(60Hz)/7.5 BTD(50Hz) 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
3.0 WMD(60Hz)/2.4 WMD(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3305	23-3600
3.8/4.2 BCDT(60Hz) / 3.5 BCDT(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	—
4.0 BCD(60Hz)	Westerbeke	—	—	23-7770		23-3307	—
4.4 BCD(60Hz)	Westerbeke	23-5601	23-5900	—	23-2001	23-3307	23-3600
4.4 WMD(60Hz) / 3.3 WMD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
5.0 BCD/BCDA/ BCDB(60Hz) / 4.0 BCD/ BCDA/BCDB(50hz)	Westerbeke	23-5601	—	23-7770		23-3307	—
5.0 BCDR(60Hz) / 4.0 BCDR(50Hz)	Westerbeke						
6.0 BCD(60Hz) / 4.5 BCD(50Hz)	Westerbeke	—	23-5900	23-7770		23-3307	23-3600
7.6 BTD(60Hz) / 5.7 BTD(50Hz)	Westerbeke	23-5601	—	23-7770		23-3307	—
7.7 WMD(60Hz) / 5.8 WMD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
8.0 BTD(60Hz) / 6.0 BTD(50Hz)	Westerbeke	23-5601	23-5900	23-7770		23-3307	23-3600
8.0 BTDA(60Hz) / 6.0 BTDA(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
8.0 BCDT(60Hz) / 7.0 BCDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
8.0 WMD(60Hz) / 6.0 WMD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
10.0 BTD(60Hz) / 7.5 BTD(50Hz)	Westerbeke	23-5601	23-5900	23-7770		23-3307	23-3600
10.0 BTDA(60Hz) / 7.5 BTDA(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
11.0 BTD(60Hz) / 8.3 BTD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
11.0 WMD(60Hz) / 8.3 WMD(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
12.5 BTD(60Hz) / 9.4 BTD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
12.5 BTDA(60Hz) / 9.4 BTDA(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
12.5 BTDB(60Hz) / 9.4 BTDB(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
12.5 WMD(60Hz) / 9.4 WMD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
12.6 BTD(60Hz) / 10.4 BTD(50Hz)	Westerbeke	23-5600	—	23-7770	—	—	23-3600
15.0 BTD(60Hz) / 12.0 BTD(50Hz)	Westerbeke	23-5600	23-5900	23-7764	—	23-3313	23-3600
15.0 BTDA(60Hz) / 12.0 BTDA(50Hz)	Westerbeke	23-5600	—	23-7764	—	23-3313	23-3605
15.0 BTDB(60Hz) / 12.0 BTDB(50Hz)	Westerbeke	23-5600	—	23-7764	—	23-3313	23-3605
15.0 BTDC(60Hz) / 12.0 BTDC(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
15.0 WTA(60Hz) / 12.0 WTA (50Hz)	Westerbeke	—	—	23-7764	—	23-3313	23-3605
20.0 BED(60Hz) / 16.0 BED(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
20.0 BEDA(60Hz) / 16.0 BEDA(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
20.0 WTA(60Hz) / 16.0 WTA(50Hz)	Westerbeke	—	—	23-7764	23-2000	23-3302	23-3605
25.0 BED(60Hz) / 20.0 BED(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
25.0 WTA(60Hz) / 20.0 WTA(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
32.0 BED(60Hz) / 25.0 BED(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	—
32.0 BEDA(60Hz) / 25.0 BEDA(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
32.0 BEDB(60Hz) / 25.0 BEDB(50Hz)	Westerbeke	—	—	—	—	23-3301	—
32.0 WTF(60Hz) / 25.0 WTF(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	—
3.0 BPMG (60Hz)	Westerbeke	—	—	23-7770	—	—	—
4.0 BCG(60Hz)/3.0 BCG(50Hz)	Westerbeke	23-5601	—	23-7720	23-2001	23-3305	23-3601
4.5 BCG(60Hz)/3.75 BCG(50Hz)	Westerbeke	23-5601	—	—	23-2001	23-3305	23-3602

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	23-7800	—	—	23-6400	—	—	23-5840	23-5880	23-5800
—	—	—	—	—	—	—	—	—	—
—	23-7800	—	—	—	—	—	23-5840	23-5880	23-5800
23-3650	23-7800	—	23-0806	23-6400	—	23-1000	23-5840	23-5880	23-5800
23-3650	23-7800	—	23-0806	23-6400	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	—	—	23-6400	—		23-5840	23-5880	23-5800
	23-7800								
—	23-7800	—	23-0802	23-6400	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	—	—	—	—	—	—	23-5880	23-5800
23-3650	23-7800	—	23-0806	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7800	—	23-0802	—	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	23-1101	—	—	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	—	—	23-6400	—	—	—	—	—
23-3650	23-7800	—	23-0806	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7800	—	23-0802	23-6400	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	23-1101	—	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7825	—	23-0802	—	—	23-1000	23-5840	23-5880	23-5800
23-3650	23-7800	—	23-0806	23-6400	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7825	—	23-0802	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7825	—	23-0802	—	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	23-1101	—	—	—	23-1000	23-5840	23-5880	23-5800
23-3650	23-7825	—	23-0806	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7800	23-1101	23-0802	23-6400	—	—	—	—	—
23-3658	23-7825	—	23-0807	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7825	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7825	—	23-0804	—	—	23-1000	23-5840	—	23-5800
—	23-7800	23-1101	—	—	—	23-1000	23-5840	—	23-5800
23-3660	—	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7826	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7826	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	—	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7826	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7826	—	23-0804	—	—	23-1000	23-5840	—	23-5800
—	23-7826	—	—	—	—	23-1000	23-5840	—	23-5800
—	23-7826	—	—	—	—	—	23-5840	—	23-5800
—	23-7826	—	—	—	—	23-1000	23-5840	—	23-5800
—	23-7826	—	—	—	—	23-1000	23-5840	—	23-5800
—	23-7802	—	—	—	—	—	—	—	—
23-3651	23-7801	—	23-0802	23-6400	23-7201	—	23-5840	—	—
23-3659	23-7800	—	23-0808	23-6400	23-7201	—	23-5840	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
4.5 BCGB(60Hz)/3.75 BCGB(50Hz)	Westerbeke	23-5601	—	—	23-2001	23-3305	23-3603
4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz)	Westerbeke	23-5601	—	—	23-2001	23-3305	23-3603
4.5 BCGTE(60Hz) / 3.75 BCGTE(50Hz)	Westerbeke						
5.0 BCG(60Hz)/4.2 BCG(50HZ)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
5.0 BCGA(60Hz)/5.2 BCGA(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
6.5 BCG(60Hz)/4.8 BCG(50Hz)	Westerbeke	23-5601	—	23-7720	23-2001	23-3305	23-3601
6.5 TWG(60Hz)/4.9 TWG(50Hz)	Westerbeke	—	—	23-7720	23-2000	23-3302	23-3601
7.0 BCG(60Hz)/5.0 BCG(50Hz)	Westerbeke	23-5601	—	—	23-2001	23-3305	23-3602
7.0 BCGA(60Hz)/5.0 BCGA(50Hz)	Westerbeke	23-5601	—	—	23-2001	23-3305	23-3602
7.0 BCGB(60Hz)/6.0 BCGB(50Hz)	Westerbeke	23-5601	—	—	23-2001	23-3305	23-3603
7.0 BCGC(60Hz)/5.9 BCGC(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
7.0 BCGD(60Hz) / 5.8 BCGD(50Hz)	Westerbeke			23-7770	23-2001	23-3306	—
7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3305	23-3603
8.0 BEG(60Hz)/6.4 BEG(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3306	23-3605
8.0 TWG(60Hz)/6.4 TWG(50Hz)	Westerbeke	—	—	23-7720	23-2000	23-3302	23-3601
8.5 BTG(60Hz)/6.5 BTG(50Hz)	Westerbeke	23-5601	—	—	23-2000	23-3302	23-3601
8.5 BTGA(60Hz) / 6.8 BTGA(50Hz)	Westerbeke				23-2000	23-3302	23-3601
9.0 BTG(60Hz)/7.0 BTG(50Hz)	Westerbeke	23-5601	—	23-7720	23-2001	23-3305	23-3601
9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz)	Westerbeke	23-5601	—	—	23-2001	23-3305	23-3603
10.0 BEG(60Hz)/8.0 BEG(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3306	23-3605
11.0 TWG(60Hz)/8.5 TWG(50Hz)	Westerbeke	—	—	23-7720	23-2000	23-3302	23-3601
12.5 BEG(60Hz)/10.0 BEG(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3306	23-3605
12.5 BTG(60Hz)/10.0 BTG(50Hz)	Westerbeke	23-5601	—	—	23-2000	23-3302	23-3601
15.0 BEG(60Hz)/12.0 BEG(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3306	23-3605
15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz)	Westerbeke	23-5601	—	—	23-2000	23-3302	23-3601
20.0 BEG(60Hz)/16.0 BEG(50Hz)	Westerbeke	—	—	—	—	23-3301	23-3601
25.0 BEG(60Hz)/20.0 BEG(50Hz)	Westerbeke	—	—	—	—	23-3301	23-3601
5.0 SBCG(60Hz) / 4.0 SBCG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
6.5 SBCG(60Hz) / 5.4 SBCG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
8.0 SBEG(60Hz) / 6.4 SBEG(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3306	23-3605
10.0 SBEG(60Hz) / 8.0 SBEG(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3306	23-3605
12.5 SBEG(60Hz) / 10.0 SBEG(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3306	23-3605
14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)	Westerbeke	23-5601	—	23-7770	23-2001	23-3306	23-3605
18.0 SBEG	Westerbeke						
18.0 SBEGA	Westerbeke						
20.0 SBEG(60Hz) / 16.0 SBEG(50Hz)	Westerbeke	—	—	23-7770	—	23-3301	23-3600
20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz)	Westerbeke	—	—	23-7770	—	23-3301	23-3600
22.5 SBEG(60Hz) / 18.7 SBEG(50Hz)	Westerbeke	—	—	23-7770	—	23-3301	23-3600
22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)	Westerbeke	—	—	23-7770	—	23-3301	23-3600
5.5 EDC(60Hz) / 5.0 EDC(50Hz)	Westerbeke	—	—	23-7770	—	—	—

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
	23-7800								
23-3655	23-7800	—	23-0801	23-6400	23-7201	—	—	—	—
23-3655	23-7800	—	23-0801	23-6400	—	—	—	—	—
23-3651	23-7801	—	23-0802	23-6400	23-7201	—	23-5840	—	—
23-3652	23-7800	—	23-0803	23-6400	23-7200	—	23-5840	—	—
23-3659	23-7800	—	23-0808	23-6400	23-7201	—	23-5840	—	—
23-3659	23-7800	—	23-0808	23-6400	23-7201	—	23-5840	—	—
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
23-3655	23-7800	—	23-0801	23-6400	—	—	—	—	—
—	23-7800	—	—	23-6400	—	—	—	—	—
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
23-3656	23-7800	—	23-0803	23-6400	23-7201	—	23-5840	23-5880	—
23-3651	23-7800	—	23-0802	23-6400	23-7200	—	23-5840	—	—
23-3652	23-7800	—	23-0803	23-6400	23-7200	—	23-5840	23-5880	—
—	23-7800	—	—	23-6400	23-7200	—	—	—	—
23-3651	23-7801	—	23-0802	23-6400	—	—	23-5840	—	—
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
23-3656	23-7800	—	23-0803	23-6400	23-7201	—	23-5840	23-5880	—
23-3651	23-7800	—	23-0802	23-6400	—	—	23-5840	—	—
23-3656	23-7800	—	23-0803	23-6400	23-7201	—	23-5840	23-5880	—
23-3652	23-7800	—	23-0803	23-6400	23-7200	—	23-5840	23-5880	—
23-3656	23-7800	—	23-0803	23-6400	23-7201	—	23-5840	23-5880	—
23-3652	23-7800	—	23-0803	23-6400	23-7200	—	23-5840	23-5880	—
23-3661	23-7800	—	23-0805	23-6400	23-7200	—	23-5840	23-5880	—
23-3661	23-7800	—	23-0805	23-6400	23-7200	—	23-5840	23-5880	—
23-3655	23-7800	—	23-0801	23-6400	—	—	—	—	—
23-3655	23-7800	—	23-0801	23-6400	—	—	—	—	—
23-3657	23-7800	—	23-0803	23-6400	—	—	—	—	—
23-3657	23-7800	—	23-0803	23-6400	—	—	—	—	—
23-3657	23-7800	—	23-0803	23-6400	—	—	—	—	—
23-3657	23-7800	—	23-0803	23-6400	—	—	—	—	—
	23-7800								
	23-7800								
23-3662	23-7800	—	23-0805	23-6400	—	—	—	—	—
23-3662	23-7800	—	23-0805	23-6400	—	—	—	—	—
23-3662	23-7800	—	23-0805	23-6400	—	—	—	—	—
23-3662	23-7800	—	23-0805	23-6400	—	—	—	—	—
—	23-7800	—	—	23-6400	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
7.6 EDT(60Hz) / 5.7 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
8.0 EDT(60Hz) / 6.0 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
10.0 EDT(60Hz) / 7.5 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
11.5 EDT(60Hz) / 9.2 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
12.5 EDT(60Hz) / 9.4 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
12.6 EDT(60Hz) / 10.4 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
15.0 EDT(60Hz) / 12.0 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
4 CCFOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
4EFOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
5 CCOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
5EOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
6.5 EFOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
8EOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
8EFOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
8CCFOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
9CCOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
9EOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
9EFOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
10EOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
11 CCFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
11.5 CCFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
11EFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
11.5EFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
13EOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
13EFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
13.5 CCOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
14 CCOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
14 EOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
15 CCFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
15.5EOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
16EFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
17.5EFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
18.5 CCOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
19EFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
20 CCFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	23-7800	—	—	23-6400	—	—	—	—	—
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7800	23-1101							
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
	23-7824	—	23-0810 (Variation 1, 6),23-0811 (Variation 2, 3, 4, 5), 23-0812 (All Variations)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
20EOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
20EFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
23EOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
24 CCOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
24EOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
6.5EFOZD	Kohler	—	—	23-7751	23-2002	23-3303	
7 EFOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
8EOZD	Kohler	—	—	23-7751	23-2002	23-3303	—
8.5 EFOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
9 EOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
9EFOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
10EOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
11EFOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
11.5EFOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
13EOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
13EFOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
14 EOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
15.5 EOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
17 EFOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
17.5EFOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
19EFOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
20EOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
20EFOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
23EFOZ		—	—	—	23-2002	23-3303	—
23EOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
23EFOZD	Kohler	—	—	23-7761	23-2002	23-3303	—
24EOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
27EFOZ		—	—	—	23-2002	23-3303	—
27EFOZD	Kohler	—	—	23-7761	23-2002	23-3303	—
28EOZ		—	—	—	23-2002	23-3303	—
28EOZD	Kohler	—	—	23-7761	23-2002	23-3303	—
32EOZ		—	—	—	23-2002	23-3303	—
32EOZD	Kohler	—	—	23-7761	23-2002	23-3303	—
33EFOZ	Kohler	—	—	—	—	23-3308	—
33 CFOZ	Kohler	—	—	—	—	23-3308	23-3607
40 CFOZ	Kohler	—	—	—	—	23-3308	23-3607
40EOZ	Kohler	—	—	—	—	23-3308	—
40EFOZ	Kohler	—	—	—	—	23-3308	—
50 COZ	Kohler	—	—	—	—	23-3308	23-3607
50 CFOZ	Kohler	—	—	—	—	23-3308	23-3607
50EOZ	Kohler	—	—	—	—	23-3308	—
55EFOZ	Kohler	—	—	—	—	23-3308	—
65 COZ	Kohler	—	—	—	—	23-3308	23-3607
65EOZ	Kohler	—	—	—	—	23-3308	—
70EFOZ	Kohler	—	—	—	—	23-3308	—
80EOZ	Kohler	—	—	—	—	23-3308	—
80EFOZ	Kohler	—	—	—	—	23-3308	—
99EOZ	Kohler	—	—	—	—	23-3308	—
100EFOZ	Kohler	—	—	—	—	—	—
125EOZ	Kohler	—	—	—	—	—	—
125EFOZ	Kohler	—	—	—	—	—	—

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
		23-1130	23-0813		—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—		23-1130	23-0813		—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—		—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	—	—	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	—	—	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	—	—	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
150EOZ	Kohler	—	—	—	—	—	—
3.5 CFZ	Kohler	—	—	23-7771(Var 2)	23-2003(SN 296898 & below)	—	23-3610
3.5 EFZ	Kohler	—	—	—	—	—	23-3610
4 CZ	Kohler	—	—	23-7771(Var 2)	23-2003(SN 296898 & below)	—	23-3610
4EF	Kohler	—	—	23-7762	23-2004	23-3314	23-3608
4EFCD	Kohler	—	—	—	—	—	—
4EFKD	Kohler	—	—	—	—	—	—
4 ESZ	Kohler	—	—	—	—	—	23-3610
5 CFZ	Kohler	—	—	23-7771(Var 2)	23-2003(SN 296898 & below)	—	23-3610
5ECD	Kohler	—	—	—	23-2004	23-3314	—
5 EFZ	Kohler	—	—	23-7762	—	—	23-3610
5EKD	Kohler	—	—	—	—	—	—
5E	Kohler	—	—	23-7762	23-2004	23-3314	23-3608
6EF	Kohler	—	—	23-7762	23-2004	23-3314	23-3608
6EFCD	Kohler	—	—	—	23-2004	23-3314	—
6EFKD	Kohler	—	—	—	—	—	—
6.5 CZ	Kohler	—	—	23-7771(Var 2)	23-2003(SN 296898 & below)	—	23-3610
6.5 ESZ	Kohler	—	—	23-7762	—	—	23-3610
7.3E	Kohler	—	—	23-7762	23-2004	23-3314	23-3608
7.3ECD	Kohler	—	—	—	23-2004	23-3314	—
7.3EKD	Kohler	—	—	—	—	—	—
8E	Kohler	—	—	23-7762(GR$ Ver), 23-7771(Var 2) Inline	23-2002 (296899 & Up), 23-2003 (296898 & below)	23-3303 (SN 296899 & Up), 23-3304 (SN 296898 & below)	23-3608
8EFKD	Kohler	—	—	—	—	—	—
9EFGD	Kohler	—	—	23-7780	—	—	—
10E	Kohler	—	—	23-7762(GR$ Ver), 23-7771(Var 2) Inline	23-2002 (296899 & Up), 23-2003 (296898 & below)	23-3303 (SN 296899 & Up), 23-3304 (SN 296898 & below)	23-3608
10EG	Kohler	—	—	23-7780	—	—	—
10EGD	Kohler	—	—	23-7780	—	—	—
10EKD	Kohler	—	—	—	—	—	—
11EFGD	Kohler	—	—	—	—	—	—
12.5E	Kohler	—	—	23-7762(GR$ Ver), 23-7771(Var 2) Inline	23-2002 (296899 & Up), 23-2003 (296898 & below)	23-3303 (SN 296899 & Up), 23-3304 (SN 296898 & below)	23-3608
12.5CF	Kohler	—	—	—	23-2002 (296899 & Up), 23-2003 (296898 & below)	23-3303 (SN 296899 & Up), 23-3304 (SN 296898 & below)	23-3608
13EG	Kohler	—	—	23-7780	—	—	—
13EGZ	Kohler	—	—	23-7780	—	—	—
13EGD	Kohler	—	—	—	—	—	—
15C	Kohler	—	—	—	23-2002	23-3303	23-3608
15EG	Kohler	—	—	23-7780	—	—	—
15EGD	Kohler	—	—	23-7780	—	—	—
15EGZ	Kohler	—	—	23-7780	—	—	—
16CF	Kohler	—	—	—	23-2002	23-3303	23-3608
17.5CF	Kohler	—	—	—	—	—	—
20C	Kohler	—	—	—	23-2002	23-3303	23-3608
MDKAU	Onan	—	—	23-7760	—	—	—
MDKAV	Onan	—	—	23-7760	—	23-3300	—
MDKBG	Onan	—	—	23-7760	—	23-3300	—
MDKAW (Spacesaver)	Onan	—	—	23-7760	—	23-3300	—
MDKAZ	Onan	—	—	23-7760	—	23-3300	—
MDKBD	Onan	—	—	23-7760	—	23-3300	—
MDKBE	Onan	—	—	23-7760	—	23-3300	—
MDKBF	Onan	—	—	23-7760	—	23-3300	—
MDKBD (w/ Isolated Ground)	Onan	—	—	23-7760	—	23-3300	—
MDKBE (w/ Isolated Ground)	Onan	—	—	23-7760	—	23-3300	—
MDKBF (w/ Isolated Ground)	Onan	—	—	23-7760	—	23-3300	—

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	—	—	—	—	—	—	—	—	—
23-3663	23-7823	23-1101	23-0809	—	—	—	—	—	—
—	23-7823	—	—	—	—	—	—	—	—
23-3663	23-7823	23-1101	23-0809	—	—	—	—	—	—
—	23-7821	—	—	23-6400	23-7202	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	23-7823	—	—	—	—	—	—	—	—
23-3663	23-7823	23-1101	23-0809	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	23-7823	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	23-7821	—	—	23-6400	23-7202	—	—	—	—
—	23-7821	—	—	23-6400	23-7202	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3663	23-7823	23-1101	23-0809	—	—	—	—	—	—
—	23-7823	—	—	—	—	—	—	—	—
—	23-7821	—	—	23-6400	23-7202	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7803	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7803	—	23-0813	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7803	—	23-0813	—	—	—	—	—	—
23-3664	23-7820	—	23-0813	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7820	—	23-0813	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
23-3664	23-7820	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7820	—	23-0813	—	—	—	—	—	—
—	23-7804	—	—	—	—	—	—	—	—
—	23-7842	—	—	23-6401	—	—	—	—	—
—	23-7842	—	—	23-6401	—	—	—	—	—
—	23-7842	—	—	23-6401	—	—	—	—	—
—	23-7842	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
MDKBH	Onan	—	—	—	—	—	—
MDKBK	Onan	—	—	—	23-2000	23-3310	—
MDKBL	Onan	—	—	—	23-2000	23-3310	—
MDKBM	Onan	—	—	—	23-2000	23-3310	—
MDKBN	Onan	—	—	—	23-2000	23-3310	—
MDKBP	Onan	—	—	—	—	—	—
MDKBR	Onan	—	—	—	—	—	—
MDKBS	Onan	—	—	—	—	—	—
MDKBV	Onan	—	—	—	—	—	—
MDKBT	Onan	—	—	—	—	—	—
MDKBU	Onan	—	—	—	—	—	—
MDDCA	Onan	—	—	—	—	23-3309	—
MDDCB	Onan	—	—	—	—	23-3309	—
MDDCC	Onan	—	—	—	—	23-3309	—
MDDCF	Onan	—	—	—	—	23-3309	—
MDDCG	Onan	—	—	—	—	23-3309	—
MDDCD	Onan	—	—	—	—	23-3309	—
MDDCE	Onan	—	—	—	—	23-3309	—
MDDCH	Onan	—	—	—	—	23-3309	—
MDDCJ	Onan	—	—	—	—	23-3309	—
MDJA	Onan	—	—	23-7750 (Spec A-R)			23-3606
MDJB	Onan	—	—	23-7750 (Spec A-R)	—	—	23-3606
MDJC	Onan	—	—	23-7750 (Spec A-R)	—	—	23-3606
MDJE	Onan	—	—	23-7750 (Spec A)	—	—	23-3606
MDJF	Onan	—	—	23-7750 (Spec A)	—	—	23-3606
MJA	Onan	—	—	—	—	—	23-3606
MJB	Onan	—	—	—	—	—	23-3606
MJC	Onan	—	—	—	—	—	23-3606
MDKAD/E/F	Onan	—	—	23-7760	—	—	—
MDKAL/A/B	Onan	—	—	—	23-2000	23-3310	—
AGTPM 4	Fischer Panda	—	—	—	23-2001	23-3311	—
PMS 4	Fischer Panda	—	—	—	23-2001	23-3311	—
PMS 8 Mini	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 8 DP	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 4200	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 6500	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 12 DP	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 12 Mini	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 15	Fischer Panda	—	—	—	—	23-3312	—
PMS 16 DP	Fischer Panda	—	—	—	—	23-3312	—
PMS 20	Fischer Panda	—	—	—	—	23-3312	—
PMS 22	Fischer Panda	—	—	—	—	23-3312	—
PMS 25	Fischer Panda	—	—	—	—	23-3312	—
PMS 30	Fischer Panda	—	—	—	—	23-3312	—
PMS 40	Fischer Panda	—	—	—	—	23-3312	—
PMS 50	Fischer Panda	—	—	—	—	23-3312	—
M673LD3	Northern Lights	—	—	—	23-2005	23-3315	
M673L3	Northern Lights	—	—	—	23-2005	23-3315	
M673LD2	Northern Lights	—	—	—	23-2005	23-3315	
M673L2	Northern Lights	—	—	—	23-2005	23-3315	
M753	Northern Lights	—	—	—	—	—	—
M753G	Northern Lights	—	—	—	—	—	—
M753K	Northern Lights	—	—	—	—	—	—
M753W	Northern Lights	—	—	—	—	—	—
M753w2	Northern Lights	—	—	—	—	—	—
M773L	Northern Lights	—	—	—	—	—	—
M773LW2	Northern Lights	—	—	—	—	—	—
M773LW3: 9/7Kw	Northern Lights	—	—	—	—	—	—
M843	Northern Lights	—	—	—	—	—	—

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	23-7804	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7840	—	—	—	—	—	—	—	—
—	23-7842	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	23-1104	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	23-7804	23-1104	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	—	23-1104	—	—	—	—	—	—	—
—	23-7842	23-1104	—	—	—	—	—	—	—
—	—	23-1104	—	—	—	—	—	—	—
—	23-7842	23-1104	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
		23-1103							
		23-1103							
		23-1103							
		23-1103							
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
M843N	Northern Lights	—	—	—	—	—	—
M843NK	Northern Lights	—	—	—	—	—	—
M843NK2	Northern Lights	—	—	—	—	—	—
M843NW	Northern Lights	—	—	—	—	—	—
M843NW2	Northern Lights	—	—	—	—	—	—
M843NW3	Northern Lights						
M844	Northern Lights	—	—	—	—	—	—
M844K	Northern Lights	—	—	—	—	—	—
M844L	Northern Lights	—	—	—	—	—	—
M844LK	Northern Lights	—	—	—	—	—	—
M844LW	Northern Lights	—	—	—	—	—	—
M844LW2	Northern Lights	—	—	—	—	—	—
M844W	Northern Lights	—	—	—	—	—	—
M844W2	Northern Lights	—	—	—	—	—	—
M844W3: 16/12KW	Northern Lights	—	—	—	—	—	—
M844LW3: 20/16Kw	Northern Lights	—	—	—	—	—	—
M844NK2	Northern Lights	—	—	—	—	—	—
M844LK2	Northern Lights	—	—	—	—	—	—
M844NW2	Northern Lights	—	—	—	—	—	—
M844NW3	Northern Lights	—	—	—	—	—	—
ML844	Northern Lights	—	—	—	—	—	—
ML844K	Northern Lights	—	—	—	—	—	—
ML844L	Northern Lights	—	—	—	—	—	—
ML844LK	Northern Lights	—	—	—	—	—	—
M864K	Northern Lights	—	—	—	—	—	—
M864W	Northern Lights	—	—	—	—	—	—
M864W3: 25/20Kw	Northern Lights	—	—	—	—	—	—
M16C	Northern Lights	—	—	—	—	—	—
M20CL	Northern Lights	—	—	—	—	—	—
M20CR	Northern Lights	—	—	—	—	—	—
IS 2.5	Mase					23-3311	
IS 4.0	Mase					23-3311	
IS 4.7	Mase					23-3311	
IS 7.1	Mase					23-3311	
IS 13.2	Mase						
IS 8.1	Mase			23-7751			
IS 10.2	Mase					23-3312	
IS 14.0	Mase					23-3312	
IS 15.6T	Mase						
IS 19.0	Mase					23-3312	
IS 23.1T	Mase					23-3312	
IS 28.0	Mase						
IS 31.0	Mase						
IS 42.0	Mase						



Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
		23-1102							
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—

GENERATOR PARTS

application guide

FUEL WATER SEPARATORS

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard, sterndrive and outboard fuel injection systems.



11/16" - 16 thread size





Includes Bracket, Filter & 2 pipe plugs*

3/8" Pipe Plugs - 18-4264
1/4" Pipe Plugs - 18-4256

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS

Part No.	Thread	Material	Replaces
18-7777	1/4"	Stainless Steel	Yamaha MAR-FLTHD-SS-12
18-7776	3/8"	Stainless Steel	
18-7853-1	1/4"	Aluminum	Mercury 89876A3 Yamaha MAR-FLTHD-AL-12
18-7775	3/8"	Aluminum	

FILTERS

Part No.	Description	Micron Rating	Replaces
18-7944	Short - 3.875"	10	Mercury - 35-807172, 35-802893Q
18-7945	Long - 4.35"	10	Mercury - 35-802893Q, Yamaha - ABB-FUELF-IL-TR
18-7866	High Capacity - 6"	10	Yamaha - MAR-FUELF-IL-TR
18-7967	V6 EFI 1995-Earlier with sensor (black)	10	Mercury - 35-18458Q3
18-7968	V6 EFI 1996-Up with sensor (blue)	10	Mercury - 35-18458Q4
18-7844	Short - 3.875"	21	Mercury - 35-807172, 35-802893Q
18-7845	Long - 4.35"	21	Mercury - 35-802893Q, Yamaha - ABB-FUELF-IL-TR
NEW **18-79911**	Long - 8.5"	10	Mercury - 35-8M0079962

FUEL WATER SEPARATOR COVERS

Part No.	Description
NEW **18-8953**	Fits: Yamaha mini-10 size filter
NEW **18-8954**	Fits: Yamaha 18-7866 sized filter
NEW **18-8955**	Fits: 18-7944 & 18-7945 sized filter

FUEL WATER SEPARATOR KITS

Part No.	Kit Type	Micron Rating	Contents	Replaces
NEW **18-79912**	1/4" Aluminum (Tall Filter)	10	1 - 18-79911 & 1 - 18-7853-1	Mercury - 35-8M0082290
18-7983-1	1/4" Aluminum (Short Filter)	10	1 - 18-7944 & 1 - 18-7853-1	Mercury - 35-802893A4, Q4, 35-60494A4
18-7982-1	1/4" Aluminum (Tall Filter)	10	1 - 18-7945 & 1 - 18-7853-1	
18-7966-1	1/4" Aluminum (High Capacity Filter)	10	1 - 18-7866 & 1 - 18-7853-1	Yamaha - MAR-SEPAR-AT-OR
18-7986-1	3/8" Aluminum (Tall Filter)	10	1 - 18-7945 & 1 - 18-7775	
18-7984-1	1/4" Stainless Steel (Tall Filter)	10	1 - 18-7945 & 1 - 18-7777	Yamaha - MAR-SPRTR-HD-SS
18-7985-1	3/8" Stainless Steel (Tall Filter)	10	1 - 18-7945 & 1 - 18-7776	
18-7848-1	1/4" Aluminum (Short Filter)	21	1 - 18-7844 & 1 - 18-7853-1	Mercury - 35-802893A4, Q4, 35-60494A4
18-7852-1	1/4" Aluminum (Tall Filter)	21	1 - 18-7845 & 1 - 18-7853-1	Yamaha - MAR-SEPAR-AT-OR
18-7775-1	3/8" Aluminum (Tall Filter)	21	1 - 18-7845 & 1 - 18-7775	
18-7777-1	1/4" Stainless Steel (Tall Filter)	21	1 - 18-7845 & 1 - 18-7777	Yamaha - ABB-SPRTR-HD-SS
18-7776-1	3/8" Stainless Steel (Tall Filter)	21	1 - 18-7845 & 1 - 18-7776	



FUEL WATER SEPARATOR KITS - BONUS PACK
CONTAINS SPARE FILTER

Part No.	Kit Type	Micron Rating	Contents
18-7983-2	1/4" Aluminum	10	2 - 18-7944 & 1 - 18-7853-1
18-7982-2	1/4" Aluminum	10	2 - 18-7945 & 1 - 18-7853-1
18-7848-2	1/4" Aluminum	21	2 - 18-7844 & 1 - 18-7853-1
18-7852-2	1/4" Aluminum	21	2 - 18-7845 & 1 - 18-7853-1

*Each kit contains 2 brass pipe plugs

SIERRA AquaVue™ & METAL COLLECTION BOWL FUEL WATER SEPARATOR KITS

Sierra AquaVue™ and metal collection bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ collection bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal collection bowl below deck.



11/16" - 16 thread size

10 MICRON FILTER KITS WITH COLLECTION BOWLS

Part No.	Kit Type	Contents
18-7932	1/4" Aluminum w/ AquaVue™ collection bowl	1 - 18-7919 & 1 -18-7853-1, 1 - 18-7922
18-7951	1/4" Aluminum w/ metal collection bowl	1 - 18-7919 & 1 - 18-7853-1, 1 - 18-7924
18-7937	1/4" Stainless Steel w/ AquaVue™ collection bowl	1 - 18-7919 & 1 - 18-7777, 1 - 18-7922
18-7938	1/4" Stainless Steel w/ metal collection bowl	1 - 18-7919 & 1 - 18-7777, 1 - 18-7924



REPLACEMENT BOWLS

Part No.	Description	Replaces
18-7922	AquaVue™ Collection Bowl	Suzuki 99105-20004-BWL
18-7924	Metal Collection Bowl	Yamaha MAR-10171-00-10



REPLACEMENT ELEMENTS & ELEMENT BOWL ASSEMBLIES

Part No.	Description	Replaces
18-7919	Spin on replacement 10 Micron, 7 1/2" tall	Mercury 35-809097 Yamaha MAR-24563-00-00 Racor S3213
18-7928	Filter & AquaVue™ Collection Bowl Mercury/Yamaha Style Contains: 18-7919 , 18-7922	Racor B32013
18-7929	Filter & Metal Collection Bowl Mercury/Yamaha Style Contains: 18-7919 , 18-7924	Mercury 35-809100 Racor B32020MAM
18-0179	Bowl O-Ring Standard Metal and AquaVue™ Collection Bowl	Racor RK22244
18-7394	Bowl O-Ring Mini 10 AquaVue™ Collection Bowl	Racor RK10012
18-9884	Bowl Wrench	Racor RK22628



*Each kit contains 2 brass pipe plugs

3/8" Pipe Plugs - 18-4264
1/4" Pipe Plugs - 18-4256

COMPACT BRACKET & SEPARATOR KIT FOR OUTBOARDS UP TO 115HP
10 MICRON FILTRATION FOR SMALL OUTBOARD MOTORS



18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Replaces: Yamaha MAR-MINIF-LT-AS
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter



18-7774
COMPACT ALUMINUM BRACKET
13/16" - 18 thread size



18-7865
REPLACEMENT FILTER
Replaces: Yamaha MAR-MINIF-IL-TR



18-79906
FUEL FILTER
For: Racor style Mini-10
Bowl-style filter
Use with drain bowls **18-7987 & 18-7988**



18-7987
AquaVue™ BOWL
For: Racor style Mini-10



18-7988
COLLECTION BOWL
For: Racor style Mini-10

OMC REPLACEMENT FUEL FILTERS



18-7920
10 MICRON REPLACEMENT FILTER
Replaces: OMC 771839, Racor S3214, Mercury 35-809099
1" - 12 thread size



18-7941
FILTER & AquaVue™ BOWL
OMC style
Contains: 18-7920, 18-7922



18-7943
FILTER & METAL BOWL
OMC style
Contains: 18-7920, 18-7924



18-7946
10 MICRON REPLACEMENT FILTER
Replaces: OMC 502905
OMC thread



18-7846
21 MICRON REPLACEMENT FILTER
Replaces: OMC 502905
OMC thread



18-7930
FUEL FILTER
Replaces: OMC 173326
For: 1977-83 Fuel system with add-on filter kit

VOLVO STYLE FUEL WATER SEPARATOR KITS



18-8149
HIGH CAPACITY FUEL WATER SEPARATING FILTER 10 MICRON
Replaces: Volvo 3847644
For use with side-by-side fuel pump applications.



18-7778
VOLVO ALUMINUM REPLACEMENT BRACKET
Replaces: Volvo 3850861
13/16" - 18 thread size

10 MICRON REPLACEMENT FILTERS

Part No.	Description	Replaces
18-7989	Volvo SX/EFI	Volvo 3851218-2, 3852413, 3862228
	Cobra EFI	OMC 502906

21 MICRON REPLACEMENT FILTERS

Part No.	Description	Replaces
18-7789	Volvo SX/EFI	Volvo 3851218-2, 3852413
	Cobra EFI	OMC 502906

REPLACEMENT ELEMENTS & ASSEMBLIES FOR RACOR FILTER KITS





ELEMENT & BOWL KITS

PART #	DESCRIPTION	CONTAINS
18-7969	Filter & Metal Bowl	18-7948, 18-7924
18-7994	Filter & AquaVue™ Bowl	18-7948, 18-7922

REPLACEMENT ELEMENT ONLY

PART #	ELEMENT FOR RACOR	REPLACES
18-7947	120RRAC01 (Uses Mini Bowl below)	Honda 17670-ZW1-030GH Racor S3240 Suzuki 99105-20006
18-7948	320RRAC01 (1" - 14 thread size) (short filter)	Honda 17670-ZW1-801AH Mercury 35-886638 Racor S3227 Suzuki 99105-20005
18-7949	660RRAC02 (1" - 14 thread size) (tall filter)	Racor S3232

REPLACEMENT BOWL

PART #	DESCRIPTION	REPLACES
18-7987	AquaVue™ Mini Bowl	Racor RK10222 Suzuki 99105-20006-BWL
18-7988	Mini Metal Bowl	—

BOWL WRENCH

18-9884	Bowl Wrench	Racor RK22628

DIESEL FUEL FILTERS

20 MICRON



18-7931
Replaces:
Detroit Diesel 5574508
8V-92, 8V-71

20 MICRON



18-7934
Replaces:
Cerlist Diesel 1512904
Model M

20 MICRON



18-7935
Replaces:
Fram CCS 1136
Fram FCS 1136 Filter Bracket

20 MICRON



18-7970
Replaces:
Cerlist Diesel 1512903
Model 3M



18-79960
FUEL FILTER ELEMENT
Replaces: Yanmar 104500-55710
Fits: All GM Series, YM Series, HM Series, QM Series

20 MICRON



18-7942
Replaces:
Volvo 466987, 3825133
For: MD100A, TMD100A, MD100B, MD120A, TMD120A, TAMD120A, MD120B,TMD120B, TAMD120B, MD70B, TMD70B, TAMD70B, THAMD70B, AQAD70B, MD70C, TMD70C, TAMD70C, AQD70C, TAMD60A, TAMD60B, TAMD60C, D5/D7 MARINE GENSET, D5A-T, D5A-TA, D7A-T, D7A-TA, D7C-TA, D63 MARINE, D71/73 MARINE, KAD32P, TAMD42WJ, KAD43P/44P/300, KAMD43P/44P/300, TAMD103A, TAMD61A, TAMD62A, TAMD71A, TAMD72A, TAMD72P, TAMD72WJ, TAMD74, TAMD75 MARINE, TMD102A, TAMD102A, TAMD102D, TMD122A, TAMD122A, TAMD122P, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H

20 MICRON



18-7858
Replaces: Volvo 858201
For: CAV Type Unit
For: AQ120B, 125A, B, 131A, 140A, 145A,B, 151,BB, 140,145A



18-7873
Replaces:
Mercruiser 35-808275
For models: D7.3/270 Bravo & MIE Diesel Engines (1994-96)



18-8124
Replaces: Volvo 829913
For: 2001, 2001B, 2002, 2002B, 2003, 2003B/T/TB, AQD2B, MD11C/D, MD17C/D, MD1B, MD2B, MD3B, MD5A/B/C, MD7/B



18-8125
Replaces: Volvo 3583443
For: D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C



18-8126
Replaces: Volvo 861477
For: D1-13 A, D1-13 B, D1-20 A, D1-20 B, D1-30 A, D1-30 B, D2-40 A, D2-40 B, D2-55 A, D2-55 B, D2-55 C, D2-55 D, D2-55 E, D2-55F, D2-75 A, D2-75 B, D2-75 C, D2-75F, MD2010A, MD2010B, MD2020A, MD2020B, MD2030A, MD2030B, MD2040A, MD2040B

FUEL FILTERS

20 MICRON



FUEL FILTER
18-7723
Fits: 1/4" and 5/16" hose
18-7724
Fits: 3/8" and 7/16" hose



18-7828-1
FUEL FILTER
Small Capacity for 1/4" Fuel Line



FUEL FILTERS

PART #	REPLACES	APPLICATION
18-7829	Mercury 35-16494, 35-816296, T, Q, 35-816296K03	1/4" Large Cap. (For 1/4" Fuel Line)
18-7830	Mercury 35-16494-1, 35-816296 1, T1, Q2	5/16"
18-7831	Mercury 802128A1 Johnson/Evinrude 398319	3/8"



18-7856-1
FUEL FILTER
Replaces: A.C. Delco GF-61
For: 5/16" Fuel Line



18-7857-1
FUEL FILTER
Replaces: A.C. Delco GF-61P
For: 3/8" Fuel Line



18-7790
FUEL FILTER KIT
Complete Kit Contains: Housing, Replaceable Element & Fittings for
1/4", 5/16", & 3/8" Fuel Lines



18-7791
FUEL FILTER ELEMENT
Replacement element for
18-7790 filter kit



18-9884
BOWL WRENCH
Replaces: Racor RK22628
Fits: Sierra, Racor and other aftermarket filter bowls

PRIMER BULBS



- **Meets current EPA regulations in effect 1/1/2011 of 15 g/m2/24 hrs.**
- **Both EPA/CARB certified**
- **Utilizes Floroelastomer (FKM) material for traditional look and operation.**
- **7 1/2" overall length including barbs**



18-8002EP-1
PRIMER BULB ASSEMBLY
1/4" I.D.



18-8004EP-1
18-8004-10EP-1
PRIMER BULB ASSEMBLY
Replaces: Mercury 89396A38, 89396Q38
Johnson/Evinrude 174511
5/16" I.D.



18-8005EP-1
18-8005-10EP-1
PRIMER BULB ASSEMBLY
Replaces: Mercury 13330A3, 13330Q,
Johnson/Evinrude 174512
3/8" I.D.

SILVERADO 4000 COMPLETE FUEL LINE ASSEMBLIES



- **Premium Rubber Fuel Line**
  - **Polyester braid**
  - **Weather resistant CPE cover**
  - **Flexible THV barrier layer**
- **Updated packaging**
- **Best hose on the market-resists kinking and easy to clamp**

CHRYSLER / FORCE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8011EP-1 *SILVERADO 4000 Premium* **OE# FS409752**



18-8071
TANK CONNECTOR
(SOLD SEPARATELY)

18-8005EP-1
PRIMER BULB

18-8062
FUEL CONNECTOR

*

*

FUEL LINE ASSEMBLY COMPONENTS

HONDA

9' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-81042EP-1 *SILVERADO 4000 Premium* **OE# 17700-ZW9-010**
17700-ZW9-020



18-80400
TANK CONNECTOR
(SOLD SEPARATELY)

18-80401
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-80403
FUEL CONNECTOR

*

*

FUEL LINE ASSEMBLY COMPONENTS
Honda Fuel Application: 8, 9.9, 15, 25, 30, 40, 50, 75, 90, 115, 130 HP (2001-02)

JOHNSON / EVINRUDE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8" High Flow
FUEL LINE ASSEMBLY

18-8009EP-1 *SILVERADO 4000 Premium* **OE# 398549**



18-8063
TANK CONNECTOR
(SOLD SEPARATELY)

18-8092
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8092
FUEL CONNECTOR

*

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V8, 1984 & later V6, 1985 & later 120 HP, 140 HP outboards, 2 HP (1 cyl.) - 75 HP (3 cyl.) (1976-02)

* Tanks and Engines for picture purpose only.

JOHNSON / EVINRUDE (Cont.)

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8014EP-1 *SILVERADO 4000 Premium* **OE# 174509**





18-8074
HOSE BARB
(SOLD SEPARATELY)



18-8005EP-1
PRIMER
BULB

18-8092
FUEL
CONNECTOR



*

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V6 & V8 (1976-02)

MERCURY / MARINER

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8010EP-1 *SILVERADO 4000 Premium*





18-8068
18-8082
TANK
CONNECTOR
(SOLD SEPARATELY)



18-8084
FUEL
CONNECTOR

18-8005EP-1
PRIMER
BULB

18-8083
FUEL
CONNECTOR



*

*

FUEL LINE ASSEMBLY COMPONENTS

3/8"
FUEL LINE ASSEMBLY

18-8012EP-1 *SILVERADO 4000 Premium* **OE# 32-858114Q08, 32-858114K08**





18-8074
HOSE BARB

18-8005EP-1
PRIMER
BULB

18-8073
HOSE BARB



*

*

FUEL LINE ASSEMBLY COMPONENTS
Has ⅛" NPT threaded fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8ft. (2.44 m) assembly.
Fits various applications using the older style twist type disconnects at the engine end and either a bayonet or thread-in fitting on the tank end.

3/8"
FUEL LINE ASSEMBLY

18-8024EP-1 *SILVERADO 4000 Premium* **OE# 32-858104Q08, 32-858104K08**





18-8074
HOSE BARB

18-8005EP-1
PRIMER
BULB

18-8076
FUEL
CONNECTOR



*

*

FUEL LINE ASSEMBLY COMPONENTS
Has standard quick connect type fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998), and all Mercury/Mariner outboards
using clip on type disconnect at engine ends and a tank with threaded fuel pickup fitting.

3/8"
FUEL LINE ASSEMBLY

18-8025EP-1 *SILVERADO 4000 Premium* **OE# 32-858105Q08, 32-858105K08**





18-8068
18-8082
TANK
CONNECTOR
(SOLD SEPARATELY)

18-8084
FUEL
CONNECTOR

18-8005EP-1
PRIMER
BULB

18-8076
FUEL
CONNECTOR



*

*

FUEL LINE ASSEMBLY COMPONENTS
Has standard quick connect type fitting on engine end and bayonet style fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) , and all Mercury/Mariner
outboards using clip-on type disconnect at the engine end and an older style tank with bayonet type connection.

* Tanks and Engines for picture purpose only.

MERCURY / MARINER (Cont.)

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8016EP-1 *SILVERADO 4000 Premium*

OE# 32-858109Q12, 32-858109K12



18-80402 TANK CONNECTOR (SOLD SEPARATELY)

18-8091 FUEL CONNECTOR

18-8005EP-1 PRIMER BULB

18-8076 FUEL CONNECTOR

FUEL LINE ASSEMBLY COMPONENTS

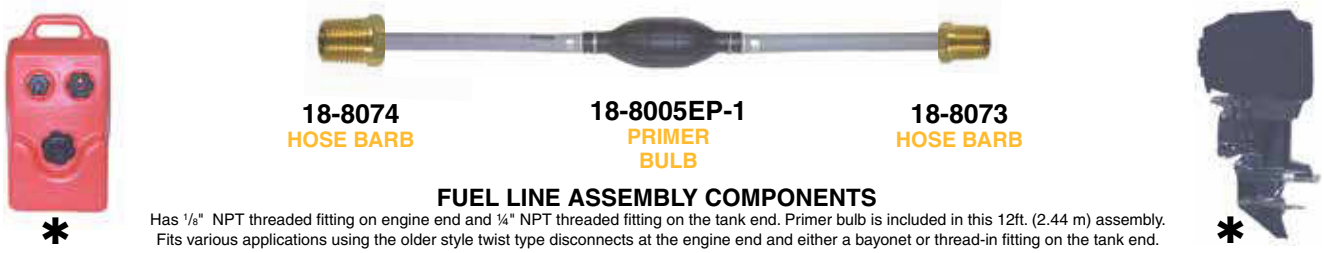
Has double sealed quick connect type fitting on tank end and clip-on type quick connect on engine end. Primer bulb is included in this 8ft. (2.44m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) and all Mercury Mariner outboards using clip-on type disconnects at both tank and engine ends

12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8023EP-1 *SILVERADO 4000 Premium*

OE# 32-857103Q12, 32-857103K12



18-8074 HOSE BARB

18-8005EP-1 PRIMER BULB

18-8073 HOSE BARB

FUEL LINE ASSEMBLY COMPONENTS

Has ⅛" NPT threaded fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 12ft. (2.44 m) assembly.
Fits various applications using the older style twist type disconnects at the engine end and either a bayonet or thread-in fitting on the tank end.

NISSAN / TOHATSU

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8027EP-1 *SILVERADO 4000 Premium*



18-8078 TANK CONNECTOR (SOLD SEPARATELY)

18-8079 FUEL CONNECTOR

18-8005EP-1 PRIMER BULB

18-8088 FUEL CONNECTOR

18-8089 FUEL CONNECTOR (SOLD SEPARATELY)

FUEL LINE ASSEMBLY COMPONENTS

SUZUKI

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8018EP-1 *SILVERADO 4000 Premium*

OE# 65700-95513



18-8078 TANK CONNECTOR (SOLD SEPARATELY)

18-8079 FUEL CONNECTOR

18-8005EP-1 PRIMER BULB

18-8079 FUEL CONNECTOR

FUEL LINE ASSEMBLY COMPONENTS

3/8"
FUEL LINE ASSEMBLY

18-8019EP-1 *SILVERADO 4000 Premium*



18-8071 TANK CONNECTOR (SOLD SEPARATELY)

18-8062 FUEL CONNECTOR

18-8005EP-1 PRIMER BULB

18-8062 FUEL CONNECTOR

FUEL LINE ASSEMBLY COMPONENTS

✱ Tanks and Engines for picture purpose only.

SUZUKI (Cont.)

6' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8035EP-1 *SILVERADO 4000 Premium* **OE# 65700-87J10**





18-8078
TANK CONNECTOR
(SOLD SEPARATELY)



18-80405
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-80404
FUEL CONNECTOR



*

FUEL LINE ASSEMBLY COMPONENTS
Fits: DF25-140 HP (2000-05)

YAMAHA

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8017EP-1 *SILVERADO 4000 Premium* **OE# 6YL-24306-60-00**





18-8077-1
TANK CONNECTOR
(SOLD SEPARATELY)



18-80415
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-80415
FUEL CONNECTOR



*

FUEL LINE ASSEMBLY COMPONENTS
Fits: F75-F250 and 115-300 HP

UNIVERSAL

8' LENGTH FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY

18-8013EP-1 *SILVERADO 4000 Premium*





18-8004EP-1
PRIMER BULB



*

FUEL LINE ASSSEMBLY COMPONENTS

*

3/8"
FUEL LINE ASSEMBLY

18-8015EP-1 *SILVERADO 4000 Premium*





18-8005EP-1
PRIMER BULB



*

FUEL LINE ASSEMBLY COMPONENTS

*

12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY

18-8032EP-1 *SILVERADO 4000 Premium*





18-8004EP-1
PRIMER BULB



*

FUEL LINE ASSEMBLY COMPONENTS

*

* Tanks and Engines for picture purpose only.



HOSE BARBS

HOSE BARB APPLICATION

Part #	Mercury O.E. #	OMC O.E. #	Barb	NPT	Conn. Type
18-8041	—	—	5/8"	3/8"	Male
18-8042	—	—	1/4"	1/4"	Male
18-8043	—	—	1/4"	1/8"	Male
18-8054	22-63186	—	5/16"	1/8"	Male
18-8055	22-63187	173311	5/16"	1/4"	Male
18-8073	—	—	3/8"	1/8"	Male
18-8074	—	173312	3/8"	1/4"	Male
18-8093	—	—	1/4"	1/4"	Female
18-8094	—	—	5/16"	1/4"	Female
18-8095	—	—	3/8"	1/4"	Female
18-8108	—	—	3/8"	3/8"	Male
18-8109	—	—	5/16"	3/8"	Male



18-8045
REDUCING NIPPLE FITTING
1/8" x 1/4" NPT HEX



18-4256
PIPE PLUG
1/4" Threads



18-4264
PIPE PLUG
3/8" Threads



18-8046
FUEL TANK ELBOW
1/8" NPT x 1/4" NPT
90°



18-8047
FUEL TANK ELBOW
1/4" NPT Threads
90°



18-8067
PKG. OF 2
18-8110
18-8110-9①
Bulk Pack of 12 (**18-8067**)
FUEL ELBOW
3/8" Barb with
1/4" NPT Thread
90°



18-1650
SHUT OFF VALVE
3 way 1/4" FNPT Valve



18-1651
SHUT OFF VALVE
2 way 1/4" FNPT Male/Male
Shut off Valve



18-1652
SHUT OFF VALVE
2 way 1/4" FNPT Male/
Female Shut off Valve



18-1653
SHUT OFF VALVE
2 way 1/4" FNPT Female/
Female Shut off Valve



18-1654
SHUT OFF VALVE
4 way 1/4" FNPT Valve



18-1655
SHUT OFF VALVE
3 way 1/4" FNPT Valve w/ Detent



18-1656
SHUT OFF VALVE
3 way 3/8" FNPT Valve w/ Detent

PKG. OF 10



SNAPPER CLAMPS

PART #	O.E.	O.E. #	CLAMP RANGE	CLAMP SIZE
18-8020 ①	Mercury J/E	54-41582-7 322652	.538 - .608	8
18-8021 ①	J/E	911616	.597 - .665	10
18-8034 ①	J/E	329654	.670 - .780	12
18-8200 ①	J/E	322653	.360 - .406	2
18-8201 ①	J/E	124249	.410 - .468	4
18-8202 ①	J/E	322654	.475 - .536	6
18-8203 ①	J/E	329653	.750 - .875	14
18-8204 ①	J/E	324825	.875 - .975	19

FUEL LINE
★ Universal
★ Vinyl
★ 35 psi working pressure

*Not intended for diesel fuel



10' Length	50' Roll	I.D.	O.D.
18-8150-10	18-8150	1/8"	1/4"
18-8151-10	18-8151	3/16"	5/16"
18-8152-10	18-8152	1/4"	3/8"

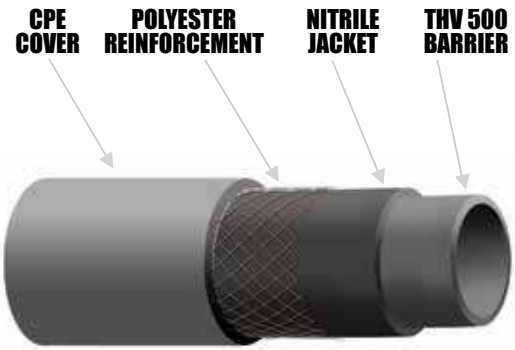
FUEL LINE HOSE
SILVERADO 4000

16-337-0566
5/16" I.D.

16-337-0386
3/8" I.D.



50' Reels ALCOHOL RESISTANT
SAE J1527 Type B1-15 and ISO 8469



① Priced per Package

FUEL LINE HOSE

MADE FROM AN ALCOHOL RESISTANT COMPOUND — 50' REELS



18-8048
BLEEDER HOSE
.090 I.D. x .220 O.D.
Similar to Mercury
32-99130122, 32-892024122

18-8050
.0625 I.D. x .190 O.D.
Similar to Mercury 32-9938779



18-8051
FUEL LINE HOSE
for OMC Pressurized Systems
Replaces: J/E 322656
(Double)



18-8052
FUEL LINE HOSE
3/16" I.D.
Non-Pressurized Systems
Replaces: J/E 122838

PRIMER BULBS



- **Nitrile contruction.**
- **Manufactured for countries that do not need EPA/CARB compliancy.**
- **Resistant to alcohol laden fuels.**



18-8002S
PRIMER BULB ASSEMBLY
1/4" I.D.



18-8004S
18-8004-10S
PRIMER BULB ASSEMBLY
Replaces: Mercury 89396A38, 89396Q38
Johnson/Evinrude 174511
5/16" I.D.



18-8005S
18-8005-10S
PRIMER BULB ASSEMBLY
Replaces: Mercury 13330A3, 13330Q,
Johnson/Evinrude 174512
3/8" I.D.

SILVERADO 4000 COMPLETE FUEL LINE ASSEMBLIES



- **Eight of the most popular numbers, utilizing the Silverado 4000 line and the non-domestic primer bulb.**
- **Updated packaging.**

HONDA

9' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-81042S ***SILVERADO 4000 Premium***

OE# 17700-ZW9-010
17700-ZW9-020



✱



18-80400
TANK CONNECTOR
(SOLD SEPARATELY)



18-80401
FUEL CONNECTOR

18-8005S
PRIMER BULB

18-80403
FUEL CONNECTOR



✱

FUEL LINE ASSEMBLY COMPONENTS
Honda Fuel Application: 8, 9.9, 15, 25, 30, 40, 50, 75, 90, 115, 130 HP (2001-02)

✱ Tanks and Engines for picture purpose only.

JOHNSON / EVINRUDE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8" High Flow
FUEL LINE ASSEMBLY

18-8009S *SILVERADO 4000 Premium*

OE# 398549





18-8063
TANK CONNECTOR
(SOLD SEPARATELY)



18-8092
FUEL CONNECTOR

18-8005S
PRIMER BULB

18-8092
FUEL CONNECTOR



✱ ✱

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V8, 1984 & later V6, 1985 & later 120 HP, 140 HP outboards, 2 HP (1 cyl.) - 75 HP (3 cyl.) (1976-02)

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8014S *SILVERADO 4000 Premium*

OE# 174509





18-8074
HOSE BARB
(SOLD SEPARATELY)



18-8005S
PRIMER BULB

18-8092
FUEL CONNECTOR



✱ ✱

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V6 & V8 (1976-02)

MERCURY / MARINER

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8010S *SILVERADO 4000 Premium*





18-8068
18-8082
TANK CONNECTOR
(SOLD SEPARATELY)



18-8084
FUEL CONNECTOR

18-8005S
PRIMER BULB

18-8083
FUEL CONNECTOR



✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8016S *SILVERADO 4000 Premium*

OE# 32-858109Q12, 32-858109K12





18-80402
TANK CONNECTOR
(SOLD SEPARATELY)



18-8091
FUEL CONNECTOR

18-8005S
PRIMER BULB

18-8076
FUEL CONNECTOR



✱ ✱

FUEL LINE ASSEMBLY COMPONENTS
Has double sealed quick connect type fitting on tank end and clip-on type quick connect on engine end. Primer bulb is included in this 8ft. (2.44m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) and all Mercury Mariner outboards using clip-on type disconnects at both tank and engine ends

✱ Tanks and Engines for picture purpose only.

YAMAHA

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8017S *SILVERADO 4000 Premium*

OE# 6YL-24306-60-00



*



18-8077-1
TANK
CONNECTOR
(SOLD SEPARATELY)



18-80415
FUEL
CONNECTOR

18-8005S
PRIMER
BULB

18-80415
FUEL
CONNECTOR



*

FUEL LINE ASSEMBLY COMPONENTS
Fits: F75-F250 and 115-300 HP

UNIVERSAL

8' LENGTH FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY

18-8013S *SILVERADO 4000 Premium*



*



18-8004S
PRIMER
BULB

FUEL LINE ASSSEMBLY COMPONENTS



*

8' LENGTH FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8015S *SILVERADO 4000 Premium*



*



18-8005S
PRIMER
BULB

FUEL LINE ASSEMBLY COMPONENTS



*

12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY

18-8032S *SILVERADO 4000 Premium*



*



18-8004S
PRIMER
BULB

FUEL LINE ASSEMBLY COMPONENTS



*

* Tanks and Engines for picture purpose only.



18-7254
Replaces: Chrysler 3745414
Inlet: 3/8" - 24 • Outlet: 1/2" - 20
Use replacement gasket **18-0889**



18-7255
Replaces: Chrysler 3745415
Inlet: 3/8" - 24 • Outlet: 1/2" - 20



18-7256
Replaces: Mercruiser 32722,
Crusader 32722



18-7260



18-7264
Replaces: Chrysler 2279913,
1736073



18-7265
Replaces: Chris-Craft
16.83-08758, FI8308762



18-7266
Replaces: Ford DJL 9350A



18-7267
Replaces:
Mercruiser 62092, 62092T
OMC 982063
Gasket included



18-7268
Replaces: OMC 981650
Volvo 3855276
Dual Diaphragm requires sight glass



18-7270
Replaces: Crusader 21140
Gasket included



18-7272
Replaces: Crusader 97039



18-7274
Replaces: Mercruiser 86246,
86246T OMC 509409



18-7275
Replaces: Mercruiser 86247,86247T
OMC 509410
Gasket included



18-7278
Replaces: Mercruiser 86234A4, 86234A05
OMC 985602, 985603, 982240, 509395
Use replacement gasket **18-0889**
Use replacement pump filter **18-7860**



18-7281
Replaces: Volvo 826493, 3855276
OMC 981650
Gasket included



18-7282
Replaces: Mercruiser 42725A3
OMC 509407
Use replacement gasket **18-0889**
Use replacement pump filter **18-7784**



18-7283
Replaces:
Mercruiser 97401A2, 97401A8, 861678A1
OMC 509404
Use replacement gasket **18-0889**



18-7284
Replaces: Mercruiser 41141A2, 862077A1
OMC 509408
Use replacement gasket **18-0889**
Use replacement pump filter **18-7784**

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET



18-7286
Replaces: Volvo 841161



18-7288-1
Replaces:
Mercruiser 812454A1, 862048A1



18-7289
Replaces: OMC 982997
Gasket included



18-7326
ELECTRIC FUEL PUMP
• 8 psi, 25 gpm
Replaces: Mercruiser 805656A2
OMC/Volvo 3858261, 3850809,
3854620, 3857986



18-7330
ELECTRIC FUEL PUMP
• 120 psi
Replaces: OMC/Volvo 3857650,
3855958, 988037, 3854280



18-7331
ELECTRIC FUEL PUMP
• 8 psi, 45 gpm
Replaces: OMC/Volvo 3858714,
3850810, 3857985



18-7332
ELECTRIC FUEL PUMP
Includes bracket and mounting hardware
43 GPH – 7 PSI Max. – 1/4 NPSF for 3/8 hose
– operates with both gasoline and diesel fuel - 24 Volt only

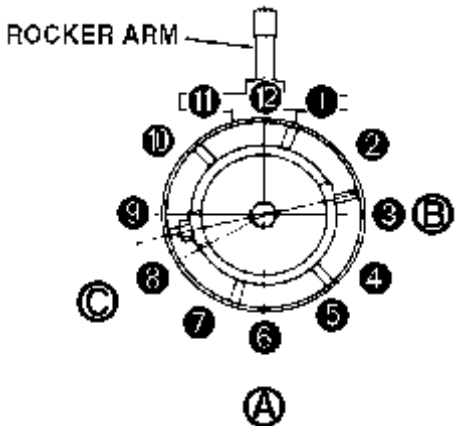


18-7333
ELECTRIC FUEL PUMP
UNIVERSAL
12V, 72GPH at 5.75 PSI, 1/4" NPSF
for 3/8" hose, for use with gasoline and diesel fuel.
OP72533 pressure safety switch recommended.

Year	Engine	Application	OE #	#'s Superseded from	Part #
Mercruiser					
1996	262/4.3L	Low Pressure Supply Pump For F.I. System	805656A2		**18-7326**
1996	262/4.3L	Carbureted w/electric pump - Low PSI	805656A2		**18-7326**
1992-93	262/4.3L	Carbureted w/electric pump - Low PSI	805656A2		**18-7326**
OMC					
1992-94	262/4.3L	Low Pressure	3858261	385,080,938,508,103,000,000	**18-7326**
1997-98	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		**18-7330**
1996	454/7.4L & 502/8.2L	Engines w/MPI - High Pressure	3857650		**18-7330**
1993-94	4.3L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	**18-7326**
1992-1994	454/7.4L & 502/8.2L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	**18-7331**
Volvo-Penta					
1994-99	262/4.3L (HU-WT)	High Pressure pump	3857650		**18-7330**
1994-99	262/4.3L GL/GS (All)	Carbureted - Low Pressure	3858261	3850809	**18-7326**
1994-99	262/4.3L GI (HU-WT)	W.Elec. Pump - Low Pressure	3858261	3850809	**18-7326**
1994-99	454/7.4L & 502/8.2L (HU-WT)	Low pressure system	3858714	3850810, 3857985	**18-7331**
1993-99	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		**18-7330**
1996-99	454/7.4L & 502/8.2L (HU-WT)	Engines w/MPI - High Pressure	3857650		**18-7330**
1994-99	5.0L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	**18-7326**
1994-99	454/7.4L & 502/8.2L (HU-WT)	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	**18-7331**
1992-93	454/7.4L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	**18-7331**

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET

Many fuel pumps are often used on similar engines. In order to identify the correct fuel pump for your application, it is necessary to determine the position of the inlet, outlet and separator fitting (where applicable) in relation to the rocker arm. The angle between the rocker arm and the fuel inlet is expressed in terms of clock position. Place pump with rocker arm in the 12 o'clock position. The rocker arm must be held behind the fuel pump body. (The bottom of the fuel pump body must face you.) Observe the relationship of the fuel inlet to the rocker arm. This position is the clock position of the pump. Examples of this in the outline drawing below show that if the fuel inlet is at position "A", it is considered a 6 o'clock pump, if at position "B". a 3 o'clock pump, and at position "C" an 8 o'clock pump.



AC STYLE FUEL PUMPS

Engines Manufactured Before February 1, 1979			CLOCK POSITION			
Engine	**Application**	**Flange I.D. #**	**Inlet**	**Outet**	**Separator**	**Part #**
GM153, 230, 250, 292, (4&6 cyl)	Crusader, Mercruiser, OMC	6790	8	4	—	18-7256
Hercules B, D , J , JXD, Series, M Series	Chris-Craft , US Marine, Owens Yacht	7241	6	9	—	—
GM225, PB-V215 (V-6)	OMC, Palmer	40001	8	4	—	—
GM-V-8, 283, 307, 327, 350, 409	Chris-Craft, Owens, Universal, Crusader	40155	9	3	10	18-7260
GM V-8 307, 350	OMC	40778	4	10	9	—
Chrysler V-8 273, 318, 340, 360	Chrysler	40781	4	8	—	18-7264
Engines Manufactured After January 31, 1979						
Chrysler V-8 318, 360	Chrysler	6766	4	8	4	18-7254
Chrysler V-8 361, 400, 413, 440	Chrysler	6767	4	8	4	18-7255
GM V-8 305, 350, 400	Mercruiser, OMC, Chris-Craft	41412	9	3	9	18-7265
Ford V-8 302, 351w	Ford, Mercruiser, Commander	41413	5	4	4	18-7266
Ford V-8 302, 351w	OMC, Mercruiser, Pleasurecraft, Thermo-Electron	41414	7	5	4	18-7267
GM V-8 305, 307, 350, 400	Harman, OMC, Thermo-Electron (5.25-6.5 PSI)	41415	7	5	8	18-7268*
GM V-8 454	Mercruiser	41416	9	8	7	—
GM V-8 305, 350, 400	Thermo-Electron (5.75-7PSI)	41417	7	5	8	18-7270
GM V-8 454	Thermo-Electron	41418	3	9	8	18-7271
GM V-8 283, 305, 350, 400	Chris-Craft, Crusader, Hardin, Thermo-Electron (5.75-6.5 PSI)	41419	3	9	8	18-7272
GM V-8 305, 350, 400	Mercruiser	41421	10	9	7	18-7274
GM V-8 454	Hawk, Mercruiser	41422	9	3	7	18-7275

*18-7268 – Dual Diaphragm requires sight glass

CARTER STYLE FUEL PUMPS

Engine	Application	Flange I.D. #	Inlet	Outet	Sight Tube Connection	Part #
GM (4 & 6 cyl) 153,181,250, 225	Chris-Craft, Indmar, Marine Power, Mercruiser, OMC	60032	8	4	3	18-7278
GM V-8 305, 350	Volvo Penta	61125/6973	9	11	9	18-7281
For Inline (4 cyl) 120, 140, 3.0L, 224 CID	Mercruiser	60337	8	3	8	18-7282
GM V-6 262/4.36	OMC	60201	2	4	9	18-7289
GM V-8 305, 350	Mercruiser, Panther	60600	10	9	4	18-7283
GM V-6 231, 262	Hardin, Mercruiser	60315	8	3	8	18-7284
XP Stamped Steel Pump	Volvo Penta AQ120B (spec# 867465), AQ125A/B, AQ131A/B/C/D, AQ140A (spec# 867464), BB140A, AQ145A, BB145A, AQ151A/B/C, AQ171A/C, AQ230A/B, AQ250A/B, AQ251A	60029	3	6	11	18-7286



18-7627
INTAKE MANIFOLD
Small-block GM with vortec cylinder heads



18-7628
INTAKE MANIFOLD
Small-block GM with vortec cylinder heads
Brass-lined water jackets for salt water applications

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

- Precision remanufactured to meet or exceed OEM specifications
- Re-calibrated and re-engineered to maximize fuel efficiency and performance
- All carburetors are flow tested throughout the entire throttle range
- Fuel mixture and idle settings are pre-set to ensure that only minor idle and choke adjustments are necessary during installation
- All bases are resurfaced and throttle shaft bushings replaced

UNIVERSAL CARBURETORS



18-7635
CARBURETOR (REMANUFACTURED)
300 CFM Holley 2V
Use replacement gasket **18-0360**



18-7636
CARBURETOR (REMANUFACTURED)
500 CFM Holley 2V
Use replacement gasket **18-0994**



18-7637
CARBURETOR (REMANUFACTURED)
600 CFM Holley 4V (Front inlet)
Gasket included • Use replacement gasket **18-0647**



18-7638
CARBURETOR (REMANUFACTURED)
600 CFM Holley 4V-side inlet



18-7640
CARBURETOR (REMANUFACTURED)
Universal Q-jet with electric choke
Use replacement carb kit **18-7018**
Use replacement gasket **18-0462**

MERCRUISER CARBURETORS

NEW CASTING NON-REMANUFACTURED



18-7370N
CARBURETOR
Replaces: 3310-860070A2
For: MCM 120/2.5L & 140/3.0L
Gasket included • Use replacement gasket **18-0994**



18-7373N
MERCARB 2V CARBURETOR
Replaces:
Mercruiser 3310-864941A01
2002-2004 4.3L engines (s/n OM615000-OW300012
Use Replacement Carb Kit **18-7098-1**
Gasket included • Use replacement gasket **18-0994**



18-7375N
CARBURETOR
Replaces: 3310-864942A01
For: 1998-2004 MCM 5.0L
Gasket included • Use replacement gasket **18-0994**



18-7376N
CARBURETOR
Replaces: 3310-864943A01
For: 1998 and newer 5.7L applications
Gasket included • Use replacement gasket **18-0994**



18-7615N
Q-JET CARBURETOR
Replaces: 1347-816373A4,
1347-804624R1,
1347-804624R02
Use Replacement Carb Kit **18-7095**
Gasket included • Use replacement gasket **18-2848**

ALL SIERRA CARBURETORS INCLUDE BASE GASKET



18-7603-1
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 1347-818622, 1376-5659A1, 1347-818622 1, 1347-818622R02
Rochester 7044185
Use replacement carb kit **18-7075**
Use replacement gaskets **18-0994 & 18-0434**



18-7604-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces:
Mercruiser 3304-9354A2, 1347-804623R02
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**



18-7605-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-9661A3, 1347-804623A1, 1347-804623R02
Rochester 17057283, 17057285, 17059291, 17059292, 17080564, 17080565
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**



18-7607-1
CARBURETOR (REMANUFACTURED)
Replaces: Rochester 17082403
For: Rochester Carb: Crusader 454
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**



18-7608-1
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 1347-818620, 1347-818620 1, 1347-818620R02, Rochester 7040080, 7040083, 7040089, 7042183, 7043183, 7043184, 17059057, 17059052
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**



18-7609-1
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 1347-818619, 1347-818619 1, 1347-818619 1R02, Rochester 7036543, 7040082, 7041369, 7043182, 7044182, 17059054
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**



18-7610-1
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 1347-818621, 1347-818621 1, 1347-818621 1R02
Rochester 17081060
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**



18-7611-2
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 3310-807312A1, 3310-807312R02
Use replacement carb kit **18-7098-1**
Use replacement gasket **18-0994**



18-7613-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Carter (Weber)
Replaces: Mercruiser 3310-806969A1, 3310-806969R01
Use replacement carb kit **18-7748**
Use replacement gasket **18-0467**



18-7615-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-816373A4, 1347-804624R1, 1347-804624R02
Rochester 17057298, 17059280, 17059288, 17080561, 17085013
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**



18-7616-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-8288A1, 1347-804626R02 Rochester 1708563, 17057287, 17059287, 17059290, 17080560
Use replacement carb kit **18-7072**
Use replacement gasket **18-2848**



18-7639
CARBURETOR (REMANUFACTURED)
Replaces: 3310-864943A01
Mercarb-5.7L 2V 1998 and newer 5.7L (OL010337-OW300754) & 5.7L MIE (OL002003-OW090899)
Use replacement carb kit **18-7098-1**
Use replacement gasket **18-0994**



18-7617-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-9863A3, 1347-804625R1, 1347-804625R02
Rochester 17059280
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

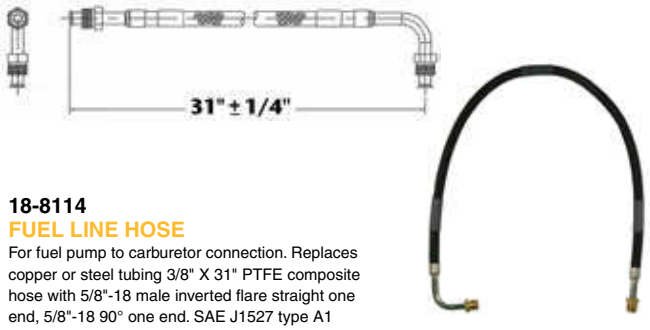


18-7618-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 13478289A1, 1347-804624R1, 1347-804624R02
Rochester 17059289, 7044291, 17080561, 17080562
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

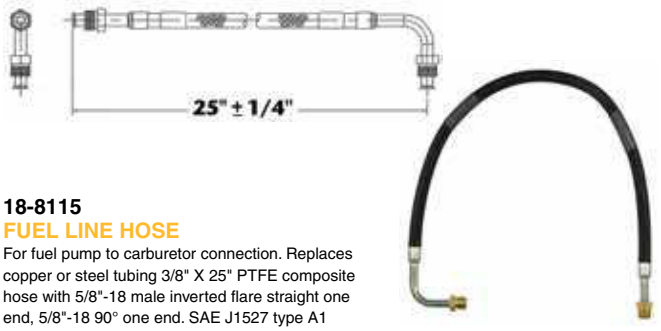


18-7619-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-9142A2, 1347-8460 A3
Rochester 17081299, 17083522, 17059283, 17059298
Use replacement carb kit **18-7077**
Use replacement gasket **18-0462**

CARB APPLICATION BEGINS ON NEXT PAGE



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

MERCRUISER CARBURETORS APPLICATION

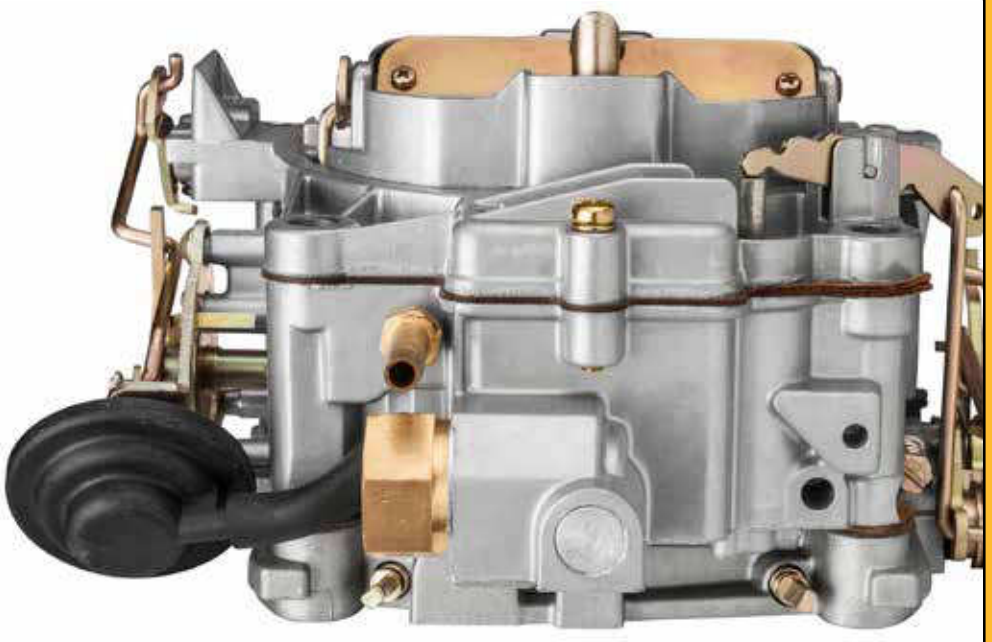
Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb #	Replacement Carb #	Mfg. Carb.	Carb Code & Model	Carb #
90	1970-1971	L4	2851424	3225967	1351-4263A1	1347-818619 1	7040082	R2/2GC	18-7609-1
90	1972	L4	3225868	3226957	1351-4263A2	1347-818619 1	7041369	R2/2GC	18-7609-1
110	1963-1966	L4	1357370	2044033	1336-2076	—	7036543	R2/2GC	18-7609-1
120	1972-1973	L4	3377341	3770649	1351-4263A3	1347-818619 1	7041369	R2/2GC	18-7609-1
120	1974-1975	L4	3770650	4469865	1351-5202A1	1347-818619 1	7043182	R2/2GC	18-7609-1
120	1976-1978	L4	4469866	5192048	1351-6065A2	1347-818619 1	7044182	R2/2GC	18-7609-1
120	1979-1982	L4	5192049	6229717	1351-7354A1	1347-818619 1	17059054	R2/2GC	18-7609-1
120/2.5L	1983-1989	L4	6229718	OC853255	1351-8480A2	1348-818621 1	17081060	R2/2GC	18-7610-1
140	1970	L4	2816417	2911439	1351-4032A1	1347-818620 1	7040080	R2/2GC	18-7608-1
140	1970-1973	L4	2911440	3771644	1351-4293A1	1347-818620 1	7040084	R2/2GC	18-7608-1
140	1974-1978	L4	3771645	5157668	1351-5203A1	1347-818620 1	7043184	R2/2GC	18-7608-1
140	1979-1982	L4	5157669	6229717	1351-7355A1	1347-818620 1	17059052	R2/2GC	18-7608-1
140/3.0L	1983-1989	L4	6229718	OC856556	1351-8480A2	1348-818621 1	17081060	R2/2GC	18-7610-1
165 (6 Cyl)	1970-1972	L6	2770032	3354791	1351-4282A1	1347-818620 1	7040083	R2/2GC	18-7608-1
165 (6 Cyl)	1972-1973	L6	3354702	3774864	1351-4871A1	1347-818620 1	7042183	R2/2GC	18-7608-1
165 (6 Cyl)	1974-1978	L6	3774865	5178958	1351-5204A1	1347-818620 1	7043183	R2/2GC	18-7608-1
488	—	—	6170297	1347-8460 6916778	1347-9142A2	—	17059283 17059298 17083522 17081299	R4/4ME	18-7619-1
165 (6 Cyl)	1979-1981	L6	5178959	5813433	1351-7356A1	1347-818620 1	17059050	R2/2GC	18-7608-1
180/1903.7LX	—	—	6916779	Later	1347-8460 1347-9142A2	—	17059283 17059298 17083522 17081299 17083522	R4/4ME R4/4ME	18-7619-1
205/4.3LX	1985-1991	V-6	OA331455	OD714369	3304-9354A2	3304-9354A2	N/A	R4/4MV	18-7604-1
898/200/5.0L	1987-95	V-8	OB525982	OF600999	1389-9670A2	3310-807312A1	N/A	M2/MERCARB	18-7611-2
888	1971-1977	V-8	3108723	4887829	1376-5659A1	1376-818622 1	7044185	R2/2GC	18-7603-1
228	1977-1978	V-8	4765100	5069430	1347-6427A1	1347-9661A3	17057282	R4/4MV	18-7605-1
228 TR &MIE	1977-1978	V-8	4765100	5069430	1347-6438A1	1347-9661A3	17057283	R4/4MV	18-7605-1
228	1978-1981	V-8	5069431	6021783	1347-7361A1	1347-9661A3	17059292	R4/4MV	18-7605-1
228	1982	V-8	6021784	6218461	1347-8296A4	1347-9661A3	17080565	R4/4MV	18-7605-1
223/230/5.0LX	1983-1995	V-8	6218462	OF600999	1347-9661A3	1347-9661A3	17080565	R4/4MV	18-7605-1
228 MIE	1978-1982	V-8	5069431	6040745	1347-7364A1	1347-9661A3	17059291	R4/4MV	18-7605-1
230 MIE	1982-1987	V-8	6040746	OB788151	1347-8290A1	1347-9661A3	17080564	R4/4MV	18-7605-1
255 MIE (GM)	1975-1978	V-8	4175500	4924564	1347-5732A1	1347-8289A1	7044291	R4/4MV	18-7618-1
255 MIE (GM)	1978	V-8	4924565	5195908	1347-7062A1	1347-8289A1	17059289	R4/4MV	18-7618-1
255 MIE (GM)	1979-1980	V-8	5195909	5907057	1347-7365A1	1347-8289A1	17059289	R4/4MV	18-7618-1
260 MIE	1980-1986	V-8	5907058	OB522505	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
260/5.7MIE	1987-1993	V-8	OB522506	OF024999	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
255	1975-1976	V-8	41745500	4767999	1347-5732A1	1347-8289A1	7044291	R4/4MV	18-7618-1
260	1978	V-8	4908850	5060805	1347-6492A1	1347-816373A4	17057298	R4/4MV	18-7615-1
260	1978-1982	V-8	5060806	6024393	1347-7362A1	1347-816373A4	17059288	R4/4MV	18-7615-1
260	1982-1986	V-8	6024393	OB525981	1347-8292A4	1347-816373A4	17080561	R4/4MV	18-7615-1
260/5.7L ALPHA	1987-1993	V-8	OB525982	OF000454	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
5.7L(2BBL)	1996-1997	V-8	OF601000	OK999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611-1

APPLICATION CONTINUED ON NEXT PAGE

MERCRUISER CARBURETORS APPLICATION

Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb #	Replacement Carb #	Mfg. Carb.	Carb Code & Model	Carb #
5.7L (Gen II)	1998-2004	V-8	OL010037	OW300754	3310-864943101	3310-864943101	N/A	M2/MERCARB	18-7639
5.7L BRAVO (w/o High Rise Intake)	1987-1991	V-8	OB525982	OD617327	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
5.7L BRAVO (w/ High Rise Intake)	1987-1991	V-8	OB525982	OD617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
350 MAGNUM ALPHA	1986-1991	V-8	OA635178	OD617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
5.7L SKI	1985-1993	V-8	OA338533	OF025099	1347-9415T	1347-9415T	17085013	R4/4MV	18-7615-1
5.7L SKI(2BBL)	1996-1997	V-8	OF775200	OK999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611-2
300MR/TRS	1985-1986	V-8	6668677	OB430367	1347-7498A7	1347-7498A7	17059280	R4/4MV	18-7615-1
330 MCM	1977-1978	V-8	4623115	5027230	1347-6493A1	1347-8291A3	17057287	R4/4MV	18-7616-1
330 MCM	1977-1981	V-8	5027231	6083144	1347-7363A1	1347-8291A3	17059290	R4/4MV	18-7616-1
330 MCM	1982-1987	V-8	6083145	OB816540	1347-8291A3	1347-8291A3	1708563	R4/4MV	18-7616-1
330 MIE	1977-1978	V-8	4623115	5226384	1347-6493A1	1347-8288A1	17057287	R4/4MV	18-7616-1
330 MIE	1979-1980	V-8	5226385	5889913	1347-7366A1	1347-8288A1	17059287	R4/4MV	18-7616-1
340/7.4L MIE	1981-1992	V-8	5889914	OD715493	1347-8288A1	1347-8288A1	17080560	R4/4MV	18-7616-1
7.4L MIE	1995-1997	V-8	OF350000	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
7.4L BRAVO I/II	1988-1991	V-8	OB771113	OD603117	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616-1
7.4L BRAVO I/II	1995-1997	V-8	OF352000	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
7.4L BRAVO III	1996-1997	V-8	OF800700	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
370/400	1978-1987	V-8	4179554	OB714586	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617-1
454 MAG ALPHA	1986-1988	V-8	OA631894	OB785148	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616-1
454 MAG BRAVO	1988-1992	V-8	OB721206	OD808068	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617-1





ALL SIERRA CARBURETORS INCLUDE BASE GASKET

NEW CASTING NON-REMANUFACTURED



18-7615N
Q-JET CARBURETOR
Replaces: 1347-816373A4, 1347-804624R1, 1347-804624R02
Use replacement carb kit **18-7095**

Heat riser choke



18-7608-1
CARBURETOR (REMANUFACTURED)
2 Barrel Rochester
Replaces: OMC 381668, 980528, 982219, 982217
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**

Heat riser choke



18-7609-1
CARBURETOR (REMANUFACTURED)
2 Barrel Rochester
Replaces: OMC 382733, 980530, 982217,984180, 381494, 772831
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**



18-7615-1
CARBURETOR (REMANUFACTURED)
4 Barrel Rochester
Replaces: OMC 981705, 982223, 983855, 981359, 981564, 985822, 981803, 981428
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**



18-7605-1
CARBURETOR (REMANUFACTURED)
4 Barrel Rochester
Replaces: OMC 382821, 383766, 384194
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**



18-7619-1
CARBURETOR (REMANUFACTURED)
For: V-8, 305 & 350 CID
Models: AQ225B, C, D, E, F, 225 A,B, BB225 A, AV, B, C, 290 A, AQ260A, B, 260 A, AV, B, C, 501 A/M S4A, 570 M S4A
Use replacement carb kit **18-7095**
Use replacement gasket **18-0462**

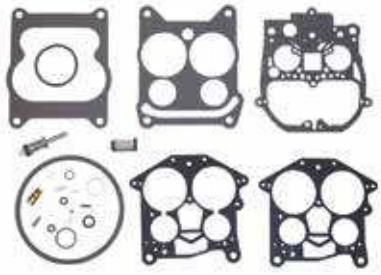
OMC STERN DRIVE CARBURETOR APPLICATION

HP	MODEL	YEAR	OMC CARBURETOR #	MFG CARBURETOR #	CARB. CODE & MODEL	PART #
80	80	1968-1969	382733, 772831	7028085, 17059053, 17086064, 17087311	R2, 2GC	18-7609-1
90	90	1970-1971	382733, 772831	7028085, 17059053, 17086064, 17087311	R2, 2GC	18-7609-1
120	120 (400 SERIES)	1972-1986	381668, 980528, 982219	7044186, 17059056	R2, 2GC	18-7608-1
140	140 (400 SERIES)	1973-1985	979821, 980530, 982217, 984180	17086107	R2, 2GC	18-7608-1
155	155	1967-1972	772831	7026180	R2, 2GC	18-7609-1
165	165	1972-1976	979821, 980530	17086107	R2, 2GC	18-7609-1
185	185	1989	984180	17086064	R2, 2GC	18-7609-1
200	200	1966-1968	381494	7025187	R2, 2GC	18-7609-1
210	210	1968-1972	382821, 383866	7028282, 7028280	R4, 4MV	18-7605-1
214	215	1971-1976	382821	7028280	R4, 4MV	18-7605-1
225	225	1971-1976	382821	7028280	R4, 4MV	18-7605-1
230	230	1971-1976	382821	7028280	R4, 4MV	18-7605-1
230	230 (800 SERIES)	1979-1989	981705, 982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
245	245	1972-1975	384194	7040284	R4, 4MV	18-7605-1
250	250	1970-1974	384194	7040284	R4, 4MV	18-7605-1
260	260 (800 SERIES)	1975-1976	384194	7040284	R4, 4MV	18-7605-1
260	260 (800 SERIES)	1979-1989	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	2.5L	1982-1986	982219, 982217	17059056, 17059053	R2, 2GC	18-7608-1
	3.0L	1982-1986	982219, 982217	17059056, 17059053	R2, 2GC	18-7608-1
	3.0L	1987-1990	984180	17086064	R2, 2GC	18-7608-1
	3.8L (4V)	1979-1985	983855	17082515, 17085010	R4, 4MV	18-7615-1
	4.3L (4V)	1979-1989	983855	17082515, 17085010	R4, 4MV	18-7615-1
	5.0L (GM / 4V)	1979-1989	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	5.7L (4V)	1979-1989	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	305 CID ①	1977-1983	981359, 982215,	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	350 CID ①	1977-1983	981564, 982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	350 (4V)	1988-1989	985822	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	454 CID ①	1977-1978	981803, 981428	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1

① In-Board



18-7039
CARB KIT
Contains adjustable needles & seats



18-7095
CARB KIT

CARBURETOR TO CARBURETOR KIT INTERCHANGE

Carburetor #	Carb. Kit #	Float #
INBOARD		
CARTER/WEBER		
2617	18-7725	—
2618	18-7725	—
2669	18-7025	—
2853	18-7022	18-7201
2911	18-7725	—
2912	18-7725	—
2935	18-7725	—
2955	18-7022	—
3035	18-7725	—
3041	18-7022	18-7201
3116	18-7022	18-7201
3117	18-7725	—
3157	18-7725	—
3195	18-7725	—
3204	18-7022	18-7201
3205	18-7025	—
3212	18-7726	—
3213	18-7091	—
3214	18-7091	—
3285	18-7022	18-7201
3314	18-7022	18-7201
3354	18-7022	18-7201
3355	18-7725	—
3389	18-7725	—
3390	18-7725	—
3392	18-7091	—
3543	18-7091	—
3660	18-7022	—
3887	18-7022	18-7201
3951	18-7080	—
3971	18-7080	—
3979	18-7726	—
3980	18-7089	—
3981	18-7726	—
4157	18-7022	18-7201
4207	18-7080	—
4208	18-7080	—
4268	18-7726	—
4394	18-7080	—
4476	18-7091	—
4695	18-7023	—
4699	18-7089	—
6117	18-7023	—
6130	18-7089	—

Carburetor #	Carb. Kit #	Float #
CARTER/WEBER (CONT.)		
6212	18-7089	—
6310	18-7022	—
6446	18-7092	—
9263	18-7091	—
9264	18-7091	—
9661	18-7749	—
9770	18-7749	—
9781	18-7749	—
9770SA	18-7749	—
9781S	18-7749	—
9600	18-7748	—
9662	18-7748	—
9663	18-7748	—
9665	18-7748	—
9666	18-7748	—
9772	18-7748	—
9773	18-7748	—
9774	18-7748	—
9776	18-7748	—
9776	18-7748	—
9777	18-7748	—
9780	18-7748	—
9782	18-7748	—
9665S	18-7748	—
9772SA	18-7748	—
9776S	18-7748	—
9776SA	18-7748	—
9776SB	18-7748	—
9779S	18-7748	—
9780S	18-7748	—
FORD		
C9FF-9510-D	18-7096	18-7206
C9FF-9510-E	18-7096	18-7206
D1FF-9510-LA	18-7081	18-7206
D1FF-9510-MA	18-7096	18-7206
D1FF-9510-NA	18-7096	18-7206
D1JJ-9510-B	18-7081	18-7206
D2JL-9510-C	18-7096	18-7206
D2JL-9510-E	18-7096	18-7206
D3JL-9510-S	18-7081	18-7206
D4JL-9510-F	18-7017	—
D4JL-9510-G	18-7017	—
D4JL-9510-J	18-7017	—
E0JL-9510-CA	18-7096	—

Carburetor #	Carb. Kit #	Float #
FORD (CONT.)		
E8JL-9510-DA	18-7017	—
E9JL-DA	18-7017	—
F1JL-AA	18-7236	—
F1JL-EA	18-7727	—
F1JL-BA	18-7729	—
F1JL-CA	18-7245	—
F1JL-EA	18-7727	—
HOLLEY		
R-4397A	18-7096	
R-4473A	18-7096	18-7206
R-4473AAS	18-7096	18-7206
R-4607A	18-7096	18-7206
R-4608A	18-7096	18-7206
R-4608AAS	18-7096	18-7206
R-6150A	18-7081	18-7206
R-6151A	18-7096	18-7206
R-6151AAA	18-7096	18-7206
R-6152A	18-7096	18-7206
R-6152AAA	18-7096	18-7206
R-6317A	18-7081	18-7206
R-6317-1A	18-7081	18-7206
R-6407A	18-7096	18-7206
R-6647A	18-7728	—
R-6647AAA	18-7728	—
R-6576A	18-7096	18-7206
R-7036A	18-7081	18-7206
R-7128A	18-7017	—
R-7159A	18-7017	—
R-7163A	18-7017	—
R-9392A	18-7096	—
R-9393A	18-7729	—
R-9394A	18-7729	—
R-50399A	18-7729	—
R-50399-1A	18-7729	—
R-50405A	18-7729	—
R-50405-1A	18-7729	—
R-50417A	18-7236	—
R-50417-1A	18-7236	—
R-50418A	18-7729	—
R-50419A	18-7729	—
R-50419-1A	18-7237	—
R-50419-2A	18-7237	—
R-50461A	18-7236	—
R-50461-1A	18-7236	—

CARBURETOR TO CARBURETOR KIT INTERCHANGE (Cont.)

Carburetor #	Carb. Kit #	Float #
HOLLEY (CONT.)		
R-50462A	18-7729	—
R-50462-1A	18-7729	—
R-50463A	18-7237	—
R-50463-1A	18-7237	—
R-50464A	18-7017	—
R-50467A	18-7236	—
R-50467-1A	18-7236	—
R-50468A	18-7729	—
R-50468-1A	18-7729	—
R-50469A	18-7245	—
R-50469-1A	18-7245	—
R-50470A	18-7017	—
R-50483A	18-7727	—
R-80262A	18-7729	—
R-80263A	18-7236	—
R-80264A	18-7729	—
R-80265A	18-7237	—
R-80311A	18-7241	—
R-80311-1A	18-7241	—
R-80311-2A	18-7241	—
R-80312A	18-7238	—
R-80312-1A	18-7238	—
R-80313A	18-7246	—
R-80313-1A	18-7246	—
R-80315A	18-7237	—
R-80315-1A	18-7237	—
R-80316A	18-7246	—
R-80316-1A	18-7246	—
R-80318A	18-7017	—
R-80318-1A	18-7017	—
R-80319A	18-7245	—
R-80319-1A	18-7245	—
R-80320A	18-7236	—
R-80320-1A	18-7236	—
R-80321A	18-7246	—
R-80321-1A	18-7246	—
R-80328A	18-7239	—
R-80328-1A	18-7239	—
R-80328-2A	18-7239	—
R-80330A	18-7241	—
R-80330-1A	18-7241	—
R-80378A	18-7242	—
R-80378-1A	18-7242	—
R-80382A	18-7244	—
R-80382-1A	18-7244	—
R-80383A	18-7245	—
R-80383-1A	18-7245	—
R-80385A	18-7246	—
R-80386A	18-7244	—
R-80386-1A	18-7244	—
R-80390A	18-7243	—
R-80364	18-7729	—
R-80434	18-7730	—
R-80444A	18-7241	—
R-84018AA	18-7039	—
HOLLY (CONT.)		
R-84022AA	18-7040	—
R-84023AA	18-7039	—
R-84024AA	18-7040	—
R-84026AA	18-7040	—
R-84026-1AA	18-7040	—
R-84026-2AA	18-7040	—
R-84028AA	18-7039	—
R-84037AA	18-7040	—
R-84038AA	18-7039	—
R-84039AA	18-7039	—
R-84040AA	18-7040	—
R-84041AA	18-7070	—
R-84042AA	18-7040	—
R-84044AA	18-7039	—
R-84044-1AA	18-7039	—
R-84046A	18-7727	—
R-84046AA	18-7039	—
MERCURY MARINE		
1336-2076	18-7070	18-7200
1336-3594A1	18-7070	18-7200
1337-2103	18-7078	—
1337-2604	18-7078	—
1338-2161	18-7071	—
1338-2166	18-7071	—
1338-2428	18-7071	—
1338-2431	18-7071	—
1338-2608	18-7071	—
1338-2609	18-7071	—
1338-2633	18-7070	18-7200
1338-2991	18-7070	18-7200
1346-2770	18-7080	—
1347-3237A2	18-7072	18-7201
1347-3237A3	18-7072	18-7201
1347-3237A4	18-7072	18-7201
1347-3342	18-7072	18-7201
1347-3353	18-7072	18-7201
1347-3689A1	18-7072	18-7201
1347-4179A1	18-7072	18-7201
1347-4179A2	18-7072	18-7201
1347-4180A1	18-7072	18-7201
1347-4533A1	18-7072	18-7201
1347-5326A2	18-7072	18-7201
1347-5732A1	18-7072	18-7201
1347-5981A1	18-7072	18-7201
1347-6427A1	18-7072	18-7201
1347-6438A1	18-7072	18-7201
1347-6492A1	18-7072	18-7201
1347-6493A1	18-7072	18-7201
1347-7062A1	18-7072	18-7201
1347-7361A1	18-7095	18-7201
1347-7362A1	18-7095	18-7201
1347-7363A1	18-7095	18-7201
1347-7364A1	18-7095	18-7201
1347-7365A1	18-7095	18-7201
1347-7366A1	18-7095	18-7201
MERCURY MARINE (CONT.)		
1347-7498A2	18-7095	18-7201
1347-7498A7	18-7095	18-7201
1347-8288A1	18-7095	18-7201
1347-8289A1	18-7095	18-7201
1347-8290A1	18-7095	18-7201
1347-8291A3	18-7095	18-7201
1347-8292A4	18-7095	18-7201
1347-8296A4	18-7095	18-7201
1347-8460A3	18-7077	18-7201
1347-9142A2	18-7095	18-7201
1347-9415T	18-7095	18-7201
1347-9661A3	18-7095	18-7201
1347-9662A4	18-7095	18-7201
1347-9863A3	18-7095	18-7201
1351-3635A1	18-7070	18-7200
1351-4032A1	18-7070	18-7200
1351-4263A1	18-7070	18-7200
1351-4263A2	18-7070	18-7200
1351-4263A3	18-7070	18-7200
1351-4282A1	18-7070	18-7200
1351-4293A1	18-7070	18-7200
1351-4871A1	18-7070	18-7200
1351-5202A1	18-7070	18-7200
1351-5203A1	18-7070	18-7200
1351-5204A1	18-7070	18-7200
1351-6065A2	18-7070	18-7200
1351-7354A1	18-7070	18-7200
1351-7355A1	18-7070	18-7200
1351-7356A1	18-7070	18-7200
1351-8480A2	18-7070	18-7200
1356-4066	18-7096	18-7206
1356-4642	18-7081	18-7206
1356-5155	18-7096	18-7206
1356-5169	18-7096	18-7206
1376-5659A1	18-7075	18-7202
1376-5659A2	18-7075	18-7202
1376-5744A1	18-7075	18-7202
1376-5990A1	18-7076	18-7202
1376-6152A1	18-7075	18-7202
1376-6491A1	—	18-7202
1376-8295A3	—	18-7202
1389-815396A2	18-7098-1	18-7202
1389-815397A2	18-7098-1	18-7202
1389-8488A2	18-7097	18-7202
1389-8489A5	18-7097	18-7202
1389-8490A2	18-7097	18-7202
1389-9562A1	18-7098-1	18-7202
1389-9563A1	18-7098-1	18-7202
1389-9564A1	18-7098-1	18-7202
1389-9670A2	18-7098-1	18-7202
3300-8886A2	18-7095	18-7201
3304-9353A2	18-7097	18-7202
3304-9354A2	18-7095	18-7201
3304-9565A1	18-7098-1	18-7202

CARBURETOR TO CARBURETOR KIT INTERCHANGE (Cont.)

Carburetor #	Carb. Kit #	Float #
ROCHESTER		
17056287	18-7072	18-7201
17057130	18-7086	18-7202
17057131	18-7086	18-7202
17057132	18-7076	18-7202
17057133	18-7086	18-7202
17057134	18-7086	18-7202
17057138	18-7086	18-7202
17057139	—	18-7202
17057282	18-7072	18-7201
17057283	18-7072	18-7201
17057287	18-7072	18-7201
17057290	18-7095	18-7201
17057292	18-7072	18-7201
17057295	18-7072	18-7201
17057298	18-7072	18-7201
17057299	18-7072	18-7201
17058280	18-7072	18-7201
17059050	18-7070	18-7200
17059051	18-7086	18-7200
17059052	18-7070	18-7200
17059053	18-7070	18-7200
17059054	18-7070	18-7200
17059055	—	18-7200
17059056	—	18-7200
17059057	18-7086	18-7200
17059058	18-7086	18-7200
17059059	18-7086	18-7202
17059060	18-7086	18-7200
17059280	18-7095	18-7201
17059283	18-7095	18-7201
17059285	18-7095	18-7201
17059286	18-7095	18-7201
17059287	18-7095	18-7201
17059288	18-7095	18-7201
17059289	18-7095	18-7201
17059290	18-7095	18-7201
17059291	18-7095	18-7201
17059292	18-7095	18-7201
17059293	18-7095	18-7201
17059294	18-7095	18-7201
17059295	18-7095	18-7201
17059296	18-7095	18-7201
17059298	18-7095	18-7201
17065977	18-7072	18-7201
17080050	18-7086	18-7200
17080350	—	18-7202
17080560	18-7095	18-7201
17080561	18-7095	18-7201
17080562	18-7095	18-7201
17080563	18-7095	18-7201
17080564	18-7095	18-7201
17080565	18-7095	18-7201
17081060	18-7070	18-7200
17081299	18-7077	18-7201
17082403	18-7095	18-7201
ROCHESTER (CONT.)		
17083110	18-7086	18-7200
17083515	18-7095	18-7201
17083522	18-7095	18-7201
17084001	18-7095	18-7201
17084516	18-7095	18-7201
17085008	18-7086	18-7200
17085010	18-7072	18-7201
17085013	18-7095	18-7201
17086064	18-7070	18-7200
17086069	18-7095	18-7201
17086107	18-7086	18-7200
17086115	18-7095	18-7201
17086116	18-7095	18-7201
17086117	18-7095	18-7201
17087311	18-7070	18-7200
17087311	18-7095	18-7201
7013071	18-7019	—
7015087	—	18-7200
7015088	—	18-7200
7015089	—	18-7200
7015090	18-7019	—
7015091	18-7019	—
7015097	—	18-7200
7015098	—	18-7200
7019082	18-7070	18-7200
7019084	18-7019	—
7020082	—	18-7200
7020084	18-7019	—
7020085	18-7019	—
7020087	18-7078	—
7020088	18-7070	18-7200
7020991	18-7078	—
7020992	18-7070	18-7200
7020993	18-7070	18-7200
7020994	18-7071	—
7020995	18-7078	—
7020996	18-7071	—
7023080	—	18-7200
7023084	18-7078	—
7023085	18-7078	—
7023088	18-7078	—
7023089	18-7078	—
7023181	18-7078	—
7023183	18-7078	—
7023186	—	18-7200
7023188	—	18-7200
7024083	18-7071	—
7024084	18-7078	—
7024086	18-7078	—
7024087	18-7071	—
7024089	18-7071	—
7024180	18-7071	—
7024181	18-7071	—
7024182	18-7078	—
7024188	—	18-7200
ROCHESTER (CONT.)		
7025082	18-7070	18-7200
7025180	18-7078	—
7025183	18-7071	—
7025184	18-7071	—
7025188	18-7070	18-7200
7025564	18-7078	—
7025638	18-7071	—
7025662	18-7071	—
7025756	18-7078	—
7026084	18-7070	—
7026088	18-7070	18-7200
7027080	18-7072	18-7201
7027081	18-7072	18-7201
7027083	18-7072	18-7201
7027088	18-7072	18-7201
7028085	18-7070	18-7200
7028086	18-7070	18-7200
7028188	18-7070	18-7200
7028280	18-7072	18-7201
7028282	18-7072	18-7201
7029280	18-7072	18-7201
7029285	18-7072	18-7201
7036543	18-7070	18-7200
7036646	18-7070	18-7200
7037082	18-7072	18-7201
7040080	18-7070	18-7200
7040081	18-7070	18-7200
7040082	18-7070	18-7202
7040083	18-7070	18-7200
7040084	18-7070	18-7200
7040283	18-7072	18-7201
7040284	18-7072	18-7201
7041187	—	18-7200
7041280	18-7072	18-7201
7041285	18-7072	18-7201
7041369	18-7070	18-7200
7041831	18-7072	18-7201
7042181	—	18-7200
7042183	18-7070	18-7200
7043182	18-7070	18-7200
7043183	18-7070	18-7200
7043184	18-7070	18-7200
7043259	—	18-7201
7043282	—	18-7201
7044182	18-7070	18-7200
7044185	18-7075	18-7202
7044186	—	18-7200
7044187	18-7075	18-7202
7044283	18-7072	18-7201
7044284	18-7072	18-7201
7044286	18-7072	18-7201
7044287	18-7072	18-7201
7044288	18-7072	18-7201
7044289	18-7072	18-7201
7044290	18-7072	18-7201

CARBURETOR TO CARBURETOR KIT INTERCHANGE (Cont.)

Carburetor #	Carb. Kit #	Float #
ROCHESTER (CONT.)		
7044291	18-7072	18-7201
7045197	18-7076	18-7202
7045282	—	18-7201
7045283	18-7072	18-7201
SOLEX		
44PA1	18-7000	—
44PHN-3	18-7001	—
VOLVO-PENTA		
826359-2	18-7095	18-7201
826414-5	18-7086	18-7202
826415-2	18-7095	18-7201
826442-6	18-7095	18-7201
835556-2	18-7095	18-7201
841667-9	18-7086	18-7202
856138-3	18-7072	18-7201
856236-5	18-7040	—
841047-4	18-7095	18-7201
841048-2	18-7086	18-7202
841313-0	18-7095	18-7202
M875398-0	18-7085	—
ZENITH		
34VN	18-7008	—
8963, A-J	18-7732	—
8983, A-H	18-7732	—
12091, A	18-7732	—
12206	18-7732	—
ZENITH-STROMBERG		
C1865F	18-7085	—
C1865R	18-7085	—
C3040F	18-7085	—
C3040R	18-7085	—
C3098F	18-7085	—
C3098R	18-7085	—
C3200F	18-7085	—
C3200R	18-7085	—
C3201F	18-7085	—
C3201M	18-7085	—
C3201R	18-7085	—
C3231F	18-7085	—
C3231R	18-7085	—
C3232F	18-7085	—
C3232M	18-7085	—
C3232R	18-7085	—

OUTBOARD
TILLOTSON

Carb #	Carb Kit #	Needle & Seat #
AJ-50A	18-7013	18-7057
AJ-52A	18-7013	18-7057
AJ-53A	18-7013	18-7057
AJ-53AT	18-7013	18-7057
AJ-54A	18-7013	18-7057
AJ-54AT	18-7013	18-7057
AJ-55AO	18-7013	18-7057
AJ-55AT	18-7013	18-7057

Carburetor #	Carb. Kit #	Needle & Seat #
TILLOTSON (CONT.)		
AJ-56A	18-7013	18-7057
AJ-56AB	18-7013	18-7057
AJ-57A	18-7013	18-7057
CO-10A	18-7037	18-7057
CO-10B	18-7037	18-7057
CO-11A	18-7037	18-7057
CO-1A	18-7037	18-7057
CO-2A	18-7037	18-7057
CO-3A	18-7037	18-7057
CO-4A	18-7037	18-7057
CO-4B	18-7037	18-7057
CO-4C	18-7037	18-7057
CO-4D	18-7037	18-7057
CO-5A	18-7037	18-7057
CO-6A	18-7037	18-7057
CO-6B	18-7037	18-7057
CO-6C	18-7037	18-7057
CO-7A	18-7037	18-7057
CO-7B	18-7037	18-7057
CO-7C	18-7037	18-7057
CO-8A	18-7037	18-7057
CO-9A	18-7037	18-7057
KA-10A	18-7013	18-7057
KA-10AT	18-7013	18-7057
KA-11A	18-7013	18-7057
KA-11AT	18-7013	18-7057
KA-12A	18-7013	18-7057
KA-12AT	18-7013	18-7057
KA-13A	18-7013	18-7057
KA-13AT	18-7013	18-7057
KA-14A	18-7013	18-7057
KA-14AT	18-7013	18-7057
KA-15A	18-7013	18-7057
KA-16A	18-7013	18-7057
KA-16AT	18-7013	18-7057
KA-17A	18-7013	18-7057
KA-17AT	18-7013	18-7057
KA-18A	18-7013	18-7057
KA-18AT	18-7013	18-7057
KA-19A	18-7013	18-7057
KA-19AT	18-7013	18-7057
KA-20A	18-7013	18-7057
KA-21A	18-7013	18-7057
KA-21AT	18-7013	18-7057
KA-21B	18-7013	18-7057
KA-21BT	18-7013	18-7057
KA-21C	18-7013	18-7057
KA-21CT	18-7013	18-7057
KA-21D	18-7013	18-7057
KA-21DT	18-7013	18-7057
KA-22A	18-7013	18-7057
KA-22B	18-7013	18-7057
KA-22C	18-7013	18-7057
KA-23A	18-7013	18-7057

Carburetor #	Carb. Kit #	Needle & Seat #
TILLOTSON (CONT.)		
KA-24A	18-7013	18-7057
KA-24AT	18-7013	18-7057
KA-25A	18-7013	18-7057
KA-26A	18-7013	18-7057
KA-26B	18-7013	18-7057
KA-27A	18-7013	18-7057
KA-2A	18-7013	18-7057
KA-2AT	18-7013	18-7057
KA-5A	18-7013	18-7057
KA-5A	18-7013	18-7057
KA-7A	18-7013	18-7057
KA-7B	18-7013	18-7057
KA-8A	18-7013	18-7057
KA-8AT	18-7013	18-7057
KA-9A	18-7013	18-7057
KA-9AT	18-7013	18-7057
KB-10A	18-7013	18-7057
KB-11A	18-7013	18-7057
KB-12A	18-7013	18-7057
KB-14A	18-7013	18-7057
KB-3A	18-7013	18-7057
KB-3AT	18-7013	18-7057
KB-4A	18-7013	18-7057
KB-5A	18-7013	18-7057
KB-6A	18-7013	18-7057
KB-6B	18-7013	18-7057
KB-7A	18-7013	18-7057
KB-7B	18-7013	18-7057
KB-8A	18-7013	18-7057
KB-9A	18-7013	18-7057
KC-10A	18-7013	18-7057
KC-10AT	18-7013	18-7057
KC-11A	18-7013	18-7057
KC-11AT	18-7013	18-7057
KC-13A	18-7013	18-7057
KC-14A	18-7013	18-7057
KC-14AT	18-7013	18-7057
KC-15A	18-7013	18-7057
KC-15AT	18-7013	18-7057
KC-1A	18-7013	18-7057
KC-1AT	18-7013	18-7057
KC-2A	18-7013	18-7057
KC-2AT	18-7013	18-7057
KC-3A	18-7013	18-7057
KC-3AT	18-7013	18-7057
KC-4A	18-7013	18-7057
KC-5A	18-7013	18-7057
KC-5AT	18-7013	18-7057
KC-5B	18-7013	18-7057
KC-5BT	18-7013	18-7057
KC-5BTA	18-7013	18-7057
KC-5C	18-7013	18-7057
KC-5CT	18-7013	18-7057
KC-5CTA	18-7013	18-7057

CARBURETOR TO CARBURETOR KIT INTERCHANGE (Cont.)

Carburetor #	Carb. Kit #	Needle & Seat #
TILLOTSON (CONT.)		
KC-6A	18-7013	18-7057
KC-6AT	18-7013	18-7057
KC-7A	18-7013	18-7057
KC-7AT	18-7013	18-7057
KC-7B	18-7013	18-7057
KC-7BT	18-7013	18-7057
KC-8A	18-7013	18-7057
KC-9A	18-7013	18-7057
KC-9B	18-7013	18-7057
KC-9C	18-7013	18-7057
KD-1A	18-7013	18-7057
KD-1B	18-7013	18-7057
KD-1BR	18-7013	18-7057
KD-2A	18-7013	18-7057
KD-4A	18-7013	18-7057
KD-5A	18-7013	18-7057
KD-6A	18-7013	18-7057
KD-6AT	18-7013	18-7057
KD-6B	18-7013	18-7057
KD-6BT	18-7013	18-7057
KD-7A	18-7013	18-7057
KD-7B	18-7013	18-7057
RD-10A	18-7037	18-7057
TC-1A	18-7037	18-7057
TC-1B	18-7037	18-7057
WB-10A	18-7037	18-7057
WB-10B	18-7037	18-7057
WB-10C	18-7037	18-7057
WB-10D	18-7037	18-7057
WB-10E	18-7037	18-7057
WB-11A	18-7037	18-7057
WB-11B	18-7037	18-7057
WB-12A	18-7037	18-7057
WB-12B	18-7037	18-7057
WB-13A	18-7037	18-7057
WB-13B	18-7037	18-7057
WB-13C	18-7037	18-7057
WB-13D	18-7037	18-7057
WB-14A	18-7037	18-7057
WB-14B	18-7037	18-7057
WB-15A	18-7037	18-7057
WB-15B	18-7037	18-7057
WB-15C	18-7037	18-7057
WB-15D	18-7037	18-7057
WB-16A	18-7037	18-7057
WB-16B	18-7037	18-7057
WB-16C	18-7037	18-7057
WB-16D	18-7037	18-7057
WB-17A	18-7037	18-7057
WB-17B	18-7037	18-7057
WB-17C	18-7037	18-7057
WB-19A	18-7037	18-7057
WB-19B	18-7037	18-7057
WB-19C	18-7037	18-7057
TILLOTSON (CONT.)		
WB-19D	18-7037	18-7057
WB-1A	18-7037	18-7057
WB-1B	18-7037	18-7057
WB-1C	18-7037	18-7057
WB-20A	18-7037	18-7057
WB-20B	18-7037	18-7057
WB-21A	18-7037	18-7057
WB-21B	18-7037	18-7057
WB-21C	18-7037	18-7057
WB-22A	18-7037	18-7057
WB-23A	18-7037	18-7057
WB-24A	18-7037	18-7057
WB-25A	18-7037	18-7057
WB-26A	18-7037	18-7057
WB-26B	18-7037	18-7057
WB-27A	18-7037	18-7057
WB-27B	18-7037	18-7057
WB-28A	18-7037	18-7057
WB-2A	18-7037	18-7057
WB-2B	18-7037	18-7057
WB-2C	18-7037	18-7057
WB-30A	18-7037	18-7057
WB-31A	18-7037	18-7057
WB-3A	18-7037	18-7057
WB-3B	18-7037	18-7057
WB-3C	18-7037	18-7057
WB-4A	18-7037	18-7057
WB-4B	18-7037	18-7057
WB-4C	18-7037	18-7057
WB-5A	18-7037	18-7057
WB-5B	18-7037	18-7057
WB-6A	18-7037	18-7057
WB-7A	18-7037	18-7057
WB-7B	18-7037	18-7057
WB-8A	18-7037	18-7057
WB-8B	18-7037	18-7057
WB-8C	18-7037	18-7057
WB-8D	18-7037	18-7057
WB-9A	18-7037	18-7057
WB-9B	18-7037	18-7057
WB-9C	18-7037	18-7057
WB-9D	18-7037	18-7057
WM-16	18-7021	18-7061
WM-17	18-7021	18-7061
WALBRO		
WM-23	18-7021	18-7061
WMD-1	18-7021	18-7061
WMK-1	18-7021	18-7061
WMK-2	18-7021	18-7061
WMK-3	18-7021	18-7061
WMK-4	18-7021	18-7061
WMK-5	18-7021	18-7061
WMK-7	18-7021	18-7061
WMK-8	18-7021	18-7061
WALBRO (CONT.)		
WMK-9	18-7021	18-7061
WMK-10	18-7021	18-7061
WMK-11	18-7021	18-7061
WMK-12	18-7021	18-7061
WMK-13	18-7021	18-7061
WMK-14	18-7021	18-7061
WMK-15	18-7021	18-7061
WMK-18	18-7021	18-7061
WMK-19	18-7021	18-7061
WMK-20	18-7021	18-7061
WMK-21	18-7021	18-7061
WMK-22	18-7021	18-7061
WMK-24	18-7021	18-7061
WMK-25	18-7021	18-7061
WMK-26	18-7021	18-7061
WMK-27	18-7021	18-7061
WMK-28	18-7021	18-7061
WMK-29	18-7021	18-7061
WMK-30	18-7021	18-7061
WMK-31	18-7021	18-7061
WMK-32	18-7021	18-7061
WMK-35	18-7021	18-7061
WMK-36	18-7021	18-7061
WMK-38	18-7021	18-7061
WMK-39	18-7021	18-7061
WMK-40	18-7021	18-7061
WMK-41	18-7021	18-7061
WMK-41-1A	18-7021	18-7061
WMK-41-1B	18-7021	18-7061
WMK-41-3A	18-7021	18-7061
WMK-41-3B	18-7021	18-7061
WO-8A-1	—	18-7061
WO-8A-2	—	18-7061
WO-8A-3	—	18-7061
WO-8A-4	—	18-7061
WO-8A-5	—	18-7061
WO-8A-6	—	18-7061
WO-9-1	—	18-7061
WO-9-2	—	18-7061
WO-9-3	—	18-7061
WO-9-4	—	18-7061
WO-9-5	—	18-7061
WO-9-6	—	18-7061
WO-9A-1	—	18-7061
WO-9A-2	—	18-7061
WO-9A-3	—	18-7061
WO-9A-4	—	18-7061
WO-9A-5	—	18-7061
WO-9A-6	—	18-7061

FLAMETHROWER ELECTRONIC DISTRIBUTORS

Magnetic triggered billet distributors designed to meet or exceed SAE J1171 Standards.

Performance Features:

- Cobalt magnets and Hall Effect trigger for stable timing and precise spark distribution.
- Compensates for inherent electronic delay
- Synchronized peak current and spark timing reduces heat build-up
- Compatible with most capacitive discharge ignition boxes
- Integrated patented Ignitor II technology with adaptive dwell control
- Non-vented distributor cap equipped with stainless steel fasteners
- Triple screen spark arrestor for added protection



Part No.	Description
18-5481	Ford 351W (Conventional Rotation)
18-5482	Ford 351C, 351M, 400, 429, 460 (Conventional Rotation)
18-5483	Small and BB Chevrolet (Standard Deck height) (Conventional Rotation)
18-5477	Ford 302 (Conventional Rotation)
18-5478	Chrysler LA series (Conventional Rotation)
18-5479	Small and BB Chevrolet (Standard Deck height) Reverse Rotation

THUNDERBOLT HEI DISTRIBUTORS



Designed as a direct replacement for Mercury Thunderbolt IV Ignition Distributors. Meets or Exceeds SAE J1171 Standards.

Performance Features:

- Battery Powered (HEI) High Energy Ignition.
- Uses a Hall-Effect type sensor to trigger ignition accurately even at extremely low RPM.

Part No.	Description
18-5470	GM V8
18-5471	GM V6



DELCO HVS DISTRIBUTORS

Aluminum housing construction replaces weaker Factory plastic housing. Designed as a direct replacement for late model GM HVS Distributor. Meets or Exceeds SAE J1171 Standards.

Performance Features:

- Includes steel gear, which is compatible with flat tappet or hydraulic roller cams.
- Reliable high signal strength trigger system.
- Ball bearing and bushing combination provide maximum timing stability and long life.





Part No.	Description
18-5350	GM Vortec V6
18-5351	GM Vortec V8

DELCO EST DISTRIBUTORS



Aluminum housing construction. Designed as a direct replacement for late model GM EST Distributor. Meets or Exceeds SAE J1171 Standards.

Performance Features:

- Includes steel gear, which is compatible with flat tappet or hydraulic roller cams.
- Reliable high signal strength trigger system.
- Ball bearing and bushing combination provide maximum timing stability and long life.

Part No.	Description
18-5475	GM 4 Cyl
18-5476	GM V6
18-5484-1	GM V8



CONVERSION KITS FOR DELCO EST DISTRIBUTORS

NEW



18-5512
I/L 4 DELCO EST CONVERSION KIT
Description: Converts 4 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

NEW



18-5513
V-6 DELCO EST CONVERSION KIT
Description: Converts 6 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses



NEW

18-5514
V-8 DELCO EST CONVERSION KIT
Description: Converts 8 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

YLM STYLE MAGNETIC BREAKERLESS ELECTRONIC DISTRIBUTOR

Designed for 12 Volt Negative ground systems, the Sierra YLM Series Marine distributors replace original equipment marine distributors with modern, high performance technology. This complete, self-contained ignition system combines the triggering device and amplifier into a single unit that sits inside the distributor housing. A self-contained module/pickup assembly has no moving parts to wear out. Sierra's time tested reliability you need in extreme marine conditions. A simple wiring hook up allows this system to fit a wide variety of marine applications. This ignition system drives both original equipment and high performance coils.





Performance Features:

- Improved performance and combustion efficiency.
- Improved spark plug life.
- Accurate spark timing.
- Reduced maintenance.
- Easy installation.

Part No.	Description	Replaces
18-5496-2	Ford 351C, 460 CID (Conventional Rotaion)	YLM567EV
18-5497-2	Chrysler V8 273, 318 (67 & UP) 340, 360 CID "LA" Engines (Conventional Rotation)	YLM579AV
18-26310-2	GM 4.3L/262 CID Engines (EVEN Fire) (Conventional Rotation)	YLM700AV
18-26311-2	GM 327Q, 350Q Engines (Conventional Rotation)	YLM566AV
18-5486-2	GM L4, 153 & 181 CID (Conventional Rotation)	YLM673AV
18-5487-2	GM L6, 194, 230, 250, 292 CID (Conventional Rotation)	YLM676AV
18-5489-2	Ford 351W (Conventional Rotation)	YLM554CV
18-5494-2	GM V8 482, 502, 540 CID (Except 348, 409, & Tall Deck Big Block) (Conventional Rotation)	YLM624AV
18-5495-2	Ford 302 (Conventional Rotation)	YLM512CV
18-5498-2	GM V8, 482, 502, 540 CID (Except 348, 409 & Tall Deck Big Block) (Reverse Rotation)	YLM624BV

CONVERSION KITS FOR DELCO EST DISTRIBUTORS

NEW



18-5518
I/L 4 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 4 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

NEW



18-5519
V-6 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 6 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

NEW



18-5520
V-8 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 8 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

YL STYLE POINT-TYPE DISTRIBUTORS

Using new materials and technology, the Sierra YL Series Distributor delivers more performance and reliability for today's marine performance engines. This proven ignition system drives both original equipment and high performance coils.

Performance Features:

- Stabilized points eliminate point float and bounce.
- High dielectric condenser with brass case eliminates corrosion.
- Mylar insulation provides greater protection against current leaks and shorting.
- Super Duty cap and rotor.
- Self-Lubricating bushings.



Part No.	Description	Replaces
18-5309-1	Ford 302 (Conventional Rotation)	YL512CV
18-5312-1	Ford 351 (Conventional Rotation)	YL554CV
18-5313-1	Most GM V8 (Conventional Rotation)	YL624AV
18-5315-1	Most GM 4 Cylinder Engines (120 & 140HP) (Conventional Rotation)	YL673AV
18-5316-1	Most GM V8 (Reverse Rotation)	YL624BV
18-5339-1	GM V8 327	YL566AV
18-26104-1	Ford V8 351C (Conventional Rotation)	YL567EV
18-26107-1	4.3L/262 CID Engines (EVEN Fire) (Conventional Rotation)	YL700AV
18-26110-1	Chrysler V8, 273, 318 (1967 & Up), 340 and 360 "LA" Engines	YL579AV
18-26111-1	3.7L Mercruiser (Conventional Rotation)	YL648AV
18-26112-1	GM L6, 194, 230, 250, 292 CID (Conventional Rotation)	YLM676AV

DISTRIBUTOR PARTS

NEW



18-5515
DELCO EST DISTRIBUTOR COIL TO MODULE HARNESS
Fits: Engines equipped with a Delco EST Distributor

NEW



18-5516
DELCO EST DISTRIBUTOR TIMING TOOL
For: Engines equipped with Delco EST and cannot be placed in base timing mode with a diagnostic tool.

NEW



18-5517
DELCO EST SHIFT INTERRUPT HARNESS
For: Engines equipped with a Delco EST Distributor and requires a shift interrupt lead.



18-26800
MARINE CAP CLIP KIT
Replaces: Mallory 670
Fits: Mallory Tall Cap



18-26810
PIGTAIL, GM HEI 4 TERMINAL
Fits: Delco EST Distributors



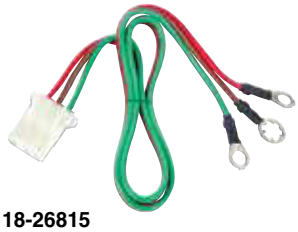
18-26811
PIGTAIL, GM HEI 2 TERMINAL
Fits: Delco EST Distributors



18-26812
CONNECTOR, HEI COIL GRAY
Fits: Delco EST Ignition Coil



18-26813
CONNECTOR, HEI COIL BLACK
Fits: Delco EST Ignition Coil



18-26815
DISTRIBUTOR HARNESS
Replaces: Mallory 29349
Fits: YLM & YLU Distributors



18-61051
SCREW KIT (4 PER PKG)
Fits: Mercruiser V6 & V8 Thunderbolt Distributor Caps



18-26820
DISTRIBUTOR GEAR
Fits: Standard rotation GM SB & BB engines



18-26821
DISTRIBUTOR CHEV REV GEAR
Fits: Mallory Distributors in Chevrolet BB & SB reverse rotation engines

DISTRIBUTOR PARTS (cont.)



18-26823
DISTRIBUTOR FORD REV GEAR
Fits: Ford 302 reverse rotation



18-26825
DISTRIBUTOR GEAR
Replaces: Mallory 28714A
Fits: Mallory Distributors in Ford 351W reverse rotation engine



18-28150
WIRE SEPARATOR / BLUE



18-28151
WIRE SEPARATOR / BLACK



18-28175
WIRE MARKERS

IGNITION WIRE IDENTIFICATION CHART



IGNITION WIRE LEAD TYPES

Sierra #	No. of Wires	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
OUTBOARD IGNITION WIRES						
18-28083	1	-	1	1	-	-
18-8815-1	1	-	4	4	-	-
18-8816-1	1	-	4	4	-	-
18-8818-1	1	-	4	4	-	-
18-8819-1	1	-	11	6	-	-
18-5227-1	1	-	11	6	-	-
18-5228-1	1	-	11	6	-	-
18-5231-1	1	-	4	4	-	-
18-5229-9-1	5	-	18	4	-	-
18-5230-9-1	5	-	18	4	-	-

Sierra #	No. of Wires	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
OUTBOARD IGNITION WIRES						
18-28084	3	-	1	1	-	-
18-28082	4	-	9	1	-	-
18-28085	4	-	1	1	-	-
18-8839-1	4	-	4	6	-	-
18-28080	6	-	9	1	-	-
18-28081	6	-	11	1	-	-
18-28086	6	-	1	1	-	-
18-28090	6	-	4	6	-	-
18-8840-1	6	-	4	6	-	-

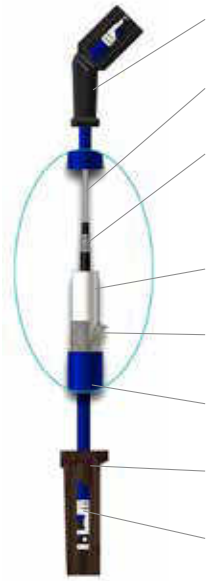
Sierra #	No. of Cylinders	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
STERNDRIVE/INBOARD IGNITION WIRES						
18-28100*	1	12	-	-	1	5
18-28101*	1	12	-	-	1	4
18-28102*	1	14	-	-	9	5
18-28042	4	12	5	1	5	5
18-28050	4	12	4	2	9	9
18-8800-1	4	13	5	2	9	5
18-8807-1	4	13	5	2	9	5
18-8808-2	4	13	5	3	9	5
18-8811-1	4	12	7	3	7	7
18-8813-1	4	20	9	14	13	13
18-8814-1	4	11/11	2	2	2	4
18-8833-1	4	9	4	1	4	4
18-8841-1	4	11	15	15/16	4	15
18-8801-1	6	13	5	2	9	5
18-8809-1	6	13	5	1	9	5
18-8810-1	6	13	6	1	10	6
18-8829-1	6	21	17	1	8	8
18-8835-1	6	15.5	4	1	4	4
18-28019	8	12/15	4	1	-	-
18-28033	8	14	4	2	5	4
18-28043	8	14	9	2	9	9
18-28044	8	12	5	3	9	9
18-28046	8	12/24	9	1	9	5
18-8802-1	8	13	5	1	9	5

Sierra #	No. of Cylinders	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
STERNDRIVE/INBOARD IGNITION WIRES						
18-8803-1	8	13	5	1	9	5
18-8804-1	8	12	6	1	10	6
18-8805-1	8	13	5	1	9	5
18-8806-1	8	13	5	1	9	5
18-8817-1	8	12	5	2	2	2
18-8820-1	8	14	4	1	6	4
18-8821-1	8	12	6	1	5	6
18-8822-1	8	15.5	4	1	4	4
18-8823-1	8	12/17	9	1	11	5
18-8824-1	8	14	4	1	6	4
18-8825-1	8	14	5	3	11	5
18-8826-1	8	14	9	2	11	9
18-8827-1	8	9	9	1	11	9
18-8828-1	8	21	17	1	8	8
18-8830-1	8	16	4	1	10	4
18-8832-1	8	9	4	1	4	4
18-8834-1	8	12	6	1	10	6
18-8836-1	8	16	4	1	4	4
18-8837-1	8	8	1	1	10	1
18-8838-2	8	-	8	12	-	-
18-8842-1	8	9	5	3	5	5
18-8843-1	8	16	5	3	5	5
18-8844-1	8	14	4	2	6	4

Sierra #	No. of Cylinders	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
GENERATOR IGNITION WIRES						
23-4500	3	10	5	2	5	5
23-4501	4	-	5	12	-	-

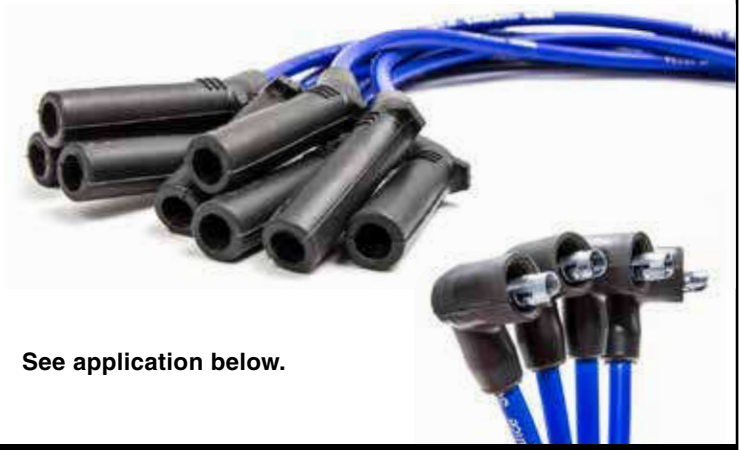
Sierra
Marine Engine and Drive Parts

PREMIUM MARINE SPARK PLUG WIRE LEADS



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



See application below.

PLUG WIRE SET APPLICATION CHARTS

CHRIS-CRAFT

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
181 CID (3.0L)	4	Conventional	ALL	ALL	**18-8800-1**
302	8	Conventional	ALL	ALL	**18-28044**
351	8	Conventional	ALL	ALL	**18-28044**
460	8	Conventional	ALL	ALL	**18-28044**
350	8	Conventional	1970	1990	**18-8803-2**
350	8	Conventional ❶	1970	1990	**18-8823-1**
454	8	Conventional	ALL	ALL	**18-8817-1**
502	8	Conventional	ALL	ALL	**18-8817-1**

❶ Models designed with Mallory side terminals

CHRYSLER

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
M273	8	Conventional & Electronic	1968	1974	**18-8826-1**
LM318	8	Conventional & Electronic	1968	1985	**18-8826-1**
M328	8	Conventional & Electronic	1960	1995	**18-8826-1**
M340	8	Conventional & Electronic	1968	1985	**18-8826-1**
M360	8	Conventional & Electronic	1975	1985	**18-8826-1**
361	8	Conventional & Electronic	1968	1985	**18-8827-1**
383	8	Conventional & Electronic	1960	1988	**18-8827-1**
400	8	Conventional & Electronic	1968	1985	**18-8827-1**
440	8	Conventional & Electronic	1968	1985	**18-8827-1**

CRUSADER-PCM

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
262 CID 4.3L	6	Prestolite	ALL	ALL	**18-8801-1**
262 CID 4.3L	6	Delco EST	ALL	ALL	**18-8810-1**
262 CID 4.3L	6	Delco HVS	ALL	ALL	**18-8829-1**
220 (305 CID 5.0L)	8	Mallory/Prestolite ❶	Up to	1987	**18-8803-2**
220 (305 CID 5.0L)	8	Mallory/Prestolite ❷	1987	1992	**18-8803-2**
270 (350 CID 5.7L)	8	Mallory/Prestolite ❶	Up to	1987	**18-8803-2**
270 (350 CID 5.7L)	8	Mallory/Prestolite ❷	1987	1992	**18-8803-2**
TB350	8	Delco EST ❸	1992	& Up	**18-8824-1**
5.7L Classic	8	Mallory	1999	& Up	**18-8803-2**
5.7L MPI Classic	8	Delco HVS	2007	& Up	**18-8829-1**
MP5.0L Captain's Choice	8	Delco HVS	2002	2005	**18-8829-1**
MP5.7L Captain's Choice	8	Delco HVS	2002	2005	**18-8829-1**
MP6.0L	8	Distributorless	2002	& Up	**18-8838-1**
350 (454 CID 7.4L)	8	Mallory ❹	Up to	1991	**18-8803-2**
454XL (454 CID 7.4L)	8	Delco EST ❺	1991	& Up	**18-8824-1**
CM454HO (454 CID 7.4L)	8	Delco EST ❺	1991	& Up	**18-8824-1**
454XL (454 CID 7.4L)	8	Delco EST ❻	1993	& Up	**18-8824-1**
MP8.1L	8	Distributorless	ALL	ALL	**18-8838-1**
502 (502 CID 8.2L)	8	Prestolite ❹	Up to	1991	**18-8803-2**
502 (502 CID 8.2L)	8	Delco EST ❹	Up to	1991	**18-8824-1**
502XL (502 CID 8.2L)	8	Delco EST ❺	1991	& Up	**18-8824-1**
TB502XL (502 CID 8.2L)	8	Delco EST ❼	1994	& Up	**18-8824-1**

❶ Serial Number up to 68702 ❷ Serial Number 68703-90232 ❸ Serial Number 90232 & UP ❹ Serial Number up to 88710
❺ Serial Number 88710 & Up ❻ Serial Number 92882 & Up ❼ Serial Number 94268 & Up

PLUG WIRE SET APPLICATION CHARTS (Cont.)

INDMAR

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
140	8	Prestolite	Up to	1993	**18-8803-2**
200	8	Prestolite	Up to	1993	**18-8803-2**
225	8	Prestolite	Up to	1993	**18-8803-2**
250	8	Prestolite	Up to	1993	**18-8803-2**
275	8	Prestolite/Mallory	Up to	1993	**18-8803-2**
300	8	Prestolite/Mallory	Up to	1993	**18-8803-2**
350	8	Prestolite/Mallory	Up to	1993	**18-8803-2**
400	8	Prestolite/Mallory	Up to	1993	**18-8803-2**
5.7L EFI	8	Delco EST	1994	2009	**18-8836-1**
5.7L EFI	8	Delco HVS	2007	& Up	**18-8829-1**
6.0L EFI	8	Distributorless	2003	& Up	**18-8838-1**
6.2L EFI	8	Distributorless	2010	& Up	**18-8838-1**
454 Carbureted (7.4L)	8	Delco EST	1994	2011	**18-8824-1**
8.1L Vortec	8	Distributorless	2003	2011	**18-8838-1**
502 Carbureted (8.2L)	8	Delco EST	1994	2011	**18-8824-1**

MARINE POWER

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
181	4	Delco	1986	1992	**18-8800-1**
262	6	Prestolite ❷	1986	1992	**18-8801-1**
350	8	Prestolite ❷	1986	1992	**18-8802-1**
350	8	Mallory	1986	1992	**18-8802-1**
3.0L	4	Delco EST	1993	& Up	**18-8833-1**
4.3L	6	Delco EST	1993	& Up	**18-8835-1**
5.0L	8	Delco EST	1993	2005	**18-8822-1**
5.0L	8	Delco HVS	2005	& Up	**18-8829-1**
5.7L	8	Delco EST	1993	2005	**18-8822-1**
5.7L	8	Delco HVS	2005	& Up	**18-8829-1**
7.4L	8	Delco EST	1993	2000	**18-8832-1**
8.2L	8	Delco EST	1993	2000	**18-8832-1**

❷ Screw down cap

MERCRUISER

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
110	4	Delco	1963	1966	1537370	2044033	**18-8800-1**
120	4	Delco	1964	1986	1666601	0B531853	**18-8800-1**
2.5L	4	Delco	1987	1989	0B531854	0C853255	**18-8800-1**
140	4	Delco	1968	1986	2508261	0B450800	**18-8800-1**
3.0L	4	Delco	1987	1989	0B450801	0C856558	**18-8800-1**
3.0L, LX	4	Prestolite	1990	1991	0C856559	0D504541	**18-8800-1**
3.0L, LX	4	Delco Digital	1990	1991	0C856559	0D504541	**18-8811-1**
3.0L	4	Delco EST	1991	& Up	0D504542	& Up	**18-8833-1**
3.0LX	4	Delco EST	1991	1997	0D504542	0K999999	**18-8833-1**
3.0L MPI	4	Delco EST	2012	& Up	1A072812	& Up	**18-8833-1**
165	4	Delco	1987	1987	0B434940	0B774251	**18-8808-2**
170	4	Delco	1985	1986	6916779	0B434940	**18-8808-2**
180	4	Prestolite	1987	1987	0B436391	0B775248	**18-8800-1**
190	4	Delco	1985	1986	6916779	0B436390	**18-8808-2**
3.7L	4	Delco	1988	1989	0B774252	& Up	**18-8808-2**
3.7LX	4	Delco	1988	1989	0B775249	& Up	**18-8808-2**
3.7LX	4	Prestolite	1988	1989	0B775249	& Up	**18-8800-1**
470	4	Delco	1976	1984	4208370	6916778	**18-8808-2**
485	4	Delco	1980	1982	5685394	6218036	**18-8808-2**

MERCRUISER CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

MERCRUISER

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
488	4	Delco	1981	1984	6170297	6916778	**18-8808-2**
140	L6	Delco	1963	1963	1538930	1725960	**18-8809-1**
150	L6	Delco	1964	1966	1666495	2048046	**18-8809-1**
160	L6	Delco	1967	1969	2048022	2770031	**18-8809-1**
165	L6	Delco	1970	1981	2770032	5813433	**18-8809-1**
200	L6	Delco	1969	1969	2453769	2712072	**18-8809-1**
185	6	Prestolite	1983	1984	6330183	6919655	**18-8801-1**
175	6	Thunderbolt IV	1987	1987	0B527955	0B773242	**18-8810-1**
185	6	Thunderbolt IV	1985	1987	6919656	0B527954	**18-8810-1**
205	6	Thunderbolt IV	1985	1987	0A331445	0B775129	**18-8810-1**
262 Mag	6	Delco EST	1996	1997	0F803800	0K999999	**18-8835-1**
4.3L	6	Thunderbolt IV	1988	1996	0B773243	0F802999	**18-8810-1**
4.3L Alpha	6	Thunderbolt V	1998	& Up	0L010044	& Up	**18-8810-1**
4.3L Bravo	6	Thunderbolt V	1998	& Up	0L010044	& Up	**18-8810-1**
4.3L EFI	6	Delco EST	1998	1998	0L012009	0L359999	**18-8835-1**
4.3L EFI	6	Thunderbolt V	1999	2004	0L360000	&Up	**18-8810-1**
4.3L MPI	6	Delco HVS	2001	& Up	0M300000	& Up	**18-8829-1**
4.3LH Alpha	6	Thunderbolt V	1998	2004	0L010044	& Up	**18-8810-1**
4.3LH Bravo	6	Thunderbolt V	1998	2004	0L010044	& Up	**18-8810-1**
4.3LX, LXH	6	Thunderbolt IV	1988	1997	0B775130	0K999999	**18-8810-1**
215 MCM & MIE (Ford)	8	Autolite/Mallory	1970	1972	2781153	3563181	**18-8803-2**
225 MCM & MIE (Ford)	8	Autolite/Mallory/Mercury	1973	1974	3385721	4166999	**18-8803-2**
888 (Ford)	8	Autolite/Mallory	1971	1977	3108723	4887829	**18-8803-2**
190 (GM)	8	Delco	1963	1964	1564539	1730903	**18-8803-2**
198 MIE	8	Mallory	1977	1977	4776402	4931099	**18-8803-2**
200	8	Thunderbolt IV	1985	1987	6899058	8774444	**18-8821-1**
228	8	Mallory	1977	1982	4765100	6218461	**18-8803-2**
228	8	Thunderbolt IV	1983	1984	6218462	6899268	**18-8821-1**
228 MIE	8	Mallory	1977	1980	4765100	5907057	**18-8803-2**
230	8	Thunderbolt IV	1985	1987	6899269	0B773739	**18-8821-1**
230 MIE (LH)	8	Thunderbolt IV	1981	1987	5907058	0B788151	**18-8821-1**
230 MIE (RH)	8	Thunderbolt IV	1981	1987	5907058	0B788151	**18-8821-1**
5.0L	8	Thunderbolt IV	1988	1995	0B774445	0F600999	**18-8821-1**
5.0L Alpha	8	Thunderbolt V	1998	& Up	0L015751	& Up	**18-8821-1**
5.0L Bravo	8	Thunderbolt V	1998	& Up	0L015751	& Up	**18-8821-1**
5.0L EFI	8	Delco EST	1998	1998	0L012052	0L339999	**18-8822-1**
5.0L MIE (LH)	8	Thunderbolt IV	1988	1988	0B788152	0C396832	**18-8821-1**
5.0L MIE (RH)	8	Thunderbolt IV	1988	1988	0B788152	0C396832	**18-8821-1**
5.0L MPI Alpha	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
5.0LX	8	Thunderbolt IV	1988	1995	0B773740	0F600999	**18-8821-1**
898	8	Mallory	1977	1982	4762210	6218461	**18-8803-2**
898	8	Thunderbolt IV	1983	1984	6218462	6899057	**18-8821-1**
225 (GM)	8	Delco	1963	1969	1539620	2694014	**18-8803-2**
225 MIE (GM)	8	Thunderbolt	1968	1968	2278647	2694014	**18-8803-2**
250 MCM & MIE	8	Thunderbolt	1968	1969	2314301	2639854	**18-8803-2**
250	8	Mallory	1977	1977	4768000	4908849	**18-8803-2**
255 MCM & MIE	8	Mallory	1975	1976	3258728	4501254	**18-8803-2**
255 MCM & MIE	8	Mercury	1976	1976	4498701	4767999	**18-8803-2**
255 MIE	8	Mercury	1977	1980	4768000	5907057	**18-8803-2**
260	8	Mallory	1978	1982	4908850	6218461	**18-8803-2**
260	8	Thunderbolt IV	1982	1987	6218462	0B773304	**18-8821-1**
260 MIE (LH)	8	Thunderbolt IV	1981	1986	5907058	0B788151	**18-8821-1**
260 MIE (RH)	8	Thunderbolt IV	1981	1986	5907058	0B788151	**18-8821-1**

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PLUG WIRE SET APPLICATION CHARTS (Cont.)

MERCRUISER

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
270 MCM & MIE	8	Thunderbolt	1969	1972	2851074	3385720	**18-8803-2**
280 TRS	8	Mercury/Mallory	1975	1975	4176250	4499390	**18-8803-2**
300	8	Thunderbolt IV	1985	1986	6668677	0B430367	**18-8821-1**
320 EFI	8	Thunderbolt IV	1987	1989	0A543604	0C622418	**18-8821-1**
350 Mag Alpha	8	Thunderbolt IV	1986	1994	0A635178	0F353690	**18-8821-1**
350 Mag Alpha	8	Thunderbolt V	1995	1997	0F353691	0K999999	**18-8821-1**
350 Mag Alpha EFI	8	Delco EST	1996	1997	0F800300	0K999999	**18-8822-1**
350 Mag Bravo MPI	8	Delco EST	1995	1996	0F415189	0K999999	**18-8822-1**
350 Mag EFI Ski	8	Delco EST	1994	1997	0F215561	0K999999	**18-8822-1**
350 Mag MPI	8	Delco EST	1998	1998	0L010019	0L325952	**18-8822-1**
350 Mag MPI Alpha	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI Bravo	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI Horizon	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI Horizon MIE	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI MIE	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI Ski	8	Thunderbolt IV	1991	1996	0D505450	0K40399	**18-8821-1**
350 Mag MPI Ski	8	Thunderbolt V	1991	1997	0D505450	0K999999	**18-8821-1**
5.7L Alpha	8	Thunderbolt IV	1988	1995	0B773305	0F600999	**18-8821-1**
5.7L Alpha	8	Thunderbolt V	1996	1997	0F601000	& Up	**18-8821-1**
5.7L Bravo	8	Thunderbolt IV	1988	1993	0B773305	0F353524	**18-8821-1**
5.7L Bravo	8	Thunderbolt V	1994	& Up	0F353525	& Up	**18-8821-1**
5.7L EFI	8	Delco EST	1995	1998	0F225560	0L339999	**18-8822-1**
5.7L EFI MIE	8	Delco EST	1997	1997	0K040300	0K999999	**18-8822-1**
5.7L MIE	8	Thunderbolt IV	1988	1995	0B788152	0F746099	**18-8821-1**
5.7L MIE	8	Thunderbolt V	1996	1997	0F622100	0K999999	**18-8821-1**
5.7L MIE	8	Thunderbolt V	1998	& Up	0L002003	& Up	**18-8821-1**
5.7L Ski	8	Mallory/Prestolite	1985	1995	0A338553	0F775199	**18-8802-1**
5.7L Ski	8	Thunderbolt IV	1987	1995	0B514627	0F775199	**18-8821-1**
5.7L Ski	8	Thunderbolt V	1996	1997	0F775200	0K999999	**18-8821-1**
5.7L Ski	8	Thunderbolt V	1998	& Up	0L002005	& Up	**18-8821-1**
5.7LX Alpha & Bravo	8	Thunderbolt V	1996	1997	0F601000	0K999999	**18-8821-1**
5.7LX Bravo & EFI	8	Delco EST	1996	1997	0F752400	0K999999	**18-8822-1**
233 MCM & MIE (Ford)	8	Mercury/Prestolite	1975	1977	4173000	4902304	**18-8803-2**
255 MCM & MIE (Ford)	8	Mercury/Mallory	1973	1980	3258728	5907057	**18-8803-2**
MX 6.2L MPI	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
MX 6.2L MPI Horizon	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
MX 6.2L MPI Horizon MIE	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
MX 6.2L MPI MIE	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
377 MAG MPI BRAVO	8	Delco HVS	ALL	ALL	1A300000	& Up	**18-8828-1**
325 MCM & MIE	8	Thunderbolt	1969	1974	2278747	& Up	**18-8803-2**
325 MCM & MIE	8	Mallory	1969	1972	2278747	& Up	**18-8803-2**
390	8	Mallory	1968	1970	ALL		**18-8803-2**
330	8	Mallory	1977	1981	4623115	6083144	**18-8803-2**
330	8	Thunderbolt	1977	1981	4623115	6083144	**18-8803-2**
330	8	Thunderbolt IV	1982	1987	6083145	0B816540	**18-8821-1**
340 MIE	8	Thunderbolt IV	1981	1987	5889914	0B788365	**18-8821-1**
350 MIE	8	Thunderbolt	1974	1976	3780450	4623109	**18-8803-2**
370 TRS	8	Mallory/Holley	1978	1985	4179554	6721527	**18-8803-2**
370 TRS	8	Thunderbolt IV	1985	1987	6721528	0B714586	**18-8821-1**
400 TRS	8	Mallory/Holley	1980	1986	5668232	0B457644	**18-8803-2**
440 TRS	8	Mallory/Holley	1983	1986	6181070	0B485220	**18-8803-2**
450	8	Thunderbolt IV	1995	1996	0F347100	0F347277	**18-8821-1**
454 Mag Alpha	8	Thunderbolt IV	1986	1988	0A631894	0B785148	**18-8821-1**

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PLUG WIRE SET APPLICATION CHARTS (Cont.)

MERCRUISER

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
454 Mag Bravo	8	Thunderbolt IV	1988	1997	0B721206	0K999999	**18-8821-1**
454 Mag EFI	8	Delco EST	1994	1996	0F115700	0F802349	**18-8822-1**
454 Mag MPI	8	Delco EST	1996	2001	0F802350	M024999	**18-8822-1**
454 Mag MPI Horizon MIE	8	Delco EST	1999	2001	0L002200	0L674000	**18-8822-1**
454 Mag MPI Ski	8	Delco EST	1995	1997	0F215800	0K999999	**18-8822-1**
7.4L Bravo I, II, III	8	Thunderbolt IV	1988	1997	0B771113	0K999999	**18-8821-1**
7.4L Bravo III	8	Thunderbolt V	1992	1997	603118	0K999999	**18-8821-1**
7.4L EFI MIE	8	Thunderbolt IV	1988	1996	0B788366	0F820141	**18-8821-1**
7.4L MIE	8	Thunderbolt IV	1988	1996	0B788366	0F820141	**18-8821-1**
7.4L MIE	8	Thunderbolt V	1992	1997	0D715494	0K999999	**18-8821-1**
7.4L MPI (L29)	8	Delco EST	1998	2001	0L010003	0M024330	**18-8822-1**
7.4L MPI MIE	8	Delco EST	1995	2001	0F563052	0M025999	**18-8822-1**
7.4LX Bravo EFI & MPI	8	Delco EST	1996	1997	0F602010	0K999999	**18-8822-1**
390	8	Thunderbolt	1969	1970	2781129	2825059	**18-8803-2**
460 TRS	8	Mallory/Holley	1983	1986	6180970	6181046	**18-8803-2**
460 Cyclone	8	ALL	1983	1985	ALL		**18-8803-2**
496 Mag & Mag HO	8	Delco (coil over plug)	2000	& Up	0M025000	& Up	**18-8838-1**
8.1 MIE & HO MIE	8	Delco (coil over plug)	2000	& Up	0M025000	& Up	**18-8838-1**
502 Mag Bravo	8	Thunderbolt IV	1990	1993	0G878221	0F114528	**18-8821-1**
502 Mag EFI	8	Delco EST	1993	1996	0B40650	0F802599	**18-8822-1**
502 Mag MPI	8	Delco EST	1996	2001	0F802600	0M024999	**18-8822-1**
525 SC	8	Thunderbolt IV	1991	1995	0D456000	0F877734	**18-8821-1**
8.2L MIE	8	Thunderbolt IV	1990	1996	0C878221	0F819619	**18-8821-1**
8.2L MPI MIE	8	Delco EST	1996	2001	0F819620	0L674200	**18-8822-1**

OMC

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
2.3L	4	Mallory	1987	1990	**18-8807-1**
2.3L	4	Prestolite	1990	1990	**18-8807-1**
2.5L	4	Delco	1981	1986	**18-8800-1**
3.0L	4	Delco	1982	1990	**18-8800-1**
3.0L	4	Delco EST	1990	1998	**18-8833-1**
3.8L	6	Prestolite	1981	1985	**18-8801-1**
4.3L	6	Prestolite ❷	1985	1990	**18-8801-1**
4.3L	6	Prestolite	1991	1993	**18-8801-1**
4.3L	6	Delco EST	1994	1998	**18-8835-1**
5.0L (GM)	8	Prestolite ❶	1979	1982	**18-8802-1**
5.0L (GM)	8	Mallory	1981	1988	**18-8802-1**
5.0L (GM)	8	Prestolite ❷	1983	1988	**18-8802-1**
5.0L (Ford)	8	Prestolite ❷	1989	1990	**18-8806-1**
5.0L (Ford)	8	Prestolite	1991	1996	**18-8806-1**
5.0L (Ford)	8	Ford HEI	1993	1996	**18-8820-1**
5.0L (GM)	8	Prestolite	1998	1998	**18-8801-1**
5.0L (GM)	8	Delco EST	1998	1998	**18-8822-1**
5.7L	8	Mallory	1982	1990	**18-8802-1**
5.7L	8	Prestolite ❷	1982	1990	**18-8802-1**
5.7L	8	Prestolite ❷	1991	1998	**18-8802-1**
5.7L	8	Delco EST	1996	1998	**18-8822-1**
5.8L	8	Prestolite ❷	1989	1990	**18-8842-1**
5.8L	8	Prestolite ❷	1991	1996	**18-8842-1**
5.8L	8	Ford HEI	1993	1996	**18-8820-1**
7.4L	8	Mallory	1988	1988	**18-8802-1**

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PLUG WIRE SET APPLICATION CHARTS (Cont.)

OMC

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
7.4L	8	Prestolite ❷	1988	1988	**18-8802-1**
7.4L	8	Distributorless	1990	1991	**18-8843-1**
7.4L	8	Delco EST	1995	1998	**18-8832-1**
7.5L	8	Prestolite ❷	1987	1987	**18-8803-2**
7.5L	8	Prestolite ❷	1987	1989	**18-8803-2**
8.2L	8	Mallory	1984	1985	**18-8802-1**
8.2L	8	Prestolite ❷	1984	1985	**18-8802-1**
8.2L	8	Delco EST	1998	1998	**18-8832-1**
80	4	ALL	1962	1968	**18-8800-1**
90	4	ALL	1962	1968	**18-8800-1**
100	4	Delco	1972	1973	**18-8800-1**
110	4	Delco	1964	1964	**18-8800-1**
120	4	Delco	1965	1981	**18-8800-1**
140	4	Delco	1973	1981	**18-8800-1**
170	8	Prestolite ❶	1974	1974	**18-8802-1**
175	8	Prestolite ❶	1975	1977	**18-8802-1**
185	8	Mallory	1967	1968	**18-8802-1**
185	8	Mallory	1978	1980	**18-8802-1**
185	8	Prestolite ❶	1978	1980	**18-8802-1**
190	8	Prestolite ❶	1974	1977	**18-8802-1**
200	8	Mallory	1979	1988	**18-8802-1**
200	8	Prestolite ❶	1979	1981	**18-8802-1**
210	8	Mallory	1968	1970	**18-8802-1**
215	8	Mallory	1971	1971	**18-8802-1**
225	8	Mallory	1972	1976	**18-8802-1**
225	8	Mallory	1978	1978	**18-8802-1**
230	8	Mallory	1979	1981	**18-8802-1**
230	8	Prestolite ❶	1979	1981	**18-8802-1**
230	8	Mallory	1975	1976	**18-8802-1**
235	8	Mallory	1971	1971	**18-8802-1**
235	8	Prestolite ❶	1975	1977	**18-8802-1**
240	8	Prestolite ❶	1978	1978	**18-8802-1**
245	8	Mallory	1975	1975	**18-8802-1**
250	8	Mallory	1970	1974	**18-8802-1**
250	8	Prestolite ❶	1979	1979	**18-8802-1**
260	8	Mallory	1975	1976	**18-8802-1**
260	8	Mallory	1979	1981	**18-8802-1**
260	8	Prestolite ❶	1979	1981	**18-8802-1**
290 JET	8	Mallory	1974	1975	**18-8802-1**
305	8	Mallory	1977	1979	**18-8802-1**
305	8	Mallory	1980	1981	**18-8802-1**
305	8	Prestolite ❶	1981	1981	**18-8802-1**
350	8	Mallory	1977	1979	**18-8802-1**
350	8	Mallory	1980	1981	**18-8802-1**
350	8	Prestolite ❶	1981	1981	**18-8802-1**
454	8	Mallory	1977	1979	**18-8803-2**
454	8	Mallory	1980	1981	**18-8803-2**
454	8	Prestolite ❶	1981	1981	**18-8803-2**

❶ Clip down cap ❷ Snap down cap

VOLVO

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
AQ115A, B	4	Volvo	1969	1975	**18-28050**

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PLUG WIRE SET APPLICATION CHARTS (Cont.)

VOLVO

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
AQ120B	4	Volvo	1977	1980	**18-8813-1**
AQ125A, B	4	Volvo	1981	1985	**18-8813-1**
AQ130A, B, C, D	4	Volvo	1968	1977	**18-28050**
AQ131A, B, C, D	4	Volvo	1985	1989	**18-8813-1**
AQ140A	4	Volvo	1975	1979	**18-8813-1**
AQ145A, B	4	Volvo	1979	1985	**18-8813-1**
AQ151A, B, C	4	Volvo	1985	1989	**18-8813-1**
AQ175A	6	Volvo	1981	1985	**18-8801-1**
AQ190A	8	Volvo	1976	1977	**18-8802-1**
AQ200B	8	Mallory (Tall Cap)	1974	1976	**18-8802-1**
AQ200B	8	Mallory (Flat Cap)	1974	1976	**18-8823-1**
AQ200C	8	Mallory (Tall Cap)	1976	1977	**18-8802-1**
AQ200C	8	Mallory (Flat Cap)	1976	1977	**18-8823-1**
AQ205A	6	Volvo	1988	1989	**18-8801-1**
AQ211A	8	Volvo	1986	1989	**18-8802-1**
AQ225B	8	Mallory (Tall Cap)	1974	1976	**18-8802-1**
AQ225B	8	Mallory (Flat Cap)	1974	1976	**18-8823-1**
AQ231A, B	8	Volvo	1986	1989	**18-8802-1**
AQ240A	8	Volvo	1976	1977	**18-8802-1**
AQ255A	8	Mallory (Flat Cap)	1977	1978	**18-8823-1**
AQ255B	8	Mallory (Tall Cap)	1978	1978	**18-8802-1**
AQ255B	8	Mallory (Flat Cap)	1978	1978	**18-8823-1**
AQ260A	8	Mallory (Tall Cap)	1979	1985	**18-8802-1**
AQ260A	8	Mallory (Flat Cap)	1979	1985	**18-8823-1**
AQ260B	8	Mallory (Tall Cap)	1985	1986	**18-8802-1**
AQ271A, B, C, D	8	Volvo	1986	1989	**18-8802-1**
AQ280A	8	Mallory (Tall Cap)	1978	1979	**18-8802-1**
AQ280A	8	Mallory (Flat Cap)	1978	1979	**18-8823-1**
AQ290A	8	Mallory (Tall Cap)	1979	1985	**18-8802-1**
AQ290A	8	Mallory (Flat Cap)	1979	1985	**18-8823-1**
AQ311A, B	8	Volvo	1986	1989	**18-8802-1**
BB140A	4	Volvo	1975	1979	**18-8813-1**
BB145A	4	Volvo	1979	1985	**18-8813-1**
BB225A, AV, B, C	8	Volvo	1973	1977	**18-8802-1**
BB231A	8	Volvo	1987	1987	**18-8802-1**
BB260A, AV, B, C	8	Volvo	1978	1985	**18-8802-1**
BB261A	8	Volvo	1988	1989	**18-8802-1**
230A, B	4	Volvo	1989	1992	**18-8813-1**
250A, B	4	Volvo	1989	1992	**18-8813-1**
432A	6	Delco EST	1992	1993	**18-8835-1**
434A	6	Delco EST	1992	1993	**18-8835-1**
3.0GLM	4	Delco EST	1993	1994	**18-8833-1**
3.0GLM	4	Delco EST	2002	2004	**18-8833-1**
3.0GLP	4	Delco EST	2002	2010	**18-8833-1**
3.0GSM	4	Delco EST	1994	2002	**18-8833-1**
3.0GSP	4	Delco EST	1993	2002	**18-8833-1**
3.0GXI	4	Delco EST	2008	2009	**18-8833-1**
4.3GI	6	Delco EST	1994	2000	**18-8835-1**
4.3GL	6	Delco EST	1993	2010	**18-8835-1**
4.3GS	6	Delco EST	1993	1999	**18-8835-1**
4.3GXI	6	Delco HVS	2001	2015	**18-8829-1**
4.3GXI	6	Delco EST	2001	2002	**18-8835-1**
4.3GXIE	6	Delco HVS	2009	2015	**18-8829-1**

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PLUG WIRE SET APPLICATION CHARTS (Cont.)

VOLVO

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
4.3SI	6	Delco HVS	2001	2009	**18-8829-1**
4.3SI-BF	6	Delco HVS	2001	2002	**18-8829-1**
5.0FI	8	Ford	1994	1996	**18-8820-1**
5.0FL	8	Prestolite	1994	1996	**18-8802-1**
5.0GI	8	Delco EST	1997	2000	**18-8836-1**
5.0GL	8	Prestolite	1997	2001	**18-8802-1**
5.0GL	8	Delco EST	2001	2006	**18-8836-1**
5.0GXI	8	Delco HVS	2001	2015	**18-8828-1**
5.0GXI-A	8	Delco EST	2001	2002	**18-8836-1**
5.0GXIC	8	Delco HVS	2007	2009	**18-8828-1**
5.0GXiE	8	Delco HVS	2007	2015	**18-8828-1**
5.0OSI	8	Delco HVS	2001	2009	**18-8828-1**
5.0OSiE	8	Delco HVS	2008	2009	**18-8828-1**
5.7GI	8	Delco EST	1993	1997	**18-8836-1**
5.7Gi	8	Delco HVS	2001	2015	**18-8828-1**
5.7GI	8	Delco EST	2004	2005	**18-8836-1**
5.7GiC	8	Delco HVS	2008	2009	**18-8828-1**
5.7GiCE	8	Delco HVS	2008	2009	**18-8828-1**
5.7GiE	8	Delco HVS	2007	2015	**18-8828-1**
5.7GIL	8	Delco HVS	2002	2009	**18-8828-1**
5.7GIL-A	8	Delco EST	2001	2001	**18-8836-1**
5.7GL	8	Prestolite	1993	1997	**18-8802-1**
5.7GL	8	Delco EST	1993	1997	**18-8836-1**
5.7GL	8	Delco EST	2001	2004	**18-8836-1**
5.7GL-A	8	Mallory	2001	2001	**18-8802-1**
5.7GSI	8	Delco EST	1996	2001	**18-8836-1**
5.7GSP	8	Prestolite	1996	2000	**18-8802-1**
5.7GXI	8	Delco HVS	2001	2015	**18-8828-1**
5.7GXI-A, B	8	Delco EST	2000	2002	**18-8836-1**
5.7GXIC	8	Delco HVS	2007	2008	**18-8828-1**
5.7GXICE	8	Delco HVS	2007	2010	**18-8828-1**
5.7GXIE	8	Delco HVS	2007	2015	**18-8828-1**
5.7GXIL	8	Delco HVS	2001	2008	**18-8828-1**
5.7GXIL-A, B	8	Delco EST	2000	2002	**18-8836-1**
5.7OSi	8	Delco HVS	2001	2009	**18-8828-1**
5.7OSiE	8	Delco HVS	2008	2009	**18-8828-1**
5.7OSXI	8	Delco HVS	2001	2009	**18-8828-1**
5.7OSXiE	8	Delco HVS	2008	2009	**18-8828-1**
5.8FI	8	Ford	1994	1996	**18-8820-1**
5.8FL	8	Prestolite	1994	1996	**18-8803-1**
5.8FSI	8	Prestolite	1994	1996	**18-8803-1**
7.4GI	8	Delco EST	1994	2000	**18-8836-1**
7.4GL	8	Prestolite	1993	1997	**18-8802-1**
7.4GLI	8	Prestolite	1993	1996	**18-8802-1**
7.4GLP	8	Prestolite	1993	1997	**18-8802-1**
7.4GLP	8	Prestolite	1994	1997	**18-28051**
7.4GLP	8	Delco EST	1995	1996	**18-8836-1**
7.4GSI	8	Delco EST	1994	2000	**18-8836-1**
8.1Gi-A	8	Distributorless	1999	2015	**18-8838-1**
8.1GiC	8	Distributorless	2007	2015	**18-8838-1**
8.1GiCE	8	Distributorless	2007	2015	**18-8838-1**
8.1GiE	8	Distributorless	2007	2015	**18-8838-1**
8.1GiL	8	Distributorless	2000	2008	**18-8838-1**

VOLVO CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

VOLVO

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
8.1GSi	8	Distributorless	2000	2001	**18-8838-1**
8.1GXi	8	Distributorless	2001	2015	**18-8838-1**
8.1GXiE	8	Distributorless	2007	2015	**18-8838-1**
8.1GXil	8	Distributorless	2001	2008	**18-8838-1**
8.1IPSCE	8	Distributorless	2008	2015	**18-8838-1**
8.1OSI	8	Distributorless	2003	2009	**18-8838-1**
8.1OSiE	8	Distributorless	2008	2009	**18-8838-1**
8.2GLI	8	Prestolite	1993	1994	**18-8803-1**
8.2GLP	8	Prestolite	1993	1994	**18-8803-1**
8.2GSI	8	Delco EST	1995	2000	**18-8836-1**
DPX375	8	Distributorless	2000	2002	**18-8838-1**
DPX385	8	Delco EST	1996	2000	**18-8836-1**
DPX415	8	Delco EST	1996	2000	**18-8836-1**
DPX420	8	Distributorless	2000	2002	**18-8838-1**
V6-200	6	Delco HVS	2012	2015	**18-8828-1**
V6-225	6	Delco HVS	2012	2015	**18-8828-1**
V8-270	8	Delco HVS	2012	2015	**18-8829-1**
V8-300	8	Delco HVS	2012	2015	**18-8829-1**
V8-320	8	Delco HVS	2012	2015	**18-8829-1**

YAMAHA STERNDRIVE

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
3.0L	4	Delco EST	1990	1993	**18-8835-1**
4.3L	6	YEMS	1989	1989	**18-8835-1**
4.3L	6	Delco EST	1990	1990	**18-8835-1**
5.0L	8	YEMS	1989	1989	**18-8836-1**
5.7L	8	Delco EST	1989	1990	**18-8836-1**
7.4L	8	Delco EST	1992	1992	**18-8836-1**

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- Using a heavy-wall steel canister for further corrosion protection.
- Using high-efficiency filter media that meets or exceeds the OE's filtration.
- Backed by Sierra's industry leading warranty.

DIESEL OIL FILTERS



18-0032
Replaces:
Volvo 847741



18-0033
Replaces:
Volvo 478736



18-0034
Replaces:
Volvo 477556



18-0035
Replaces:
Volvo 3582732
Full Flow



18-0036
Replaces:
Volvo 3582733
Bypass



18-7871
Replaces:
Mercruiser 35-805809



18-7880
Replaces:
Caterpillar 1R-0658
Volvo-Penta 466634



✳18-7884
Replaces:
Universal 299381
Volvo-Penta 834337
Thread Spec: 3/4" x 16NPT



✳18-7886
Replaces:
Perkins 2654403
Thread Spec: 3/4" x 16NPT



✳18-7910-1
Replaces:
Westerbeke 30220
Yanmar 124450-35100
Thread Spec: 20mm x 1.5



✳18-7917
Replaces:
Yanmar 124450-35110, 124550-35110, 171056-35110, 171056-35111
Thread Spec: 20mm x 1.5



✳18-7925
Replaces:
Westerbeke 21235
Thread Spec: 3/4" x 16NPT



✳18-7926
Replaces:
Volvo 423135, 4785974
Thread Spec: 1" x 12NPT



18-7927
Replaces:
Caterpillar 1R-0714
Thread Spec: 1 1/8" x 16NPT

✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.

STERNDRIVE & INBOARD OIL FILTERS



✳**18-7824-1**
Short GM
Replaces:
Chris-Craft 16.81-08746
Crusader 201104
Indmar 50-1001
Mercruiser 35-802885Q, 32716, 866340Q02, Q03, 866340K01, Mercruiser Vazer
OMC 173232, 778864
Pleasurecraft R077002
Volvo-Penta 835440
Yamaha YSC-10231-20-0C
Thread Spec: 13/16" x 16NPT



✳**18-7875**
Long Ford
Replaces:
Chris-Craft 16.81-06536
Chrysler 1851658
Crusader 9002514
Mercruiser 60565, 35-802886Q
OMC 173231, 502900
Pleasurecraft R077001
Yamaha YSC-16231-20-0C
Thread Spec: 3/4" x 16NPT



✳**18-7876**
Long GM
Replaces:
Mercruiser 35-16595T1, Q, 52731, 35-802885Q, 14957
OMC 173233, 502901
Volvo 3850559
Yamaha YSC-14231-20-0C
Thread Spec: 13/16" x 16NPT



✳**18-7878-1**
Short Ford
Replaces:
Chrysler 3549957, L-19, L-1008
Mercruiser 803470
OMC 502904
Volvo 430143, 1266286, 3517857
Thread Spec: 3/4" x 16NPT



✳**18-7879-1**
V-6 GM
Replaces:
Chrysler L-319
Mercruiser 35-802884Q, 41815, 35-883702Q, K
OMC 173834, 502903
Volvo 841750
Thread Spec: 18mm x 1.5



18-57824
Replaces:
Ilmor MV8V1021
Fits: Mastercraft and Ilmor V8 GM New LS Series SB engines (Remote Mount)



18-57702
CRANKCASE FILTER
Replaces: 876069
Fits: Volvo MD30A, TMD30A, TAMD30A, MD31A, TMD31A, TAMD31A, MD40A, TMD40A, TMD40B, TAMD40A, TAMD40B, TMD41A, TAMD41A

4-CYCLE OUTBOARD OIL FILTERS



18-7758
Replaces:
Mercury 35-877761K01, 35-877761Q01
Thread Spec: 22mm x 1.5



✳**18-7895**
Replaces:
Johnson/Evinrude 778888, 5035703
Suzuki 16510-93J00
Thread Spec: 3/4" x 16NPT



✳**18-7896**
Replaces:
Johnson/Evinrude 778886, 5033539
Suzuki 16510-61A20-MHL
Thread Spec: 3/4" x 16NPT



✳**18-7897**
Replaces:
Johnson/Evinrude 778887, 5033919
Suzuki 16510-82703
Thread Spec: 3/4" x 16NPT



18-7901
Replaces:
Mercury 825467A1, 825467T1
Yamaha 6G8-13440-00-00



✳**18-7902**
Replaces:
Yamaha 3FV-13440-00-00
Thread Spec: 20mm x 1.5

✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.



18-7903
Replaces:
Johnson/Evinrude 5033102, 763364
Suzuki 16510-05240



✳18-7905
Replaces:
Suzuki 16510-96J00
Thread Spec: 20mm x 1.5



✳18-7906-1
Replaces:
Yamaha 69J-13440-00-00
Mercury 35-822626T7, Q15
Thread Spec: 3/4" x 16NPT



✳18-7909
Replaces:
Honda 15400-POH-305PE,
15400-POH-305, 15400-ZJI-004,
15400-PLM-A01PE
Thread Spec: 20mm x 1.5



✳18-7911-1
Replaces:
Honda 15400-PFB-007
Nissan 3R0076150M
Yamaha 5GH-13440-00-00
Thread Spec: 20mm x 1.5



✳18-7913
Replaces:
Honda 15400-PFB-014
Mercury 35-822626Q1, Q03
Thread Spec: 20mm x 1.5



✳18-7914
Replaces:
Mercury 35-822626Q2, Q04
Thread Spec: 20mm x 1.5



✳18-7915-1
Replaces:
Johnson/Evinrude 778885, 5031411
Suzuki 16510-87J00
Thread Spec: 3/4" x 16NPT



✳18-7916
Replaces:
Johnson/Evinrude 434839
Thread Spec: 3/4" x 16NPT



✳18-7918
Replaces:
Mercury 35-883701K01, 35-877769K01
Thread Spec: 24mm x 1.5



✳18-7921
Replaces:
Mercury 35-896546T, 35-877767K01
Thread Spec: 24mm x 1.5



✳18-7954
Replaces: Yamaha N26-13440-00-00
Fits: F350
Thread Spec: 3/4" x 16NPT



18-7974
Replaces:
Volvo 3827069
Thread Spec: 18mm x 1.5



18-8003
Replaces:
Volvo 8692305



18-8700
OIL FILTER
Replaces: 5GH-13440-20
Fits: F15(2006-12), F20(2006-12), F25(2009-12), F40(2008-12), F50(2005-12), F60(2005*-12), F70(2010-12), T25(2009-12), T50(2005-12), T60(2005-12)



18-8870
OIL FILTER
Replaces: Suzuki 16510-45H10
Fits: F9.9 Type T/TH(Sn 110001 & Newer), F15(SN 110001 & Newer)

✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.

OIL FILTER QUICK-REFERENCE GUIDE

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

ALBIN

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
AD-21		18-7878-1	3875827	See Owners Manual	See Owners Manual

B & W LATHROP

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
130155		18-7875		See Owners Manual	See Owners Manual

CATERPILLAR

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
3304, 3306, D330		18-7880	1R-0658	See Owners Manual	See Owners Manual
3116, 3116TA, 3208, 3208T, 3208TA		18-7927	1R-0714	See Owners Manual	See Owners Manual

CHRIS-CRAFT

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
307G, 305K,307K		18-7824-1	16.81-08746	See Owners Manual	See Owners Manual

CHRYSLER

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
(Chrysler-Volvo) 100, 110, 120, 130,		18-7878-1		See Owners Manual	See Owners Manual
165, 170		18-7878-1		See Owners Manual	See Owners Manual
125, 150, 155, 175, Fury 190, 195, 200,		18-7875	1851658	See Owners Manual	See Owners Manual
210,225, 235, 250, 260, 280, 300, 330,		18-7875	1851658	See Owners Manual	See Owners Manual
335, 375, 525, CM6-55, CMC-55NA,		18-7875	1851658	See Owners Manual	See Owners Manual
M-170A, M-225A, M-225D, M-273A,		18-7875	1851658	See Owners Manual	See Owners Manual
M-273B, M-273BO/D, LM-318, LM-318A,		18-7875	1851658	See Owners Manual	See Owners Manual
LM-318B, M-318B, M-318C, M-383B,		18-7875	1851658	See Owners Manual	See Owners Manual
M-413B, M-413D, M-413E, M-440B,		18-7875	1851658	See Owners Manual	See Owners Manual
M-440D, Model 340,M-80, M-81,		18-7875	1851658	See Owners Manual	See Owners Manual
Super Crown 145, 150, Imperial 290,		18-7875	1851658	See Owners Manual	See Owners Manual
325, Jet II, Jet III, Jet IV, Super Bee,		18-7875	1851658	See Owners Manual	See Owners Manual
Super Bee II,Super Bee III,		18-7875	1851658	See Owners Manual	See Owners Manual
V-8 Engines 1962-on		18-7875	1851658	See Owners Manual	See Owners Manual
V-6 GM		18-7879-1	L-319	See Owners Manual	See Owners Manual
3.7L, 5.2L		18-7878-1	3549957, L-19, L1008	See Owners Manual	See Owners Manual

COMMANDER

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
225, 340 Clevor		18-7875		See Owners Manual	See Owners Manual

CRUSADER

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
150, 160,165, CH185, 210, CH220,		18-7824-1	201104	See Owners Manual	See Owners Manual
CH270, 350, CH350		18-7824-1	201104	See Owners Manual	See Owners Manual
SS330		18-7876 (Long), 18-7824-1 (Short)	201104	See Owners Manual	See Owners Manual
220 Conqueror,255 Conqueror,		18-7875	9002514	See Owners Manual	See Owners Manual
255 Conqueror Jet, 250 ('71),		18-7875	9002514	See Owners Manual	See Owners Manual
300 Scorpion, 460		18-7875	9002514	See Owners Manual	See Owners Manual
220, 300, 320,325		18-7878-1		See Owners Manual	See Owners Manual
5.0L Carbureted (Classic)	1999 - 2008	18-7875	22679	See Owners Manual	API 15W-40 SM or Higher
5.7L Carbureted (Classic)	1999 - 2010	18-7875	22679	See Owners Manual	API 15W-40 SM or Higher
5.0L MPI (Captain's Choice)	2004 - 2010	18-7875	22679	5.67L / 6.0 Qt.	API 15W-40 SM or Higher
5.7L MPI (Captain's Choice)	2005 - 2010	18-7875	22679	5.67L / 6.0 Qt.	API 15W-40 SM or Higher

CRUSADER CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

CRUSADER

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
6.0L MPI (Captain's Choice)	2006 - 2010	18-7875	22679	4.75L / 5.0 Qt.	API 15W-40 SM or Higher
7.4L MPI (Captain's Choice)	All	18-7875	22679	See Owners Manual	API 15W-40 SM or Higher
8.1L MPI (Captain's Choice)	2001 - 2010	18-7875	22679	6.65 L / 7.0 Qt.	API 15W-40 SM or Higher
8.1L MPI HO (Captain's Choice)	2009 - 2010	18-7875	22679	6.65 L / 7.0 Qt.	API 15W-40 SM or Higher

DETROIT DIESEL

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
2-71 (142), 3-71 (213), 4-53 (212), 4-71		N/A	25010495	See Owners Manual	See Owners Manual
(284), 6V-53 (318), 6-71 (426), 6-71E		N/A	25010495	See Owners Manual	See Owners Manual
(426), 671N (426), 6-71T (426), 6V-71		N/A	25010495	See Owners Manual	See Owners Manual
(426), 6V-71T (426), 6V-92 (552), 6V-92T		N/A	25010495	See Owners Manual	See Owners Manual
(522), 8V-71 (568), 8V-71T (568), 8V-92		N/A	25010495	See Owners Manual	See Owners Manual
(736), 8V-92T (736), 12V-71 (1788),		N/A	25010495	See Owners Manual	See Owners Manual
12V-71T (1788), 12V-149 (1788), 16V-71		N/A	25010495	See Owners Manual	See Owners Manual
(1136), 16V-71T (1136), 16V-92 (1472),		N/A	25010495	See Owners Manual	See Owners Manual
16V-92T (1472), 16V-149 (2384) Series		N/A	25010495	See Owners Manual	See Owners Manual

EVINRUDE / JOHNSON

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
9.9 HP	1995 -2001	18-7916	434839	1272 ml. / 43 oz.	10W40 Synthetic Blend FC-W
9.9 HP	2002-2007	18-7903	5033102; 763364	1.1 L / 1.2 Qt.	10W40 Synthetic Blend FC-W
15 HP	1995-2001	18-7916	434839	1272 ml. / 43 oz.	10W40 Synthetic Blend FC-W
15 HP	2002-2007	18-7903	5033102; 763364	1.1 L / 1.2 Qt.	10W40 Synthetic Blend FC-W
25 HP	2000-2001	18-7915-1	5031411; 778885	3.2 L / 3.4 Qt.	10W40 Synthetic Blend FC-W
25 HP	2004-2007	18-7915-1	5031411; 778885	3.2 L / 3.4 Qt.	10W40 Synthetic Blend FC-W
30 HP	2000-2001	18-7915-1	5031411; 778885	3.2 L / 3.4 Qt.	10W40 Synthetic Blend FC-W
30 HP	2004-2007	18-7915-1	5031411; 778885	3.2 L / 3.4 Qt.	10W40 Synthetic Blend FC-W
40 HP	1999-2006	18-7915-1	5031411; 778885	2.4 L / 2.5 Qt.	10W40 Synthetic Blend FC-W
50 HP	1999-2006	18-7915-1	5031411; 778885	2.4 L / 2.5 Qt.	10W40 Synthetic Blend FC-W
60 HP	2002-2006	18-7915-1	5031411; 778885	4.5 L / 4.8 Qt.	10W40 Synthetic Blend FC-W
70 HP	1998-2000	18-7916	434839	4.5 L / 4.8 Qt.	10W40 Synthetic Blend FC-W
70 HP	2001-2006	18-7915-1	5031411; 778885	4.5 L / 4.8 Qt.	10W40 Synthetic Blend FC-W
90 HP	2003-2006	18-7896	5033539; 778886	5.7 L / 6.0 Qt.	25W40 Synthetic Blend FC-W
115 HP	2003-2006	18-7896	5033539; 778886	5.7 L / 6.0 Qt.	25W40 Synthetic Blend FC-W
140 HP	2003-2006	18-7897	5033919; 778887	5.7 L / 6.0 Qt.	25W40 Synthetic Blend FC-W
200 HP	2004-2006	18-7895	5035703; 778888	8.2 L / 8.7 Qt.	25W40 Synthetic Blend FC-W
225 HP	2004-2006	18-7895	5035703; 778888	8.2 L / 8.7 Qt.	25W40 Synthetic Blend FC-W

FISCHER PANDA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
PMS 8 Mini		23-7804	SE15853-99170	2.5L / 2.64 Qt.	15W-40 API CF or Higher
PMS 8 DP		23-7804	SE15853-99170	2.5L / 2.64 Qt.	15W-40 API CF or Higher
PMS 4200		23-7804	SE15853-99170	1L / 1.05 Qt.	15W-40 API CF or Higher
PMS 6500		23-7804	SE15853-99170	2.5L / 2.64 Qt.	15W-40 API CF or Higher
PMS 12 DP		23-7804	SE15853-99170	3.8L / 4.0 Qt.	15W-40 API CF or Higher
PMS 12 Mini		23-7804	SE15853-99170	3.8L / 4.0 Qt.	15W-40 API CF or Higher
PMS 16 DP		23-7842		See Owners Manual	15W-40 API CF or Higher
PMS 22		23-7842		See Owners Manual	15W-40 API CF or Higher
16V-92T (1472), 16V-149 (2384) Series		N/A	25010495	See Owners Manual	See Owners Manual

OIL FILTER QUICK-REFERENCE GUIDE

FLAGSHIP

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
150FA, 220FF, 250FA, 400FA,		18-7824-1		See Owners Manual	See Owners Manual
425FAJ, 650FAJ, 950FAJ		18-7824-1		See Owners Manual	See Owners Manual
292, 300, 307, 327, 350, 482		18-7824-1 (Short) 18-7876 (Long)		See Owners Manual	See Owners Manual

FORD

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
CSG850M, WSG858M, LSG875M,		18-7875		See Owners Manual	See Owners Manual
SSD-655,-655M, -655MT, (5.5 Liter),		18-7875		See Owners Manual	See Owners Manual
140(2.3L) FOUR, 170, 200 Six, 240 Six,		18-7875		See Owners Manual	See Owners Manual
300 Six, 302 (5.0L),351 (5.8L),		18-7875		See Owners Manual	See Owners Manual
460 (7.5L),2711E, 2712E, 2713E,		18-7875		See Owners Manual	See Owners Manual
2714E, 2715E (diesel)		18-7875		See Owners Manual	See Owners Manual
254 (DSD-442 4.2 Liter), 362		18-7875		See Owners Manual	See Owners Manual
(DSD-659 5.9 Liter)		18-7875		See Owners Manual	See Owners Manual
91—V4, 104 V4, 380 (DSD-662 6.2 Liter)		18-7878-1		See Owners Manual	See Owners Manual

GM

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
IL6-194	1962 - 1967	18-7876		See Owners Manual	See Owners Manual
IL6-230	1963 - 1968	18-7876		See Owners Manual	See Owners Manual
267	1979 - 1981	18-7876		See Owners Manual	See Owners Manual
305	1976 - 1987	18-7876		See Owners Manual	See Owners Manual
307	1970 - 1973	18-7876		See Owners Manual	See Owners Manual
350	1970 - 1987	18-7876		See Owners Manual	See Owners Manual
366	1970 - 1987	18-7876		See Owners Manual	See Owners Manual
400	1971 - 1972	18-7876		See Owners Manual	See Owners Manual
400	1975 - 1983	18-7876		See Owners Manual	See Owners Manual
454	1973 - 1987	18-7876		See Owners Manual	See Owners Manual
400	1974 - 1977	18-7824-1		See Owners Manual	See Owners Manual

GREENWICH

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
Porpoise (w/IH V8-275B)		18-7875		See Owners Manual	See Owners Manual

HONDA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
BF2A	All	-----	-----	0.40 L / 0.42 Qt.	10W-30 FC-W
BF2D	All	-----	-----	0.25 L / 0.26 Qt.	10W-30 FC-W
BF5	All	-----	-----	0.55 L / 0.58 Qt.	10W-30 FC-W
BF75 (7.5hp)	All	-----	-----	0.76 L / 0.80 Qt.	10W-30 FC-W
BF8 / BFP8	2001 - Current	18-7913	15400-PFB-014 15400-PFB-004	0.76 L / 0.80 Qt.	10W-30 FC-W
BF9.9 / BFP9.9	2001 - Current	18-7913	15400-PFB-014 15400-PFB-004	1.1L / 1.2 Qt.	10W-30 FC-W
BF100 (10 hp.)		-----	-----	0.76 L / 0.80 Qt.	10W-40 FC-W
BF15 / BFP15	2003 - Current	18-7913	15400-PFB-014 15400-PFB-004	1.1L / 1.2 Qt.	10W-30 FC-W
BF20	2003 - Current	18-7913	15400-PFB-014 15400-PFB-004	1 L / 1.1 Qt.	10W-30 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

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HONDA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
BF25	1998 & Earlier	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	1.6L / 1.7 Qt.	10W-30 FC-W
BF25 (Up to serial number 1003206)	1999 - 2005	18-7911-1	15400-PFB-007	1.6L / 1.7 Qt.	10W-30 FC-W
BF25 (Starting serial number 1003207)	2005 - Current	18-7913	15400-PFB-014	1.6L / 1.7 Qt.	5W-30 FC-W
BF30	1998 & Earlier	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	1.6L / 1.7 Qt.	10W-30 FC-W
BF30 (Up to serial number 1005016)	1999 - 2005	18-7911-1	15400-PFB-007	1.6L / 1.7 Qt.	10W-30 FC-W
BF30 (Starting serial number 1005017)	2005 - Current	18-7913	15400-PFB-014	1.6L / 1.7 Qt.	5W-30 FC-W
BF35	1997	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	2.4L / 2.5 Qt.	10W-30 FC-W
BF40	1998 & Earlier	18-7913	15400-PFB-014		
			15400-PFB-004	2.4L / 2.5 Qt.	10W-30 FC-W
BF40 (Up to serial number 3007642)	1999 - 2005	18-7911-1	15400-PFB-007	2.4L / 2.5 Qt.	10W-30 FC-W
BF40 (Strarting serial number 3007643)	2005 - Current	18-7913	15400-PFB-014	2.0L / 2.1 Qt.	5W-30 FC-W
BF45	1997	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	2.4L / 2.5 Qt.	10W-30 FC-W
BF50	1998 & Earlier	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	2.4L / 2.5 Qt.	10W-30 FC-W
BF50 (Up to serial number 3014456)	1999 - 2005	18-7911-1	15400-PFB-007	2.4L / 2.5 Qt.	10W-30 FC-W
BF50 (Starting serial number 301457)	2005 - Current	18-7913	15400-PFB-014	2.0L / 2.1 Qt.	5W-30 FC-W
BF60 / BFP60	All	18-7913	15400-PFB-014 15400-PFB-004	2.6L / 2.7 Qt.	10W-30 FC-W
BF75	1997 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	4.2L / 4.4 Qt.	10W-30 FC-W
BF90	1997 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	4.2L / 4.4 Qt.	10W-30 FC-W
BF115	1999 - 2009	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	5.6L / 5.9 Qt.	10W-30 FC-W
BF115	2010 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	6.5L / 6.9Qt.	10W-30 FC-W
BF130	1999 - 2004	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	5.6L / 5.9 Qt.	10W-30 FC-W
BF135	2004 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	6.5L / 6.9Qt.	10W-30 FC-W
BF150	2004 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	6.5L / 6.9Qt.	10W-30 FC-W

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OIL FILTER QUICK-REFERENCE GUIDE

HONDA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
BF200	2002 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	7.6L / 8.0 Qt.	10W-30 FC-W
BF225	2002 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	7.6L / 8.0 Qt.	10W-30 FC-W

HYDRO-MARINE

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
All Models (Knecht FO335/1)		18-7875		See Owners Manual	See Owners Manual

INDMAR

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
200, 225, 250, 275 (SP), 300 (SP) , 350-2, 350-4,	1993 & OLDER	18-7875			
350(SP), 454-2, 454-4, 400 (SP)		18-7824-1 (Short) 18-7876 (Long)		See Owners Manual	See Owners Manual
454 Carb	2003 - 2006	18-7824-1	501001	6.62L / 7.0 Qt.	15W-40 API SL/SJ/CI4/
5.7 HO	2007 - 2009	18-7824-1	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
5.7 Vortec	2007 - 2012	18-7824-1	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
5.7L MPFI	2007 - 2012	18-7824-1	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
502 Carb	2003 - 2006	18-7824-1	501001	6.62L / 7.0 Qt.	15W-40 API SL/SJ/CI4/
6.0 PFI	2003 - 2006	18-7824-1	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
8.1L Vortec (Remote Oil Filter)	2007 - 2009	18-7824-1	501001	9.5L / 10 Qt.	15W-40 API SL/SJ/CI4/
Assault 310, 325, 340, 385	2003 - 2007	18-7824-1	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
Malibu 350 Vortec Carbureted	2003 - 2005	18-7824-1	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
Malibu Anniversary Edition LS6	2007	18-7824-1	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
Malibu Hammerhead	2003 - 2007	18-7824-1	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
Malibu LC2	2003 - 2006	18-7824-1	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
Malibu LS1	2003 - 2006	18-7824-1	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
Malibu Monsoon	2003 - 2007	18-7824-1	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
MasterCraft 5.7L LCR	2007 - 2009	18-7824-1	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
MasterCraft 6.0L (LY5, LY6)	2007 - 2009	18-7824-1	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
MasterCraft LQ9	2003 - 2006	18-7824-1	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
MasterCraft MCX	2003 - 2007	18-7824-1	501001	See Owners Manual	15W-40 API SL/SJ/CI4/CI4Plus
MasterCraft RTP-1	2003 - 2007	18-7824-1	501001	6.62L / 7.0 Qt.	15W-40 API SL/SJ/CI4/

INTERCEPTOR

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
IV4-80, OV4-80, OV6-100 (Taunus), 80, 85, 100, 110, 120, 140, 190, 200, 210, Interceptor 160, Interceptor 165	1960 & UP	18-7878-1		See Owners Manual	See Owners Manual

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

OIL FILTER QUICK-REFERENCE GUIDE

KOHLER

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
4CZ	2	ALL	23-7823	267714	1.4L / 1.48 Qt.	10W-40
4EF	2	ALL	23-7821	359771	1.36L / 1.44 Qt.	
4ESZ	2	ALL	23-7823	267714	Refer to Owners Manual	10W-40
5E	2	ALL	23-7821	359771	1.36L / 1.44 Qt.	
6.5CZ	2	ALL	23-7823	267714	1.4L / 1.48 Qt.	10W-40
6.5ESZ	2	ALL	23-7823	267714	Refer to Owners Manual	10W-40
7.3E	2	ALL	23-7821	359771	1.36L / 1.44 Qt.	10W-40
10EOZ	3	ALL	23-7824	GM47465 252834	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus
10EOZD	3	ALL	23-7824 (Variation 1)	GM47465 252834	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus
13.5CCOZ	3	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
13EOZ	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
13EOZD	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
14CCOZ	3	ALL	23-7824	GM47465 252834	Refer to Owners Manual	15W-40 API CI-4, CI-4 Plus
14EOZ	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
14EOZD	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
15.5EOZ	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
15.5EOZD	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
5CCOZ	3	ALL	23-7822	229678	Refer to Owners Manual	Refer to Owners Manual
5EOZ	3	ALL	23-7822	229678	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus
8EOZ	3	ALL	23-7822	229678	2.3L / 2.4 Qt.	15W-40 API CI-4, CI-4 Plus
9CCOZ	3	ALL	23-7824	GM47465 252835	Refer to Owners Manual	Refer to Owners Manual
9EOZ	3	ALL	23-7824	GM47465 252835	Refer to Owners Manual	15W-40 API CI-4, CI-4 Plus
9EOZD	3	ALL	23-7824 (Variation 1)	GM47465 252835	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus
10E	4	ALL	23-7803		3.25L / 3.50 Qt.	10W-40
12.5E	4	ALL	23-7803	326817	3.25L / 3.50 Qt.	10W-40
15C	4	ALL	23-7820	279449	4.7L / 5.0 Qt.	10W-40
16CF	4	ALL	23-7820	279449	Refer to Owners Manual	Refer to Owners Manual
18.5CCOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	Refer to Owners Manual
20C	4	ALL	23-7820	279449	4.7L / 5.0 Qt.	10W-40
20EOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
20EOZD	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus

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OIL FILTER QUICK-REFERENCE GUIDE

KOHLER

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
23EOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
23EOZD	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
24CCOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	Refer to Owners Manual
24EOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
24EOZD	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
28EOZ	4	ALL	23-7824	GM47465 252834	10.2L / 10.78 Qt.	15W-40 API CI-4, CI-4 Plus
28EOZD	4	ALL	23-7824	GM47465 252834	10.2L / 10.78 Qt.	15W-40 API CI-4, CI-4 Plus
32EOZ	4	ALL	23-7824	GM47465 252834	10.2L / 10.78 Qt.	15W-40 API CI-4, CI-4 Plus
32EOZD	4	ALL	23-7824	GM47465 252835	10.2L / 10.78 Qt.	15W-40 API CI-4, CI-4 Plus
8E	4	ALL	23-7803	326817	3.25L / 3.50 Qt.	10W-40

LEHMAN

Model	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
Models (w/ Ford 242), (w/ Ford 254), (w/ Ford 363), (w/ Ford 380), (Lehman 2N50)	18-7875		See Owners Manual	See Owners Manual

MERCRUISER

Model	Cyl.	CID/Litre	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
ALL CYLINDER BLOCKS MANUFACTURED BY GENERAL MOTORS (GM) UNLESS NOTED IN MODEL COLUMN							
Vazer	4	1.6L	2007 - 2010	18-7824-1	35-866340K01	4.02L / 4.25 Qt.	25W-40 FC-W
Vazer	4	1.6L	2011 - Current	18-7824-1	35-866340K01	4.02L / 4.25 Qt.	20W-40 Synthetic Catalyst (1)
60 (Renault)	4	68 / 1.1L	1965 - 1968	-----	38463	2.6L / 2.75 Qt.	See Owners Manual
80 (Renault)	4	80 / 1.3L	1966 - 1969	-----	-----	4.7L / 5.0 Qt.	See Owners Manual
90 (Renault)	4	96 / 1.6L	1970 - 1972	-----	-----	4.7L / 5.0 Qt.	See Owners Manual
110	4	153 / 2.5L	1963 - 1966	18-7824-1	35-866340K01	3.8L / 4.0 Qt.	See Owners Manual
120	4	153 / 2.5L	1964 - 1986	18-7824-1	35-866340K01	3.8L / 4.0 Qt.	25W-40 FC-W
140	4	181 / 3.0L	1968 - 1986	18-7824-1	35-866340K01	3.8L / 4.0 Qt.	25W-40 FC-W
165	4	224 / 3.7L	1987	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
170	4	224 / 3.7L	1985 - 1986	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
180	4	224 / 3.7L	1987	18-7824-1	35-866340K01	6.1L / 6.5 Qt.	25W-40 FC-W
190	4	224 / 3.7L	1985 - 1986	18-7824-1	35-866340K01	6.1L / 6.5 Qt.	25W-40 FC-W
2.5L	4	153 / 2.5L	1987 - 1989	18-7824-1	35-866340K01	3.8L / 4.0 Qt.	25W-40 FC-W
3.0L / LX	4	181 / 3.0L	1987 - 2010	18-7824-1	35-866340K01	3.8L / 4.0 Qt.	25W-40 FC-W
3.0L MPI EC (Catalyzed)	4	182 / 3.0L	2011 - Current	18-7824-1	35-866340K01	3.8L / 4.0 Qt.	20W-40 Synthetic Catalyst (1)
3.7L	4	224 / 3.7L	1988 - 1989	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
3.7LX	4	224 / 3.7L	1983 - 1989	18-7824-1	35-866340K01	6.1L / 6.5 Qt.	25W-40 FC-W
470	4	224 / 3.7L	1976 - 1984	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
485	4	224 / 3.7L	1980 - 1982	18-7824-1	35-866340K01	5.4L / 5.75 Qt.	25W-40 FC-W
488	4	224 / 3.7L	1983 - 1984	18-7824-1	35-866340K01	6.1L / 6.5 Qt.	25W-40 FC-W
140	6 IL	194 / 3.2L	1963	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
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MERCRUISER

Model	Cyl.	CID/Litre	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
150	6 IL	230 / 3.8L	1964 - 1966	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
160	6 IL	250 / 4.1L	1967 - 1969	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
165	6 IL	250 / 4.1L	1970 - 1981	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
175	V6	262 / 4.3L	1987	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
185	V6	262 / 4.3L	1985 - 1987	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
200	6 IL	292 / 4.8L	1969	18-7876	35-99894	5.7L / 6.0 Qt.	25W-40 FC-W
205	V6	262 / 4.3L	1985 - 1987	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
262 Mag EFI	V6	263 / 4.3L	1996 - 1997	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
4.3L / LX / LH / LXH	V6	264 / 4.3L	1988 - 2001	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
4.3L	V6	265 / 4.3L	2002 - 2010	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
4.3L EFI	V6	266 / 4.3L	1998 - 2001	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
4.3L MPI	V6	267 / 4.3L	2002 - 2010	18-7879-1*	35-883702	3.8L / 4.0 Qt.	25W-40 FC-W
4.3L MPI (Catalyzed)	V6	268 / 4.3L	2011 - Current	18-7824-1	35-866340K01	3.8L / 4.0 Qt.	20W-40 Synthetic Catalyst (1)
*NOTE: V6 engines equipped with the oil filter relocation option will use filter 18-7824-1.							
190	V8	283 / 4.6L	1963 - 1964	18-7824-1	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
198	V8	305 / 5.0L	1977 - 1988	18-7876	35-99894	5.7L / 6.0 Qt.	25W-40 FC-W
200	V8	305 / 5.0L	1985 - 1987	18-7824-1	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
215 (Ford)	V8	302 / 5.0L	1970 - 1972	18-7875	35-802886	6.6L / 7.0 Qt.	25W-40 FC-W
225 (Ford)	V8	302 / 5.0L	1973 - 1974	18-7875	35-802886	5.7L / 6.0 Qt.	25W-40 FC-W
225	V8	327 / 5.4L	1963 - 1966	18-7824-1	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
225	V8	327 / 5.4L	1967 - 1969	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
228	V8	305 / 5.0L	1977 - 1978	18-7824-1	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
230	V8	305 / 5.0L	1985 - 1987	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
233 (Ford)	V8	351 / 5.8L	1975 - 1977	18-7875	35-802886	4.7L / 5.0 Qt.	25W-40 FC-W
233 (Ford) Inboard	V8	351 / 5.8L	1973 - 1976	18-7875	35-802886	6.6L / 7.0 Qt.	25W-40 FC-W
250	V8	327 / 5.4L	1969	18-7876	35-99894	6.6L / 7.0 Qt.	25W-40 FC-W
250	V8	327 / 5.4L	1968	18-7876	35-99894	5.7L / 6 Qt.	25W-40 FC-W
250	V8	350 / 5.7L	1975 - 1977	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
255	V8	350 / 5.7L	1975 - 1977	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
255 (Ford)	V8	351 / 5.8L	1973 - 1974	18-7875	35-802886	4.7L / 5.0 Qt.	25W-40 FC-W
255 (Ford) Inboard	V8	351 / 5.8L	1973 - 1976	18-7875	35-802886	6.6L / 7.0 Qt.	25W-40 FC-W
260	V8	350 / 5.7L	1975 - 1987	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
270	V8	350 / 5.7L	1969 - 1972	18-7876	35-99894	6.6L / 7.0 Qt.	25W-40 FC-W
280 TRS	V8	350 / 5.7L	1975 - 1976	18-7876	35-99894	6.0L / 6.5 Qt.	25W-40 FC-W
300 Tempest	V8	350 / 5.7L	1985 - 1986	18-7876	35-99894	6.0L / 6.5 Qt.	25W-40 FC-W
320 EFI	V8	350 / 5.7L	1987 - 1989	18-7824-1	35-866340K01	6.0L / 6.5 Qt.	25W-40 FC-W
325	V8	427 / 7.0L	1969 - 1972	18-7876	35-99894	7.6L / 8.0 Qt.	25W-40 FC-W
325 Inboard	V8	427 / 7.0L	1968 - 1974	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
330	V8	454 / 7.4L	1977 - 1981	18-7876	35-99894	5.7L / 6.0 Qt.	25W-40 FC-W
330	V8	454 / 7.4L	1982 - 1987	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
350 Mag.	V8	350 / 5.7L	1986 - 1997	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
350 Mag. EFI	V8	350 / 5.7L	1996 - 1997	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
350 Mag. MPI	V8	350 / 5.7L	1996 - 2001	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
350 Mag. MPI	V8	350 / 5.7L	2002 - 2010	18-7824-1	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
350 Mag. MPI (Catalyzed)	V8	350 / 5.7L	2011 - Current	18-7824-1	35-866340K01	4.25L / 4.5 Qt.	20W-40 Synthetic Catalyst (1)
370 TRS	V8	454 / 7.4L	1978 -1987	18-7824-1	35-866340K01	5.7L / 6.0 Qt.	25W-40 FC-W
377 Scorpion	V8	377 / 6.2L	1997 - 2010	18-7824-1	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
390	V8	482 / 7.9L	1969 - 1970	18-7876	35-99894	7.6L / 8.0 Qt.	25W-40 FC-W

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Model	Cyl.	CID/Litre	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
390 Inboard	V8	482 / 7.9L	1969 - 1970	18-7876	35-99894	6.6L / 7.0 Qt.	25W-40 FC-W
400 TRS	V8	454 / 7.4L	1978 - 1987	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
420	V8	454 / 7.4L	1987 - 1989	18-7824-1	35-866340K01	5.7L / 6.0 Qt.	25W-40 FC-W
425	V8	454 / 7.4L	1990 - 1993	18-7824-1	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
440 TRS Cyclone	V8	454 / 7.4L	1983 - 1986	18-7876	35-99894	6.6L / 7.0 Qt.	25W-40 FC-W
450	V8	454 / 7.4L	1995 - 1996	18-7876	35-99894	7.6L / 8.0 Qt.	25W-40 FC-W
454 Mag. Alpha	V8	454 / 7.4L	1986 - 1988	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
454 Mag.	V8	454 / 7.4L	1989 - 1991	18-7824-1	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
454 Mag.	V8	454 / 7.4L	1992 - 1997	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
454 Mag. EFI	V8	454 / 7.4L	1994 - 1996	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
454 Mag. MPI	V8	454 / 7.4L	1996 - 2001	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
460 TRS	V8	482 / 7.9L	1983 - 1986	18-7876	35-99894	9.4L / 10 Qt.	25W-40 FC-W
465	V8	502 / 8.2L	1990 - 1994	18-7824-1	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
496 Mag.	V8	496 / 8.1L	2001 - 2010	18-7824-1	35-866340K01	8.5L / 9.0 Qt.	25W-40 FC-W
496 Mag. HO	V8	496 / 8.1L	2001 - 2010	18-7824-1	35-866340K01	8.5L / 9.0 Qt.	25W-40 FC-W
496 Mag. (Catalyzed)	V8	496 / 8.1L	2011 - Current	18-7824-1	35-866340K01	8.5L / 9.0 Qt.	20W-40 Synthetic Catalyst (1)
496 Mag. HO (Catalyzed)	V8	496 / 8.1L	2011 - Current	18-7824-1	35-866340K01	8.5L / 9.0 Qt.	20W-40 Synthetic Catalyst (1)
5.0L	V8	305 / 5.0L	1988 - 1995	18-7824-1	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
5.0L	V8	305 / 5.0L	1998 - 2002	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.0L	V8	305 / 5.0L	2003 -2010	18-7824-1	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
5.0LX	V8	305 / 5.0L	1988 - 1995	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.0 EFI	V8	305 / 5.0L	1998 - 2001	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.0 MPI	V8	305 / 5.0L	2002 - 2010	18-7824-1	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
5.0 MPI (Catalyzed)	V8	305 / 5.0L	2011 - Current	18-7824-1	35-866340K01	4.25L / 4.5 Qt.	20W-40 Synthetic Catalyst (1)
5.7L	V8	350 / 5.7L	1978 - 2002	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.7L	V8	350 / 5.7L	2003 - 2010	18-7824-1	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
5.7LX	V8	350 / 5.7L	1996 - 1997	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.7 EFI	V8	350 / 5.7L	1995 - 2001	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
500	V8	502 / 8.2L	1994 - 1999	18-7824-1	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
500 EFI	V8	502 / 8.2L	1999 - 2005	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
502 Mag.	V8	502 / 8.2L	1990 - 1993	18-7824-1	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
502 Mag. EFI	V8	502 / 8.2L	1993 - 1995	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
502 Mag. MPI	V8	502 / 8.2L	1996 - 2001	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
6.2 MPI (up to 0M299999)	V8	377 / 6.2L	2000 - 2002	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
6.2MPI (0M300000 & up)	V8	377 / 6.2L	2002 - 2010	18-7824-1	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
6.2 Black Scorpion (0M391599 & up)	V8	377 / 6.2L	2001 - 2003	18-7824-1	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
6.2 Black Scorpion (0M391599 & up)	V8	377 / 6.2L	2003 - 2010	18-7824-1	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
7.4L	V8	454 / 7.4L	1988 - 1991	18-7824-1	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
7.4L with Borg Warner	V8	454 / 7.4L	1981 - 1992	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
7.4L with Hurth	V8	454 / 7.4L	1988 - 1992	18-7824-1	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
7.4L	V8	454 / 7.4L	1992 - 1997	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
7.4LX TBI	V8	454 / 7.4L	1996 - 1997	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
7.4LX MPI	V8	454 / 7.4L	1996 - 1997	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
7.4L MPI	V8	454 / 7.4L	1998 - 2001	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

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Model	Cyl.	CID/Litre	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
8.1L	V8	496 / 8.1L	2001 - 2010	18-7824-1	35-866340K01	8.5L / 9.0 Qt.	25W-40 FC-W
8.1L (Catalyzed0	V8	496 / 8.1L	2011 - Current	18-7824-1	35-866340K01	8.5L / 9.0 Qt.	20W-40 Synthetic Catalyst (1)
8.1L HO	V8	496 / 8.1L	2001 - 2010	18-7824-1	35-866340K01	8.5L / 9.0 Qt.	25W-40 FC-W
8.1L HO (Catalyzed)	V8	496 / 8.1L	2011 - Current	18-7824-1	35-866340K01	8.5L / 9.0 Qt.	20W-40 Synthetic Catalyst (1)
8.2L	V8	502 / 8.2L	1992 - 1996	18-7824-1	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
8.2L MPI	V8	502 / 8.2L	1996 - 2001	18-7824-1	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
888 (Ford)	V8	302 / 5.0L	1971 - 1977	18-7875	35-802886	5.7L / 6.0 Qt.	25W-40 FC-W
898	V8	305 / 5.0L	1977 - 1984	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W

MERCURY OUTBOARD

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
2.5HP / 3.5HP	2006 - 2011	-----		0.30 L / 0.31 Qt.	10W-30 FC-W
4HP / 5HP / 6 HP	1999 - 2011	-----		0.45L / 0.48 Qt.	10W-30 FC-W
8HP (232cc)	1995-2000	18-7901	825467T1, A1	1.0L / 1.05 Qt.	10W-30 FC-W
8HP (323cc)	2001-2004	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
8HP (209cc)	2005-2011	-----	35-895152, 35-895152002	0.80L / 0.85 Qt.	10W-30 FC-W
9.9HP (232cc)	1995-1998	18-7901	825467T1, A1	1.0L / 1.05 Qt.	10W-30 FC-W
9.9HP (323cc)	1999-2004	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
9.9HP (209cc)	2005-2011	-----	35-895152, 35-895152002	0.80L / 0.85 Qt.	10W-30 FC-W
15HP (323cc)	1998-2008	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
15HP (351cc)	2008-2011	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
20HP (351cc)	2008-2011	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
25HP (0T800999 and lower)	1998-2006	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
25HP (0T801000 and up)	2006-2011	18-7913	35-822626Q1, Q3, K03	1.8L / 1.90 Qt.	10W-30 FC-W
30HP (0T800999 and lower)	1999-2006	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
30HP (0T801000 and up)	2006-2011	18-7913	35-822626Q1, Q3, K03	1.8L / 1.90 Qt.	10W-30 FC-W
40HP (3 cyl)	1999-2011	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
40HP (4 cyl)	2001-2011	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
50HP (996cc)	2001-2011	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
50HP (935cc)	1995-2000	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
60HP	2001-2011	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
75HP Carbureted	2000-2005	18-7914	35-822626Q2, Q04, K04	5.0L / 5.28 Qt.	10W-30 FC-W
75HP EFI (1B366822 & Below)	1999-2006	18-7914	35-822626Q2, Q04, K04	4.5L / 4.80 Qt.	10W-30 FC-W
75HP EFI (1B366822 & Above)	2006-2011	18-7758	35-877761K01	5.0L / 5.28 Qt.	10W-30 FC-W
80HP	2006-UP	18-7914	35-822626Q2, Q04, K04	4.5L / 4.80 Qt.	10W-30 FC-W
90HP Carbureted	2000-2005	18-7914	35-822626Q2, Q04, K04	5.0L / 5.28 Qt.	10W-30 FC-W
90HP EFI (1B366822 & Below)	1999-2006	18-7914	35-822626Q2, Q04, K04	4.5L / 4.80 Qt.	10W-30 FC-W
90HP EFI (1B366822 & Above)	2006-2011	18-7758	35-877761K01	5.0L / 5.28 Qt.	10W-30 FC-W
115HP EFI (1B366822 & Below)	2001-2006	18-7914	35-822626Q2, Q04, K04	5.0L / 5.28 Qt.	10W-30 FC-W
115HP EFI (1B366822 & Above)	2006-2011	18-7758	35-877761K01	5.0L / 5.28 Qt.	10W-30 FC-W
135 Verado L4	2006-2011	18-7921	35-877767K01	6.0L / 6.34 Qt.	25W-40 Synthetic Blend FC-W
150 Verado L4	2006-2011	18-7921	35-877767K01	6.0L / 6.34 Qt.	25W-40 Synthetic Blend FC-W
175 Verado L4	2006-2011	18-7921	35-877767K01	6.0L / 6.34 Qt.	25W-40 Synthetic Blend FC-W
200 Verado L4	2007-2011	18-7921	35-877767K01	6.0L / 6.34 Qt.	25W-40 Synthetic Blend FC-W
200 Verado L6	2005-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W
225HP EFI	2003-2006	18-7906-1	35-822626T7, Q15	6.0L / 6.34 Qt.	10W-30 FC-W
225 Verado L6	2005-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W
250 Verado L6	2005-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W
275 Verado L6	2005-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W
300 Verado L6	2007-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W

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MOHAWK

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
V8-302, V8-351		18-7875		See Owners Manual	25W-40 FC-W

NISSAN TOHATSU

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
F2	2006	-----	-----	300 ml. / 10 oz.	10W-40 FC-W
F2.5	2006 - Current	-----	-----	300 ml. / 10 oz.	10W-40 FC-W
F3.5	2006 - Current	-----	-----	300 ml. / 10 oz.	10W-40 FC-W
F4	1999 - Current	-----	3H6-07413-0	450 ml. / 16 oz.	10W-40 FC-W
F5	1998 - Current	-----	3H6-07413-0	450 ml. / 16 oz.	10W-40 FC-W
F6	2002 - Current	-----	3H6-07413-0	450 ml. / 16 oz.	10W-40 FC-W
F8	2003 - Current	-----	3V1-07410-1	800 ml. / 27 oz.	10W-40 FC-W
F9.8	2003 - Current	-----	3V1-07410-1	800 ml. / 27 oz.	10W-40 FC-W
F9.9	2000 - 2008	18-7911-1	3R007-6150M 3RO-07615-0	1.0L / 1.06 Qt.	10W-40 FC-W
F15	2000 - Current	18-7911-1	3R007-6150M 3RO-07615-0	1.0L / 1.06 Qt.	10W-40 FC-W
F18	2001 - 2006	18-7911-1	3R007-6150M 3RO-07615-0	1.0L / 1.06 Qt.	10W-40 FC-W
F20	2008 - Current	18-7911-1	3R007-6150M 3RO-07615-0	1.0L / 1.06 Qt.	10W-40 FC-W
F25	2002 - Current	18-7911-1	3R007-6150M 3RO-07615-0	1.8L / 1.9 Qt.	10W-40 FC-W
F30	2002 - Current	18-7911-1	3R007-6150M 3RO-07615-0	1.8L / 1.9 Qt.	10W-40 FC-W

NORTHERN LIGHTS

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
M753		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M753G		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M753K		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M753W		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M753w2		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M773L		23-7801	140516190	4.0L / 4.2 Qt.	15W-40 API CF or Higher
M773LW2		23-7801	140516190	4.9L / 4.75 Qt.	15W-40 API CF or Higher
M773LW3: 9/7Kw		23-7801	140516190	4.9L / 4.75 Qt.	15W-40 API CF or Higher
M843		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843N		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843NK		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843NK2		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843NW		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843NW2		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M844		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844K		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844L		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844LK		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844LW		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844LW2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844W		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844W2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844W3: 16/12KW		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

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NORTHERN LIGHTS

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
M844LW3: 20/16Kw		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844NK2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844LK2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844NW2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844NW3		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
ML844		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
ML844K		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
ML844L		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
ML844LK		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M864K		23-7801	140516190	7.4L / 7.8 Qt.	15W-40 API CF or Higher
M864W		23-7801	140516190	7.4L / 7.8 Qt.	15W-40 API CF or Higher
M864W3: 25/20Kw		23-7801	140516190	7.4L / 7.8 Qt.	15W-40 API CF or Higher
M16C		23-7801	140516190	Refer to Owner's Manual	15W-40 API CF or Higher
M20CL		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M20CR		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher

OMC

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
100	4	1972 - 1973	18-7824	502902	3.3L / 3.5 Qt.	25W-40 FC-W
120	4	1965 - 1981	18-7824	502902	3.3L / 3.5 Qt.	25W-40 FC-W
140	4	1973 - 1981	18-7824	502902	3.3L / 3.5 Qt.	25W-40 FC-W
2.3L (Ford)	4	1987 - 1990	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
2.5L	4	1982 - 1986	18-7824	502902	3.3L / 3.5 Qt.	25W-40 FC-W
3.0L / GL / GS	4	1982 - 1998	18-7824	502902	3.8L / 4.0 Qt.	25W-40 FC-W
165	6	1972 - 1976	18-7876	502901	3.8L / 4.0 Qt.	25W-40 FC-W
3.8L	6	1981 - 1985	18-7879-1	502903	3.8L / 4.0 Qt.	25W-40 FC-W
4.3L	6	1985 - 1998	18-7879-1	502903	3.8L / 4.0 Qt.	25W-40 FC-W
4.3 HO (Remote Oil Filter)	6	1989 - 1991	18-7876	502901	4.0L / 4.5 Qt.	25W-40 FC-W
175 (Ford)	8	1975 - 1977	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
185 (Ford)	8	1978 - 1980	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
190 (Ford)	8	1974 - 1977	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
200	8	1978 - 1981	18-7876	502901	3.8L / 4.0 Qt.	25W-40 FC-W
225	8	1972 - 1978	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
230	8	1978 - 1981	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
235	8	1971 - 1977	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
245	8	1972 - 1975	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
250 (Ford)	8	1979	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
260	8	1978 - 1981	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
262 King Cobra	8	1989	18-7876	502901	3.8L / 4.0 Qt.	25W-40 FC-W
350 King Cobra	8	1986 - 1989	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
351 EFI	8	1994 - 1995	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
351 King	8	1992	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
351 King	8	1993	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
454 HO	8	1991 - 1993	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
454 King Cobra	8	1989 - 1990	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
460 King Cobra	8	1986 - 1989	18-7878-1	502904	5.7L / 6.0 Qt.	25W-40 FC-W
5.0L	8	1986-1996, 1998	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
5.0L EFI (Ford)	8	1993 - 1996	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
502 King Cobra (8.2L)	8	1992 - 1993	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W

OMC CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

OMC

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
5.7L	8	1982 - 1985	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
5.7L / GL / Gi	8	1986 - 1998	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
5.8L (Ford)	8	1989 - 1991	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
5.8L (Ford) / FL / EFI	8	1992 - 1995	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
5.8L HO EFI	8	1995	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
7.4L / GL	8	1988, 1991-1998	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
7.4L Gi	8	1996 - 1998	18-7876	502901	7.6L / 8.0 Qt.	25W-40 FC-W
7.5L (Ford)	8	1987 - 1990	18-7878-1	502904	4.7L / 5.0 Qt.	25W-40 FC-W
8.2L	8	1984 - 1985	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
8.2L GSi	8	1998	18-7876	502901	7.6L / 8.0 Qt.	25W-40 FC-W

ONAN

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
MDKAU		23-7804	185-744	2.1L / 2.2 Qt.	15W-40 API CF or Higher
MDKAV		23-7842	185-5835	4.0L / 4.2 Qt.	15W-40 API CF or Higher
MDKBG		23-7842	185-5835	4.0L / 4.2 Qt.	15W-40 API CF or Higher
MDKAW (Spacesaver)		23-7842	185-5835	4.3L / 4.5 Qt.	15W-40 API CF or Higher
MDKAZ		23-7842	185-5835	4.3L / 4.5 Qt.	15W-40 API CF or Higher
MDKBD		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKBE		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKBF		23-7840	122-0810	12L / 12.7 Qt.	15W-40 API CF or Higher
MDKBD (w/ Isolated Ground)		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKBE (w/ Isolated Ground)		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKBF (w/ Isolated Ground)		23-7840	122-0810	12L / 12.7 Qt.	15W-40 API CF or Higher
MDKBH		23-7804	185-744	2.1L / 2.2 Qt.	15W-40 API CF or Higher
MDJB		23-7841	122-0185	3.3L / 3.5 Qt.	15W-40 API CF or Higher
MDJC		23-7841	122-0185	6.2L / 6.5 Qt.	15W-40 API CF or Higher
MDJE		23-7841	122-0185	3.3L / 3.5 Qt.	15W-40 API CF or Higher
MDJF		23-7841	122-0185	6.2L / 6.5 Qt.	15W-40 API CF or Higher
MJA		23-7841	122-0185	Refer to Owners Manual	15W-40 API CF or Higher
MJB		23-7841	122-0185	Refer to Owners Manual	15W-40 API CF or Higher
MJC		23-7841	122-0185	Refer to Owners Manual	15W-40 API CF or Higher
MDKAD/E/F		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKAL/A/B		23-7842	185-5835	4.0L / 4.2 Qt.	15W-40 API CF or Higher

PCM PLEASURECRAFT

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
200		18-7875	R077001	Refer to Owners Manual	Refer to Owners Manual
220		18-7875	R077001	Refer to Owners Manual	Refer to Owners Manual
8200		18-7875	R077001	Refer to Owners Manual	Refer to Owners Manual
8240		18-7875	R077001	Refer to Owners Manual	Refer to Owners Manual
230		18-7824	R077002	Refer to Owners Manual	Refer to Owners Manual
280		18-7824	R077002	Refer to Owners Manual	Refer to Owners Manual
300		18-7824	R077002	Refer to Owners Manual	Refer to Owners Manual
350		18-7824	R077002	Refer to Owners Manual	Refer to Owners Manual
5.0L MPI (Remote Oil Filter)	2007 & Older	18-7875	R077001	3.8L / 4.0 Qt.	15W-40 API SL or Higher
5.7L MPI (Remote Oil Filter)	2007 & Older	18-7875	R077001	3.8L / 4.0 Qt.	15W-40 API SL or Higher
6.0L MPI (Remote Oil Filter)	2007 & Older	18-7875	R077001	4.75L / 5.0 Qt.	15W-40 API SL or Higher

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

PCM / PLEASURECRAFT CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

PCM PLEASURECRAFT

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
5.0L MPI (Serial 473065 & UP) (Remote Oil Filter)	2007 - 2009	18-7875	R077001	3.8L / 4.0 Qt.	15W-40 API SL or Higher
EX 343 (Serial 473065 & UP) (Remote Oil Filter)	2007 - 2012	18-7875	R077001	3.8L / 4.0 Qt.	15W-40 API SL or Higher
ZR6 390 (Serial 470365 & UP) (Remote Oil Filter)	2007	18-7875	R077001	4.75L / 5.0 Qt.	15W-40 API SL or Higher
5.0L Pro Sport Catanium™ CES (Remote Oil Filter)	2008 - 2010	18-7875	R077001	4.5L / 4.75 Qt.	15W-40 API SM or Higher
5.7L EX343 Catanium™ CES (Remote Oil Filter)	2008 - 2012	18-7875	R077001	4.5L / 4.75 Qt.	15W-40 API SM or Higher
6.0L ZR-409 Catanium™ CES (Remote Oil Filter)	2009 - 2012	18-7875	R077001	4.75L / 5.0 Qt.	15W-40 API SM or Higher
6.0L MPI - ZR409 (Remote Oil Filter)	2009 - 2012	18-7875	R077001	4.75L / 5.0 Qt.	15W-40 API SM or Higher
HO303 MPI	2011 - 2012	18-7875	R077001	3.8L / 4.0 Qt. (Starting Amount)	15W-40 API SM or Higher
HO303 Catanium™ CES	2011 - 2012	18-7875	R077001	3.8L / 4.0 Qt. (Starting Amount)	15W-40 API SM or Higher
ZR450 Catanium™ CES	2011 - 2012	18-7875	R077001	3.8L / 4.0 Qt. (Starting Amount)	15W-40 API SM or Higher
ZR550 6.2L MPI	2011 - 2012	18-7875	R077001	3.8L / 4.0 Qt. (Starting Amount)	5W-30 Full Synthetic

SUZUKI

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
DF9.9-DF15 (9.9 hp. serial 110001 and below)	1996 - 2010	18-7903	16510-05240 16510-45H10	1.0 L / 1.1 Qt.	10W-40 Synthetic Blend FC-W
DF25	2000 - 2006	18-7915-1	16510-87J00	3.0 L / 3.2 Qt.	10W-40 Synthetic Blend FC-W
DF25 V-Twin	2006 - 2010	18-7915-1	16510-87J00	1.5L / 1.6 Qt.	10W-40 Synthetic Blend FC-W
DF30	2000 - 2007	18-7915-1	16510-87J00	3.0 L / 3.2 Qt.	10W-40 Synthetic Blend FC-W
DF40-DF50	1999 - 2010	18-7915-1	16510-87J00	2.2 L / 2.3 Qt.	10W-40 Synthetic Blend FC-W
DF60-DF70	1998 - 2009	18-7915-1	16510-87J00	4.5 L / 4.8 Qt.	10W-40 Synthetic Blend FC-W
DF60A	2010	18-7915-1	16510-87J00	2.7 L / 3.0 Qt.	10W-40 Synthetic Blend FC-W
DF70A	2009 - 2010	18-7896	16510-61A20-MHL	4.2 L / 4.0 Qt.	10W-40 Synthetic Blend FC-W
DF80A	2009 - 2010	18-7896	16510-61A20-MHL	4.2 L / 4.0 Qt.	10W-40 Synthetic Blend FC-W
DF90A	2009 - 2010	18-7896	16510-61A20-MHL	4.2 L / 4.0 Qt.	10W-40 Synthetic Blend FC-W
DF90	2001 - 2008	18-7896	16510-61A20-MHL	5.5 L / 5.8 Qt.	10W-40 Synthetic Blend FC-W
DF115	2001 - 2010	18-7896	16510-61A20-MHL	5.5 L / 5.8 Qt.	10W-40 Synthetic Blend FC-W
DF140	2002 - 2010	18-7897	16510-82703	5.5 L / 5.8 Qt.	10W-40 Synthetic Blend FC-W
DF150-DF175	2006 - 2010	18-7905	16510-96J00	8.0 L / 8.5 Qt.	10W-40 Synthetic Blend FC-W
DF200 / DF225 / DF250	2004 - 2010	18-7905	16510-96J00	8.0 L / 8.5 Qt.	10W-40 Synthetic Blend FC-W
DF300	2007 - 2010	18-7905	16510-96J00	8.0 L / 8.5 Qt.	10W-40 Synthetic Blend FC-W

VOLVO GASOLINE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
230 A/B	4	1989 - 1993	18-7878-1	3517857	4.5L / 4.75 Qt.	10W-40 FC-W
250 A/B	4	1989 - 1993	18-7878-1	3517857	4.5L / 4.75 Qt.	10W-40 FC-W
251A	4	1989 - 1992	18-7878-1	3517857	4.5L / 4.75 Qt.	10W-40 FC-W
3.0L	4	1993 - Current	18-7824	835440	3.8L / 4.0 Qt.	Synthetic SAE 30 (1)
AQ100	4	1961 - 1963	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ110	4	1963 - 1966	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ115 A/B	4	1969 - 1975	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ120 A/B	4	1966 - 1980	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ125 A/B	4	1981 - 1985	18-7878-1	3517857	4.2L / 4.5 Qt.	10W-40 FC-W
AQ130 A/B/C/D	4	1968 - 1977	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ131 A/B/C/D	4	1985 - 1989	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ140A	4	1975 - 1979	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ145 A/B	4	1979 - 1985	18-7878-1	3517857	4.2L / 4.5 Qt.	10W-40 FC-W
AQ151 A/B/C	4	1985 - 1989	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ170 A/B/C	4	1969 - 1980	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ171 A/C	4	1986 - 1989	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W

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OIL FILTER QUICK-REFERENCE GUIDE

VOLVO GASOLINE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
AQ60F	4	1962 - 1968	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
AQ90	4	1962 - 1964	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ95 /A	4	1964 - 1966	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
BB100	4	1963 - 1969	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB115 A/B/C	4	1969 - 1977	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB140A	4	1975 - 1979	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB145A	4	1979 - 1985	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB165A	4	1965 - 1969	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB170 A/B/C	4	1969 - 1978	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB30	4	1963 - 1969	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
MB10A	4	1971 - 1977	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
MB20 A/B/C	4	1969 - 1980	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
4.3L	V6	1993 - 2006	18-7879-1	841750	4.2L / 4.5 Qt.	Synthetic SAE 30 (1)
4.3L	V6	2007 - Current	18-8003	8692305	4.7L / 5.0 Qt.	Synthetic SAE 30 (1)
430 A/B	V6	1990 - 1992	18-7879-1	841750	4.2L / 4.5 Qt.	10W-40 FC-W
431 A/B	V6	1989 - 1992	18-7879-1	841750	4.2L / 4.5 Qt.	10W-40 FC-W
432A/B	V6	1992 - 1998	18-7879-1	841750	4.2L / 4.5 Qt.	10W-40 FC-W
434A/B	V6	1992 - 1997	18-7879-1	841750	4.2L / 4.5 Qt.	10W-40 FC-W
AQ175A	V6	1981 - 1985	18-7879-1	841750	6.0L / 6.5 Qt	10W-40 FC-W
AQ205A	V6	1988 - 1989	18-7879-1	841750	6.0L / 6.5 Qt	10W-40 FC-W
5.0L (Ford)	V8	1993 - 1999	18-7875	835779	5.7L / 6.0 Qt.	Synthetic SAE 30 (1)
5.0L (GM)	V8	1997 - 2006	18-7824	835440	5.7L / 6.0 Qt.	Synthetic SAE 30 (1)
5.0L (GM)	V8	2007 - Current	18-8003	8692305	5.2L / 5.5 Qt.	Synthetic SAE 30 (1)
5.7L	V8	1993 - 2006	18-7824	835440	5.7L / 6.0 Qt.	Synthetic SAE 30 (1)
5.7L	V8	2007 - Current	18-8003	8692305	5.2L / 5.5 Qt.	Synthetic SAE 30 (1)
5.8L	V8	1993 - 1996	18-7875	835779	5.7L / 6.0 Qt.	Synthetic SAE 30 (1)
500 A/B	V8	1989 - 1993	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
501 A/B	V8	1989 - 1993	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
570 A/MS4A	V8	1989 - 1993	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
571A	V8	1989 - 1992	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
572A	V8	1991 - 1993	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
7.4L	V8	1993 - 2000	18-7876	3850559	6.6L / 7.0 Qt.	Synthetic SAE 30 (1)
740 A/B	V8	1992 - 1993	18-7876	3850559	6.6L / 7.0 Qt.	10W-40 FC-W
8.1L	V8	1999 - 2006	18-7824	835440	8.0L / 8.5 Qt.	Synthetic SAE 30 (1)
8.1L	V8	2007 - Current	18-8003	8692305	8.0L / 8.5 Qt.	Synthetic SAE 30 (1)
8.2L	V8	1993 - 2000	18-7876	3850559	6.6L / 7.0 Qt.	Synthetic SAE 30 (1)
AQ190A	V8	1976 - 1977	18-7875	835779	4.0L / 4.2 Qt.	10W-40 FC-W
AQ211A	V8	1986 - 1989	18-7824	835440	4.0L / 4.2 Qt.	10W-40 FC-W
AQ225 B/C/D/E/F	V8	1973 - 1976	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
AQ231A	V8	1986 - 1989	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
AQ231B	V8	1987 - 1989	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
AQ240A	V8	1976 - 1977	18-7875	835779	4.4L / 4.7 Qt.	10W-40 FC-W
AQ255 A/B	V8	1977 - 1978	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
AQ260 A/B	V8	1979 - 1986	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
AQ271 A/B/C/D	V8	1986 - 1989	18-7824	835440	5.4L / 5.7 Qt.	10W-40 FC-W
AQ280A	V8	1978 - 1979	18-7824	835440	5.4L / 5.7 Qt.	10W-40 FC-W
AQ290A	V8	1979 - 1985	18-7824	835440	5.4L / 5.7 Qt.	10W-40 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

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OIL FILTER QUICK-REFERENCE GUIDE

VOLVO GASOLINE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
AQ311 A/B	V8	1986 - 1987	18-7824	835440	5.4L / 5.7 Qt.	10W-40 FC-W
BB225 A/B/C	V8	1973 - 1977	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
BB231A	V8	1987	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
BB260 A/B/C	V8	1978 - 1987	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
BB261A	V8	1988 - 1989	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W

VOLVO DIESEL

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
2001 / B	1	1984 - 1993	18-7884	834337	1.4L / 1.5 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD1B	1	1970 - 1973	18-7884	834337	1.5L / 1.8 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD5A / B / C	1	1975 - 1982	18-7884	834337	2.0L / 2.10 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
2002 / B	2	1983 - 1993	18-7884	834337	2.75L / 2.9 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQD2B	2	1972 - 1975	18-7884	834337	See Owners Manual	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD11C / D	2	1975 - 1983	18-7884	834337	2.6L / 2.7 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD2	2	1964 - 1967	18-7884	834337	See Owners Manual	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD2B	2	1970 - 1975	18-7884	834337	2.6L / 2.7 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD6A / B	2	1971 - 1976	18-7884	834337	2.8L / 2.9 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD7A / B	2	1976 - 1983	18-7884	834337	2.8L / 2.9 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
2003 /B / TB	3	1983 - 1993	18-7884	834337	4.1L / 4.3 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD17C / D	3	1975 - 1984	18-7884	834337	4.2L / 4.4 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD3B	3	1971 - 1975	18-7884	834337	4.8L / 5.8 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AD31A / L-A / P-A / D / X	4	1986 - 2004	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQAD30A	4	1983 - 1986	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQAD31A	4	1986 - 1989	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQD21A / B	4	1969 - 1981	18-7974	3827069	5.5L / 5.8 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-180iB / C / D / E	4	2005 - Current	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-180iB / C / D / E	4	2005 - Current	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-210A-A / A-B	4	2003 - 2006	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-210A-A / B	4	2003 - 2006	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-210i-A / B	4	2003 - 2006	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-210i-A / B	4	2003 - 2006	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-225A-B	4	2005 - 2008	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-225A-B	4	2005 - 2008	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-225i-B	4	2005 - 2008	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-225i-B	4	2005 - 2008	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-260A-A / A-B / D-B	4	2004 - 2008	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-260A-A / A-B / D-B(IPS)	4	2004 - 2008	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-260i-A / B	4	2004 - 2008	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-260i-A / B	4	2004 - 2008	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-300A-A / A-E / D-A	4	2007 - Current	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-300A-A / A-E / D-A	4	2007 - Current	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-300i-A / C / D	4	2007 - 2010	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-300i-A / C / D	4	2007 - 2010	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD32P	4	1997 - 2005	18-7926		8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD21A / B	4	1969 - 1981	18-7974	3827069	5.5L / 5.8 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD30A	4	1983 - 1986	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD31A	4	1986 - 1994	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD30A	4	1983 - 1986	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD31B / D/ PL	4	1989 - 2003	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher

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VOLVO DIESEL

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
TMD30A	4	1983 - 1986	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD31A / B / D	4	1986 - 1994	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD31L-A	4	1994 - 1997	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-110i-A / B / C	5	2004 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-130A-A / A-B	5	2005 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-130i-A / B / C	5	2004 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-160A-A / A-B / A-C	5	2004 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-160i-A / B / C	5	2004 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-190A-B	5	2005 - 2007	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-190i-B / C	5	2005 - Current	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQD70B / C	6	1972 - 1978	18-7926	423135	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D11A-A / B / C / D	6	2007 - Current	18-0033	478736	38L / 10 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D11A-A / B / C / D	6	2007 - Current	18-0034	477556	38L / 10 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D11A-C (IPS) / D11A-D (IPS)	6	2009 - Current	18-0033	478736	38L / 10 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D11A-C (IPS) / D11A-D (IPS)	6	2009 - Current	18-0034	477556	38L / 10 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D12D-AMP / B / C / E / F / G / H	6	1999 - 2009	18-0033	478736	44L / 11.62 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D12D-AMG / EMG (Gen Set)	6	2002 - 2008	18-0034	477556	44L / 11.62 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D12D-AMH / B / C / E /G	6	2002 - 2008	18-0033	478736	44L / 11.62 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D13AMP / B / C / G / H	6	2009 - Current	18-0033	478736	45L / 11.89 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D13AMP / B / C / G / H	6	2009 - Current	18-0034	477556	45L / 11.89 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D16C-AMG / B / C (Gen Set)	6	2006 - 2009	18-0034	477556	49L / 13 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D16C-AMH / B / C	6	2006 - 2009	18-0033	478736	49L / 13 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-280A-A / A-B / A-C / A-D	6	2004 - 2010	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-280i-A / B	6	2004 - 2008	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-280i-A / B	6	2004 - 2008	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-310i-A / B / C / D	6	2003 - 2010	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-310i-A / B / C / D	6	2003 - 2010	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-330A-B / D-B	6	2004 - 2008	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-330A-B / D-B	6	2004 - 2008	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6--330i-B / C / D	6	2007 - 2010	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6--330i-B / C / D	6	2007 - 2010	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-370A-B / A-C / A-D / D-B / D-C / D-D	6	2007 - 2010	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-370A-B / A-C / A-D / D-B / D-C / D-D	6	2007 - 2010	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-400A-E	6	2011 - Current	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-400A-E	6	2011 - Current	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-435D-C / D-D / D-E	6	2006 - Current	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-435D-C / D-D / D-E	6	2006 - Current	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-435i-A / C / D / E	6	2006 - Current	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-435i-A / C / D / E	6	2006 - Current	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D9A2A	6	2004 - 2006	18-0033	478736	31L / 32.75 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D9A2A MG (Gen Set)	6	2004 - Current	18-0033	478736	31L / 32.75 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD300-A	6	2001 - 2005	18-7926		11L / 11.6 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD42B/P/PA	6	1993 - 1997	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD43P-A	6	1997 - 2005	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD44P-A/B/C	6	1997 - 2004	18-7926		11L / 11.6 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

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Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
KAMD300-A	6	2001 - 2004	18-7926		11L / 11.6 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAMD42A/B/P/PA	6	1991 - 1997	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAMD43P-A	6	1997 - 2005	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAMD44P-B/C	6	1999 - 2004	18-7926		11L / 11.6 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD100A/B	6	1965 - 1984	18-7926		50L / 13.21 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD120A/B	6	1970 - 1980	18-7926		50L / 13.21 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD32A	6	1970 - 1977	18-7974	3827069	8L / 8.4 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD70B	6	1970 - 1978	18-7926		15L / 16 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD102A (Long Filter)	6	1991 - 2000	18-0033	478736	50L / 13.21 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD102A / D (Short Filter)	6	1991 - 2000	18-0032	847741	50L / 13.21 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD103A-A (Long Filter)	6	2000 - 2004	18-0033	478736	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD103A-A, AUX (Short Filter)	6	2000 - 2004	18-0032	847741	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD120A / B	6	1972 - 1983	18-7926		50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD122D	6	1989 - 1996	18-0032	847741	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD122P-A, B, C	6	1995 - 2002	18-0033	478736	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD162A / B / C	6	1988 - 1996	18-0033	478736	73L / 19.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD162C-C	6	1999 - 2001	18-0033	478736	Refer to Owners Manual	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD163A-A / PA	6	1994 - 2001	18-0033	478736	73L / 19.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD165A-A / C-A / P-A	6	2002 - 2005	18-0033	478736	73L / 19.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD40A / B	6	1980 - 1986	18-7926	423135	10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD41A/B/D	6	1986 - 1994	18-7926	423135	10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD42 B/WJ-A	6	1993 - 2003	18-7926	423135	10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD60A/B/C	6	1976 - 1987	18-7926	423135	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD61A	6	1986 - 1999	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD62A	6	1992 - 1994	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD63LA, 63PA	6	1994 - 2005	18-7974	3827069	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD63P-A	6	1994 - 2005	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD70B/C	6	1970 - 1978	18-7926	423135	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD71A	6	1986 - 1994	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD71B	6	1989 - 2000	18-1974	3827069	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD72A	6	1991 - 1994	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD72P-A	6	1995 - 1997	18-0032	847741	27L / 7.1 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD72WJ-A	6	1993 - 1997	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD73P-A/WJ-A	6	1997 - 1999	18-7926	423135	28L / 7.4 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74A	6	2000 - 2001	18-0032	847741	29L / 7.7 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74A-A / A-B / P-B	6	2000 - 2005	18-7926		24L / 6.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74C-A, B	6	2000 - 2001	18-0032	847741	25L / 6.6 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74L-A, B	6	2000 - 2005	18-0032	847741	25L / 6.6 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74P-A, B	6	1998 - 2005	18-0032	847741	25L / 6.6 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD75P-A	6	1998 - 2005	18-7926		24L / 6.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
THAMD70B/C	6	1972 - 1979	18-7926		24L / 6.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD100A	6	1965 - 1983	18-7926		50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD102A	6	1988 - 2000	18-0033	478736	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD120A/B	6	1970 - 1983	18-7878-1	3517857	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD41B	6	1989 - 1993	18-7926		8.5L / 9 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD41L-A	6	1994 - 1997	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD70B/C	6	1972 - 1985	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher

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WESTERBEKE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
PROPULSION ENGINES						
11A One	1	2001 - Current	23-7800	036918	1.6L / 1.7 Qt.	SAE 10W-30
12B Two	2	1983 - 1992	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
12C Two	2	1992 - Current	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
12D Two	2	Current	23-7800	036918	2.8L / 3.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
20B Two	2	1987 - Current	23-7800	036918	2.8L / 3.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
W13	2	1980 - 1984	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
W13A	2	1984 - 1988	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
30B Three	3	1987 - Current	23-7800	036918	2.8L / 3.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
30C Three	3	Current	23-7800	036918	2.8L / 3.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
35B Three	3	1987 - 2000	23-7800	036918	4.5L / 4.75 Qt.	SAE 10W-30
35C Three	3	2000 - 2002	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
35D Three	3	2002 - Current	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
35E Three	3	Current	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
W18	3	1985 - 1989	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
W21	3	1980 - 1984	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
W21A	3	1984 - 1987	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
38B Four	4	1987 - 2001	23-7825	035828	4.5L / 4.75 Qt.	SAE 10W-30
42B Four	4	1987 - 1999	23-7825	035828	4.5L / 4.75 Qt.	SAE 10W-30
44A Four	4	1999 - 2002	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
44B Four	4	2002 - Current	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
44C Four	4	Current	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
55A Four	4	1995 - 2002	23-7825	035828	5.0L / 5.28 Qt.	SAE 30 CF
55B Four	4	2002 - 2005	23-7800	036918	7.6L / 8.0 Qt.	SAE 30 CF
55C Four	4	2005 - Current	23-7800	036918	7.6L / 8.0 Qt.	SAE 30 CF
55D Four	4	Current	23-7800	036918	7.6L / 8.0 Qt.	SAE 30 CF
63B Four	4	1990 - 1994	23-7825	035828	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
63C Four	4	1994 - 2000	23-7825	035828	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
63D Four	4	2001 - 2003	23-7825	035828	5.0L / 5.28 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
64A Four	4	2003 - Current	23-7826	040154	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
71B Four	4	1991 - 1994	23-7825	035828	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
71C Four	4	1994 - Current	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
82B Four	4	1991 - Current	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
90A Four	4	1999 - Current	23-7826	040154	6.0L / 6.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
W27	4	1980 - 1984	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
W27A	4	1984 - 1988	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
W33	4	1980 - 1984	23-7825	035828	3.78L / 4.0 Qt.	SAE 10W-30
W33A	4	1984 - 1988	23-7825	035828	3.78L / 4.0 Qt.	SAE 10W-30
W41G	4	1986 - 1993	23-7800	036918	-	-
W46	4	1985 - 1990	23-7825	035828	6.15L / 6.5 Qt.	SAE 10W-30
W70	4	1982 - 1991	23-7826	040154	6.15L / 6.5 Qt.	SAE 10W-30
W70G	4	1988 - 2001	23-7800	036918	-	-
W70GA	4	2003 - Current	23-7800	036918	-	-
108B Six	6	1991 - 1994	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
108C Six	6	1994 - Current	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
W100	6	1982 - 1991	23-7826	040154	11.3L / 12 Qt.	-

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

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Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
GEN SET (ALL MODELS ARE 60HZ. USA / NORTH AMERICAN						
10.0 BTD	3	1984 - 2000	23-7800	036918	3.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
10.0 BTDA	3	2000 - Current	23-7800	036918	3.8L / 4.0 Qt,	15W-40 API CI-4, CI-4 Plus, CJ-4
10.0 EDT D-NET	3	-	23-7800	036918	3.8L / 4.0 Qt,	15W-40 API CI-4, CI-4 Plus, CJ-4
10.0 SBEG Low-CO	4	2005 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
11.0 TWG	4	1984 - 1987	23-7800	036918	-	SAE 10W-30
11.0 WMD	4	1980 - 1987	23-7800	036918	6.15 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
11.5 BTD	3	-	23-7800	036918	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
11.5 EDT D-NET	3	-	23-7800	036918	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.06 EDT D-NET	3	-	23-7800	036918	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 BEG	4	2002 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
12.5 BTDB	4	-	23-7800	036918	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 BTG	4	1987 - 2001	23-7800	036918	3.8L / 4.0 Qt,	SAE 10W-30
12.5 BTGA	4	2001 - 2002	23-7800	036918	-	SAE 10W-30
12.5 EDT D-NET	4	-	23-7800	036918	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 SBEG Low-CO	4	2005 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
12.6 BTD	3	2002 - Current	23-7800	036918	3.8L / 4.0 Qt,	15W-40 API CI-4, CI-4 Plus, CJ-4
14.0 SBEG Low-CO	4	2005 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
15.0 BEG	4	2002 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
15.0 BTDC	4	2000 - Current	23-7800	036918	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
15.0 BTG	4	1987 - 2001	23-7800	036918	3.8L / 4.0 Qt,	SAE 10W-30
15.0 EDT D-NET	4	-	23-7800	036918	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
20.0 BEG	4	1995 - 2004	23-7800	036918	4.5 Qt.	SAE 10W-30
20.0 BEGA	4	2004 - Current	23-7800	036918	-	SAE 10W-30
20.0 SBEG Low-CO	4	2005 - Current	23-7800	036918	4.5 Qt.	SAE 10W-30
20.0 SBEGA Low-CO	4	-	23-7800	036918	-	SAE 10W-30
22.5 SBEG Low-CO	4	2005 - Current	23-7800	036918	-	SAE 10W-30
22.5 SBEGA Low-CO	4	-	23-7800	036918	4.5 Qt.	SAE 10W-30
25.0 BEG	4	1999 - 2004	23-7800	036918	4.5 Qt.	SAE 10W-30
3.0 WMD	2	1982 - 1988	23-7800	036918	2.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.0 BCD (60 Hz.) ONLY	3	2002 - Current	23-7800	036918	3.05L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.0 BCDA 60Hz. ONLY	3	2008 - Current	23-7800	036918	3.05L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.4 BCD	2	1986 - 1989	23-7800	036918	2.4L / 2.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.4 WMD	2	1980 - 1986	23-7800	036918	2.4L / 2.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.5 BCG	3	1988 - 1997	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
4.5 BCGA	3	1997	23-7800	036918	2.4L / 2.5 Qt.	SAE 10W-30
4.5 BCGB	3	1999 - 2002	23-7800	036918	2.4L / 2.5 Qt.	SAE 10W-30
4.5 BCGTC	3	1997 - 2002	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
4.5 BCGTE	3	1997 - 2001	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
5.0 BCD	3	1989 - 1996	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
5.0 BCDA	3	1996	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
5.0 BCDB(60Hz)	3	1996 - Current	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
5.0 BCG low profile	3	2002 - Current	23-7800	036918	2.4L / 2.5 Qt.	SAE 40 SJ
5.0 BCGA	3	2002	23-7800	036918	2.4L / 2.5 Qt.	SAE 40 SJ
5.0 SBCG Low-CO	3	2005 - Current	23-7800	036918	2.8L / 3.0 Qt.	SAE 40 SJ
5.5 BCD	3	-	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
5.5 EDC D-NET	3	-	23-7800	036918	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
6.0 BCD	3	1986 - 1989	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4

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Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
GEN SET (ALL MODELS ARE 60HZ. USA / NORTH AMERICAN						
6.0 WMD	3	-	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
6.5 SBCG Low-CO	3	2005 - Current	23-7800	036918	2.8L / 3.0 Qt.	SAE 40 SJ
6.5 TWG	4	1984 - 1987	23-7800	036918	3.0L / 3.2 Qt.	SAE 10W-30
7.0 BCG / BCGA	3	1989 - 1997	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
7.0 BCGB	3	1999 - 2002	23-7800	036918	2.4L / 2.5 Qt.	SAE 10W-30
7.0 BCGC Low Profile	3	2002 - 2004	23-7800	036918	2.4L / 2.5 Qt.	SAE 40 SJ
7.0 BCGD Low Profile	3	2004 - Current	23-7800	036918	2.4L / 2.5 Qt.	SAE 40 SJ
7.2 BCGTC	3	1997 - 2002	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
7.2 BCGTE	3	1997 - 2001	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
7.6 BTD	3	1993 - Current	23-7800	036918	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
7.6 EDT D-NET	3	-	23-7800	036918	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
7.7 WMD	3	1980 - 1984	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 BCDT	2	2002 - 2004	23-7800	036918	2.9L / 3.1 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 BTD	3	1984 - 2000	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 BTDA	3	2000 - Current	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 EDT D-NET	3	-	23-7800	036918	3.8L / 4.0 Qt,	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 SGEG Low-CO	4	2005 - Current	23-7800	036918	3.3L / 3.5 Qt.	SAE 10W-30
8.0 TWG	4	1983 - 1987	23-7800	036918	3.0L / 3.2 Qt.	SAE 10W-30
8.0 WMD	3	1980 - 1984	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.5 BTG	4	1987 - 1993	23-7800	036918	3.7L / 3.9 Qt.	SAE 10W-30
8.5 BTGA	4	1993 - 2002	23-7800	036918	3.8L / 4.0 Qt,	SAE 10W-30
9.6 BCGTC	3	1997 - 2002	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
9.6 BCGTE	3	-	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
11.0 BTD	4	1987 - 2001	23-7825	035828	4.0L / 4.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 BTDA	4	1988 - 2000	23-7825	035828	4.5L / 4.7 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 WMD	4	1980 - 1987	23-7825	035828	4.5L / 4.7 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
15.0 BTD	4	1987 - 1990	23-7825	035828	6.6L / 7.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
15.0 BTDA	4	1990 - 1994	23-7825	035828	5.0L / 5.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
15.0 BTDB	4	1994 - 2000	23-7825	035828	5.0L / 5.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
20.0 BED	4	1990 - 1995	23-7825	035828	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
25.0 BED PTO	4	1992 - Current	23-7826	040154	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
25.0 WTA	4	1982 - 1985	23-7826	040154	6.0L / 6.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
32.0 BED	6	1993 - 1994	23-7826	040154	Refer to Owners Manual	15W-40 API CI-4, CI-4 Plus, CJ-4
32.0 BEDA	4	1994 - Current	23-7826	040154	6.0L / 6.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
32.0 BEDB	6	1994	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
20.0 BEDA	4	1995 - Current	23-7826	040154	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
25.0 BED	4	1992 - Current	23-7826	040154	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4

YAMAHA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
F2.5	2003 - 2011	-----		0.35 L / 0.35 Qt.	10W-30 FC-W
F4	1999 - 2011	-----		0.50 L / 0.53 Qt.	10W-30 FC-W
F6, F/T8	2001 - 2011	-----		0.80 L / 0.84 Qt.	10W-30 FC-W
T9.9 (Model 6G8)	1991 - 04/2005	18-7901	6G8-13440-00-00	1.0 L / 1.06 Qt.	10W-30 FC-W
F9.9 (Model 6G8)	1990 - 04/2005	18-7901	6G8-13440-00-00	1.0 L / 1.06 Qt.	10W-30 FC-W
T9.9 (Model 66R)	2005 - 04/2006	18-7911-1	5GH-13440-00-00	0.80 L / 0.84 Qt.	10W-30 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

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Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
F9.9 (Model 66R)	2005 - 04/2006	18-7911-1	5GH-13440-00-00	0.80 L / 0.84 Qt.	10W-30 FC-W
F15	1998 - 1999	18-7902	3FV-13440-10-00	1.0 L / 1.06 Qt.	10W-30 FC-W
F15	2000 - 2006	18-7911-1	5GH-13440-00-00	1.8 L / 1.9 Qt.	10W-30 FC-W
F15C	2007 - 2012	18-8700	5GH-13440-20-00	1.8 L / 1.9 Qt.	10W-30 FC-W
F20	2007 - 2012	18-8700	5GH-13440-20-00	1.8 L / 1.9 Qt.	10W-30 FC-W
F25	1998 - 1999	18-7902	3FV-13440-10-00	1.7 L / 1.8 Qt.	10W-30 FC-W
F25 / T25	2000 - 04/2006	18-7911-1	5GH-13440-00-00	1.7 L / 1.8 Qt.	10W-30 FC-W
F25	2009 - Current	18-8700	5GH-13440-20-00	1.7 L / 1.8 Qt.	10W-30 FC-W
F30	2001 - 2006	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F40	1999 - 2000	18-7902	3FV-13440-10-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F40 / F40B (International)	2001 - 2008	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F40A	2001 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T50	1996 - 1999	18-7902	3FV-13440-10-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T50	2000 - 2004	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T50	2005 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F50	1995 - 1999	18-7902	3FV-13440-10-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F50	1999 - 2004	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F50	2005 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T60	1999 - 2004	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T60	2005 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F60	1999 - 2004	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F60	2005 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F70	All Years	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F75	All Years	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F80	1999	18-7902	3FV-13440-10-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F80	2000 - Current	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F90	All Years	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F100	1999	18-7902	3FV-13440-10-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F100	2000 - Current	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F115	All Years	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F150	2004 - Current	18-7906-1	69J-13440-01-00	5.4 L / 5.7 Qt.	10W-30 FC-W
F200 (3.3L)	All Years	18-7906-1	69J-13440-01-00	5.8 L / 6.13 Qt.	10W-30 FC-W
F200 (4.2L SHO)	2009 - Current	18-7954	N26-13440-00-00	7.1L / 7.5 Qt.	5W-30 FC-W Full Synthetic
F225 (3.3L)	All Years	18-7906-1	69J-13440-01-00	5.8 L / 6.13 Qt.	10W-30 FC-W
F225 (4.2L)	2009 - Current	18-7954	N26-13440-00-00	7.1L / 7.5 Qt.	10W-30 FC-W
F250 (3.3L)	All Years	18-7906-1	69J-13440-01-00	5.8 L / 6.13 Qt.	10W-30 FC-W
F250 (4.2L)	2009 - Current	18-7954	N26-13440-00-00	7.1L / 7.5 Qt.	10W-30 FC-W
F300 (V8)	2007 - Current	18-7954	N26-13440-00-00	8.0 L / 8.45 Qt.	10W-30 FC-W
F350 (V8)	2007 - Current	18-7954	N26-13440-00-00	8.0 L / 8.45 Qt.	10W-30 FC-W

YANMAR

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
1GM	1	1980 - 1983	18-7910-1	124450-35100 119660-35150 119660-35150	1.6 Qt.	SAE 15W-40 CI-4 Refer to owners manual
1GM10	1	1983 - 2009	18-7910-1	124450-35100 119660-35150 119305-35151	1.6 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2GM	2	1980 - 1983	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual

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Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
2GM20	2	1983 - 2005	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2GM20-YEU (Serial No. Starts w/ E)	2	1997 - Current	18-7910-1	119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2GM20F	2	1983 - 2005	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2GMF	2	1980 - 1983	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2QM15	2	1977 - 1980	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2QM20 (Serial #81181 and Higher)	2	1975 - 1980	18-7917	124550-35110 124085-35113	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2YM15	2	2004 - Current	18-7910-1	119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GM30	3	1983 - Current	18-7910-1	124450-35100 119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GM30-YEU (Serial No. Starts w/ E)	3	1997 - Current	18-7910-1	119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GM30F	3	1983 - 2005	18-7910-1	124450-35100 119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GM	3	1980 - 1983	18-7910-1	124450-35100 119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GMD	3	1980 - 1983	18-7910-1	119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GMF	3	1980 - 1983	18-7910-1	124450-35100 119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3HM	3	1980 - 1983	18-7917	124550-35110 124085-35113		Refer to owners manual
3HM35	3	1983 - 1992	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual
3HM35F	3	1983 - 1992	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual
3HMF	3	1980 - 1983	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual
3JH2TBE	3	1991-1999	18-7910-1	119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3JH2BE	3	1989-1999	18-7910-1	119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3JH2	3	1992-1999	18-7910-1	119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3JH3	3	1999 - 2004	18-7910-1	119305-35150 119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3JH3E-YEU	3	2004 - Current	18-7910-1	119305-35150 119305-35151	5.2 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3JH4E (40hp.)	3	2004 - Current	18-7910-1	119305-35150 119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3QM30	3	1976 - 1980	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual

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ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

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Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
3QM30F	3	1976 - 1980	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual
3YM20	3	2004 - Current	18-7910-1	119305-35151	2.6 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3YM30	3	2004 - Current	18-7910-1	119305-35151	2.6 Qt.	SAE 15W-40 CI-4 Refer to owners manual



All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

ALPHA CROSS REFERENCE

AC	
PF1250	18-7758
PF1267	18-0034
PF454	18-7824
PF2	18-7875
PF1218	18-7876
PF13	18-7878-1
PF857F	18-7880
PF2210	18-7884
PF939	18-7886
PF881F	-----
SPF53	18-7897
PF911F	N/A
PF1127	18-7910-1
PF1237*	18-7911-1
PF1237*	18-7913
PF2057	18-7914
PF1233	18-7916
PF60	18-7925
PF2207	18-7926
PF2203	18-7927
PF2257	18-8003
PF1127	23-7800
* Refer to Engine Mfg. Section	

BALDWIN	
B131	23-7801
B134	18-7871
B1400*	18-7902
B1400*	18-7911-1
B1400*	18-7913
B1402*	18-7909
B1402*	18-7914
B161-S	23-7842
B163	23-7841
B167	18-7926
B168	18-7917
B178	18-7925
B179*	18-7910-1
B179*	23-7800
B179*	23-7824
B2	18-7875
B202	23-7825
B233*	18-7878-1
B233*	23-7840
B33*	18-7916
B33*	23-7821
B35-S	18-7879-1
B360	18-7824
B37*	18-7895
B37*	18-7896
B43-S	18-7974
B6	18-7876
B7165	18-7884

BALDWIN	
B7333	18-7897
B75*	18-0032
B75*	18-7927
B76	18-7880
B7685	18-0034
B76-SS	18-0033
BT216	18-7886
BT223	18-7915-1
BT237	-----
P7417	18-8003
* Refer to Engine Mfg. Section	

BRP
See Evinrude / Johnson / OMC

CATERPILLAR	
1R-0658	18-7880

CHRYSLER INBOARD	
1851658	18-7885
3549957	18-7878-1
L-1108	18-7878-1
L-19	18-7878-1
L-319	18-7879-1

CRUSADER	
22679	18-7875
201101	18-7824
201104	18-7876

DETROIT DIESEL	
25010495	N/A

EVINRUDE / JOHNSON /OMC	
173232	18-7824
173233	18-7876
173834	18-7879-1
434839	18-7916
502901	18-7876
502902	18-7824
502903	18-7879-1
502904	18-7878-1
763364	18-7903
778885	18-7915-1
778886	18-7896
778887	18-7897
5031411	18-7915-1
5033102	18-7903
5033539	18-7896
5033919	18-7897
5035703	18-7895

FRAM	
CH9954	18-8003
P9407	18-0034
PH10809	23-7823

FRAM	
PH13	18-7876
PH16*	18-7878-1
PH16*	23-7841
PH2821A	18-7886
PH2870A	18-7925
PH2921	23-7825
PH2951*	18-7897
PH2951*	23-7801
PH30	18-7824
PH3306A	18-7926
PH3387A	18-7974
PH3545*	18-0032
PH3545*	18-7927
PH3593A*	18-7910-1
PH3593A*	23-7800
PH3612	N/A
PH3614	18-7884
PH3766	18-7871
PH3980	18-7879-1
PH4386*	18-7895
PH4386*	18-7896
PH4967*	18-7897
PH4967*	18-7906-1
PH4967*	18-7916
PH4967*	23-7821
PH49A*	18-0033
PH49A*	18-7880
PH5	18-7876
PH5046	18-7917
PH6017A*	18-7902
PH6017A*	18-7909
PH6017A*	18-7911-1
PH6017A*	18-7913
PH6017A*	18-8700
PH6811	23-7842
PH7317	18-7914
PH7328	23-7841
PH7575*	18-7884
PH7575*	18-7915-1
PH8842	18-0033
PH8A	18-7875
PH9688	23-7842
PH977A	-----
* Refer to Engine Mfg. Section	

HONDA	
15400-PFB-007	18-7911-1
15400-PFB-014	18-7913
15400-PLM-A01PE	18-7909
15400-POH-305PE	18-7909
15400-POH-305PE	18-7909
15400-ZJ1-004	18-7909

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

ALPHA CROSS REFERENCE

INDMAR	
501001	18-7824
50-1101	18-7824

KOHLER	
229678	23-7822
252834	23-7824
267714	23-7823
279449	23-7820
326817	23-7803
359771	23-7821
GM47465	23-7824

LUBER-FINER	
LFP2234	18-7926
LFP2274	18-7824
LFP3191	18-0033
LFP3191	18-7880
LFP5522	18-7917
LFP6007	18-0032
LFP8642	18-0034
LFP911	N/A
P3986	18-8003
PH1218	18-7876
PH208	18-7910-1
PH253	18-7878-1
PH2801	23-7825
PH2808	23-7800
PH2808	23-7822
PH2808	23-7824
PH2835	18-7884
PH2835	18-7915-1
PH2840	18-7895
PH2840	18-7896
PH2840	18-7897
PH2840	18-7916
PH2840	23-7821
PH2867	18-7914
PH2876	18-7913
PH299	-----
PH4403	18-7886
PH47	18-7974
PH51A	18-7879-1
PH561	18-7925
PH7028	18-7911-1
PH820	18-7758
PH8A	18-7875

MALLORY	
9-57800	18-7913
9-57801	18-7824
9-57802	18-7875
9-57803	18-7879-1
9-57804	18-7911-1
9-57806	18-7878-1

MALLORY	
9-57807	18-7903
9-57808	18-7906-1
9-57810	18-7910-1
9-57811	18-7876
9-57813	18-7916
9-57814	18-7896
9-57815	18-7897
9-57816	18-7918
9-57817	18-7915-1
9-57818	18-7895
9-57819	18-7905
9-57820	18-8003
9-57821	18-7921
9-57822	18-7758
9-57902	18-7871
9-57905	18-7926
9-57908	18-7974
9-57910	18-7880
9-57911	18-7884

MERCURY / QUICKSILVER	
14957	18-7876
32717	18-7876
38463	18-7878-1
41815	18-7879-1
46692	18-7878-1
52731	18-7876
54111	18-7824
56874	18-7875
60565	18-7875
803470	18-7878-1
35-16595T1	18-7876
35-802884Q	18-7879-1
35-802885	18-7824
35-802885T	18-7824
35-802886Q	18-7875
35-805809	18-7871
35-822626Q03	18-7913
35-822626Q04	18-7914
35-822626Q1	18-7913
35-822626Q15	18-7906-1
35-822626Q2	18-7914
35-866340K01	18-7824
35-866340Q02	18-7824
35-866340Q03	18-7824
35-877761K01	18-7758
35-877761Q01	18-7758
35-877767K01	18-7921
35-877769K01	18-7918
35-883701K01	18-7918
35-883702Q	18-7879-1
35-896549T	18-7921
803470Q	18-7878-1

NAPA	
1036	18-7879-1
1040	18-7974
1061	18-7876
1064	23-7822
1068	23-7840
1069	18-7824
1084	23-7841
1307	18-7878-1
1334	18-7910-1
1342	18-7925
1344	23-7842
1347	18-7917
1348	18-7915-1
1358	18-8700
1365	18-7911-1
1394	18-7916
1660	18-0034
1773	-----
1791	18-0033
1798	18-0032
1806	18-7886
1820	18-7926
1970	N/A
6644	23-7825
7000	18-7906-1
7145	18-7896
7186	18-8003
21036	18-7879-1
21061	18-7876
21069	18-7824
21334	23-7800
21342	18-7925
21348	18-7884
21358	18-7902
21394	23-7801
21515	18-7875
21521	18-7878-1
27145	18-7896
31358	18-8700
31515	18-7875

NISSAN / TOHATSU	
3R0076150M	18-7911-1

NORTHERN LIGHTS	
140516190	23-7801

ONAN	
122-0185	23-7841
122-0810	23-7840
185-5835	23-7842
185-7444	23-7804

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

ALPHA CROSS REFERENCE

PCM / PLEASURECRAFT	
R077001	18-7875
R077022	18-7824

PERKINS	
2654347	-----
2654403	18-7886
2654407	-----

SUZUKI	
16510-05240	18-7903
16510-61A20-MHL	18-7896
16510-82703	18-7897
16510-87J00	18-7915-1
16510-93J00	18-7895
16510-96J00	18-7905

UNIVERSAL	
299381	18-7884

VOLVO PENTA	
423135	18-7926
430143	18-7878-1
466634	18-7880
477556	18-0034
478736	18-0033
834337	18-7884
835440	18-7824
841750	18-7879-1
847741	18-0032
1266286	18-7878-1
3517857	18-7878-1
3582732	18-0035
3582733	18-0036
3827069	18-7974
3850559	18-7876
3852412	18-7824
4785974	18-7926
8692305	18-8003

WIX	
46644	23-7825
51036	18-7879-1
51040	18-7974
51061	18-7876
51064	23-7822
51068	23-7840
51069	18-7824
51084	23-7841
51215	23-7803
51307	18-7878-1
51334	18-7910-1
51342	18-7925
51344	23-7842
51347	18-7917
51348	18-7915-1
51358	18-7911-1
51365	18-7913
51365	23-7804
51394	18-7916
51452	18-7875
51459	-----
51630	18-7897
51660	18-0034
51791	18-0033
51798	18-0032
51806	18-7886
51820	18-7926
57000	18-7906-1
57145	18-7895
57145	18-7896
57186	18-8003
57356	18-7909
51742MP	18-7871

WESTERBEKE	
21235	18-7925
30220	18-7910-1
35595	23-7801
35828	23-7825
36918	23-7800
36920	23-7800
40154	23-7826
48076	23-7802

YAMAHA	
3FV-13440-00-00	18-7902
5GH-13440-00-00	18-7911-1
5GH-13440-20-00	18-8700
69J-13440-01-00	18-7906-1
6G8-13440-00-00	18-7901
N26-13440-00-00	18-7954
YSC-10231-20-0C	18-7824
YSC-13231-20-0C	18-7824

YANMAR	
119305-35151	18-7910-1
119660-35150	18-7910-1
124450-35100	18-7910-1
124550-35110	18-7917
171056-35111	18-7917

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.

ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.





OIL & LUBRICANT DISPLAY RACK

NEW

Generate incremental sales by selling high-margin oil and lubricant products from Sierra. Create exciting displays and rotate products frequently, using this quality fixture that helps sell the products for you.

This gleaming, black metal display with heavy-duty casters and high impact graphics works to make a powerful impression. Comes complete with 4 high-tech metal shelves, heavy-duty casters and custom graphics.

DIMENSIONS:



PART NO. 18-9490

(RACK ONLY • DOES NOT INCLUDE PRODUCT)

OIL

TC-W3



Sierra TC-W3 is a high performance lubricant that has been manufactured and designed to meet and exceed all (Domestic & Import) engine manufacturers warranties. Exceeds JASO, ISO, API and NMMA, for advanced generation 2-cycle lubricants.

- *Ideal for oil injection systems or pre-mix applications.*
- *Significantly reduced aquatic toxicity to fish compared to other outboard oils on the market today.*
- *Reduces ring sticking, deposit formation and exhaust port blockage. Less friction allowing for easier starting.*
- *Formulated to improve performance and extend engine life by reducing wear on critical engine components.*
- *Ideal for today's high horsepower outboards that demand maximum performance.*
- *Excellent performance with lower quality fuels.*
- *Exceeds the industry standards established in 1997.*
- *Guaranteed and backed by our famous Sierra comprehensive warranty. (Will not void your engine manufacturer's warranty)*



2-STROKE OIL MIXING BOTTLE

Re-usable bottle for precise measuring of oil to fuel ratio for your engine.

18-9798
32 FL. OZ bottle

PREMIUM BLEND TC-W3

Part No.	Description
18-9500-1	Pint (12 per case) (473ml)
18-9500-1P	84 case pallet (Pt.) 12 per case
18-9500-2	Quart (12 per case) (946ml)
18-9500-2P	84 case pallet (Qt.)
18-9500-3	Gallon (6 per case) (3.78L)
18-9500-3P	36 case pallet (Ga.)
18-9500-4	2.5 Gallon (2 per case) (9.46L)
18-9500-4P	42 case pallet (2.5 Ga.)
18-9500-6	16 Gallons (60.57L)
18-9500-7	55 Gallons (208L)
18-9500-7P	4 - 55 Gallon drum pallet

DIRECT INJECTION, TC-W3

Part No.	Description	OE	OE No.
18-9530-3	Gallon (3.78L)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	92-858037K01 LUB-2STRK-M1-4 764354
18-9530-3P	36 Case Pallet (Gal)		
NEW 18-9530-4	2.5 Gallon (2 per case) (9.46L)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	
18-9530-6	16 Gallon (61L)		
18-9530-7	55 Gallon Drum	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	92-858039K01 LUB-2STRK-M1-55 777228
18-9530-7P	4 - 55 Gallon Drum Pallet		

FULL SYNTHETIC TC-W3 2-STROKE OUTBOARD

Part No.	Description	OE	OE No.
18-9540-2	Quart (964ml)	BRP E-Tec/Universal E-TEC XD-100	—
18-9540-3	Gallon (3.78L)	BRP E-Tec/Universal E-TEC XD-100	764357
18-9540-3P	36 Case Pallet (Gal)		
18-9540-7	55 Gal. Drum	BRP E-Tec/Universal E-TEC XD-100	777120

20W-40 FC-W 4-STROKE MINERAL OUTBOARD ENGINE OIL

NEW

20W-40 FC-W 4-STROKE MINERAL OUTBOARD OIL

- Formulated to protect your engine in the most demanding marine conditions.
- Developed to replace the 10W-30 in warmer climates.
- Meets or exceeds OE specifications for Outboard Oil.
- Advanced additive package to prevent rust and corrosion, breakdown under high RPM and maximum load conditions.



20W40 FC-W 4-STROKE MINERAL OUTBOARD ENGINE OIL

Part No.	Yamaha No.	Description	Case Qty.
18-9450-2	LUB-20W40-FC-12	Quart (946ml)	12

See OE Cross Reference Chart on Page 213

25W-50 FC-W SEMI-SYNTHETIC MARINE ENGINE OIL

25W-50 FC-W MARINE ENGINE OIL

- For use in supercharged Mercury Verado.
- Offered in liter, 4 liter and 16 gallon containers.
- Semi-Synthetic formulation for superior protection under high loads and operating stress.
- NMMA FC-W® Certified/API-SL.



25W-50 FC-W SEMI-SYNTHETIC OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9552-3	92-858084K01	4 Liter (4.2224 qt.)	6
18-9552-8	—	1 Liter (1.0556 qt.)	12
18-9552-6	—	16 Gallon (61L)	

10W-40 FC-W SEMI-SYNTHETIC MARINE ENGINE OIL

10W-40 FC-W SEMI-SYNTHETIC ENGINE OIL

- Direct Suzuki replacement oil.
- Semi-Synthetic formulation for superior protection under high loads and operating stress.
- Offered in quart, gallon, 16 gallon and 55 gallon drums.
- NMMA FC-W® Certified/API-SL.



10W-40 FC-W SEMI-SYNTHETIC OIL			
Part No.	**Suzuki No.**	**Description**	**Case Qty.**
18-9551-2	990C0-10W40-1QT	Quart (946ml)	12
18-9551-3	990C0-10W40-1GL	Gallon (3.785L)	6
18-9551-6		16 Gallon (61L)	
18-9551-7		55 Gallon (208L)	

15W-40 DIESEL ENGINE OIL

15W-40 DIESEL ENGINE OIL

- Meets the following manufactures specifications: Volvo VDS-3; Cummins CES20078, CES20077, CES20076; Detroit Diesel DDC93D214; CAT ECF-2, ECF-1; Global DHD-1.
- Increased detergency to fight soot and carbon deposits.
- Certified to API CI-4+ Rating. Meets the highest standards of diesel oil in the marine industry.



15W-40 DIESEL ENGINE OIL				
Part No.	**Mercury No.**	**Volvo No.**	**Description**	**Case Qty.**
18-9553-2	—	40005011	Quart (946ml)	12
18-9553-3		40005012	Gallon (3.785L)	6
18-9553-5	—	40005013	5 Gallon (18.95L)	
18-9553-6	—	—	16 Gallon (61L)	
18-9553-7	—	40005014	55 Gallon (208L)	

See OE Cross Reference Chart on Page 213

10W-30 FC-W 4-STROKE MARINE OUTBOARD ENGINE OIL

10W-30 4-STROKE MARINE OUTBOARD ENGINE OIL is a highly refined petroleum product formulated with premium base stock and highly refined additives. Specifically formulated to meet or exceed the tough requirements of the Marine 4-Stroke motor manufacturers, Mercury, Yamaha, Johnson-Evinrude, Suzuki and Honda.

- Excellent anti-wear characteristics
- Reduces friction
- Formulated to offer maximum corrosion protection
- Reduces sludge keeps engine cleaner for better efficiency
- Low temperature viscosity offers better cold starting
- Meets and exceeds quality performance API SJ, CF-2, CH-4, NMMA FC-W® Certified



10W30 FC-W MARINE OUTBOARD ENGINE OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9420-2	92-802833Q1	Quart (946ml)	12
18-9420-2P	92-802833Q1	84 Case Pallet (Qt.)	12
18-9420-3	92-802835Q1	Gallon (3.785L)	6
18-9420-3P	92-802835Q1	36 Case Pallet (Gal.)	6
18-9420-7	92-802836A1	55 Gallon (208L)	
18-9420-7P	92-802836A1	55 Gallon (Pallet)	4 / Pallet

25W-40 FC-W 4-STROKE MARINE STERN DRIVE ENGINE OIL

25W-40 4-STROKE MARINE STERN DRIVE ENGINE OIL has been formulated to provide excellent lubrication and corrosion protection. Stern drive and inboard engines operate under high load and running stresses. This product is developed for the marine environment and will out perform standard 4-cycle automotive engine oils. Sierra's 25W-40 oil offers excellent detergency, anti-oxidants, antiwear, and corrosion protection. The benefits to your engine are reduced wear to the internal components, protection of internal parts from corrosion, cleaner pistons, and prevention of ring sticking. Excellent low temperature operating properties. Meets or exceeds quality performance API SJ, CF-4, CH-4. **Recommended for use in Mercruiser and OMC.**

- NMMA FC-W® Certified



25W40 FC-W 4-STROKE STERN DRIVE ENGINE OIL			
Part No.	**Mercruiser No.**	**Description**	**Case Qty.**
18-9400-2	92-802837Q1	Quart (946ml)	12
18-9400-2P	92-802837Q1	84 Case Pallet (Qt.)	12
New **18-9400-30**		30 Gallon (113.6L)	
New **18-9400-30P**		30 Gallon (Pallet)	5 / Pallet
18-9400-4	92-857389A1	5 Quart (4.7 L)	4
18-9400-4P	92-857389A1	36 Case Pallet (5 Qt.)	4
18-9400-7	92-802841A1	55 Gallon (208L)	
18-9400-7P	92-802841A1	55 Gallon (Pallet)	4 / Pallet

25W40 FC-W SYNTHETIC BLEND ENGINE OIL

This 4-cycle oil is blended with premium grade synthetic and mineral based stock combined with superior designed additives formulated for the stress endured by sterndrive and inboard engines.

- Superior corrosion protection
- Advanced lubrication for reduction of wear to internal engine components.
- Outstanding friction reduction and wear protection.
- Removes thermal breakdown under high RPM's, extreme temperatures and loads.
- Extensively tested for outstanding performance.
- NMMA FC-W® Certified/API-SL.



25W40 FC-W SYNTHETIC BLEND MERCRUISER STERNDRIVE ENGINE OIL			
Part No.	**Mercruiser No.**	**Description**	**Case Qty.**
18-9440-2	92-883724K01	Quart (946ml)	12
18-9440-2P	92-883724K01	84 Case Pallet (Qt.)	12
18-9440-4	92-883725K01	5 Quart (4.7 L)	4
18-9440-4P	92-883725K01	36 Case Pallet (5 Qt.)	4
18-9440-7	92-858057K01	55 Gallon (208L)	
18-9440-7P	92-858057K01	55 Gallon (Pallet)	4 / Pallet

See OE Cross Reference Chart on Page 213

25W40 FC-W SYNTHETIC BLEND 4-STROKE OUTBOARD OIL

This oil is blended with premium grade synthetic and mineral based stock combined with superior designed additives formulated for the extreme rigors of the marine environment.

- Superior corrosion protection.
- Advanced lubrication for reduction of wear to internal engine components.
- Minimized piston ring deposits.
- Extensively tested for outstanding performance.
- NMMA FC-W® Certified/API-SL.



SYNTHETIC BLEND 4-STROKE OUTBOARD OIL 25W40			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9440-3	92-883723K01	4 Liter (4.2224 qt.)	6
18-9440-8	92-883722K01	1 Liter (1.0556 qt.)	12

SAE 30 FULL SYNTHETIC MARINE ENGINE OIL

A special blend of synthetic base oil and a balanced additive system that exceeds the FC-W requirements for marine engine oil.

- Recommended for gasoline and diesel inboard and sterndrive engines.
- Superior engine protection during startups, operation and storage.
- Reduces friction and wear for extended engine life.
- Longer lubrication effectiveness than mineral oils.
- Reduces oil consumption and improves fuel economy.
- API-CF/SL.



FULL SYNTHETIC ENGINE OIL SAE 30			
Part No.	**Volvo No.**	**Description**	**Case Qty.**
18-9410-2	3842343	1 Quart (946ml)	12
18-9410-4	3842344*	5 Quarts (4.7L)	4
18-9410-7	3858061	55 Gallon (208L)	
*** Convenient 5 qt Container**			

SYNTHETIC OIL 10W30 FC-W

Formulated specifically for 4-stroke outboard and sterndrive engine technology. A special blend of synthetic base oil and a balanced additive system that exceeds the FC-W requirements for marine engine oils. Recommended for use in both outboard and sterndrive applications. Offers faster lubrication at start up in low temperatures, excellent protection at high temperatures, and greater resistance to oxidation for lower oil consumption.

- NMMA FC-W® Certified/API-SL.



10W30 SYNTHETIC MARINE ENGINE LUBRICANT			
Part No.	**Volvo No.**	**Description**	**Case Qty.**
18-9690-2	—	1 Quart (946ml)	12
18-9690-3	—	1 Gallon	6
NMMA FC-W Certified for use in 4 stroke OB and stern drive applications			

See OE Cross Reference Chart on Page 213

25W-40 CATALYST ENGINE OIL

These oils have been specifically designed to meet the unique requirements of modern 4-stroke recreational engines with or without emission catalyst systems.

- Approved for all 4-Stroke applications including Outboard, Sterndrive and Inboard. Exceeds all 4-Stroke requirements including FC-W and FC-W Cat Compatible.
- Formulated to offer maximum corrosion protection.
- Advanced lubrication for extended engine life and wear protection.
- Capitalizing “ZDDP” anti-wear additive technology to prevent phosphorus depletion and extend the emission catalyst life.
- NMMA FC-W® Certified.



25W40 CATALYST OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9400CAT-2	92-8M0078627	1 Quart (946ml)	12
18-9400CAT-2P	92-8M0078627	84 Case Pallet (Qt.)	12
18-9400CAT-4	—	5 Quart (4.7 L)	4
18-9400CAT-4P	—	36 Case Pallet (5 Qt.)	4
18-9400CAT-7	92-8M0078621	55 Gallon (208L)	
18-9400CAT-7P	92-8M0078621	55 Gallon (Pallet)	4 / Pallet

10W-30 CATALYST ENGINE OIL

Our NMMA FC-W Catalyst Compatible Engine Oils have been specifically designed to meet the unique requirements of modern 4-stroke recreational engines with or without emission catalyst systems.

- Approved for all 4-Stroke applications including Outboard, Sterndrive and Inboard and exceeds all 4-Stroke requirements including FC-W and FC-W Cat Compatible.
- Provides superior corrosion protection under extreme conditions.
- Industry leading wear protection and deposit control.
- Capitalizing on “ZDDP” anti-wear additive technology to prevent phosphorus depletion and extend the emission catalyst life.
- NMMA FC-W® Certified



10W30 CATALYST OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9420CAT-2	92-8M0078625	Quart (946ml)	12
18-9420CAT-2P	92-8M0078625	84 Case Pallet (Qt.)	12
18-9420CAT-3	92-8M0078626	Gallon	6
18-9420CAT-3P	92-8M0078626	36 Case Pallet (Gal.)	6
18-9420CAT-7	92-8M0078618	55 Gallon (208L)	
18-9420CAT-7P	92-8M0078618	55 Gallon (Pallet)	4 / Pallet

25W-40 SYNTHETIC CATALYST ENGINE OIL

A special blend specifically designed to meet the unique requirements of modern 4-stroke recreational engines with or without emission catalyst systems.

- Minimizes corrosion that is formed inside the engine.
- Displays enhanced detergent and dispersants properties to suspend and prevent engine sludge formation.
- Industry leading wear protection and deposit control.
- Prevents excessive thinning under extreme performance operations.
- Capitalizing on “ZDDP” anti-wear additive technology to prevent phosphorus depletion and extend the emission catalyst life.
- NMMA FC-W® Certified/API-SL.



25W40 SYNTHETIC CATALYST OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9440CAT-2	92-8M0078629	Quart (946ml)	12
18-9440CAT-2P	92-8M0078629	84 Case Pallet (Qt.)	12
18-9440CAT-4	—	5 Quart (4.7 L)	4
18-9440CAT-4P	—	36 Case Pallet (5 Qt.)	4
18-9440CAT-7	92-8M0078624	55 Gallon (208L)	
18-9440CAT-7P	92-8M0078624	55 Gallon (Pallet)	4 / Pallet

See OE Cross Reference Chart on Page 213

EXTENDED LIFE COOLANT / ANTIFREEZE

Our Premium Blend Extended Life formula provides year-round protection against freezing and boil-over in all water-cooled engines. Protects for 2,500 hours or 5 years. Hybrid, nitrated HOAT/NOAT formula with ethylene glycol base is compatible with all other coolants.

The 50/50 is pre-mixed with deionized water; not intended to be diluted. This formula provides excellent metal protection and cavitation protection capabilities.



EXTENDED LIFE COOLANT / ANTIFREEZE		
Part No.	**Mercury No.**	**Description**
18-9320	—	1 Gallon (3.78L), Full Strength
18-9325	—	55 Gallon (208L), Full Strength
18-9300	92-877770K1	1 Gallon (3.78L), 50/50 Pre-mixed
18-9305	92-877770K1	55 Gallon (208L), 50/50 Pre-mixed

HEAVY DUTY EXTENDED LIFE COOLANT / ANTIFREEZE

The Heavy Duty Extended Life formula provides year-round protection against freezing and boil-over in all diesel engines. Protects for 15,000 hours or 7 years. Poly organic POAT formula with ethylene glycol base is compatible with all other coolants.

The 50/50 is pre-mixed with deionized water; not intended to be diluted. Provides excellent metal protection and cavitation protection capabilities.



HEAVY DUTY EXTENDED LIFE COOLANT / ANTIFREEZE		
Part No.	**Mercury No.**	**Description**
18-9350	—	1 Gallon (3.78L), Full Strength
18-9355	—	55 Gallon (208L), Full Strength
18-9340	—	1 Gallon (3.78L), 50/50 Pre-mixed
18-9345	—	55 Gallon (208L), 50/50 Pre-mixed

SYNTHETIC BLEND COOLANT / ANTIFREEZE

This extended life formula utilizes synthetic, propylene glycol for non-toxic protection against freezing and boil-over in all water-cooled engines. Protects gas engines for 4,000 hours or 2 years, diesel engines for 12,500 hours or 7 years. Compatible with all other coolants.

High-tech poly organic POAT formula combines with unique additive package to allow engines to maintain optimum engine operating temperature in order to produce full horsepower; seals pinhole leaks and fissures. Excellent metal protection and cavitation protection capabilities.



SYNTHETIC BLEND COOLANT / ANTIFREEZE		
Part No.	**Mercury No.**	**Description**
18-9360	—	1 Gallon (3.78L), 50/50 Pre-mixed
18-9365	—	55 Gallon (208L), 50/50 Pre-mixed

SIERRA OIL CROSS-REFERENCE CHARTS

PREMIUM BLEND TC-W3

Part No.	Description
18-9500-1	Pint (12 per case) (473ml)
18-9500-1P	84 case pallet (Pt.) 12 per case
18-9500-2	Quart (12 per case) (946ml)
18-9500-2P	84 case pallet (Qt.)
18-9500-3	Gallon (6 per case) (3.78L)
18-9500-3P	36 case pallet (Ga.)
18-9500-4	2.5 Gallon (2 per case) (9.46L)
18-9500-4P	42 case pallet (2.5 Ga.)
18-9500-6	16 Gallons (60.57L)
18-9500-7	55 Gallons (208L)
18-9500-7P	4 - 55 Gallon drum pallet

DIRECT INJECTION, TC-W3

Part No.	Description	OE	OE No.
18-9530-3	Gallon (3.78L)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	92-858037K01 LUB-2STRK-M1-4 764354
18-9530-3P	36 Case Pallet (Gal)		
NEW 18-9530-4	2.5 Gallon (2 per case) (9.46L)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	
18-9530-6	16 Gallon (61L)		
18-9530-7	55 Gallon Drum	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	92-858039K01 LUB-2STRK-M1-55 777228
18-9530-7P	4 - 55 Gallon Drum Pallet		

FULL SYNTHETIC TC-W3 2-STROKE OUTBOARD

Part No.	Description	OE	OE No.
18-9540-2	Quart (964ml)	BRP E-Tec/Universal E-TEC XD-100	—
18-9540-3	Gallon (3.78L)	BRP E-Tec/Universal E-TEC XD-100	764357
18-9540-3P	36 Case Pallet (Gal)		
18-9540-7	55 Gal. Drum	BRP E-Tec/Universal E-TEC XD-100	777120

20W40 FC-W 4-STROKE MINERAL OUTBOARD OIL

Part No.	Yamaha No.	Description	Case Qty.
NEW 18-9450-2	LUB-20W40-FC-12	Quart (946ml)	12

25W-50 FC-W SEMI-SYNTHETIC OIL

Part No.	Mercury No.	Description	Case Qty.
18-9552-3	92-858084K01	4 Liter (4.2224 qt.)	6
18-9552-8	—	1 Liter (1.0556 qt.)	12
18-9552-6	—	16 Gallon (61L)	

10W-40 FC-W SEMI-SYNTHETIC OIL

Part No.	Suzuki No.	Description	Case Qty.
18-9551-2	990C0-10W40-1QT	Quart (946ml)	12
18-9551-3	990C0-10W40-1GL	Gallon (3.785L)	6
18-9551-6		16 Gallon (61L)	
18-9551-7		55 Gallon (208L)	

15W-40 DIESEL ENGINE OIL

Part No.	Mercury No.	Volvo No.	Description	Case Qty.
18-9553-2	—	40005011	Quart (946ml)	12
18-9553-3		40005012	Gallon (3.785L)	6
18-9553-5	—	40005013	5 Gallon (18.95L)	
18-9553-6	—	—	16 Gallon (61L)	
18-9553-7	—	40005014	55 Gallon (208L)	

10W30 SYNTHETIC MARINE ENGINE LUBRICANT

Part No.	Volvo No.	Description	Case Qty.
18-9690-2	—	1 Quart (946ml)	12
18-9690-3	—	1 Gallon	6

NMMA FC-W Certified for use in 4 stroke OB and stern drive applications

10W30 FC-W 4-STROKE OUTBOARD ENGINE OIL

Part No.	Mercury No.	Description	Case Qty.
18-9420-2	92-802833Q1	Quart (946ml)	12
18-9420-2P	92-802833Q1	84 Case Pallet (Qt.)	12
18-9420-3	92-802835Q1	Gallon (3.785L)	6
18-9420-3P	92-802835Q1	36 Case Pallet (Gal.)	6
18-9420-7	92-802836A1	55 Gallon (208L)	
18-9420-7P	92-802836A1	55 Gallon (Pallet)	4 / Pallet

25W40 FC-W 4-STROKE STERN DRIVE ENGINE OIL

Part No.	Mercruiser No.	Description	Case Qty.
18-9400-2	92-802837Q1	Quart (946ml)	12
18-9400-2P	92-802837Q1	84 Case Pallet (Qt.)	12
NEW 18-9400-30		30 Gallon (113.6L)	
NEW 18-9400-30P		30 Gallon (Pallet)	5 / Pallet
18-9400-4	92-857389A1	5 Quart (4.7 L)	4
18-9400-4P	92-857389A1	36 Case Pallet (5 Qt.)	4
18-9400-7	92-802841A1	55 Gallon (208L)	
18-9400-7P	92-802841A1	55 Gallon (Pallet)	4 / Pallet

25W40 FC-W SYNTHETIC BLEND MERCRUISER STERNDRIVE OIL

Part No.	Mercruiser No.	Description	Case Qty.
18-9440-2	92-883724K01	Quart (946ml)	12
18-9440-2P	92-883724K01	84 Case Pallet (Qt.)	12
18-9440-4	92-883725K01	5 Quart (4.7 L)	4
18-9440-4P	92-883725K01	36 Case Pallet (5 Qt.)	4
18-9440-7	92-858057K01	55 Gallon (208L)	
18-9440-7P	92-858057K01	55 Gallon (Pallet)	4 / Pallet

FULL SYNTHETIC ENGINE OIL SAE 30

Part No.	Volvo No.	Description	Case Qty.
18-9410-2	3842343	1 Quart (946ml)	12
18-9410-4	3842344*	5 Quarts (4.7L)	4
18-9410-7	3858061	55 Gallon (208L)	

*** Convenient 5 qt Container**

25W40 FC-W SYNTHETIC BLEND 4-STROKE OUTBOARD OIL

Part No.	Mercury No.	Description	Case Qty.
18-9440-3	92-883723K01	4 Liter (4.2224 qt.)	6
18-9440-8	92-883722K01	1 Liter (1.0556 qt.)	12

25W40 CATALYST OIL

Part No.	Mercury No.	Description	Case Qty.
18-9400CAT-2	92-8M0078627	1 Quart (946ml)	12
18-9400CAT-2P	92-8M0078627	84 Case Pallet (Qt.)	12
18-9400CAT-4	—	5 Quart (4.7 L)	4
18-9400CAT-4P	—	36 Case Pallet (5 Qt.)	4
18-9400CAT-7	92-8M0078621	55 Gallon (208L)	
18-9400CAT-7P	92-8M0078621	55 Gallon (Pallet)	4 / Pallet

10W30 CATALYST OIL

Part No.	Mercury No.	Description	Case Qty.
18-9420CAT-2	92-8M0078625	Quart (946ml)	12
18-9420CAT-2P	92-8M0078625	84 Case Pallet (Qt.)	12
18-9420CAT-3	92-8M0078626	Gallon	6
18-9420CAT-3P	92-8M0078626	36 Case Pallet (Gal.)	6
18-9420CAT-7	92-8M0078618	55 Gallon (208L)	
18-9420CAT-7P	92-8M0078618	55 Gallon (Pallet)	4 / Pallet

25W40 SYNTHETIC CATALYST OIL

Part No.	Mercury No.	Description	Case Qty.
18-9440CAT-2	92-8M0078629	Quart (946ml)	12
18-9440CAT-2P	92-8M0078629	84 Case Pallet (Qt.)	12
18-9440CAT-4	—	5 Quart (4.7 L)	4
18-9440CAT-4P	—	36 Case Pallet (5 Qt.)	4
18-9440CAT-7	92-8M0078624	55 Gallon (208L)	
18-9440CAT-7P	92-8M0078624	55 Gallon (Pallet)	4 / Pallet

GEAR LUBE



SYNTHETIC GEAR LUBE is specifically formulated to optimize gear life by reducing friction and providing superior wear protection in severe operating conditions. The unique synthetic formulation is shear stable and resists oxidation to ensure high performance over a wide range of ambient operating temperatures.

• API GL-5/MIL-L-210E • Weight: 75W-90 • Color: Gold

Part No.	Volvo No.	Description	Case Qty.
18-9680-2	1141679	1 Quart (946ml)	12
18-9680-5	1141681	5 Gallon	
18-9680-7	1141682	55 Gallon	

SIERRA HI-PERFORMANCE "SYNTHETIC BLEND" LOWER UNIT GEAR LUBE

- Synthetic blended marine formulation reduces operating friction for increased performance and protection of gears, bearings and other gear case components.
- Recommended for use in high performance and high load operating conditions in both outboard and I/O lower units.
- Sierra Hi-Performance gear lube has been designed to surpass the performance of the O.E. Hi-Performance gear lubricants . . . for the finest product available demand Sierra Hi-Performance gear lube.
- GL-5 Rated • Color: Blue-Green • Weight: 80W-90

Replaces: Mercury (Quicksilver) Hi-Performance Blend
OMC (System Matched) Ultra-HPF Blend
Yamaha (Yamalube) LUB-GEARL-11-00



Part No.	Description
18-9650-0	10 Oz. Tube (12 per case) (283.5g)
18-9650-2	Quart (12 per case) (946ml)
18-9650-2P	84 case pallet (Qt.)
18-9650-5	5 Gallons (18.95L)
18-9650-5P	36 - 5 Gallon container pallet
18-9650-6	16 Gallon (61L)
18-9650-6P	9 - 16 Gallon container pallet
18-9650-7	55 Gallons (208L)
18-9650-7P	4-55 Gallon drum pallet

SIERRA PREMIUM LOWER UNIT GEAR LUBE



- Recommended for all general marine applications requiring a GL-5 class lubricant.
- Ideal for replacing all old hypoid 90 application needs.
- Formulated for use in freshwater or saltwate conditions and all standard marine applications.
- Reduces friction and protects gears, bearings and other gearcase components.
- Color: Amber • Weight: 80W-90

Replaces: Mercury (Quicksilver) Premium Blend
OMC (System Matched) Hi-Vis Lubricant
Yamaha (Yamalube) LUB-GEARL-11-04

Part No.	Description
18-9600-0	10 Oz. Tube (12 per case) (283.5g)
18-9600-9	Kit Contains: (1) 18-9786 and (2) 18-9600-0
18-9600-2	Quart (12 per case) (946ml)
18-9600-2P	84 case pallet (Qt.)
18-9600-5	5 Gallons (18.95L)
18-9600-5P	36 - 5 Gallon container pallet
18-9600-6	16 Gallon (61L)
18-9600-7	55 Gallons (208L)
18-9600-7P	4 - 55 Gallon drum pallet

18-9600-9
GEAR LUBE KIT
Contains:

Part No.	Description	Qty.
18-9786	Lower Unit Fill Tube	1
18-9600-0	10 oz. Tube Lower Unit Gear Lube	2

• Color: Amber • Weight: 80W-90



SIERRA TYPE "C" GEAR LUBE



- Formulated for older model outboards and I/O's equipped with electric shift.
- Reduces friction and protects gears, bearings and other gearcase components.
- Weight: 75W

Replaces: OMC (System Matched) Premium Blend

Part No.	Description
18-9620-0	10 Oz. Tube (12 per case) (283.5g)
18-9620-2	Quart (12 per case) (946ml)
18-9620-2P	84 case pallet (Qt.)
18-9620-5	5 Gallons (18.95L)
18-9620-5P	36 - 5 Gallon container pallet

ENGINE CARE PRODUCTS



18-9730-1
LITHIUM SPRAY GREASE (WHITE)
12 Oz. (340g)

- Multi-purpose spray lubricant for Marine applications
- Ideal for lubricating shift components and miscellaneous applications where a light grease lubricant is required
- Water and heat resistant
- Prevents corrosion

SIERRA PRO PERFORMANCE GREASE



- *Specifically formulated for marine applications*
- *Premium lithium formulation for optimum corrosion protection in freshwater and saltwater applications*
- *Ideal for marine trailer wheel bearing, universal joints, and outdrive pivot joints*
- *Operating Temp: -40°F - 350°F*

Part No.	Description
18-9200-0	8 Oz. Tube (226.8g) (12 per case)
18-9200-1	15 Oz. Cartridge (425.2g) (10 per case)
18-9200-2*	3 Oz. (85.05g) Cartridge (Pkg. of 2)
18-9200-4*	3 Oz. (85.05g) Cartridge (Pkg. of 4)

***Display Packaged**

SIERRA HYDRO DEFENSE MARINE GREASE

NEW

18-9240-0
(8 oz Tube)
Replaces:
Mercury 92-802859A1

18-9240-1
(14oz Cartridge)
Replaces:
Mercury 92-802863A1



- *Prohibits rust and corrosion.*
- *Prevents wear against the most extreme friction in marine applications.*
- *Will not break down in marine conditions.*
- *Contains PTFE for minimum wear and added friction protection.*
- *For use on prop shafts, trailer bearings, throttle and shift cables and linkage, swivel pins and more!*

See Gear Lube Capacity Charts on Pages 215-220

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - HONDA ENGINES					
Model	Oil Capacity		Model	Oil Capacity	
	Std. (Oz.)	Notes		Std. (Oz.)	Notes
BF2A/BF20	1.7		BF50A	17.6	UP to 3213356
BF5A/BF50	3.4		BF50A	13.9	FROM 3213357
BF8A/BF80	7.8		BF50D	13.9	
BF75/BF100	7.8		BF(P)60A	16	
BF(P)8D	9.6		BF75AT-AW	22.3	
BF9.9A	8.1		BF75AX	33.8	
BF(P)9.9D	9.6		BF75D	32.1	
BF15A	8.1		BF90AT-AW	22.3	
BF(P)15D	9.6		BF90AX	33.8	
BF(P)20D	9.6		BF90D	32.1	
BF25A	9.8		BF115A	33.8	
BF25D	9.1		BF115D	33.1	
BF30A	9.8		BF130A	33.8	
BF30D	9.1		BF135A	33.1	
BF35A	17.6		BF150A	33.1	
BF40A	17.6	UP to 3212165	BF200A	39.6	
BF40A	13.9	FROM 3212166	BF225A	39.6	
BF40D	13.9		BF250A	49.6	
BF45A	17.6				

GEAR LUBE CAPACITY CHART - JOHNSON/EVINRUDE/OMC ENGINES					
Evinrude-Johnson Outboards			Evinrude-Johnson Outboards		
Model	Year	Capacity (Oz.)	Model	Year	Capacity (Oz.)
1.5	1968-70	1	14	1951-52	10
2	1971-85	2	14	1988-90	8
Colt®/Junior®	1986-91	2	15	1953-55	10
2.0,2.3,3.3	1991-Thru	3	15	1956	9
2.5	1987-88	3	15	1974-Thru	9
3	1952-72	3	18	1957-73	9
3	1990-Thru	3	20	1966-73	9
4 (8110)	1969-82	4	20	1985-Thru	11
4 (90)	1973-Thru	3	25	1951-1955	14
Ultra 4, Excel 4	1987-91	3	25	1969-84	9
4 Deluxe	1986-Thru	11	25 Comm.	1985-Thru	9
4 4-Stroke	2003	7	25 Comm. Thru Hub	1991-Thru	11
4.5	1980-83	11	25	1985-Thru	11
5	1965-68	3	25, 30 4-Stroke	2000-01	8
5	1998	6.4	28	1962-64	14
5.5	1954-64	9	28	1986-Thru	9
6	1965-79	9	30	1956	14
6	1984-Thru	11	30	1984-Thru	11
6 4-Stroke	1997-Thru	11	33	1965-70	14
7.5	1951-53	4	35	1957-59	14
7.5	1954-58	9	35	1976-82	10
7.5	1980-83	11	35	1983-84	11
8	1984-Thru	11	35 45 Cu. In./737 CC	1987	22
8 4-Stroke	1995-Thru	9	40	1960-76	14
9.5	1964-73	10	40 Elec. Shift	1962-70	15
9.9 2-Stroke	1974-Thru	9	40 Comm.	1981-90	14
9.9, 15 4-Stroke	1995-01	9	40 Comm. (RS)	1991-Thru	16
9.9, 15 4-Stroke	2002-Thru	6	40 Comm. (RP,RW)	1993	22
10	1956-57	9	40	1984-88	22
10	1958-63	10	40	1989-Thru	16

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - JOHNSON/EVINRUDE/OMC ENGINES (cont.)

Evinrude-Johnson Outboards

Model	Year	Capacity (Oz.)
45 Comm.	1986-Thru	22
48	1987-88	22
48	1989-Thru	16
40, 50 4-Stroke	1999-Thru	21
50	1958-59	35
50 1971-72 Electric	1971-74	26
50	1975-88	22
50	1989-Thru	16
50 Comm.	1977-79	26
50 3 cyl. 56 Cu.In.	1995-Thru	22
55 Electric Shift 3 Cyl	1968-69	26
55	1976-79	22
55 Comm.	1980-Thru	22
60 Std.	1964-67	20
60 Heavy-Duty	1964-67	35
60 Electric Shift	1970-71	26
60	1980-85	22
60	1986-Thru	22
60 4-Stroke	2002-Thru	19
65 Standard	1968	20
65 Heavy-Duty	1968	35
65 1972 Electric	1972-73	26
65 Comm.	1984-Thru	22
70	1974-Thru	22
70 4-Stroke	1998-Thru	19
75	1960	22
75 Man. Shift	1961-65	20
75 Elec. Shift	1962-65	18
75 15" Small G/C	1975-88	22
75 20"	1975-84	25
80 Man. Shift	1966-67	20
80 Heavy-Duty	1966-67	35
80 Elec. Shift	1966-67	18
85 Man. Shift - Std.	1968	20
85 Elec. Shift	1968	18
85 Elec. Shift	1969-71	27
85 1972 Elec. Shift	1972-76	28
85 20"	1977	29
85 25"	1977	35
85	1978	38
85	1979-80	27
85	1991-Thru	26
88	1987-Thru	26
90 Elec. Shift	1964-65	18
90 Cross V4	1981-Thru	26
90 60V4 EL,SL	1995-Thru	31
90 60V4 EX, SX V6 G/C	1995-Thru	34
90 4-Stroke	2003-Thru	36
100* Elec. Shift	1966	28
100 Elec. Shift	1967-68	38
100 Elec. Shift	1971-72	27
100	1979-80	27
100	1988-Thru	26
100 Comm. V6 G/C	1984-Thru	34

Evinrude-Johnson Outboards

Model	Year	Capacity (Oz.)
110	1986-89	26
112	1994-Thru	26
115 Elec. Shift	1969-70	27
115	1973-76	28
115 20"	1977	29
115 25"	1977	35
115	1978	38
115	1979-85	27
115	1990-Thru	26
115 4-Stroke	2003-Thru	36
115 60V4 EL,GL,SL	1995-Thru	31
115 60V4 EX,SX V6 G/C	1995-Thru	34
120 V6 G/C	1985	34
120	1986-1993	26
120 20"	1994	26
120 25" V6 G/C	1994	34
125 Elec. Shift	1971-1972	27
130 V6 G/C	1995-Thru	34
135	1973-74	28
135	1975-76	29
140	1977	35
140	1978	38
140	1979-84	27
140 4-Stroke	2003-Thru	36
140 V6 G/C	1985	34
140 V4 Loop	1986-87	26
140 20" V4 Loop	1988-94	26
140 25" V6 G/C	1988-94	34
150	1978	43
150	1979-82	29
150 V6 Cross	1983-91	34
150 60V6	1991-Thru	34
150 DI	1997-Thru	34
150 Comm.	1993-Thru	34
155 Comm.	1984-90	77
155 Comm.	1991-92	34
175	1977	44
175	1978	43
175	1979-82	29
175	1983	34
175 V6 Cross	1986-91	34
175 60V6	1991-Thru	34
175 DI	1998-Thru	34
185	1984-85	34
200	1976-77	44
200	1978	43
200	1979-82	29
200	1983	34
200 V6 Loop	1986-Thru	34
200/225 4-Stroke	2004	37
225 V6 Loop	1986-Thru	34 V6 Coro 31
235	1978	43
235	1979-82	28
235	1983-85	34

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - JOHNSON/EVINRUDE/OMC ENGINES (cont.)

Evinrude-Johnson Outboards			Evinrude-Johnson Outboards		
Model	Year	Capacity (Oz.)	Model	Year	Capacity (Oz.)
2.6L	1984-85	34	V4/V6 w/ Type O	2002-Thru	34
250 V8 Loop	1991-Thru	77	V4/V6 w/ Type O - Counter Rot.	2002-Thru	31
275 V8 Loop	1985-87	77 V8 Coro 72	V6 Type L Gearcase	2002-Thru	34
300 V8 Loop	1985-Thru	77	V6 Type L2 - CLE	2009-Thru	32.5
3.6L V8 Loop	1985-87	77	V6 Type M	2002-Thru	44
4.0 V8 Loop	1988-92	77	V6 Type M - Counter Rot.	2002-Thru	41
Turbo Jet	1994-Thru	84.6	V6 Type M2	2009-Thru	38.9
Magnum	2002-Thru	44	V6 Type M2 - Counter Rot.	2009-Thru	35.8
Magnum CX	2002-Thru	41	* Gearcase with Fill Plug Above Cavitation Plate 32 Oz.		

GEAR LUBE CAPACITY CHART - JOHNSON/EVINRUDE/OMC ENGINES

OMC Cobra®		OMC Cobra®	
Model	Capacity (Oz.)	Model	Capacity (Oz.)
2.3L, 128 Model	60	262 OMC King Cobra	64
2.5L	60	350 OMC King Cobra	64
3.0L, (1990-93)	64	460 OMC King Cobra	108
3.0L 130 Model	60	460 OMC King Cobra (Cone Clutch)	103
4.3L 175 Model	64	1990-94 King Cobra (Cone Clutch)	103
5.0L	64	1994-Thru Cobra (Cone Clutch)	71
5.7L, 260 Model	64	1996-Thru Dual Prop	81
7.5L	108	OMC Sail Drive	—
1990-93 3.0L, 3.0L HO	64	1977-86	20
185, 200, 235 Models	64		

GEAR LUBE CAPACITY CHART - MERCURY ENGINES

Brand	Model	Cycle	Model Note	Oz.	mL.
Mercury/Mariner	2.2, 2.5, 3.3	2 Cycle		4.5	135
Mercury/Mariner	4.5	2 Cycle		6.8	200
Mercury/Mariner	6, 8, 9.9, 15	2 Cycle		6.8	200
Mercury/Mariner	20, 25	2 Cycle		8.8	260
Mercury/Mariner	30, 40	2 Cycle	2 cylinder	14.9	440
Mercury/Mariner	40, 50	2 Cycle	3 cylinder, std. Gearcase	14.9	440
Mercury/Mariner	55, 60	2 Cycle	Standard Gearcase	11.5	340
Mercury/Mariner	60	2 Cycle	Big Foot	22.5	665
Mercury/Mariner	75, 90	2 Cycle	3 cylinder	22.5	665
Mercury/Mariner	100, 115, 125	2 Cycle	4 cylinder	22.5	665
Mercury/Mariner	115	2 Cycle	3 cylinder Optimax	22.5	665
Mercury/Mariner	135, 150	2 Cycle	2.0L	22.5	665
Mercury/Mariner	150, 175, 200	2 Cycle	2.5L Carb/EFI/Optimax	22.5	665
Mercury/Mariner	200, 225, 250	2 Cycle	3.0L Carb/EFI/Optimax	27	798
Force	5	2 Cycle		4	120
Force	9.9, 15	2 Cycle		6.8	200
Force	25	2 Cycle		8.8	260
Force	40, 50	2 Cycle		14.9	440
Force	75	2 Cycle		12	355
Force	90, 120	2 Cycle		22.5	655
Mercury/Mariner	4.5	FourStroke		6.8	200
Mercury/Mariner	8, 9.9	FourStroke	MY 2004 & prior Standard Gearcase	6.8	200
Mercury/Mariner	8, 9.9	FourStroke	MY 2005 & newer	10.8	320
Mercury/Mariner	9.9	FourStroke	MY 2004 & prior Big Foot	8.8	260
Mercury/Mariner	9.9	FourStroke	MY 2005 & newer Big Foot	12.5	370

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - MERCURY ENGINES (cont.)					
Brand	Model	Cycle	Model Note	Oz.	mL.
Mercury/Mariner	15	FourStroke	Standard Gearcase	6.8	200
Mercury/Mariner	15	FourStroke	Big Foot	8.8	260
Mercury/Mariner	25	FourStroke	Big Foot	14.9	440
Mercury/Mariner	30, 40	FourStroke	3 cylinder, standard Gearcase	14.9	440
Mercury/Mariner	30, 40	FourStroke	3 cylinder, Big Foot	22.5	665
Mercury/Mariner	40, 45, 50	FourStroke	4 cylinder, 935 cc, standard Gearcase	14.9	440
Mercury/Mariner	40, 45, 50	FourStroke	4 cylinder, 935 cc, Big Foot	22.5	655
Mercury/Mariner	40	FourStroke	4 cylinder, 996 cc, Big Foot	24	710
Mercury/Mariner	50, 60	FourStroke	4 cylinder, 996 cc, standard Gearcase	11.5	340
Mercury/Mariner	50, 60	FourStroke	4 cylinder, 996 cc, Big Foot	24	710
Mercury/Mariner	75, 90	FourStroke		22.5	665
Mercury/Mariner	115	FourStroke		24	710
Mercury/Mariner	200	FourStroke	Verado (RH Rotation)	32.8	970
Mercury/Mariner	225	FourStroke	Standard Gearcase	39	1.15L
Mercury/Mariner	225/250/275	FourStroke	Verado (RH Rotation)	32.8	970

GEAR LUBE CAPACITY CHART - MERCRUISER STERNDRIVE					
Brand	Model	Cycle	Model Note	Oz.	mL.
MerCruiser	Vazer Drive	4 cycle	with Gear Lube Monitor	2.0 US Quarts	1.9L
MerCruiser	Alpha One Gen II	4 cycle	without Gear Lube Monitor	1.22 US Quarts	1.16L
MerCruiser	Alpha One Gen II	4 cycle	with Round Gear Lube Monitor	2.0 US Quarts	1.9L
MerCruiser	Alpha One Gen II	4 cycle	with Rectangular Gear Lube Monitor	1.75 US Quarts	1.66L
MerCruiser	Bravo One	4 cycle	without Gear Lube Monitor	2.0 US Quarts	1.9L
MerCruiser	Bravo One	4 cycle	with Round Gear Lube Monitor	3.25 US Quarts	3.07L
MerCruiser	Bravo One	4 cycle	with Rectangular Gear Lube Monitor	2.75 US Quarts	2.6L
MerCruiser	Bravo Two	4 cycle	without Gear Lube Monitor	2.5 US Quarts	2.4L
MerCruiser	Bravo Two	4 cycle	with Round Gear Lube Monitor	3.75 US Quarts	3.55L
MerCruiser	Bravo Two	4 cycle	with Rectangular Gear Lube Monitor	3.25 US Quarts	3.07L
MerCruiser	Bravo Three	4 cycle	without Gear Lube Monitor	2.0 US Quarts	1.9L
MerCruiser	Bravo Three	4 cycle	with Rectangular Gear Lube Monitor	3.0 US Quarts	2.84L
MerCruiser	Blackhawk	4 cycle	without Gear Lube Monitor	1.75 US Quarts	1.66L
MerCruiser	Blackhawk	4 cycle	with Rectangular Gear Lube Monitor	2.25 US Quarts	2.1L

GEAR LUBE CAPACITY CHART - NISSAN ENGINES			
Model	Approximate Fluid Ounces Required	Model	Approximate Fluid Ounces Required
2A & 3.5A (4-Stroke)	6.1	25 (4-Stroke)	9.5
2.5A & 3.5A (2-Stroke)	3	30 (2-Stroke)	14.5
3.5B (2-Stroke)	6	30 (4-Stroke)	9.5
4 (4-Stroke)	6.6	40C (2 cyl)	15.9
5 (2-str/4-str)	6.6	40D (3 cyl)	16.9
6 (4-Stroke)	6.6	NSD40 (TLDI) / NSF40	16.9
8 (2-str/4-str)	10.8	50D (3 cyl)	16.9
9.8 (2-str/4-str)	10.8	NSD50 (TLDI) / NSF50	16.9
9.9 (2-Stroke)	12.5	70B (3 cyl)	23.7
9.9A (4-Stroke)	6.8	70C (3 cyl)	30.4
9.9B (4-Stroke)	12.5	NSD70 / 75 (TLDI)	30.4
15 (2-Stroke)	12.5	90A (2-Stroke)	30.4
15A (4-Stroke)	6.8	NSD90 (TLDI)	30.4
15B (4-Stroke)	12.5	115A (2-Stroke)	30.4
18 (2-str/4-str)	12.5	NSD115 (TLDI)	30.4
20 (4-Stroke)	12.5	140A (2-Stroke)	30.4
25 (2-Stroke)	14.5		

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - SUZUKI ENGINES					
Model	Gear Case Oil Capacity (CC)	Gear Case Oil Capacity (Oz.)	Model	Gear Case Oil Capacity (CC)	Gear Case Oil Capacity (Oz.)
DT2 (Short Shaft)	70	2.4	DT40	610	20.6
DT2 (Long Shaft)	120	4	DF40/50	610	20.6
DT3.5	85	2.9	DT50/55/60/65	650	22
DT4	190	6.4	DF60/70	600	20.3
DF4/6	190	6.4	DT75/85	700	23.7
DT5/6/8	240	11.5	DT90/100	560	18.9
DT8C/9.9C/9.9CN	175	5.9	DT115/140	1100	37.2
DF9.9/15	175	5.9	DF90/115/140	1050	35.5
DT9.9/15/15C	170	5.7	DT150/175/200/225	1050	35.5
DT20/25/30/30C/35C	230	7.8	DF150/175/200/225/250/300	1100	37.2
DF25/30	230	7.8			

GEAR LUBE CAPACITY CHART - YAMAHA ENGINES					
Model	CC	Oz.	Model	CC	Oz.
2	45	1.5	C50	430	14.5
F2.5	75	2.5	F50	430	14.5
3	75	2.5	T50 (1996-00)	430	14.5
4	105	3.6	T50 (2001-02)	610	20.6
F4	100	3.5	C55	500	16.9
5	105	3.6	60	610	20.6
6	160	5.4	E60	610	20.6
8	160	5.4	F60	430	14.5
F8	150	5.1	P60	610	20.6
T8	320	10.9	T60	670	23
9.9	185	6	70	610	20.6
F9.9	185	6	C70	610	20.6
T9.9	320	10.8	C75	610	20.6
15 (1984-97)	185	6.03	E75	610	20.6
15 (1998-02)	250	8.5	F75	670	23
F15	250	8.5	P75	610	20.6
20	370	12.7	C80	610	20.6
25 (1984-87)	180	6.1	F80	670	23
25 (1988-02)	370	12.7	C85	610	20.6
25 3cyl.	200	6.8	90/B90/C90	610	20.6
C25	180	6.1	F90	670	23
F25	320	10.8	F100	670	23
T25	430	14.5	115	760	25.7
30	200	6.8	B115/C115	760	25.7
30 (1984-86) 3cyl.	180	6.1	F115	760	25.7
30 (1987-02) 3cyl.	200	6.8	LF115	715	24.2
C30 (1989-92)	180	6.1	P115/S115	760	25.7
C30 (1993-97)	320	10.8	130	760	25.7
F30	430	14.5	L130	715	24.2
40 (1984-94)	415	14	S130	760	25.7
40 (1995-02)	430	14.5	150	980	33.1
C40 (1989-97)	315	10.6	C150	980	33.1
C40 (1997-02) 3cyl.	430	14.5	D150 (1997-99)	900	30.4
F40	430	14.5	DX150 (1999)	980	33.1
E48	500	16.9	L150	870	29.4
50/P50 (1984-94)	415	14	SX150 (1999-02)	980	33.1
50/P50 (1995-02)	430	14.5	V150 (1998-99)	980	33.1

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - YAMAHA ENGINES (cont.)					
Model	CC	Oz.	Model	CC	Oz.
VX150	980	34.5	Model	CC	OZ
VZ150	980	33.1	LX225	1000	33.8
Z150	980	33.1	S225 3.1L	1150	38.9
175 (1984-99)	980	33.1	SX225	1000	33.8
P175	980	33.1	V225 3.1L	1150	38.9
S175	980	33.1	VX225	1150	38.9
V175	980	33.1	VZ225 3.3L	1000	33.8
VZ175	980	33.1	250	1150	38.9
Z175	980	33.1	L250	1000	33.8
200 (1984-99)	980	33.1	Model	CC	OZ
F200	1150	38.9	LX250	1000	33.8
L200 (1986-95)	900	30.4	S250	1150	38.9
L200 (1996-99)	870	30.4	LZ250 3.3L	1150	38.9
LF200	1000	33.8	SX250	1150	38.9
LX200 (1999-02)	980	33.1	VX250	1150	38.9
LZ200	870	29.4	VZ250 3.3L	1000	33.8
P200	980	33.1	Z250 3.3L	1000	33.8
LF225	1000	33.8			

OIL DRAIN KITS

For easy installation this kit includes:

- **42" hose with hose hanger**
- **Universal oil pan replacement plug**
- **End cap**

Note: Does not fit late model oil pan utilizing metric threads M12- 1.75



- Makes changing your oil a snap and without the mess!
- Permanently mounts to bottom of oil pan to make changing oil more convenient.
- Drains 4 quarts of oil in less than 15 minutes without a pump.
- Fittings on hose machined from corrosion resistant brass.
- Assembly sized to pass through most common hull drains.

Part No.	Description	Application
18-7891	For: GM, Chrysler & Most Ford	Oil Pans 1/2" — 20 Threads
18-7892	For: European Made Volvo	Engines 3/4" — 16 Threads



18-2446
FILL/DRAIN KIT – OUTBOARD
• 3/8" - 16 thread
Fits: Johnson/Evinrude & Mercury Gearcase



18-2447
FILL/DRAIN KIT – STERN DRIVE
• 3/8" - 16 thread
Fits: Stern Drive Gearcase, Mercruiser, OMC & Volvo Penta SX & DP



18-2448
LOWER UNIT FILL/DRAIN KIT
• M8 - 1.25 thread
Fits: Yamaha, Nissan/Tohatsu, & Honda Lower Units

OIL CHANGE KITS

NEW



18-9390
OIL CHANGE KIT
Replaces:
Yamaha LUB-MRNSM-KT-10
Fits: F30(2001-06), F40(1999-08), F40A(2009 & Up), F50(1995 & Up), T50(1996 & Up), F60(2002 & Up), T60(2003 & Up), F70(2010 & Up)

NEW



18-9391
OIL CHANGE KIT
Replaces:
Yamaha LUB-MRNLG-KT-10
Fits: F200 3.3L(2002 & Up), F225 3.3L(2002 & Up), F225 Sport(2008), F250A 3.3L(2005 & Up), F250B 3.3L(2005 & Up)

SEE ADDITIONAL OIL CHANGE KITS ON NEXT PAGE

OIL CHANGE KITS

NEW



18-9392
OIL CHANGE KIT
Replaces:
Yamaha LUB-MRNMD-KT-10
Fits: F75(2003 & Up), F80(1999-02), F90(2003 & Up), F100(1999-02), F115(2000 & Up)

NEW



18-9393
OIL CHANGE KIT
Replaces:
Yamaha LUB-MRNMR-KT-10
Fits: F150(2004 & Up)

FOGGING OIL

18-9550-0
(12 OZ. / 340g)
(12 per case)

18-9550-3
(1 Gallon / 3.78L)
(6 per case)



- Protects internal engine components from rust and corrosion.
- Specifically formulated for seasonal storage of outboard and sterndrive engines.
- Ideal for all 2-cycle and 4-cycle engines.
- Sierra engine storage oil provides a protective chemical film over surface without leaving a greasy residue or a smoky discharge.

FUEL STABILIZER

- Promotes quick starting.
- Keeps carburetor and fuel system clean.
- Reduces gum and varnish build up.
- Improves engine performance.
- Stabilizes gasoline without ethanol up to 24 months.①
- 1/4 oz. per gallon for everyday use or 1/2 oz. for storage.

① Stabilization for gasoline containing ethanol will vary.

18-9013
8 oz. (237 ml.)

18-9065
16 oz. (473 ml.)

18-9080
Universal
(1 gal. • 6 per case)

18-9024
32 oz. (946 ml.)

Replaces: Mercury 92-817529A12, 92-78383A12
OMC 174275, 175068, 775613



EGUARD — ETHANOL TREATMENT

- Stabilizes E10 gasoline for up to 12 months.
- Prevents fuel system corrosion from water attracted by E10 fuels.
- Cleans fuel system and improves performance.
- Contains a non-alcohol water remover that helps to reduce the chance of phase separation.
- Bottled in easy to use precision measuring pkg.
- Safe for use in all gasoline powered engines including generators and outdoor power equipment.
- Safe for use in both 2-cycle and 4-cycle engines.
- Prevents gum and varnish formation for optimum performance and quick starts.
- Mix Ratio: 1oz per 10gal.

18-9775
8 oz.

18-9776
1 quart

18-9777
1 gallon



18-9493
eGUARD COUNTER DISPLAY



- Double sided header provides specific information for “In-Season” and “Off-Season” use.
- Compact, saves counter space.
- Holds twelve 8oz. bottles

MARINE RUST REMOVER

18-9068
(1 Gallon / 3.785L)



- Non-toxic, environmentally safe, water based
- Restores metals to like new condition.
- Will not harm metals, rubber, plastic, PVC, Viton, most paints and un-rusted steel.



18-79816
FUEL TESTER
Replaces: Mercury 91-879172T28
• Tests quality of fuel by measuring alcohol content.

18-79816-24
FUEL TESTER (Display Pack of 24)

POWER TRIM & STEERING FLUID



18-9751-2
1 QT. (946 mL)

18-9751-0
8 FL. OZ (237 mL)

18-9750-0
POWER TRIM & TILT FLUID
10 Oz. (283.5g)
(12 per case)



- Formulated for high operating pressure
- Anti-foam additives assure uniform flow with reduced air contamination in hydraulic systems
- Designed for heavy duty use at high operating pressures in applications subject to varied temperature ranges
- Provides proper lubrication and corrosion protection for internal hydraulic components

18-9570-0
CARBON FREE AEROSOL
12 oz. Aerosol (340g)
Specially designed to improve engine performance and efficiency.



- Thoroughly removes gum, varnish and carbon deposits
- Cleans intake ports, valves, pistons and combustion chambers
- Frees sticky rings
- Designed for regular maintenance of 2 and 4-cycle engines

18-9580-3
COMBUSTION CLEAN
12 oz. (340g)
Formulated to improve engine performance and efficiency.



- Dissolves gum and varnish from fuel system
- Removes internal carbon deposits
- Frees sticky rings
- Displaces moisture
- Stabilizes fuel during storage
- Designed for use in 2 and 4-cycle marine engines

E-GO! FUEL INJECTION CLEANING KIT (18-8600)





For: Mercury, Honda, Yamaha

Fuel additives and gasoline alone cannot clean away layers of fuel deposits when the engine is running. The only proven method is by removing the "stale" fuel (the cause of the deposits) and using a fuel system cleaner periodically.

By using Sierra's Fuel Injection Cleaning System regularly, you will help maintain the injector's cleanliness and performance throughout the life of your engine. For best results, use E-GO! Blast Fuel Injector Cleaner (18-8606).

Kit contains Cleaning System Container (18-8601), Hose (18-8602), Small Fitting (18-8603), Large Fitting (18-8604) and Carrying Case (18-8605).



E-GO! BLAST (18-8606) FUEL INJECTOR CLEANER

Replaces: Mercury **92-8M0062765**
For: Mercury, Honda, Yamaha

Proprietary polyether amine (PEA) detergent technology. This product removes deposits that begin to form with every tank of gasoline. Save gas by keeping your fuel injectors clean.

- For all injector types (port or direct injection)
- Increases power and performance
- Reduces emissions
- Prevents rough idle, hesitation and stalling
- Helps with cold start-up problems
- Prevents premature spark plug fouling
- Prevents injector misfire codes
- Improves fuel economy
- Reduces deposit-related engine knocking and pinging



E-GO! BOOST (18-8607) FUEL SYSTEM BOOSTER

For: Mercury, Honda, Yamaha

A new fuel additive made with premium PEA and FLA technologies. The first product of its kind able to specifically address and treat the newer direct injection fuel systems in addition to the traditional intake-port delivery systems of today.

- Treats any engine type
- EPA and CARB compliant
- Ideal for all types of fuel systems
- Improves fuel economy and horsepower
- Prevents hesitation, rough idle, and stalling
- Allows the use of lower octane fuel
- One step process, just pour in the tank
- Reduces emissions

CLEAN. RESTORE. PERFORM.

LQ-5 FILTERED LUBRICANT



18-9182
8.5 FL. OZ

18-9183
16 FL. OZ

LIQUIFIX DEGREASER



18-9180
16 FL. OZ



18-9181
1 GAL.

NEW

SANITATION SYSTEM CLEANER



18-9093 (1 Gal.) (Ready-To-Use)

18-9095 (1 Gal.) (Concentrate)

- Removes uric scale, calcium carbonate and other solids
- Safe for all sanitation system components
- USDA certified bio based product
  - *Non-toxic, Biodegradable, Non-hazardous*

MARINE green

18-52204 OIL EXTRACTOR

For Quick, Easy & Clean Oil Changes

- Large 8.8 Liter (2.3 Gallon) capacity not only can extract fluids, but is capable of dispensing too! Simply move the bi-directional valve and this unit will create a vacuum or move the valve the other direction and it creates pressure to dispense the fluid.
- Built-in shut-off valve to prevent overfilling
- Comes complete with 5 feet of flexible hose and two rigid dipstick tubes.



18-52104 OIL EXTRACTOR

For Quick, Easy & Clean Oil Changes

- This 8.8 Liter (2.3 Gallon) capacity air operated extractor can be used to remove a wide range of fluids, such as engine oil, brake fluid, antifreeze and more
- Built-in shut-off valve to prevent overfilling
- This unit can be used away from the air source by creating a vacuum, closing off both shut-off valves, then take to where it's needed
- Comes complete with 5 feet of flexible hose, two rigid dipstick tubes, and a brake bleeding kit



OIL FILTER WRENCHES



18-9778
Size: 2-7/16" thru 3"
Fits small outboard filters

18-9789
Size: 2-9/16" thru 3-1/4"

18-9790
Size: 3-5/16" thru 3-3/4"



OIL ABSORBENT PADS

Highly Absorbent & Disposable

18-81100 (Pkg. of 3)
18-81101 (150 pad Shop Pack)



OIL ABSORBENT PADS

Oil Zap II Absorbent & Disposable

18-81102 (Pkg. of 1)
18-81103 (150 pad Shop Pack)



18-3597
BILGE PUMP KIT

Includes: 400 GPH bilge pump, 10 ft. of 3/4" bilge hose, 2 hose clamps and through hull fittings.



18-9780
FLEX FILL SPOUT

Pouring device for quart bottles

Display Package



18-9781
OIL PUMP

- Ideal for "do-it-yourself" owners
- Quart size application is perfect for most marine drives
- Includes lube fitting for domestic lower units with flexible fill line

Display Package



LOWER UNIT FILL TUBE

18-9786 (Standard) **18-9787 (Import)**

- Flush & fill tool for small gearcases requiring the 10 ounce tube package
- Ideal for "do-it-yourself" in home maintenance
- Includes appropriate lower unit fitting for specific applications

NEW



18-9898
HOSE PINCH-OFF PLIERS

Use to pinch off rubber hoses up to 1 1/2" OD

Display Package



18-9794
GEAR LUBE ADAPTER

For: Nissan, Yamaha, Honda, Tohatsu
For use with Sierra quart pumps or lower unit fill tubes.
Metric 8-1.25 thread

Display Package



18-9795
GEAR LUBE ADAPTER

For: Suzuki lower unit
For use with Sierra quart pumps or lower unit fill tubes.
Metric 10-1.25 thread



18-81006
GREASE FILLER ADAPTER

Fits: OMC and Volvo Dual Prop



18-9788
LUBE PUMP

5 Gallon (18.95L)
For filling lower units on outboards and stern drives.
Tapered/unthreaded hose end.
Designed for use with our **18-9600-5, 18-9620-5** and **18-9650-5**



GREASE GUNS

18-9782 (14 Oz.) **18-9783* (3 Oz.)**

Heavy duty all steel construction for dependable, long service life.

*** Display Packaged**



18-9784
BARREL PUMP

For: 16 thru 55 gallon drum



18-9804
GREASE GUN

- Designed for hand operated or pneumatic grease guns
- Ideal for hard to reach grease fittings
- 12 inch length
- Heavy duty with flex hose



18-9785
EASY LUBER

- Ideal for quick and easy lube jobs using squeeze tubes
- Compact size, perfect for under seat and tackle box storage
- Use with all 10 oz. grease tubes



18-0116
GASKET MATERIAL

Synthaseal non-asbestos: Excellent oil resistance: Designed to seal rough surfaces: Will withstand 350° F.



37643
THREADLOCKER

Medium Strength



37701
THREADLOCKER

High Strength



38653
LOCTITE® THREADLOCKER

Removable - 6 ml.
Replaces: OMC 384848
Color: Purple
APPLICATION:
For 1/4" or smaller fasteners. Armature screws, float chamber screws, leaf valve screws, jet screws. A medium strength threadlocker that seals against leakage and can be disassembled with ordinary tools.



37477
LOCTITE® THREADLOCKER

Removable - 36 ml.
Replaces:
OMC 500421
Color: Blue
APPLICATION:
Ignition component screws, fuel pump screws. Prevents loosening due to shock and vibration. Prevents rust lock.



37478
LOCTITE® THREADLOCKER

Permanent
Heavy Duty -36 ml.
Replaces:
Mercury 92-809819
OMC 388517, 500422
Color: Red
APPLICATION:
For use on U-Joints, grease extension tubes, etc. High strength threadlocker is for use on fasteners which are normally not removed for service. (May need to heat to 400°F (204°C) to remove)



37479
LOCTITE® THREADLOCKER

Permanent
High Strength -36 ml.
Replaces: OMC 500423
Mercury 92-809820
Color: Red
APPLICATION:
High strength, permanent threadlocker for heavy duty applications. (MASTER PACK 10)



37509
LOCTITE® KLEAN 'N PRIME™

4.5 oz.
Replaces: Mercury 92-59327-1
OMC 384884
Color: Green
APPLICATION:
Cleans parts, activates surfaces and speeds cure. For use with Threadlockers, Bearing Mount, High Strength Retaining Compound, Gasket Maker and Pipe Sealant with Teflon.



22423
LOCTITE® FLANGE SEALANT KIT

Replaces:
Mercury Master Gasket 92-12564-1, 92-12564 2
OMC 324073, 327361
Yamaha 90790-74001-00
Color: Red
Used to make, coat or repair gaskets in minutes. Can be used in place of cut gaskets.



22355
ODC FREE CLEANER

12 oz.
Replaces: OMC 390905
Color: Clear
APPLICATION:
Clean parts before reassembly. Removes dirt, oil and solvent. Leaves no residue. Solvent is non-flammable and low-toxicity. Cold degreaser.



79040
LOCTITE® CHISEL™ GASKET REMOVER

18 oz.
Replaces: OMC Gasket Remover 390928
Color: Milky White/Clear
APPLICATION:
Remove old gaskets, paint and grime with Gasket Remover. Strips off hard carbon deposits. Eliminates harsh scraping that may damage a flange surface.



37467
LOCTITE® ULTRA BLACK SILICONE

80 ml. Tube
Color: Black
APPLICATION:
Seal, caulk and insulate electrical connections. Best general purpose sealant for sealing flanges, valve covers and flexible joints. Operating temperature to 400°F (204°C).



37394
LOCTITE® GASKET MAKER

50 ml.
Color: Red
APPLICATION:Gel sealant can be used in place of cut gaskets to seal cylinder block to crankcase half on many current Outboard, Inboard and I/O models. Used to make, coat or repair gaskets in minutes.



1525607
LOCTITE® GASKET SEALANT

16 fluid oz.
Replaces: Mercury 92-802881A 1, 92-34227 1 (Perfect Seal)
OMC 317201, 508235
(Gasket Sealing Compound)
A slow drying, non-hardening brush-top sealant. Gasoline, oil and grease resistant.



37566
LOCTITE® ANTI-SEIZE ™
1 lb. can w/brush

Color: Gray
APPLICATION: Use on mechanical joints and external moving parts such as starter bushings, prop shaft splines and battery terminals. Dresses exhaust gaskets. Coats and protects metal parts. Lubricates threads, gears, chains, cables, pulleys, rollers and pivots to temperatures up to 1600°F. (871°C) Heavy-duty, temperature resistant compound fortified with graphite and metallic flake. Will not evaporate or harden.



56507
LOCTITE® PIPE SEALANT
Replaces: OMC 910048
Color: White
APPLICATION:
Seals steering line connectors. Helps prevent loss of hydraulic fluids, fuels, water, gas or air. Use on fittings, valves and plugs.
PST 6ML with Teflon®



37534
LOCTITE® DIELECTRIC GREASE
9.76 ml
Replaces:
Mercruiser 92-41669-1, 92-823506 1
Color: Clear
APPLICATION: Protects ignition and electrical connectors, distributor caps, spark plug boots and boat trailer electrical connections against salt, dirt and corrosion.



18-9125
OETIKER CLAMP KIT
Replaces: Johnson Evinrude 787133, 787145

Part #	Qty	Johnson/Evinrude #	Oetiker #	Description
18-9141	1	787145	14100082	Oetiker Jaw Pincers

Part #	Qty	Johnson/Evinrude #	Oetiker #	Nominal ID	
				Inches	mm
18-9126-9	10	346930	16700004	3/8”	9.5
18-9127-9	10	348838	16700006	13/32”	10.5
18-9128-9	10	349516	16700007	7/16”	11.3
18-9129-9	10	347107	16700010	1/2”	13.3
18-9130-9	10	347108	16700011	17/32”	13.8
18-9131-9	10	346931	16700012	35/64”	14
18-9132-9	10	346785	16700013	9/16”	14.5
18-9133-9	10	346786	16700016	5/8”	15.7
18-9134-9	10	348839	16700017	11/16”	17
18-9135-9	10	346151	16700024	13/16”	21
18-9136-9	10	346152	16700031	1”	25.6
18-9137-9	10	346153	16700037	1 3/16”	30.1
18-9138-9	10	349759	16700040	1 1/4”	31.6
18-9139-9	10	349729	16700053	1 5/8”	41
18-9140-9	10	346150	16700020	23/32”	18.5

All clamps are standard package of 10. Each package of 10 is available individually.



18-9145
OETIKER CLAMP KIT
Replaces: Yamaha YB-6AW04-A, Mercruiser 91-803146A2

Part #	Qty.	Yamaha #	Oetiker #	Description
18-9141	1	YB-6AW04-4	14100082	Oetiker Jaw Pincers

Part #	Qty.	Yamaha #	Oetiker #	Nominal ID	
				Inches	mm
18-9133-9	50	YB-6AW04-1	16700016	5/8"	15.7
18-9146-9	50	YB-6AW04-3	16702498	25/32"	19.8

All clamps are standard package of 10. Each Package of 10 is available individually.



18-8997
DUAL FEED FLUSH - ROUND CUPS
Universal
Fits most engines up to 115 H.P.



18-8998-1
ENGINE FLUSHER - RECTANGULAR CUPS
Universal
Fits most engines 120 H.P. and UP



18-8999
DUAL FEED FLUSH - RECTANGULAR CUPS
Universal
Fits most engines 120 H.P. and UP



18-9009
INBOARD FLUSHER
Universal
Fits most inboard engines

18-9010
MOTOR FLUSHER
Replaces: Mercury 73971A2, 44357A2, 44357Q2
(Heavy Duty)

- High quality EPDM rubber cups
- Corrosion resistant dicromate finish
- Installs in seconds
- Use with a standard garden hose
- Hose connector complete with rubber washer
- No tools required

Flushes cooling system of salts and sediments and allows engine to idle for tuning and engine adjustment in your own driveway. Simply slip attachment over the engine's side water intakes. Coated spring steel arms clamp suction cup securely over the engine's side water intakes.





18-9895
DUAL WATER PICKUP SEAL
Replaces:
Mercury/Evinrude 881150K1
Fits: Mercury and E-Tec Engine with Nose Cone Dual Water Pickup.

NAUTALIFT™ GAS LIFT SUPPORTS AND ACCESSORIES

MARINE GRADE GAS FILLED SUPPORTS





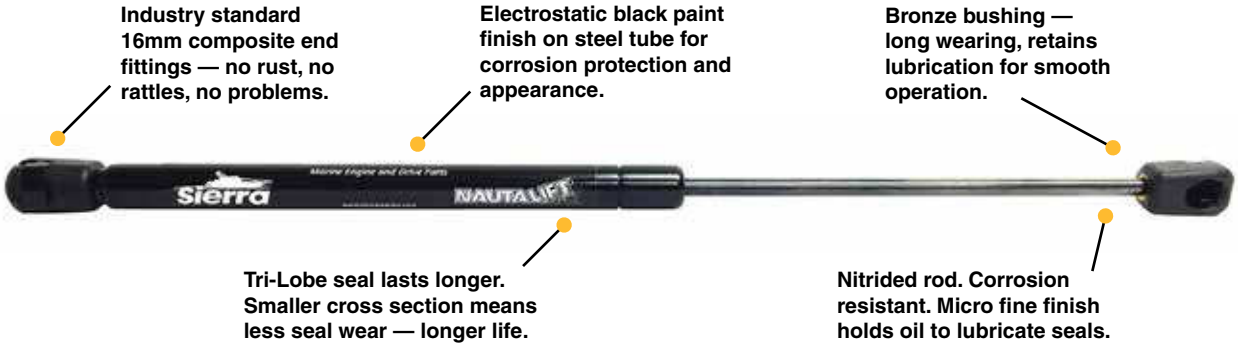
Features:

- Annealed steel rods, nitride coated for corrosion resistance
- Engineered polymer rod ends
- Bronze bushings
- Multi-lobe internal seal
- Exact fit OEM replacement



Part No.	OE No.	Extended Lgth (In.)	Compressed Lgth. (in.)	Rated (lbs.)
GS62600	GSNI-4900-20	7.5	5.5	20
GS62610	GSNI-4900-40	7.5	5.5	40
GS62620	GSNI-4900-80	7.5	5.5	80
GS62630	GSNI-5000-20	10	7	20
GS62640	GSNI-5000-40	10	7	40
GS62650	GSNI-5000-60	10	7	60
GS62660	GSNI-5100-20	12	8.5	20
GS62670	GSNI-5100-30	12	8.5	30
GS62680	GSNI-5150-20	15	9.5	20
GS62690	GSNI-5150-30	15	9.5	30
GS62700	GSNI-5150-40	15	9.5	40
GS62710	GSNI-5150-60	15	9.5	60

Part No.	OE No.	Extended Lgth (In.)	Compressed Lgth. (in.)	Rated (lbs.)
GS62720	GSNI-5200-20	17	11	20
GS62730	GSNI-5200-30	17	11	30
GS62740	GSNI-5200-40	17	11	40
GS62750	GSNI-5200-60	17	11	60
GS62760	GSNI-5200-90	17	11	90
GS62770	GSNI-5300-20	20	12	20
GS62780	GSNI-5300-30	20	12	30
GS62790	GSNI-5300-40	20	12	40
GS62800	GSNI-5300-60	20	12	60
GS62810	GSNI-2300-80	20	12	80
GS62820	GSNI-2300-90	20	12	90
GS62830	GSNI-2300-120	20	12	120



NAUTALIFT™ STAINLESS STEEL GAS LIFT SUPPORTS

MARINE GRADE GAS FILLED SUPPORTS



Features:

- Designed for demanding saltwater applications
- 316L Stainless Steel Rod and Cylinder
- Engineered polymer rod ends
- Bronze bushings
- Multi-lobe internal seal

Part No.	OE No.	Extended Lgth (In.)	Compressed Lgth. (in.)	Rated (lbs.)
GSS62600	GSSX-4900-20	7.5	5.5	20
GSS62610	GSSX-4900-40	7.5	5.5	40
GSS62630	GSSX-5000-20	10	7	20
GSS62640	GSSX-5000-40	10	7	40
GSS62670	GSSX-5100-30	12	8.5	30
GSS62680	GSSX-5150-20	15	9.5	20
GSS62700	GSSX-5150-40	15	9.5	40
GSS62710	GSSX-5150-60	15	9.5	60
GSS62720	GSSX-5200-20	17	11	20

Part No.	OE No.	Extended Lgth (In.)	Compressed Lgth. (in.)	Rated (lbs.)
GSS62740	GSSX-5200-40	17	11	40
GSS62750	GSSX-5200-50	17	11	50
GSS62760	GSSX-5200-90	17	11	90
GSS62770	GSSX-5300-20	20	12	20
GSS62780	GSSX-5300-30	20	12	30
GSS62790	GSSX-5300-40	20	12	40
GSS62800	GSSX-5300-60	20	12	60
GSS62820	GSSX-2300-90	20	12	90
GSS62830	GSSX-2300-120	20	12	120



GS62840
Black zinc plated steel flat bracket with 10mm ball stud.
2.25" wide



GS62850
Stainless steel flat bracket with 10mm ball stud.
2.25" wide



GS62860
Black zinc plated steel 90° angle bracket with 10mm ball stud.
2" wide • .65" base



GS62870
Stainless steel 90° angle bracket with 10mm ball stud. 2" wide • .65" base



GS62880
Black zinc plated steel 90° angle bracket with 10mm ball stud.
2" x 1.2" base



GS62900
Stainless steel 90° angle bracket with 10mm ball stud.
2" x 1.2" base



GS62910
Zinc plated steel 10mm ball stud with threaded shaft.
5/16" - 18



GS62920
Stainless steel 10mm ball stud with threaded shaft.
5/16" - 18



GS62890
Rod end with internal threads for either end of Nautalift gas filled lift supports. Unique construction makes installation easy and safe.



18-95605
SAFETY WIRE TWIST PLIERS
Description: Three-in-one tool! Includes cutter, wire twister and heavy-duty pair of pliers.



18-95560
ENGINE OIL PRIMER



18-79834
LIFTING EYE TOOL
For: Johnson/Evinrude V4 & V6



18-79817
UNIVERSAL ENGINE PULLER
Fits: 2 and 4 bbl manifolds



18-79820
GIMBAL PULLER TOOL
For: Mercruiser, OMC and Volvo



Part #	O.E. #	Description
18-9885	328360	Collar
18-9886	328361	Collar
18-9887	328363	Collar
18-9892	341440	Collar
18-9888	328364	Gauge Bar
18-9889	328365	Gauge Bar
18-9890	328366	Gauge Bar
18-9891	328367	Gauge Bar
18-9894	393279	Screw



18-79833
FLYWHEEL PULLER TOOL
For: Mercury



18-79825
GIMBAL BEARING INSTALLER TOOL
For: Mercruiser, OMC and Volvo
Use with **18-4442** Alignment tool



18-79823
STEPLESS CLAMP 90 DEGREE TOOL
Fits: Crimp type stepless clamps



18-9896
LIFTING EYE TOOL
Replaces: Mercury 91-90455 1



18-9897
VERADO FLYWHEEL PULLER/LIFTING EYE
Replaces: Mercury 91-895343T02
Fits: All verado engines as a lifting eye and flywheel puller.



18-9879
INTERMEDIATE SHIFT CABLE SNAKE
Description: Use to easily remove and install intermediate shift cables in Mercury drives.



18-79815
FUEL FILTER TOOL
Replaces: Yamaha YB-ACC04
For: Yamaha F150-F350, 2.6L & 3.3LHPDI (2006 & Up)



18-79814
FUEL FILTER TOOL
Replaces: Mercury 91-896661



18-79813
BEARING CARRIER PULLER TOOL
For: Mercruiser, Mercury and Yamaha



18-9876
SHIM GAUGE BAR
Replaces: 349957
For: 40 HP, V-8 with thru hub exhaust



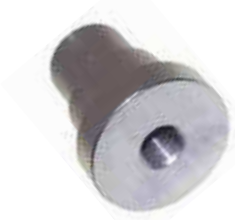
18-9806E
SHIFT CABLE TOOL
Replaces:
Mercury Marine 91-12037
Description: Installs and removes shift cables on MC-I, R-MR, Alpha One, Alpha One/Gen II drive units. Use with **18-2190** and **18-2190E** cables.



18-9807
SHIFT CABLE ADJUSTMENT TOOL
Replaces: Mercury Marine 91-12427
Description: Attaches over the shift cable, used for proper Bravo drive unit shift cable adjustment at the shift plate.



18-9874
DRIVE SHAFT PRELOAD TOOL
Replaces: Mercury Marine 91-14311A2
Description: Preloads drive shaft bearing when checking pinion height and backlash on MC-I, R-MR, Alpha One, Alpha One/Gen II drive units and outboards.



18-9808
NEEDLE BEARING DRIVER
Replaces: Mercury Marine 91-15755T
Description: Installs needle bearings in MC-I, R-MR, Alpha One, and Alpha One/Gen II bearing carriers.



18-9803
SPANNER NUT WRENCH
Replaces: Mercury Marine 91-17256
Description: Removes and installs driveshaft bearing retainer on MC-I, R-MR, Blackhawk, all Bravo and all Alpha drive units.



18-9809
BEARING CARRIER RETAINER TOOL
Replaces: Mercury Marine 91-17257
Description: Loosens and tightens bearing carrier retainer on Bravo Two drives.



18-9810
SHIFT CABLE ANCHOR ADJUSTMENT TOOL
Replaces:
Mercury Marine 91-17262A1
Description: Used to install shift cable core wire on all Bravo drive units.



18-9812
BEARING & SEAL INSTALLATION TOOL
Replaces:
Mercury Marine 91-17275A1
Description: Installs shifter shaft bushings on all Bravo drive units.



18-9813
SHIFT HANDLE TOOL
Replaces:
Mercury Marine 91-17302
Description: Positions and removes shifter shaft on all Bravo drive units.



18-9814
PLATE/PULLER BAR
Replaces: Mercury Marine 91-29310
Description: Used as a guide to remove and install gimbal bearing on MC-I, R-MR, Alpha One, Blackhawk and all Bravo drives.



18-9817
SHIFT SHAFT BUSHING TOOL
Replaces: Mercury Marine 91-31107T
Description: Removes and installs the shift shaft bushing in the gear case of MC-I, R-MR and Alpha One drive units and outboards.



18-9818
OIL SEAL DRIVER
Replaces: Mercury Marine 91-31108T
Description: Installs oil seals in the bearing carrier of MC-I, R-MR, Alpha One drive units and outboards.



18-9821
DRIVER HEAD
Replaces: Mercury Marine 91-32325T
Description: Installs gimbal bearing in MC-I, R-MR, Alpha One, Alpha One/Gen II, Blackhawk and all Bravo drive units.



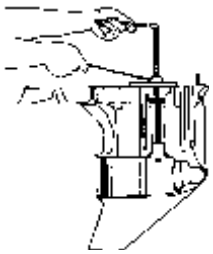
18-9823
DRIVER HEAD
Replaces: Mercury Marine 91-33489
Description: Installs the small roller bearing in the gimbal housing of MC-I, R-MR and Alpha One drive units.

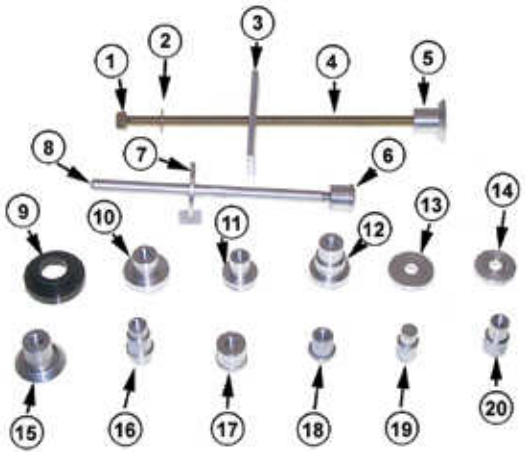


18-9824
DRIVER HEAD
Replaces: Mercury Marine 91-33491
Description: Installs needle bearing in forward gear and removes and installs seals and bearing in gimbal housing of MC-I, R-MR and Alpha One drive units.



18-9825
DRIVER HEAD
Replaces: Mercury Marine 91-33492T
Description: Removes and installs lower swivel pin needle bearing in gimbal ring on MC-I, R-MR and Alpha One drive units.





18-9820
INSTALLATION TOOL KIT
Replaces:
Mercury Marine 91-31229A7
Description: removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One Gen II and all Bravo gear cases.

— CONTAINS —

	Part #	O.E. #	Description		Part #	O.E. #	Description
1	NSS	11-24156	Puller Nut	11	18-9837	91-38628T	Puller/Driver Head
2	NSS	12-34961	Puller Washer	12	18-9808	91-15755T	Needle Bearing Driver
3	18-9814	91-29310	Puller Plate	13	18-9830	91-36571T	Pilot Washer
4	18-9819	91-31229	Puller Shaft	14	18-9836	91-37350	Washer
5	18-9821	91-32325T	Driver Head	15	18-9849	91-52394	Bearing Puller
6	18-9848	91-52393	Driver	16	18-9832	91-37292	Bearing Puller
7	18-9815	91-37324	Pilot Plate	17	18-9822	91-32336	Driver Head
8	18-9835	91-37323	Driver Rod	18	18-9829	91-36569T	Driver Head
9	18-9816	91-30366T1	Mandrel	19	18-9833	91-37311	Driver Head
10	18-9828	91-36379	Driver Head	20	18-9834	91-37312	Driver Head



18-9826
BEARING CUP DRIVER
Replaces: Mercury Marine 91-33493T
Description: Installs upper drive shaft bearing cup in drive shaft housing of MC-I, R-MR and Alpha One drive units.



18-9827
BEARING CUP DRIVER
Replaces: Mercury Marine 91-34379T
Description: Installs drive shaft bearing cup in gear housing of MC-I, R-MR, Alpha One drive units and outboards.



18-9829
DRIVER HEAD
Replaces: Mercury Marine 91-36569
Description: Removes pinion bearing from MC-I, R-MR and Alpha One drive units.



18-9830
PILOT WASHER
Replaces: Mercury Marine 91-36571
Description: Used as a guide to install pinion bearing in MC-I, R-MR and Alpha One drive units.



18-9831
BEARING CUP DRIVER
Replaces: Mercury Marine 91-36577
Description: Installs forward gear bearing cup in gear housing of MC-I, R-MR and Alpha One drive units.



18-9835
DRIVER ROD
Replaces: Mercury Marine 91-37323
Description: Used with various drivers to install bearings on Alpha One, Gen II and Bravo One and Two gear cases.



18-9837
PULLER/DRIVER HEAD
Replaces: Mercury Marine 91-38628T
Description: Installs pinion bearing on MC-I, R-MR and Alpha One drive units.



18-9838
U-JOINT ADAPTER
Replaces: Mercury Marine 91-38756
Description: Supports yoke when disassembling u-joint on all drive units.



18-9839
BEARING CUP DRIVER
Replaces: Mercury Marine 91-38918T
Description: Installs bearing cup in top cover of drive shaft housing of MC-I, R-MR, Alpha One drive units and outboards.



18-9840
PULLER
Replaces: Mercury Marine 91-38919
Description: Removes swivel pins from R-MR and Alpha One gimbal rings.



18-9841
DRIVE SHAFT SHIMMING TOOL
Replaces: Mercury Marine 91-42840T
Description: Shims pinion gear on Bravo One drives.



18-9842
DRIVE SHAFT RETAINER WRENCH
Replaces: Mercury Marine 91-43506T
Description: Removes and installs threaded bearing retainer on Alpha stern drives and outboards.



18-9843
CLAMP PLATE
Replaces: Mercury Marine 91-43559
Description: Holds preload while checking backlash and bearing preload on Bravo One and Two drive units.



18-9864
INSTALLER ASSEMBLY
Replaces: Mercury Marine 91-43578A1
Description: Installs Bravo transom assembly bushings, bearings and seals.



18-9844
TAPERED INSERT TOOL
Replaces: Mercury Marine 91-43579
Description: Installs tapered insert retainer into water inlet hose on all Bravo drive units.



18-9845
SEAL DRIVER
Replaces: Mercury Marine 91-43591T
Description: Installs upper drive shaft oil seal on Alpha One and Alpha One/Gen II drive units.



18-9846
SEAL DRIVER
Replaces: Mercury Marine 91-44110
Description: Installs oil seals in water pump base on Alpha One and Alpha One/Gen II drive units and outboards.



18-9847
BELLOWS EXPANDER TOOL
Replaces: Mercury Marine 91-45497A1
Description: Installs exhaust bellows on MC-I, R-MR, Alpha One, Bravo One and Two and Blackhawk drive units.



18-9850
BACKLASH INDICATOR
Replaces: Mercury Marine 91-53459
Description: Checks gear backlash on TR, TRS, MC-I, R-MR, Alpha One, Alpha One/Gen II and Bravo One and Two drive units.



18-9851
OIL SEAL DRIVER
Replaces: Mercury Marine 91-55916
Description: Installs oil seals in TR and Bravo One and Two drive unit bearing carrier.



18-9852
BEARING DRIVER
Replaces: Mercury Marine 91-55918
Description: Installs needle bearings in Bravo One and Two and TR drive unit bearing carrier.



18-9853
PINION GEAR SHIMMING TOOL
Replaces:
Mercury Marine 91-56048T, 91-56048001
Description: Measures pinion height of MC-I, R-MR, Alpha One and Alpha One/Gen II drive units.



18-9854
DRIVE SHAFT ADAPTER
Replaces: Mercury Marine 91-56775T
Description: Provides a wrench surface to turn the drive shaft on MC-I, R-MR, Alpha One, Alpha One/Gen II drive units and outboards.



18-9855
DRIVEN GEAR SHIMMING TOOL
Replaces: Mercury Marine 91-60523
Description: Measures upper drive gear clearance on MC-I, R-MR, Alpha One and Alpha One/Gen II drive units.



18-9856
DRIVE GEAR SHIMMING TOOL
Replaces: Mercury Marine 91-60526T
Description: Measures upper drive gear clearance on MC-I, R-MR, Alpha One, Alpha One/Gen II drive units.



18-9857
PINION NUT ADAPTER
Replaces: Mercury Marine 91-61067A3
Description: Holds pinion nut when removing pinion gear and drive shaft on MC-I, R-MR, Alpha One drive units and outboards.



18-9858
BEARING CARRIER RETAINER WRENCH
Replaces: Mercury Marine 91-61069T
Description: Removes and installs bearing carrier retainer nuts on Bravo One and Two, MC-I, R-MR, Alpha One, Alpha One/Gen II, TRS drive units and outboards.



18-9868
DRIVE SHAFT ADAPTER
Replaces: Mercury Marine 91-61077
Description: Provides a wrench surface to turn the propeller shaft on MC-I, R-MR, Alpha One, Alpha One/Gen II, Bravo One and TRS drive units.



18-9859
PULLER
Replaces: Mercury Marine 91-63616
Description: Removes upper swivel shaft on MC-I, R-MR, Alpha One, Alpha One/Gen II, Bravo One,Two and Three and Blackhawk gimbal rings.



18-9860
BEARING DRIVER
Replaces: Mercury Marine 91-63638T
Description: Removes and installs lower drive shaft pinion bearing on TR and Bravo One and Two drive units.



18-9861
HINGE PIN TOOL
Replaces: Mercury Marine 91-78310
Description: Removes and installs hinge pins from all Mercury Marine drive units.



18-9869
UPPER DRIVE SHAFT HOUSING SEAL DRIVER
Replaces: Mercury Marine 91-817570T
Description: Installs seals in Alpha One/Gen II upper drive shaft housing.



18-9870
SLEEVE INSTALLATION TOOL
Replaces: Mercury Marine 91-818162
Description: Installs the aluminum sleeve in the u-joint bellows of all Bravo, Alpha One/Gen II, Blackhawk drive units and outboards.



18-9871
SLEEVE REMOVAL TOOL
Replaces: Mercury Marine 91-818169T
Description: Removes the aluminum sleeve from the u-joint bellows of all Bravo, Alpha One/Gen II and Blackhawk drive units.



18-9872
PUMP ALIGNMENT TOOLS
Replaces: Mercury Marine 91-821571A1
Description: Aligns Alpha One/Gen II water pump during installation.



18-9863
BEARING DRIVER
Replaces: Mercury Marine 91-89865
Description: Installs bearing carrier seals on Bravo One and Two drive units.



18-9866
DIAL INDICATOR HOLDING TOOL
Replaces: Mercury Marine 91-89897
Description: Secures dial indicator to gear housing when checking backlash on MC-I, R-MR, Alpha One, TR, TRS drive units and outboards.



18-9865
DRIVE SHAFT BEARING TOOL
Replaces: Mercury Marine 91-90774
Description: Presses bearing cone onto Alpha One/Gen II drive shaft housing pinion gear.



18-9875
PULLER ASSEMBLY
Replaces: Mercury Marine 91-90244A1
Description: Removes and installs drive shaft housing bearings and sleeves on all Bravo drive units.



18-9800
COMPRESSION TESTER
Description: Perfect for hard to reach bottom spark plug holes on older Mercury models.



18-9801
MULTI METER/DVA TESTER
Replaces: Mercury Marine 91-99750A1
Description: Tests electrical and ignition systems. Consists of a VOA meter with built-in direct voltage adapter.

NEW



18-8960
IGNITION SPARK TESTER
Description: Use to check for igntion spark in up to 4 ignition wires at a time.



18-9802
TIMING LIGHT
Replaces: Mercury Marine 91-99379
Description: Checks ignition timing. Powered by two "D" cell batteries, portable.



18-4442
ENGINE ALIGNMENT TOOL
Description: Used to verify engine alignment on all MC-I, R-MR, Alpha One and Alpha One/Gen II.



18-9849
BEARING PULLER
Replaces: Mercury Marine 91-52394
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9862
BEARING DRIVER
Replaces: Mercury Marine 91-87119
Description: Installs driveshaft bearing onto driveshaft.



18-9873
BEARING DRIVER
Replaces: Mercury Marine 91-813653
Description: Installs u-joint oil seal into bearing carrier, also used to pilot the puller rod for gear housing needle bearing installation on Bravo One and Two drive units.



18-9815
PILOT PLATE
Replaces: Mercury Marine 91-37324
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9816
MANDREL
Replaces: Mercury Marine 91-30366T1
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9819
PULLER SHAFT
Replaces: Mercury Marine 91-31229
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9822
DRIVER HEAD
Replaces: Mercury Marine 91-32336
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9828
DRIVER HEAD
Replaces:
Mercury Marine 91-36379
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9832
BEARING PULLER
Replaces:
Mercury Marine 91-37292
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9833
DRIVER HEAD
Replaces:
Mercury Marine 91-37311
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9834
DRIVER HEAD
Replaces:
Mercury Marine 91-37312
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



18-9848
DRIVER
Replaces:
Mercury Marine 91-52393
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



Display Package

STARTER ROPE
(200' Spools)

Part #	Desc.	Replaces:
18-4911	5/32" X 200'	OMC 322236
18-4913	3/16" X 200'	OMC 316705
18-4914	1/8" X 200'	OMC 316706



18-4904
STARTER HANDLE & ROPE
#4.5 (9/64")Rope
Handle Only: **18-4901**



CABLE BOOT
18-4454 For 3" Hole
18-4455 For 4 1/2" Hole

Safe-Skeg

Whether you are looking to protect your new skeg, repair your damaged one, or even just add some shine. Safe-Skeg is made of 316 Marine Grade Stainless Steel Construction and installation takes minutes.

- Material Thickness: 1.5mm, 50% thicker than the competition.
- Drain Hole to protect against corrosion and freeze-up.
- Brilliantly polished with seamless design.
- Skid Plate not necessary due to extra thickness in material.



Motor	Horsepower	Stroke	Year Range	Part No.
Evinrude/Johnson	150-175-185-200-225	2	1986-2003	**35-SS630**
Evinrude/Johnson	90-100-115-120-140	2	1980-2001	**35-SS635**
Evinrude/Johnson	75 & 90 (E-TEC) 150-200 DCX & DPX (E-TEC) 225-250 DPL Blue (E-TEC)	2	2002-2008 2004 & Up 2004 & Up	**35-SS670**
Evinrude/Johnson	60, 70, 90, 115, 140 (by Suzuki) Suzuki 90, 115, 140	4	1999-2003; 2003 & Up	**35-SS680**
Force Outboard	70 - 90 HP (by Mercury)	2	1998-2002	**35-SS625**
Force Outboard	70-75	2	1991-1997	**35-SS650**
Honda	135,150,200,225	4	2004 & Up	**35-SS685**
Mercruiser	Pre Alpha #1 Drives		1973-1984	**35-SS600**
Mercruiser	Alpha 1 Drives		1985-1990	**35-SS605**
Mercruiser	Alpha 1 Generation II Drives		1991-Present	**35-SS610**
Mercruiser	Bravo 1 & 3 Drives		1990-Present	**35-SS615**
Mercury/Mariner	225	2	1996-2004	**35-SS660**
Mercury/Mariner	135-150-175-200	2 & 4	1978-2005	**35-SS620**
Mercury	150	4	2012 & Up	**35-SS715**
Suzuki Outboard	150-175-200-225	2	1986-2002	**35-SS645**
Volvo	DP Drives 1996-2007; SX Drives 2007 & Up			**35-SS655**
Volvo Penta	SX Drives (Single Prop)		1995-2006	**35-SS665**
Yamaha	115-130 2 Stroke 115-130 4 Stroke	2 4	2003 & Up 2000 & Up	**35-SS690**
Yamaha Outboard	200-225-250-300	2 & 4	2003-Present	**35-SS695**
Yamaha Outboard	60-70-80-90-100	2 & 4	2002-Present	**35-SS700**
Replacement Hardware Kit				**35-SSKIT1**

STATS = PROFIT

The advantages are clearly in the

STATS

SIERRA TOUCH AND TEST SYSTEM



A portable tool that provides full marine engine diagnostic, service and repair capability. Check out the advantages SIERRA STATS will bring to your business with our online STATS profit calculator at www.sierrastats.com.

SIERRA STATS

Want a Demo?
Call 217-324-9430 for more information

Sierra
Marine Engine and Drive Parts

STATS
Calculator

SELOC MANUALS

OUTBOARDS



18-01000
CHRYSLER
ALL ENGINES
1962-1984
3.5-150 HP, 1 to 4-cyl.



18-01100
FORCE
ALL ENGINES
1984-1999
3.5-150 HP, 1 to 5-cyl.



18-01200
HONDA
ALL ENGINES
1978-2001
2-130 HP, 1 - 4-cyl., including Jet Drives.



18-01202
HONDA
2002-2008
2.0-225 HP, 1 - 4-cyl. & V6, including Jet Drives.



18-01301
JOHNSON/EVINRUDE
1958-1972
1.5-125 HP, 1 - 3-cyl. & V4.



18-01302
JOHNSON/EVINRUDE
1971-1989
1.25-60 HP, 1 - 2-cyl.



18-01308
JOHNSON/EVINRUDE
1973-1991
60-235 HP, 3-cyl., V4 & V6.



18-01311
JOHNSON/EVINRUDE
1992-2001
65-300 HP, V4, V6 & V8, including jet drives.



18-01312
JOHNSON/EVINRUDE
1990-2001
1.25-70 HP, 2 & 4-Stroke In Line engines.



18-01313
EVINRUDE
2002-2006
Covers all 2-Stroke engines. 40-250 HP



18-01314
JOHNSON
2002-2007
Covers all engines. 2.5-250 HP.



18-01402
MARINER
1977-1989
3 & 4-cyl., In Line 6 & V6, including fuel injected units.



18-01404
MERCURY
1965-1989
2-40 HP, 1 & 2-cyl.



18-01406
MERCURY
1965-1989
40-115 HP, 3 & 4-cyl.



18-01408
MERCURY
1965-1989
90-300 HP, In Line 6 &V6, including fuel injected units, & MR drives.



18-01416
MERCURY/MARINER
1990-2000
2.5-275 HP, 1-4-cyl. & V6, 2-Stroke models, including jet drives.



18-01418
MERCURY
2001-2005
2.5-250 HP, 2-Stroke Engines.



18-01422
MERCURY/MARINER
2005-2011
All 4-Stroke Engines.



18-01500
NISSAN/TOHATSU
1992-2013
2.5-140 HP, 2 & 4-Stroke Engines, including EFI & TLDI.



18-01600
SUZUKI
1988-2003
All 2-225 HP, 1 & 4-cyl., V-4 & V-6, including fuel injection & jet drives.



18-01602
SUZUKI
1996-2007
All 4-Stroke Engines.



18-01701
YAMAHA
1984-1996
2-250 hp, 1-4 cyl., V4 & V6, 2 & 4-Stroke, including Jet Drives.



18-01703
YAMAHA
1997-2009
2-250 HP, 1-4 cyl., V4 & V6, 2 Stroke, including Jet Drives.



18-01705
YAMAHA
1995-2004
2.5-225 HP, 1-4 cyl., & V6, including Jet Drives.



18-01707
YAMAHA
2005-2010
All 4-Stroke models, including Jet Drives.

Seloc Marine engine maintenance and repair manuals offer the most comprehensive, authoritative information available for outboard, inboard and stern-drive engines, as well as personal watercraft. Seloc has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Seloc's editors/authors in our on-site facility.

Recognized and used by technical trade schools as well as the military, every manual provides complete coverage on everything from basic maintenance to engine or drive overhaul; featuring simple-to-follow, step-by-step, illustrated procedures, hundreds of exploded drawings, photographs and tables, maintenance intervals, troubleshooting sections, accurate specifications and extensive wiring diagrams.

New on all later manuals is an extensive skill rating system for each procedure which also includes special tool icons.

SELOC MANUALS

STERN DRIVES & INBOARDS



18-03200
MERCRUISER
1964-1991
Covers Type 1, Alpha/MR and Bravo I and II units powered by Ford and GM 4-cylinder, in-line 6, V6 and V8 engines.



18-03206
MERCRUISER
1992-2001
Covers all engines and drive units, including transmissions.



18-03208
MERCRUISER
2001-2008
Mercruiser gasoline engines including inboards, drive and transmissions.



18-03400
OMC
1964-1986
Covers all stern drive units powered by Ford and GM 4-cylinder, V6 and V8 engines.



18-03404
OMC COBRA
1986-1998
Covers all stern drive units powered by Ford and GM 4-cylinder, V6 and V8 engines.



18-03600
VOLVO/PENTA
1968-1991
Covers all stern drive units powered by Ford, GM or Volvo 4-cylinder, V6 and V8 engines.



18-03602
VOLVO/PENTA
1992-1993
Covers all stern drive units powered by Volvo 4-cylinder engines.



18-03606
VOLVO/PENTA
1992-2003
Covers all gasoline engines and drive systems.



18-03608
VOLVO/PENTA
2003-2007
Covers all gasoline engines and drive systems.



18-07400
YANMAR INBOARDS
1975-1998
Covers all QM, GM/HM JH and JH2 diesel models.

PERSONAL WATERCRAFT



18-09002
SEA-DOO/BOMBARDIER
1992-1997



18-09006
SEA-DOO/BOMBARDIER
2002-2011
All 4-Stroke Models.



18-09202
KAWASAKI
1992-1997



18-09400
POLARIS
1992-1997

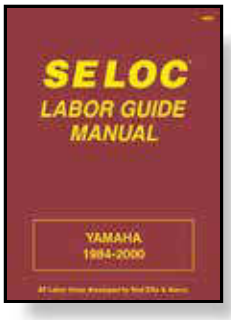


18-09602
YAMAHA
1992-1997

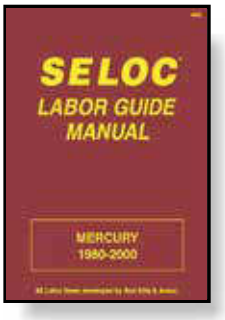


18-09606
YAMAHA
2002-2011
All 4-Stroke Models.

LABOR MANUALS



18-04550
YAMAHA
1984-2000
Thousands of operations with freshwater and saltwater flat rate times developed from actual teardowns and time studies. All service operations are easily accessible by engine size, by year and by system. Each labor guide comes with an introductory section on how to better manage and increase profit in your service operation.



18-04600
MERCURY
1980-2000
Thousands of operations with fresh-water and saltwater flat rate times developed from actual teardowns and time studies. All service operations are easily accessible by engine size, by year and by system. Each labor guide comes with an introductory section on how to better manage and increase profit in your service operation.



STATS

SIERRA TOUCH AND TEST SYSTEM

STATS is the perfect solution for performing diagnostics on your marine engine. This self contained system requires no additional computer hardware to operate and works with most popular engine brands. The console integrates an easy to use touch screen with a left/right tactile user interface to create an efficient user experience.

- **ECU Identification**
- **Reads Fault Codes**
- **Clears Fault Codes**
- **Displays Live Data**
- **Performs Engine Systems Tests**
- **Stationary Tests**
- **Service Info**
- **Vibration Proof**
- **Splash Proof**
- **Service Reset**
- **Component Actuation**
- **Internet Software Updates**
- **Print & Save Service Results**
- **USB, PC Interface**
- **Number Of Hours Engine Has Run**



18-SD100
STATS KIT (TESTER ONLY)
Tester and basic cables included (Will require purchase of Software Upgrade kits for use).



18-SD101
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Mercury/Mercruiser/MEFI 1-4, Johnson/Evinrude, Yamaha, Suzuki, Seadoo, Kawasaki, Yamaha PWC.



18-SD102
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Mercury/Mercruiser/MEFI 1-4, Johnson/Evinrude, Yamaha, Suzuki.



18-SD103
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Mercury/Mercruiser/MEFI 1-4, Johnson/Evinrude, Yamaha.



18-SD104
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Mercury/Mercruiser/MEFI 1-4, Johnson/Evinrude, Suzuki .



18-SD105
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Mercury/Mercruiser/MEFI 1-4, Yamaha.



18-SD106-1
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Mercury/Mercruiser Diagnostics with G3 & MEFI 1-4



18-SD107
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Johnson/Evinrude



18-SD108
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Yamaha



18-SD109
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Suzuki



18-SD110
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: SeaDoo/Yamaha/Kawasaki



18-SD118
FULL PWC PACKAGE
For: Sea-Doo, Yamaha PWC, Kawasaki, Hydrospace/ Benelli/Weber PWC



18-SD119-1
STATS DIAGNOSTIC SYSTEM COMPLETE KIT INBOARD/OUTBOARD PACKAGE
For: Mercury/Mercruiser/MEFI 1-4 & MEFI 5-6, Johnson/Evinrude Outboard, Honda Outboard, Yamaha Outboard, Suzuki Outboard, Volvo Diesel, Yanmar Diesel.



18-SD120
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Volvo D-Series Engines Package



18-SD202-1
COMPLETE KIT PLUS
For: Mercury/Mercruiser/MEFI 1-4 & MEFI 5-6, Johnson/Evinrude Outboard, Honda Outboard, Yamaha Outboard, Suzuki Outboard, Volvo Diesel, Yanmar Diesel, Sea-Doo, Yamaha PWC, Kawasaki PWC, Hydrospace/Benelli/Weber PWC



18-SD408
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Honda



18-SD409
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Mercury/Mercruiser/MEFI 1-4, Johnson/Evinrude Outboard, Suzuki 4-Stroke, Yamaha Outboard, Honda Outboard



18-SD410
STATS DIAGNOSTIC SYSTEM COMPLETE KIT
For: Mercury/Mercruiser w/ G3, MEFI 1-4, Johnson/ Evinrude, Suzuki 4-Stroke, Yamaha O/B, and Honda O/B



18-ADA500
STATS TESTER (CONSOLE)



18-ADA501
STATS CARRY CASE



18-ADA501HC
STATS ACCESSORY HARD CASE



18-ADA502
STATS TESTER (CONSOLE)
NEOPRENE CASE



18-ADA503
STATS DONGLE CASE



18-ADA504
STATS YAMAHA NEOPRENE
CARRY CASE



18-ADA505
STATS MERCURY/
MERCRUISER/MEFI
CARRY CASE



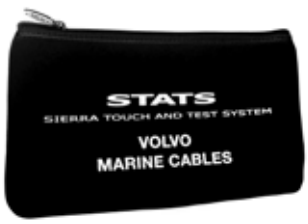
18-ADA506
STATS BRP/SEADOO
NEOPRENE CARRY CASE



18-ADA507
STATS KAWASAKI NEOPRENE
CARRY CASE



18-ADA508
STATS SUZUKI NEOPRENE
CARRY CASE



18-ADA509
STATS VOLVO
NEOPRENE BAG



18-ADA510
STATS MEFI NEOPRENE
CARRY CASE



18-ADA511
STATS HONDA
NEOPRENE BAG



18-ADA512
STATS GENERIC
NEOPRENE BAG



18-ADC400
STATS DONGLE A UNIVERSAL



18-ADC401
STATS DONGLE B SEADOO
4 TECH ENGINES



18-ADC409
STATS DONGLE C SEADOO DI ENGINES



18-ADC412
STATS DONGLE D BRP DESS
(2 STROKE)



18-ADC152
STATS POWER CABLE (AC)
Includes adapters to work with North American, European, Austrailian, and United Kingdom electrical plugs.



18-ADC199
JACK SCREWS FOR STATS CONSOLE
Enables the Master Cable to be secured to the 25-way connector on the STATS tester



18-ADC450
STATS POWER CABLE (12V)



18-ADC153
STATS USB CABLE



18-ADC300
STATS MASTER CABLE

18-ADC300E
STATS MASTER CABLE (20')



18-ADC402
STATS BRP SAFETY KEY
PROGRAMMING CABLE



18-ADC403
STATS YAMAHA
DIAGNOSTIC CABLE



18-ADC404
STATS BRP
DIAGNOSTICS CABLE



18-ADC406
STATS KAWASAKI
T-IN POWER CABLE



18-ADC407
STATS MERCURY
DIAGNOSTIC CABLE



18-ADC408
STATS BRP
T-IN POWER CABLE



18-ADC410
STATS MERCURY
OUTBOARD CABLE



18-ADC411
STATS HYDROSPACE/BENELLI/WEBER
DIAGNOSTIC CABLE



18-ADC414
STATS KAWASAKI
POWER CABLE (4-STROKE)



18-ADC415
STATS VOLVO DIESEL
DIAGNOSTIC CABLE



18-ADC416
STATS KAWASAKI
FITCH DI CABLE



18-ADC417
STATS YANMAR DIESEL
DIAGNOSTIC CABLE



18-ADC418
STATS YAMAHA
REMOTE PROGRAMMING CABLE



18-ADC419
STATS KAWASAKI
KEY PROGRAMMING CABLE



18-ADC420
STATS SUZUKI
4 PIN DIAGNOSTIC CABLE



18-ADC421
STATS SUZUKI
8 PIN DIAGNOSTIC CABLE



18-ADC422
STATS BRP
DESS DIAGNOSTIC CABLE



18-ADC423
STATS JOHNSON EVINRUDE
DIAGNOSTIC CABLE



18-ADC424
STATS MEFI 1-4 DIAGNOSTIC CABLE



18-ADC425
STATS MEFI 5-6 DIAGNOSTIC CABLE



18-ADC427
STATS HONDA DIAGNOSTIC CABLE



18-ADC428
STATS MERCURY G3
DIAGNOSTIC CABLE

ENGINE ADD ON UPGRADE KITS

Upgrade your STATS console to perfectly suit your needs.

With our Engine Add On Software Kits you can purchase only the software that you require.

18-SD111	Mercury/Mercruiser/MEFI 1-4
18-SD112	Johnson/Evinrude
18-SD113	Yamaha Outboard
18-SD114	Suzuki
18-SD115	Yamaha PWC
18-SD116	Kawasaki
18-SD117	Sea Doo
18-SD405	Hydrospace/Benelli/Weber
18-SD406	Volvo D3, D4, D6
18-SD407	Yanmar Diesel
18-SD413	MEFI 5-6 Upgrade Kit
18-SD414	Honda
NEW 18-SD415	Mercury G3 (Drop Ship Only)



18-5013
TUNE-UP KIT
— CONTAINS —

Part #	Desc.	O.E.#
18-5149	Contact Set	F12044
18-5169	Condenser	F12042-1



18-5149
CONTACT SET
Replaces: F12044



18-5150
CONTACT SET
Replaces: FA305310-2, 817764A2



18-5169
CONDENSER
Replaces: F12042-1



18-5241
CONDENSER
Replaces: F12181-1



18-5803
SOLENOID
Replaces: F177917



18-5835
SOLENOID
Replaces: 89-803822T, 89-F460917-1, F460917-1, 89-817109A3
For: Early model 35-150 HP



18-5834
SOLENOID
Replaces: 89-817109A2
For : 75 HP (3 cyl .) S/N G127500 & UP



18-5775
SWITCH BOX
Replaces: 332-7778A6, 332-7778A9



18-5881
SWITCH BOX
Replaces: 332-5772A7



18-5790
SWITCH BOX ASSEMBLY
Replaces: 18495A26



18-5870
STATOR
Replaces: 398-832075A4



18-5873
STATOR & KIT
Replaces:398-832075A6
For: 100, 115, 125 HP

①**18-5186D** Display Package



18-5186
IGNITION COIL
Replaces: 339-7370A13, 339-7370B13, 339-832757B4

COIL AND STATOR APPLICATION

Year	HP	S/N	Coil	Stator
1992-95	40/50	E000001-E138599	18-5186	–
1996-99	40/50	E138600-E369299	–	18-5870
1991-95	70	E000001-E138599	18-5186	–
1996-99	75	E138600-up	–	18-5870
1991-95	90	E000001-E138599	18-5186	–
1996-99	90	E138600-up	–	18-5870

Year	HP	S/N	Coil	Stator
1990-95	120	ALL	18-5186	–
1994-95	120	E065487-E138599	18-5186	18-5873
1994-95	Sport Jet 120	E095088-E141088	18-5186	18-5873
1996-99	120	E138600-up	–	18-5870
1989-94	150	ALL	18-5186	–

CHRYSLER IGNITION

HP	Model	Contact Set	Condenser	Tune-Up Kit	Starter Solenoid
4.5	42HA	—	18-5241	—	N/A
4.9	44HA,44/45HB,HC,HD	—	18-5241	—	N/A
5	52/53HA	—	18-5241	—	N/A
5	54/55HA,HB,HC,HD	—	18-5241	—	N/A
6	60HA,62/63HA-HH,H9M	—	18-5241	—	N/A
6	64HA-HC,H0F,H1G, H2H,H8D,H9E	—	18-5241	—	N/A
7	72/73HA	—	18-5241	—	N/A
8	82/83HA-HH,H9K	—	18-5241	—	N/A
9.9	92H1H,H1J,H2J,H3K	—	18-5241	—	N/A
9.9 ②	92/93H9F,98/99H9A	—	18-5241	—	N/A
9.9	92/93HA-HE,H0G,				

HP	Model	Contact Set	Condenser	Tune-Up Kit	Starter Solenoid
	94H1F	—	18-5241	—	N/A
9.9 ④	94/95HA	—	18-5241	—	18-5803
9.9 ⑤	94/95HA-HE	—	18-5241	—	N/A
10 ①	102/103HD,H8B 108/109HA,H8B	—	18-5241	—	—
10	102/103/104/ 105HA,HB,HC	—	18-5241	—	N/A
12.9 ①	122/123H9E, 128/129H9A	—	18-5241	—	—
12.9	122/123/124/ 125HA,HC,HD	—	18-5241	—	N/A
15	152H1G,H1H,H2H,H3J	—	18-5241	—	N/A

① Items ending in "D" are Display Packaged - Regular number is Non-Display

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER IGNITION

HP	Model	Contact Set	Condenser	Tune-Up Kit	Starter Solenoid
15	152/153HA,HB,H0F	—	18-5241	—	N/A
15 ①	152/153HC,H8D,H9E	—	18-5241	—	—
15	154/155HA,154HB	—	18-5241	—	N/A
15 ①	158/159HA,H8B,H9C	—	18-5241	—	—
20	202H2N,202/203HA-HG,H0L	—	18-5241	—	N/A
20 ①	202/203H1M,H9K	—	18-5241	—	—
20	204/205HA-HG	—	18-5241	—	N/A
20 ①	206/207H9B	—	18-5241	—	—
25	252H1F,H2F,H3G,252/253H8C	—	18-5241	—	N/A
25 ②	252/253HB,H8D,254/255HB	—	18-5241	—	N/A
25	252/253/254/255HA	—	18-5241	—	N/A
25 ③	252/253/254/255HB,256/257HA	18-5162	—	—	—
25 ②	256/257HA,H8C	—	18-5241	—	N/A
30 ②	302/303H9C,HB	—	18-5241	—	N/A
30	302/303/304/305HA	—	18-5241	—	N/A
30 ③	302/303/304/305HB,306/607HA	18-5162	—	—	—
30 ②	304/305HB,306/607HA	—	18-5241	—	N/A
35 ②	350/351HK,H8L,356/357HK,H8M	—	18-5241	—	N/A
35 ③	350/351/354/355HC-HH	18-5162	—	—	18-5803
35 ②	350/351/354/355HC-HH	18-5149	18-5169	18-5013	18-5803
35 ①	350/351/354/355HH,356/357HF	18-5162	N/A	N/A	18-5803
35 ③	350/351/356/357HK	18-5162	—	—	—
35	350/352/353/354/355HA,352/353HF	18-5149	18-5169	18-5013	18-5803
35	352/353HC-HE,HG-HJ,H2P,H8K,H9L	18-5149	18-5169	18-5013	—
35	353H0M,H1N	18-5149	18-5169	18-5013	—
35 ②	356/357HA-HF	18-5149	18-5169	18-5013	18-5803
35 ③	356/357HA-HF	18-5162	—	—	18-5803
35	360/361HA,HB	18-5149	18-5169	18-5013	—
45 ③	450 thru 457HA,HC-HH	18-5162	—	—	18-5803
45 ②	450 thru 457HA,HC-HH	18-5149	18-5169	18-5013	18-5803
45 ①	450 thru 457HC-HH	18-5162	N/A	N/A	18-5803
45	450/451HK,452/453HC-HJ,H8K	18-5149	18-5169	18-5013	—
45	456/7H0L,HJ,H1M,H9K,457H3P,H2N	18-5162	—	—	18-5803
45	458/459HA,HG	18-5162	N/A	N/A	18-5803
45 ③	458/459HA-HF	18-5162	—	—	18-5803
45 ①	458/459HA-HF	18-5162	N/A	N/A	18-5803
45 ②	458/459HA-HF	18-5149	18-5169	18-5013	18-5803
45	459H0J,H9H	18-5162	—	—	18-5803
45	464HA	18-5149	18-5169	18-5013	18-5803
50	503H3A,507H1A,H2B,H2C,H3D,R3E	18-5162	—	—	18-5803
55	551HA	18-5162	—	—	18-5803
55 ②	554 thru 559HA,HC-HG	18-5149	18-5169	18-5013	18-5803
55 ③	554 thru 559HA,HC-HG	18-5162	—	—	18-5803
55 ①	554 thru 559HA,HC-HG	18-5162	N/A	N/A	18-5803
70	706/707HA,HC-HF	18-5150	N/A	N/A	18-5803
75	756/757HA	18-5150	N/A	N/A	18-5803
85	856/857HA,HC,HD,HE	18-5150	N/A	N/A	18-5803
90	906/907HA	18-5150	N/A	N/A	18-5803
105	1056/1057HA-HF,1058HA, HB, HC	18-5150	N/A	N/A	18-5803
105	1058HD,1059HD	N/A	N/A	N/A	18-5803
120	1206/1207HA-HF,1208 HA, HB, HC	18-5150	N/A	N/A	18-5803
120	1208HD,1209HD	N/A	N/A	N/A	18-5803
130	1306/1307HA	18-5150	N/A	N/A	18-5803
135	1356/1357HA,1358HA, HB, HC	18-5150	N/A	N/A	18-5803
135	1358HD,1359HD	N/A	N/A	N/A	18-5803
150	1508HA	18-5150	N/A	N/A	18-5803

① Magnapower ignition (w/alternator & C-D Unit)
② Magneto ignition (no alternator)
③ Standard ignition (w/alternator)
④ 94 HA S/N 3299 & below, 95HA S/N 3124
⑤ 95HA S/N 3300 & up, 95HA S/N 3125 & up

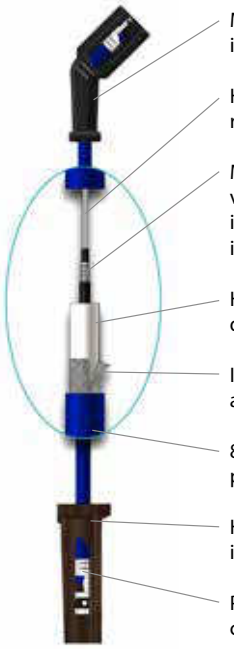
FORCE IGNITION

Year	Model	Serial #	Contact Set	Condenser	Solenoid	Switch Box
1984-87	9.9/15	N/A	—	18-5241	—	—
1996-99	40/50	E138600-E369299	—	—	18-5834②	—
1984-87	50	N/A	18-5162	—	18-5803	—
1988	50	N/A	—	—	18-5803①	
1991B, 1992C	70	E000001-E039023	18-5162	—	18-5803	18-5790
1991-95	70	E000001-E138599	—	—	—	18-5790
1996-99	75	E138600-up	—	—	18-5834②	—
1991D-1992C	90	E000001-E039023	N/A	N/A	—	18-5775
1991	90 L-Drive	N/A	N/A	N/A	—	18-5775
1991-95	90	E000001-E138599	—	—	—	18-5790
1996-99	90	E138600-up	—	—	18-5834②	—
1993-94	Sport Jet 90	E023150-E033710	N/A	N/A	—	18-5775
1991D-1992C& 1993,1994	120	E000001-E093699	N/A	N/A	—	18-5881
1995	120	E093700-E138599	N/A	N/A	—	18-5881
1996-99	120	E138600-up	—	—	18-5834②	18-5790
1991-92	120 L-Drive	N/A	N/A	N/A	—	18-5881

① Except "D" Models ② Style II

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion



	Part #	Description
	18-8819-1	7" Spark Plug Wire
	18-5228-1	9" Spark Plug Wire
①	**18-5228-1D**	9" Spark Plug Wire
②③	**18-5229-9-1**	22" Spark Plug Wire (pkg of 5)
②③	**18-5230-9-1**	10" Spark Plug Wire (pkg of 5)





18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	**BC88563**	6'	red	2
BC88533	2'	black	4	**BC88573**	6'	black	2
BC88543	4'	red	2	**BC88583**	8'	red	1
BC88553	4'	black	2	**BC88593**	8'	black	1



18-5225
SPARK PLUG WIRE KIT
Replaces:
Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon
Ignition Wire With a Metallic Core and a Large
Assortment of Three Different End Fittings to Fit Outboard Motors.



18-5226
IGNITION WIRE
Metallic Core
(100' Spool)
7mm Hypalon

PKG. OF 10



18-5224
18-5224-9②
IGNITION WIRE TERMINAL

PKG. OF 10



18-5750
18-5750-9②
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector

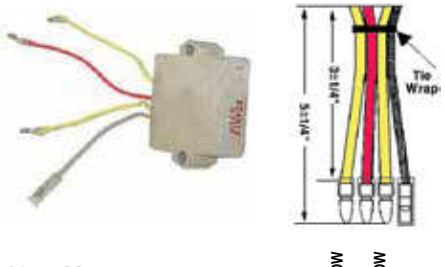


18-5752
UNIVERSAL
SPARK PLUG BOOTS
(8mm)

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per Package ③ Uses 7mm wire copper core



18-5742
VOLTAGE REGULATOR
Replaces: 815279-2
Force engines with 16 amp - 20 amp charging system model years 1991-92

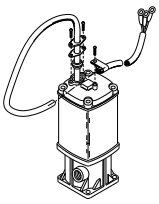


18-5744
VOLTAGE REGULATOR
Replaces: 815279-4
Force engines with 16 amp - 20 amp charging system model years 1993-present



18-6762
TILT/TRIM MOTOR
Replaces: 449541-3, 455541





If you have this 3-wire single ram system, use **18-6775**

18-6775
TILT/TRIM MOTOR
Replaces: 824051, 830250A6
For: 90 HP (1995-97) and 120 HP (1995-97)
Contains: All parts necessary, a new 3-wire motor/ reservoir, drive shaft coupler, oil seal, o-ring and hardware.



18-6286
TILT/TRIM MOTOR
Heavy Duty Late Model Mercury/Force 25-50HP Outboards w/2-wire connection and flat blade shaft.
4 bolt mount.
Replaces : Mercury/Force 827675A1



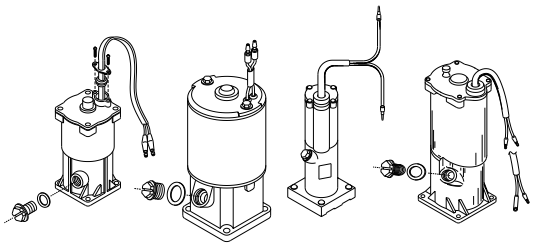
18-6279
TILT/TRIM MOTOR
Late model Force outboards w/2 wire connection
Replaces: Chrysler Force 820545, F694541-1

18-6777
TILT/TRIM MOTOR
Replaces: 818903A1, 819762A4-A7, 819479A1, 819480A1, 81977A8-A9, 822870A1, 830250A3-T3, 832021A1-T4-A2-T2, 855654A1-T2, 19217A1-A5
Contains: All parts necessary, a new 2- wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware.

For:

HP	Years	HP	Years
40	1992-94	90	1991-94
50	1991-94	120	1990-94
70	1991-95	150	1989-94
75	1996-99		





If you have any of the 2-wire single ram systems, use **18-6777**



18-18208
POWER TRIM PUMP ASSY.
Replaces: Force
Fits:85-150(1986-91)



18-6439
STARTER
Replaces:
50-803903T, 50-F575955
Fits:50HP (1984-92)



18-6441
STARTER
Replaces:
50-803900T, 50-F514955
Fits:25 HP (1983-84, 1989), 30 hp (1979), 35 HP (1976-78, 1986-91)



18-5613
OUTBOARD STARTER
Replaces: Mercury/Force FK616955, 61-6955, 490955, 480955, 50-898265002



18-5618
OUTBOARD STARTER
Replaces: Mercury/Force
50-819968-2, 50-898263003



18-5622
OUTBOARD STARTER
Replaces: Mercury/Force
50-820193, 50-820193T1

APPLICATION BEGINS ON NEXT PAGE

CHRYSLER/FORCE

H.P.	Serial No.	Years	Starter #	O.E.M #	Drive Assembly	O.E. #	Tooth Count	Drive Brush Kit	O.E. #
25		1983-84	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
25		1989	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
30		1979	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
35		1976-78	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
35		1986-91	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
35-55		1966-89	①	201955/FK575955	–	F15150	9	18-5697	F15164
25-60	All	1966-92	18-6439	50-F575955	18-5655	F15150	10	18-5697	F15164
25-60	All	1966-92	①	50-F514955/514955	–	–	10	18-5697	F15164
40/50	OE009500-OE369299	1992-99	18-5622	50-820193/50-820193T1	18-5677	811902	13	18-5697	F15164
40/50	OE000001-OE093699	1992-94	①	50-819271/50-820193A1	18-5677	811902	13	18-5697	F15164
70-150	All	1966-89	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
85L,70-150		1966-89	18-5613*	480955/FK616955	–	F15100, F15110	9	18-5697	F15164
70	OE000001-OE138599	1991-95	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190
75	OE138600-OE318771	1996-98	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190
85/125 L-drive		1989	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
Sport Jet 90/120	All	1992-97	18-5618	50-819968-2	–	820583	9	–	F15190
90	OE000001-OE318771	1991-98	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190
90		1990-91	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
90/120 L-drive		1990-91	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
120	OE000001-OE093699	1990-94	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
FORCE 150		1989A-1992C	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190
150	OE000001-OE093699	1989-1994	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190

① No replacement starter available, drive parts only * Only fits 140 HP (1983-1984)



18-7033
CARB KIT
Replaces: FK10003, FK10026, FK10053, FK10102-1



18-7037
CARB KIT
Replaces: FK10004, FK10005, FK10007, FK10008, FK10027, FK10057, FK10108, FRK739



18-7216
CARB KIT
Replaces: 809449A1
For: 25 H.P. 1996-98, also fits Sears engines



18-7041
NEEDLE & SEAT
Replaces: F016311



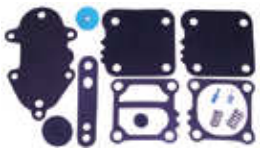
18-7057
NEEDLE & SEAT
Replaces: F010790
.078 Bore



18-7805
FUEL PUMP KIT
Replaces: F2A24747-1



18-7806-1
FUEL PUMP KIT



18-7817
DIAPHRAGM KIT
Replaces: 21-42990A7, A8, A9, A10, 21-857005A1

CHRYSLER

HP	Model	Carb Kit	Needle & Seat	Fuel Pump Kit
3.6	32/33HA,HB,HC	18-7037	18-7057	N/A
4.5	42HA	18-7037	18-7057	18-7805
5	52/53HA	—	—	18-7805
6	60HA	18-7037	18-7057	18-7805
6	60H0D,H8B,H9C	—	—	18-7805
6	61H0C,H8B,H9B	—	—	18-7805
6	62H8J,H9K,H9L	—	—	18-7805
6	67H9B,H9C	—	—	18-7805
6	62/63H9M	18-7037	18-7057	18-7805
6	62/63HA ①	18-7037	18-7057	18-7805
6	62/63HA ②	—	—	18-7805
6	62/63H9M,HC,HD,HE,HF,HG,HH	18-7037	18-7057	18-7805
6	64HA,HB,HC	18-7037	18-7057	18-7805
6	64H0F,H1G,H2H,H9E,65H0A	—	—	18-7805
6	64H8D	18-7037	18-7057	18-7805
7	72/73HA	—	—	18-7805
7.5	70H9A	—	—	18-7805
7.5	71H1B,H2C,H3D,H9A	—	—	18-7805
7.5	72H1D,H2E,H3F,H0C,H9B	—	—	18-7805

① S/N 3001 & up ② S/N 3000 & under

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER (Cont.)

HP	Model	Carb Kit	Needle & Seat	Fuel Pump Kit
7.5	75H9A,77HOB,H1C,H9B	—	—	18-7805
8	82/83HA,HC,HD,HE,HF,HG,HH,H9K	18-7037	18-7057	18-7805
8	82/87H8J	—	—	18-7805
9.9	91H0B,H9A	18-7037	18-7057	18-7805
9.9	91H3C,95H3J	—	—	18-7805
9.9	92H1H,98H1B	18-7037	18-7057	18-7805
9.9	92H1J/H2J,H3K	—	—	18-7805
9.9	92/93H0G,H9F,HD,HE	18-7037	18-7057	18-7805
9.9	92/93HA	—	—	18-7805
9.9	92/93HB ④	18-7037	18-7057	18-7805
9.9	92/93HB ⑤	—	—	18-7805
9.9	94H1F,94/95HA,95H2H	—	—	18-7805
9.9	94/95HB,HD,HE, 95H0F,H1G	18-7037	18-7057	18-7805
9.9	98H2C 98/99H9A	—	—	18-7805
10	100HA,101H8B	18-7037	18-7057	18-7805
10	102/103HA,HB,HC,HD,H8B	18-7037	18-7057	18-7805
10	104/105HA,HB,HC	18-7037	18-7057	18-7805
10	108/109HA,H8B	18-7037	18-7057	18-7805
12	121H9A,125H9E	18-7037	18-7057	18-7805
12.9	122/123HA,HC,HD,H9E	18-7037	18-7057	18-7805
12.9	124/125HA,HC,HD	18-7037	18-7057	18-7805
12.9	128/129 H9A	18-7037	18-7057	18-7805
15	152H1G	18-7037	18-7057	18-7805
15	152H1H,H2H,H3J	—	—	18-7805
15	158H3D	—	—	18-7805
15	152/153HA,HC,HB,H0F,H8D,H9E	18-7037	18-7057	18-7805
15	154HB,154/155HA	18-7037	18-7057	18-7805
15	158/159,HA,H8B,H9C	18-7037	18-7057	18-7805
20	202/203HA,HB,HD,HE,HF,HG	—	—	18-7805
20	202/3H0L,H1M,H9K,202H2N	18-7037	18-7057	—
20	204/205HA,HB,HD,HE,HF,HG	—	—	18-7805
20	206/207H9B	18-7037	18-7057	—
25	252H3G,257H3D ⑥	18-7037	18-7057	—
25	252/253HA,HB,H8C,H8D,252H1F,H2F	18-7037	18-7057	—
25	254/255HA,HB 256/257HA,HB	18-7037	18-7057	—
30	302/303HA,HB	18-7037	18-7057	—
30	302/303H9C	—	18-7057	—
30	304/305HA,HB	18-7037	18-7057	—
30	306/307H0C,H9B	—	18-7057	—
30	306/307HA,307H1D,H2E	18-7037	18-7057	—
35	350 THRU 355HA,HC,HD	18-7037	18-7057	18-7806-1
35	350/351,HE,HF,HG,HH,HK,H8L	18-7037	18-7057	—
35	352/353H8K,H9L,353H0M,H1N	18-7037	18-7057	—
35	352/353HE,HF,HG,HH,HJ,H2P	18-7037	18-7057	—
35	354/355HE,HF,HG,HH	18-7037	18-7057	—
35	356/357HC,HD,HC,HE,HF,HK,H8M	18-7037	18-7057	—
35	357H3N,R3P,360/361HA,HB	18-7037	18-7057	—
35	356/357HA,HB	18-7037	18-7057	18-7806-1
45	450/451HK	18-7037	18-7057	—
45	450 THRU 457HA,HC,HD	18-7037	18-7057	18-7806-1
45	450 THRU 457HE,HF,HG,HH	18-7037	18-7057	—
45	452/453HJ,H8K	18-7037	18-7057	—
45	456/457H0L,HJ,H1M,H9K,457H2N	18-7037	18-7057	—
45	458/459HA,HB	18-7037	18-7057	18-7806-1
45	458/459HD,HC,HE,HF,HG	18-7037	18-7057	—
45	459H0J,H9H	18-7037	18-7057	—
45	468/469HA	18-7037	18-7057	—
50	503H3A,507H1A,H2B,H2C,H3D,R3E	18-7037	18-7057	—
55	551HA,554 THRU 559HA,HD,HF ③	18-7037	18-7057	18-7806-1
55	554 THRU 559HE,HG	18-7037	18-7057	—
55	558/559HH,HJ,HK,H9L	18-7033	18-7057	—
55	559H0M,H0N,H1N,H2P,H3R,V3S	18-7033	18-7057	—
60	608/609HA	18-7033	18-7057	—
65	659HA,HB	—	18-7057	—
70	706/707HA,HC,HD,HE	18-7033	18-7057	18-7806-1
70	706/707HF,709HOAN,H9A	18-7037	18-7041	—
70	T700H9A	18-7037	18-7057	—
75	754H0B,456H0F,H2H,757HD,H9E	18-7033	18-7057	—

① S/N 3001 & up ② S/N 3000 & under

③ 554HF S/N 11072 & up 555HF 14439 & up, 557HF 14581 & up 558HF 11108 & up, 559HF 14309 & up

④ Tillotson carb CO-3A ⑤ Tillotson carb MD-144A ⑥ Tillotson carb WB-19D

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER (Cont.)

HP	Model	Carb Kit	Needle & Seat	Fuel Pump Kit
75	756/757HA,HB,HC,756H1G	18-7037	18-7041	—
75	758H0B,H1C,P/S759H9A	18-7037	18-7041	—
75	758H2D,T750H9A	18-7037	18-7057	—
85	850H0A,H1C,851H9A,P/S855H9A	18-7033	18-7057	—
85	856H0H,H1J,H2K	18-7033	18-7057	—
85	856/7HA,HC,HD	18-7033	18-7057	18-7806-1
85	856/7HE	18-7037	18-7041	—
85	857HF,H9G	18-7033	18-7057	—
85	858H0C,H1D,H2E	18-7033	18-7057	—
85	859HA,H8A,H9B,T850H9A	18-7033	18-7057	—
90	906/907HA,HB,HC	18-7033	18-7057	—
100	T1000H9A,1002H0AN,1004H0B,H9A	—	18-7057	—
100	1006H0B,H1C,1007H9A,1008H0A,H1B	—	18-7057	—
105	1055HA	18-7037	18-7057	—
105	1055HB	—	18-7057	—
105	1056/1057HA,HB,HC,HD	18-7037	18-7057	18-7806-1
105	1056/1057HE,HF	18-7037	18-7057	—
105	1057HH,1058H2G	—	18-7057	—
105	1058 HA,HB,HC	18-7037	18-7057	18-7806-1
105	1058/9HD,HE	18-7037	18-7057	—
105	1058/1059HF,1059HG	—	18-7057	—
115	1159HA	—	18-7057	—
120	1206/1207HA,HB,HC,HD	18-7037	18-7057	18-7806-1
120	1206/1207HE,HF	18-7037	18-7057	—
120	1208HA,HB,HC	18-7037	18-7057	18-7806-1
120	1208/1209HD,HE	18-7037	18-7057	—
120	1208/1209HF,1209HG	—	18-7057	—
130	1306/1307HA	18-7037	—	18-7806-1
135	1358HA,HB,HC	18-7037	18-7057	18-7806-1
150	1508HA	18-7037	—	18-7806-1

FORCE

HP	MODEL	YEAR	BEGINNING SERIAL #	ENDING SERIAL #	FUEL PUMP KIT
5	5	1988-1996	N/A	N/A	18-7805
7.5	7.5	1985	N/A	N/A	18-7805
9.9 / 15	9.9 / 15	1984-1998	N/A	N/A	18-7805
25	25	1989	N/A	N/A	18-7806-1
35	35	1986-1987	N/A	N/A	18-7806-1
35A	35A	1988-1991	N/A	N/A	18-7806-1
35B	35B	1988-1991	N/A	N/A	18-7806-1
35C	35C	1989-1991	N/A	N/A	18-7806-1
40 / 50	40 / 50	1992	E000001	E065371	18-7806-1
40 / 50	40 / 50	1992-1994	E065372	E093669	18-7817
40 / 50	40 / 50	1995	E093700	E138599	18-7817
40 / 50	40 / 50	1997-1999	E138600	& UP	18-7817
50	50	1984-1992	N/A	N/A	18-7806-1
60	60	1985	N/A	N/A	18-7806-1
70	70	1991B / 1992C	E000001	E039023	18-7806-1 ①
70	70	1992-1995	E039024	E138599	18-7817 ①
75	75	1996-1999	E138600	& UP	18-7817
85	85	1983-1988 / 1989A, 1989B	N/A	N/A	18-7806-1
85	85	1989C-H / L-DRIVE	N/A	N/A	18-7806-1
90	90	1991A / 1991B / 1991C	N/A	N/A	18-7806-1
90	90	1991D-1992C	E000001	E039023	18-7806-1 ①
90	90	1992-1994	E039024	E093699	18-7817 ①
90	90	1995-1999	E093700	& UP	18-7817
90	90 L-Drive	1991	N/A	N/A	18-7806-1
90	90	1990	N/A	N/A	18-7806-1
90	90 L-DRIVE	1990	N/A	N/A	18-7806-1
90	SPORT JET 90	1993-1994	E023150	E066619	18-7806-1
90	SPORT JET 90	1995-1996	E138325	E138599	18-7806-1
90	SPORT JET 90XR	1996-1997	E141089	& UP	18-7806-1

① Serial # E000001-E065371 use 18-7806-1 • **APPLICATION CONTINUED ON NEXT PAGE**

HP	MODEL	YEAR	BEGINNING SERIAL #	ENDING SERIAL #	FUEL PUMP KIT
120	120	1990A-1991C	N/A	N/A	18-7806-1
120	120	1991D-1992C	E000001	E093699	18-7817 ①
120	120	1993-1994	E000001	E093699	18-7817
120	120	1995	E093700	E138599	18-7817
120	120	1996-1999	E0138600	& UP	18-7817
120	120 L-DRIVE	1990-1992	N/A	N/A	18-7806-1
120	120 SPORT JET	1995-1997	E095088	E138599	18-7806-1
125	125	1984-1989	N/A	N/A	18-7806-1
125	125 L-DRIVE	1989	N/A	N/A	18-7806-1
150	150	1989-1992	UP TO	E065371	18-7806-1
150	150	1993-1994	E000001	E093699	18-7817

① Serial # E000001-E065371 use 18-7806-1

FUEL WATER SEPARATORS






Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8011EP-1** ***SILVERADO 4000 Premium*** **OE# FS409752**



✱



18-8071
TANK CONNECTOR
(SOLD SEPARATELY)



18-8005EP-1
PRIMER BULB



18-8062
FUEL CONNECTOR



✱

FUEL LINE ASSEMBLY COMPONENTS

CHRYSLER FUEL APPLICATION

Engine	Year	Engine	Year	Engine	Year
6 HP	1976-82	35 HP	1974-89	90 HP	1975-77, 1983-84, 1991-94
7.5 HP	1979-85	40 HP	1992-94	100 HP	1979-84
8 HP	1976-79	45 HP	1974-84	105 HP	1976-78, 1982
9.9 HP	1979-95	50 HP	1981-94	115 HP	1977-84
10 HP	1976-78	55 HP	1974-83	120 HP	1976-77, 1990-94
12 HP	1979	60 HP	1984-85	125 HP	1981-88
15 HP	1976-95	65 HP	1978	135 HP	1976-77
20 HP	1978-82	70 HP	1979-80, 1991-95	140 HP	1978-84
25 HP	1975-78, 1981-84, 1989	75 HP	1975-84	150 HP	1989-94
30 HP	1979-82	85 HP	1977-88		



18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Large capacity bulb



18-8062
FUEL CONNECTOR
3/8" barb
Replaces: 197787-3
Mates with 18-8071



18-8071
TANK CONNECTOR
1/4" NPT .432 O.D.
Mates with 18-8062
(Male)

✱ Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package



18-3556
THERMOSTAT
Replaces: F97068-2
3/4" – 130°



18-3557
THERMOSTAT
Replaces: F335068
1" – 143°



18-3559
THERMOSTAT
Replaces: F528068
1" – 110°



18-3030
IMPELLER
Replaces: 47-803630T, F523065, F523065-1
For: Force outboard, 85 HP (1975-89, except 1989 D, F, G, H), 125 HP A,B,&C (1981-88)



18-3017
18-3017-10②
IMPELLER
Replaces: 47-89984T4, 47-F694065, 47-803631T



18-3056
18-3056-10②
IMPELLER
Replaces: 47-43026-2



18-3057
IMPELLER
Replaces: 47-85089-3



18-3062
IMPELLER
Replaces: 47-42038-2, 002



18-3084
IMPELLER
Replaces: 47-F40065-2



18-3085
IMPELLER
Replaces: 47-F84065



18-8900
IMPELLER
Replaces: 47-19453



18-8901
IMPELLER
Replaces: 47-F462065



18-8903
IMPELLER
Replaces: 47-F436065-2



18-45003
IMPELLER
Replaces: 47-F433065
Fits: Force 35/45/55 hp (1974-80)



18-3240
WATER PUMP KIT
For: 9.9HP (1979-97) 10HP (1974-78)
12HP (1979) 15HP (1974-97)
20HP (1973-78) 25HP (1973-78)

①18-3251D Display Package



18-3251
WATER PUMP KIT
For: 85HP (1989 D, F, G, H) 90HP (all except 1995-97 & Sport Jet) 120HP (all except 1995-97 & Sport Jet) 125HP (1988-89) 150HP (1989-up)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0416	Gasket, Wear Plate	27-F694830	1
18-3017	Impeller	47-89984T4	1

①18-3214D Display Package



18-3214
IMPELLER REPAIR KIT
Replaces: 46-43024A7

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Hsg. Gasket	27-43047-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2944	Seal Ring	26-45577	1
18-3056	Impeller	47-43026-1	1
18-3122	Impeller Plate	817276	1
18-7420	O-Ring	25-21836	1

①18-3215D Display Package



18-3215
IMPELLER REPAIR KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2560	Impeller Washer Gasket	12-86645	2
18-2561	Gear Hsg. to Face Plate Gasket	27-85087	1
18-2562	Gear Hsg. to Face Plate Gasket	27-99326-1	1
18-3057	Impeller	47-85089-3	1
18-7419	O-Ring	25-69202	1

APPLICATION ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

② Discount shop pack of 10 - Priced per package

CHRYSLER/FORCE

HP	Year	Serial No.	Impeller	Impeller Kit	Thermostat
9.9	1979-97	ALL	18-8903	18-3240	—
9.9/15	1998	E288600-E344999 ③	18-3062	—	—
10	1974-78	ALL	18-8903	18-3240	—
12	1979	ALL	18-8903	18-3240	—
15	1974-97	ALL	18-8903	18-3240	—
20	1973-78	ALL	18-8903	18-3240	—
20	1979-82	ALL	18-8901	18-3240	—
25	1973-78	ALL	18-8903	18-3240	—
25	1996-98	E127700-E344999	18-3057	18-3215	18-3556
30	1980-82	ALL	18-8901	—	—
35	1976-78, 83-84 & 86-88	ALL	18-8901	—	18-3556
35	1979-82	ALL	18-3084		18-3556
40/50	1992-94	E065372-E093669	—	—	18-3556
40/50	1995-99	E093700-E369299	18-3057	—	18-3556
50	1984-91,1992A	N/A	—	—	18-3556
70	1979-80	ALL	18-3085		18-3559
70	1991-95	E138600-E345999	18-8900	—	—
75	1979	ALL	18-3085		18-3559
75	1980	ALL	18-3030		18-3559
75	1996-98	E138600-E345999	18-8900	—	—
75	1999	E345000-UP	18-3057	—	—
85	1977-88	ALL	18-3030		18-3559
85	1989	A,B	18-3030		18-3559
85	1989	C,E	18-3030		—
85	1989	D, F, G, H	18-3017		—
85	L-Drives 1989	A,B,C	18-3017	—	—
90	1991A,B,C,D-1992C	E000001-E039023	18-3017	18-3251	—
90	1992-94	E039024-E093699	18-3017	18-3251	—
90	1995-97	E093700-UP	18-3056	18-3214	—
90 L-Drive	1991	N/A	18-3017	18-3251	—
90 & L-Drive	1990	N/A	18-3017	18-3251	—
Sport Jet 90	1993-94	E023150-E066619	—	—	—
Sport Jet 90	1995-96	E138325-E138599	—	—	—
Sport Jet 95XR	1996-97	E141089-UP	—	—	—
100	1979-80	ALL	18-3030		18-3559
105	1977-78	ALL	18-3030		18-3559
115	1977-80	ALL	18-3030		18-3559
120/135	1977	ALL	18-3030		18-3559
120	1990A-91C	N/A	18-3017	18-3251	—
120	1991D-92C& 1993, 1994	E000001-E093699	18-3017	18-3251	—
120	1995-97	E093700-UP	18-3056	18-3214	—
120 L-Drive	1990-92	N/A	18-3017	18-3251	—
120 Sport Jet	1995-97	E095088-E138599	—	—	—
125	1981-89	ALL	18-3030	—	18-3559 ① ②
125	1988	C	18-3030	—	—
125 L-Drive	1989	N/A	18-3017	18-3251	18-3559
140	1978-80	ALL	18-3030		18-3559
150	1989-92	UP TO E065371	18-3017	18-3251	—
150	1993-UP	E000001-E093699	18-3017	18-3251	—

① Except model "C" for 1988 ② 1989 "D" & "E" models ③ Mercury Lower Unit

CHRYSLER IMPELLER APPLICATION

HP	MODEL	YEAR	SERIAL #	IMPELLER	IMPELLER KIT	THERMOSTAT
9.9	9.9	1979-1997	All	18-8903	18-3240	N/A
9.9 / 15	9.9 / 15	1998	E288600 - E344999 ①	18-3062	N/A	N/A
10	10	1974-1978	All	18-8903	18-3240	N/A
12	12	1979	All	18-8903	18-3240	N/A
15	15	1974-1997	All	18-8903	18-3240	N/A
20	20	1973-1978	All	18-8903	18-3240	N/A
20	20	1979-1982	All	18-8901	18-3240	N/A
25	25	1973-1978	All	18-8903	18-3240	N/A
25	25	1996-1998	E127700 - E344999	18-3057	18-3215	18-3556
30	30	1980-1982	All	18-8901	N/A	N/A

① Mercury lower unit ② Except model "c" for 1988 ③ 1989 "D" & "E" models

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER IMPELLER APPLICATION

HP	MODEL	YEAR	SERIAL #	IMPELLER	IMPELLER KIT	THERMOSTAT
35	35	1976-1978	All	18-8901	N/A	18-3556
35	35	1983-1984	All	18-8901	N/A	18-3556
35	35	1986-1988	All	18-8901	N/A	18-3556
35	35	1979-1982	All	18-3084	N/A	18-3556
40 / 50	40 / 50	1992-1994	E065372 - E093669	N/A	N/A	18-3556
40 / 50	40 / 50	1995-1999	E093700 - E369299	18-3057	N/A	18-3556
50	50	1984-1991	N/A	N/A	N/A	18-3556
50	50	1992A	N/A	N/A	N/A	18-3556
70	70	1979-1980	All	18-3085	N/A	18-3559
70	70	1991-1995	E138600 - E345999	18-8900	N/A	N/A
75	75	1979	All	18-3085	N/A	18-3559
75	75	1980	All	18-3030	N/A	18-3559
75	75	1996-1998	E138600 - E345999	18-8900	N/A	N/A
75	75	1999	E345000 & UP	18-3057	N/A	N/A
85	85	1977-1988	All	18-3030	N/A	18-3559
85	85	1989	A, B	18-3030	N/A	18-3559
85	85	1989	C, E	18-3030	N/A	N/A
85	85	1989	D, F, G, H	18-3017	N/A	N/A
85	L-DRIVES	1985	A, B, C	18-3017	N/A	N/A
90	A, B, C, D	1991	E000001 - E039023	18-3017	18-3251	N/A
90	C	1992	E000001 - E039023	18-3017	18-3251	N/A
90	90	1983-1984	ALL	18-3030	N/A	N/A
90	90	1992-1994	E039024 - E093699	18-3017	18-3251	N/A
90	90	1995-1997	E093700 & UP	18-3056	18-3214	N/A
90	90 L-DRIVE	1991	N/A	18-3017	18-3251	N/A
90	90 / 90 L-DRIVE	1990	N/A	18-3017	18-3251	N/A
90	SPORT JET 90	1993-1994	E023150 - E066619	N/A	N/A	N/A
90	SPORT JET 90	1995-1996	E138325 - E138599	N/A	N/A	N/A
95	SPORT JET 95XR	1996-1997	E141089 & UP	N/A	N/A	N/A
100	100	1979-1981	ALL	18-3030	N/A	18-3559
100	100	1983-1984	ALL	18-3030	N/A	N/A
105	105	1977-1978	ALL	18-3030	N/A	18-3559
105	105	1982	ALL	18-3030	N/A	N/A
115	115	1977-1982	ALL	18-3030	N/A	18-3559
120 / 135	120 / 135	1977	ALL	18-3030	N/A	18-3559
120	1990A	1990	N/A	18-3017	18-3251	N/A
120	1991C	1991	N/A	18-3017	18-3251	N/A
120	1991D	1991	E000001 - E093699	18-3017	18-3251	N/A
120	1992C	1992	E000001 - E093699	18-3017	18-3251	N/A
120	1993-1994	1993-1994	E000001 - E093699	18-3017	18-3251	N/A
120	120	1995-1997	E093700 & UP	18-3056	18-3214	N/A
120	120 L-DRIVE	1990-1992	N/A	18-3017	18-3251	N/A
120	120 SPORT JET	1995-1997	E095088 - E138599	N/A	N/A	N/A
125	125	1981-1989	ALL	18-3030	N/A	18-3559 ②③
125	125	1988	C	18-3030	N/A	N/A
125	125 L-DRIVE	1989	N/A	18-3017	18-3251	18-3559
140	140	1978-1982	ALL	18-3030	N/A	18-3559
150	150	1989-1992	UP TO E065371	18-3017	18-3251	N/A
150	150	1993 & UP	E000001 - E093699	18-3017	18-3251	N/A

① Mercury lower unit ② Except model "c" for 1988 ③ 1989 "D" & "E" models

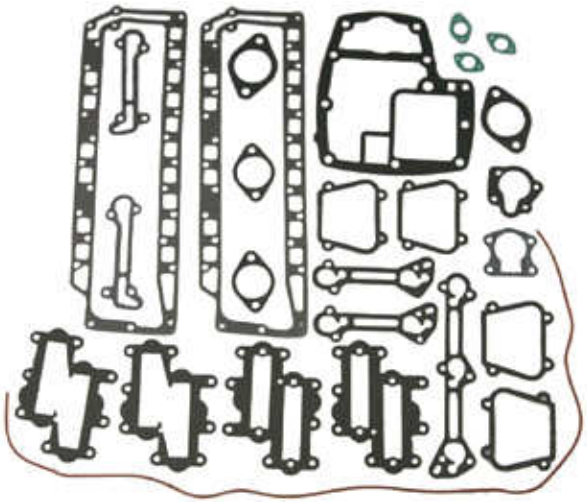


FORCE PISTON APPLICATION

Model / HP	CYL	Bore Size	PISTON	OEM Part #	RINGS	OEM Part #
				700-834794T3		
				FA691015		39-817869A1
40-50	2	3.312 / std.	18-4629	700-F694015	18-39010①	FA663260
				700-834794A4		39-817869A2
40-50	2	3.322 / .010	18-4630	700-FSA694015	—	FSA335260
				700-834794A5		39-817869A3
40-50	2	3.342 / .030	18-4631	700-818134A1	—	39-818110A1
						39-8204757A2
						FA528269
						FA528260
				700-834800A4		39-820457A1
40-50	2	3.375 / std	18-4632	700-819005A8	18-3998①	39-820457A2
				700-834800A5		
				700-819005A12		
40-50	2	3.385 / .010	18-4633	700-834800A2	—	39-820641A1
40-50	2	3.405 / .030	18-4634	700-834800A6	—	39-818129A2
				700-834794T3		
85-90 &				FA691015		39-817869A1
L-DRIVES	3	3.312 / std.	18-4629		18-39010①	FA663260
85-90 &				700-834794A4		39-817869A2
L-DRIVES	3	3.322 / .010	18-4630	700-FSA694015	—	FSA335260
85-90 &				700-834794A5		39-817869A3
L-DRIVES	3	3.342 / .030	18-4631	700-818134A1	—	39-818110A1

① Keystone Rings

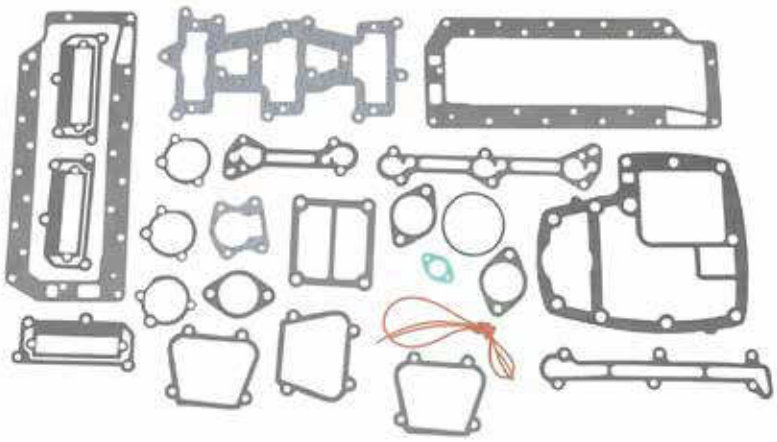
Model / HP	CYL	Bore Size	PISTON	OEM Part #	RINGS	OEM Part #
						39-8204757A2
						FA528269
						FA528260
90 L-DRIVE,				700-834800A4		39-820457A1
SPORT JET	3	3.375 / std	18-4632	700-819005A8	18-3998①	39-820457A2
				700-834800A5		
90 L-DRIVE &				700-819005A12		
SPORT JET	3	3.385 / .010	18-4633	700-834800A2	—	39-820641A1
90 L-DRIVE &						
SPORT JET	3	3.405 / .030	18-4634	700-834800A6	—	39-818129A2
				700-834794T3		
				FA691015		39-817869A1
120-150	4	3.312 / std.	18-4629	700-F694015	18-39010①	FA663260
				700-834794A4		39-817869A2
120-150	4	3.322 / .010	18-4630	700-FSA694015	—	FSA335260
				700-834794A5		39-817869A3
120-150	4	3.342 / .030	18-4631	700-818134A1	—	39-818110A1
						39-8204757A2
						FA528269
						FA528260
120 L-DRIVE,				700-834800A4		39-820457A1
SPORT JET	4	3.375 / std	18-4632	700-819005A8	18-3998①	39-820457A2
				700-834800A5		
120 L-DRIVE,				700-819005A12		
SPORT JET	4	3.385 / .010	18-4633	700-834800A2	—	39-820641A1
120 L-DRIVE,						
SPORT JET	4	3.405 / .030	18-4634	700-834800A6	—	39-818129A2



18-4312
POWERHEAD GASKET SET
Powerhead Gasket Sets Do Not Include Head Gaskets

— CONTAINS —

PART #	GASKET DESC.	O.E. #	QTY.
18-0968	Cyl. Drain Reed Plate	27-F84748-3	2
18-0861	Cyl. Drain Reed Plate	27-F85748-2	1
18-0869	Port Cover Gasket	27-F40223	4
18-0915	Deflector Plate	27-F406406	2
18-0854	Thermostat Cover	27-F476067	1
18-0958	Exhaust Plate	27F-372154	2
18-0960	Carburetor	27-F85906	2
18-0141	By-Pass	27-F85762	2
18-0315	Carburetor	27-F440906	2



18-4313
POWERHEAD GASKET SET
Powerhead Gasket Sets Do Not Include Head Gaskets

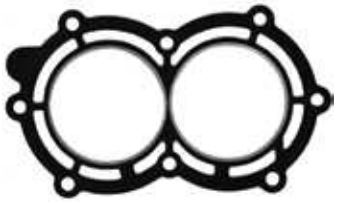
— CONTAINS —

PART #	GASKET DESC.	O.E. #	QTY.
18-0968	Cyl. Drain Reed Plate	27-F84748-3	1
18-0853	Manifold	27-F85159-1	1
18-0855	Carburetor Adapter Flange	27-F85168-1	3
18-0857	Cyl. Drain Cover	27-F85472-2	1
18-0861	Cyl. Drain Reed Plate	27-F85748-2	1
18-0869	Port Cover	27-F40223	2
18-0854	Thermostat Cover	27-F476067	1
18-0152	Intake	27F-481836	3
18-0119	Exhaust Port Plate	27-F85154	2
18-0114	Manifold End Cap	907761	1
18-7108	O-Ring	—	1
18-0960	Carburetor	27-F85906	3
18-0141	By-Pass	27-F85762	2
18-2534	Seal	184122-1	1

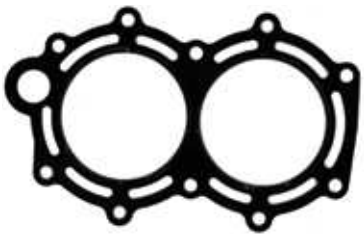
CHRYSLER POWERHEAD GASKET SET APPLICATION

HP	Years	Part #	HP	Years	Part #	HP	Years	Part #
45	1972-83 ①	—	85	1970-73, 1977-88	18-4313	115	1977-83	18-4312
50	1981-87	—	90	1974-77	18-4313	120	1971-77	18-4312
55	1972-76 ①	—	100	1979-81, 1983	18-4312	125	1983-88 ②	18-4312
70	1970-73, 1979-80	18-4313	105	1972-78, 1982	18-4312	130	1972	18-4312
75	1974-83	18-4313				135	1974-77	18-4312
						140	1978-83	18-4312

① Beginning mid year 1972 All BC, BE, HC & HE Models ② For 1988 A & B Models



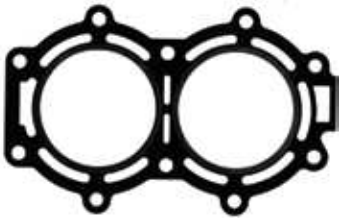
18-3851
HEAD GASKET
Replaces: 27-F286529-3
For: 9.9 and 15 HP



18-3852
HEAD GASKET
Replaces: 27-F513529
For: 25 and 35 HP



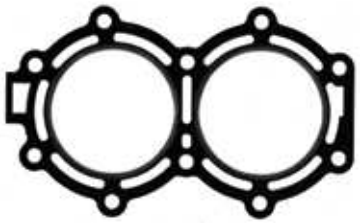
18-3853
HEAD GASKET
Replaces: 27-F691529-1
For: 45 and 50 HP



18-3854
HEAD GASKET
Replaces: 27-F658529
For: 50 HP



18-3855
HEAD GASKET
Replaces: 27-820438
For: 70, 75,85 and 90 HP



18-3856
HEAD GASKET
Replaces: 27-F201529-1
For: 1984-1987 "A" models 50 HP



18-3857
HEAD GASKET
Replaces: 27-824615/27-824615-2, F476529, F476529-1, F476529-2, 27-F476529-4
For: 100 thru 140 H.P.

HEAD GASKET APPLICATION

HP	Model/Year	Serial #	Part #
9.9/15	1984-92,A,B	N/A	18-3851
9.9/15	1992-98	E000001 & UP	18-3851
25	1989A,B	N/A	18-3852
35	1986-91,A,B,C	N/A	18-3852
40	1992C & 1992-99	E000001 & UP	18-3853
50	1990A,1989-92,B,C.D,Z	N/A	18-3853
50	1984-87,A	N/A	18-3856
50	1988-89,A /1987-88,B,C,D	N/A	18-3854
70	1991-92,B,C	N/A	18-3855
70	1992-95	E000001 & UP	18-3855
75	1996-99	E138600 & UP	18-3855
85	1984-89,A,L /1986-89,B,C,	N/A	18-3855
85	1986,M,N	N/A	18-3855
85	1985 L-DRIVE A,B,C	N/A	18-3855
85	1989,D,E,F,G,H	N/A	18-3855
90	1990-91,A,B,D	N/A	18-3855

HP	Model/Year	Serial #	Part #
90	1990-92,C,E	N/A	18-3855
90	1991-99	E000001 & UP	18-3855
90	1990-91 L-DRIVE,A,B,C,D	N/A	18-3855
90	1993-95 SPORT JET	E023150-E138599	18-3855
95	1996-97 SPORT JET XR	E141089 & UP	18-3855
120	1990-92,A,C	N/A	18-3857
120	1990-99	E000001 & UP	18-3857
120	1990-92,A,B,C,D L-DRIVE	N/A	18-3857
120	1995-99 SPORT JET,XR,XR2	N/A	18-3857
125	1983-89, A	N/A	18-3857
125	1986-89, B	N/A	18-3857
125	1988-89, C	N/A	18-3857
125	1989, D, E	N/A	18-3857
150	1989A-1992C		N/A
150	1989-1994	E000001-E093699	N/A

PKG. OF 2



18-0141
18-0141-9①
BYPASS GASKET
Replaces: 27-F85762

PKG. OF 2



18-0152
18-0152-9①
INTAKE GASKET
Replaces: 27-F481836

PKG. OF 2



18-0315
18-0315-9①
CARBURETOR GASKET
Replaces: 27-F440906

PKG. OF 2



18-0960
18-0960-9①
CARBURETOR MOUNTING GASKET
Replaces: 27-F85906



18-0314
CARBURETOR ADAPTER GASKET
Replaces: 27-828316, 27-F178168, F178168

PKG. OF 2



18-0855
18-0855-9①
CARBURETOR ADAPTER FLANGE GASKET
Replaces: 27-F85168-2

PKG. OF 2

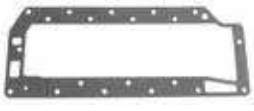


18-0915
DEFLECTOR PLATE GASKET
Replaces: 27-F406406



18-0861
CYLINDER DRAIN REED PLATE GASKET
Replaces: 27-F85748-2

PKG. OF 2



18-0119
18-0119-9①
EXHAUST PLATE GASKET
Replaces: 27-F85154-1



18-0958
EXHAUST PLATE GASKET
Replaces: 27-F372154-1



18-0962
EXHAUST PORT PLATE GASKET
Replaces: 27-F40154-4

PKG. OF 2



18-0869
18-0869-9①
PORT COVER GASKET
Replaces: 27-F40223

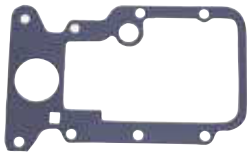
SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2



18-0115
18-0115-9①
POWERHEAD BASE GASKET
Replaces: 27-F307279-2



18-0154
LOWER EXHAUST CYLINDER GASKET
Replaces: 27-F40279-1

PKG. OF 2



18-0854
18-0854-9①
THERMOSTAT COVER GASKET
Replaces: 27-F476067

PKG. OF 2



18-0873
18-0873-9①
THERMOSTAT GASKET
Replaces: 27-F97067



18-0622
LOWER WEAR PLATE GASKET
Replaces: 27-19701

PKG. OF 2



18-0415
18-0415-9①
WATER PUMP GASKET
Replaces: 27-F523031

PKG. OF 2



18-0416
WEAR PLATE GASKET
Replaces: 27-828316, 27-F178168, F178168



18-0417
18-0417-9①
WATER PUMP GASKET
Replaces: 27-F84031

PKG. OF 2



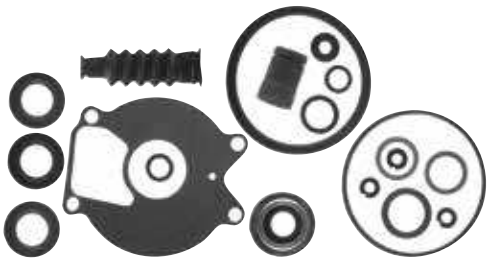
18-2534
SEAL (40")
Replaces: F184122-1



18-2370
BEARING CARRIER
Replaces: 19291A3
For: Force 40/50 HP (1995-99), 70 HP (1991-95), 75 HP (1996-98), Mercury/Mariner 30/40 HP 2 cyl (9854537-OP016999), 30/40 4-stroke (OG760300-up), 40/50 HP/30Jet 3 cyl (9973100-up), 60 HP 3 cyl (OD000750-up), 60 HP 4-stroke 9973100-up)



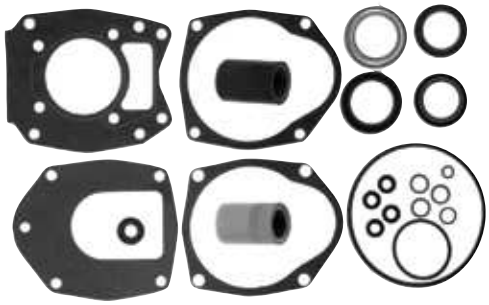
18-2375
DRAIN PLUG (MAGNET)
18-23751-9①
(Package of 50 without gasket)



18-2624
LOWER UNIT SEAL KIT
Replaces: 26-85090A2

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0579	Oil Seal	26-41131	1
18-0580	Oil Seal	26-41132	1
18-0586	Seal	26-99325	2
18-7419	O-Ring	25-69202	1
18-2562	Gear Hsg to Face Plate Gasket	27-99326-1	1
18-2945	Washer	12-20260	2
18-2742	Boot	85552	1
18-2560	Washer	12-86645	2
18-7135	O-Ring	25-35276	1
18-7956	O-Ring	25-85549	1
18-7100	O-Ring	25-85594	1
18-7959	O-Ring	25-99691	1



18-2626
LOWER UNIT SEAL KIT
Replaces: 26-43035A4

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0522	Oil Seal	26-43036	1
18-0583	Oil Seal	26-43035	1
18-2002	Oil Seal	26-76868	1
18-2053	Oil Seal	26-70081	1
18-2054	Oil Seal	26-816464	1
18-2563	Face Plate to Water Pump Cover Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Hsg Gasket	27-43047-2	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Washer	12-19183	3
18-4261	Washer	19643	1
18-7198	O-Ring	25-45710	1

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

APPLICATION FOR SEAL KITS ON PAGE 261



18-2629
LOWER UNIT SEAL KIT
Replaces: 26-85090A1



18-2630
LOWER UNIT SEAL KIT
Replaces: FK1060



18-2631
LOWER UNIT SEAL KIT
Replaces: FK1061



18-2632
LOWER UNIT SEAL KIT
Replaces: FK1063-2

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-2244	Washer	10-79953A2	3
18-7127	O-Ring	25-F84305	1
18-0500	Seal	26-817472	1
18-0512	Seal	26-F84307-1	1
18-7169	O-Ring	25-F24278	1
18-7176	O-Ring	25-90011	1
18-7467	O-Ring	25-54030	1
18-7141	O-Ring	802047	1



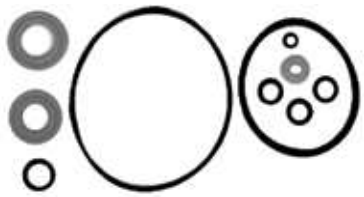
18-2633
LOWER UNIT SEAL KIT
Replaces: FK1127



18-2635
LOWER UNIT SEAL KIT
Replaces: 26-814669A2

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-0622	Lower Wear Plate Gasket	27-19701	1
18-2051	Seal	26-69188	1
18-2052	Seal	26-69189	1
18-2945	Washer	12-19183	3
18-7168	O-Ring	25-48171	2
18-7173	O-Ring	25-30224	1
18-7950	O-Ring	25-45258	1



18-2636
LOWER UNIT SEAL KIT
Replaces: 26-820645A1

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-0502	Seal	26-819396	1
18-0503	Seal	26-F40307-2	1
18-2945	Washer	12-19183	2
18-7116	O-Ring	25-62704	1
18-7134	O-Ring	25-F40342	1
18-7141	O-Ring	25-25007	1
18-7952	O-Ring	25-88657	1



18-2637-1
LOWER UNIT SEAL KIT
Replaces: FK1064

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-0592	Seal	26-F318307	1
18-2945	Washer	12-19183	2
18-7149	O-Ring	25-525555	1
18-7171	O-Ring	25-F525305	1
18-7191	O-Ring	25-F474342	1



18-2638
LOWER UNIT SEAL KIT
Replaces: FK1065

— CONTAINS —

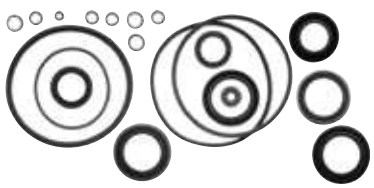
PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-0584	Seal	26-66022, 26-F346118	1
18-0593	Seal	26-F901307-2	2
18-0623	Lower Unit Gasket	27-F286555	1
18-2945	Washer	12-19183	3
18-7138	O-Ring	25-F455305	1



18-2639
LOWER UNIT SEAL KIT
Replaces: FK1068

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0584	Seal	26-66022	1
18-2945	Washer	12-19183	2
18-7134	O-Ring	25-F498618	1
18-7141	O-Ring	25-25007	1
18-7176	O-Ring	25-90011	1



18-2640
LOWER UNIT SEAL KIT
Replaces: FK1203-1

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-2014	Seal	26-F694305	1
18-2076	Seal	26-12224	1
18-2077	Seal	26-14077	1
18-2945	Washer	12-19183	3
18-7426	Grommet	25-30271	1
18-7127	O-Ring	25-F84305	1
18-7134	O-Ring	25-F498618	1
18-7169	O-Ring	25-F24278	1
18-7176	O-Ring	25-F74305	1
18-7413	O-Ring	25-62702	4



18-2697-1
LOWER UNIT SEAL KIT
Replaces: 26-41365A3

— CONTAINS —

PART #	DESC.	O.E.#	QTY.
18-0581	Oil Seal	26-41365	2
18-0584	Oil Seal	26-66022	1
18-0585	Oil Seal	26-821928	1
18-0586	Oil Seal	26-99325	1
18-2728	Water Tube Seal	26-42102-1	1
18-2945	Washer	12-19183	2
18-3149	Water Pump Base	46-42040A5	1
18-4261	Washer	19643	1
18-7162	O-Ring	25-33145	1

APPLICATION ON NEXT PAGE

CHRYSLER/FORCE LOWER UNIT SEAL KIT APPLICATION

Model/HP	Year	Seal Kit	Model/HP	Year	Seal Kit	Model/HP	Year	Seal Kit	Model/HP	Year	Seal Kit
6/7.5	1978-Up	18-2637	35 B	1989-91	18-2636	75	1975-79	18-2631	105	1979-83	18-2632
9.9/15	1997 & prior	18-2638	40	1992-94	18-2636	75	1980-83	18-2632	120	1990-94	18-2640
9.9/15	1998	18-2697-1	50	1984-94	18-2636	75	1996-98	18-2635	120	1995-99	18-2626
20/25	1972-78	18-2639	55	1972 1/2-1974	18-2636	75	1999	18-2626	125 ③	1983-89	18-2632
25	1989	18-2636	55 ②	1978-82	18-2630	85	1980-89	18-2632	125 D & E	1989	18-2640
25	1996-97	18-2624	55 ①	1983	18-2633	85 L Drive	1989	18-2640	125 L Drive	1989	18-2640
25	1998	18-2629	60 ②	1984 & Prior	18-2630	90	1974-77	18-2631	150	1989-94	18-2640
35	1970-72	18-2630	60 ①	1985	18-2633	90	1983	18-2632			
35	1972 1/2	18-2636	65 ①	All	18-2633	90	1990-94	18-2640			
35	1973	18-2630	70	1970-73	18-2631	90	1995-99	18-2626			
35	1974-75	18-2636	70	1979	18-2631	90 L Drive	1990-91	18-2640			
35	1986-91	18-2639	70	1991-95	18-2635	105	1970-76	18-2631			

① With one piece lower units
② With two piece lower units
③ 1989 A,B,C Models Only

⑥18-3701D

Display Package



18-3701
PROP NUT KIT
— CONTAINS —

Part #	O.E. #	Description	QTY.
18-3200	F697140	Tab Washer	2
18-3700	F7000	Prop Nut	1

PROP NUT & TAB WASHER APPLICATION

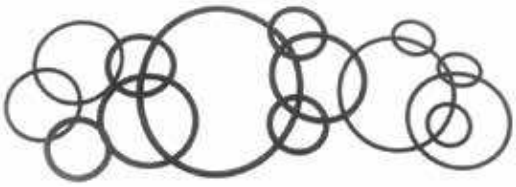
HP	Year	Model Type	Tab Washer	Prop Nut	Prop Nut Kit
90 ④	1990	A	—	18-3700	—
90	1990	B, C	18-3200	18-3700	18-3701
90	1991	ALL	18-3200	18-3700	18-3701
90 L-Drive	1990	C	18-3200	18-3700	18-3701
90 L-Drive	1991	ALL	18-3200	18-3700	18-3701
120	1990	A	—	18-3700	—
120	1990	B,C	18-3200	18-3700	18-3701
120	1991	ALL	18-3200	18-3700	18-3701
120 L-Drive	1990	ALL	18-3200	18-3700	18-3701
120 L-Drive	1991	B,D	18-3200	18-3700	18-3701
125 L-Drive	1989	ALL	—	18-3700	—
150	1989	ALL	—	18-3700	—
150	1990	A	—	18-3700	—
150	1990	B, C, D	18-3200	18-3700	18-3701
150	1991	ALL	18-3200	18-3700	18-3701

④ 903F90A, X90A, 908F90A, X90A Models only.



18-4446
PROP WRENCH KIT
(18-4444 Wrench Only)
— CONTAINS —

Part #	Desc.	QTY.
18-3200	Tab Washer	2
18-3700	Prop Nut	1
18-4444	Prop Wrench	1



O-RINGS

PART NO.	O.E. NO.	DIMENSIONS (IN) I.D.	DIMENSIONS (IN) WIDTH
18-7120	25-F498618	.215	.065
18-7127	25-F84305	3.315	.135
18-7134 ●⑦	25-F40342	.500	.100
18-7169 ●⑦	25-F24278	3.500	.135
18-7176 ●⑦	25-F74305	2.160	.100
18-7457	25-F455305	1.799	.103
18-7950	25-45258	9.843	.984
18-7952 ●⑦	25-88657	2.4803	.1378
18-7956 ●⑦	25-85549	2.4803	.1969
18-7100 ●⑦	25-85594	.2362	.1575

● PKG OF 5

NEW



18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with integral tilt/trim.



OIL SEALS

Part No.	O.E. No.	Part No.	O.E. No.	Part No.	O.E. No.
18-0500	26-817472	18-0579	26-41131	18-0592	26-F318307
18-0501	26-819394	18-0580	26-41132	18-0593	26-F901307-2
18-0502	26-819396	18-0583	26-43035	18-8347	26-816464-1
18-0503	26-F40307-2	18-0584	26-66022, 26-F346118	18-8354	26-828627
18-0512	26-F84307-1	18-0586	26-99325		

⑥ Items ending in "D" are Display Packaged - Regular number is Non-Display
⑦ This product is priced per piece. To order priced per package, please add -9 to the part number.

Honda Model Number Identification

	Manufacturer	Horse-power	Model Year	Shaft Length	Steering System	Market
BF2	BF = Honda	EX: 2	DX = 1999 DY = 2000 D1 = 2001 D2 = 2002 D3 = 2003 D4 = 2004 D5 = 2005 D6 = 2006 DK0 = 2007-up	S = 15" L = 20"	H = Throttle Grip C = Centrifugal Clutch	A = American

EXAMPLE: BF2D1SCHA = Honda, 2 HP, 2001 Model, 15", Centrifugal Clutch w/Throttle Grip, American

	Manufacturer	Special Features	Horse-power	Model Year	Shaft Length	Steering System	Starter	Market
BF5-BF20	BF = Honda	P = High Thrust Propeller = Standard Propeller	EX: 5 20	D1 = 2001 D2 = 2002 D3 = 2003 D4 = 2004 D5 = 2005 D6 = 2006 DK0 = 2007-up	S = 15" L = 20" XL = 25"	H = Throttle Grip C = Centrifugal Clutch	S = Electric = Manual T = Electric w/ Power Tilt	A = American

EXAMPLE: BFP5D1LHSA = Honda, High Thrust Prop., 5 HP, 2001 Model, 20", Throttle Grip, Elec. Start, American

	Manufacturer	Horse-power	Model Year	Shaft Length	Steering System	Tilt & Trim	Market
BF25-BF225	BF = Honda	EX: 25 115 225	AX = 1999 AY = 2000 A1 = 2001 A2 = 2002 A3 = 2003 A4 = 2004 A5 = 2005 A6 = 2006 K0 = 2007-up	S = 15" L = 20" X = 25" XX = 30"	R = Remote Control H = Tiller Handle	T = Tilt & Trim = Manual Tilt J = Jet Drive	A = American

EXAMPLE: BF25A1LRTA = Honda, 25 HP, 2001 Model, 20", Remote Control, Tilt & Trim, American

NOTE: After the 2006 model year Honda Marine dropped specific year designations.



18-7494
COIL
Replaces: 30520-PNA-007
Fits: 130/ 135/ 150/ 105 jet/ & 150 HP VTEC 1998-2007



18-23251
IGNITION COIL
Replaces: 30520-PWC-003
Fits: BF75(2007 & Up), BF90(2007 & Up)

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL



18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete with Terminal Connector



18-5752
UNIVERSAL
SPARK PLUG BOOT
(8mm)



18-25200
SENSOR, CAMSHAFT
Replaces: 37500-PNB-003
Fits: 75 hp MFI



18-25201
SENSOR, CAMSHAFT
Replaces: 37510-PNB-003
BF115(2007 & Up), BF135(2004 & Up), BF150(2004 & Up)

① Priced per Package

NEW



18-6475
ALTERNATOR
Replaces: 31630-ZW5-003
Fits: BF115 (1999 & Up), BF130 (1999-2004)

NEW



18-6476
ALTERNATOR
Replaces: 31630-ZY6-003
Fits: BF135 & BF150 (2004 & Up)



18-6433
OUTBOARD STARTER
Replaces: 31200-ZV5-013
Fits:40 H.P. (1999-UP)



18-6445
STARTER
Replaces: Honda 31200-ZW9-802
Fits: 8 & 9.9HP (2001 & Up)



18-6959
STARTER
Replaces: 31200-ZY6-003, 31200-ZY9-003, 31200-ZY9A-0031,
Fits: 75-150HP 2004-2010



18-15061
OUTBOARD STARTER
Replaces: Honda 31200-ZW1-004
Fits: BF75-90(1997-06)



18-6258
TILT/TRIM MOTOR
Replaces: 36120-ZV5-821
Fits:BF35,BF40,BF45,BF50 (1992-2002)



18-6793
TRIM MOTOR
Replaces: 36120-ZV5-822
Fits: 40,50 H.P. (2002-03)



18-6865
COMPLETE TRIM ASSEMBLY
Replaces:
Honda Universal
Fits: Engines with 3-Ram Trim Assembly, 115-225HP Johnson/Evinrude Engines



18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

FUEL WATER SEPARATORS







Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Honda #	Description
18-7947	17670-ZW1-030GH	Spin on Replacement Filter
18-7948	17670-ZW1-801AH	Spin on Replacement Filter
18-7720	16900-SR3-004	Fuel Filter
18-7786	16900-SA5-004	Fuel Filter Kit
18-7785	16010-ST5-993	Fuel Filter Kit



18-79908
FUEL FILTER
Replaces: 16911-ZY3-010
BF90(2007 & Up), BF115(1997 & Below, 2002 & Up), BF130(2002-04), BF135(2004 & Up), BF150(2004 & Up), BF175(2007 & Up), BF200(2002 & Up), BF225(2002 & Up), BF250(1997 & Below)



18-7657
OXYGEN SENSOR
Replaces: 35655-ZY3-013



18-7658
OXYGEN SENSOR
Replaces: 35655-ZY9-003



18-7659
OXYGEN SENSOR
Replaces: 35668-ZY6-003

9' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-81042EP-1 ***SILVERADO 4000 Premium*** **OE# 17700-ZW9-010 17700-ZW9-020**



18-80400
TANK CONNECTOR
(SOLD SEPARATELY)

18-80401
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-80403
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Honda Fuel Application: 8, 9.9, 15, 25, 30, 40, 50, 75, 90, 115, 130 HP (2001-02)



18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Replaces: 174512
Large capacity bulb



18-38008
FUEL CONNECTOR
Replaces: 17660-ZV5-902
Fits: 3/8" hose barb, Use with 18-80406



18-80401
FUEL CONNECTOR
Female hose connector, new style, 3/8" hose, Will not interchange with OE's 5/16" hose assemblies.
Mates with 18-80400, tank outlet



18-80403
FUEL CONNECTOR
Female 3/8 hose connector with rectangular locking post, Will not interchange with OE's 5/16" hose assemblies. For late model engine: For use with our 18-81042 fuel hose assembly, motor end.
Mates with 18-80407



18-80400
TANK CONNECTOR
Replaces: 16977-ZV5-A00
Male tank outlet, new style, 1/4"NPT, nickel plated brass. Male connector, for fuel tank.
Mates with 18-80401



18-80406
FUEL CONNECTOR
Replaces: 16977-ZV5-900
Male tank outlet, old style, 1/4" NPT.



18-80407
FUEL CONNECTOR
Replaces: 17710-ZW9-033
5/16 with interlocking post
Fits: BF8-BF130 (2003)
Mates with 18-80403, 18-80408



18-80408
FUEL CONNECTOR
Replaces: 17650-ZW9-003
Female 5/16" connector with rectangular locking post. Fits late model engines
Mates with 18-80407



18-80420
FUEL CONNECTOR
Replaces:17650-921-003ZB
Fits: BF5/BF8A 2001 and earlier
Mates with 17710-881-00ZA

✱ Tanks and Engines for picture purpose only.

FUEL FILTERS



Part No.	OE No.
18-8225	16910-GB2-005
18-8226	16910-ZV4-015

New



18-79909
FUEL FILTER
Replaces: 16901-ZY3-003
Fits: BF115D LA, BF115D XA, BF115D XCA, BF115DK1 LA, BF115DK1 XA, BF115DK1 XCA, BF135A4 LA, BF135A4 XA, BF135A4 XCA, BF135A5 LA, BF135A5 XA, BF135A5 XCA, BF135A6 LA, BF135A^ XA, BF135A6 XCA, BF135AK0 LA, BF135AK0 XA, BF135QK0 XCA, BF135AK2 LA, BF135AK2 XA, BF135AK2 XCA, BF150A4 LA, BF150 4 XA, BF150A4 XCA, BF150A5 LA, BF150A5 XA, BF150A4 XCA, BF150A5 LA, BF150A5 XA, BF150A5 XCA, BF150A6 LA, BF150A6 XA, BF150A6 XCA, BF150AK0 LA, BF150AK0 LA, BF150AK0 XA, BF150AK0 XCA, BF175AK1 LA, BF175AK1 XA, BF175AK1 XCA, BF175AK2 LA, BF175AK2 XA, BF175AK2 XCA, BF200A2 LA, BF200A2 XA, BF200A2 XCA, BF200A2 XXA, BF200A2 XXCA, BF200A3 LA, BF200A3 XA, BF200A3 XCA, BF200A3 XXA, BF200A3 XXCA, BF200A4 LA, BF200A4 XA, BF200A4 XCA, BF200A4 XXA, BF200A4 XXCA, BF200A5 LA, BF200A5 XA, BF200A5 XXA, BF200 A5 XXCA, BF200A6 LA, BF200 A6 XA, BF200A6 XCA, BF200 A6 XXA, BF200AK0 LA, BF200AK0 XA, BF200AK0 XCA, BF200AK1 LA, BF200 AK1 XA, BF200AK1 XCA, BF200AK2 LA, BF200AK2 XA, BF200AK2 XCA



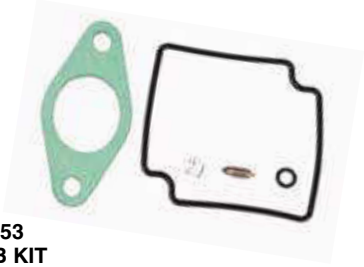
18-7050
CARB KIT
Replaces: Honda Kit 1
Fits: BF9.9(2000 & below), BF15(2002 & below)



18-7051
CARB KIT
Replaces: Honda Kit 2
Fits: BF9.9(2001 & Up), BF15(2003 & Up)



18-7052
CARB KIT
Replaces: Honda Kit 3
Fits: BF75(1997 & Up), BF90(1997 & Up)



18-7053
CARB KIT
Replaces: Honda Kit 4
Fits: BF8(2001 & Up), BF9.9(All), BF15(All), BF20(2003 & Up), BF25(All), BF30(All), BF35(1997), BF40(All), BF45(1997), BF50(All), BF75(1997 & Up), BF90(1997 & Up)



18-7047
NEEDLE VALVE
Replaces: Honda 16011-ZV4-005
Fits: BF8(2001 & Up), BF9.9(All), BF15(All), BF20(2003 & Up), BF25(All), BF30(All), BF35(1997), BF40(All), BF45(1997), BF50(All), BF75(1997 & Up), BF90(1997 & Up)



18-7048
NEEDLE VALVE
Replaces: Honda 16011-881-741
Fits: BF5(2003 & below), BF8(All), BF75(1997 & below), BF100(1997 & below)



18-3627
THERMOSTAT
Replaces: 19300-881-761
For: BF5A1, BF5A2, BF5A3, BF5A4, BF5A5, BF5A6, BF5AH, BF5AK, BF5AK0, BF5AM, BF5AW, BF5AX, BF5AY, BF8A3, BF8A4, BF8A5, BF8A6, BF8AH, BF8AK, BF8AK0, BF8AM, BF8AW, BF8AX, BF8AY, BF9.9AH, BF9.9AK, BF9.9AM, BF9.9AW, BF9.9AX, BF9.9AY, BF15A1, BF15A2, BF15AH, BF15AK, BF15AM, BF15AW, BF15AX, BF15AY, BF50F, BF75E, BF75F, BF100E, BF100F
52°C



18-3628
THERMOSTAT
Replaces: 19300-ZW9-003
For: BF8D1, BF8D2, BF8D3BF15D3, BF15D4, BF15D5, BF15D6, BF15DK0, BF20D3, BF20D4, BF20D5, BF20D6, BF20DK0, BF25D4, BF25D5, BF25D6, BF25DK0, BF30D4, BF30D5, BF30D6, BF30DK0, BF40A4, BF40A5, BF40A6, BF40AK0, BF40D, BF50A4, BF50A5, BF50A6, BF50AK0, BF50D, BF60A, BFP60A, BF75DK0, BF90DK0, BF200A2, BF225A2
60°C



18-3629
THERMOSTAT
Replaces: 19300-881-741
For: BF8AM, BF8AW, BF8AX, BF8AY, BF8A3, BF8A4, BF8A5, BF8A6, BF8AK0, BF75, BF75A, BF75B, BF75C, BF75D, BF75E, BF75F, BF75K1, BF75K2, BF75K3, BF75Z, BF100, BF100A, BF100B, BF100C, BF100D, BF100E, BF100F, BF100Z
62°C



18-3630
THERMOSTAT
Replaces: 19300-ZV5-043
For: BF25A, BF25A1, BF25A2, BF25A3, BF25AW, BF25AX, BF25AY, BF30A, BF30A1, BF30A2, BF30A3, BF30AW, BF30AX, BF30AY, BF35AM, BF40A, BF40A1, BF40A2, BF40A3, BF40AW, BF40AX, BF40AY, BF45AM, BF50A, BF50A1, BF50A2, BF50A3, BF50AW, BF50AX, BF50AY, BF75A1, BF75A2, BF75A3, BF75A4, BF75A6, BF75AT, BF75AW, BF75AX, BF75AY, BF90A1, BF115A1, BF115A2, BF115AX, BF115AY, BF130A1, BF130A2, BF130AX, BF130AY
72°C



18-3031
IMPELLER
Replaces: 19210-ZY3-003
Fits:BF200 & BF225 (2002 & Up)



18-3100
IMPELLER
Replaces: 19210-ZW9-013, 19210-ZW9-003
Fits:BF8D/9.9D short, long shaft

① Discount shop pack of 10 - Priced per package



18-3056
18-3056-10②
IMPELLER
Replaces: 19210-ZW1-003
For: 75-90 HP



18-3245
IMPELLER
Replaces: 19210-881-A01, 19210-881-A02
For: 5, 7.5, 8, 10 HP



18-32455
IMPELLER
Replaces: 19210-ZW9-A32
For: Honda 8 & 9.9 (2001 & Up); Honda 15 & 20 (2003 & Up)



18-3246
IMPELLER
Replaces: 19210-ZV4-013
For: BF9.9, BF15, AH, AK, AM, AW Series # 14ZV40M



18-3247
IMPELLER
Replaces: 19210-ZV4-651
For: 8, 9.9, 15 HP



18-3248
IMPELLER
Replaces: 19210-ZV5-003
For: 35, 40, 45, 50 HP



18-3249
IMPELLER
Replaces:
19210-ZV7-003
For: 25, 30 HP



18-3250
IMPELLER
Replaces:
19210-ZW1-B04
For: 75, 90, 115, 130 HP



18-3268
IMPELLER KEY
Replaces:
90752-ZV4-650
Fits: BF9.9A, BF15A



18-3269
IMPELLER KEY
Replaces:
90752-ZV7-000
Fits: BF25, BF30



18-3270
IMPELLER KEY
Replaces:
90752-ZV5-003
Fits: BF35, BF40, BF45, BF50



18-3271
IMPELLER KEY
Replaces:
90752-ZW1-B02
Fits: BF75-BF90 AX & Up, BF115, BF130



18-3273
IMPELLER KEY
Replaces:
90752-ZY3-003
Fits: BF200, BF225



18-3122
IMPELLER PLATE
Replaces:
19231-ZW1-003
For: 75-90 HP



18-3187
IMPELLER REPAIR KIT
Replaces: 06192-ZW1-305
Fits:BF75-90, (1996-98)
Includes impeller **18-3056**

①**18-3214D**



18-3214
WATER PUMP KIT
Replaces: 19021-ZW1-003
For: BF 70/BF 90 1996-98
Includes impeller **18-3056**



18-3278
WATER PUMP SERVICE KIT
Replaces: 06192-ZV1-C00
Fits: BF5
Includes impeller **18-3245**



18-3279
WATER PUMP SERVICE KIT
Replaces: 06192-881-C00
Fits: BF8A (USA)
Includes impeller **18-3245**



18-3280
WATER PUMP SERVICE KIT
Replaces: 06192-ZV4-000
Fits: BF9.9A/BF15A
Includes impeller **18-3247**

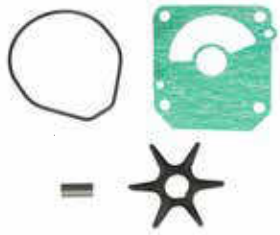
① Items ending in "D" are Display Packaged - Regular number is Non-Display • ② Discount shop pack of 10 - Priced per package



18-3281
WATER PUMP SERVICE KIT
Replaces: 06192-ZV7-000
Fits: BF25/30
Includes impeller **18-3249**



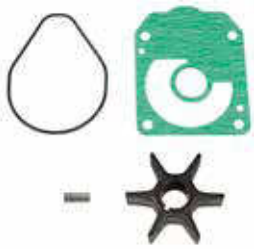
18-3282
WATER PUMP SERVICE KIT
Replaces: 06192-ZV5-003
Fits: BF35/45, BF40/50
Includes impeller **18-3248**



18-3283
WATER PUMP SERVICE KIT
Replaces: 06192-ZW1-000
Fits: BF115/130, BF75/90 AX & Later
Includes impeller **18-3250**



18-3284
WATER PUMP SERVICE KIT
Replaces: 06192-ZY6-000
Fits: BF135 / BF150
Includes impeller **18-3250**



18-3285
WATER PUMP SERVICE KIT
Replace: 06192-ZY3-000
Fits: BF200/225
Includes impeller **18-3031**



18-2495
WATER PUMP GASKET
Replace: 19232-ZV4-610
Fits: BF9.9A, BF15A



18-2496
WATER PUMP GASKET
Replace: 19233-ZV5-000
Fits: BF25, BF30



18-2499
WATER PUMP GASKET
Replace: 19234-ZY3-000
Fits: BF200, BF225



18-2524
WATER PUMP GASKET
Replace: 19232-ZV1-A10
Fits: BF5



18-2608
WATER PUMP GASKET
Replace: 19232-881-850
Fits: BF8A



18-2609
WATER PUMP GASKET
Replace: 19234-881-850
Fits: BF8A



18-0176
WATER PUMP GASKET
Replace: 19242-ZV5-000

PKG. OF 2



18-2563
18-2563-9①
IMPELLER GASKET
Replaces: 19232-ZW1-003

PKG. OF 2



18-2564
18-2564-9①
IMPELLER GASKET
Replaces: 19234-ZW1-003

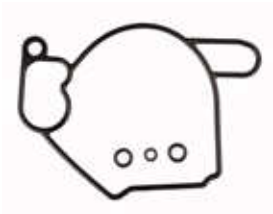
PKG. OF 2



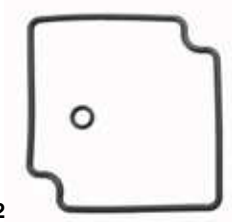
18-2565
18-2565-9①
IMPELLER GASKET
Replaces: 19242-ZW1-003



18-2480
GASKET SET
Replace: Honda 16010-ZV4-005
Fits: BF8(2001), BF9.9(2001 & below), BF15(2002 & below), BF25(All), BF30(All), BF35(1997), BF40(All), BF45(1997), BF50(All), BF75(1997-06), BF90(1997-06)



18-2481
GASKET SET
Replace: Honda 16010-ZW9-003
Fits: BF8(2002 & Up), BF9.9(2002 & Up), BF15(2003 & Up), BF20(2003 & Up)



18-2482
GASKET SET
Replace: Honda 16010-881-003
Fits: BF5(2003 & below), BF8(2000 & below, 2003 & Up), BF50(1996 & below), BF75(1996 & below), BF100(1996 & below)



18-2470
CARB MOUNTING GASKET
Replace: Honda 16221-ZV4-610
Fits: BF9.9 (2000 & below), BF15 (2002 & below)



18-2471
CARB MOUNTING GASKET
Replace: Honda 16221-ZW9-000
BF8(2001 & Up), BF9.9(2001 & Up)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced Per Package



18-2472
CARB MOUNTING GASKET
Replace: Honda 16221-ZW1-000
Fits: BF75(1997-06), BF90(1997-06)



18-2473
CARB MOUNTING GASKET
Replace: Honda 16201-881-850
Fits: BF8(2000 & below, 2003 & Up), BF75(1996 & below), BF100(1996 & below)

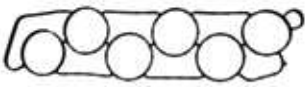
PKG. OF 2



18-2945
18-2945-9①
18-29451-9①
(PKG. OF 50)
DRAIN SCREW GASKET
Used with 18-2244 Drain Screw



18-0300
INTAKE MANIFOLD GASKET
Replaces: 17105-ZY6-000
Fits: BF135-BF150



18-0390
INTAKE MANIFOLD GASKET
Replaces: 17105-ZY3-004
Fits: BF200-BF225 (2002 and UP)



18-0248
INTAKE MANIFOLD GASKET
Replaces: 17151-ZW5-000



18-0382
THROTTLE BODY GASKET
Replaces: 17109-ZY6-000
Fits: -BF75-BF150



18-0396
THROTTLE BODY GASKET
Replaces: 17109-ZY3-004
Fits: BF200-BF225 (2002 & UP)



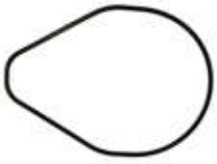
18-0737
THROTTLE BODY GASKET
Replaces: 16176-P0A-004



18-3288
SEAL
Replace: 91252-ZV1-003
Fits: BF5



18-8298
SEAL
Replaces: 91252-935-004
Fits: BF8A



18-8299
MOLDED RUBBER SEAL (O-Ring Material)
Replace: 91356-ZY3-003
Fits: BF200, BF225



18-1156
FORWARD GEAR BEARING
Replaces: 91051-ZW1-003



18-1157
FORWARD GEAR INNER BEARING
Replaces: 91057-ZW1-003



18-1158
CARRIER BEARING
Replaces: 91053-ZW1-003



18-7909
OIL FILTER
Replaces:15400-POH-305PE, 15400-POH-305, 15400-ZJI-004, 15400-PLM-A01PE
(Application on next page)



18-7913
OIL FILTER
Replaces: 15400-PFB-014
(Application on next page)



18-7911-1
OIL FILTER
Replaces: 15400-PFB-007
(Application on next page)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

Models	Years	SS Number	Replace	Part #
BF8D, BFP8D	2001-Current	15400-PFB-004	15400-PFB-014	18-7913
BF9D, BFP9D	2001-Current	15400-PM3-004	15400-PFB-014	18-7913
BF15D, BFP15D	2003-Current	15400-PM3-405	15400-PFB-014	18-7913
BF20D	2003-Current	15400-PJ7-015	15400-PFB-014	18-7913
BF25A	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF30A	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF35AM	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF40A	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF45AM	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF50A	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913

Models	Years	SS Number	Replace	Part #
BF25	1999-Current	15400-ZW4-003	15400-PFB-007	18-7911-1
BF30	1999-Current	15400-ZW4-003	15400-PFB-007	18-7911-1
BF40	1999-Current	15400-ZW4-003	15400-PFB-007	18-7911-1
BF50	1999-Current	15400-ZW4-003	15400-PFB-007	18-7911-1
BF75, BF90	1997-Current	15400-P0H-305PE	15400-PLM-A01PE	18-7909
BF115, BF130	1999-Current	15400-P0H-305	15400-PLM-A01PE	18-7909
BF135, BF150	2004-Current	15400-ZJ1-004	15400-PLM-A01PE	18-7909
BF200, BF225	2002-Current	15400-ZJ1-999AH	15400-PLM-A01PE	18-7909

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.



18-2448
LOWER UNIT FILL/DRAIN KIT
• M8 - 1.25 thread
Fits: Yamaha, Nissan/Tohatsu, & Honda Lower Units



③ **18-6025**
ANODE
Replaces: 41107-ZV5-00
For use on extension cases: BF25, BF30, BF35, BF40, BF45, BF50 (1997-Up)



③ **18-6068**
ANODE
Replaces: 41109-ZW1-003
BF75-BF90 (1997-98)



② **18-6241**
③ **18-6011**
① **18-6011A**
ANODE
Replaces: 41107-ZW1-003ZA
BF75-BF90 (1997-98)

PKG. OF 10



18-3200
18-3200-9④
TAB WASHER
Replaces: 90508-ZW1-003
For: 75-90 HP

⑤**18-3701D** Display Package



18-3701
PROP NUT KIT
— CONTAINS —

Part #	O.E. #	Description
18-3200	90508-ZW1-003	Tab Washer
18-3700	90301-ZW1-003	Prop Nut

New



18-79989
TRAILERING STICKS
Fits: Fits: Most outboards over 150hp with integral tilt/trim.

PKG. OF 5

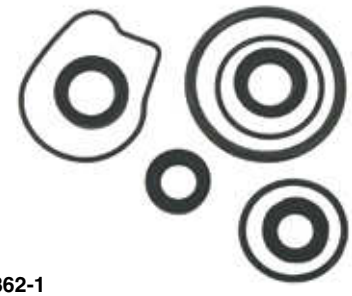


18-7198
18-7198-9④
O-RING
Replaces: 91353-ZW1-003



OIL SEALS

Part #	Description	O.E. #
18-0522	Drive Shaft	91254-ZW1-003
18-0583	Drive Shaft	91251-ZW1-003
18-2002	Prop Shaft	91252-ZW1-003
18-2053	Prop Shaft	91255-ZW1-003
18-2054	Shift Shaft	91253-ZW1-003



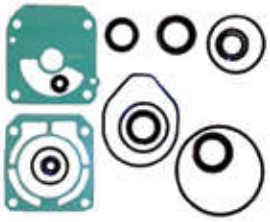
18-8362-1
LOWER UNIT SEAL KIT
For: Series 14ZV50M



18-8363
LOWER UNIT SEAL KIT



18-8365
LOWER UNIT SEAL KIT



18-8366
LOWER UNIT SEAL KIT

LOWER UNIT SEAL KIT APPLICATION

HP/Model	Part #
BF9.9, BF15	**18-8363**
BF35AM, BF45AM, BF40A, BF40AW, BF40AX, BF50A, BF50AW, BF50AX	**18-8362-1**
BF75, BF90	**18-8366**
BF115, BF130	18-8365

SEE PAGES 176-205 FOR ADDITIONAL OIL FILTER INFORMATION
① Aluminum ② Magnesium ③ Zinc ④ Priced per Package
⑤ Items ending in "D" are Display Packaged - Regular number is Non-Display

Johnson/Evinrude Model Identification

Outboards 1980-1998

Model Variation	Style	Horse-power	Design Feature	Shaft Length	Year Built
A = Australia B = Belgium C = Canada H = Hong Kong S = South Africa T = Tracker V = Boat Builder	J = Johnson E = Evinrude C = Commercial V = Quiet Rider	Example: 20 40 200	AE = Elec. Start - Alaska AR = Rope Start - Alaska BA = AC Lighting - Rope Start BE = Belgium Derated - Elec. Start BF = Belgium Derated - Rope Start BG = Belgium Derated - Rope Start BI = Belgium Derated - Rope Start BR = Euro Rope Start C = Counter Rotation CE = Canada Derated - Elec. Start CR = Canada Derated - Rope Start D = Remote Electric DE = Derated - Elec. Start DR = Derated - Rope Start DT = Derated - Elec. Start/Trim & Tilt E = Elec. Start ER = Elec. Start - Sport Styling ES = Elec. Start - Special FA = 4-stroke - Rope Start FE = 4-stroke - Elec. Start/Remote FP = Commercial w/Program Tilt FR = 4-stroke - Rope Start FRE = 4-stroke - Elec. Start/Remote FS = FICHT - Trim & Tilt FT = FICHT - Trim & Tilt/Special Styling G = Special Styling H = Less Integral Tank/Hydraulic Steering I = FICHT Fuel Injection IE = Italy Elec. Start IK = Italy Elec. Start J = Jet Drive K = 3-CYL 25/35 KC = Kerosene Rope Start KG = Kerosene/Gasoline KS = Kerosene Rope Start M = Manual Tilt - Elec. Start MS = Manual Tilt - Elec. Start/Special N = Counter Rotation P = Power Steering Q = 3-CYL 25/35 Trim & Tilt R = Rope Start RA = Australia Rope Start RC = Rope Start - Commercial/CD Ignition RD = Rope Start - Deluxe RE = Remote Elec. RP = Commercial w/Program Tilt RS = Rope Start - Commercial RW = Commercial w/Program Tilt S = Sail - Special Styling SC = Special Styling/Counter Rotation SE = Elec. Start Non-Tilt Sail SI = Italy Special Derated SL = 60 Degree V - Trim & Tilt SP = Special Styling SR = Rope Start - Sail - Non-Tilt ST = Special Styling - Trim & Tilt T = Trim & Tilt - Elec. Start TE = Tiller Elec. TR = Trim & Tilt - Sport styling TT = Tiller - Trim & Tilt U = Manual Tilt V = Special Gearcase W = 110 Degree Angle Drive - Rope Start WM = Elec. Commercial - Manual Tilt WMP = Same as "WM" w/Chrome Pump WT = Elec. Commercial - Trim & Tilt WTP = Same as "WT" w/Chrome Pump	= 15" L = 20" Y = 22.5" X = 25" Z = 30"	I = 1 N = 2 T = 3 R = 4 O = 5 D = 6 U = 7 C = 8 E = 9 S = 0 EX: CS = 1980 ES = 1990 EU = 1997 SC = 2008

EXAMPLE: VE70TLEDA - Boat Builder Model, Evinrude, 70 HP, Trim & Tilt w/Elec. Start, 1996 Model

MODEL IDENTIFICATION CHART CONTINUED ON NEXT PAGE

Johnson/Evinrude Model Identification

Outboards 1999 and Newer

Style	Horse-power	Design Feature	Shaft Length	Year Built
J = Johnson E = Evinrude	Example: 20 40 200	3 = 3-CYL (25 or 35 HP) 4 = Four Stroke Engine B = Blue Paint C = Counter-Rotation w/Trim & Tilt D = E-TEC E = Electric Start w/Remote Steering F = FICHT Fuel Injection G = Graphite Paint J = Jet M = Military Model P = Power Trim & Tilt R = Rope Start w/Tiller Steering S = Special Styling (White Evinrude) T = Tiller Steering TE = Tiller Electric W = Commercial Model	= 15" L = 20" Y = 22.5" X = 25" Z = 30"	I = 1 N = 2 T = 3 R = 4 O = 5 D = 6 U = 7 C = 8 E = 9 S = 0 EX: EE = 1999 SC = 2008

EXAMPLE: E70PLEEA - Evinrude model, 70 HP, Power Trim&Tilt, 20", 1999 model

Display Package



18-5001
TUNE-UP KIT
Replaces: 172525

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5200	Condenser	580256	1
18-5157	Contact set	580290	2

①**18-5002D**

Display Package



18-5002
TUNE-UP KIT
Replaces: 172523

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5205	Condenser	581419	2
18-5156	Contact Set	580148	2

①**18-5003D**

Display Package



18-5003
TUNE-UP KIT
Replaces: 172806

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5205	Condenser	581419	2
18-5141	Contact Set	581207	2

①**18-5006D**

Display Package



18-5006
TUNE-UP KIT
Replaces: 172522

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5199	Condenser	580321	2
18-5156	Contact Set	580148	2



18-5011
TUNE-UP KIT
Replaces: 172521

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5199	Condenser	580321	1
18-5156	Contact Set	580148	1



18-5141
CONTACT SET
Replaces: 581207



18-5156
CONTACT SET
Replaces: 580148



18-5157
CONTACT SET
Replaces: 580290



CONDENSER
18-5199 Replaces: 580321
18-5205 Replaces: 581419



18-5200
CONDENSER
Replaces: 580256

APPLICATION BEGINS ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

JOHNSON/EVINRUDE TUNE-UP KIT APPLICATION

HP	Year Start	Year Stop	Contact Set	Condenser	Tune-Up Kit
1.2	1986	1989	18-5156	18-5199	18-5011
1.5	1968	1970	18-5156	18-5199	18-5011
2	1971	1985	18-5156	18-5199	18-5011
3	1952	1968	18-5156	18-5199	18-5011
3	1989	1990	18-5156	18-5199	18-5011
4	1969	1976	18-5156	18-5199	18-5011
4	1981	1988	18-5156	18-5199	18-5011
5	1965	1968	18-5156	18-5199	18-5011
5.5	1954	1964	18-5156	18-5199	18-5011
6	1965	1976	18-5156	18-5199	18-5011
7.5	1956	1958	18-5156	18-5199	18-5011
9.5	1964	1973	18-5156	18-5199	18-5011
10	1950	1963	18-5156	18-5199	18-5011
9.9	1970	1970	18-5156	18-5199	18-5011
9.9	1974	1976	18-5141	18-5205	18-5003
15	1956	1956	18-5156	18-5199	18-5011
15	1974	1976	18-5141	18-5205	18-5003
18	1956	1961	18-5156	18-5199	18-5011
18	1962	1973	18-5156	18-5205	18-5002
20	1968	1973	18-5156	18-5205	18-5002
25	1955	1955	18-5156	18-5199	18-5011
25	1969	1976	18-5156	18-5205	18-5002
28	1962	1964	18-5156	18-5205	18-5002
30	1956	1956	18-5156	18-5199	18-5011
33	1965	1970	18-5156	18-5205	18-5002
35	1958	1959	18-5156	18-5199	18-5011
35	1976	1976	18-5141	18-5205	18-5002
38	1968	1968	18-5156	18-5199	18-5011
40	1960	1961	18-5156	18-5199	18-5011
40	1962	1973	18-5156	18-5205	18-5011
40	1974	1976	18-5141	18-5205	18-5003
40	1983	1983	18-5141	18-5205	18-5003
50	1958	1959	18-5157	18-5200	18-5001
60	1964	1967	18-5157	18-5200	18-5001
75	1961	1967	18-5157	18-5200	18-5001
80	1966	1967	18-5157	18-5200	18-5001
90	1964	1965	18-5157	18-5200	18-5001
90	1968	1968	18-5157	18-5200	18-5001
100	1966	1966	18-5157	18-5200	18-5001



18-5163
IGNITION COIL
Replaces: 581130, 763809



18-5170
IGNITION COIL
Replaces: 583740, 583298



18-5172
IGNITION COIL
Replaces: 581786, 502881

①**18-5176D** Display Package



18-5176
IGNITION COIL KIT
Replaces: 582106, 582330
582366, 583737, 584561

①**18-5179D** Display Package



18-5179
IGNITION COIL
Replaces: 582508

①**18-5181D** Display Package



18-5181
IGNITION COIL
Replaces: 582995, 584477



18-5192
IGNITION COIL
Replaces: 581610, 582091, 502888



18-5193
IGNITION COIL
Replaces: 580740, 582382



18-5194
IGNITION COIL
Replaces: 582160, 584632, 502890, 581032

Display Package



18-5196
IGNITION COIL
Replaces: 581407, 502880

APPLICATION BEGINS ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

JOHNSON/EVINRUDE IGNITION COIL APPLICATION

HP	Year Start	Year Stop	Coil	Qty.	HP	Year Start	Year Stop	Coil	Qty.	HP	Year Start	Year Stop	Coil	Qty.
2	1971	1973	18-5181	1	20	1966	1972	18-5181	2	60	1980	1984	18-5176	2
2	1975	1985	18-5181	1	20	1973	1973	18-5163	1	60	1985	1987	18-5179	3
2	1995	2001	18-5179	1	20	1985	1987	18-5179	2	60	1988	1988	18-5176	3
2.5	1987	1988	18-5170	1	20	1988	1988	18-5176	2	60	1989	2001	18-5179	3
3	1955	1968	18-5181	2	20	1989	1998	18-5179	2	65	1972	1973	18-5194	3
3	1989	1990	18-5181	2	25	1951	1953	18-5181	2	65	1984	1984	18-5176	3
3	1991	1997	18-5170	1	25	1955	1955	18-5181	2	65	1985	1988	18-5179	3
3	1998	2001	18-5179	1	25	1969	1972	18-5181	2	65	1989	1990	18-5176	3
3	2003	2005	18-5179	1	25	1973	1976	18-5163	1	65	1991	2001	18-5179	3
3.3	1995	1997	18-5179	1	25	1973	1976	18-5172	2	70	1974	1975	18-5194	3
4	1969	1976	18-5181	2	25	1977	1984	18-5176	2	70	1979	1984	18-5176	3
4	1977	1980	18-5176	2	25	1985	1987	18-5179	2	70	1985	1987	18-5179	3
4	1981	1988	18-5181	2	25	1988	1988	18-5176	2	70	1988	1988	18-5176	3
4	1986	1987	18-5179	2	25	1989	2005	18-5179	2	70	1989	2001	18-5179	3
4	1987	2001	18-5170	1	28	1962	1964	18-5181	2	75	1975	1975	18-5194	3
4	1988	1988	18-5176	2	28	1986	1996	18-5179	2	75	1979	1984	18-5176	3
4	1989	1996	18-5179	2	28	1995	1998	18-5170	1	75	1985	1987	18-5179	3
4.5	1980	1983	18-5176	2	30	1956	1956	18-5181	2	75	1988	1988	18-5176	3
5	1965	1968	18-5181	2	30	1984	1984	18-5176	2	75	2000	2001	18-5170	2
5	1996	1998	18-5170	1	30	1985	1987	18-5179	2	85	1969	1972	18-5193	1
5	1997	2001	18-5179	2	30	1988	1988	18-5176	2	85	1973	1975	18-5194	3
5.5	1954	1964	18-5181	2	30	1989	2005	18-5179	2	85	1976	1977	18-5192	4
6	1965	1976	18-5181	2	30	1999	2001	18-5170	1	85	1978	1980	18-5176	4
6	1977	1979	18-5176	2	33	1965	1970	18-5181	2	85	1991	1995	18-5179	4
6	1984	1984	18-5176	2	35	1957	1959	18-5181	2	88	1987	1987	18-5179	4
6	1985	1990	18-5179	2	35	1976	1976	18-5172	2	88	1988	1988	18-5176	4
6	1991	2005	18-5170	1	35	1977	1984	18-5176	2	88	1989	1996	18-5179	4
6	1997	2001	18-5179	2	35	1986	1987	18-5179	2	90	1981	1984	18-5176	4
6	2003	2004	18-5179	2	35	1988	1988	18-5176	2	90	1985	1987	18-5179	4
7.5	1954	1958	18-5181	2	35	1989	1994	18-5179	2	90	1988	1988	18-5176	4
7.5	1980	1983	18-5176	2	35	1996	1996	18-5179	2	90	1989	1998	18-5179	4
8	1984	1984	18-5176	2	40	1960	1973	18-5181	2	90	1995	2006	18-5170	2
8	1985	1990	18-5179	2	40	1974	1974	18-5196	2	100	1971	1972	18-5193	1
8	1991	2005	18-5170	1	40	1975	1979	18-5172	2	100	1979	1980	18-5176	4
9.5	1964	1973	18-5181	2	40	1983	1983	18-5172	2	100	1984	1984	18-5176	4
9.9	1974	1976	18-5196	2	40	1984	1984	18-5176	2	100	1985	1997	18-5179	4
9.9	1977	1984	18-5176	2	40	1985	1987	18-5179	2	100	1988	1988	18-5176	4
9.9	1985	1992	18-5179	2	40	1988	1988	18-5176	2	100	1998	2001	18-5170	2
9.9	1993	2001	18-5170	1	40	1989	2005	18-5170	1	105	1997	2001	18-5170	2
10	1949	1952	18-5181	2	40	1999	2001	18-5179	2	105	2003	2003	18-5170	2
10	1953	1953	18-5181	2	45	1986	1992	18-5179	2	110	1986	1987	18-5179	4
10	1954	1963	18-5181	2	45	1992	1997	18-5170	1	110	1988	1988	18-5176	4
10	2003	2007	18-5170	1	48	1987	1987	18-5179	2	110	1989	1989	18-5179	4
14	1988	1988	18-5179	2	48	1988	1988	18-5176	2	112	1994	1996	18-5179	4
14	1989	1989	18-5176	2	48	1989	1996	18-5170	1	115	1969	1970	18-5193	1
15	1953	1953	18-5181	2	50	1971	1975	18-5194	2	115	1973	1975	18-5194	4
15	1955	1956	18-5181	2	50	1979	1984	18-5176	2	115	1976	1977	18-5192	4
15	1965	1968	18-5181	2	50	1985	1987	18-5179	2	115	1978	1984	18-5176	4
15	1974	1976	18-5196	2	50	1988	1988	18-5176	2	115	1985	1985	18-5179	4
15	1977	1984	18-5176	2	50	1989	2005	18-5170	1	115	1990	1998	18-5179	4
15	1985	1992	18-5179	2	50	1995	1998	18-5179	2	115	1995	2006	18-5170	2
15	1993	2007	18-5170	1	55	1978	1984	18-5176	2	120	1985	1987	18-5179	4
18	1957	1972	18-5181	2	55	1985	1992	18-5179	2	120	1988	1988	18-5176	4
18	1973	1973	18-5163	1	55	1992	2005	18-5170	1	120	1989	1994	18-5179	4

APPLICATION CONTINUED ON NEXT PAGE

JOHNSON/EVINRUDE IGNITION COIL APPLICATION (Cont.)

HP	Year Start	Year Stop	Coil	Qty.	HP	Year Start	Year Stop	Coil	Qty.	HP	Year Start	Year Stop	Coil	Qty.
125	1971	1972	18-5193	1	150	1985	1991	18-5179	6	185	1989	1990	18-5179	6
125	1989	1990	18-5179	4	150	1988	1988	18-5176	6	185	1992	1994	18-5179	6
125	1992	1998	18-5179	4	150	1991	2006	18-5170	3	200	1976	1978	18-5192	6
130	1995	2001	18-5179	4	155	1984	1984	18-5176	6	200	1979	1983	18-5176	6
135	1973	1975	18-5194	4	155	1985	1985	18-5179	6	200	1986	2001	18-5179	6
135	1976	1976	18-5192	4	155	1987	1987	18-5179	6	200	1999	1999	18-5170	3
135	2000	2001	18-5170	2	155	1988	1988	18-5176	6	225	1986	2001	18-5179	6
140	1977	1977	18-5192	4	155	1989	1992	18-5179	6	225	1999	1999	18-5170	3
140	1978	1984	18-5176	4	175	1977	1978	18-5192	6	235	1978	1978	18-5192	6
140	1985	1987	18-5179	4	175	1979	1983	18-5176	6	235	1979	1984	18-5176	6
140	1988	1988	18-5176	4	175	1985	1991	18-5179	6	235	1985	1985	18-5179	6
140	1989	1994	18-5179	4	175	1991	2006	18-5170	3	250	1991	2001	18-5179	6
150	1978	1978	18-5192	6	185	1984	1984	18-5176	6	275	1985	1988	18-5179	6
150	1979	1984	18-5176	6	185	1985	1985	18-5179	6	300	1985	1995	18-5179	6



18-5753
POWER PACK
Replaces: 385391, 581731, 581311
(pack 4)



18-5754
POWER PACK
Replaces: 581726
(pack 3)



18-5755
POWER PACK
Replaces: 581397, 764708
(pack 2)



18-5756
POWER PACK
Replaces: 582056
Same as 18-5753
w/o Hardware Pack
(1) Hole Drilled



18-5757
POWER PACK
Replaces: 582057
Same as 18-5754
w/o Hardware Pack
(2) Holes Drilled



18-5758
POWER PACK
Replaces: 582453, 583380, 582452



18-5759
POWER PACK
Replaces: 582125



18-5760
POWER PACK
Replaces: 582138,582400,
582642,582556



18-5761
POWER PACK
Replaces: 583114



18-5762
POWER PACK
Replaces: 582115



18-5763
POWER PACK
Replaces: 582285, 583170



18-5764
POWER PACK
Replaces: 582261, 586696



18-5765
POWER PACK
Replaces: 396141



18-5766
POWER PACK
Replaces: 583748



18-5767
POWER PACK
Replaces: 584783



18-5768
POWER PACK
Replaces: 584908, 5001344



18-5770
POWER PACK
Replaces: 584028



18-5771
POWER PACK
Replaces: 584032



18-5772
POWER PACK
Replaces: 584041



18-5773
POWER PACK
Replaces: 584642, 763803



18-5774
POWER PACK
Replaces: 585145, 5004532



18-5780
POWER PACK
Replaces: 585189, 5004533



18-5781
POWER PACK
Replaces: 586661, 584636, 586212, 585114



18-5782
POWER PACK
Replaces: 582705, 763793



18-5783
POWER PACK
Replaces: 582811, 763794



18-5784
POWER PACK
Replaces: 583110



18-5785
POWER PACK
Replaces: 585261



18-5794
IGNITION MODULE
Replaces: 584489, 584329, 583896, 584331



18-5883
IGNITION MODULE
Replaces: 584488

APPLICATION BEGINS ON NEXT PAGE



18-5885
POWER PACK
Replaces: 583865
For: V-6 5800 rpm limit



18-5886
POWER PACK & SENSOR
Replaces: 436367, 584122
For: V6 engines with optical sensor and BLUE sleeve on power pack. Do not use with gray sleeved stator.



18-5887
POWER PACK
Replaces: 584985
For: V6 engines with optical sensor and GRAY sleeve on power pack. Do not use with black sleeved stator.



18-5891
POWER PACK
Replaces: 583605
For: 3 & 6 cyl. 6700 rpm limit



18-5893
POWER PACK
Replaces: 586667, 584037, 586217, 583476
For: V-4 & V-8 6700 rpm limit



18-5884
OPTICAL SENSOR
Replaces: 586343
For: V-4 & V-6 engines



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

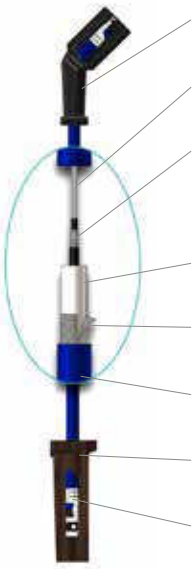
Model	Years	Power Pack
4	1977-80,1984	18-5758
4	1993	18-5883
4 DLX	1986-88, 1994-99	18-5763
4.5	1980-84	18-5758
4.5	1986-87	18-5763
5	1984	18-5758
5	1985	18-5765
5	1986-88, 1993-98	18-5763
6	1977-79,1984	18-5758
6	1985	18-5765
6	1986-88, 1993-01	18-5763
6.5COM.	1992-99	18-5763
7.5	1980-83	18-5758
8	1993-95	18-5763
9.9,15	1977-84	18-5758
9.9,15	1985	18-5765
9.9,15	1986-88	18-5763
9.9,15	1993-99	18-5767 ❷
14	1987	18-5763
10/15COM.	1992	18-5763
10,15COM.	1993-99	18-5767
20	1981-84	18-5758
20	1985	18-5765
20	1986-88	18-5763
20	1989-92	18-5794
20	1993-95	18-5768
20	1996-01	18-5768 ⑩
25	1977-84	18-5758 ④
25	1985	18-5765
25	1986-88	18-5763
25	1989-92	18-5794
25	1993-95	18-5768
25	1996-01	18-5768 ⑩
25 COM.	1986-88	18-5764 ⑦
28	1986-88	18-5763
28	1989-92	18-5794
28	1996-01	18-5768
30	1984	18-5758
30	1985	18-5765
30	1986-88	18-5763
30	1989-92	18-5794
30	1993-95	18-5768
30	1996-01	18-5768 ⑩
35	1977-84	18-5758
35	1985	18-5765
35	1986-88	18-5763
35	1989-92	18-5794
35	1993-95	18-5768
40	1982	18-5758
40	1985	18-5765
40	1986-88	18-5763
40	1991-93	18-5794
40 Rope Start	1993- 01	18-5768
40 Electric Start	1993- 01	18-5785
40 COM.	1986-88	18-5764 ⑦
45	1991-92	18-5794
48	1987-88	18-5763
48	1991-93	18-5794
50	1971-75	18-5755
50	1979,1981-84	18-5758
50	1985	18-5765
50	1986-88	18-5763
50	1991-93	18-5794
50 Rope Start	1993- 01	18-5768
50 Electric Start	1993- 01	18-5785
50 (3 cyl)	1996-99	18-5780 ⑧
55	1976-77	18-5755
55	1978-82	18-5758
55	1991-92	18-5794
60	1970-71	—
60	1980-84	18-5758
60	1985	18-5765
60	1986-88	18-5762 ⑧
60	1989-92	18-5766
60	1993-95	18-5774 ⑧
60	1996-99	18-5780 ⑧
65	1972-73	18-5754 ③
65	1989-92	18-5766
65	1993-95	18-5774 ⑧
70	1974-78	18-5754 ③
70	1979-84	18-5760
70	1985	18-5782 ⑧
70	1986-88	18-5762 ⑧
70	1989-92	18-5766
70	1993-95	18-5774 ⑧
70	1996-99	18-5780 ⑧
75	1975-78	18-5754 ③
75	1979-84	18-5760
75	1985	18-5782 ⑧
75	1986-88	18-5762 ⑧
85	1969-72	—
85	1973-77	18-5753 ②
85	1978-80	18-5759 ①
88, 90	1986-87	18-5784
88	1988	—
88,90	1989-99 Crossflow	18-5770
90	1981-83	18-5759 ①
90	1985	18-5783
90	1988	—
100	1971	—
100	1968,1972	—
100	1979-80	18-5759 ①
100	1988	—
100, 115	1989-99 Crossflow	18-5770
110 (TCLDF only)	1986	18-5783
110	1986-87	18-5784
110	1988	—
115	1969-70	—
115	1973-77	18-5753 ②
115	1978-84	18-5759 ①
115	1985	18-5783
120	1986	—
120	1988-99	18-5772
125	1971-72	—
130	1988-99	18-5772
135	1973-76	18-5753 ②
140	1977	18-5753 ②
140	1978-83	18-5759 ①
140	1986	—
140	1988-99	18-5772
150	197 -78	18-5754 ③ ①
175	1979-83	18-5760 ①
175	1986-88	18-5761
175	1989-91	18-5885
175	1991-92	18-5886 ❶
175	1993-03	18-5887
185	1984	18-5760 ①
185	1990, 1992	18-5893
185	1993-99	18-5781
200	1976-78	18-5754 ③ ①
200	1979-83	18-5760 ①
200	1987	18-5891
200, 225	1988-92	18-5893
200, 225	1993-99	18-5781
225	1987	18-5891
235	1978	18-5754 ③ ①
235	1979-84	18-5760 ①⑤⑥
250	1991	18-5893
275	1986-87	—
300	1987	—
300	1991	18-5893
V-8	1993-99	18-5773
1.6L	1984 & prior	18-5759 ⑨
1.6L	1985	18-5782
1.6L	1986-87	18-5784
2.0L	1988-99	18-5772
2.5, 2.6L	1986-88	18-5761 ⑨

① 2 Power Packs required per engine
② Order 18-5756 for Power Pack w/o cover,insulated pad and mounting screws
③ Order 18-5757 for Power Pack w/o cover,insulated pad and mounting screws
④ All Models except Worktwin, Workhorse and Commercial Model for 1983
⑤ Port side only for 1983 model STLCT
⑥ Port side only for 1984 models with suffix beginning with "S"
⑦ 2 cyl. only
⑧ 3 cyl. only
⑨ Sea Drive Series
⑩ Except remote models
❶ Refer to picture
❷ For 2 stroke models only

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.





- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

Part #	OEM #	Description
18-8815-1	OMC 582365	4" Spark Plug Wire
18-8816-1	OMC 582365	6" Spark Plug Wire
18-5231-1	OMC 582365	9" Spark Plug Wire
18-5231-1D ②	OMC 582365	9" Spark Plug Wire
18-8818-1	OMC 582365	12" Spark Plug Wire
18-5229-9-1 ①③	Universal	22" Spark Plug Wire (pkg of 5)

Part #	OEM #	Description
18-5230-9-1 ①③	Universal	10" Spark Plug Wire (pkg of 5)
18-8839-1	—	90 & 115 hp Outboard Wire Set Two - 14" • Two - 16"
18-8840-1	—	150 & 175 hp Outboard Wire Set Two - 14" • Two - 16"
18-28090	—	V6 Outboard Plug Wire Set
18-28092	—	V4 Outboard Plug Wire Set

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: 510364



18-5225
SPARK PLUG WIRE KIT
Includes 25 ft Roll of Hypalon Ignition Wire with a copper conductor and a large assortment of three different end fittings to fit Johnson/Evinrude motors.



18-5226
IGNITION WIRE
(100' Spool)
Hypalon
Replaces: 510883, 772584

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL
SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: 581027, 580339



18-5752
UNIVERSAL
SPARK PLUG BOOT
8mm



MP39100
IGNITION SWITCH
Replaces: 386545
(5 Terminals - 3 Position)



MP39760
IGNITION SWITCH
Replaces: 393301, 508180
(6 Terminals - Push to Choke - 3 Position)



MP39830
IGNITION SWITCH
Replaces: 386545
(6 Terminals - Pistol Shaped Key - 3 Position)
Pollak



MP28890
IGNITION LANAYARD
Replaces: 176288
1996-Newer



18-1282
LANYARD & CLIP
Replaces: 398602
Tiller Steer Models - ALL



MP28870
MP28872 (Bulk - 100 pc/carton)
SWITCH & LANYARD
Replaces: 585134



MP28880
LANYARD
Replaces: 432230
1995-older

① Priced per package
② Items ending in "D" are Display Packaged - Regular number is Non-Display
③ Uses 7mm copper core



MP28900*
LANYARD
Replaces: 432230
1995-Older



18-5877
STATOR
Replaces: 584643, 763779
For: 185-300 HP Loopers (1993-2001)



18-5878
STATOR
Replaces: 584981, 763759
For: 150-175 HP (1993-2006)
Gray Sleeve

JOHNSON/EVINRUDE STATOR APPLICATION

HP	Year Start	Year Stop	Stator
185	1993	1994	18-5877
200	1993	2001	18-5877
225	1993	2001	18-5877
250	1993	2001	18-5877
300	1993	1995	18-5877
150	1993	2006	18-5878
175	1993	2006	18-5878



18-6277
TILT/TRIM ASSEMBLY
Replaces: 435548
Heavy Duty, 2 Wire Connection, Flat Blade Shaft
(O-ring included)
Fits: OMC V6(1993), Commercial V8 (1993-Up)



18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design



18-6280
TILT/TRIM ASSEMBLY
Replaces: 437801
Heavy Duty, OMC J Suffix 40,48,50HP(1992-Up)w/ 2 Wire Connection and Hollow Hex Shaft
(O-ring included)



18-6281
TILT/TRIM MOTOR
Replaces: 438786, 439937, 5005254
(O-ring included)
Plastic housing
Heavy Duty for OMC Outboards 75HP-250HP EFI(1998-Up)



18-6285
TILT/TRIM ASSEMBLY
Replaces: 433226
(O-ring included)
Heavy Duty OMC (1989-92) M Suffix 40,48,50HP w/ 2 Wire Connection and Hollow Hex Shaft



18-6756
TILT/TRIM MOTOR
Replaces: 172588, 173944
Fits: (1982-98) 2 cylinder 2 stroke engines that have been fitted with tilt kit 173946.



18-6759
TILT/TRIM MOTOR
Replaces: 394176, 391264, 393988, 985237
Newer 2 wire design for most 3, 4, 6 and 8 cyl. applications 1982 to present. 3 bolt.
(Motor Only)
Use **18-7510** O-ring (O-ring included)
Replaces: 321163



18-6761
TILT/TRIM MOTOR
Replaces: 387277, 582048, 582155, 584107
(O-ring included)
Older 3 wire design for most 3, 4, 6 cylinder outboards up to 1981
(Motor Only)



18-6762
TILT/TRIM MOTOR
Replaces: 172543
For most 85, 115 & 135 hp V-4 applications
(Motor and Reservoir)



18-6767-1
TILT/TRIM MOTOR
Replaces: 172850, 173564, 173596
For: 1974 (115 & 135 HP)
For most 45 hp commercial models 1989-90, 2 cylinder applications (1984-88), 3 cylinder applications (1977-83) and 4 cylinder applications (1974-77)
(Motor and Reservoir)
For Repair Kit use **18-6252**



18-6780
TILT/TRIM MOTOR
Replaces: 438529, 438531
For: 90, 115, 200, 225 HP (1991-Up); 120, 140 HP (1991-94); 130 HP (1995-Up)



18-6815
TRIM MOTOR
Replaces: Johnson/Evinrude
Fits: 2004-09 40-50HP 2006-09 60HP, 2009 25-30HP Evinrude



18-6865
COMPLETE TRIM ASSEMBLY
Replaces: OMC,
Fits: Engines with 3-Ram Trim Assembly, 115-225HP Johnson/Evinrude Engines



18-6252
TILT & TRIM MOTOR REPAIR KIT
For use with **18-6767-1**
*** Includes Brushes**



18-2585
TRIM SEAL KIT
Replace: 393942
Fits: 60hp - V6 (1990) and older, V8 (1991-93)



POWER TRIM ASSEMBLIES

PART NO.	OE NO.	APPLICATION
18-6801	5005114	115-130HP, V4 (2000-09)
18-6802	5005113	135-200HP, V6, 60° (2000-09)
18-6803	5005115/5007662	200-250HP, V6, 90° (2000-09)



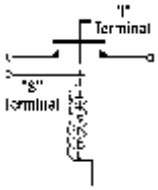
18-5705
POWER TRIM RELAY
Replaces:
582472, 584416, 586224
5 Terminal • Single Pull
Double Throw • 12 Volt

Contact	Resistive	Conductive
Open	40 Amps	30 Amps
Closed	20 Amps	15 Amps

①18-5801D

Display Package



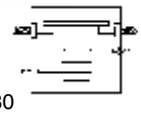


18-5801
SOLENOID
Replaces: 985064
Grounded Base

⑥18-5823D

Display Package





18-5823
SOLENOID
Replaces: 584580
Fits: 9.9 4-stroke(1995-01), 9.9 (1993 & Up), 15 4-stroke(1995-01), 15 (1993 & Up), 8 (1996-98),

⑥18-5833D

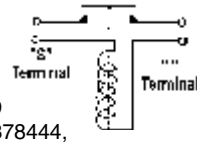
Display Package





18-5833
SOLENOID
Replaces: 586774
Fits: E40 (2004-07), E50 (2004-06), E60 (2006-07), E75 (2004-07), E90 (2004-07), E115 (2007), E150 (2007), E175 (2007), E200 (2005-07), E225 (2005-07), E250 (2005-07)



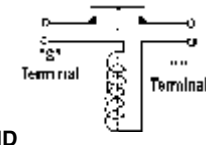


18-5807
SOLENOID
Replaces: 378444,
Prestolite SAW4206

⑥18-5808D

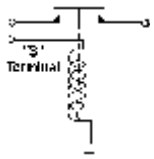
Display Package





18-5808
SOLENOID
Replaces: 395419, 582708



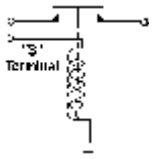


18-5813
SOLENOID
Replaces: 584128

⑥18-5814D

Display Package





18-5814
SOLENOID
Replaces: 581528, 172869



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept 3/8" stud.

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	**BC88563**	6'	red	2
BC88533	2'	black	4	**BC88573**	6'	black	2
BC88543	4'	red	2	**BC88583**	8'	red	1
BC88553	4'	black	2	**BC88593**	8'	black	1

JOHNSON/EVINRUDE STARTER SOLENOID APPLICATION

HP	Year Start	Year Stop	Starter Solenoid	HP	Year Start	Year Stop	Starter Solenoid
9.9	1990	1992	18-5813	33	1968	1970	18-5808
15	1990	1992	18-5813	35	1957	1959	18-5807
18	1957	1959	18-5807	35	1976	1988	18-5808
20	1985	1998	18-5808	35	1991	2001	18-5808
25	1972	2005	18-5808	40	1960	1966	18-5807
25	2009	2009	18-5833	40	1967	1976	18-5808
28	1986	1996	18-5808	40	1984	2005	18-5808
30	1984	2005	18-5808	40	2004	2009	18-5833
30	2009	2009	18-5833	45	1989	1992	18-5808
33	1965	1967	18-5807	48	1987	1996	18-5808

❶ Without Electric Shift ❷ With Electric Shift

APPLICATION CONTINUED ON NEXT PAGE

JOHNSON/EVINRUDE STARTER SOLENOID APPLICATION (CONT.)

HP	Year Start	Year Stop	Starter Solenoid
50	1958	1959	18-5807
50	1971	1975	18-5808
50	1979	2005	18-5808
50	2004	2009	18-5833
55	1968	1969	18-5808
55	1976	1981	18-5808
55	1989	1992	18-5808
55	1996	1997	18-5808
55	2008	2009	18-5833
60	1964	1966	18-5807
60	1967	1971	18-5808
60	1980	2001	18-5808
60	2006	2009	18-5833
65	1968	1968	18-5808
65	1972	1973	18-5808
65	1984	2001	18-5808
65	2008	2009	18-5833
70	1970	2001	18-5808
75	1960	1964	18-5807
75	1965	1965	18-5807 ❶
75	1965	1965	18-5808 ❷
75	1975	1988	18-5808
75	2004	2009	18-5833
80	1966	1966	18-5807 ❶
80	1966	1967	18-5808 ❷
85	1968	1980	18-5808
85	1991	1995	18-5808
88	1987	1996	18-5808
90	1964	1964	18-5807
90	1965	1965	18-5808
90	1981	2006	18-5808
90	2004	2009	18-5833
100	1966	1968	18-5808
100	1971	1972	18-5808
100	1979	1980	18-5808
100	1984	2001	18-5808
100	1986	1989	18-5808
105	1998	2003	18-5808
110	1986	1989	18-5808
112	1994	1996	18-5808
115	1969	1970	18-5808
115	1973	1985	18-5808
115	1990	2006	18-5808
115	2007	2009	18-5833
120	1985	1994	18-5808
125	1971	1972	18-5808
125	1989	1990	18-5808
125	1992	1998	18-5808
130	1995	2000	18-5808
130	2009	2009	18-5833
135	1973	1976	18-5808
135	2001	2001	18-5808
140	1977	1994	18-5808
150	1978	2006	18-5808
150	2007	2009	18-5833
155	1984	1992	18-5808
175	1977	2006	18-5808
175	2007	2009	18-5833
185	1984	1985	18-5808
185	1989	1994	18-5808
200	1976	2001	18-5808
200	2005	2009	18-5833
225	1986	2001	18-5808
225	2005	2009	18-5833
235	1978	1985	18-5808
250	1991	2001	18-5808
250	2005	2009	18-5833
275	1985	1988	18-5808
300	1985	1995	18-5808
300	2008	2009	18-5833

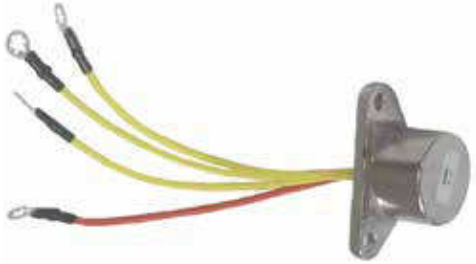
❶ Without Electric Shift ❷ With Electric Shift

JOHNSON/EVINRUDE TRIM RELAY/SOLENOID APPLICATION

HP	Year Start	Year Stop	Trim Relay / Solenoid
60	1986	2001	18-5705
65	1991	1995	18-5705
70	1980	1981	18-5814
70	1981	2001	18-5705
75	1980	1981	18-5814
75	1982	1987	18-5705
75	2000	2003	18-5705
85	1976	1980	18-5814
85	1991	1995	18-5705
88	1986	1996	18-5705
90	1981	1981	18-5814
90	1981	2006	18-5705
100	1979	1980	18-5814
100	1984	2005	18-5705
110	1986	1989	18-5705
115	1976	1981	18-5814
115	1981	1985	18-5705
115	1990	2006	18-5705
120	1985	1994	18-5705
125	1989	1998	18-5705
135	1976	1976	18-5814
140	1977	1981	18-5814
140	1981	1994	18-5705
150	1978	1981	18-5814
150	1981	2006	18-5705
175	1977	1981	18-5814
175	1981	2006	18-5705
185	1984	1985	18-5705
185	1990	1994	18-5705
200	1976	1981	18-5814
200	1981	1983	18-5705
200	1986	2005	18-5705
225	1986	2005	18-5705
235	1978	1981	18-5814
235	1981	1985	18-5705
250	1991	2005	18-5705
275	1985	1988	18-5705
300	1985	1995	18-5705



18-5708
RECTIFIER
Replaces: 582399,583408
6-10 AMP



18-5709
RECTIFIER
Replaces: 581778
4-5 AMP



18-5825
REGULATOR/RECTIFIER
Replaces: 395204



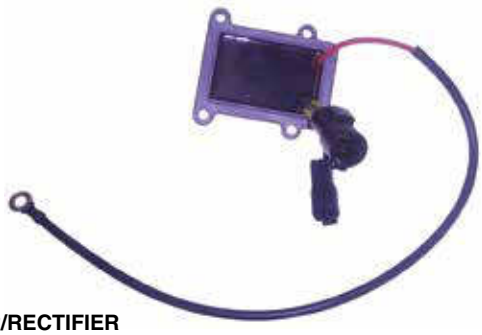
18-5826
REGULATOR/RECTIFIER
Replaces: 584890



18-5827
REGULATOR/RECTIFIER
Replaces: 585001, 584476



18-5828
REGULATOR/RECTIFIER
Replaces: 585219, 439561



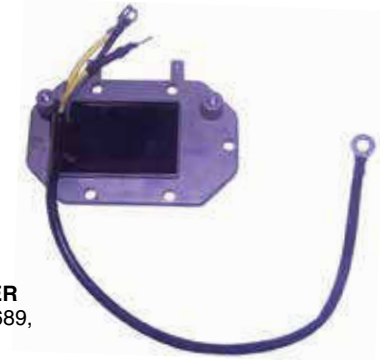
18-5829
REGULATOR/RECTIFIER
Replaces: 586048



18-5830
REGULATOR/RECTIFIER
Replaces: 586075



18-5831
REGULATOR/RECTIFIER
Replaces: 586271, 584641, 585995



18-5832
REGULATOR/RECTIFIER
Replaces: 583266, 583689, 586000, 584424

REGULATOR/RECTIFIER APPLICATION ON NEXT PAGE

Model	Year	Part #
9.9,15	1974-92	18-5709
20	1989-98 ④	18-5709
25	1977-03 (2 Cyl) ④	18-5709
25/40/50TL/ J Elec TR	1992	18-5827
25SIK/ SIL/ SIT	1994-1995	18-5827
25/35 3 Cyl.	1995-Up	18-5826
28	1989-96	18-5709
30	1989-03 (2 Cyl) ④	18-5709
35	1976-93 (2 Cyl) ④	18-5709
35JET/ TL/ J Elec.	1992-1993	18-5827
35JET/ M-TE/ TTL	1993-1995	18-5827
35JET/ EL/ TL/ TTL	1996	18-5827
35JET Elec.	1997	18-5827
40	1974-76,1988-92	18-5709
40/50TE/ EL/ TL/ TTL	1993-1996	18-5827
40/ 50 Elec. 2 Cycle.	1993-03 (2 Cycle.)	18-5827
45	1989-92 COMM	18-5709
45SS	1989-90	18-5709
48	1989-92	18-5709
50	1971-75	18-5708
50	1979-92	18-5709
55	1976-77	18-5708
55	1978-81, 1980-92 ①	18-5709
60	1970 ⑤, 1971	18-5708
60	1980-88	18-5709
60	1989-91 ⑥	18-5708
SST60	1989-90	18-5708
60	1992-01	18-5827
65	1972-73, 1988-91	18-5708
65 Elec.	1992	18-5827
70	1974-91 ②	18-5827
70	1992-01	18-5708
75	1975-88	18-5708
85	1970-80	18-5708
88	1989-92	18-5708
90	1981-92	18-5708

Model	Year	Part #
90-115 60 Degree-V4	1996-Up	18-5830
100	1971,1979-80,1984-92 ③	18-5708
115	1973-92	18-5708
120/140	1985	18-5832
125	1971-72	18-5708
135	1974 ⑦	18-5708
135	1973,1975-76	18-5708
140	1977-88	18-5708
150	1979-88	18-5708
150/175 60 Degree-V6	1991-1995	18-5828
150/175 60 Degree-V6	1996-Up	18-5829
155	1984-88	18-5708
175	1977-83	18-5708
185	1984-88	18-5708
185/200/225	1993-1994	18-5831
185/200/225/200COMM	1990-1992	18-5832
200	1976-83	18-5708
200/225	1986-1989	18-5832
200/225/200COMM	1994-1997	18-5831
235	1978-88	18-5708
250/300	1991-1995	18-5831
250	1997	18-5831
275	1985-1986	18-5832
275/300 (3.6L)	1987	18-5832
275/300	1988	18-5832
300 (3.6L) — Port & Stbd.	1985-1986	18-5832
300	1989-1990	18-5832
1.8/2.0L V4 "S"	1987-1990	18-5832
2.7L V6	1986-1987	18-5832
3.0L V6	1988-1990	18-5832
3.0L V6	1993-1998	18-5832
3.6L V8	1987	18-5832
4.0L V8	1989-1990	18-5832
V-4 & V-6 Crossflow with 35 AMP	ALL	18-5825

① Also Commercial Models
② 1991 EL & TL Models only
③ Except 1992 Models WTLENE & WTXENE
④ Electric Start only
⑤ D Models only
⑥ EL & TL Models only
⑦ 135443, 135483 Models only



18-6434
OUTBOARD STARTER
Replaces: 386430, 763454
Fits:9.9,15 HP (1974-92), 8 HP 4 Stroke (1996-98)



18-5640
OUTBOARD STARTER
Replaces: 395207, 387094, 585062, 586288, 778992
Fits: 150-235 HP, V6 models



18-5612
OUTBOARD STARTER
Replaces: 432925, 586287, 586286
Fits: 175 HP models (1992)



18-5617
OUTBOARD STARTER
Replaces: 586274, 778995
Fits: 9.9, 15 HP models



18-5619
OUTBOARD STARTER
Replaces: 584799, 396235, 391511, 397023, 586731, 586890
Fits: V6/V8 Looper models

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION
STARTER APPLICATION ON PAGE 284



18-5624
OUTBOARD STARTER
Replaces: 583482, 585056, 586279
Fits: 20-35 HP models (1989 & up)



18-5627
OUTBOARD STARTER
Replaces: 583473, 585059, 585459, 778991
Fits: 20-35 HP models (1987-93)



18-5628
OUTBOARD STARTER
Replaces: 393570, 585060, 586285, 778994
Fits: 140 HP models (1993)



18-5629
OUTBOARD STARTER
Replaces: 392133, 585061, 386591, 586278
Fits: 18-40 HP models



18-5630
OUTBOARD STARTER
Replaces: 387684, 585063, 389275, 384163, 586280, 778993
Fits: 50-60 HP, 2 cyl. models



18-5631
OUTBOARD STARTER
Replaces: 584818, 586277, 778996
Fits: V-4, 60° models (1997 & up)



18-5632
OUTBOARD STARTER
Replaces: 584980, 586284
Fits: V-4, 60° models (1997 & up)



18-5634
OUTBOARD STARTER
Replaces: 585057, 585051, 385529, 389954, 586283
Fits: 140 HP models (1977)



18-5648
OUTBOARD STARTER
Replaces: 585058, 586281, 386657, 391735, 585050, 384777
Fits: 70 HP models



18-6826
STARTER
Replaces: 586768, 587045
Fits: 40-90HP E-Tec Engines



18-6863
STARTER
Replaces: 584608, 586275
Fits: Johnson/Evinrude 9.9-15HP 4-Stroke Engines



18-6945
STARTER
Replaces: 5036972
Fits: Johnson, Suzuki 25HP 2006-11



18-6250
OUTBOARD STARTER
REPAIR KIT
Prestolite
2 Brush



18-6251
OUTBOARD STARTER
REPAIR KIT
Prestolite
4 Brush



18-5655
DRIVE ASSEMBLY
Replaces: 321648
See next page for additional application



18-5671
DRIVE ASSEMBLY
Replaces: 384781
See next page for additional application

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION
STARTER APPLICATION ON NEXT PAGE



18-5674
DRIVE ASSEMBLY
Replaces: 387683
See chart below for additional application



18-5678
DRIVE ASSEMBLY
Replaces: 585269, 586101
See chart below for additional application



18-5679
DRIVE ASSEMBLY
Replaces: 585267, 586100
See chart below for additional application



18-5697
DRIVE BRUSH KIT
Replaces: 385952
See chart below for additional application

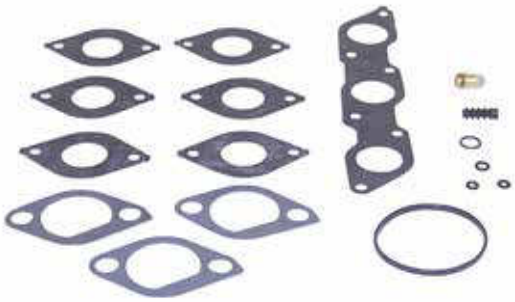
H.P.	Years	Starter #	OE Part #	O.E. #	Drive② Assembly	O.E. #	Tooth Count	Drive ② Brush Kit	O.E. #
9.9/ 15	1974-92	—	386430	395264	—	319977	10	NA	NA
9.9/ 15	1993 & Up	18-5617	586274	395264	—	319977	10	NA	NA
9.9/ 15	1997 & Up 4 stroke	—	584613	NSS	18-5679 ①	585267	10	18-5697	385952
20 ⑦	1985-88	18-5629	586278	393354	18-5655	321648	11	18-5697	385952
20 thru 30 ⑦	1993-98	18-5629	586278	393354	18-5655	321648	11	18-5697	385952
25 thru 35 ⑦	1977-88	18-5629	586278	NSS	18-5655	321648	11	18-5697	385952
20 thru 30 ⑤	1989-92	18-5627	585059	393354	18-5671 ①	384781	9	18-5697	385952
25 thru 35	1997-99 3 cylinders	18-5631	586277	586100	NSS ①	NSS	10	18-5697	385952
40-50	1984-88	18-5630	586280	NSS	18-5671 ①	384781	9	18-5697	385952
50	1972	18-5630	586280	NSS	18-5671 ①	585269	9	18-5697	385952
40-50 ①	1989-99	18-5624	586279	NSS	18-5678 ①	585269	9	18-5697	385952
55	1978	18-5630	586280	NSS	18-5678 ①	585269	9	18-5697	385952
60	1985 2 cylinders	18-5630	586280	NSS	18-5678 ①	585269	9	18-5697	385952
50	1985-99 3 cylinders	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
55	1969	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
60	1971	18-5648	586281	NSS	18-5671 ✱	384781	9	18-5697	385952
60	1986-01 3 cylinders	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
65	1985-01 3 cylinders	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
70, 75	1980-01	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
85 thru 115	1973-99 crossflows	18-5634	586283	NSS	18-5679 ①	586100	10	18-5697	385952
90, 115	1995-99 looper	18-5632	586284	NA	NA	NA	NA	18-5697	385952
120 thru 140	1985-94	18-5628	586285	NSS	18-5679 ①	586100	10	18-5697	385952
130	1995-99	18-5628	586285	NSS	18-5679 ①	586100	10	18-5697	385952
V-6 Crossflow	1976-92	18-5640	586288	393285	18-5674	387683	8	18-5697	385952
150, 175 60°	1991-99 loopers	18-5612	586286	NA	NA	NA	NA	18-5697	385952
150 thru 175 V-6	1997-03	18-5612	586287	NSS	NSS	NA	NA	NA	433850
200 thru 300	1986-Up std. rotation	18-5619	586411	397375	NA	NA	10	18-5697	385952

Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.
✱ Starter drive retained with nut
NSS Not sold separately
① Drive kit includes drive assembly with clip style retainer
② Drive kits, drive assemblies, and brush sets offered are for "Bosch Style" starters only.
⑤ With 9 tooth pinion
⑦ For Bosch models

4 STROKE FUEL SYSTEM KITS



18-7761
CARBURETOR REBUILD KIT
Fits: Johnson/Evinrude Four-Stroke 4-6 hp. (2007)



18-7773
CARBURETOR REBUILD KIT
Replaces: 5032424
25, 30 HP (2000-01) (2004 & Up)

2 STROKE FUEL SYSTEM KITS



18-7010
CARB KIT
Replaces: 382050, 382051, 382054



18-7024
CARB KIT
Replaces: 382053, 382052, 385356, 439075



18-7026
CARB KIT
Replaces: 382057



18-7042
CARB KIT
(without float)
Replaces: 392061, 398729, 396701



18-7222
CARB KIT
(with float)
Replaces: 392061, 398729, 396701



18-7043
CARB KIT
Replaces: 382045, 382046, 382047, 382049, 383052, 383067, 398532, 439071, 398514



18-7046
CARB KIT
Replaces: 390055, 392550, 398526, 435443, 434888, 439076, 433519
Contains **18-7038** Needle/Seat



18-7219
CARB KIT
Replaces: 439073, 431897



18-7220
CARB KIT
Replaces: 435676, 435677, 435678, 435752



18-7221
CARB KIT
Replaces: 435442, 438996



18-7223
CARB KIT w/ Needle & Seat
Replaces: 398452, 391305, 398453, 439072, 391937



18-7247
CARB KIT
Replaces:
438996, 436852
For: V4 & V6 (60º) 1988-2001



18-7248
CARB KIT
Replaces:
437327, 439079, 439078



18-0871
SERVICE VALVE WITH O-RING
Replaces: 175158
Fits: All Johnson/Evinrude with primer valve (except 1993 9.9 & 15hp.)



18-7044
SERVICE VALVE KIT
Fits: All Johnson/Evinrude with primer valve (except 1993 9.9 & 15 H.P.)



18-0993
COVER & GASKET ASSEMBLY
Replaces: 437228
Fits: All Johnson/Evinrude with primer valve (except 1993 9.9 & 15hp.)



NEEDLE & SEAT

Part #	Replaces:
18-7093	396521, 678882, 378895
18-7094	379313, 396522
18-7038	396520, 379312, 387262

PKG. OF 10



18-7106
18-7106-9①
NEEDLE PACKING
Replaces: 307583



18-7210
FLOAT
Replaces: 382363

PKG. OF 5



18-7296
18-7296-9①
ADJUSTING NEEDLE RETAINER
Replaces: 315232

① Priced per Package

APPLICATION BEGINS ON NEXT PAGE

HP	Year	Carb. Kit w/o Float	Carb. Kit w/ Float	Needle& Seat	Carb. Float
1.5	1970-90	18-7043	—	18-7094	—
2	1970-90	18-7043	—	18-7094	—
3	1952-67	18-7043	—	18-7038	—
3	1968	18-7043	—	18-7094	—
4	1983-89	18-7223	—	18-7094	—
4	1991-93	18-7223	—	18-7094	—
4.5	1982-84,1987	18-7223	—	18-7094	—
5	1965-67	18-7043	—	18-7094	—
5	1968	18-7024	—	18-7093	—
5	1984-85	18-7223	—	18-7094	—
5.5	1954-67	18-7043	—	18-7094	—
6	1954-79	18-7043	—	18-7094	—
6	1968	18-7024	—	18-7093	—
6	1984-85	18-7223	—	18-7094	—
6, 8	1986-96	18-7219	—	—	—
7.5	1955-58	18-7043	—	18-7094	—
7.5	1982-83	18-7223	—	18-7094	—
8	1984-85	18-7223	—	18-7094	—
9.9	1974-88	18-7223	—	18-7094	—
9.9/15	1989-96	18-7219	—	—	—
10	1954-63	18-7043	—	18-7094	—
14	1968 ③	18-7223	—	18-7094	—
15	1955-56	18-7043	—	18-7094	—
15	1974-88	18-7223	—	18-7094	—
18	1957-68	18-7043	—	18-7094	—
18	1969-73	18-7042	18-7222	18-7093	18-7210
20	1957-68	18-7043	—	18-7094	—
20	1969-90	18-7042	18-7222	18-7093	18-7210
20	1991-96	18-7219	—	18-7094	—
25	1954-55	18-7024	—	18-7093	—
SAIL DR	1978-Up	18-7042	18-7222	18-7093	18-7210
25	1969-95 ⑤	18-7042	18-7222	18-7093	18-7210
28	1962-64	18-7010	—	18-7093	—
28	1976-95	18-7042	18-7222	18-7093	18-7210
30	1956	18-7024	—	18-7093	—
30	1976-Up	18-7042	18-7222	18-7093	18-7210
33	1965-70	18-7010	—	18-7093	—
35	1957-59	18-7024	—	18-7093	—
35	1959	18-7010	—	18-7093	—
35	1976-95 ⑤	18-7042	18-7222	18-7093	18-7210
40	1960-63, 1971	18-7010	—	18-7093	—
40	1965-70, 1972-78	18-7024	—	18-7093	—
40	1971-90, 1979-92 ①	18-7042	18-7222	18-7093	18-7210
45	1971-97 ②	18-7042	18-7222	18-7093	18-7210
48	1992-97	18-7042	18-7222	18-7093	18-7210
50	1958-59	18-7026	—	18-7093	—
50	1971-97	18-7042	18-7222	18-7093	18-7210
55	1968-69, 1971-97 ②	18-7042	18-7222	18-7093	18-7210
60	1964-67	18-7026	—	18-7093	—
60	1970-97	18-7042	18-7222	18-7093	18-7210
65	1972-97	18-7042	18-7222	18-7093	18-7210
70	1972-97 (3 cyl)	18-7042	18-7222	18-7093	18-7210
75	1960-63	18-7026	—	18-7093	—
75	1975-88	18-7042	18-7222	18-7093	18-7210
80	1966-67	18-7026	—	18-7093	—
85	1968	18-7026	—	18-7093	—
85	1971-79	18-7046	—	18-7093	—
85	1969-70,1991-93	18-7046	—	18-7038	—
V-4	1969-79	18-7046	—	18-7038	—
V-4	1983-84	18-7046	—	18-7038	—
88,90	1985-95	18-7046	—	18-7038	—
90	1981-82, 1983 ③	18-7046	—	18-7038	—
90	1995-02	18-7247	—	—	—
100	1971, 1980	18-7046	—	18-7038	—
100	1972, 1979	18-7046	—	18-7093	—
100	1998-01	18-7247	—	—	—
105	1999-01	18-7247	—	—	—
115	1969, 1980-95	18-7046	—	18-7038	—
115	1995-02	18-7046	—	18-7093	—
115	1995-02	18-7247	—	—	—
V-6	1976-90 ④	18-7046	—	18-7038	—
115	1983	18-7046	—	18-7038	—
120	1985-90	18-7220	—	18-7094	—
120	1985-90, 1993	18-7220	—	18-7094	—
125	1971-72	18-7046	—	18-7093	—
125	1993	18-7220	—	18-7094	—
125C	1989-95	18-7220	—	18-7094	—
135	1973-76	18-7046	—	18-7093	—
140	1977, 1980-83	18-7046	—	18-7038	—
140	1978-79	18-7046	—	18-7093	—
140	1985-90	18-7220	—	18-7094	—
140	1993	18-7220	—	18-7094	—
150	1979-90	18-7046	—	18-7038	—
150	1992-96, 1998-02	18-7247	—	—	—
155	1984-93 ①	18-7046	—	18-7038	—
175	1977-91	18-7046	—	18-7038	—
175	1992-96, 1998-02	18-7247	—	—	—
185	1984	18-7046	—	18-7038	—
185	1989-93	18-7221	—	18-7094	—
200	1976-83	18-7046	—	18-7038	—
200	1986-90	18-7220	—	18-7094	—
200	1992-93	18-7221	—	18-7094	—
225	1986-90, 1992-93	18-7221	—	18-7094	—
235	1978-84	18-7046	—	18-7038	—
250	1991-93	18-7221	—	18-7094	—
275\3.6L	1985-88	18-7221	—	18-7094	—
300	1988, 1991-93	18-7221	—	18-7094	—

① Commercial ② Also Commercial ③ Early Production ④ Cross Flow ⑤ Except 1995-Up 3 Cylinder Models



18-7350
FUEL PUMP
Replaces: 397839, 391638, 395091, 397274
For: 6/8/9.9/15 HP 1981-92
Uses kit 18-7823



18-7351
FUEL PUMP
Replaces: 434728, 438562
For: 9.9/15 HP 1993-2006
Uses kit 18-7800



18-7352
FUEL PUMP
Replaces: 438556, 388268, 385781, 394543, 382354, 395713, 398338, 432451, 398387, 433387
For: 25-55 HP 1976-89 (non-VRO)
Uses kit 18-7821



18-7353
FUEL PUMP
Replaces: 438555, 433386
For: 20-30 HP 1990-2000
Uses kit 18-7800



18-7800
FUEL PUMP KIT
Replaces: 438616, 433519



18-7801
FUEL PUMP KIT
Replaces: 379777



18-7820
FUEL PUMP KIT
Replaces: 393103



18-7821
FUEL PUMP KIT
Replaces: 398514, 395867



18-7822
FUEL PUMP KIT
Replaces: 432962



18-7823
FUEL PUMP KIT
Replaces: 393088

PKG. OF 2



18-7796
18-7796-9④
CHECK VALVE
Replaces: 335334
(Enlarged to show detail)



18-3497
DIAPHRAGM KIT
Replaces: 5033372
4-5 HP (2003-06), 6 HP (2005-06)
4-Stroke



18-3498
DIAPHRAGM KIT
Replaces: 5036216, 5037584
10-15 HP (2005-07)
4-Stroke



18-3499
DIAPHRAGM KIT
Replaces: 5030699
9.9,15 HP (2002-04), 25HP (2004-06), 30HP (2004-07), 40-70 HP (2002-06)
4-Stroke

④ Priced per Package

FUEL PUMP KIT APPLICATION ON NEXT PAGE

FUEL PUMP REPAIR KIT APPLICATION

ALL KITS ARE FOR NON-VRO (VARIABLE RATIO OILING) PUMPS

HP	Year Start	Year Stop	Fuel Pump Repair Kit	HP	Year Start	Year Stop	Fuel Pump Repair Kit
2.5	1987	1988	18-7823	40	1983	1984	18-7820
3	1989	1997	18-7823	40	1985	1987	18-7821
4	1982	2001	18-7823	40	1988	1990	18-7822❶
4	2003	2007	18-3497❸	40	1990	2012	18-7800❷
4.5	1982	1987	18-7823	40	AA	AG	18-7800
5	1982	1983	18-7823	40	1999	2006	18-3497❸
5	1985	1993	18-7823	45	1958	1959	18-7801
5	1996	1998	18-7823	45	1986	1990	18-7821
5	2003	2007	18-3497❸	45	1991	1997	18-7800
6	1984	2005	18-7823	48	1987	1987	18-7821
6	1987	1987	18-7821	48	1988	1990	18-7822❶
6	2003	2007	18-3497❸	48	1990	1996	18-7800❷
7.5	1980	1983	18-7823	50	1958	1959	18-7801
8	1982	2005	18-7823	50	1982	1984	18-7820
8	1987	1987	18-7821	50	1985	1987	18-7821
9.9	1974	1992	18-7823	50	1988	1990	18-7822
9.9	1987	1990	18-7821❷	50	1990	2012	18-7800
9.9	1990	1999	18-7800	50	AA	AG	18-7800
10	1996	2007	18-7800	50	1999	2006	18-3497❸
10	2002	2004	18-3497❸	55	1983	1984	18-7820
10	2005	2007	18-3497❸	55	1985	1990	18-7821
14	1988	1989	18-7823	55	1991	2005	18-7800
15	1974	1998	18-7823	55	2008	2012	18-7800
15	1987	1990	18-7821❷	55	AA	AG	18-7800
15	1990	2007	18-7800	60	1964	1967	18-7801
15	2002	2004	18-3497❸	60	1982	1984	18-7820
15	2005	2007	18-3497❸	60	1985	1985	18-7821
20	1985	1987	18-7821	60	1988	1988	18-7821
20	1988	1990	18-7822❶	60	2002	2006	18-3497❸
20	1990	1998	18-7800❷	60	2005	2012	18-7800
25	1971	1976	18-7823	60	AA	AG	18-7800
25	1977	1984	18-7820	65	1984	1984	18-7820
25	1985	1987	18-7821	65	1985	1985	18-7800❹
25	1988	1990	18-7822❶	65	1985	1986	18-7821
25	1990	2005	18-7800❷	65	1989	1989	18-7821
25	2001	2001	18-3497❸	65	1991	2001	18-7800
25	2004	2005	18-3497❸	65	2008	2012	18-7800
28	1962	1963	18-7801	65	AA	AF	18-7800
28	1986	1987	18-7821	70	1982	1984	18-7820
28	1988	1990	18-7822	70	1998	2006	18-3497❸
28	1990	1998	18-7800	75	1960	1965	18-7801
30	1984	1984	18-7820	75	1982	1984	18-7820
30	1985	1987	18-7821	75	2004	2012	18-7800
30	1988	1990	18-7822❶	75	AA	AF	18-7800
30	1990	2005	18-7800❷	80	1966	1967	18-7801
30	2001	2001	18-3497❸	85	1977	1983	18-7820
30	2004	2007	18-3497❸	88	1987	1990	18-7821❶
35	1958	1959	18-7801	88	1990	1996	18-7800❷
35	1976	1984	18-7820	90	1964	1965	18-7801
35	1986	1987	18-7821	90	1981	1983	18-7820
35	1988	1990	18-7822	90	1997	1998	18-7800
35	1990	2001	18-7800	90	2004	2012	18-7800
40	1960	1964	18-7801	90	AA	AF	18-7800
40	1971	1976	18-7820	100	1966	1966	18-7801

❶ 1990 Early Production Models ❷ 1990 Late Production Models ❸ 4-stroke Models ❹ Commercial Models

APPLICATION CONTINUED ON NEXT PAGE

FUEL PUMP REPAIR KIT APPLICATION (Cont.)

ALL KITS ARE FOR NON-VRO (VARIABLE RATIO OILING) PUMPS

HP	Year Start	Year Stop	Fuel Pump Repair Kit	HP	Year Start	Year Stop	Fuel Pump Repair Kit
100	1989	1990	18-7821	125	1995	1998	18-7800
100	1996	1997	18-7800	140	1977	1983	18-7820
105	1997	2003	18-7800	150	1978	1984	18-7820
112	1994	1996	18-7800	175	1977	1983	18-7820
115	1982	1983	18-7820	200	1977	1983	18-7820
115	1997	1998	18-7800	235	1978	1984	18-7820
115	2004	2005	18-7800				

❶ 1990 Early Production Models ❷ 1990 Late Production Models ❸ 4-stroke Models ❹ Commercial Models

FUEL PUMP APPLICATION

HP	Year Start	Year Stop	Fuel Pump	HP	Year Start	Year Stop	Fuel Pump
6	1988	1991	18-7350	35	1990	1994	18-7353
8	1988	1991	18-7350	35	1996	1996	18-7353
9.9	1981	1992	18-7350	40	1968	1976	18-7352
9.9	1993	1999	18-7351	40	1983	1984	18-7352
10	1997	1998	18-7351	50	1974	1975	18-7352
10	2000	2001	18-7351	50	1979	1984	18-7352
10	2003	2007	18-7351	55	1976	1981	18-7352
15	1981	1998	18-7350	55	1983	1984	18-7352
15	1993	2007	18-7351	60	1980	1984	18-7352
20	1990	1998	18-7353	85	1977	1980	18-7352
25	1977	1984	18-7352	90	1981	1983	18-7352
25	1990	2005	18-7353	90	1997	1998	18-7352
28	1990	1996	18-7353	100	1979	1980	18-7352
30	1984	1984	18-7352	100	1997	1997	18-7352
30	1990	2005	18-7353	115	1977	1983	18-7352
33	1968	1970	18-7352	115	1997	1998	18-7352
35	1976	1984	18-7352	140	1977	1983	18-7352

FUEL WATER SEPARATOR KITS

21 MICRON FILTER KITS FOR CARBURETED ENGINES





Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7848-1	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs

- UNIVERSAL DESIGN -
DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

FUEL WATER SEPARATOR BRACKETS



Bracket Type	Part #
1/4" Stainless Steel	18-7777
3/8" Stainless Steel	18-7776



Bracket Type	Part #
1/4" Aluminum	18-7853-1
3/8" Aluminum	18-7775



10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES



Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7983-2	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7982-2	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7985-1	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs



10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ AquaVue™ bowl	18-7932	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7922 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum w/ metal drain bowl	18-7951	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ AquaVue™ bowl	18-7937	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7922 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS



18-7774
COMPACT ALUMINUM BRACKET

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter



REPLACEMENT FILTERS



UNIVERSAL DESIGN

10 MICRON REPLACEMENT FILTERS	
Part #	**Description**
18-7944	Short - 3.875"
18-7945	Long - 4.35"
18-7866	High Capacity - 6"
18-7865	Compact 10 Micron

21 MICRON REPLACEMENT FILTERS	
Part #	**Description**
18-7844	Short - 3.875"
18-7845	Long - 4.35"

REPLACEMENT FILTERS FOR OMC

10 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7946	OMC thread	OMC 502905
18-7989	Cobra EFI	OMC 502906

21 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7846	OMC thread	OMC 502905
18-7789	Cobra EFI	OMC 502906



10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT ELEMENTS

Part #	Description	Replaces
18-7919	Spin on replacement	Racor S3213
18-7920	Spin on replacement OMC style	OMC 771839 Racor S3214

REPLACEMENT BOWLS

Part #	Description
18-7922	AquaVue™ Collection Bowl
18-7924	Metal Collection Bowl

ELEMENT & BOWL KITS

Part #	Description
18-7928	Filter & AquaVue™ Bowl Contains: 18-7919 filter, 18-7922 bowl
18-7929	Filter & Metal Bowl Contains: 18-7919 filter, 18-7924 bowl
18-7941	Filter & AquaVue™ Bowl Contains: 18-7920 filter, 18-7922 bowl
18-7943	Filter & Metal Bowl Contains: 18-7920 filter, 18-7924 bowl



18-79781
FUEL FILTER
Replaces: 433190
60° V4 and V6



18-7953
FUEL FILTER
Replaces: 5035974
Fits: 25HP (2006-07) / 90,115,140 4 stroke (2005-06)



18-7716
FUEL FILTER
Replaces: 5032323
Fits: Johnson 25 4-Stroke (2004-05), 30 4-Stroke (2004-07), 40/60/70 4-Stroke (2002-06), 90/115/140 4-Stroke (2003-04, 2006), Evinrude 25/30/40/50/70 4-Stroke (2000-01)



18-7719
FUEL FILTER
Replaces: 5032238
Fits: Johnson 4/5 (2003-07), 6 4-Stroke (2005-07), 10/15 4-Stroke (2002-07), 40/50/60/70 4-Stroke (2002-06), Evinrude 40/50 4-Stroke (2000-01)



18-7722
FUEL FILTER
• 3/8" barbs
Replaces: 5005266
For: E-Tec 40, 50, 60, 75, 90,115, 150, 175 & 200DPL



18-7826
FUEL FILTER
Replaces: 305185



INLINE FUEL FILTERS

Part #	Application:	
18-7828-1	1/4"	Small Capacity (For 1/4" Fuel Line)
18-7829	1/4"	Large Capacity (For 1/4" Fuel Line)
18-7830	5/16"	Replaces: OMC 398327
18-7831	3/8"	Replaces: OMC 398319

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8009EP-1 ***SILVERADO 4000 Premium*** **OE# 398549**



18-8063
TANK CONNECTOR
(SOLD SEPARATELY)

18-8092
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8092
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: 2 HP (1 cyl.) - 75 HP (3 cyl.) (1976-02)

*

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8014EP-1 ***SILVERADO 4000 Premium*** **OE# 174509**



18-8074
HOSE BARB
(SOLD SEPARATELY)

18-8005EP-1
PRIMER BULB

18-8092
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V6 & V8 (1976-02)

*



18-8004EP-1
18-8004-10EP-1①
PRIMER BULB
5/16"
Replaces: 174511, 775638
Large capacity bulb



18-8005EP-1
18-8005-10EP-1①
PRIMER BULB
3/8"
Replaces: 174512
Large capacity bulb



HOSE BARB APPLICATION

Part #	OMC O.E. #	Barb	NPT	Conn. Type
18-8055	173311	5/16"	1/4"	Male
18-8074	173312	3/8"	1/4"	Male



18-8056
18-8056-10①
FUEL CONNECTOR
5/16"
Replaces: 174508, 775640
Mates with 18-8063



18-8063
18-8063-10①
TANK CONNECTOR
Replaces: 502867, 772681
(1/4" NPT)
Mates with 18-8056 & 18-8092



18-8072
FUEL ELBOW
3/8" Barb w/ 3/8" NPT Thread
Replaces: 174177
90°



18-8092
FUEL CONNECTOR
3/8"
Replaces: 176445, 775641
Mates with 18-8063



18-3290
INDICATOR ELBOW
Replaces: 321886
Pipe threaded to hose



BLEEDER HOSE

18-8048	18-8050
.090 I.D. x .220 O.D.	.0625 I.D. x .190 O.D.



18-8051
FUEL LINE HOSE
1/8" I.D.
Replaces: 322656
for OMC Pressurized Systems



18-8052
FUEL LINE HOSE
3/16" I.D.
Non-Pressurized Systems
Replaces: 122838

SAE J1527 USCG Type B1-15
SILVERADO 4000



16-337-0560
5/16" I.D.

16-337-0380
3/8" I.D.

Also available in 50' reels.

* Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package



18-9125
OETIKER CLAMP KIT
Replaces: 787133, 787145

Part #	Qty	Johnson/Evinrude #	Oetiker #	Description
18-9141	1	787145	14100082	Oetiker Jaw Pincers

Part #	Qty	Johnson/Evinrude #	Oetiker #	Nominal ID Inches	Nominal ID mm
18-9126-9	10	346930	16700004	3/8”	9.5
18-9127-9	10	348838	16700006	13/32”	10.5
18-9128-9	10	349516	16700007	7/16”	11.3
18-9129-9	10	347107	16700010	1/2”	13.3
18-9130-9	10	347108	16700011	17/32”	13.8
18-9131-9	10	346931	16700012	35/64”	14
18-9132-9	10	346785	16700013	9/16”	14.5
18-9133-9	10	346786	16700016	5/8”	15.7
18-9134-9	10	348839	16700017	11/16”	17
18-9135-9	10	346151	16700024	13/16”	21
18-9136-9	10	346152	16700031	1”	25.6
18-9137-9	10	346153	16700037	1 3/16”	30.1
18-9138-9	10	349759	16700040	1 1/4”	31.6
18-9139-9	10	349729	16700053	1 5/8”	41
18-9140-9	10	346150	16700020	23/32”	18.5

All clamps are standard package of 10. Each package of 10 is available individually.

PKG. OF 10



SNAPPER CLAMPS

Part #	Clamp O.E. #	Clamp Range	Size
① 18-8020	322652	.538 - .608	8
① 18-8021	911616	.597 - .665	10
① 18-8034	329654	.670 - .780	12
① 18-8200	322653	.360 - .406	2
① 18-8201	124249	.410 - .468	4
① 18-8202	322654	.475 - .536	6
① 18-8203*	329653	.750 - .875	14
① 18-8204*	324825	.875 - .975	19



56507
LOCTITE® PST 6ML
PIPE SEALANT
Replaces: 910048
(with Teflon®)



18-3001
IMPELLER
Replaces: 277181, 434424



18-3002
IMPELLER
Replaces: 375638, 775518



18-3003
IMPELLER
Replaces: 377178, 775519



18-3006
IMPELLER
Replaces: 378891, 775521



18-3015
IMPELLER
Replaces: 433935
For: 2.5, 3, 4 Ultra, Excel
With Key



18-3043
IMPELLER
Replaces: 389642



18-3044
IMPELLER
Replaces: 385072



18-3050
18-3050-10①
IMPELLER
Replaces: 386084



18-3051
IMPELLER
Replaces: 395289

① This product is priced per piece. To order price per package, please add -9 to the part number.

IMPELLER APPLICATION BEGINS ON PAGE 301



18-3053-1
IMPELLER
Replaces: 396725
Wedge Key



18-3055
IMPELLER
Replaces: 389589



18-3059
18-3059-10①
IMPELLER
Replaces: 395864, 397131, 435821, 435748, 5001593
Includes **18-3299** Impeller Key



18-3082
IMPELLER
Replaces: 382547
Slotted Key



18-3083
IMPELLER
Replaces: 377230, 777213



18-3090
IMPELLER
Replaces: 387361, 763735



18-3091
IMPELLER
Replaces: 389576



18-3099
IMPELLER
Replaces: 5033112
For: 4 Stroke 9.9 and 15 HP (2002-up)



18-3104
IMPELLER
Replaces: 432941, 437059



18-3366
IMPELLER
Replaces: 390286



18-3368
IMPELLER
Replaces: 396809



18-45312
IMPELLER
Replaces: OMC 114812
Fits: J/E 2(1993-99), 3(1991-99)



18-45221
IMPELLER
Replaces: OMC 382221
Fits: Johnson Evinrude 1.5/2 hp (1967-84)



18-3102
IMPELLER PLATE
Replaces: 305303



18-3103
IMPELLER PLATE
Replaces: 303069



18-3127
IMPELLER PLATE
Replaces: 319275



18-3182
IMPELLER PLATE
Replaces: 317841



18-3346
CUP & PLATE ASSEMBLY
Replaces: 435027



18-3359
WEAR PLATE
Replaces: 328755



18-3179
WATER PUMP CUP
Replaces: 324097

APPLICATION BEGINS ON PAGE 301

① Discount shop pack of 10 - Priced per package



18-3455
INSERT CUP
Replaces: 340619
For: 40, 50, 25 Jet, 30 Jet 1995-Up, E-Tec 40/50/60 HP All



IMPELLER KEYS

Part #	Replaces:	Std. Pkg.
18-3295 ③	330619	3
18-3138 ① ③	334897	2
18-3108	308928	1
18-3299 ③	331107	5
18-3326	300611	1

① PKG OF 2 ② PKG OF 3



18-3501
DIAPHRAGM & CUP ASSEMBLY
Replaces: 435957
For: 8 (1996-97), 10 (1996-97), 15 (1996-97), 40 (1995-97), 50 (1995-97), 55 (1995-97), 60 (1993-96), 65 (1993-96), 70 (1993-96), 120 (1993-94), 125 (1993-95), 130 (1995-96), 140 (1993-94), 250 (1994-95), 300 (1994-95),



18-3358
INSERT CUP
Replaces: 328751



18-3129
WATER PUMP HOUSING
Replaces: 435673



18-3405
WATER PUMP HOUSING
Replaces: 435959



18-3180
WATER PUMP HOUSING
Replaces: 435390



18-3336
WATER PUMP HOUSING
Replaces: 384087



18-3363
WATER PUMP HOUSING
Replaces: 330560



18-3367
WATER PUMP HOUSING
Replaces: 393632



18-3126
WEAR PLATE
Replaces: 321940



18-3178
WEAR PLATE
Replaces: 318995



18-3343
WEAR PLATE
Replaces: 320981



18-3201
IMPELLER REPAIR KIT
Replaces: 379763

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3001	Impeller	277181, 434424	1
NSS	Plate	203132	1



18-3202
IMPELLER REPAIR KIT

— CONTAINS —

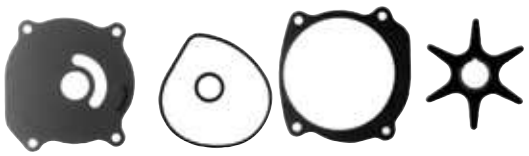
Part #	Desc.	O.E. #	Qty.
18-3001	Impeller	277181, 434424	1
18-3102	Impeller Plate	305303	1



18-3203
IMPELLER REPAIR KIT
Replaces: 379766

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3002	Impeller	375638	1
18-3103	Impeller Plate	303069	1



18-3210
IMPELLER REPAIR KIT

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3043	Impeller	389642	1
18-2536	Rubber Seal	321120	1
18-2557	Impeller Gasket	324701, 338484	1
18-7158	O-Ring	310967, 310585	1

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③ This product is priced per piece. To order priced per package, please add -9 to the part number.

①18-3211D

Display Package



18-3211
IMPELLER REPAIR KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3059	Impeller	395864, 397131, 435821	1
18-2536	Rubber Seal	321120	1
18-2557	Impeller Gasket	324701, 338484	1
18-3299	Impeller Key	331107	1
18-7158	O-Ring	310967, 310585	1
18-3138	Impeller Key	334897	1



18-3238
WATER PUMP KIT
Replaces: 388891

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-0446	Water Pump Gasket	323311	1
18-0445	Water Pump Gasket	323312	1
18-2030	Oil Seal	321786	1
18-7105	O-Ring	311338	2
18-3133	Stainless Steel Bolt	331979	4



18-3453
WATER PUMP KIT
With Housing
Replaces: 5006511
For: E-Tec 40/50/60 HP All



18-3454
WATER PUMP KIT
With Housing
Replaces: 438592
For: 40, 50, 25 Jet, 30 Jet 1995-Up
Includes impeller **18-3104**



18-3325
WATER PUMP KIT
Replaces: 387326

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-7134	O-Ring	339543	1
18-3108	Flywheel Key	308928	1
18-3337	Grommet	315837	1
18-3083	Impeller	377230	1
18-3343	Impeller Plate	320981	1
18-2705	Grommet	315748	1



18-3327
WATER PUMP KIT
With Housing
Replaces: 394711, 386697, 391698

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3050	Impeller	386084	1
18-3180	Housing	435390	1
18-3178	Wear Plate	318995	1
18-3179	Water Pump Cup	324097	1
18-3329	Grommet	302497	1
18-2392	Grommet	327035	1
18-2025	Oil Seal	318972	1
18-7116	O-Ring	303097	1
18-7139	O-Ring	319085	1
18-3326	Pin	300771	1
18-3369	Stainless Steel Bolt	319126	4



18-3376
WATER PUMP KIT
Without Housing
Replaces: 384956

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3083	Impeller	377230	1
18-3343	Impeller Plate	320981	1
18-3108	Flywheel Key	308928	1
18-3337	Grommet	315837	1
18-7134	O-Ring	339543	1
18-2705	Grommet	315748	1
18-3136	Screw (Long)	324430	2
18-3369	Stainless Steel Bolt	319126	2



18-3377
WATER PUMP KIT
Without Housing
Replaces: 382468

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3002	Impeller	375638	1
18-3103	Impeller Plate	303069	1
18-3329	Water Tube Grommet	302497	1
18-3326	Pin	300771	1

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① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-3378
WATER PUMP KIT
With Housing
Replaces: 391635



— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3055	Impeller	389589	1
18-3343	Impeller Plate	320981	1
18-3336	Housing	384087	1
18-2709	Wear Plate Gasket	336530	1
18-3365	Stainless Steel Bolt	909533	2
18-3369	Stainless Steel Bolt	319126	2
18-2705	Seal	315748	1
18-3337	Water Tube Grommet	315837	1
18-7134	O-Ring	303059	1

18-3379
WATER PUMP KIT
Without Housing
Replaces: 390381



— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3366	Impeller	390286	1
18-3352	Impeller Plate	325398	1
18-3354	Water Pump Gasket	325399	2
18-3332	Grommet	304056	1

18-3380
WATER PUMP KIT
Without Housing
Replaces: 390770



— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3055	Impeller	389589	1
18-3343	Impeller Plate	320981	1
18-2709	Wear Plate Gasket	336530	1
18-3365	Stainless Steel Bolt	909533	2
18-3136	Stainless Steel Bolt	319126	2
18-2705	Seal	315748	1
18-3337	Water Tube Grommet	315837	1
18-7134	O-Ring	303059	1

18-3381
WATER PUMP KIT
Without Housing
Replaces: 393509



— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-3359	Impeller Plate	328755	1
18-0124	Impeller Plate Gasket	325537	1
18-3358	Water Pump Cup	328751	1
18-2539	Rubber Seal	328753	1
18-3329	Grommet	302497	1
18-7100	O-Ring	301877	1
18-7105	O-Ring	311338	2
18-7146	O-Ring	554545	1
18-3133	Stainless Steel Bolt	331979	6

18-3382
WATER PUMP KIT
With Housing
Replaces: 393630



— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-3359	Impeller Plate	328755	1
18-3367	Housing	393632	1
18-3358	Water Pump Cup	328751	1
18-0124	Impeller Plate Gasket	325537	1
18-3329	Grommet	302497	1
18-7100	O-Ring	301877	1
18-7105	O-Ring	311338	2
18-7146	O-Ring	554545	1
18-3133	Stainless Steel Bolt	331979	6

18-3383
WATER PUMP KIT
With Housing
Replaces: 395270



— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-3363	Housing	330560	1
18-3358	Water Pump Cup	328751	1
18-3360	Impeller Housing Gasket	329390	1
18-3329	Grommet	302497	1
18-3133	Stainless Steel Bolt	331979	4

18-3384
WATER PUMP KIT
Without Housing
Replaces: 386124



— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-7158	O-Ring	310585	1
18-3108	Flywheel Key	308928	1
18-3043	Impeller	389642	1
18-3182	Impeller Plate	317841	1
18-2026	Oil Seal	321453	1
18-3135	Screw	306643	2
18-3136	Screw	323626	4
18-2389	Grommet	314832	2

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18-3385
WATER PUMP KIT
Without Housing
Replaces: 396932

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3368	Impeller	396809	1
18-3343	Impeller Plate	320981	1
18-2705	Seal	315748	1
18-7481	Rubber Seal	324981	1
18-7134	O-Ring	303059	1
18-3337	Water Tube Grommet	315837	1
18-3365	Stainless Steel Bolt	909533	2
18-3369	Stainless Steel Bolt	319126	2



18-3387
WATER PUMP KIT
Without Housing
Replaces: 432956

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2703	Grommet	314008	1
18-3053-1	Impeller	396725	1
18-2705	Seal	315748	1
18-3133	SS Bolt	331979	4
18-7174	O-Ring	326649	1
18-7481	O-Ring	324981	1
18-2709	Wear Plate Gasket	336530	1
18-3126	Wear Plate	321940	1
18-3127	Impeller Plate	319275	1
18-3138	Impeller Key	334897	1
18-3299	Flywheel Key	331107	1
18-3153	Stainless Steel Bolt	908158	1



18-3388
WATER PUMP KIT
Without Housing
Replaces: 389143

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0969	Impeller Housing Gasket	319586	1
18-3108	Stainless Steel Key	323950	1
18-2703	Grommet	314008	1
18-3127	Impeller Plate	319275	1
18-2705	Seal	315748	1
18-3082	Impeller	382547	1
18-3153	Stainless Steel Bolt	334597	1
18-2709	Wear Plate Gasket	336530	1
18-3133	Stainless Steel Bolt	331979	4
18-3126	Wear Plate	321940	1



18-3389
WATER PUMP KIT
With Housing
Replaces: 436957

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-7481	O-Ring	324981	1
18-2703	Grommet	314008	1
18-3053-1	Impeller	396725	1
18-3127	Impeller Plate	319275	1
18-2705	Seal	315748	1
18-3133	Stainless Steel Bolt	908158	1
18-3299	Flywheel Key	331107	1
18-7174	O-Ring	326649	1
18-2709	Wear Plate Gasket	336530	1
18-3129	Housing	435673	1
18-3138	Impeller Key	334897	1
18-3126	Wear Plate	321940	1



18-3390
WATER PUMP KIT
Without Housing
Replaces: 395060

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3059	Impeller	397131, 435821	1
18-2557	Impeller Gasket	324701, 338484	1
18-3299	Impeller Key	331107	1
18-7158	O-Ring	310967, 310585	1
18-3135	Stainless Steel Screw	306643	2
18-2703	Grommet	314008	1
18-2704	Grommet	320943	1
18-2706	Grommet	321008	1
18-3136	Stainless Steel Bolt	323626	4
18-2769	Rubber Seal	332000	1
18-3133	Stainless Steel Bolt	331979	4
18-3346	Cup Plate Assy.	435027	1
18-3138	Impeller Key	334897	1



18-3391
WATER PUMP KIT
With Housing
Replaces: 395072

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3346	Cup & Plate Assy.	435027	1
18-2769	O-Ring	332000	1
18-2557	Impeller Plate Gasket	338484, 324701	1
18-2704	Grommet	320943	1
18-3136	Stainless Steel Bolt	323626	4
18-3299	Flywheel Key	331107	1
18-3153	Stainless Steel Bolt	908158	1

APPLICATION BEGINS ON PAGE 301



18-3392
WATER PUMP KIT
With Housing
Replaces: 434421

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3059	Impeller	395864, 397131, 435821	1
18-3346	Cup & Plate Assy.	435027	1
18-3299	Impeller Key	331107	1
18-7158	O-Ring	310967, 310585	1
18-3135	Stainless Steel Screw	306643	2
18-2703	Grommet	314008	1
18-2704	Grommet	320943	1
18-2706	Grommet	321008	1
18-3136	Stainless Steel Bolt	323626	4
18-2769	Rubber Seal	332000	1
18-2557	Impeller Gasket	324701, 338484	1
18-3133	Stainless Steel Bolt	331979	4



18-3393
WATER PUMP KIT
With Housing
Replaces: 395073

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3043	Impeller	389642	1
18-2557	Impeller Gasket	324701, 338484	1
18-3346	Cup & Plate Assy.	435027	1
18-3108	Water Pump Key	323950	1
18-0110	Shift Housing Gasket	324670	1
18-7158	O-Ring	310967, 310585	1
18-3135	Stainless Steel Screw	306643	2
18-2703	Grommet	314008	1
18-2704	Grommet	320943	1
18-2706	Grommet	321008	1
18-3136	Stainless Steel Bolt	323626	4
18-2769	O-Ring	332000	1
18-7143	O-Ring	322501	1
18-3133	Stainless Steel Bolt	331979	4



18-3394
WATER PUMP KIT
Without Housing
Replaces: 433548

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-7481	O-Ring	324981	1
18-2708	Grommet	333758	1
18-2709	Wear Plate Gasket	336530	1
18-3104	Impeller	432941	1
18-3138	Impeller Key	334897	1
18-2705	Seal	315748	1
18-3133	Stainless Steel Bolt	331979	4
18-3126	Wear Plate	321940	1



18-3399
WATER PUMP KIT
With Housing
Replaces: 396933

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-7134	O-Ring	303059	1
18-3337	Grommet	315837	1
18-3368	Impeller	396809	1
18-2709	Wear Plate Gasket	336530	1
18-3369	Screw (Short)	319126	2
18-2705	Seal	315748	1
18-3336	Housing	384087	1
18-3365	Screw (Long)	909533	2
18-3343	Wear Plate	320981	1

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18-3400
WATER PUMP KIT
Without Housing
Replaces: 391698

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3050	Impeller	386084	1
18-3178	Impeller Plate	318995	1
18-3179	Water Pump Cup	324097	1
18-3329	Grommet	302497	1
18-2392	Grommet	327035	1
18-2025	Oil Seal	318972	1
18-7116	O-Ring	303097	1
18-3369	Screw	319126	4
18-3326	Pin	300771	1
18-7139	O-Ring	319085	1



18-3401
WATER PUMP KIT
Without Housing
Replaces: 395271

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-3360	Gasket	329398	1
18-3358	Cup	328773	1
18-7440-1	O-Ring	301967	2
18-2013	Oil Seal	321786	1
18-3329	Grommet	302497	1
18-0108	Gasket	324449	1
18-3133	Stainless Steel Bolt	331979	4



18-3402
WATER PUMP KIT
Without Housing
Replaces: 382296

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3003	Impeller	377178	1
18-3102	Impeller Plate	305303	1
18-2891	Gasket	303339	1
18-3326	Pin	300771	1
18-3329	Grommet	302497	1
18-2023	Oil Seal	313282	1



18-3403
WATER PUMP KIT
Without Housing
Replaces: 388644

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-7158	O-Ring	310585	1
18-3108	Key	308928	1
18-2703	Grommet	314008	1
18-3135	Screw	306643	4
18-2026	Seal	321453	1
18-3136	Housing Screw	323626	1
18-3043	Impeller	389642	1
18-3346	Cup & Plate Assembly	435027	1
18-2536	Gasket	321120	1
18-2704	Grommet	320943	1



18-3315-2
WATER PUMP KIT
With Housing
Replaces: 435929, 5001595
For: 90/115SL (1995-UP),120/125ESX (1993-94), 120/130/140/150/175/V-6/V-8(1993-UP)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2557	Gasket	324701	1
18-3405	Housing, WP	435485	1



STAINLESS STEEL BOLTS

Part #		O.E. #	Size
18-3133		331979	1/4 x 20 x 1 1/16"
18-3135	①③	306643	1/8 x 20 x 1/2"
18-3136	①③	323626	1/4 x 20 x 1 3/4"
18-3153		908158	1/4 x 20 x 1/2"
18-3365		909533	1/4 x 20 x 1"
18-3369		319126	1/4 x 20 x 1"
18-4276	②③	324334	1/4 x 20 x 1 1/32"

① Std. Pkg. of 2 ② Std. Pkg. of 5

APPLICATION BEGINS ON NEXT PAGE

③ This product is priced per piece. To order priced per package, please add -9 to the part number.

Horsepower	Year	Impeller	Impeller Plate	Plate & Cup	Cup	Repair Kit	Pump Kit w/o Hsg.	Pump Kit W/Hsg.	Housing Kit
2 Jr, Colt	1985-90	18-3090	—	—	—	—	—	—	—
2.5	1987-06	18-3015	—	—	—	—	—	—	—
3	1952-78	18-3001	—	—	—	18-3201	—	—	—
3.5	1987-06	18-3015	—	—	—	—	—	—	—
4	1969-72	18-3001	—	—	—	18-3201	—	—	—
4 ⑦	1973-83	18-3001	—	—	—	18-3201	—	—	—
4 ⑧	1976-80	18-3090	—	—	—	—	—	—	—
4 Deluxe	1980-97	18-3091	—	—	—	—	—	—	—
4 Ultra Excel	1987-06	18-3015	—	—	—	—	—	—	—
4.5	1980-97	18-3091	—	—	—	—	—	—	—
5	1965-68	18-3001	—	—	—	—	—	—	—
5 (4-Stroke)	1998-Up	18-3091	—	—	—	—	—	—	—
5.5	1954-64	18-3001	18-3102	—	—	18-3202	—	—	—
6	1952-78	18-3001	18-3102	—	—	18-3202	—	—	—
6	1979	18-3090	—	—	—	—	—	—	—
6	1984-97	18-3091	—	—	—	—	—	—	—
6 (4-Stroke)	1998-Up	18-3091	—	—	—	—	—	—	—
7.5	1954-58	18-3001	18-3102	—	—	18-3202	—	—	—
8 (2-Stroke)	1986-97	18-3091	—	—	—	—	—	—	—
9.5	1964-73	18-3003	18-3102	—	—	—	18-3402	—	—
10	1958-63	18-3003	18-3102	—	—	—	18-3402	—	—
10	1949-57	18-3002	18-3103	—	—	18-3203	18-3377	—	—
9.9/15	1974-Up	18-3050	18-3178	—	18-3179	—	18-3400	18-3327	18-3180
9.9/15 (4-Stroke)	1995-Up	18-3050	18-3178	—	18-3179	—	18-3400	18-3327	18-3180
15,18	1953-65	18-3002	—	—	—	18-3203	18-3377	—	—
20	1966-73	18-3002	—	—	—	18-3203	18-3377	—	—
20	1982-84	18-3051	—	—	18-3358	—	18-3401	18-3383	18-3363
20	1985-Up	18-3051	18-3359	—	18-3358	—	18-3381	18-3382	18-3367
25	1951-55	18-3006	—	—	—	—	—	—	—
25	1969-78	18-3002	18-3103	—	—	18-3203	18-3377	—	—
25	1979-84	18-3051	—	—	18-3358	—	18-3401	18-3383	18-3363
25	1985-Up	18-3051	18-3359	—	18-3358	—	18-3381	18-3382	18-3367
28	1962-64	18-3006	—	—	—	—	—	—	—
28	1978-Up	18-3051	—	—	18-3358	—	18-3401	18-3383	18-3363
30	1951-57	18-3006	—	—	—	—	—	—	—
30	1984-Up	18-3051	18-3359	—	18-3358	—	18-3381	18-3382	18-3367
33	1962-71	18-3006	—	—	—	—	—	—	—
35	1951-57	18-3006	—	—	—	—	—	—	—
35	1958-59	18-3083	—	—	—	—	—	—	—
35	1976-77	18-3006	—	—	—	—	—	—	—
35	1978-79	18-3051	—	—	—	—	18-3238	—	—
35	1980-82	18-3051	N/A	—	18-3358	—	—	18-3382	18-3367
35	1983-Up	18-3051	18-3359	—	18-3358	—	—	—	—
35 Jet	1992-93	18-3104	—	—	—	—	18-3394	—	—
40	1960-70	18-3083	—	—	—	—	—	—	—
40	1971-73	18-3006	—	—	—	—	—	—	—
40 Comm.	1981-90	18-3366	18-3352	—	—	—	18-3379	—	—
40	1984-85	18-3055	18-3343	—	—	—	18-3385	18-3399	18-3336
40	1986-88	18-3368	18-3343	—	—	—	18-3385	18-3399	18-3336
40	1989-98	18-3104	—	—	—	—	18-3394	—	—
40	1999-Up	18-3053-1	—	—	—	—	18-3394	—	—
45/55 Comm.	1985	18-3055	—	—	—	—	18-3380	—	18-3336
45/55	1989	18-3368	18-3343	—	—	—	18-3385	18-3399	18-3336
45/55 Comm.	1986-88,	18-3368	—	—	—	—	18-3385	18-3399	18-3336
48	1987-88	18-3368	18-3343	—	—	—	18-3385	18-3399	18-3336
48	1989-96	18-3104	18-3127	—	—	—	18-3394	—	—
50	1971-78	18-3083	18-3343	—	—	—	18-3376	—	—
50	1979-85	18-3055	18-3343	—	—	—	18-3380	18-3378	18-3336
50	1986-88	18-3368	18-3343	—	—	—	18-3385	18-3399	18-3336
50	1989-98	18-3104	—	—	—	—	18-3394	—	—
55	1968-69	18-3082	—	—	—	—	—	—	—
55	1976-78	18-3083	—	—	—	—	—	—	18-3336
55	1979-85	18-3055	18-3343	—	—	—	18-3380	18-3378	18-3336
60	1964-67	—	—	—	—	—	—	—	—
60	1970-71	18-3082	—	—	—	—	—	—	—
60	1980-85	18-3055	—	—	—	—	18-3380	18-3378	18-3336
60	1986-94	18-3053-1	18-3127	—	—	—	18-3387	18-3389	—
60	1995-Up	18-3053-1	18-3127	—	—	—	18-3387	—	—
65	1968	—	—	—	—	—	—	—	—
65	1972-73	18-3082	—	—	—	—	—	—	—
65 Comm.	1984-94	18-3053-1	18-3127	—	—	—	18-3387	18-3389	—
65 Comm.	1995-Up	18-3053-1	18-3127	—	—	—	18-3387	—	—
70	1974-78	18-3082	18-3127	—	—	—	18-3388	—	—
70	1979-94	18-3053-1	18-3127	—	—	—	18-3387	18-3389	—
70	1995-Up	18-3053-1	18-3127	—	—	—	18-3387	—	—
75	1960-65	—	—	—	—	—	—	—	—
75	1974-78	18-3082	18-3127	—	—	—	18-3388	—	—
75	1979-88	18-3053-1	18-3127	—	—	—	18-3387	18-3389	18-3129
80	1966-67	—	—	—	—	—	—	—	—
85	1968	—	—	—	—	—	—	—	—

① Except chrome pumps
② Except SL models 1995 & Up/FFI models
③ "S" Suffix
④ "F" Suffix
⑤ Except 1993-94 25" & 30" V6 & V8
⑦ For water pumps using 1 water tube
⑧ 90 degree gearcase

Horsepower	Year	Impeller	Impeller Plate	Plate & Cup	Cup	Repair Kit	Pump Kit w/o Hsg.	Pump Kit W/Hsg.	Housing Kit
85	1969-72	18-3044	18-3182	—	—	—	—	—	—
85	1973-77	18-3043	18-3182	—	—	—	18-3384	—	—
85	1978	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
85	1979-95	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
90	1964-68	—	—	—	—	—	—	—	—
90	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392②	18-3391
90 SL,DI	1995 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
100	1969-72	18-3044	—	—	—	—	—	—	—
100	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
100 Comm. ①	1984-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
105 Comm.	1998-2001	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
115	1969-70	18-3044	—	—	—	—	—	—	—
115	1973-76	18-3043	—	—	—	—	18-3384	—	—
115	1977-78	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
115	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392②	18-3391
115 SL,DL	1995 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
120 25" ④	1993-2000	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
125	1971-72	18-3044	—	—	—	—	—	—	—
125 ESX 25" ③	1993-94	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
125 ESX 25"	1994-95	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
125 ESX 25" ④	1993-94	18-3059	—	18-3346	—	18-3211	18-3390	—	—
130	1997 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
130 25"	1994-2000	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-1	18-3405
135	1973-75	18-3043	18-3182	—	—	18-3210	18-3384	—	—
135	1976	18-3043	18-3182	—	—	—	—	—	—
135 25"	2001	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
140	1977-78	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
140	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
140 25" ④	1993	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
140 25"	1994-2000	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150	1976-78	18-3043	—	18-3346	—	18-3210	—	18-3393⑦	18-3391
150	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
150 20"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
150 SL 20"	1994-98	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150 EL 20"	1996-98	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150 25"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150 DI	1997 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150	2000 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175	1976-78	18-3043	—	18-3346	—	18-3210	—	18-3393⑦	18-3391
175 SL 20"	1994-98	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175 EL 20"	1996-98	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175 25"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175 DI	1997 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175	2000 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
200	1976-78	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
200 Comm.	1990	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
200 25" & 30"	1993-97	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
225 20"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
225 25" & 30"	1993-97	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
235	1978	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
235	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V4 Cross 20" & 25"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V4 Loop 20"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V4,V6,V8 ⑤	1982-94	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V6,V8 20"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V6 & V8 25" & 30"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
Sea Drives	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392⑥	18-3391

① Except chrome pumps
② Except SL models 1995 & Up/FFI models
③ "S" Suffix
④ "F" Suffix
⑤ Except 1993-94 25" & 30" V6 & V8
⑦ For water pumps using 1 water tube
⑧ 90 degree gearcase



18-3563
POPPET RELIEF VALVE
V-6 Crossflow
Replaces: 321027



18-3564
POPPET RELIEF VALVE
V-4 Crossflow
Replaces: 318395



18-1219
GROMMET
V-6 Crossflow
Replaces: 320880

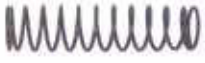
PKG. OF 2



18-1221
18-1221-9①
RETAINER GASKET
V-4/V-6 Loop Charge
Replaces: 330273



18-3562
VALVE CUP
V-6 Crossflow
Replaces: 321222



18-1243
VALVE SPRING
V-4/V-6 Crossflow
Replaces: 317245



18-1222
THERMOSTAT GASKET
V-4/V-6 Loop Charge
Replaces: 394408



18-3567
RUBBER VALVE
V-6 Crossflow
Replaces: 321221

① Priced per Package



18-3565
RETAINER
V-6 Crossflow
Replaces: 321220



18-2391
GROMMET
V-4 Crossflow
Replaces: 321692



18-3500
THERMOSTAT
Replaces: 434137
For: 3 cyl. (1992 & UP), 90° Looper (1990-1992)
140°



18-3544
THERMOSTAT
Replaces: 435491
Fits: E100 (2004-06), E110 (04-06), E115 (2002-06), E75 (2002-03), E90 (2002-03), E150 (1991-94), E175 (1991-94), J105 (2003), J115 (2002-06), J150 (1991-92, 1993-94, 2002-06), J175 (1991-92, 1994, 2002-06), J90 (2004-06)



18-3545
THERMOSTAT 130°
Replace: 437090
Fits: E115 (1997), E135,E150,E175(2000-06)



18-3546
THERMOSTAT 130°
Replaces: 5001036
Fits: E200, E225, E250 (2000-05), J200,J225,J250 (2000-01)



18-3543
THERMOSTAT 143°
Replaces: 393659, 434841, 378065, 508626, 5005440
Fits: 40-250hp E-tech, 6-55hp, Cross V4 & V6, 9.9 4-Stroke (1994-01), 15 4-Stroke (1994-01)



18-3557
THERMOSTAT 143°
Replaces: 396987, 382385



18-3561
THERMOSTAT
Replaces: 436195
143°



18-1506
VERNATHERM 143°
Replaces: 394411
For: 10/15 (1993-95), 60/125/185 (1989-90), 65 (1987-89), 70/200/225 (1986-90), 120/140/300 (1985-90), 275 (1985-88)



18-3560
VERNATHERM
Replaces: 384719
105°
Fits most 3 & 4 cyl., 1985-90

①**18-3669D** Display Package



18-3669
THERMOSTAT KIT

— CONTENTS —

Part #	Description	O.E. #
18-3557	Thermostat	396987
18-2548	Thermostat Cover Gasket	332108
18-0929	Thermostat Gasket	313416

①**18-3673D** Display Package



18-3673
THERMOSTAT KIT
V-4 Crossflow
Uses thermostat **18-3543**

①**18-3674D** Display Package



18-3674
THERMOSTAT KIT
V-6 Crossflow
Uses thermostat **18-3543**



18-3566
TELL TALE
HOSE ELBOW
Replaces: 331894



18-1507
THERMOSTAT SEAL
Replaces: 335981
For: 60° V-4 & V-6



18-1734
THERMOSTAT SEAL
Replaces: 334742
For: OMC thermostat application 6, 8, 10, 15, 40, 48, 50 HP (1989-94)

APPLICATION ON PAGE 305
① Items ending in "D" are Display Packaged - Regular number is Non-Display

Crossflow
V-4 Engine

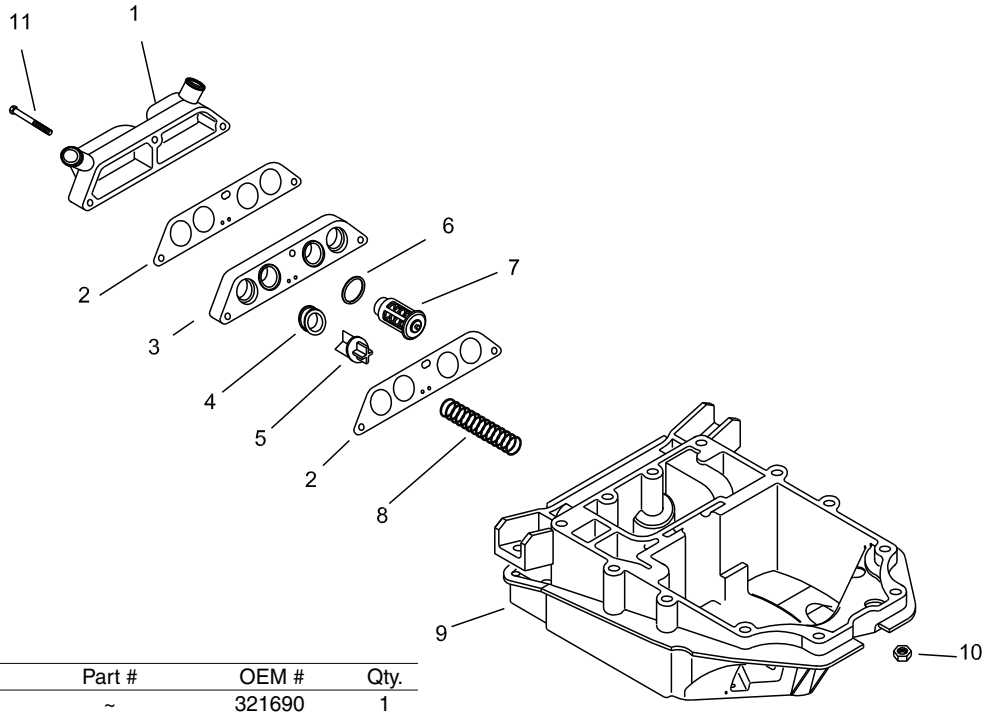


Fig. #	Description	Part #	OEM #	Qty.
1	Cover	~	321690	1
2	Gasket	18-0977	332369	2
3	Valve Body	~	321693	1
4	Grommet	18-2391	321692	2
5	Valve	18-3564	318395	2
6	Thermostat Gasket	18-0675	321932	2
7	Thermostat	18-3543	434841, 393659	2
8	Spring	18-1243	317245	2
9	Adapter	~	331039	1
10	Nut	~	306422	4
11	Screw Cover	~	305652	3

Crossflow
V-6 Engine

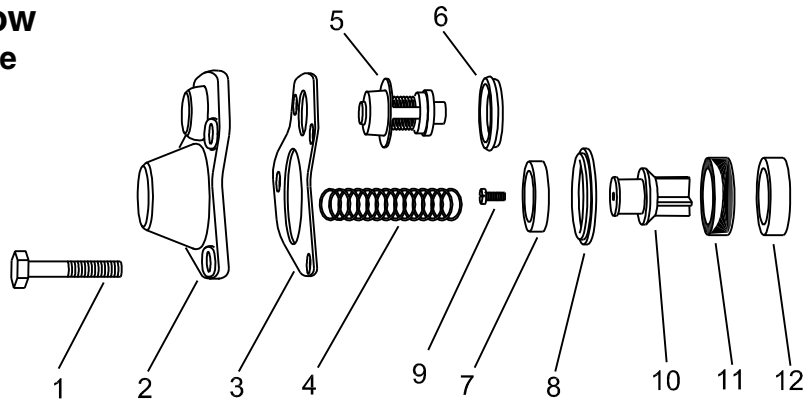


Fig. #	Description	Part #	OEM #	Qty.
1	Screw	—	306778	4
2	Cover	—	321013	1
3	Gasket	18-2546	321184	1
4	Spring	18-1243	317245	1
5	Thermostat	18-3543	393659	1
6	Thermostat Gasket	18-0182	310058	1
7	Retainer	18-3565	321220	1
8	Seal	18-3567	321221	1
9	Stainless Steel Bolt	18-3135	306643	1
10	Valve	18-3563	321027	1
11	Grommet	18-1219	320880	1
12	Valve Cap	18-3562	321222	1

APPLICATION ON NEXT PAGE

HP	Years	Thermostat Kit	Thermostat	Valve	Valve Seat	Valve Diaghragm	Valve Retainer	Valve Cup	Valve Spring	Grommet
5	1965-68, 1986	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
5.5	1959-64	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
6	1965-79, 1986	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
7.5	1980-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
8	1986	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
9.5	1964-73	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
9.9	1974-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
10	1959-63	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
15	1974-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
18	1959-73	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
20	1981-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
25 ①	1969-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
28	1989-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
30	1986-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
35	1959, 1976-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
40	1960-69	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
45	1989-92 ②	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
50	1971-75, 1979, 1981-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
55	1976-92 ③	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
60	1969-70	18-3669 ⑤	18-3557	—	—	—	—	—	—	—
60	1980-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
60, 60TTL	1993	—	18-3561	—	—	—	—	—	—	—
65	1971-73	18-3669	18-3557	—	—	—	—	—	—	—
65	1993	—	18-3561	—	—	—	—	—	—	—
65C	1984-86	18-3669	18-3557	—	—	—	—	—	—	—
65 Jet	1994-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
70	1974-86	18-3669	18-3557	—	—	—	—	—	—	—
70,70TTL	1993	—	18-3561	—	—	—	—	—	—	—
75	1978-88	18-3669	18-3557	—	—	—	—	—	—	—
80 Jet	1994-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
85	1978-80	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
85	1993-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
88	1987-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
90 ④	1983-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
90 Jet	1994	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
100	1979-80	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
100	1990-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
100 Comm	1984-95	18-3673	18-3543	18-3564	—	—	—	—	—	—
110	1985-89	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
112	1994-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
115 ④	1978-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
120	1988-91	—	—	—	—	18-1222	—	18-1221	—	—
140	1978-85	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
140	1988-91	—	—	—	—	18-1222	—	18-1221	—	—
150	1978-91	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
155	1984-91	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
175	1977-91	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
185	1984-85	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
200	1977-83	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
200	1988-93	—	—	—	—	18-1222	18-3565	18-1221	—	—
225	1988-93	—	—	—	—	18-1222	18-3565	18-1221	—	—
235	1978-85	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182

① All 1989-91 models except DR & DT
② Commercial
③ Commercial also
④ Except 60 degree models
⑤ For complete Thermostat Kit including gaskets & spring use 18-3674



Piston Rings are available individually

SIERRA PISTON KIT CONTENTS

(SEE APPLICATION CHARTS FOR SPECIFIC APPLICATIONS)

Model / HP	Cyl.	Bore size	Piston	OEM Part #	Piston Ring	OEM Part #	OEM Part #	Circlips	OEM Part #
9.9/15	2	2.188 / std.	—	397487	18-3931	386279	N/A	—	325262
9.9/15	2	2.218 / .030	—	396574	18-3933	386280	N/A	—	325262
9.9/15	2	2.188 / std.	18-4061	387660	18-3931	386279	N/A	—	325262
9.9/15	2	2.218 / .030	18-4062	387661	18-3933	386280	N/A	—	325262
25-35	2	3.000 / std.	18-4107	392621	18-3910	396377	320954	18-4290	317831
25-35	2	3.020 / .020	—	N/A	18-3911	396378	320954	18-4290	317831
25-35	2	3.030 / .030	—	396576	18-3912	396379	320954	18-4290	317831
35-60	2 & 3	3.187 / std.	—	391798	18-3913	391170, 434107	322188	18-4290	317831
35-60	2 & 3	3.207 / .020		N/A	18-3914	N/A	322188	18-4290	317831
35-60	2 & 3	3.217 / .030		396581	18-3915	391416, 434109	322188	18-4290	317831
60-75	3	3.000 / std.	18-4124	387284	18-3910	396377	320954	18-4290	317831
60-75	3	3.020 / .020	18-4114	387285	18-3911	396378	320954	18-4290	317831
60-75	3	3.030 / .030	18-4104	396583	18-3912	396379	320954	18-4290	317831
50-70	3	3.187 / std.	18-4063	394461	18-3913	391170, 434107	322188	18-4290	317831
50-70	3	3.217 / .030	18-4064	398483	18-3915	391416, 434109	322188	18-4290	317831

SIERRA V-4/V-6 PISTON KIT CONTENTS

(SEE APPLICATION CHARTS FOR SPECIFIC APPLICATIONS)

Model/HP	Cyl.	Bore Size	Piston	OEM Part #	Piston Ring	OEM Part #	Wrist Pin	OEM Part #	Circlips	OEM Part #
85-300	4 & 6	3.500	18-4120	393271, 393924	18-3904	394930	18-4280	327861	18-4290	317831
85-300	4 & 6	3.520	18-4110	—	18-3906	396503, 385662	18-4280	327861	18-4290	317831
85-300	4 & 6	3.530	18-4100	396585, 396588	18-3905	396504	18-4280	327861	18-4290	317831
150-235	4 & 6	3.625	18-4123	392455	18-3907	390509	18-4280	327861	18-4290	317831
150-235	4 & 6	3.645	18-4113	N/A	—	N/A	18-4280	327861	18-4290	317831
150-235	4 & 6	3.655		396587	18-3908	390510	18-4280	327861	18-4290	317831
Loopers										
120-300	4 & 6	3.685 (port)	18-4065	432072, 432969	18-3975	431870	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.685 (starboard)	18-4066	432073, 432970	18-3975	431870	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.715 (port)	18-4067	432077, 433003	—	431844	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.715 (starboard)	18-4068	432078, 433004	—	431844	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.500 (port)		393566	18-3904	394930	18-4280	327861	18-4290	317831
120-300	4 & 6	3.500 (starboard)	—	391481	18-3904	394930	18-4280	327861	18-4290	317831
120-300	4 & 6	3.520 (port)	18-4112	N/A	18-3906	396503, 385662	18-4280	327861	18-4290	317831
120-300	4 & 6	3.520 (starboard)	18-4111	N/A	18-3906	396503, 385662	18-4280	327861	18-4290	317831
120-300	4 & 6	3.530 (port)	18-4102	393612	18-3905	396504	18-4280	327861	18-4290	317831
120-300	4 & 6	3.530 (starboard)	18-4101	391653	18-3905	396504	18-4280	327861	18-4290	317831
185, 200-225	6	3.5995 (port)	standard 18-4190	436860	18-3901	436254	—	—	—	—
185, 200-225	6	3.5995 (starboard)	standard 18-4079	436859	18-3901	436254	—	—	—	—
185, 200-225	6	3.5995 (port)	.020 18-4195	439015	—	439538	—	—	—	—
185, 200-225	6	3.5995 (starboard)	.020 18-4086	439516	—	439538	—	—	—	—

INLINE PISTON & RINGS APPLICATION

HP	YEAR	CYL	STD. BORE	STD PISTON	.020 OS PISTON	.030 OS PISTON	STD RINGS	.020 OS RINGS	.030 OS RINGS
5/6/8	1986-95	2	1.937	18-4069	—	—	18-3972	—	—
9.9/15	1974-80	2	2.188	18-4061	—	18-4062	18-3931	—	18-3933
9.9/15	1981-93	2	2.188	—	—	—	18-3931	—	18-3933
10	1988-90	2	2.188	—	—	—	18-3931	—	18-3933
14	1988-90	2	2.188	—	—	—	18-3931	—	18-3933
15 4-Stroke	1995-UP	2	2.188	—	—	—	18-3931	—	18-3933
18 Jet	1995-98	2	3.000	18-4107	—	—	18-3910	18-3911	18-3912
20	1981-99	2	3.000	18-4107	—	—	18-3910	18-3911	18-3912
25	1977-80	2	3.000	—	—	—	18-3910	18-3911	18-3912
25	1981-96	2	3.000	18-4107	—	—	18-3910	18-3911	18-3912
25	1983-93	2	3.187	—	—	—	18-3913	18-3914	18-3915
28	1986-96	2	3.000	18-4107	—	—	18-3910	18-3911	18-3912

APPLICATION CHART CONTINUED ON NEXT PAGE

INLINE PISTON & RINGS APPLICATION

HP	YEAR	CYL	STD. BORE	STD PISTON	.020 OS PISTON	.030 OS PISTON	STD RINGS	.020 OS RINGS	.030 OS RINGS
28 Jet	1995-96	2	3.187	—	—	—	18-3913	18-3914	18-3915
30	1984-98	2	3.000	18-4107	—	—	18-3910	18-3911	18-3912
35	1976-80	2	3.000	—	—	—	18-3910	18-3911	18-3912
35	1981-92	2	3.000	18-4107	—	—	18-3910	18-3911	18-3912
35	1986-87	2	3.187	—	—	—	18-3913	18-3914	18-3915
35 Jet	1990-98	2	3.187	—	—	—	18-3913	18-3914	18-3915
40	1975-83	2	3.187	—	—	—	18-3913	18-3914	18-3915
40	1984-98	2	3.187	—	—	—	18-3913	18-3914	18-3915
40 Comm.	1981-97	2	3.187	—	—	—	18-3913	18-3914	18-3915
45 Comm.	1985-92	2	3.187	—	—	—	18-3913	18-3914	18-3915
45SS	1987-90	2	3.187	—	—	—	18-3913	18-3914	18-3915
48	1987-97	2	3.187	—	—	—	18-3913	18-3914	18-3915
50	1981-95	2	3.187	—	—	—	18-3913	18-3914	18-3915
50	1995-98	3	3.187	18-4063	—	18-4064	18-3913	18-3914	18-3915
55	1976-79	2	3.187	—	—	—	18-3913	18-3914	18-3915
55 Comm.	1980-95	2	3.187	—	—	—	18-3913	18-3914	18-3915
60	1980-85	2	3.187	—	—	—	18-3913	18-3914	18-3915
60 (49 CID Model)	1986-88	3	3.000	18-4124	18-4114	18-4104	18-3910	18-3911	18-3912
60	1986-98	3	3.187	18-4063	—	18-4064	18-3913	18-3914	18-3915
65, 65 Comm.	1972-73	3	3.000	—	—	—	18-3910	18-3911	18-3912
49 CID Model	1984-86	3	3.000	18-4124	18-4114	18-4104	18-3910	18-3911	18-3912
65	1987-95	3	3.187	18-4063	—	18-4064	18-3913	18-3914	18-3915
65 Jet	1991-95	4	3.500	18-4120	18-4110	18-4100	18-3904	18-3906	18-3905
70	1974-75	3	3.000	—	—	—	18-3910	18-3911	18-3912
70	1976-85	3	3.000	18-4124	18-4114	18-4104	18-3910	18-3911	18-3912
70	1986-94	3	3.187	18-4063	—	18-4064	18-3913	18-3914	18-3915
75	1975	3	3.000	—	—	—	18-3910	18-3911	18-3912
75	1976-88	3	3.000	18-4124	18-4114	18-4104	18-3910	18-3911	18-3912

JOHNSON/EVINRUDE PISTONS (for V-4, V-6 and V-8 Applications)

H.P.	CYL.	YEAR	STD. BORE	STANDARD (PORT)	STANDARD (STBD)	.020"O.S (PORT)	.020"O.S (STBD)	.030 "O.S (PORT)	.030 "O.S (STBD)	PISTON RINGS	.020"O.S. RINGS	.030"O.S. RINGS	POWERHEAD BEARING SET
65 Jet	4	1991-95	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
80 Jet	4	1991-96	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
85	4	1979-80, 1991-95	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
88	4	1987-95	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
90	4	1981-98	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
100 ①	4	1979-97	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
110	4	1986-90	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
115	4	1974-77	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
115	4	1978-98	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
120	4	1985-87	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—
120	4	1988-94	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
125 Comm.	4	1992-95	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
130	4	1995-98	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
135	4	1974-76	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
140	4	1977	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
140	4	1978-84	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
140	4	1985-87	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—
140	4	1988-94	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
1600CC	4	1988	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
150	6	1973-77	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
150	6	1978-91	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
155 Comm.	6	1984-92	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
175	6	1977-83	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
175	6	1986-91	3.625	18-4123	18-4123	18-4113	18-4113	—	—	18-3907	—	18-3908	—
185	6	1984-85	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
185	6	1990-93	—	—	—	—	—	—	—	—	—	—	18-1389
185 Looper	6	1993-94	3.5995	18-4190	18-4079	18-4195	18-4086	—	—	—	—	—	—
200	6	1976-83	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1389
200	6	1985-87	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—
200 ①	6	1988-93	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	18-1389
200-225 Looper	6	1993-01	3.5995	18-4190	18-4079	18-4195	18-4086	—	—	—	—	—	—
225	6	1985-87	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	18-1389
225	6	1988-93	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	18-1389
235	6	1980-85	3.625	18-4123	18-4123	18-4113	18-4113	—	—	18-3907	—	18-3908	—
250/300	6	1990-93	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
2500CC	6	1988	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
250	6	1988-92	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
275	8	1988-92	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
275	8	1985-87	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—
300	8	1988-92	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
300/3.6L	8	1985-87	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—

① Except 1991 60° V Models

60° Eagle Series

HP	Cyl.	Bore Size	Piston	OE No.	Piston Ring	OE No.	
90-175	4 & 6	3.600 (port)	—	436242	18-4088	436353	
90-175	4 & 6	3.600(starboard)	—	436243	18-4088	436353	
90-175	4 & 6	3.620 (port)	—	N/A	—	N/A	
90-175	4 & 6	3.620 (starboard)		N/A	—	N/A	
90-175	4 & 6	3.630 (port)	—	439519	—	436354	

OMC V-4/V-6 60° Eagle Series Pistons

H.P.	YEAR	CYL.	STD. BORE	STANDARD (PORT)	STANDARD (STBD)	.020"O.S. (PORT)	.020"O.S. (STBD)	.030"O.S. (PORT)	.030"O.S. (STBD)	STD. RINGS
90-175	1991-2000	4 & 6	3.600		—		—		—	18-4088

OMC SEA DRIVE PISTONS

H.P.	YEAR	CYL.	STD. BORE	STANDARD (PORT)	STANDARD (STBD)	.020"O.S. (PORT)	.020"O.S. (STBD)	.030"O.S. (PORT)	.030"O.S. (STBD)	STD. RINGS	.020" O.S. RINGS	.030" O.S. RINGS
1.6L	1983-89	4	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905
1.8L	1987	4	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905
2.5L	1982, 1984-85	6	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905
2.6L	1982-86	6	3.625	18-4123	18-4123	18-4113	18-4113	—	—	18-3907	—	18-3908
2.7L	1987	6	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905
3.6L	1987	8	3.500	—	—	18-4112	18-4111	18-4102	18-4101	18-3904	—	18-3905

ORIGINAL EQUIPMENT MANUFACTURER RECOMMENDS THE REPLACEMENT OF ROD BOLTS WITH EVERY POWER HEAD REBUILD.



ROD BOLTS

Part #	OE#	Application
18-4075	308186	For V-4 & V-6 Crossflow engines
18-4075-9①②	308186	For V-4 & V-6 Crossflow engines
18-4076	330081	For V-4 Looper engines



18-1752
CONNECTING ROD
Replaces: 394462
For: 40HP (1999-01), 50HP (1995-98), 60HP (1989-01), 70HP (1986-01)



18-1753
CONNECTING ROD
Replaces: 395861
For: 30HP (1999-01), 40 HP (1985-02), 45HP (1986-87, 1990-97), 48HP (1987-96), 50HP (1985-02), 55HP (1985-93, 1999-01), 60 HP (1985)



18-4148-1
CONNECTING ROD
Replaces: 394488, 5004705
For V-4 Looper engines and some V-6 applications



SLEEVE

Part No.	I.D.	O.D.	Wall	Length	Description
18-4712	3.1875	3.453	0.125	5.556	Replacement straight sleeve with ports cut in



18-1352
CENTER MAIN BEARING
Replaces: 378252



18-1353
CENTER MAIN BEARING
Replaces: 387041



18-1360
ROD BEARING
Replaces: 396041

APPLICATION BEGINS ON NEXT PAGE

① Priced per Package ② Package of 12



18-1361
ROD CRANK END BEARING
Replaces: 387787



18-1296
WRIST PIN BEARING
Replaces: 386014
0.750 O.D. x 0.570 I.D. x 0.620 H
For: 9.9-15 HP



18-1374
WRIST PIN BEARING
Replaces: 395627



18-1376
WRIST PIN BEARING
Replaces: 434844



18-1377
CENTER MAIN BEARING
Replaces: 320499



18-1378
ROD BEARING
Replaces: 388344



18-4040
NEEDLE BEARINGS
(18 Needles)
Replaces: 387142, 387139
(Crank End)
(Must re-use cage)

POWERHEAD BEARING KITS



Part #	Part #
18-1386	18-1389



POWERHEAD BEARINGS

Part #	Replaces:	Description
18-1391	330854	Lower Crankshaft Bearing
18-1393	393896	Upper Crankshaft Bearing
18-1395	385503	Lower Crankshaft Bearing
18-1396	390641	Lower Crankshaft Bearing

H.P.	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs. Only	Center Main Brg.	Split bearing [sleeve]	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
2 CYLINDER												
9.9	1974-83	-	-	-	-	-	-	-	-	-	-	-
9.9	1974-83	-	-	-	-	-	-	-	-	-	-	-
9.9	1974-80	-	-	-	-	-	-	-	-	-	-	-
9.9	1981-83	-	-	-	-	-	-	-	-	-	-	-
9.9	1986-92	-	-	-	-	-	-	-	-	-	-	-
9.9	1984-97	-	-	-	-	-	-	-	-	-	-	-
9.9	1998	-	-	-	-	-	-	-	-	-	-	-
14 Comm	1988-89	-	-	-	-	-	-	-	-	-	-	-
15	1974-83	-	-	-	-	-	-	-	-	-	-	-
15	1984-97	-	-	-	-	-	-	-	-	-	-	-
15 Comm	1994	-	-	-	18-1296	-	-	-	-	-	-	-
18	1960-68	-	-	-	-	-	18-4040	-	-	-	-	-
18	1970-73	-	-	-	18-1375	-	18-4040	-	-	-	-	-
18 Jet	1996-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
20	1981-84	-	-	-	18-1374	18-1378	18-4040	-	-	-	18-1391	-
20	1985-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-

APPLICATION CONTINUED ON NEXT PAGE

H.P.	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs. Only	Center Main Brg.	Split bearing [sleeve]	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
25	1970-76	-	-	-	18-1375	-	18-4040	-	-	-	-	-
25	1977	-	-	-	18-1375	18-1378	18-4040	-	-	-	18-1391	-
25	1978-80	-	-	18-4075	18-1375	18-1378	18-4040	-	-	-	18-1391	-
25	1981-84	-	-	-	18-1374	18-1378	18-4040	-	-	18-1391	18-1391	-
25 ①	1985-97	-	-	-	-	-	-	-	-	18-1393	18-1391	-
25	1985-97	-	-	18-4075	18-1374	18-1378	-	-	-	-	-	-
25 Comm	1982-84	-	-	-	18-1374	18-1378	18-4040	-	-	-	18-1391	-
25 Comm	1985-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
28	1987-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
30	1981-93	-	-	18-4075	18-1374	18-1378	18-4040	-	-	-	-	-
30	1984-1992	-	-	18-4075	-	18-1378	18-4040	-	-	-	-	-
30	1985-97	-	-	-	18-1374	18-1378	18-4040	-	-	18-1393	18-1391	-
30	1984	-	-	-	-	18-1378	18-4040	-	-	-	18-1391	-
33	1965-69	-	-	-	-	18-1378	18-4040	-	-	-	-	-
33	1970	-	-	-	18-1375	18-1378	18-4040	-	-	-	-	-
35	1976-80	-	-	-	18-1375	18-1378	18-4040	-	-	-	18-1391	-
35	1981-84	-	-	18-4075	18-1374	-	18-4040	-	-	-	18-1391	-
35	1985-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
35	1976-1993	-	-	18-4075	18-1374	18-1378	-	-	-	-	-	-
35	1977	-	-	18-4075	-	-	-	-	-	-	-	-
35	1978-1980	-	-	18-4075	18-1375	18-1378	18-4040	-	-	-	18-1391	-
35	1981-1993	-	-	18-4075	18-1374	18-1378	-	-	-	18-1393	18-1391	-
40	1984-92	18-4712	-	18-4075	18-1374	18-1378	-	18-1352	-	-	18-1391	-
40	1961-70	-	-	-	-	-	18-4040	-	-	-	-	-
40	1971-73	-	-	-	18-1375	18-1378	18-4040	-	-	-	-	-
40	1974-76	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	18-1154	-
40	1984-86	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	18-1154	-
40	1987-97	-	-	-	18-1374	18-1378	-	18-1352	-	-	18-1154	18-1389
40	1983	-	-	18-4075	18-1375	-	-	18-1352	-	-	18-1154	-
40 Comm	1982-83	-	-	-	18-1375	18-1378	-	18-1352	-	-	-	-
40 Comm	1984-85	-	-	-	18-1375	18-1378	-	18-1352	-	18-1372	-	-
40 Comm	1989-90	-	-	-	18-1375	18-1378	-	18-1352	-	-	-	-
40 Comm	1994	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
40 Comm	1995-97	-	-	-	18-1374	-	-	18-1352	-	-	-	-
45 Comm	1985-86	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
45 Comm	1987-94	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
45 Comm	1995-97	-	-	-	18-1374	-	-	18-1352	-	-	-	-
45 Comm	1987	-	-	-	18-1374	18-1378	-	18-1352	-	-	18-1154	-
45ss	1987-90	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
48	1987	18-4712	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
48	1987-92	18-4712	-	18-4075	18-1374	18-1378	-	18-1352	-	-	-	-
48	1988-96	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
50	1979-83	18-4712	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
50	1979-86	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
50	1981-93	18-4712	-	18-4075	18-1374	18-1378	-	18-1352	-	-	-	-
50②	1987-97	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
50③	1995-97	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
55	1968-69	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	-	-
55	1976-81	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
55 Comm	1982	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
55 Comm	1983-86	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
55 Comm	1987-94	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
55 Comm	1995-97	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
55	1978-93	18-4712	-	18-4075	-	-	-	-	-	-	-	-
60	1980-85	18-4712	-	18-4075	18-1374	18-1378	-	18-1352	-	18-1372	-	-
60	1964-67,70-71	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	-	-
60	86-90	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
60	1991-93	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
60	1994-97	-	-	-	18-1374	-	-	18-1352	-	-	-	-
SST-60	1989-90	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
3 CYLINDER												
60	1985	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
60	1986-90	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
60	1986-88	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
60	1989-92	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	-	-	-
65	1968	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	-	-
65	1972-73	-	-	-	18-1375	18-1378	18-4040	18-1352	-	18-1372	-	-
65 Comm	1984	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
65 Comm	1985-90	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
65 Comm	1991-93	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	-	-
65 Comm.	1994-97	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	-	-
65	1984-86	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1976-85	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1974-75	-	-	-	18-1375	18-1378	18-4040	18-1352	-	18-1372	-	-
70	1976-90	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-

① Except "D" Models
② Two Cylinder Models
③ Three Cylinder Models
④ 90 Degree Models
⑤ 60 Degree Models
⑥ V-4, V-6 & V-8 Model engines do not include upper bearings in kits

APPLICATION CONTINUED ON NEXT PAGE

H.P.	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs. Only	Center Main Brg.	Split bearing [sleeve]	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
70	1976-84	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1985-90	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1991-93	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	-	-
70	1994-97	-	-	-	18-1374	-	-	18-1352	-	-	-	-
75	1960-65	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	-	-
75	1975	-	-	-	18-1375	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
75	1976-84	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
75	1982-88	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
75	1985-88	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
75 ⑥	1976-88	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
V-4 CROSSFLOW												
65JET	1992-95	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
80	1966- 67	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	-	-
80JET	1993-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
80JET	1992-97	-	-	-	18-1374	181361	18-4040	18-1353	18-1377	-	18-1395	18-1386
85	1968-72	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	18-1154	-
85	1973	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	18-1395	-
85	1974-78	-	-	-	18-1374	18-1361	18-4040	18-1352	-	-	18-1395	-
85 ⑥	1979-80	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
85 ⑥	1991-95	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
85	1979-80,92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
85TTL	1992-95	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88	1987-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88 ⑥	1987-96	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88	1987-92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88	1992-96	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1981-86	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1986-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1992-94	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90 ⑥ ④	1981-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90 ④	1981-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90 ⑤	1995-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90JET ⑥	1994-95	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1981-92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1966- 68	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	18-1154	-
100	1971- 72	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	18-1154	-
100 ⑥	1979-80	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1984-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1986-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100 ⑥	1990-94	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100 Comm ⑥	1984-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1979-81,92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1992-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100 Comm	1984-87,89-92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100 Comm.	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
110 ⑥	1986-89	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
112 ⑥	1994- 96	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1969-70	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	18-1154	-
115	1973	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	-	18-1395	-
115	1974-78	-	-	18-4075	18-1374	18-1361	18-4040	18-1352	-	-	18-1395	-
115 ⑥ ④	1990-97	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115 ⑥	1979-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1991-92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1990-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1992-94	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115 ④	1990-97	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
115 ⑤	1995-97	-	-	-	-	18-1361	18-4040	18-1353	18-1377	-	-	-
115JET ⑥	1994-97	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115C	1984	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
120 ⑥	1985-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
125	1971-72	-	-	-	18-1375	18-1378	18-4040	18-1352	-	-	-	-
125 Comm ⑥	1989-95	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
125Esx ⑥	1991-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
130 ⑥	1994-97	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
135	1973	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	18-1395	-
135	1974-76	-	-	18-4075	18-1374	18-1361	18-4040	18-1352	-	-	18-1395	-
140	1977-78	-	-	18-4075	18-1374	18-1361	18-4040	18-1352	-	-	18-1395	-
140	1979	-	-	18-4075	-	-	-	-	-	-	-	-
140 ⑥	1979-84	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
140 ⑥	1985-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
140	1977-84	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386

① Except "D" Models
② Two Cylinder Models
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④ 90 Degree Models
⑤ 60 Degree Models
⑥ V-4, V-6 & V-8 Model engines do not include upper bearings in kits

APPLICATION CONTINUED ON NEXT PAGE

H.P.	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs. Only	Center Main Brg.	Split bearing [sleeve]	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
1600CC	1988	-	-	18-4075	-	-	-	-	-	-	-	-
1.6L	-	-	-	18-4075	-	-	-	-	-	-	-	-
V-6 CROSSFLOW												
150 ⑥	1978-91	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
150 ⑤	1991-97	-	-	-	-	18-1361	18-4040	18-1353	-	-	-	-
150 Comm ⑤	1993-95	-	-	-	-	18-1361	18-4040	18-1353	-	-	-	-
150	1978-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
150	1978-88	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
150	1986-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
150	1989-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
155 Comm	1984-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
155 Comm ⑥	1984-92	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
155 Comm	1986-91	-	-	18-4075	-	-	-	-	-	-	-	-
175 ⑥	1977-91	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
175 ⑤	1991-97	-	-	-	-	18-1361	18-4040	18-1353	-	-	-	-
175	1977-83	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
175	1986-90	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
175	1977-83,85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
185 ⑥	1984-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1389
185	1990	-	18-4148-1	18-4076	-	-	-	-	-	-	-	-
185 ⑥	1990-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	18-1389
185	1990-93	-	18-4148-1	18-4076	-	-	-	-	-	-	-	-
185	1992-94	-	18-4148-1	18-4076	-	-	-	-	-	-	-	-
200 ⑥	1976-83	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1389
200	1986-97	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
200 Comm	1990	-	18-4148-1	18-4076	-	-	-	-	-	-	18-1396	-
200 Comm	1990-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	-	-
200	1976-83	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
200C	1990	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
200	1986-91	-	-	18-4076	-	-	-	-	-	-	-	-
200	1986-93	-	-	18-4076	-	-	-	-	-	-	-	-
225 ⑥	1986-97	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	18-1389
235 ⑥	1978-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
235	1978-79	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
235	1980-85	18-4718	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
250	1991-95	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
250	1997	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
275	1985-88	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
3.6L	1985-87	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
300	1988-95	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
2500CC	1988	-	-	-	-	-	-	-	-	-	-	-
2.5L	1982,84-85	-	-	-	-	-	-	-	-	-	-	-
2.6L	1982-86	18-4718	-	-	-	-	-	-	-	-	-	-
V-4 LOOPER												
120	1985	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
120	1985-94	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
125	1985-94	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
140	1985-94	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
1.8L	ALL	-	-	18-4076	-	-	-	-	-	-	-	-
V-6 LOOPER												
225	1986-91	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
225	1986-93	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
2.7L	1987	-	-	18-4076	-	-	-	-	-	-	-	-
275	1985-88	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
300	1985-95	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-

① Except "D" Models
② Two Cylinder Models
③ Three Cylinder Models
④ 90 Degree Models
⑤ 60 Degree Models
⑥ V-4, V-6 & V-8 Model engines do not include upper bearings in kits

18-4329
CRANKSHAFT SEAL KIT
For: 20-35 HP



HP	Years	HP	Years
20	1981-89	30	1984-89
25	1977-89	35	1976-89
28	1986-88		

18-4330
CRANKSHAFT SEAL KIT
For: 40-75 HP



18-4331
CRANKSHAFT SEAL KIT
For: Crossflow V-4 - V-6



18-4332
CRANKSHAFT SEAL KIT
For: 9.9 - 15 HP



18-8355
CRANKSHAFT SEAL KIT
For:



Year	Model/HP	Year	Model/HP
1990	20-30AC, TE, E/ 20-35R/25COMM.	1993-96	20-35R/25/30TE/ 20-30E
1991-92	25/28/32R, TE, RE	1994-96	20-30AC,E/ 25COMM./28

18-1286
UPPER CRANKSHAFT SEAL
Replaces: 336232
For: 60° & EFI 90-115HP & 150-175HP





✳**18-7895**
OIL FILTER
Replaces: 778888, 5035703
200/225 (2004-05)



✳**18-7896**
OIL FILTER
Replaces: 778886, 5033539
90-115 EFI (2003-05)



✳**18-7897**
OIL FILTER
Replaces: 778887, 5033919
140 EFI (2003-05)



18-7903
OIL FILTER
Replaces: 5033102, 763364
9.9-15HP (2002-07)



✳**18-7915-1**
OIL FILTER
Replaces: 778885, 5031411
25-70 HP (1998-2005)



✳**18-7916**
OIL FILTER
Replaces: 434839
9.9 & 15 HP models from (1995-2001)
OMC Built



18-70936
HOSE (CYLINDER HEAD, STARBOARD)
Replace: 340975
Fits: 90 (1994-95), 100 (1996-97), 115 (1994-97), E88 (1996), E90 (1996-98), E100 (1996-97), E112 (1996), E115 (1996-98), J88 (1996), J90 (1996-98), J100 (1997-98), J112 (1996), J115 (1996-98)



18-70937
HOSE (CYLINDER HEAD, PORT)
Replaces: 340976
Fits: 90 (1994-95), 100 (1996-97), 115 (1994-97), E88 (1996), E90 (1996-98), E100 (1996-97), E112 (1996), E115 (1996-98), J88 (1996), J90 (1996-98), J100 (1997-98), J112 (1996), J115 (1996-98)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

— *CONTAINS* —

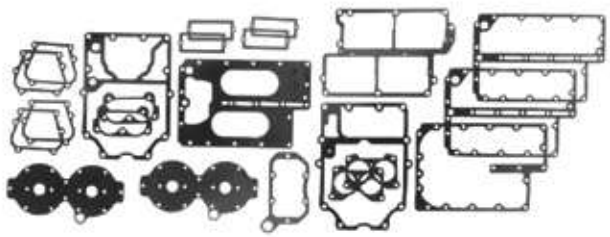
Part #	Desc.	O.E. #	Qty.
18-0933	Air Silencer Gasket	314115	1
18-0935	Base To Cover Gasket	314322	1
18-0951	Carburetor to Manifold Gasket	317305	1
18-2543	Water Jacket Gasket	318609	1
18-0118	Carburetor Gasket	325092	3
18-2913	Exhaust Cover Gasket	318609	2
18-2938	Exhaust Cover Gasket	331917	1
18-2548	Thermostat Gasket	332108	1
18-2865	Adapter to Powerhead Gasket	313763	1
18-0929	Thermostat Gasket	313416	1



18-4300
POWERHEAD GASKET SET
Replaces: 385416, 439084

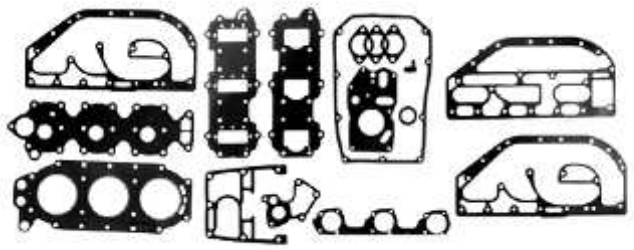
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2876	By-Pass Cover Gasket	307133	4
18-2866	Exhaust Cover Gasket	317914	2
18-0953	Water Pass. Gasket	317951	1
18-0117	Exhaust Plate Gasket	317995	1
18-0955	Exhaust Cover Gasket	318156	1
18-2873	Cyl. Cover Starboard Gasket	318335	2
18-0957	Adapter To Powerhead Gasket	318373	1
18-2867	Manifold to Crankcase Gasket	319174	1
18-2864	Adapter to Powerhead Gasket	321727	1
18-0991	Leaf Plate Gasket	321907	4
18-0134	Carburetor to Manifold Gasket	327707	2
18-2857	Air Silencer To Carburetor Gasket	386573, 319771	2



18-4301
POWERHEAD GASKET SET
Replaces: 388602

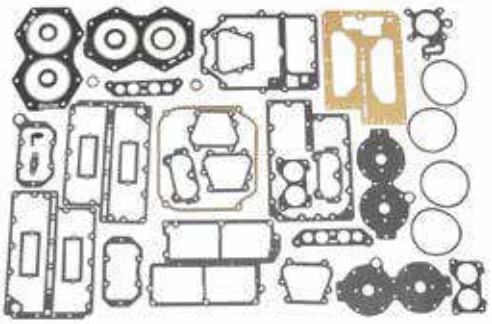
APPLICATIONS BEGIN ON PAGE 320
✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.



18-4302
POWERHEAD GASKET SET
Replaces: 390078

— CONTAINS —

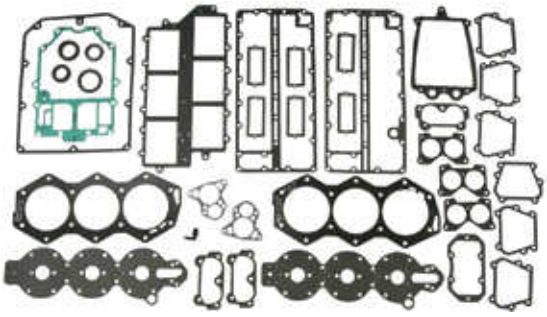
Part #	Desc.	O.E. #	Qty.
18-2960	Head Gasket	313413	1
18-2865	Adapter to Powerhead Gasket	313763	1
18-0951	Carb to Manifold Gasket	317305	1
18-2543	Water Jacket Gasket	318609	1
18-0989	Air Silencer Gasket	321794	1
18-0118	Carburetor Gasket	325092	3
18-0102	Exhaust Manifold Gasket	323469	1
18-2913	Exhaust Cover Gasket	331916	2
18-2938	Exhaust Cover Gasket	331917	1
18-2548	Thermostat Cover Gasket	332108	1
18-0975	Carb to Silencer Gasket	333008	1



18-4303-1
POWERHEAD GASKET SET
Replaces: 389556, 391300, 439085

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0850	Fuel Pump Mtg Gasket	303615	1
18-2876	By-Pass Cover Gasket	307133	4
18-2866	Exhaust Cover Gasket	317914	2
18-0953	Water Passage Gasket	317951	1
18-0117	Exhaust Plate Gasket	317995	1
18-2873	Gasket	318335	2
18-2956	Water Jacket Head Gasket	318358	2
18-2867	Manifold to Crankcase Gasket	319174	1
18-2857	Air Silencer to Carb. Gasket	386573, 319771	2
18-0985	Air Silencer Gasket	321722	1
18-2864	Adapter to Powerhead Gasket	321727	1
18-0991	Leaf Plate Gasket	321907	4
18-2547	Water Pass.Cover Gasket	322858	1
18-0102	Exhaust ManifoldGasket	323469	1
18-0134	Intake Plate Gasket	326926	1
18-0977	Thermostat Gasket	332369	2



18-4304-1
POWERHEAD GASKET SET
Replaces: 391988

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2549	Exhaust Plate Gasket	321543	1
18-2876	By-Pass Cover Gasket	307133	6
18-2544	Water Jacket Cover Gasket	321028	2
18-2545	Exhaust Plate Gasket	321182	1
18-0979	Air Silencer Gasket	321183	1
18-2546	Thermostat Gasket	321184	2
18-0991	Leaf Plate Gasket	321907	6
18-2547	Water Passage Cover Gasket	322858	1
18-0995	Adapter to Powerhead Gasket	323222	1
18-0134	Carburetor To Manifold Gasket	327707	3
18-0148	Intake Manifold Gasket	329718	1
18-2964	Head Gasket 320745, 335360,	766779	2
18-2550	Powerhead Gasket	323214	1
18-2857	Air Silencer To Carburetor Gasket	386573, 319771	1
18-2001	Oil Seal	330137	1
18-2074	Oil Seal	322575	2
18-8307	Oil Seal	331103	1



18-4305
POWERHEAD GASKET SET
Replaces: 393433, 437806, 439083
For: 2 cylinder models only

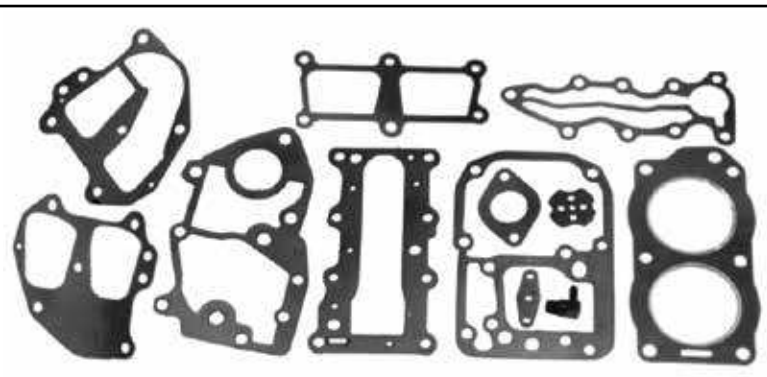
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0851	Relief Port Twin Gasket	329826	1
18-0850	Fuel Pump Mtg. Gasket	303615	1
18-0941	Water Jacket Cover Gasket	315538	1
18-0118	Carburetor Gasket	325092	2
18-0120	Exhaust Cover Gasket	325211	1
18-0128	Powerhead Mtg. Twin Gasket	326468, 351018	1
18-3802	Head Gasket	327795, 335359	1
18-0136	Powerhead Mounting Gasket	328283	1
18-0157	Airbox Split Twin Gasket	330698	1
18-0154	Airbox Split Twin Gasket	—	1
18-0159	Airbox Split Twin Gasket	330909	1
18-0983	Carb. to Air Box Twin Gasket	321497	1
18-0182	Thermostat Gasket	310058	1
18-0963	Intake Manifold Twin Gasket	335633	1

APPLICATION BEGINS ON PAGE 320

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0850	Fuel Pump Mtg. Gasket	303615	1
18-0122	Outer Leaf Plate Gasket	325260	1
18-0961	Carburetor to Intake Manifold Gasket	318932	1
18-0967	By-Pass Cover Gasket	319332	1
18-0112	Powerhead Mtg. Gasket	324717	1
18-0959	Inner Leaf Plate Gasket	318924	1
18-2907	Adapter Housing Gasket	325721	1
18-2905	Water Cover Gasket	329920	1
18-2853	Exhaust Cover Gasket	318925	2
18-2963	Head Gasket	330818	1
18-2879	Filter Cap to Pump Gasket	331363, 338876	1



18-4306
POWERHEAD GASKET SET
Replaces: 394546

— *CONTAINS* —

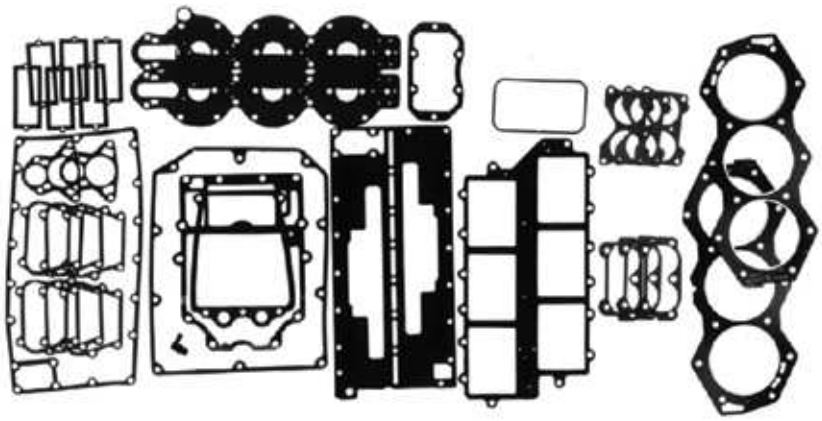
Part #	Desc.	O.E. #	Qty.
18-0850	Fuel Pump Mounting Gasket	303615	1
18-0971	By-Pass Gasket	319661	1
18-0981	Leaf Plate Gasket	321479	1
18-0106	Exhaust Manifold Gasket	324323	2
18-0118	Carburetor Gasket	325092	1
18-2862	Manifold to Leaf Plate Gasket	321573, 326260	1
18-0126	Inner Exhaust Cover Gasket	326264	1
18-2852	Powerhead to Lower Unit Gasket	330621	1
18-3803	Head Gasket	329419, 765012	1



18-4307
POWERHEAD GASKET SET
Replaces: 433941, 392567, 392615

— *CONTAINS* —

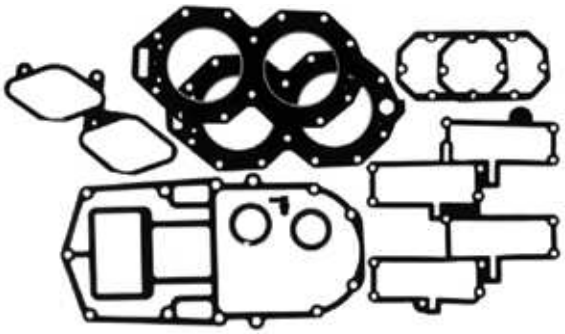
Part #	Desc.	O.E. #	Qty.
18-0991	Leaf Plate	321907	6
18-0995	Adapter to Powerhead Gasket	323222	1
18-0134	Carburetor to Manifold Gasket	327707	3
18-0148	Intake Manifold Gasket	329718	1
18-0979	Air Silencer Gasket	321183	1
18-0945	Outer Exhaust Gasket	336430	1
18-0927	Inner Exhaust Cover Gasket	393561	1
18-2544	Water Jack. Cover Gasket	321028	2
18-2546	Thermostat Gasket	321184	2
18-2547	Water Passage Cover Gasket	322858	1
18-2550	Powerhead Gasket	323214	1
18-2857	Air Silencer Carburetor Gasket	386573, 319771	1
18-2876	By-Pass Cover Gasket	307133	6
18-7416	0-Ring	329380	1
18-7417	0-Ring	329381	1
18-3801	Head Gasket	325647, 335361	2



18-4309
POWERHEAD GASKET SET
Replaces: 394885, 434381

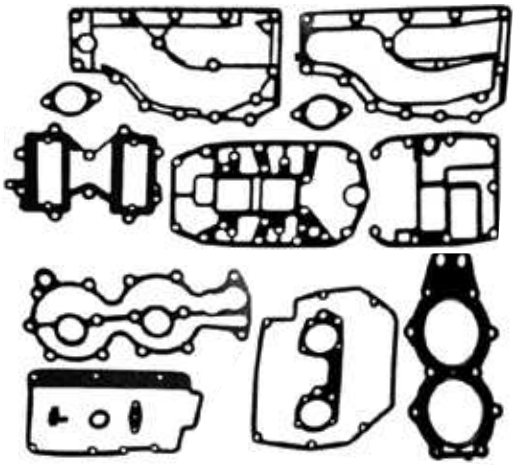
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0142	Intake Manifold Gasket	328622	1
18-0155	Rectifier Mtg. Gasket	330412	2
18-0138	Adapter to Powerhead Gasket	328590	1
18-0140	AirBox Gasket	328604	2
18-2074	Oil Seal	322575, 339620	1
18-2075	Oil Seal	332942	1
18-7418	O-Ring	326741	4
18-3837	Head Gasket	328623	2
18-0978	Cover to Base Gasket	331598	2



18-4310
POWERHEAD GASKET SET
Replaces: 396750

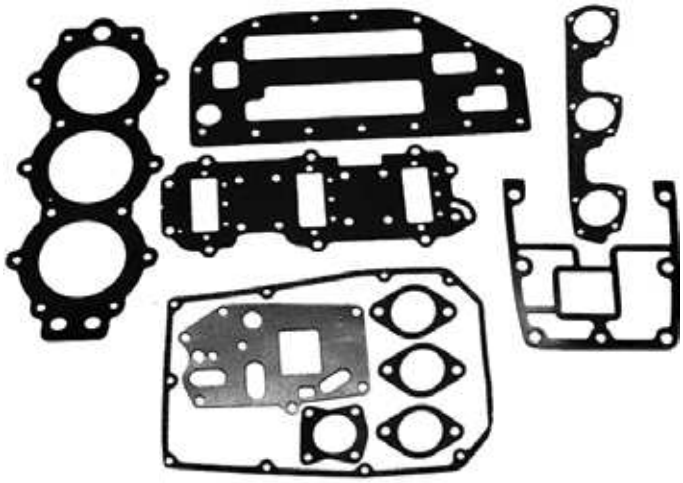
APPLICATION BEGINS ON PAGE 320



18-4318
POWERHEAD GASKET SET
Replaces: 390076

— CONTAINS —

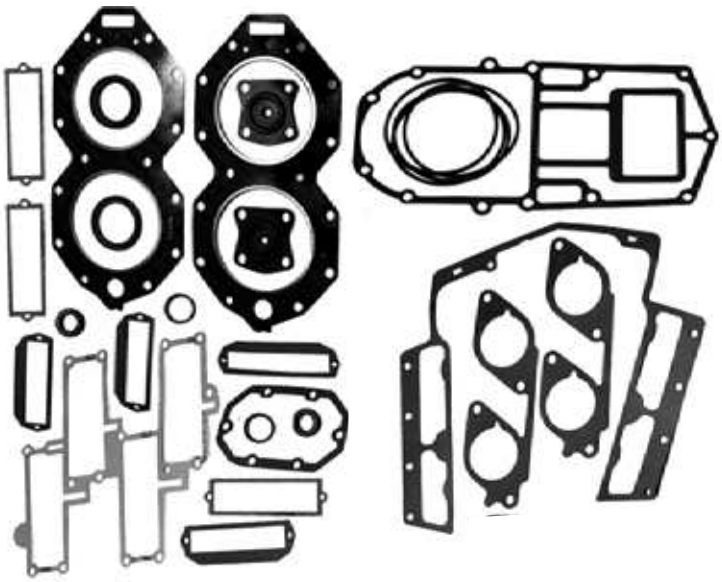
Part #	Desc.	O.E. #	Qty.
18-0963	Intake Manifold GasketTwin	335633	1
18-0850	Fuel Pump Mtg. Gasket	303615	1
18-0118	Carburetor Gasket	325092	2
18-0983	Carburetor to Airbox	321497	1
18-3802	Head Gasket	327795, 335359	1
18-0941	Water Jacket Cover Gasket	315538	1
18-0157	Air Box Split Gasket	330698	1
18-0128	Powerhead Mounting Gasket	326468, 351018	1
18-0136	Powerhead Mounting Gasket	328283	1
18-1224	Exhaust Cover Gasket	315869	1
18-1218	Exhaust Cover Gasket	315868	1
18-0182	Seal	310058	1



18-4321
POWERHEAD GASKET SET
Replaces: 398047, 438904

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0118	Carburetor Gasket	325092	3
18-0989	Air Silencer Gasket	321794	1
18-0975	Carb to Silencer Gasket	333008	1
18-3836	Head Gasket	329836	1
18-1202	Thermostat Cover Gasket	329830	1
18-1205	Adapter Gasket	329828	1
18-1207	Exhaust Manifold Gasket	329833, 343863	1
18-1212	Intake Manifold Gasket	326926	1
18-1219	Grommet	320880	1
18-1221	Retainer	330273	1



18-4322
POWERHEAD GASKET SET
Replaces: 432570

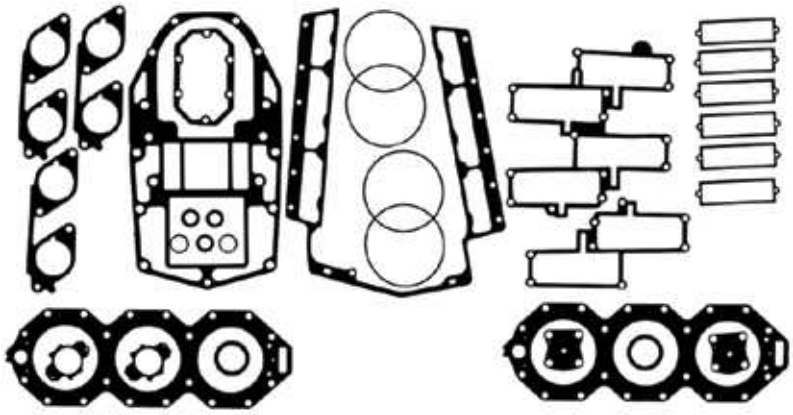
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0987	Throttle Body to Manifold Gasket	332319	2
18-0142	Intake Manifold Gasket	328622	1
18-2074	Seal	322575, 339620	1
18-2075	Seal	332942	1
18-0130	Reed Box Gasket	332266	4
18-7418	O-Ring	326741	4
18-0155	Rectifier Mtg. Gasket	330412	1
18-3866	Head Gasket	328623, 340115	2
18-0138	Adapter to Powerhead Gasket	328590	1
18-0144	Reed Box Gasket	328626	4
18-1221	Retainer	330273	2
18-1219	Grommet	320880	2
18-1222	Thermostat Gasket	394408	2

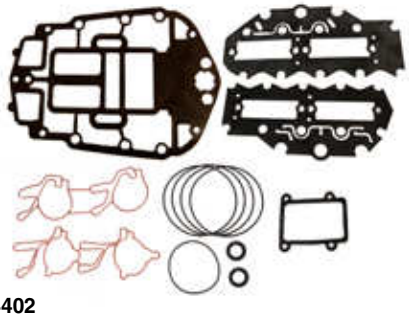
APPLICATION BEGINS ON PAGE 320

— *CONTAINS* —

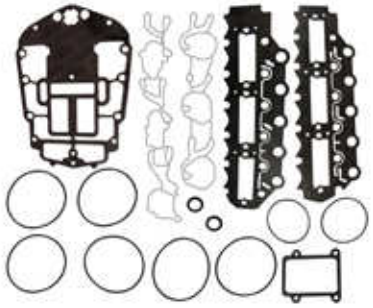
Part #	Desc.	O.E. #	Qty.
18-0130	Reed Box Gasket	332266	6
18-3839	Head Gasket	334726, 333670	2
18-0161	Lower Manifold Gasket	331532	1
18-0155	Rectifier Mtg. Gasket	330412	1
18-0142	Intake Manifold Gasket	328622	1
18-0987	Throttle Body to Manifold Gasket	332319	3
18-0978	Cover to Base Gasket	331598	1
18-0965	Adapter to Powerhead Gasket	333879	1
18-7418	O-Ring	326741	4
18-2074	Seal	322575, 339620	1
18-2075	Seal	332942	1
18-1222	Thermostat Gasket	394408	2
18-1221	Retainer	330273	2
18-1219	Grommet	320880	2
18-0412	Thermostat Gasket	337068	2



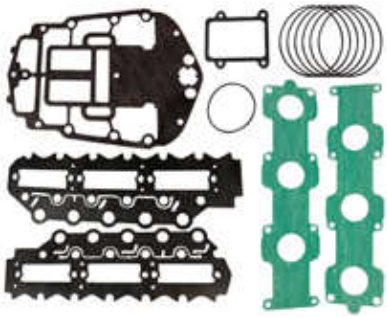
18-4323
POWERHEAD GASKET SET
Replaces: 436891



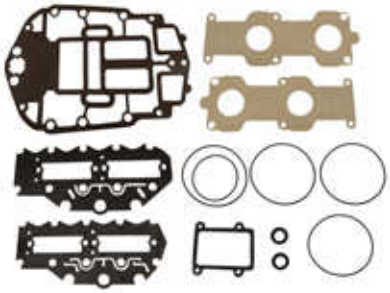
18-4402
POWERHEAD GASKET SET
Replaces: 437779, 439559
Fits: 90 V4 60 degree (1995-00), 115 V4 60 degree (1995-00)



18-4406
POWERHEAD GASKET SET
Replaces: 437155
Fits: 150 60 degree (1991-00), 175 60 degree (1991-00)



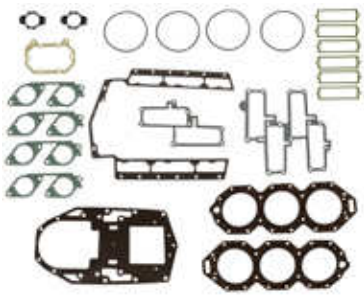
18-4420
POWERHEAD GASKET SET
Replaces: 439202
Fits: 150 Ficht FFI, 175 Ficht FFI



18-4421
POWERHEAD GASKET SET
Replaces: 5000400
Fits: 90 Ficht FFI, 115 Ficht FFI, 135 Ficht FFI



18-4428
POWERHEAD GASKET SET
Replaces: 437725
Fits: 200 BB (1993 & Up), 225 BB (1993 & Up), 225 Ficht FFI (1999 & Up), 250 Carb only (2000)



18-4429
POWERHEAD GASKET SET
Replaces:
Fits: 200 Ficht FFI (1999-01), 225 (2000-04), 250 (2000-04), 3.3L (2000-04)

APPLICATION BEGINS ON PAGE 320

PKG. OF 2



18-2884
18-2884-9①
HEAD GASKET
Replaces: 313782

PKG. OF 2



18-2885
18-2885-9①
HEAD GASKET
Replaces: 303438

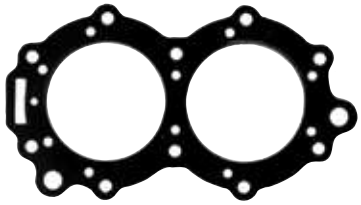
PKG. OF 2



18-2888
18-2888-9①
HEAD GASKET
Replaces: 332010



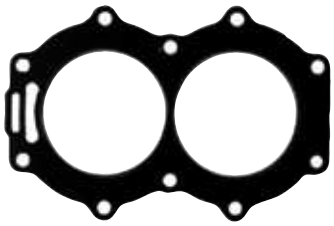
18-2950
HEAD GASKET
Replaces: 309612, 766870



18-2951
HEAD GASKET
Replaces: 304720



18-2952
HEAD GASKET
Replaces: 203034



18-2954
HEAD GASKET
Replaces: 319633



18-2956
HEAD GASKET
Replaces: 318358



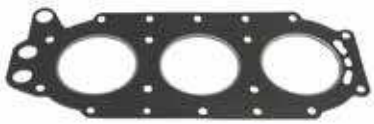
18-2957
HEAD GASKET
Replaces: 307069



18-2958
HEAD GASKET
Replaces: 315539



18-2959
HEAD GASKET
Replaces: 306048



18-2960
HEAD GASKET
Replaces: 313413



18-2961
HEAD GASKET
Replaces: 329103



18-2962
HEAD GASKET
Replaces: 322332



18-2963
HEAD GASKET
Replaces: 330818

① Priced per Package

APPLICATION BEGINS ON PAGE 320



18-2964
HEAD GASKET
Replaces: 320745, 335360, 766779



18-3800
HEAD GASKET
Replaces: 325273



18-3801
HEAD GASKET
Replaces: 325647, 335361



18-3802
HEAD GASKET
Replaces: 327795, 335359



18-3803
HEAD GASKET
Replaces: 329419, 765012
For: 2 cylinder models only



18-3836
HEAD GASKET
Replaces: 329836



18-3837
HEAD GASKET
Replaces: 328623



18-3838
HEAD GASKET
Replaces: 331211



18-3839
HEAD GASKET
Replaces: 333670, 334726



18-3841-2
HEAD GASKET
Replaces: 203130



18-3898
HEAD GASKET
Replaces: 332819



18-3866
HEAD GASKET
Replaces: 340115, 333549
For V-4 Loop Charge



18-3895
HEAD GASKET
Replaces: 332816



18-3896
HEAD GASKET
Replaces: 332817



18-0491
HEAD GASKET
Replaces: 346007
Fits: 200 Ficht FFI (1999-01), 225 (2000-04), 250 (2000-04), 3.3L (2000-04)



18-0492
HEAD GASKET
Replaces: 340919, 345257
Fits: 200 BB (1993 & Up), 225 BB (1993 & Up), 225 Ficht FFI (1999 & Up)250 Carb only (2000)

PKG. OF 12



18-7110
18-7110-9①
CYLINDER HEAD O-RING
Replaces: 335523
3.960 O.D. x 0.103 H
Fits:90/115 HP (1995-98), 100 HP (1998), 105 HP (1997-98), 150/175 HP (1991-97)
90 Ficht FFI, 115 Ficht FFI, 135 Ficht FFI, 150 Ficht FFI, 175 Ficht FFI, 90 V4 60 degree(1995-00), 115 V4 60 degree (1995-00), 150 60 degree(1991-00), 175 60 degree(1991-00)

① Priced per Package

APPLICATION BEGINS ON NEXT PAGE

HEAD GASKET/GASKET SET APPLICATION

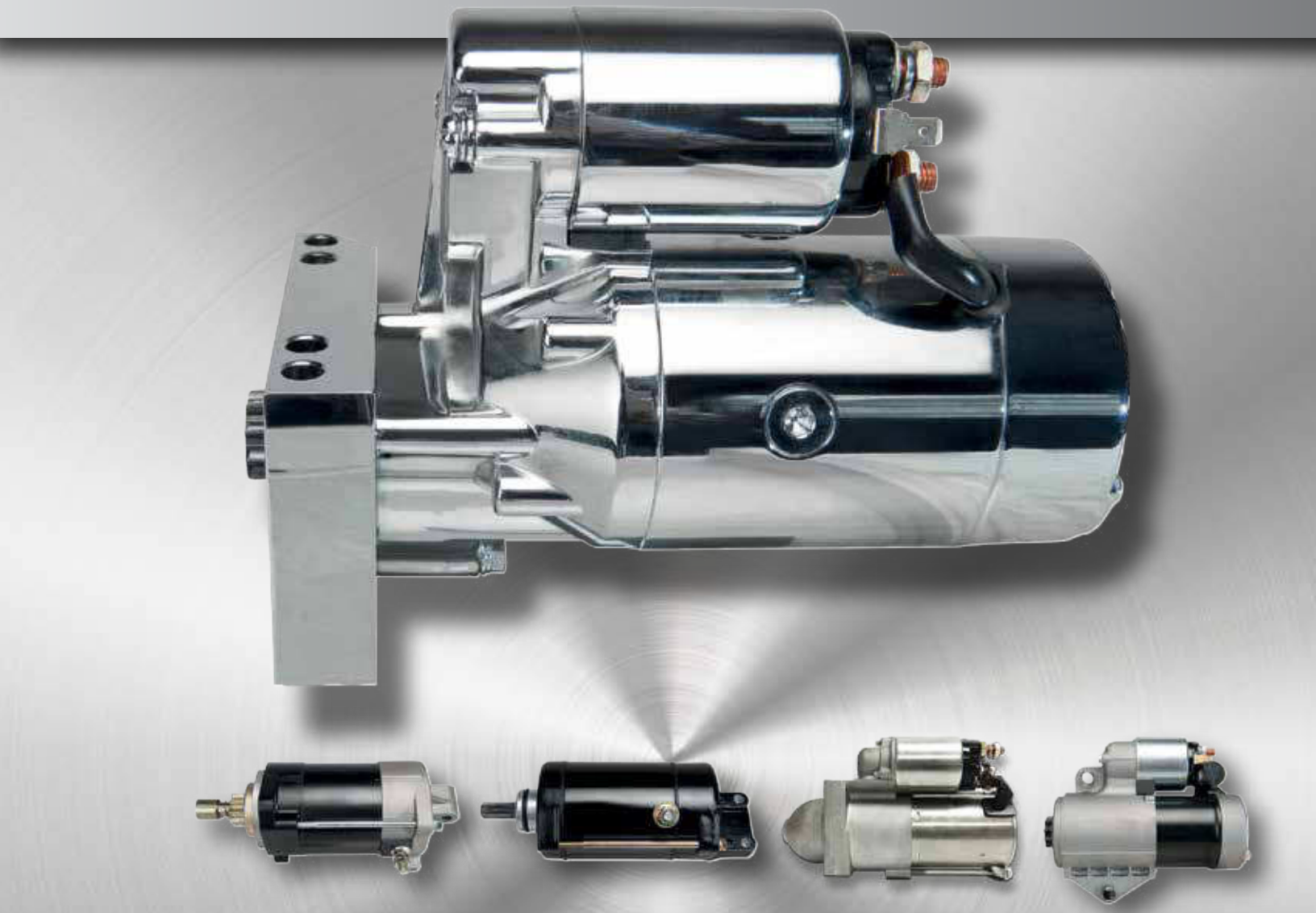
HP	Year	Head Gasket	Low Comp. Head Gasket	Gasket Set
1.5	1968-70	18-2884	—	—
2, Colt,Jr.	1971-90	18-2884	—	—
2.5,3,4,4.5, Ultra,Excel 4	1981-93	18-2888	—	—
3	1957-68	18-3841-2	—	—
4	1969-80	18-3841-2	—	—
4.5	1980	18-3841-2	—	—
5	1965-68	18-2961	—	—
5	1984-95	18-3800	—	—
5.5	1957-58	18-2885	—	—
5.5	1959-64	18-2961	—	—
6	1965-79	18-2961	—	—
6	1984-95	18-3800	—	—
6.5 Comm.	1989-90	18-3800	—	—
7.5	1957-58	18-2952	—	—
7.5	1980-93	18-3800	—	—
8	1984-95	18-3800	—	—
9.5	1964-73	18-2950	—	—
9.9	1974-92	18-2963	—	18-4306 ②
10 Comm.	1989-90	18-2963	—	18-4306
14	1988-90	18-2963	—	18-4306
15	1974-92	18-2963	—	18-4306 ④
18	1959-73	18-2962	—	—
18 Jet	1995-98	18-3803	—	18-4307
20	1981-99	18-3803	—	18-4307
25	1969-76	18-2962	—	—
25	1977-78	18-2954	—	—
25 ⑤	1979-03	18-3803	—	18-4307
28	1986-96	18-3803	—	18-4307
30 ⑤	1984-03	18-3803	—	18-4307
33	1965-70	18-2951	—	—
35	1957-58	18-2951	—	—
35	1976-78	18-2954	—	—
35	1979-88	18-3803	—	18-4307
35 ⑥	1987	18-3802	—	18-4305
40	1960-80	18-2957	—	—
40 Comm.	1981-90	18-2957	—	18-4324
40	1984-97	18-3802	—	18-4305
40 Comm.	1994-97	18-3802	—	18-4305
45 Comm.	1985-97	18-3802	—	18-4305
45SS	1987-90	18-3802	—	—
48	1987-97	18-3802	—	18-4305
50	1958-59	—	—	—
50	1971-75	18-2958	—	18-4305 ⑦
50	1979-80	18-3802	—	18-4318
50	1981-97	18-3802	—	18-4305
55	1968-69	18-2960	18-3895	—
55	1977-79	18-3802	—	18-4318
55	1980-97	18-3802	—	18-4305
55	1995	18-3802	—	—
60	1970-71	18-2960	18-3895	—
60	1980-85	18-3802	—	18-4305
60	1986-88	18-2960	18-3895	18-4302
60	1989-97	18-3836	—	18-4321
SST60	1989-90	18-3836	—	—
65	1968	—	—	—
65	1972-73	18-2960	18-3895	18-4300 ⑨
65 Comm.	1984-86	18-2960	—	18-4302
65 Comm.	1987-95	18-3836	—	18-4321
65 Jet	1991-95	18-2956 ①	18-3898 ①	18-4303-1
70	1974-76	18-2960	18-3895	18-4300 ⑨
70	1977-85	18-2960	18-3895	18-4302
70	1986-97	18-3836	—	18-4321
75	1960-65	18-2959 ①	—	—
75	1975	18-2960	18-3895	18-4300 ⑨
75	1977-88	18-2960	18-3895	18-4302
80	1966-67	18-2959 ①	—	—
80 Jet	1991-96	18-2956 ①	18-2956 ①	18-4303-1
85	1968-72	18-2959 ①	—	—
85	1979-80,91-95	18-2956 ①	18-3898 ①	18-4303-1
88	1987-95	18-2956 ①	18-3898 ①	18-4303-1
90	1964-65	18-2959 ①	—	—
90	1981-95	18-2956 ①	18-3898 ①	18-4303-1
100	1966-72	18-2959 ①	—	—
100 ③	1979-95	18-2956 ①	18-3898 ①	18-4303-1
1600CC	1988	18-2956 ①	18-3898 ①	18-4303-1
110	1986-89	18-2956 ①	18-3898 ①	18-4303-1
115	1969-70	18-2959 ①	—	—
115	1973-77	18-2956 ①	18-3898 ①	—
115	1978-95	18-2956 ①	18-3898 ①	18-4303-1
120	1985-87	18-3837 ①	—	18-4310
120	1988-94	18-3866 ①	—	18-4322
125 Comm.	1992-95	18-3866 ①	—	18-4322
130	1995-98	18-3866 ①	—	18-4322
135	1973-76	18-2956 ①	18-3898 ①	18-4301
140	1977	18-2956 ①	18-3898 ①	18-4301
140	1978-84	18-2956 ①	18-3898 ①	18-4303-1
140	1985-87	18-3837 ①	—	18-4310
140	1988-94	18-3866 ①	—	18-4322
150	1973-91	18-2964 ①	18-3896 ①	18-4304-1
155 Comm.	1984-92	18-2964 ①	18-3896 ①	18-4304-1
2500CC	1988	18-2964 ①	18-3896 ①	18-4304-1
175	1977-83	18-2964 ①	18-3896 ①	18-4304-1
175	1986-91	18-3801 ①	18-3897 ①	18-4309
185	1984-85	18-2964 ①	18-3896 ①	18-4304-1
185	1990-93	18-3839 ①	—	18-4323
200	1976-83	18-2964 ①	18-3896 ①	18-4304-1
200	1986-87	18-3838 ①	—	—
200 ③	1988-93	18-3839 ①	—	18-4323
225	1986-87	18-3838 ①	—	—
225	1988-93	18-3839 ①	—	18-4323
235	1978-79	18-2964 ①	18-3896 ①	—
235	1980-85	18-3801 ①	18-3897 ①	18-4309
275/3.6L	1985-87	18-3840 ①	—	—

OMC SEA DRIVE

HP	Year	Head Gasket	Low Comp. Head Gasket	Gasket Set
1.6L	1983-90	18-2956	18-3898 ①	18-4303-1
1.8L	1987	18-3837	-	-
2.0L	1988-90	18-3866 ①	-	18-4322
2.5L	1982,84-85	18-2964	18-3896 ①	18-4304-1
2.6L	1982-86	18-3801 ①	18-3897 ①	-
2.7L	1987	18-3838	-	-
3.0L	1988-90	18-3839	-	-
3.6L	1987	18-3840	-	-

① Two head gaskets required per engine
② 1976 G & H Suffix models only
③ Commercial models also
④ 1976 A Suffix models only
⑤ For 2 cylinder models only
⑥ D Suffix models only
⑦ 18-2958 Head Gasket required to complete set
⑨ Head Gasket Not Available in Gasket Set

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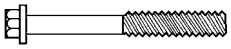
18-3133
Replaces: 331979
1/4" x 20 x 1 1/16"
HEX
For: Rewind starters, water pump housings, mid-sections and jet drive units

PKG. OF 2

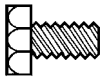


18-3135
18-3135-9①
Replaces: 306643
1/8" x 20 x 1/2"
PAN HEAD
For: Lower unit anodes, ignition covers and water pump housings

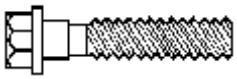
PKG. OF 2



18-3136
18-3136-9①
Replaces: 323626
1/4" x 20 x 1 3/4"
HEX WASHER
For: Water pump housings, exhaust covers, intake manifolds, ignition coils and more



18-3153
Replaces: 908158
1/4" x 20 x 1/2"
HEX
For: Lower unit anodes, bearing carriers, 45 HP and up and Cobra, 5 HP lower engine covers

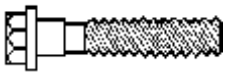


18-3365
Replaces: 909533
1/4" x 20 x 1"
HEX WASHER
For: Flywheel covers, intake covers and more



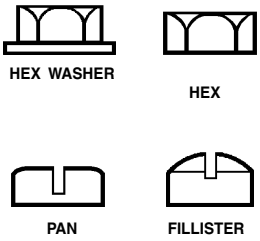
18-3369
Replaces: 302325
1/4" x 20 x 1"
HEX
For: Impeller housings, ignition coils, exhaust covers, shift covers and starter brackets

PKG. OF 5



18-4276
18-4276-9①
Replaces: 324334
1/4" x 20 x 1 1/32"
HEX WASHER
For: Water pump housings, exhaust covers, intake manifolds, ignition coils and more

HEAD STYLES



SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

PKG. OF 2



18-0118
18-0118-9①
CARB GASKET
Replaces: 325092

PKG. OF 2



18-0134
18-0134-9①
V-4 & V-6
CARB TO MANIFOLD GASKET
Replaces: 327707

PKG. OF 2



18-0961
18-0961-9①
CARB MOUNTING GASKET
Replaces: 318932



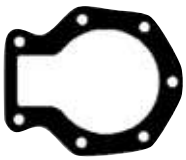
18-0437
COVER GASKET
Replaces: 334353



18-0626
COVER GASKET
Replaces: 334043



18-1241
FLOAT BOWL AND NOZZLE GASKET



18-2579
FLOAT BOWL GASKET
Replaces: 338882



18-2582
CARB BOWL GASKET
Replaces: 338813



18-8352
CARBURETOR MOUNTING GASKET
Replaces: 332253

PKG. OF 2



18-2890
18-2890-9①
FLOAT BOWL GASKET
Replaces: 331203, 338886

PKG. OF 2



18-2893
18-2893-9①
FLOAT BOWL GASKET
Replaces: 303750

PKG. OF 2



18-2903
18-2903-9①
FLOAT BOWL GASKET
Replaces: 332696, 338880

PKG. OF 2



18-2906
18-2906-9①
FLOAT BOWL GASKET
Replaces: 333418, 333884
V-4, V-6

PKG. OF 2



18-2908
18-2908-9①
FLOAT BOWL GASKET
Replaces: 331499, 338878

PKG. OF 2



18-0850
18-0850-9①
FUEL PUMP GASKET
Replaces: 303615

① Priced per package

PKG. OF 2



18-2879
18-2879-9①
FILTER CAP TO PUMP GASKET
Replaces: 331363, 338876

PKG. OF 2



18-2900
18-2900-9①
CAP TO FUEL PUMP GASKET
Replaces: 332694, 338879

PKG. OF 2



18-2889
18-2889-9①
FILTER BOWL GASKET
Replaces: 302675

PKG. OF 2



18-2892
18-2892-9①
FILTER BOWL GASKET
Replaces: 303355



18-0140
AIR BOX GASKET
Replaces: 328604



18-0157
AIR BOX GASKET
Replaces: 330698



18-0159
AIR BOX GASKET
Replaces: 330909



18-0933
AIR SILENCER GASKET
Replaces: 314115
70/75 HP



18-0935
BASE TO COVER GASKET
Replaces: 314322
70/75 HP

PKG. OF 2



18-0975
18-0975-9①
CARB TO SILENCER GASKET
Replaces: 333008
3 Cyl.



18-0978
COVER TO BASE GASKET
Replaces: 331598
For: 185, 200 & 225 H.P., V-6



18-0979
AIR SILENCER GASKET
Replaces: 321183
V-6

PKG. OF 2



18-0983
18-0983-9①
CARB TO AIR BOX TWIN GASKET
Replaces: 321497



18-0985
AIR SILENCER GASKET
Replaces: 321722
V-4



18-0989
AIR SILENCER GASKET
Replaces: 321794
3 Cyl.

PKG. OF 2



18-2857
18-2857-9①
AIR SILENCER GASKET
Replaces: 386573, 319771

PKG. OF 2

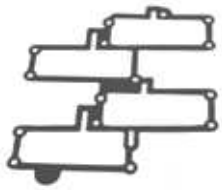


18-0122
18-0122-9①
9.9 & 15 HP OUTER LEAFPLATE GASKET
Replaces: 325260

PKG. OF 2



18-0130
18-0130-9①
REED BLOCK GASKET
Replaces: 332266
For: V-4, V-6 & V-8



18-0142
INTAKE MANIFOLD GASKET
Replaces: 328622

PKG. OF 2



18-0144
18-0144-9①
REED BLOCK GASKET
Replaces: 328626
For: 120-140 H.P V-4



18-0148
INTAKE MANIFOLD GASKET
Replaces: 329718
V-6



18-0161
LOWER MANIFOLD GASKET
Replaces: 331532
For: V-6



18-0951
CARB TO MANIFOLD GASKET
Replaces: 317305
3 Cyl.

PKG. OF 2



18-0959
18-0959-9①
INNER LEAF PLATE GASKET
Replaces: 318924
9.9 &15 HP

PKG. OF 2



18-0963
18-0963-9①
INTAKE MANIFOLD TWIN GASKET
Replaces: 335633

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package

PKG. OF 2



18-0981
18-0981-9①
LEAF PLATE GASKET
Replaces: 321479
25 &35 HP

PKG. OF 2



18-0987
18-0987-9①
THROTTLE BODY TO MANIFOLD GASKET
Replaces: 332319

PKG. OF 2



18-0991
18-0991-9①
LEAF PLATE GASKET
Replaces: 321907
V-4/V-6

PKG. OF 2



18-0973
18-0973-9①
CARB GASKET
Replaces: 315052
V-4 Carburetor mounting includes: 100, 115, 125, 135, 140, 150, 175, 200, 235(1977-79), 85 (1969-79)



18-1212
INTAKE MANIFOLD GASKET
Replaces: 326926
For: 3 cyl.

PKG. OF 2



18-2862
18-2862-9①
LEAF PLATE GASKET
Replaces:
321573, 326260
25/35 HP

PKG. OF 2



18-2867
18-2867-9①
MANIFOLD TO CRANKCASE GASKET
Replaces: 319174
For: V-4

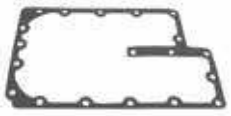


18-0102
EXHUAST MANIFOLD GASKET
Replaces: 323469
V-4

PKG. OF 2



18-0106
18-0106-9①
EXHAUST MANIFOLD GASKET
Replaces: 324323
25/35



18-0117
EXHAUST PLATE GASKET
Replaces: 317955
V-4



18-0120
EXHAUST PLATE GASKET
Replaces: 325211

PKG. OF 2



18-0126
18-0126-9①
INNER EXHAUST COVER GASKET
Replaces: 326264



18-0927
235 HP
INNER EXHAUST COVER GASKET
Replaces: 393561

PKG. OF 2



18-0999-9①
INNER EXHAUST GASKET
Replaces: 323459
V-4



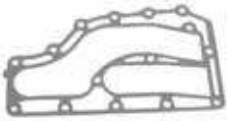
18-0945
OUTER EXHAUST GASKET
Replaces: 336430



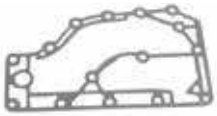
18-0955
EXHAUST COVER GASKET
Replaces: 318156
V-4



18-1207
EXHAUST MANIFOLD GASKET
Replaces: 329833, 343863

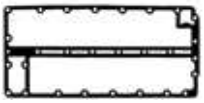


18-1218
EXHAUST COVER GASKET
Replaces: 315868



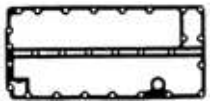
18-1224
EXHAUST COVER GASKET
Replaces: 315869

PKG. OF 2



18-2545
18-2545-9①
EXHAUST PLATE GASKET
Replaces: 321182
V-6

PKG. OF 2



18-2549
18-2549-9①
EXHAUST COVER GASKET
Replaces: 321435
V-6

PKG. OF 2



18-2853
18-2853-9①
EXHAUST COVER GASKET
Replaces: 318925
9.9/15 HP

PKG. OF 2



18-2866
18-2866-9①
EXHAUST COVER GASKET
Replaces: 317914
V-4

PKG. OF 2

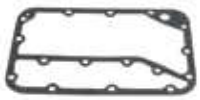


18-2870
18-2870-9①
EXHAUST COVER GASKET
Replaces: 305176

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package

PKG. OF 2



18-2871
18-2871-9①
EXHAUST COVER GASKET
Replaces: 304762

PKG. OF 2



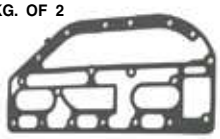
18-2886
18-2886-9①
COVER PLATE GASKET
Replaces: 203171

PKG. OF 2



18-2913
18-2913-9①
EXHAUST COVER GASKET
Replaces: 331916
3 Cyl.

PKG. OF 2



18-2938
18-2938-9①
EXHAUST COVER GASKET
Replaces: 331917
3 Cyl.



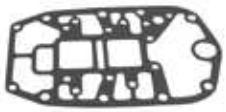
18-1285
MOLDED INTAKE PORT GASKET
Replaces: 335403
For: V6 60° Eagle series 150-175HP (1991-00)



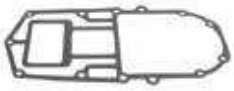
18-0112
POWERHEAD BASE GASKET
Replaces: 324717
9.9 & 15 HP



18-0128
POWERHEAD BASE GASKET
Replaces: 326468, 351018



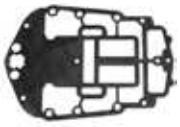
18-0136
POWERHEAD BASE GASKET
Replaces: 328283



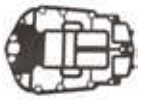
18-0138
POWERHEAD BASE GASKET
Replaces: 328590



18-0690
BASE GASKET
Replaces: 347205
Fits: 200 BB (1993 & Up), 200 Ficht FFI (1999-01), 225 BB (1993 & Up), 225 Ficht FFI (1999 & Up), 225 (2000-04), 250 Carb only (2000), 250 (2000-04), 3.3L (2000-04)



18-0691
BASE GASKET
Replaces:
Fits:150 Ficht FFI , 175 Ficht FFI



18-0692
BASE GASKET
Replaces: 339601
Fits:90 V4 60 degree (1995-00), 90 Ficht FFI, 1150V4 60 degree (1995-00), 115 Ficht FFI, 135 Ficht FFI, 150 60 degree (1991-00), 175 60 degree (1991-00)



18-0693
INTAKE GASKET
Replaces: 336227
Fits: 135(2005-06), 150(1991-98), 150(1991-06), 175(1991-06)



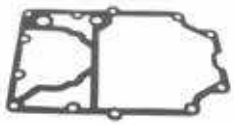
18-0694
INTAKE GASKET
Replaces: 336226
Fits: 135(2005-06), 150(1991-05), 175(1991-05)



18-0695
INTAKE GASKET
Replaces: 336389
Fits: 90(1995-06), 115(1995-06), 100(1998-01, 2005)



18-0696
INTAKE GASKET
Replaces: 336388
Fits: 90(1995-06), 100(1998-01, 2005), 115(1995-06)



18-0957
POWERHEAD BASE GASKET
Replaces: 318373



18-0965
ADAPTER OUTER POWERHEAD GASKET
Replaces: 333879



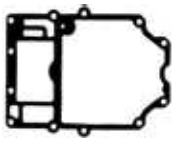
18-0995
POWERHEAD BASE GASKET
Replaces: 323222
V-6

PKG. OF 2



18-1205
18-1205-9①
ADAPTER COVER GASKET
Replaces: 329828

PKG. OF 2



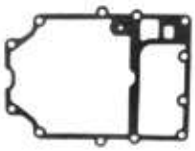
18-2550
18-2550-9①
POWERHEAD BASE GASKET
Replaces: 323214
V-6

PKG. OF 2



18-2852
18-2852-9①
POWERHEAD BASE GASKET
Replaces: 330621
25/35 HP

PKG. OF 2



18-2864
18-2864-9①
POWERHEAD BASE GASKET
Replaces: 321727
V-4

PKG. OF 2



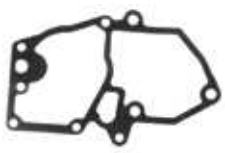
18-2865
18-2865-9①
POWERHEAD BASE GASKET
Replaces: 313763
3 Cyl.

PKG. OF 2



18-2868
18-2868-9①
POWERHEAD BASE GASKET
Replaces: 310137
35/40 HP

PKG. OF 2



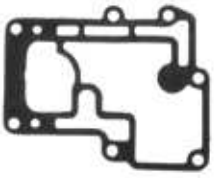
18-2877
18-2877-9①
BAFFLE GASKET
Replaces: 314421
18/25 HP

PKG. OF 2



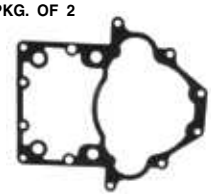
18-2878
18-2878-9①
BAFFLE GASKET
Replaces: 319710
25/35

PKG. OF 2



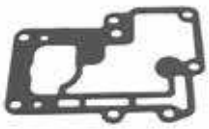
18-2894
18-2894-9①
EXHAUST HOUSING GASKET
Replaces: 304314

PKG. OF 2



18-2898
18-2898-9①
POWERHEAD BASE GASKET
Replaces: 309956
V-4

PKG. OF 2

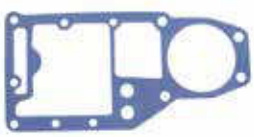


18-2901
18-2901-9①
EXHAUST HOUSING GASKET
Replaces: 313065
5, 5.5, 6 HP

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package

PKG. OF 2



18-2904
18-2904-9①
EXHAUST PLATE GASKET
Replaces: 319348
28, 33, 40 HP

PKG. OF 2



18-2907
18-2907-9①
EXHAUST HOUSING GASKET
Replaces: 325721

PKG. OF 2



18-0967
18-0967-9①
BYPASS COVER GASKET
Replaces: 319332
9.9 & 15 HP



18-0971
BYPASS GASKET
Replaces: 319661
25 & 35 HP

PKG. OF 2



18-2876
18-2876-9①
BYPASS COVER GASKET
Replaces: 307133



18-0941
WATER JACKET GASKET
Replaces: 315538
50/55 HP

PKG. OF 2



18-2543
18-2543-9①
WATER JACKET GASKET
Replaces: 318609
3 Cyl.



18-0892
DEFLECTOR HOSE
Replaces: 322411

PKG. OF 2



18-2544
18-2544-9①
WATER JACKET GASKET
Replaces: 321028
V-6

PKG. OF 2



18-2856
18-2856-9①
WATER JACKET GASKET
Replaces: 319665
25/35 HP



18-3899
WATER COVER GASKET
Replaces: 327674
FOR: 20, 25, 25C, 30, 35

PKG. OF 2



18-2872
18-2872-9①
WATER JACKET GASKET
Replaces: 318334
V-4

PKG. OF 2



18-2873
18-2873-9①
WATER JACKET GASKET
Replaces: 318335
V-4

PKG. OF 2



18-2905
18-2905-9①
WATER COVER GASKET
Replaces: 329920
9.9, 15 HP



18-3360
IMPELLER HOUSING GASKET
Replaces: 329390
20-25 HP

PKG. OF 2



18-0182
18-0182-9①
THERMOSTAT GASKET
Replaces: 310058



18-0397
THERMOSTAT GASKET
Replaces: 318917

PKG. OF 2



18-0412
18-0412-9①
THERMOSTAT GASKET
Replaces: 337068



18-0426
THERMOSTAT GASKET
Replaces: 305196

PKG. OF 2



18-0441
18-0441-9①
THERMOSTAT GASKET
Replaces: 329076

PKG. OF 2



18-0929
18-0929-9①
THERMOSTAT GASKET
Replaces: 313416
3 Cyl.



18-0675
THERMOSTAT GASKET
Replaces: 321932
V-4

PKG. OF 2



18-0977
18-0977-9①
THERMOSTAT GASKET
Replaces: 332369
V-4

PKG. OF 2



18-1202
18-1202-9①
THERMOSTAT GASKET
Replaces: 329830

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package



18-1222
THERMOSTAT GASKET
Replaces: 394408

PKG. OF 2



18-2547
18-2547-9①
WATER PASSAGE GASKET
Replaces: 322858
V-4/V-6

PKG. OF 2



18-2548
18-2548-9①
THERMOSTAT GASKET
Replaces: 332108
3 Cyl.

PKG. OF 2



18-2546
18-2546-9①
THERMOSTAT GASKET
Replaces: 321184
V-6

PKG. OF 2



18-0124
18-0124-9①
IMPELLER PLATE GASKET
Replaces: 325537

PKG. OF 2



18-0445
18-0445-9①
WATER PUMP GASKET
Replaces: 323312
35HP



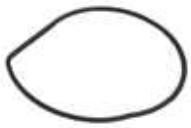
18-0446
WATER PUMP GASKET
Replaces: 323311
35HP

PKG. OF 2



18-0969
18-0969-9①
IMPELLER HOUSING GASKET
Replaces: 319586

PKG. OF 5



18-2536
18-2536-9①
IMPELLER HOUSING SEAL
Replaces: 321120
V-4, V-6

PKG. OF 5



18-2539
18-2539-9①
RUBBER SEAL
Replaces: 328753
40"

PKG. OF 2



18-2557
18-2557-9①
IMPELLER GASKET
Replaces:
324701, 338484
V-4, V-6, V-8

PKG. OF 2

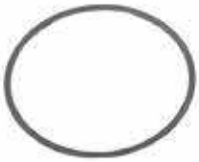


18-2709
18-2709-9①
WEAR PLATE GASKET
Replaces: 336530



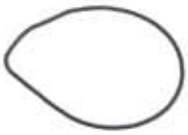
18-0679
THERMOSTAT GASKET
Replaces: 311145

PKG. OF 2



18-7428
18-7428-9①
O-RING
Replaces: 307103

PKG. OF 2



18-7481
18-7481-9①
O-RING
Replaces: 324981

PKG. OF 2



18-0155
18-0155-9①
RECTIFIER MOUNTING GASKET
Replaces: 330412

PKG. OF 2



18-0851
18-0851-9①
RELIEF GASKET
Replaces: 329826

PKG. OF 2



18-0953
18-0953-9①
WATER PASSAGE GASKET
Replaces: 317951
V-4/V-6

PKG. OF 2



18-0110
18-0110-9①
SHIFT HOUSING GASKET
Replaces: 324670



18-0313
SHIFT ROD GASKET
Replaces: 352165
For: E-Tec 75/90/115/150/
175/200/225/250 HP

PKG. OF 2



18-0882
18-0882-9①
SHIFT ROD GASKET
Replaces: 304764

PKG. OF 2



18-2855
18-2855-9①
SHIFT HOUSING GASKET
Replaces: 314082

PKG. OF 2



18-2874
18-2874-9①
SOLENOID COVER GASKET
Replaces: 314876
V-4

PKG. OF 2



18-2880
18-2880-9①
COVER PLATE GASKET
Replaces: 304023

PKG. OF 2



18-0108
18-0108-9①
LOWER GEAR CASE GASKET
Replaces: 324449

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package



18-0540
EXHAUST LEG RUBBER SEAL
Replaces: 320936

PKG. OF 2



18-0949
18-0949-9①
TRUNION CAP GASKET
Replaces: 316499



18-2537
EXHAUST SEAL LEG
Replaces: 324937

PKG. OF 2



18-2869
18-2869-9①
EXHAUST HOUSING GASKET
Replaces: 305312

PKG. OF 2



18-2891
18-2891-9①
BEARING HOUSING GASKET
Replaces: 303339
6HP



18-8353
OIL SEAL
Replaces: 320961



18-1219
GROMMET
Replaces: 320880



18-2389
GROMMET
Replaces: 314832



18-2391
GROMMET
Replaces: 321692



18-2392
GROMMET
Replaces: 327035

PKG. OF 2



18-2703
18-2703-9①
GROMMET
Replaces: 314008



18-2704
GROMMET
Replaces: 320943

PKG. OF 2



18-2706
18-2706-9①
GROMMET
Replaces: 321008

PKG. OF 2



18-2708
18-2708-9①
GROMMET
Replaces: 333758



18-3329
GROMMET
Replaces: 302497
9.9-35 HP



18-3332
GROMMET
Replaces: 304026



18-3337
GROMMET
Replaces: 315837
40-50 HP

PKG. OF 2



18-1221
18-1221-9①
RETAINER GASKET
Replaces: 330273



18-2532
GEARCASE COVER SEAL
Replaces: 305762
2 Cyl.



18-2534
SEAL
40"
Replaces: 309044
Material equivalent to that of O.E. spool # 309044
0.1005 O.D.



18-7963
O-RING
Replaces: 331353

PKG. OF 2



18-2705
18-2705-9①
OIL SEAL
Replaces: 315748

PKG. OF 2



18-2769
18-2769-9①
RUBBER SEAL
Replaces: 332000

PKG. OF 2



18-0917
TILT MOTOR GASKET
Replaces: 311508



18-8372
MOLDED SEAL
Replaces: 323582
For: 5 & 7.5 HP (1978-83) Outboards

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package

PKG. OF 2



18-2881
18-2881-9④
HOUSING TO TANK GASKET
Replaces: 332403,125530
For: 6 Gallon Fuel Tank

PKG. OF 2



18-2887
18-2887-9④
FUEL TANK GASKET
Replaces: 302557



18-4904
STARTER HANDLE & ROPE
(Uses 9/64" Rope)
Handle Only: **18-4901**

STARTER ROPE



18-4911
5/32" x 200'
Replaces: 322236, 772577

18-4913
3/16" x 200'
Replaces: 316705, 772578

18-4914
1/8" x 200'
Replaces: 316706, 772579



18-1505
STARTER GEAR
Replaces: 318940
For: 9.9 - 15HP
(1974-1992)



18-6501
REWIND SPRING
Replaces: 395460, 307573



18-6503
REWIND SPRING
Replaces: 318944

H.P.	YEARS	REWIND SPRING
2	1969-80	18-6511
3	1954-68	18-6501
4 ①	1969-92	18-6511
4 ②	1969-80	18-6511
4 ③	1981-92	18-6509

① 1992 4D Models only
② Except 4D



18-6509
REWIND SPRING
Replaces: 326877

H.P.	YEARS	REWIND SPRING
4.5	1980-90	18-6511
5.5	1954-68	18-6501
7.5	1954-68	18-6501
9.9	1980-92	18-6522
9.9	1974-78	18-6503
10	1980-92	18-6522

③ All 4D



18-6511
REWIND SPRING
Replaces: 312932

H.P.	YEARS	REWIND SPRING
10	1950-63	18-6501
12	1980-92	18-6522
12	1956-68	18-6501
15	1979-92	18-6522
15	1956-68	18-6501
15	1974-78	18-6503



18-6522
REWIND SPRING
Replaces: 323653, 338534

H.P.	YEARS	REWIND SPRING
18	1968-73	18-6501
20	1956-73, 85-97	18-6501
28	1969-92	18-6501
25	1969-05	18-6501
30	1984-05	18-6501
35	1976-94	18-6501

PKG. OF 3



18-6513
18-6513-9④
STARTER PAWL
Replaces: 203698

PKG. OF 2



18-6512
18-6512-9④
STARTER PAWL
Replaces: 330525

HP	Years	Pawl
2	1971-88	18-6513
Jr/Colt	1990	18-6513
3	1957-67	18-6513
4	1978-90	18-6513
5.5	1957-64	18-6513
7.5	1957-76	18-6513
10	1957-62	18-6513

HP	Years	Pawl
18	1957-73	18-6513
20	1981-90	18-6512
25	1969-76	18-6513
25	1977	18-6513
25	1978-90	18-6512
25C	1982-90	18-6512
30	1957-61	18-6512

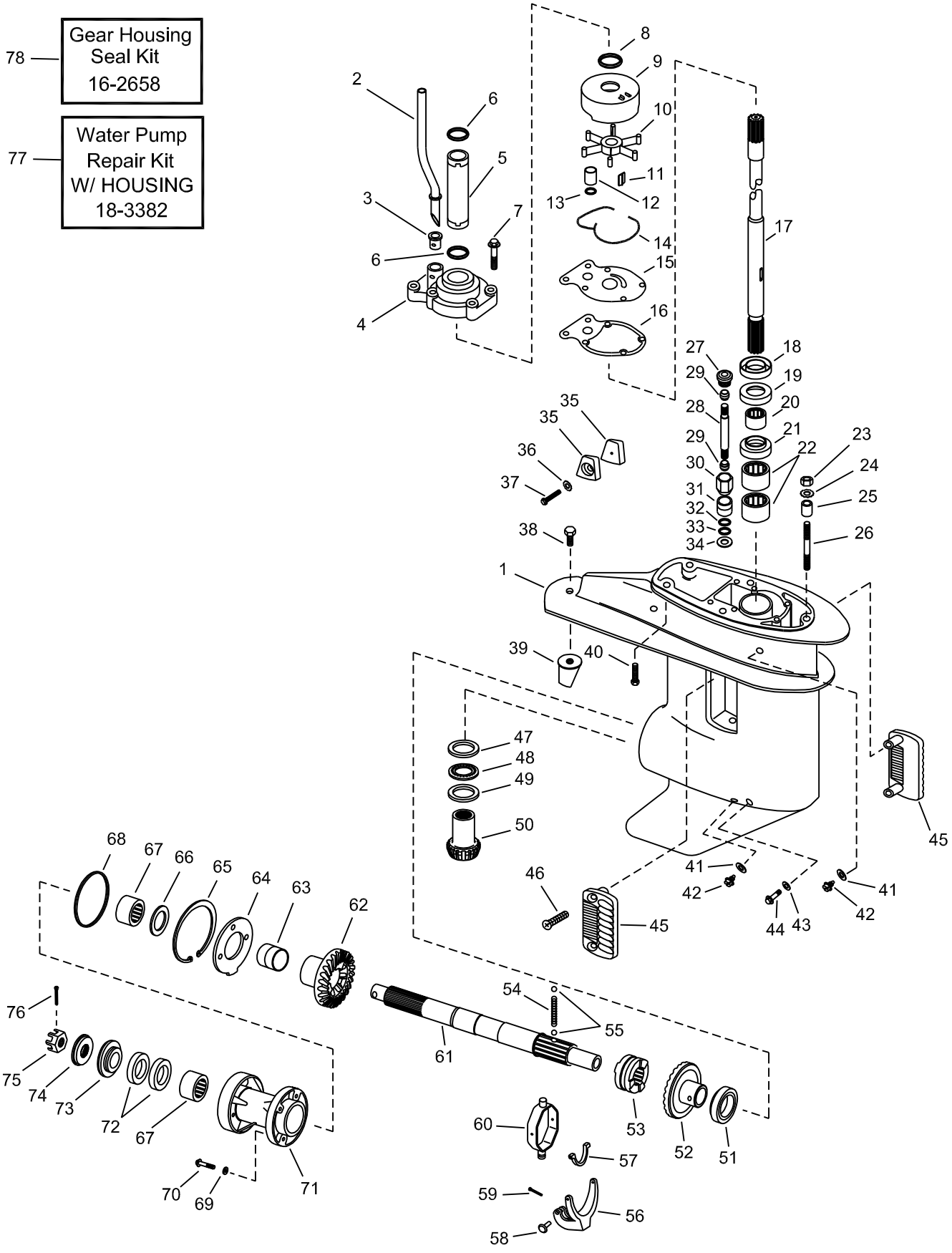
HP	Years	Pawl
30	1984-90	18-6512
35	1976-77	18-6513
35	1978-90	18-6512
45	1958-59	18-6513
50	1958-89	18-6513
60	1964-66	18-6513
75	1960-65	18-6513
80	1966	18-6513

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

④ Priced per package

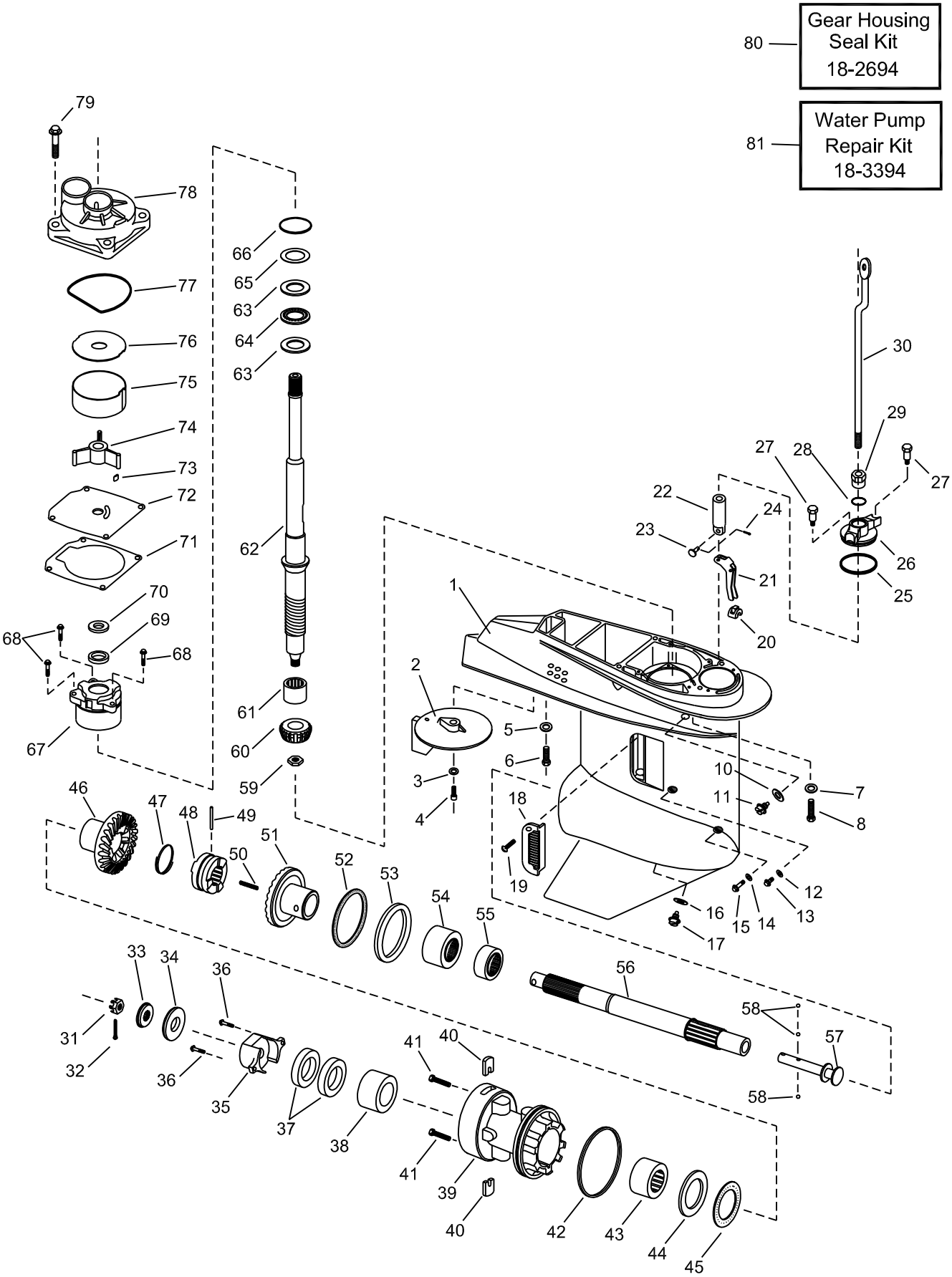
78 Gear Housing Seal Kit 16-2658

77 Water Pump Repair Kit W/ HOUSING 18-3382



Complete Gear Housings Listed on Page 340

Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	—	434030	1
2	Tube Water	—	395339	1
3	Grommet	18-3329	302497	1
4	Housing, Water Pump	18-3367	393632	1
5	Tube, Extension	—	326692	1
6	O-Ring	18-7105	311338	2
7	Bolt, Water Pump Housing	—	328725	6
8	O-Ring	18-7146	554545	1
9	Insert, Water Pump Housing	18-3358	328751	1
10	Impeller	18-3051	395289	1
11	Key, Water Pump	18-3295	344470	1
12	Bushing	—	328754	1
13	O-Ring	18-7100	301877	1
14	Seal, Spaghetti	18-2539	328753	1
15	Plate, Wear	18-3359	328753	1
16	Gasket, Water Pump	18-0124	325537	1
17	Drive Shaft (15")	—	341635	1
	Drive Shaft (20")	—	341636	1
18	Seal Drive Shaft (upper)	18-2065	332261	1
19	Seal Drive Shaft (lower)	18-2033	321938	1
20	Bearing, Driveshaft	—	386473	1
21	Collar, Housing	—	322018	1
22	Bearing, Pinion	—	437288	2
23	Nut, Housing	—	306422	1
24	Washer, Locking	—	301250	1
25	Bushing, Housing Alignment	—	319785	1
26	Stud	—	320173	1
27	Connector, Shift	—	325624	1
28	Shift Rod	—	331479	1
29	Keeper, Nylon Shift	—	325625	2
30	Nut, Shiftshaft Retaining	—	331465	1
31	Bushing	—	326361	1
32	O-Ring	18-7180	303347	1
33	O-Ring	18-7100	301877	1
34	Washer, Expanding	18-0189	321738	1
35	Anode Kit	—	434029	1
36	Lockwasher	—	304454	1
37	Bolt, Anode Reataining	—	333677	1
38	Bolt, Trim Tab Retaining	—	329217	1
39	Trim Tab	—	336203	1
40	Bolt, Housing Retaining	—	328333	4
41	Gasket, Drain Plug	18-4248	311598	2
42	Plug, Drain	18-2387	307551	2
43	Seal	18-7475	332584	1
44	Pin, Shift Lever Pivot	—	308376	1
45	Screen, Water Inlet	—	336202, 336206	2
46	Screw, Screen Retaining	—	325539	2
47	Washer, Thrust	—	327716	1
48	Bearing, Thrust	—	388027	1
49	Washer, Thrust	—	330441	1
50	Gear, Pinion	18-1288	328313	1
51	Bearing, Forward Gear	—	386186	1
52	Gear, Forward	18-1287	392475	1
53	Clutch Sliding	18-1290	337020	1
54	Spring, Detent	—	327070	1
55	Ball, Detent	18-2243	316506	2
56	Lever Shifter	—	337019	1
57	Cradle, Sliding Clutch	—	438311	1
58	Pin, Shift	—	302504	1
59	Cotterpin, Shift Lever	—	303049	1
60	Yoke & Connector Assy.	—	390023	1
61	Shaft, Propeller	—	439143	1
62	Gear, Reverse	18-1289	327655	1
63	Bushing, Reverse Gear	—	319635	1
64	Plate, Retainer	—	319746	1
65	Ring, Retaining	—	319747	1
66	Washer, Forward Gear Thrust	—	319684	1
67	Bearing, Propshaft	—	437288	2
68	O-Ring	18-7108	338518	1
69	Seal	18-7475	332584	2
70	Bolt, Carrier Retaining	—	319743	2
71	Carrier, Bearing	—	433428	1
72	Seal, Propshaft	18-7108	321453	2
73	Spacer, Prop	18-4232	335420	1
74	Prop Nut & Spacer	18-3707	319891	1
75	Cotter Pin, Prop Nut	18-3743	320785	1
76	Gear Housing Seal Kit	18-2658	396351	1
77	Water Pump Kit	18-3382	393639	1

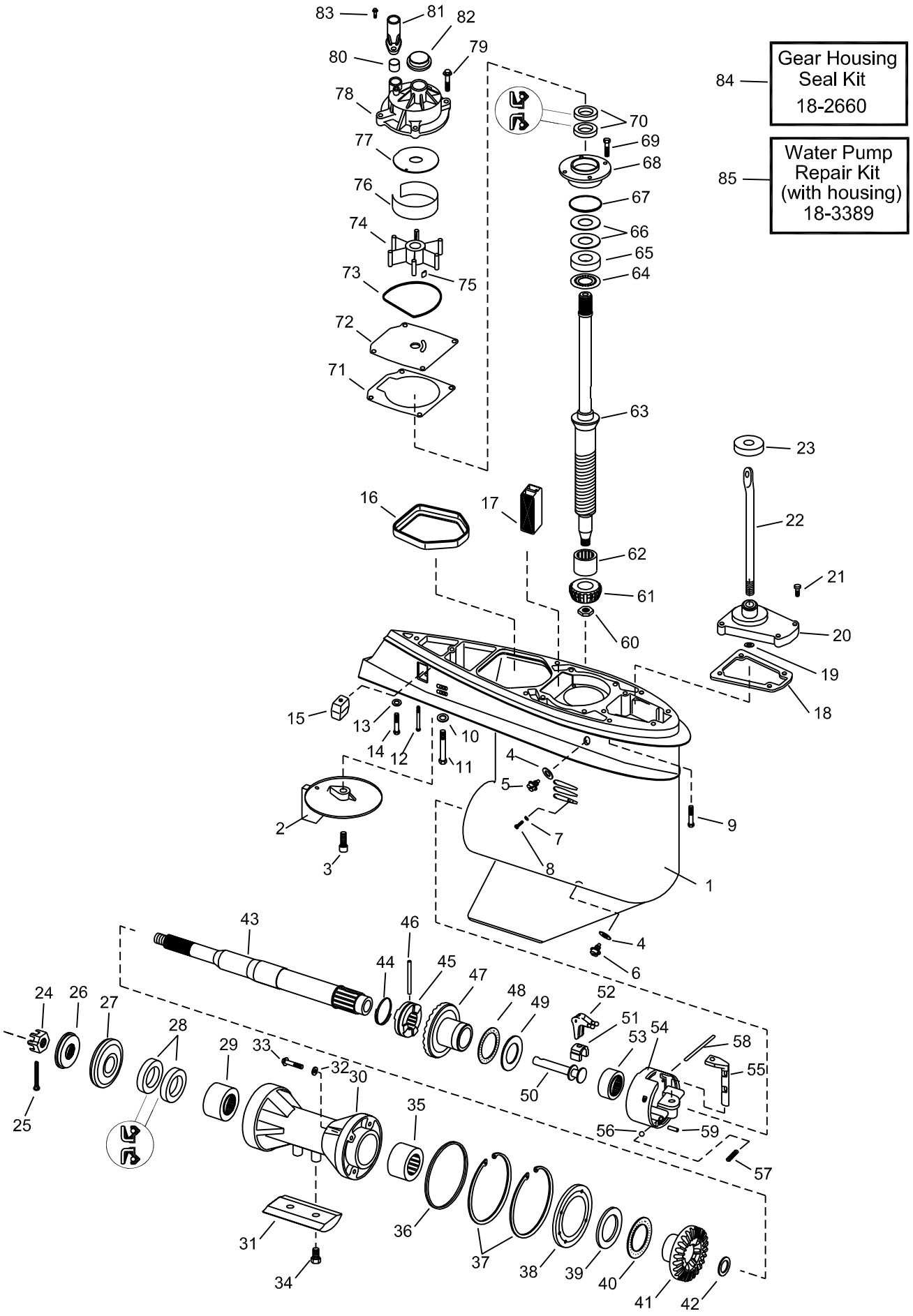


Complete Gear Housings Listed on Page 340

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing, Gearcase	—	435275	1
2	Trim Tab	—	340539	1
3	Washer, Anode	—	330266	1
4	Bolt, Anode Retaining	—	330930	1
5	Washer	—	330265	1
6	Bolt	—	313697	1
7	Washer	—	330266	4
8	Bolt	—	305282	4
10	O-Ring	18-4253-9	336982	1
11	Drain Plug, Upper	18-1236	309243	1
12	Seal	18-7475	332584	1
13	Retaining Screw	—	324852	1
14	O-Ring Screw	18-7109	317178	1
15	Screw, Shift Lever	—	333770	1
16	Gasket, Drain Plug	18-4248	311598	1
17	Drain Fill Plug, Lower	18-2378	318544	1
18	Screen, Water Intake	—	332494	2
19	Bolt, Inlet Screen Retainer	—	325539	2
20	Cradle, Shifter	—	332507	1
21	Lever, Shift	—	332492	1
22	Connector, Shift Rod	—	332508	1
23	Pin, Connector	—	302504	1
24	Cotter Pin	—	306376	1
25	O-Ring, Shift Rod Cover	—	338522	1
26	Cover, Shift Rod	18-1729	434588	1
27	Bolt, Shift Rod Cover	—	316037	2
28	O-Ring, Shift Rod	18-7137	318372	1
29	Bushing, Shift Rod	—	333780	1
30	Shift Rod (std.)	—	332509	1
	Shift Rod (long)	—	332510	1
31	Nut, Prop	18-3705	314503	1
32	Pin, Cotter	18-3742	314502	1
33	Spacer, Prop	18-4228	315810	1
34	Washer, Prop Thrust	18-4230	320305	1
35	Anode, Bearing Housing	—	398873	1
36	Bolt, Anode Retaining	—	328694	2
37	Oil Seals, Prop Shaft	18-2060	321467	2
38	Bearing, Needle	18-1355	386765	1
39	Bearing Carrier Assembly	18-1708	432276	1
40	Tabs, Retaining	18-1343	332495	2
41	Bolt, Carrier Retaining	—	328744	2
42	O-Ring, Bearing Housing	18-7172	553126	1
43	Bearing, Needle	18-1354	386764	1
44	Thrust Washer, Reverse Gear	18-0196	332514	1
45	Thrust Bearing, Reverse Gear	18-1363	397537	1
46	Gear, Reverse	18-2309	332489	1
47	Spring Clutch	18-2398	320311	1
48	Clutch Sliding	18-2308	332491	1
49	Pin, Clutch Cross	—	320310	1
50	Spring Shifter	—	332484	1
51	Gear Set, Forward & Pinion	18-2310	397627	1
52	Thrust Bearing, Forward Gear	18-1364	397538	1
53	Thrust Washer, Forward Gear	18-0197	333725	1
54	Bearing Forward, Outer	18-1351	382407	1
55	Thrust Bearing, Forward Gear	18-1369	432264	1
56	Propeller Shaft	18-2288	439138	1
57	Shaft, Shift Dog	—	332503	1
58	Ball, Detent	18-2243	316506	3
59	Nut, Pinion	—	313339	1
60	Gear Set, Forward & Pinion	18-2310	397627	1
61	Bearing Pinion	18-1356	382343	1
62	Driveshaft (std)	—	433066	1
	Driveshaft (long)	18-1721	433067	1
63	Washer, Thrust	18-0201	333771	2
64	Thrust Bearing, Driveshaft	18-1368	398901	1
65	Shim (.003)	—	313273	AR
	Shim (.004)	—	313274	AR
	Shim (.005)	—	313275	AR
	Shim (.006)	—	313276	AR
	Shim (.007)	—	313277	AR
66	O-Ring, Gear Housing	18-7173	310327	1
67	Cap, Upper Driveshaft, Retaining	—	435274	1
68	Bolt, Driveshaft Retaining	18-1279	317624	3
69	Seal Lower	18-2059	321466	1
70	Seal Upper	18-2064	332205	1
71	Gasket, Impeller	18-2709	336530	1
72	Plate, Impeller	NSS	341038	1
73	Key, Impeller	18-3138	334897	1
74	Impeller	18-3104	432941	1
75	Skirting, Insert	NSS	324980	1
76	Plate, Insert Top	18-3126	321940	1
77	Seal, Rubber	18-7481	324981	1
78	Housing, W/P	18-3129	438544	1
79	Bolt, Water Pump Housing	18-3369	302325	4
80	Gear Housing Seal Kit	18-2694	433550	1
81	Water Pump Repair Kit	18-3394	433548	1

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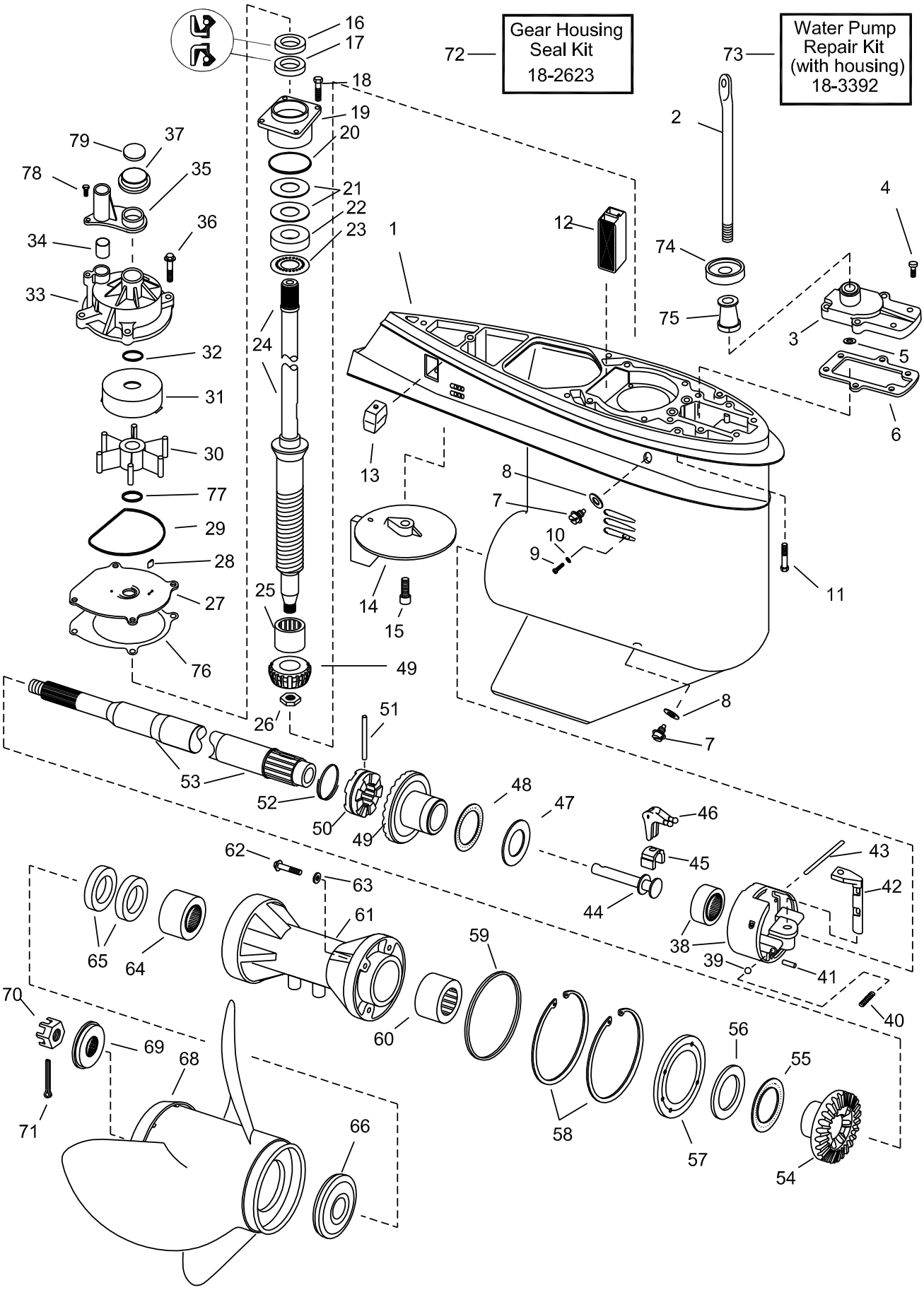
NSS Not Sold Seperate



Complete Gear Housings Listed on Page 340

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing Gearcase	—	392478	1
2	Trim Tab	—	318544	1
3	Bolt, Trim Tab	—	313715	1
4	O-Rings, Drain Plugs	18-7145	333572	2
5	Drain Fill Plug, Upper	18-2387	307551	1
6	Magnetic Drain Screw	18-2378	318544	1
7	Seal	18-7475	332584	1
8	Bolt, Pinion Retaining	—	324852	1
9	Bolt, Housing	—	308843	4
10	Lockwasher	—	306314	1
11	Bolt, Long Gearcase	—	313697	1
12	Bolt, Anode	—	328096	1
13	Lockwasher	—	306470	1
14	Bolt, Short Gearcase	—	306503	1
15	Anode, Cavitation	18-6024	436745	1
16	Seal, Exhaust	18-2537	324937	1
17	Screen, Water Inlet	—	314175	1
18	Gasket, Shiftshaft Housing	18-2855	314082	1
19	O-Rings, Shiftshaft	18-7137	318372	1
20	Shiftshaft Housing	—	388651	1
21	Bolt, Shiftshaft Housing	18-3133	302325	4
22	Shiftshaft	—	327337	1
23	Slinger, Shift Arm	18-2706	321008	1
24	Nut, Propeller	18-3705	314503	1
25	Cotter Pin, Prop Nut	18-3742	314502	1
26	Spacer, Prop Nut	18-4228	315810	1
27	Thrust Washer	18-4222	127084, 318841	1
28	Outer Seal, Carrier	18-8326	330137	1
28	Inner Seal, Carrier	18-2001	342787	1
29	Carrier Bearing (Aft)	18-1350	379504	1
30	Carrier Assembly	—	434391	1
31	Anode, Carrier	—	306470	1
32	Seal	18-7475	332584	4
33	Bolt, Carrier to Retainer	18-2379	320041	4
34	Bolt, Carrier Anode	—	127466	2
35	Carrier Bearing (Fore)	18-1351	382407	1
36	O-Ring , Bearing Housing	18-7127	313446	1
37	Retaining Rings	—	313445	2
38	Retaining Plate, Carrier	—	313453	1
39	Large Thrust Washer, Reverse Gear	18-0193	313447	1
40	Thrust Bearing, Reverse Gear	18-1366	382408	1
41	Gear, Reverse	18-2208	318304	1
42	Small Thrust Washer, Reverse Gear	—	316484	1
43	Propshaft	18-2250	439185, 439131	1
44	Retaining Spring	18-2399	324369	1
45	Clutch Sliding	18-2209	318303	1
46	Pin, Clutch Dog	18-1714	313448	1
47	Gear Set, Forward & Pinion	18-2207	397338	1
48	Thrust Bearing, Forward Gear	18-1371	385043	1
49	Thrust Washer, Forward Gear	18-0198	324766	1
50	Shaft, Shifter	—	326668	1
51	Cradle, Shifter	18-3766	334163	1
52	Lever, Shift	—	324037	1
53	Bearing, Housing	NSS	NSS	
54	Bearing Housing Assy.	—	391365	1
55	Detent Shift	—	326670	1
56	Detent Ball	—	327345	1
57	Detent Spring	—	911961	1
58	Pin, Shifter Housing	—	320145	1
59	Pin, Housing	18-3765	331880	1
60	Nut, Pinion	—	313339	1
61	Gear, Pinion	NSS	NSS	
62	Bearing, Pinion	18-1356	382343	1
63	Driveshaft(std)	—	437376	1
64	Bearing, Thrust	—	317230	1
65	Washer, Thrust	18-1367	385068	1
66	Shim (.003)	18-2232	323889	AR
66	Shim (.004)	18-2233	323890	AR
66	Shim (.005)	18-2234	317232	AR
67	O-Ring Bearing Housing	18-7128	313754	1
68	Driveshaft Retaining Housing	—	385087	1
69	Bolt, Driveshaft Retaining	—	909386	4
70	Seal	18-8325	342786	1
71	Gasket, Water Pump	18-2709	336530	1
72	Plate, Impeller	18-3127	341038	1
73	Seal, Water Pump Housing	18-7481	324981	1
74	Impeller	18-3053-1	396725	1
75	Key, Impeller	18-3138	334897	1
76	Liner, Water Pump Housing	—	321940	1
77	Liner, Top Plate	18-3126	324980	1
78	Housing, Water Pump	18-3129	435673	1
79	Bolt, Water Pump Housing	18-3133	302325	1
80	Seal, Guide tube	18-2703	314008	1
81	Guide, Water Tube	—	319276	1
82	Grommet	18-2705	342786	1
83	Screw, Guide Tube	18-3153	908158	1
84	Gear Housing Seal Kit	18-2660	396349	1
85	Water Pump Repair Kit, Complete	18-3389	432955	1

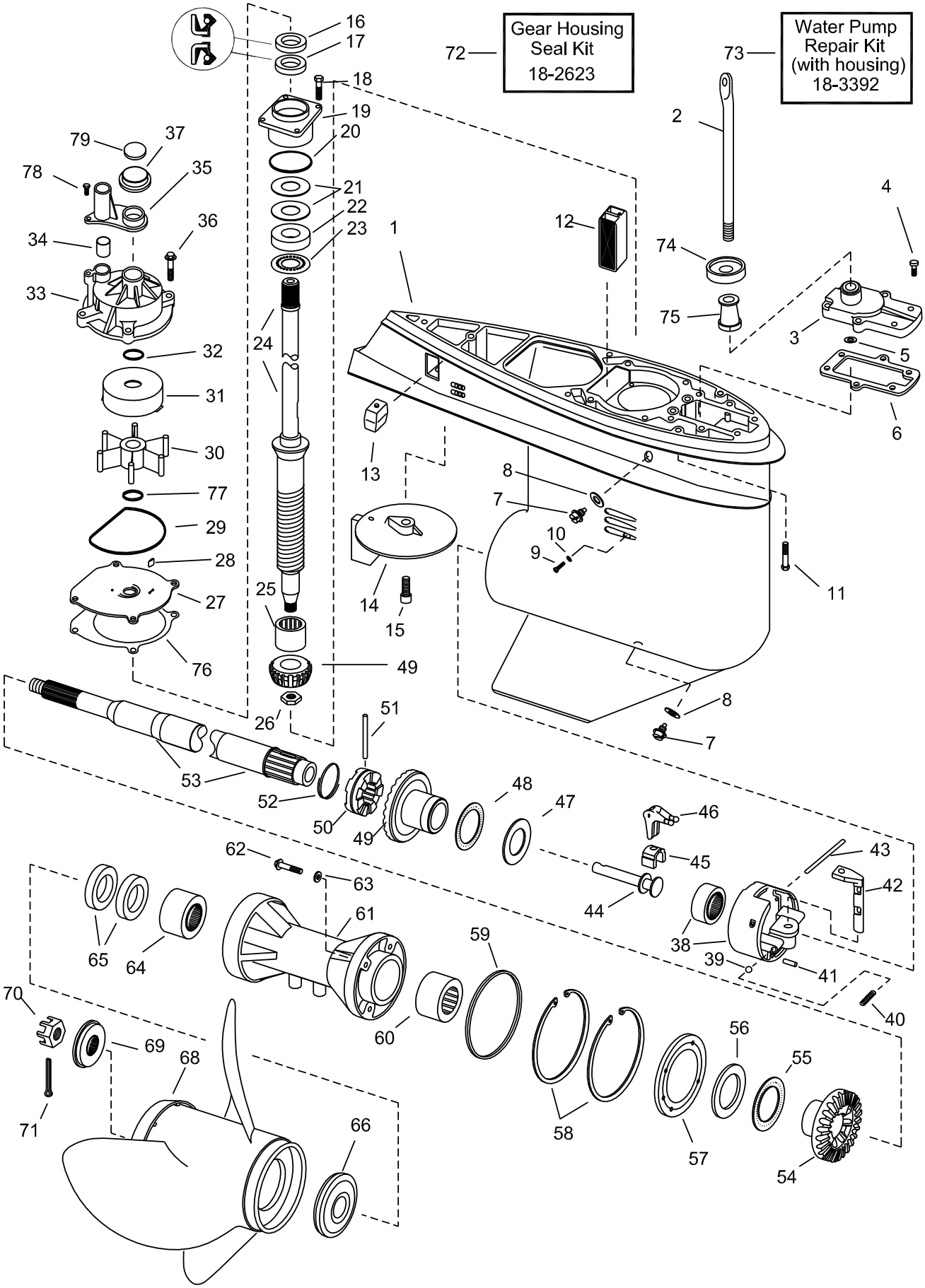
AR As required NSS Not Sold Seperate



Complete Gear Housings Listed on Page 340

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing Gearcase	—	431642	1
2	Shift Rod (long)	—	332120	1
	Shift Rod (x-long)	—	332121	1
3	Cover, Shift Rod	—	388618	1
4	Screw, Cover	18-3369	302325	6
5	O-Ring, Shift Rod	18-7137	318372	1
6	Gasket, Shift Housing	18-0110	324670	1
7	Magnetic Drain Screw	18-2378	318544	1
8	O-Rings, Plugs	18-7145	333572	1
9	Screw	—	324852	1
10	O-Ring	18-7475	332584	1
11	Screw,Gearcase to housing	—	331999	5
12	Screen,Water intake	—	323466	1
13	Anode	18-6024	393023	1
14	Trim Tab	—	327640	1
15	Screw,Trim tab	—	313715	1
16	Oil Seal, Upper	18-2061	329922	1
17	Oil Seal, Lower	18-2062	329923	1
18	Screw,Housing to gearcase	—	317624	4
19	Bearing Housing	—	397493	1
20	O-Ring Bearing Housing	18-7130	314728	1
21	Shim .003	18-2229	323362	AR
	Shim .004	18-2230	323361	AR
	Shim .005	18-2231	314745	AR
22	Thrust Washer, Pinion	18-0200	327656	1
23	Thrust Bearing, Pinion	18-1365	387656	1
24	Drive Shaft (long)	—	394613	1
	Drive Shaft (x-long)	—	394614	1
25	Bearing, Pinion	18-1357	384195	1
26	Nut, Pinion	18-3719	314730	1
27	Wear Plate	18-3346	330380	1
28	Key, Impeller	18-3299	331107	1
29	Seal, Impeller Housing	18-7963	331353	1
30	Impeller	18-3059	395864	1
31	Cup, Impeller	18-3346	330379	1
32	O-Ring, Drive Shaft	18-2769	332000	1
33	Housing, Water Pump	18-3130	395040	1
34	Grommet, Water Tube	18-2703	314008	1
35	Pump cover	—	321159	1
36	Screw,Impeller housing	—	328715	4
37	Grommet	18-2704	320943	1
38	Bearing Housing Assembly	—	391365	1
39	Ball, Detent	—	327345	1
40	Spring, Detent	—	326666	1
41	Pin, Housing	18-3765	331880	1
42	Detent, Shifter	—	323946	1
43	Pin, Shift Lever	—	320145	1
44	Shift Shaft	18-3763	322941	1
45	Cradler, Shifter	18-3766	334163	1
46	Shift Lever	—	324037	1
47	Thrust Washer, Forwardd Gear	18-0198	324766	1
48	Thrust Bearing, Forward Gear	18-1371	385043	1
49	Gear Set, Forward & Pinion	18-2218	398035	1
50	Sliding Clutch	18-2220	323664	1
51	Pin, Clutch Dog	18-1714	313448	1
52	Retaining Spring	18-2399	324369	1
53	Propeller Shaft	18-2252	387818	1
54	Gear, Reverse	18-2219	333077	1
55	Thrust Bearing, Reverse Gear	18-1366	382408	1
56	Thrust Washer, Reverse Gear	18-0195	314731	1
57	Retainer Plate/Bearing Housing	—	314732	1
58	Retaining Rings	—	313445	2
59	O-Ring , Bearing Housing	18-7127	313446	1
60	Carrier Bearing (Fore)	18-1351	382407	1
61	Bearing Housing	—	397087	1
62	Screw, Retainer	18-2377	316563	4
63	O-Ring	18-7475	332583	1
64	Roller Bearing (Aft)	18-1350	379504	1
65	Oil Seals, Prop Shaft	18-2001	330137	2
66	Thrust Washer	18-4222	318841	1
68	Propeller	—	Various	1
69	Spacer, Prop Nut	18-4228	315810	1
70	Nut, Propeller	18-3705	314503	1
71	Cotter Pin, Prop Nut	18-3742	314502	1
72	Gear Housing Seal Kit	18-2623	396354	1
73	Water Pump Repair Kit (w/housing)	18-3392	395062	1
74	Grommet	18-2706	321008	1
75	Spacer,Shift rod	—	321122	1
76	Gasket,Impeller housing plate	18-2557	324701	1
77	O-Ring, Drive Shaft	—	302035	1
78	Screw,Cover to impeller	18-3135	306643	2
79	O-Ring,Driveshaft to crankcase	18-7158	310585	1

AR As required



Complete Gear Housings Listed on Page 340

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing Gearcase	—	438050	1
2	Shift Rod (long)	—	324407	1
2	Shift Rod (x-long)	—	324408	1
3	Cover & Shift Rod	—	435482	1
4	Screw, Cover	18-3369	302325	6
5	O-Ring, Shift Rod	18-7137	318372	1
6	Gasket, Shift Housing	18-0110	324670	1
7	Magnetic Drain Screw	18-2378	318544	2
8	O-Rings, Plugs	18-7145	333572	2
9	Screw	—	324852	1
10	O-Ring	18-7120	307853	1
11	Screw,Gearcase to housing	—	320741	5
12	Screen,Water intake	—	321123	1
13	Anode	18-6024	393023	1
14	Trim Tab	—	327640	1
15	Screw,Trim tab	—	313715	1
16	Oil Seal, Upper	18-2061	329922	1
17	Oil Seal, Lower	18-2062	329923	1
18	Screw,Housing to gearcase	—	316534	4
19	Bearing Housing	—	438963	1
20	O-Ring Bearing Housing	18-7130	314728	1
21	Shim .003	18-2229	323362	AR
21	Shim .004	18-2230	323361	AR
21	Shim .005	18-2231	314745	AR
22	Thrust Washer, Pinion	18-0200	327656	1
23	Thrust Bearing, Pinion	18-1365	387665	1
24	Drive Shaft (long)	see app chart	435755	1
24	Drive Shaft (x-long)	see app chart	435756	1
25	Bearing, Pinion	18-1117	387817	1
26	Nut, Pinion	18-3719	314730	1
27	Cup & Plate Assembly	18-3346	330380	1
28	Key, Impeller	18-3299	331107	1
29	Seal, Impeller Housing	18-7963	331353	1
30	Impeller	18-3059	397131	1
31	Cup & Plate Assembly	18-3346	330379	1
32	O-Ring, Drive Shaft	18-7158	310585	1
33	Housing, Water Pump	18-3130	395040	1
34	Grommet, Water Tube	18-2703	314008	1
35	Pump cover	—	321159	1
36	Screw,Impeller housing	18-3136	323626	4
37	Grommet	18-2704	320943	1
38	Bearing Housing Assembly	18-3767	389455	1
39	Ball, Detent	18-1501	160084	1
40	Spring, Detent	18-1502	911962	1
41	Pin, Housing	18-3765	331880	1
42	Detent, Shifter	—	323946	1
43	Pin, Shift Lever	—	328825	1
44	Shift Shaft	18-3763	322941	1
45	Cradler, Shifter	18-3766	334163	1
46	Shift Lever	18-3762	322938	1
47	Thrust Washer, Forwardd Gear	18-0199	327669	1
48	Thrust Bearing, Forward Gear	18-1370	389042	1
49	Gear Set, Forward & Pinion	NSS	435020	1
50	Sliding Clutch	18-2216	337774	1
51	Pin, Clutch Dog	18-1714	313448	1
52	Retaining Spring	18-2399	324369	1
53	Propeller Shaft	18-2187	395209	1
54	Gear, Reverse	NSS	910994	1
55	Thrust Bearing, Reverse Gear	18-1366	382408	1
56	Thrust Washer, Reverse Gear	18-0195	314731	1
57	Retainer Plate/Bearing Housing	—	321174	1
58	Retaining Rings	—	321171	2
59	O-Ring , Bearing Housing	18-7133	305123	1
60	Carrier Bearing (Fore)	18-1351	382407	1
61	Bearing Housing	—	397094	1
62	Screw, Retainer	18-2377	316563	4
63	O-Ring	18-7109	317178	1
64	Roller Bearing (Aft)	18-1158	387247	1
65	Oil Seals, Prop Shaft	18-2002	320862	2
66	Thrust Washer	18-4223	333592	1
68	Propeller	—	various	1
69	Spacer, Prop Nut	18-4231	320570	1
70	Nut, Propeller	18-3708-1	398042	1
71	Cotter Pin, Prop Nut	18-3741	306394	1
72	Gear Housing Seal Kit	18-2623	396353	1
73	Water Pump Repair Kit (w/housing)	18-3392	434421	1
74	Grommet	18-2706	321008	1
75	Spacer,Shift rod	—	321122	1
76	Gasket,Impeller housing plate	18-2557	324701	1
77	O-Ring, Drive Shaft	18-7158	310585	1
78	Screw,Cover to impeller	18-3135	306643	2
79	O-Ring,Driveshaft to crankcase	18-7158	310585	1

AR As required



18-4840②
COMPLETE LOWER GEARCASE ASSEMBLIES
Replaces: 435277
Fits: 40/48/50hp w/20" Shaft (1989-92)



18-4841②
COMPLETE LOWER GEARCASE ASSEMBLIES
Replaces: 435276
Fits: 40/48/50hp w/15" Shaft (1989-92)



18-4843②
COMPLETE LOWER GEARCASE ASSEMBLIES
Replaces: 435279
Fits: 40/48/50hp w/15" Shaft (1993 and Up)

PKG. OF 5



18-2377
18-2377-9①
RETAINER SCREW
Replaces: 316563

PKG. OF 4



18-2379
18-2379-9①
LOWER UNIT CARRIER SCREW
Replaces: 320041



18-4826
GEARCASE TO HOUSING SCREW
Replaces: 331999

PKG. OF 5



18-4253-9①
18-42531-9①
(PKG. OF 50)
DRAIN SCREW O-RING
Replaces: 336982
Used w/ 18-1236 Drain Screw

PKG. OF 5



18-4248
18-4248-9①
18-42481-9①
(PKG. OF 50)
DRAIN/FILL PLUG WASHER (Plastic)
Replaces: 311598
Used with 18-2387 Drain Screw

PKG. OF 2



18-2945
18-2945-9①
18-29451-9①
(PKG. OF 50)
DRAIN SCREW GASKET
Replaces: 307552



18-1236
DRAIN SCREW
Replaces: 309243
For: 40-50 HP (1989-97)
Cobra Drives



18-2387
18-23871-9①
(PKG. OF 50)
LOWER UNIT DRAIN/FILL SCREW
Slot Head

Display Package



18-4255
E-TEC DRAIN SCREW
Replaces: 307551
Allan Head



18-2378
18-23781-9①
(PKG. OF 50)
MAGNETIC DRAIN SCREW
Slot Head

① Priced per package
② All gearcase assemblies pictured above are primered only. Be prepared to paint the gearcase to match your customer's engine.



18-4249
E-TEC DRAIN SCREW WITH MAGNET
Replaces: 318544
Allan Head



18-3708-1
PROP NUT & KEEPER
Replaces: 398042

PKG. OF 5



PROP NUTS

PART #	O.E. #
18-3705②	314503
18-3706②	318971
18-3707②	319891

PKG. OF 10



COTTER PINS

PART #	O.E. #	DIMEN.
18-3735②	5030087	5/32" X 1 3/8"
18-3740②	302804	3/32" X 1"
18-3741②	309955	1/8" X 1 3/4"
18-3742②	314502	1/8" X 1 1/4"
18-3743②	320785	1/8" X 3/4"
18-3744②	552906	3/32" X 3/4"

③18-3715D Display Package



18-3715
PROP NUT KIT
Replaces: 175266

— CONTAINS —

Part #	O.E. #	Description
18-3708-1	398042	Prop Nut/Keeper
18-3741	309955	Cotter Pin
18-4231	320570	Prop Spacer

③18-3716D Display Package



18-3716
PROP NUT KIT
Replaces: 175267

— CONTAINS —

Part #	O.E.#	Description
18-3705	314503	Prop Nut
18-3742	314502	Cotter Pin
18-4228	315810	Prop Spacer

③18-3717D Display Package



18-3717
PROP NUT KIT
Replaces: 175268

— CONTAINS —

Part #	O.E. #	Description
18-3707	319891	Prop Nut
18-3743	320785	Cotter Pin
18-4232	323943	Prop Spacer

NEW



18-3753
PROP NUT KIT
Replaces: 5005034
Fits: 40-130 (2001 & Up)



18-3768
COVER NUT
Replaces: 911751
For: Cobra drives: 115 (1994-97), 232 (1987-90), 252 (1986), 262 (1989), 302 (1987)



18-4222
THRUST WASHER
Replaces: 318841, 127084



18-4223
THRUST WASHER
Replaces: 333592



18-4228
PROP SPACER
Replaces: 315810



18-4229
THRUST WASHER
Replaces: 319890



18-4230
THRUST WASHER
Replaces: 320305



18-4231
PROP SPACER
Replaces: 320570



18-4232
PROP SPACER
Replaces: 323943

APPLICATION ON NEXT PAGE

① Priced per package ② This product is priced per piece. To order priced per package, please add -9 to the part number.
③ Items ending in "D" are Display Packaged - Regular number is Non-Display

JOHNSON/EVINRUDE

HP	Year	Spacer Before Prop	Washer After Prop	Prop Nut	Cotter Pin	Prop Nut Kit
9.9/15	1974-75	—	—	18-3706	18-3740	—
9.9/15	1976-99	—	—	18-3706	18-3744	—
20	1984-90	18-4229	18-4232	18-3707	18-3743	18-3717
20/30/35	1991-99	—	18-4232	18-3707	18-3743	18-3717
25 ⑥	1991	—	18-4232	18-3707	18-3743	18-3717
25 ⑦	1991	18-4232	18-4228	18-3705	18-3742	18-3716
25 ⑧	1992	—	18-4232	18-3707	18-3743	18-3717
25/30	1984-90	18-4229	18-4232	18-3707	18-3743	18-3717
35	1976-90	18-4229	18-4232	18-3707	18-3743	18-3717
40 ① ④	1984-99	18-4230	18-4228	18-3705	18-3742	18-3716
40 Comm	1996-97	18-4222	18-4228	18-3705	18-3742	18-3716
40 Comm	1998-99	—	18-4228	18-3705	18-3742	18-3716
45 Comm ②	1986-97	—	18-4228	18-3705	18-3742	18-3716
48 ①	1987-96	18-4230	18-4228	18-3705	18-3742	18-3716
50/60 TTL	1996-98	18-4222	18-4228	18-3705	18-3742	18-3716
50 ②	1971-74	18-4222	18-4228	18-3705	18-3742	18-3716
50 ① ④	1975-99	18-4230	18-4228	18-3705	18-3742	18-3716
50 EL&DT	1996-98	—	18-4228	18-3705	18-3742	18-3716
50 Comm ②	1977-79	18-4222	18-4228	18-3705	18-3742	18-3716
55	1968-69	18-4222	18-4228	18-3705	18-3742	18-3716
55 ①	1976-79	18-4230	18-4228	18-3705	18-3742	18-3716
55 Comm ②	1980-97	18-4222	18-4228	18-3705	18-3742	18-3716
55 Comm	1998-99	—	18-4228	18-3705	18-3742	18-3716
60/70 ④	1996-99	—	18-4228	18-3705	18-3742	18-3716
60	1970-71, 1986-95	18-4222	18-4228	18-3705	18-3742	18-3716
60 ①	1980-85	18-4230	18-4228	18-3705	18-3742	18-3716
65	1972-73	18-4222	18-4228	18-3705	18-3742	18-3716
65 Comm	1984-95	18-4222	18-4228	18-3705	18-3742	18-3716
65 Comm	1996-99	—	18-4228	18-3705	18-3742	18-3716
70	1974-95	18-4222	18-4228	18-3705	18-3742	18-3716
75 ②	1975-84	18-4222	18-4228	18-3705	18-3742	18-3716
75 ①	1975-85	18-4230	18-4228	18-3705	18-3742	18-3716
Formula E	1986-90	18-4230	18-4228	18-3705	18-3742	18-3716
Sprint	1986-90	18-4230	18-4228	18-3705	18-3742	18-3716
85	1969-80, 1995	18-4222	18-4228	18-3705	18-3742	18-3716
88/90	1981-95	18-4222	18-4228	18-3705	18-3742	18-3716
88	1996	—	18-4228	18-3705	18-3742	18-3716
90 ① ④	1996-99	—	18-4228	18-3705	18-3742	18-3716
90 ②	1996	—	18-4231	18-3708-1	—	—
90 V-4 ④	1997-99	—	18-4228	18-3705	18-3742	18-3716
90 V-4 ② ④	1997	18-4223	18-4231	18-3708-1	—	—
90 FSX/ FPX ④	1998-99	18-4223	18-4231	18-3708-1	—	—
100	1979-80	18-4222	18-4228	18-3705	18-3742	18-3716
100 ⑨	1988-94	18-4222	18-4228	18-3705	18-3742	18-3716
100 ⑩	1992	—	18-4231	18-3708-1	—	—
100 Comm ④	1996, 1998	—	18-4228	18-3705	18-3742	18-3716
100 Comm	1995-97, 1999	18-4223	18-4231	18-3708-1	—	—
100 Comm ③	1984-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
110	1986-89	18-4222	18-4228	18-3705	18-3742	18-3716
112	1996	—	18-4228	18-3705	18-3742	18-3716
115	1973-94	18-4222	18-4228	18-3705	18-3742	18-3716
115 ① ④	1996-99	—	18-4228	18-3705	18-3742	18-3716
115 ②	1996	—	18-4231	18-3708-1	—	—
115 V-4 ④	1997-99	—	18-4228	18-3705	18-3742	18-3716
115 V-4 ② ④	1997	18-4223	18-4231	18-3708-1	—	—
115 FSX/ FPX ④	1998-99	18-4223	18-4231	18-3708-1	—	—
120 ③	1985	18-4223	18-4231	18-3708-1	18-3741	18-3715

APPLICATION CONTINUED ON NEXT PAGE

① Models equipped with small gearcase
② Models equipped with large gearcase
③ Models equipped with V-6 gearcase
④ For 3-Blade propeller only
⑤ Use 18-4222 for 4-Blade propeller
⑥ All models except DR, DE & DT
⑦ Models DR, DE & DT only
⑧ Except models RSU, RSLU, RWENB, RWLENB
⑨ Except 1992 models WTLENE, WTXNENE
⑩ Models WTLENE, WTXNENE
❶ 1992 ES models only
❷ Except 1992 ESX models
❸ 1992 TL models only
❹ 1992 CX, TX models only

JOHNSON/EVINRUDE

HP	Year	Spacer Before Prop	Washer After Prop	Prop Nut	Cotter Pin	Prop Nut Kit
120	1986-94	18-4222	18-4228	18-3705	18-3742	18-3716
125 ❶	1971-94	18-4222	18-4228	18-3705	18-3742	18-3716
125 ❷	1992	—	18-4231	18-3708-1	—	—
125 Comm	1991	—	18-4231	18-3708-1	18-3741	18-3715
125 Comm	1992-96	18-4223	18-4231	18-3708-1	—	—
130	1995-99	18-4223	18-4231	18-3708-1	—	—
135	1973-76	18-4222	18-4228	18-3705	18-3742	18-3716
140	1977-84	18-4222	18-4228	18-3705	18-3742	18-3716
140 ③	1985	18-4223	18-4231	18-3708-1	18-3741	18-3715
140 ❸	1986-94	18-4222	18-4228	18-3705	18-3742	18-3716
140 ③	1990	18-4223	18-4231	18-3708-1	18-3741	18-3715
140 ❹	1992	—	18-4231	18-3708-1	—	—
150	1978-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
150	1991-95	—	18-4231	18-3708-1	18-3741	18-3715
150 ④	1996-99	18-4223	18-4231	18-3708-1	—	—
155 Comm	1984-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
155 Comm	1991-95	—	18-4231	18-3708-1	18-3741	18-3715
175	1977-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
175	1992	—	18-4231	18-3708-1	—	—
175 ④	1993-99	18-4223	18-4231	18-3708-1	—	—
185	1984-85	18-4223	18-4231	18-3708-1	18-3741	18-3715
185 Comm ④	1991-95	—	18-4231	18-3708-1	18-3741	18-3715
200	1976-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
200/225 ④	1991-95	—	18-4231	18-3708-1	18-3741	18-3715
200/225 ④	1996-99	18-4223	18-4231	18-3708-1	—	—
225	1986-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
235	1978-85	18-4223	18-4231	18-3708-1	18-3741	18-3715
250/300	1991	18-4223 ⑤	18-4231	18-3708-1	18-3741	18-3715
250/300	1992	—	18-4231	18-3708-1	—	—
250/300 ④	1993-95	18-4223	18-4231	18-3708-1	—	—
250	1996-99	18-4223	18-4231	18-3708-1	—	—
2.6L	1984-85	18-4223	18-4231	18-3708-1	18-3741	18-3715
275	1986	18-4223	18-4231	18-3708-1	18-3741	18-3715
3.6L	1986-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
OMC SEA DRIVE						
V4	1982-90	18-4222	18-4228	18-3708-1	18-3742	18-3715
V6	1982-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
V8	1987, 1989-90	18-4223	18-4231	—	—	—

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⑨ Except 1992 models WTLENE, WTXNENE
⑩ Models WTLENE, WTXNENE
❶ 1992 ES models only
❷ Except 1992 ESX models
❸ 1992 TL models only
❹ 1992 CX, TX models only



18-8304
OIL SEAL
Replaces: 321830



18-0195
THRUST WASHER
Reverse & Forward Gear
Replaces: 314731
For: 45-60 HP - 2 Cyl, 3 Cyl, V-4 & V-6



18-0197
THRUST WASHER
Forward Gear
Replaces: 333725
For: 40-55 HP - 1989-1995



18-0198
THRUST WASHER
Forward Gear
Replaces: 324766
For: 3 Cyl, V-4 & V-6



18-0200
THRUST WASHER
Drive Shaft
Replaces: 327656
For: V-4 & V-6



18-0201
THRUST WASHER
Drive Shaft
Replaces: 333771
For: 40-60 HP - 1990-1995



18-1117
PINION BEARING
Replaces: 387817



18-1154
BALL BEARING
Replaces: 377139



18-1158
CARRIER BEARING
Replaces: 387247



18-1161
TAPERED ROLLER BEARING
Replaces: 983891



18-1299
LOWER MAIN BEARING
Replaces: 433503
For: V4 & V6 60° engines



18-1344
NEEDLE BEARING
Ref. # J-1812
Fits: Driveshaft bearing cup 18-4807 (OE# 439476)



18-1350
NEEDLE BEARING (CARRIER)
Replaces: 379504



18-1351
NEEDLE BEARING (CARRIER)
Replaces: 382407



18-1354
NEEDLE BEARING
Replaces: 386764



18-1355
NEEDLE BEARING
Replaces: 386765



18-1356
NEEDLE BEARING (PINION)
Replaces: 382343



18-1357
NEEDLE BEARING (PINION)
Replaces: 384195



18-1363
THRUST BEARING
Replaces: 397537



18-1364
THRUST BEARING
Replaces: 397538



18-1365
THRUST BEARING
Replaces: 387656



18-1366
THRUST BEARING
Replaces: 382408



18-1367
THRUST BEARING
Replaces: 385068



18-1368
THRUST BEARING
Replaces: 398901



18-1369
THRUST BEARING
Replaces: 432264



18-1370
THRUST FORWARD BEARING
Replaces: 389042



18-1371
THRUST FORWARD BEARING
Replaces: 385043

APPLICATION BEGINS ON NEXT PAGE

HP	Year	Drive Shaft Bearing	Pinion Gear Bearing	Fore Carrier Bearing	Aft Carrier Bearing	Fwd. Gear Thrust Bearing	Rev Gear Thrust Bearing	Fore Propshaft Bearing	Aft. Propshaft Bearing
25D	1989-95	18-1368	18-1356	18-1354	18-1355	18-1364	18-1363	18-1369	18-1351
35	1987	—	—	18-1354	18-1355	—	—	—	—
40	1984-88	—	—	18-1354	18-1355	—	—	—	—
40	1989-Up	18-1368	18-1356	18-1354	18-1355	18-1364	18-1363	18-1369	18-1351
45 Comm	1985-Up	—	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—
48	1987-88	—	—	18-1354	18-1355	—	—	—	—
48	1989-96	18-1368	18-1356	18-1354	18-1355	18-1364	18-1363	18-1369	18-1351
50	1973-74	18-1367	18-1356	18-1351	18-1350	18-1366	18-1366	—	—
50	1975	—	—	18-1354	18-1355	—	—	—	—
50	1979-88	—	—	18-1354	18-1355	—	—	—	—
50	1989-Up	18-1368	18-1356	18-1354	18-1355	18-1364	18-1363	18-1369	18-1351
50 ①	1995-Up	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
55	1976-81	—	—	18-1354	18-1355	—	—	—	—
55 ②	1980-82	18-1367	18-1356	18-1351	18-1350	18-1366	18-1366	—	—
55 Comm	1983-Up	—	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—
60 ②	1980-81	18-1367	18-1356	18-1351	18-1350	18-1366	18-1366	—	—
60	1980-85	—	—	18-1354	18-1355	—	—	—	—
60 ③	1986-87	—	—	18-1354	18-1355	—	—	—	—
60 ④	1986-97	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
65	1973	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
65 Comm	1984-97	—	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—
70 ④	1974-97	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
70 ③	1979-85	—	—	18-1354	18-1355	—	—	—	—
75 ④	1975-88	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
75 ③	1979-87	—	—	18-1354	18-1355	—	—	—	—
85	1973-80	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
85	1991-95	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
88	1987-96	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
90	1981-97	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
100	1979-80	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
100	1990-94	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
100 Comm	1984-90	—	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—
100 Comm ⑧	1989-90	—	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—
100 Comm	1991-93	—	18-1365	18-1117	18-1351	—	18-1370	18-1366	—
110	1986-89	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
112	1994-95	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
115	1973-85	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
115	1990-95	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
120	1985	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
120	1986-92	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
125 Comm ⑤	1989-90	—	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—
125 Comm ⑥	1989-90	—	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—
125 Comm	1991-94	—	18-1365	18-1117	18-1351	—	18-1370	18-1366	—
125	1992	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
135	1973-76	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
140	1977-84	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
140	1985	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
140	1986-92	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
140 TX	1988-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
140 TX	1991-92	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
150	1978-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
150	1991-95	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
150 Comm	1993-95	—	18-1365	18-1117	18-1351	—	18-1370	18-1366	—
155 Comm	1984-90	—	18-1365	—	18-1351	18-1158	—	18-1366	—
155 Comm ⑤	1989-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
155 Comm ⑦	1989-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
175	1977	18-1365	18-1117	18-1351	18-1158	—	18-1366	—	—
175	1978-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
175	1991-97	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
185	1984-85	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
185	1990	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
185	1992-94	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
200	1976-77	18-1365	18-1117	18-1351	18-1158	—	18-1366	—	—
200	1978-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
200	1991-97	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
200 Comm	1990-91	—	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—
225	1986-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
225	1991-97	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
235	1978-85	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—

① 3 Cyl. Models
② Rope Start Models
③ 15" Transom Models
④ 20" Transom Models
⑤ WTP Models
⑥ ESX Models
⑦ WTA Models Only
⑧ Models with "S" Prefix Only

OUTBOARD SHAFTS



18-1723
LOWER DRIVE SHAFT
Replaces: 346004
For: V4 60° includes: E100, E115, E75, E 90, J115 & J90



18-2277
LOWER DRIVE SHAFT
Replaces: 335722



18-2279
LOWER DRIVE SHAFT
Replaces: 335679



18-9219
LOWER DRIVE SHAFT
Replaces: 335677



18-1722
DRIVE SHAFT
Replaces: 438399
For: 20" Models, 40-50HP (1997-99)



18-1721
DRIVE SHAFT
Replaces: 433067
For: 20" Models, 40-50(1989-92)



18-2327
UPPER DRIVE SHAFT ASSEMBLY
Replaces: 436234



18-2326
UPPER DRIVE SHAFT ASSEMBLY
Replaces: 436232



18-2330
UPPER DRIVE SHAFT ASSEMBLY
(Extra Long)
Replaces: 436235



18-1732
DRIVE SHAFT RETAINER
Replaces: 338504
For: V4 & V6 driveshafts



18-2093
SEAL
Replaces: 398051
For: 20 - 35 HP(1977-95) seal for propshaft 18-2026, driveshaft 18-2033, upper crankcase 18-8351

APPLICATION BEGINS ON NEXT PAGE

HP	Year	Lower Drive Shaft	Upper Drive Shaft	Upper Drive Shaft (Extra Long)	HP	Year	Lower Drive Shaft	Upper Drive Shaft	Upper Drive Shaft (Extra Long)
85 TTL	1991	18-2277	18-2325	—	140 TX	1990-91	18-9219	—	—
85 TTL	1992-95	18-2277	18-2326	—	140 TL	1991-94	18-2277	18-2326	—
88	1991	18-2277	18-2325	—	140 TX	1992-94	18-9219	—	—
88	1992-96	18-2277	18-2326	—	150	1990	18-9219	—	—
90	1991	18-2277	18-2325	—	150	1991	18-9219	18-2325	—
90	1992-97	18-2277	18-2326	—	150	1992-97	18-9219	18-2327	18-2330
90 ① ②	1995-96	—	18-2327	—	150 Comm	1993-95	18-9219	18-2327	18-2330
90 ② ③	1995-96	18-9219	—	18-2330	155 Comm	1990	18-2279③	—	—
90 ②	1997	18-2277	18-2326	—	155 Comm ⑤	1990	18-9219	—	—
100	1991	18-2277	18-2325	—	155 Comm	1991	18-9219	18-2325	—
100	1992-94	18-2277	18-2326	—	155 Comm	1992	18-9219	18-2326	—
100 Comm	1991	18-9219	——		175	1990	18-9219	—	—
100 Comm	1992-97	18-9219	18-2326	—	175	1991	18-9219	18-2325	—
112	1994-96	18-2277	18-2326	—	175	1992-97	18-9219	18-2327	18-2330
115	1991	18-2277	—	—	185	1990	18-9219	—	—
115	1992-97	18-2277	18-2326	—	185	1991	18-9219	18-2325	—
115 ① ②	1995-96	—	18-2327	—	185	1992-94	18-9219	18-2326	—
115 ② ③	1995-96	18-9219	—	18-2330	200	1990	18-9219	—	—
115 ②	1997	18-2277	18-2326	—	200	1991	18-9219	18-2325	—
120	1991-93	18-2277	18-2325	—	200	1992-97	18-9219	18-2326	—
120 ④	1993	18-9219	—	—	200 Comm	1990	18-9219	—	—
120 TL	1994	18-2277	18-2326	—	225	1990	18-9219	—	—
120 TX	1994	18-9219	—	—	225	1991	18-9219	18-2325	—
125 Comm	1991-95	18-9219	18-2326	—	225	1992-97	18-9219	18-2326	—
125	1992-93	18-2277	18-2325	—	250	1991-95	18-2279	—	—
125 ④	1993	18-9219	—	—	250	1997	18-2279	—	—
125	1994	18-2277	18-2326	—	300	1990	18-2279	—	—
130	1995-97	18-9219	18-2326	—	300	1991-95	18-2279	—	—

① 20" Models ② 60 Degree V Models ③ 25" Models ④ F Suffix Only ⑤ WTP Models Only



18-1725
PROP SHAFT
Replaces: 436834
For: V4 60HP



18-2187
PROP SHAFT
Replaces: 395209, 391472



18-2250
PROP SHAFT
Replaces: 387879



18-2251
PROP SHAFT
Replaces: 435022, 433017, 436740



18-2252
PROP SHAFT
Replaces: 387818, 436888



18-2355
PROP SHAFT
Replaces: 386659
For: 35, 40, 48, 50, 55, 60, 70, 75 HP 2 & 3 cyl. outboards (1975-1987)



18-2288
PROP SHAFT
Replaces: 397541, 439138

PROP SHAFT APPLICATION BEGINS ON PAGE 350



18-1287
FORWARD GEAR & BUSHING
Replaces: 392475
For: 25-35HP (1975-88)



18-1291
GEAR SET
For: Commercial V4 gearcases

—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear	435123
NSS	Reverse Gear	336574
18-2216	Clutch	337774



18-1292
GEAR SET
For: Late model V-6 150-225 H.P. with large reverse gear

—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear	5004216
NSS	Reverse Gear	336561



18-1293
GEAR SET
For: 20HP (1984-98), 25HP(1985-02), 30HP (1984-02) 35HP (1984-01)

—CONTAINS—

Part #	Desc.	O.E.#
18-1287	Forward Gear	392475
18-1289	Reverse Gear	327655
18-1288	Pinion	328313
18-1290	Clutch	337020



18-1288
PINION GEAR
Replaces: 328313
For: 25-35HP (1984-96)



18-2207
FORWARD GEAR SET
Replaces: 397338
Includes: Forward & Pinion Gears



18-2208
REVERSE GEAR
Replaces: 318304



18-2209
SLIDING CLUTCH
Replaces: 318303



18-2210
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
18-2207	Forward Gear	397338
18-2208	Reverse Gear	318304
18-2209	Sliding Clutch	318303



18-2216
SLIDING CLUTCH
Replaces: 337772, 337774, 334516, 336562, 910995



18-2217
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear	435020
NSS	Reverse Gear	910994
18-2216	Sliding Clutch	337772



18-2218
FORWARD GEAR SET
Replaces: 434063, 989966, 985050, 436746
Includes: Forward & Pinion Gears



18-2219
REVERSE GEAR
Replaces: 333077, 317838, 340490



18-2220
SLIDING CLUTCH
Replaces: 323664, 320630



18-2221
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
18-2218	Forward Gear	434063
18-2219	Reverse Gear	333077
18-2220	Sliding Clutch	323664

NSS - Not Sold Separately

APPLICATION BEGINS ON PAGE 350



18-2287
CLUTCH DOG
Replaces: 319895



18-2289
GEAR SET
Replaces: 433570
Individual parts not sold separately



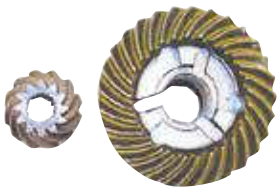
18-2308
SLIDING CLUTCH
Replaces: 332491



18-2309
REVERSE GEAR
Replaces: 332489



18-1290
CLUTCH DOG
Replaces: 337020
For: 25-35HP (1992-98)



18-2310
FORWARD GEAR SET
Replaces: 397627
Includes: Forward & Pinion Gears



18-2315
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
18-2310	Forward Gear Set	397627
18-2309	Reverse Gear	332489
18-2308	Sliding Clutch	332491



18-2290
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear Set	435020, 434026, 983141, 391289
NSS	Reverse Gear	336561
18-2216	Sliding Clutch	337774, 334516, 336562, 910795, 337772



18-1729
COVER & BUSHING ASSEMBLY
Replaces: 434588
For: 40HP (1993-02), 48HP (1993-96), 50HP (1993-02)



18-1500
INTAKE WATER SCREEN
Replaces: 337778
For: 100, 120, 125, 140, 150, 175, 200, 225 (1993) (OMC Cobra & V-6)

NEW



18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with integral tilt/trim.



18-1343
BEARING CARRIER RETAINING TAB
Replaces: 333957
For: 100, 120, 125, 140, 150, 175, 200, 225, (1988-92) (Cobra Drives)



18-4807
DRIVESHAFT BEARING RETAINER CAP
Replaces: 439476
To replace bearing use 18-1344



18-3766
SHIFT CRADLE
Replaces: 334163
For: V-4/V-6, Cobra, Stringer



18-71102
CONTROL BOX REPAIR KIT
For: OMC 397272 + 390610

NSS - Not Sold Separately

APPLICATION BEGINS ON NEXT PAGE

PKG. OF 2



18-2243
18-2243-9①
DETENT BALL
Replaces: 316506
9.9 - 35 HP



18-2398
RETAINING SPRING
Replaces: 320311
For: 2 & 3 CYL.



18-2399
RETAINING SPRING
Replaces: 324369
For: V-4 & V-6

① Priced per package

ALL FORWARD GEARS INCLUDE PINION GEARS

HP	Year	Model	Prop Shaft	Gear Set	Fwd. Gear	Rev. Gear	Clutch
20	1985-95	ALL		18-1293	18-1287 ⑩	18-1289	18-1290
25	1985-95	ALL		18-1293	18-1287 ⑩	18-1289	18-1290
25D	1989-95	ALL	18-2288	18-2315	18-2310	18-2309	18-2308
30	1984-96	ALL		18-1293	18-1287 ⑩	18-1289	18-1290
35	1984-94	ALL ❾		18-1293	18-1287⑩	18-1289	18-1290
35	1987	AE, AR, AT	—	18-2289	—	—	18-2287
40	1984-88	ALL	—	18-2289	—	—	18-2287
40	1989-97	ALL	18-2288	18-2315	18-2310	18-2309	18-2308
48	1987-88	ALL	—	18-2289			18-2287
48	1989-96	ALL	18-2288	18-2315	18-2310	18-2309	18-2308
50	1975	ALL	—	—	—	—	18-2287
50	1979-88	ALL	—	18-2289	—	—	18-2287
50	1989-97	2 Cyl.	18-2288	18-2315	18-2310	18-2309	18-2308
50	1997	3 Cyl.	18-2250	—	18-2207	18-2208	18-2209
55	1976-78	ALL	—	—	—	—	18-2287
60	1980-85	Electric Start	—	18-2289	—	—	18-2287
60	1986-87	⑥	18-2250	18-2210	18-2207	18-2208	18-2209
60 ⑧	1986-87	3 Cyl.	—	—	—	—	18-2287
60	1988-97	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
65	1984	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
65	1987	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
65	1990-91	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
65 COMM	1985-97	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
65 COMM Remote	1992-95	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
65 COMM Rope	1992-95	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
70	1975	①	N/A	18-2210	18-2207	18-2208	18-2209
70	1976	ALL	N/A	18-2210	18-2207	18-2208	18-2209
70	1977-85	⑥	18-2250	18-2210	18-2207	18-2208	18-2209
70 ⑧	1979-85	ALL	—	—	—	—	18-2287
70	1986-97	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
70TTL	1992-95	ALL	18-2250	18-2210	18-2207	18-2208	18-2209
75 ⑧	1975-87	ALL	—	—	—	—	18-2287
75	1976	⑥	N/A	18-2210	18-2207	18-2208	18-2209
75	1977	⑥	18-2250	18-2210	18-2207	18-2208	18-2209
75	1978-80	⑥	18-2250	18-2210	18-2207	18-2208	18-2209
75	1982-87	⑥	18-2250	18-2210	18-2207	18-2208	18-2209
75	2000-01	FPX & FX	18-2251	18-1291	—	—	18-2216
85	1973-77	ALL	—	—	—	18-2219	—
85	1978-80	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
85	1991-95	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
88	1987-96	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
90	1981-98 ❷	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
90	1995-01	25" Transoms	18-2251	18-1291	—	—	18-2216
90	1999	ALL	18-1725	18-2221	18-2218	18-2219	18-2220
100	1979-80,90-95	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
100 COMM	1984-90	ALL	18-2187	—	—	—	18-2216
100 COMM	1989-90,1998	③	18-2252	18-2221	18-2218	18-2219	18-2220
100 COMM	1993-01	ALL	18-2251	18-1291	—	—	18-2216
105 JET	1992	ALL	18-2251	18-2217	—	—	18-2216
105	1997-99	ALL	18-2251	18-1291	—	—	18-2216
105 COMM	2000-01	ALL	18-2251	18-1291	—	—	18-2216
110	1986-89	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
112	1994-96	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
115	1973-76	ALL	—	—	—	18-2219	—
115	1977	ALL	18-2252	—	—	18-2219	18-2220
115	1978-85, 1990-98	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
115	1995-01	25" Transoms	18-2251	18-1291	—	—	18-2216
115	1999	20" 60 degree V4	18-2252	18-2221	18-2218	18-2219	18-2216
115	1999	25" 60 degree V4	18-2251	—	—	—	18-2216
120	1985	ALL	—	—	—	—	18-2216
120	1986-92	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
120	1993-94	TL & TX ❼	18-2252	18-2221	18-2218	18-2219	18-2220
120	1993-94	TX ❺	18-2251	18-1291	—	—	18-2216
125 COMM	1989-90	④	18-2252	18-2221	18-2218	18-2219	18-2200

① Models with "E" suffix only
② Models with " WTP" only
③ Models with "S" prefix only
④ Models "ESX" only
⑤ All models except "ESX"
⑥ 20" Transom only
⑦ All models except 140TX
⑧ 15" Models
⑨ 1993 Models "ESX" "F" suffix only
❶ Except 1999 "FCX" Models
❷ Except 1998 "FSX" Models
❺ Models with "F" suffix only
❼ Models with "S" suffix only
❽ Fits new style reverse gear with 6 clutch ears only
❾ Except AE, AR & AT models
⑩ Pinion 18-1288 sold separately

ALL FORWARD GEARS INCLUDE PINION GEARS

HP	Year	Model	Prop Shaft	Gear Set	Fwd. Gear	Rev. Gear	Clutch
125 COMM	1989-90	⑤	18-2187	—	—	—	18-2216
125 COMM	1992-94,1996	⑤	18-2251	—	—	—	18-2216
125	1991	②	18-2251	—	—	—	18-2216
125	1991-95	④ ⑨	18-2252	18-2221	18-2218	18-2219	18-2220
125	1993-95	❺	18-2251	18-1291	—	—	18-2216
125	1996-98	ALL	18-2251	18-1291	—	—	18-2216
130	1995-01	TL & TX & 25"	18-2251	18-1291	—	—	18-2216
135	2001	ALL	18-2251	18-1291	—	—	18-2216
140	1977	ALL	18-2252	—	—	—	18-2220
140	1978-84, 1986-87	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
140	1985	ALL	18-2187	—	—	—	18-2216
140	1988-94	⑦	18-2252	18-2221	18-2218	18-2219	18-2220
140	1988-90	TX	18-2187	—	—	—	18-2216
140	1993-94	TX ❺	18-2251	18-1291	N/A	N/A	18-2216
150	1978-79	ALL	—	—	—	—	18-2216 ❽
150	1980-87	CHECK O.E.	18-2187	18-2217	—	—	18-2216
150	1988-89,90	ALL	18-2187	18-2217	—	—	18-2216
150	1991-99 ❶	ALL	18-2251	18-2290	—	—	18-2216
150	2004	ALL	18-2251	18-1292	N/A	N/A	18-2216
150 COMM	1993-96	ALL	18-2251	18-2290	—	—	18-2216
155 COMM	1984-88	ALL	18-2187	—	—	—	18-2216
155 COMM WTP	1986-88	ALL	18-2187	—	—	—	18-2216
155 COMM WTL& WTX	1989-90	ALL	18-2187	—	—	—	18-2216
155 COMM	1989-90	②	18-2187	18-2217	—	—	18-2216
155 COMM	1991-92	ALL	18-2251	18-2290	—	—	18-2216
175	1977	ALL	—	N/A	N/A	N/A	18-2220
175	1978-83	ALL	—	—	—	—	18-2216 ❽
175	1985-90	ALL	18-2187	18-2217	—	—	18-2216
175/185	1991-99 ❶	ALL	18-2251	18-2290	—	—	18-2216
185	1984-85	ALL	18-2187	18-2217	—	—	18-2216
200	1979-86	ALL	—	18-2217	—	—	18-2216
200	1988-90	ALL	18-2187	18-2217	—	—	18-2216
200	1991-99	ALL	18-2251	18-2290	—	—	18-2216
200	2002-03	ALL	18-2251	18-1292	N/A	N/A	18-2216
220	1987	ALL	18-2187	18-2217	—	—	18-2216
225	1986-87	ALL	—	18-2217	—	—	18-2216
225	1988-89	ALL	18-2187	18-2217	—	—	18-2216
225	1991-99	ALL	18-2251	18-2290	—	—	18-2216
225	2002-04	ALL	18-2251	18-1292	N/A	N/A	18-2216
235	1979-85	ALL	—	18-2217	—	—	18-2216
250	1991-99	ALL	18-2251	—	—	—	18-2216
250	2002-03	ALL	18-2251	18-1292	N/A	N/A	18-2216
275	1985-88	ALL	18-2251	—	—	—	18-2216
3.6L	1985-87	ALL	18-2251	—	—	—	18-2216
300	1988-95	ALL	18-2251	—	—	—	18-2216

② Models with "WTP" only
③ Models with "S" prefix only
④ Models "ESX" only
⑤ All models except "ESX"
⑥ 20" Transom only
⑦ All models except 140TX
⑧ 15" Models
⑨ 1993 Models "ESX" "F" suffix only
❶ Except 1999 "FCX" Models
❷ Except 1998 "FSX" Models
❺ Models with "F" suffix only
❼ Models with "S" suffix only
❽ Fits new style reverse gear with 6 clutch ears only
❾ Except AE, AR & AT models
❿ Pinion 18-1288 sold separately

SEA DRIVE SHAFTS AND GEARS

HP	Year	Model	Prop Shaft	Gear Set	Fwd. Gear	Rev. Gear	Clutch
1.6	1990 ①	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2	1990 ②	ALL	18-2187	—	—	—	18-2216
2	1990 ①	ALL	18-2187	—	—	—	18-2216
3	1990 ①	ALL	18-2187	18-2217	—	—	18-2216
3	1990	ALL	18-2187	18-2217	—	—	18-2216
4	1990	ALL	18-2187	—	—	—	18-2216
1.6	1989	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2	1989	ALL	18-2187	—	—	—	18-2216
3	1989	ALL	18-2187	18-2217	—	—	18-2216
4	1989	ALL	18-2187	—	—	—	18-2216
1.6	1988	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2	1988	ALL	18-2187	—	—	—	18-2216
3	1988	ALL	18-2187	18-2217	—	—	18-2216
1.6	1987	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
1.8	1987	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.7	1987	ALL	18-2187	18-2217	—	—	18-2216
3.6	1987	ALL	18-2187	—	—	—	18-2216
1.6	1986	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.6	1986	ALL	18-2187	18-2217	—	—	18-2216
1.6 V-4	1985 ③	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.6 V-6	1985 ④	ALL	18-2187	—	—	—	18-2216
2.5/2.6	1985 ③	ALL	18-2187	—	—	—	18-2216
1.6 V-4	1984 ③	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.6 V-6	1984 ④	ALL	18-2187	—	—	—	18-2216
2.5/2.6	1984 ③	ALL	18-2187	—	—	—	18-2216
1.6	1983	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.6	1983	ALL	N/A	—	—	—	18-2216
2.5/2.6	1982	ALL	—	—	—	—	18-2216

① Models with "E" suffix only
② Models with "WTP" only
③ Models with "S" prefix only
④ Models "ESX" only



18-6525
THROTTLE CABLE (41")
Replaces: 397003
For: 4, 85, 115 HP models from 1968 & up



18-6526
THROTTLE CABLE (38")
Replaces: 397004
For: 6 & 8 HP models from 1968 - 1990



18-6527
THROTTLE CABLE (20 3/4")
Replaces: 395911
For: 10 HP models from 1968 - 1990



18-6528
THROTTLE CABLE (23 1/2")
Replaces: 5000581, 396161
For: 20, 25 & 30 HP models from 1986 & up

THROTTLE CABLE APPLICATION

HP	Year Start	Year Stop	Throttle Cable	HP	Year Start	Year Stop	Throttle Cable
4	1987	1996	18-6525	25	1986	1989	18-6528
6	1985	1990	18-6526	25	1999	2005	18-6528
8	1985	1990	18-6526	30	1986	1989	18-6528
9.9	1986	1992	18-6527	30	1999	2005	18-6528
14	1988	1989	18-6526	35	1986	1989	18-6528
15	1986	1992	18-6527	85	1991	1995	18-6525
20	1986	1989	18-6528	115	1994	1995	18-6525

SHIMS



Part #	Desc.	O.E. #	I.D.	Part #	Desc.	O.E. #	I.D.
18-1718②	Kit	–		**18-2229**① ③	.003 Shim	323362	1.24
18-2224③	.003 Shim	320166	1.58	**18-2230**	.004 Shim	323361	1.24
18-2225③	.004 Shim	320167	1.56	**18-2231**	.005 Shim	314745	1.24
18-2226③	.005 Shim	320168	1.53	**18-2232**	.003 Shim	323889	1.22
18-2227③	.006 Shim	320169	1.53	**18-2233**	.004 Shim	323890	1.22
18-2228③	.007 Shim	320170	1.53	**18-2234**① ③	.005 Shim	317232	.22

HP	Year	0.003 Shim	0.004 Shim	0.005 Shim	0.006 Shim	0.007 Shim
60	1980-1987	18-2224	18-2225	18-2226	18-2227	18-2228
60	1988-95	18-2232	18-2233	18-2234	—	—
60SST	1989-1990	18-2224	18-2225	18-2226	18-2227	18-2228
60TTL	1992	18-2232	18-2233	18-2234	—	—
65C	1984-91,93-95	18-2232	18-2233	18-2234	—	—
65C	1992	18-2232	18-2233	18-2234	—	—
70	1975-76	18-2232	18-2233	18-2234	—	—
70	1977-85	18-2224	18-2225	18-2226	18-2227	18-2228
70	1986-95	18-2232	18-2233	18-2234	—	—
70TTL	1992	18-2232	18-2233	18-2234	—	—
75	1975-1988	18-2224	18-2225	18-2226	18-2227	18-2228

① STD PKG OF 2 ② Includes 1 each of 18-2229, 18-2230 & 18-2231
③ This product is priced per piece. To order priced per package, please add -9 to the part number

APPLICATION CONTINUED ON NEXT PAGE

HP	Year	0.003 Shim	0.004 Shim	0.005 Shim	0.006 Shim	0.007 Shim
85	1975-79	18-2229	18-2230	18-2231	—	—
85	1980,91	18-2229	18-2230	18-2231	—	—
85TTL	1992-95	18-2229	18-2230	18-2231	—	—
88	1987-95	18-2229	18-2230	18-2231	—	—
90	1981-95	18-2229	18-2230	18-2231	—	—
100	1979	18-2229	18-2230	18-2231	—	—
100	1980,90-95	18-2229	18-2230	18-2231	—	—
100C	1984-87,89-95	18-2229	18-2230	18-2231	—	—
100PLY	1989	18-2229	18-2230	18-2231	—	—
105JET	1992-93	18-2229	18-2230	18-2231	—	—
110	1986-89	18-2229	18-2230	18-2231	—	—
115	1980-85,90-95	18-2229	18-2230	18-2231	—	—
115	1975-79	18-2229	18-2230	18-2231	—	—
120	1985-95	18-2229	18-2230	18-2231	—	—
125, 125C	1989-95	18-2229	18-2230	18-2231	—	—
125ESX	1989-90	18-2229	18-2230	18-2231	—	—
125WTPL	1990	18-2229	18-2230	18-2231	—	—
135	1975-76	18-2229	18-2230	18-2231	—	—
140	1977-79	18-2229	18-2230	18-2231	—	—
140	1980-95	18-2229	18-2230	18-2231	—	—
150	1979-95	18-2229	18-2230	18-2231	—	—
150C	1986-91,95	18-2229	18-2230	18-2231	—	—
155C	1984-87,89-95	18-2229	18-2230	18-2231	—	—
175	1977	18-2229	18-2230	18-2231	—	—
175	1978-88,90-95	18-2229	18-2230	18-2231	—	—
185	1984-85,90-95	18-2229	18-2230	18-2231	—	—
200	1976-77	18-2229	18-2230	18-2231	—	—
200	1978-83,86-95	18-2229	18-2230	18-2231	—	—
200C	1990	18-2229	18-2230	18-2231	—	—
225	1986-93	18-2229	18-2230	18-2231	—	—
235	1978-85	18-2229	18-2230	18-2231	—	—
1600cc	1988	18-2229	18-2230	18-2231	—	—
2500cc	1988	18-2229	18-2230	18-2231	—	—

① STD PKG OF 2 ② Includes 1 each of 18-2229, 18-2230 & 18-2231
③ This product is priced per piece. To order priced per package, please add -9 to the part number

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.



③ **18-6115**
ANODE TRANSOM BRACKET
Replaces: 433580
For: 60-225 (1991-93)
For use on Stern Bracket



③ **18-6017**
① **18-6017A**
② **18-6100**
ANODE
Replaces: 173029, 123009
(1981-91) 9.9-115 HP
For use on gearcase and transom bracket assembly



18-6018
ANODE
Replaces: 327606
1983-89 2HP, For Motor Leg



③ **18-6024**
① **18-6024A**
ANODE
Replaces: 393023, 436745
(1982-87) 60-300 HP
For use on gearcases



③ **18-6025**
ANODE
Replaces: 433458, 398331
(1987-92) 60-300HP
For use on Stern Bracket



② **18-6026**
ANODE
Replaces: 392462
For exhaust housing,
2 & 3 Cyl. (1984-99)



③ **18-6095**
① **18-6095A**
ANODE
Replaces: 431708
(1988-90) 45-300 HP
For use on Prop Shaft Bearing Carrier

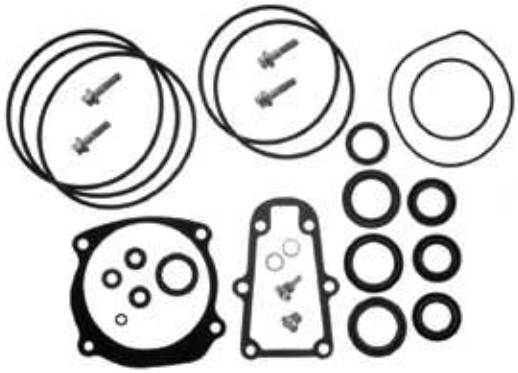


③ **18-6020**
ANODE
Replaces: 976669
(1969-89)
Kit for V4 & V6



③ **18-6027**
ANODE
Replaces: 392123
(1982-98) 40-300 HP
Front Lower Leg Extension

① Aluminum ② Magnesium ③ Zinc



18-2623
LOWER UNIT SEAL KIT
Replaces: 439141

— *CONTAINS* —

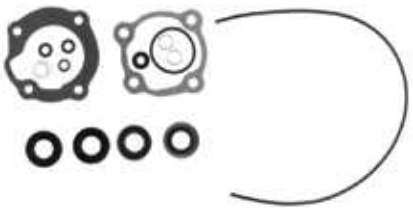
Part #	Desc.	O.E. #	Qty.
18-0110	Shift Housing Gasket	314082	1
18-2001	Seal	330137	2
18-2002	Seal	320862	2
18-2026	Seal	321453	2
18-2061	Seal	329922	1
18-2062	Seal	329923	1
18-2377	Screw	316563	4
18-2378	Magnetic Drain Screw	318544	1
18-2536	O-Ring	315788	1
18-2557	Impeller Gasket	338484	1
18-4248	Washer	311598	2
18-7109	O-Ring	317178	1
18-7120	O-Ring	307853	1
18-7127	O-Ring	313446	1
18-7130	O-Ring	314728	1
18-7133	O-Ring	305123	2
18-7137	O-Ring	318372	2
18-7142	O-Ring	322119	1
18-7144	O-Ring	333572	3
18-7145	O-Ring	332584	1
18-7475	Washer	328743	4
18-8300	Seal	341280	1
18-8301	Seal	341281	1



18-2656
LOWER UNIT
SEAL KIT
Replaces: 396350

— *CONTAINS* —

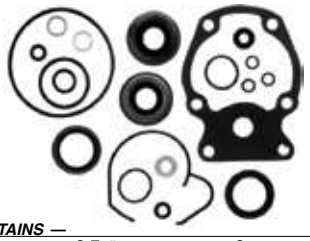
Part #	Desc.	O.E. #	Qty.
18-0189	Shift Rod Washer	321738	1
18-2025	Oil Seal	318971	1
18-2028	Oil Seal	321480	2
18-2029	Oil Seal	321481	2
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7104	O-Ring	308627	1
18-7120	O-Ring	307853, 322598	1
18-7139	O-Ring	319085	1
18-7145	O-Ring	333572	2



18-2657
LOWER UNIT
SEAL KIT
Replaces: 396352

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0882	Shift Rod Gasket	304764	1
18-0108	Lower Gearcase Gasket	324449	1
18-3360	Impeller Housing Gasket	329390	1
18-7411	O-Ring	—	1
18-2027	Oil Seal	321459	2
18-2031	Oil Seal	321787	1
18-2063	Oil Seal	330327	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332583,	



18-2658
LOWER UNIT SEAL KIT
Replaces: 396351

— CONTAINS —

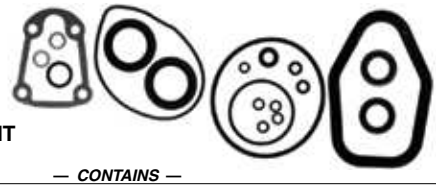
Part #	Desc.	O.E. #	Qty.
18-0124	Impeller Plate Gasket	325537	1
18-0189	Shift Rod Washer	321738	1
18-2026	Oil Seal	321453	2
18-2033	Oil Seal	321928	1
18-2065	Oil Seal	332261	1
18-2539	Rubber Seal	328753	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7105	O-Ring	311338	2
18-7108	O-Ring	313893	1
18-7109	O-Ring	317178	3
18-7145	O-Ring	333572	2
18-7146	O-Ring	554545	1
18-7180	O-Ring	303347	1
18-2030	Oil Seal	321786	1
18-2027	Oil Seal	321459	1



18-2659
LOWER UNIT SEAL KIT
Replaces: 396355

— CONTAINS —

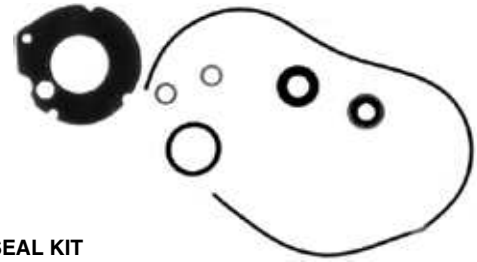
Part #	Desc.	O.E. #	Qty.
18-0969	Impeller Housing Gasket	319586	1
18-2059	Oil Seal	321466	1
18-2060	Oil Seal	321467	2
18-2064	Oil Seal	332205	1
18-2532	Foam Seal	305762	1
18-2537	Rubber Seal	324937	1
18-2855	Shift Housing Cover to Gear Case Gasket	314082	1
18-4248	Washer	311598	2
18-7115	O-Ring	302588	1
18-7120	O-Ring	307853	1
18-7137	O-Ring	318372	1
18-7140	O-Ring	320303	1
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332584	3



18-2660
LOWER UNIT SEAL KIT
Replaces: 396349

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2059	Oil Seal	321466	1
18-2064	Oil Seal	332205	1
18-2537	Rubber Seal	324937	1
18-2855	Shift Housing Cover to Gearcase Gasket	314082	1
18-4248	Washer	311598	2
18-7120	O-Ring	307853	1
18-7127	O-Ring	313446	1
18-7128	O-Ring	313754	1
18-7137	O-Ring	318372	1
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332584	4
18-7174	O-Ring	910582, 326649	1
18-2001	Oil Seal	330137	2



18-2679
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2022	Oil Seal	303345	1
18-2035	Oil Seal	327031	1
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2680
LOWER UNIT SEAL KIT

— CONTAINS —

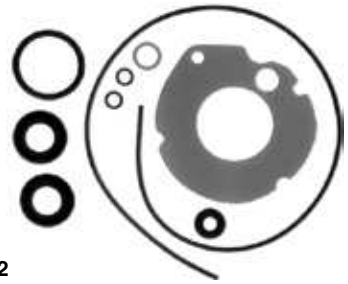
Part #	Desc.	O.E. #	Qty.
18-2023	Oil Seal	313282	1
18-2035	Oil Seal	327031	1
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2681
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2023	Oil Seal	313282	1
18-2024	Oil Seal	314167	1
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2682
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2022	Oil Seal	303345	2
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2683
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2023	Oil Seal	313282	2
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2684
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0882	Shift Rod Gasket	304764	1
18-2032	Oil Seal	321788	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7120	O-Ring	307853	1
18-2031	Oil Seal	321787	1
18-2534	Spaghetti Seal	309044	1



18-2685
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2030	Oil Seal	321786	3
18-2031	Oil Seal	321787	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7112	O-Ring	302493	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1
18-0882	Shift Rod Gasket	304764	1

APPLICATION BEGINS ON PAGE 357



18-2686
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0882	Shift Rod Gasket	304764	1
18-2005	Oil Seal	313284	1
18-2021	Oil Seal	302564	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7115	O-Ring	302588	1
18-7120	O-Ring	307853, 322598	1



18-2687
LOWER UNIT SEAL KIT

— CONTAINS —

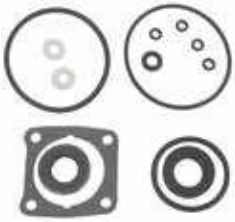
Part #	Desc.	O.E. #	Qty.
18-2005	Oil Seal	313284	1
18-4248	Washer	311598	2
18-7120	O-Ring	307853, 322598	1
18-7152	O-Ring	307082	1
18-2027	Oil Seal	321459	1
18-7143	O-Ring	322501	1
18-0173	Oil Seal	313283	1
18-7428	Rubber Seal	307103	1



18-2688
LOWER UNIT SEAL KIT

— CONTAINS —

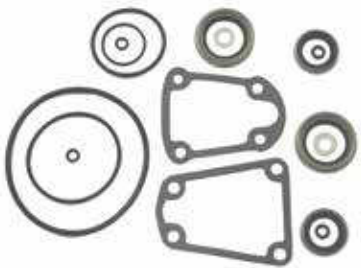
Part #	Desc.	O.E. #	Qty.
18-2027	Oil Seal	321459	2
18-2855	Shift Housing Cover to Gearcase Gasket	314082	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7109	O-Ring	317178	4
18-7127	O-Ring	313446	1
18-7128	O-Ring	313754	1
18-2001	Oil Seal	330137	2
18-7129	O-Ring	314491	1



18-2689
LOWER UNIT SEAL KIT

— CONTAINS —

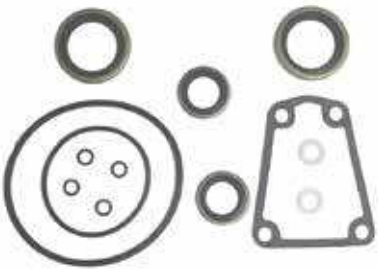
Part #	Desc.	O.E. #	Qty.
18-0173	Oil Seal	313283	1
18-0174	Oil Seal	326716	1
18-0886	Lower Gearcase Gasket	307099	1
18-4248	Washer	311598	2
18-7115	O-Ring	302588	1
18-7118	O-Ring	305242	1
18-7120	O-Ring	307853, 322598	4
18-7152	O-Ring	307082	1
18-7428	O-Ring	307103	1



18-2690
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2855	Shift Housing Cover to Gearcase Gasket	314082	1
18-2874	Solenoid Cover Gasket	314876	1
18-4248	Washer	311598	2
18-7120	O-Ring	307853, 322598	4
18-7127	O-Ring	313446	1
18-7129	O-Ring	314491	1
18-7130	O-Ring	314728	1
18-7126	O-Ring	313340	1



18-2691
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2874	Solenoid Cover Gasket	314876	1
18-4248	Washer	311598	2
18-7109	O-Ring	317178	4
18-7127	O-Ring	313446	1
18-2001	Oil Seal	330137	2
18-7130	O-Ring	314728	1
18-2059	Oil Seal	321466	2



18-2692
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0110	Shift Housing Gasket	324670	1
18-2026	Oil Seal	321453	2
18-2874	Solenoid Cover Gasket	314876	1
18-4248	Washer	311598	2
18-7109	O-Ring	317178	4
18-7120	O-Ring	322598	1
18-7127	O-Ring	313446	1
18-7130	O-Ring	314728	1
18-7137	O-Ring	318372	1
18-2001	Oil Seal	330137	2



18-2694
LOWER UNIT SEAL KIT
Replaces: 433550

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2709	Wear Plate		
	Gasket	336530	1
18-7115	O-Ring	302588	1
18-7127	O-Ring	313446	1
18-7120	O-Ring	307853, 322598	1
18-7172	O-Ring	553126	1
18-7137	O-Ring	318372	1
18-7475	O-Ring	332584	1
18-7481	Seal	315788	1
18-2708	Seal	333758	1
18-2059	Oil Seal	321466	2
18-2018	Oil Seal	305987	2
18-2064	Oil Seal	332205	1
18-2705	Seal	315748	1
18-4248	Washer	311598	1
18-7173	O-Ring	310327, 910582	1

APPLICATION BEGINS ON PAGE NEXT PAGE



18-8383
SEAL KIT
Replaces: Johnson/Evinrude 5000309
For: E-Tec 40, 50, 60 HP



18-8384
SEAL KIT
Replaces: OMC E-Tec 5006373
For: E-Tec 75/90/115/150/175/200/225/250 HP



18-8387
LOWER UNIT SEAL KIT
Replaces: BRP 5007987
For: E-Tec 15, 25, 30 (2010 & Up)



18-8337
LOWER UNIT SEAL KIT
Replaces: 5031456
For: 40/50 HP 4 stroke (1999-2003)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0461	Water Pump Gasket	—	1
18-7151	O-Ring	—	1
18-7413	O-Ring	303191	2
18-8331	Drain Plug Gasket	—	3
18-8334	Shift Shaft Seal	—	1
18-8345	Seal	—	2



18-74108
GEAR HOUSING SEAL KIT
Replaces: OMC 5030973
Fits: Johnson Evinrude 60/70 4-Stroke

GEAR HOUSING SEAL KITS APPLICATION

Model	Year	Seal Kit
5.5 ⑧	1955-67	18-2679
6 ⑧	1955-67	18-2679
6 ⑨	1967-68	18-2680
6 ⑩	1968-79	18-2681
7.5 ⑧	1955-67	18-2679
9.5 (M Suffix)	1964-67	18-2682
9.5 (B Suffix)	1967-73	18-2683
9.9/15	1974-Up	18-2656
9.9/15 (4 Stroke)	1974-Up	18-2656
10	1958-67	18-2682
18	1958-73	18-2684
20	1966-73	18-2684
20	1979-82	18-2684
20	1985-Up	18-2658
25	1955-59	18-2686
25	1968-78	18-2684
25	1979-82	18-2685
25	1984	18-2657
25	1985-Up	18-2658
25 ①	1990-95	18-2694
25 (Comm)	1985-Up	18-2657
28	1962-70	18-2686
28	1985-98	18-2657
30	1955-59	18-2686
30	1976-95	18-2658
33	1962-70	18-2686
35	1955-59	18-2686
35	1977-92	18-2658
40 (Manual Shift)	1960-73	18-2686
40 (Elect. Shift)	1962-70	18-2687
40	1976-88	18-2659
40	1989-Up	18-2694
48	1976-88	18-2659
48	1989-96	18-2694
50	1971-74	18-2688
50	1976-88	18-2659
50	1989-Up	18-2694
50 (3 cyl.)	1995-Up	18-2660
55	1968-69	18-2690
55	1976-88	18-2659
60 (Manual/Elect.)	1960-68	18-2689
60	1970-71	18-2690
60 (2 cyl.)	1976-88	18-2659
60 (3 cyl.)	1978-Up	18-2660
65 (Manual/Elect.)	1960-68	18-2689
65	1978-Up	18-2660
70	1978-Up	18-2660
75 (Manual/Elect.)	1960-68	18-2689
75	1978-91	18-2660
75 (Small Gearcase)	1976-88	18-2659
V-4	1978-84	18-2623
85 (Manual/Elect.)	1968	18-2689
85 (Small Prop Shaft)	1969-71	18-2690
85 (Large Prop Shaft)	1971-72	18-2691
85 (V-4)	1973-83	18-2692
85	1991-95	18-2623
88	1985-Up	18-2623
90 (Elect.)	1964-65	18-2689
90 (V-4)	1973-83	18-2692
90	1985-Up	18-2623
100 (Large Prop Shaft)	1971-72	18-2691
100 (V-4)	1973-83	18-2692
100 (Comm)	1984-90	18-2623
100 (Comm)	1991-95	18-2623
100 ③	1991-92	18-2623
110 (V-4)	1973-83	18-2692
110	1985-89	18-2623
115 (Small Prop Shaft)	1969-71	18-2690
115 (V-4)	1973-83	18-2692
115	1985-Up	18-2623
120	1985	18-2623
120	1986-92	18-2623
120	1993	18-2623
125 (Large Prop Shaft)	1971-72	18-2691
125 ④	1991-92	18-2623
125	1993	18-2623
125 (Comm)	1991-93	18-2623
135 (V-4)	1973-83	18-2692
140 (V-4)	1973-83	18-2692
140	1985	18-2623
140 ⑤	1986-92	18-2623
140 ⑥	1992-93	18-2623
140 ❶	1992-95	18-2623
150 (V-6)	1978-86	18-2623
150 ⑦	1991	18-2623
150	1991-95	18-2623
155 (Comm)	1984-90	18-2623
155 (Comm)	1991-93	18-2623
175 (V-6)	1977-86	18-2623
175 ②	1991	18-2623
175 ⑦	1992	18-2623
175	1991-95	18-2623
185	1991-93	18-2623
200 (V-6)	1976-86	18-2623
200	1991-95	18-2623
225	1991-95	18-2623
235 (V-6)	1977-86	18-2623
V-8 ⑦	1985-91	18-2623
250 (V-8)	1991-95	18-2623
300 (V-8)	1991-95	18-2623
OMC SEA DRIVE		
1.6L	1985-90	18-2623
1.8L	1987	18-2623
2.0L	1988-90	18-2623
2.5L	1984-85	18-2623
2.6L	1984-86	18-2623
2.7L	1987	18-2623
3.0L	1988-90	18-2623
3.6L	1987	18-2623
4.0L	1989-90	18-2623

① "D" Suffix Only
② Models "GL" & "EX" only
③ 1992 Models except WTLENE, WTXENE
④ 1992 ESX Models only
⑤ 1992 TL Models only
⑥ CX Models only
⑦ 1992 Counter Rotation
⑧ 1967 "D" Suffix Only
⑨ 1967 "S" Suffix Only
1968 "C" Suffix Only
⑩ 1968 "A" & "R" Suffixes Only
❶ TX & Counter Rotation Models



18-2595
SHIFT ROD & WEAR PLATE GASKET SET
Replaces: 982132

18-2595 SHIFT ROD & WEAR PLATE GASKET SET APPLICATION

HP	YEARS	HP	YEARS	HP	YEARS
85	1978-80	120	1985-90	200	1976-90
88	1987-90	125	1989-90	225	1986-90
90	1981-90	140	1977-90	235	1978-85
100	1979-90	150	1978-90	275	1985-90
100C	1984-89	155C	1984-90	3.6L	1985-90
110	1986-89	175	1977-90	300	1985-90
115	1978-90	185	1984-90		

OIL SEALS





Part #	O.E. #	Shaft Size	Dimensions (in) O.D.	Dimensions (in) Width
18-0173	313283	0.795	1.320	0.307
18-0174	326716	0.750	1.382	0.242
18-0542	321831	0.750	1.253	0.186
18-0543	321895	1.540	1.926	0.243
18-0559	332585	0.285	0.357	0.940
18-2000	309989	1.375	2.000	0.313
18-2001	330137	1.125	1.624	0.250
18-2002	320862	1.188	1.692	0.250
18-2005	313284	0.625	1.128	0.250
18-2012	310599	1.000	1.499	0.250
18-2016	313992	1.187	1.875	0.250
18-2018	305987	1.000	1.375	0.250
18-2020	310649	2.500	3.000	0.250
18-2021	302564	0.750	1.375	0.250
18-2022	303345	0.554	1.000	0.375
18-2023	313282	0.554	1.062	0.312
18-2024	314167	0.425	0.937	0.312
18-2025	318972	0.500	0.875	0.250
18-2026	321453	0.875	1.250	0.188
18-2027	321459	0.625	1.125	0.250
18-2028	321480	0.500	1.250	0.188
18-2029	321481	0.687	1.250	0.250
18-2030	321786	0.625	1.125	0.188
18-2031	321787	0.625	1.125	0.312
18-2032	321788	0.500	1.000	0.188
18-2033	321928	0.625	1.375	0.250
18-2034	324639	0.437	0.937	0.188
18-2035	327031	0.425	0.875	0.313
18-2058	313353	1.938	2.438	0.250

Part #	O.E. #	Shaft Size	Dimensions (in) O.D.	Dimensions (in) Width
18-2059	321466	0.750	1.126	0.200
18-2060	321467	1.000	1.375	0.250
18-2061	329922	0.822	1.375	0.195
18-2062	329923	0.875	1.375	0.207
18-2063	330327	0.625	1.124	0.188
18-2064	332205	0.730	1.130	0.194
18-2065	332261	0.625	1.375	0.195
18-2066	911019	1.000	1.375	0.435
18-2067	911685	2.000	2.509	0.315
18-2068	911701	0.500	0.905	0.250
18-2068	915702	0.500	0.905	0.250
18-2068	916058	0.500	0.905	0.250
18-2068	3853655	.500	.905	.250
18-2071	981195	1.500	2.125	0.250
18-2072	981196	1.750	2.502	0.250
18-2073	981268	1.625	2.502	0.250
18-2074	322575	1.625	2.125	0.250
18-2074	339620	1.625	2.125	0.250
18-2075	332942	1.562	2.062	0.300
18-8300	341280	0.866	1.378	0.280
18-8301	341281	1.220	1.693	0.280
18-8304	321830	20.37mm	31.8mm	6.35mm
18-8307	331103	1.100	1.628	0.448
18-8325	342786	28mm	41.5mm	7/11
18-8326	342787	18mm	29mm	8/12
18-8349	911795 3852548	1.375	2.186	0.500
18-8350	328603	1.100	1.690	0.320
18-8351	321504	1.110	1.570	0.320
18-8367	334950	1.250	1.687	0.250

OIL SEAL APPLICATION

HP	YEARS	PROPSHAFT	QTY.	DRIVESHAFT	QTY.	UPPER CRANKCASE	QTY.	LOWER CRANKCASE	QTY.
1.5,2,2.5,3	1958-68	-	1	18-2035	1	-	-	-	-
1.5,2	1968-90	18-2035	1	18-2035	1	-	-	-	-
2.5,4 ②	1973-80	18-2035	1	18-2035	2	-	-	-	-
2.5	1987	18-2034	2	18-2035	2	-	-	-	-
2.5,4 ②	1981-95	-	1	18-2035	2	-	-	-	-
3 Weedless	1958-68	18-2035	1	-	-	-	-	-	-
3,4,6 Weedless	1968-82	18-2024	1	18-2024	1	-	-	-	-
4	1981-90	18-2034	2	-	-	-	-	-	-
4	1984, 1986-95	-	-	18-2034	2	-	-	-	-
4.5,7.5	1980-87	-	1	18-2034	2	-	-	-	-
5,5.5,6,7.5 ①	1957-64	18-2022	1	18-2035	1	-	-	-	-
5,6,8	1980-87	-	-	18-2034	2	-	-	-	-
6	1965-67	-	1	18-2023	1	-	-	-	-
6	1968-79	18-2023	1	18-2024	1	-	-	-	-
9.5	1964-73	18-2022	1	18-2022	1	-	-	-	-
9.9	1974-83	18-2029	1	18-2028	1	18-8304	-	18-0542	1
9.9	1984-95	18-2029	1	18-2028	1	18-8304	-	18-0542+18-2032	1
10	1957-58	18-2005	1	18-2032	1	-	-	-	-
10	1959-63	18-2022	1	18-2022	1	-	-	-	-

① 1968 Models 5802M,3M,6802C,3C ② Standard Gearcase

OIL SEAL APPLICATION (Cont.)

HP	YEARS	PROPSHAFT	QTY.	DRIVESHAFT	QTY.	UPPER CRANKCASE	QTY.	LOWER CRANKCASE	QTY.
10	1981	18-2023 (inner)	1	-	-	18-8304	-	18-0542	1
10	1989	18-2031+18-2027	1	18-2063+18-2027	1	18-8304	-	18-0542+18-2032	1
14	1988-90	18-2031+18-2027	1	18-2063+18-2027	1	18-8304	-	18-0542+18-2032	1
15	1974-83	18-2029	2	18-2028	1	18-8304	-	18-0542	1
15	1984-95	18-2029	2	18-2028	1	18-8304	-	18-0542+18-2032	1
18	1957	18-2005	1	18-2032	1	18-2060	1	-	-
18	1958-73	18-2005	1	18-2032	1	18-2018	1	-	-
20	1981-82	18-2031+18-2030	1	18-2030	1	18-8351	-	-	-
20	1983	18-2031+18-2030	1	18-2027+18-2030	1	18-8351	-	-	-
20	1984	18-2025+18-2027	1	18-2063+18-2030	1	18-8351	-	-	-
20	1985-86	18-2026	1	18-2033	1	18-8350	-	-	-
20	1987-95	18-2026	1	18-2033+18-2065	1	18-8350	-	-	-
25	1969-76	18-2005	1	18-2032	1	18-2018	1	-	-
25	1977-78	18-2005	1	18-2032	1	18-8351	-	-	-
25	1979-82	18-2031+18-2030	1	18-2030	1	18-8351	-	-	-
25	1983	18-2031+18-2030	1	18-2027+18-2030	1	18-8351	-	-	-
25	1984	18-2031+18-2027	1	18-2063+18-2030	1	18-8351	-	-	
25	1985-86	18-2026	1	18-2033	2	18-8351	-	-	-
25	1987-95	18-2026	1	18-2033+18-2065	1	18-8351	-	-	-
25C	1982	18-2030	1	18-2030	1	18-8351	-	-	-
25C	1983	18-2031+18-2027	1	18-2027+18-2030	1	18-8350	-	-	-
25C	1984-90	18-2031+18-2027	1	18-2063+18-2027	1	18-8350	-	-	-
28	1962-64	18-2021	1	18-2005	1	18-8351	-	-	-
28	1987-90	18-2031+18-2027	1	18-2063+18-2027	1	18-8350	-	-	-
30	1984-86	18-2026	1	18-2033	1	18-8350	-	-	-
30	1987-95	18-2026	1	18-2033 (Inner)	1	18-8350	-	-	-
33	1965-76	18-2021	1	18-2005	1	18-8351	-	-	-
35	1957-59	18-2021	1	18-2005	1	18-2018	1	-	-
35	1976	18-2026	1	18-2027	2	18-8351	-	-	-
35	1977-86	18-2026	2	18-2033	2	18-8351	-	18-2093	
35	1987-90	18-2026	2	18-2033 (Inner)	1	18-8350	-	18-2093	
40	1960-61	18-2021	1	18-2005	1	18-2018	1	-	-
40	1962-73	18-2021	1	18-2005	1	18-8351	-	-	-
40	1974-76	18-2021	1	18-2029	1	18-0543	1	18-2001	1
40C	1981-86	18-2021	1	18-2029	2	18-0543	1	18-2001	2
40	1984-85	18-2060	2	18-2059	2	18-0543	1	18-2001	1
40 (AR,AE,AT)	1988	18-2001	1	18-2063+18-2027	1	18-0543	1	18-8307	-
40	1986-89	18-2060	2	18-2064+18-2059	1	18-0543	1	18-8307	-
45C	1985	18-2001	2	18-2063+18-2027	1	18-0543	1	18-8307	-
45C	1986	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
45C	1987	18-2001	2	18-2063+18-2027	1	18-0543	1	18-8307	-
45C	1988-94	18-2001	2	18-2063+18-2027	1	18-0543	1	18-2001	-
45C	1995	18-2001	2	18-2064+18-2059	1	18-0543	1	-	-
48	1988-95	18-2060	2	18-2064+18-2059	1	18-0543	1	18-2063 (Inner)	1
50	1971-74	18-2001 (Manual)	2	18-2027	2	18-0543	1	18-2001	1
50	1975	18-2060	2	18-2059	1	18-0543	1	18-2001	1
50	1979	18-2001	2	18-2027	2	18-0543	1	18-2001	1
50	1980	18-2060	2	18-2059	1	18-0543	1	18-2001	1
50/60 (rope start)	1981-83	18-2001	2	18-2027	1	18-0543	1	18-2001	1
50/60 (Electric)	1981-83	18-2060	2	18-2059	1	18-0543	1	18-2001	1
50/60	1984-85	18-2060	2	18-2059	1	18-0543	1	18-2001	1
50/60 Small Gearcase	1986-87	18-2060	2	18-2064+18-2059	1	18-0543	1	18-2001	1
50/60 Large Gearcase	1986-87	18-2001	2	18-2064+18-2059	1	18-0543	1	18-2001	1
50/60	1988-89	18-2001	2	18-2064+18-2059	1	18-0543	1	18-2001	1
50	1990-95	18-2060	2	18-2064+18-2059	1	18-0543	1	18-2063 (Inner)	1
55	1968-69	18-2012	2	18-2059	2	18-0543	1	18-2001	1
55	1976-77	18-2060	2	18-2059	2	18-0543	1	18-2001	1
55	1978	18-2059	1	18-2059	2	18-0543	1	18-2001	1
55	1979-83	18-2001	2	18-2027	1	18-0543	1	18-2001	1
55 (Electric)	1980-83	18-2012	2	18-2059	2	18-0543	1	18-2001	1
55C	1984	18-2001	2	18-2063+18-2027	1	18-0543	1	18-2001	1
55C	1985	18-2001	2	18-2063	1	18-0543	1	18-2001	1
55C	1986	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
55C	1987-94	18-2001	2	18-2063+18-2027	1	18-0543	1	18-8307	-
55C	1995	18-2001	2	18-2064+18-2059	1	18-0543	1	-	-
60 (Manual Shift)	1964-68	18-0173	1	18-0174	1	-		-	-
60	1970	18-2012	1	18-2059	2	18-0543	1	18-2001	1
60 (3 Cylinder)	1971	18-2001	2	18-2059	2	18-0543	1	18-2001	1
60 (Rope)	1980-83	18-2001	2	18-2027	2	18-0543	1	18-2001	1
60 (Electric)	1980-83	18-2001	2	18-2059	2	18-0543	1	18-2001	1

OIL SEAL APPLICATION (Cont.)

HP	YEARS	PROPSHAFT	QTY.	DRIVESHAFT	QTY.	UPPER CRANKCASE	QTY.	LOWER CRANKCASE	QTY.
60	1984-85	18-2060	2	18-2059	2	18-0543	1	18-2001	1
60SST	1989	18-2060	2	18-2064+18-2059	1	18-0543	1	18-2001	1
60SST	1990	18-2060	2	18-2064+18-2059	1	18-0543	1	18-8307	-
60 (3 Cylinder)	1987-95	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
65 (ManualShift)	1968	18-0173	1	18-0174	1	18-0543	1	-	-
65 (3 Cylinder)	1972-73	18-2001	2	18-2059	2	18-0543	1	18-2001	1
65C	1984-85	18-2001	2	18-2059	2	18-0543	1	18-2001	1
65C	1986-89	18-2001	2	18-2064+18-2059	1	18-0543	1	18-2001	1
70 (Large Gearcase)	1974-85	18-2001	2	18-2059	2	18-0543	1	18-2001	1
70 (Large Gearcase)	1986-95	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
70 (Small Gearcase)	1977-85	18-2060	2	18-2059	2	18-0543	1	18-8307	-
75 (Manual Shift)	1960-62	18-0173	1	18-0174	1	-		-	-
75 (Large Gearcase)	1975-84	18-2001	2	18-2059	2	18-0543	1	18-2001	1
75 (Large Gearcase)	1986-87	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
75 (Small Gearcase)	1975-84	18-2060	2	18-2059	2	18-0543	1	18-2001	1
80	1966-68	18-0173	1	18-0174	1	-		-	-
85	1969-70	18-2012	2	18-2059	2	18-2074	1	18-2001	1
85	1971-72	18-2001	2	18-2059	2	18-2074	1	18-2001	1
85	1973-80	18-2001	2	18-2026	2	18-2074	2	18-2001	1
88	1987-94	18-2001	2	18-2061+18-2062	1	18-2074	2	18-8307	-
90	1981-83	18-2001	2	18-2026	2	18-2074	2	18-2001	1
90	1984-94	18-2001	2	18-2061+18-2062	1	18-2062	1	18-8307	-
90 Seadrive	1985-90	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2001	1
100	1971-72	18-2001	2	18-2059	2	18-2074	1	18-2001	1
100	1979-80	18-2001	2	18-2026	2	18-2074	2	18-2001	1
100C	1984-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
110	1986-88	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2001	1
115	1969-70	18-2012	2	18-2059	2	18-2074	1	18-2001	1
115	1973-83	18-2001	2	18-2026	2	18-2074	1	18-2001	1
115	1984-85	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2001	1
115	1990-94	18-2001	2	18-2061+18-2062	1	18-2074	2	18-8307	-
120	1985	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
120	1986-88	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2075	2
120	1989	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
120	1990-94	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2075	2
125	1971-72	18-2001	2	18-2059	2	18-2074	1	18-2001	1
125C	1989	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	1
125C (ESX models)	1989	18-2001	2	18-2061	1	18-2062	1	18-2075	1
135	1973-76	18-2001	2	18-2026	2	18-2074	2	18-2001	1
140	1977-83	18-2001	2	18-2026	2	18-2074	2	18-2001	1
140	1984	18-2001	2	18-2026	2	18-2074	2	18-2001	1
140	1985	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
140	1986-94	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2075	2
140TX	1989	18-2002	1	18-2061+18-2061	1	18-2074	2	18-2075	2
150	1978-83	18-2002	2	18-2026	2	18-2074	2	18-2075	2
150	1984	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
150	1985-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
155C	1984-85	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2001	1
155C	1986-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
175	1977-85	18-2002	2	18-2026	2	18-2074	2	18-2001	1
175	1986-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
185	1984-85	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2001	1
185	1990	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	1
200	1976-83	18-2002	2	18-2026	2	18-2074	2	18-2001	1
200	1984-85	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
200,225	1986-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
235	1978-83	18-2002	2	18-2026	2	18-2074	2	18-2001	1
235	1984-85	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2001	1
275	1985-88	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2

OIL SEAL APPLICATION - DRIVESHAFT HOUSING

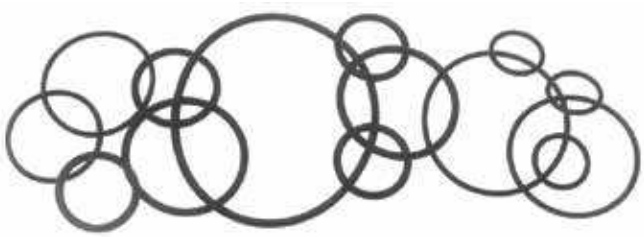
HP	Years	Sierra Oil Seal	Qty.	Desc.
5/6/6.5/8 ①	1987-90	18-2034	1	EH,L
45/55 ①	1990	18-2063	1	EH A
50/60/65	1958-68	18-2060	1	PS
75/80/85	1961-68	18-2060	1	PS
90/100	1964-68	18-2060	1	PS

① Commercial models also

PS Pivot shaft

EH A Exhaust housing to adapter

EH,L Driveshaft to exhaust housing



O-RINGS

Part #	O.E. #	Dimensions (in) I.D.	Width
18-7100 ②⑤	301877	.245	.155
18-7101 ②⑤	305739	.250	.065
18-7102 ②⑤	307450	.430	.065
18-7103 ②⑤	308624	.924	.103
18-7104 ②⑤	308627	2.210	.135
18-7105 ②⑤	311338	.750	.065
18-7107 ②⑤	313175	4.750	.135
18-7108 ②⑤	313893	2.550	.100
18-7108 ②⑤	338518	2.550	.100
18-7109 ②⑤	317178	.214	.048
18-7111 ①	301824	.197	.113
18-7112 ①	302493	1.170	.135
18-7114 ②	302540	1.000	.135
18-7115 ①	302588	1.735	.135
18-7116 ①	303067	.360	.100
18-7117 ①	303360	1.060	.135
18-7118 ②⑤	305242	.300	.135
18-7120 ①	307853	.215	.065
18-7121 ①	308621	3.100	.135
18-7123 ①	308876	2.235	.100
18-7126 ①	313340	1.690	.100
18-7127 ①	313446	3.315	.135
18-7128 ①	313754	1.835	.100
18-7129 ②⑤	314491	.970	.065
18-7130 ①	314728	2.125	.100
18-7133 ②⑤	305123	3.780	.135
18-7133 ②⑤	322119	3.780	.135
18-7134 ②⑤	303059	.500	.100
18-7135 ①	310584	.750	.135
18-7137 ②⑤	318372	0.320	.155
18-7138 ②⑤	318717	1.500	.210
18-7139 ②⑤	319085	1.080	.210
18-7140 ②⑤	320303	2.750	.135
18-7141 ②⑤	321117	.180	.065
18-7142 ②	322119,	3.940	.135
18-7143 ②⑤	322501, 331188	1.310	.100
18-7144 ②⑤	326849	4.250	.135
18-7145 ②⑤	333572	.250	.100
18-7146 ②⑤	554545	1.120	.100
18-7150 ③⑤	303598	.225	.115
18-7150 ③⑤	331380	.225	.115
18-7150 ③⑤	334913	.225	.115
18-7152 ②⑤	307082	2.625	.135
18-7153 ②⑤	911851	.862	.103
18-7153 ②⑤	3852565	.862	.103
18-7155 ②⑤	305270	1.620	.135
18-7156 ②⑤	309731	1.185	.100
18-7158 ②⑤	310967	.740	.100
18-7158 ②⑤	310585	.740	.100
18-7162 ②⑤	302337	2.025	.135
18-7164 ②⑤	302537	1.375	.100
18-7165 ②⑤	304174	.500	.065
18-7167 ②⑤	310414	3.625	.135
18-7168 ②⑤	202893	.370	.065
18-7169 ②⑤	911686	3.500	.135
18-7170 ②⑤	307239	1.359	.139
18-7172 ②⑤	553126	3.250	.135
18-7173 ②⑤	310327	1.875	.135
18-7174 ②⑤	910582	.620	.100
18-7174 ②⑤	326649	.620	.100
18-7178 ②⑤	320140	.920	.135
18-7180 ②⑤	303347	.445	.090
18-7198 ②⑤	308626	1.430	.100
18-7400 ②⑤	908194	4.000	.100
18-7401 ②⑤	908383	2.485	.100
18-7403 ②⑤	909316	1.500	.100
18-7404 ②⑤	909747	.300	.100
18-7406 ②⑤	911311	0.250	.065
18-7407 ②⑤	911700	4.125	.135
18-7407 ⑤	3852531	4.125	.135
18-7408 ②⑤	911718	1.060	.100
18-7409 ②⑤	911871	1.175	.100
18-7411 ②⑤	321921	1.237	.103
18-7413 ②⑤	303191	.301	.070
18-7416 ②⑤	329380	.612	.103
18-7417 ②⑤	329381	.362	.103
18-7418 ②⑤	326741	4.484	.139
18-7440-1 ④	301967	.799	.103
18-7457 ①	319662	1.799	.103
18-7461 ①	308458	1.612	.103
18-7475 ①⑤	332584	.250	.065
■18-7477 ②⑤	909048	.480	.100
18-7510 ⑤	321163	2.750	.070

① PKG. OF 1 ② PKG. OF 5 ③ PKG. OF 10 ④ PKG. OF 2 ■ Indicates quad rings rather than O-Rings

⑤ This product is priced per piece. To order priced per package, please add -9 to the part number.

POWERHEAD

HP	YEAR	O RING	QTY	DESC
5.5	1959	18-7180	1	L C
9.5	1964-73	18-7156	1	U C
18	1957-72	18-7114	1	CCH
18/25	1957-76	18-7164	1	LL C
20/25 ①	1977,79-90	18-7174	1	L C
20/25	1990-95	18-7146	1	CCH O
25/35	1957,69-76	18-7114	1	CCH
25/18	1971-76	18-7164	1	U C
25 ❻	1989-90	18-7123	1	CCH
25 ❻	1989-90	18-7457	1	U C
25/35	1978	18-7134	1	L C
28	1962-64	18-7164	1	LL C
28/30/35	1976-77,79-90	18-7174	1	L C
28/30/35	1990-95	18-7146	1	CCH O
33/35/40	1957-75	18-7164	1	LL C
35	1987	18-7128	1	U C
35	1987	18-7123	1	CCH
40/45 ①	1976,81-95	18-7123	1	CCH
40) ①	1976,81-95	18-7128	1	U C
45/45SS ①	1985-95	18-7128	1	U C
45SS/48	1987-95	18-7123	1	CCH
48/50/55 ①	1971-95	18-7128	1	U C
50	1958-59	18-7133	1	CCH
50/55 ①	1968-90	18-7123	1	CCH
55/60	1968-71	18-7117	1	CCH O
60/65/75/80	1960-68	18-7133	2	CCH
60/SST60	1970-71,81-95	18-7128	1	U C
60/SST60	1970-95	18-7123	1	CCH
60/SST60	1989-90	18-7158	1	L C
65 ①	1972-73,85-95	18-7123	1	CCH
65 ①	1972-73,85-95	18-7128	1	U C
65/70 ①	1989-90	18-7158	1	L C
70	1974-90	18-7123	1	CCH
70	1974-90	18-7128	1	U C
75	1975-88	18-7128	1	U C
75	1975-88	18-7123	1	CCH
V-4	1969-71	18-7117	1	CCH O
85)	1968-80	18-7133	4	CCH
88/90/100 ①	1964,81-95	18-7133	4	CCH
100	1966	18-7120	4	CCHS
110/115	1969-95	18-7133	4	CCH
125/135/140	1971-84	18-7133	4	CCH
150/155/175 ①	1977-90	18-7133	4	CCH
200/235/185	1976-85	18-7133	4	CCH

CCH S Crankcase Head Screw
L C Lower Crankshaft
LL C Large Lower Crankshaft
① Commercial Models Only
CCH O Crankcase Head Outer
U C Upper Crankshaft
CCH Crankcase Head
❻ 89 Models DR, DE, DT

POWERHEAD

HP	YEAR	O RING	QTY	DESC
4	1969-90	18-7111	1	FC
5 THRU 300 ①	1957-90	18-7111	2	FC
20/25/30	1984-86	18-7101	1	EPMV
35/40	1984-86	18-7101	1	EPMV
45 ①	1986-87	18-7101	1	EPMV
50	1985-86	18-7101	1	EPMV
55 ①	1986-88	18-7101	1	EPMV
60/65/70 ①	1985-86	18-7101	1	EPMV
75	1983-86	18-7101	1	EPMV
V-4/6 ①	1980-86	18-7101	1	EPMV
200/225	1986-88	18-7115	1	EPP
V-8	1985-86	18-7115	1	EPP

① Commercial Models Also
EPMV Electric Fuel Primer Manual Valve
FC Fuel Connector
EPP Electric Primer Pump

POWER TILT AND TRIM

HP	YEAR	O RING	QTY	DESC
35/40/45 ①	1986-89	18-7168	1	LA
45SS	1988-90	18-7134	1	TEC
45SS	1988	18-7141	4	OL
50/55/60 ①	1981-89	18-7168	1	LA
60/70/75	1981-90	18-7174	2	MVS,L
60/70/75	1981-90	18-7141	4	OL
60/70/75	1981-90	18-7165	2	MVS,S
60/70/75	1981-90	18-7102	1	FP
70/75	1981	18-7174	1	TR
V-4/6 ①	1977-79	18-7168	3	RV
V-4/6 ①	1977-90	18-7174	1	TR
V-4/6/8	1977-90	18-7174	2	MVS,L
V-4/6/8 ①	1977-90	18-7102	1	FP
V-4/6/8 ①	1977-90	18-7165	2	MVS,S
V-4/6/8 ①	1977-90	18-7141	4	OL
85	1976-79	18-7168	1	LA
115/135	1974-77	18-7168	1	LA
200	1976	18-7168	3	RV
200/300	1990	18-7168	3	RV

① Commercial Models Also
TEC Trim End Cap to Rod
LA Line Assembly
RV Relief Valve
TR Trim rod
OL Oil Line
MVS,L Manifold Valve Seat, Large
MVS,S Manifold Valve Seat, Small
FP Fill Plug

POWER STEERING

HP	YEAR	O RING	QTY	DESC
60/70/75	1981-90	18-7168	4	CP
V-4/6/8	1980-90	18-7168	4	CP
V-6/8	1986-90	18-7129	2	SC
V-6/8	1986	18-7135	3	PVHT

CP Pump Control Piston
RV Pump Hsg. Relief Valve
SV Spoon Valve
SC Steering Cylinder
PVHT Piston to Valve Hsg. Tube Seal

DRIVESHAFT HOUSING

HP	YEAR	O RING	QTY	DESC
2.5	1987-88	18-7101	1	SS
4 ③	1981-90	18-7101	1	SS
4 ②	1984,86-90	18-7168	1	K&S
4 ④	1984,86-90	18-7146	2	SB
4.5	1980-84,86-87	18-7168	1	K&S
4.5	1980-87	18-7146	2	SB
4.5	1980	18-7146	1	EHC
5	1984-90	18-7168	1	K&S
5	1984-90	18-7146	2	SB
6	1984-90	18-7168	1	K&S
6	1984-90	18-7146	2	SB
6.5 ①	1989-90	18-7168	1	K&S
6.5 ①	1989-90	18-7146	2	SB
7.5	1980-83	18-7146	2	SB
7.5	1980-83	18-7168	1	K&S
7.5	1980	18-7146	1	EHC
8	1984-90	18-7146	2	SB
8	1984-90	18-7168	1	K&S
28	1962-64	18-7115	1	SB
33	1965-70	18-7115	1	SB
35	1959	18-7114	1	PS
40	1960-70	18-7102	1	SS
40	1961-70	18-7114	1	PS
40 ⑤	1971-76,81-90	18-7115	1	SB
45SS	1987,88	18-7115	1	SB
60	1964-67	18-7180	4	SA
65	1968	18-7180	4	SA
75	1960-61,64-65	18-7180	4	SA
80	1966-67	18-7180	4	SA

DRIVESHAFT HOUSING (Cont.)

HP	YEAR	O RING	QTY	DESC
85	1968	18-7180	4	SA
90	1964-65	18-7180	4	SA
100	1966-68	18-7180	4	SA

① Commercial
② "RD" Models Only
③ "BR" "RL" "RC" "RE" Models Only
④ "R" "RD" Models Only
⑤ '82-'90 Commercial
EHC Exhaust Housing Cover
K&S Knob & Shaft to Swivel Bracket
PS Pivot Shaft
SS Shift Shaft
SA Shock Absorber
SB Swivel Bracket

GEARCASE

HP	YEAR	O RING	QTY	DESC
1.5/2	1968-90	18-7173	1	PBH
2/2.5/4	1988-90	18-7145	1	D&F S
3/4	1957-79	18-7168	1	DS CC
3/4 Std. Gearcase	1964-80	18-7173	1	PBH
4 ☆	1981-95	18-7162	1	PBH
4 RD Models	1984,86-95	18-7118	1	SR
4.5	1980-87	18-7118	1	SR
5/5.5	1957-68	18-7180	1	DS BH
5	1965-68	18-7173	1	PBH
5/6/108	1984-95	18-7118	1	SR
5/6/6.5/8 6.5 HP Comm	1988-95	18-7145	2	D&F S
5/6/108	1989-95	18-7168	1	WT E
5.5/6	1957-79	18-7100	1	SR
5.5/6/7.5	1957-79	18-7117	1	PBH
5.5	1964	18-7120	1	SR PP
6/7.5	1957-79	18-7180	1	DS BH
6	1965-79	18-7120	1	SR PP
6.5/7.5 7.5 HP Comm	1980-90	18-7118	1	SR
6.5 Comm	1989-90	18-7168	1	WT E
7.5/9.5	1957-73	18-7100	1	SR
9.5/10	1958-73	18-7117	1	PBH
9.5	1964-73	18-7120	1	SR PP
9.5	1965-66,68, 70-73	18-7168	1	WT E
9.5/9.9/15	1974-84	18-7116	1	DS CC
9.9/15	1974-95	18-7100	1	SR
9.9/15	1974-95	18-7168	1	WT E
9.9/15	1974-90	18-7104	1	PBH
9.9/15	1974-90	18-7139	1	IH
9.9/15	1984-85	18-7120	1	SR PP
9.9/15	1986-95	18-7475	1	SR PP
9.9/15	1988-92	18-7145	2	D&F S
9.9/15	1993-96	18-4248	2	D&F S
10	1957	18-7112	1	PBH
10/14 ✪	1957-63,88-90	18-7100	1	SR
10/18/25	1957-77	18-7116	1	DS CC
10/14 Comm	1988-90	18-7145	2	D&F S
14 Comm	1988-89	18-7475	1	SR PP
15A	1987-90	18-7174	1	WT
18/25	1957-76	18-7112	1	PBH
18/20/25 ✪	1957-95	18-7100	1	SR
18/20/28	1964-85	18-7120	1	SR PP
20/25	1977,85-95	18-7105	2	IH S
20/25	1985-90	18-7146	1	IH
20/25	1985-95	18-7180	1	SR S
20/25	1985-95	18-7108	1	PBH
20/25 ✪	1986-95	18-7475	1	SR PP
20/25/30	1987-95	18-7475	2	PBH S
20/25/28 ✪	1988-95	18-7145	2	D&F S
20/25	1988-95	18-7100	1	IH
20/30	1990	18-7475	1	BS
25 ✪	1969-86	18-7120	1	SR PP
25	1977	18-7109	2	PBH S
25	1978	18-7134	1	DS CC
25	1989-95	18-7475	1	BS
25 ❻	1989-90	18-7172	1	PBH
25 ❻	1989-90	18-7109	1	SR PP
25 ❻	1989-90	18-7173	1	DS BH

GEARCASE (Cont.)

HP	YEAR	O RING	QTY	DESC
25 ❻	1989-90	18-7137	1	SR
28/33	1962-63,65-67	18-7165	1	WT E
28/33	1962-70	18-7134	1	DS CC
28/33/35	1962-70	18-7115	1	PBH
28	1963-64	18-7100	1	SR
28	1987-95	18-7475	1	SR PP
30/35/33	1965-70,84-85	18-7120	1	SR PP
30/33	1965-95	18-7100	1	SR
30/35	1976-86	18-7109	2	PBH S
30/35 ①	1976-95	18-7108	1	PBH
30/35	1976-95	18-7105	2	IH S
30/35 ①	1983-95	18-7180	1	SR S
30	1984-90	18-7146	1	IH
30/35	1986-95	18-7475	1	SR PP
30/35 ①	1986-95	18-7100	1	IH
30/35 ①	1987-95	18-7145	2	D&F S
35	1957-58	18-7165	1	WT E
35 ❹	1957-59,87	18-7134	1	DS CC
35/40 ⑩	1957-90	18-7100	1	SR
35	1976-77	18-7174	1	DS CC
35 ❺	1983-84,86-90	18-7146	1	IH
35 ⑩	1987	18-7140	1	PBH
35 ⑩	1987	18-7137	1	SR
35 ⑩	1987	18-7115	1	DS BH
35 ❹	1987,90	18-7475	1	BS
35 ❹	1987-90	18-7475	2	PBH S
40 ②	1960-85,89-90	18-7115	1	PBH
40/48	1960-88	18-7134	1	DS CC
40 ✶	1962-70	18-7152	1	PBH
40 ✪	1965-66,71, 73-85	18-7120	1	SR PP
40 ☆	1966,70	18-7120	4	PBH S
40	1971,73-76, 81-85	18-7165	1	WT E
40	1984	18-7109	4	PBH S
40/45 ✪	1984-86	18-7120	1	BS
40/48	1984-88	18-7140	1	PBH
40/48	1984-88	18-7115	1	DS BH
40/45 45 HP Comm	1984-95	18-7137	1	SR
40/45 45 HP Comm	1987-95	18-7475	1	BSS
40/50 ✪	1988-95	18-7145	2	D&F S
40/48/50	1989-90	18-7109	1	SR PP
40 Comm	1989-90	18-7165	1	WT E
40 Comm	1989-90	18-7475	1	SR PP
40/48/50	1989-95	18-7172	1	PBH
40/48/50	1989-95	18-7173	1	DS BH
45 Comm	1985-88	18-7134	1	IH
45 Comm	1985-95	18-7128	1	DS BH
45 Comm	1985-95	18-7127	1	PBH
45/48 45 HP Comm	1987-95	18-7145	2	D&F S
45SS	1987-90	18-7134	2	DS CC
45 Comm	1995	18-7475	4	PBH S
48	1987-88	18-7475	3	PBH S
48/50	1987-95	18-7475	1	BS
48	1987-95	18-7137	1	SR
50/60	1958-67	18-7118	1	SR
50/60/65	1958-68	18-7174	1	WT E
50/55	1958-69	18-7174	1	DS CC
50/55/60	1968-71	18-7126	1	DS BH
50/55	1968-72	18-7129	1	PS OP
50	1971	18-7100	1	SR
50 ⑧	1971-74,79,81	18-7127	1	PBH
50 ⑨	1971-81	18-7128	1	DS BH
50/55/60	1971-84	18-7109	4	PBH S
50/55 ✪	1971-88	18-7134	1	DS CC
50 ☆	1973-74	18-7156	2	SA,L
50 ☆	1973-74	18-7146	1	SA,S
50/55 ✪	1973-95	18-7137	1	SR
50 ⑧	1975,79,81,			

GEARCASE (Cont.)

HP	YEAR	O RING	QTY	DESC
	82-88	18-7115	1	DS BH
50 ⑧	1975,79,81-88	18-7140	1	PBH
50/60	1981-86	18-7120	1	BSS
55 ❶	1968-69,79-81, 83-95	18-7127	1	PBH
55 ⑩	1976-82	18-7140	1	PBH
55 ⑩	1976-82	18-7115	1	DS BH
55 ⑨	1979-81,83-95	18-7128	1	DS BH
55 ✪	1981-88	18-7120	1	BS
55 Comm	1988,90-95	18-7475	4	PBH S
55 Comm	1989-95	18-7475	1	BS
55 Comm	1989-95	18-7145	2	D&F S
60 71 "E" Models	1964,66-67, 70-71	18-7120	4	PBH S
60 ⑦	1964-67,80-87	18-7115	1	DS BH
60/65/75 Std. Gearcase	1964-68	18-7152	1	PBH
60	1964-71,86-88	18-7174	1	DS CC
60 67 Std. Gearcase	1966-67	18-7120	1	SR PP
60/65	1968-71	18-7129	1	PS OP
60 ❸	1970-81,86-95	18-7127	1	PBH
60 ❸	1980-81,86-95	18-7128	1	DS BH
60	1980-85	18-7134	1	DS CC
60 ❷	1980-87	18-7140	1	PBH
60/SST60	1980-95	18-7137	1	SR
60/SST60/ 65 65 HP Comm	1987-95	18-7475	1	BS
60/SST60/ 65 65 HP Comm	1987-95	18-7145	2	D&F S
SST60	1989-90	18-7140	1	PBH
SST60	1989-90	18-7174	1	DS CC
60/65/70 65 HP Comm	1989-90	18-7158	1	DS CC
SST60	1989-90	18-7115	1	DS BH
65/75	1960-68	18-7118	1	SR
65 Std. Gearcase	1968	18-7120	1	SR PP
65 Std. Gearcase	1968	18-7115	1	DS BH
65 ✪	1968-73, 85-88,90	18-7174	1	DS CC
65 ✪	1971,73,85-86	18-7109	4	PBH S
65 ✪	1972-73,85-95	18-7127	1	PBH
65 ✪	1973,85-95	18-7137	1	SR
65 ✪	1973,85-95	18-7128	1	DS BH
65/70 75 "B" Models	1973-75	18-7156	2	SA,L
65/70 75 "B" Models	1973-75	18-7146	1	SA,S
65 Comm	1985-86	18-7120	1	BS
65/70 65 HP Comm	1988-95	18-7475	4	PBH S
70/75	1960-65,74-88	18-7174	1	DS CC
70/75	1974-85	18-7109	4	PBH S
70/75	1974-95	18-7137	1	SR
70 ⑦	1974-95	18-7128	1	DS BH
70 ⑦	1974-95	18-7127	1	PBH
70 15" Transom	1977-85	18-7115	1	DS BH
70 15" Transom	1977-85	18-7140	1	PBH
70	1981-87	18-7120	1	BS
70	1988-95	18-7475	1	BS
70	1988-95	18-7145	2	D&F S
75	1960,63-65	18-7120	4	PBH S
75	1961-65	18-7174	1	WT E
75 ⑤	1964-65,75-88	18-7115	1	DS BH
75	1965	18-7120	1	SR PP
75 ⑥	1975-87	18-7127	1	PBH
75 20" Transom	1975-87	18-7128	1	DS BH
75 15" Transom	1975-88	18-7140	1	PBH
75	1981-86	18-7120	1	BS
75	1987-88	18-7475	1	BS
75	1987-88	18-7145	2	D&F S
V-4	1964-66,68-70	18-7120	4	PBH S
V-4	1964-67	18-7174	1	WT E
V-4	1964-68	18-7115	1	DS BH
V-4	1964-72	18-7174	1	DS CC

GEARCASE (Cont.)

HP	YEAR	O RING	QTY	DESC
V-4	1966-68	18-7118	1	SR
V-4	1966-68	18-7120	1	SR PP
80	1967	18-7120	4	PBH S
V-4	1968-95	18-7127	1	PBH
V-4	1969-72	18-7129	1	PS OP
V-4/6/8	1969-95	18-7130	1	DS BH
V-4	1971-86	18-7109	4	PBH S
V-4	1973-74	18-7146	1	SA,S
V-4	1973-77	18-7156	2	SA,L
V-4/6/8	1973-95	18-7137	1	SR
V-4,6,8	1973-90	18-7158	1	DS CC
V-4	1975-77	18-7178	1	SA,S
V-4	1981-86	18-7120	1	BS
V-4/6	1987-95	18-7475	4	PBH S
V-4/6/8	1987-95	18-7475	1	BS
V-4/6/8	1987-95	18-7145	2	D&F S
85/90	1964-68	18-7152	1	PBH
100	1966-68	18-7167	1	PBH
100 ❼	1984-90	18-7142	1	PBH
100 Comm	1986-90	18-7475	1	BS
100 Comm	1987	18-7109	4	PBH S
120	1985	18-7142	1	PBH
125	1971	18-7173	1	PBH
125 Comm	1989-90	18-7142	1	PBH
125 Comm	1990	18-7174	1	WT
140	1985,88-90	18-7142	1	PBH
V-6	1976-78	18-7178	1	SA,S
V-6	1976-78	18-7156	2	SA,L
V-6	1976-85	18-7109	4	PBH S
V-6	1976-90	18-7142	1	PBH
V-6	1986	18-7120	1	BS
155 ❾	1984,89-90	18-7142	1	PBH
155 ❽	1984-90	18-7144	3	PBH
200/225	1987	18-7120	1	BS
V-8	1985-86	18-7120	1	BS
V-8	1985-90	18-7144	3	PBH
V-8	1985-90	18-7174	1	WT

① 35 hp '87 Models RC, RL
② '62-'70 w/o Selectric Shift/'89-'90 Comm.
⑤ '65 Std Gearcase/'75-'87 15" Transom
⑥ '76-'87 20" Transom
⑦ '77-'85 20" Transom
⑧ '79-'81 Electric Start
⑨ '79-'81 Rope Start
⑩ '79-'81 Rope Start/'82 Comm.
❶ '79-'81 Rope Start/'83-'90 Comm.
❷ '80-'81 Electric Start/'86-'87 — 15" Transom
❸ '80-'81 Rope Start/ '86,'87 — 20" Transom
❹ '87 Models AR, AE
❺ '87 Models RC, RL
❻ '89 Models DR, DE, DT
❼ '89 WTLZ, WTXZ Models '90 WTESM, WTXESM Comm.
❽ '89 WTLZ, WTXZ / '90 WTLESM, WTESM Comm.
❾ '89 WTPLY, WTALY, WTPXY, WTAXY, '90 WTPLA, WTALA, WTPXA/Comm.
❿ AR, AE Models
☆ B, BR Models
✪ Comm. Models Also
✯ Electric Start
✳ Selectric Shift

BS	Bearing Setscrew
DS BH	Driveshaft Bearing Hsg.
DS CC	Driveshaft to Crankcase
D &F S	Drain & Fill Screw
WT E	5" Gearcase Extension, Water Tube
GC 1	Gearcase (11 7/16")
GC 2	Gearcase (12 7/8")
GC3	Gearcase (19 1/2")
IH	Impeller Hsg.
IHS	Impeller Hsg. Spacer
PBH	Prop Bearing Hsg.
PBH S	Prop Bearing Hsg. Screw
PS OP	Prop Shaft Oil Pump
SA,L	Shift Assembly, Large
SA,S	Shift Assembly, Small
SR	Shift Rod
SR PP	Shift Rod Pivot Pin
SR S	Shift Rod Scraper
WT	Water Tube



18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft Roll of Hypalon Ignition Wire With a Copper Conductor and a Large Assortment of Three Different End Fittings to Fit McCulloch Motors
Wire available in 100' Spool **18-5226**



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon



18-5153
CONTACT SET
Replaces: 75101A, 1340135, 36550135



18-5241
CONDENSER
Replaces: 38850115

HP	Years	Contact Set	Condenser	HP	Years	Contact Set	Condenser
3.6	1953-57	18-5153	—	7.5	1961-68	18-5153 ②	—
6	1960-62	18-5153 ②	—	10	1958	—	18-5241 ②
7.5	1952-87	18-5153 ②	—	25	1959	18-5153 ② ③	—
7.5	1958	18-5153 ② ③	—	30 - 33	1955-56	18-5153 ②	—
7.5	1960	18-5153 ②	—	40	1957-59	18-5153 ② ③	—

② Two Required ③ REPCO Magneto Only

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY **18-8013EP-1** ***SILVERADO 4000 Premium***



✱



18-8004EP-1
PRIMER BULB



✱

FUEL LINE ASSEMBLY COMPONENTS

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8015EP-1** ***SILVERADO 4000 Premium***



✱



18-8005EP-1
PRIMER BULB



✱

FUEL LINE ASSEMBLY COMPONENTS

12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY **18-8032EP-1** ***SILVERADO 4000 Premium***



✱



18-8004EP-1
PRIMER BULB



✱

FUEL LINE ASSEMBLY COMPONENTS

Display Package



PRIMER BULB ASSEMBLY
Comes complete with two Hose Clamps

Part #	Description
18-8002EP-1	For 1/4" I.D. Hose
18-8004PE-1	For 5/16" I.D. (large capacity bulb)
18-8005EP-1	For 3/8" I.D. (large capacity bulb)

Display Package



18-7852-1
FUEL WATER SEPARATOR KIT
Includes:
18-7845 Filter - 18-7853-1 Bracket
18-4256 1/4" (2) Brass Plugs
18-9004 Pipe Sealant with Teflon® is recommended for use on filter bracket fitting threads

Display Package



FUEL FILTER

18-7828-1 (1/4" Small)	**18-7830** (5/16")
18-7829 (1/4" Large)	**18-7831** (3/8")

NEW



18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with integral tilt/trim.

✱ Tanks and Engines for picture purpose only.

MERCURY OUTBOARD

HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR
2.2	1	8075603	1984	8	2	C221500	1990	35	2	1755799	1965
2.2	1	8087123	1985	9.8	2	5206550	1979	35	2	1960827	1966
2.2	1	A800761	1986	9.8	2	5541280	1980-81	35	2	2097800	1967
2.2	1	A805221	1987	9.8	2	5965263	1982	35	2	2300972	1968
2.2	1	A817421	1988	9.8	2	6263906	1983	35	2	2487558	1969
2.2	1	A837101	1989	9.8	2	6438338	1984	35	2	6445653	1984
3	1	A855097	1990	9.8	2	6620196	1985	35	2	6626696	1985
3.4 L	6	6436883	1984	9.8 (100)	2	1397581	1961	35	2	A922171	1986
3.4 L	6	A129445	1985	9.8 (110)	2	1455240	1962	35	2	B110789	1987
3.4 L	6	A912426	1986	9.8 (110)	2	1474328	1963	35	2	B238644	1988
3.5	1	6202173	1983	9.8 (110)	2	1607083	1964	35	2	B393190	1989
3.5	1	6434771	1984	9.8 (110)	2	1742746	1965	35 (300)	4	1271885	1960
3.5	1	6594744	1985	9.8 (110)	2	1865779	1966	40	2	2874704	1970
3.6	1	5404657	1980-81	9.8 (110)	2	2098352	1967	40	2	3043031	1971
3.6	1	5910968	1982	9.8 (110)	2	2290663	1968	40	2	3219678	1972
3.9	1	1655013	1964	9.8 (110)	2	2508759	1969	40	2	3474578	1973
3.9	1	1738941	1965	9.8 (110)	2	2798057	1970	40	2	3859435	1974
3.9	1	1865633	1966	9.8 (110)	2	3002814	1971	40	2	4118385	1975
3.9	1	2098037	1967	9.8 (110)	2	3263263	1972	40	2	4362215	1976
3.9	1	2278851	1968	9.8 (110)	2	3482753	1973	40	2	4564002	1977
4	1	2498136	1969	9.8 (110)	2	3795658	1974	40	2	4860103	1978
4	1	2771662	1970	9.8 (110)	2	4079675	1975	40	2	5174089	1979
4	1	3028361	1971	9.8 (110)	2	4304785	1976	40	2	5556230	1980-81
4	1	3296137	1972	9.8 (110)	2	4605112	1977	40	2	5991215	1982
4	1	3529446	1973	9.8 (110)	2	4839254	1978	40	2	6228285	1983
4	1	3764825	1974	9.9	2	A918999	1986	40	4	C159200	1989
4	2	5589202	1980-81	9.9	2	B114231	1987	40	4	C221500	1990
4	2	9075839	1976	9.9	2	B233200	1988	40 350	2	1356948	1961
4	2	9172806	1978	9.9	2	B385500	1989	45	4	1476510	1962
4	1	A818721	1988	9.9	2	C221500	1990	45	4	A914859	1986
4	1	A837101	1989	10	2	1290910	1960	45	4	B110789	1987
4	1	A855097	1990	15	2	1288910	1960	45	4	B238644	1988
4	1	A906702	1986	15	2	1346448	1961	45	4	B393190	1989
4	1	B114109	1987	15	2	B293117	1988	45 (400)	4	1279685	1960
4.5	1	4108120	1975	15	2	B385500	1989	45 (400)	4	1384806	1961
4.5	1	4377557	1976	15	2	C221500	1990	50	4	1421113	1961
4.5	1	4597262	1977	18	2	5860332	1980-81	50	4	1477910	1962
4.5	1	4869518	1978	18	2	5954911	1982	50	4	1552535	1963
4.5	1	5270784	1979	18	2	6171607	1983	50	4	1605952	1964
4.5	1	5595532	1980-81	18	2	6443973	1984	50	4	1755549	1965
4.5	1	6025119	1982	18	2	6617631	1985	50	4	1870389	1966
4.5	1	6232381	1983	20	2	1558310	1963	50	4	2097445	1967
4.5	1	6428076	1984	20	2	1606903	1964	50	4	2305101	1968
4.5	1	6608536	1985	20	2	1755849	1965	50	4	2514919	1969
5	1	A819951	1988	20	2	1866496	1966	50	4	2736807	1970
5	1	A837101	1989	20	2	1997990	1967	50	4	3009934	1971
5	1	A855097	1990	20	2	2296267	1968	50	4	3235063	1972
6	2	1408611	1961	20	2	2550065	1969	50	4	3478003	1973
6	2	1485612	1962	20	2	2827677	1970	50	4	3816308	1974
6	2	1551443	1963	20	2	2991679	1971	50	4	4141450	1975
6	2	1607513	1964	20	2	3226958	1972	50	4	4357650	1976
6	2	1745521	1965	20	2	3537531	1973	50	4	4576237	1977
6	2	1958278	1966	20	2	3755885	1974	50	4	4962056	1978
6	2	2096171	1967	20	2	4103290	1975	50	4	5193259	1979
6	2	2284857	1968	20	2	4293920	1976	50	4	5531630	1980-81
6	2	A910596	1986	20	2	4580036	1977	50	4	5949386	1982
6	2	B114231	1987	20	2	4819249	1978	50	4	6275323	1983
6	2	B233200	1988	20	2	5183393	1979	50	4	6448808	1984
6	2	B385500	1989	20	2	5606492	1980-81	50	4	6586624	1985
7.5	2	2529895	1969	20	2	A910971	1986	50	3	A912478	1986
7.5	2	2810637	1970	20	2	B114231	1987	50	3	B110789	1987
7.5	2	3016581	1971	20	2	B238464	1988	50	3	B239242	1988
7.5	2	3274633	1972	20	2	B385500	1989	50	3	B396036	1989
7.5	2	3488153	1973	20	2	C221500	1990	50	3	C221500	1990
7.5	2	3801458	1974	22 (200)	2	1292910	1960	60	3	1303411	1960
7.5	2	4087015	1975	22 (200)	2	1339948	1961	60	3	6428681	1984
7.5	2	4314385	1976	25	2	1467499	1962	60	3	6609651	1985
7.5	2	4691222	1977	25	2	5705532	1980-81	60	3	A197392	1986
7.5	2	4851693	1978	25	2	5942041	1982	60	3	B110789	1987
7.5	2	5226935	1979	25	2	6185159	1983	60	3	B239242	1988
7.5	2	5524660	1980-81	25	2	6453343	1984	60	3	B396036	1989
7.5	2	5936301	1982	25	2	6593849	1985	60	3	C221500	1990
7.5	2	6239857	1983	25	2	A911346	1986	65	4	1542745	1963
7.5	2	6430041	1984	25	2	B114231	1987	65	4	1606282	1964
7.5	2	6611886	1985	25	2	B238464	1988	65	4	1765044	1965
8	2	A197112	1986	25	2	B385500	1989	65	4	1869564	1966
8	2	B114231	1987	25	2	C221500	1990	65	4	2119749	1967
8	2	B233200	1988	35	4	1570507	1963	65	4	2309311	1968
8	2	B385500	1989	35	2	1628795	1964	65	4	2503991	1969

MERCURY OUTBOARD

HP	CYL	BEG. S/N	YEAR
65	4	2803562	1970
65	4	2997339	1971
65	3	3293184	1972
65	3	3547987	1973
65	3	3807833	1974
65	3	4136685	1975
65	3	4382057	1976
70	3	1296411	1960
70	3	1413611	1961
70	3	1503459	1962
70	3	4382057	1976
70	3	4571652	1977
70	3	4825249	1978
70	3	5128280	1979
70	3	5579017	1980-81
70	3	5974683	1982
70	3	6279960	1983
70	3	B110054	1987
70	3	B240451	1988
70	3	C100000	1989
75	4	6432901	1984
75	4	6613221	1985
75	4	A197882	1986
75	3	C100000	1989
75	3	C221500	1990
80	4	1335465	1960
80	4	1398630	1961
80	4	2559001	1969
80	4	2783253	1970
80	4	2986444	1971
80	4	3186263	1972
80	4	4831999	1978
80	4	5141097	1979
80	4	5582562	1980-81
80	4	5987161	1982
80	4	6232941	1983
80	3	A966142	1987
80	3	B240451	1988
80	3	C100000	1989
85	6	1460999	1963
85	6	1648888	1964
85	4	3493913	1973
85	4	3865695	1974
85	4	4092965	1975
85	4	4590512	1977
85XS	4	4366802	1976
90	6	1755444	1965
90	6	4854301	1978
90	6	5160324	1979
90	6	5594657	1980-81
90	6	5996390	1982
90	6	6246856	1983
90	6	6436123	1984
90	6	6623151	1985
90	6	A902436	1986
90	3	B110054	1987
90	3	B240451	1988
90	3	C100000	1989
90	3	C221500	1990
90cc	2	A907702	1986
90cc	2	B114221	1987
95	6	1869776	1966
95	6	2097280	1967
100	6	1503332	1962
100	6	1518384	1963
100	6	1665002	1964
100	6	1755459	1965
100	6	2318586	1968
100	6	2484633	1969
100	4	B209468	1988
100	4	C100000	1989
100	4	C221500	1990
102cc	2	A819211	1988
102cc	2	A837101	1989
110	6	1870204	1966
110	6	2097385	1967
115	6	2836019	1970
115	6	3023086	1971
115	6	3270480	1972
115	6	3525441	1973
115	6	3761035	1974
115	6	4112635	1975
115	6	4310785	1976
115	6	4567952	1977
115	6	4855153	1978
115	6	5168574	1979
115	6	5600967	1980-81
115	6	6006834	1982
115	6	6262961	1983
115	6	6440183	1984
115	6	6630171	1985
115	6	A907777	1986
115	6	B117567	1987
115	6	B239242	1988
115	4	C100000	1989
115	4	C221500	1990
125	6	2314956	1968
125	6	2536210	1969
135	6	2839369	1970
135	6	3036066	1971
V-135	6	A909997	1986
V-135	6	B116662	1987
V-135	6	B241881	1988
V-135	6	C100861	1989
V-135	6	C221500	1990
140	6	3293234	1972
140	6	4865678	1978
140	6	5189788	1979
140	6	5625108	1980-81
150	6	3502806	1973
150	6	3752620	1974
150	6	4125985	1975
150XS	6	4319880	1976
150XS	6	4602012	1977
150XS	6	4868648	1978
V-150	6	4868998	1978
V-150	6	5129480	1979
V-150	6	5503247	1980-81
V-150	6	5944791	1982
V-150	6	6220254	1983
V-150	6	6443213	1984
V-150	6	6616991	1985
V-150	6	A904646	1986
V-150	6	B116662	1987
V-150	6	B242881	1988
V-150	6	C100861	1989
V-150	6	C221500	1990
V-150XR2	6	A905191	1986
V-150XR2	6	B289430	1988
V-150XR4	6	B242885	1988
V-175	6	4301235	1976
V-175	6	4563802	1977
V-175	6	4838074	1978
V-175	6	5180109	1979
V-175	6	5488752	1980-81
V-175	6	6618751	1985
V-175	6	A918329	1986
V-175	6	B116662	1987
V-175	6	B241881	1988
V-175	6	C100861	1989
V-175	6	C221500	1990
V-200	6	4839034	1978
V-200	6	5158929	1979
V-200	6	5464486	1980-81
V-200	6	6073192	1982
V-200	6	6203991	1983
V-200	6	6435503	1984
V-200	6	6625221	1985
V-200	6	A913228	1986
V-200	6	B116662	1987
V-200	6	B241881	1988
V-200	6	C100861	1989
V-200	6	C221500	1990
210cc	2	A918999	1986
210cc	2	B114231	1987
210cc	2	B233405	1988
210cc	2	B385500	1989
V-220	6	B241881	1988
V-225	6	5615282	1980-81
V-250	6	C139860	1989
V-250	6	C221500	1990
V-275	6	C139860	1989
V-275	6	C221500	1990
V-300	6	5611648	1980-81
V-300	6	6239853	1983



18-5007
TUNE-UP KIT

—CONTENTS—

Part #	O.E. #	Description
18-5153	398-174	Contact Set
18-5206	398-693	Condenser



18-5012
TUNE-UP KIT

—CONTENTS—

Part #	O.E. #	Description
18-5148	394-1100A3	Contact Set
18-5169	394-1130A1	Condenser



18-5139
CONTACT SET
Replaces: 336-4318A2
(2) 18-5139 = (1) 336-4318A2



18-5140
CONTACT SET
Replaces: 398-2202



18-5148
CONTACT SET
Replaces: 394-1100A3



18-5153
CONTACT SET
Replaces: 398-174



18-5169
CONDENSER
Replaces: 394-1130A1



18-5206
CONDENSER
Replaces: 398-693



18-5207
CONDENSER
Replaces: 398-713



18-5187
IGNITION COIL
Replaces: 339-856991A1
For: Mariner 200DFI, 225DFI, V135DFI (2.5L), V150DFI (2.5L) and Mercury 3.0DFI



18-5180
IGNITION COIL
Replaces: 392-825101T
For: 40/45/50 4-stroke



18-5182
IGNITION COIL
Replaces: 823033
For: 2.5/3/3.3 HP



18-5185
IGNITION COIL
Replaces: 16064A1, 815113T02
For: 4/5 HP



18-5178
IGNITION COIL
Replaces: 398-173

①**18-5181D** Display Package



18-5181
IGNITION COIL
Replaces: 802371A1

①**18-5186D** Display Package



18-5186
IGNITION COIL
Replaces: 339-7370A13, 339-832757A4

Display Package



18-5433
IGNITION COIL
Replaces: 32193A2, 38547, 392-806529A1, 898253T24
(Uses External Resistor)



18-23205
IGNITION COIL
Replaces: 339-859738T1
Fits: Mercury 25 4-Stroke(G590000-P016999), 40 4-Stroke 4 cyl(T178500-T598999), 50 4-Stroke 4cyl(T178500-T598999), 60 4-Stroke 4cyl(T178500-T598999)



18-25400
COIL, PULSER
Replaces: 16066004
Fits: Mercury 8/9.9 4-Stroke(R042475 & Up)

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-25513
COIL, CHARGE
Replaces: 803844T01
Fits: Mercury 8/9.9 4-Stroke(R042475 & Up



18-5775
SWITCH BOX
Replaces: 332-7778A6, 332-7778A9,A12



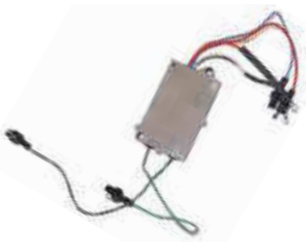
18-5776
SWITCH BOX
Replaces: 339-7452A3



18-5777
SWITCH BOX
Replaces: 339-7452A15, A19



18-5778
SWITCH BOX
Replaces: 339-7452A14, A21



18-5786
SWITCH BOX ASSEMBLY
Replaces: 332-4911A2
For: 20 HP



18-5788
SWITCH BOX ASSEMBLY
Replaces: 339-6222A8
For: 4 HP



18-5790
SWITCH BOX ASSEMBLY
Replaces: 18495A26
For: 75-90 HP



18-5791
SWITCH BOX ASSEMBLY
Replaces: 19052A8
For: 50-60 HP



18-5792
SWITCH BOX ASSEMBLY
Replaces: 16061T
For:4/5 HP



18-5793
SWITCH BOX ASSEMBLY
Replaces: 823034T
For: 2.5/3.3 HP



18-5881
SWITCH BOX
Replaces: 332-5772A7



18-1151
DISTRIBUTOR
ROTOR SHAFT BEARING
Replaces: 30-20066
SKF France R822T



18-1152
DISTRIBUTOR
ROTOR SHAFT BEARING
Replaces: 30-26379
SKF France 6002-2 RSI/HT

HP	Model	Beginning Serial No	Ending Serial No	Contact Set	Condenser	Tune-Up Kit	Coil	Switch Box
2 Stroke								
2.2M		A8075603	& UP	—	—	—	—	—
2.5		A855097	& UP	—	—	—	—	—
2.5 CD IGN		A855097	& UP	—	—	—	18-5182	—
3 CD IGN		A855097	& UP	—	—	—	18-5182	—
3.3		D901217	& UP	—	—	—	18-5182	—
3.5	⑤	358136	359615	—	—	—	—	—
3.6		540657	& UP	—	—	—	—	—
3.9		1655013	2498155	18-5140	18-5212	18-5008	—	—
4		2498136	2693114	18-5140	18-5212	18-5008	—	—
4	⑧	2771622	A809600	18-5139	—	—	—	—
4		A809601	& UP	—	—	—	—	—
4 (2 cyl.prod. of USA)		5589202	& UP	—	—	—	—	18-5788
4		G710613	& UP	—	—	—	—	18-5792
4.5		4107220	& UP	18-5139	—	—	—	—
5	⑤	338136	& UP	—	—	—	18-5178	—
5	⑦	338136	& UP	—	—	—	—	—
5 PHELON		574128	786612	—	—	—	18-5185	—
5		A809601	& UP	—	—	—	—	—
5.9 (Mark 6) (Phelon)		888005	1134535	—	—	—	18-5178	—

① Two Required ② Three Required ③ Four Required ④ Six Required ⑤ Phelon Magneto only ⑥ Manual start only
⑦ Bendix Scintilla Magneto Only ⑧ Except "Gnat" N/A Not Applicable
⑨ For Switch Box with Standard Nut Connections Uses 18-5776 – For Switch Box with Bullet Connections Uses 18-5777
⑩ For Switch Box with Standard Nut Connections Uses 18-5776 – For Switch Box with Bullet Connections Uses 18-5778

HP	Model	Beginning Serial No	Ending Serial No	Contact Set	Condenser	Tune-Up Kit	Coil	Switch Box
6	⑤	1184570	& UP	—	—	—	18-5178	—
6		1408611	1610264	—	—	—	18-5178	—
6		1610265	2529894	18-5140	18-5212	18-5008	—	—
6		A197112	G760299	—	—	—	18-5186 ①	18-5777
6		G760300	T800749	—	—	—	18-5186	—
7.5	⑤	214324	& UP	18-5153	18-5207	—	18-5178	—
7.5		2529895	2721150	18-5140	18-5212	18-5008	—	—
7.5		3274633	3801457	18-5139	—	—	—	—
7.5		3801458	& UP	—	—	—	—	—
8		A197112	G760299	—	—	—	18-5186 ①	18-5777
8		A760300	& UP	—	—	—	18-5186	18-5777
9.8		1470349	1865778	18-5153	18-5206	18-5007	18-5178	—
9.8		1865776	2708898	18-5140	18-5212	18-5008	—	—
9.8		2798057	3263262	18-5139	—	—	—	—
9.8		3263263	3795657	18-5139	—	—	—	—
9.8		3795658	& UP	—	—	—	—	—
210CC	Sail Power	A918999	& UP	—	—	—	18-5186 ①	18-5777
9.9		A197112	G760299	—	—	—	18-5186 ①	18-5777
9.9		G760300	& UP	—	—	—	18-5186	18-5777
10	PHELON			—	—	—	18-5178	—
10		1120828	112327	18-5153	18-5206	18-5007	18-5178	—
10		595628	112327	18-5153	18-5206	18-5007	18-5178	—
10		595628	& UP	18-5153	18-5206	18-5007	18-5178	—
10		D038000	G760299	—	—	—	—	18-5777
15		1200114	1499331	18-5153	18-5206	18-5007	18-5178	N/A
15		B292414	G760299	—	—	—	18-5186 ①	18-5777
15		G760300	& UP	—	—	—	18-5186	18-5777
15	SEA PRO	G044027	G437999	—	—	—	18-5186	—
15		G438000	G760299	—	—	—	18-5186	18-5777
15		G760300	& UP	—	—	—	18-5186	—
15	COMM	G760300	& UP	—	—	—	18-5186	—
15	NON COM	G760300	& UP	—	—	—	18-5186	—
15XD	COMM	G760300	& UP	—	—	—	18-5186	—
15XD	NON COMM	760300	& UP	—	—	—	18-5186	—
18		5837437	6443972	—	—	—	18-5186 ①	18-5776
18		6443973	& UP	—	—	—	18-5186 ①	⑨
18 BULLET	CONN	6443973	&UP	—	—	—	18-5186	—
20		860979	& UP	18-5153	18-5206	18-5007	18-5178	—
20		1558310	1592567	—	—	—	18-5178	—
20		1592568	2827676	—	—	—	—	—
20		2827677	3226957	18-5139	—	—	—	—
20		3226958	3537530	18-5139	—	—	—	—
20		3537531	3755884	—	—	—	18-5186	18-5786
20		3755884	4403786	—	—	—	—	—
20		4403787	6443972	—	—	—	—	—
20		6443973	G044026	—	—	—	18-5186 ①	18-5777
20		G044027	G437999	—	—	—	18-5186	—
20		G438000	G760299	—	—	—	18-5186 ①	18 -5777
20	COMM	G760300	T800999	—	—	—	18-5186	—
20 NON	COMM	G760300	T800999	—	—	—	18-5186	—
20 JET		G044027	G760299	—	—	—	18-5186	—
20 JET		G760300	& UP	—	—	—	18-5186	—
22		1158546	1499331	18-5153	18-5206	18-5007	18-5178	—
25 KF9		377150	379008	18-5148	18-5169	18-5012	—	—
25 KG9		377150	379008	18-5148	18-5169	18-5012	—	—
25 MARK40		377150	379008	18-5148	18-5169	18-5012	—	—
25		5705532	6443972	—	—	—	18-5186 ①	18-5776
25	NUT	6443973	& UP	—	—	—	18-5186 ①	⑨
25	BULLET	6443973	& UP	—	—	—	18-5186	—
25		B238464	G044026	—	—	—	18-5186 ①	18-5777
25		G04027	G437999	—	—	—	18-5186	—
25		G438000	G760299	—	—	—	18-5186	—
25	COMM	G760300	& UP	—	—	—	18-5186	—
25	NONCOMM	G760300	& UP	—	—	—	18-5186	—
25		E268781	& UP	—	—	—	—	—
30	MK 30 55			—	18-5169	—	—	—
30		1271884	1448139	—	18-5169	—	—	—
30		G053314	G380074	—	—	—	—	—
30		G380075	G589999	—	—	—	—	—
30		G590000	T598999	—	—	—	—	—
30	Jet	C159200	G589999	—	—	—	18-5186 ①	18-5881
30	JET	G590000	T178499	—	—	—	—	—
35	350	1271884	1448139	18-5148	18-5169	18-5012	—	—
35	35A	1271884	1448139	—	18-5169	—	—	—
35		1571114	2874703	18-5140	18-5212	18-5008	—	—
35	NUT	6445653	B110788	—	—	—	18-5186 ①	⑩
35	BULLET	6445653	B110788	—	—	—	18-5186 ①	18-5778
35		B110789	& UP	—	—	—	18-5186	18-5778
40		831021	1279684	18-5148	18-5169	18-5012	—	—
40		1279685	1476509	—	18-5169	—	—	—
40		3336258	3859434	—	—	—	18-5186	—
40 (2 cyl.)		3859435	5823917	—	—	—	18-5186	18-5787
40 (2CYL)		3859435	5823917	—	—	—	—	—
40 (2 cyl.)		5823918	6443973	—	—	—	18-5186 ①	18-5776
40 (2CYL)		G053314	G380074	—	—	—	—	—
40 (2CYL)		G380075	G589999	—	—	—	—	—
40 (2CYL)		G590000	& UP	—	—	—	—	—
40 (3CYL)		G531301	T999999	—	—	—	—	—
40 LIGHT		N000513	& UP	—	—	—	—	—
40XR	LIGHTING	N000513	& UP	—	—	—	—	—
40 (4 cyl.)		C159200	& UP	—	—	—	18-5186 ③	18-5881
40	JET	T178500	& UP	—	—	—	—	—
45		1139538	& UP	18-5148	18-5169	18-5012	—	—
45		1476510	1531958	—	18-5169	—	—	—
45/50 (4 cyl.)		5531630	& UP	—	—	—	18-5186 ③	18-5881
45 (3CYL)	JET	G290584	G589999	—	—	—	18-5186	—

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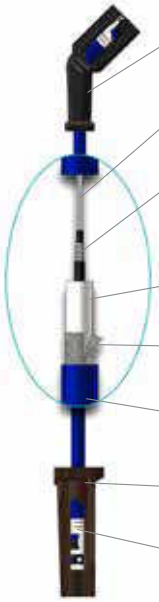
HP	Model	Beginning Serial No	Ending Serial No	Contact Set	Condenser	Tune-Up Kit	Coil	Switch Box
45 JET		G760300	T178499	—	—	—	18-5180	—
45 FOUR STROKE		G231123	T178499				18-5180	—
50		1421113	2305100	—	18-5169	—	—	—
50		1770179	2116317	—	18-5169	—	—	—
50	⑥	2116318	2305100	—	18-5169	—	—	—
50		2305101	2858813	—	—	—	—	—
50 (4CYL)		2858814	4140999	—	—	—	—	—
50 (4CYL)		4141000	4357639	—	—	—	—	—
50 (4CYL)		4357640	5193258	—	—	—	—	—
50 (4CYL)		5193259	5531629	—	—	—	18-5186	18-5881
50 (4CYL)		5531630	& UP	—	—	—	18-5186	18-5881
50 4-stroke & Bigfoot		G231123	T178499	—	—	—	18-5180	—
50/60 (3 cyl.)		6428681	D000749	—	—	—	18-5186 ②	18-5775
50/55/60 (3 cyl.)		D000750	G589999	—	—	—	18-5186 ②	18-5791
50 (3CYL)		G590000	T999999	—	—	—	—	—
55 (3CYL)		D000750	G589999	—	—	—	18-5186	
55 (3CYL)		G590000	G760299	—	—	—	—	—
55 (3CYL)		G760300	& UP	—	—	—	—	—
60 MK75		1072997	& UP	—	—	—	—	—
60 (6CYL)		1303411	1542744	—	—	—	—	—
60 (3CYL)		6428681	D000749	—	—	—	18-5186	18-5775
60 (3CYL)		D000750	G589999	—	—	—	18-5186	—
60 (3CYL)		G590000	G760299	—	—	—	—	—
60 (3CYL)		G760300	& UP	—	—	—	—	—
65 (4CYL)		1542745	2309310	—	18-5169	—	—	—
65 (4CYL)	650	2309311	2803561	—	—	—	—	—
65 (4CYL)	650E	2309311	2803561	—	—	—	—	—
65 (4CYL)		2803562	2874263	—	—	—	—	—
65 (4CYL)		2997339	3293183	—	—	—	—	—
65 (3CYL)	3 3/8 COIL	3293184	3525440	—	—	—	—	—
65 (3CYL)	2 7/8 COIL	3293184	3525440	—	—	—	—	—
65 (3CYL)		4382057	4571651	—	—	—	—	18-5775
65 (3CYL)		3547987	4382056	—	—	—	—	—
65 JET		G438000	& UP	—	—	—	—	—
65 jet		D283222	G437999	—	—	—	18-5186	—
70	MK75,78	1110600	& UP	—	—	—	18-5433	—
70 (6CYL)		1296411	1566239	—	—	—	18-5433	—
Merc 70		4571652	5128279	—	—	—	—	18-5775
Mariner70		5128280	& UP	—	—	—	18-5186 ②	18-5775
70		1296411	1566239	—	—	—	18-5433 ①	—
70		5579016	6428680	—	—	—	18-5186 ②	18-5775
70/75 (3 cyl.)		C272000	D283221	—	—	—	18-5186 ②	18-5775
75 (3 cyl)		D283222	G437999	—	—	—	—	18-5790
75 (4 cyl.)		6432901	& UP	—	—	—	18-5186 ③	18-5881
75 (3CYL)		C222000	D283221	—	—	—	18-5186	18-5775
75 (3CYL)		D283222	G437999	—	—	—	18-5186	—
75 (3CYL)		G438000	& UP	—	—	—	—	—
75 (3CYL)	OPTIMAX	T801000	& UP	—	—	—	—	—
80		1335465	1566239	—	—	—	18-5433 ①	—
Mariner 80 (4cyl.)		5144547	& UP	—	—	—	18-5186 ③	—
Merc 80 (4cyl.)		5582562	6432900	—	—	—	18-5186 ③	—
80		2559001	3493912	—	—	—	—	—
80 (4 cyl.)		4831999	5141096	—	—	—	—	18-5881
80 (4 cyl.)		5141097	6432900	—	—	—	18-5186	18-5881
80 (3 cyl.)		A996142	& UP	—	—	—	18-5186 ②	18-5775
80 Jet		D283222	G437999	—	—	—	—	18-5881
80JET		G438000	& UP	—	—	—	—	—
85 (6cyl)		1460999	1766823	—	—	—	18-5433 ①	—
85 (4cyl)		3493913	3865694	—	—	—	—	—
85 (4cyl)		3865695	4366801	—	—	—	—	—
85 (4 cyl.)		4366802	4831998	—	—	—	—	18-5881
90		1766824	1869775	—	—	—	18-5433 ①	—
90		4845301	5299505	—	—	—	—	—
90 (6 cyl.)		5299506	& UP	—	—	—	18-5186 ④	18-5775 ①
90 (3 cyl.)		A996142	D283221	—	—	—	18-5186 ②	18-5775
90 (3 cyl.)		D283222	G437999	—	—	—	18-5186	18-5790
90 (Powerhead)	Sport Jet	E023150	E095087	—	—	—	18-5775	—
90 (3CYL)		G438000	& UP	—	—	—	—	—
90 OPTIMAX		T801000	& UP	—	—	—	—	—
95		1869776	1935100	—	—	—	18-5433 ①	—
95		1935101	2318585	—	—	—	—	—
100 (6 cyl.)		1464949	2318585	—	—	—	18-5433 ①	—
100 (6CYL)		2318586	2536018	—	—	—	—	—
100 (6CYL)		2399698	2641854	—	—	—	—	—
100 (6CYL)		2641855	3253111	—	—	—	—	—
100 (4 cyl.)		B209468	G437999	—	—	—	18-5186 ③	18-5881
100 (4CYL)		G438000	& UP	—	—	—	—	—
105 Jet		D082000	G303045	—	—	—	18-5186 ④	18-5775 ①
110		1870204	2314955	—	—	—	18-5433 ①	—
115 (6CYL)		5314656	& UP	—	—	—	18-5186 ④	18-5775 ①
115 (6CYL)		2836019	2928720	—	—	—	—	—
115 (6CYL)		2928721	4112634	—	—	—	—	—
115 (6CYL)		4112635	5314655	—	—	—	—	—
115 (6CYL)		5314656	& UP	—	—	—	18-5186	—
115 (4CYL)		B209468	6437999	—	—	—	18-5186 ③	—
115 (4CYL)		G438000	& UP	—	—	—	—	—
115 (3CYL)	OPTIMAX	T801000	& UP	—	—	—	—	—
115 (3CYL)	PRO XS	B751825	& UP	—	—	—	—	—
115 (3CYL)		C100000	G437999	—	—	—	—	18-5881
125 (4CYL)		D283222	G437999	—	—	—	18-5186	18-5881
125 (6CYL)		2314956	2839368	—	—	—	—	—
125 (6CYL)		2400058	2641854	—	—	—	—	—
125 (6CYL)		2641855	3253111	—	—	—	—	—
125 (4CYL)		G438000	& UP	—	—	—	—	—
125 (3CYL)	OPTIMAX	B736885	& UP	—	—	—	—	—

① Two Required ② Three Required ③ Four Required ④ Six Required ⑤ Phelon Magneto only ⑥ Manual start only
⑦ Bendix Scintilla Magneto Only ⑧ Except "Gnat" N/A Not Applicable
⑨ For Switch Box with Standard Nut Connections Uses 18-5776 – For Switch Box with Bullet Connections Uses 18-5777
⑩ For Switch Box with Standard Nut Connections Uses 18-5776 – For Switch Box with Bullet Connections Uses 18-5778

HP	Model	Beginning Serial No	Ending Serial No	Contact Set	Condenser	Tune-Up Kit	Coil	Switch Box
135		2839369	3293233	—	—	—	—	—
V-135		A904646	& UP	—	—	—	18-5186 ④	18-5775 ①
140		3293234	3502805	—	—	—	—	—
140		4865678	5327662	—	—	—	—	—
140		5327663	& UP	—	—	—	18-5186 ④	18-5775 ①
140 Jet		D082000	G960499	—	—	—	18-5186 ④	18-5775 ①
150		3502806	4865677	—	—	—	—	—
150 XS		4868648	5327662	—	—	—	—	—
150	V135	A904646	G960499	—	—	—	18-5186	18-5775
150	V135	G960500	T178499	—	—	—	—	—
V-150	ORGCOIL	4868998	A904645	—	—	—	—	18-5775 ①
V-150	BLUCOIL	4868998	A904645	—	—	—	18-5186	
V-150		5129480	G960499	—	—	—	18-5186 ④	18-5775 ①
V-150 XR2		6616991	A904645	—	—	—	18-5186 ④	18-5775 ①
V-150 XR4		B242885	D819999	—	—	—	18-5186 ④	18-5775 ①
V-150		G960500	& UP	—	—	—	—	—
V-150 XR6		D082000	T408999	—	—	—	—	— ①
V-150	EFI	T409000	& UP	—	—	—	—	—
V-150	DFI	G590000	B490865	—	—	—	18-5187	—
V-150	DFI	B490866	& UP	—	—	—	—	—
V-150	PRO XS	B690542	& UP	—	—	—	—	—
V-175		4301235	5180108	—	—	—	—	18-5775 ①
V-175,EFI, XR1		5180109	G960499	—	—	—	18-5186 ④	18-5775 ①
V-175 EFI		D000750	G960499	—	—	—	18-5186	—
V-175 EFI		G960500	T408999	—	—	—	—	—
V-175 EFI		T409000	T800999	—	—	—	—	—
V-175 DFI		T178500	B490865	—	—	—	18-5187	—
V-175 DFI		B490866	& UP	—	—	—	—	—
V-175 PRO		B516339	& UP	—	—	—	—	—
V-200	ORGCOIL	4839034	5363917	—	—	—	—	— ①
v-200	BLUCOIL	4839034	5363917	—	—	—	—	—
V-200, XR1		5363918	G960499	—	—	—	18-5186 ④	18-5775 ①
v-200		G960500	& UP	—	—	—	—	—
V-200 EFI		C100861	G960499	—	—	—	18-5186	—
V-200 EFI		G303046	T408999	—	—	—	—	—
V-200 EFI	2.5L	T409000	& UP	—	—	—	—	—
V-200 EFI	3.0L	T750164	& UP	—	—	—	—	—
V-200 DFI		G386496	G589999	—	—	—	18-5183	—
V-200 DFI		G590000	B504988	—	—	—	18-5187	—
V-200 DFI		B504989	& UP	—	—	—	—	—
V-200 PRO		B504989	& UP	—	—	—	—	—
V-220		B117316	& UP	—	—	—	18-5186 ④	18-5775 ①
V-225	2.4L	5628028	& UP	—	—	—	18-5186 ④	18-5775 ①
V-225	3.0L	D280813	G303045	—	—	—	—	—
V-225	3.0L	G303046	T408999	—	—	—	—	—
V-225	3.0L	G245605	G303045	—	—	—	—	—
V-225	3.0L	G303046	T408999	—	—	—	—	—
V-225 EFI	3.0L	G129222	G303045	—	—	—	—	—
V-225 EFI	3.0L	G303046	T408999	—	—	—	—	—
V-225 EFI	3.0L	T409000	& UP	—	—	—	—	—
V-225 DFI		G590000	B504988	—	—	—	18-5187	—
V-225		B504989	& UP	—	—	—	—	—
V-225 PRO		B104549	B426650	—	—	—	18-5187	—
V-225 PRO		B426561	& UP	—	—	—	—	—
V-250 EFI	3.0L	G129222	T408999	—	—	—	—	—
V-250 EFI	3.0L	T409000	& UP	—	—	—	—	—
V-250	3.4L	C101891	& UP	—	—	—	18-5186	—
V-250 DFI		B528615	& UP	—	—	—	—	—
V-250 PRO		B426561	& UP	—	—	—	—	—
V-275	3.4L	C101891	& UP	—	—	—	18-5186	—
V-300	3.4L	5611648	& UP	—	—	—	18-5186	—

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⑦ Bendix Scintilla Magneto Only ⑧ Except "Gnat" N/A Not Applicable
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PREMIUM MARINE SPARK PLUG WIRE LEADS



Moisture-proof, molded distributor insulators

High-quality conductive center carrier reinforcement ensures conductor integrity

Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)

High tensil strength membrane for added durability & heat resistance

Innovative nylon reinforcing tape for added strength and durability

8mm high tear strength silicone jacket protects conductor up to 500° F

High-temperature, pre-greased silicone insulators

Posi-lock stainless steel terminals resist corrosion

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.





Part #	OEM #	Description
18-8819-1	—	7" Spark Plug Wire (8mm)
18-5228-1		
18-5228-1D③	84-813715A1	9" Spark Plug Wire (8mm)
★ **18-5227-1**		
18-5227-1D②③	84-813715A1	9" Spark Plug Wire (7mm)
18-5229-9-1①②	—	22" Spark Plug Wire (7mm)
18-5230-9-1①②	—	10" Spark Plug Wire (7mm)

★ Metallic core wire ① PKG. OF 5 ② 7mm copper core wire
③ Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5225
SPARK PLUG WIRE KIT
Replaces:
Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon



18-5511
WIRING HARNESS
Replaces: 84-822253A20, 45876-20, 84-822253T20

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector



18-5752
UNIVERSAL
SPARK PLUG BOOT
8mm



18-28080
WIRE SET
Replaces: 84-821945A56
Fits: 225(3.0L Carb) and 225/250(3.0L EFI) (G303045 & Below)



18-28081
WIRE SET
Replaces: 84-813706A56
Fits: 225(3.0L Carb) and 225/250(3.0L EFI) w/CDM Modules (G303045 & Up)



18-28082
WIRE SET
Replaces: 84-813715A8
Fits: 100, 115, 125 & 80 Jet(4 cyl) (G301751 & Up)



18-28083
PLUG WIRE
Replaces: 84-881908T (1 WIRE)
Fits: Mercury V6 EFI/DFI/DTS



18-28084
PLUG WIRE SET
Replaces: 84-881908T
(3 WIRES)
Fits: Mercury 30-40 EFI 4-stroke(3 cyl)



18-28085
PLUG WIRE SET
Replaces: 84-881908T
(4 WIRES)
Fits: Mercury 40-6- EFI 4-stroke (4cyl)



18-28086
PLUG WIRE SET
Replaces: 84-881908T
(6 WIRES)
Fits: Mercury V6 EFI/DFI/DTS



MP41000
IGNITION SWITCH
Push to Choke — 3 Position — 6 Terminal
Replaces: 87-88107, 87-88107A5
See ELECTRICAL PRODUCTS - Ignition Switches section for wiring diagram.



MP41070-2
IGNITION SWITCH
Push to Choke — 3 Position — 6 Wire Sealed Polyester
Replaces: 87-17009A2



MP51090 (Display Pkg.)
MP51092
IGNITION SWITCH
3 Position Magneto – OFF- RUN-START PUSH to Choke
Replaces: 87-17009A5



MP52000 (Display Pkg.)
MP52002
IGNITION SWITCH
3 Position Magneto – OFF- RUN-START PUSH to Choke – 8 Wire
Replaces: 87-88107A5



18-6751
MANUAL RELEASE VALVE
Replaces: 893929A01, 813442A2, 813442A1, 811618A1, 811618, 812843A1, 99660A1
Fits: Most 2 & 4 Stroke Outboards with Integral tilt and trim



18-6771
TILT/TRIM RESERVOIR
Replaces: 18525A1

① Priced per package



18-6778
TILT/TRIM RESERVOIR
Replaces: 88316A1
For: Motors with 4 screw attachments

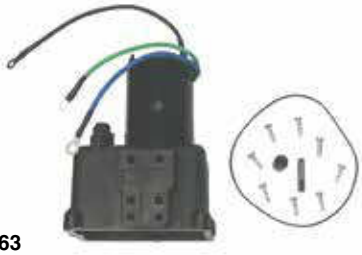
(2 Wire w/ Relays)



18-6273-1
TILT/TRIM MOTOR
High Performance Cartridge Pump
w/Replaceable Motor
Replaces: 99186, 99186-1, 99186-T
Fits : 35-220 HP (1985-93) Mercury/Mariner Outboards
w/ Design I, 3 Ram, 3 Wire Tilt/Trim Units w/ Side Fill Reservoir. Integral Trim/Tilt System
Uses relay **18-5737**



18-6757
TILT/TRIM MOTOR
Fits: Mercury 35-220 HP (1985-92) w/ Design I, 3-Ram Side Fill Integral Trim/Tilt System w/ Square Style Eaton Motor and 18-6273-1 Tilt/Trim Motor Pump Assy
Uses wire harness **18-6823**



18-6763
TILT/TRIM MOTOR
Replaces: 92975A28, A32
To 1984 for Most Mercury Outboards
(Motor and Reservoir Only)



18-6765
TILT/TRIM ASSEMBLY
Replaces: 823653A5, 92459A4, 823653A9
Fits:250,275 HP & V-3.4L, Serial No.5611648-UP
(Motor Only)
Replaces: 17649A02



18-6773
TRIM MOTOR
Replaces: 828708, 878265A4
For most late model Mercury/Mariner 1996 & UP (135,150, XR6 Mag III, 175, 200, 225, 250 HP — 105 - 140 HP Jet)

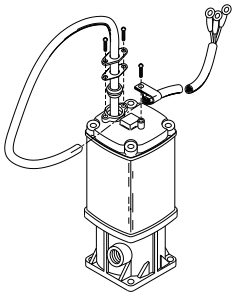


18-6774
TRIM MOTOR
Replaces: 811628, 828708A1, 878265A6
High-performance cartridge, replaceable motor. Design II, Ram 3, 2 wire, tilt/trim units. Squared style Eaton
Uses wire harness **18-6823**

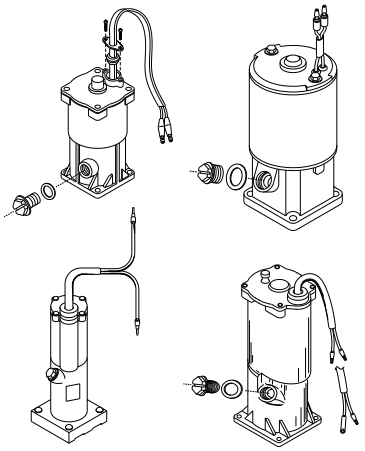
18-6775
TILT/TRIM MOTOR
Reference OE reservoir 811673 1
Contains: All parts necessary, a new 3-wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware.
Yellow fill plug.
For:

Models		Models	
65	Jet	100	4-Cyl.
75	3-Cyl.	115	4-Cyl.
80	Jet	125	4-Cyl.
90	3-Cyl.		





If you have this 3-wire single ram system, use **18-6775**





If you have any of the 2-wire single systems, use **18-6777**

18-6777
TILT/TRIM MOTOR
Replaces: 818903A1, 819762A4-A7, 819479A1, 819480A1, 81977A8-A9, 822870A1, 830250A3-T3, 832021A1-T4-A2-T2, 855654A1-T2, 19217A1-A5, 854472A2, A3, A4
Contains: All parts necessary, a new 2- wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware. Yellow fill plug. Square base O-ring.

For:

Models		Models	
30	Jet	60	3-Cyl., Bigfoot
30	4-Stroke	65	Jet
35		75	3-Cyl.
40	2, 3, 4-Cyl.	75	4-Stroke
40	4-Stroke, Bigfoot	80	Jet
45	4-Stroke, Bigfoot, Bodensee	90	3-Cyl.
		90	4-Stroke
50	3-Cyl.	100	4-Cyl.
50	4-Stroke, Bigfoot	115	4-Cyl.
55	3-Cyl.	125	4-Cyl.



18-6448
ELECTRIC START CONVERSION KIT
Fits: Mecury 30 HP



18-6274
TILT/TRIM MOTOR
Replaces: 14336A20, 865380A13
Low pressure / high flow



BATTERY CABLES
Gauge Cable with soldered lug terminals on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1



18-9800
COMPRESSION TESTER
Perfect for hard to reach bottom spark plug holes on older Mercury models.



18-9801
MULTI METER/DVA TESTER
Replaces: 91-99750A1
A must for testing Mercury ignition systems.



18-9802
TIMING LIGHT
Replaces: 91-99379
Self-powered accurate up to 10,000 RPM's.



18-5863
STATOR
Replaces: 86617A17
For: 15-25 HP



18-5864
STATOR
Replaces: 86617A20
For: 6-25 HP



18-5865
STATOR
Replaces: 398-5704A7
For: 50-70 HP



18-5866
STATOR
Replaces: 76314A3
For: 45-50 4 cyl.



18-5867
STATOR
Replaces: 398-9873A4
For: 135-200 V-6



18-5870
STATOR
Replaces: 398-832075A4-A21
For: 30-125 HP
Replacement for the 18-5873 & 18-5874 kits



18-5871
STATOR
Replaces: 398-5454A32
For: 135-300 V6



18-5873
STATOR KIT
Replaces: 398-832075A6
For: 100, 115, 125 HP
Includes **18-5870** stator

APPLICATION BEGINS ON PAGE 377



18-5874
STATOR KIT
Replaces: 398-832075A14, 398-832075A20
For: 30-50 HP
Includes **18-5870** stator



18-5876
STATOR
Replaces: 398-9610A19
For: 135 -200 HP



18-5854
STATOR
Replaces: 398-5454A17
*Note: Extra black lead goes to engine ground.



18-5856
STATOR
Replaces: 398-5255



18-5857
STATOR
Replaces: 398-5454A7



18-5859
STATOR
Replaces: 398-5454A26



18-5860
STATOR
Replaces: 398-5454A35



18-5795
TRIGGER ASSEMBLY
Replaces: 96455A11
For: 90-220 HP 1979-92, 135-220 HP 1993-97



18-5796
TRIGGER ASSEMBLY
Replaces: 96455A15
For: 6 cyl.



18-5797
TRIGGER ASSEMBLY
Replaces: 96455A8
For: 3 cyl.



18-5798
TRIGGER ASSEMBLY
Replaces: 96455A9
For: 6 cyl.

APPLICATION ON NEXT PAGE

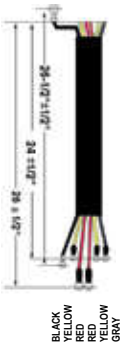
STATOR & TRIGGER APPLICATIONS

HP	Beg. S/N	End S/N	Trigger	Stator
6	A197112	G760299	—	18-5864
7.5	2810637	3274632	—	18-5855
8	A197112	G760299	—	18-5864
9.8	2798057	3263262	—	18-5855
9.9	A197112	G760299	—	18-5864
XR10,10 MAG & SEA PRO	D038000	G760299	—	18-5864
15	A197112	G760299	—	18-5864
15 SEA PRO, SUPER 15	G044365	G437999	—	18-5863
15 SEA PRO, SUPER 15	G438000	G760299	—	18-5864
18	5837437	6443972	—	18-5864
18XD	6443973	B238463	—	18-5864
20	2827677	3226957	—	18-5855
20	6443973	G044026	—	18-5864
20, 20 JET	G044027	G437999	—	18-5863
20, 20 JET	G438000	G760299	—	18-5864
20XD	6443973	B238463	—	18-5864
25	5705532	6443972	—	18-5864
25, 25 SEA PRO & MARATHON	B238464	G044026		18-5864
25, 25 SEA PRO & MARATHON	G044027	G437999	—	18-5863
25, 25 SEA PRO & MARATHON	G438000	G760299	—	18-5864
25XD	5705532	G044026	—	18-5864
30 2 cyl electric models	G055314	& UP	—	18-5870 **
30 JET 3 cyl electric models	G590000	T408999	—	18-5870 **
30 Jet 4 cyl electric models	C159200	D055047		18-5874 **
35 2 cyl	6445653	B110788		18-5864
40 2 cyl	3859435	5823917	—	18-5856 ①
40 2 cyl electric start	G055314	& UP	—	18-5870 **
40 3 cyl electric start	G531301	& UP	—	18-5870 **
40 3 cyl electric start (Belgium)	9973100	& UP	—	18-5874 **
40 4 cyl electric start	C159200	D055047		18-5874
40 JET electric start	T178500	& UP	—	18-5874 **
45 4 cyl manual start only	5531630	B110788	—	18-5866
45 4 cyl electric models	5531630	& UP		18-5870
45 JET electric models	G590000	T129554	—	18-5874 **
50 4 cyl manual start only	4357640	& UP	—	18-5866
50 4 cyl electric models	4357640	& UP		18-5870
50 3 cyl	6428681	D000749	18-5797	18-5865
50, 55 3 cyl electric start	G590000	& UP	—	18-5870 **
50 3 cyl electric models (Belgium)	9973100	& UP	—	18-5870 **
55 3 cyl electric models	D000750	G589999	—	18-5870 **
55 3 cyl electric models (Belgium)	9741042	9973088	—	18-5870 **
60 3 cyl	6428681	D000749	18-5797	18-5865
60 3 cyl electric models	G590000	& UP	—	18-5870 **
60 3 cyl electric models (Belgium)	9973100	& UP	—	18-5870 **
60 3 cyl Bigfoot	G590000	G760299	—	18-5874 **
65 (650) 3 cyl	4382057	4571651		18-5865
70 3 cyl	4571652	A996141	18-5797	18-5865
75 4 cyl	6432901	& UP	—	18-5859
75 3 cyl electric models	G438000	& UP	—	18-5870
80 (80, 800) 4 cyl	4831999	6432900		18-5859
80 JET	G438000	& UP	—	18-5870 **
85 (850) 4 cyl	4366802	4831998		18-5859
90 6 cyl	5299506	& UP	18-5798	18-5854
90 3 cyl electric models	G438000	& UP	—	18-5870
90 3 cyl (Belgium) electric models	9927000	& UP	—	18-5870
100 4 cyl	G438000	& UP	—	18-5870 **
100 4 cyl	9927000	& UP	—	18-5870 **
100 4 cyl with voltage reg.	B209468	G437999	—	18-5873 **
100 4 cyl with voltage reg. (Belgium)	9523024	9926999	—	18-5873 **
105 JET	D082000	G960499	18-5798	18-5876
115 6 cyl	5314656	& UP	18-5798	18-5854
115 4 cyl electric models	G438000	& UP	—	18-5870 **
115 4 cyl electric models (Belgium)	9927000	& UP	—	18-5870 **
115 4 cyl with voltage reg.	C10000	G437999	—	18-5873 **
115 4 cyl with voltage reg. (Belgium)	9559771	9926999	—	18-5873 **
125 4 cyl	G438000	& UP	—	18-5870 **
125 4 cyl (Belgium)	9927000	& UP	—	18-5870 **
125 4 cyl with voltage reg.	D283222	G437999	—	18-5873 **
125 4 cyl with voltage reg. (Belgium)	9793577	9926999	—	18-5873 **
V135	A904646	C100860	18-5798	18-5860 ②
V135	A904646	C100860	18-5798	18-5871
V135	C100861	C239552	18-5798	—
V135	C239553	D081999	18-5798	18-5860 ③
V135	C239553	D081999	18-5798	—
V135	C239553	D081999	18-5798	18-5867 ③⑥
V135	D082000	G960499	18-5798	18-5876
140	5327663	& UP	18-5798	18-5854
140 JET	UP TO	G760299	18-5798	18-5876
V150	4868998	A904645	18-5798	18-5857
V150	A904646	C100860	18-5798	18-5860 ②
V150	A904646	C100860	18-5798	18-5871
V150	C100861	C239552	18-5798	—
V150	C239553	D081999	18-5798	18-5860 ③
V150	C239553	D081999	18-5798	— †
V150	C239553	D081999	18-5798	18-5867 ③⑥
V150	D082000	G960499	18-5798	18-5876
V150 EFI	D082000	G960499	18-5798	18-5876
V150 XRI EFI	D082000	G303045	18-5798	18-5876
150 XR-4	B242885	C100860	18-5798	18-5860
150 XR-4	C100861	C239552	18-5798	—
150 XR-4	C239553	D081999	18-5798	18-5860 ③
150 XR-4	C239553	D081999	18-5798	— †
150 XR-4	C239553	D081999	18-5798	18-5867 ③⑥
150 XR-4, MAG II	C239553	D081999	18-5798	—
150 XR-4, MAG II	C239553	D081999	18-5798	18-5867 ③⑥
150 XR-6, MAG III	D082000	G960499	18-5798	18-5876
V175	4301235	6618750	18-5798	18-5857
V175	6618751	C100860	18-5798	18-5871 ④
V175	6618751	C100860	18-5798	18-5857 ④
V175	6618751	C100860	18-5798	18-5860 ⑤
V175	C100861	C239552	18-5798	—
V175	C239553	D081999	18-5798	18-5860 ③
V175	C239553	D081999	18-5798	18-5867 ③⑥
V175	C239553	D081999	18-5798	— †
V175	D082000	G960499	18-5798	18-5876
V175 MAG, EFI	D000750	D081999	18-5798	—
V175 EFI	D303046	G960499	18-5798	18-5876
V175 XRI EFI	D000750	D081999	18-5798	—
V175 XRI EFI	D082000	G303045	18-5798	18-5876
V200	4839034	6625220	18-5798	18-5857 ④
V200	6618751	C100860	18-5798	18-5860 ⑤
V200	C100861	D081999	18-5798	18-5860 ③
V200	C100861	C291519	18-5798	— †
V200	C100861	C291519	18-5798	18-5867 ③⑥
V200	D082000	G960499	18-5798	18-5876
V200 EFI	C100861	OD081999	18-5798	—
V200 EFI	G303046	G960499	18-5798	18-5876
V200 XRI EFI	C291520	D081999	18-5798	— †
V200 XRI EFI	D082000	G960499	18-5798	18-5876
V220	B117316	& UP	18-5795	18-5860
V225	5628028	& UP	18-5798	18-5857
SPORTJET MODELS				
90	ALL W/RED STATOR		—	18-5870
95XR	ALL W/RED STATOR		—	18-5870
120XR	ALL W/RED STATOR		—	18-5870
175XR2	ALL		18-5796	—

① Electric start models only
② Stators with 5/8" laminations only
③ Applications with 16 amp Stator and non-louvered flywheel cover
④ Applications not using a voltage regulator
⑤ Stators with 5/8" laminations and used with 15 amp voltage regulator
⑥ Flywheel without screws
** May require the purchase of voltage regulator if not currently equipped
† Applications with clear 40 amp stator with louvered flywheel cover

All Voltage Regulators have built in capacitors that provide high voltage spike protection.





18-5741
VOLTAGE REGULATOR
Replaces: 815279A2, 815279-1
For: Mercury engines with 16 amp or 40 amp charging system model/years 1989-91



18-5743
VOLTAGE REGULATOR
Replaces: 815279-3, 815279-5, 883072T
For: Mercury engines with 16 amp or 40 amp charging system model/years 1992 to present
*Note: Black wire (not pictured) goes to engine ground.



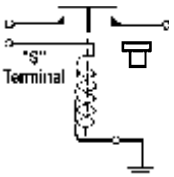
18-5732
VOLTAGE REGULATOR
Replaces: 893640T01
Fits: 30/40/50/60 EFI 4 Stroke



18-5707
RECTIFIER
Replaces: 62351A1, 62351A2, 816770, 816770T
All applications with square, 3 post rectifier



⑦**18-5802D** Display Package

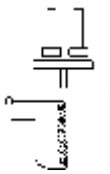


18-5802
SOLENOID
Replaces: 65057A1, 65057T1



①**18-5808D** Display Package

18-5808
SOLENOID
Replaces: 47886, 47886T



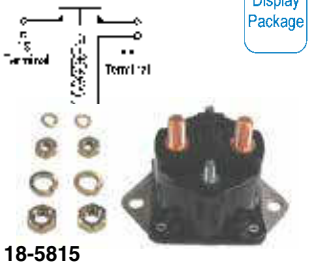


①**18-5810D** Display Package

18-5810
SOLENOID
Horizontal Post

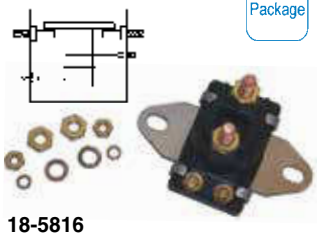


18-5811
STARTER SOLENOID
Replaces: Mercury 809463A1
For: PG260 Series Starters, (Verado 200-275 HP), (75/95 1.5L DFI), (115/135/150/175/200 2.5L DFI), (225 3.0L DFI)



①**18-5815D** Display Package

18-5815
SOLENOID
Replaces: 89-68258A4, 89-853654A1, 89-76545



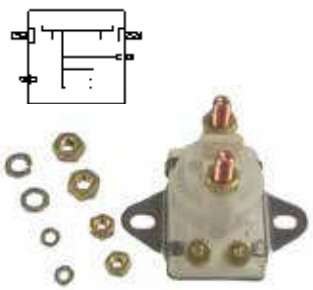
①**18-5816D** Display Package

18-5816
SOLENOID
Replaces: 89-96054, 89-96054T, 89-91975
Flat Bracket



①**18-5817D** Display Package

18-5817
SOLENOID
Replaces: 89-96158, 89-96158T
Vertical Post, Angled Braket



18-5818
SOLENOID
Replaces: 89-818864, 89-818864T



18-5819
SOLENOID
Replaces:
89-818997A1, 89-818997T1



18-5820
SOLENOID
Replaces: 89-818999A2, 89-825842A1, 89-850188T1



18-5821
STARTER SOLENOID
Replaces:
89-825096T, 825096T01
Fits: 9.9 4-Stroke(1999 & Up), 15 4-stroke (1999 & Up), 30 4-stroke(2002 & Up), 40/50/60 4-stroke(2001 & Up), 75/90 4-stroke(2000 & Up)

①**18-5822D** Display Package



18-5822
CHOKE SOLENOID
Replaces: 54293A13
Fits: 75 4cyl (1984 & Up),V150 (1978 & Up), V150 Magnum (1978-85), V150 Marathon (1978-85), V150 XR 2 (1978-85), V1500 (1978-85), V175 (1976-99), V1750 (1976-88), V200 (1978 & Up), V2000 (1978-88)

APPLICATION ON NEXT PAGE
① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5834
SOLENOID
Replaces: 89-817109A2
For : 75 HP (3 cyl .) S/N G127500 & UP

①**18-5836D** Display Package



18-5836
SOLENOID
Replaces: 25661, 256611, 25661T1



18-5729
POWER TRIM RELAY
Replaces: 87-18211
For : 35 (2 cyl.) (with Ram Trim) OC159200 & UP
60 (3 cyl.) (with Ram Trim) OB122920 - OD000749



18-5737
POWER TRIM RELAY
Replaces: 87-19761
For : 40 (4 cyl.) (with Relays) OC159200 & UP



18-5849
RELAY, SHROUDED, TRIM
Replaces: 882751A1, 828151A1, 828151, 882751A2
Fits: Power Trim Relay used on most 2-stroke and 4-stoke (non-Verado®) engines.



18-5850
RELAY, SHROUDED
Replaces: 882751A04
Fits: 135hp. - 350hp Verado (2005 - Current); 496Mag & 496HO (2004 - Current); 8.1HO (2004 - Current)



18-5851
RELAY, SHROUDED
Replaces: 865202T, 807057T, 807057



18-5852
RELAY, SHROUDED
Replaces: 821509T01, 821509, 853292
Fits: Four-Stroke: 45hp (0G231123-0G472132); 50hp. (0G231123-0T178499)

① Items ending in "D" are Display Packaged - Regular number is Non-Display

SOLENOID APPLICATION

HP	Beg. S/N	End. S/N	Starter Solenoid/Relay		Power Trim Relay
4-Stroke					
9.9 (4-Stroke)(323cc)	0G760300	0T979999	18-5821		—
15 (4-Stroke)(323cc)	0G760300	1B727495	18-5821		—
30 (4-Stroke) Carb	0G760300	& Up	—		18-5849
30 (4-Stroke) EFI	0T409000	1B226999	18-5821		18-5849
40 (4-Stroke)(3 cyl) Carb	0G760300	& Up	—		18-5849
40 (4-Stroke)(3 cyl) EFI	0T409000	& Up	18-5821		18-5849
40 (4-Stroke)(4 cyl) Carb	0T228405	0T598999	18-5821		18-5849
40 (4-Stroke)(4 cyl) EFI	0T409000	& Up	18-5821		18-5849
45 (4-Stroke) Bodensee	0G231123	0G472132	18-5821		18-5852
45 (4-Stroke) Bodensee	0G472133	0T178499	18-5821		18-5849
50 (4-Stroke)	0G231123	0T178499	18-5821		18-5852
50 (4-Stroke)(4 cyl) Carb 996cc	0T178500	0T598999	18-5821		18-5849
50 (4-Stroke)(4 cyl) EFI 996cc	0T409000	& Up	18-5821		18-5849
60 (4-Stroke)(4 cyl) Carb 996cc	0T178500	0T598999	18-5821		18-5849
60 (4-Stroke)(4 cyl) EFI 996cc	0T409000	& Up	18-5821		18-5849
75 (4-Stroke) Carb 1596cc	0G960500	1B226999	18-5821		—
75 (4-Stroke) EFI 1596cc	1B366823	& Up	18-5834		—
90 (4-Stroke) Carb 1596cc	0G960500	1B226999	18-5821		—
90 (4-Stroke) EFI 1731cc	1B366823	& Up	18-5821		—
115 (4-Stroke) EFI w/ 2 relay trim	0T178500	0T800999	—		18-5849
115 (4-Stroke) EFI 1731cc	0T809000	1B366822	—		18-5849
115 (4-Stroke) EFI 1731cc	1B366823	& Up	18-5821		—
135 (4-Stroke) Verado	1B227000	& Up	18-5850		18-5850
150 (4-Stroke) Verado	1B227000	& Up	18-5850		18-5850
175 (4-Stroke) Verado	1B227000	& Up	18-5850		18-5850
200 (4-Stroke)(4 cyl) Verado	1B517159	& Up	18-5850		18-5850
200 (4-Stroke)(6 cyl) Verado	0T980000	& Up	18-5850		18-5850
225 (4-Stroke)(6 cyl) Verado	0T980000	& Up	18-5850		18-5850
250 (4-Stroke)(6 cyl) Verado	0T980000	& Up	18-5850		18-5850
275 (4-Stroke)(6 cyl) Verado	0T980000	& Up	18-5850		18-5850
300 (4-Stroke)(6 cyl) Verado	1B517434	& Up	18-5850		18-5850
350 (4-Stroke)(6 cyl) Verado	1B716557	& Up	18-5850		18-5850
2-Stroke					
HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
6/8/9.9	A197112	OD280999	18-5816	—	—
15	A197112	OD280999	18-5816	—	—
18	5837437	& UP	18-5816	—	—
20	4709593	6443972	18-5815	—	—
20	6443973	0G044026	18-5816	—	—
25	5705532	G044026	18-5816	—	—
30 (2 cyl) 644cc	G053314	& UP	—	—	18-5849
30 JET non-handle	C159200	G589999	18-5816	—	—
35 2 cyl (w/ 3 Ram Trim)	6445653	C159199	18-5817	18-5817	—

① Use 18-5817 for applications with circuit breaker and fuse.
② For units with 8-32, 1\4-20 terminals.
③ For units with 10-32, 5\16-18 terminals.
④ Use 18-5818 if off white solenoid is needed.
⑤ For design II applications use 18-5820.
⑥ w/rubber bushing solenoid

SOLENOID APPLICATION

HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
35 2 cyl (w/ 1 Ram Trim)	C159200	& UP	18-5817	—	18-5729
40 2 cyl	2874704	5556229	18-5836	—	—
40 2 cyl	5556230	5823917	18-5815	—	—
40 2 cyl	5823918	G053313	18-5817	—	—
40	G053314	& UP	18-5816 ⑤	—	—
40 4 Cyl.(w/solenoids)	C159200	& UP	18-5816	18-5820	—
40 4 Cyl.(w/relays)	C159200	& UP	18-5816	—	18-5737
45 4 Cyl.(w/o circuit breaker)	5531630	6146848	18-5815	18-5815	—
45 4 Cyl.(w/circuit breaker)	5531630	6146848	18-5815	18-5817	—
45 4 Cyl.(w/o circuit breaker)	6146849	B110788	18-5817	18-5815 ①	—
45 4 Cyl.(w/circuit breaker)	6146849	B110788	18-5817	18-5817	—
45 4 Cyl.	B110789	& UP	18-5817	18-5817	—
45 JET (w/flush mount solenoid)	D000750	G290584	18-5816	—	—
45 JET	G290585	G589999	18-5820	—	—
50	3008819	4140999	18-5836	—	—
50	4141000	5531629	18-5815	—	—
50 4 Cyl.(w/circuit breaker)	5531630	6146848	18-5815	18-5815 ①	—
50 4 Cyl.(w/circuit breaker)	5531630	6146848	18-5815	18-5817	—
50 4 Cyl.(w/o circuit breaker)	6146849	& UP	18-5817	18-5815 ①	—
50 4 Cyl.(w/circuit breaker)	6146849	& UP	18-5817	18-5817	—
50 3 Cyl.	6428681	B122929	18-5816	18-5817	—
50 3 Cyl. (w/ 3 Ram Trim)	B122930	C160935	18-5817	18-5817	—
50 3 Cyl. (w/ 1 Ram Trim)	B122930	D000749	18-5817	—	18-5729
50 3 Cyl.	D000750	G290584	18-5816	—	18-5849
50 3 cyl	G290585	G589999	18-5820	—	18-5849
50 3 cyl	G590000	& UP	—	—	18-5849
55 3 Cyl.	D000750	G290584	18-5816 ⑤	—	18-5849
55 3 Cyl.	G290585	G589999	18-5820	—	18-5849
60 3 Cyl.	6428681	B122929	18-5816	18-5817	—
60 3 Cyl. (w/solenoids)	B122930	D000749	18-5817	18-5817	—
60 3 Cyl. (w/relays)	B122930	D000749	18-5817	—	18-5729
60 3 Cyl.	D000750	G290584	18-5816 ⑤	—	18-5849
60 3 Cyl.	G290585	G589999	18-5820	—	18-5849
65 4 Cyl.	2446775	3293183	18-5836	—	—
65 3 Cyl.	3547987	4571651	18-5815	—	—
65 JET	G127500	& UP	18-5834	—	—
70 3 Cyl.	4571652	5579016	18-5815	—	—
70 3 Cyl.	5579017	6104369	18-5815	18-5815 ①	—
70 3 Cyl.	6104370	6428680	18-5816	18-5815 ①	—
70 3 Cyl.	A996147	& UP	18-5817	18-5817	—
75 4 Cyl.	6432901	& UP	18-5816	18-5817	—
75 3 cyl w/ 1 Ram Trim	C222000	D252460	—	—	18-5849
75 3 Cyl.	D252461	G127499	18-5817	18-5819	—
75 3 Cyl.	G127500	G360002	18-5834	18-5819	—
75 3 Cyl.	G360003	& UP	18-5834	—	18-5849
75 Optimax 3 cyl (1.5L)	T801000	& UP	18-5834	—	18-5849
80	2559001	3493912	18-5836	—	—
80 4 Cyl.	4831999	5582561	18-5815	—	—
80 4 Cyl.	5582562	6030903	18-5815	18-5815 ①	—
80 4 Cyl.	6030904	6432900	18-5816	18-5815 ①	—
80 3 Cyl.	A996142	& UP	18-5817	18-5817	—
80 JET 4 cyl	D283222	& UP	18-5834	—	—
80 JET 3 cyl	B586067	& UP	18-5834	—	18-5849
85 4 Cyl.	3493913	3865694	18-5836	—	—
85 4 Cyl.	3865695	4831998	18-5815	—	—
90	4845301	5299505	18-5815	18-5815	—
90	5299506	6026608	18-5815	18-5815 ①	—
90	6026609	6436122	18-5816	18-5815 ①	—
90	6436123	& UP	18-5816	18-5817	—
90 3 Cyl.	A996142	C221999	18-5817	18-5817	—
90 3 Cyl. w/ 1 Ram Trim	C222000	D252460	—	—	18-5849
90 3 Cyl.	D252461	G127499	—	18-5819	—
90 3 Cyl.	G127500	G360002	18-5834	18-5819	—
90 3 Cyl.	G360003	& UP	18-5834	—	18-5849
90 Optimax 3 cyl (1.5L)	T801000	& UP	18-5834	—	18-5849
100 6 Cyl.	2318586	3253111	18-5836	—	—
100 4 Cyl. w/ 1 Ram Trim & 5/16-18 starter terminal	B209468	D252460	18-5834	—	18-5849
100 4 Cyl. w/ 3 Ram Trim & 5/16-18 starter terminal	B209468	D252460	18-5834	—	—
100 4 Cyl.	D252461	G359967	18-5834	18-5819	—
100 4 Cyl.	G359968	& UP	18-5834	—	18-5849
105 JET w/ flush mounted starter solenoid	D082000	G303045	18-5815	—	—
105 JET w/ rubber mounted starter solenoid	D082000	G303045	18-5834	—	—
105 JET	G303046	& UP	18-5834	—	—
110 6Cyl.	1870204	2314955	18-5836	—	—
115	2836019	4112634	18-5836	18-5836	—
115	4112635	5600966	18-5815	18-5815	—
115	5600967	6051525	18-5815	18-5815 ①	—
115	6051526	6436122	18-5816	18-5817 ①	—
115	6436123	& UP	18-5816	18-5817	—
115 4 Cyl. w/ 3 Ram Trim & 5/16-18 starter terminal	C100000	D252460	18-5834	—	—
115 4 Cyl. w/ 1 Ram Trim & 5/16-18 starter terminal	C100000	D252460	18-5834	—	18-5849
115 4 Cyl.	D252461	G359967	18-5834	18-5819	—
115 4 Cyl.	G359968	& UP	18-5834	—	18-5849
115 Optimax 3 cyl (1.5L)	T801000	& UP	18-5834	—	18-5849

① Use 18-5817 for applications with circuit breaker and fuse.
② For units with 8-32, 1\4-20 terminals.
③ For units with 10-32, 5\16-18 terminals.
④ Use 18-5818 if off white solenoid is needed.
⑤ For design II applications use 18-5820.
⑥ w/rubber bushing solenoid

SOLENOID APPLICATION

HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
115 Pro XS	B751825	& UP	18-5834	—	18-5849
125	2314956	3253111	18-5836	—	—
125 4 Cyl.	D283222	G359967	18-5834	18-5819	—
125 4 Cyl.	G359968	& UP	18-5834	—	18-5849
125 Optimax 3 cyl (1.5L)	B736885	& UP	18-5834	—	18-5849
135	2839369	3293233	18-5836	—	—
V135	A904646	C100860	18-5815 ③	18-5817	—
V135	A904646	C100860	18-5816 ②	18-5817	—
V135	C100861	C239552	18-5815	18-5817	—
V135	C239553	D081999	18-5815 ④	18-5817	—
V135 (w/flush mounted solenoid)	D082000	G201874	18-5815	18-5819	—
V135 (w/rubber bushing solenoid)	D082000	G201874	18-5834	18-5819	—
V135 (w/flush mounted solenoid)	G201875	G303045	18-5815	—	18-5849
V135 (w/rubber bushing solenoid)	G201875	G303045	18-5834	— —	18-5849
V135	G303046	& UP	18-5834	—	18-5849
V135 DFI	G590000	& UP	18-5834	—	18-5849
140	3293234	3502805	18-5836	18-5836	—
140	4865678	& UP	18-5815	18-5815	—
140 JET	G303046	T178499	18-5834	—	18-5849
150	3502806	4121434	18-5836	18-5836	—
150	4121435	4865677	18-5815	18-5836	—
150 XS	4868648	5327662	18-5815	18-5815	—
V150	4868998	6042945	18-5815	18-5817	—
V150	6042946	A904645	18-5816	18-5817	—
V150	A904646	C100860	18-5815 ③	18-5817	—
V150	A904646	C100860	18-5817 ②	18-5817	—
V150	C100861	C239552	18-5815	18-5817	—
V150	C239553	D081999	18-5815 ④	18-5817	—
V150, 150 EFI w/flush mounted solenoid	D082000	G201874	18-5815	18-5819	—
V150, 150EF w/rubber mount solenoid	D082000	G201874	18-5834	18-5819	—
V150, 150 EFI w/flush mounted solenoid	G201875	G303045	18-5815	—	18-5849
V150, 150EF w/rubber mount solenoid	G201875	G303045	18-5834	—	18-5849
V150, 150 EFI	G303046	& UP	18-5834	—	18-5849
V150 DFI	G590000	& UP	18-5834	—	18-5849
150 XR-4/Magnum II	B242885	C239552	18-5815	18-5817	—
150 XR-4/Magnum II w/standard color solenoid	C239553	D081999	18-5815	18-5817	—
150 XR-4/Magnum II w/off white color solenoid	C239553	D081999	18-5815	18-5818 ⑥	—
150 XR-6/Magnum III w/flush mounted solenoid	D082000	G201874	18-5815	18-5819	—
150 XR-6/Magnum III w/rubber mounted solenoid	D082000	G201874	18-5834	18-5819	—
150 XR-6/Magnum III	G201875	G303045	18-5815	—	—
150 XR-6/Magnum III w/flush mounted solenoid	G201875	G303045	18-5815	—	18-5849
150 XR-6/Magnum III w/rubber mounted solenoid	G201875	G303045	18-5834	—	18-5849
150 XR-6/Magnum III	G303046	& UP	18-5834	—	18-5849
V175	4301235	6618750	18-5815	18-5815	—
V175	6618751	C239552	18-5816 ②	18-5817	—
V175	6618751	C239552	18-5815 ③	18-5817	—
V175	C100861	C239552	18-5815	18-5817	—
V175	C239553	D081999	18-5815 ④	18-5817	—
V175, 175 EFI w/ flush mounted solenoid	D082000	G201874	18-5815	18-5819	—
V175, 175 EFI w/ rubber mounted solenoid	D082000	G201874	18-5834	18-5819	—
V175, 175 EFI w/ flush mounted solenoid	G201875	G303045	18-5815	—	18-5849
V175, 175 EFI w/ rubber mounted solenoid	G201875	G303045	18-5834	—	18-5849
V175, 175 EFI	G303046	& UP	18-5834	—	18-5849
V175 DFI	G590000	& UP	18-5834	—	18-5849
V175 Pro XS	B516339	& UP	18-5834	—	18-5849
V200	4839034	6073191	18-5815	18-5815	—
V200	6073192	6225220	18-5816	18-5817	—
V200	6625221	C100860	18-5816 ②	18-5817	—
V200	6625221	C100860	18-5815 ③	18-5817	—
V200	C100861	C291519	18-5815	18-5817	—
V200 (2.5L)	C291520	D081999	18-5815 ④	18-5817	—
V200 w/ flush mounted solenoid	D082000	G201874	18-5815	18-5819	—
V200 w/ rubber mounted solenoid	D082000	G201874	18-5834	18-5819	—
V200, 200 EFI (w/flush mounted solenoid)	D082000	G201874	18-5815	18-5819	—
V200, 200 EFI (w/rubber bushing solenoid)	D082000	G201874	18-5834	18-5819	—
V200, 200 EFI (w/flush mounted solenoid)	G201875	G303045	18-5815	—	18-5849
V200, 200 EFI (w/rubber bushing solenoid)	G201875	G303045	18-5834	—	18-5849
V200, 200 EFI	G303046	& UP	18-5834	—	18-5849
V200 DFI	G386496	& UP	18-5834	—	18-5849
V220 (Laser)	B117316	& UP	18-5815	18-5817	—
V225 2.4L	5628028	& UP	18-5815	18-5815	—
V225 3.0L	D280813	G129221	18-5834	18-5819	—
V225 3.0L	G129222	G303045	18-5834	18-5819	—
V225 3.0L	G129222	G303045	18-5834	—	18-5849
V225 3.0L	G303046	& UP	18-5834	—	18-5849
V225 DFI	G590000	& UP	18-5834	—	18-5849
V225 Sea Pro / Marathon	G245605	& UP	18-5834	—	18-5849
V225 Pro XS	B104549	& UP	18-5834	—	18-5849
V225/250 EFI	G129222	& UP	18-5834	—	18-5849
V250XB	G980600	& UP	18-5834	—	18-5849
V250 Pro XS	B426561	& UP	18-5834	—	18-5849
V250/275 (3.4L)	C101891	& UP	18-5815	18-5817	—
300 (3.4L)	5611648	& UP	18-5815	18-5817	—

① Use 18-5817 for applications with circuit breaker and fuse.
② For units with 8-32, 1\4-20 terminals.
③ For units with 10-32, 5\16-18 terminals.
④ Use 18-5818 if off white solenoid is needed.
⑤ For design II applications use 18-5820.
⑥ w/rubber bushing solenoid



18-5929
ALTERNATOR
Replaces: 892940T
All Verado's



18-6454
ALTERNATOR
Replaces: 875285T1, 881248T02, 889955T01
5S/I 50 amp Spool mount
Fits 2.5L



18-6455
ALTERNATOR
Replaces: 875286T, 875286A1, 881247A1
5S/I 50 amp
Fits 1.5L and 3.0L
For: 200 DFI, 200 DFI/DTS, 225 EFI, 225 EFI, Sea Pro, 225 DFI/DTS, 250 EFI



18-6840
ALTERNATOR
Replaces: 50-897755T, 897755T
Fits: 75-115HP EFI (4-Stroke)



SERPENTINE BELTS

18-18000
Replaces: 57-892318
For: 75 DFI (2005-06), 90 DFI (2005-06), 15 DFI (2004-06)

18-18100
Replaces: 57-828507Q4
For: 135 DFI (1998-Up), 150 DFI (1998-Up), 175 DFI (2001-Up)



SERPENTINE BELTS

18-15128
Replaces: 57-880566014
Fits: All Verados-135-275HP

18-15129
Replaces: 57-828507 1
Fits: 200 DFI (1997& Up), 225 DFI (1998 & Up)



18-6500
SERVICE END
ALTERNATOR HARNESS
Replaces: 84-881262A2
Fits: Optimax (1998-01) For: Delco Alternators

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION



18-5609
STARTER
Replaces: 50-86976
Fits: V200 (1978 & Up), V-2000 (1978-88), V225 (1980-81)



18-6435
STARTER
Replaces: 50-888161T, 50-884044T, 50-859377T, 50-893888T
Fits:40,50,60 HP 4 Stroke 4 Cyl, 0P094500 & UP:
50,60 HP EFI 4 Stroke 4 Cyl, 0P153500-UP

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ALL STARTERS ARE COUNTER CLOCKWISE ROTATION



18-6436
STARTER
Replaces: 50-859171T, 50-834749, 50-898265001
Fits:40HP Italy 4 Stroke 0G760300-UP: 45HP Bodensee 0G760300-UP: 50HP 4 Stroke 0G760300-UP: 50HP Bigfoot 4 Stroke 0G760300-UP



18-6437
STARTER
Replaces: 50-888151T, 50-830308T, 50-859169T, 50-893886T
Fits:25HP 4 Stroke 0G760300 & UP



18-6438
STARTER
Replaces: 50-888160T, 50-884045T, 50-859170T, 50-854636T, 50-893887T
Fits:30,40HP 3 Cyl 4 Stroke 0G760300 & UP



18-6425
STARTER
Replaces: 50-804312T1
For: 4 Stroke 75 HP, and 90HP except Verado



18-6440
STARTER
Replaces: 50-892339T, 50-853329T
Fits:90,V135,V150,V175,V200,2.5L DFI, 0T178500 & UP: 200,250HP,3.0L, 0T467442 & UP, and Inline 4 and 6 cyl. Verados. Models with solenoid operated bendix.



18-5601
STARTER
Replaces: 50-55601, 50-55601A2, 50-38890A1
Fits: 35-50 HP models



18-5602
STARTER
Replaces: 50-67341, 50-58788A3, 50-893891T, 50-44369A1
Fits: 35-40 HP, 2 cyl. & 50 HP, 4 cyl. models



18-5642
STARTER
Replaces: 50-66015, 50-66015T, 50-893891T, 50-44369A1
Fits: 50-90 HP models (1976-99), 10 Tooth Drive Gear

CE



18-6282
STARTER
Replaces: 50-8329972, 50-832997003
Fits: Mercury V6 Jet (1996 and up), 8 Tooth Drive Gear

CE



18-6283
STARTER
Replaces: 50-8331535, 50-898265008
For: Mercury 2.5 DFI(1999 and up), 200HP V6 DFI(1996-99), 225HP V6 DFI(1998 and up), 3.0L V6(1999 and up) 9 Tooth Drive Gear
Uses Drive Kit 18-5658



18-5605
STARTER
Replaces: 50-73521, 50-73521T, 50-898265005
Fits: 40-50 HP models



18-5606
STARTER
Replaces: 50-44369, 50-60315, 50-44369A1 50-898265012
Fits: 50-70 HP models (1976-94)

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ALL STARTERS ARE COUNTER CLOCKWISE ROTATION



18-5608
STARTER
Replaces: 50-44415, 50-77141, 50-79472, 50-44414, 50-79472 1, 50-893893
Fits: 2.5L, 3.4L & 135 Jet models



18-5610
STARTER
Replaces: 50-66015T, 50-660151, 50-660153, 50-893892T, 50-893892T (8 Tooth)
Fits: 1.7L, 1.9L & 1.4L (1988-2008)



18-5611
STARTER
Replaces: 50-90983A-1, 50-90983T1, 50-8M0033984
For: 6-15 HP (1986-96), 18-25 HP (1980-87), 10 tooth drive gear



18-5620
STARTER
Replaces: 50-818445-3, 50-818445-2, 50-818445 5, 50-898265009
Fits: 2.5L, 3.0L & 225-250 HP models (1993-2000)



18-5621
STARTER
Replaces: 50-822462, 50-822462T1, 50-893890T
Fits: 30-60 HP models



18-5636
STARTER
Replaces: 50-57465A1, 50-57867, 50-64975, 50-72467, 50-58788A3
Length: 11 1/2"
Fits: 65-175 HP models (1973-88)



18-6824
OUTBOARD STARTER
Replaces: 50-60594A, A1, T01
Fits: 2.0, 2.4, and 2.5L Racing Engines



18-6825
STARTER
Replaces: 50-86976 (9 Tooth)
Fits: 200-225HP V6 engines



18-6828
STARTER
Replaces: 50-41583
Fits: 35, 35 (2 CYL.), 402, 40 (2 CYL.)



18-6829
STARTER
Replaces: 50-852570, T, 50-857065, 50-859168, T, 859168, T
Fits: Mercury, Mariner 9.9-15HP 4-Stroke Engines



18-6864
STARTER
Replaces: 50-819271, 50-820193A1
Fits: Mercury 40-50HP Engines

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ALL STARTERS ARE COUNTER CLOCKWISE ROTATION



18-6940
STARTER
Replaces: 50-825991A2
Fits: 9.9HP 4- Stroke Engines



18-6943
STARTER
Replaces: 50-893894
Fits: 9.9-15HP Engines



18-6250
STARTER REPAIR KIT
Prestolite
2 Brush



18-6251
STARTER REPAIR KIT
Prestolite
4 Brush



18-5650
DRIVE ASSEMBLY
Replaces: 57380
See chart below for additional application



18-5656
DRIVE ASSEMBLY
Replaces: 68575
(10 Tooth)
See chart below for additional application



18-5658
DRIVE ASSEMBLY
Replaces: 86177, 86177 1
(9 Tooth)
See chart below for additional application



18-5674
DRIVE ASSEMBLY
Replaces: 75660, 13310T1
(8 Tooth)
See chart below for additional application



18-5697
DRIVE BRUSH KIT
Replaces: 75384
See chart below for additional application

MERCURY

H.P.	Beg. Serial #	Ending Serial #	O.E.M #	Starter #	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
6	A197112	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	10	—	—
7.5	3801458	4851692	50-73531	⑥	96562		96562/75427	10	18-5697	75384
7.5	4851693	& Up	50-78011	⑥	96562		96562/75427	10	18-5697	75384
8/9.9/15	A197112	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	10	—	—
18	5837437	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	—	—	—
20	4709593	6443973	50-76275	⑥	96562		96562/75427	10	—	—
20	6443973	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	10	—	—
25	5705532	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	10	—	—
30 2 cyl.	G053314	& Up	50-893890T/50-822462	18-5621	N.L.A.	18-5656	68575	10	18-5697	75384
30 JET	G159200	G589999	50-898265005/50-73521	18-5605	68575 3	18-5656	68575	10	18-5697	75384
30 JET 3 cyl.	G590000	T408999	50-893890T/50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
35 2 cyl.	6445653	& Up	50-41583T/50-41583	⑥	N.L.A.		43076/ 43076T	10	18-5697	75384
35/40 2 cyl.	6445652	& DOWN	50-55601A2/50-55601	18-5601	N.L.A.	18-5650	57380	9	18-5697	75384
40 2 cyl.	G053314	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
40H.P. 3 cy.	G590000	G760299	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
40 3 cyl.	G760300	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
40 4 cyl.	C159200	& Up	50-898265005/50-73521	18-5605	68575 3	18-5656	68575	10	18-5697	75384
40 JET	T178500	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
45 4 cyl.	5531630	& Up	50-898265005/50-73521	18-5605	68575 3	18-5656	68575	10	18-5697	75384
45 JET	D000750	G589999	50-44369A1/50-65436/50-60315	18-5606 ⑧	68575 3	18-5656				
45 JET	G590000	T129554	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
50 4 cyl.	4357639	& Below	50-55601A2/50-38890A1	18-5601	N.L.A.	18-5650	57380	9	18-5697	75384
50 4 cyl.	4357640	& Up	50-898265005/50-73521	18-5605	68575 3	18-5656	68575	10	18-5697	75384
50 3 cyl.	B122930	G589999	50-44369A1	18-5606 ⑧	68575 3	18-5656	—	—	—	—
50 3 cyl.	G590000	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
55 3 cyl.	D000750	G589999	50-44369A1	18-5606 ⑧	68575 3	18-5656	—	—	—	—
55 3 cyl.	G590000	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
60 3 cyl.	6428681	G589999	50-44369A1/50-65436/50-60315	18-5606 ⑧	68575 3	18-5656				
60 3 cyl.	G590000	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
60 3 cyl. Bigfoot	G590000	G760299	50-893890T/50-822462T 1	18-5621	68575 3	18-5656	68575	10	18-5697	75384

Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.
② Inline 6 cylinder
④ With 8 tooth pinion
⑤ With 9 tooth pinion
⑥ No replacement starter available, drive parts only
⑦ Bosch models only
⑧ Some applications require Mercury adapter #44368 (prior to S/N 0D000750)

MERCURY

H.P.	Beg. Serial #	Ending Serial #	O.E.M #	Starter #	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
65 4 cyl.	2803822	3293183	50-57867A1/50-58788	18-5636	68575 3	18-5656	68575	10	18-5697	75384
65 3 cyl.	3293184	4571651	50-44369A1/50-65436/50-60315	18-5606	68575 3	18-5656				
65 Jet	D283222	& Up	50-893891T/50-66015	18-5642	68575 3	18-5656	68575	10	18-5697	75384
70 3 cyl.	457165	A996142	50-44369A1/50-65436/50-60315	18-5606	68575	18-5656				
80 4 cyl.	2783253	3493912	50-57867A1/50-58788	18-5636	N.L.A.		68575	10	18-5697	75384
80 4 cyl.	4831999	& Up	50-893891T/50-66015	18-5642 ⑦	68575 3	18-5656	68575	10	18-5697	75384
85 4 cyl.	3865694	& Below	50-58788A3/50-58788	18-5636	N.L.A.	18-5656	68575	10	18-5697	75384
85 4 cyl.	3865695	4366801	50-67341	18-5602	68575 3	18-5656	68575	10	18-5697	75384
80 Jet	D283222	& Up	50-893892T/50-66015-1	18-5610	68575 3	18-5656	75660/13310T1	8	18-5697	75384
90 ②	4845301	& Up	50-72467/50-64975/50-57465A1	18-5636	68575 3	18-5656	68575	10	18-5697	75384
90 3 cyl.	A996142	& Up	50-893891T/50-66015	18-5642	68575 3	18-5656	68575	10	18-5697	75384
100 4 cyl.	B209468	G965520	50-893892T/50-66015-1	18-5610	68575-3	18-5674	75660/13310T1	8	18-5697	75384
105 JET	G760299	& Below	50-893893/50-44414/50-44415/ 50-79472/50-77141	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
115 6 cyl. ②	4855153	& Up	50-72467/50-64975/50-57465A1	18-5636	68575 3	18-5656	68575	10	18-5697	75384
115 4 cyl.	C100000	& Up	50-893892T/50-66015-1	18-5610	68575 3	18-5674	75660/13310T1	8	18-5697	7538
125 4 cyl.	D283222	& Up	50-893892T/50-66015-1	18-5610	68575 3	18-5674	75660/13310T1	8	18-5697	75384
135 V-6	A904646	G960499	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
140 6 cyl. Inline ②	4865678	& UP	50-72467/50-64975/50-57465A1	18-5636	68575 3	18-5656	68575	10	18-5697	75384
140 JET	G960499	& Below	50-893893/50-44414/50-44415/ 50-79472/50-77141	18-5608	1310T 1	18-5674	75660/13310T1	8	18-5697	75384
150 ②	4121435	& Up	50-72467/50-64975/50-57465A1	18-5636	68575 3	18-5656	68575	10	18-5697	75384
V150	4868998	G960499	50-793793/50-79472/50-77141	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
150 XR2	4868998	A904645	50-44414,50-44415	18-5608	N.L.A.	18-5674	75660/13310T1	8	18-5697	75384
150 XR4	B242885	D819999	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
150 XR6	D082000	G960499	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
150 EFI	G303046	T408999	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
V175	4301235	G960499	50-893893/50-79472/50-77141	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
175 EFI, XRI, MAG	D000750	G960499	50-893893/50-44414/50-44415	18-5608	N.L.A.	18-5674	75660/13310T1	8	18-5697	75384
200	4839034	G960499	50-893893/50-79472/50-77141	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
200 EFI, XRI	C100861	G960499	50-893893/50-44414/50-44415	18-5608	N.L.A.	18-5674	75660/13310T1	8	18-5697	75384
2.4EFI/2.5EFI/	ALL	—	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
2.5 Carb/	ALL	—	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
3.4L/MOD VP ④	ALL	—	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
V200 ⑤	5363918	6435503	50-86976	18-5609	8677 1	18-5658	86177/86177 1	9	18-5697	75384
V225	5628028	D280812	50-86976	18-5609	8677 1	18-5658	86177/86177 1	9	18-5697	75384
225 3.0L Carb	D280813	T408999	50-898265009/50-818445-3/ 50-818445-2	18-5620	13310T 1	18-5674	75661/13310T1	8	18-5697	75384
225/250 EFI 3.0L	G129222	& Up	50-898265009/50-818445-3/ 50-818445-2	18-5620	13310T 1	18-5674	75661/13310T1	8	18-5697	75384
250XB	G980600	& Up	50-898265009/50-818445-3/ 50-818445-2	18-5620	13310T 1	18-5674	75661/13310T1	8	18-5697	75384

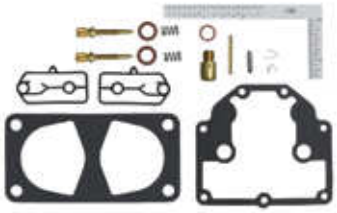
Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.
② Inline 6 cylinder
④ With 8 tooth pinion
⑤ With 9 tooth pinion
⑥ No replacement starter available, drive parts only
⑦ Bosch models only
⑧ Some applications require Mercury adapter #44368 (prior to S/N 0D000750)



18-7354
CARB KIT
Replaces:
1395-8506
V-175 outboards
Serial Number 4301235 thru OC100860



18-7355
CARB KIT
Replaces: 1395-811691 2



18-7356
CARB KIT
Replaces: 1395-811691 3



18-7004
CARB KIT
Replaces: 1395-6200



18-7005
CARB KIT
Replaces: 1395-6452



18-7006-1
CARB KIT
Replaces: 1399-1717,
1399-2015, 1399-3523, 1395-4808,
1395-8791994024, 879194024



18-7007
CARB KIT
Replaces: 1399-5135,
1399-5198



18-7013
CARB KIT
For AJ, KA, KB, KC, KD Carburetor



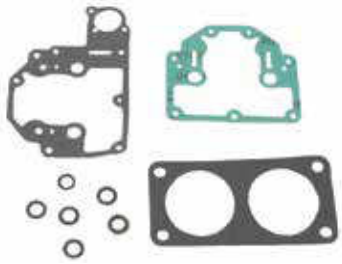
18-7021
CARB KIT
For WM, WMK



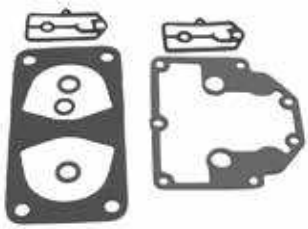
18-7211-1
CARB KIT
Replaces: 1395-8112231



18-7212
CARB KIT
Replaces: 1395-97611



18-7213
CARB KIT
Replaces: 8107492



18-7214
CARB KIT
Replaces: 8107493



18-7215
CARB KIT
Replaces: 1395-9024



18-7216
CARB KIT
Replaces: 809449A1
For: 25 HP Force &
25 HP 3 cyl Merc. & Sears 1996-98



18-7226
CARB KIT
Replaces:1395-9650
Fits:30 JET, 40/45 4 CYL 4 Stroke,
Carb models WMA-7B,9,10,13



18-7290
CARB KIT
Replaces: 84419M



18-7291
CARB KIT
Replaces: 84475M



18-7293
CARB KIT
Replaces: 92520M



18-7738
CARB KIT
Replaces: 802706A1
For: 9.9 4 Stroke (323cc) (1999 & up)
and 15 4 Stroke (1998 & up)



18-7743
CARB KIT
Replaces: 804346T1
For: 75 4 Stroke (2000 & up), 90 4 Stroke (2000 & up)

APPLICATION BEGINS ON NEXT PAGE



18-7750-1
CARB KIT
Replaces: 1395-8236354
Fits:WME-1,1A,1B,4,5,6,6A,7, 7B,8,9,10,10A,11,14,15,15A 17,18,20,20A,21,21A,22,22B, 23,24,26,27,28,32,32A,33,34, 35,36,36A,37,37A,38,39A,40, 40A,42,42A,43,44,45,50,52,53, 57,58,63,64,65,66,67,68,69, 79,81



18-7765
CARB KIT
Replaces: 11502M



18-7769
CARB KIT
Replaces: 814481M



18-7770
CARB KIT
Replaces: 84456M



18-34500
CARBURETOR
Replaces: 3303-895110T01
Fits: 9.9 Handle (4-Stroke)
(R042475-R068397)



18-7062
INLET VALVE
Replaces: 1395-95951
Fits: WME-1,1A,1B,4,5,6,6A,7, 7B,8,9,10,10A,11,14,15,15A,17, 18,20,20A,21,21A,22,22B,23, 24,26,27,28,32,32A,33,34,35, 36,36A,37,37A,38,39A,40,40A, 42,42A,43,44,45,50,52,53,57, 58,63,64,65,66,67,68,69,79,81



18-7057
NEEDLE & SEAT
Replaces: 1399-1473, 1395-9258, 1399-1138, 1399-9258 1
.078 Bore



18-0715
FLOAT CHAMBER GASKET
Replaces: 809086



18-7061
NEEDLE & SEAT
Replaces: 1395-8318, 1395-83181
.065 Bore



18-7295
NEEDLE VALVE
Replaces: 1395-9022



18-7233
NEEDLE & SEAT
Replaces: 1395-7824



18-7380
FLOAT
Replaces: 809569
15(4-Stroke) All, 50 (4-Stroke)



18-7381
FLOAT
Replaces: 16253
4 (SN A855097 & Up),
5 (SN A855097 & Up)



18-7382
FLOAT
Replaces: 804184
75 (4-Stroke) All,
90 (4-Stroke) All



18-7208
FLOAT
Replaces: 1395-8983, 1395-8673



18-72000
FLOAT
Replaces: 1395-9594
Fits:WME1,1A,1B,4,5,6,6A,7, 7B,8,9,10,10A,11,14,15,15A, 17,18,20,20A,21,21A,22,22B, 23,24,26,27,28,32,32A,33,34, 35,36,36A,37,37A,38,39A,40, 40A,42,42A,43,44,45,50, 52,53,57,58,63,64,65,66,67, 68,69,79,81



18-7249
FLOAT KIT
Replaces: 19273
Fits:WM-3,5,6,8,9,10,11,12,13, 13A,14,15,15A,16,16A,17,18



18-7209
FLOAT
Replaces: 1395-9293



18-36956
FLOAT
Replaces: 1395-9267
Fits: Mercury V6 w/ Dual Float Carbs



18-36953
CARB FLOAT
Replaces: 162533
Fits: Mercury 4, 5 & 6 hp 4-Strokes

MARINER CARBURETOR KIT APPLICATION

HP	Year/Serial No.	Carb Kit
6 C-D	Ser.No.Code 6H8 & 6H6	18-7765
8C	Ser.No.Code 6G1	18-7765
9.9C	M-682-070796 & Up ML-682-368040 & Up E-682-251511 & Up EL-682-55146 & Up	18-7769
15C	M-684-052848 & Up ML-684-332302 & Up E-684-252381 & Up EL-684-553251 & Up	18-7769
25A	M-648-24991& Up ML-648-64046 & Up E-648-27056 & Up EL-648-56526-& Up	18-7770
25C	Ser.No.Code 695	18-7770
28	M-664-05306 & Upl ML-664-41686 & Upl E-664-26236 & Up EL-664-57421 & Up	18-7770
30A	M-689-230100 & Up ML-689-530100 & Up E-689-250100 & Up EL-689-550100 & Up	18-7770
48	M-670-02641 & Up ML-670-34581 & Up	18-7290
W48	Ser.No.Code 670	18-7290
55	Ser.No.Code 663	18-7290
W55	Ser.No.Code 663	18-7290
60	Ser.No.Code 675	18-7290

MERCURY CARBURETOR KIT APPLICATION

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
3.9	1964-68	KB-7A,KB-7B	18-7013	18-7006-1	18-7057	18-7208
4 (1 cyl.)	1969-74,		—	—	—	—
	80-81,86-87	KB-10A	18-7013	18-7006-1	18-7057	18-7208
4 (1 cyl.)		WMD-1	—	18-7006-1	18-7061	18-7208
4.5	1980-85	KD-10A	18-7013	18-7006-1	18-7057	18-7208
4.5	1980-85	WMD-1	18-7021	18-7006-1	18-7061	18-7208
6	1961-68	KB-6A,6B,7B,AJ57A	18-7013	18-7006-1	18-7057	18-7208
6	S/N A197112-Up	WMC-5,5A,5B,7,7A,	—	—	—	—
		17,17B,17C,18,18A,	—	—	—	—
		18B,19,19A,20,20A,	—	—	—	—
		20B,23,28,34,	—	—	—	—
		39,41,47,49	—	18-7212	—	—
7.5	1969-73	KB-9A,KB-12A	18-7013	18-7006-1	18-7057	18-7208

APPLICATION CONTINUED ON NEXT PAGE

MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
7.5	1972-85	BB-2A,BB-2B,BB-2C,	—	—	—	—
		BB-4A,BB-5A,BB-5B,	—	—	—	—
		BB5C,BB-5D,BB-7A,	—	—	—	—
		BB-7C	—	18-7007	18-7295	18-7209
7.5		WMB-2, 4	—	—	18-7295	18-7209
8	S/N A197112-Up	WMC-5,5A,5B,7,7A,	—	—	—	—
		17,17B,17C,18,18A,	—	—	—	—
		18B,19,19A,20,20A,	—	—	—	—
		20B,23,28,34,	—	—	—	—
		39,41,47,49,57	18-7212	—	—	—
9.8	1962-73	KB-5A,8A,11A	18-7013	18-7006-1	18-7057	18-7208
9.8	1972-85	BB-1B,BB-1C,BB-3A,	—	—	—	—
		BB-3B,BB-3C,	—	—	—	—
		BB-6A,BB-6C	—	18-7007	18-7295	18-7209
9.8		WMB-1, 3	—	—	18-7295	18-7209
9.9 (2 stroke)	S/N A197112-Up	WMC-5,5A,5B,7,7A,17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B	—	18-7212	—	—
9.9 (2 stroke)		WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57	—	18-7212	—	—
9.9 (4 stroke)	S/N OG590000-Up		—	—	—	—
(4 Stroke)			—	—	—	—
(323cc)		—	18-7738	—	—	—
10	1957-61	AJ-52A	18-7013	18-7006-1	18-7057	18-7208
10		AJ-56AB	—	18-7006-1	18-7057	18-7208
10		KB-1A, 4A	—	18-7006-1	18-7057	18-7208
10 Seapro/	All	WMC-33,33A,40,42,				
Marathon		50,50A,55,55A	—	18-7212	—	—
XR-10	All	WMC-23,48, 48A, 49, 49A	—	18-7212	—	—
MAG 10	All	WMC-23,48, 48A, 49, 49A	—	18-7212	—	—
15	1959-61	AJ-52A,AJ-56A	18-7013	18-7006-1	18-7057	18-7208
15(150)		KB-1A, 4A	—	18-7006-1	18-7057	18-7208
15	S/N A197112-Up	WMC-5,5A,5B,7,7A,17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B	—	18-7212	—	—
15		WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57	—	18-7212	—	—
15	S/N OG590000-Up	—	18-7738	—	—	—
15 Seapro/	All	WMC-33,33A,40,42,	—	—	—	—
Marathon		50,50A,55,55A	—	18-7212	—	—
Super 15	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
		11,12,13,13A,14,	—	—	—	—
		14A,15A,16A,24,25,	—	—	—	—
		26,27,29,30,31,31A,	—	—	—	—
		32,32A,35,35A,35B,	—	—	—	—
		36,37,44,45,46,	—	—	—	—
		46A,50,53,54,56	—	18-7212	—	—
Seapro/	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
Marathon		11,12,13,13A,14,	—	—	—	—
15XD/25		14A,15A,16A,24,25,	—	—	—	—
		26,27,29,30,31,31A,	—	—	—	—
		32,32A,35,35A,35B,	—	—	—	—
		36,37,44,45,46,46A,	—	—	—	—
		50,53,54,56	—	18-7212	—	—
15 (4-Stroke)	S/N OG590000-Up		18-7738	—	—	—
18	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
		11,12	—	18-7212	—	—
18		WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A	—	18-7212	—	—
20	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
		11,12	—	18-7212	—	—
20		WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A	—	18-7212	—	—
20 (200)	1963-72	KA-20A,22A,22B,22C, 23A,25A	18-7013	18-7006-1	18-7057	18-7208
20	1973-80	BA-1A,BA-2A,BA-2C,	—	—	—	—
		BA-2D,BA-2E	—	18-7007	—	18-7209
Jet 20	S/N 6443973-Up	WMC-1,2,3,4,9,10,11,	—	—	—	—
		12,13,13A,14,14A,	—	—	—	—
		15A,16A,24,25, 26,	—	—	—	—
		27,29,30,31,31A,32,	—	—	—	—
		32A,35,35A,35B,36,	—	—	—	—
		37,44,45,46,	—	—	—	—
		46A,50,53,54,56	—	18-7212	—	—
22	1958-59	KA-KC	18-7013	18-7006-1	18-7057	18-7208
25 (2 cyl)	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
		11,12	—	18-7212	—	—
25 (2 cyl)		WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 50, 53, 54, 56	—	18-7212	—	—
30 (2 cyl.)(644cc)	S/N G053314-Up	WME-36,36A, 37,37A,	—	—	—	—
		38,39A,42,42A,	—	—	—	—
		63,64,65,66,67	18-7750-1	18-7211-1	—	18-72000
30 (300) 4-cyl		AJ-54A	—	—	18-7057	18-7208
30 (300) 4-cyl		KB-2A	—	17-7006-1	18-7057	18-7208
30 JET (3 cyl)		WME-53, 68, 69	18-7750-1	18-7211-1	—	18-72000
30 JET (4 cyl)		WMA-10, 13	18-7226	—	—	—
35	1984-89	KC-4A,8A,9A,9B,	—	—	—	—
		9C,13A	18-7013	18-7006-1	18-7061	18-7208
35	1963-69	KB-2A	18-7013	18-7006-1	18-7057	18-7208
35	1984-89	WMK-38	18-7021	18-7006-1	18-7061	18-7208

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MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
35		AJ-54A	—	—	18-7057	18-7208
40	1960-61	KA-7A,KD-5A,	—	—	—	—
		KA-2A,KA-9A	18-7013	18-7006-1	18-7057	18-7208
40	1954-59	AJ	18-7013	18-7006-1	18-7057	18-7208
40	1970-74	WMK-1,WMK-8	18-7021	18-7006-1	18-7061	18-7208
40	1975-83	WMK-21,WMK-24,	—	—	—	—
		WMK-31	18-7021	18-7006-1	18-7061	18-7208
40 (2 cyl.)	S/N G053314-Up	WME-36,36A37,37A,	—	—	—	—
		38,39A,42,42A,63,	—	—	—	—
		64,65,66,67	18-7750-1	18-7211-1	—	18-72000
40 (3 cyl)		WME-53, 68, 69	18-7750-1	18-7211-1	—	18-72000
40 (4 cyl.)		WMA-4	—	18-7215	18-7295	18-7209
40 (4 cyl.)		WMA-7B	18-7226	—	—	18-7209
40 (4 cyl.)		WMA-9, 10, 13	18-7226	—	—	—
45	1958-62	KA-2A	18-7013	18-7006-1	18-7057	18-7208
45	1958-62	AJ-54A	18-7013	18-7006-1	18-7057	18-7208
45 (4 cyl.)	1986	Tillotson/Walbro	—	18-7007	—	18-7209
45 (4 cyl.)	1987-Up	WMA-4	—	18-7215	18-7295	18-7209
45 (4 cyl.)		KA-17A	18-7013	—	18-7057	18-7208
45 (4 cyl.)		WMA-7B	18-7226	—	—	18-7208
45 (4 cyl.)		WMA-9, 10, 13	18-7226	—	—	—
45 JET (3 cyl)		WME-57, 58	18-7750-1	18-7211-1	—	18-72000
50 (4 cyl.)	1961-75	KA-13A,18A,19A,	—	—	—	—
		21A,21B,21C,21D,	—	—	—	—
		24A,26A,26B,27A	18-7013	18-7006-1	18-7057	18-7208
50	1976-85	BA-3B,BA-3C,BA-3D	—	18-7007	—	18-7209
50 (3 cyl.)	1986-90	WM-13, 13A, 15, 15A, 16, 16A, 18	—	18-7004	—	18-7249
50 (3 cyl.)		WME-22,22B,23,24,26, 27, 28, 35, 43, 44, 45, 53, 68, 69	18-7750-1	18-7211-1	—	18-72000
50 (4cyl)	1986-Up	WMA-1,3	—	18-7215	18-7295	18-7209
50 (4cyl)		BA-3A, 3B, 3C, 3D, 4A	—	18-7007	18-7295	18-7209
50 (4cyl)		WMK-8	18-7021	18-7006-1	18-7061	18-7208
55 (3 cyl.)		WM-13, 13A, 15, 15A, 16, 16A, 18	18-7249	18-7004	—	—
55		WME-22, 22B, 23, 24, 26, 27, 28, 35, 43, 44, 45, 57, 58	18-7750-1	18-7211-1	—	18-72000
60 (3 cyl.)	S/N D000750-Up	WME-22,22B,23,24,26, 27, 28, 35, 43, 44, 45, 57, 58	18-7750-1	18-7211-1	—	18-72000
60 (3 cyl.)	1984-90	WM-13,13A, 15, 15A, 16, 16A, 18	—	18-7004	—	18-7249
60	1957-60	AJ-53A,AJ-55A,KB	18-7013	18-7006-1	18-7057	18-7208
60 600 (6 cyl)		KB-3A	—	18-7006-1	18-7057	18-7208
65 650 (4 cyl)	1963-71	KC-2A,5A,5B,5C,	—	—	—	—
		11A,15A	18-7013	18-7006-1	18-7057	18-7208
65 650 (3 cyl)	1972-75	WMK-5,WMK-12,	—	—	—	—
		WMK-13,WMK-20	18-7021	18-7006-1	18-7061	18-7208
65	1976	WM-2,WM-4	—	18-7004	18-7061	18-7208
Jet 65 (3 cyl)	S/N A996142-Up	WME-1,1A,1B,4,5,6,6A, 7, 7B, 8, 9, 10, 10A, 15, 15A, 17, 18, 19, 25, 29, 30, 31, 41, 46, 47, 48, 49, 59, 60, 61, 62, 75, 76, 77	18-7750-1	18-7211-1	—	18-72000
70	1958-62	KC,KA-2A	18-7013	18-7006-1	18-7057	18-7208
70 700 (6 cyl)		KA-8A, 12A	18-7013	18-7006-1	18-7057	18-7208
70	1977-83	WM-6,8, 9, 11	—	18-7004	18-7061	18-7249
70 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,	—	—	—	—
		6,6A,7,7B,8,9,10,	—	—	—	—
		10A,15,15A,17,18,	—	—	—	—
		19,25,29,30,31,41,	—	—	—	—
		46,47,48,49,59,	—	—	—	—
		60,61,62	18-7750-1	18-7211-1	—	18-72000
75 (4 cyl.)	1984-86	WM-14, 17	—	18-7004	—	18-7249
75 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,	—	—	—	—
		6,6A,7,7B,8,9,10,	—	—	—	—
		10A,15,15A,17,18,	—	—	—	—
		19, 25,29,30,31,41,	—	—	—	—
		46,47,48,49,59,	—	—	—	—
		60,61,62	18-7750-1	18-7211-1	—	18-72000
75 (4 Stroke)	S/N OG960500-Up	—	18-7743	—	—	—
80 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,	—	—	—	—
		6,6A,7,7B,8,9,10,	—	—	—	—
		10A,15,15A,17,18,	—	—	—	—
		19,25,29,30,31,41,	—	—	—	—
		46,47,48,49,59,	—	—	—	—
		60,61,62	18-7750-1	18-7211-1	—	18-72000
80 (4 cyl.)	1960-61	KD-4A	18-7013	18-7006-1	18-7061	18-7208
80 (4 cyl.)	1969-72	WMK-2	18-7021	18-7006-1	18-7061	18-7208
80 (4 cyl.)	1978-83	WM-5,10,12, 14, 17	—	18-7004	18-7061	18-7249
80 800 (6 cyl)		KA-10A, 11A, 14A, 16A, KC-3A	—	18-7006-1	18-7057	18-7208
Jet 80	S/N B209468-Up	WME-11,14,20,20A,	—	—	—	—
(4 cyl.)		21,21A,32,32A,33,	—	—	—	—
		34,40,40A,50,51,52,79	18-7750-1	18-7211-1	—	18-72000
85	1973-75	WMK-4,WMK-16, WMK-17	18-7021	18-7006-1	18-7061	18-7208
85 850 (6 cyl)	1963-65	KA,KC	18-7013	18-7006-1	18-7057	18-7208
85	1976-77	WM-3,WM-5	—	18-7004	18-7061	18-7249
90 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,6,	—	—	—	—
		6A,7,7B,8,9,10,10A,	—	—	—	—
		15,15A,17,18,19,25,	—	—	—	—
		29,30,31,41,46,47,	—	—	—	—
		48,49,59,60,61,62	18-7750-1	18-7211-1	—	18-72000
90 (4 Stroke)	S/N OG960500-Up	—	18-7743	—	—	—
90 (6 cyl.)	1965	KC-6A	18-7013	18-7006-1	18-7057	18-7208
90 (6 cyl.)	1978-86	WMK-23,WMK-27,	—	—	—	—
		WMK-30,WMK-35,	—	—	—	—
		WMK-39	18-7021	18-7006-1	18-7061	18-7208
95	1966-67	KC-6A	18-7013	18-7006-1	18-7057	18-7208
100 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A,	—	—	—	—
		21,21A,32,32A,33,34,	—	—	—	—

APPLICATION CONTINUED ON NEXT PAGE

MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
		40,40A,50,51,52,79	18-7750-1	18-7211-1	—	18-72000
100 (6 cyl.)	1962-69	KC-1A,7A,10A,14A	18-7013	18-7006-1	18-7057	18-7208
100 (6 cyl.)		KD-1A, 1B, 2A, 3A	18-7013	18-7006-1	18-7061	18-7208
V-105 Jet	1994-95 S/N OD082000-OG303045	WMH-13, 13B, 23, 31	18-7355	18-7213	—	—
V-105 Jet	1996 & Up S/N OG303046 & Up	WMV-2, 2A	18-7356	18-7214	—	—
110		KC-1A, 7A, 7B, 10A, 14A	18-7013	18-7006-1	18-7057	18-7208
115 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A,	—	—	—	—
		21,21A,32,32A,33,34,	—	—	—	—
		40,40A,50,51,52	18-7750-1	18-7211-1	—	18-72000
115 (6 cyl.)	1970-77	KD-6A,KD-6B	18-7013	18-7006-1	18-7061	18-7208
115 (6 cyl.)	1970-88	WMK-3,10,15, 18, 26, 28, 32, 36 , 40, 41, 41-1A, 41-1B, 41-3A, 41-3B	18-7021	18-7006-1	18-7061	18-7208
125	1968-69	KD-1A,1B,2A, 3A	18-7013	18-7006-1	18-7057	18-7208
125 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A,	—	—	—	—
		21,21A,32, 32A,33,	—	—	—	—
		34,40,40A,50,51,52, 81	18-7750-1	18-7211-1	—	18-72000
135	1970-71	KD-7A,KD-7B	18-7013	18-7006-1	18-7057	18-7208
135	1970-71	WMK-4	18-7021	18-7006-1	18-7061	18-7208
V-135	1986-88 S/N OA904646-OC100860	WH-33, 40	18-7354	18-7005	18-7233	—
V-135	1986-88 S/N OA904646-OC100860	WH-32, 35, 38	18-7354	18-7005	—	—
V-135	1989-90 S/N OC100861-OC239552	WH-35, 38	—	18-7005	18-7233	—
V-135	1989-90 S/N OC100861-OC239552	WH-40, 48	18-7354	18-7005	18-7233	—
V-135	1991 S/N OC239553-OD081999	WMH-8, 8A	18-7355	18-7213	—	—
V-135	1992-95 S/N OD082000-OG303045	WMH-12A, 12B, 28, 30	18-7355	18-7213	—	—
V-135	1996-98 S/N OG303046-OG760299	WMV-1, 1A	18-7356	18-7214	—	—
V-135	1999 & Up S/N OG760300 & Up	WMV-1A, 15, 15A	18-7356	18-7214	—	—
140	1972	WMK-7,WMK-9	18-7021	18-7006-1	18-7061	18-7208
140	1978-80	WMK-25,WMK-29	18-7021	18-7006-1	18-7061	18-7208
V-140 Jet	1994-95 S/N OG082000-OG303045	WMH-16, 21, 34, 39	18-7355	18-7213	—	—
V-140 Jet	1996-98 S/N OG303046-OG760299	WMV-5, 5A	18-7356	18-7214	—	—
V-140 Jet	1999 & Up S/N OG760300 & Up	WMV-5A	18-7356	18-7214	—	—
150	1973-77	WMK-11	18-7021	18-7006-1	18-7061	18-7208
150	1973-78	WMK-14,WMK-19,	—	—	—	—
		WMK-22	18-7021	18-7006-1	18-7061	18-7208
3.4L	1984-86	WO-3	—	—	18-7233	—
V150	1978-90	WH-2,12,21,23,27,	—	—	—	—
		29,35,38,40,48	—	18-7005	18-7233	—
V-150	1979-85 S/N OA904645 & Below	WH-9	—	18-7005	—	—
V-150	1979-85 S/N OA904645 & Below	WH-12	—	18-7005	18-7233	—
V-150	1979-85 S/N OA904645 & Below	WH-29	18-7354	18-7005	18-7233	—
V-150	1986-90 S/N OA904646-OC239552	WH-35, 38	—	18-7005	18-7233	—
V-150	1986-90 S/N OA904646-OC239552	WH-40, 48	18-7354	18-7005	18-7233	—
V-150	1990-91 S/N OC239553-OD081999	WMH-1, 7	18-7355	18-7213	—	—
V-150	1992-95 S/N OD082000-OG303045	WMH-13, 13B, 23, 31	18-7355	18-7213	—	—
V-150	1996-98 S/N OG303046-OG760299	WMV-2, 2A	18-7356	18-7214	—	—
V-150	1999 & Up S/N OG760300 & Up	WMV-3A, 16, 16A	18-7356	18-7214	—	—
V-150 (XR4, MAGII)	1988 S/N OB242885-OC100860	WH-41A	18-7354	18-7005	18-7233	—
V-150 (XR4, MAGII)	1989 S/N OC100861-OC239552	WH-41	18-7354	18-7005	18-7233	—
V-150 (XR4, MAGII)	1989 S/N OC100861-OC239552	WH-41A	18-7354	18-7005	18-7233	—
V-150 (XR4, MAGII)	1990-91 S/N OC239553-OD081999	WMH-6	18-7355	18-7213	—	—
V-150 (XR6, MAGIII)	1996-98 S/N OG303046-OG760299	WMV-3, 3A	18-7356	18-7214	—	—
V-150 (XR6, MAGIII)	1999 & Up S/N OG760300 & Up	WMV-3A, 16, 16A	18-7356	18-7214	—	—
V-150 (XR6, MAGIII)	1992-95 S/N OD082000-OG303045	WMH-14A, 25, 32A	18-7355	18-7213	—	—
V-175	1976-88 S/N 4301235-OC100860	WH-1, 4, 7, 7A, 13, 17, 28, 39, 46	—	18-7005	18-7233	—
V-175	1976-88 S/N 4301235-OC100860	WH-17R, 30, 34	18-7354	18-7005	18-7233	—
V-175	1990 S/N OC100861-OC239552	WH-34	18-7354	18-7005	18-7233	—
V-175	1991 S/N OC239553-OD081999	WMH-2, 11	18-7355	18-7213	—	—
V-175	1992-95 S/N OD082000-OG303045	WMH-15, 22, 33	18-7355	18-7213	—	—
V-175	1996-98 S/N OG303046-OG760299	WMV-4, 4A	18-7356	18-7214	—	—
V-175	1999 & Up S/N OG760300 & Up	WMV-4A	18-7356	18-7214	—	—
V200	1978-90 ①	WH-3,14,18,20,	—	—	—	—
		22,26,28,31,39,46	—	18-7005	18-7233	—
V-200	1991 S/N OC291520-OD081999	WMH-3	18-7355	18-7213	—	—
V-200	1992-95 S/N OD082000-OG303045	WMH-16, 21, 34, 39	18-7355	18-7213	—	—
V-200	1996-98 S/N OG303046-OG760299	WMV-5, 5A	18-7356	18-7214	—	—
V-200	1999 & Up S/N OG760300 & Up	WMV-5A	18-7356	18-7214	—	—
V200	1980-82 S/N 4839034-OC100860	WH-3A,11	—	18-7005	—	—
V-225 (2.4L)	1981& Up 5628028 & Up	WH-5, 20	—	18-7005	18-7233	—
225	S/N D280813		—	—	—	—
	thru G303045	WMH-19,45,46,47	18-7355	18-7213	—	—
V225	1980-81	WH-15	—	18-7005	18-7233	—
V-225 (3.0L)	S/N OD280813-OG303045	WMH-19, 46, 47	18-7355	18-7213	—	—
V-225 (3.0L)	S/N OG303046-OG760299	WMV-7, 13	18-7356	18-7214	—	—
V-225 (3.0L)	S/N OG303046 & Up	WMV-13, 13A	18-7356	18-7214	—	—
V-225 (3.0L) Seapro/Marathon	S/N OG245605-OG303045	WMH-45	18-7355	18-7213	—	—
V-225 (3.0L) Seapro/Marathon	S/N OG303046-OG760299	WMH-6, 11A	18-7356	18-7214	—	—
V-225 (3.0L) Seapro/Marathon	S/N ALL &Up	WMV-11, 11A, 13, 13A, 19	18-7356	18-7214	—	—
V250	1989-90	WD-8A-1,2,3,4,5,6	—	—	18-7061	—
V275	1989-91	WD-9/9A-1,2,3,4,5,6	—	—	18-7061	—
V300	1980 & Up S/N 5611648 & Up	WD-3, 5	—	—	18-7061	—
XR2	S/N C239553-Up	WHM-1,2,3B,5,7,8,	—	—	—	—
		8A,11A,12,12A,12B,	—	—	—	—
		13,13B,14A,15,16,	—	—	—	—
		18A,21,22,23,24,25,	—	—	—	—
		28,30,31,32,33,34	18-7213	—	—	—
XR4	1988-90	WH-41,WH-41A	—	18-7005	—	—
XR6/ MAGIII	S/N C239553-Up	WHM-1,2,3B,5,7,8,	—	—	—	—
		8A,11A,12,12A,12B,	—	—	—	—
		13,13B,14A,15,16,	—	—	—	—
		18A,21,22,23,24,25,	—	—	—	—
		28,30,31,32,33,34	18-7213	—	—	—

① Except EFI, XRI

NEW



18-8957
CHECK VALVE
Replaces: 22-818994 1

NEW



18-8956
COUPLER (2 PIECE)
Replaces: 22-8M0001721

NEW



18-8958
FITTING
Replaces: 22-42425 4



18-8866
FUEL PUMP
Replaces: 899106T01, 892874T01
Fits: Mercury 4 stroke outboard



18-7804
FUEL PUMP KIT
Replaces: 23014A1



18-7806-1
FUEL PUMP KIT



18-7807
FUEL PUMP KIT
Replaces: 55278A1



18-7808
FUEL PUMP KIT
Replaces: 55278A5



18-7809
FUEL PUMP KIT
Replaces: 55278A4



18-7810
FUEL PUMP KIT
Replaces: 90363A1



18-7811
FUEL PUMP KIT
Replaces: 89031A1



18-7812
FUEL PUMP KIT
Replaces: 89031A2



18-7813
FUEL PUMP KIT
Replaces: 89031A3, 66599A3



18-7814
FUEL PUMP KIT
Replaces: 89031A4



18-7815
FUEL PUMP KIT
Replaces: 1399-5137



18-7817
FUEL PUMP KIT
Replaces: 21-42990A7,
A8, A9, A10
21-857005A1



18-7818-1
FUEL PUMP KIT
Replaces: 42909A3, 42909A4



18-7833
FUEL PUMP DIAPHRAGM
Replaces: 11497M



18-7834
FUEL PUMP DIAPHRAGM
Replaces: 91748M



18-7837
FUEL PUMP DIAPHRAGM
Replaces: 84262M



18-7838
FUEL PUMP DIAPHRAGM
Replaces: 84265M



18-7839
FUEL PUMP DIAPHRAGM
Replaces: 80606M



18-7840
FUEL PUMP DIAPHRAGM
Replaces: 84141M



18-7847
FUEL PUMP DIAPHRAGM

DIAPHRAGM APPLICATION ON NEXT PAGE

MERCURY FUEL PUMP KITS

HP	Beginning	Ending	Fuel Pump Kit
7.5	3488153	& UP	18-7815 ②
8	A197112	& UP	18-7212
9.8	3482753	& UP	18-7815 ②
9.9	A197112	& UP	18-7212
10	1057994	1455239	18-7804
15	1200114	1349667	18-7804
15	B292414	& UP	18-7212
20	1866496	2296266	18-7804
20	3537531	A910970	18-7815 ②
20	6443973	T800749	18-7212
20 JET	G044027	& UP	18-7212
22	1158546	1499331	18-7804
25	1467499	1499331	18-7804
25	6443973	& UP	18-7212
30	950250	1448139	18-7804
30 JET	C159200	T408999	18-7817
35	6445652	& BELOW	18-7804
35	6445653	B110788	18-7809
35	B110789	& UP	18-7817
40 (2 cyl.)	831021	1476509	18-7804
40 (2 CYL)	2874704	5556229	18-7807
40 (2 CYL)	C159200	& UP	18-7817
40 (2 CYL)	G053314	& UP	18-7817
40 (3 CYL)	G590000	T999999	18-7817
40 FOUR STROKE JET 2 CYCLE	G760300	& UP	18-7817
45	1139538	1531958	18-7804
45 (4 cyl.)	B110789	& UP	18-7817
45/50 (4 cyl.)	3478003	B110788	18-7815 ②
45 JET	6428681	& UP	18-7817
45 JET	D000750	T129554	18-7817
50 (4 cyl.)	2116318	4357639	18-7804
50 (3 cyl.)	6428681	B122929	18-7809
50 (3 cyl.)	B122930	T999999	18-7817
50/55 (3 cyl.)	D000750	& UP	18-7817
60	1072997	1542744	18-7804
60	6428681	B122929	18-7809
60 (3 cyl.)	B122930	& UP	18-7817
60 (3 cyl.)	D000750	& UP	18-7817
65	1542745	2803561	18-7804
65	ALL 3 CYL		18-7807
65 JET	D283222	& UP	18-7817
65 (650) 4 CYL	2119749	2803561	18-7804
70	1143038	1566239	18-7804
70 (3 cyl)	4571652	6428680	18-7809
70 (3 cyl)	A996142	C221999	18-7818-1
75 (4 CYL) SQUARE F/P	6432901	& UP	18-7817
75 (3 CYL) 90 DEGREE OIL CHECK VALVE	C222000	D283221	18-7818-1
75 (3 CYL) INLINE OIL CHECK VALVE	C222000	D283221	18-7817
75 (3 CYL)	D283222	& UP	18-7817
75 (3 CYL) DFI	T980000	& UP	18-7817
75 (4 cyl.)	6432901	& UP	18-7808 ①
75 (4 cyl.)	6432901	& UP	18-7817 ⑤
75 (3 cyl.)	A996142	D283221	18-7818-1
80	1335465	2670574	18-7804 ③
80	2783253	2856331	18-7807 ③
80	2559001	2670574	18-7808 ④
80	4831999	6432900	18-7808
80 (3 CYL)	A966142	C221999	18-7818-1
80 JET (3 CYL)	0D283222	& UP	18-7817
80 JET (4 CYL)	B586067	& UP	18-7817
85	1460999	1766823	18-7804
85	3493913	4831998	18-7808
90 (6 cyl.)	1766824	4845300	18-7804
90 (6 CYL)	5299506	6436122	18-7811 ①
90 (6 CYL)	6436123	& UP	18-7817 ⑤
90 (3 CYL)	A996142	D283221	18-7818-1
90 (3 CYL) INLINE OIL CHECK VALVE	C222000	D283221	18-7817
90 (3 CYL) 90 DEGREE OIL CHECK VALVE	C222000	D283221	18-7818-1
90 (3 CYL)	D283222	& UP	18-7817
90 (3 CYL) DFI	T801000	& UP	18-7817
95 (950) 6 CYL	1869776	2318585	18-7804
95XR	ALL		18-7806-1
100	2318586	3253111	18-7804
100 (4 CYL) 90 DEGREE OIL CHECK VALVE	B209468	D283221	18-7818-1 ⑥
100 (4 CYL) INLINE OIL CHECK VALVE	B209468	D283221	18-7817 ⑦
100 (4 CYL)	D283222	G965520	18-7817
105 JET	ALL		18-7817
110	1870204	2314955	18-7804
115	3761034	& BELOW	18-7807
115 (6 CYL)	5314656	6436122	18-7813 ①
115 (6 CYL) TRIANGULAR F/P	6436123	& UP	18-7817 ⑤
115 (4 CYL)	B209468	& UP	18-7818-1 ⑥
115 (4 CYL)	B209468	& UP	18-7817 ⑦
115 (115, 1150) SQUARE F/P	6436123	& UP	18-7817
115 (4 CYL)	D283222	& UP	18-7817
115 (6 CYL) DFI	G960500	T178999	18-7817
115 (3 CYL) DFI	T801000	& UP	18-7817
115 PRO XS	B751825	& UP	18-7817
120	ALL		18-7806-1
120XR	ALL		18-7806-1
125 (1250) 6 CYL	2314956	2839386	18-7804
125 (4 Cyl.)	D283222	& UP	18-7817
125 (1250BP) 6 CYL	2400058	2641954	18-7817
125 (3 CYL) DFI	B736885	& UP	18-7817
135	2839369	3293233	18-7807
V-135	C100860	& Below	18-7812 ①
V-135	A904646	& UP	18-7817 ⑤
V-135 TRIANGULAR F/P	A904646	C100860	18-7813
V-135 SQUARE F/P	A904646	D081999	18-7817
V-135	D082000	T178499	18-7817
V-135 DFI (DESIGN II)	G590000	G760299	18-7817
V135 DFI	G760300	& UP	18-7817
140	3293234	3502805	18-7807
140	4865678	5327662	18-7811
140 JET	ALL		18-7817
150	3502806	4865677	18-7807
150 EFI	G303046	& UP	18-7817
V-150	C100860	& Below	18-7812 ①
V-150	A904646	C100860	18-7817 ⑤
V-150 XR2	ALL		18-7812
V-150 (150HP)	4868998	A904645	18-7812
V-150 SQUARE F/P	A904646	C100860	18-7817
V-150	C100861	D081999	18-7817
V-150 CARB & EFI	D082000	B226999	18-7817
V-150 DFI (DESIGN I)	G590000	G760299	18-7817
V-150 DFI (DESIGN II)	G590000	G760299	18-7817
V-150 DFI	G760300	& UP	18-7817
V-175	C100860	& Below	18-7812 ①
175 EFI	G303046	G589999	18-7817
V-175	6618751	& UP	18-7817 ⑤
V-175 TRIANGULAR F/P	4301235	C100860	18-7812
V-175 SQUARE F/P	4301235	& UP	18-7817
V-175	C100861	D303045	18-7817
V-175	D303046	G960499	18-7817
V-175 EFI	D000750	D081999	18-7817
V-175 EFI	D082000	T408999	18-7817
V-175 EFI	T409000	T800999	18-7817
V-175 DFI	T178500	& UP	18-7817
V-175 PRO XS	B516339	& UP	18-7817
200 EFI	G303046	G589999	18-7817
V-200	6073192	6357229	18-7810
V-200	6357230	6625220	18-7814 ①
V-200	4839034	6073191	18-7812
V-200	6625221	& UP	18-7817 ⑤
V-200	6625221	C291519	18-7817
V-200	C291520	B226999	18-7817
V-200 EFI	C100861	D081999	18-7817
V-200	D082000	T408999	18-7817
V-200 (2.5L) EFI	T409000	& UP	18-7817
V-200 (3.0L) EFI	T750164	& UP	18-7817
V-200 DFI	G590000	T598999	18-7817
V-200 DFI	T599000	T5800999	18-7817
V-200 DFI	T801000	& UP	18-7817
V-200 PRO XS	B504989	& UP	18-7817
V-220 LASER	B117316	& UP	18-7817
V-225	5628028	& UP	18-7810
V-225 SEA PRO/MARATHON (3.0L)	D208813	& UP	18-7817
V-225 (3.0L) EFI	G129222	& UP	18-7817
V-225 (3.0L) DFI	G590000	T598999	18-7817
V-225 DFI	T599000	T800999	18-7817
V-225 DFI	T801000	& UP	18-7817
V-225 DTS	T599000	B417701	18-7817
V-225 DTS	B417702	& UP	18-7817
V-225 PRO XS	B104549	& UP	18-7817
V-250 (3.4L)	C101891	& UP	18-7817
V-250 (3.0L) EFI	G129222	& UP	18-7817
V-250XB	G980600	T800999	18-7817
V-250 DFI	B528615	& UP	18-7817
V-250 PRO XS	B426561	& UP	18-7817
V-275 (3.4L)	C101891	& UP	18-7817
V-300 (3.4L)	5611648	& UP	18-7812
XR4/XR6	C100860	& Below	18-7817
Magnum II	ALL		18-7817

① Except models with square fuel pump
② Models equipped with Tillotson BA, BB, BD carburetors
③ Dual fuel pump applications
④ Single fuel pump applications
⑤ Models with square fuel pumps
⑥ Use with white fuel pump body
⑦ Use with black fuel pump body

MARINER DIAPHRAGMS (Japanese Models)

Model	S/N Code	S/N	Diaphragms	Model	S/N Code	S/N	Diaphragms
5C	6E3	ALL	18-7834	28	644	M-664-151346 & UP	②
6C	6H8	ALL	18-7833	30	689	ALL	②
6D	6H6	ALL	18-7833	40 TC	6E9	ALL	②
8B	677	ML-677-316416 & UP	18-7837	40A APE	676	M-676-A00346 — 001990	18-7839
8B	677	M-677-012921 & UP	18-7837	40A APE	676	M-676-A001991 & UP	②
8C	6G1	ALL	18-7833	40A APE	676	ML-676-A41356 — 302250	18-7839
9.9C	682	ALL	①	40A APE	676	ML-676-A302251& UP	②
15A	651	ALL	18-7839	40A APE	676	E-676-A10121 — 100355	18-7839
15C	684	ALL	①	40A APE	676	E-676-A100356 & UP	②
20A APE	653	ALL	18-7839	40A APE	676	EL-676-A50631 — 400940	18-7839
20C TPE	6A9	ALL	②	40A APE	676	EL-676-A400941 & UP	②
25A	648	EL-648-550230 & BELOW	18-7839	40B TPE	676	ALL	②
25A	648	EL-648-550231 & UP	②	40C TC	6E9	ALL	②
25A	648	E-648-26825 & BELOW	18-7839	48	670	ML-670-302510 & BELOW	18-7839
25A	648	E-648-26826 & UP	②	48	670	ML-670-302511 — 311995	②
25A	648	ML-648-304174 & BELOW	18-7839	48	670	M-670-02640 & BELOW	18-7839
25A	648	ML-648-304174 & UP	②	48	670	M-670-02641 — 002160	②
25A	648	M-648-19025 & BELOW	18-7839	W48	670	ML-670-311996 & UP	18-7839
25A	648	M-648-19026 & UP	②	W48	670	M-670-002161 & UP	18-7839
25C TPE	695	EL-695-550101 — 555959	②	55	663	EL-663-315379 — 317710	18-7839
25C TPE	695	EL-695-555960 & UP	18-7839	55	663	EL-663-317711 & UP	②
25C TPE	695	E-695-250101 — 253861	②	55	663	E-663-004041 — 004317	18-7839
25C TPE	695	E-695-253862 & UP	18-7839	55	663	E-663-004318 & UP	②
25C TPE	695	ML-695-300101 — 318173	②	55	663	ML-663-36475 & BELOW	18-7839
25C TPE	695	ML-695-318174 & UP	18-7839	55	663	M-663-02730 & BELOW	18-7839
25C TPE	695	M-695-000101 — 023895	②	W55	663	ML-663-578278 — 583880	18-7839
25C TPE	695	M-695-023896 & UP	18-7839	W55	663	ML-663-583881 & UP	②
28	644	EL-664-570795 & BELOW	18-7839	60 2 CYL	6F0	ALL	18-7839
28	644	EL-664-570796 & UP	②	60 2 CYL	675	EL-675-30101 — 300280	18-7839
28	644	E-664-270310 & BELOW	18-7839	60 2 CYL	675	EL-675-300281 — 304180	②
28	644	E-664-270311 & UP	②	60 2 CYL	675	EL-675-304180 & UP	18-7839
28	644	ML-664-451125 & BELOW	18-7839	60 2 CYL	675	E-675-00101 — 000180	18-7839
28	644	ML-664-451126 & UP	②	60 2 CYL	675	E-675-00181 — 001170	②
28	644	M-664-151345 & BELOW	18-7839	60 2 CYL	675	E-675-001171 & UP	18-7839

① Requires the use of both 18-7837 and 18-7838

② Requires the use of both 18-7839 and 18-7840

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8010EP-1 ***SILVERADO 4000 Premium***



18-8068
18-8082
TANK CONNECTOR
(SOLD SEPARATELY)

18-8084
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8083
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8012EP-1 ***SILVERADO 4000 Premium***

OE# 32-858114Q08, 32-858114K08



18-8074
HOSE BARB

18-8005EP-1
PRIMER BULB

18-8073
HOSE BARB

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has 1/4" NPT threaded fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8ft. (2.44 m) assembly.
Fits various applications using the older style twist type disconnects at the engine end and either a bayonet or thread-in fitting on the tank end.

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8024EP-1 ***SILVERADO 4000 Premium***

OE# 32-858104Q08, 32-858104K08



18-8074
HOSE BARB

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has standard quick connect type fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998), and all Mercury/Mariner
outboards using clip on type disconnect at engine ends and a tank with threaded fuel pickup fitting.

✱ Tanks and Engines for picture purpose only.

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8025EP-1 ***SILVERADO 4000 Premium***

OE# 32-858105Q08, 32-858105K08



18-8068
18-8082
TANK CONNECTOR
(SOLD SEPARATELY)

18-8084
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has standard quick connect type fitting on engine end and bayonet style fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) , and all Mercury/Mariner
outboards using clip-on type disconnect at the engine end and an older style tank with bayonet type connection.

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8016EP-1 ***SILVERADO 4000 Premium***

OE# 32-858109Q12, 32-858109K12



18-80402
TANK CONNECTOR
(SOLD SEPARATELY)

18-8091
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has double sealed quick connect type fitting on tank end and clip-on type quick connect on engine end. Primer bulb is included in this 8ft. (2.44m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) and all Mercury Mariner outboards using clip-on type disconnects at both tank and engine ends

12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8023EP-1 ***SILVERADO 4000 Premium***

OE# 32-857103Q12, 32-857103K12



18-8074
HOSE BARB

18-8005EP-1
PRIMER BULB

18-8073
HOSE BARB

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has 1/4" NPT threaded fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8ft. (2.44 m) assembly.
Fits various applications using the older style twist type disconnects at the engine end and either a bayonet or thread-in fitting on the tank end.

✱ Tanks and Engines for picture purpose only.



Display Package

18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Replaces: 89396A38, 89396Q38
Large capacity bulb

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Replaces: 13330A3, 13330Q, 13330Q5
Large capacity bulb



Display Package

HOSE BARB APPLICATION

Part #	Mercury O.E. #	Barb	NPT	Conn. Type
18-8054	22-63186	5/16"	1/8"	Male
18-8055	22-63187	5/16"	1/4"	Male
18-8073	—	3/8"	1/8"	Male
18-8074	—	3/8"	1/4"	Male

① Discount shop pack of 10 - Priced per package



18-7083
PRIMER BULB
Replaces: 858763
Fits: 30 2cyl(All), 30 JET 3cyl(All), 40 2cyl(All), 40 3cyl(All), 40 JET(All), 50 3cyl(G590000 & Up), 55 3cyl(G590000 & Up), 60 3cyl(G590000 & Up), 60 3cyl Bigfoot(All), 65 JET (All), 75 3cyl(D283222 & Up), 90 3cyl(D283222 & Up)



18-80410
FUEL CONNECTOR
Replaces: 22-13563T3
Female Hose connector
$^{5}/_{16}$"
Fits: 4/5 2-Stroke (1999 & Up)
Mates with 18-80412



18-80412
FUEL CONNECTOR
Replaces: 22-816856T2
Male Hose connector
$^{5}/_{16}$"
Fits: 100 4-cyl. (1988-99), 115 4-cyl. (1989 & up), 125 4-cyl. (1994 & up), 65 Jet (1994 & up), 75 3-cyl. (1987 & up), 80 Jet (1994 & up), 90 3-cyl. (1987 & up)
Mates with 18-80410



18-8068
TANK CONNECTOR
(1/4" NPT)
(Female)



18-8069
FUEL CONNECTOR
$^{5}/_{16}$"
Replaces: 22831Q3, 22831A3
(Female)



18-8070
FUEL CONNECTOR
$^{5}/_{16}$"
Replaces: 30185A3, 30185Q3
(Male)



18-8075
FUEL CONNECTOR
(1/4")
Replaces: 22-14213M, 2214213Q
Mates with 18-8077-1



18-8076
18-8076-10①
FUEL CONNECTOR
(3/8")
Replaces: 22-13563A3, 22-13563Q3
Mates with 18-8077-1



18-8077-1
18-8077-1-10①
TANK CONNECTOR
(1/4" NPT)
Mates with 18-8075, 18-8076, 18-8085



18-8082
TANK CONNECTOR
Mercury Straight Fitting
(1/4" NPT)
(Female)



18-8083
FUEL CONNECTOR
$^{3}/_{8}$"
(Female)



18-8084
FUEL CONNECTOR
$^{3}/_{8}$"
Replaces: 30185A3, 30185Q3
(Male)



18-8085
18-8085-10①
FUEL CONNECTOR
(5/16")
Mates with 18-8077-1



18-8091
FUEL CONNECTOR
Replaces: 22-13563Q7, 22-13563T7
Mates with 18-80402



18-80402
FUEL CONNECTOR
1/4" NPT
Mates with 18-8091

① Discount shop pack of 10 - Priced per package

- UNIVERSAL DESIGN -
DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

FUEL WATER SEPARATOR BRACKETS





Bracket Type	Part #	Replaces	Bracket Type	Part #	Replaces
1/4" Stainless Steel	18-7777		1/4" Aluminum	18-7853-1	Mercury 89876A3
3/8" Stainless Steel	18-7776		3/8" Aluminum	18-7775	

FUEL WATER SEPARATOR KITS





21 MICRON FILTER KITS - FOR CARBURETED ENGINES

Kit Type	Part #	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7848-1	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	35-802893A4, Q4, 35-60494A4
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	

10 MICRON FILTER KITS
FOR FUEL INJECTED ENGINES





Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1	10	1 - 18-7944 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack (Contains spare filter)	18-7983-2	10	2 - 18-7944 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1	10	1 - 18-7945 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack (Contains spare filter)	18-7982-2	10	2 - 18-7945 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1	10	1 - 18-7866 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket • 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1	10	1 - 18-7945 filter & 1 18-7777 bracket
3/8" Stainless Steel (Tall Filter)	18-7985-1	10	1 - 18-7945 filter & 1 18-7776 bracket • 2 - 18-4264 3/8" pipe plugs
1/4" Aluminum (Tall Filter)	NEW 18-79912	10	1 - 18-79911 & 1 - 18-7853-1





10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ AquaVue™ bowl	18-7932	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7922 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum w/ metal drain bowl	18-7951	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ AquaVue™ bowl	18-7937	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7922 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

COMPACT BRACKET AND SEPARATOR KIT
FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS



18-7774
COMPACT ALUMINUM BRACKET



18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter

REPLACEMENT FILTERS





UNIVERSAL DESIGN - DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

10 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7944	Short - 3.875"	35-807172, 35-802893Q
18-7945	Long - 4.35"	35-802893Q
18-7866	High Capacity - 6"	
18-7865	Compact 10 Micron	
18-7967	Early model with sensor	35-18458Q3
18-7968	Late model with sensor	35-18458Q4

10 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
NEW 18-79911	Long - 8.5"	35-8M0079962

21 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7844	Short - 3.875"	35-807172, 35-802893Q
18-7845	Long - 4.35"	35-807172

NEW



18-8955
FUEL WATER SEPARATOR COVER
Fits: 18-7944 & 18-7945 sized filter



10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS
(SEE CHART BELOW)

REPLACEMENT FILTERS

Part #	Description	Replaces
18-7919	Spin on replacement	35-809097 Racor S3213
18-7920	Spin on replacement	35-809099 Racor S3214
18-7948	Spin on replacement Fits - 320RRAC01	35-886638 Racor S3227

REPLACEMENT BOWLS

Part #	Description	
18-7922	AquaVue™ Collection Bowl	
18-7924	Metal Collection Bowl	

FILTER & BOWL KITS

Part #	Description
18-7928	Filter & AquaVue™ Bowl Mercury Style Contains: 18-7919 filter, 18-7922 bowl
18-7929	Filter & Metal Bowl MercuryStyle Contains: 18-7919 filter, 18-7924 bowl
18-7969	Filter & Metal bowl Contains: 18-7948 filter, 18-7924 bowl
18-7994	Filter & AquaVue™ Bowl Contains: 18-7948 filter, 18-7922 bowl



18-7936
FUEL FILTER ELEMENT
Replaces: 35-888289T2
Fits: 75 4-Stroke (2000 & Up), 90 4-Stroke (2000 & Up), 115 EFI 4-Stroke (2001 & Up)



18-7712
FUEL FILTER (INLINE)
Replaces: 35-16248
Fits: 4/5 2 cyl (1999 & Up), 4/5/6 4 stroke (1999 & Up), 8/9.9 4-stroke (2005 & Up)



18-7713
FUEL FILTER (INLINE)
Replace: 35-80365M
Fits: Mercury/Mariner 9.9 4-Stroke(1995-98), 15 4-Stroke (1998 & Up), Yahoo 6 (1989, 1992-99), 8 (1989-99, 2001-02), F4 (1999-02), F9.9 (1989-95, 1997-99, 2001-02), FT 9.9 (1988-90)



18-7714
FUEL FILTER (INLINE)
Replaces: 35-877565T1
Fits: 25 4-Stroke (1998 & Up), 30 4-Stroke (1999-01), 30 3 cyl 4-Stroke (1999-01), 40 4-Stroke (1998-01), 40 4_Stroke 4 cyl (2001-02), 40 Carb 3-cyl 4-Stroke (2002 & Up), 50 4-Stroke 4 cyl (2001-02), 60 4-Stroke 4 cyl (2001-02), 75 4-Stroke (2000 & Up), 90 4-Stroke (2000 & Up)



18-7718
FUEL FILTER (INLINE) 5/16"
Replaces: 35-879885T
For:135/150/175 4-Stroke Verado (S/N 1B227000 & Up), 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-7802
FUEL FILTER
Replaces: 35-87946A3, 35-87946-Q3, Q4
For: 6 HP thru 25 HP



18-7832
FUEL FILTER
Replaces: 1399-3938
For: AJ, KA, KB, KC, KD, WM, WMC Carb.



18-7979
FUEL FILTER
Replace: 881540
Fits: 115 EFI (4 Stroke), 75HP (4 Stroke), 75HP (4 Stroke) (Bodensee), 90HP (4 Stroke)



18-7981
FUEL FILTER
Replaces: 35-884380T, 35-8M0020349
Fits: All Verados, 90HP (DFI) (3 cyl), 115 DFI (3 cyl) / 200HP (DFI) / 225HP (DFI) (including 3.0L DFI)



Fuel Filters

Part #	Application:
18-7828-1	1/4" Small Capacity (For 1/4" Fuel Line)
18-7829	1/4" Large Capacity (For 1/4" Fuel Line) Replaces: 35-16494, 35-816296, 35-816296T, 35-816296K03
18-7830	5/16" Replaces: 35-16494-1, 35-816296-1, 35-816296T1
18-7831	3/8" 802128A1

PKG. OF 10



18-7113-9②
O-RING
Replaces: 25-897536
Fits: 18-7802 Filter Element (35-87946Q3)



18-7997
AIR FILTER
Replaces: 35-853333T
Fits: V115 DFI (2.5L) (2000), V-135 DFI (2.5L) (1998 & Up), V-150 DFI (2.5L) (1998 & Up), V-175 DFI (2.5L) (2001 & Up), 200 DFI (1998-02), 225 DFI (1998-02)



18-7998
AIR FILTER
Replaces: 35-893318T01
For:200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-7999
AIR FILTER
Replaces: 35-896247
For:135/150/175 4-Stroke Verado (S/N 1B227000 & Up)



18-3605
THERMOSTAT KIT
Fits: V-135 DFI (2.5L)(1998 & Up), V-150 DFI (2.5L)(1998 & Up), V-175 DFI (2.5L) (2000 & Up)



18-3606
THERMOSTAT KIT 130°
Fits: 200 3.0L DFI DTS (ALL), 200 3.0L EFI (2003 & Up)(OT750164 & Up), 200 DFI (1997 & Up)(OG386496 & Up), 225 3.0L EFI (1999 & Up)(OG760300 & Up), 225 3.0L EFI SeaPro (2004 & Up)(OT801000 & Up), 225 3.0L DFI DTS (2003 & Up)(OT599000 & Up), 225 DFI (1998 & Up)(OG590000 & Up), 250 3.0L EFI (1999 & Up) (OG760300 & Up), 250 Long 3.0L EFI (OT861319 & Up)



18-43175
THERMOSTAT KIT
Replaces: 855676002
Fits: Mercury 15 Carb(2cyl) 4-Stroke(R235949& Up), 15 SeaPro 4-Stroke(R051685 & Up), 20 Carb(2cyl)4-Stroke(R235168 & Up), 25 EFI(3cyl)4-Stroke(R106999 & Up), 25 Jet EFI(3cyl)4-Stroke(R165086 & Up), 25 SeaPro 4-Stroke(R051710 & Up), 30 EFI(3cyl)4-Stroke(T409000-1B226999), 8 4-Stroke(209cc)(R042475 & Up), 9.9 4-Stroke(209cc)(R042475 & Up)
130°F



①**18-3672D** Display Package

18-3672
THERMOSTAT KIT
— CONTAINS —

Part #	Desc.	O.E. #
18-3553	Thermostat, Brass	75692
18-0182	Thermostat Gasket	27-62386

HP	Beg. S/N	End S/N	HP	Beg. S/N	End S/N
V135	A904646	& UP	**V150 MAGII**	C239553	4571651
V150	A904646	& UP	**V150 MAGIII**	D082000	4825248
V150 XR4	C239553	C159199	**V175**	C100861	& UP
V150 XR6	D082000	& UP	**V200**	6435503	& UP



18-3569
THERMOSTAT KIT
Replaces: 803061T1
Includes **18-3549** thermostat

HP	Beg. S/N	End S/N	HP	Beg. S/N	End S/N
70 3 cyl.	A996142	& UP	**100 4 cyl.**	B209468	& UP
75 3 cyl.	C222000	& UP	**115 4 cyl.**	C100000	& UP
80 3 cyl.	A996142	& UP	**125 4 cyl.**	D283222	& UP
90 3 cyl.	A996142	& UP			



18-43052
THERMOSTAT KIT
Replaces: 14586A3
Fits: Mercury 6-25 hp 2-Stroke



18-3534
THERMOSTAT 110°
Replaces: 850055001
Fits: 40 3cyl (1998 & Up),40 Jet (2000 & Up), 50 3cyl (1986 & Up), 55 3cyl (1996 & Up), 60 3cyl (1984 & Up)



18-3535
THERMOSTAT 130°
Replaces: 885599004
Fits: 200 3.0L DFI DTS (ALL), 200 3.0L EFI (2003 & Up)(OT750164 & Up), 200 DFI (1997 & Up)(OG386496 & Up), 225 3.0L EFI (1999 & Up)(OG760300 & Up), 225 3.0L EFI SeaPro (2004 & Up)(OT801000 & Up), 225 3.0L DFI DTS (2003 & Up)(OT599000 & Up), 225 DFI (1998 & Up)(OG590000 & Up), 250 3.0L EFI (1999 & Up)(OG760300 & Up), 250 Long 3.0L EFI (OT861319 & Up)



18-3536
THERMOSTAT 143°
Replaces: 833072003
Fits: V135 DFI 2.5L (1998 & Up) (OG590000 & Up), V150 DFI 2.5L (1998 & Up)(OG590000 & Up), V175 DFI 2.5L (2001 & Up)(OT178500 & Up)



18-3537
THERMOSTAT 143°
Replaces: 833072004
Fits: 75 3 cyl DFI 1.5L (2006 & Up) (OT980000 & Up), 90 3 cyl DFI 1.5L (2004 & Up)(OT801000 & Up) , 115 3 cyl DFI 1.5L (2004 & Up)(OT801000 & Up)

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per package



18-3553
THERMOSTAT
Replaces: 75692
143°

18-3553 THERMOSTAT APPLICATION

HP	Beg. S/N	End. S/N	HP	Beg. S/N	End. S/N
7.5	5226935	& UP	**V150**	A904646	& UP
9.8	5206550	& UP	**V175**	C100861	& UP
40	3336258	C159199	**V200**	6435503	& UP
50/60	D000750	& UP	**V220**	B117316	& UP
65	3547987	4571651	**V225**	5628028	& UP
70	4571652	4825248	**V300/3.4L**	5611648	& UP
70/75/80/90	A996142	& UP	**XR4**	C239553	D081999
100/115	B209468	& UP	**Magnum II**	C239553	D081999
V135	A904646	& UP			



18-3549
THERMOSTAT
Replaces: 14586
For: 6, 7, 8, 9.9 & 15 HP
Mercury/Mariner A197112 & Later
120°

18-3549 THERMOSTAT APPLICATION

MARINER

HP	Serial #	
6,8,9.9 (2 cyl.)	A197112	Later
Sea Pro 10	D038000	Later
15 (2 cyl.)	B292414	Later
18XD, 20XD, 25XD	B114231	Later
25 (2 cyl.) 25 Sea Pro	B238464	Later
30 (2 cyl.)	G055314	Later
45 Jet, 50, 55, 60 (3 cyl.)	G290585	Later

MERCURY

Sea Pro 10	D038000	Later
15 (2 cyl.)	B292414	Later
18XD, 20XD, 25XD	B114231	Later
25 (2 cyl.) 25 Sea Pro	B238464	Later
30 (2 cyl.)	G055314	Later
45 Jet, 50, 55, 60 (3 cyl.)	G290585	Later

New



18-3631
THERMOSTAT W/ HOUSING
Replaces: 892864T04
Fits: 135-300 Verado



18-43051
THERMOSTAT COVER KIT
Fits: Mercury V6



18-5896
SENDER
Replaces: 12415
1/8"-27NPT Threads



18-3007
18-3007-10①
IMPELLER
Replaces: 47-89983,
47-89983T



18-3008
IMPELLER
Replaces: 47-20813



18-3012
IMPELLER
Replaces: 47-22748



18-3017
18-3017-10①
IMPELLER
Replaces: 47-89984,
47-89984T4, 47-30221,
47-65960



IMPELLER

Part #	ID	Replaces:
18-3039	.456"	47-89981
18-3054	.438"	47-89980



18-3052
IMPELLER
Replaces: 47-89982



18-3056
18-3056-10①
IMPELLER
Replaces: 47-43026-2,
47-43026T2



18-3057
IMPELLER
Replaces: 47-85089-3



18-3062
IMPELLER
Replaces: 47-42038-2



18-3063
IMPELLER
Replaces: 47-95611M



18-3066
IMPELLER
Replaces: 47-11590M



18-3067
IMPELLER
Replaces: 47-84797M



18-3069
IMPELLER
Replaces: 47-81423M,
47-97108M



18-3072
IMPELLER
Replaces: 47-80395M

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① Discount shop pack of 10 - Priced per package



18-3073
IMPELLER
Replaces: 47-96305M



18-3074
IMPELLER
Replaces: 47-84027M, 47-84027T



18-3098
IMPELLER
Replaces: 47-161543



18-45312
IMPELLER
Replaces: 47-952892
Fits: Mercury 2(T884302 & Up), 2.5(A855097 & Up), 3.3(G710613 & Up)



18-8900
IMPELLER
Replaces: 47-19453



18-3293
IMPELLER KEY
Replaces: 28-43037
Also large O/B's



18-3294
IMPELLER KEY
Replaces: 28-81603M



18-3300
IMPELLER KEY
Replaces: 28-83444M
For models: 40A, 40B, 40C



18-3305
IMPELLER KEY
Replaces: 28-81912M
For models: 6C-D, 8C, 9.9C, 15C



18-3109
WATER TUBE GUIDE
Replaces: 23-29804, 23-29804T
(Use with 18-3116 Housing)



18-3013
UPPER WATER PUMP SEAL
Replaces: 26-821309
For: 4-Stroke O/B's, 25/30/40/45/50 HP s/n OG760300 & UP



18-3110
WATER PUMP HOUSING WITH BUSHING
Replaces: 26-38970
(Part of 18-3116 Housing)



18-3014
LOWER WATER PUMP SEAL
Replaces: 26-821310
For: 4-Stroke O/B's, 25/30/40/45/50 HP s/n OG760300 & UP



18-3151
WATER COUPLING ASSEMBLY
Replaces: 816597

PKG. OF 5



18-3227
18-3227-9①
WATER PUMP DOWEL PIN
Replaces: 17-35973
For: 20-225HP S/N 1866496-Up



18-1730
COUPLING
Replaces: 43585
For:200, 225, 250 & 275 Verado's



18-3113
INSERT CUP
Replaces: 70977



18-3114
INSERT CUP
Replaces: 48752, 48752T



18-3115
INSERT CUP
Replaces: 48753



18-3435
INSERT CUP



18-3107
IMPELLER PLATE
Replaces: 54705, 32768



18-3117
IMPELLER PLATE
Replaces: 32435



18-3122
IMPELLER PLATE
Replaces: 817276, 8172761



18-3139
IMPELLER PLATE
Replaces: 46895



18-3436
IMPELLER PLATE



18-3116
WATER PUMP HOUSING
Replaces: 46-96148A1, 46-96148T



18-3118
WATER PUMP HOUSING
Replaces: 46-77822A1

① Priced per package

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18-3414
WATER PUMP BASE
Replaces: 46-96146A5



18-3416
WATER PUMP BASE
Replaces: 46-96146A6



18-3419
WATER PUMP BASE
Replaces: 46-42579A3



18-3422
WATER PUMP BASE
Replaces: 46-77516A1



18-3423
WATER PUMP BASE
Replaces: 46-73640A1



18-3424
WATER PUMP BASE
Replaces: 46-77177A1



18-3445
WATER PUMP BASE
Replaces: 46-812966A7
For: 40-60 HP



18-43212
WATER PUMP HOUSING
Replaces: 46-803750A02
Fits: Mercury 8/9.9 4-Stroke(209cc)

①18-3207D

Display Package



18-3207
IMPELLER REPAIR KIT
Replaces: 47-89983T2, 47-89983Q1

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-2945	Drain Gasket	12-20260,12-19183	2
18-2823	Low. Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-32770	1
18-2825	Water Pump Base Gasket	27-32771,27-19551	1
18-2841	Water Pump Base Gasket	27-77417,27-19552	1
18-2948	Rubber Washer	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

①18-3214D

Display Package



18-3214
IMPELLER REPAIR KIT
Replaces: 47-43026T6, 47-43026T8, 47-43026T11

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Housing Gasket	27-43047-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2944	Seal Ring	26-45577	1
18-3056	Impeller	47-43026-1	1
18-3122	Impeller Plate	817276	1
18-7420	O-Ring	25-21836	1

①18-3215D

Display Package



18-3215
IMPELLER REPAIR KIT
Replaces: 47-85089T7

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2560	Impeller Washer Gasket	12-86645	2
18-2561	Gear Housing to Face Plate Gasket	27-85087	1
18-2562	Gear Housing to Face Plate Gasket	27-99326-1	1
18-3057	Impeller	47-85089-3	1
18-7419	O-Ring	25-69202	1



18-3149-1
WATER PUMP KIT
Replaces: 46-42040A5, 46-42040T5
For: 10 Magnum, Marathon, Sea Pro, Viking
15 Marathon, Sea Pro 6, 8, 9.9HP, XR10

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① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3265
IMPELLER REPAIR KIT
Mercury 47-43026Q06
For:135/150/175 4-Stroke Verado (S/N 1B227000 & Up),200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)

①18-3217D Display Package



18-3217
IMPELLER KIT
Similar to: 46-96148A5 without base or housing

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	12-20260,12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1

①18-3239D Display Package



18-3239
IMPELLER REPAIR KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3039	Impeller	47-89981	1
18-3139	Impeller Plate	46895	1
18-7409	O-Ring	—	1



18-3252
IMPELLER REPAIR KIT
Replaces: 47-89982T1

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2004	Oil Seal	26-20070	2
18-2006	Oil Seal	26-33467	1
18-2827	Upper Face Plate to Water Pump Body Gasket	27-39623	1
18-2828	Lower Water Pump Base to Face Plate	27-39625	1
18-3052	Impeller	47-89982	1
18-7164	O-Ring	25-33466	1



18-3406
UPPER WATER PUMP REPAIR KIT
Replaces: 817275A08
For:135/150/175 4-Stroke Verado (S/N 1B227000 & Up),200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-3407
UPPER WATER PUMP REPAIR KIT
Replaces: 817275A09
For:135/150/175 4-Stroke Verado (S/N 1B227000 & Up),200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)

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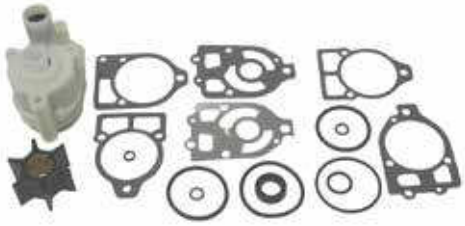
① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3314
WATER PUMP KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3414	Base	46-96146A5	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3316
WATER PUMP KIT
Replaces: 46-78400A2

— CONTAINS —

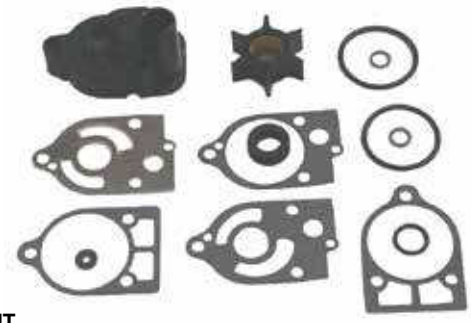
Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3416	Base	46-96146A6	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket.	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3319
WATER PUMP KIT
Replaces: 46-42579A4

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3419	Base	46-42579A3	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3507
WATER PUMP KIT
(Without Base)
Replaces: 46-60366A1

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1



18-3517
WATER PUMP KIT
(Without Base)
Replaces:
46-60367A1,
46-96148A5,
46-96148A8

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3322
WATER PUMP KIT
Replaces: 46-77516A3

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3422	Water Pump Base	46-77516A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket Plate To Body	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

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18-3323
WATER PUMP KIT
Replaces: 46-73640A2

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3423	Water Pump Base	46-73640A1	1
18-2945	Drain Gasket.	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1



18-3324
WATER PUMP KIT
Replaces: 46-77177A3

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3424	Water Pump Base	46-77177A1	1
18-2945	Drain Gasket.	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1



18-3571
WATER PUMP HOUSING KIT
Replaces: 817275A1
V-6 outboard



18-3572
WATER PUMP HOUSING KIT
Replaces: 817275A2



18-3148
WATER PUMP REPAIR KIT
Without Housing
Replaces: 46-84277M, 46-84277T

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0768	Wear Plate Gasket	—	1
18-3074	Impeller	47-84027M	1
18-3305	Woodruff Key	28-8192M	1



18-3446
WATER PUMP KIT
Replaces: 46-70941A3
For: 4/4.5 HP

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3039	Impeller	47-89981	1
18-3139	Impeller Plate	46895	1

APPLICATION BEGINS ON PAGE 408



18-3447
WATER PUMP KIT
Replaces: 46-46893A6, 47-22748
For: 3.9/4 HP, Ser # 2278851-9999999

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3012	Impeller	47-22748	1
18-3139	Impeller Plate	46895	1



18-3448
WATER PUMP KIT
Replaces: 46-48744A3
For: 20 HP 1967-80

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3052	Impeller	47-89982	1
18-2827	Upper Face Plate Gasket	27-39623	1
18-2828	Lower Face Plate Gasket	27-39625	1
18-2829	Water Pump Base Gasket	27-39626	1



18-3570
WATER PUMP KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
NSS	Water Pump Housing	—	1
18-3056	Impeller	47-430262	1
18-2599	Face Seal & Tool	26-816575A2	1
18-3122	Impeller Plate	817276	1

HP	Beg. S/N	End. S/N
817275A2 APPLICATION		
40 (4 stroke) (4 cyl.) Bigfoot	OT228405	& UP
50 (4 stroke) 935cc Big Foot	OG231123	OT178499
50 (4 stroke) 996cc Big Foot	OT178500	& UP
60 (3 cyl.) Bigfoot	OD000750	& UP
60 (4 stroke) Bigfoot	OT178500	& UP
65 Jet	OC283222	& UP
70 (3 cyl.)	OA996142	& UP
75 (3 cyl.)	OC222000	& UP
75 (4 stroke)	OG960500	& UP
80 (3 cyl.)	OA996142	& UP

HP	Beg. S/N	End. S/N
817275A2 APPLICATION (Cont.)		
80 Jet	OD283222	& UP
90 (3 cyl.)	OA996142	& UP
90 (4 stroke)	OG960500	& UP
100 (4 cyl.)	OB209468	& UP
115 (4 cyl.)	OC100000	& UP
125 (4 cyl.)	OD283222	& UP
817275A1 APPLICATION		
45 (4 stroke) Bigfoot Bodensee	OG231123	& UP
V-200 DFI (3.0L)	OG386496	OG589999
V-200 DFI (3.0L)	OG590000	& UP
V-225 (3.0L) Carb & EFI	OD280813	& UP
V-225 DFI	OG590000	& UP
V-250 (3.0L) EFI	OG129222	& UP



18-3425
WATER PUMP KIT
Without Housing
Replaces: 84188M, 84188T

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0292	Wear Plate to Pump Housing Gasket	27-81417M	1
18-3435	Insert Cup	—	1
18-0294	Wear Plate to Pump Base Gasket	—	1
18-3069	Impeller	47-81423M, 47-97108M	1
18-0256	Bolt	—	2
18-3436	Impeller Plate	—	1



18-3426
WATER PUMP KIT
With Housing
Replaces: 42431M, 97793M, 97793T

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3067	Impeller	47-84797M	1



18-3427
WATER PUMP KIT
With Housing
Replaces: 95611M

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0773	Wear Plate Gasket	—	1
18-3067	Impeller	47-84797M	1



18-48317
COMPLETE WATER PUMP KIT
Replaces: 46-803750A03, 46-80375A03
Fits: Mercury 8-9.9 4-Stroke(209cc)(R042475 & Up)

APPLICATION BEGINS ON NEXT PAGE

MARINER COOLING SYSTEM APPLICATION

Mariner Models	S/N Code	S/N	Impeller	Plate	Impeller Cup	Impeller Repair Kit	Complete Kit
2A	646	All	18-3072	—	—	—	—
2B	6A1	All	18-3072	—	—	—	—
4A	6E0	All	18-3073	—	—	—	—
5C	6E3	All	18-3073	—	—	—	—
6C	6H8	All	18-3066	—	—	—	—
6D	6H6	All	18-3066	—	—	—	—
8A(M)	655	000000-000300	18-3063	—	—	—	—
8A(ML)	655	000000-300101	18-3063	—	—	—	—
8B(M)	677	000101 & Up	18-3063	—	—	—	—
8B(ML)	677	300101 & Up	18-3063	—	—	—	—
8C	6G1	All	18-3066	—	—	—	—
9.9C	682	All	18-3074	—	—	18-3148	—
15A(M)	651	000285 & Below	18-3063	—	—	—	—
15A(ML)	651	3000100 & Below	18-3063	—	—	—	—
15C	684	All	18-3074	—	—	18-3148	—
20C(M)	6A9	000101-005810	18-3067	18-3436	—	18-3426	—
20C(ML)	6A9	300101-306542	18-3067	18-3436	—	18-3426	—
20C(E)	6A9	250101-250819	18-3067	18-3436	—	18-3426	—
20C(EL)	6A9	550101-550693	18-3067	18-3436	—	18-3426	—
20C(M)	6A9	010112 & Up	18-3067	—	—	—	18-3427
20C(ML)	6A9	306543 & Up	18-3067	—	—	—	18-3427
20C(E)	6A9	250820 & Up	18-3067	—	—	—	18-3427
20C(EL)	6A9	550694 & Up	18-3067	—	—	—	18-3427
25C(M)	695	000101-014870	18-3067	18-3436	—	—	18-3426
25C(ML)	695	000000-312185	18-3067	18-3436	—	—	18-3426
25C(E)	695	000000-252290	18-3067	18-3436	—	—	18-3426
25C(EL)	695	000000-553575	18-3067	18-3436	—	—	18-3426
25C(M)	695	014871 & Up	18-3067	—	—	—	18-3427
25C(ML)	695	312186 & Up	18-3067	—	—	—	18-3427
25C(E)	695	252291 & Up	18-3067	—	—	—	18-3427
25C(EL)	695	553576 & Up	18-3067	—	—	—	18-3427
28	664	All	18-3067	—	—	—	—
30	689	All	18-3067	—	—	—	—
30A(M)	689	000366-014805	18-3067	18-3436	—	—	18-3426
30A(ML)	689	301911-315315	18-3067	18-3436	—	—	18-3426
30A(E)	689	100251-103275	18-3067	18-3436	—	—	18-3426
30A(EL)	689	401216-407815	18-3067	18-3436	—	—	18-3426
30A(M)	689	022059 & Up	18-3067	—	—	—	18-3427
30A(ML)	689	321377 & Up	18-3067	—	—	—	18-3427
30A(E)	689	105325 & Up	18-3067	—	—	—	18-3427
30A(EL)	689	411947 & Up	18-3067	—	—	—	18-3427
48/48W	670	All	18-3069	18-3436	18-3435	18-3425	—
55/W55	663	All	18-3069	18-3436	18-3435	18-3425	—
60	675,6F0	All	18-3069	18-3436	18-3435	18-3425	—

MERCURY COOLING SYSTEM APPLICATION

Horsepower	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Thermostat	Upper Kit	Complete Kit
3.3 (with shift)	D901217	& UP	18-3098								
3.5	358136	6202172	18-3012								
3.5	6202173	& UP	18-3054								
3.6	5404657	& UP	18-3054								
3.9 *14*	1655013	2498135	18-3012	18-3139							
4 (1 cyl.)	2498136	4107219	18-3039	18-3139				18-3239			
4 (2 cyl.)	5589202	& UP	18-3054	—							
4 (made in USA)	5595532	A809600	18-3054	18-3139							
4 (made in USA)	5595532	& UP	18-3039	18-3139		18-3446		18-3239			18-3446
4 (1 cyl.)	A809601	& UP	18-3098							—	
4.5	4107220	5595531	18-3039	18-3139				18-3239			18-3446
4.5	5595532	& UP	18-3054	18-3139							
4.5	5595532	& UP	18-3039	18-3139				18-3239			18-3446
5	574128	786612	18-3012								
5 (1 cyl.)	A809601	& UP	18-3098								
5 4-STROKE	R000001	& UP	18-3098								
6	888005	1916138	18-3012								
6	1916139	2193817	18-3039	18-3139				18-3239			
6	A197112	OT800749	18-3062								
6	1582403	1916138	18-3039								
6	1916139	2193817	18-3039								
6	2193818	2529894	18-3039								
6	2385673	2387383	18-3039								
7.5	2529895	4131609	18-3039	18-3139							
7.5	4131610	5226934	18-3039	18-3139				18-3239			18-3446
7.5	5206550	& UP	18-3054								
7.5	5206550	& UP	18-3039	18-3139				18-3239			18-3446

1 Models with aluminum upper pump housings
2 Models with aluminum water pumps
3 Models with plastic upper pump housings
4 Models with plastic water pumps
5 Pump screws without insulators
6 Pump screws with insulators
7 Models with driveshaft retaining nut
8 Models without driveshaft retaining nut
9 Models with flush hole
10 Models without flush hole
11 Models having plastic upper housing use #48752 inset cup
12 Units already having a complete pump replacement using 46-46893A 6 should use the 2193818-2529894 serial group for components
13 Units already having a complete pump replacement using 46-46893A 6 should use USA 3795658-4126549 serial group for components
14 Units which have already had a complete pump replacement with the 46-46893A 6 pump should use the "Early Mariner Impellers" chart for components

MERCURY COOLING SYSTEM APPLICATION

Horsepower	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Thermostat	Upper Kit	Complete Kit
8	A197112	& UP	18-3062								
8 (4-stroke Bodensee)	G760300	& UP	18-3062								
110 (9.8)	1865779	2196388	18-3039				18-3447				
110 (9.8)	2196389	3795657	18-3039								
110 (9.8)	3795658	4126459	18-3039				18-3447				
110 (9.8) *3*	4126460	5206549	18-3039	18-3139				18-3239			
110	5206550	& UP	18-3054								—
9.8	5206550	& UP	18-3039	18-3139				18-3239	18-3553		18-3446
9.9	A197112	& UP	18-3062								
9.9 (4 Stroke) STANDARD CASE	G760300	T979999	18-3062								
XR10 SeaPro	D038000	& UP	18-3062						18-3549		
10	500022	1057993	18-3008								
15	B292414	& UP	18-3062						18-3549		
15 SeaPro	G044365	& UP	18-3062								
16	700000	& UP	18-3008								
18	5837437	& UP	18-3057								
20	860970	1292909	18-3008								
20	2827677	6443972	18-3052					18-3252			18-3448
20	6443973	T800749	18-3057					18-3215			
22	1158546	1238089	18-3008								
25,25XD,25 Sea Pro	5705532	& UP	18-3057					18-3215			
25 (3 cyl.)	E268781	& UP	18-3057					18-3215			
30	950250	1260724	18-3008					—			
30	1271884	1448139	18-3007	18-3107				18-3207		18-3507	—
30 Jet	C159200	G589999	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207		18-3507	18-3324
30 Jet	G590000	& UP	18-3057								
30 (2 cyl)	G053314	T598999	18-3057								
35	1217222	1448139	18-3007	—			—	—		—	—
35	1571114	1960826	18-3007	18-3107				18-3207		18-3507	—
35	1960827	2453068	18-3007	18-3107				18-3207		18-3507	—
35	6445653	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207		18-3507	18-3324
40	941751	1224480	18-3008	—	—	—	—	—		—	—
40	1224481	1476509	18-3007	—	—	—	—	—		—	—
40	2874704	4362214	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207		18-3507	18-3322
40 (2 cyl) thru 1983	4860103	& UP	18-3057	18-3107	18-3115	18-3118	18-3424	18-3207		18-3507	18-3324
40 (3 cyl)	G531301	& UP	18-3057	—		—					18-3507
40 (4 cyl)	C159200	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			
40 (4-stroke) 2:1 ratio	G760300	T408999	18-3057								
40 (EFI 4-stroke) 1.83:1 ratio	T409000	& UP	18-8900				18-3445				
40 (EFI 4-stroke) 2.31:1 ratio	T409000	B344398	18-3056					18-3214			
40 (4-stroke, 4 cyl.) 2.31:1 ratio	T228405	T598999	18-3056					18-3214			
40 (4-stroke,Std)	G231123	T178499	18-3057								
40 4-stroke Carb BIG FOOT	C033811	& UP	18-3056								
40	1279685	1476509	18-3007								18-3507
45	5531630	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			
45 Jet (3 cyl)	D000750	& UP	18-8900								
45 (4-stroke,std) Bodensee	G231123	& UP	18-3057								
45 (4-stroke,bigfoot) Bodensee	G231123	& UP	18-3056					18-3214			
50	1421113	1460498	18-3007								18-3507
50	1477910	1521913	18-3007								
50	1521914	2305100	18-3007	18-3107				18-3207			18-3507
50 aluminum w/p	2305101	2478119	18-3007								
50 plastic w/p	2305101	2478119	18-3007								
500	2514919	4357639	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207			18-3507
50 (4cyl)	4357640	5531629	18-3007	18-3107	18-3115	18-3118	18-3423	18-3207			18-3507
50 (4cyl)	5531630	& UP	18-3007			18-3118					
50 (4 cyl)	4962056	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			18-3507
50 (3 cyl)	6428681	D000749	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			
50 (3 cyl)	D000750	G589999	18-8900				18-3445		18-3553		
50 (3 cyl)	G590000	& UP	18-3057								
50 (4-stroke,Std)	G231123	T178499	18-3057								
50 (4-stroke, 4 cyl.) STANDARD	T178500	T598999	18-8900				18-3445				
50 (4-stroke, 4 cyl.) BIG FOOT	T178500	& UP	18-3056			18-3572		18-3214			
50 (EFI 4-stroke) STANDARD	T409000	B344398	18-8900				18-3445				
50 (EFI 4-stroke) BIG FOOT	T409000	B344398	18-3056					18-3214			
55 (3 cyl)	D000750	& UP	18-8900				18-3445				
60	6428681	D000749	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			18-3324
60 (3cyl) standard	D000750	& UP	18-3056	18-3122				18-3214	18-3553		
60 Marathon	D000750	& UP	18-3056	18-3122				18-3214			
60 Big Foot	D000750	& UP	18-3056	18-3122				18-3214	18-3553		
60 (3 cyl)	D000750	& UP	18-8900						18-3553		
60 4-STROKE STANDARD	OT178500	T598999	18-8900				18-3445	18-3214			
60 4-STROKE, BIG FOOT	OT178500	T598999	18-3056					18-3214			
60 4-STROKE EFI BIG FOOT	T409000	B344398	18-3056								

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MERCURY COOLING SYSTEM APPLICATION

Horsepower		Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Thermostat	Upper Kit	Complete Kit
65(4 cyl) aluminum w/p		1542745	280351	18-3017	18-3117	18-3114			18-3217			18-3507
65 (4cyl) plastic w/p		1542745	280351	18-3017			18-3116					
65 (4cyl)		2803562	2874263	18-3017			18-3116					
65 (4cyl)		2997439	3293183	18-3017			18-3116					
65(3 cyl)		3293184	4382056	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207			18-3507
65(3 cyl)		4382057	4571651	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			
65 Jet		0D283222	& UP	18-3056	18-3122				18-3214			
70		1413611	1436114	18-3017	18-3117				18-3217			18-3507
70 (6cyl)		1482212	1503458	18-3017								
700 E-2 (6cyl)		1503459	1503958	18-3017								
700 EL-2 (6cyl)		1503459	1566239	18-3017								
700 E-2 (6cyl)	*11*	1503959	1566239	18-3017			18-3116					
700 EL-2 (6cyl)	*11*	1505111	1566239	18-3017			18-3116					
70 (3 cyl)		4571652	4977156	18-3007	18-3107	18-3115	18-3118	18-3423	18-3207	18-3553		18-3507
70		4977157	6428680	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			—
70		B110054	& UP	18-3056					18-3214			18-3517
70 (3cyl)	*6*	A996142	C221999	18-3056			18-3572			18-3553		
70 (3cyl)	*5*	A996142	C221999	18-3056			18-3572			18-3553		
75 (4 cyl)		6432901	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
75 (3 cyl)		A996142	C221999	18-3056					18-3214	18-3553		
75 (3 cyl)		C222000	& UP	18-3056					18-3214	18-3569		
75 (3 cyl)		C222000	& UP	18-3056	18-3122				18-3214	18-3569		
75 (3cyl) Optimax		T980000	& UP	18-3056			18-3572					
75 4-STROKE		G960500	B366822	18-3056					18-3214			
75 4-STROKE		B366823	& UP	18-3056			18-3572					
80		1355468	3493912	18-3017	18-3117				18-3217			18-3517
80 (6cyl)		1335465	1398629	18-3017								
80 (4 cyl)		4831999	6432900	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
80 (3 cyl)	*6*	A996142	C221999	18-3056					18-3214	18-3553		
80 (3 cyl)	*5*	A996142	C221999	18-3056			18-3572			18-3553		
80 Jet		D283222	& UP	18-3056	18-3122				18-3214			
850 E & EL (6cyl)		1460999	1567039	18-3017	18-3117				18-3217			18-3517
850 E-1, EL-1 (6cyl)	*11*	1566240	1766823	18-3017								
85 (4 cyl)		4590512	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
85 XS (4cyl)		3493913	4831998	18-3017			18-3116					
850 XS (4cyl)		3493913	4831998	18-3017			18-3116					
850, 850 XS (4cyl)		3493913	4590511	18-3017			18-3116					
900 (90hp) (6 cyl)	*11*	1766824	1869775	18-3017	18-3117				18-3217			18-3517
90 (6 cyl)		4845301	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
90 (3 cyl)		B110054	C221999	18-3056					18-3214			
90 (3 cyl)		A996142	& UP	18-3056					18-3214	18-3553		
90 (3 cyl)		A996142	& UP	18-3056	18-3122				18-3214	18-3553		
90 4-STROKE		G960500	B366822	18-3056			18-3572		18-3214			
90 4-STROKE		B366823	& UP	18-3056			18-3572		18-3214			
95		1869776	2318585	18-3017	18-3117				18-3217			
115 (3CYL) Optimax		T801000	& UP	18-3056			18-3572					
950 (95hp) (6 cyl)	*11*	1869776	2318585	18-3017								
1000(6 cyl)		1464949	1503331	18-3017	18-3117				18-3217			
1000 (6cyl)		1503332	2318585	18-3017			18-3116					
100 (4 cyl)		B209468	& UP	18-3056					18-3214	18-3553		
100 (4 cyl)		B209468	& UP	18-3056	18-3122				18-3214	18-3553		18-3517
1000 SS (6cyl)	*1*	2318586	2413843	18-3017			18-3116					
1000 SS (6cyl)	*3*	2318586	2413843	18-3017			18-3116					
1000 SS E-1	*1*	2484633	2836018	18-3017			18-3116					
1000 SS E-1	*3*	2484633	2836018	18-3017			18-3116					
1000 BP (6cyl)		2399698	3253111	18-3017			N.L.A.					
105 Jet		0D182000	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			
110	*1*	1870204	2314955	18-3017	18-3117				18-3217			
110	*3*	1870204	2314955	18-3017			18-3317					
115 (6cyl)		2836019	4112634	18-3017	18-3117				18-3217			18-3517
115 (6cyl)		4112635	4394236	18-3017								
115 (6 cyl)		4394237	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
115 (4 cyl)	6	C100000	& UP	18-3056					18-3214	18-3569		
115 (4cyl)	5	C100000	& UP	18-3056			18-3572			18-3569		
115 (4 cyl)		B209468	& UP	18-3056	18-3122				18-3214			
115 4-STROKE		T178500	B366822	18-3056					18-3214			
115 4-STROKE		B366823	& UP	18-3056			18-3572					
115 (3cyl) Optimax		T801000	& UP	18-3056			18-3572					
115 Pro XS		B751825	& UP	18-3056			18-3572					
125 (6cyl)	*2*	2314956	2839368	18-3017	18-3117				18-3217			
125 (6cyl)	*4*	2314956	2839368	18-3017								
125 (4 cyl)	*6*	D283222	& UP	18-3056						18-3569		
125 (4cyl)	*5*	D283222	& UP	18-3056			18-3572					
125 (3cyl) Optimax		B736885	& UP	18-3056			18-3572					

1 Models with aluminum upper pump housings
2 Models with aluminum water pumps
3 Models with plastic upper pump housings
4 Models with plastic water pumps
5 Pump screws without insulators
6 Pump screws with insulators
7 Models with driveshaft retaining nut
8 Models without driveshaft retaining nut
9 Models with flush hole
10 Models without flush hole
11 Models having plastic upper housing use #48752 inset cup
12 Units already having a complete pump replacement using 46-46893A 6 should use the 2193818-2529894 serial group for components
13 Units already having a complete pump replacement using 46-46893A 6 should use USA 3795658-4126549 serial group for components
14 Units which have already had a complete pump replacement with the 46-46893A 6 pump should use the "Early Mariner Impellers" chart for components

MERCURY COOLING SYSTEM APPLICATION

Horsepower	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Thermostat	Upper Kit	Complete Kit
135	2839369	3293233	18-3017	18-3117				18-3217			18-3517
V 135	904646	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			—
135 4-STROKE VERADO	B227000	& UP	18-3056			18-3572					18-3407
140	3293234	3502805	18-3017	18-3117				18-3217			18-3517
140	4865678	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			18-3517
140 Jet	D082000	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			—
150	3502806	4121434	18-3017	18-3117				18-3217			18-3517
150 (6cyl) *9*	4121435	4865677	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			18-3517
150 (6cyl) *10*	4121435	4865677	18-3017				18-3414				
1500 XS (6cyl)	4868648	5327662	18-3017								
V 150	A904646	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			18-3517
V 150	A904645	& BELOW	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217			18-3517
V-135 DFI	G590000	& UP	18-3017								
V-150 Carb *8*	4868998	A904645	18-3017								
V-150 Carb *7*	4868998	A904645	18-3017								
V-150 Carb, EFI, DFI	A904646	& UP	18-3017								
V-150XR2,4,6 - MAGNUM II, III *8*	4868998	& UP	18-3017								
V150XR2,4,6 - MAGNUM II, III *7*	4868998	& UP	18-3017								
150 4-STROKE VERADO (4cyl)	B227000	& UP	18-3056			18-3572				18-3406	18-3407
V 175	6618751	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			18-3517
V 175	4301235	6618750	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217			18-3517
V-175 Carb, EFI, DFI	6618751	& UP	18-3017								
175 4-STROKE VERADO (4cyl)	B227000	& UP	18-3056			18-3572				18-3406	18-3407
V 200	6625221	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			18-3517
V-200 *8*	4839034	6625220	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217			—
V-200 *7*	4839034	6625220	18-3017								
V-200 DFI (3.0L)	G386496	G589999	18-3056					18-3214			18-3517
V-200 EFI (3.0L)	T750164	B504988	18-3056								
V-200 Carb, & EFI (2.5L)	6625221	& UP	18-3017								
V-200 DFI (3.0L)	G590000	T598999	18-3056			18-3572					
V-200 DFI (3.0L)	T590000	B504988	18-3056			18-3572					
V-200 DFI (3.0L)	B504989	& UP	18-3056			18-3572					18-3407
200 4-STROKE VERADO (4cyl)	B517159	& UP	18-3056			18-3572				18-3406	18-3407
200 4-STROKE 4.8 INCH TORPEDO	T980000	& UP	18-3056			18-3572				18-3406	18-3407
V 220 LASER	B117316	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			18-3517
V-225 (2.4L) *8*	5628028	& UP	18-3017								
V-225 (2.4L) *7*	5628028	& UP	18-3017								
V-225 (3.0L) CARB & EFI	D280813	G760299	18-3056								
V-225 (3.0L) CARB & EFI	G760300	T408999	18-3056			18-3571					
V-225 (3.0L) EFI	T409000	B504988	18-3056			18-3571					
V-225 DFI	G590000	T598999	18-3056			18-3571					
V-225 DFI	T599000	B504988	18-3056			18-3571					
V-225 DFI	B504989	& UP	18-3056			18-3571					18-3407
V-225 Pro XS	B104549	B752546	18-3056			18-3571					
V-225 Pro XS	B752547	& UP	18-3056			18-3571					18-3407
225 4-STROKE VERADO 4.8 INCH TORPEDO	T980000	& UP	18-3056			18-3572					18-3407
V-250 (3.0L) EFI	G129222	T408999	18-3056			18-3571					
V-250 (3.0L) EFI	T409000	B504988	18-3056			18-3572					
V-250 DFI	B528615	& UP	18-3056			18-3572					18-3407
V-250 Pro XS	B426561	B752546	18-3056			18-3571					
V-250 Pro XS	B752547	& UP	18-3056			18-3572					18-3407
250 4-STROKE VERADO 4.8 INCH TORPEDO	T980000	& UP	18-3056			18-3572					18-3407
275 4-STROKE VERADO 4.8 INCH TORPEDO	T980000	& UP	18-3056			18-3572					18-3407
300 4-STROKE VERADO 4.8 INCH TORPEDO	B517434	& UP	18-3056			18-3572					18-3407
MARK 5	574128	786612	18-3012								
MARK 6, 6A	888005	& UP	18-3012								
MARK 50	ALL	& UP	18-3007								
MARK 55	831021	& UP	18-3007								
MARK 55A	1227131	& UP	18-3007								
MARK 58 E, MARK 58A (M&E)	1139538	& UP	18-3007								
9	OG129222	& UP	18-3056	18-3117	18-3114	18-3116	18-3419	18-3214			18-3517
XR4/Magnum II	ALL		18-3017					18-3217			

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ALL PISTONS
ARE SUPPLIED COMPLETE WITH PISTON RINGS, WRIST PIN AND CIRCLIPS.



Mariner (Japanese Models)
Sierra Piston Kit Contents (See Application Charts for Specific Applications)

Model / HP	Cyl.	Bore size	Piston	OEM Part #	Piston Ring	OEM Part #
9.9 / 15	2	std	18-4135	761-7982M, 761-7982T	18-3976	39-15320M
48	2	std	18-4138	761-8484M	—	—

MARINER PISTON AND RINGS APPLICATION — JAPANESE MODELS

Model	Ser # Code	Ser #	Standard Piston	.25mm Piston	.50mm Piston	Standard Rings	.25mm Rings	.50mm Rings	Qty. Req'd
9.9	682	ALL	18-4135	—	—	18-3976	—	—	2
15C	684	ALL	18-4135	—	—	18-3976	—	—	2
30A	689	ALL	18-4138	—	—	—	—	—	2

Mercury / Mariner
Sierra Piston Kit Contents (See Application Charts for Specific Applications)

Model / HP	Cyl.	Bore size	Piston	OEM Part #	Piston Ring	OEM Part #	Circlips	OEM Part #
2 Ring Pistons - High Dome								
35-140	2-6	2.875 / Std.	—	774-9137A12	18-3918	39-817096A6	18-4294	40-52035
35-140	2-6	2.890 / .015		774-9137A13	18-3919	39-817096A16	18-4294	40-52035
35-140	2-6	2.905 / .030	—	774-9137A14	18-3920	39-817096A26	18-4294	40-52035
2 Ring Pistons - Low Dome								
35-140	2-6	2.875 / Std.	—	774-9137A9	18-3918	39-817096A6	18-4294	40-52035
35-140	2-6	2.890 / .015		774-9137A10	18-3919	39-817096A16	18-4294	40-52035
35-140	2-6	2.905 / .030		774-9137A11	18-3920	39-817096A26	18-4294	40-52035
3 Ring Pistons - High Dome								
35-140	2-6	2.875 / Std.	①—	776-8896A3	①18-3902	39-78816A12	18-4294	40-52035
35-140	2-6	2.890 / .015		776-8897A2	18-3916	39-78811A12	18-4294	40-52035
35-140	2-6	2.905 / .030	①—	776-8898A2	①18-3917	39-88392A12	18-4294	40-52035
Model / HP	Cyl.	Bore size	Piston	OEM Part #	Piston Ring	OEM Part #	Circlips	OEM Part #
3 Ring Pistons - Low Dome								
35-140	2-6	2.875 / Std.	—	776-8600A9	②18-3902	39-78816A12	18-4294	40-52035
35-140	2-6	2.890 / .015		776-9095A1	②18-3916	39-78811A12	18-4294	40-52035
35-140	2-6	2.905 / .030	—	776-9096A1	18-3917	39-88392A12	18-4294	40-52035
2 Ring Pistons - Crossflow								
40-50	4	2.565 / Std.	18-4620	780-9229A7	18-3966	39-18653A12	18-4294	40-52035
40-50	4	2.580 / .015	18-4621	780-9229A10	18-3967	39-18653A1	18-4294	40-52035
40-50	4	2.595 / .030	18-4622	780-9229A11	18-3968	39-18653A2	18-4294	40-52035
50-60	3	2.875 / Std.	—	783-9613A1	18-4019	39-19721A6	18-4294	40-52035
50-60	3	2.890 / .015	18-4017	783-9613A2	—	39-19721A1	18-4294	40-52035
50-60	3	2.905 / .030	18-4018	783-9613A3	—	39-19721A2	18-4294	40-52035
70-115	3-4	3.375 / Std.	18-4623	777-815965T4	18-3979	39-96170A12	18-4294	40-52035
70-115	3-4	3.390 / .015	18-4624	777-815965A5	—	39-96170A3	18-4294	40-52035
70-115	3-4	3.405 / .030	18-4625	777-815965A6	—	39-96170A4	18-4294	40-52035
75-125	3-4	3.500 / Std.	18-4626	2704-826191T4	18-3982	39-822321A12	18-4294	40-52035
75-125	3-4	3.515 / .015	18-4627	2704-821896A3	—	39-822321A1	18-4294	40-52035
75-125	3-4	3.530 / .030	18-4628	2704-821896A4	—	39-822321A2	18-4294	40-52035

3 RING INLINE PISTON AND RINGS APPLICATION - REFERENCE ONLY ③

H.P.	Cyl.	Beginning Serial No.	Ending Serial No.	Std. Cyl. Dia. (Bore)	Std. Piston	.015 O.S. Piston	.030 O.S. Piston	Std. Rings	.015 O.S. Rings	.030 O.S. Rings
3.5	1	6202173	& UP	2	—	—	—		—	—
3.6	1	5404657	& UP	2	—	—	—		—	—
3.9	1	1655013	2498135	2	—	—	—		—	—
4 (1CYL)	1	2498136	A809600	2	—	—	—		—	—
4.5	1	4107220	& UP	2	—	—	—		—	—
7.5	2	2529895	& UP	2	—	—	—		—	—
9.8	2	1470349	& UP	2	—	—	—		—	—
20	2	1922910	5942040	2.562	—	—	—	—	—	—
25	2	1467499	149931	2.562	—	—	—	—	—	—
30 Jet (40 HP)	4	0C159200	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968

APPLICATION CONTINUED ON NEXT PAGE

① 3 ring high dome NLA, 2 ring piston are now substituted ② 3 ring low dome NLA, 2 ring piston are now substituted
③ Chart is for referencing only, pistons received will be 2 ring version

3 RING INLINE PISTON AND RINGS APPLICATION - REFERENCE ONLY ③

H.P.	Cyl.	Beginning Serial No.	Ending Serial No.	Std. Cyl. Dia. (Bore)	Std. Piston	.015 O.S. Piston	.030 O.S. Piston	Std. Rings	.015 O.S. Rings	.030 O.S. Rings
30 Jet (40 HP)	4	OC159200	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
35	2	6445653	& UP	2.875	—	—	—	18-3918	18-3916	18-3920
40 (4 cyl)	4	1279085	1476509	2.562	—	—	—	—	—	—
40	2	2045260	C159199	2.875	—	—	—	18-3918	18-3916	18-3920
40, 402	2	3336258	6445652	2.875	—	—	—	18-3918	18-3916	18-3920
40	4	0C159200	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
45	4	1476510	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
45	4	5531630	0B110788	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
45	4	0B110789	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
45 JET	3	D000750	G589999	2.955	—	18-4017	18-4018	18-4019	—	—
50,500	4	2116318	6428680	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
50	3	6428681	B122929	2.875	18-4500	—	—	18-3918	18-3916	18-3920
50	3	B122930	D000749	2.875	18-4500	—	—	18-3918	18-3916	18-3920
50	3	D000750	G589999	2.955	—	18-4017	18-4018	18-4019	—	—
55	3	6428681	0B122929	2.875	18-4500	—	—	18-3918	18-3916	18-3920
55	3	B122930	D000749	2.875	18-4500	—	—	18-3918	18-3916	18-3920
55	3	D000750	G589999	2.955	—	18-4017	18-4018	18-4019	—	—
60	6	1303411	1542744	2.562	—	—	—	—	—	—
60	3	6428681	B122929	2.875	—	—	—	18-3918	18-3916	18-3920
60	3	B122930	D000749	2.875	—	—	—	18-3918	18-3916	18-3920
60	3	D000750	G589999	2.955	—	18-4017	18-4018	18-4019	—	—
65,650	3	3293184	4382056	2.875	—	—	—	18-3918	18-3916	18-3920
65,650	3	4382057	4571651	2.875	—	—	—	18-3918	18-3916	18-3920
70	3	4571652	A996141	2.875	—	—	—	18-3918	18-3916	18-3920
70 (3 cyl.) w/Rod #646-8188461	3	A996142	& UP	3.375	18-4623	18-4624	18-4625	18-3979	—	—
75	4	6432901	& UP	2.875	—	—	—	18-3918	18-3916	18-3920
75 (3 cyl) w/Rod #646-818846	3	C222000	D283221	3.375	18-4623	18-4624	18-4625	18-3979	—	—
75 (3 cyl.)	3	D283222	& UP	3.500	18-4626	18-4627	18-4628	18-3982	—	—
80,800	4	2559001	3493912	2.875	—	—	—	18-3918	18-3916	18-3920
80,800	4	4831999	6432900	2.875	—	—	—	18-3918	18-3916	18-3920
80 Jet	3	D283222	& UP	3.500	18-4626	18-4627	18-4628	18-3982	—	—
85,850	4	3493913	4831998	2.875	—	—	—	18-3918	18-3916	18-3920
85,850	4	4366802	4831998	2.875	—	—	—	18-3918	18-3916	18-3920
85 Mar.	4	4731898	4842728	2.875	—	—	—	18-3918	18-3916	18-3920
90,900	6	4845301	& UP	2.875	—	—	—	18-3918	18-3916	18-3920
90 (3 cyl) w/Rod #646-818846	3	A9964142	D283221	3.375	18-4623	18-4624	18-4625	18-3979	—	—
90 (3 cyl.)	3	D283222	& UP	3.500	18-4626	18-4627	18-4628	18-3982	—	—
95	6	1869776	2318585	2.875	—	—	—	18-3918	18-3916	18-3920
100 SS	6	2318586	2836018	2.875	—	—	—	18-3918	18-3916	18-3920
100 BP	6	2399698	3253111	2.875	—	—	—	18-3918	18-3916	18-3920
100 (4 cyl) w/Rod #646-818846	4	B209468	D283221	3.375	18-4623	18-4624	18-4625	18-3979	—	—
100 (4cyl)	4	D283222	& UP	3.500	18-4626	18-4627	18-4628	18-3982	—	—
115 1150	6	2836019	5829643	2.875	—	—	—	18-3918	18-3916	18-3920
115 Merc.	6	5829644	B209467	2.875	18-4500	—	—	18-3918	18-3916	18-3920
115 Mar.	6	5738891	5861526	2.875	—	—	—	18-3918	18-3916	18-3920
115 Mar.	6	5861527	C100000	2.875	18-4500	—	—	18-3918	18-3916	18-3920
115 (4 cyl) w/Rod #646-818846	4	C100000	D283221	3.375	18-4623	18-4624	18-4625	18-3979	—	—
115 (4cyl)	4	D283222	& UP	3.500	18-4626	18-4627	18-4628	18-3982	—	—
125 BP	6	2641855	3253111	2.875	—	—	—	18-3918	18-3916	18-3920
135	6	2839369	3293233	2.875	—	—	—	18-3918	18-3916	18-3920
140 1400	6	3293234	3502805	2.875	—	—	—	18-3918	18-3916	18-3920
140 1400	6	4865678	& UP	2.875	18-4500	—	—	18-3918	18-3916	18-3920
150 1500	6	3502806	5327622	2.875	18-4500	—	—	18-3918	18-3916	18-3920

2 RING INLINE PISTON & RINGS APPLICATION

H.P.	Cyl.	Beginning Serial No.	Ending Serial No.	Dia. (Bore)	Pistons	Port		Port		Piston Rings		
					Std. (Port)	Stbd.	.015" O.S.	Stbd.	.030" O.S.	Stbd.	Std.	.015" O.S.	.030" O.S.
105 JET	V-6	D082000	& UP	3.125	—	—	—	18-4013	—	—	18-3921	18-3922	18-3923
V-135	V-6	A904646	C239552	3.125	—		—	—	—	—	18-3921	18-3922	18-3923
V-135	V-6	C239553	G960499	3.125	—	—	—	18-4013	—	—	18-3921	18-3922	18-3923
(w/ rod													
644-8141)													
V-135 (2.5L)	V-6	C239553	G960499	3.125	—	—	—	—	—	—	18-3921	18-3922	18-3923
(w/o rod													
636-818141)													
V-140 JET	V-6	D082000	G960499	3.500	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-140 JET	V-6	G960500	UP	3.500	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-150 MAR	V-6	5600162	6038680	3.125	—	—	—	—	—	—	18-3921	18-3922	18-3923
V-150 MAR	V-6	6038681	C239552	3.125	—	—	—	—	—	—	18-3921	18-3922	18-3923
V-150,	V-6	4868998	6042945	3.125	—	—	—	—	—	—	18-3921	18-3922	18-3923
1,501,500													
V-150	V-6	6042946	C239552	3.125	—	—	—	—	—	—	18-3921	18-3922	18-3923

APPLICATION CONTINUED ON NEXT PAGE

③ Chart is for referencing only, pistons received will be 2 ring version

2 RING INLINE PISTON & RINGS APPLICATION

H.P.	Cyl.	Beginning Serial No.	Ending Serial No.	Dia. (Bore)	Pistons Std. (Port)	Port Stbd.	Port .015" O.S.	Port Stbd.	Port .030" O.S.	Port Stbd.	Piston Rings Std.	Piston Rings .015" O.S.	Piston Rings .030" O.S.
V-150 (w/ rod)	V-6	C239553	G960499	3.125	—	—	—	18-4013	—	—	18-3921	18-3922	18-3923
644-8141)													
V-150 (2.5L) (w/o rod)	V-6	C239553	G960499	3.125	—	—	—	—	—	—	18-3921	18-3922	18-3923
636-818141)													
V-150 EFI XR6 MAGIII	V-6	D082000	G960499	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-150 XR4 MAGIII	V-6	B242885	C239552	3.375	—	—	—	18-4570	—	—	18-3924	18-3925	—
V-150 XR4 MAGIII	V-6	C239553	D081999	3.375	—	—	—	—	—	—	18-3924	18-3925	—
V-175,175, 1750	V-6	4301235	6618750	3.125	—	—	—	—	—	—	18-3921	18-3922	18-3923
V-175	V-6	6618751	C239552	3.375	—	—	—	—	—	—	18-3927	—	—
V-175	V-6	C239553	D081999	3.375	—	—	—	—	—	—	18-3924	18-3925	—
V-175	V-6	D082000	G960499	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-175	V-6	G960500	& UP	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-175 I XRI EF	V-6	D000750	D081999	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-175	V-6	D000750	D081999	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-175 XRI EFI	V-6	D082000	G303045	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-175 XRI EFI	V-6	G303046	& UP	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-200,	V-6	4839034	6203990	3.375	—	—	—	—	—	—	18-3927	—	—
2,002,000													
V-200 (2.4L)	V-6	6203991	C291519	3.375	—	—	—	—	—	—	18-3927	—	—
V-200 (2.5L) w/ rod	V-6	C291520	D081999	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
#644-818141)													
V-200 (2.5L)	V-6	D082000	& UP	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-200	V-6	C100861	C291519	3.375	—	—	—	—	—	—	18-3927	—	—
XRI EFI													
V-200	V-6	C291520	G960499	3.375	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
XRI EFI													
V-220	V-6	B117316	UP	3.375	—	—	—	—	—	—	18-3927	—	—
V-225	V-6	5628028	D280812	3.375	—	—	—	—	—	—	18-3927	—	—
V-225 (3.0L)	V-6	D280813	UP	3.625	—	—	—	—	—	—	18-4050	—	—

Sierra V-6 Piston Kit Contents (See Application Charts for Specific Applications)

Model / HP	Cyl.	Bore size	Piston	OEM Part #	Piston Ring	OEM Part #	Wrist Pin	Circlips
135, 150 2 Liter	V-6	3.125 / Std. (port)	—	765-7442T32	18-3921	39-93481A12	—	N.S.S.
135, 150 2 Liter	V-6	3.125 / Std. (stbd)	—	765-7441T32	18-3921	39-93481A12	—	N.S.S.
135, 150 2 Liter	V-6	3.140 / .015 (port)	—	765-7444A11	18-3922	39-78918A4	—	N.S.S.
135, 150 2 Liter	V-6	3.140 / .015 (stbd)	18-4013	765-7443A11	18-3922	39-78918A4	—	N.S.S.
135, 150 2 Liter	V-6	3.155 / .030 (port)	—	765-7446A11	18-3923	39-85636A4	—	N.S.S.
135, 150 2 Liter	V-6	3.155 / .030 (stbd)	—	765-7445T11	18-3923	39-85636A4	—	N.S.S.
135-175	V-6	3.125 / Std. (port)	—	765-7442A3, A36	18-3921	39-93481A12	—	N.S.S.
135-175	V-6	3.125 / Std. (stbd)	18-4545	765-7441A3, A36	18-3921	39-93481A12	—	N.S.S.
135-175	V-6	3.140 / .015 (port)	—	765-7442A2, A12	18-3922	39-78918A4	—	N.S.S.
135-175	V-6	3.140 / .015 (stbd)	—	765-7443A2, A12	18-3922	39-78918A4	—	N.S.S.
135-175	V-6	3.155 / .030 (port)	—	N/A	18-3923 ④	39-85636A4	—	N.S.S.
135-175	V-6	3.155 / .030 (stbd)	—	N/A	18-3923 ④	39-85636A4	—	N.S.S.
175-225	V-6	3.375 / Std. (port)	—	766-8667A41/ T41	18-3927	39-813011A12	—	N.S.S.
175-225	V-6	3.375 / Std. (stbd)	—	766-8666A41/ T41	18-3927	39-813011A12	—	N.S.S.
175-225	V-6	3.390 / .015 (port)	—	766-8667A36/ A43	18-3925	39-815267A4	—	N.S.S.
175-225	V-6	3.390 / .015 (stbd)	—	766-8666A36/ A43	18-3925	39-815267A4	—	N.S.S.
175-225	V-6	3.405 / .030 (port)	—	NLA	—	NLA	—	N.S.S.
150 XR4/MAG II	V-6	3.375 / Std. (port)	—	766-8667A42/ T42	18-3924	39-18487A12	—	N.S.S.
150 XR4/MAG II	V-6	3.375 / Std. (stbd)	—	766-8666A42/ T42	18-3924	39-18487A12	—	N.S.S.
150 XR4/MAG II	V-6	3.390 / .015 (port)	—	766-8667A36/ A43	18-3925	39-815267A4	—	N.S.S.
150 XR4/MAG II	V-6	3.390 / .015 (stbd)	—	766-8666A36/ A43	18-3925	39-815267A4	—	N.S.S.
150 XR4/MAG II	V-6	3.405 / .030 (port)	—	NLA	—	NLA	—	N.S.S.
140-200, XR6/MAG III	V-6	3.500 / Std. (port)	18-4635	785-9737T9	18-3982	39-822321A12	—	N.S.S.
140-200, XR6/MAG III	V-6	3.500 / Std. (stbd)	18-4636	785-9738T9	18-3982	39-822321A12	—	N.S.S.
140-200, XR6/MAG III	V-6	3.515 / .015 (port)	18-4637	785-9737A10	—	39-822321A1	—	N.S.S.
140-200, XR6/MAG III	V-6	3.515 / .015 (stbd)	18-4638	785-9738T10	—	39-822321A1	—	N.S.S.
225 (3.0L)	V-6	3.6265 / Std. (port)	—	700-858294T1	18-4050	39-827179A12	—	N.S.S.
225 (3.0L)	V-6	3.6265 / Std. (stbd)	—	700-858295T1	18-4050	39-827179A12	—	N.S.S.
225 (3.0L)	V-6	3.6415 / .015 (port)	—	700-878571A2	—	39-826293A12	—	N.S.S.
225 (3.0L)	V-6	3.6415 / .015 (stbd)	—	700-878572A2	—	39-826293A12	—	N.S.S.
225 (3.0L)	V-6	3.6565 / .030 (port)	—	700-878573A2	—	39-826297A12	—	N.S.S.
225 (3.0L)	V-6	3.6565 / .030 (stbd)	—	700-878574A2	—	39-826297A12	—	N.S.S.

4 of — = 1 of 39-21665A12
4 of 18-3902 = 1 of 39-78816A12
4 of 18-3916 = 1 of 39-78811A12
4 of 18-3917 = 1 of 39-88392A12
3 of 18-3918 = 1 of 39-817096A6
3 of 18-3919 = 1 of 39-817096A16
3 of 18-3920 = 1 of 39-817096A26
6 of 18-3921 = 1 of 39-93481A12
2 of 18-3922 = 1 of 39-78918A4
2 of 18-3923 = 1 of 39-85636A4
6 of 18-3924 = 1 of 39-18487A12
2 of 18-3925 = 1 of 39-815267A4
6 of 18-3966 = 1 of 39-18653A12
6 of 18-3968 = 1 of 39-18653A2
6 of 18-3967 = 1 of 39-18653A1
3 of 18-4019 = 1 of 39-19721A6
6 of 18-3982 = 1 of 39-822321A12
6 of 18-4050 = 1 of 39-827179A12
6 of 18-3927 = 1 of 39-813011A12

④ For chrome bore blocks

PKG. OF 200



NEEDLE BEARINGS

Part #	Replaces:	Description
18-4036 ①	29-47270	Piston End
18-4037 ①	29-71422	Main Bearing



NEEDLE BEARINGS

Part #	Replaces:	Description
18-4038	31-62596A1	Crank End-Without Cage
18-4039	31-17514A2	Crank End-Without Cage
16 Needles - Must re-use cage		



18-1186
NEEDLE BEARINGS WITH RETAINERS
Replaces: 29-88258 + 12-88263 (2 pieces)
For: Merc V-6 200/225/250 HP 3.0 & 3.4L



18-1194
ROD BEARING
Replaces: 31-17514A1, 8M004528
For: 30-60HP 2&3 Cyl., Mag II, V-135-200 & XR4



18-1153
BALL BEARING
Replaces: 30-63326



18-1154
BALL BEARING
Replaces: 30-63742



18-1196
UPPER MAIN BEARING
Replaces: 31-74248T
For: V135, 150, 175, 200 (carb)



18-1345
BALL BEARING
Replaces: 30-67923T
For: 135-225 HP V-6



18-1346
BALL BEARING
Replaces: 30-43011T
For: 75-125 3 & 4 cyl.



18-1398
BALL BEARING
Replaces: 30-72961
For: 3.5-9.8 HP & Mercruiser belt driven water pump

① This product is priced per piece. To order priced per package, please add -9 to the part number.

HP	Cyl.	Beg. S/N	End S/N	Center Main Bearing	Con. Rod Crank End	Main Valve Block	Con. Rod Piston End	Lower Main Bearing	Lower O-Ring	Lower Oil Seal	Lower Oil Seal 2	Upper O-Ring	Upper Main Bearing	Upper Oil Seal	Upper Roller Bearing
3.5		6202173	& UP	—	—	—	—	—	—	—	—	18-7152	18-1398	—	—
3.6		5404657	& UP	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
3.9	1	1655013	2498135	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
4 (40)	1	2498136	4107219	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
4	1	5595532	& UP	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
4 (40)	2	5589202	& UP	—	—	—	—	18-1398	18-7102	—	—	—	—	18-0515	—
4.5 (4.5, 45)	1	4107220	& UP	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
4.5	1	5595532	& UP	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
6 (60)		1916139	2529894	—	—	—	—	18-1398	—	—	—	18-7459	18-1398	—	—
6		A197112	T800749	—	—	—	—	—	—	—	—	—	—	—	—
7.5 (75)		2529895	5226934	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
10 (100)		1290910	& UP	—	—	—	—	—	—	—	—	—	—	—	—
10 (MARATHON, XR10, SEAPRO)		D038000	& UP	—	—	—	—	—	—	—	—	—	—	—	—
15 (150)		1290910	1499331	—	—	—	—	—	—	18-2026	18-2026	—	18--1153	—	—
15		B292414	& UP	—	—	—	—	—	—	—	—	—	—	—	—
15 (EXPORT SEAPRO)		G044365	G202749	—	—	—	—	—	—	18-0537	—	—	—	—	—
15 (SEAPRO)		G438000	& UP	—	—	—	—	—	—	—	—	—	—	—	—
15 (SUPER)		B238464	G202749	—	—	—	—	—	—	18-0537	—	—	—	—	—
18		5837437	6239752	—	—	—	—	—	—	18-0537	—	—	—	—	—
20		1558310	2296266	—	—	—	—	—	—	18-2026	18-2026	—	18-1153	—	—
20 (200, 20)		2296267	& UP	—	—	—	—	—	—	—	—	—	—	—	—
25 (KF 9)	4	377150	495761	—	—	—	—	—	—	—	—	—	—	—	—
10 (MK10)	2	1057994	1122327	—	—	—	—	—	—	—	—	—	—	—	—
15 (MK15)	2	1200114	1287384	—	—	—	—	—	—	—	—	—	—	—	—
16 (MK20)	2		ALL	—	—	—	—	—	—	—	—	—	—	—	—
20 (MK25)	2	860979	& UP	—	—	—	—	—	—	—	—	—	—	—	—

HP	Cyl.	Beg. S/N	End S/N	Center Main Bearing	Con. Rod Crank End	Main Valve Block	Con. Rod Piston End	Lower Main Bearing	Lower O-Ring	Lower Oil Seal	Lower Oil Seal 2	Upper O-Ring	Upper Main Bearing	Upper Oil Seal	Upper Roller Bearing
22 (MK28)	2	1158546	1238089	—	—	—	—	—	—	—	—	—	—	—	—
30 (MK30)	4		ALL	—	—	—	—	—	—	—	—	—	—	—	—
35 (MK35)	4	1217222	1271884	—	—	—	—	—	—	—	—	—	—	—	—
25 (MK40)	4	711400	& UP	—	—	—	—	—	—	—	—	—	—	—	—
40 (MK50)	4		ALL	—	—	—	—	—	—	—	—	—	—	—	—
40(MK55)	4	831021	& UP	—	—	—	—	—	—	—	—	—	—	—	—
45 (MK58)	4	1139538	& UP	—	—	—	—	—	—	—	—	—	—	—	—
60 (MK75)	6		ALL	18-4037	—	—	—	—	—	—	—	—	—	—	—
70 (MK78)	6	1143038	& UP	18-4037	—	—	—	—	—	—	—	—	—	—	—
3.5 / 3.6 / 3.9	1		ALL	—	—	—	—	18-1398	—	—	—	—	18-1398	—	—
9.8	2	1865779	& UP	—	—	—	—	18-1398	—	—	—	—	18-1398	—	—
20	2	1292910	6443972	—	—	—	—	18-1153	—	—	—	—	18-1153	—	—
20 (20 XD)	2	6443973	B114230	—	—	—	—	—	—	18-0537	—	—	—	—	—
25	2	1467499	1499331	—	—	—	—	—	—	—	—	—	—	—	—
25	2	5705532	6241936	—	—	—	—	—	—	18-0537	—	—	—	—	—
25 (250)		1290910	1499331	—	—	—	—	—	—	—	—	—	—	—	—
30 (300)	4	1271885	1448139	—	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	—	—
30 (644cc)	2	G053314	D589999	—	18-4039	—	18-4036	18-1154	18-7176	18-2016	—	—	—	—	—
30 (644cc)	2	G590000	T598999	—	18-1194	—	18-4036	—	—	—	—	—	—	—	—
30 JET	4	C159200	& UP	18-4037	—	—	—	18-1154	—	—	—	—	18-1154	—	—
30 JET	3	G590000	& UP	—	—	—	18-4036	18-1154	—	—	—	—	—	—	—
35 (350, 35A)	4	121722	1448139	—	—	—	—	18-1154	—	—	—	—	18-1154	—	—
35 (350)	2	1571114	1898815	—	—	—	—	18-1154	18-7151	—	—	—	18-1154	—	—
35	2	6445653	B110788	—	18-4038	—	18-4036	18-1154	—	—	—	—	—	—	—
40 (400E, 400M)	4	1279685	1367697	—	—	—	—	18-1154	—	—	—	—	18-1154	—	—
40 (400E, 400M)	4	1384806	1476509	—	—	—	—	—	—	—	—	—	—	—	—
40 (400)	2	2874704	3045259	—	18-4038	—	18-4036	18-1154	18-2016	18-2016	—	—	18-2016	—	—
40 (400)	2	3045260	3336257	—	18-4038	—	18-4036	—	—	—	—	—	—	—	—
40 (402)		3336258	4117709	—	18-4038	—	18-4036	—	—	—	—	—	—	—	—
40 (402, 40)		4117710	5556229	—	18-4038	—	18-4036	—	18-2016	18-2016	—	—	18-2016	—	—
40	2	5556230	6443972	—	18-4038	—	18-4036	—	—	—	—	—	—	—	—
40	2	G053314	& UP	—	18-1194	—	18-4036	18-1154	18-2016	—	—	—	—	—	—
40	3	G531301	& UP	—	18-1194	—	18-4036	18-1154	18-2016	—	—	—	—	—	—
40	4	C159200	& UP	18-4037	—	—	—	18-1154	18-7161	18-2016	—	18-7151	18-1154	—	—
45 (450)	4	1476510	1531568	—	—	—	—	18-1154	—	18-2016	18-7151	18-1154	18-1154	—	—
45	4	5531630	& UP	18-4037	—	—	—	18-1154	18-7151	18-2016	18-7151	18-1154	18-1154	—	—
45 JET		D000750	D589999	—	18-4039	—	18-4036	18-1154	18-7176	18-2016	—	—	—	18-2016	—
45 JET (59 CID)	3	G590000	& UP	—	18-1194	—	18-4036	18-1154	18-7176	18-2016	—	—	—	—	—
50 (500)	4	1421113	1755548	—	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	18-2016	—
50 (500)		1770179	2305100	—	—	—	—	—	—	—	—	—	—	—	—
50 (500, 50)		2305151	5193253	—	—	—	—	—	—	—	—	—	—	—	—
50	4	5193259	5531629	18-4037	—	—	—	18-1154	—	—	—	—	18-1154	—	—
50	4	5531630	& UP	18-4037	—	—	—	—	—	—	—	—	—	—	—
50	3	6428681	D000749	18-4037	18-4038	—	18-4036	—	18-7161	18-2016	18-2016	18-7415	—	18-2016	—
50	3	D000750	G589999	—	18-4039	—	18-4036	18-1154	18-7176	18-2016	—	—	—	18-2016	—
50	3	G590000	& UP	—	18-1194	—	18-4036	18-1154	18-7176	18-2016	—	—	—	—	—
55	3	D000750	G589999	—	18-4039	—	18-4036	18-1154	18-7176	18-2016	—	—	—	18-2016	—
55	3	G590000	& UP	—	18-1194	—	18-4036	18-1154	18-7176	18-2016	—	—	—	—	—
60 (600)	4	1303411	1542744	18-4037	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	18-2016	—
60	3	6428681	D000749	18-4037	18-4038	—	18-4036	—	18-7161	18-2016	18-2016	18-7415	—	18-2016	—
60	3	D000750	G589999	—	18-4038	—	18-4036	18-1154	18-7176	18-2016	—	—	—	18-2016	—
60 (59 CID)	3	G590000	& UP	—	18-1194	—	18-4036	18-1154	—	—	—	—	—	—	—
65 (650)	4	1545745	1765043	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
65 (650)	4	1765044	2119748	18-4037	—	—	—	—	—	—	—	—	—	—	—
65 (650)	4	2119749	2309310	18-4034	—	—	—	—	—	—	—	—	—	—	—
65 (650)	4	2309311	3293183	18-4037	—	—	—	—	—	—	—	—	—	—	—
65 (650)	3	3293184	4571651	18-4037	18-4038	—	18-4036	—	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
65 (650)	3	8006640	8042349	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
65 (650)	3	9020074	9135824	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
65 (650)	3	7013633	7087822	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
65 JET		D283222	& UP	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
70 (700)	6	1296411	1566239	18-4037	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	18-2016	—
70	3	4571652	5579016	18-4037	18-4038	—	18-4036	—	18-7161	18-2016	18-2016	18-7415	—	18-2016	—
70	3	5579017	6428680	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
70 CONNECTING ROD #638-8532-1	3	A996142	C221999	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
75	4	6432901	& UP	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
75 CONNECTING ROD #638-8532-1	3	C222000	& UP	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
75 DFI (1.5L)		T980000	B189548	—	—	—	—	18-1346	—	18-2016	—	—	—	—	—
80 (800)	6	1335465	1566239	18-4037	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	18-2016	—
80 (800)	4	2559001	2670574	18-4037	18-4038	—	18-4036	18-1154	18-2016	18-2016	18-2016	18-7961	—	18-2016	—
80 (800)	4	2783253	3493912	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
80 (800, 80)	4	4831999	5582561	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
80 (80)	4	5582562	6422900	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
80 CONNECTING ROD #638-8532-1	3	A996142	C221999	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
80 JET		D283222	& UP	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
85 (850, 76 CID)	6	1460999	1464848	18-4037	—	—	—	18-1154	18-7151	—	18-2016	18-2016	—	18-2016	—
85 (850, 90 CID)	6	1566240	1766823	18-4037	—	—	—	18-1345	18-2016	—	18-2016	—	—	18-2016	—
85 (850)	4	3493913	3865694	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
85 (850)	4	3865695	4831998	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
90 (900)	6	1766824	1850448	18-4037	—	—	—	18-1154	18-2016	—	18-2016	—	—	18-2016	—
90 (900)	6	1850449	1869775	18-4037	—	—	—	—	—	—	—	—	—	—	—
90 (900, 90)	6	4845301	5594656	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	—	—	18-2016	—
90 (90)	6	5594657	& UP	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—

HP	Cyl.	Beg. S/N	End S/N	Center Main Bearing	Con. Rod Crank End	Main Valve Block	Con. Rod Piston End	Lower Main Bearing	Lower O-Ring	Lower Oil Seal	Lower Oil Seal 2	Upper O-Ring	Upper Main Bearing	Upper Oil Seal	Upper Roller Bearing
90 (90) CONNECTING ROD #638-8532-1	3	A996142	D283221	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
95 (950E)	6	1869776	2318585	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
95 (950E-SS)		1869776	2318585	18-4037	—	—	—	18-1154	18-2016	—	18-2016	—	—	18-2016	—
95 (950E-SS-1)		1869776	2318585	18-4037	—	—	—	—	—	—	—	—	—	—	—
100 (1000)	6	1464949	2318585	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
100 (1000SS)		2318586	2836018	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
100 (1000BP)		2399698	2641854	18-4037	—	—	—	—	—	—	—	—	—	—	—
100 (1000BP)		2641855	3253111	18-4037	18-4038	—	18-4036	18-1154	18-7151	18-2016	18-2016	18-7961	—	18-2016	—
100	4	B209468	& UP	—	—	—	—	18-1346	—	—	—	—	—	—	—
105 JET		D820000	& UP	—	18-1194	—	—	18-1345	—	—	—	—	—	—	—
110 (1100E)		1870204	2314955	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
110 (1100-SS)	6	1870204	2314955	18-4037	—	—	—	18-1154	18-2016	—	18-2016	—	—	18-2016	—
110 (1100E-SS-1)	6	1870204	2314955	18-4037	—	—	—	—	—	—	—	—	—	—	—
115 (1150)	6	2836019	3525440	18-4037	18-4038	—	18-4036	18-1154	18-7151	18-2016	18-2016	18-7961	—	18-2016	—
115 (1150, 115)		3525441	5600966	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
115	6	5600967	6262960	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
115	6	6262961	C099999	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
115 CONNECTING ROD #638-8532-1	4	C100000	D283221	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
115 OPTIMAX	6	G960500	T178499	—	18-1194	—	—	—	—	—	—	—	—	—	—
125 (1250, 1250BP)	6	2314956	2641954	18-4037	18-4038	—	18-4036	18-1154	18-2016	—	—	18-7961	—	18-2016	—
125 (1250BP)		2641955	3253111	18-4037	18-4038	—	—	—	—	—	—	—	—	—	—
125	4	D283222	& UP	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
135 (1350)		2839369	3293233	18-4037	18-4038	—	18-4036	18-1154	18-7151	18-2016	18-2016	18-7961	—	18-2016	—
1400		3293234	3502805	18-4037	18-4038	—	18-4036	18-1154	—	—	—	—	—	—	—
1400-140		4865678	& UP	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
140 JET	V-6	D082000	& UP	—	18-4039	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	—
V-135 W/METAL CAGED MAIN BRG	V-6	A904646	C239552	—	18-1194	—	—	—	—	—	—	—	—	—	—
V-135 W/PLASTIC CAGED MAIN BRG	V-6	A904646	C239552	—	18-1194	—	—	—	—	—	—	—	—	—	—
V-135 CONNECTING ROD #636-8118	V-6	C239553	D082000	—	18-1194	—	—	—	—	—	—	—	—	—	—
V-135	V-6	D082000	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	—
V-135 DFI	V-6	D082000	G760299	—	18-4039	—	—	18-1345	—	—	—	—	—	—	—
V-135 DFI	V-6	G760300	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	—
1500-1500XS	V-6	3502806	5327662	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
1500-1500XS	V-6	8005615	8052649	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
1500-1500XS	V-6	7010533	7112772	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
V-150 (V-1500)	V-6	4868998	C100860	—	18-4039	—	—	18-1345	—	18-2016	18-2016	—	—	18-2016	18-1196
V-150	V-6	C100861	C239552	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-150 CONNECTING ROD #636-8118	V-6	C239553	D081999	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-150 CONNECTING ROD #644-818141	V-6	C239553	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-150 DFI	V-6	D082000	& UP	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-150 EFI	V-6	D082000	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
150	V-6	4868998	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
XR-4	V-6	G760300	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	
XR-4	V-6	B242885	C239552	—	18-1194	—	—	—	—	—	—	—	—	—	
XR-4	V-6	C239553	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
XR-6	V-6	D082000	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-175 (1750)	V-6	4301235	6618750	—	18-4039	—	—	18-1345	—	18-2016	18-2016	—	—	18-2016	18-1196
V-175	V-6	6618751	C239552	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-175	V-6	C239553	D081999	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-175	V-6	D082000	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	
V-175 XRI	V-6	D000750	D081999	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-175 EFI	V-6	D082000	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-175 DFI & PRO XS	V-6	T178500	& UP	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
175 (1750)	V-6	8058870	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200 (V2000)	V-6	4839034	5363917	—	18-1194	—	—	18-1345	—	—	—	—	—	—	
V-200 (V2000)	V-6	5363918	6073191	—	18-1194	—	—	18-1345	—	18-2016	18-2016	—	—	18-2016	18-1196
V-200 (2.4L)	V-6	6073192	C291519	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-200 (2.5L) CONNECTING ROD #636-8118	V-6	C291520	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200 (2.5L) CONNECTING ROD #644-818141	V-6	C291520	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200	V-6	D082000	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-200 EFI	V-6	C100861	C291519	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-200 EFI CONNECTING ROD #644-818141	V-6	C291520	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200 EFI CONNECTING ROD #636-8118	V-6	C291520	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200 EFI (2.5L)	V-6	D082000	B226999	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-220	V-6	B117316	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	
V-225	V-6	5628028	D280812	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	—	—	18-2016	
V-225 (225, SEAPRO)	V-6	D280813	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-225 DFI	V-6	G590000	T325116	—	—	—	—	18-1345	18-0860	—	—	18-7414	—	—	
V-225	V-6	G129222	& UP	—	—	—	—	18-1345	18-0860	—	—	18-7414	—	—	
V-250 EFI	V-6	G129222	T325116	—	—	—	—	18-1345	18-0860	—	—	18-7414	—	—	
V-250	V-6	C101891	& UP	—	18-4039	—	—	18-1345	—	—	—	18-7414	—	18-2016	
V-250 DFI & PRO XS	V-6	B528615	& UP	—	—	—	—	18-1345	18-0860	—	—	18-7414	—	—	
V-275	V-6	C101891	& UP	—	—	—	—	—	—	—	—	18-7414	—	—	
V-3.4L	V-6	5611648	& UP	—	18-4039	—	—	18-1345	—	—	—	18-7414	—	—	



18-2143
MOTOR MOUNT
Replaces: 78249
Large Diameter
Lower Motor Mount
Includes: (1) Lower Motor Mount and (2) 1 1/4" O.D. x 1/2" I.D. Stainless Steel Washers



18-2144
MOTOR MOUNT
Replaces: 78687, 78687T
Small Diameter
Upper Motor Mount
Includes: (1) Upper Motor Mount and (1) 1 1/4" O.D. x 1/2" I.D. Stainless Steel Washer



18-7901
OIL FILTER
Replaces: 825467A1, T1
For: 9.9HP S/N OH000058-OH017099 (1995-98)



18-7758
OIL FILTER
Replaces: 35-877761K01, 35-877761Q01
For: 75/90/115 hp. (S/N 1B366823 (2006) & Up)



18-7918
OIL FILTER
Replaces: 35-883701K01, 35-877769K01
For: Verado 200-300 HP, Inline 6 cylinder



18-7921
OIL FILTER
Replaces: 35-896546T 35-877767K01
For: Verado 135-200 HP, Inline 4 cylinder



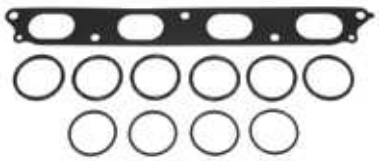
18-7906-1
OIL FILTER
Replaces: 35-822626T7 & 35-822626Q15
Fits: 225 HP (Non-Verado)



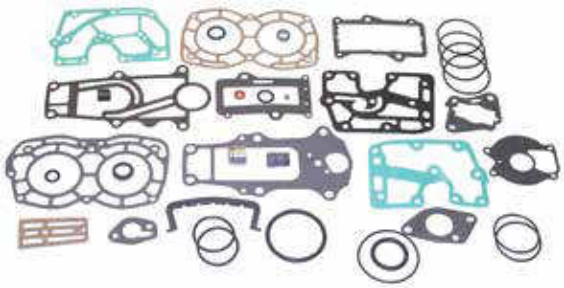
18-7913
OIL FILTER
Replaces: 35-822626Q1
For: 8 HP (323cc) 2001-2004 / 9.9 HP (323cc) 1999-2004 / 15 HP. (323cc) 1998 and NEWER / 20 HP. 2008 and NEWER / 30 HP (492cc) 2006 and NEWER



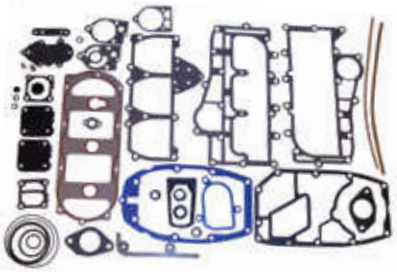
18-7914
OIL FILTER
Replaces: 35-822626Q2, Q04
For: 25 HP. (498cc) 1998-2005 / 30 HP. (747cc) 1999-2005 / 40, 50, 60 HP. 1995 and NEWER / 75, 90 Carbureted 2000-2005 / 115 EFI (S/N 1B366822 and BELOW)



18-0663
PLENUM GASKET KIT
Fits: Mercury 75 4-Stroke (2000-03), 90 4-Stroke (2000 & Up),



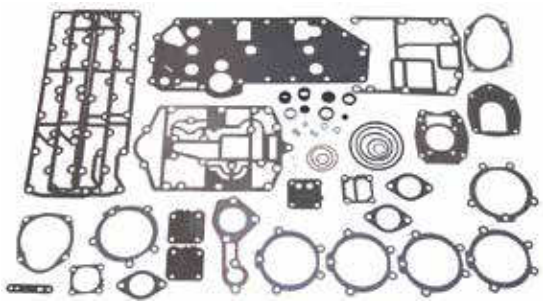
18-4334
POWERHEAD GASKET SET
Replaces: 27-41499A87
For: 15HP, 18HP, 20HP & 25HP outboards



18-4326
POWERHEAD GASKET SET
Replaces: 27-43779A87
For: 50,55,60 HP, 3 cyl.

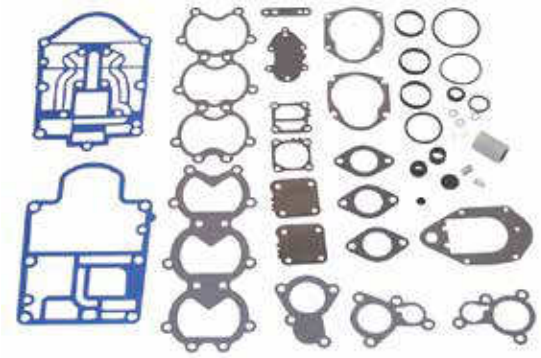
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4261	Fiber Washer	19643	1
18-0320	Gasket	27-13937-6	6
18-0324	Gasket	27-15172-3	3
18-0670	Gasket	27-43007 5	1
18-2565	Gasket	27-43047-1	1
18-2945	Washer	12-20260	3
18-7164	O-Ring	25-33466	1
18-7198	O-Ring	25-45710	1
18-7167	O-Ring	25-45254	1
18-0182	Gasket	27-62386	1
18-2740	Cylinder Block Gasket	27-43005 7	1
18-2741	Gasket	27-43004 7	2
18-0339	Thermostat Gasket	27-43006-2	1
18-0341	Exhaust Gasket	27-43008	1
18-2563	Gasket	27-43034-1	1
18-2564	Gasket	22-43033-1	1
18-2566	Impeller Gasket	27-817277	1
18-7105	O-Ring	25-62705	2
18-7414	O-Ring	25-64067	1
18-0858	O-Ring	25-54029	1
18-7803	Diaphragm Kit	21-857005A1	1



18-4336
POWERHEAD GASKET SET
Replaces: 27-43004A99
For: 70, 80, 90HP 3 cyl outboards

GASKET SET APPLICATION BEGINS ON PAGE 424
***POWER HEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**



18-4337
POWERHEAD GASKET SET
Replaces: 27-812867A97
For: 45 Jet, 50HP, 55HP, 60HP, 3 cyl outboards

CONTAINS —

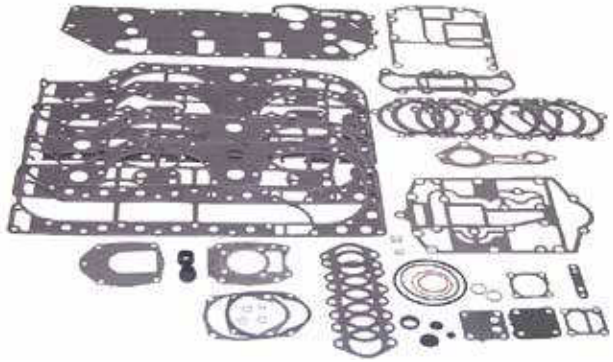
Part #	Desc.	O.E.#	Qty.
18-7152	O-Ring	25-20863	1
18-2244	Washer	10-79953A2	3
18-7173	O-Ring	25-30224	1
18-0182	Thermostat Gasket	27-62386	1
18-2719	Induction Manifold Gasket	27-812869	1
18-2721	Adapter Plate Gasket	27-827284	1
18-2729	Thermostat Cover Gasket	27-812867 2	1
18-2749	Thermostat Gasket	27-812867 1	1
NSS	Exhaust Gasket	27-812866	1
18-0319	Exhaust Cover Gasket	27-828533	1
18-0622	Lower Wear Plate Gasket	27-19701	1
18-0345	Water Pump Gasket	27-722189	1
18-2593	Water Pump Gasket	N/A	1
18-2566	Impeller Gasket	27-817277	1
18-7176	O-Ring	25-90011	1
18-7950	O-Ring	25-45258	1
18-7817	Diaphragm Kit	21-857005A1	1



18-4339
POWERHEAD GASKET SET
Replaces: 27-14697A87
For: V200EFI and V220 outboards

CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-7196	O-Ring	25-38099	1
18-3862	Head Gasket	27-41246-1	2
18-7153	O-Ring	25-21836	1
18-7164	O-Ring	25-33466	1
18-7159	O-Ring	25-31534	1
18-0135	Gasket	27-78246	1
18-7426	Slinger	25-30271	1
18-0182	Gasket	27-62386	2
18-0860	O-Ring	25-62700	1
18-0936	Gasket	27-78690	2
18-2919	Gasket	27-42631-1	1
18-2915	Gasket	27-85609-1	1
18-2506-1	Exhaust Plate Gasket	27-99176-3	1
18-2503	Drive Shft Gasket	27-99177-1	1
18-2513	Cork	27-11338	2
18-0644	Reed Plate Gasket	27-14697-2	1
18-0645	Gasket	27-16737-1	1
18-2502	Gasket	27-90484-1	2
18-2511	Gasket	27-99173-2	1
18-2914	Gasket	27-85608-1	1
18-3110	Grommet	26-38970	2
18-7174	O-Ring	25-45711	2
18-7176	O-Ring	25-90011	1
18-8305	Divider Plate Seal	26-814754	1
18-0858	O-Ring	25-54029	1
18-0952	Gasket	27-88907	1
18-7421	O-Ring	25-20415	1
18-0970	Fuel Pump Gasket	27-98769-1	1
18-7817	Diaphragm Kit	21-857005A1	1



18-4340
POWERHEAD GASKET SET
Replaces: 27-13461A99
For: 80 Jet, 100HP, 115HP, and 125HP 4 cyl outboards

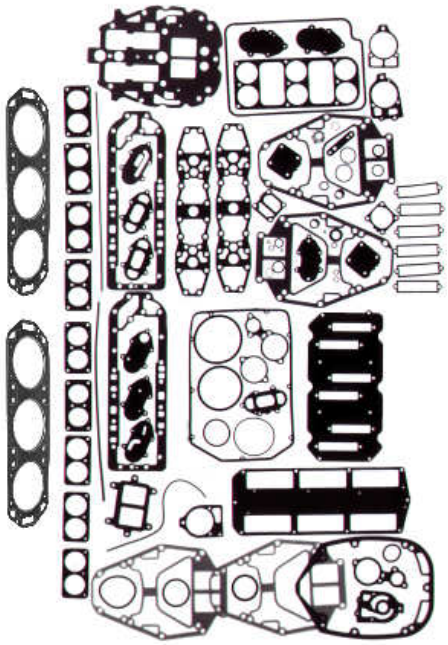
CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4261	Fiber Washer	19643	1
18-7961	O-Ring	25-47254	1
18-0320	Gasket	27-13937-6	8
18-0324	Gasket	27-15172 4	8
18-0670	Gasket	27-43007-5	1
18-2565	Gasket	27-43047-2	1
18-2945	Washer	12-19183	3
18-7198	O-Ring	25-45710	1
18-0182	Gasket	27-62386	1
18-2942	Gasket	27-13461-2	2
18-2943	Cylinder Block Gasket	27-44328-4	1
18-2621	Outer Exhaust Plate Gasket	27-13958-1	2
18-2610	Baffle Plate Gasket	27-812775-4	1
18-2611	Inner Exhaust Plate Gasket	27-812775-5	1
18-0339	Thermostat Gasket	27-43006-2	1
18-0341	Exhaust Gasket	27-43008-6	1
18-2563	Gasket	27-43034-1	1
18-2564	Gasket	27-43033-1	1
18-2566	Impeller Gasket	27-817277	1
18-7105	O-Ring	25-62705	1
18-7414	O-Ring	25-64067	1
18-0858	O-Ring	25-54029	1
18-0970	Fuel Pump Gasket	27-98769-1	1
18-7817	Diaphragm Kit	21-857005A1	1

GASKET SET APPLICATION BEGINS ON PAGE 424
***POWER HEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**

— CONTAINS —

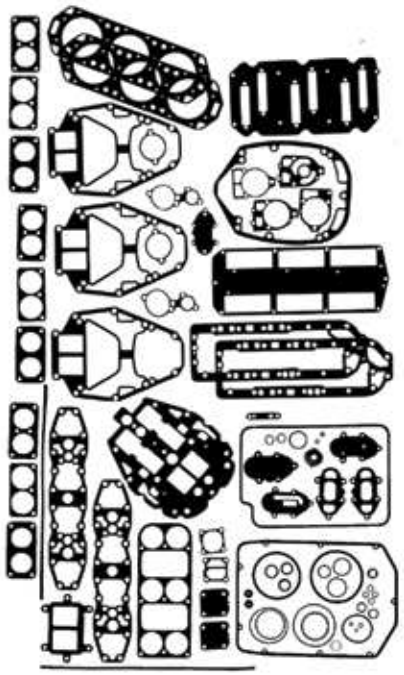
Part #	Desc.	O.E.#	Qty.
18-0182	Thermostat Gasket	27-62386	2
18-0858	O-Ring	254029	1
18-0860	O-Ring	25-62700	1
18-0129	Reed Block Gasket	27-65744-3	6
18-0135	Adapter Cover Gasket	27-78246	1
18-0936	Relief Valve Plate Gasket	27-78690	2
18-0952	Relief Valve Plate Gasket	27-88907	2
18-7421	O-Ring	25-20415	2
18-7411	O-Ring	25-35480	1
18-2501	Reed Block Housing Gasket	27-93536-1	1
18-2502	Divider Plate Gasket	27-90484-1	2
18-2503	Drive Shaft Hsg. to Exhaust Plate Gasket	27-99177-1	1
18-2506	Exhaust Plate Gasket	27-99176-3	1
18-2508	Exhaust Plate Gasket	27-99776-1	2
18-2509	Carb. Mtg. Gasket	27-67751	3
18-2510	Reed Block Housing Gasket	27-96761-1	1
18-2511	Drive Shaft Housing to Plate Gasket	27-99173-2	1
18-2513	Cyl Block Sealing Gasket	27-11338	2
18-2803	Carb. Mounting Gasket	27-90430	3
18-2808	Cyl. Cover	27-96278	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3110	Bushing	26-38970	2
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7159	O-Ring	25-31534	1
18-7162	O-Ring	25-33145	1
18-7164	O-Ring	25-33466	1
18-7168	O-Ring	25-48171	4
18-7174	O-Ring	25-45711	2
18-7176	O-Ring	25-90011	1
18-7196	O-Ring	25-38099	1
18-7812	Fuel Pump Kit	89031A2	1
18-7816	Fuel Pump Diaphragm Kit	21-42990A9	1
18-3863	Head Gasket	27-96542-1	2
18-0359	Induction Silencer Cover Gasket	27-67275-1	1
18-0384	Carburetor Gasket	27-89221-1	3
18-2919	Water Pump Gasket	27-42631-1	1
18-7406	O-Ring	—	1



18-4317
POWERHEAD GASKET SET
Replaces: 27-90484A88

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0182	Thermostat Gasket	27-62386	2
18-0858	O-Ring	254029	1
18-0860	O-Ring	25-62700	1
18-0129	Reed Block Gasket	27-65744-3	6
18-0135	Adapter Cover Gasket	27-78246	1
18-0936	Relief Valve Plate Gasket	27-78690	2
18-0952	Relief Valve Plate Gasket	27-88907	2
18-7421	O-Ring	25-20415	2
18-7411	O-Ring	25-35480	1
18-2501	Reed Block Hsg. Gasket	27-93536-1	1
18-2502	Divider Plate Gasket	27-90484-1	2
18-2503	Drive Shaft Hsg. to Exhaust Plate Gasket	27-99177-1	1
18-2506	Exhaust Plate Gasket	27-99176-3	1
18-2508	Exhaust Plate Gasket	27-99776-1	2
18-2509	Carb. Mtg. Gasket	27-67751	3
18-2510	Reed Block Hsg.Gasket	27-96761-1	1
18-2511	Drive Shaft Hsg.to Plate Gasket	27-99173-2	1
18-2513	Cyl Block Sealing Gasket	27-11338	2
18-2803	Carb. Mtg. Gasket	27-90430	3
18-2808	Cyl. Cover	27-96278	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3110	Bushing	26-38970	2
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7159	O-Ring	25-31534	1
18-7162	O-Ring	25-33145	1
18-7164	O-Ring	25-33466	1
18-7168	O-Ring	25-48171	4
18-7174	O-Ring	25-45711	2
18-7176	O-Ring	25-90011	1
18-7196	O-Ring	25-38099	1
18-7812	Fuel Pump Kit	89031A2	1
18-7816	Fuel Pump Diaphragm Kit	21-42990A9	1
18-3862	Head Gasket	27-41246-1	2
18-0359	Induction Silencer Cover Gasket	27-67275-1	1
18-0384	Carburetor Gasket	27-89221-1	3
18-2919	Water Pump Gasket	27-42631-1	1
18-7406	O-Ring	—	1
18-7176	O-Ring	25-90011	1



18-4319
POWERHEAD GASKET SET
Replaces: 27-11338A88, 27-89221A88

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0940	Baffle Plate to Exhaust Gasket	27-85488-2	1
18-0879	Adapter Plate Gasket	27-38501-1	1
18-2810	Block Cover Gasket	27-43777-2	1
18-0103	Powerhead to Ext. Plate Gasket	27-79650-1	2
18-0137	Baffle Plate Gasket	27-85492-2	1
18-2800	Carb. Flange Gasket	27-75791-1	2
18-0870	Transfer Port Cover Gasket	27-27936-1	2
18-0539	Rubber Seal Gasket	37721	1
18-7161	O-Ring	25-32546	1
18-2844	Thermostat Gasket	27-48818-1	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-19553	1
18-0938	Water Inlet Tube Gasket	27-79797-1	1
18-2825	Water Pump Base Gasket	27-32771	1
18-7153	O-Ring	25-25439	1
18-7151	O-Ring	25-20081	1

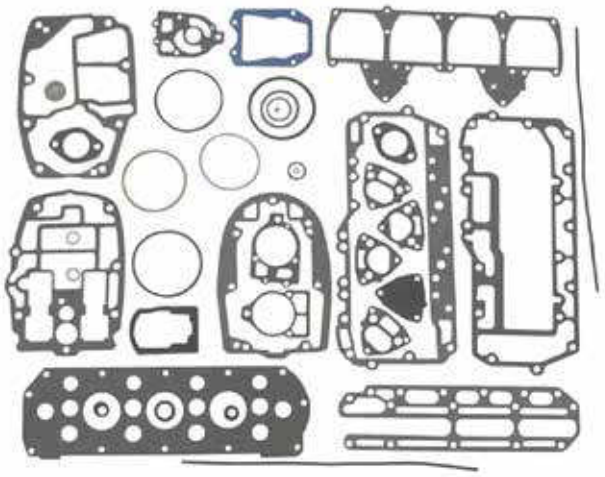


***18-4325**
POWERHEAD GASKET SET
Replaces: 27-85491A90

GASKET SET APPLICATION BEGINS ON PAGE 424
***POWER HEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0912	Drive Shaft Hsg.Plate Gasket	27-66102-1	1
18-0133	Water Jacket Cover Gasket	27-73665	1
18-0944	Water Jacket Cover Gasket	27-85496-1	1
18-0107	Exhaust Cover Gasket	27-85498-1	1
18-7421	O-Ring	25-20415	1
18-3110	Grommet	26-38970	2
18-7411	O-Ring	25-35480	1
18-2500	VC Gasket	27-85493	1
18-2514	Crankcase to Cyl Block Gasket	27-53650	2
18-2802	Carb. Flange Gasket	27-48164-1	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610	1
18-2835	Powerhead Gasket	27-69238	1
18-2914	WaterPump Gasket	27-85608	1
18-2915	WaterPump Gasket	27-85609-1	1
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7161	O-Ring	25-32546	1
18-7162	O-Ring	25-33145	1
18-7167	O-Ring	25-47254	2
18-7827	Filter Screen	35-59072	1
18-7807	Fuel Pump Kit	55278A1	1
18-0351	Distributor Cap Gasket	27-55896	1
18-7426	O-Ring	25-30271	1
18-4261	Washer	19643	1



***18-4351**
POWERHEAD GASKET SET
Replaces: 27-64203A75

— *CONTAINS* —

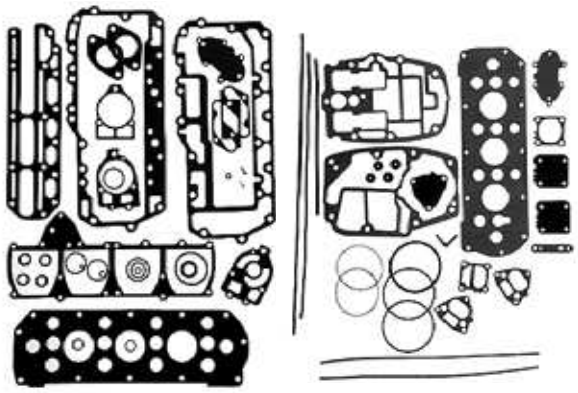
Part #	Desc.	O.E.#	Qty.
18-0123	End Cap Cover Gasket	27-25725	1
18-0870	Transfer Port Cover Gasket	27-27936-1	2
18-0879	Adapter Plate Gasket	27-30501-1	1
18-0901	Driver Cap Gasket	27-47190	1
18-0103	Powerhead to Ext. Plate Gasket	27-79650-1	2
18-0938	Water Inlet Tube Gasket	27-79797-1	1
18-0942	Baffle Plate Gasket	27-85491-2	1
18-0137	Baffle Plate Gasket	27-85492-2	1
18-7421	O-Ring	25-20415	1
18-2507	Cyl Block Cover Gasket	27-85487	1
18-2800	Carb. Flange Gasket	27-75791-1	2
18-2810	Block Cover Gasket	27-43777-2	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769,27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-32770,27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417,27-19552	1
18-7151	O-Ring	25-20081	2
18-7153	O-Ring	25-25439	1
18-7115	O-Ring	25-26722	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
18-7197	O-Ring	25-29619	1
18-7413	O-Ring	25-62702	2
18-7804	Fuel Pump Kit	23014A1	1
18-2571	Carb Flange Gasket	27-31402	2



***18-4353**
POWERHEAD GASKET SET
Replaces: 27-72486A32

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0912	Drive Shaft Hsg. Plate Gasket	27-66102-1	1
18-0926	Transfer Port Cover Gasket	27-73645	1
18-0133	Water Jacket Cover Gasket	27-73665	1
18-0101	Carb. Plate Gasket	27-76952	2
18-0944	Baffle to Exchange Cover Gasket	27-85496-1	1
18-0107	Exhaust Cover Gasket	27-85498-1	1
18-7421	O-Ring	25-20415	1
18-3110	Grommet	26-38970	1
18-7411	O-Ring	25-35480	2
18-2500	Exhaust Cover Gasket	27-85493	1
18-2505	Cyl Block Cover Gasket	27-96171-1	1
18-2514	Crankcase to Cyl Block Gasket	27-53650	2
18-2804	Carb. Flange Gasket	27-73377-1	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2835	Powerhead Gsk	27-69238-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7161	O-Ring	25-32546	2
18-7162	O-Ring	25-33145	1
18-7164	O-Ring	25-33466	1
18-7167	O-Ring	25-47254	2
18-7413	O-Ring	25-62702	2
18-7808	Fuel Pump Kit	55278A5	1
18-7816	Fuel Pump Diaphragm Kit	21-42990A9	1
18-7426	O-Ring	25-30271	1
18-4261	Washer	19643	1



***18-4354**
POWERHEAD GASKET SET
Replaces: 27-73645A87

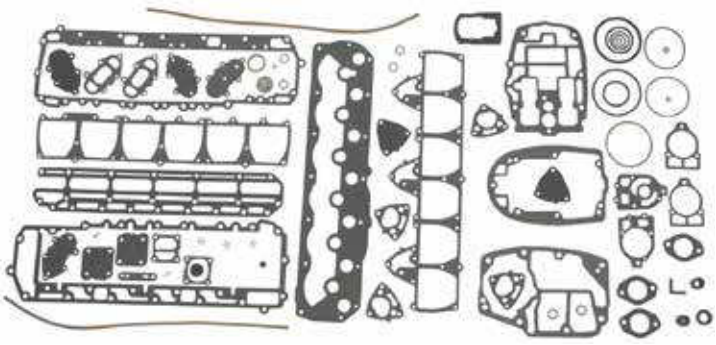
GASKET SET APPLICATION BEGINS ON PAGE 424
***POWER HEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**



***18-4355**
POWERHEAD GASKET SET
Replaces: 27-78028A78

— CONTAINS —

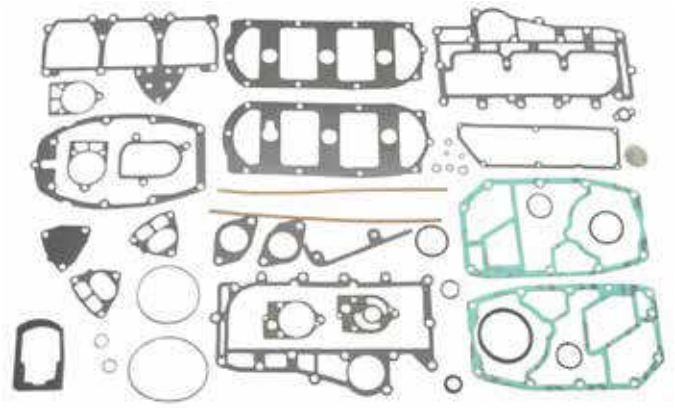
Part #	Desc.	O.E.#	Qty.
18-0182	Thermostat Gasket	27-62386	1
18-0879	Adapter Plate Gasket	27-38501-1	1
18-0988	Powerhead to Plate Gasket	27-62860-1	1
18-0914	Thermostat Cover Gasket	27-66847	1
18-0938	Water Inlet Tube Gasket	27-79797-1	1
18-0940	Baffle Plate to Exhaust Gasket	27-85488-2	1
18-0105	Baffle Plate to Block Gasket	27-85489-2	1
18-7421	O-Ring	25-20415	1
18-7411	O-Ring	25-35480	1
18-2802	Carb Flange Gasket	27-48164-1	1
18-2805	Block Cover Gasket	27-85490-2	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2838	Transfer Port Cover Gasket	27-55279-1	1
18-2841	Water Pump Base Gasket	27-19552	1
18-7115	O-Ring	25-26722	1
18-7143	O-Ring	25-65936	2
18-7145	O-Ring	25-64068	3
18-7153	O-Ring	25-25439	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
18-7167	O-Ring	25-47254	1
18-7412	O-Ring	25-62457	1
18-7413	O-Ring	25-62702	3
18-7414	O-Ring	25-64067	1
18-7827	Filter Screen	35-59072	1
18-7807	Fuel Pump Kit	55278A1	1
18-4261	Washer	19643	1



***18-4356**
POWERHEAD GASKET SET
Replaces: 27-85653A87

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-7153	O-Ring	25-25439	1
18-7120	O-Ring	25-38933	1
18-3110	Bushing	26-38970	2
18-7164	O-Ring	25-33466	1
18-7167	O-Ring	25-47254	1
18-2802	Carb. Flange Gasket	27-48164-1	3
18-7413	O-Ring	25-62702	2
18-7161	O-Ring	25-32546	2
18-7173	O-Ring	25-30224	1
18-3110	Grommet	26-38970	1
18-7421	O-Ring	25-20415	1
18-7162	O-Ring	25-33145	1
18-7157	O-Ring	25-29976	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2801	Water Pump Gasket	27-32438	1
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-0912	Drive Shaft Hsg. Gasket	27-66102-1	1
18-2573	Water Jacket Cover Gasket	27-72142-1	1
18-2574	Exhaust Cover Gasket	27-85495-2	1
18-0946	Transfer Port Gasket	27-85653-1	1
18-2515	Crankcase to Cyl. Block Gasket	27-53862	2
18-2807	Block Cover Gasket	27-98185	1
18-2835	Powerhead Gasket	27-69238-1	1
18-2839	Exhaust Cover	27-85497-2	1
18-7807	Fuel Pump Kit	55278A1	2
18-7813	Fuel Pump Kit	89031A3	1
18-7816	Fuel Pump Diaphragm Kit	21-42990A9	1
18-0351	Distributor Cap Gasket	27-55896	1
18-7426	O-Ring	25-30271	1



***18-4357**
POWERHEAD GASKET SET
Replaces: 27-88449A32

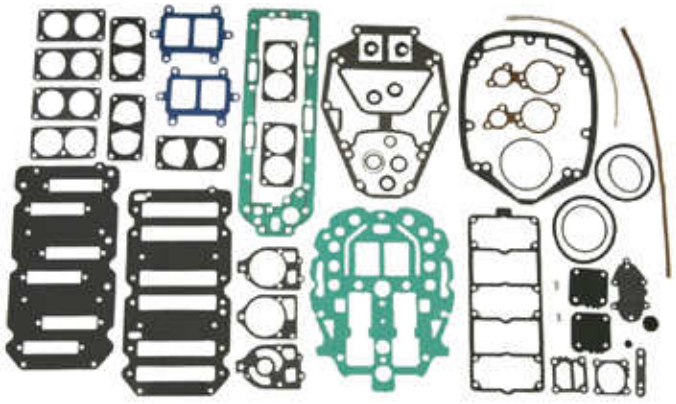
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0182	Thermostat Gasket	27-62386	1
18-0879	Adapter Plate Gasket	27-38501-1	1
18-0904	Powerhead to Exhaust Gasket	27-60317	1
18-0918	Plate to Exhaust Manifold Gasket	27-69524-2	1
18-0131	Baffle Plate Gasket	27-69525-2	1
18-0922	Baffle Plate Gasket	27-70335-1	1
18-0932	Transfer Passage Cover Gasket	27-76862-1	1
18-0938	Water Inlet Tube Gasket	27-79797-1	1
18-0139	Powerhead to Exhaust Plate Gasket	27-88451-1	1
18-7421	O-Ring	25-20415	1
18-2945	Drain Gasket	12-20260	2
18-7411	O-Ring	25-35480	1
18-2504	Block Cover Gasket	27-88449	1
18-2512	Crankcase to Cyl. Block Gasket	27-60286	2
18-2804	Carb. Flange Gasket	27-73377-1	2
18-2809	Block Cover Gasket	27-43779-2	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-19552	1
18-7143	O-Ring	27-77417	1
18-7153	O-Ring	25-25439	1
18-7115	O-Ring	25-26722	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
18-7161	O-Ring	25-32546	1
18-7413	O-Ring	25-62702	2
18-7415	O-Ring	25-64966	1
18-7827	Filter Screen	35-59072	1
18-7809	Fuel Pump Kit	55278A4	1
18-4261	Washer	19643	1

GASKET SET APPLICATION BEGINS ON PAGE 424
***POWER HEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0135	Gasket, Adapter	27-78246	1
18-0182	Gasket, Thermostat	27-62386	2
18-0384	Gasket, Carburetor	27-89221-1	3
18-0641	Gasket, Carb Mounting	27-828292	3
18-0642	Gasket, Divider Plate	27-19050-3	1
18-0643	Gasket, Exh. Plate	27-18307-1	1
18-0644	Gasket, Reed Plate	27-14697-2	1
18-0645	Gasket, Adapter Plate	27-16737-1	1
18-0646	Gasket, Reed Plate	27-813859	1
18-0838	O-Ring	—	1
18-0858	O-Ring	25-54029	1
18-0860	O-Ring	25-62700	1
18-0936	Gasket, Relief Valve	27-78690	2
18-2506	Gasket, Pwr Head	27-99176-3	1
18-2509	Gasket, Carb Mounting	27-67751	3
18-2511	Gasket, Drive Shaft To Hsg Plate	27-99173-2	1
18-2513	Gasket, Crankcase Cvr.	27-11338	2
18-2914	Gasket, Water Pump	27-85608-1	1
18-2915	Gasket, Water Pump	27-85609-1	1
18-2919	Gasket, Water Pump	27-42631-1	1
18-3110	Seal	26-38970	2
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7159	O-Ring	25-31534	1
18-7174	O-Ring	25-45711	1
18-7176	O-Ring	25-90011	1
18-7816	Fuel Pump Diaphragm Kit	21-42990A10	1
18-8305	Seal, Divider Plate	26-814754	1



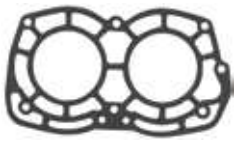
***18-4359**
POWERHEAD GASKET SET
Replaces: 27-815791A92



18-64221
POWERHEAD GASKET SET
Replaces: 27-835427A04
Fits: F8/9.8



18-64217
POWERHEAD GASKET SET
Replaces: 27-815791A00
Fits: Mercury 150/175 EFI(G960500-T408999)



18-2736
HEAD GASKET
Replaces: 27-863895
For: 15-25HP 2 cyl



18-3804
HEAD GASKET
Replaces: 27-19138M, 19138, 27-84733M
For: Model 30A; S/N Code 689



18-3828
HEAD GASKET
Replaces: 27-18937M, 27-18937, 27-98990M, 27-83899M
For: Model 9.9C; S/N Code 682 & Model 15C, S/N Code 684



18-3861
HEAD GASKET
Replaces: 27-18785-1
For: Model 135, 150 and XR4



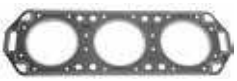
18-3862
HEAD GASKET
Replaces: 27-41246-1
For: Model 175, 200, XR4



18-3844
HEAD GASKET
Replaces: 27-803508
For: 4-Stroke O/B's, 4/5/6 HP S/N OR000001 & Up



18-3871
HEAD GASKET
Replaces: 27-18786-1
For: Model 175, XR4, Mag II



18-3863
HEAD GASKET
Replaces: 27-96542-1
For: Model 150



18-3864
HEAD GASKET
Replaces: 27-822844-1
For: Model 175, 200 and XR6



18-3872
HEAD GASKET
Replaces: 27-41245-1
For: 200 and 225 HP



18-3845
HEAD GASKET
Replaces: 27-825032
For: 4-Stroke O/B's, 40/45/50 HP S/N OG760300 & Up

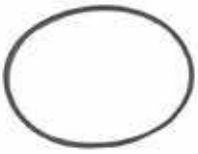


18-3827
HEAD GASKET
Replaces: 27-8254821
For: 8, 9.9 HP 4-Stroke



18-60916
CYLINDER HEAD GASKET
Replaces: 27-850836001
Fits: Mercury 8/9.9 (R042475 & Up)

PKG. OF 5



18-7400
18-7400-9①
O-RING HEAD GASKET
Replaces: 25-818573
1 per cylinder, 3 per cylinder head

① Priced per Package

GASKET SET APPLICATION ON NEXT PAGE
***POWER HEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**

HEAD GASKET/GASKET SET APPLICATION

Model	Cyl.	Beg. S/N	End. S/N	Gasket Set	Head O-Rings	Head Gasket	Head Seals
4/5/6 (4 stroke)	1 CYL	R000001	& UP	—	—	18-3844	—
8 FOUR STROKE (232cc)		H000058	H017349	—	—	18-3827	—
8 FOUR STROKE (232cc)		G760300	T178499	—	—	18-3827	—
9.9 FOUR STROKE (232cc)		H000058	H017349	—	—	18-3827	—
18 (18XD)	2	6416713	6443972	18-4334	—	—	—
20 (20,20XD, 200)	2	6443973	OT800999	18-4334	—	—	—
20 JET	2	G044027	& UP	18-4334	—	—	—
30 JET (40 HP)	4 CYL	C159200	& UP	18-4325	—	—	—
35	2 CYL	6445653	B110788	18-4355	—	—	—
40,402	2 CYL	3336258	G053313	18-4355	—	—	—
40	4 CYL	C159200	& UP	18-4325	—	—	—
40 FOUR STROKE (232cc)	3 CYL	G231123	T178499	—	—	18-3845	—
45	4 CYL	5531630	0B110788	18-4353	—	—	—
45	4 CYL	B110789	& UP	18-4325	—	—	—
45 Jet	3 CYL	D000750	& UP	18-4337	—	—	—
45 FOUR STROKE (BODENSEE)		G231123	T178499	—	—	18-3845	—
50,500	4 CYL	2116318	& UP	18-4353	—	—	—
50, 60	4 CYL	6428681	B122929	18-4357	—	—	—
50	3 CYL	D000750	OG589999	18-4337	—	—	—
50	3 CYL	B122930	D000749	18-4326	—	—	—
50 FOUR STROKE		G231123	T178499	—	—	18-3845	—
55	3 CYL	6428681	B122929	18-4357	—	—	—
55	3 CYL	D000750	& UP	18-4337	—	—	—
65 (650)	3 CYL	3293184	4382056	—	—	—	—
65 (650)	3 CYL	4382057	4571651	18-4357	—	—	—
70	3 CYL	4571652	A996141	18-4357	—	—	—
70	3 CYL	A996142	& UP	18-4336	—	—	—
75	4 CYL	6432901	& UP	18-4354	—	—	—
80	3 CYL	A996142	& UP	18-4336	—	—	—
80 Jet	4 CYL	D283222	& UP	18-4340	—	—	—
80,800	4 CYL	2559001	3493912	18-4350	—	—	—
80,800	4 CYL	4831999	6432900	18-4354	—	—	—
85,850	4 CYL	3493913	4366801	18-4351	—	—	—
85,850	4 CYL	4366802	4831998	18-4354	—	—	—
90,900	6 CYL	4845301	& UP	18-4356	—	—	—
90	3 CYL	A996142	& UP	18-4336	—	—	—
100	4 CYL	B209468	& UP	18-4340	—	—	—
105 JET	6 CYL	D082000	& UP	18-4359	—	18-3864②	— *1*
115	4 CYL	C100000	& UP	18-4340	—	—	—
125	4 CYL	D283222	& UP	18-4340	—	—	—
140 (140, 1400)	6 CYL	3293234	3502805	18-4356	—	—	—
140 (140, 1450)	6 CYL	4865678	& UP	18-4356	—	—	—
140 (140, 1400)	6 CYL	4865678	& UP	18-4356	—	—	—
150 (1500)	6 CYL	3502806	5327622	18-4356	—	—	—
V-135	V-6	A904646	C239552	18-4317 ①	—	18-3863	—
V-135	V-6	C239553	G960499	18-4359	—	18-3861	— *1*
V-135 DFI	V-6	G590000	G960499	18-4338	—	—	— *1*
140 JET	V-6	D082000	G960499	18-4359	—	18-3864	— *1*
V-150 (150, 1500)	V-6	4868998	6042945	18-4315	—	—	—
V-150	V-6	6042946	C239552	18-4317①	—	18-3863	—
V-150	V-6	C239553	G960499	18-4359	—	18-3861	— *1*
V-150	V-6	G960500	& UP	18-4338	—	—	— *6*
V-150 (XR/MAGNUM II)	V-6	B242885	C239552	18-4319①	—	—	—
V-150 XR4	V-6	C239553	D081999	18-4359	—	18-3871	— *1*
V-150 (XR6/MAGNUM III)	V-6	D082000	G960499	18-4359	—	18-3864②④	— *1*
V-150 (EFI)		D082000	G960499	18-4359	N/A	—	— *1*
150 MAR	V-6	5600162	6038680	18-4315	—	—	—
150 MAR	V-6	6038681	C239553	18-4317 ①	—	18-3863②	—
150 MAR	V-6	C239554	& UP	18-4359	—	18-3861②	—
V-175 (175, 1750)	V-6	4301235	6618750	18-4315	—	—	—
V-175	V-6	6618751	C239552	18-4319 ①	—	18-3862	—
V-175	V-6	C239553	D081999	18-4359	—	18-3871②③	— *1*
V-175	V-6	D082000	G960499	18-4359	—	18-3864③④	—
V-175 (EFI)	V-6	D000750	D081999	18-4359	—	18-3871②③	— *1*
V-175 XRI EFI	V-6	D000750	D081999	18-4359	—	18-3864②④	—
V-175 (EFI)	V-6	D082000	G303045	18-4359	—	18-3864②④	— *1*
V-200 (200,2000)	V-6	4839034	6073191	—	—	18-3872②	—
V-200	V-6	6073192	6203990	—	—	18-3872②	—
V-200	V-6	6203991	C291519	18-4319①	—	18-3862②③	—
V-200	V-6	C291520	D081999	18-4359	—	18-3864②④	— *1*
V-200	V-6	D082000	G960499	18-4359	—	—	— *1*
V-200 (EFI)	V-6	C100861	OC291519	18-4339	—	18-3862	—
V-200 (EFI)	V-6	C291520	G960499	18-4359	—	18-3864	— *1*
V-200 (DFI) 3.0L	V-6	G386496	G589999	—	18-7400	—	—
V-200 (DFI) 3.0L	V-6	G590000	G960499	18-4335	18-7400	—	— *2*
V-200 (DFI) 3.0L	V-6	G960500	T178499	—	18-7400	—	— *3*
V-200 XRI EFI	V-6	C100861	C291519	—	—	18-3862②	—
V-200 XRI EFI	V-6	C291520	& UP	18-4359	—	18-3864②④	—
V-220	V-6	B117316	& UP	18-4339	—	18-3862②	—
V-225 SEA PRO	V-6	G245605	OT408999	—	18-7400 ⑤	—	—
V-225 (EFI) 3.0L	V-6	G129222	T408999	—	18-7400 ⑤	—	—
V-225 DFI (3.0L)	V-6	G590000	OG960499	18-4335	18-7400 ⑤	—	— *3*
V-225 DFI (3.0L)	V-6	G960500	T178499	—	18-7400 ⑤	—	— *3*
V-250 (EFI) 3.0L	V-6	G129222	T408999	—	18-7400 ⑤	—	—

① Gasket set includes head gasket
② 2 head gaskets required
③ Used on a 2.4L with a 3.38" bore
④ Used on a 2.5L with a 3.5" bore
⑤ Requires 3 per cylinder head
1 head gaskets not included in gskt set
2 Cyl head o-rings & seal not included in gskt kit
3 Cyl head o-rings not included in gskt kit
6 Cyl head gaskets & seal not included in gskt set



18-0101
CARB TO SILENCER BOX GASKET
Replaces: 27-76952
4 Cyl.



18-0324
CARB TO MANIFOLD GASKET
Replaces: 27-15172 3, 27-151724



18-0384
CARB GASKET
Replaces: 27-892211
200/225 HP



18-0633
CARB MOUNTING GASKET
Replaces: 27-192061



18-0641
CARB MOUNTING GASKET
Replaces: 27-828292

PKG. OF 3



18-2509
18-2509-9⑥
CARB MOUNTING GASKET
Replaces: 27-67751
V-6

PKG. OF 2



18-2571
18-2571-9⑥
CARB FLANGE GASKET
Replaces: 27-31402

PKG. OF 2



18-2572
18-2572-9⑥
CARB FLANGE GASKET
Replaces: 27-63309

PKG. OF 2



18-2800
18-2800-9⑥
CARB MOUNTING GASKET
Replaces: 27-757911
20-45-50 HP

PKG. OF 2



18-2802
18-2802-9⑥
CARB FLANGE GASKET
Replaces: 27-481641

PKG. OF 3



18-2803
18-2803-9⑥
CARB MOUNTING GASKET
Replaces: 27-90430, 27-904301
V-6

PKG. OF 4



18-2804
18-2804-9⑥
CARB MOUNTING GASKET
Replaces: 27-733771
3-4 Cyl.



18-60915
CARB GASKET
Replaces: 27-835383001
Fits: Mercury 8/9.9 (R042475 & Up)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

⑥ Priced per Package

PKG. OF 2



18-2568
18-2568-9①
STRAINER COVER SCREW GASKET
Replaces: 27-25848

PKG. OF 2



18-2569
18-2569-9①
FILTER COVER GASKET
Replaces: 27-25849

PKG. OF 2



18-2570
18-2570-9①
STRAINER COVER GASKET
Replaces: 27-25851

PKG. OF 2



18-2575
18-2575-9①
CARB BOWL GASKET
Replaces: 1399-99

PKG. OF 2



18-0970
18-0970-9①
FUEL PUMP GASKET
Replaces: 27-987691



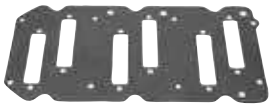
18-0359
INDUCTION SILENCER COVER GASKET
Replaces: 27-672751



18-0129
REED BLOCK GASKET
Replaces: 27-657443
V-6



18-0320
REED BLOCK GASKET
Replaces: 27-13937-6

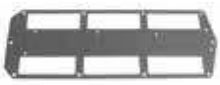


18-0644
REED PLATE GASKET
Replaces: 27-146972



18-0646
REED PLATE GASKET
Replaces: 27-813859

PKG. OF 2



18-2501
18-2501-9①
REED BLOCK HOUSING GASKET
Replaces: 27-935361
V-6

PKG. OF 2



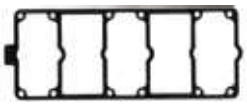
18-2510
18-2510-9①
REED BLOCK HOUSING GASKET
Replaces: 27-967611
V-200

PKG. OF 5



CRANKCASE GASKETS

Part #	Replaces:	Description
18-2512 ②	27-60286	Crankcase to Cyl. Block 3 Cyl.
18-2513 ②	27-11338	Cyl. Block Sealing V-6
18-2514 ②	27-53650	Crankcase to Cyl. Block 4 Cyl.



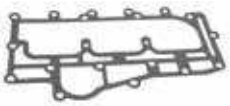
18-0645
ADAPTER PLATE GASKET
Replaces: 27-167371



18-0105
BAFFLE GASKET
Replaces: 27-85489-2



18-0107
EXHAUST COVER GASKET
Replaces: 27-85498-1
4 Cyl.



18-0131
BAFFLE GASKET
Replaces: 27-695252
3 Cyl.



18-0133
WATER JACKET GASKET
Replaces: 27-73665
4 Cyl.



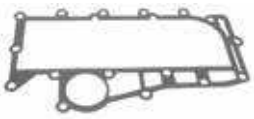
18-0137
BAFFLE GASKET
Replaces: 27-85492-2
50HP



18-0371
BAFFLE GASKET
Replaces: 27-78409
20 HP



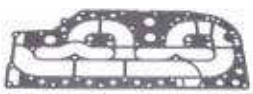
18-0373
BAFFLE GASKET
Replaces: 27-78411
20 HP



18-0918
PLATE TO EXHAUST MANIFOLD GASKET
Replaces: 27-695242
3 Cyl.



18-2712
ADAPTER PLATE GASKET
Replaces: 27-414181
For: 15-25 2 cyl



18-2621
BAFFLE GASKET
Replaces: 27-139581
For: 100HP 4 cyl, 115HP 4 cyl



18-2710
REED BLOCK GASKET
Replaces: 27-414172
For: 15-25HP 2 cyl



18-2721
THERMOSTAT GASKET
Replaces: 27-827284
For: 30-60HP 3 cyl outboards



18-2729
THERMOSTAT GASKET
Replaces: 27-8128672
For: 30-40HP 2 cyl, 45 Jet, 50-60 3 cyl



18-2749
THERMOSTAT GASKET
Replaces: 27-8128671
For: 45 Jet, 50-60 HP 3 cyl

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package
② This product is priced per piece. To order priced per package, please add -9 to the part number



18-3675
THERMOSTAT GASKET
Replaces: 27-8503181
For: 200-250HP 3.0L, (DFI and EFI)

PKG. OF 2



18-0922
18-0922-9①
BAFFLE GASKET
Replaces: 27-703351
3 Cyl.



18-0940
BAFFLE GASKET
Replaces: 27-854882



18-0942
BAFFLE GASKET
Replaces: 27-85491-2, 27-854913
45/50 HP



18-0944
BAFFLE GASKET
Replaces: 27-854961



18-0232
COVER GASKET
Replaces: 27-81031M

PKG. OF 2



18-2573
18-2573-9①
WATER JACKET GASKET
Replaces: 27-721421
6 Cyl.

PKG. OF 2



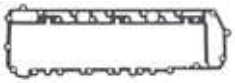
18-2574
18-2574-9①
EXHAUST COVER GASKET
Replaces: 27-854952
6 Cyl.

PKG. OF 2



18-2836
18-2836-9①
BAFFLE GASKET
Replaces: 27-78035
7.5-10 HP

PKG. OF 2



18-2839
18-2839-9①
EXHAUST COVER GASKET
Replaces: 27-854972



18-0151
DIVIDER PLATE GASKET
Replaces: 27-76636
V-6



18-0642
DIVIDER PLATE GASKET
Replaces: 27-190503

PKG. OF 2



18-2502
18-2502-9①
DIVIDER PLATE GASKET
Replaces: 27-904841
V-6



18-0870
TRANSFER PORT COVER GASKET
Replaces: 27-279361



18-0926
TRANSFER PORT COVER GASKET
Replaces: 27-73645

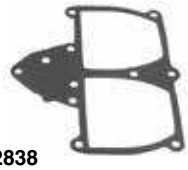


18-0932
TRANSFER PASSAGE COVER GASKET
Replaces: 27-768621
3 Cyl.



18-0946
TRANSFER PORT GASKET
Replaces: 27-85653-1, 27-856730
6 Cyl.

PKG. OF 3



18-2838
18-2838-9①
TRANSFER PORT COVER GASKET
Replaces: 27-552791



18-0372
20 HP CYLINDER BLOCK GASKET
Replaces: 27-78410

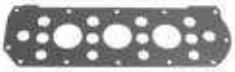


18-2740
CYLINDER BLOCK GASKET
Replaces: 27-430057
For: 65 Jet, 75HP 3 cyl, 90HP 3 cyl



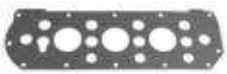
18-2943
CYLINDER BLOCK GASKET
Replaces: 27-443284
For: 81 Jet, 100HP, 115HP, and 125HP 4 cyl outboards

PKG. OF 2



18-2500
18-2500-9①
EXHAUST COVER GASKET
Replaces: 27-85493
80 HP

PKG. OF 2



18-2505
18-2505-9①
CYLINDER BLOCK GASKET
Replaces: 27-961711
75-80 HP

PKG. OF 2



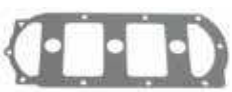
18-2507
18-2507-9①
CYLINDER BLOCK GASKET
Replaces: 27-85487
40-50 HP

PKG. OF 2



18-2805
18-2805-9①
BLOCK COVER GASKET
Replaces: 27-85490-2
35-40 HP

PKG. OF 2



18-2504
18-2504-9①
BLOCK COVER GASKET
Replaces: 27-88449
3 Cyl.

PKG. OF 2



18-2806
18-2806-9①
CYLINDER COVER GASKET
Replaces: 27-65788
V-6

PKG. OF 2

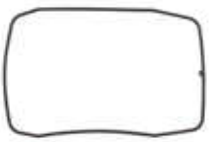


18-2807
18-2807-9①
BLOCK COVER GASKET
Replaces: 27-981853
90-115 HP

PKG. OF 2



18-2808
18-2808-9①
CYLINDER COVER GASKET
Replaces: 27-96278
V-6



18-60917
CYLINDER COVER GASKET
Replaces: 27-803508017
Fits: Mercury 8/9.9 (R042475 & Up)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

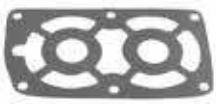
① Priced per Package

PKG. OF 2



18-2810
18-2810-9①
BLOCK
COVER GASKET
Replaces: 27-437772
45-50 HP

PKG. OF 2



18-2837
18-2837-9①
BLOCK
COVER GASKET
Replaces: 27-41382



18-0333
POWERHEAD
BASE GASKET
Replaces: 27-39401



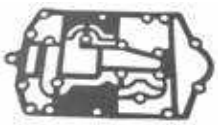
18-0334
MOUNTING PLATE
TO DRIVESHAFT
HOUSING GASKET
Replaces: 27-39402



18-0336
ADAPTER
PLATE GASKET
Replaces: 27-41670-3,
27-41670-5
18 HP



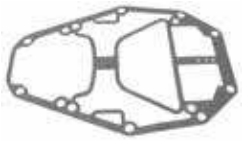
18-0649
SHIFT ROD
HOUSING GASKET
Replaces: 27-858935
For:200 HP T801000 & UP, 200 HP OPTIMAX DFI G438000 & UP, 225 HP EFI G438000 & UP, 225 HP OPTIMAX DFI G590000-G960499, 250 HP EFI G438000 & UP, (MODELS WITH "C-3 CASTING": 200 HP OPTIMAX DFI G386496-G437999, 225 HP D280813-G437999, 225 HP EFI G129222-G437999, 250 HP EFI G129222-G437999)



18-0341
EXHAUST
PLATE GASKET
Replaces: 27-430086
For: 70-90, 100, 115 & 125 HP



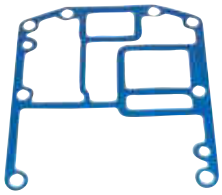
18-0791
SHIFT SHAFT
COVER GASKET
Replaces: 27-880729
For:All Verado's 135/150/175/200 225/250/275



18-0369
POWERHEAD
BASE GASKET
Replaces: 27-75909
V-6



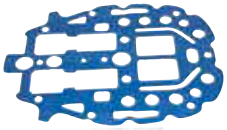
18-0378
POWERHEAD
BASE GASKET
Replaces: 27-823142,
27-823142 2



18-0670
POWERHEAD
BASE GASKET
Replaces: 27-430075



18-0385
POWERHEAD
BASE GASKET
Replaces: 27-89937
4.5-9.8 HP



18-0643
POWERHEAD
BASE GASKET
Replaces: 27-18307-1,
27-183076



18-0879
ADAPTER
PLATE GASKET
Replaces: 27-385011



18-0904
POWERHEAD
BASE GASKET
Replaces: 27-60317
65 HP



18-0135
ADAPTER COVER
GASKET
Replaces: 27-78246,
27-78246 1



18-0103
POWERHEAD
BASE GASKET
Replaces: 27-796501



18-0139
POWERHEAD
BASE GASKET
Replaces: 27-884511



18-2735
DIVIDER PLATE
GASKET
Replaces: 27-190506
For: 140 Jet, 115-200HP (2.5L), XR-6



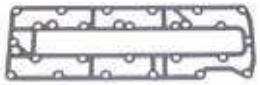
18-2713
DRIVESHAFT
HOUSING GASKET
Replaces: 27-433374
For: 15-25 2 cyl



18-2714
EXHAUST COVER
GASKET
Replaces: 27-41499-5
For: 15-25 HP, 2 Cyl.



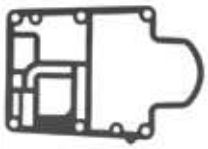
18-2716
EXHAUST COVER
GASKET
Replaces: 27-414991
For: 18XD, 20XD (2 cyl), 25XD



18-2741
EXHAUST COVER
PLATE GASKET
Replaces: 27-43004-7
For: 65 Jet, 75HP 3 cyl, 90HP 3 cyl



18-2717
EXHAUST MANIFOLD
GASKET
Replaces: 27-41475-8
For: 15-25HP 2 cyl



18-0319
POWERHEAD
BASE GASKET
Replaces: 27-828553
For: 30-60HP 2 cyl and 3 cyl



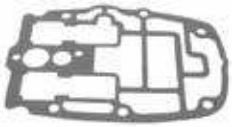
18-2610
OUTER EXHAUST
PLATE GASKET
Replaces: 27-812775-4
For: 81 Jet, 100HP, 115HP, and 125HP 4 cyl outboards



18-2739
EXHAUST PLATE
GASKET
Replaces: 27-832933-5
For: 250XS (3.0L) DFI



18-2611
INNER EXHAUST
PLATE GASKET
Replaces: 27-812775-5
For: 80 Jet, 100HP, 115HP, and 125HP 4 cyl outboards



18-0912
DRIVE SHAFT HOUSING
PLATE GASKET
Replaces: 27-661021

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

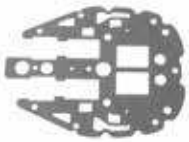


18-0934-1
POWERHEAD BASE GASKET
Replaces: 27-78069



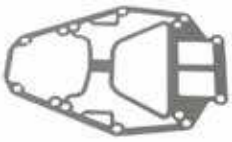
18-0988
POWERHEAD BASE GASKET
Replaces: 27-628601

PKG. OF 2



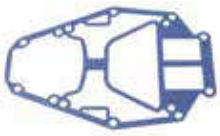
18-2503
18-2503-9①
DRIVE SHAFT HOUSING TO EXHAUST PLATE GASKET
Replaces: 27-99177-1, 27-99177 2
V-6

PKG. OF 2



18-2506-1
18-2506-1-9①
EXHAUST PLATE GASKET
Replaces: 27-99176-3, 27-99176 4
V-175/V-200

PKG. OF 2



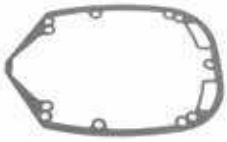
18-2508-1
18-2508-1-9①
EXHAUST PLATE GASKET
Replaces: 27-997761
V-135/V-150

PKG. OF 2



18-2809
18-2809-9①
BLOCK COVER GASKET
Replaces: 27-437792
50-60-HP

PKG. OF 2



18-2511
18-2511-9①
DRIVE SHAFT HOUSING TO EXHAUST PLATE GASKET
Replaces: 27-99173-2
V-6



18-60919
EXHAUST COVER GASKET
Replaces: 27-834952001
Fits: Mercury 8/9.9 (R042475 & Up)

PKG. OF 2



18-2835
18-2835-9①
POWERHEAD BASE GASKET
Replaces: 27-692381
52-90-115-140 HP



18-0982-1
POWERHEAD GASKET
Replaces: 27-56304



18-60918
ENGINE BASE GASKET
Replaces: 27-835427003
Fits: Mercury 8/9.9 (R042475 & Up)

PKG. OF 2



18-0182
18-0182-9①
THERMOSTAT GASKET
Replaces: 27-62386



18-0323
THERMOSTAT GASKET
Replaces: 27-14318-2, 27-14318 3



18-0339
THERMOSTAT GASKET
Replaces: 27-43006-2
70-90 HP



18-0835
THERMOSTAT GASKET
Replaces: 27-824853
Fits: Mercury 9.9-60 H.P., 4-Stroke

PKG. OF 2



18-0914
THERMOSTAT GASKET
Replaces: 27-66847



18-60920
THERMOSTAT GASKET
Replaces: 346-01032-0
Fits: Mercury 8/9.9 (R042475 & Up)



18-1508
THERMOSTAT SEAL
Replaces: 25-8071341
Fits: Vazer (2007 & UP), GM V6 & V8 with closed cooling systems (1996 & UP)

PKG. OF 2



18-0936
18-0936-9①
RELIEF VALVE PLATE GASKET
Replaces: 27-78690
V-6

PKG. OF 2



18-0952
18-0952-9①
RELIEF VALVE PLATE GASKET
Replaces: 27-88907
V-6

PKG. OF 2



18-2558
18-2558-9①
IMPELLER GASKET
6/8/9.9/15
Replaces: 27-19204-2



18-0292
WEAR PLATE TO PUMP HOUSING GASKET
Replaces: 27-81417M

PKG. OF 2



18-0294
18-0294-9①
WEAR PLATE TO PUMP BASE GASKET
Replaces: 27-81421M

PKG. OF 2



18-2559
18-2559-9①
IMPELLER GASKET
6/8/9.9/15
Replaces: 27-42206, 27-19202

PKG. OF 2



18-2561
18-2561-9①
IMPELLER GASKET
18/25
S/N 6443972 & Below
Replaces: 27-85087

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2



18-2564
18-2564-9①
IMPELLER GASKET
70/75/80/90/100/115
Replaces: 27-430331

PKG. OF 2



18-2565
18-2565-9①
IMPELLER GASKET
70/75/80/90/100/115
Replaces: 27-430472

PKG. OF 2



18-2566
18-2566-9①
IMPELLER GASKET
75/90/100/115
Replaces: 27-817277

PKG. OF 2



18-2562
18-2562-9①
IMPELLER GASKET
18/20/25
S/N 6443973 & Above
Replaces: 27-993261

PKG. OF 2



18-2563
18-2563-9①
IMPELLER GASKET
70/75/80/90/100/115
Replaces: 27-430341

PKG. OF 2



18-2801
18-2801-9①
WATER PUMP GASKET
Replaces: 27-32438
4-6 Cyl.

PKG. OF 2



18-2823
18-2823-9①
LOWER, WATER PUMP GASKET
Replaces: 27-32769, 27-19553
40-50-70 HP

PKG. OF 2



18-2824
18-2824-9①
UPPER, WATER PUMP GASKET
Replaces: 27-32770, 27-19551

PKG. OF 2



18-2825
18-2825-9①
WATER PUMP BASE GASKET
Replaces: 27-32771
40-50-70

PKG. OF 2



18-2826
18-2826-9①
WATER PUMP BASE GASKET
Replaces: 27-85610 1, 27-85670 4

PKG. OF 2



18-2827
18-2827-9①
UPPER FACE PLATE GASKET
Replaces: 27-39623
20 HP

PKG. OF 2



18-2828
18-2828-9①
LOWER WATER PUMP GASKET
Replaces: 27-39625
20 HP



18-0622
LOWER WEAR PLATE GASKET
Replaces: 27-19701



18-2593
WATER PUMP GASKET
Replaces: 27-194541
For: 45 Jet, 50HP, 55HP, 60HP
3 cyl outboards



18-0345
WATER PUMP GASKET
Replaces: 27-822189
For: 25-60HP outboards,
2, 3 cyl. & 4 stroke models

PKG. OF 2



18-2841
18-2841-9①
WATER PUMP BASE GASKET
Replaces: 27-77417, 27-19552

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2



18-2914
18-2914-9①
WATER PUMP GASKET
Replaces: 27-856081

PKG. OF 2



18-2915
18-2915-9①
WATER PUMP GASKET
Replaces: 27-85609-1, 27-858524

PKG. OF 2



18-2919
18-2919-9①
WATER PUMP GASKET
Replaces: 27-426311



18-0514
WATER TUBE RUBBER SEAL
Replaces: 26-25329



18-0521
WATER TUBE RUBBER SEAL
Replaces: 26-36557



18-0539
EXHAUST LEG RUBBER SEAL
Replaces: 37721



18-0563
WATER TUBE RUBBER SEAL
Replaces: 26-36556

PKG. OF 2



18-2560
18-2560-9①
IMPELLER GASKET
18/20/25
Replaces: 12-86645, 12-86645 1

PKG. OF 5



18-2430
18-2430-9①
18-24301-9①
(PKG. OF 50)
DRAIN SCREW GASKET
Mercury 26-830749
For:All Verado



18-2728
WATER TUBE SEAL
Replaces: 26-421021

PKG. OF 2



18-2945
18-2945-9①
DRAIN SCREW GASKET
Replaces: 12-20260, 12-19183, 12-19183 2
Used in most lower units and sea water pumps

PKG. OF 2



18-2948
18-2948-9①
RUBBER WASHER
Replaces: 12-49221-1, 12-49221
For plastic flush screw and fuel tank vent

PKG. OF 2



18-4858-9①
WASHER
Replaces: 12-45176
Fits: Mercury Outboard 25 H.P. and Up, Mercruiser #1, R, MR, Alpha I Gen II and Bravo Drive Units

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



18-4261
WASHER
Replaces: 19643

PKG. OF 4



18-0568-9③
INSULATOR BUSHING
Replaces: 23-43045



18-8305
DIVIDER PLATE SEAL
Replaces: 26-814754



18-8309
WATER COOLED
REGULATOR SEAL
Replaces: 18717



18-4698
18-46981-9③
(PKG. OF 50)
DRAIN FILL WASHER
Replaces: 27-81987M



18-4275
WASHER
Replaces: 12-29245



18-4915
STARTER ROPE
Replaces: 50-12066A9,
50-12066Q9



18-6506
REWIND SPRING
Replaces: 24-29340A1, T1

REWIND SPRING APPLICATION

Model/HP	Beg S/N	End S/N	Rewind Spring	Model/HP	Beg S/N	End S/N	Rewind Spring
Merc 4	2498136	4107219	18-6506	Merc 35	1217222	1271884	18-6506
Merc 4.5	4107220	& UP	18-6506	Merc 35	1356948	1448139	18-6506
Merc 6	1408611	2387383	18-6506	Merc 35	1571114	1960826	18-6506
Merc 7.5	2529895	& UP	18-6506	Merc 35	1960827	2097279	—
Mar 8	M-677-000101	& UP	—	Merc 35	2097832	2258863	—
Merc 9.8	ALL		18-6506	Merc 35	2300962	2453068	—
Mar 9.9	M-682-000551	M-682-032885	—	Merc 35	2487558	2874703	—
Mark (10) 10	ALL		18-6506	Merc 35	6445653	& UP	—
Merc 10	1290910	1455239	18-6506	Mark (55) 40	831021	&UP	18-6506
Mark (15) 15	ALL		18-6506	Merc 40	1279685	1476509	18-6506
Merc 15	1288910	1349697	18-6506	Mar 40	ALL		—
Mar15	M-684-000101	& UP	—	Merc 40	2874704	3336257	—
Merc 20	3537531	6443972	18-6506	Merc 40	3326258	& UP	—
Merc 20	1292910	3537530	18-6506	Merc 40	C159200	& UP	—
Mar 20	M-653-07615	& BELOW	—	Mark (58) 45	1139538	& UP	18-6506
Mar 20	M-653-07616	& UP	—	Merc 45	1476510	1531568	18-6506
Mar 20	M-6A9-000101	& UP	—	Merc 50	1421113	2116317	18-6506
Mark (28) 22	ALL		18-6506	Merc 50	5531630	& UP	— ②
Merc 25	1467499	1499331	18-6506	Merc 50	1770179	& UP	—
Mar 25	M-648-19025	& BELOW	—	Mark (75) 60	ALL		18-6506
Mar 25	M-695-000101	& UP	—	Merc 60	ALL		18-6506
Mar 28	ALL		—	Merc 65	1542745	1765043	18-6506
Merc 30	1271885	1356947	18-6506	Mark (78) 70	ALL		18-6506
Mar 30	ALL		18-6521	Merc 70	ALL		18-6506

① Above Prop Exhaust ② 4 cyl. only

③ Priced per Package

35 & 40 2 Cylinder
Serial # 2736807-G053313

50, 60, 65 3 Cylinder
Serial # 3293184-D000749

70 3 Cylinder
Serial # 4571652-6428680

40, 45, 50 4 Cylinder
Serial # 4357640 & later

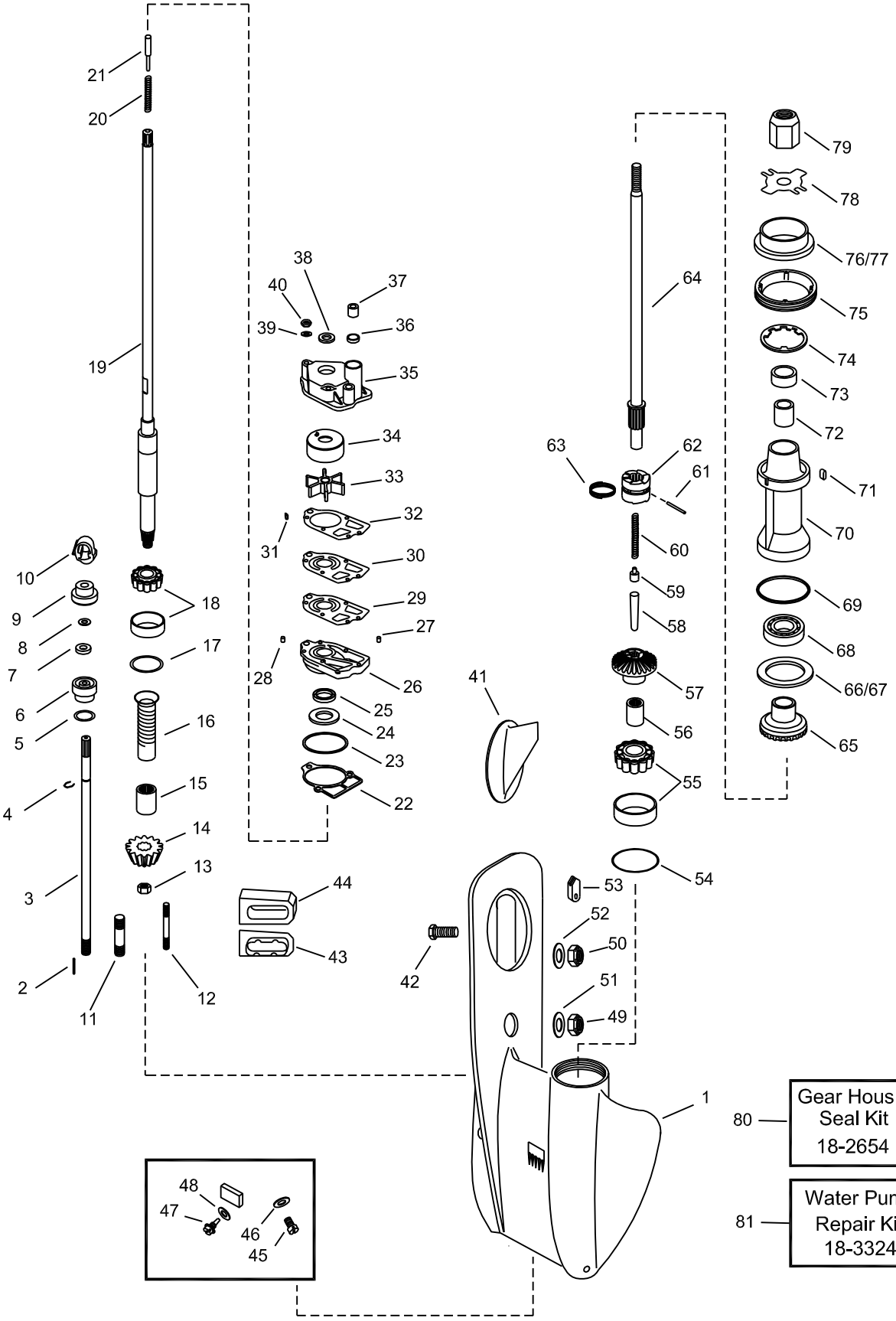


Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	—	1643-9539A1	1
2	Dowel Pin	—	17-85500	2
3	Shift Shaft	—	76163A1	1
4	E-Clip	18-4295	53-29641	1
5	O-Ring	18-7153	25-21836	1
6	Shift Shaft Bushing	18-2155	23-77631A2	1
7	Seal	18-2054	26-816461	1
8	Washer	18-2316	12-77674	1
9	Reverse Lock Base	—	78036	1
10	Reverse Lock Cam	—	433081	1
11	Stud	—	16-33778	3
12	Stud	—	16-57933	2
13	Pinion Nut	—	11-55910	1
14	Pinion Gear	—	43-98097	1
15	Roller Bearing	—	31-62091	1
16	Sleeve	—	88181	1
17	Shim Set	—	15-92881A1	AR
18	Tapered Bearing	—	31-77420A1	1
19	Drive Shaft	—	45-981801	1
20	Spring	—	24-20254	1
21	Pin	—	17-30545	1
22	Gasket	18-2841	27-19552	1
23	O-Ring	18-7115	25-26722	1
24	Seal	18-2055	26-79831	1
25	Seal	18-2011	26-90562	1
26	Water Pump Base	18-3424	46-77177A1	1
27 & 28	Pin, Dowel	—	17-35973	1
29	Gasket	18-2823	27-19553	1
30	Face Plate	18-3107	54705	1
31	Key	—	28-56662	1
32	Gasket	18-2824	27-19551	1
33	Impeller	18-3007	47-89983	1
34	Insert	18-3115	48753	1
35	Water Pump body	18-3118	46-77822A1	1
36	Nylon Washer	—	12-38453	1
37	Seal	—	26-38452	1
38	Slinger	—	25-20273	1
39	Washer	18-4275	12-29245	3
40	Nut	—	11-13438	3
41	Trim Tab	18-6011	31640A1	1
42	Screw	—	10-66024	1
43	Support Plate	—	92815	1
44	Exhaust Tube Seal	18-0539	37721	1
45	Drain Plug	18-2244	10-79953	2
46	Washer	18-2945	12-19183	2
47	Flush Plug	—	19-48750	1
48	Flush Plug Washer	18-2948	12-492211	1
49	Nut	18-2361	11-34933	1
50	Nut	—	1134863	1
51	Washer	—	12-65791	1
52	Washer	—	12-45175	1
53	Shift Cam	—	76039	1
54	Shim Set	—	15-38374A1	AR
55	Tapered Roller Bearing	18-1162	31-38356A1	1
56	Roller Bearing	18-1096	31-21739	1
57	Forward Gear	—	43-55608A4	1
58	Cam Follower	—	38441	1
59	Slide	—	20843	1
60	Spring	—	24-38114	1
61	Cross Pin	—	17-38113	1
62	Clutch	—	52-92911	1
63	Spring	—	24-39845	1
64	Prop Shaft	—	44-75365	1
65	Reverse Gear	—	43-79158	1
66	Thrust Washer	—	12-32004	1
67	Shim Set	—	15-20927A1	AR
68	Ball Bearing	18-1190	30-20839T	1
69	O-Ring	18-7160	2531986	1
70	Bearing Carrier	—	69386A1	1
71	Key	—	28-30281	1
72	Roller Bearing	18-1095	3121700	1
73	Seal	18-2051, 18-2052	26-69188, 26-619189	1
74	Tab Washer	—	14-53012	1
75	Cover Nut	—	11-87763	1
76	Thrust Hub	18-4233	73345A1	1
77	Thrust Hub	18-3204	14-76281	1
78	Tab Washer	18-3204	14-76281	1
79	Nut	18-3702	11-69578A	1
80	Gear Housing Seal Kit	18-2654	26-79831A1	1
81	Water Pump Repair Kit	18-3324	46-77177A3	1

AR As required

70, 75, 80, 90
Serial # A996142 & later

100, 115, 125 4 Cylinder
Serial # B209468 & later

68 — Gear Housing Seal Kit 18-2626

69 — Water Pump Repair Kit 18-3214

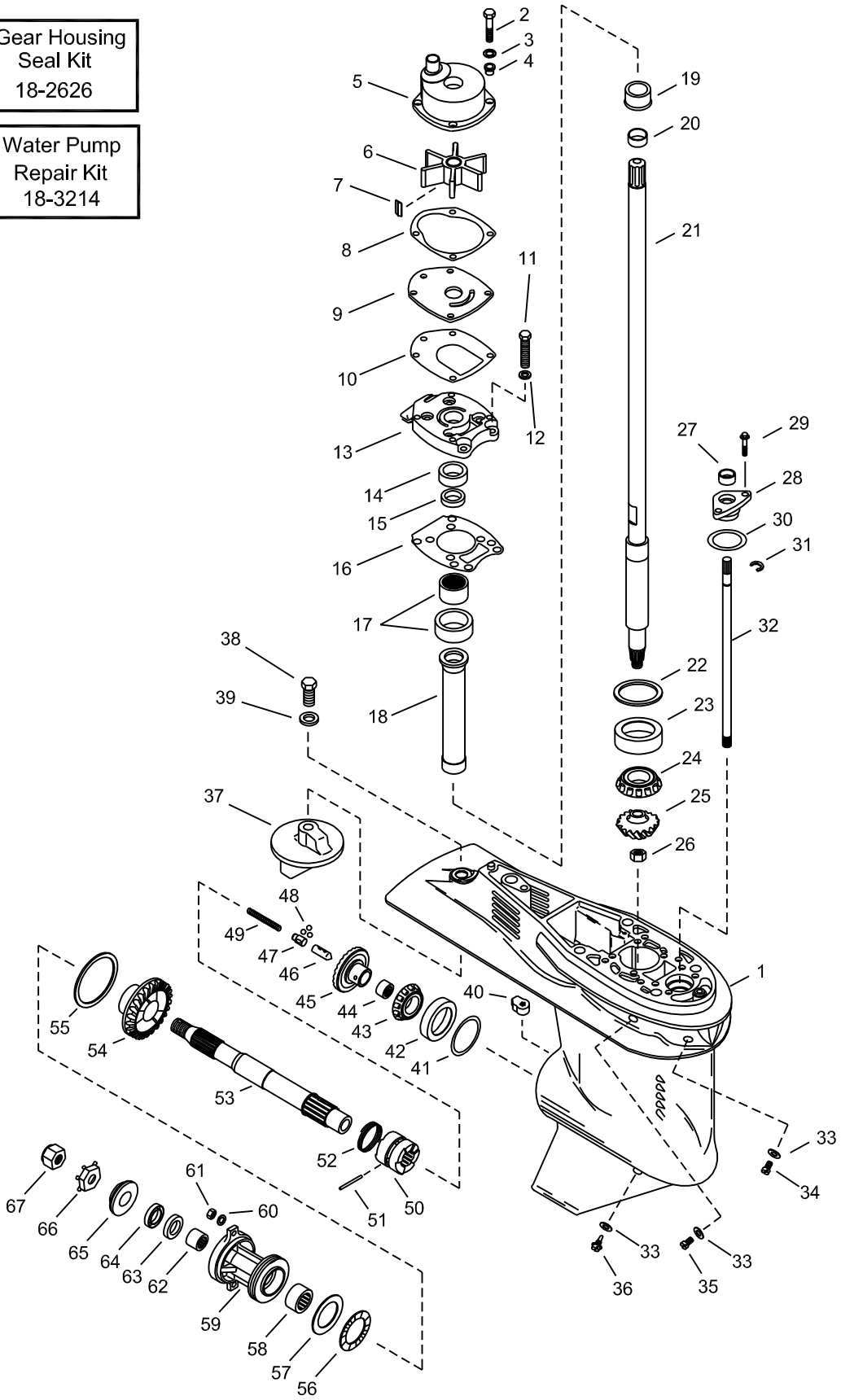


Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	—	1667-9011A73	1
2	Screw	—	10-8248327	4
3	Washer	18-4275	12-29245	4
4	Insulator	18-0568	23-43045	4
5	Water Pump Housing	18-3572	817275A2	1
6	Impeller	18-3056	47-430262	1
7	Impeller Key	18-3293	28-43037	1
8	Gasket	18-2566	27-817277	1
9	Face Plate	18-3122	817276	1
10	Gasket	18-2564	27-430331	1
11	Screw	—	10-824832-6	6
12	Washer	18-4275	12-29245	6
13	Pump Base	—	43055A4	1
14	Seal	18-0583	26-43035	1
15	Seal	18-0522	26-43036	1
16	Gasket	18-2565	27-430472	1
17	Carrier w/Bearing	—	43040A1	1
18	Tube, Oiler	—	43046	1
19	Sleeve	—	42461A1	1
20	Ring	—	42461A1	1
21	Drive Shaft	—	45-43031A1	1
22	Shim Assembly	—	15-44492A1	AR
23	Race (sold with #24)	18-1118	31-42677A1	1
24	Bearing (sold with #23)	18-1118	31-42677A1	1
25	Pinion Gear	—	43-44484	1
26	Pinion Nut	18-3719	11-35921	1
27	Seal	18-2054	26-8164641	1
28	Bushing Assembly	—	23-43052A4	1
29	Screw	—	10-824832-6	2
30	O-Ring	18-7198	25-45710	1
31	E-Ring	18-4295	53-29641	1
32	Shift Shaft	—	43048A1	1
33	Gasket	18-2945	12-19183	3
34	Plug	—	10-28653	1
35	Plug	18-2244	10-79953	1
36	Plug	18-2375	22-67892A1	1
37	Trim Tab	18-6011	31640A1	1
38	Bolt, Anode Mounting	18-6245	10-15942	1
39	Washer, Anode Mounting	18-4858-9	12-45176	1
40	Shim Cam	—	76039	1
41	Shim Assembly	—	15-44491A1	AR
42 & 43	Bearing & Race	18-1156	13-30894A1	1
44	Roller Bearing	18-1157	31-30895	1
45	Forward Gear	—	43-12634A2	1
46 & 47	Cam Follower Assembly	—	12239A1	1
48	Ball Bearing	—	30-44530	3
49	Spring	—	24-30622	1
50	Clutch	18-2236	52-822539	1
51	Cross Pin	18-2357	17-30632	1
52	Spring	18-2348	24-30893	1
53	Prop Shaft	—	44-12238T	1
54	Reverse Gear	—	43-12635	1
55	O-Ring	18-7961	25-97386	1
56	Thrust Bearing	18-1112	31-12576	1
57	Thrust Washer	18-1191	12-12577	1
58	Roller Bearing	18-1113	31-12578	1
59	Bearing Carrier	—	12596A2	1
60	Washer	—	12-70132	2
61	Nut	—	11-401198	2
62	Roller Bearing	18-1158	31-30956	1
63	Seal	18-2002	26-76868	1
64	Seal	18-2053	26-70081	1
65	Thrust Washer	18-4221	13191A1	1
66	Tab Washer	18-3200	14-31210	1
67	Prop Nut	18-3700	11-52707	1

AR As required

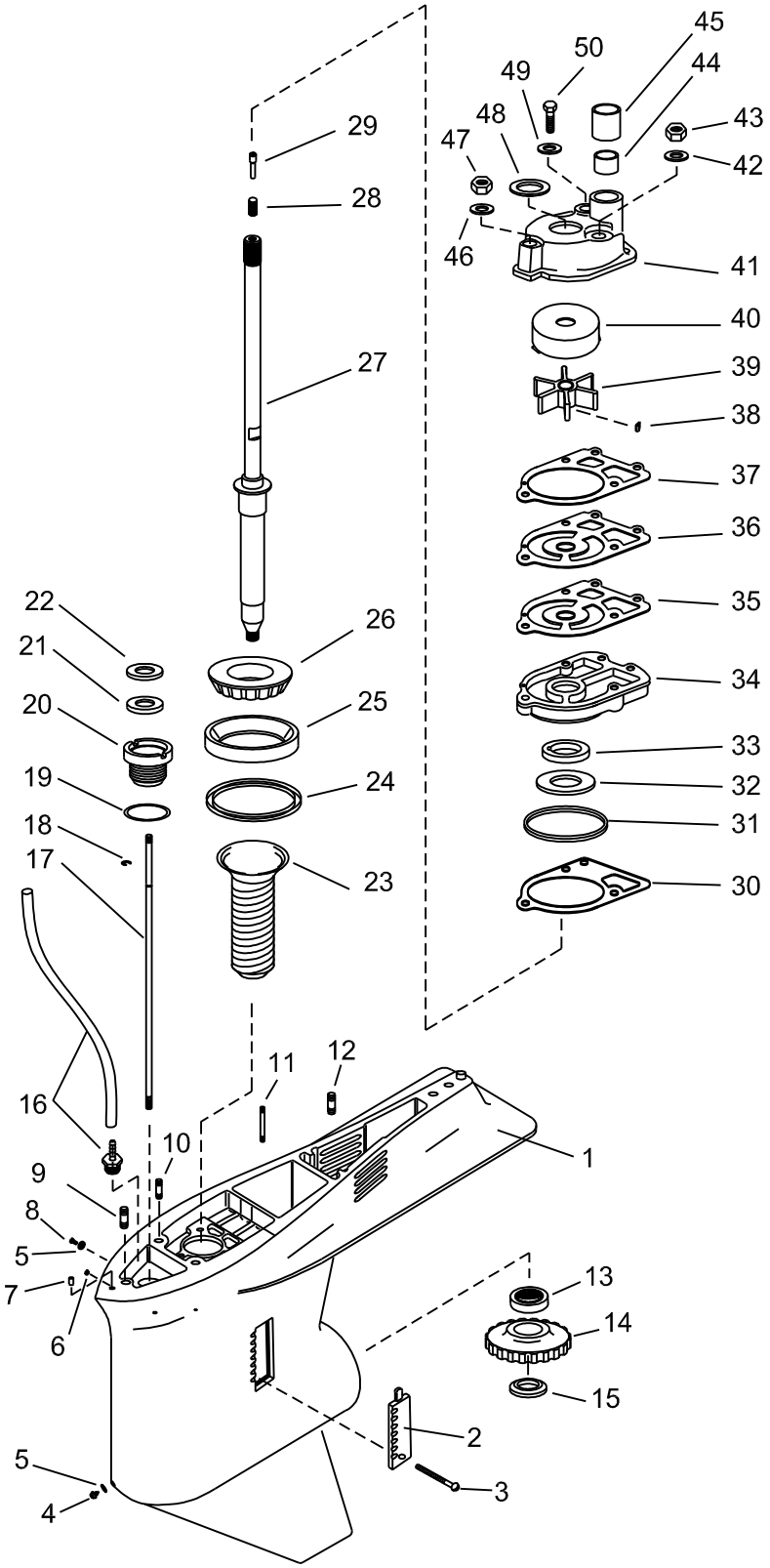
V-150
Serial # A904645 & earlier

V-175
Serial # 6648750 & earlier

V-200
Serial # 6625220 & earlier

86 — Gear Housing Seal Kit 18-2653

87 — Water Pump Repair Kit (with housing) 18-3217



Complete Gear Housings Listed on Page 443

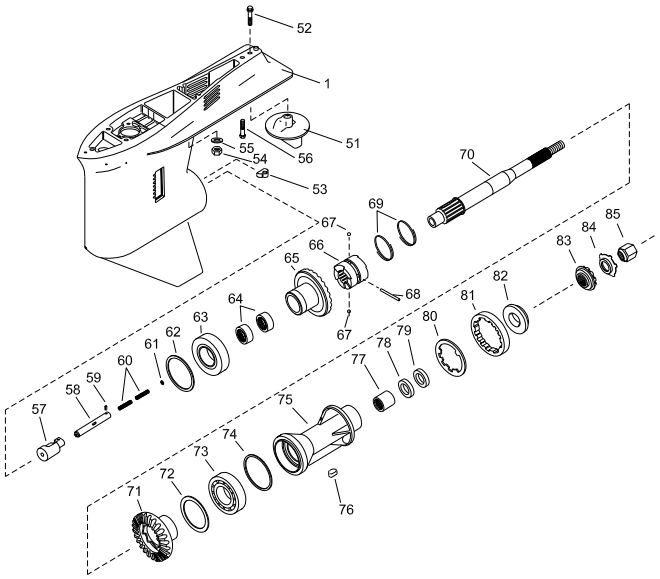


Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	~	1647-9148A65	1
2	Water Insert (Starboard)	~	66885	1
	Water Insert (Port)	~	66884	1
3	Screw	18-3197	10-76156	1
4	Drain Screw	18-2375	22-67892A1	1
5	Washer	18-2945	12-19183	2
6	Nut	18-2344	11-45812	1
7	Dowel Pin	~	17-43044	2
8	Vent Screw	18-2244	10-79953	1
9	Stud	~	16-78638	1
10	Stud	~	16-56297	1
11	Stud	~	16-30667	2
12	Stud	~	16-579201	2
13	Roller Bearing	~	31-35934A1	1
14	Pinion Gear	~	43-780811	1
15	Pinion Nut	18-3719	11-35921	1
16	Speedometer Tube	~	22-85822A10	1
17	Shift Shaft	~	78902 2	1
18	E-Clip	18-4295	53-29641	1
19	O-Ring	18-7153	25-21836	1
20	Shift Shaft Bushing	18-2155	23-77631A2	1
21	Seal	18-2054	26-816461	1
22	Rubber Washer	18-2316	12-77674	1
23	Sleeve	~	23-98621	1
24	Shim Assembly	18-2295	15-57007A1	AR
25	Roller Bearing	18-1164	31-53079A1	1
26	Roller Bearing	18-1164	31-53079A1	1
27	Drive Shaft Assembly	~	45-98682A1	1
28	Spring	~	24-34576	1
29	Pin	~	17-30545	1
30	Gasket	18-2826	27-856101	1
31	O-Ring	18-7162	25-33145	1
32	Seal	18-2014	26-89238	1
33	Seal	18-2013	26-16977	1
34	Water Pump Base	18-3416	46-96146A6	1
35	Gasket	18-2914	27-856081	1
36	Face Plate	18-3117	32435	1
37	Gasket	18-2915	27-856091	1
38	Key	~	28-56654	1
39	Impeller	18-3017	47-899842	1
40	Insert	18-3114	48752	1
41	Water Pump Body	18-3116	43-96148A1	1
42	Washer	18-4275	12-29245	3
43	Nut	18-3722	11-20361	2
44	Seal	18-3110	26-38970	1
45	Guide Sleeve	18-3109	23-29804	1
46	Washer	18-4270	12-36001	1
47	Nut	18-3722	11-45592	1
48	Slinger	18-7426	25-30271	1
49	Washer	18-4275	12-29245	3
50	Screw	~	10-96411	1
51	Trim Tab	18-6011	3164A1	1
52	Screw	~	10-66024	1
53	Shift Cam	~	78956	1
54	Nut	18-3721	11-34933	1
55	Washer	~	12-45176	2
56	Screw	~	10-65210	1
57	Cam Follower	~	89594A1	1
58	Actuator Rod	~	79911 1	1
59	Locating Pin	~	17-78906	1
60	Spring	~	24-749910	2
61	Washer	~	12-78910	1
62	Shim Assembly	18-2285	15-47397A1	AR
63	Bearing	18-1166	31-78172A1	1
64	Forward Gear	~	43-78082A3	1
65	Roller Bearing	18-1122	31-73363	2
66	Clutch	~	52-823174	1
67	Detent Pin	~	17-78909	2
68	Cross Pin	~	17-78905	1
69	Retaining Spring	~	24-78962	2
70	Prop Shaft	18-2239	44-94148	1
71	Reverse Gear	~	43-85462	1
72	Thrust Ring	~	68100 1	1
73	Ball Bearing	18-1155	30-88957	1
74	O-Ring	18-7159	25-31534	1
75	Bearing Carrier	18-1567	43567T1	1
76	Key	~	28-30281	1
77	Roller Bearing	18-1158	31-30956	1
78	Seal (Inner)	18-2002	26-76868	1
79	Seal (Outer)	18-2053	26-70081	1
80	Tab Washer	18-2299	14-79447	1
81	Cover Nut	18-3751	79448	1
82	Thrust Hub	18-4220	13171	1
83	Spline Washer	18-3714	12-31211A2	1
84	Tab Washer	18-3200	14-31210	1
85	Prop Nut	18-3700	11-52707	1

AR As required



18-1190
BALL BEARING
Replaces: 30-20839T
Reverse gear for Force, Mercury, Mariner from 25-60HP (2, 3 cylinders, & 4-stroke) including 30Jet - 45Jet



18-1191
THRUST WASHER
Replaces: 12-12577
30-125HP



18-1112
REVERSE GEAR THRUST BEARING
Replaces: 31-12576



18-1113
REVERSE GEAR BEARING
Replaces: 31-12578, 31-12578T



18-1115
PINION BEARING
Replaces: 31-32898, 31-32898T



18-1117
PINION BEARING
Replaces: 31-42647A1



18-1118
DRIVE SHAFT BEARING
Replaces: 31-42677A1



18-1121
DRIVE SHAFT BEARING
Replaces: 31-69220, 31-69220T



18-1122
INSIDE FORWARD GEAR BEARING
Replaces: 31-73363, 31-73363T



18-1143
TAPERED ROLLER BEARING
Replaces: 31-36387A1



18-1144
BEARING ASSEMBLY
Replaces: 31-48939A2



18-1153
BALL BEARING
Replaces: 30-63326, 30-63326T



18-1154
BALL BEARING
Replaces: 30-63742, 30-63742T



18-1155
BALL BEARING
Replaces: 30-88957A1, 30-88957T



18-1197
TAPERED ROLLER BEARING
Replaces: 31-828439A2
1.5625 I.D.
Fits:Mercury/Mariner 200 (3.0L DFI), 225 (3.0L Carb), 225/250 (3.0L EFI) S/N G437999 & Below



18-1156
FORWARD GEAR BEARING
Replaces: 31-30894A1



18-1157
FORWARD GEAR INNER BEARING
Replaces: 31-30895, 31-30895T



18-1158
CARRIER BEARING
Replaces: 31-30956, 31-30956T



18-1159
TAPERED ROLLER BEARING
Replaces: 31-35928A1, 31-35928T1



18-1162
TAPERED ROLLER BEARING
Replaces: 31-38356A1

APPLICATION BEGINS ON NEXT PAGE



18-1164
TAPERED ROLLER BEARING
Replaces: 31-53079A1



18-1166
TAPERED ROLLER BEARING
Replaces: 31-78172A1



18-1170
LOWER PINION BEARING
Replaces: 31-812767A1



18-0557
SEAL CARRIER
Replaces: 888909A1
For: All Verado's 135/150/175/200/225/250/275



18-1567
CARRIER BEARING
Replaces: 43567T1
Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-175 (1976-99), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up), XR-6 (1992-99)



18-2370
CARRIER BEARING
Replaces: 19291A3
(Force 40/50 HP 1995-99, 70 HP 1991-95, 75 HP 1996-98) (Mercury/Mariner 30/40 HP 2 cyl 9854537-P016999, 30/40 4-stroke G760300-up, 40/50 HP/30Jet 3 cyl 9973100-up, 60 HP 3 cyl D000750-up, 60 HP 4-stroke 9973100-up)

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
30 (4-stroke, Bigfoot)	G760300 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 (4-stroke, non-Bigfoot)	G760300 & Up	—	—	—	18-1107	—	—	—
30 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
35 (2 cyl.)	6445653 & Up	—	—	—	18-1162	—	N/A	—
350	1960827 - 2874703	—	—	18-1162	—	N/A	—	
400 (2 cyl.)	2874704 - 3336257	—	—	—	18-1162	—	N/A	—
402	3336258 - 4117709	—	—	—	18-1162	—	N/A	—
402	4117710 - 4860102	—	—	—	18-1162	—	N/A	—
402/40 (2 cyl.)	4860103 - 5556229	—	—	—	18-1162	—	N/A	—
40 (2 cyl.)	5556230 - G053313	—	—	—	18-1162	—	N/A	—
40 (4 cyl.)	C159200 & Up	—	—	—	18-1162	—	N/A	—
40 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
40 (4-stroke, 4 cyl. Bigfoot)	T228405 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, 4 cyl. non-Bigfoot)	T228405 & Up	—	—	—	18-1170	—	—	—
40 EFI (4-stroke, 3 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1103	18-1190	—	—
40 EFI (4-stroke, 3 cyl. Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 EFI (4-stroke, 4 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1170	—	—	—
45 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
45 (Bodensee 4-stroke, Bigfoot)	G231123 - T178499	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
45 (Bodensee 4-stroke, non-Bigfoot)	G231123 - T178499	—	—	—	18-1103	—	—	—
500	2305101 - 2858813	—	—	—	18-1162	—	N/A	—
500	2858814 - 4140999	—	—	—	18-1162	—	N/A	—
500	4141000 - 4357639	—	—	—	18-1162	—	N/A	—
500 / 50	4357640 - 4962055	—	—	—	18-1162	—	N/A	—
500 / 50	4962056 - 5531629	—	—	—	18-1162	—	N/A	—
50 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
50 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
50 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—

① Standard Rotation Only.
③ For Units With A Casting Number Of 1655-9572C Only.
④ For Units With A Casting Number Of 1674-814247C Only.
⑤ Two Bearings Required.
⑥ For 5/8 Dual Bearing Application.
⑦ Use 18-1155 For Counter Rotation Applications.

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
30 (4-stroke, Bigfoot)	G760300 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 (4-stroke, non-Bigfoot)	G760300 & Up	—	—	—	18-1107	—	—	—
30 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
35 (2 cyl.)	6445653 & Up	—	—	—	18-1162	—	N/A	—
350	1960827 - 2874703	—	—	18-1162	—	N/A	—	
400 (2 cyl.)	2874704 - 3336257	—	—	—	18-1162	—	N/A	—
402	3336258 - 4117709	—	—	—	18-1162	—	N/A	—
402	4117710 - 4860102	—	—	—	18-1162	—	N/A	—
402/40 (2 cyl.)	4860103 - 5556229	—	—	—	18-1162	—	N/A	—
40 (2 cyl.)	5556230 - G053313	—	—	—	18-1162	—	N/A	—
40 (4 cyl.)	C159200 & Up	—	—	—	18-1162	—	N/A	—
40 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
40 (4-stroke, 4 cyl. Bigfoot)	T228405 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, 4 cyl. non-Bigfoot)	T228405 & Up	—	—	—	18-1170	—	—	—
40 EFI (4-stroke, 3 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1103	18-1190	—	—
40 EFI (4-stroke, 3 cyl. Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 EFI (4-stroke, 4 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1170	—	—	—
45 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
45 (Bodensee 4-stroke, Bigfoot)	G231123 - T178499	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
45 (Bodensee 4-stroke, non-Bigfoot)	G231123 - T178499	—	—	—	18-1103	—	—	—
500	2305101 - 2858813	—	—	—	18-1162	—	N/A	—
500	2858814 - 4140999	—	—	—	18-1162	—	N/A	—
500	4141000 - 4357639	—	—	—	18-1162	—	N/A	—
500 / 50	4357640 - 4962055	—	—	—	18-1162	—	N/A	—
500 / 50	4962056 - 5531629	—	—	—	18-1162	—	N/A	—
50 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
50 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
50 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
50 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
50 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
55 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
55 Seapro, Marathon, Pontoon	D000750 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
60 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
60 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
60 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1103	—	—	—
60 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
650 (4 cyl.)	1542745 - 1765403	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2119749 - 2309310	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2309311 - 2452709	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2503991 - 2803561	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2803562 - 2874263	—	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2997339 & Up	—	—	18-1157	18-1156	—	N/A	18-1158
650 (3 cyl.)	3293184 - 3525440	—	—	—	18-1162	—	N/A	—
650 (3 cyl.)	3547987 - 4571651	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	4571652 - 4977156	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	4977157 - 5579016	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	5579017 - 6428680	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	A996142 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
75 (4 cyl.)	6432901 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
75 (3 cyl.)	A996142 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
800 (4 cyl.)	2559001 - 3144218	18-1153	—	18-1157	18-1156	—	N/A	18-1158
800 (4 cyl.)	3144219 - 3493912	—	—	18-1157	18-1156	—	N/A	18-1158
80 (4 cyl.)	4831999 - 6432900	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
80 (3 cyl.)	A996142 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
850 (4 cyl.)	3493913 - 4831998	—	—	18-1157	18-1156	—	N/A	18-1158
900 (6 cyl.)	1766824 - 1869775	18-1153	—	18-1157	18-1156	—	N/A	18-1158
900/90 (6 cyl.)	4845301 - & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
90 (3 cyl.)	A996142 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158

① Standard Rotation Only.
③ For Units With A Casting Number Of 1655-9572C Only.
④ For Units With A Casting Number Of 1674-814247C Only.
⑤ Two Bearings Required.
⑥ For 5/8 Dual Bearing Application.
⑦ Use 18-1155 For Counter Rotation Applications.
⑧ Using pinion stamped 43-19672.

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
100 (4 cyl.)	B209468 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
1150	2836019 - 2933900	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	2933901 - 3525440	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	3525441 - 4112634	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	4112635 - 4855152	18-1121	—	18-1157	18-1156	—	N/A	18-1158
1150 / 115	4855153 - 5314655	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	5314656 - 5600966	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	5600967 - 6436122	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	6436123 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (4 cyl.)	C100000 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
125 (4 cyl.)	0T627234 & Below ⑧	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
1250	2314956 - 2839368	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1350	2839369 - 2940020	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1350	2940021 - 3293233	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1400	3293234 - 3502805	18-1153	—	18-1157	18-1156	—	N/A	18-1158
140	4865687 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
1500	3502806 - 4121434	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1500	4121435 - 4865677	18-1121	—	18-1157	18-1156	—	N/A	18-1158
V-135	A904646 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-135	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-135	C239553 & Up	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-135	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150	4868998 - 5432021	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	5432022 - 6042945	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6042946 - 6443212	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6443213 - 6616990	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6616991 - A904645	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	A904646 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166①	18-1155	N/A	18-1158
V-150	C239553 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	4301235 - 5393736	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	5393737 - 6618750	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	6618751 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	C239553 & Up	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175XRI (EFI)	D000750 & Up	18-1143	18-1117	18-1122 ⑤ ⑥	18-1166	18-1155	N/A	18-1158
V-175XRI (EFI)	D000750 & Up	18-1143	18-1117	18-1122 ⑤ ⑥	18-1166	18-1155	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200	4839034 - 5363917	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	5363918 - 6073191	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6073192 - 6203990	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6203991 - 6435502	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6435503 - 6625220	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6625221 - C100860	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200/ V-200 (EFI)	C100861 - C291519	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200 (2.5L)	C291520 - D081999	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200XRI (EFI)	C291520 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-220	B117316 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-225	5628028 & Up	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
225	D280813 & Up	18-1143	18-1117	18-1157 ①	18-1159 ①	18-1155 ①	N/A	18-1158
XR-4 ③	B242885 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4	B242885 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4 ③	C100861 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4 ④	C100861 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4	C239553 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-6	D082000 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158

① Standard Rotation Only.
③ For Units With A Casting Number Of 1655-9572C Only.
④ For Units With A Casting Number Of 1674-814247C Only.
⑤ Two Bearings Required.
⑥ For 5/8 Dual Bearing Application.
⑦ Use 18-1155 For Counter Rotation Applications.
⑧ Using pinion stamped 43-19672.



18-2244
18-22441-9①
(PKG. OF 50 WITHOUT GASKET)
DRAIN PLUG
• 3/8" -16 thread
Replaces: 10-79953A2,Q2
Includes gasket **18-2945**

② **18-2375D**



18-2375
18-23751-9①
(PKG. OF 50 WITHOUT GASKET)
DRAIN PLUG
• 3/8" -16 thread
Replaces: 10-14834A1, 22-67892A1, 28-8M0058389
Includes gasket **18-2945**



18-2155
SHIFT SHAFT HOUSING BUSHING
Replaces: 23-77631A2
35-200 HP

① Priced per Package ② Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3719
PINION NUT
Replaces: 11-35921



18-2359
DRIVE SHAFT NUT SET
— INCLUDES —

Sierra #	Description	Replaces:
18-3719	Pinion Nut	11-35921
18-2343	Pinion Nut Washer	12-92721



18-1736
DRIVESHAFT ASSEMBLY
Replaces: 45-43031A1
Fits: 100 4 cyl (1988 & Up), 115 4 cyl (1989 & Up), 125 4 cyl (1994 & Up)



18-1737
DRIVESHAFT (32 1/4" LONG)
Replace: 45-440001
Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 Mag/EFI (1993-95), V-150 DFI 2.5L (1998 & Up), V-150 Mag (1980-85), V-175 (1976-99), V-175 EFI (1996 & Up), V-175 Mag/EFI (1991-95), V-175 DFI 2.5L (2001 & Up), V-175 XRI EFI (1991-95), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 Mag/EFI (1992-95), V-200 EFI 2.5L (2002 & Up), V-200 XRI/EFI (1991-95), XR-4 (1988-91), XR-6 (1992 & Up)



18-2254
PROP SHAFT
Replaces: 44-850308



18-2239
PROP SHAFT
Replaces: 44-94148



18-2260
PROP SHAFT
Replaces: 44-17915



18-2236
SLIDING CLUTCH
Replaces: 52-822539, 52-822539T



18-1550
COMPLETE GEAR SET
Replaces: 43-850036T+ 43-881260A3+52-850048T
Forward, Pinion, Reverse and Clutch for 4 cyl.: Fits: 100 4 cyl with 6 JAW reverse clutch(1988-98), 115 4 cyl with 6 JAW reverse clutch(1989-98), 125 4 cyl with 6 JAW reverse clutch(1994-98) **(2.07:1 Ratio)**



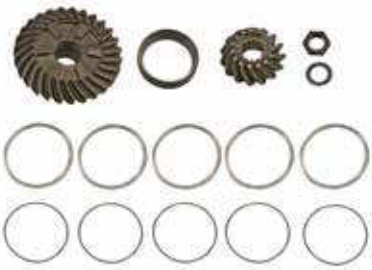
18-1551
COMPLETE GEAR SET
Replaces: 43-803615T2+ 52-859340T+43-828175A1
Forward, Pinion, Reverse and Clutch for V-6:
Fits: V-150 (XR6, Mag III)(1997 & Up), V-150 EFI (1997 & Up), V150 DFI (1998 & Up), V-175 (1997 & Up), V-175 EFI (1997 & Up), V-175 DFI (2001 & Up), V-200 (1997 & Up), V-200EFI 2.5L (1997 & Up) **(1.87:1 Ratio)**



18-1560
REVERSE GEAR
Replaces: 43-850036T
Fits: 75 4-Stroke (2000-02), 90 4-Stroke (2000-02), 100 4 cyl with 6 JAW Rev Clutch (1988 & Up), 115 4 cyl with 6 JAW Rev Clutch (1989 & Up), 115 4-Strke EFI (2001 & Up), 125 4 cyl with 6 JAW Rev Clutch (1994 & Up) **(2.07:1 Ratio)**



18-1562
CLUTCH
Replaces: 52-850048T
Fits: 40 4-Stroke 4cyl Bigfoot(2001 & Up), 50 4-Stroke Bigfoot (1995 & Up), 60 3 cyl with 6 JAW Rev (1998 & Up), 60 4-Stroke Bigfoot (2001 & Up), 70 3 cyl with 6 JAW Rev Clutch (1987 & Up), 75 3 cyl with 6 JAW Clutch (1990-98), 75 3 cyl (1999 & Up), 75 4-Stroke 1596cc (2000-03), 80 3 cyl with 6 JAW Rev Clutch (1987 & Up), 90 3 cyl with 6 Jaw Rev Clutch (1987-98), 90 3 cyl (1999 & Up), 90 4-Stroke 1596cc (2000-03), 100 4 cyl w 6 JAW Rev Clutch (1988-98), 100 4 cyl (1999 & Up), 115 4 cyl with 6 JAW Rev Clutch (1989-98), 115 4 cyl (1999 & Up), 115 4-Stroke 1741cc (2001-03), 125 4 cyl with 6 JAW Rev Clutch (1994-98), 125 4 cyl (1999 & Up)



18-1564
GEAR SET
Replaces: 43-803615T2
Fits: V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-150 EFI 2.5L (2002 & Up), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-175 EFI 2.5L (2002-03), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up) **(1.87:1 Ratio)**

SHAFT APPLICATION BEGINS ON NEXT PAGE



18-1565
CLUTCH
Replaces: 52-859340T
Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 Mag/EFI (1993-95), V-150 DFI 2.5L (1998 & Up), V-150 Mag (1980-85), V-175 (1976-99), V-175 EFI (1996 & Up), V-175 Mag/EFI (1991-95), V-175



18-1566
REVERSE GEAR
Replaces: 43-828175A1
Fits: V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-175 (1976-99), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up), XR-6 (1992-99) **(1.87:1 Ratio)**



18-4830
GEAR HOUSING ASSEMBLY
Replaces: 1667-9011G59
Fits: 100 4cyl (1988-99), 115 4cyl (1989 & Up), 115 3cyl DFI (2004 & Up), 115 EFI 4-Stroke(2001 & Up), 125 4cyl (1994 & Up), 30 4-Stroke (1999-01), 30 Carb 3cyl 4-Stroke (2002 & Up), 40 4-Stroke (1998-01), 40 4-Stroke 4cyl (2001-02), 40 Carb 3cyl 4-Stroke (2002 & Up), 40 EFI 4cyl 4-Stroke (2002 & Up), 40 Jet (2001 & Up), 45 Jet (1994-98), 50 4-Stroke (1995-00), 50 4cyl 4-Stroke (2001-02), 50 Bigfoot 4-Stroke(1995-00), 50 EFI 4cyl 4-Stroke (2002 & Up), 55 3cyl (1996 & Up), 60 3cyl (1984 & Up), 60 3cyl Bigfoot (1998), 60 4cyl 4-Stroke (2001-02), 60 EFI 4cyl 4-Stroke (2002 & Up), 65 Jet (1994 & Up), 75 3cyl (1987 & Up), 75 4-Stroke (2000 & Up), 75 3cyl 1.5L DFI (1995 & Up), 80 Jet (1994 & Up), 90 3cyl (1987 & Up), 90 4-Stroke (2000 & Up), 90 3cyl 1.5L DFI (2004 & Up) with 6 Jaw Clutch (Design II)



18-4850
COMPLETE GEARCASE
Replaces: 1667-9011G77, 1667-9011G78, 1667-9011G10, 1667-9011G11, 1667-9011G51, 1667-9011J6, 1667-9011R6,
Fits: 100/115/125 4-cyl with 6 Jaw Clutch (Design II)
(2.07:1 Ratio)



18-4851
COMPLETE GEARCASE
Replaces: 1647-6693A3, 1647-7350A5, 1647-7350A26, 1647-8688A1, 1647-9148A69, 1647-9148A8, 1647-9148A84, 1647-9148T84, 1647-9148R84,
Fits: 135/150/200/225 V6 **(1.87:1 Ratio)**

MERCURY OUTBOARD LOWER UNIT APPLICATIONS

Model	Serial Number	Drive Shaft	Pinion Nut	Propeller Shaft	Clutch
40 Four Stroke - BigFoot	0T178500 - 1B226999		18-3719	18-2254	18-1562
50 Four Stroke - BigFoot	0G231123 - 1B226999		18-3719	18-2254	18-1562
60 Sea Pro/Marathon/BigFoot	0G590000 & UP		18-3719	18-2254	18-1562 ④
60 Four Stroke - BigFoot	0T178500 - 1B226999		18-3719	18-2254	18-1562
650 (4 cyl.)	1542745 - 1765403	N.L.A.	—	—	18-2236
650 (4 cyl.)	2119749 - 2309310	—	—	—	18-2236
650 (4 cyl.)	2309311 - 2452709	—	18-3719	—	18-2236
650 (4 cyl.)	2503991 - 2803561	—	18-3719	—	18-2236
650 (4 cyl.)	2803562 - 2874263	—	18-3719	—	18-2236
650 (4 cyl.)	2997339 & Up	—	18-3719	—	18-2236
70 (3 cyl.)	A996142 - & Up	—	18-3719	—	18-2236 ⑤
70 (3 cyl.)	A996142 - & Up		18-3719	18-2254	18-1562
75 (4 cyl.)	6432901 & Up	—	18-3719	—	18-2236
75 (3 cyl.)	A996142 - & Up	—	18-3719	—	18-2236 ⑤
75 (3 cyl.)	A996142 - 0G760299	—	18-3719	18-2254	18-1562
75 (3 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562
75 DFI	0T980000 & Up		18-3719	18-2254	18-1562
75 Four Stroke	0G960500 - 0T800999		18-3719	18-2254	18-1562
800 (4 cyl.)	2559001 - 3144218	—	18-3719	—	18-2236
800 (4 cyl.)	3144219 - 3493912	—	18-3719	—	18-2236
80 (4 cyl.)	4831999 - 6432900	—	18-3719	—	18-2236
80 (3 cyl.)	A996142 & Up	—	18-3719	—	18-2236 ⑤
80 (3 cyl.)	A996142 & Up		18-3719	18-2254	18-1562 ④
850 (4 cyl.)	3493913 - 4831998	—	18-3719	—	18-2236
900 (6 cyl.)	1766824 - 1869775	N.L.A.	—	—	18-2236
900/90 (6 cyl.)	4845301 - & Up	—	18-3719	—	18-2236
90 (3 cyl.)	A996142 - 0G760299	—	18-3719	—	18-2236 ⑤
90 (3 cyl.)	A996142 - 0G760299		18-3719	18-2254	18-1562 ④
90 (3 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562
90 DFI	0T801000 & Up		18-3719	18-2254	18-1562
90 Four Stroke	0G960500 - 0T800999		18-3719	18-2254	18-1562

① Long shaft only
② Standard rotation only
③ Offshore only
④ 6 Jaw reverse clutch
⑤ 3 Jaw reverse clutch
⑥ Pre-load pin, w/o driveshaft nut
N.L.A. No longer available

APPLICATION CONTINUED ON NEXT PAGE

MERCURY OUTBOARD LOWER UNIT APPLICATIONS

Model	Serial Number	Drive Shaft	Pinion Nut	Propeller Shaft	Clutch
100 (4 cyl.)	B209468 - 0G760299	—	18-3719	—	18-2236 ⑤
100 (4 cyl.)	B209468 - 0G760299		18-3719	18-2254	18-1562 ④
100 (4 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562
1150	2836019 - 2933900	—	18-3719	—	18-2236
1150	2933901 - 3525440	—	18-3719	—	18-2236
1150	3525441 - 4112634	—	18-3719	—	18-2236
1150	4112635 - 4855152	—	18-3719	—	18-2236
1150 / 115	4855153 - 5314655	—	18-3719	—	18-2236
115 (6 cyl.)	5314656 - 5600966	—	18-3719	—	18-2236
115 (6 cyl.)	5600967 - 6436122	—	18-3719	—	18-2236
115 (6 cyl.)	6436123 & Up	—	18-3719	—	18-2236
115 (4 cyl.)	C100000 - 0G760299	—	18-3719	—	18-2236 ⑤
115 (4 cyl.)	C100000 - 0G760299		18-3719	18-2254	18-1562 ④
115 (4 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562
115 DFI	0T801000 & Up	—	18-3719	18-2254	18-1562
115 Four Stroke	0T178500 - 0T800999		18-3719	18-2254	18-1562
1250	2314956 - 2839368	—	18-3719	—	18-2236
125 (4 cyl.)	0D283222 - 0G760299	—	18-3719	—	18-2236 ⑤
125 (4 cyl.)	0D283222 - 0G760299		18-3719	18-2254	18-1562 ④
125 (4 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562
1350	2839369 - 2940020	—	18-3719	—	18-2236
1350	2940021 - 3293233	—	18-3719	—	18-2236
1400	3293234 - 3502805	—	18-3719	—	18-2236
140	4865687 & Up	—	18-3719	—	18-2236
1500	3502806 - 4121434	—	18-3719	—	18-2236
1500	4121435 - 4865677	—	18-3719	—	18-2236
V-135	0A904646 - 0G437999	18-1737	18-3719	18-2239	—
V-135	0G438000 - 0T178499	18-1737	18-3719	18-2239 ②	—
V135 DFI	G590000 - 1B417701	18-1737	18-3719	18-2239	18-1565
V140	T178500 & Up	—	18-3719	18-2239	—
V-150 (Casting # 1647-6670C)	4868998 - 0A904645	—	18-3719	—	—
V-150 (Casting #1647-8675C)	4868998 - 0A904645	—	18-3719	18-2239	—
V-150	4868998 - 0A904645	18-1737	18-3719	18-2239	—
V-150	0A904646 - 0G437999	18-1737	18-3719	18-2239	—
V-150	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-150 XR-4 (Casting #1655-9572C)	B242885 - 0D081999	—	18-3719	—	18-2236
V-150 XR-4 (Casting #1674-814247C)	B242885 - 0D081999	—	18-3719	—	18-2236
V-150 XR-6	D082000 - 0G303045	18-1737	18-3719	18-2239	18-2236
V-150 XR-6	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-150XRI (EFI)	D082000-0G437999	18-1737	18-3719	— ②	18-2236 ②
V-150XRI (EFI)	0G438000 & Up	18-1737	18-3719	18-2239 ②	18-1565
V150 DFI	G590000 & Up	18-1737	18-3719	18-2239	—
V-175	4301235 - 5393736	— ⑥	18-3719	—	—
V-175	5393737 - 6618750	— ⑥	18-3719	18-2239	—
V-175	6618751 - 0G437999	18-1737	18-3719	18-2239	—
V-175	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-175XRI (EFI)	D000750 - 0G437999	18-1737	18-3719	18-2239	—
V-175XRI (EFI)	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200	4839034 - 6625220	— ⑥	18-3719	18-2239	—
V-200	6625221 - 0G437999	18-1737	18-3719	18-2239	—
V-200	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200 (EFI)	C100861 - 0G437999	18-1737	18-3719	18-2239	—
V-200 (EFI)	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200 (2.5L)	C291520 - D081999	—	18-3719	18-2239 ②	—
V-200 DFI	0G438000 & Up		18-3719		18-1565
V-220	B117316 & Up	—	18-3719	18-2239	—
V-225	5628028 & Up	— ①	18-3719	18-2239	—
225	D280813 & Up	—	18-3719	—	—
HIGH PERFORMANCE MODELS					
2.4 EFI	B290010& Up	—	18-3719	18-2260 ② ③	—
XR-2	B290314 - C276429	—	18-3719	18-2260 ②	—
MOD-VP	B290066 - C276379	—	18-3719	18-2260	—

① Long shaft only
② Standard rotation only
③ Offshore only
④ 6 Jaw reverse clutch
⑤ 3 Jaw reverse clutch
⑥ Pre-load pin, w/o driveshaft nut
N.L.A. No longer available

PKG. OF 10



18-0202-9⑧
INSERT
Replaces: 8227731
Fits: Mercury/Mariner
25-125hp Outboards



18-3751
SPANNER NUT
Replaces: 79448
For V-6



18-2298
TAB WASHER
Replaces: 14-18323



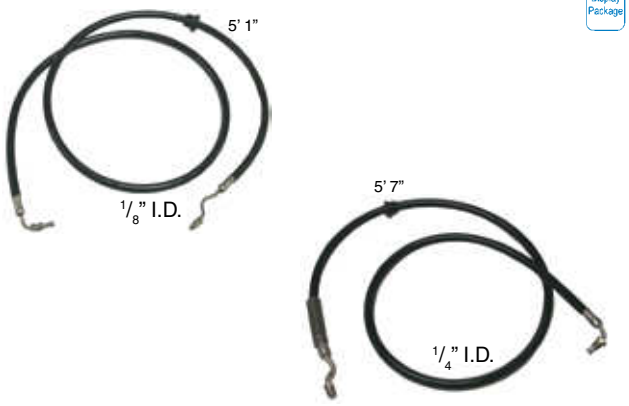
18-2299
TAB WASHER
Replaces: 14-79447



STAINLESS STEEL LOCKNUTS

Part #	O.E. #	Thread Size	Std. Pkg.
18-3720 ⑦	11-34932	3/8" - 24	1
18-3721 ⑦	11-34933	7/16" - 20	6
18-3722 ⑦	11-35888, 11-20361	1/4" - 28	1
18-3723 ⑦	11-45592	5/16" 24	1

⑦ This product is priced per piece. To order priced per package, please add -9 to the part number.
⑧ Priced per package



Display Package

POWER TRIM HOSE

For all power trim equipped, inline engines except models with power trim pump mounted between the engine clamp brackets.

Part #	Replaces:	Description	
18-2110	32-88005	Small Diameter	2 required per engine
18-2111	32-88006	Large Diameter	2 required per engine

①**18-3701D** Display Package



18-3701
PROP NUT KIT
Replaces: 11-52707A1, Q1

—CONTAINS—

Part #	O.E. #	Description
18-3200	14-31210, 14-816629	Tab Washer
18-3700	11-52707	Prop Nut

①**18-3702D** Display Package



18-3702
PROP NUT KIT
Replaces: 11-69578A1, T1, Q1

—CONTAINS—

Part #	O.E. #	Description
18-3204	14-76281	Tab Washer
18-3704	11-69578	Prop Nut

PKG. OF 10



18-3200
18-3200-9②
TAB WASHER
Replaces: 14-31210, 14-816629

PKG. OF 10



18-3204
18-3204-9②
TAB WASHER
Replaces: 14-76281



18-3700
PROP NUT
Replaces: 11-52707



18-3704
PROP NUT
Replaces: 11-69578



18-3703
PROP NUT
Replaces: 11-88228
For: 9.9-25 HP 1986-Up



18-3714
BRASS CASTLE WASHER
Replaces: 12-31211A2
For: 135-275 HP (V6 2 cycle)

TAB WASHER/PROP NUT/PROP NUT KIT APPLICATION

HP	Beg. S/N	End. S/N	Tab Washer	Prop Nut	Prop Nut Kit
9.9 ④	G760300	& UP	—	18-3703	—
15 ④	G590000	& UP	—	18-3703	—
18	5837437	& UP	—	18-3703	—
20	6443973	& UP	—	18-3703	—
25	6416713	& UP	—	18-3703	—
35	— ③	—	18-3204	18-3704	18-3702
40	— ③	—	18-3204	18-3704	18-3702
50	— ③	—	18-3204	18-3704	18-3702
60	— ③	—	18-3204	18-3704	18-3702
65	1542745	2503990	18-3200	—	—
65	2503991	3293183	18-3200	18-3700	18-3701
70	1482212	1566239	18-3200	—	—
70	— ③	A996141	18-3204	18-3704	18-3702
70	A996142	& UP	18-3200	18-3700	18-3701
75	6432901	& UP	18-3200	18-3700	18-3701
80	1405637	1566239	18-3200	—	—
80	2559001	& UP	18-3200	18-3700	18-3701
85	1460999	3493912	18-3200	—	—
85	3493913	4831998	18-3200	18-3700	18-3701
90	1766824	4845300	18-3200	—	—
90	4845301	& UP	18-3200	18-3700	18-3701
95	1869776	2318585	18-3200	—	—
100	1464949	2484632	18-3200	—	—
100	2484633	2836018	18-3200	18-3700	18-3701
100	B209468	& UP	18-3200	18-3700	18-3701
110	1870204	2314955	18-3200	—	—
115	2836019	& UP	18-3200	18-3700	18-3701
125	2314956	2536209	18-3200	—	—
125	2536210	2839368	18-3200	18-3700	18-3701
135	2839369	3293233	18-3200	18-3700	18-3701
140	3293234	& UP	18-3200	18-3700	18-3701
150(Inline)	3502806	& UP	18-3200	18-3700	18-3701
V-6	All	—	18-3200	18-3700	18-3701

③ Fits most applications ④ 4-Stroke Bigfoot

Display Package



18-4444
PROP WRENCH
Replaces: 91-95830A1

Display Package



18-4446
PROP
WRENCH KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3200	Tab Washer	14-31210,14-816629	2
18-3700	Prop Nut	11-52707	1
18-4444	Prop Wrench	91-95830A1	1

Display Package



18-4459
PROP WRENCH
Replaces: 91-821887A-1, 91-859046 Q4

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per Package



18-9075
SPACER
Replaces: 23-888690
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)



18-9076
COLLAR
Replaces: 23-888690-1
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)



18-9077
WAVE WASHER
Replaces: 13-888363-2
For: 2-Stroke: 115hp. - 300hp. (1993-Current) 4-Stroke: 115hp. - 225hp. (2002-Current)



18-9079
WAVE WASHER KIT
Replaces:
Fits: Yamaha 2-stroke 115-300hp (1993 & Up); Yamaha 4-stroke 115-225hp (2002 & Up); Mercury 4-stroke 225 EFI S/N 0T653945 & Up



18-9078
STAINLESS STEEL WASHER
Replaces: 12-855682-2
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)



THRUST WASHER

Part #	Replaces
18-4220	13171,77987,12-835467-1 V-6 Outboards & Mercruiser Sterndrives
18-4221	13191A1,75282A1 4 & 6 Inline - 75-150 HP



18-4233
THRUST WASHER
Replaces: 73345A1
(35-70 HP)



18-73890
PROP THRUST WASHER
Replaces: 803743
Fits: Mercury 8/9.9(R042475 & Up)



18-9010
MOTOR FLUSHER
Replaces: 73971A2, 44357A2, Q2
Heavy Duty



18-3607
RETAINER BRACKET
Replaces: 893409
For: 200/225 4_Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-2700
STEERING CYLINDER SEAL KIT
Replaces: 896173A01
For: 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with integral tilt/trim.

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water or salt water environments.



18-6156A
18-6156M
ANODE KIT
Verado 4 cyl. All Models



18-6157A
18-6157M
ANODE KIT
Verado 6 cyl. All Models



② **18-6241**
③ **18-6011**
① **18-6011A**
ANODE
Replaces:
31640, 31640A1, 31640Q4
Use on inline 3, 4 & 6 Cyl, V6



③ **18-6014**
① **18-6014A**
ANODE
Replaces:
46399A1, 822777A1, 822777Q1
For use with 225 (3.0L Carb.) models



③ **18-6016**
③④ **18-60161**
③⑤ **18-60161-9**
① **18-6016A**
② **18-6244**
ANODE
Replaces:
76214, 76214T3, 76214Q5
200, 225, 250HP, V-155-V-200, & All Bravos



③ **18-6068**
ANODE
Replaces: 826134, Q

① Aluminum ② Magnesium ③ Zinc
④ Standard package of 10 priced per piece ⑤ Standard package of 10 priced per package



③ **18-6249**
① **18-6249A**
ANODE
Replaces: 43396A2, 818298A1, Q1
For use on transom mount bracket: 175HP/150EFI/200EFI (S/N OG303046 & Up)



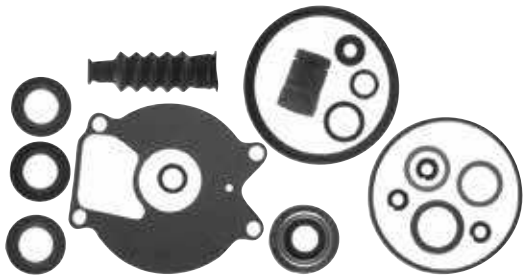
18-6245
ANODE
MOUNTING BOLT
Replaces: 10-32470
For use with: 18-6011, 18-6014, 18-6016
$^{7}/_{16}$" X 1 $^{3}/_{4}$" Allen Head Cap Screw



18-2599
FACE SEAL AND TOOL
Replaces: 26-816575A2



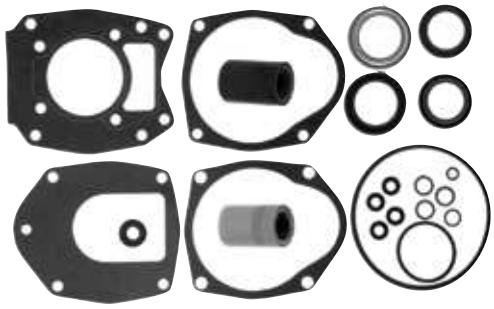
18-2742
SHIFT SHAFT BOOT
Replaces: 85552



18-2624
LOWER UNIT SEAL KIT
Replaces: 26-85090A2

— ***CONTAINS*** —

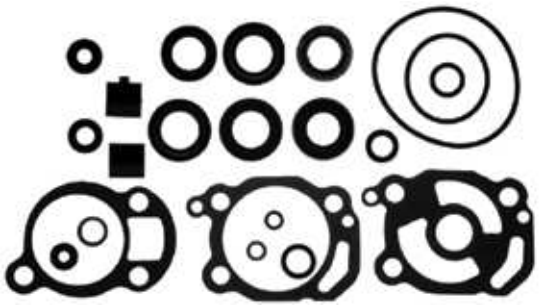
Part #	Desc.	O.E.#	Qty.
18-0579	Oil Seal	26-41131	1
18-0580	Oil Seal	26-41132	1
18-0586	Seal	26-99325	2
18-7419	O-Ring	25-69202	1
18-2562	Gear Hsg to Face Plate Gasket	27-99326-1	1
18-2945	Washer	12-20260	2
18-2742	Boot	85552	1
18-2560	Washer	12-86645	2
18-7135	O-Ring	25-35276	1
18-7188	O-Ring	25-805726	2
18-7956	O-Ring	25-85549	1
18-7100	O-Ring	25-85594	1
18-7959	O-Ring	25-99691	1
18-8348	Slinger	25-86203	1



18-2626
LOWER UNIT SEAL KIT
Replaces: 26-43035A4

— ***CONTAINS*** —

Part #	Desc.	O.E.#	Qty.
18-0522	Oil Seal	26-43036	1
18-0583	Oil Seal	26-43035	1
18-2002	Oil Seal	26-76868	1
18-2053	Oil Seal	26-70081	1
18-2054	Oil Seal	26-816464	1
18-2563	Face Plate to Water Pump Cover Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Housing Gasket	27-43047-2	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Washer	12-19183	3
18-4261	Washer	19643	1
18-7188	O-Ring	25-805726	1
18-7198	O-Ring	25-45710	1



18-2627
LOWER UNIT SEAL KIT
Replaces: 26-66303A1

— ***CONTAINS*** —

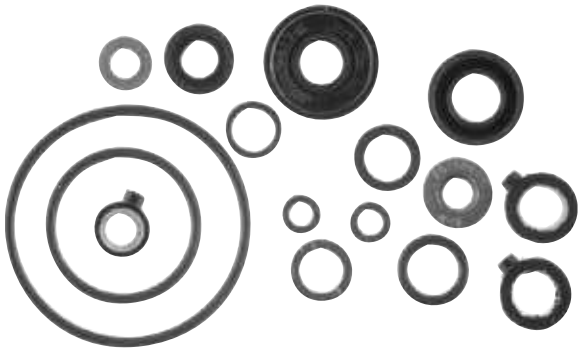
Part #	Desc.	O.E.#	Qty.
18-0595	Seal	26-66303	2
18-2004	Seal, Water Pump Base	26-20070	2
18-2006	Seal, Water Pump Base	26-33467	1
18-2019	Seal	26-26805	1
18-2827	Upper Face Plate to Water Pump Gasket	27-39623	1
18-2828	Lower Water Pump Base to Face Gasket	27-39625	1
18-2945	Washer	12-20260	1
18-4261	Washer	12-20262	1
18-7120	O-Ring	25-38933	1
18-7163	O-Ring	25-33465	1
18-7164	O-Ring	25-33466	1
18-7180	O-Ring	25-26802	2

① Aluminum ③ Zinc

APPLICATION BEGINS ON PAGE 451

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-8346	Nylon Bushing	23-86214	1
18-0584	Oil Seal, Prop Shaft	26-66022	1
18-2010	Seal, Wtr Pump Base	26-96063	1
18-2945	Washer, Fill Screw	12-20260	1
18-4261	Washer, Fill Screw	12-20262	1
18-7116	O-Ring	25-62704	1
18-7120	O-Ring	25-38933	1
18-7156	O-Ring	25-29439	1
18-7168	O-Ring	25-48171	1
18-7171	O-Ring	25-30529	1
18-7180	O-Ring	25-26802	1
18-8308	Seal, Shift Shaft	26-30696	1
18-8310	Seal, Water Pump Base	26-30900	1



18-2628
LOWER UNIT SEAL KIT
Replaces: 26-77066A1

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-2006	Seal	26-33467	2
18-2560	Washer	12-86645	2
18-2562	Gear Housing to Face Plate Gasket	27-99326-1	1
18-2742	Boot	85552	1
18-2945	Washer	12-20260	2
18-7135	O-Ring	25-35276	1
18-7419	O-Ring	25-69202	1
18-7956	O-Ring	25-85549	1
18-7100	O-Ring	25-85594	1
18-8348	Slinger	25-86203	1



18-2629
LOWER UNIT SEAL KIT
Replaces: 26-85090A1

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0500	Seal	26-817472	1
18-0622	Gasket, Lower Wear Plate	27-19701	1
18-2051	Seal	26-69188	1
18-2052	Seal	26-69189	1
18-2945	Washer	12-19183	3
18-7168	O-Ring	25-48171	2
18-7173	O-Ring	25-30224	1
18-7950	O-Ring	25-45258	1



18-2635
LOWER UNIT SEAL KIT
Replaces: 26-814669A2

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-2563	Face Plate to Water Pump Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	22-43033-1	1
18-2945	Drain Screw Gasket	12-19183,12-20260	2
18-2599	Face Seal & Tool	26-816575A2	1
18-2014	Oil Seal	26-89238	1
18-2013	Oil Seal	26-16977	1
18-7159	O-Ring	25-31534	1
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7440-1	O-Ring	25-36318	2



18-2642
LOWER UNIT SEAL KIT
Replaces: 26-816575A5

APPLICATION BEGINS ON PAGE 451



18-2646-1
LOWER UNIT SEAL KIT
Replaces: 26-816575A3

— CONTAINS —

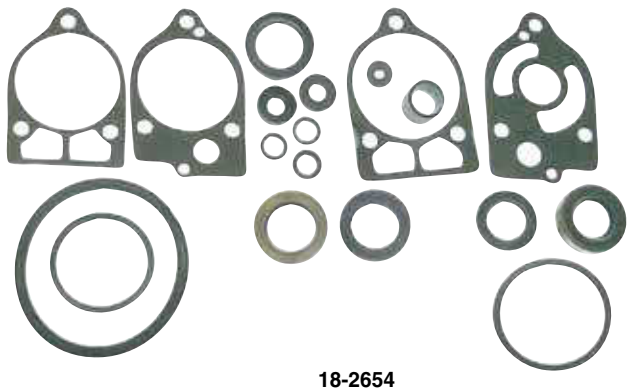
Part #	Desc.	O.E.#	Qty.
18-2599	Face Seal and Tool	26-818575A2	1
18-2564	Water Pump Base To Face Plate Gasket	27-43033-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Sealing Washer	12-19183	1
18-2944	Seal	26-45577	1
18-2002	Oil Seal	26-76868	1
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2054	Oil Seal	26-81646-1	1
18-2076	Oil Seal	26-12224	1
18-2077	Oil Seal	26-14077	1
18-7159	O-Ring	25-31534	1
18-7168	O-Ring	25-48171	2
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7440-1	O-Ring	25-36318	2
18-2056	Oil Seal	26-66302	2
18-7413	O-Ring	25-62702	1



18-2653
LOWER UNIT SEAL KIT
Replaces: 26-55682A1

— CONTAINS —

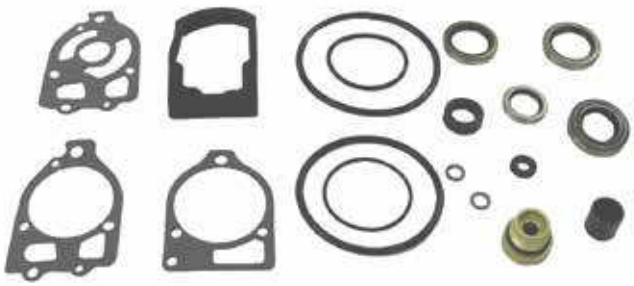
Part #	Desc.	O.E.#	Qty.
18-3110	Grommet	26-38970	1
18-2002	Oil Seal	26-76868	2
18-2007	Oil Seal	26-94038	1
18-2009	Oil Seal	26-89236	1
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2048	Oil Seal	26-24590	1
18-2050	Oil Seal	26-55682	1
18-2053	Oil Seal	26-70081	1
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2948	Rubber Washer	12-49221-1	1
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7158	O-Ring	25-30613	1
18-7159	O-Ring	25-31534	1
18-7161	O-Ring	25-32546	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-2801	Water Pump Gasket	27-32438	1
18-7426	O-Ring	25-30271	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2



18-2654
LOWER UNIT SEAL KIT
Replaces: 26-79831A1

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-2008	Oil Seal	26-56788	1
18-2011	Oil Seal	26-90562	1
18-2048	Oil Seal	26-24590	1
18-2051	Oil Seal	26-69188	1
18-2052	Oil Seal	26-69189	1
18-2054	Oil Seal	26-816464	1
18-2055	Oil Seal	26-79831	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769	1
18-2824	Upper Face Plate to Pump Body Gasket	27-19551	1
18-2825	Water Pump Base Gasket	27-32770	1
18-2841	Water Pump Base Gasket	27-19552, 27-77417	1
18-2948	Rubber Washer	12-49221-1	1
18-7153	O-Ring	25-25439	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
18-7115	O-Ring	25-26722	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2



18-2655
LOWER UNIT SEAL KIT
Replaces: 26-89238A2

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-2155	Bushing Gasket	23-77631A2	1
18-2919	Gasket	27-42631-1	1
18-2002	Oil Seal	26-76868	2
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3110	Bushing	26-38970	1
18-7159	O-Ring	25-31534	1
18-7176	O-Ring	25-90011	1
18-7157	O-Ring	25-29976	1
18-7153	O-Ring	25-25439	1
18-2009	Oil Seal	26-89236	1
18-7426	O-Ring	25-30271	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2

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18-2697-1
LOWER UNIT SEAL KIT
Replaces: 26-41365A3

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0581	Oil Seal	26-41365	2
18-0584	Oil Seal	26-66022	1
18-0585	Oil Seal	26-821928	1
18-0586	Oil Seal	26-99325	1
18-2728-1	Water Tube Seal	26-42102-1	1
18-2945	Washer	12-19183	2
18-3149-1	Water Pump Base	46-42040A5	1
18-4261	Washer	19643	1
18-7162	O-Ring	25-33145	1



18-74501
GEAR HOUSING SEAL KIT
Replaces: 27-99049M
Fits: Mariner 9.9C & 15C models



18-74805
LOWER UNIT SEAL KIT
Replaces: 27-804908A00
Fits: Mercury 8/9.9 4-Stroke (R042475 & Up)



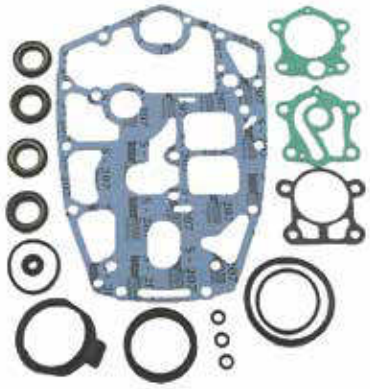
18-2725
LOWER UNIT SEAL KIT
Replaces: 26-830749A01
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up),200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-2785
LOWER UNIT SEAL KIT
Replaces: 27-41899M

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0776	Grommet	—	1
18-0552	Grommet	26-84818M	1
18-4698	Drain or Fill Washer Gasket	27-81987M	3
18-0554	Oil Seal	26-84813M	1
18-0296	Oil Seal	26-83406M, 26-82233M	2
18-7405	O-Ring	25-84054M	1
18-0773	Wear Plate Gasket	—	1



18-2787
LOWER UNIT SEAL KIT
Replaces: 27-92648M

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Drain or Fill Washer Gasket	27-81987M	3
18-0296	Oil Seal	26-83406M, 82233M	2
18-0297	Oil Seal	26-82234M	2
18-0298	O-Ring	25-82275M	1
18-0299	O-Ring	25-82289M	1
18-0292	Wear Plate to Pump Housing Gasket	27-81417M	1
18-0284	Grommet	27-81440M	1
18-0267	Oil Seal	26-82257M	1
18-0294	Wear Plate to Pump Base Gasket	27-81421M	1



18-8382
LOWER UNIT SEAL KIT
Replaces: 26-816575A4
For: 200 HP (T801000 & UP), 200 HP OPTIMAX DFI (G438000 & UP), 225 HP EFI (G438000 & UP), 225 HP OPTIMAX DFI (G590000-G960499), 250 HP EFI (G438000 & UP), MODELS WITH "C-3 CASTING": 200 HP OPTIMAX DFI (G386496-G437999), 225 HP (D280813-G437999), 225 HP EFI (G129222-G437999), 250 HP EFI (G129222-G437999)

APPLICATION ON NEXT PAGE

GEAR HOUSING SEAL KIT APPLICATION

HP	Beg. Serial #	End. Serial #	Part #
4 (1cyl)	5595532	A809600	18-2628
4.5 (1 cyl)	4107220	& UP	18-2628
6	A197112	& UP	18-2697-1
7.5	4851693	& UP	18-2628
8	A197112	& UP	18-2697-1
8 Bodensee (4-stroke)	G760300	T178499	18-2697-1
9.8	4839254	& UP	18-2628
9.9	A197112	& UP	18-2697-1
9.9 (4-stroke) non-Bigfoot	G760300	& UP	18-2697-1
9.9 (4-stroke) Bigfoot	G760300	& UP	18-2624
Seapro/XR10	D038000	& UP	18-2697-1
15	A197112	& UP	18-2697-1
15 (4-stroke) non-Bigfoot	G760300	& UP	18-2697-1
15 (4-stroke) Bigfoot	G760300	& UP	18-2624
Magnum/ Marathon 15XD/ Super 15	ALL		18-2624
18	5837437	6443972	18-2629
18	6443973	& UP	18-2624
20	4709593	6443972	18-2627
20	6443973	& UP	18-2624
25	5705532	6443972	18-2629
25	6443973	& UP	18-2624
25 Lightning (3 cyl)	E268781	& UP	18-2624
30 (4-stroke) (3 cyl) Bigfoot	G760300	& UP	18-2626
35	6445653	& UP	18-2654
40 (2 cyl)	4860103	G053313	18-2654
40 (4 cyl)	C159200	& UP	18-2654
40 (4-stroke) (3 cyl) Bigfoot	G760300	& UP	18-2626
45	5531630	& UP	18-2654
50 (4 cyl)	4357640	& UP	18-2654
50 (3 cyl)	6428681	D000749	18-2654
50 (3 cyl)	D000750	G589999	18-2635
50 (4-stroke) (4 cyl) Bigfoot	G760300	& UP	18-2626
50 (4-stroke) Bigfoot	G231123	& UP	18-2626
50 (4-stroke) non-Bigfoot	T178500	& UP	18-2635
55 (3 cyl)	D000750	& UP	18-2635
60 (3 cyl)	6428681	D000749	18-2654
60 (3 cyl) non-Bigfoot	D000750	& UP	18-2635
60 (3 cyl) Bigfoot	D000750	& UP	18-2626
60 (4-stroke) Bigfoot	T178500	& UP	18-2626
60 (4-stroke) non-Bigfoot	T178500	& UP	18-2635
60 Seapro/ Marathon/ Big Foot (3 cyl)	D000750	& UP	18-2626
70	4571652	A996141	18-2654
70	A996142	& UP	18-2626
75 (4 cyl)	6432901	& UP	18-2653
75 (3 cyl)	A996142	& UP	18-2626
75 (4-stroke)	G960500	& UP	18-2626
80 (4 cyl)	4831999	6432900	18-2653
80 (3 cyl)	A966142	& UP	18-2626
90 (6 cyl)	4845301	& UP	18-2653
90 (3 cyl)	A996142	& UP	18-2626
90 (4-stroke)	G960500	& UP	18-2626
100 (4 cyl)	B209468	& UP	18-2626
115 (6 cyl)	4855153	B209467	18-2653
115 (4 cyl)	C100000	& UP	18-2626
115EFI (4-stroke)	T178500	& UP	18-2626
125 (4 cyl)	D283222	& UP	18-2626
V-135	A904646	& UP	18-2655
V-135 DFI	G590000	& UP	18-2655
140 (6 cyl)	4865678	& UP	18-2653
V-150	4868648	A904645	18-2653
V-150 (carb)	A904646	& UP	18-2655
V-150 XR4, XR6, MAGII, III	B242885	& UP	18-2655
V-150 EFI	D820000	& UP	18-2655
V-150 DFI	G590000	& UP	18-2655
V-175	4301235	6618750	18-2653
V-175 (carb)	6618751	& UP	18-2655
V-175 XRI(EFI)	D000750	& UP	18-2655
V-200	4839034	6625220	18-2653
V-200 (carb)	6625221	& UP	18-2655
V-200 XRI(EFI)	C100861	& UP	18-2655
V-200 DFI (3.0L)	G386496	G960499	18-2642
V-220	B117316	& UP	18-2655
V-225	5628028	& UP	18-2653
V-225	D280813	& UP	18-2646-1
V-225/225 DFI	G386496	& UP	18-2642
V-250	G386496	& UP	18-2642

MARINER LOWER UNIT SEAL KITS (Japanese Models)

Model	Serial #	O.E. Kit #	Part #
20C	(6A9-) ALL	27-41899M/27-95660M	18-2785
25C	(695-) ALL	27-41899M/27-95660M	18-2785
30A	(689-) ALL	27-41899M/27-95660M	18-2785
W48	(670-) ALL	27-92648M	18-2787
55/W55	(663-) ALL	27-92648M	18-2787
60	(675-) ALL (6F0-) ALL	27-92648M	18-2787



OIL SEALS

Part #	O.E. #	Shaft Size (inches)	Dimensions O.D. (inches)	Width
18-0172	26-97530	0.845	1.500	0.315
18-0267	26-82257M	0.354	0.748	0.197
18-0296	26-83406M, 26-82233M	0.866	1.417	0.236
18-0297	26-82234M	0.906	1.457	0.236
18-0515	26-30530	0.540	1.004	0.303
18-0516	26-30913	0.500	0.839	0.187
18-0517	26-32911	1.100	1.260	0.127
18-0518 ②	26-34217	0.282	0.394	0.083
18-0519	26-14240	3.792	4.536	0.482
18-0522	26-43036	1.045	1.474	0.187
18-0523	26-43993	1.640	2.132	0.282
18-0525	26-45587	0.390	0.628	0.124
18-0526	26-48443	0.750	1.379	0.256
18-0527	26-56397	0.750	1.127	0.343
18-0529	26-62818	1.640	2.256	0.319
18-0531	26-72785	0.790	1.880	0.248
18-0537	26-85107	1.020	1.507	0.251
18-0554	26-84813M	0.787	1.339	0.260
18-0560 ③	26-896600	1.250	1.690	0.256
18-0564 ④	26-888483	1.250	1.690	0.256
18-0579	26-41131	1.141	1.313	0.344
18-0580	26-41132	0.750	1.250	0.312
18-0581	26-41365	0.500	0.984	0.200

① Line Cutter Seal
② Pkg. of 4
③ Metal
④ Rubber

OIL SEALS

Part #	O.E. #	Shaft Size (inches)	Dimensions O.D. (inches)	Width
18-0583	26-43035	1.063	1.496	0.197
18-0584	26-66022	0.056	1.000	0.312
18-0585	26-821928	0.687	1.125	0.312
18-0586	26-99325	0.675	1.125	0.250
18-0595	26-66303	0.688	1.125	0.250
18-2002	26-76868	1.188	1.692	0.250
18-2003	26-68493, 26-823894	2.250	3.000	0.437
18-2004	26-20070	0.625	1.000	0.250
18-2006	26-33467	0.625	1.125	0.312
18-2007	26-94038	1.000	1.500	0.312
18-2008	26-56788	0.875	1.250	0.375
18-2009	26-89236, 26-892361	0.375	0.750	0.250
18-2010	26-96063	0.437	0.875	0.250
18-2011	26-90562	0.750	1.250	0.312
18-2013	26-16977	0.875	1.250	0.188
18-2014	26-89238	0.875	1.500	0.312
18-2015	26-23517	0.750	1.250	0.250
18-2016	26-41953	1.187	1.875	0.250
18-2017	26-32121	0.750	1.000	0.125
18-2019	26-27163	0.688	1.124	0.250
18-2019	26-26805	0.688	1.124	0.250
18-2048	26-24590	0.400	0.566	0.094
18-2049	26-32511	1.250	2.005	0.388
18-2050	26-55682	1.000	1.253	0.125
18-2051	26-69188	0.875	1.253	0.278
18-2052	26-69189	0.875	1.314	0.322
18-2053	26-70081	1.185	1.754	0.360
18-2054	26-816464 26-76384	0.375	0.750	0.243
18-2055	26-79831	0.750	1.127	0.149
18-2056	26-66302 26-965031	0.875	1.375	0.250
18-2076 ①	26-12224	1.188	1.690	0.360
18-2077	26-14077	1.188	1.689	0.247
18-8308	26-30696	0.297	0.625	0.156
18-8310	26-30900	0.453	0.828	0.172

POWERHEAD SEALS APPLICATION

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Upper Crankshaft	Qty.	Lower Crankshaft	Qty.
3.5	1	6202173	UP	–	–	18-0527	1
3.6	1	5404657	UP	–	–	18-0527	1
4	1	2771622	4107219	–	–	18-0527	1
4	1	5589202	UP	18-0515	1	–	–
4.5	1	4107220	UP	–	–	18-0527	1
7.5/9.8/110	2	2810637	3274633	–	–	18-0527	1
10/15/20/25	2	1290910	1499331	–	–	18-2013	1
20	2	1558310	2031773	–	–	18-2013	2
20	2	2031774	2827677	–	–	18-2013	2
18,20,25XD	2	6443973	UP	–	1	18-0537	1
20 JET	2	G053314	UP	–	1	18-0537	1
30	2	1271885	1356947	18-2016	1	18-2016	1
30JET	2	C159200	UP	18-2016	1	18-2016 ①	2
MK 35 A	2	1217222	1271884	18-2016	1	18-2016	1
35	2	1356948	1571113	18-2016	1	18-2016	1
35	2	1571114	2874703	–	–	18-2016 (lower)	1
35	2	6445653	UP	18-2016	1	18-2016	2
40	4	1279685	2874703	18-2016	1	18-2016	1
40	2	2874704	3336257	18-2016	1	18-2016	2
40	2	3336258	4117709	18-2016	1	18-2016	1
40	2	4117710	5556229	18-2016	1	18-2016	1
40	2	5556230	6445653	18-2016	1	18-2016	2
40	4	C159200	UP	18-2016	1	18-2016 ①	2
45	4	1476510	1531568	18-2016	1	18-2016	1
45	4	5531630	UP	18-2016	1	18-2016	2
45 JET	3	ALL	–	–		18-2016 (inner)	1
50	4	1421113	2858813	18-2016	1	18-2016 (inner)	1
50	4	2855514	UP	18-2016	1	18-2016	2
50/60	3	6428681	D000750	18-2016	1	18-2016	2
50/55/60	3	D000750	UP	–		18-2016 (inner)	1
60	6	1303411	1542744	18-2016	1	18-2016	1
65	4	1542745	2803561	18-2016	1	18-2016 (inner)	1

① Fits most models

POWERHEAD SEALS APPLICATION

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Upper Crankshaft	Qty.	Lower Crankshaft	Qty.
65	4	2803562	3293183	18-2016	1	18-2016	2
65	3	3293184	3547986	18-2016	1	18-2016	2
65	3	3547987	4571651	18-2016	1	18-2016	2
65 JET	3	D283222	UP	18-0523	1	18-2016	1
70	6	1296411	1566239	18-2016	1	18-2016 (inner)	1
70	3	4571652	6428680	18-2016	1	18-2016	2
70	3	A996142	UP	18-0523	1	18-2016	1
75	4	6432901	A996141	18-2016	1	18-2016	2
75	3	A996142	D283221	18-0523	1	18-2016	1
75	3	D283222	UP	18-0523	1	18-2016	1
80	6	1335465	1566239	18-2016	1	18-2016	1
80	4	2559001	4831998	18-2016	1	18-2016	2
80	4	4831999	UP	18-2016	1	18-2016	2
80	3	A996142	UP	18-0523	1	18-2016	1
80 JET	4	D283222	UP	18-0523	1	18-2016	1
85	6	1460999	1766823	18-2016	1	18-2016	1
85	4	3493913	4831998	18-2016	1	18-2016	2
90	6	1766824	1869775	18-2016	1	18-2016 (outer)	1
90	6	4845301	A996141	18-2016	1	18-2016	2
90	3	A996142	D283221	18-0523	1	18-2016	1
90	3	D283221	UP	18-0523	1	18-2016	1
95	6	1869776	2318585	18-2016	1	18-2016 (inner)	1
100	6	1464949	2836018	18-2016	1	18-2016	1
100BP	6	2641855	3253111	18-2016	1	18-2016	2
100	4	B209468	D283221	18-0523	1	18-2016	1
100	4	D283222	UP	18-0523	1	18-2016	1
105JET	V-6	D082000	UP	18-2016	1	18-2016	2
110	6	1870204	2314955	18-2016	1	18-2016	1
115	6	2836019	3525440	18-2016	1	18-2016	2
115	6	3525441	C100000	18-2016	1	18-2016	2
125	6	2314956	3253111	18-2016	1	18-2016 (inner)	1
135	6	2839369	3293233	18-2016	1	18-2016	2
135	V-6	A904646	UP	18-2016	1	18-2016	2
140	6	3293234	UP	18-2016	1	18-2016	2
140JET	V-6	D082000	UP	18-2016	1	18-2016	2
150	6	3502806	5327662	18-2016	1	18-2016	2
150	V-6	4868998	6042945	18-2016	1	18-2016	2
150	V-6	6042946	UP	18-2016	1	18-2016	2
175	V-6	4301235	5875203	18-2016	1	18-2016	2
175	V-6	5875204	6618751	18-2016	1	18-2016	2
175	V-6	6618751	UP	18-2016	1	18-2016	2
200	V-6	4839034	5875303	18-2016	1	18-2016	2
200	V-6	5875303	6073191	18-2016	1	18-2016	2
200	V-6	6073192	UP	18-2016	1	18-2016	2
220	V-6	B117316	UP	18-2016	1	18-2016	2
225	V-6	5628028	UP	18-2016	1	18-2016	2

① Fits most models

LOWER UNIT SEALS APPLICATION

HP	Beginning Serial No.	Ending Serial No.	Prop Shaft Inner/Outer	Water Pump Base Upper/Lower	Water Pump Housing	Shift Shaft
3.5/3.6	5404657	UP	-	18-2010	18-0516	-
3.9	1655013	2498135	18-0515	-	18-0516	-
4	2498136	5589201	18-0515	-	18-0516	-
4	5589202	5595531	-	18-2010	18-0516	-
4/4.5	5589203	A809601	-	18-2010 ②	18-0516	-
6	1408611	2529894	18-0515	-	18-0516	-
7.5	2529895	3801457	18-0515	-	18-0516	-
7.5	3801458	5206549	-	-	18-0516	-
7.5	5206550	UP	-	18-2010 ②	18-0516	-
9.8	1470349	3795657	18-0515	-	18-0516	-
9.8	3795658	5206549	-	-	18-0516	-
9.8	5206550	UP	-	18-2010 ②	18-0516	-
18	5837437	6443972	-	18-2006/18-2006	-	-
20	1558310	1866494	18-2019/18-2019	18-2006	18-2004	-
20	1866495	6443972	18-2019/18-2019	18-2004/18-2006	18-2004	-
25	5705532	6443972	-	18-2006/18-2006	-	-
30	1271885	1356947	18-2011	18-2011	18-2015	18-2009
30	G055314	UP	18-2051/18-2052	-	-	-
MK 35A	1217222	1271884	18-2011	18-2011	18-2015	18-2009
35	1356948	1448139	18-2011	18-2011	18-2015	18-2009
35	1571114	1960826	18-2011	18-2011	18-2017	18-2009
35	1960827	2874703	18-2011/18-2015	18-2011/18-2055	18-2017	18-2009
35	6445653	UP	18-2051/18-2052	18-2011/18-2055	-	18-2054
40	1279685	2874703	18-2011	18-2011	18-2015	18-2009
40	2874704	3336257	18-2008	18-2011/18-2055	18-2017	18-2009
40	3336258	4117709	18-2008	18-2011/18-2055	18-2017	18-2048
40	4117710	4860102	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048

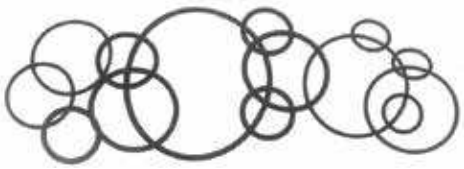
② .438 ID ONLY

LOWER UNIT SEALS APPLICATION (Cont.)

HP	Beginning Serial No.	Ending Serial No.	Prop Shaft Inner/Outer	Water Pump Base Upper/Lower	Water Pump Housing	Shift Shaft
40	4860103	6445652	18-2051/18-2052	18-2011/18-2055	-	18-2054
40 4cyl	C159200	G053313	18-2051/18-2052	18-2011/18-2055	-	18-2054
40 2cyl	G055314	UP	18-2051/18-2052	-	-	-
45	1476510	1531568	18-2011	18-2011	18-2017	18-2009
45 4cyl	5531630	UP	18-2051/18-2052	18-2011/18-2055	-	18-2054
50	1421113	1639472	18-2011	18-2011	18-2017	18-2009
50	1639473	1770178	18-2011	18-2011	18-2017	18-2009
50	1770179	2305100	18-2011/18-2015	18-2011/18-2055	18-2017	18-2009
50	2305101	2858813	18-2011/18-2015	18-2011/18-2055	18-2017	18-2048
50	2858814	4140999	18-2008	18-2011/18-2055	18-2017	18-2009/18-2048
50	4141000	4962055	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048
50	4962056	5531630	18-2051/18-2052	18-2011/18-2055	-	18-2054
50 3cyl	6428681	D000750	18-2051/18-2052	18-2011/18-2055	-	18-2054
50/55/60 3 cyl	D000751	UP	18-2051/18-2052	-	-	18-2054
60	1303411	1542744	-	18-2011	18-2015	-
60	6428681	D000750	18-2051/18-2052	18-2011/18-2055	-	18-2054
65	1542745	2874263	18-2002/18-2002	18-2007	18-2013	18-2009
65	2874263	3293183	18-2002/18-2002	18-2007/18-2050	18-2013	18-2009/18-2048
65 3cyl	3293184	4136684	18-2008	18-2011/18-2055	18-2017	18-2009/18-2048
65 3cyl	4136685	4571651	18-2051/18-2052	18-2011/18-2055	18-2017	18-2009/18-2048
70	1296411	1413610	18-2011	-	18-2015	-
70	1413611	1566239	18-2002/18-2002	18-2007	18-2013	18-2009
70 3cyl	4571652	4977156	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048
70 3cyl	4977157	5579016	18-2051/18-2052	18-2011/18-2055	-	18-2054
70 3cyl	5579017	A996142	18-2051/18-2052	18-2011/18-2055	-	18-2009
70/75 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
75 4cyl	6432901	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
80	1335465	1398629	18-2002/18-2002	18-2007	18-2013	18-2009
80	1398630	1566239	18-2002/18-2002	18-2007	18-2013	18-2009
80 4cyl	2559001	3144218	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
80 4cyl	3144219	4831998	18-2002/18-2002	18-2050/18-2007	18-2013	18-2009/18-2048
80 4cyl	4831999	5582561	18-2002/18-2002	18-2013/18-2007	-	18-2054
80 4cyl	5582562	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
80 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
85	1460999	1766823	18-2002/18-2002	18-2007	18-2013	18-2009
85 4cyl	3493913	4590511	18-2002/18-2002	18-2050/18-2007	-	18-2009/18-2048
85 4cyl	4590512	4831998	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
90	1766824	1869775	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
90	4845301	5594656	18-2002/18-2002	18-2013/18-2007	-	18-2054
90	5594657	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
90 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
95	1869776	2318585	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
100,100SS	1464949	2836018	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
100BP	2399698	2641854	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
100 4cyl	B209468	UP	18-2002/18-2053	18-0522 (lower)	-	-
110	1870204	2314955	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
115	2836019	3525440	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
115	3525440	4112634	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
115	4112635	4855152	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
115	4855153	5600966	18-2002/18-2002	18-2013/18-2007	-	18-2054
115	5600967	C100000	18-2002/18-2053	18-2013/18-2007	-	18-2054
115 4cyl	C100000	UP	18-2002/18-2053	18-0522 (lower)	-	-
125	2314956	2839368	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
135	2839369	3293233	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
140	3293234	3502805	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
140	4865678	UP	18-2002/18-2002	18-2013/18-2007	-	18-2054
150	3502806	4121434	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
150	4121434	5327662	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
V-6'S						
150/150XR2	4868998	5432021	18-2002/18-2002	18-2013/18-2014	-	18-2054
150/150XRS	5432021	A904646	18-2002/18-2002	18-2013/18-2014	-	18-2054
135/150/XR2	A904646	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
175	4301235	6618750	18-2002/18-2002	18-2013/18-2014	-	18-2054
175	6618751	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
200	4839034	6073191	18-2002/18-2002	18-2013/18-2014	-	18-2054
200	6073192	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
220	B117316	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
225	5628028	D280813	18-2002/18-2002	18-2013/18-2014	-	18-2054
250/275	C101891	UP	18-2002/18-2002	-	-	18-2054
3.4	5611648	UP	18-2002/18-2002	-	-	18-2054

POWER TRIM OIL SEAL

H.P.	Beginning S/N	Ending S/N	Oil Seals	Qty.	Desc.
115	2836019	3525440	18-2048	1	Starboard Mounting Bracket
140	3293234	UP	18-2048	1	Starboard Mounting Bracket
150	3502806	4865677	18-2048	1	Starboard Mounting Bracket
150 XS	4868648	5327662	18-2048	1	Starboard Mounting Bracket



O-RINGS

Part #	O.E. #	Dimensions I.D.	Dimensions Width (inches)
18-0175 ③④	25-26543	.220	.103
18-0858 ③④	25-54029	2.425	.103
18-0860 ③④	25-62700	3.237	.103
18-7102 ②④	25-62706	.426	.070
18-7103 ②④	25-29845	.924	.103
18-7105 ②④	25-62705	.750	.065
18-7107 ②④	25-67202	4.750	.135
18-7114 ②④	25-23145	1.000	.135
18-7115 ①	25-26722	1.735	.135
18-7116 ①	25-62704	.360	.100
18-7117 ①	25-35027	1.046	.139
18-7120 ①	25-38933	.215	.065
18-7121 ①	25-35029	3.100	.135
18-7124		2.500	.103
18-7125		2.300	.103
18-7135 ①	25-35276	.750	.135
18-7143 ②④	25-65936	1.310	.100
18-7145 ②④	25-64068	.250	.100
18-7146 ②④	25-47632	1.120	.100
18-7151 ②④	25-20081	3.000	.135
18-7152 ②④	25-20863	2.625	.135
18-7153 ②④	25-21836	.862	.103
18-7155 ②④	25-26855	1.620	.135
18-7156 ②④	25-29439	1.185	.100
18-7157 ②④	25-29976	3.500	.210
18-7158 ②④	25-30613	.740	.100
18-7159 ②④	25-31534	3.855	.210
18-7160 ②④	25-31986	2.635	.210
18-7161 ②④	25-32546	3.250	.070
18-7162 ②④	25-33145	2.025	.135
18-7163 ②④	25-33465	2.415	.100
18-7164 ②④	25-33466	1.375	.100
18-7165 ②④	25-45253	.500	.065
18-7165 ②④	25-32509	.500	.065
18-7166 ②④	25-45254	.615	.065
18-7167 ②④	25-97386	3.609	.139
18-7168 ②④	25-48171	.370	.065
18-7169 ②④	25-70937	3.500	.135
18-7170 ②④	25-33504	1.365	.135
18-7171 ②④	25-30529	1.920	.100
18-7172 ②④	25-31305	3.250	.135
18-7173 ②④	25-30224	1.875	.135
18-7174 ②④	25-45711	.620	.100
18-7175 ②④	25-62817	3.750	.270
18-7176 ②④	25-90011	2.160	.100
18-7177 ②④	25-53421	2.625	.065
18-7180 ②④	25-26802	.445	.090
18-7188 ②	25-805726	.361	.0635
18-7198 ②④	25-45710	1.430	.100
18-7411 ②④	25-35480	1.250	.100
18-7413 ②④	25-62702	.301	.070
18-7414 ②④	25-64067, 25-823683	1.989	.070
18-7415 ②④	25-64966	3.739	.070
18-7419 ②④	25-69202	2.675	.103
18-7420 ②④	25-25439	.862	.139
18-7421 ②④	25-20415	.150	.065
18-7426 ③④	25-30271	.740	.310
18-7440-1 ③	25-36318	.799	.103
18-7445 ③④	25-55801	.801	.070
18-7449 ①	25-97387	4.487	.103
18-7459 ①	25-20826	2.234	.139
18-7464 ①	25-39695	4.234	.139
18-7467 ②④	25-54030	2.987	.103
18-7474 ①	25-94288	1.239	.070
18-7956 ③④	25-85549	2.480	.1969
18-7100 ②④	25-85594	.2362	.1575
18-7961	25-47254	3.650	.135
18-76695	25-803513007		

① Pkg. of 1 ② Pkg. of 5 ③ Pkg. of 2

MARINER O-RINGS (Japanese Models)

Part No.	O.E. No.	Dimensions I. D.	Dimensions Width (mm)
18-0298	25-82275M	41.50	3.0
18-0299	25-82289M	66.04	5.33

POWERHEAD SEALS & O-RING APPLICATION

Model	Beginning Serial #	Ending Serial #	Lower O-Ring	Lower Oil Seal	Upper O-Ring	Upper Oil Seal
3.5 (1cyl)	6202173	& UP	N/A	N.L.A	18-7152	N/A
3.9 (39) (1cyl)	1655013	2498135	N/A	N.L.A	18-7152	N.L.A
4 (1cyl)	1655013	2498135	N/A	N/A	18-7152	N/A
4 (40) (1cyl)	2498136	2693114	N/A	N.L.A	18-7152	N.L.A
4 (1cyl)	2771622	4107219	N.L.A.	N/A	18-7152	N.L.A
4 (40) (2cyl)	5589202	& UP	18-7102	N/A	N/A	18-0515
4.5 (4.5, 45) (1cyl)	4107220	4597261	N/A	N/A	18-7152	N.L.A
4.5 (4.5, 45) (1cyl)	4597262	5595531	N/A	N.L.A	18-7152	N/A
4.5 (4.5, 45) (1cyl)	5595532	& UP	N/A	N.L.A	18-7152	N/A
6 (60)	1916139	2529894	N/A	N.L.A	18-7459	N.L.A
6 (2cyl)	1408611	2529894	N/A	N/A	18-7152	N/A
7.5 (75)	2529895	2721150	N/A	N.L.A	18-7152	N.L.A
7.5 (2cyl)	2810637	3801457	N/A	N.L.A	18-7152	N/A
7.5 (75) (2cyl)	3274633	& UP	N/A	N/A	18-7152	N/A
7.5 (7.5, 75)	3801458	& UP	N/A	N/A	18-7152	N/A
9.8 (110)	1865779	2798056	N/A	N.L.A	18-7152	N.L.A
9.8 (110)	2798057	3795657	N/A	N.L.A	18-7152	N/A
9.8 (2cyl)	2810637	3274633	N/A	N/A	18-7152	N/A
9.8 (9.8, 110)	3795658	& UP	N/A	N/A	18-7152	N/A
9.8 (2cyl)	3274633	& UP	N/A	N/A	18-7152	N/A
10 (100)	1290910	1499331	N/A	18-2026	N.L.A.	N.L.A
110 (2cyl)	2810637	3274633	N/A	N/A	18-7152	N/A
110 (2cyl)	3274633	& UP	N/A	N/A	18-7152	N/A
15 (150)	1290910	1499331	N/A	18-2026	N.L.A.	N.L.A
15 (SEA PRO)	G044365	G437999	N/A	18-0537	N/A	N/A
15 (SEA PRO)	G438000	& UP	N/A	26-12566 1	N/A	N/A
15 (SUPER)	B238464	& UP	N/A	18-0537	N/A	N/A
15 (18, 18XD)	5837437	& UP	N/A	18-0537	N/A	N/A
20 (200)	1290910	1499331	N/A	18-2026	N.L.A.	N.L.A
20 (200)	1558310	2031773	N/A	18-2026	N.L.A.	N/A

④ This product is priced per piece. To order priced per package, please add -9 to the part number.

POWERHEAD SEALS & O-RING APPLICATION (Cont.)

Model	Beginning Serial #	Ending Serial #	Lower O-Ring	Lower Oil Seal	Upper O-Ring	Upper Oil Seal
20 (2cyl)	2031774	2827677	N/A	N/A	18-7151	N/A
20 (20, 200)	2827677	6443972	N/A	18-2056	18-7151	N/A
20 (20, 20XD)	6443973	T800749	N/A	18-0537	N/A	N/A
20 JET	G044027	& UP	N/A	18-0537	N/A	N/A
25 (250)	1290910	1499331	N/A	18-2026	N.L.A.	N.L.A
25 (25, 25XD) (2cyl)	5705532	& UP	N/A	18-0537	N/A	N/A
30 (2cyl)	1271885	1448139	18-7151	N.L.A	18-7151	18-2016
30 (2cyl) 644cc	G053314	& UP	18-7176	18-2016	N/A	N/A
30 (2cyl) 430cc	G575500	& UP	N/A	18-2016	N/A	N/A
30 JET (4cyl)	C159200	D279349	18-7161	18-2016	18-7151	18-2016
30 JET (4cyl)	D279350	& UP	18-7161	18-2016	18-7151	18-2016
30 JET (3cyl)	G531301	& UP	18-7176	18-2016	N/A	N/A
MK 35A (2cyl)	1217222	1271884	18-7151	N/A	18-7151	N/A
35 (350)	1271884	1448139	18-7151	N.L.A	18-7151	18-2016
35 (2cyl)	1356948	1571113	18-7151	N/A	18-7151	N/A
35 (2cyl)	1571114	2874703	18-7151	N/A	18-7172	N.L.A
35 (2cyl)	6445653	& UP	18-7414	18-2016	18-7167	18-2016
40 (402) (2cyl)	1279685	1476509	18-7151	N/A	18-7151	18-2016
40 (4cyl)	1279685	2874703	18-7151	N/A	18-7151	N/A
40 (2cyl)	2874704	3336257	N/A	18-2016	18-7167	18-2016
40 (2cyl)	3336258	3346479	N/A	18-2016	18-7961	18-2016
40 (2cyl)	3336258	4117709	N/A	N/A	18-7167	N/A
40 (2cyl)	4117710	& UP	18-7414	18-2016	18-7167	18-2016
40 (2cyl)	5556230	6445653	18-7414	N/A	18-7167	N/A
40 (4cyl)	C159200	D279349	18-7161	18-2016	18-7151	18-2016
40 (402) (2cyl)	3477010	4117709	N/A	18-2016	N/A	18-2016
40 (2cyl) 644cc	G053314	& UP	18-7176	18-2016	N/A	N/A
40 (4cyl)	D279350	& UP	18-7161	18-2016	18-7151	18-2016
40 (3cyl)	G531301	& UP	18-7176	18-2016	N/A	N/A
45 (450) (4cyl)	1476510	1531568	18-7151	N.L.A	18-7151	18-2016
45 (4cyl)	5531630	& UP	18-7151	18-7151	18-7151	18-2016
45 JET	D000750	G589999	18-7176	18-2016	18-7176	N/A
45 JET	G590000	& UP	18-7176	18-2016	N/A	N/A
50 (500) (4cyl)	1421113	1639472	18-7151	18-7151	18-7151	18-2016
50 (500) (4cyl)	1639473	2858813	18-7151	N/A	18-7151	18-2016
50 (50, 500) (4cyl)	2855514	& UP	18-7151	18-2016	18-7151	18-2016
50 (3cyl)	D000750	G589999	18-7176	18-2016	N/A	N/A
50 (3cyl)	6428681	D000750	18-7161	18-2016	18-7415	18-2016
50 (3cyl)	D000750	& UP	18-7176	N/A	N/A	N/A
50 (3cyl)	G590000	& UP	18-7176	18-2016	N/A	N/A
55 (3cyl)	D000750	G589999	18-7176	18-2016	N/A	N/A
55 (3cyl)	G590000	& UP	18-7176	18-2016	N/A	N/A
60 (3cyl)	6428681	D000749	18-7161	18-2016	18-7415	18-2016
60 (3cyl)	D000750	& UP	18-7176	N/A	N/A	N/A
60 (600) (4cyl)	1303411	1542744	18-7151	N/A	18-7151	18-2016
60 (3cyl)	D000750	G589999	18-7176	18-2016	N/A	N/A
65 (650) (4cyl)	1542745	2803561	18-7151	N/A	18-7172	18-2016
65 (650) (4cyl)	2803562	3203183	18-7151	18-2016	18-7172	18-2016
65 (650) (3cyl)	3293184	4571651	18-7161	18-2016	18-7167	18-2016
65 (3cyl)	3547987	4571651	18-7161	N/A	18-7415	N/A
65 JET	D283222	& UP	N/A	18-2016	18-7414	18-0523
70 (700) (6cyl)	1296411	1566239	18-7151	N/A	18-7151	18-2016
70 (3cyl)	4571652	6428680	18-7161	18-2016	18-7415	18-2016
70 (3cyl)	A996142	B240450	N/A	18-2016	18-7414	18-0523
70 (3cyl)	B240451	& UP	18-0858	18-2016	18-7414	18-0523
75 (4cyl)	6432901	& UP	18-7161	18-2016	18-7961	18-2016
75 (3cyl)	C222000	& UP	N/A	18-2016	18-7414	18-0523
80 (800) (6cyl)	1335465	1566239	18-7151	N/A	18-7151	18-2016
80 (800) (4cyl)	2559001	3493912	18-7151	18-2016	18-7961	18-2016
80 (80, 800) (4cyl)	4831999	6432900	18-7161	18-2016	18-7961	18-2016
80 (3cyl)	A996142	B240450	N/A	18-2016	18-7414	18-0523
80 (3cyl)	B240451	& UP	18-0858	18-2016	18-7414	18-0523
80 JET	D283222	G760299	N/A	18-2016	18-7414	18-0523
80 JET w/ROUND UPPER O-RING	G760300	& UP	N/A	18-2016	18-7414	18-0523
80 JET w/SQUARE UPPER O-RING	G760300	& UP	N/A	18-2016	N/A	18-0523
85 (850) (6cyl)	1460999	1464848	18-7151	N/A	18-7151	18-2016
85 (850) (6cyl)	1566240	1766823	18-7151	N/A	N.L.A.	18-2016
85 (850) (4cyl)	3493913	4831998	18-7161	18-2016	18-7961	18-2016
90 (900) (6cyl)	1766824	1869775	18-7151	N/A	N.L.A.	18-2016
90 (90, 900) (6cyl)	4845301	& UP	18-7161	18-2016	18-7961	18-2016
90 (3cyl)	A996142	B240450	N/A	18-2016	18-7414	18-0523
90 (3cyl)	B240451	C221999	18-0858	18-2016	18-7414	18-0523
90 (3cyl)	C222000	& UP	N/A	18-2016	18-7414	18-0523
95 (950) (6cyl)	1869776	2318585	18-7151	N/A	N.L.A.	18-2016

POWERHEAD SEALS & O-RING APPLICATION (Cont.)

Model	Beginning Serial #	Ending Serial #	Lower O-Ring	Lower Oil Seal	Upper O-Ring	Upper Oil Seal
100 (1000) (6cyl)	1464949	2318585	18-7151	N/A	N.L.A.	18-2016
100 (1000SS) (6cyl)	2318586	2413847	18-7151	N/A	N.L.A.	18-2016
100 (1000SS) (6cyl)	2484633	2836018	18-7151	18-2016	N.L.A.	18-2016
100 (1000BP) (6cyl)	2399698	2641854	18-7151	18-2016	N.L.A.	18-2016
100 (1000BP) (6cyl)	2641855	3253111	18-7151	18-2016	18-7961	18-2016
100 (4cyl)	B209468	G760299	N/A	18-2016	18-7414	18-0523
100 w/ROUND UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	18-7414	18-0523
100 w/SQUARE UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	25-858225	18-0523
110 (1100)	1870201	2314955	18-7151	N/A	N.L.A.	18-2016
115 (1150) (6cyl)	2836019	3525440	18-7151	18-2016	18-7961	18-2016
115 (115, 1150) (6cyl)	3525441	& UP	18-7161	18-2016	18-7961	18-2016
115 (4cyl)	C100000	G760299	N/A	18-2016	18-7414	18-0523
115 w/ROUND UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	18-7414	18-0523
115 w/SQUARE UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	N/A	18-0523
115 DFI (1.5L)	T801000	& UP	N/A	18-2016	N/A	N/A
115 PRO XS	B751825	& UP	N/A	18-2016	N/A	N/A
125 (1250) (6cyl)	2314956	2839368	18-7151	N/A	18-7961	18-2016
125 (4cyl)	D283222	G760299	N/A	18-2016	18-7414	18-0523
125 w/ROUND UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	18-7414	18-0523
125 w/SQUARE UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	N/A	18-0523
135 (1350) (6cyl)	2839369	3293233	18-7151	18-2016	18-7961	18-2016
140 (140, 1400) (6cyl)	3293234	& UP	18-7161	18-2016	18-7961	18-2016
150 (1500) (6cyl)	3502806	4865677	18-7161	18-2016	18-7961	18-2016
150 (1500XS) (6cyl)	4868648	5327662	18-7161	18-2016	18-7961	18-2016
V-105 JET	D082000	& UP	18-0860	18-2016	18-0858	18-2016
V-135 CARB w1.50 ID UPPER BRG	A904646	C100860	18-0860	18-2016	18-0858	18-2016
V-135 CARB w1.37 ID UPPER BRG	A904646	C100860	18-0860	18-2016	18-0858	18-2016
V-135 CARB	C100861	& UP	18-0860	18-2016	18-0858	18-2016
V-135 CARB	C239553	& UP	18-0860	18-2016	18-0858	18-2016
V-135 DFI	G590000	& UP	18-0860	18-2016	18-0858	18-2016
V-140 JET	D082000	& UP	18-0860	18-2016	18-0858	18-2016
V-150 (V-1500) CARB	4868998	A904645	N/A	18-2016	N/A	18-2016
V-150 w/1.5O ID UPPER BRG	A904646	C100860	18-0860	18-2016	18-0858	18-2016
V-150 w/1.37 ID UPPER BRG	A904646	C100860	18-0860	18-2016	18-0858	18-2016
V-150 CARB	C100861	C239552	18-0860	18-2016	18-0858	18-2016
V-150 XR4 / MAGNUM II	B242885	C239552	18-0860	18-2016	18-0858	18-2016
V-150 CARB	C239553	& UP	18-0860	18-2016	18-0858	18-2016
V-150 XR4 / 6 MAG II, III	C239553	& UP	18-0860	18-2016	18-0858	18-2016
V-150 EFI	D082000	& UP	18-0860	18-2016	18-0858	18-2016
V-150 DFI	G590000	& UP	18-0860	18-2016	18-0858	18-2016
V-175 (V-175, 1750) CARB	4301235	5393736	N/A	18-2016	N/A	18-2016
V-175 CARB	5393737	6618750	N/A	18-2016	N/A	18-2016
V-175 CARB	6618751	C239552	18-0860	18-2016	18-0858	18-2016
V-175 CARB	C239553	& UP	18-0860	18-2016	18-0858	18-2016
V-175 EFI	D000750	& UP	18-0860	18-2016	18-0858	18-2016
V-175 DFI	T178500	& UP	18-0860	18-2016	18-0858	18-2016
V-175 PRO XS	B516339	& UP	18-0860	18-2016	18-0858	18-2016
V-200 (V-200, 2000) CARB	4839034	5363917	25-67207	18-2016	N/A	18-2016
V-200 CARB	5363918	6073191	N/A	18-2016	N/A	18-2016
V-200 CARB	6073192	C291519	18-0860	18-2016	18-0858	18-2016
V-200 CARB	C291520	& UP	18-0860	18-2016	18-0858	18-2016
V-200 EFI	C100861	C291519	18-0860	18-2016	18-0858	18-2016
V-200 EFI (2.5L)	C291520	& UP	18-0860	18-2016	18-0858	18-2016
V-200 DFI	G386496	& UP	18-0860	N/A	18-7414	N/A
V-200 PRO XS	B504989	& UP	18-0860	N/A	18-7414	N/A
V-200 LASER	B117316	& UP	18-0860	18-2016	18-0858	18-2016
V-225 (2.4L)	5628028	& UP	18-0860	18-2016	N/A	18-2016
V-225 (3.0L) SEA PRO / MARATHON CARB	G245605	G303045	18-0860	N/A	18-7414	N/A
V-225 (3.0L) SEA PRO / MARATHON CARB	G303046	& UP	18-0860	N/A	18-7414	N/A
V-225 DFI	G590000	& UP	18-0860	N/A	18-7414	N/A
V-225 PRO XS	B104549	& UP	18-0860	N/A	18-7414	N/A
V-225 EFI	G129222	G303045	18-0860	N/A	18-7414	N/A
V-225 EFI	G303046	& UP	18-0860	N/A	18-7414	N/A
V-250 w/o UPPER BEARING FITTING	C101891	& UP	N/A	N.L.A	18-7414	18-2016
V-250 w/UPPER BEARING FITTING	C101891	& UP	N/A	N.L.A	18-7414	18-2016
V-250 EFI	G129222	G303045	18-0860	N/A	18-7414	N/A
V-250 EFI	G303046	& UP	18-0860	N/A	18-7414	N/A
V-250 DFI	B528615	& UP	18-0860	N/A	18-7414	N/A
V-250 PRO XS	B426561	& UP	18-0860	N/A	18-7414	N/A
V-275 CARB w/o UPPER BEARING FITTING	C101891	& UP	N/A	N.L.A	18-7414	N/A
V-275 CARB w/UPPER BEARING FITTING	C101891	& UP	N/A	N.L.A	18-7414	N/A
V-300 (3.4L)	5611648	& UP	N/A	N.L.A	18-7414	N/A

① Requires 2 ② Shift Shaft Retainer ④ Fits most applications

LOWER UNIT O-RING APPLICATION

HP	Beginning Serial No.	Ending Serial No.	Bearing Carrier	Water Pump Base	Shift Shaft	Drive Shaft
3.9	1655013	2498135	18-7121	18-7156	18-7180	18-7168
4	2498136	5589201	18-7121	18-7156	18-7180	18-7168
4/4.5	5589203	A809601	18-7171	18-7156	18-7180	-
6	1408611	2529894	18-7171	18-7156	18-7180	18-7168
6	A197112	UP	18-7162	-	-	-
7.5	2529895	3801457	18-7171	18-7156	18-7180	18-7168
7.5	3801458	5206549	18-7171	18-7156	18-7180	-
7.5	5206550	UP	18-7171	18-7156	18-7180	18-7116
8	A197112	UP	18-7162	-	-	-
9.8	1470349	3795657	18-7171	18-7156	18-7180	18-7168
9.8	3795658	5206549	18-7171	18-7156	18-7180	-
9.8	5206550	UP	18-7171	18-7156	18-7180	18-7116
9.9/15	A197112	UP	18-7162	-	-	-
18	5837437	6443972	-	18-7419	-	-
20	1558310	1866494	18-7163	18-7164	18-7180	18-7180
20	1866495	6443972	18-7163	18-7164	18-7180	18-7180
25	5705532	6443972	-	18-7419	-	-
18/20/25XD	6443973	UP	-	18-7419	18-7135 ②	-
30	1271885	1356947	18-7152	18-7115	18-7153	-
30	G055314	UP	-	-	18-7155 ②	-
MK 35A	1217222	1271884	18-7152	18-7115	18-7153	-
35	1356948	1448139	18-7152	18-7115	18-7153	-
35	1571114	1960826	18-7160	18-7155	18-7153	-
35	1960827	2874703	18-7160	18-7155	18-7153	-
35	6445653	UP	18-7160	18-7115	18-7153	-
40	1279685	2874703	18-7152	18-7115	18-7153	-
40	2874704	3336257	18-7160	18-7155	18-7153	-
40	3336258	4117709	18-7160	18-7155	18-7153	-
40	4117710	4860102	18-7160	18-7155	18-7153	-
40	4860103	6445652	18-7160	18-7115	18-7153	-
40 4cyl	C159200	G053313	18-7160	18-7115	18-7153	-
40 2cyl	G055314	UP	-	-	18-7155 ②	-
45	1476510	1531568	18-7160	18-7155	18-7153	-
45 4cyl	5531630	UP	18-7160	18-7115	18-7153	-
50	1421113	1639472	18-7152	18-7155	18-7153	-
50	1639473	1770178	18-7160	18-7155	18-7153	-
50	1770179	2305100	18-7160	18-7155	18-7153	-
50	2305101	2858813	18-7160	18-7155	18-7153	-
50	2858814	4140999	18-7160	18-7155	18-7153	-
50	4141000	4962055	18-7160	18-7155	18-7153	-
50	4962056	5531630	18-7160	18-7155	18-7153	-
50 3cyl	6428681	D000750	18-7160	18-7155	18-7153	-
50/55/60 3 cyl	D000751	UP	-	18-7173	-	-
60	1303411	1542744	-	18-7115	-	-
60	6428681	D000750	18-7160	18-7155	18-7153	-
65	1542745	2874263	18-7157	18-7173	18-7153	18-7158
65	2874263	3293183	18-7157	18-7162	18-7153	18-7158
65 3cyl	3293184	4136684	18-7160	18-7155	18-7153	-
65 3cyl	4136685	4571651	18-7160	18-7155	18-7153	-
70	1296411	1413610	18-7114	18-7155 ①	-	-
70	1413611	1566239	18-7157	18-7173	18-7153	18-7158
70 3cyl	4571652	4977156	18-7160	18-7155	18-7153	-
70 3cyl	4977157	5579016	18-7160	18-7115	18-7153	-
70 3cyl	5579017	A996142	18-7160	18-7115	18-7153	-
70/75 3cyl	A996142	UP	-	-	18-7198	-
75 4cyl	6432901	A996142	18-7157	18-7162	18-7153	-
80	1335465	1398629	18-7157	18-7155	18-7153	18-7158
80	1398630	1566239	18-7157	18-7173	18-7153	18-7158
80 4cyl	2559001	3144218	18-7157	18-7173	18-7153	18-7158
80 4cyl	3144219	4831998	18-7157	18-7162	18-7153	-
80 4cyl	4831999	5582561	18-7157	18-7162	18-7153	-
80 4cyl	5582562	A996142	18-7157	18-7162	18-7153	-
80 3cyl	A996142	UP	-	-	18-7198	-
85	1460999	1766823	18-7157	18-7173	18-7153	18-7158
85 4cyl	3493913	4590511	18-7157	18-7162	18-7153	-

① Requires 2 ② Shift Shaft Retainer ④ Fits most applications

LOWER UNIT O-RING APPLICATION (Cont.)

HP	Beginning Serial No.	Ending Serial No.	Bearing Carrier	Water Pump Base	Shift Shaft	Drive Shaft
85 4cyl	4590512	4831998	18-7157	18-7162	18-7153	-
90	1766824	1869775	18-7157	18-7162	18-7153	18-7158
90	4845301	5594656	18-7157	18-7162	18-7153	-
90	5594657	A996142	18-7157	18-7162	18-7153	-
90 3cyl	A996142	UP	-	-	18-7198	-
95	1869776	2318585	18-7157	18-7173	18-7153	18-7158
100,100SS	1464949	2836018	18-7157	18-7173	18-7153	18-7158
100BP	2399698	2641854	18-7157	18-7173	18-7153	18-7158
100 4cyl	B209468		-	-	18-7198	-
110	1870204	2314955	18-7157	18-7173	18-7153	18-7158
115	2836019	3525440	18-7157	18-7173	18-7153	18-7158
115	3525440	41122634	18-7157	18-7173	18-7153	-
115	41122635	4855152	18-7157	18-7162	18-7153	-
115	4855153	5600966	18-7157	18-7162	18-7153	-
115	5600967	C100000	18-7157	18-7162	18-7153	-
115 4cyl	C100000	UP	-	-	18-7198	-
125	2314956	2839368	18-7157	18-7173	18-7153	18-7158
135	2839369	3293233	18-7157	18-7173	18-7153	18-7158
140	3293234	3502805	18-7157	18-7173	18-7153	-
140	4865678	UP	18-7157	18-7162	18-7153	-
150	3502806	4121434	18-7157	18-7173	18-7153	-
150	4121434	5327662	18-7157 ④	18-7162	18-7153	-
V-6						
150/150XR2	4868998	5432021	18-7159	18-7162	18-7153	-
150/150XRS	5432021	A904646	18-7159	18-7176	18-7153	-
135/150/XR2	A904646	UP	18-7159	18-7176	18-7153	-
175	4301235	6618750	18-7159	18-7162	18-7153	-
175	6618751	UP	18-7159	18-7176	18-7153	-
200	4839034	6073191	18-7159	18-7162	18-7153	-
200	6073192	UP	18-7159	18-7176	18-7153	-
220	B117316	UP	18-7159	18-7176	18-7153	-
225	5628028	D280813	18-7159	18-7162	18-7153	-
250/275	C101891	UP	18-7159	-	18-7153	-
3.4	5611648	UP	18-7159	-	18-7153	-

SWIVEL BRACKET ASSEMBLY O-RING APPLICATION

HP	Beginning Serial No.	Ending Serial No.	O-Ring	Qty.	Desc.
3.9	1655013	2498135	18-7153	2	SB
4	2498136	3529445	18-7153	1	SB
6	1436115	2529894	18-7153	2	SB
7.5	2529895	3488152	18-7153	2	SB
9.9	1470349	3482752	18-7153	2	SB
35 ①	B110789	C159199	18-7164	1	SB,U
35 ①	B110789	C159199	18-7174	1	TT
45 4 Cyl ①	B110789	UP	18-7174	1	TT
45 4 Cyl ①	B110789	UP	18-7164	1	SB,U
50 3 Cyl ①	B122930	C160935	18-7164	1	SB,U
50 3 Cyl ①	B122930	C160935	18-7174	1	TT
60 3 Cyl ①	B122930	C160935	18-7174	1	TT
60 3 Cyl ①	B122930	C160935	18-7164	1	SB,U
70	A996142	UP	18-7174	2	TT
70	A996142	UP	18-7164	1	SB
75	6432901	UP	18-7174	2	TT
75	6432901	UP	18-7164	1	SB
80	A996142	UP	18-7164	1	SB
80	A996142	UP	18-7174	2	TT
90	6436123	UP	18-7164	1	SB
90	6436123	UP	18-7174	2	TT
100	B209468	UP	18-7164	1	SB
100	B209468	UP	18-7174	1	TT
115	6436123	UP	18-7164	1	SB
115	6436123	UP	18-7174	2	TT

HP	Beginning Serial No.	Ending Serial No.	O-Ring	Qty.	Desc.
V 135	A904646	UP	18-7164	1	SB
V 135	A904646	UP	18-7174	1	TT
V 150	4868998	UP	18-7164	1	SB
V 150	5432022	6606990	18-7168	2	TLL
V 150	6443213	UP	18-7174	1	TT
V 175	4301235	UP	18-7164	1	SB
V 175	5488752	6618750	18-7168	2	TLL
V 175	6618751	UP	18-7174	1	TT
V 200	4839034	UP	18-7164	1	SB
V 200	5464486	6625220	18-7168	2	TLL
V 200	6625221	UP	18-7174	1	TT
V 200 EFI	C100861	UP	18-7174	1	TT
V 200 EFI	C100861	UP	18-7164	1	SB
V 220	B117316	UP	18-7174	1	TT
V 220	B117316	UP	18-7164	1	SB
V 225	5628028	UP	18-7164	1	SB
V 225	5628028	UP	18-7168	2	TLL
V 250	C101891	UP	18-7168	2	TLL
V 250	C101891	UP	18-7174	1	TT
V 275	C101891	UP	18-7174	1	TT
V 275	C101891	UP	18-7168	2	TLL
3.4 LT	5611648	UP	18-7168	2	TLL
3.4 LT	5611648	UP	18-7174	1	TT
3.4 LT	5611648	UP	18-7164	1	SB
XR-4/Magnum II	B242885	UP	18-7174	1	TT
XR-4/Magnum II	B242885	UP	18-7164	1	SB

① Models with power trim only SB Swivel Bracket SB,U Swivel Bracket, Upper TLL Tilt Lock Lever TT Tilt Tube



18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector



18-5752
UNIVERSAL
SPARK PLUG BOOT
8mm



18-5133
IGNITION COIL
Replaces: 3A0-06040-1, 3A0-06048-1
Fits: 2002 and Prior M and NS Model 25C2, C3, 30A3, A4; 2003 25C3, A4; 2005 25C3



18-5134
CDI
Replaces: 3G2-06060-2
Fits: 2002 and Prior M and NS Model 15D2, 18E, E2, 9.9D, D2; 2003 15D2, 18E2, 9.9D2



18-5143
EXCITER COIL
Replaces: Tohatsu 369-06021-0
Fits: 4C, 5B, 5BS (2003)



18-5165
EXCITER COIL
Replaces: Nissan 3G3-06021-1
Fits: 9.9D(2002 and below)9.9D2(2003 and below), 15D(2002 and below), 15D2(2003 and below), 18E(2002 and below), 18E2(2003 and below)



18-5166
IGNITION COIL
Replaces:
Nissan/Tohatsu 3G2-06040-2 ss to 3M3-06048-2
Fits: 9.9D(2002 and below)9.9D2(2003 and below), 15D(2002 and below), 15D2(2003 and below), 18E(2002 and below),18E2(2003 and below)



18-5182
IGNITION COIL
Replaces: Tohatsu 3F0-06153-0
For: 2.5/3/3.3 HP



18-5185
IGNITION COIL
Replaces: Tohatsu 3F0-06153-1
For: 3.5/4.5HP (1997-2005)



18-23207
IGNITION COIL
Replaces: 3V1-06040-0
Fits: Tohatsu F8/9.8 (2003 & Up)

① Priced per Package

NISSAN/TOHATSU IGNITION APPLICATION

Model	Year Start	Year Stop	Ignition Coil	CDI	Exciter Coil
FS8	2003	2014	18-23207	-	-
M15	1997	2002	-	18-5134	18-5165
M15	2003	2003	18-5166	18-5134	18-5165
M18	1997	2003	18-5166	18-5134	18-5165
M2.5	1997	2005	18-5182	-	-
M25	1997	2005	18-5133	-	-
M3.5	1997	2005	18-5182	-	-
M30	1997	2003	18-5133	-	-
M4	2003	2003	-	-	18-5143
M5	2003	2003	-	-	18-5143
M9.9	1997	2003	18-5166	18-5134	18-5165
MFS8	2006	2014	18-23207	-	-
MFS8	2003	2004	18-23207	-	-
MFS9.8	2003	2014	18-23207	-	-
NS2.5	1997	2005	18-5185	-	-
NS3.5	1997	2005	18-5185	-	-
NS15	1997	2002	-	18-5134	-
NS18	1997	2002	-	18-5134	-
NS9.9	1997	2002	-	18-5134	-
NSF8	2004	2004	18-23207	-	-
NSF8	2010	2014	18-23207	-	-
NSF9.8	2005	2005	18-23207	-	-
NSF9.8	2010	2014	18-23207	-	-



18-6865
COMPLETE TRIM ASSEMBLY
Replaces: Tohatsu Universal
Fits: Engines with 3-Ram Trim Assembly,



18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design



18-6418
OUTBOARD STARTER
Replaces: Tohatsu 353-76010-4
Fits: M45A2, M50C, M60A, M70A2, M90A, M140A, NS45A2, NS50C, NS60A, NS70A2, NS90A, NSD90A, NS120A, NS140A
(9 Tooth)



18-6430
OUTBOARD STARTER
Replaces: Tohatsu B29A-90500A
Fits: 1981-on 2WT60A



18-6431
OUTBOARD STARTER
Replaces: Tohatsu 346-76010-0A0
Fits: 2cyl Engines 40C, 50C & 50A, 70A, NS25C, NS30A, NS35C, NS40C



18-6432
OUTBOARD STARTER
Replaces: Tohatsu 3C8-76010-1
Fits: M50D, M60B, M60C, MD40D, MD50A MFS25A, MFS30A, NS40D, NS50D, NS60C, NS70B, NS70C, NSD25A, NSD30A, NSD50A



18-6448
ELECTRIC START CONVERSION KIT
Fits: Tohatsu 25 & 30 HP



18-56001
BRUSH
HOLDER ASSEMBLY
Fits:90-140 HP 2 Stroke
Use with **18-6418** Starter Assembly



18-56002
BRUSH
HOLDER ASSEMBLY
Replaces: 3C8-75014-0
Fits: 25-70 HP 2 Stroke
Use with **18-6432** Starter Assembly



18-7712
FUEL FILTER (INLINE)
Replaces: 369022300M
Fits: 2 stroke, 5 HP thru 9.8 HP/4 stroke, 4 HP thru 30 HP



FUEL FILTERS

18-7828-1
(1/4" Small) Small Capacity
(For 1/4" Fuel Line)

18-7829
(1/4" Large) Large Capacity
(For 1/4" Fuel Line)

18-7830 (5/16")

18-7831 (3/8")



18-34500
CARBURETOR
Replaces: 3FS-03100-0, 3V2-03100-0
Fits: 9.9 Handle (4-Stroke)(R042475-R068397)

FUEL WATER SEPARATORS







Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8027EP-1** ***SILVERADO 4000 Premium***



✱



18-8078
TANK CONNECTOR
(SOLD SEPARATELY)



18-8079
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB



18-8088
FUEL CONNECTOR

18-8089
FUEL CONNECTOR
(SOLD SEPARATELY)



✱

FUEL LINE ASSEMBLY COMPONENTS

✱ Tanks and Engines for picture purpose only.



18-8002EP-1
18-8002EP-1-10②
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10②
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005EP-1-10②
PRIMER BULB
3/8"
Large capacity bulb



18-8078
TANK CONNECTOR
1/4" N.P.T .508 O.D.
Nissan Tank Large Inlet
Fits: All models
Mates with 18-8079
(Male)



18-80410
FUEL CONNECTOR
Replaces: 394-70250-0
5/16"
(Female)
Fits: 4HP-30HP 4-stroke
Mates with 18-80417



18-80417
FUEL CONNECTOR
Replaces: 394-70260-0
Fits: 4HP-30HP 4-stroke
Mates with 18-80410



18-8079
FUEL CONNECTOR
Large Inlet
Replaces: 3B2-70281-0, 65750-95500
Fits: All models
Mates with 18-8078
(Female)



18-8088
FUEL CONNECTOR
(Engine End)
Replaces: 345-70250-0
3/8" Hose
Fits: 5-90HP 2-stroke and TLDI models
Mates with 18-8089



18-8089
FUEL CONNECTOR
(Engine End)
Replaces: 3B2-70260-O
(Metric Threads)
5/16" Hose
Fits: 5-90HP 2-stroke and TLDI models
Mates with 18-8088

PKG. OF 10



SNAPPER CLAMPS

18-8020	18-8021
18-8020-9①	18-8021-9①
#8 For 5/16" Hose	#10 For 3/8" Hose



18-7290
CARB KIT
Replaces: 345-87122-0
Kit contains enough components to rebuild 2 carburetors
FOR: ALL 35/40C HP (1 per engine)



18-7291
CARB KIT
Replaces: 346-87122-0
FOR: ALL 25/30 HP (1 per engine); ALL 45A2, 50C, 60C, 70A2 (2 per engine)



18-7765
CARB KIT
Replaces: 369-87122-1
FOR: ALL 4/5 HP (1 per engine)



18-8920
IMPELLER
Replaces: 3B2-65021-1
Fits: 8 (8B models), 9.8 (9.8B model), 8 4-Stroke (All), 9.8 4-Stroke (All)



18-8921
IMPELLER
Replaces: 334-65021-0
Fits: 9.9 (All), 15 (All), 18 (All), 9.9 4-Stroke (All B Models), 15 4-Stroke (All B Models), 18 4-Stroke(All)



18-8922
IMPELLER
Replaces: 3C8-65021-2
Fits: 40 3-cyl (D models), 40 TLDI 2-Stroke(All) 50 3-cyl (D models), 50 TLDI 2-Stroke (All), 70 TLDI 2-Stroke (All), 90 TLDI 2-Stroke



18-8923
IMPELLER
Replaces: 345-65021-0
Fits: 25 (25C model), 25 4-Stroke (All A Models, B Models with white bushing), 30 (30A model), 30 4-Stroke (All A Models, B models with white bushing), 40 2-cyl (40C model)



18-8924
IMPELLER
Replaces:
3C7-65021-1, 3B7-65021-2
Fits: 60 3-cyl (B & C models), 70 3-cyl (B & C models), MD 70, MD 90(TLDI), 115, 140, 90 2-Stroke



18-45404
IMPELLER
Replaces: 353650210M
Fits: Nissan/Tohatsu NS50C, NS60A, NS70A2(2002 & Up)



18-43175
THERMOSTAT KIT
Replaces: 3R3-01030-0
Fits: Nissan/Tohatsu 9.9-30 hp 4-Strokes

① Priced per Package ② Discount shop pack of 10 - Priced per package



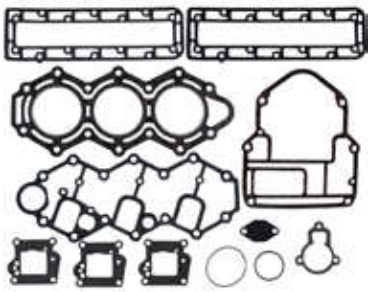
18-43212
WATER PUMP HOUSING
Replaces: 3B2-65016-0
Fits: 8/9.9 4-Stroke(209cc)



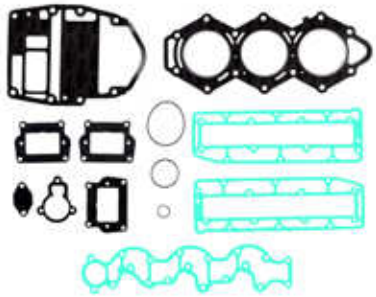
18-48317
COMPLETE WATER PUMP KIT
Replaces: 3B2-87322-0
Fits: F8/9.8



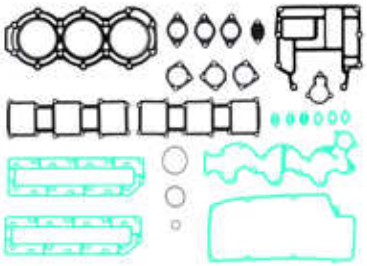
18-7911-1
OIL FILTER
Replaces: 3R0076150M
Fits: 9.9-30HP



18-4434
POWERHEAD GASKET SET
Replaces: 3B2-87321-0
Fits: All 40-50 hp



18-4435
POWERHEAD GASKET SET
Replaces: 3F3-87121
Fits: All 60-70 hp



18-4436
POWERHEAD GASKET SET
Replaces: 3B7-87121-1 ss -7
Fits: All 90 hp

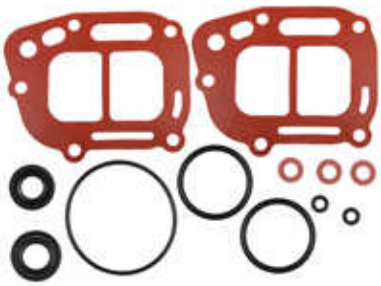


18-64221
POWERHEAD GASKET SET
Replaces: 3V1-87121-0
Fits: Mercury 8/9.9(R042475 & Up)



18-74805
LOWER UNIT SEAL KIT
Replaces: 3B2-87321-0
Fits: Nissan/Tohatsu F8/F9.9

NEW



18-74610
LOWER UNIT SEAL KIT
Replaces: 398-87321-0
Fits: 18 & 15 (1997-08); 9.9 (1997-04)

NEW



18-74611
LOWER UNIT SEAL KIT
Replaces: 346-87321-6
Fits: 25 (1997-05); 30 (1997-03)



18-3850
HEAD GASKET
Replaces: 3C8-01005-4 ss to -5
Fits: All 40-50 hp



18-3886
HEAD GASKET
Replaces: 3T9-01005-0
Fits: All 90 hp



18-4299
HEAD GASKET
Replaces: 3F3-01005-0 ss to -01
Fits: All 60-70 hp



18-51000
RECOIL STARTER SPRING
Replaces: 3AA-05004-0
Fits: Tohatsu 8 4-Stroke(2004-12), 9.8 4-Stroke(2004-12)

DRAIN PLUG GASKETS



18-60103
Replaces: 332600060M
Fits: All Nissan/Tohatsu models



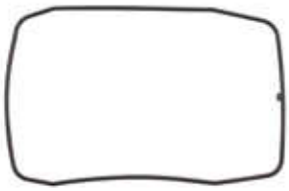
18-60103-50
Fits: All Nissan/Tohatsu models



18-60915
CARB GASKET
Replaces: 3V1-02011-0
Fits: F8/9.8



18-60916
CYLINDER HEAD GASKET
Replaces: 3V1-01005-0
Fits: F8/9.8



18-60917
CYLINDER COVER GASKET
Replaces: 3V1-01024-0
Fits: F8/9.8



18-60918
ENGINE BASE GASKET
Replaces: 3V1-01303-0
Fits: F8/9.8



18-60919
EXHAUST COVER GASKET
Replaces: 3V1-02305-0
Fits: F8/9.8



18-60920
THERMOSTAT GASKET
Replaces: 3V1-01032-0
Fits: F8/9.8



18-2448
LOWER UNIT FILL/DRAIN KIT
M8 - 1.25 thread
Fits: Yamaha, Nissan/Tohatsu, & Honda Lower Units



18-72656
DRAIN PLUG & GASKET
Replaces: Nissan-Tohatsu 332600051M, 332600060M
M8 - 1.25 thread
Fits: Nissan/Tohatsu - All Models



18-73964
PROP NUT KIT
Fits: Nissan/Tohatsu F8/9.8



18-73890
PROP THRUST WASHER
Replaces: 3B2-64230-0, 3B2-64230-1
Fits: Nissan/Tohatsu F8/9.8

NEW



18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with integral tilt/trim.



18-76695
O-RING
Replaces: Nissan-Tohatsu 3R0-07422-0
Fits: 8/9.9 s/n 0r042475 and Up

Suzuki Model Identification

Model Description	Horsepower	Model Variation Length	Shaft Year	Model
DT = 2-cycle DF = 4-cycle PU = Jet Drive	**Examples:** 9.9 40 115 250	E - Elec. Start w/Tiller Handle R - Elec. Start w/Remote Control C - Oil Injection G - Counter Rotation N - High Thrust Propeller T - Power Tilt & Trim w/Elec. Start w/Remote Control H - Power Tilt & Trim w/Elec. Start w/Tiller Handle SF - Super Four SS - Super Six M - Manual Start w/Tiller Handle V - Comlink Voice Caution System	S = 15" L = 20" X = 25"	D = 1983 E = 1984 F = 1985 G = 1986 H = 1987 J = 1988 K = 1989 L = 1990 M = 1991 N = 1992 P = 1993 R = 1994 S = 1995 T = 1996 V = 1997 W = 1998 X = 1999 Y = 2000 K1 = 2001 K2 = 2002 K3 = 2003 K4 = 2004 K5 = 2005 K6 = 2006 K7 = 2007 K8 = 2008

EXAMPLE: DT40CRSN - 2-cycle, 40 HP, Oil Injection, Elec. Start w/remote control, 15", 1992 Model Year

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL



18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector



18-5752
UNIVERSAL
SPARK PLUG BOOTS
8mm



18-5151
IGNITION COIL
Replaces: Suzuki 33410-94400
Fits: DT40C(1986-98)



18-5152
IGNITION COIL
Replaces: Suzuki 32140-93900
Fits: DT 9.9(1983-87), DT15 (1983-88)



18-5144
CDI
Replaces: Suzuki 32900-93911
Fits: DT15



MP51010 – CLAMSHELL
MP51012 – BULK 100 PCS/CTN
IGNITION SWITCH
Suzuki 2 & 4 Stroke Outboards
Replaces: 37110-99E00
Colors on wires match factory color codes

① Priced per Package



18-6414
OUTBOARD STARTER
Replaces: Suzuki 31100-95600
Fits: 75 HP



18-6416
OUTBOARD STARTER
Replaces: Suzuki 31100-94610
Fits: 115, 140 H.P. (9 Tooth) (1984-UP)



18-6417
OUTBOARD STARTER
Replaces: Suzuki 31100-92E00
Fits: 150, 200, 225 H.P. (1985-UP)



18-6419
OUTBOARD STARTER
Replaces: Suzuki/Nissan 31100-89J00
Fits: 4 Stroke DF40 (1999-01) (9 tooth)



18-6827
STARTER
Replaces: 31100-94600, 31100-94601, 31100-94610
Fits: 115, 140HP engines



18-6429
OUTBOARD STARTER
Replaces: Suzuki 31100-94702
Fits: DT 55/65 (1985-88)



18-6831
STARTER
Replaces: Suzuki 31100-90J00, Hitatchi S114-837, A
Fits: Suzuki 90-115HP 2001-08



18-6941
STARTER
Replaces: 31100-93J00, 96J00, 96J01
Fits: 70-300HP 2004-up



18-6945
STARTER
Replaces: Suzuki 31100-95J00, 95J01
Fits: Johnson, Suzuki 25HP 2006-11



18-56008
BRUSH HOLDER ASSEMBLY
Replaces: 31173-95310
Fits:90-100, 150-225 HP 2 Stroke
Use with 18-6414 Starter



18-56009
BRUSH HOLDER ASSY
Replaces: 31173-99E00
Fits:115-140 HP 2 Stroke
Use with 18-6416 Starter



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



18-18303
POWER TRIM MOTOR
Replaces: Suzuki 38100-92J02, 38100-92J10, 38100-93J01, 38100-93J02, 38100-96J00
(O-Ring included)
Fits: DF60-300(2001-07)



18-18304
POWER TRIM MOTOR
Replaces: 37100-87J00-0EP, 38100-87J0EP
(O-Ring included)
Fits: DF40(1999-00), DF50(1999-00)



18-6793
TRIM MOTOR
Replaces: 38100-87J11, 38100-87J20
(O-Ring included)
Fits: DF40, DF50 (2001-08)



18-6785
TILT/TRIM MOTOR
Replaces: 38100-87E10-0ED, 38100-87000-0IT, 38100-87E20-0ED
(O-Ring included)
For: V-4 & V-6 1986-1990
V-6/3 wire hook-up 3 bolt flange



18-6786-1
TILT/TRIM MOTOR
Replaces: 38100-87D10-0ED, 38100-87D10-35J, 38100-87D10-0IT, 38100-92E00-0ED
For: V4 & V6 (1990-up), DT90 (1991-97), DT100 & DT200 (1991-2000), DT150 & DT225 (1991-2003), DT175 (1991-92)
3 Bolt flange 2 wire connection



18-6837
TRIM MOTOR
Replaces: 38100-87J11, 38100-87J20
Fits: 40-50HP 4-Stroke Engines



18-6865
COMPLETE TRIM ASSEMBLY
Replaces: Suzuki 48600-94511-0ED
Fits: Engines with 3-Ram Trim Assembly, 115-225HP Johnson/Evinrude Engines



18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

4 STROKE FUEL SYSTEM KITS



18-7761
CARBURETOR REBUILD KIT
Fits: Suzuki DF4-DF6 (2005 & Up)



18-7773
CARB KIT
Replaces: 13910-89J01
Fits:DF 25/30 (All Years)



18-3495
DIAPHRAGM KIT
Replaces: 15170-93911
Fits: DT8(All 1988-97), DT9.9(All 1988-97), DT15(All 1988-97)



18-3496
DIAPHRAGM KIT
Replaces: 15170-94320
Fits: DT25(All 1989-99), DT30(All 1989-99), DT40(All 1986-98), DT55(All 1988-97), DT65(All 1988-97)



18-3497
DIAPHRAGM KIT
Replaces: 15170-91J00
DF4-DF6 (2003 & UP)

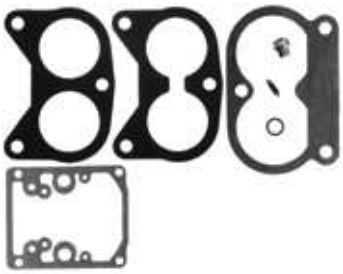


18-3498
DIAPHRAGM KIT
Replaces: 15170-94J00, 15170-94J0V
DF9.9-DF15 HP(2005 & UP)



18-3499
DIAPHRAGM KIT
Replaces: 15170-99E00
DF9.9,DF15 (1997-2004), DF25 (2000-2006) (Non-V twin), DF40,DF50 (1999-2006), DF60,DF70 (1998-2007),

2 STROKE FUEL SYSTEM KITS



18-7752
CARB KIT
Replaces: 13910-87D00



18-7753
CARB KIT
Replaces: 13910-94400



18-7754
CARB KIT
Replaces: 13910-94701



18-7755
CARB KIT
Replaces: 13910-95D00

CARBURETOR KIT APPLICATION

HP/Model	Year	Part #	HP/Model	Year	Part #	HP/Model	Year	Part #
DT25C	1989-98	18-7755	DT65	1985-97	18-7753	DT100	1989-98	18-7752
DT30C	1988-97	18-7755	DT75	1985-97	18-7754	DT115	1986-98	18-7754
DT40C	1984-98	18-7753	DT85	1985-98	18-7753	DT140	1986-98	18-7753
DT55	1985-97	18-7754	DT90	1989-97	18-7752	V-6	ALL	18-7752

FUEL WATER SEPARATORS







Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

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Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Suzuki #	Description
18-7953	15410-87J30	Fuel Filter Fits: DF25, DF70, DF90, DF115, DF140 (Incl.140T & 140Z) (2006 & Newer)
18-7936	15412-93J00	Fuel Filter Element
18-7947	99105-20006	Spin on Replacement Filter
18-7987	99105-20006-BWL	AquaVue™ Mini Collection Bowl
18-7948	99105-20005	Spin on Replacement Filter
18-7922	99105-20004BWL	AquaVue™ Collection Bowl
18-7735	15410-94400	Fuel Filter Kit
18-7711	15410-96J00	Fuel Filter (Inline)
18-7716	15410-87J10	Fuel Filter
18-7719	15410-98500	Fuel Filter

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8018EP-1** ***SILVERADO 4000 Premium*** **OE# 65700-95513**



*



18-8078
TANK CONNECTOR
(SOLD SEPARATELY)



18-8079
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8079
FUEL CONNECTOR



*

FUEL LINE ASSEMBLY COMPONENTS

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8019EP-1** ***SILVERADO 4000 Premium***



*



18-8071
TANK CONNECTOR
(SOLD SEPARATELY)



18-8062
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8062
FUEL CONNECTOR



*

FUEL LINE ASSEMBLY COMPONENTS

6' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8035EP-1** ***SILVERADO 4000 Premium*** **OE# 65700-87J10**



*



18-8078
TANK CONNECTOR
(SOLD SEPARATELY)



18-80405
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-80404
FUEL CONNECTOR



*

FUEL LINE ASSEMBLY COMPONENTS
Fits: DF25-140 HP (2000-05)



Display Package

18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Large capacity bulb



Display Package

18-80409
FUEL CONNECTOR
• 1/4" barb
Motor Side
Replaces: 65720-94401
Fits: DT4-DT65
Mates with 18-80418



Display Package

18-80418
FUEL CONNECTOR
• 1/4" barb
Replaces: 65750-94404
Fits: DT4-DT140
Mates with 18-80409 & 18-8087



Display Package

18-80419
FUEL CONNECTOR
Replaces: 65750-87J10, 65750-87J11
Fits: DF25-DF140 (5/16" version of 18-80404)
Mates with 18-80425



Display Package

18-80425
FUEL CONNECTOR
Replaces: 65720-986B0
Fits: DF25-DF140
Mates with 18-80404 & 18-80419

* Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package



18-8062
FUEL CONNECTOR
• 3/8" barb
Replaces: 65750-98505
Mates with 18-8071



18-8071
TANK CONNECTOR
1/4" NPT .432 O.D.
Replaces: 99105-00192
Mates with 18-8062
(Male)



18-8078
TANK CONNECTOR
1/4" N.P.T .508 O.D.
Replaces: 65740-95500, 99105-00193
Fits: All models
Mates with 18-8079
(Male)



18-8079
FUEL CONNECTOR
(Tank End)
Replaces: 65750-95510, 65750-95500
Fits: All models
Mates with 18-8078
Female to 5/16" hose barb



18-8087
FUEL CONNECTOR
• 3/8" barb
Motor Side
Replaces: 65720-94411
Fits:DT75-DT140
Mates with 18-80418



18-80404
FUEL CONNECTOR
3/8"
Fits: DF25-DF140 HP
Mates with 18-80425



18-80405
FUEL CONNECTOR
Female to 3/8" hose barb
Mates with 18-8078



18-8090
FUEL CONNECTOR
(1/4" NPT)
Mates with 18-80418



18-3000
IMPELLER
Replaces: 17461-92D02
Fits: DT 8C/9.9C (1989-97)



18-3035
IMPELLER
Replaces: 17461-93J00
For:DF200, DF225, DF250 (2004-05)



18-3049
IMPELLER
Replaces:
17461-87E11, 17461-87E12
Fits: DF 60/70 (1998-01),
DF 90-100 (1989-01)



18-3023
IMPELLER
Replaces:
17461-90J00, 17461-90J01, 17461-94500, 17461-94501, 17461-94502, 17461-94503, 17461-94504, 17461-94505, 17461-94506, 17461-94510, 17461-94511, 17461-94520
Fits: 2 Stroke DF90, DF115, DF140 (2000-05), DT115 (1981-01), DT140 (1981-01), DT150 (1986-01), DT200 (1986-00)



18-3092
IMPELLER
Replaces: 17461-93001, 17461-93003, 17461-93004



18-3094
IMPELLER
Replaces: 17461-94700, 17461-94701



18-3095
IMPELLER
Replaces: 17461-95300, 17461-95301, 17461-95302



18-3096
IMPELLER
Replaces: 17461-96301, 17461-96311, 17461-96312



18-3097
IMPELLER
Replaces: 17461-98501, 17461-98502, 17461-98503



18-3099
IMPELLER
Replaces: 17461-93902, 17461-93901, 17461-93903
For: DT 9.9, 15 (1983-97), DF 9.9, 15 (1997-05)



18-3291
IMPELLER KEY
Replaces: 09420-05006
Fits: V-6 2-Stroke (1986-03), DF90 /115/140(2001-04)



18-3292
IMPELLER KEY
Replaces: 17462-93990
Fits: DT 8C/9.9C (1989-97), DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)



18-3296
IMPELLER KEY
Replaces: 09420-05005
Fits: DT 115/140 (1983-01)



18-3404
IMPELLER KEY
Replaces: 09420-04009
Fits: DF 60/70 (1998-01),
DF 90-100 (1989-01)



18-3188
IMPELLER PLATE
Replaces: 17471-98503
Fits: DT 6 (1984-02), DT 8 (1986-97)



18-3189
IMPELLER PLATE
Replaces: 17471-87D01
Fits : V-6 2-Stroke (1986-03)

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18-3190
IMPELLER PLATE
Replaces: 17471-93902
Fits: DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)



18-3191
IMPELLER PLATE
17471-94501
Fits: DT 115/140 (1983-01)



18-3192
IMPELLER PLATE
17471-87E01
Fits: DF 60/70 (1998-01), DF 90-100 (1989-01), DF 90/115/140 (2001-04)



18-3193
IMPELLER PLATE
17471-92D10
Fits: DT 8C/9.9C (1989-97)



18-3242
IMPELLER REPAIR KIT
Replaces: 17400-96350, 17400-96351

— CONTAINS —			MODEL	YEAR	MODEL	YEAR
Part #	Description	O.E. #				
18-3096	Impeller	17461-96311	DT20	1986-88	DT35	1987-89
18-0461	Gasket	17472-96301	DT25	1984-88	DT40C	1984-98
			DT30	1984-87		



18-3243
IMPELLER REPAIR KIT
Replaces: 17400-94700

— CONTAINS —		
Part #	Description	O.E. #
18-3094	Impeller	17461-94700
18-0460	Gasket	17472-95310

MODEL	YEAR	MODEL	YEAR
DT55	1985-95	DT65	1985-95



18-3244
IMPELLER REPAIR KIT
Replaces: 17400-95550
Fits: DT75, DT85 (1985-95)

— CONTAINS —		
Part #	Description	O.E. #
18-3095	Impeller	17461-95300
18-0459	Gasket	17472-95200



18-3253
WATER PUMP KIT
Replaces: 17400-87D11
Fits: V6 2-Stroke (1986-03)



18-3254
WATER PUMP KIT
Replaces: 17400-87E03
Fits: DF 60/70 (1998-06), DT 90-100 (1989-01)



18-3255
WATER PUMP KIT
Replaces: 17400-92D01
Fits: DT 8C/9.9C (1989-97)



18-3256
WATER PUMP KIT
Replaces: 17400-93951
Fits: DF 9.9/15 (1997-06), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)



18-3257
WATER PUMP KIT
Replaces: 17400-94611
Fits: DT 115/140 (1983-01)



18-3258
WATER PUMP KIT
Replaces: 17400-90J11
Fits: DF 90/115/140 (2001-05)



18-3259
WATER PUMP KIT
Replaces: 17400-98551
Fits: DT 6 (1984-02), DT8 (1986-97)



18-3260
WATER PUMP KIT
Replaces: 17400-98652
Fits: DT 4 (1984-98), DT 5 (1999-02)



18-3264
WATER PUMP REPAIR KIT
Replaces: 17400-93J00
For: DF200, DF225, DF250 (2004-09)

IMPELLER APPLICATION ON NEXT PAGE



18-3266
WATER PUMP
REPAIR KIT
Replaces: 17400-98661
For: DF4, DF6 (2003-07)



18-3267
WATER PUMP KIT
Replaces: 17400-98J00
Fits: DF300 (2007-Current)



18-3480
WATER PUMP HOUSING
Replaces: 17411-93901
Fits: DT9.9(1983-87, 2004-10), DT15(1983-97, 2004-10)



18-3481
WATER PUMP HOUSING
Replaces: 17411-94421
Fits: DF25(All models 2000-05) DF25(models DF25Q, DF25Q(QR), DF25T 2006-07), DF30(All 2000-07), DT40C(1986-98), DF40(All 2000-07), DF50(All 1999-10)



18-0761
PUMP CASE GASKET
Replaces: 17472-91J00
For: DF4 (2003-05), DF6 (2003-05)



18-0778
PUMP CASE GASKET
Replaces: 17472-93J00
For: DF150(2006-10), DF175(2006-10), DF200(2004-10), DF225(2004-10), DF250(2004-10),



18-0459
WATER PUMP GASKET
Replaces: 17472-95200



18-0460
WATER PUMP GASKET
Replaces: 17472-95310



18-0461
WATER PUMP GASKET
Replaces: 17472-96301

PKG. OF 5



18-0477-9①
WATER PUMP GASKET
Replaces: 17472-98503
Fits: DT 6 (1984-02), DT8 (1986-97)



18-0478
WATER PUMP GASKET
Replaces: 17472-93911
Fits: DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)



18-0479
WATER PUMP GASKET
Replaces: 17472-92D10
Fits: DT 8C/9.9C (1989-97)



18-0480
WATER PUMP GASKET
Replaces: 17472-98611
Fits: DT 4 (1984-98), DT 5 (1999-02)



18-0792
THERMOSTAT GASKET
Replaces: 13119-91J00



18-0793
THERMOSTAT GASKET
Replaces: 17582-93J00



18-0794
THERMOSTAT GASKET
Replaces: 17685-97J00



18-0795
THERMOSTAT GASKET
Replaces: 17685-89J00



18-0796
THERMOSTAT GASKET
Replaces: 17685-99E00



18-0797
THERMOSTAT GASKET
Replaces: 17685-87D10

HP/Model	Year	Impeller	Gasket	Water Pump Kit
DT2/2.2	1983-97	18-3097	—	—
DT3.5	1983-84	18-3097	—	—
DT4	1984-98	18-3097	18-0480	18-3260
DF4	2003-10	18-3097	18-0761	18-3266
DT5	1977-83, 1999-02	18-3097	18-0480	18-3260
DT6	1984-02	18-3097	18-0477-9	18-3259
DF6	2003-10	18-3097	18-0761	18-3266
DT8	1980-87	18-3097	18-0477-9	18-3259
DT8	1988-97	18-3000	18-0479	18-3255
DF8	2010	18-3099	—	—
DT9.9	1977-82	18-3092	—	—
DT9.9	1983-87	18-3099	18-0478	18-3256
DT9.9	1988-97	18-3000	18-0479	18-3255
DF9.9	1997-10	18-3099	18-0478	18-3256
DT14	1977-80	18-3092	—	
DT15	1983-97	18-3099	18-0478	18-3256
DT15C	1989-97	18-3099	18-0478	
DF15	1997-10	18-3099	18-0478	18-3256
DT16	1977-82	18-3092	—	
DT20	1986-88	18-3096	18-0461	18-3242
DT25	1980-82	18-3092	—	
DT25	1983-88	18-3096	18-0461	18-3242
DF25	2000-06	18-3096	18-0461	18-3242
DF25 V-Twin	2006-10	18-3096	18-0461	
DT30	1983-87	18-3096	18-0461	18-3242
DT30	1988-97	—	18-0461	
DF30	2000-07	18-3096	18-0461	18-3242
DT35	1980-82	18-3094	18-0459	
DT35	1987-89	18-3096	18-0461	18-3242
DT40	1980-82	18-3094	18-0459	
DT40	1983	18-3096	18-0460	
DT40/DT40C	1984-98	18-3096	18-0461	18-3242
DF40	1999-09	18-3096	18-0461	18-3242
DF40	2010	18-3096	18-0461	
PU40 (jet)	1989-94	18-3096	18-0461	
DT50	1982-prior	18-3094	18-0459	
DT50	1983-84	18-3094	18-0460	18-3243

HP/Model	Year	Impeller	Gasket	Water Pump Kit
DT50M	1980-84	18-3094	18-0460	18-3243
DF50	1999-09	18-3096	18-0461	18-3242
DF50	2010	18-3096	18-0461	
DT55	1985-97	18-3094	18-0460	18-3243
PU55 (jet)	1989-94	18-3094	18-0460	
DT60	1983	18-3094	18-0460	18-3243
DT60	1984	18-3095	18-0460	
DF60	1998-09	18-3049	—	
DF60	2010	18-3096	18-0461	
DT65	1982-prior	18-3094	18-0459	
DT65	1985-97	18-3094	18-0460	18-3243
DF70	1998-09	18-3049	—	
DF70	2010	18-3096	18-0461	
DT75	1983-97	18-3095	18-0459	18-3244
DF80	2009-10	18-3049	—	
DT85	1983-00	18-3095	18-0459	18-3244
PU85 (jet)	1989-97	18-3095	18-0459	
DT90	1989-97	18-3049	—	18-3254
DF90	2001-08	18-3023	—	
DF90	2009-10	18-3049	—	
DT100	1987-01	18-3049	—	18-3254
DF100	2009-10	18-3023	—	
DT115	1986-01	18-3023		18-3257 **
DF115	2001-10	18-3023	—	18-3258 *
DT140	1986-01	18-3023		18-3257
DF140	2002-10	18-3023	—	
DT150	1986-03	18-3023	—	18-3253
DF150	2006-10	18-3023	18-0778	
DT175	1987-92	18-3023	—	18-3253
DF175	2006-10	18-3023	18-0778	
DT200	1986-00	18-3023	—	18-3253
DF200	2004-10	18-3035	18-0778	18-3264
DT225	1990-03	18-3023	—	18-3253
DF225	2004-10	18-3035	18-0778	18-3264
DF250	2004-10	18-3035	18-0778	18-3264
DF300	2007-10	18-3035	18-0651	18-3267

① Priced per Package * SN 681517 & earlier ** SN 812175 & Later



O.E. INTERCHANGE

Part #	Description	O.E. #
18-39480	Piston Rings	12140-93121
18-39530	Piston Rings	12140-96351-050
18-39540	Piston Rings	12140-94400
18-40110	Piston Kit	12110-94400
18-40140	Piston Kit	12110-93120
18-42850	Piston Pin	12151-94400
18-42860	Wrist Pin	12151-93100
18-42870	Wrist Pin	12151-92502
18-42940-9 ① ②	Circlips	09381-14001
18-42950-9 ① ②	Circlips	09381-18002
18-42960-9 ① ②	Circlips	09381-20003

		PISTON		RINGS		WRIST PIN		CIRCLIP	
HP/Model	**Years**	**Std.**	**.50mm**	**Std.**	**.50mm**	**Std.**	**.50mm**	**Std.**	**.50mm**
DT9.9	1983-87	18-40140	—	18-39480	—	18-42860	—	18-42940-9	—
DT15	1983-88	18-40140	—	18-39480	—	18-42860	—	18-42940-9	—
DT25	1983-88	—	—	—	18-39530	—	18-42870	—	18-42950-9
DT30	1983-87	—	—	—	18-39530	—	18-42870	—	18-42950-9
DT40	1984-98	18-40110	—	18-39540	—	18-42850	—	18-42960-9	—



18-1757
CONNECTING ROD
Replaces: 12161-93902
Fits: DT9.9, DT15 (1983-97)



18-1758
CONNECTING ROD
Replaces: 12161-96300
Fits: DT25 (1983-88), DT30 (1983-87)



18-1759
CONNECTING ROD
Replaces: 12161-94400
Fits: DT 40 (1984-98)



18-1757K
CONNECTING ROD KIT
Replaces: 12161-93902
Fits:DT9.9 (1983-87), DT15 (1983-97)



18-1759K
CONNECTING ROD KIT
Replaces: 12161-94400
Fits: DT40 (1986-98)



18-1412
ROD BEARING
Replaces: 09263-20051
Fits: DT9.9 (1983-87), DT15 (1983-97)



18-1414
ROD BEARING
Replaces: 09263-14022
Fits:DT9.9 (1983-87), DT15 (1983-97), DT14/16 (1980-82)



18-1415
ROD BEARING
Replaces: 09263-18016
Fits: DT25 (1983-88), DT30 (1983-87)



18-1416
ROD BEARING
Replaces: 09263-27005
Fits: 40 (1984-98)



18-1417
WRIST PIN BEARING
Replaces: 09263-20072
Fits: 40 (1984-98)



18-3806
HEAD GASKET
Replaces: 11141-98401



18-3807
HEAD GASKET
Replaces: 11141-98101



18-3808
HEAD GASKET
Replaces: 11141-93901



18-3809
HEAD GASKET
Replaces: 11141-96303



18-3810
HEAD GASKET
Replaces: 11141-94401



18-3813
HEAD GASKET
Replaces: 11141-95305

① Priced per Package ② Pkg. of 2 **APPLICATION BEGINS ON NEXT PAGE**



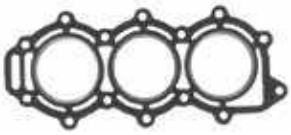
18-3814
HEAD GASKET
Replaces: 11141-95505



18-3816
HEAD GASKET
Replaces: 11141-98504, 11141-98522



18-3817
HEAD GASKET
Replaces: 11141-92D01



18-3819
HEAD GASKET
Replaces: 11141-95D90



18-3820
HEAD GASKET
Replaces: 11141-94701, 11141-94702



18-3822
HEAD GASKET
Replaces: 11141-87E90



18-3823
HEAD GASKET
Replaces: 11141-94506



18-3824
HEAD GASKET
Replaces: 11141-94600



18-3825
HEAD GASKET
Replaces: 11141-87D90

Model	Year	Cyl	Head Gasket
2	1983-89	1	18-3806
5	1983	2	18-3816
6	1984-89	2	18-3807
8	1983-87	2	18-3807
8	1988-89	2	18-3817
9.9	1983-87	2	18-3808
9.9	1988-89	2	18-3817
15	1983-89	2	18-3808
25	1983-88	2	18-3809

Model	Year	Cyl	Head Gasket
25	1989	3	18-3819
30	1983-87	2	18-3809
30	1988-89	3	18-3819
35	1987-89	2	18-3810
40	1984-89	2	18-3810
50	1984	2	18-3813
55	1985-89	3	18-3820
65	1985-89	3	18-3820
75	1983-87	3	18-3814

Model	Year	Cyl	Head Gasket
85	1983-87	3	18-3814
90	1989	V-4	18-3822
100	1989	V-4	18-3822
115	1983-85	4	18-3823
115	1986-89	4	18-3824
140	1983-85	4	18-3823
140	1986-89	4	18-3824
150	1986	V-6	18-3825
200	1986	V-6	18-3825



18-7896
OIL FILTER
Replaces: 16510-61A20-MHL
Fits: DF70A, DF80A, DF90A, DF90-DF115



18-7897
OIL FILTER
Replaces: 16510-82703
Fits: DF140



18-7903
OIL FILTER
Replaces: 16510-05240
For: DF9.9, DF15 (1996-06)



18-7905
OIL FILTER
Replaces: 16510-96J00
Fits: DF150-DF300



18-7915-1
OIL FILTER
Replaces: 16510-87J00,
Fits: DF25-DF70



18-8870
OIL FILTER
Replaces: Suzuki 16510-45H10
Fits: F9.9 Type T/TH(Sn 110001 & Newer),
F15(SN 110001 & Newer)



18-0650
OIL SEAL
HOUSING GASKET
Replaces: 56132-95J00
Fits: F 25 V-Twin (2006-07)



18-0651
PUMP CASE
PANEL GASKET
Replaces: 17472-98J00
Fits: F300 (2007)

PKG. OF 5



18-8331
18-8331-9①
DRAIN PLUG GASKET
Replaces: 09168-10022



18-8334
SHIFT SHAFT SEAL
Replaces: 25223-94400

PKG. OF 10



COTTER PINS

Part #	Replaces
18-3737 ②	09204-02004
For: DT9.9 & 15C, DF9.9 & 15, 8 & 9.9C Oil Injected	
18-3735 ②	09204-03003, 09204-03004
For: DT20, 25C, 30C	



18-3726
PROP NUT
Replaces: 09141-18005



18-3710
PROP NUT
Replaces: 09141-14008



18-3774
PROP NUT KIT
Replaces: 57630-94500
For: DT75/85/90/100/115, 140 with V-Style, DF60/70 with V Style

— CONTAINS —

Part #	O.E. #	Desc.
18-3726	09141-18005	Prop Nut
18-3735	09204-03003, 09204-03004	Cotter Pin
—	09160-18028	Washer
—	57633-94500	Spacer



18-3775
PROP NUT KIT
Replaces: 57630-92E00
For: V-6

— CONTAINS —

Part #	O.E. #	Description
18-3726	09141-18005	Prop Nut
18-3735	09204-03003, 09204-03004	Cotter Pin
—	09160-18019	Washer
18-3795	57633-87D30	Spacer



18-3777
PROP NUT KIT
Replaces: 57630-94300
For: DT40/55/65

— CONTAINS —

Part #	O.E. #	Description
18-3726	09141-18005	Prop Nut
18-3735	09204-03003, 09204-03004	Cotter Pin
—	09160-18028	Washer



18-3778
PROP NUT KIT
Replaces: 57630-96300
For: DT20/25C/30C

— CONTAINS —

Part #	O.E. #	Description
18-3735	09204-03003, 09204-03004	Cotter Pin
—	09160-14028	Washer
18-3710	09141-14008	Prop Nut
—	57633-96300	Spacer



③ **18-6032**
ANODE
Replaces: 55320-95310
55-140 H.P.



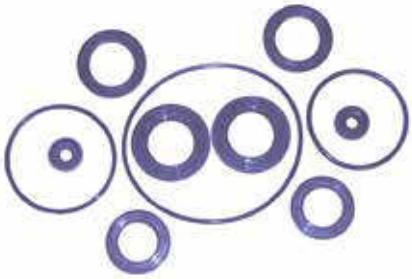
③ **18-6033**
ANODE
Replaces: 55125-87D00
150-200 H.P.



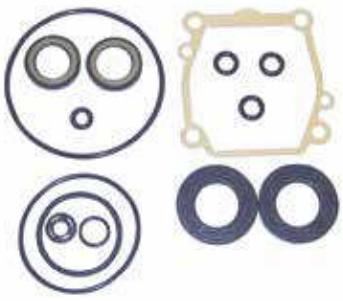
③ **18-6098**
ANODE
Replaces: 55125-96310
DF25, DF30, DT20, DT25, DT25C, DT30, DT30C, DT35



18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with integral tilt/trim.

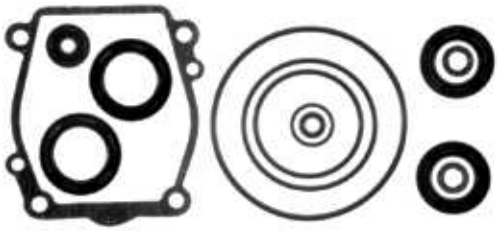


18-8380
LOWER UNIT SEAL KIT
Replaces: 25700-93J00
For: All DF150/DF175/DF200/DF225/DF250



18-8381
LOWER UNIT SEAL KIT
Replaces: 25700-99E00
For: DF 60(2001 & Up), DF70(2001 & Up)

① Priced per Package ② This product is priced per piece. To order priced per package, please add -9 to the part number ③ Zinc



18-8335
LOWER UNIT SEAL KIT
Replaces: 25700-87D00

— CONTAINS —

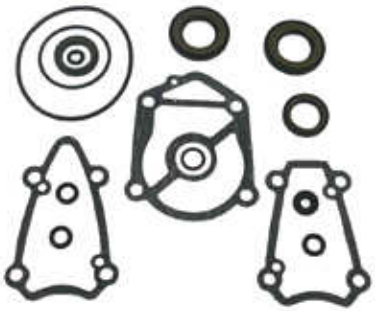
Part #	Description	O.E. #	Qty.
18-7118	O-Ring	09280-08008	1
18-7183	O-Ring	09280-69001	2
18-8331	Drain Plug Gasket	09168-10022	2



18-8337
LOWER UNIT SEAL KIT
Replaces: 25700-94400

— CONTAINS —

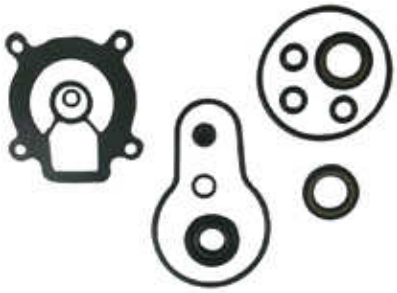
Part #	Description	O.E. #	Qty.
18-0461	Water Pump Gasket	17472-96301	1
18-7151	O-Ring	09280-75001	1
18-7413	O-Ring	09280-08005	2
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1
18-8345	Seal	09289-22007	2



18-8338
LOWER UNIT SEAL KIT
Replaces: 25700-94500

— CONTAINS —

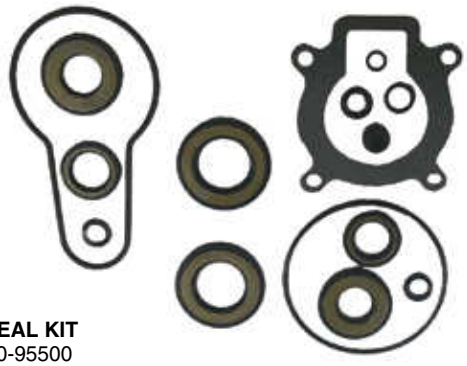
Part #	Description	O.E. #	Qty.
18-0458	Water Pump Gasket	17472-94510	1
18-7118	O-Ring	09280-08008	1
18-7191	O-Ring	09280-15003	1
18-8321	Seal	09282-24003	2
18-8331	Drain Plug Gasket	09168-10022	3



18-8339
LOWER UNIT SEAL KIT
Replaces: 25700-94700

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0460	Water Pump Gasket	17472-95310	1
18-7151	O-Ring	09280-76006	1
18-7413	O-Ring	09280-08005	1
18-8329	Seal	09289-17005	1
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1
18-8345	Seal	09289-22007	2



18-8340
LOWER UNIT SEAL KIT
Replaces: 25700-95500

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0459	Water Pump Gasket	17472-95200	1
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1



18-8341
LOWER UNIT SEAL KIT
Replaces: 25700-95D00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0461	Water Pump Gasket	17472-96301	1
18-7118	O-Ring	09280-50005	1
18-7413	O-Ring	09280-08005	1
18-7140	O-Ring	09282-17006	1
18-8331	Drain Plug Gasket	09168-10022	3



18-8373
LOWER UNIT SEAL KIT
Replaces: 25700-90J01
Fits: DF 90/115 (All Years)

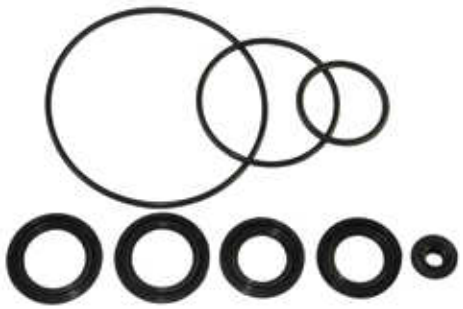


18-8374
LOWER UNIT SEAL KIT
Replaces: 25700-92J00
Fits: DF140 (All Years)

SEAL KIT APPLICATION NEXT ON PAGE



18-8385
SEAL KIT
Replaces: 25700-95J00
Fits: DF25 V-Twin (2006-07)



18-8386
SEAL KIT
Replaces: 25700-98J00
Fits: DF300 (2007)

SEAL KIT APPLICATION

HP/MODEL	YEAR	PART #	HP/MODEL	YEAR	PART #
DT25C	All	**18-8341**	DT115	All	**18-8338**
DF25	All	**18-8341**	DF115	All	**18-8373**
DF25 V-Twin	2006-07	**18-8385**	DT140	All	**18-8338**
DT30C	All	**18-8341**	DF140	All	**18-8374**
DF30	All	**18-8341**	DT150	All	**18-8335**
DT40C	All	**18-8337**	DF150	All	**18-8380**
DF40	All	**18-8337**	DT175	All	**18-8335**
DF50	All	**18-8337**	DF175	All	**18-8380**
DT55	All	**18-8339**	DT200	All	**18-8335**
DF60	2001-07	**18-8381**	DF200	All	**18-8380**
DT65	All	**18-8339**	DT225	All	**18-8335**
DF70	2001-07	**18-8381**	DF225	All	**18-8380**
DT75	All	**18-8340**	DF250	All	**18-8380**
DT85	All	**18-8340**	DF300	All	**18-8386**
DF90	All	**18-8373**			

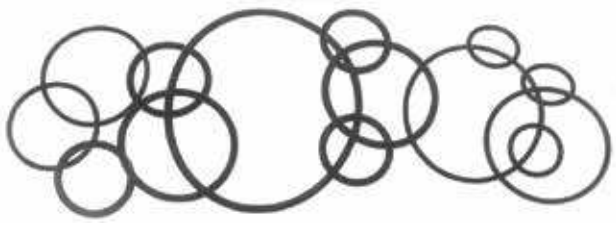
PKG. OF 2



OIL SEALS

Part #	O.E. #	Dimensions I.D.	O.D. (mm)	Width
18-0544	09282-24004	23.2	40.3	7
18-0545	09289-10002	9	22.2	8
18-0546	09282-30007	29.5	50.25	6
18-0551	09283-10011	9	22.2	8
18-0569	09284-08003			
18-8345	09289-22007	22.2	35	5
18-8375		29	45	6
18-8377		7	22	7
18-8378		8	22	7

PKG. OF 5



O-RINGS

Part No.	O.E. No.	Dimensions I. D.	Width (mm)
18-7118 ①	09280-08008	69.40	3.10
18-7140 ①	09280-75002	69.00	3.50

① This product is priced per piece. To order priced per package, please add -9 to the part number

Model Description	Horse-power	Trim & Tilt/Starting Method	Shaft Length	Control Method	Model Year	Special Model Variation Code (Used on 25HP engines)
B = Inshore series C = C series model CV = C series D = Twin rotating propellers DX = Twin rotating propellers OX66 EFI E = Enduro series model F = Four stroke engine model LF = Left hand four stroke L = Left hand engine model LX = Left hand OX66 EFI LZ = Left hand HPDI P = Pro series model PX = Pro series OX66 EFI S = Saltwater series model SX = Saltwater series OX66 EFI T = Four stroke engine with high thrust V = V max series model VX = V max OX66 EFI VZ = V max HPDI Z = HPDI series	Example: 6 9.9 200 250	T = Power tilt or trim/tilt (1984-1990) P = Power tilt with electric start E = Electric start (1984-1990) M = Manual tilt with manual start	S = 15" L = 20" X = 25" U = 30"	R = Remote control H = Tiller handle J = Jet drive unit	N = 1984 K = 1985 J = 1986 H = 1987 G = 1988 F = 1989 D = 1990 P = 1991 Q = 1992 R = 1993 S = 1994 T = 1995 U = 1996 V = 1997 W= 1998 X = 1999 Y = 2000 Z = 2001 A = 2002 B = 2003 C = 2004 D = 2005	2 = 3 Cyl. 1997 3 = 3 Cyl.

Starting in April 2005 (2006 Model Year and newer) Yamaha no longer designated model years at the end of the model number identification. Beginning at this time any subsequent "new model" will have a letter designation between the Horsepower and the Control / Tilt Method.
Example:
VZ300TLRD = 2005 VZ300TLR = New model after April 2005. VZ300BTLR = Newest Model and direct replacement for previous models.

EXAMPLE: SX150TLRY - Saltwater EFI, 150 HP, Trim & Tilt w/electric start, 20", Remote control, 2000 model



18-5130
CDI
Replaces: 688-85540-16
Fits: 90(1988-91), C75(1994-96), C85(1991-96), CV85(1989-90), E75(1995-96)



18-5131
CDI
Replaces: 695-85540-11, 695-85540-12
Fits: 9.9(1984-95), 15(1984-95), C25(1992-97), CV25(1990)



18-5132
CDI
Replaces: 63V-85540-00-00, 63V-85540-01-00
Fits: 9.9(1999-09), 15(1999-09)



18-23205
IGNITION COIL
Replaces: 65W-85570-01-00
Fits: Yamaha F25(2005)



18-23601
IGNITION COIL
Replaces: 66M-85570-00-00
Fits: F9.9(2005-06), F15(1998-05), T9.9(2005-06)



18-23602
IGNITION COIL
Replaces: 63V-85570-00-00
Fits: 9.9(1996-09), 15(1996-09)



18-5110
IGNITION COIL
Replaces: 6E5-85570-11-00
For: 115 (4 cyl.) 1985-91



18-5111
IGNITION COIL
Replaces: 697-85570-11-00
For: 55 (2 cyl.) 1989-94 and 90 1984-88



18-5112
IGNITION COIL
Replaces: 6E7-85570-19-00, 680-85570-09-00, 6E7-85570-10-00, 695-85570-10-00
For: 9.9/15 1988-93



18-5128
IGNITION COIL
Replaces: 6R3-85570-01-00
For: 115/130/150HP (1994-04) 175HP (1994-95, 1997-98, 2000) 200HP (1994-98) 225HP (1997) B115HP 1998-99) C115HP (1997-98) for late model V4 & V6



18-5183
COIL, CHARGE
Replaces: 63V-85520-00, 63V-85520-01
Fits: 9.9(1996-09)., 15(1996-09)



18-5195
COIL, IGNITION
Replaces: 689-81311-40
Fits: 25(1984-87), 30(1984-86), C30(1991-92), C40(1994-97), CV30(1989-90), CV40(1990)



18-25602
COIL, CHARGE
Replaces: 66M-85533-00-00
Fits: F9.9(2005-06), F15(1998-05)



18-5138
COIL, IGNITION
Replaces: 680-85570-00-00; 680-85570-02-00
Fits: T6 (02-05); F6, F8 (01-05); C25 (96-97)



18-5119
COIL, IGNITION
Replaces: 65E-85570-00-00



18-5113
COIL, IGNITION
Replaces: 61N-85570-00 / -10
Fits: 25(1994-95, 2001-09)



18-25650
COIL, PULSER
Replaces: 66M-85580-00-00
Fits: F9.9(2005-06), T9.9(2005-06), F15(1998-06)



18-25651
COIL, PULSER
Replaces: 65W-85580-00-00
Fits: F25(1998-05), F30(2001-05), F40(2000-08), T25(2001-06)



18-25652
COIL, PULSER
Replaces: 63V-85580-01-00
Fits: 9.9(2003-09), 15(2003-09)



18-25604
LIGHTING COIL
Replaces: 63V-85533-00-00
Fits: 9.9(1996-09), 15(1996-09)



18-25600
COIL, CHARGE
Replaces: 66M-85520-00-00
Fits: F9.9(2005-06), T9.9(2005-06), F15(1998-06)



18-5135
CDI
Replaces: 6E5-85540-10-00, 6E5-85540-11-00, 6E5-85540-12-00
Fits: 115 ET 1984-1989; 130 ET 1988-1989; C115TLR 1991-1996; C115TXR 1992-1996; L130ETX 1989; 1989 2-225HP



18-5136
CDI
Replaces: 6F5-85540-21-00 6F5-85540-22-00
Fits: 40HP 2 Cylinder (Int'l)



18-25300
CDI UNIT ASSEMBLY
Replaces: 66M-85540-01-00
Fits: F9.9(2005-06), F15(2000-06)



18-25605
STATOR
Replaces: 65W-85510-10-00
Fits: F25(1999-05), F30(2001), F40(2000-01)



MP39160
MOMENTARY PUSH SWITCH
For outboard installations.



MP51020 – CLAMSHELL
MP51022 – BULK 100 PCS/CTN
IGNITION SWITCH
Replaces: 703-82510-12-00
Yamaha Control Box 2 & 4 stroke
Colors on wires match factory color codes



MP51030 – CLASHELL
MP51032 – BULK 100 PCS/CTN
IGNITION SWITCH
Replaces: 61B-82510-01-00
Yamaha Dash Mount 2 Stroke
Dual Engine Application Colors on wires match factory color codes



MP51040 – CLAMSHELL
MP51042 – BULK 100 PCS/CTN
IGNITION SWITCH
Replaces: 703-82510-43-00
Yamaha Control Box 2 & 4 stroke
Push to Choke
Colors on wires match factory color codes



MP51050 – CLAMSHELL
MP51052 – BULK 100 PCS/CTN
IGNITION SWITCH
Replaces: 6K1-82510-06-00
Yamaha Dash Mount 2 & 4 Stroke
Dual Engine Application, Push to Choke
Colors on wires match factory color codes



MP28860
IGNITION LANAYARD
Replaces: 682-82556-00-00



18-65450
ENGINE STOP SWITCH
Replaces:
6E9-82575-02-00
Fits: Yamaha 6(1995-00), 8(1995-09), 9.9(1994-95), C30(1994-96), C40(1994-97)



18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339



18-5752
UNIVERSAL
SPARK PLUG BOOTS
8mm

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

① Priced per Package

YAMAHA OUTBOARD IGNITION CHART APPLICATION

HP	Year Start	Year Stop	CDI	Ignition Coil	Charge Coil (Stator)	Pulser Coil	Lighting Coil
9.9	1984	1995	18-5131	18-5111	-	-	-
9.9	1996	1998	-	18-23602	18-5183	18-25652	18-25604
9.9	1999	2009	18-5132	18-23602	18-5183	18-25652	18-25604
15	1984	1995	18-5131	18-5112	-	-	-
15	1996	1998	-	18-23602	18-5183	18-25652	18-25604
15	1999	2009	18-5132	-	18-5183	18-25652	18-25604
20	1996	1997	-	18-5113	-	-	-
25	1984	1987	-	-	18-5195	-	-

APPLICATION CONTINUED ON NEXT PAGE

YAMAHA OUTBOARD IGNITION CHART APPLICATION (Cont.)

HP	Year Start	Year Stop	CDI	Ignition Coil	Charge Coil (Stator)	Pulser Coil	Lighting Coil
25	1994	2009	-	18-5113	-	-	-
30	1984	1986	-	-	18-5195	-	-
90	1984	1988	-	18-5111	-	-	-
90	1988	1991	18-5130	-	-	-	-
115	1984	1989	18-5135	18-5110	-	-	-
115	1994	2009	-	18-5128	-	-	-
130	1988	1989	18-5135	18-5110	-	-	-
130	1994	2004	-	18-5112	-	-	-
150	1984	1989	-	18-5110	-	-	-
150	1994	2009	-	18-5112	-	-	-
175	1984	1989	-	18-5110	-	-	-
175	1994	1995	-	18-5112	-	-	-
175	2000	2000	-	18-5112	-	-	-
200	1984	1989	-	18-5110	-	-	-
200	1994	1998	-	18-5112	-	-	-
225	1994	1997	-	18-5112	-	-	-
B115	1998	1999	-	18-5112	-	-	-
C25	1992	1995	18-5131	18-5112	-	-	-
C25	1996	1997	18-5131	18-5138	-	-	-
C30	1991	1992	-	-	18-5195	-	-
C30	1993	1997	-	18-5113	-	-	-
C40	1991	1997	-	-	18-5195	-	-
C55	1991	1994	-	18-5111	-	-	-
C75	1994	1996	18-5130	-	-	-	-
C85	1991	1996	18-5130	-	-	-	-
C115	1991	1996	18-5135	18-5110	-	-	-
C115	1997	2000	-	18-5112	-	-	-
C150	1996	1999	-	18-5112	-	-	-
CV25	1990	1990	18-5131	18-5112	-	-	-
CV30	1989	1990	-	-	18-5195	-	-
CV40	1990	1990	-	-	18-5195	-	-
CV55	1989	1990	-	18-5111	-	-	-
CV85	1989	1990	18-5130	-	-	-	-
D150	1997	1999	-	18-5112	-	-	-
E48	1995	1996	-	18-5112	-	-	-
E75	1995	1996	18-5130	-	-	-	-
F6	2001	2008	-	18-5138	-	-	-
F8	2001	2015	-	18-5138	-	-	-
F9.9	2005	2006	18-25300	18-23601	18-25600	18-25650	-
F9.9	2007	2014	-	18-5138	-	-	-
F15	1998	1999	-	18-23601	18-25600	18-25650	-
F15	2000	2005	18-25300	18-23601	18-25600	18-25650	-
F25	1998	2004	-	18-23205	18-25605	18-25651	-
F25	2005	2005	-	18-23205	18-25605	18-25651	-
F30	2001	2005	-	-	18-25605	18-25651	-
F40	2000	2008	-	-	18-25605	18-25651	-
L130	1989	1989	18-5135	18-5110	-	-	-
L130	1994	2001	-	18-5112	-	-	-
L150	1986	1989	-	18-5110	-	-	-
L150	1994	1999	-	18-5112	-	-	-
L200	1986	1989	-	18-5110	-	-	-
L200	1994	1999	-	18-5112	-	-	-
P115	1994	1996	-	18-5112	-	-	-
P150	1994	1999	-	18-5112	-	-	-

APPLICATION CONTINUED ON NEXT PAGE

YAMAHA OUTBOARD IGNITION CHART APPLICATION (Cont.)

HP	Year Start	Year Stop	CDI	Ignition Coil	Charge Coil (Stator)	Pulser Coil	Lighting Coil
P175	1994	1999	-	18-5112	-	-	-
P200	1994	1999	-	18-5112	-	-	-
PROV150	1986	1989	-	18-5110	-	-	-
S115	1996	1999	-	18-5112	-	-	-
S130	1996	1999	-	18-5112	-	-	-
S150	1996	1999	-	18-5112	-	-	-
S175	1996	1999	-	18-5112	-	-	-
S200	1996	1999	-	18-5112	-	-	-
T8	2001	2010	-	18-5138	-	-	-
T9.9	2005	2006	18-25300	18-23601	18-25600	18-25650	-
T9.9	2007	2014	-	18-5138	-	-	-
T25	2001	2004	-	-	18-25605	18-25651	-
T25	2005	2005	-	18-23205	18-25605	-	-
T25	2006	2006	-	-	18-25605	18-25651	-
V150	2000	2008	-	18-5112	-	-	-
V175	2000	2000	-	18-5112	-	-	-
V6EXCEL	1987	1989	-	18-5110	-	-	-
V6SPECIAL	1984	1986	-	18-5110	-	-	-



18-5819
SOLENOID
Replaces: 65W-81941-00-00
For: F25 (1998-04), F30 (2001-04), F40 (2000-04)



18-5853
SOLENOID
Replaces:
61A-81941-00-00, 6E5-81941-11-00,
6E5-81941-10-00, 6E5-81941-00-00
For: 2-Stroke: 115hp - 150hp. (1994-Current); 175hp (1994-2000); 200hp (1994-2005); 225hp. (1995-2004); 250hp (1990-2004)



18-5821
STARTER SOLENOID
Replaces: 6G1-81941-10-00
Fits: 9.9/15(1988-97), 20(1996-97), 25(1985, 1988-99), 30(1985-87, 1989-93, 1996-99, 2001), 40(1989-90, 1992-01), 50(1989-97, 1999-02), 1990(1992-02), F15(1998-03), F40(1999), F50(1996-02), F60(2002-03), F75(2003-04), F80(1999-03),F90(2003-04), F100(1999-02)



18-5879
SOLENOID
Replaces: 688-81950-10-00,
688-81941-00-00
For: 2-Stroke: 40hp (1984-88); 50hp (1984-88); 60hp. (2001-06); 70hp. (1991-Current); 90hp. (1984-91)



18-5746
STATOR ASSEMBLY
Replaces: 6H3-85510-A0,
6H3-85510-A1
Fits: E60(1995-99), P60(1991), 70(1984-91)



18-17300
RECTIFIER ASSEMBLY
Replaces: 65W-81960-10-00
Fits: F25(2004 & Up), F40(2004 & Up)



18-17301
RECTIFIER REGULATOR ASSEMBLY
Replaces: 6J8-81960-00-00
Fits: 25(1997-02), 30(1997-02)

CE



18-6410
OUTBOARD STARTER
Replaces: Yamaha 689-81800-13-00,
689-81800-11, 689-81800-12
Fits: 25-40HP (11 tooth)

CE



18-6411
OUTBOARD STARTER
Replaces: 6H3-81800-11-00, 6H3-81800-10
Fits: 60HP



18-6412
OUTBOARD STARTER
Replaces: 697-81800-12, 99999-03249-00
Fits: 55-60HP 2 cylinder (9 tooth)



18-6413
OUTBOARD STARTER
Replaces: 6E5-81800-11-00, 6E5-81800-12-00
Fits: 55-60HP 2 cylinder (9 tooth)



18-6415
OUTBOARD STARTER
Replaces: 6N7-81800-10-00
Fits: 115-250HP (9 tooth)



18-6420
OUTBOARD STARTER
Replaces: 6L2-81800-20-00
Fits: 20HP MLHU & MSHU (1996), 20HP MLHV & MSHV 1997 25 (1988-98)



18-6421
OUTBOARD STARTER
Replaces: 6F5-81800-11, 6J4-81800-01-00
Fits: 25HP (1999&2001), 30HP (1996-99 & 2001), 40HP (1992-03) C40 1997-02, P40 (1998), 50 (1992-97 & 2000 & 2002-03) C50 (1998-01), P50 (1993-96)



18-6422
OUTBOARD STARTER
Replaces: 6H4-81800-12-00
Fits: 40HP (1984-86), 50HP (1986-88), Pro 50 (1987-88)



18-6423
OUTBOARD STARTER
Replaces: 688-81800-12-00
Fits: C75 (1994-96), (1998-99), P75 (1996-99), C80 TLRV (1997), C85 (1991-96), CV85 (1990), 90 (1984-03), B90 (1998-99) C90 (1997-01)



18-6425
OUTBOARD STARTER
Replaces: 67F-81800-02-00
Fits: F75 (2003), F80 (2001-02), F90 (2003), F100 (2001-02)



18-6426
OUTBOARD STARTER
Replaces: 68F-81800-01-00
Fits: LZ150(00-05), LZ200(00-11), VZ150(00-11), VZ175(01-11), VZ200(01-04), Z150(00-05), Z175(01-05), Z200(00-11)



18-6427
OUTBOARD STARTER
Replaces: 68V-81800-01-00
Fits: F115 2001-03



18-6832
STARTER
Replaces: 60V-81800-00-00, 60X-81800-00-00
Fits: 250HP engines 2003-04



18-6833
STARTER
Replaces: 69J-81800-00-00
Fits: 2002-2004 200-225HP



18-6861
STARTER
Replaces: Yamaha 61A-81800-01-00, 61H-81800-01-00, 69L-81800-00-00, Hitachi S114-559B
Fits: Yamaha 200-250HP Engines



18-6942
STARTER
Replaces: Yamaha 69W-81800-00-00, Hitachi S114-682
Fits: 2002-04 60HP, 2003-04 50HP



18-6943
STARTER
Replaces: Yamaha 66M-81800-01-00, 02-00
Fits: 9.9-15HP Engines

NEW



18-6961
STARTER
Replaces: 6CB-81800-00-00
Fits: 200, 225, 250 4 Cycle (2006 & Up)



18-50000
STARTER HANDLE
Replaces:
689-5755-01-00, 6G1-15779-00-00
Fits: Yamaha 15 hp & Up (1988 & Up)



18-50001
STARTER HANDLE
Replaces: 6G1-15755-00-00,
6G1-15779-00-00
Fits: 2.5-9.9 hp(1988 & Up)



18-56002
BRUSH HOLDER ASSEMBLY
Replaces: 689-81840-11-00
Fits:F6/F8/T8 (2001-05), F9.9 (1985-90,1999-05), T9.9 (1991-97,1999,2001-05), 25 (1984-87)(1999-00), C25 (1991,1993-97), CV25 (1990), 30 (1984-01), C30 (1991-97), CV30 (1990), 40 (1984-05), P40 (1998), C40 (1991-01), CV40 (1990), 50 (1986-05), C50 (1998-01), P50 (1991-96), PRO50 (1987-90), 60 (2001-05), C60 (1996-01), P60 (1991-99), 70 (1984-05), C70 (2000-01) Use with 18-6410 Starter



18-56004
BRUSH HOLDER ASSEMBLY
Replaces: 663-81840-11-00
Fits starters: 689-81800-13-00(18-6410), 6H3-81800-11-00 (18-6410), 6F5-81800-11-00,6J4-81800-01-00 (18-6421) 6H4-81800-12-00 (18-6422), 697-81800-12, 99999-03249-00-00 (18-6412)



18-56005
BRUSH HOLDER ASSEMBLY
Replaces: 6E5-81840-10-00
Fits starters: 689-81800-13-00(18-6410), 6H3-81800-11-00 (18-6410), 6F5-81800-11-00, 6J481800-01-00(18-6421), 6H4-81800-12-00 (18-6422), 6E5-81800-11-00, 6E5-81800-12-00 (18-6413)



18-56006
BRUSH HOLDER ASSEMBLY
Replaces: 6N7-81840-00-00
Fits:115,130,150 HP (1997-04), 175,200 HP (1997-98), 225 HP (1997)
Use with 18-6415 Starter



18-56007
BRUSH HOLDER ASSEMBLY
Replaces: 61A-81840-00-00
Fits starters: 61A-81800-00-00, 61A-81800-01-00, 69L-81800-00-00 Fits:225 (1991-96), 250 (1990-95), L225 (1994-99), L250 (1990-99), LX225,LX250(2000-03), P150,P175 (1994-96, P200 1991-96, S225/S250 1996-99), SX225,SX250 (2000-03), V200/V225 (1998-99), VX200 (2000-05), VX225 (2000-04), VX250 (2002-04)



18-6798
TRIM MOTOR
Replaces: 69J-43880-00-00,
60V-43880-00-00
(O-Ring included)
Fits: F200, F225 (2004-06), F250 (2005-06), LF200, LF225, LF250, LZ200, LZ225, LZ250 (2004-06)

NEW



18-6748
TRIM MOTOR
Replaces: 67C-43880-00-00
Fits: F30, F40 (2001 & Up)

HP	Stroke	Model	Year	Starter	HP	Stroke	Model	Year	Starter
9.9		9.9	1984-1997	18-6420	15		F15ELHA - F15ELHD	2002-2005	18-6943
9.9	4	F9.9ELR2	2006 & UP	18-6943	15	4	F15ELHK	2006 & UP	18-6943
9.9		F9.9ELR2D	2005	18-6943	15		F15ELHY - F15ELHZ	2000-2001	18-6943
9.9	4	F9.9MLH2	2006 & UP	18-6943	15	4	F15ESH	2006 & UP	18-6943
9.9		F9.9MLH2D	2005	18-6943	15		F15ESHA - F15ESHD	2002-2005	18-6943
9.9	4	F9.9MSH2D	2006 & UP	18-6943	15	4	F15ESHK	2006 & UP	18-6943
9.9		F9.9MSH2D	2005	18-6943	15		F15ESHY - F15ESHZ	2000-2001	18-6943
9.9	4	T9.9ELH2	2006 & UP	18-6943	15	4	F15MLH	2006 & UP	18-6943
9.9		T9.9ELH2D	2005	18-6943	15		F15MLHA - F15MLHD	2002-2005	18-6943
9.9	4	T9.9ELR2 - T9.9EXH2	2006 & UP	18-6943	15	4	F15MLHK	2006 & UP	18-6943
9.9		T9.9EXH2D	2005	18-6943	15		F15MLHY - F15MLHZ	2000-2001	18-6943
15		15	1984-1997	18-6420	15	4	F15MSH	2006 & UP	18-6943
15	4	F15ELH	2006 & UP	18-6943	15		F15MSHA - F15MSHD	2002-2005	18-6943

APPLICATION CONTINUED ON NEXT PAGE

HP	Stroke	Model	Year	Starter	HP	Stroke	Model	Year	Starter
15	4	F15MSHK	2006 & UP	18-6943	60		P60	1991-1999	18-6411
15		F15MSHY - F15MSHZ	2000-2001	18-6943	60		P60TLHP - P60TLHX	1991-1999	18-6411
15	4	F15PLH	2006 & UP	18-6943	70		70	1984-2009	18-6411
15		F15PLHA - F15PLHD	2002-2005	18-6943	70		70ETLD - 70ETLN	1984-1990	18-6411
15	4	F15PLHK	2006 & UP	18-6943	70	2	70TLR	2006 & UP	18-6411
15		F15PLHZ	2001	18-6943	70		70ETLN - 70TRP	1984-2005	18-6411
15	4	F15PLR	2006 & UP	18-6943	70		C70	2000-2001	18-6411
15		F15PLRA - F15PLRD	2002-2005	18-6943	70		C70TLRY - C70TLRZ	2000-2001	18-6411
15	4	F15PLRK	2006 & UP	18-6943	75		C75	1994-1999	18-6423
15		F15PLRZ	2001	18-6943	75		C75TLRS - C75TLRX	1994-1999	18-6423
25		25 (2 CYL)	1984-1987	18-6410	75		F75	2003-2004	18-6425
25		25 (2 CYL)	1988-2009	18-6420	75		F75	2005-2011	18-6427
25		C25	1991-1997	18-6410	75		F75TLRB - F75TLRD	2003-2005	18-6425
25		CV25	1990	18-6410	75		F75TLRD	2005	18-6427
25	2	25ELH	2006 & UP	18-6420	75		P75	1996-1999	18-6423
25		25ELH - 25ELN	1984-1987	18-6410	75		P75TLHU - P75TLHX	1996-1999	18-6423
25	2	25ELR	2006 & UP	18-6420	80		C80	1997	18-6423
25	2	25ESH	2006 & UP	18-6420	80		C80TLRV	1997	18-6423
25		25ESH - 25ESN	1984-1987	18-6410	80		F80	1999-2003	18-6425
25	2	25ESR	2006 & UP	18-6420	80		F80TJRA - F80TLRZ	2001-2003	18-6425
25		25LH - 25LN	1984-1987	18-6410	85		C85	1991-1996	18-6423
25	2	25MLH	2006 & UP	18-6420	85		C85ELD - C85TLRU	1990-1996	18-6410
25		25MLHX3	1999	18-6421	85		CV85	1989-1990	18-6423
25	2	25MSH	2006 & UP	18-6420	85		CV85ELF	1989	18-6410
25		25MSHX3 - 25MSHZ3	1999-2001	18-6421	90		90	1984-2009	18-6423
25		25SH - 25SN	1984-1987	18-6410	90		90ETLD - 90TJRZ	1984-2001	18-6410
25		C25ELD - C25HSHV	1990-1997	18-6410	90	2	90TLR	2006 & UP	18-6410
30		30	1984-1986	18-6410	90		90TLRA - 90TLRZ	1991-2005	18-6410
30		30	1987-2001	18-6421	90		B90	1997-1999	18-6423
30		30ELHT - 30ELHY	1995-2001	18-6421	90		B90TLRV - B90TLRX	1997-1999	18-6410
30		30ELJ - 30ELN	1984-1986	18-6410	90		C90	1997-2001	18-6423
30		30ELRT - 30ELRZ	1995-2001	18-6421	90		C90TLRV - C90TLRZ	1997-2001	18-6410
30		30ESJ - 30ESN	1984-1986	18-6410	90		F90	2003-2004	18-6425
30		30ESRT - 30MSHZ	1995-2001	18-6421	90		F90	2006-2011	18-6427
30		C30	1991-1997	18-6410	90	4	F90TJR	2006 & UP	18-6427
30		C30ELD - C30MLHS	1990-1997	18-6410	90		F90TJRB - F90TJRC	2003-2004	18-6425
30		CV30	1989-1990	18-6410	90	4	F90TLR	2006 & UP	18-6427
30		CV30ELF	1989	18-6410	90		F90TLRB - F90TLRC	2003-2004	18-6425
40		40	1984-1988	18-6422	90	4	F90TXR	2006 & UP	18-6427
40		40	1989-2005	18-6421	100		F100	1999-2003	18-6425
40		40EJRQ	1992	18-6421	100		F100TLRA - F100TXRZ	2001-2003	18-6425
40		40EJRR - 40TLHV	1993-2001	18-6421	115		115	1984-1996	18-6413
40	2	40TLR	2006 & UP	18-6421	115		115	2000-2009	18-6415
40		40TLRA - 40TLRZ	1994-2005	18-6421	115		115ETLD	1990	18-6413
40		C40	1991-1997	18-6410	115		115ETLD-JD	1990	18-6413
40		C40ELRP	1991	18-6410	115		115ETLF	1989	18-6413
40		C40ELRQ - C40TLRZ	1992-2001	18-6410	115		115ETLF-JD	1989	18-6413
40		CV40ELD	1990	18-6410	115		115ETLG	1988	18-6413
40		F40TLRX	1999	18-6413	115		115ETLG-JD	1988	18-6413
40		P40	1998	18-6421	115		115ETLH	1987	18-6413
40		P40TLHW - P40TLRW	1998	18-6421	115		115ETLH-JD	1987	18-6413
50		50	1984-1988	18-6422	115		115ETLJ - 115TXRT	1984-1996	18-6413
50		50	1989-2009	18-6421	115		C115	1991-1996	18-6413
50		50EJRQ - 50TLHV	1992-2001	18-6421	115		C115	2000	18-6415
50	2	50TLR	2006 & UP	18-6421	115		C115LXRQ - C115TXRU	1991-1996	18-6413
50		50TLRA - 50TLRZ	1996-2005	18-6421	115		F115	2000-2011	18-6427
50		C50	1998-2001	18-6421	115	4	F115TJR	2006 & UP	18-6427
50		C50TLRW - C50TLRZ	1998-2001	18-6421	115		F115TJRA - F115TJRD	2002-2005	18-6427
50		F50	1995-2002	18-6413	115	4	F115TLR	2006 & UP	18-6427
50		F50TJRA - F50TLRZ	1995-2002	18-6413	115		F115TLRA - F115TLRZ	2001-2005	18-6427
50		P50	1991-1996	18-6421	115	4	F115TXR	2006 & UP	18-6427
50		P50TLRR - P50TLRU	1993-1996	18-6413	115		F115TXRA - F115TXRZ	2001-2005	18-6427
50		T50	1996-2002	18-6413	115		LF115	2000-2011	18-6427
50		T50TLRA - T50TLRY	1996-2002	18-6413	115	4	LF115TXR	2006 & UP	18-6427
55		C55	1991-1995	18-6412	115		LF115TXRA - LF115TXRD	2002-2005	18-6427
55		CV55	1989-1990	18-6412	115		P115	1993-1996	18-6413
60		60	2001-2005	18-6411	115		P115TLRR - S115TLRU	1993-1996	18-6413
60	2	60TLR	2006 & UP	18-6411	130		130	1988-1996	18-6413
60		60TLRA - 60TLRZ	2001-2005	18-6411	130		130	2000-2004	18-6415
60		C60	1996-2001	18-6411	130		130ETLD - 130TXRT	1988-1995	18-6413
60		C60ELRU - C60TLRZ	1996-2001	18-6411	130		L130	1989-1996	18-6413

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HP	Stroke	Model	Year	Starter
130		L130	2000-2001	18-6415
130		L130ETXD - S130TXRU	1990-1996	18-6413
150		150	1984-1996	18-6413
150		150	2000-2009	18-6415
150		150ETLD - 150TXRT	1990-1997	18-6413
150		C150	1996	18-6413
150		C150TLRU	1996	18-6413
150		C150TXRU	1996	18-6413
150		DX150	1999-2005	18-6415
150		L150	1986-1996	18-6413
150		L150ETXD - L150TXRU	1986-1996	18-6413
150	4	LF150TXR	2006 & UP	18-6413
150		LX150	1999-2001	18-6415
150		LZ150	2000-2005	18-6426
150	2	LZ150TXR	2006 & UP	18-6426
150		LZ150TXRA - LZ150TXRZ	2000-2005	18-6426
150		Z150	2000-2005	18-6415
150		P150	1991-1996	18-6413
150		P150TLRQ - P150TLRU	1986-1996	18-6413
150		PRO V-150	1986-1990	18-6413
150		S150	1996	18-6413
150		S150TLRU / S150TXRU	1996	18-6413
150		SX150	2000-2001	18-6415
150		V-150	2000-2008	18-6415
150		VX150	2000-2004	18-6415
150		VZ150	2000-2011	18-6426
150	2	VZ150TLR	2006 & UP	18-6426
150		VZ150TLRA - Z150TLRZ	2000-2004	18-6426
150	2	Z150TXR	2006 & UP	18-6426
150		Z150TXRA - Z150TXRZ	2000-2004	18-6426
175		175	1984-1995	18-6413
175		175	2000	18-6415
175		175ETLD - 175TXRT	1984-1995	18-6413
175		P175	1994-1996	18-6413
175		P175TLRS - P175TLRU	1994-1996	18-6413
175		S175 / S175TXRU	1996	18-6413
175		V-175	2000	18-6415
175		VZ175	2001-2011	18-6426
175	2	VZ175TLR	2006 & UP	18-6426
175		VZ175TLRA - VZ175TLRZ	2001-2005	18-6426
175		Z175	2001-2005	18-6426
175	2	Z175TXR	2006 & UP	18-6426
175		Z175TXRA - Z175TXRZ	2001-2005	18-6426
200		200	1984-1996	18-6413
200		200ETLD - 200TXRT	1984-1996	18-6413
200	4	F200TXR	2006 & UP	18-6833
200		F200TXRA - F200TXRD	2002-2005	18-6833
200	4	F200XTR	2006 & UP	18-6833
200		L200	1986-1996	18-6413
200		L200ETF - L200TXRU	1986-1996	18-6413
200	4	LF200TXR	2006 & UP	18-6833
200		LF200TXRA - LF200TXRD	2002-2005	18-6833
200		LX200	1999-2001	18-6415
200		LZ200	2002-2011	18-6426
200	2	LZ200TXR	2006 & UP	18-6426
200		LZ200TXRA - LZ200TXRZ	2000-2005	18-6426
200		P200TLRS - P200TLRU	1994-1996	18-6413
200		S200	1996	18-6413
200		S200TXRU	1996	18-6413
200		SX200	1999-2005	18-6415
200		V-200	1998-1999	18-6424
200		V200TLRW - V200TLRX	1998-1999	18-6861
200		VX200	2000-2003	18-6424
200		VX200TLRA - VX200TLRZ	2001-2003	18-6861
200		VZ200	2001-2004	18-6426
200		VZ200TLRA - VZ200TLRZ	2001-2004	18-6426
200		Z200	2000-2011	18-6426
200	2	Z200TLR	2006 & UP	18-6426
200		Z200TLRD	2005	18-6426
200		Z200TLRY - Z200TLRZ	2000-2001	18-6426
200	2	Z200TXR	2006 & UP	18-6426
200		Z200TXRA - Z200TXRZ	2000-2005	18-6426
225		225TURT	1995	18-6861
225		225TXRS	1994	18-6861
225		225TXRT	1995	18-6861
225	4	F225TUR	2006 & UP	18-6833
225		F225TURA - F225TURD	2002-2005	18-6833
225	4	F225TXR	2006 & UP	18-6833
225		F225TXRA - F225TXRD	2002-2005	18-6833
225		L225	1994-1999	18-6424
225		L225TURT - L225TXRX	1994-1999	18-6861
225	4	LF225TUR	2006 & UP	18-6833
225		LF225TURA - LF225TURD	2002-2005	18-6833
225	4	LF225TXR	2006 & UP	18-6833
225		LF225TXRA - LF225TXRD	2002-2005	18-6833
225		LX225	2000-2003	18-6424
225		LX225TXRA - LX225TXRZ	2000-2003	18-6861
225		S225	1996-1999	18-6424
225		S225TURU - S225TXRX	1996-1999	18-6861
225		SX225	2000-2003	18-6424
225		SX225TURA - SX225TXRZ	2000-2003	18-6861
225		V225	1998-1999	18-6424
225		V225TLRW - V225TLRX	1998-1999	18-6861
225		VX225	2000-2003	18-6424
225		VX225TLRA - VX225TLRZ	2000-2003	18-6861
250		250	1990-1995	18-6424
250		250ETXD - 250TXRT	1990-1995	18-6861
250		L250	1990-1999	18-6424
250		L250ETXD - L250TXRX	1990-1999	18-6861
250		LX250	2000-2003	18-6424
250		LX250TURA - LX250TXRZ	2000-2003	18-6861
250		S250	1996-1999	18-6424
250		S250TURU - S250TXRX	1996-1999	18-6861
250		SX250	2000-2003	18-6424
250		SX250TURA - SX250TXRZ	2000-2003	18-6861
		V-6 SPECIAL	1984-1986	18-6413
		V-6 SPECIAL L	1984	18-6413
		V-6SPECIAL X	1984	18-6413

Sierra®
Marine Engine and Drive Parts



18-6259
TILT/TRIM MOTOR
Replaces: 6H1-43880-00-00
(O-Ring Included)
Fits:70/90HP (1987-91), C85/P60HP (1991)



18-6787
TILT/TRIM MOTOR
Replaces: 67F-43880-00-00
(O-Ring Included)
Fits: Yamaha 4-Strokes F75 (2003-04), F80 (1999-03), F90 (2003-04), F100 (1999-02)



18-6788
TILT/TRIM MOTOR
Replaces: 6H5-43880-02-00
(O-Ring Included)
Fits: Yamaha 40-50hp (1985-92)



18-6789
TILT/TRIM MOTOR
Replaces: 62X-43880-09-00
(O-Ring Included)
Fits: Yamaha 40-100hp (1995-03)



18-6760
TRIM MOTOR
Replaces: 6G5-43880-02-00
(O-Ring Included)
For: 115-200HP (1987-96)



18-6781
TILT/TRIM MOTOR
Replaces: 6HI-43880-02-00
2-wire connection, 3 bolt mount
For: 40HP (1994) 50HP (1992-95) 60HP (1997-up) 70HP (1996-up) 90HP (1992-up)



18-6782
TILT/TRIM MOTOR
Replaces: 6IA-43880-01-00, 61A-43880-02-00
3-bolt mount, 4 wire connection
(O-Ring Included)
For: 225-250HP



18-6783
TILT/TRIM MOTOR
Replaces: 64E-43880-00-00, 64E-43880-01-00
2-wire ring terminal connection 4-bolt mount
(O-Ring Included)
For: 115-225HP (1997-2002)



18-6811
POWER TRIM MOTOR
Replaces: 62Y-43800-00-00, 62Y-43880-00-00, 69W-43880-00-00
(O-Ring included)
Fits:40(2003 & Up), 50(2003 & Up), C40(2003), F50(2003-04), T50(2003-04), 2002-04 60hp 4-stroke



18-6812
TRIM MOTOR
Replaces: 62X-43880-00-00, 62X-43880-01-00, 62X-43880-09-00
Fits: 1995-03 Yamaha 40-100HP



18-6821
TRIM MOTOR
Replaces: 688-43880-11-00, 6E5-43880-01-00, -02-00
Fits: Yamaha 50-200HP 1985-86



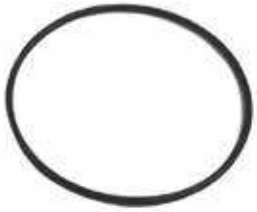
18-6836
TRIM MOTOR
Replaces: 6C5-43880-00-00
Fits: 2005-06 F50 and F60



18-6865
COMPLETE TRIM ASSEMBLY
Replaces: Yamaha
Fits: Engines with 3-Ram Trim Assembly, 115-225HP Johnson/Evinrude Engines



18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design



18-7484
BACK-UP RING
Replaces: 65W-43871-00-00
For: F25-F40 1999-2008 w/Power Trim



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



18-7058
CARBURETOR KIT
Replaces: 61N-14392-00, 6L2-14392-00
Fits: 9.9(1996-09), 15(1996-09)



18-7059
CARBURETOR KIT
Replaces: 677-W0093-00, -04
Fits: 9.9(1984-85), 15(1984-85)



18-7002
CARBURETOR KIT
Replaces: 6E5-W0093-06-00
Fits: 115 (1986-88,1992-93, 1995), 130 (1988,1992-93, 1995), 150, 175 (1986-87, 1992-95), 200 (1986-87,1992-95), 225 (1992-93)



18-7290*
CARB KIT
Replaces: 696-W0093-02-00
***Kit contains enough components to rebuild 2 carburetors**



18-7291
CARB KIT
Replaces: 6H1-W0093-01-00
(3) of 18-7291 = (1) of 6H1-W0093-01-00



18-7293
CARB KIT
Replaces: 6A1-W0093-01-00



18-7736
CARB KIT
Replaces: 67D-W0093-00-00
For: (1999-02) F4



18-7737
CARB KIT
Replaces: 61N-W0093-00-00
For: (1993-97) C30



18-7738
CARB KIT
Replaces: 66M-W0093-01-00
For: (1998-02) F15



18-7739
CARB KIT
Replaces: 6L2-W0093-00-00
For: (1996-97) 20 (1988-02) 25 3 cyl



18-7740
CARB KIT
Replaces: 6E9-W0093-02-00
For: (1990-94) C40 2 cyl



18-7741
CARB KIT
Replaces: 6E9-W0093-03-00
For: (1995-98) C40 2 cyl



18-7742
CARB KIT
Replaces: 6H0-W0093-00-00
For: (1997) C80



18-7743
CARB KIT
Replaces: 67F-W0093-00-00
For: (1999-02) F80/F100



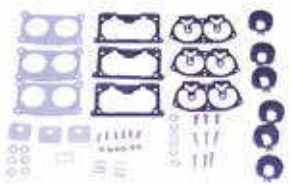
18-7744
CARB KIT
Replaces: 6N6-W0093-02-00
For: (1990-91) 115, 130, L130



18-7747
CARB KIT
Replaces: 6G5-W0093-08-00
For: (1985-86) 150/175/200, V6 Special



18-7756
CARB KIT
Replaces: 64D-W0093-00-00
For: (1996-01) 150/150L/175 (1996-99) 200/L200 (2000-01) 150/175 (1997-98) D150



18-7759
CARB KIT
Replaces: 6K7-W0093-09-00
For: (1990-91) 150/175/200 (1991-92) P200



18-7765
CARB KIT
Replaces: 6G1-W0093-00-00

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18-7766
CARB KIT
Replaces: 6H3-W0093-02-00
(3) of 18-7766 = (1) of 6H3-W0093-02-00



18-7767
CARB KIT
Replaces: 6H4-W0093-01-00
(3) of 18-7767 = (1) of 6H4-W0093-01-00



18-7768
CARB KIT
Replaces: 6H4-W0093-03-00
(3) 18-7768 = (1) 6H4-W0093-03-00



18-7769
CARB KIT
Replaces: 6E7-W0093-04-00



18-7770
CARB KIT
Replaces: 689-W0093-02-00



18-7772
CARB KIT
Replaces: 61A-W0093-01-00
For: (1991-96) 225/250 3.1 liter, L225, L250



18-34600
CARBURETOR
Replaces:
66M-14301-00-00, 66M-14301-12-00
Fits: F15(2006 & Up)



18-34601
CARBURETOR
Replaces: 67D-14301-13-00
Fits: F4(2005 & Up)



18-34602
CARBURETOR
Replaces: 65W-14901-12-00
Fits: F25(1998-03)



18-34603
CARBURETOR
Replaces: 63V-14301-00-00
Fits: 9.9(1996-03), 15(1996-03)



18-34604
CARBURETOR
Replaces: 69M-14301-11-00
Fits: F2.5MSH(2006 & Up)



18-34605
CARBURETOR
Replaces: 66T-14301-00-00
Fits: T40/T30 Enduro Series



18-7049
NEEDLE VALVE
Replaces: Yamaha
61N-14392-00, 6L2-14392-00
Fits: C30(1993-97)



18-7054
NEEDLE VALVE
Replaces: Yamaha
6G1-14546-00, -01
Fits: 3(1988-02), 6(1986-00), 8(1984-03), 9.9(1996-03), 15(1996-03), F25(1998-03), F30(2000-02), F40(2000-02), T25(2001-03)



18-7055
NEEDLE VALVE
Replaces: 6E5-14546-00
Fits: 25 MLHV3(1997), 25MLHW3(1998), 25 MSHV3(1997), 25 MSHW3(1998), 30(1987-98), 115(1986-09), 130(1988-04), 150(1986-09), 175(1986-95, 2000), 200(1986-98), 225(1990-97), B115(1998-99), 250(1991-95), C115(1991-00), C150(1996-99), D150(1997-99), L130(1989-01), L150(1986-99), L200(1986-99), L225(1994-96), L250(1990-96), P115(1993-96), P150(1991-99), P175(1994-99), P200(1991-99), S115(1996-99), S130(1996-99), S150(1996-99), S175(1996-99), S200(1996-99), S225(1996), S250(1996), V150(2000-08), V175(2000)

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18-7056
NEEDLE VALVE
Replaces: 6H3-14590-00, -01
Fits: 40(1984-92), 50(1984-92), 70(1984-01), C40(1991-94), C60(1996-01), C70(2000-01), CV40(1990), E60(1995-00), F80(2000-02), F100(2000-02), P50(1991-92), P60(1991-99)



18-7060
NEEDLE VALVE
Replaces: 692-14590-00, -01
Fits: 90(1984-02), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)



18-7073
NEEDLE VALVE
Replaces: 6E8-14390-12
Fits: 9.9(1986-95), 15(1986-95)



18-7079
NEEDLE VALVE
Replaces: 626-14390-90
Fits: 9.9(1984-85), 15(1984-85)



18-7063
FLOAT
Replaces: 6L2-14385-00
Fits: 20(1996-97), 25(1988-09), C30(1993-97), F15(1989-06), F40(1999), F50(1995-03), F60(2002-04), F9.9(2005-06), T50(1996-04), T60(2003-04), T9.9(2005-06)



18-7064
FLOAT
Replaces: 63V-14985-00
Fits: 9.9(1996-09), 15(1996-09), F25(1998-13), F30(2001-05), F40(2000-08), T25(2001-13)



18-7065
FLOAT
Replaces: 647-14385-00
Fits: 4(1984-85), 5(1984-85), 9.9(1984-85), 15(1984-85)



18-7066
FLOAT
Replaces: 648-14385-00
Fits: 25(1984-87), 30(1984-86), C25(1991-97), C30(1991-92), Cv25(1990), CV30(1989-90)



18-7067
FLOAT
Replaces: 6G1-14985-00
Fits: 3(1988-02), 6(1986-00), 8(1984-00), 40(1984-88), 50(1984-88), 70(1984-91), C60(1996-01), E60(1995-00), PRO 50(1987-88), P60(1991)



18-7068
FLOAT
Replaces: 6E5-14385-01
Fits: 115(1984), 150(1984), 175(1984), 200(1984)



18-7069
FLOAT
Replaces: 6E5-14385-02
Fits: 115(1986-09), 130(1988-04), 150(1986-09), 175(1986-00), 200(1986-98), 200(1990-97), B115(1998-99), C115(1991-00), C150(1996-99), D150(1997-99), L130(1989-01), L150(1986-99), L200(1986-99), P115(1993-96), P150(1991-99), P175(1994-99), P200(1991-99), PRO150(1986-90), S115(1996-99), S130(1996-99), S150(1996-99), S175(1996-99), S200(1996-99), V150(2000-08), V6 Excel(1987-89), V6 Special(1986)



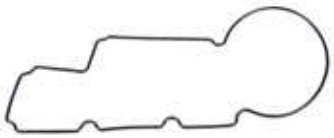
18-7392
FLOAT
Replaces: 676-14985-01
Fits: 90(1984-90), C40(1991-97), C75(1994-99), C80(1997), C85(1991-96), CV40(1990), CV85(1989-90), E75(1995-00)



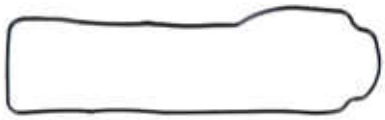
18-7393
FLOAT
Replaces: 6E7-14385-00
Fits: 4(1986-94), 5(1994), 9.9(1986-95), 15(1986-95)



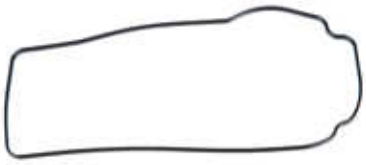
18-0710
FLOAT CHAMBER GASKET
Replaces: 68V-14984-00
Fits: F115 (2000-10), LF115 (2000-10), F200 (2002-10), LF200(2002-10), F225(2002-05), LF225(2002-05), F225TXR models(2007-10), LF225TXR models(2007-10)



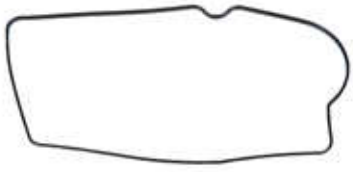
18-0711
FLOAT CHAMBER GASKET
Replaces: 66K-14984-00
Fits: DX 150(1999-05), LX 150(1999-01), LZ 150(2000-05), PX 150(1999), VX 150(2000-04), VZ 150(2000-10), Z 150(2000-05), VZ 175(2001-10), Z175(2001-05), LX200(1999-01), LZ200(2000-10), SX200(1999-05), V200(1999), VX200(2000-05), VZ200(2001-09), Z200 (2000-10), L225(1999), LX225(2000-03), S225(1999), SX225(2000-03), V225(1999), VX225(2000-04), VZ225(2003-09), L250(1999), LX250(2000-03), LZ250(2003-05), S250(1999), SX250(2000-03), VX250(2002-04), VZ250(2003-09), Z250(2003-05), LZ300(2004-06), VZ300(2004-09), Z300(2004-06)



18-0712
FLOAT CHAMBER GASKET
Replaces: 63P-14984-00
Fits: F150 TLR (2004-10), F150 TXR (2004-10), LF150 TXR (2004-10)



18-0713
FLOAT CHAMBER GASKET
Replaces: 6P2-14984-00
Fits: F225TLR(2007-09), F250(2005-10), LF250(2005-10)



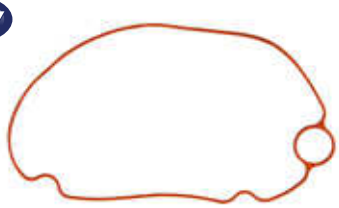
18-0714
FLOAT CHAMBER GASKET
Replaces: 6AW-14984-00
Fits: F300(2007-09), LF300(2007-09), F350(2007-10), LF350(2007-10)

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18-0715
FLOAT CHAMBER GASKET
Replaces: 65L-14984-00
Fits: V200(1998), L225(1997-98), S225(1997-98), V225(1998), L250(1997-98), S250(1997-98),

NEW



18-0716
FLOAT CHAMBER GASKET
Replaces: 6CB-14984-00
Fits: F115(2001-14), F200(2011-14), F225(2010-14), F250(2010-14), F300(2010-14), F350(2011-14), FL250(2010), FL300(2010), LF115(2011-14), LF200(2011-14), LF225(2010-14), LF250(2010-14), LF300(2010-14), LF350(2011-14), VF150(2013-14), VF200(2010-14), VF225(2010-14), VF250(2009-14)

NEW



18-0717
FLOAT CHAMBER GASKET
Replaces: 6C5-14984-00
Fits: F50(2005-14), F60(2005-14), F70(2010-14), F75(2005-14), F90(2005-14), T50(2005-14), T60(2005-14)



18-99146
FLOAT CHAMBER GASKET
Replaces: 677-14384-01
Fits: 9.9(1984-95), 15(1984-95)

NEW



18-0707
O-RING
Replaces: 6CB-13016-00
Fits: F115(2011-14), F175(2014), F200(2011-14), F225(2010-14), F250(2010-14), F300(2010-14), F350(2012-14), FL250(2010), FL300(2010), LF115(2011-14), LF200(2011-14), LF225(2010-14), LF250(2010-14), LF300(2010-14), LF350(2012-14), VF150(2013-14), VF200(2010-14), VF225(2009-14), VF250(2009-14)

H.P.	Year	Carb Kit	Per Engine	Needle Valve Assy	Per Engine
2	1984-88	18-7293	1		
3	1988-02	18-7765	1	18-7054	1
F4	1999-02	18-7736	1		
6	1986-96	18-7765	1	18-7054	1
6	1997-00		1	18-7054	1
8	1984-96	18-7765	1	18-7054	1
8	1997-00		1	18-7054	1
9.9	1984-85	18-7059	1	18-7079	1
9.9	1986-95	18-7769	1	18-7073	1
9.9	1996-03	18-7058	1	18-7054	1
9.9	2004-09	18-7058	1		
F9.9	2006	18-7738	1		
T9.9	2005-06	18-7738	1		
15	1984-85	18-7059	1	18-7079	1
15	1986-92	18-7769	1	18-7073	1
15	1993-95			18-7073	1
15	1996-03	18-7058	1	18-7054	1
15	2004-09	18-7058	1		
F15	1998-05	18-7738	1		
20	1996-97	18-7739	1		
25 (2 cyl)	1984-87	18-7770	1		
25 (2 cyl)	1988-09	18-7739	1		
F25	1998-03		1	18-7054	1
C25	1991-1997	18-7770	1		
CV25	1990	18-7770	1		
T25	2001-03		1	18-7054	1
30	1984-86	18-7770	1		
30	1987-98		1	18-7055	1
F30	2000-02		1	18-7054	1
C30	1991-92	18-7770	1		
C30	1993-97	18-7737	1	18-7049	1
CV30	1989-90	18-7770	1		
40	1984-88	18-7767	3	18-7056	3
40	1989-92	18-7768	3	18-7056	3
40	1993-05	18-7768	3		
F40	2000-02			18-7054	3
C40	1991-93	18-7740	1	18-7056	2
C40	1994-97	18-7741	1		
C40	2002-03	18-7768	3		
P40	1998	18-7768	1		
E48	1995-00	18-7290	2		*
50	1984-88	18-7767	3	18-7056	3
50	1989-92	18-7768	3	18-7056	3
50	1993 & Up	18-7768	3		
C50	1998-01	18-7768	3		
PRO 50	1987-88	18-7767	3		
PRO 50	1989-90	18-7768	3		
P50	1991-92	18-7768	3	18-7056	3
P50	1993-96	18-7768	3		
C55	1991-95	18-7290	2		*
CV55	1989-90	18-7290	2		*

H.P.	Year	Carb Kit	Per Engine	Needle Valve Assy	Per Engine
60	2001-02			18-7056	3
C60	1996-01	18-7766	3	18-7056	3
E60	1995-00	18-7766	3	18-7056	3
P60	1991	18-7766	3	18-7056	3
P60	1992-99			18-7056	3
70	1984-91	18-7766	3	18-7056	3
70	1992-01			18-7056	3
C70	2000-01			18-7056	3
C75	1994-97	18-7291	3	18-7060	3
C75	1998-99	18-7742	3	18-7060	3
E75	1995-00	18-7291	3	18-7060	3
P75	1996-99			18-7060	3
C80	1997	18-7742	3	18-7060	3
F80	1999-02	18-7743	3	18-7056	3
C85	1991-96	18-7291	3	18-7060	3
CV85	1989-90	18-7291	3	18-7060	3
90	1984-91	18-7291	3	18-7060	3
90	1992-02			18-7060	3
B90	1997-99			18-7060	3
C90	1997-01			18-7060	3
F100	1999-02	18-7743	3	18-7056	3
115	1986-88, 1992-95	18-7002	2	18-7055	4
115	1990-91	18-7744	2	18-7055	4
115	1992-09		2	18-7055	4
B115	1998-99			18-7055	4
C115	1991			18-7055	4
C115	1992-95	18-7002	2	18-7055	4
C115	1996-00			18-7055	4
P115	1993-96	18-7002	2	18-7055	4
S115	1996-99			18-7055	4
130	1988, 1992-95	18-7002	2	18-7055	4
130	1990-91	18-7744	1	18-7055	4
130	1992-04			18-7055	4
L130	1989			18-7055	4
L130	1990-91	18-7744	1	18-7055	4
L130	1992-95	18-7002	2	18-7055	4
L130	1996-01			18-7055	4
S130	1996-99			18-7055	4
150	1985-86	18-7747	1	18-7055	6
150	1987, 1992-95	18-7002	3	18-7055	6
150	1990-91	18-7759	1	18-7055	6
150	1996-01	18-7756	3	18-7055	6
150	2002-09			18-7055	6
C150	1996-99	18-7756	3	18-7055	6
D150	1997-99	18-7756	3	18-7055	6
L150	1988, 1992-95	18-7002	3	18-7055	6
L150	1990-91	18-7759	1	18-7055	6
L150	1996-99	18-7756	3	18-7055	6
Z150					
P150	1991	18-7759	1	18-7055	6
P150	1992-95	18-7002	3	18-7055	6

① Kit contains enough components to rebuild 2 carburetors

APPLICATION CONTINUED ON NEXT PAGE

H.P.	Year	Carb Kit	Per Engine	Needle Valve Assy	Per Engine
P150	1996-99	18-7756	3	18-7055	6
PRO V150	1987	18-7002	3		
PRO V150	1990	18-7759	1		
S150	1996-99	18-7756	3	18-7055	6
V150	2000-01	18-7756	3		
V150	2002-08			18-7055	6
175	1985-86	18-7747	2		
175	1987, 1992-95	18-7002	3	18-7055	6
175	1990-91	18-7759	1	18-7055	6
175	1992-95			18-7055	6
175	2000	18-7756	3	18-7055	6
P175	1994-95	18-7002	3	18-7055	6
P175	1996-99	18-7756	3	18-7055	6
S175	1996-99	18-7756	3	18-7055	6
V175	2000	18-7756	3		
200	1985	18-7747	2		
200	1986-87, 1992-95	18-7002	3	18-7055	6
200	1990-91	18-7759	1	18-7055	6
200	1996-98	18-7756	3	18-7055	6
L200	1988, 1992-95	18-7002	3	18-7055	6
L200	1990-91	18-7759	1	18-7055	6
L200	1996-99	18-7756	3	18-7055	6
P200	1991	18-7759	1	18-7055	6
P200	1993-95	18-7002	3	18-7055	6
P200	1996-99	18-7756	3	18-7055	6
S200	1996-99	18-7756	3	18-7055	6
V6 Special	1984-86	18-7747	2		
V6 Excel	1987-89	18-7759	1		
225	1990-91	18-7759	1	18-7055	6
225	1992-95	18-7002	3	18-7055	6
225	1996-97	18-7756	3	18-7055	6
L225	1994-96	18-7772	6	18-7055	6
S225	1996	18-7772	6	18-7055	6
250	1990-95	18-7772	6	18-7055	6
L250	1991-96	18-7772	6	18-7055	6
S250	1996	18-7772	6	18-7055	6

*** Carb Kit contains enough componenets to rebuild 2 carburetors**



18-35302
FUEL PUMP ASSEMBLY
Replaces: 66M-24410-10-00
Fits: F9.9(2005-06), T9.9(2005-06), F15(1998-06)



18-35304
FUEL PUMP ASSEMBLY
Replaces: 67D-24410-03-00
Fits: F4(2006-08)



18-7334
FUEL PUMP
Replaces:
692-24410-00-00, 663-24410-00-00, 6A0-24410-00-00, 6A0-24410-05-00, 6A0-24410-04-00, 6A0-24410-03-00, 6A0-24410-02-00, 6A0-24410-01-00
For: 2-Stroke 40 HP - 90 HP (1984-2009)
Uses Kit 18-7797



18-7340
FUEL PUMP
Replaces: 68V-13907-00, 68V-13907-03
Fits: F115(2000-04, 2006-11), LF115(2000-11)



18-7341
FUEL PUMP
Replaces: 66K-13907-00
Fits: DX150(1999-01), LX150(1999-01), LX200(1999-01), LX225(2000-01), LX250(2000-01), PX150(1999), SX150(1999-01), SX200(1999-01), SX225(2000-01), SX250(2000-01), V200(1999), V225(1999), VX150(2000-01), VX200(2000-01), VX225(2000-01)



18-7342
FUEL PUMP
Replaces: 68F-13907-00, 68F-13907-01
Fits: LZ150(2000-05), LZ200(2000-12), VZ150(2000-12), VZ175(2001-12), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-12)



18-7343
FUEL PUMP
Replaces: 60V-13907-00
Fits: LZ250(2003-05), LZ300(2004-06), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)



18-7349
FUEL PUMP
Replaces:
6E5-24410-03-00,
6E5-24410-10-00,
6E5-24410-04-00,
6E5-24410-02-00,
6E5-24410-01-00,
6E5-24410-00-00
For: 2-Stroke 115 HP - 300 HP (1984-2004)
Uses Kit 18-7788



18-7388
DIAPHRAGM
Replaces: 6G1-24411-00
Fits: 3(1988-02), 6(1986-00), 8(1984-09), 9.9(1996-09), 15(1996-09)



18-7389
DIAPHRAGM
Replaces: 6E0-24411-00
Fits: 4(1984-99), 5(1984-85, 1994-02)



18-7390
DIAPHRAGM
Replaces: 63V-24411-00
Fits: 9.9(1996-09), 15(1996-09)



18-7391
DIAPHRAGM
Replaces: 692-24411-00
Fits: 40(1995-05), 50(1995-09), 60(2001-05), 70(1995-09), 90(1995-09), B90(1997-99), C25(1996-97), C30(1996-97), C40(1995-03), C50(1998-01), C55(1995), C60(1996-01), C70(2000-01), C75(1995-99), C80(1997), C85(1995-96), C90(1997-01), E48(1995-00), E60(1995-00), E75(1995-00), P40(1998), P50(1995-96), P60(1995-99), P75(1996-99)



18-7787
FUEL PUMP KIT
For: 40-90 HP
— CONTAINS —

Part #	Description	O.E. #
18-7840	Diaphragm (Front)	663-24411-00-00



18-7788
FUEL PUMP KIT
Replaces: 6E5-24411-00-00 (V-4, V-6)
— CONTAINS —

Part #	Description	O.E. #
18-7843	Gasket (Rear)	6E5-24411-00-00
18-7842	Diaphragm (Top)	6E5-24471-00-00



18-7367
FUEL PUMP KIT
Contains: 18-7833 & 18-7388



18-7368
FUEL PUMP KIT
Contains: 18-7834 & 18-7389



18-7369
FUEL PUMP KIT
Contains: 18-7388 & 18-7390



18-7797
FUEL PUMP KIT
Contains: 18-7839 & 18-7840



18-7798
FUEL PUMP KIT
Contains: 18-7838 & 18-7837



18-7799
FUEL PUMP KIT
Contains: 18-7842 & 18-7843



18-7833
FUEL PUMP DIAPHRAGM
Replaces: 6G1-24471-00-00
(6 & 8 HP)



18-7834
FUEL PUMP DIAPHRAGM
Replaces: 6E0-24471-00-00
(4 HP)



18-7837
FUEL PUMP DIAPHRAGM
Replaces: 677-24411-02-00
(9.9, 15 HP)



18-7838
FUEL PUMP DIAPHRAGM
Replaces: 677-24471-01-00
(9.9, 15 HP)



18-7839
FUEL PUMP DIAPHRAGM
Replaces: 648-24411-00-00
(25, 40, 50, 70, 90 HP)



18-7840
FUEL PUMP DIAPHRAGM
Replaces: 663-24411-00-00
(25, 40, 50, 70, 90 HP)



18-7841
FUEL PUMP DIAPHRAGM
Replaces: 6J8-24471-00-00
(30 HP)



18-7842
FUEL PUMP DIAPHRAGM
Replaces: 6E5-24471-00-00
(115, 150, 175, 200 HP)



18-7843
FUEL PUMP DIAPHRAGM
Replaces: 6E5-24411-00-00
(115, 150, 175, 200 HP)

Model	Year	Diaphragms	Kits
3	1988-02	18-7833 / 18-7388	18-7367
4	1984-99	18-7834 / 18-7389	18-7368
5	1984-85	18-7834 / 18-7389	18-7368
5	1986-91	18-7834	
5	1994-02	18-7834 / 18-7389	18-7368
6	1986-00	18-7833 / 18-7388	18-7367
8	1984-09	18-7833 / 18-7388	18-7367
9.9	1984-95	18-7837 / 18-7838	18-7798
9.9	1996-09	18-7388 / 18-7390	18-7369
15	1984-95	18-7837 / 18-7838	18-7798
15	1996-09	18-7388 / 18-7390	18-7369
20	1996-97	18-7837	
25	1984-87	18-7840	
25	1984-87		
25	1988-09	18-7837	
C25	1991-95	18-7840	18-7797
C25	1996-97	18-7840	
CV25	1990	18-7839 / 18-7840	18-7797
25	1990	18-7837	
30	1984-86	18-7839 / 18-7840	18-7797
30	1987-90	18-7841	
30	1991-02	18-7841	
C30	1991-95	18-7839 / 18-7840	18-7797
C30	1996-97	18-7840	
CV30	1989-90	18-7839 / 18-7840	18-7797
40	1984-94	18-7839 / 18-7840	18-7797
40	1995-01	18-7840	
C40	1991-94	18-7839 / 18-7840	18-7797
C40	1995-02	18-7840	
CV40	1990	18-7839 / 18-7840	18-7797
P40	1998	18-7840	
E48	1995-00	18-7840	
50	1986-94	18-7839 / 18-7840	18-7797
50	1995-09	18-7840	
C50	1998-01	18-7840	
P50	1991-94	18-7839 / 18-7840	18-7797
P50	18-1995-96	18-7840	
55	1990	18-7798	
C55	1991-94	18-7839 / 18-7840	18-7797
CV55	1989-90	18-7839 / 18-7840	18-7797
60	2001-05	18-7840	
C60	1996-01	18-7840	
E60	1995-00	18-7840	
P60	1991-94	18-7839	
70	1984-94	18-7839 / 18-7840	18-7797
70	1995-09	18-7840	
C70	2000-01	18-7840	
C75	1994	18-7839 / 18-7840	18-7797
C75	1995-99	18-7840	

Model	Year	Diaphragms	Kits
E75	1995-00	18-7840	
P75	1996-99	18-7840	
C80	1997	18-7840	
85	1990	18-7798	
C85	1991-94	18-7839 / 18-7840	18-7797
C85	1995-96	18-7840	
CV85	1989-90	18-7839 / 18-7840	18-7797
90	1984-94	18-7839 / 18-7840	18-7797
90	1995-09	18-7840	
B90	1997-99	18-7840	
C90	1997-01	18-7840	
115	1984-04	18-7842 / 18-7843	18-7799
B115	1998-99	18-7842 / 18-7843	18-7799
C115	1991-00	18-7842 / 18-7843	18-7799
P115	1993-96	18-7842 / 18-7843	18-7799
S115	1996-99	18-7842 / 18-7843	18-7799
130	1988-04	18-7842 / 18-7843	18-7799
C150	1996-99	18-7842 / 18-7843	18-7799
L130	1989-99	18-7842 / 18-7843	18-7799
L130	2000-01	18-7842	
S130	1996-99	18-7842 / 18-7843	18-7799
150	1984-04	18-7842 / 18-7843	18-7799
D150	1997-99	18-7842 / 18-7843	18-7799
L150	1986-99	18-7842 / 18-7843	18-7799
LX150	1999-01	18-7842	
LZ150	2000-01	18-7842	
LZ150	2002-04	18-7842 / 18-7843	18-7799
DX150	1999-01	18-7842	
DX150	2002-04	18-7842 / 18-7843	18-7799
P150	1991-99	18-7842 / 18-7843	18-7799
S150	1996-99	18-7842 / 18-7843	18-7799
SX150	1999-01	18-7842	
SX150	2002-04	18-7842 / 18-7843	18-7799
V150	2000-01	18-7842	
V150	2002-04	18-7842 / 18-7843	18-7799
VX150	2000-01	18-7842	
VX150	2002-01	18-7842 / 18-7843	18-7799
VZ150	2000-04	18-7842	
VZ150	2002-04	18-7842 / 18-7843	18-7799
Z150	2000-01	18-7842	
Z150	2002-04	18-7842 / 18-7843	18-7799
PRO 150H	1987	18-7798	
175	1984-95	18-7842 / 18-7843	18-7799
175	1996-00	18-7842	
P175	1994-99	18-7842 / 18-7843	18-7799
S175	1996-99	18-7842 / 18-7843	18-7799
V175	2000	18-7842	
VZ175	2001	18-7842	
VZ175	2002-04	18-7842 / 18-7843	18-7799

Model	Year	Diaphragms	Kits
Z175	2001-01	18-7842	
Z175	2002-04	18-7842 / 18-7843	18-7799
200	1984-98	18-7842 / 18-7843	18-7799
L200	1986-99	18-7842 / 18-7843	18-7799
LX200	1999-01	18-7842	
LZ200	2000-01	18-7842	
LZ200	2002-04	18-7842 / 18-7843	18-7799
P200	1991-99	18-7842 / 18-7843	18-7799
S200	1996-99	18-7842 / 18-7843	18-7799
SX200	1999-01	18-7842	
SX200	2002-04	18-7842 / 18-7843	18-7799
V200	1999	18-7842	
V200	1998	18-7842 / 18-7843	18-7799
VX200	2000-01	18-7842	
VX200	2002-04	18-7842 / 18-7843	18-7799
VZ200	2001	18-7842	
VZ200	2002-04	18-7842 / 18-7843	18-7799
Z200	2000-01	18-7842	
Z200	2002-04	18-7842 / 18-7843	18-7799
225	1990-97	18-7842 / 18-7843	18-7799
L225	1994-99	18-7842 / 18-7843	18-7799
LX225	2000-01	18-7842	
LX225	2002-03	18-7842 / 18-7843	18-7799
S225	1996-99	18-7842 / 18-7843	18-7799
SX225	2000-01	18-7842	
SX225	2002-03	18-7842 / 18-7843	18-7799
V225	1999	18-7842	
V225	1998	18-7842 / 18-7843	18-7799
VX225	2000-01	18-7842	
VX225	2002-04	18-7842 / 18-7843	18-7799
VZ225	2003-04	18-7842 / 18-7843	18-7799
250	1990-95	18-7842 / 18-7843	18-7799
L250	1990-99	18-7843	
LX250	2000-01	18-7842	
LX250	2002-03	18-7842 / 18-7843	18-7799
LZ250	2003-04	18-7842 / 18-7843	18-7799
S250	1996-99	18-7842 / 18-7843	18-7799
SX250	2000-01	18-7842	
SX250	2002-03	18-7842 / 18-7843	18-7799
VX250	2002-04	18-7842 / 18-7843	18-7799
VZ250	2003-04	18-7842 / 18-7843	18-7799
Z250	2003-04	18-7842 / 18-7843	18-7799
LZ300	2004	18-7842 / 18-7843	18-7799
VZ300	2004	18-7842 / 18-7843	18-7799
Z300	2004	18-7842 / 18-7843	18-7799
V6 Special	1984-86	18-7842 / 18-7843	18-7799
V6 Excel	1987-89	18-7842 / 18-7843	18-7799

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS





Bracket Type	Part #	Replaces	Bracket Type	Part #	Replaces
1/4" Stainless Steel	18-7777	MAR-FLTHD-SS-12	1/4" Aluminum	18-7853-1	MAR-FLTHD-AL-12
3/8" Stainless Steel	18-7776		3/8" Aluminum	18-7775	

FUEL WATER SEPARATOR KITS



21 MICRON FILTER KITS FOR CARBURETED ENGINES



Kit Type	Part #	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7848-1	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	MAR-SEPAR-AT-OR
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	ABB-SPRTR-HD-SS
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	





10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES

Kit Type	Part #	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7983-1	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7983-2	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (Tall Filter)	18-7982-1	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7982-2	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (High Capacity Filter)	18-7966-1	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	MAR-SEPAR-AT-OR
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	
1/4" Stainless Steel (Tall Filter)	18-7984-1	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	MAR-SPRTR-HD-SS
3/8" Stainless Steel (Tall Filter)	18-7985-1	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	




10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ AquaVue™ bowl	18-7932	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7922 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum w/ metal drain bowl	18-7951	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ AquaVue™ bowl	18-7937	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7922 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS



18-7774
COMPACT ALUMINUM BRACKET

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Replaces: MAR-MINIF-LT-AS
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter



REPLACEMENT FILTERS



UNIVERSAL DESIGN - DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

10 MICRON REPLACEMENT FILTERS		
Part #	**Description**	**Replaces**
18-7944	Short - 3.875"	
18-7945	Long - 4.35"	ABB-FUELF-IL-TR
18-7866	High Capacity - 6"	MAR-FUELF-IL-TR
18-7865	Compact 10 Micron	MAR-MINIF-IL-TR

21 MICRON REPLACEMENT FILTERS		
Part #	**Description**	**Replaces**
18-7844	Short - 3.875"	
18-7945	Long - 4.35"	ABB-FUELF-IL-TR



NEW
18-8953
FUEL WATER SEPARATOR COVER
Fits: Yamaha mini-10 size filter



NEW
18-8954
FUEL WATER SEPARATOR COVER
Fits: Yamaha **18-7866** sized filter



10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT FILTERS		
Part #	**Description**	**Replaces**
18-7919	Spin on replacement	MAR-24563-00-00 Racor S3213
18-7920	Spin on replacement	Racor S3214
18-7947	Spin on replacement • Fits - 120RRAC01	Racor S3240
18-7948	Spin on replacement • Fits - 320RRAC01	Racor S3227
18-7949	Spin on replacement • Fits - 660RRAC02	Racor S3232

REPLACEMENT FILTERS		
Part #	**Description**	**Replaces**
18-7922	AquaVue™ Collection Bowl	
18-7924	Metal Collection Bowl	MAR-10171-00-10

FILTER & BOWL KITS	
Part #	**Description**
18-7928	Filter & AquaVue™ Bowl • Mercury/Yamaha Style Contains: 18-7919 filter, 18-7922 bowl
18-7929	Filter & Metal Bowl • Mercury/Yamaha Style Contains: 18-7919 filter, 18-7924 bowl



18-7488
GASKET,
FUEL FILTER BOWL
Replaces:
6P3-24564-00-00
Fits: F/LF 150 - F300 (2006 - Current), VZ150 - VZ300 (2006 - Current), Z200 - Z300 (2006 - Current)



18-7710
FUEL FILTER
Replaces:
68T-24251-00-00
Fits: F6, F8 (2001 & Up)



18-7713
FUEL FILTER (INLINE)
Replaces: 646-24251-02-00
Fits: 6 (1989, 1992-99), 8 (1989-99, 2001-02), F4 (1999-02), F9.9 (1989-95, 1997-99, 2001-02), FT 9.9 (1988-90)



18-7780
FUEL FILTER
Replaces:
6F5-24563-00-00
For: 9.9 - 225NR



18-7781
FUEL FILTER
Replaces:
61N-24563-00-00
For: 9.9/90° SX



18-7782
FUEL FILTER
Replaces:
61A-24563-00-00
For: V6, 3.1L, D-T



FUEL FILTERS

Part #	Application:
18-7828-1	1/4" Small Capacity (For 1/4" Fuel Line)
18-7829	1/4" Large Capacity (For 1/4" Fuel Line)
18-7830	5/16" Replaces: 65W-24251-10-00
18-7831	3/8"



18-7955
10 MICRON FUEL FILTER ELEMENT
Replaces: 68F-24563-10-00
Fits: 150hp -300hp. (2004-2006)
Models Z, VZ, LZ



18-7979
FUEL FILTER
Replace: 68V-24563-00-00



18-79799
FUEL FILTER
Replaces: 6D8-WS24A-00-00
F50-F115 after April 2006
For filter housing marked "6D8" ONLY!



18-79809
FUEL FILTER
Replaces: 6P3-24563-01-00, 6P3-WS24A-00-00, 6P3-WS24A-01-00
F150, F200, F225, F250, Z-VZ 150 to 300 hp. after April 2006
For filter housing marked "6P3" ONLY!



18-79905
10 MICRON FUEL FILTER
Replaces: 69J-24501-10-00
Fits: F150 - F225 (2006 - Current), F250 - (2005 - Current)



18-79970
FUEL FILTER
Replaces: 6BG-13915-00
Fits: F30(2013), F40(2008-13), F50(2005-13), F60(2005-13), F70(2010-13), F75(2005-13), F90(2005-13), T50(2005-13), T60(2005-13)



18-79972
ELEMENT, FILTER (CARB INLET)
Replaces: 67F-14371-01
Fits: F75(2003-04), F80(2002-03), F90(2003-04), F100(2002-03)



18-79973
FUEL FILTER
Replaces: 6C5-13915-00
Fits: F50(2005-13), F60(2005-13), F70(2010-13), F75(2005-13), F90(2005-13), T50(2005-13), T60(2005-13)



18-79977
FUEL FILTER
Replaces: 6L5-24251-00
Fits: 3(1992-02), F2.5(2003-12), F4(1999-08)



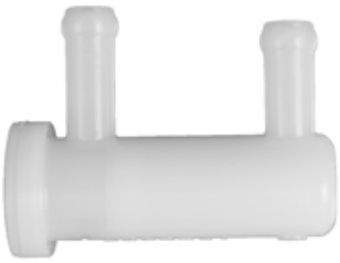
18-79979
FUEL FILTER
Replaces: 6CB-24501-00
F225 4.2L (2010), F250 4.2L (2010), F300 4.2L (2010), LF225 4.2L (2010), LF250 4.2L (2010), LF300 4.2L (2010), VF200 4.2L (2009-10, VF225 4.2L (2009-10), VF250 4.2L (2009-10)

NEW



18-79980
FUEL FILTER
Replaces: 68F-24563-00
Fits: LZ150(2000-04), LZ200(2000-04), LZ250(2003-04), VZ150(2000-04), VZ175(2001-04), VZ200(2001-04), VZ225(2003-04), VZ250(2003-04), Z150(2000-04), Z175(2001-04), Z200(2000-04), Z250(2003-04)

NEW



18-79981
FUEL FILTER
Replaces: 69J-24501-00
Fits: F150(2004-05), F200(2002-05), F225(2002-05), LF150(2004-05), LF200(2002-05), F225(2002-05)

NEW



18-79982
FUEL FILTER
Replaces: 69J-24502-00
Fits: F150(2005-14), F200(2005-10), F225(2005-10), F75(2005-14), F90(2005-14), FL150(2010), LF150(2005-14), LF200(2005-10), LF225(2005-10)

NEW



18-79983
FUEL FILTER
Replaces: 6C5-24251-00
Fits: F115(2014-15), F30(2013-15), F40(2008-15), F50(2005-15) F60(2005-15), F70(2010-15), F75(2005-15), F90(2005-15), LF115(2014-15), T50(2005-15), T60(2005-11), VF115(2015)

NEW



18-79984
FUEL FILTER
Replaces: 6AW-24502-10
Fits: 2007-09), F350(2007-11), FL350(2010), LF300(2007-09), LF350(2007-11)

NEW



18-79985
FUEL FILTER
Replaces: 68V-24502-30
Fits: F115(2010-11), LF115(2010-11)

NEW



18-79986
FUEL FILTER
Replaces: 68V-24502-02
Fits: F115(2005-09), LF115(2005-09)



18-79907
VST FILTER
Replaces:
60V-24251-01-00
Fits: LZ150(2005), VZ150(2005-10), Z150(2005), VZ175(2005-10), Z175(2005), LZ200(2005-10), VZ200(2005-09), Z200(2005-10), VZ225(2005-09), LZ250(2005), VZ250(2005-09), Z250(2005), LZ300(2005-06), VZ300(2005-09), Z300(2005-06)



18-79900
VST FILTER (TAN)
Replaces: 66K-13915-00-00
Fits: DX150 (1999-05), LX150 1999-01), PX150 (1999), SX150 (1999-04), VX150 (2000-04), LX200 (1999-01), SX200 (1999-05), V200 (1999), VX200 (2000-05), L225 (1999), LX225 (2000-03), S225 (1999), SX225 (2000-03), V225 (1999), VX225 (2000-04), L250 (1999), LX250 (2000-03), SX250 (2000-03), VX250 (2002-04)



18-79901
VST FILTER (BLUE)
Replaces: 66L-13915-00-00
Fits: L225 (1997-98), S225 (1997-98), L250 (1997 - 98), V200 (1998), V225 (1998)



18-79902
VST FILTER
Replaces:
63P-13915-00-00
Fits: F150 TXR(2004-09), F150 TLR(2004-09), F150 TJR(2009), LF150 TXR(2004-09), F250 TXR(2005-09), F250 TUR(2005-09), F300 TXR(2007-09), F300 TUR(2007-09), F350 TXR(2007-09), F350 TUR(2007-09), F225TLR (2007-09)



18-79903
VST FILTER
Replaces:
68V-13915-00-00
Fits: F115 (2000-09), F200 TXR(2002-09), LF200 TXR(2002-09), F225 TXR(2002-09), F225 TUR(2002-09)



18-79904
VST FILTER (YELLOW)
Replaces:
68F-13915-00-00
Fits: HPDI 150(2000-05), V-Max HPDI 150(2000-09), V-Max HPDI 175(2001-09), HPDI 200(2000-09), HPDI 225(2003-09), HPDI 250 (2003-09), HPDI 300(2004-09)



18-79978
VST FILTER
Replaces: 6CB-13915-00
Fits: F225 4.2L (2010), F250 4.2L (2010), F300 4.2L (2010), LF225 4.2L (2010), LF250 4.2L (2010), LF300 4.2L (2010), VF200 4.2L (2009-10, VF225 4.2L (2009-10), VF250 4.2L (2009-10)



18-79910
FUEL FILTER ASSY
Replaces: 61N-24560-00, 61N-24560-10
Fits: 15(1994-09), 20(1996-97), 25(1994-09), 30(1995-01), 40(1994-05), 50(1994-09), 60(2001-05), 70(1994-09), 9.9(1994-09), 90(1994-09), B90(1997-99), C25(1994-97), C30(1994-97), C40(1994-03), C50(1998-01), C55(1994-95), C60(1996-01), C75(1994-99), C80(1997), C85(1994-96), C90(1997-01), E48(1995-00), E60(1995-00), E75(1995-00), F15(2005-10), F20(2006-10), F25(2005, 2009-10), F40(1999), F50(1995-04), F9.9(2005-06),



18-79950
VST KITS
Replaces: Kit 1
Fits: F150(04-12), LF150(04-12)



18-79951
VST KITS
Replaces: Kit 2
Fits: F115(00-11), F200(02-10), F225(02-06), F225TXR(07-10), LF115(00-11), LF200(02-10), LF225(02-06), LF225 TXR(07-10)
Includes **18-79903** VST filter



18-79952
VST KITS
Replaces: Kit 3
Fits: DX150(99-05), L225(99), L250(99), LX150(99-01), LX200(99-01), LX225(00-03), LX250(00-03), PX150(99), S225(99), S250(99), SX150(99-04), SX200(00-05), SX225(00-03), SX250(00-03), V200(99), V225(99), VX150(00-04), VX200(00-05), VX225(00-04), VX250(02-04)
Includes **18-79900** VST filter & **18-0711** gasket



18-79953
VST KITS
Replaces: Kit 4
LZ150(00-05), LZ200(00-11), LZ250(03-05), LZ300(04-06), VZ150(00-11), VZ175(01-11), VZ200(01-09), VZ225(03-09), VZ250(03-09)VZ300(04-09), Z150(00-05), Z175(01-05), Z200(00-11), Z250(03-05), Z300(04-06)
Includes **18-79904** VST filter



18-7655
OXYGEN SENSOR
Replaces: 67H8592A0100



18-7656
OXYGEN SENSOR
Replaces: 68F8592A0000



18-7606
WATER SENSOR PROBE
Replaces: MAR-10171-30-00

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8017EP-1 ***SILVERADO 4000 Premium***

OE# 6YL-24306-60-00



*



18-8077-1
TANK CONNECTOR
(SOLD SEPARATELY)



18-80415
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-80415
FUEL CONNECTOR



*

FUEL LINE ASSEMBLY COMPONENTS
Fits: F75-F250 and 115-300 HP



PRIMER BULBS

18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Replaces: 174512
Large capacity bulb



18-8040
FUEL TANK ELBOW
Universal Fitting with
1/4" NPT Threads
Replaces: ABA-FBARB-90-DG
(Brass)



18-8055
HOSE BARB
1/4" NPT threads for
connection of 5/16" I.D. hose
Replaces: ABA-FLINE-BA-RB
(Brass)



18-8077-1
18-8077-1-10①
TANK CONNECTOR
(1/4" NPT)
Fits: F75-F250 and 115-300HP
Mates with 18-80413, 18-80414, 18-80415



18-80413
FUEL CONNECTOR
1/4"
Replaces: 6Y1-24305-06-00, 6Y1-24305-04
Mates with 18-8077-1



18-80414
FUEL CONNECTOR
Replaces: 6G1-24305-05-00, 6G1-24305-04
Fits: 6(1989,1992-93), 8(1984-85,1989-93,2001-02),
9.9(1984-93, 2000-03), 15(1984-93, 2000-03),
25(1984-85, 1988-93, 2000-03), 30(1984-87, 1989-93, 1999, 2001-02), 40(1984-86, 1988-90, 1992-93, 2000-03),
50(1986-93, 2000-03), 60(2001-03), 70(1984-93, 2000-03), 90(1984-93, 2000-03), C25(1991, 1993), C30(1991-93),
C40(1991-93, 2000-02), C50(2000-01), C55(1991-93), C60(2000-01), C70(2000-01), C85(1991-93), C90(2000-01),
E48(2000), F6(2001-03), F8(2001-03), F9.9(1985-93, 2001-03), F15(1998-99, 2000-01), F25(1998-99, 2000-03),
F30(2001-03), F40(1999, 2000-03), F50(1999, 2000-03), F60(2002-03), T8(2001-03), T9.9(1991-93, 1999, 2001-03),
T25(2001-03), T50(1999, 2000-03), T60(2003)
Mates with 18-8077-1



18-80415
FUEL CONNECTOR
Replaces: 6E5-24305-05, 6Y2-24305-05
Mates with 18-8077-1



18-9145
OETIKER CLAMP KIT
Replaces: YB-6AW04-A

Part #	Qty.	Yamaha #	Oetiker #	Description	
18-9141	1	YB-6AW04-4	14100082	Oetiker Jaw Pincers	
Part #	**Qty.**	**Yamaha #**	**Oetiker #**	**Nominal ID**	
				Inches	mm
18-9133-9	50	YB-6AW04-1	16700016	5/8"	15.7
18-9146-9	50	YB-6AW04-3	16702498	25/32"	19.8

All clamps are standard package of 10. Each Package of 10 is available individually.

✱ Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package



18-3040
IMPELLER
Replaces: 63V-44352-01-00
For: T8 (2001-Up) /9.9/15 (2-Stroke) (1996-Up)/F15 (1998-Up), F20 (2006-Up)



18-3042
IMPELLER
Replaces: 67F-44352-00-00
Fits: F75 (03-05), F80 Jet Drive (2001-02), F80 (1999-03), F100 (1999-02), F90 (2003-05), F90 Jet Drive (2003-04)



18-3063
IMPELLER
Replaces: 662-44352-01-00
(6/8 HP)



18-3065
IMPELLER
Replaces: 6L2-44352-00-00
(25 HP)



18-3066
IMPELLER
Replaces: 6G1-44352-00-00
(6 & 8 HP)



18-3067
IMPELLER
Replaces: 689-44352-02-00
(25 HP)



18-3068
IMPELLER
Replaces: 6H4-44352-00-00, 6H4-44352-02-00
(30,40,50 HP)



18-3069
IMPELLER
Replaces: 6H3-44352-00-00, 697-44352-00-00
55, 60, 70 HP F50, T50



18-3070
IMPELLER
Replaces: 688-44352-03-00
(C75, C85, 90 HP)



18-3071
IMPELLER
Replaces: 6E5-44352-00-00, 6E5-44352-01-00
(115, 150, 175, 200, 250 HP)



18-3072
IMPELLER
Replaces: 646-44352-01-00
(2 HP)



18-3073
IMPELLER
Replaces: 6E0-44352-00-00
(4 & 5 HP)



18-3074
IMPELLER
Replaces:
682-44352-01-00
(9.9,15 HP)



18-3088
IMPELLER
Replaces:
6F5-44352-00-00
(C40 HP)



18-8910
IMPELLER
Replaces: 68T-44352-00-00
For: F6, F8 (2001-Up)



18-8911
IMPELLER
Replaces: 67F-44352-00-00
Fits: 3(1988-02), F2.5(2003-12)



18-8925
IMPELLER
Replaces: 6AW-44352-00-00
Fits: Yamaha F350 2006 & Up



18-45617
IMPELLER
Replaces: 6CE-44352-00-00
Fits: Yamaha F225(2006 & Up), F250(2006 & Up), F300 4.2L(2006 & Up)



18-43716
IMPELLER PIN
Replaces: 93604-18080-00
Fits: 3(1988-02), 4(1984-99), 5(1984-01), F2.5(2003-14), F4(1999-14), F6(2009-14)

IMPELLER APPLICATION BEGINS ON PAGE 509



18-3162
CUP
Replaces: 67F-44322-00-00
For: F75 (2003-04), F80(1999-03), F90(2003-04), F100(1999-02)



18-3164
CUP
Replaces: 6L5-44322-00-00
For: F2.5 (2003-04), 3 (1988-99, 2002)



18-3456
CUP
Replaces: 6G1-44322-00-00
Fits: 6 (1986-00), 8 (1984-05)



18-3333
INSERT CUP
Replaces: 61A-44322-00-00



18-3435
INSERT CUP
Replaces: 663-44322-00-00



18-3443
INSERT CUP
Replaces: 61N-44322-01-00
Fits: (1998-03) F25, (1993-97) C30



18-3444
INSERT CUP
Replaces: 63V-44322-00-00
Fits: 9.9/15 (1996-04), F15 (1998-04), F6/F8/T8 (20001-04)



18-3449
INSERT CUP
Replaces: 63D-44322-00-00
Fits: 40 (1995-04), 50 (1995-97, 1999-04)



18-3519
WATER PUMP HOUSING INSERT
Replaces: 61A-44322-02-00
Fits: F225 Produced after 04/2007 / F250 Produced after 4/2006



18-3185
WATER PUMP HOUSING
Replaces:
61N-44311-01-00,
61A-44311-01-00
Fits: C30 (1993-97), F25 (1998-06)



18-43263
WATER PUMP HOUSING
Replaces:
68D-G4311-01-00
Fits: Yamaha F4(2002-08)



18-3170
WATER PUMP HOUSING
Replaces: 6E5-44311-00-00



18-3171
WATER PUMP HOUSING
Replaces: 688-44311-01-00



18-3173
WATER PUMP HOUSING
Replaces: 61A-44311-00-00, 61A-44311-01-00



18-3356
WATER PUMP HOUSING
Replaces:
63V-44301-00-00
Fits: Two-Stroke: 9.9hp-15hp (1996-Current), Four-Stroke: 6hp-8hp (2001-Current); 9.9hp. (2006-Current); 15hp (1998-Current)



BOLTS

Part #	O.E. #	Application
18-0256	97095-08045-00 97080-08045-00	8-1.25 x 45mm F6 (2001-05), F8 (2001-05 M8-1.25x45mm 18-8S/S
18-2605	90119-08M87-00	F80 (1999-03), F90 (2003-04), F100 (1999-02) M8-1.25x75mm 18-8 S/S
18-2606	90119-08M13-00	F80 (1999-03), F90 (2003-04), F100 (1999-02) M8-1.25x50mm 18-8 S/S
18-2607	97095-06040-00	For: 3HP (1988-99, 2002) M8-1.0x40mm 18-8 S/S
18-8400-9①②	90119-08M15-00	8-1.25 x 29mm



IMPELLER KEYS

18-3297	90280-03M03-00
18-3305	90280-03024-00
18-3300	90280-04M00-00
18-3301	90280-04M04-00
18-3302	90280-04M05-00



18-3518
WATER PUMP
BASE OUTER PLATE
Replaces: 6P2-44323-00-00
Fits: F225 Produced after 04/2007 / F250 Produced after 4/2006



18-3520
WATER PUMP
BASE OUTER PLATE
Replaces: 60X-44323-00-00
Fits: VZ200 (3.3L) 2005-2010, VZ225 (3.3L) 2003-2010, VZ250 (3.3L) 2003-2010, VZ300 (3.3L) 2005-2010



18-3521
WATER PUMP
BASE OUTER PLATE
Replaces: 68V-44323-00-00
Fits: F115 2002-2010 / LF115 2002-2010



18-3194
PLATE
Replaces: 61N-44323-00
Fits: C30 (1993-97), F25 (1998-06)

① Priced per Package ② PKG. of 4

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18-3328
CUP
Replaces: 646-44322-00-00
Fits: 2 (1989,1991-99,2002)



18-3357
PLATE
Replaces: 646-44323-00-00
Fits: 2 (1989, 1991-99, 2002)



18-3142
IMPELLER PLATE
Replaces: 68T-44323-00-00
For: F6, F8 (2001-05)



18-3143
IMPELLER PLATE
Replaces: 67F-44323-00-00
For: F75 (2003-04), F80(1999-03), F90(2003-04), F100(1999-02)



18-3163
IMPELLER PLATE
Replaces: 6L5-44323-00-00
For: 3HP (1988-99, 2002)



18-3344
WEAR PLATE
Replaces: 6E5-44323-00-00



18-3345
WEAR PLATE
Replaces: 6G5-44323-00-00



18-3186
IMPELLER PLATE
Replaces: 63D-44323-00-00
Fits: 40 (1995-04), 50 (1995-97, 1999-04)



18-3195
IMPELLER PLATE
Replaces: 63V-44323-00-00
Fits: 9.9/15 (1996-04), F15 (1998-04)



18-3196
IMPELLER PLATE
Replaces: 66T-44323-00-00
Fits: F30 (2001-04), F40 (2000-04), T25 (2001-04)



18-3436
WEAR PLATE
Replaces: 663-44323-00-00



18-1831
WATER SEAL DAMPER
Replaces: 682-44366-00
Fits: 9.9(1984-95), 15(1984-95)



18-1832
WATER SEAL DAMPER
Replaces: 682-44367-00
Fits: 9.9(1984-95), 15(1984-95)

18-1830
WATER SEAL DAMPER
Replaces: 663-44366-00
Fits: 25 ML, MS(1997-02), 30(1987-01), 40(1984-05), 50(1986-09), 60(2001-05), 70(1984-09), 90(1984-09), B90(1997-99), C30(1995), C40(1991-01), C50(1998-01), C55(1991-95), C60(1996-01), C70(2000-01), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), E48(1995-00), E60(1995-00), E75(1995-00),F30(2001-05, 2013), F40(1999-13), F50(1995-13), F60(2002-13), F70(2010-13), F75(2003-11), F80(1999-03), F90(2003-13), F100(1999-03), F200(2002-12), F225(2002-12), F250(2005-12), L225(1994-99), L250(1990-99), LF200(2002-12), LF225(2002-10), LF250(2005-12), LX225(2000-03), LX250(2000-03), LZ250(2003-05), LZ300(2004-06), P40(1998), P50(1991-96), P60(1991-99), P75(1996-99), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), T25(2001-13), T50(1996-13), T60(2003-13), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ200(2005-09), VZ225(2005-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)



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18-1833
WATER SEAL DAMPER
Replaces: 647-44366-00
Fits: 6(1986-00), 8(1984-00), 9.9(1996-09), 15(1996-09), F9.9(2005-06), F15(1998-06), T9.9(2005-06)



18-1834
WATER SEAL DAMPER
Replaces: 682-44365-00
Fits: 6(1986-00), 8(1984-00), 9.9(1996-09), 15(1996-09), F9.9(2005-06), F15(1998-06), T9.9(2005-06)



18-3505
WATER SEAL DAMPER
Replaces: 63V-44365-10-00
Fits: 2-Stroke: 9.9hp & 15hp 1997-Current
4-Stroke: F6 & F/T8 2001-Current: F/T 9.9 2005-Current; F15 1998-Current



18-3166
WATER SEAL DAMPER
Replaces: 6E0-44366-00-00
For: 2 (1984-85, 88-99, 2002), 3 (1988-99, 02), 4 (1984-85, 88-99), 5 (1984-85, 95-02), F2.5 (2003-05)



18-3176
WATER SEAL DAMPER
Replaces: 68T-44366-00-00
For: F6, F8 (2001-05), C30 (1993-97)



18-9075
SPACER
Replaces: 61A-45538-00-00
Fits: 2-Stroke: 115hp.-300hp.(1993-Current), 4-Stroke: 115hp.-225hp.(2002-Current)



18-9076
COLLAR
Replaces: 61A-45527-00-00
Fits: 2-Stroke: 115hp.-300hp. 1993-Current), 4-Stroke: 115hp.-225hp.(2002-Current)



18-9077
WAVE WASHER
Replaces: 90206-22M19
Fits: 2-Stroke: 115hp.-300hp.(1993-Current), 4-Stroke: 115hp.-225hp.(2002-Current)



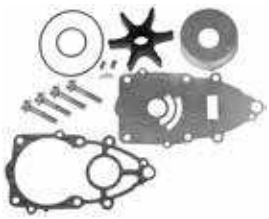
18-9079
WAVE WASHER KIT
Replaces:
Fits: Yamaha 2-stroke 115-300hp (1993 & Up); Yamaha 4-stroke 115-225hp (2002 & Up); Mercury 4-stroke 225 EFI S/N 0T653945 & Up



18-9078
STAINLESS STEEL WASHER
Replaces: 90201-22M01
Fits: 2-Stroke: 115hp.-300hp.(1993-Current), 4-Stroke: 115hp.-225hp.(2002-Current)



18-3442
WATER PUMP REPAIR KIT
Replaces: 68V-W0078-00-00
For: F115 2002-2010 / LF115 2002-2010



18-3515
WATER PUMP REPAIR KIT
Replaces: 6P2-W0078-00-00
For: F225 Produced after 04/2007 / F250 Produced after 4/2006



18-3516
WATER PUMP REPAIR KIT
Replaces: 60X-W0078-00-00
For: VZ200 (3.3L) 2005-2010, VZ225 (3.3L) 2003-2010, VZ250 (3.3L) 2003-2010, VZ300 (3.3L) 2005-2010



18-3408
WATER PUMP KIT W/HOUSING
Replaces: 6H4-W0078-00, A0 + 663-44311-02
For: 40(1984-87), 50(1984-87), Pro50(1987)



18-3409
WATER PUMP KIT W/HOUSING
Replaces: 67F-W0078-00 + 67F-44311-01
For: F75(2006-10),F80(1999-03), F90(2006-10), F100(1999-03)

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18-3410
WATER PUMP KIT W/HOUSING
Replaces: 68T-W0078-00 + 63V-44301-00
For: F6(01-08), F8(01-09), F9.9(07-09)



18-3411
WATER PUMP KIT W/HOUSING
Replaces: 682-W0078-A1 + 682-44300-01
For: 9.9(1984-95), 15(1984-95), F9.9(1985-96), FT9.9(1985-90), T9.9(1991-96)



18-3412
WATER PUMP KIT W/HOUSING
Replaces: 63V-W0078-01 + 63V-44301-00
For: 9.9(1996-09), 15(1996-09), F9.9(2005-06), F15(1998-05), T9.9(2005-06)



18-3413
WATER PUMP KIT W/HOUSING
Replaces: 66T-W0078-00 + 66T-44311-00
For: F30(2001-05), F40(2000-08), T25(2001-06)



18-3415
WATER PUMP KIT W/HOUSING
Replaces: 63D-W0078-01 + 63D-44311-00
For: 40(1997-05), 50(1997-09), C40(1997-03), C50(1998-01), F40(1999), F50(1995-09), F60(2002-09), P40(1998)
For kit w/o housing, order **18-3434**



18-3461
WATER PUMP KIT W/HOUSING
Replaces:
6H3-W0078-00, A0 + 6H3-44311-00
For: 70(1984-91), P60(1991), T50(1996)



18-3466
WATER PUMP
KIT W/HOUSING
Replaces: 6H3-W0078-01, 02 + 6H3-44311-00
For: 70(1992-03), C60(1996-01), E60(1995-96), P60(1992-99), C70(2000-01), T50(1997-10), T60(2003-10)



18-3522
WATER PUMP
KIT W/HOUSING
Replaces:
60X-W0078-00 + 61A-44311-01
For: VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09)



18-3523
WATER PUMP
KIT W/HOUSING
Replaces:
68V-W0078-00 + 61A-44311-01
For: VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09)



18-48619
COMPLETE
WATER PUMP KIT
Replaces: 68D-WG078-00-00
Fits: Yamaha F4(2002-08)



18-3432
WATER PUMP KIT
Replaces: 61N-W0078-11-00
Fits: F25(1998-05)



18-3450
WATER PUMP KIT
Replaces: 68T-W0078-00-00
For: F6, F8 (2001-05)



18-3451
WATER PUMP KIT
Replaces: 67F-W0078-00-00
Fits: F75 (2003-06), F80(1999-03), F90(2003-04), F100(1999-02)



18-3460
WATER PUMP KIT
Replaces: 6N0-W0078-A0-00, 6G1-W0078-A1
Fits: 6(1986-00), 8(1984-05),



18-3462
WATER PUMP KIT
Replaces: 6A1-W0078-02-00
Fits: 2(1988-02)



18-3463
WATER PUMP KIT
Replaces: 6A1-W0078-01-00
Fits: 2(1984-87)



18-3464
WATER PUMP KIT
Replaces: 6H3-W0078-01-00
Fits: C60(1996), E60(1995-96), P60(1992-96), 70(1992-96)



18-3465
WATER PUMP KIT
Replaces: 6H3-W0078-02-00
Fits: T50(1997-05), 60(2001-03), C60(1997-01), C70(2000-01), P60(1997-99), T60(2003-05), 70(1997-03)

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18-3148
WATER PUMP KIT
Without Housing
Replaces: 682-W0078-A1-00

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0768	Wear Plate Gasket	682-44315-A0-00	1
18-3074	Impeller	682-44352-01-00	1
18-3305	Woodruff Key	90280-03024	1



18-3310
WATER PUMP KIT
Without Housing
Replaces: 6G5-W0078-01-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3071	Impeller	6E5-44352-00	1
18-3345	Wear Plate	6G5-44323-00	1
18-3302	Woodruff Key	90280-04M05-00	1
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-0256	Bolt	97395-08045-00	4
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1



18-3311
WATER PUMP KIT
With Housing & Cup
Replaces: 6G5-W0078-A1-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3170	Water Pump Housing	6E5-44311-00	1
18-3071	Impeller	6E5-44352-00	1
18-3345	Wear Plate	6G5-44323-00	1
18-3302	Woodruff Key	90280-04M05-00	1
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-0256	Bolt	97395-08045-00	4
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1



18-3312
WATER PUMP KIT
Without Housing
Replaces: 6N6-W0078-00-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3302	Woodruff Key	90280-04M05-00	1
18-3333	Insert Cup	61A-44322-00	1
18-3071	Impeller	6E5-44352-00	1
18-3344	Wear Plate	6E5-44323-00	1
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-0256	Bolt	97395-08045-00	4
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1



18-3313
WATER PUMP KIT
With Housing
Replaces: 6N6-W0078-01-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3173	Water Pump Housing	61A-44311-00	1
18-3302	Woodruff Key	90280-04M05-00	1
18-3333	Insert Cup	61A-44322-00	1
18-3071	Impeller	6E5-44352-00	1
18-3344	Wear Plate	6E5-44323-00	1
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-0256	Bolt	97395-08045-00	4
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1



18-3370
WATER PUMP KIT
Without Housing
Replaces: 692-W0078-00-00, 692-W0078-01-00, 692-W0078-A0-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3301	Woodruff Key	90280-04M04-00	1
18-3070	Impeller	688-44352-03	1
18-0239	Wear Plate to Pump Housing Gasket	688-44315-A0-00	1
18-0240	Wear Plate to Gear Case Mounting Gasket	688-44316-A0-00	1
18-7436	O-Ring	93210-46044-00	1



18-3371
WATER PUMP KIT
With Housing
Replaces: 692-W0078-A0-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3171	Water Pump Housing	688-44311-01	1
18-3301	Woodruff Key	90280-04M04-00	1
18-3070	Impeller	688-44352-03	1
18-0239	Wear Plate to Pump Housing Gasket	688-44315-A0-00	1
18-0240	Wear Plate to Gear Case Mounting Gasket	688-44316-A0-00	1
18-7436	O-Ring	93210-46044-00	1



18-3372
WATER PUMP KIT
Without Housing
Replaces: 6E5-W0078-01-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3302	Woodruff Key	90280-04M05-00	1
18-3071	Impeller	6E5-44352-00	1
18-3344	Wear Plate	6E5-44323-00	1

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18-3373
WATER PUMP KIT
With Housing
Replaces: 6E5-W0078-A1-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3170	Water Pump Housing	6E5-44311-00-00	1
18-3302	Woodruff Key	90280-04M05-00	1
18-3071	Impeller	6E5-44352-00	1
18-3344	Wear Plate	6E5-44323-00	1
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-0256	Bolt	97395-08045-00	4
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1



18-3374
WATER PUMP KIT
Without Housing
Replaces: 6F5-W0078-00-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3300	Woodruff Key	90280-04M00-00	1
18-3088	Impeller	6F5-44352-00	1
18-0256	Bolt	97395-08045-00	2



18-3375
WATER PUMP KIT
With Housing

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3300	Woodruff Key	90280-04M00	1
18-3088	Impeller	6F5-44352-00	1
18-0256	Bolt	97395-08045-00	2



18-3395
WATER PUMP KIT
Without Housing
Replaces: 61A-W0078-01-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3071	Impeller	6E5-44352-00	1
18-3345	Wear Plate	6G5-44323-00	1
18-3302	Woodruff Key	90280-04M05-00	1
18-3333	Insert Cup	61A-44322-00	1
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-0256	Bolt	97395-08045-00	4
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1



18-3396
WATER PUMP KIT
With Housing
Replaces: 61A-W0078-A2-00, 61A-W0078-A3-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3173	Water Pump Housing	61A-44311-00	1
18-3071	Impeller	6E5-44352-00	1
18-3345	Wear Plate	6G5-44323-00	1
18-3302	Woodruff Key	90280-04M05-00	1
18-3333	Insert Cup	61A-44322-00	1
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-0256	Bolt	97395-08045-00	4
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1



18-3397
WATER PUMP KIT
Without Housing
Replaces: 679-W0078-00-00, 679-W0078-A0-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3088	Impeller	6F5-44352-00	1
18-3300	Woodruff Key	90280-04M00-00	1
18-0256	Bolt	97395-08045-00	2



18-3398
WATER PUMP KIT
With Housing
Replaces: 6F5-W0078-A0-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3088	Impeller	6F5-44352-00	1
18-3300	Woodruff Key	90280-04M00-00	1
18-0256	Bolt	97395-08045-00	2



18-3425
WATER PUMP KIT
Without Housing
Replaces: 663-W0078-00-00, 663-W0078-A0-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0292	Wear Plate to Pump Housing Gasket	663-44315-A0-00-00	1
18-3435	Insert Cup	663-44322-00-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00-00	1
18-3069	Impeller	6H3-44352-00-00	1
18-0256	Bolt	97395-08045-00	2
18-3436	Impeller Plate	663-44323-00-00	1

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18-3426
WATER PUMP KIT
With Housing
Replaces: 689-W0078-04-00, 689-W0078-A4-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3067	Impeller	689-44352-02-00	1
18-3244	Impeller Key	664-44338-00	1
18-2730	Upper Water Tube Seal	664-44365-01	1



18-3427
WATER PUMP KIT
With Housing
Replaces: 689-W0078-A6-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0773	Wear Plate Gasket	689-44316-A0-00	1
18-3244	Impeller Key	664-44338-00	1
18-2730	Upper Water Tube Seal	664-44365-01	1
18-3067	Impeller	689-44352-02-00	1



18-3428-1
WATER PUMP KIT
Without Housing
Replaces: 6H3-W0078-00-00, 6H3-W0078-A0-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0240	Water Pump Gasket	688-44316-A0-00	1
18-3069	Impeller	6H3-44352-00-00	1
18-7436	O-Ring	93210-46044-00	1
18-0256	Bolt	97395-08045-00	2
18-0756-1	Water Pump Gasket	6H3-44315-A0-00	1
18-0757	Outer Plate Gasket	6H3-44324-A0-00	1



18-3429
WATER PUMP KIT
Without Housing
Replaces: 6H4-W0078-00-00, 6H4-W0078-A0-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0292	Wear Plate to Gear Case Mounting Gasket	688-44315-A0-00	1
18-3435	Insert Cup	663-44322-00-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00	1
18-3068	Impeller	6H4-44352-02-00, 6H4-44352-00-00	1
18-0256	Bolt	97395-08045-00	2
18-3436	Impeller Plate	663-44323-00-00	1



18-3430
WATER PUMP
REPAIR KIT
Without Housing
Replaces: 6J8-W0078-A1-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0292	Wear Plate to Gear Case Mounting Gasket	688-44315-A0-00	1
18-3435	Insert Cup	663-44322-00-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00	1
18-3068	Impeller	6H4-44352-02-00, 6H4-44352-00-00	1
18-0256	Bolt	97395-08045-00	2
18-3436	Impeller Plate	663-44323-00-00	1



18-3431
WATER PUMP KIT
Without Housing
Replaces: 6L2-W0078-00-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3065	Impeller	6L2-44352-00-00	1
18-7483	O-Ring	93210-37M67-00	1



18-3433
WATER PUMP KIT
Replaces: 63V-W0078-01-00
Fits: 9.9/15(1996-04), F15 (1998-04)



18-3434
WATER PUMP KIT
Replaces: 63D-W0078-01-00
Fits: 40/50(1995-03),P40(1998), C40 3 cyl(1997-02), C50(1999-01),F40 2.6L(1999), F50(1995-03), P50 (1995-96), F60(2002-03)
For kit with housing, order **18-3415**



18-3440
WATER PUMP KIT
Replaces: 66T-W0078-00-00
Fits: T25 (2001-04), F30 (2001-04), F40 (2000-04)

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FOUR-STROKE MODELS

HP\Model	Year	Impeller	Cup	Plate	Housing	Kit with Housing	Kit without Housing
F4	1999-01	18-3073					
F4	2002-11	18-3073				—	—
F6	2001-08	18-8910	18-3444	18-3142	18-3356	18-3410	18-3450
F6	2009-11	18-3073	—	—	—	—	—
F8	2001-11	18-8910	18-3444	18-3142	18-3356	18-3410	18-3450
T8	2001-10	18-3040	18-3444	18-3142	—	—	—
F9.9	1985-04	18-3074	—	—	—	18-3411	18-3148
F9.9	2005-06	18-3040	18-3444	18-3195	18-3356	18-3412	18-3433
F9.9	2007-11	18-8910	18-3444	18-3142	18-3356	18-3410	18-3450
FT9.9	1985-90	18-3074	—	—	—	18-3411	18-3148
T9.9	1991-96	18-3074	—	—	—	18-3411	18-3148
T9.9	2005-06	18-3040	18-3444	18-3195	18-3356	18-3412	18-3433
F15	1998-05	18-3040	18-3444	18-3195	18-3356	18-3412	18-3433
F15	2006-11	18-3040	18-3444	18-3142	—	—	—
F25	1998-05, 2009-11	18-3068	18-3443	18-3194	18-3185	18-3432	—
T25	2001-06, 2009	18-3068	18-3449	18-3196	—	18-3413	18-3440
F30	2001-05	18-3068	18-3449	18-3196	—	18-3413	18-3440
F40	1999	18-3069	18-3449	18-3186	—	18-3415	18-3434
F40	2000-08	18-3068	18-3449	18-3196	—	18-3413	18-3440
F40 2.6L	1999	18-3069	18-3449	18-3186	—	—	18-3434
F50	1995-09	18-3069	18-3449	18-3186	—	18-3415	18-3434
T50	1996	18-3069	18-3435	—	—	18-3461	18-3428-1
T50	1997-11	18-3069	18-3435	—	—	18-3466	18-3465
F60	2002-09	18-3069	18-3449	18-3186	—	18-3415	18-3434
T60	2003-11	18-3069	18-3435	—	—	18-3466	18-3465
F75	2003-11	18-3042	18-3162	18-3143	—	18-3409	18-3451
F80	1999-03	18-3042	18-3162	18-3143	—	18-3409	18-3451
F90	2003-11	18-3042	18-3162	18-3143	—	18-3409	18-3451
F100	1999-03	18-3042	18-3162	18-3143	—	18-3409	18-3451
F115/LF115	2000-11	18-3071	18-3519	18-3521	18-3173	—	18-3442
F150 / LF150	2004-11	18-3071	18-3519	18-3345	18-3173	18-3396	18-3395
F200/LF200	2002-11	18-3071	18-3519	18-3345	18-3173	18-3396	18-3395
VF200	2009-11	18-3071	18-3519	—	18-3173	—	—
F225/LF225	2002-10	18-3071	18-3519	18-3345	18-3173	18-3396	18-3395
F225/LF225	* 2007-09	18-3071	18-3519	18-3518	18-3173	—	18-3515
VF225	2009-11	18-3071	18-3519	—	18-3173	—	—
F250 / LF250	** 2005	18-3071	18-3519	18-3345	18-3173	18-3396	18-3395
F250 / LF250	** 2006-11	18-3071	18-3519	18-3518	18-3173	—	18-3515
VF250	2009-10	18-3071	18-3519	—	18-3173	—	18-3515
F300	2007-10	—	—	—	—	—	—
LF300	2007-10	—	—	—	—	—	—
Z300							18-3515
F350	2007-10	—	—	—	—	—	—
LF350	2007-10	—	—	—	—	—	—

TWO-STROKE MODELS

HP\Model	Year	Impeller	Cup	Plate	Housing	Kit with Housing	Kit without Housing
2	1984-87	18-3072	18-3328	18-3357	—	18-3463	—
2	1988-02	18-3072	18-3328	18-3357	—	18-3462	—
4	1984-99	18-3073				—	—
5	1984-02	18-3073				—	—
6	1986-00	18-3066	18-3456		—	—	18-3460
8	1984-09	18-3066	18-3456		—	—	18-3460
9.9	1984-95	18-3074				18-3411	18-3148
9.9	1996-09	18-3040	18-3444	18-3195		18-3412	18-3433
15	1984-95	18-3074				18-3411	18-3148
15	1996-09	18-3040	18-3444	18-3195		18-3412	18-3433
20	1996-97	18-3065			—	—	18-3431
25	1984-85	18-3067				18-3426	—
25	1986-87	18-3067				18-3427	—
25 (2 cyl)	1988-09	18-3065			—	—	18-3431
25 (3 cyl)	1996-02	18-3068	—	—	—	—	—
C25	1990-97	18-3067				18-3427	—
CV25	1990	18-3067				18-3427	—
30	1984-85	18-3067				18-3426	—
30	1986	18-3067				18-3427	—
30	1987-01	18-3068	18-3435	18-3436	—	—	18-3430
C30	1990-92	18-3067				18-3427	—
C30	1993-97	18-3068	18-3443	18-3194	18-3185	18-3432	—
40	1984-87	18-3068	18-3435	18-3436	—	18-3408	18-3429
40	1988-94	18-3068	18-3435	18-3436	—	—	18-3429
40	1995-05	18-3069	18-3449	18-3186		18-3415	18-3434
C40	1990-91	18-3088	—	—	—	18-3375	18-3374
C40	1992-97	18-3088	—	—	—	18-3398	18-3397
C40	1997-03	18-3069	18-3449	18-3186		18-3415	18-3434
P40	1998	18-3069	18-3449	18-3186		18-3415	18-3434
50	1984-87	18-3068	18-3435	18-3436	—	18-3408	18-3429
50	1988-94	18-3068	18-3435	18-3436	—	—	18-3429
50	1995-09	18-3069	18-3449	18-3186		18-3415	18-3434
C50	1998-01	18-3069	18-3449	18-3186		18-3415	18-3434
PRO 50	1987	18-3068	18-3435	18-3436	—	18-3408	18-3429
PRO 50	1988-90	18-3068	18-3435	18-3436	—	—	18-3429

① 2.6L engine ② 3.1L engine * models with 20" shaft ** excludes 4.2L

HP\Model	Year	Impeller	Cup	Plate	Housing	Kit with Housing	Kit without Housing
P50	1991-93	18-3068	18-3435	18-3436	—	—	18-3429
P50	1995-96	18-3069	18-3449	18-3186		—	18-3434
50 Jet	1986-89	18-3068	—	—	—	—	—
C55	1991-94	18-3069	18-3435	18-3436	—	—	18-3425
CV55	1989	18-3069	18-3435	18-3436	—	—	18-3425
60	2001-03	18-3069	18-3435	—	—	—	18-3465
60	2004-05	18-3070	—	—	18-3171	18-3371	18-3370
C60	1996-01	18-3069	18-3435	—	—	18-3466	18-3465
E60	1995-96	18-3069	18-3435	—	—	18-3466	18-3465
E60	1997-00	18-3069	—	—	—	—	—
P60	1991	18-3069	18-3435	—	—	18-3461	18-3428-1
P60	1992-99	18-3069	18-3435	—	—	18-3466	18-3465
70	1984-91	18-3069	18-3435	—	—	18-3461	18-3428-1
70	1992-03	18-3069	18-3435	—	—	18-3466	18-3465
70	2004-09	18-3070	—	—	18-3171	18-3371	18-3370
C70	2000-01	18-3069	18-3435	—	—	18-3466	18-3465
C75	1994-99	18-3070	—	—	18-3171	18-3371	18-3370
E75	1995-00	18-3070	—	—	—	—	—
P75	1996-99	18-3070	—	—	—	—	—
C80	1997	18-3070	—	—	—	—	—
85	1985	18-3070	—	—	—	—	—
C85	1989-97	18-3070	—	—	18-3171	18-3371	18-3370
CV85	1989-91	18-3070	—	—	18-3171	18-3371	18-3370
90	1984-09	18-3070	—	—	18-3171	18-3371	18-3370
90 Jet	1986-89	18-3070	—	—	—	—	—
B90	1997-99	18-3070	—	—	—	—	—
C90	1997-01	18-3070	—	—	18-3171	18-3371	18-3370
C115	1991-92	18-3071	—	18-3344	18-3170	18-3373	18-3372
C115	1993-96	18-3071	18-3333	18-3344	18-3173	18-3313	18-3312
C115	1997-00	18-3071		18-3344			
P115 (62A)	1993-96	18-3071	18-3333	18-3344	18-3173	18-3313	18-3312
115 (6N6), (6E5)	1984-94	18-3071	—	18-3344	18-3170	18-3373	18-3372
115 (6N6)	1994	18-3071	18-3333	18-3344	18-3173	18-3313	18-3312
130 (6L1), (6N7)	1988-92	18-3071	—	18-3344	18-3170	18-3373	18-3372
130 (6N7)	1993-96	18-3071	18-3333	18-3344	18-3173	18-3313	18-3312
130	1997-01	18-3071		18-3344			
130	2002-04			18-3344			
L130 (6L6), (6N4)	1989-92	18-3071	—	18-3344	18-3170	18-3373	18-3372
L130 (6N4)	1993-96	18-3071	18-3333	18-3344	18-3173	18-3313	18-3312
L130	1997-01	18-3071		18-3344			
C150 (6E5)	1996-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
150 (6R2), (6G4)	1984-91	18-3071	—	18-3344	18-3170	18-3311	18-3310
150 (6R2)	1992-09	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
L150 (6R0), (6K0)	1986-91	18-3071	—	18-3344	18-3170	18-3311	18-3310
L150 (6R0)	1992-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
P150	1986-91	18-3071	—	18-3344	18-3170	18-3311	18-3310
P150	1992-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
150/175/200ETLN	1984	18-3071	—	18-3344	18-3170	18-3311	18-3310
PRO V150 (6J9)	1986-89	18-3071	—	18-3344	18-3170	18-3311	18-3310
PRO V150D (6N9)	1990	18-3071	—	18-3344	18-3170	18-3311	18-3310
PX150	1999	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
SX150	1999-04	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
V150	2000-08	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
VZ150	2001-09	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
Z150/LZ150	2001-05	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
175 (6G5)	1984-91	18-3071	—	18-3344	18-3170	18-3311	18-3310
175 (6R3)	1992-00	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
P175 (62H)	1994-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
VZ175	2001-09	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
Z175	2001-05	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
200 (6G6), (6R4)	1984-91	18-3071	—	18-3344	18-3170	18-3311	18-3310
200 (6R4)	1992-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
L200 (6K1), (6R1)	1986-91	18-3071	—	18-3344	18-3170	18-3311	18-3310
L200	1992-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
LX200	1999-02	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
P200	1991-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
SX200	1999-05	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
V200	1998-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
VZ200	2001-04	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
VZ200	2005-09	18-3071	18-3519	18-3520	18-3173	—	18-3516
Z200/LZ200	2000-10	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
V6 Special (6G7)	1984-86	18-3071	—	18-3344	18-3170	18-3311	18-3310
V6 Excel (6K7)	1987-89	18-3071	—	18-3344	18-3170	18-3311	18-3310
225 (6R5)	1990-91	18-3071	—	18-3344	18-3170	18-3311	18-3310
225 ①	1992-97	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
225/L225/S225 ②	1994-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
LX225/SX225	2000-03	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
V225	1998-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
VX225	2000-04	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
VZ225	2003-09	18-3071	18-3519	18-3520	18-3173	—	18-3516
250/L250	1990-96	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
L250/S250	1997-99	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
VX250	2002-04	18-3071	18-3333	18-3345	18-3173	18-3396	18-3395
VZ250	2003-09	18-3071	18-3519	18-3520	18-3173	—	18-3516
Z300	2006	18-3071	18-3519	—	18-3173	—	18-3515
LZ300	2006	18-3071	18-3519	—	18-3173	—	18-3515
VZ300	2004-09	18-3071	18-3519	18-3520	18-3173	—	18-3516

① 2.6L engine ② 3.1L engine * models with 20" shaft ** excludes 4.2L



18-3525
THERMOSTAT
Replaces: 60V-12411-00
Fits: F115(2005-14), LF115(2005-14), LZ250(2003-05), LZ300(2004-06), VZ200(2005-09), VZ225(2005-09), VZ250(2005-09), VZ300(2005-09), Z250(2003-05), Z300(2004-06)

60°C



18-3625
THERMOSTAT
(Seal Included)
Yamaha 6F5-12411-03-00
9.9EL, 9.9ES, 15EL, 15ES (1986-1995), 9.9L, 9.9S, 15L, 15S (1986-1990), 9.9M, 15ML, 15MS, C55EL (1991-1995), C25EL, C40EL (1991-1997), C25ML (1993-1997), C25MS, C40MS, C40PL (1992-1997), C30EL (1991-1992), CV30EL (1989-1990), C40ML (1994-1995), C55TL (1993-1995), CV25EL, CV25EM, CV40EL (1990), CV55EL (1989)

50°C



18-3623
THERMOSTAT
(Seal Included)
Yamaha 6E5-12411-02-00
8MSH-0405, 8MSH-0406, 8MSH-0407, 8MSH-0608, 8MSHD-2005

NEW



18-3632
THERMOSTAT
Replaces: 67F-12411-01
Fits: F75-F250 (2005 & Up)

50°C



18-3540
THERMOSTAT
Replaces:
6E5-12411-30-00
Fits: 9.9-15 (1996-06), 20 (1996-97), 25 (1988-95), 30 3-cyl (1987-91), 40 (1986-05), C40 3-cyl (1998-02), 50 (1986-05), C50 (1998-01), P50 (1987-96), 115 (1984-05), B115 (1998-99), C115 (1991-00), P115 (1993-96), S115/S130 (1996-98), 130/L130 (1988-05), 150/175/200 (1986-05), C150 (1996-99), D150/DX150 (1997-05), L150/L200 (1986-99), LX150/LX200 (1999-01), P150 (1986-99), PX150 (1999), SX150/SX200 (1999-04), V150 (2000-05), VX150 (2000-05), VZ150/VZ175/VZ200 (2001-05), Z150/Z175/Z200 (2000-05), P200 (1991-93), V200/V225 (1998-99), VX200/VX225 (2000-05), V6 Special (1984-86), V6 Excel (1987-89), 225 2.6L (1990-97), 250/L250 2.6L (1990-95)
Note: Will not fit 3.1 L

60°C



18-3541
THERMOSTAT
Replaces: 66M-12411-01-00
Fits: F6 (2001-05), F8 (2001-05), T8 (2001-05), F9.9 (1985-05), T9.9 (1985-05), T9.9 (1991-05), F15 (1998-05), F25 (1998-05), T25 (2001-05), F30 (2001-05), F40 4cyl (1999), F40 3cyl (2000-05), F50 (1995-05), T50 (1996-05), F60 (2002-05), T60 (2003-05), F80 (1999-00), F100 (1999-00)

50°C



18-3622
THERMOSTAT KIT
Yamaha 6H3-12411-11-00
60TLR-0405, 70TLR-0405, 70TLR-0406, 70TLR-0407, 70TLR-0408

50°C



18-3624
THERMOSTAT KIT
Yamaha 69M-12411-01-00
F2.5MSH-0405, F2.5MSH-0406, F2.5MSH-0407, F2.5MSH0608, F2.5MSHD-2005

①**18-3608D** Display Package



18-3608
THERMOSTAT KIT
Fits: 115 (1991-02), C115 (1991-99), P115 (1993-96), S115 (1996-99), 130 (1991-02), L130 (1991-00), S130 (1996-99), 150 (1991-02), C150 (1996-99), L150 (1991-99), P150 (1991-99), S150 (1996-99), V150 (2000-02), Z150 (2001-02), 175 (1991-95, 97), P175 (1994-99), V175 (2000), Z175 (2001-02), 200 (1991-98), L200 (1991-99), P200 (1991-99), S200 (1996-99), V200 (1998-99), Z200 (2001-02), 225 (1991-97), V225 (1998-99)

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3540	Thermostat	6E5-12411-30-00	1
18-0844	Gasket	688-12414-A1-00	1

①**18-3609D** Display Package



18-3609
THERMOSTAT KIT
Fits: 25 (1996-98,2001-02), 40 (1991-99, 01), C40 (1997-02), P40 (1998), 50 (1991-97, 1999-02), C50 (1998-01), P50 (1991-96), L225 (1994-99), S225 (1996-99), 250 (1991-95), L250 (1991-99), S250 (1996-99)

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3540	Thermostat	6E5-12411-30-00	1
18-0829	Gasket	61A-12414-A0-00, 6J8-12414-A0-00	1

60°C



18-3611
THERMOSTAT KIT
Fits: 15 (2006), F15 (1998-06), F25 (1999-06), F30 (2001-06), F40 (1999-06), F50 (1996-06), F60 (2002-06), F9.9 (2005-06), T25 (2001-06), T50 (1996-06), T60 (2003-06), T9.9 (2005-06)

① Items ending in "D" are Display Packaged - Regular number is Non-Display

THERMOSTAT APPLICATION

HP\Model	Year	Thermostat	Gasket	Thermostat Kit
F2.5	2003-11	Kit Only	18-0754	18-3624
4	1986-88	18-3540	—	—
4	1989-99	18-3623	—	—
F4	1999-11	18-3541	18-0754	
5	1995-02	18-3623	—	—
6	1986-88	18-3540	—	—
6	1989-00	18-3623	—	—
F6	2001-04	18-3541	—	—
F6	2005-08	18-3541	—	—
F6	2009-11	18-3541	18-0754	—
8	1986-88	18-3540	—	—
8	1989-09	18-3623	—	—
F8	2001-04	18-3541	—	—
F8	2005-11	18-3541	—	—
T8	2001-04	18-3541	—	—
T8	2005-10	18-3541	—	—
9.9	1986-95	18-3625	18-0836	—
9.9	1996-09	18-3540	18-0836	—
F9.9	1985-11	18-3541	—	—
FT9.9	1985-90	18-3541	—	—
T9.9	1991-04, 2007-11	18-3541	—	—
T9.9	2005-06	18-3541	18-0835	18-3611
15	1984-85	—	18-0836	—
15	1986-95	18-3625	18-0836	—
15	1996-09	18-3540	18-0836	—
F15	1998-06	18-3541	18-0835	18-3611
20	1996-97	18-3540	18-0829	18-3609
25 (2 cyl)	1984-87	—	18-0232	—
25 (2 cyl)	1988-09	18-3540	18-0829	18-3609
C25	1991-97	18-3625	18-0232	—
CV25	1990	18-3625	18-0232	—
F25	1998-11	18-3541	18-0835	18-3611
T25	2001-11	18-3541	18-0835	18-3611
30	1984-85	—	18-0232	—
30	1986	18-3625	18-0835	—
30	1987-88	18-3540	18-0829	18-3609
30	1989-91	18-3623	18-0829	—
30	1992-02	—	18-0829	—
C30	1991-92	18-3625	18-0232	—
C30	1993-94, 1996-97	18-3623	18-0232	—
F30	2001-05	18-3541	18-0835	18-3611
40	1984-85	—	18-0829	—
40	1986-05	18-3540	18-0829	18-3609
C40	1991-97	18-3625	—	—
C40	1998-03	18-3540	18-0829	18-3609
F40	1999-11	18-3541	18-0835	18-3611
F40 2.6L	1999	18-3541	18-0835	18-3611
P40	1998	18-3540	18-0829	18-3609
50	1984-85	—	18-0829	—
50	1986-09	18-3540	18-0829	18-3609
C50	1998-01	18-3540	18-0829	18-3609
F50	1995-11	18-3541	18-0835	18-3611
PRO 50	1987-90	18-3540	18-0829	18-3609
P50	1991-96	18-3540	18-0829	18-3609
50 Jet	1986-00	18-3540	18-0829	18-3609
T50	1996-11	18-3541	18-0835	18-3611
C55	1991-95	18-3625	—	—
CV55	1989-90	18-3625	—	—
60	2001-05	Kit Only	18-0835	18-3622
C60	1996-01	Kit Only	18-0835	18-3622
E60	1995-00	Kit Only	18-0835	18-3622
F60	2002-11	18-3541	18-0835	18-3611
P60	1991-99	Kit Only	18-0835	18-3622
T60	2003-11	18-3541	18-0835	18-3611
70	1984-09	Kit Only	18-0835	18-3622
C70	2000-01	Kit Only	18-0835	18-3622
F70	2010	18-3541	18-0835	18-3611
C75	1994-99	—	18-0844	—

HP\Model	Year	Thermostat	Gasket	Thermostat Kit
E75	1995-00	—	18-0844	—
P75	1996-99	—	18-0844	—
C80	1997	—	18-0844	—
F80	1999-00	18-3541	—	—
90	1984-09	—	18-0844	—
90 Jet	1986-00	—	18-0844	—
B90	1997-99	—	18-0844	—
C90	1997-01	—	18-0844	—
F100	1999-00	18-3541	—	—
115	1984-09	18-3540	18-0844	18-3608
B115	1998-99	18-3540	18-0844	18-3608
C115	1991-00	18-3540	18-0844	18-3608
P115	1993-96	18-3540	18-0844	18-3608
S115	1996-99	18-3540	18-0844	18-3608
130	1988-04	18-3540	18-0844	18-3608
L130	1989-01	18-3540	18-0844	18-3608
S130	1996-99	18-3540	18-0844	18-3608
C150	1996-99	18-3540	18-0844	18-3608
150	1984	—	18-0844	—
150	1985	18-3623	18-0844	—
150	1986-09	18-3540	18-0844	18-3608
D150	1997-99	18-3540	18-0844	18-3608
DX150	1999-05	18-3540	18-0844	18-3608
L150	1986-99	18-3540	18-0844	18-3608
LX150	1999-01	18-3540	18-0844	18-3608
LZ150	2000-05	18-3540	18-0844	18-3608
Z150	2000-05	18-3540	18-0844	18-3608
P150	1991-99	18-3540	18-0844	18-3608
PX150	1999	18-3540	18-0844	18-3608
PRO V150	1986-90	18-3540	18-0844	18-3608
S150	1996-99	18-3540	18-0844	18-3608
SX150	1999-04	18-3540	18-0844	18-3608
V150	2000-08	18-3540	18-0844	18-3608
VX150	2000-04	18-3540	18-0844	18-3608
VZ150	2000-11	18-3540	18-0844	18-3608
175	1984		18-0844	
175	1985	18-3623	18-0844	
175	1986-00	18-3540	18-0844	18-3608
P175	1994-99	18-3540	18-0844	18-3608
S175	1996-99	18-3540	18-0844	18-3608
V175	2000	18-3540	18-0844	18-3608
VZ175	2001-10	18-3540	18-0844	18-3608
Z175	2001-05	18-3540	18-0844	18-3608
200	1984	—	18-0844	—
200	1985	18-3623	18-0844	—
200	1986-98	18-3540	18-0844	18-3608
L200	1986-99	18-3540	18-0844	18-3608
LX200	1999-01	18-3540	18-0844	18-3608
LZ200	2000-11	18-3540	18-0844	18-3608
P200	1991-99	18-3540	18-0844	18-3608
SX200	1999-05	18-3540	18-0844	18-3608
V200	1998-99	18-3540	18-0829	18-3609
VX200	2000-05	18-3540	18-0829	18-3609
VZ200	2001-04	18-3540	18-0844	18-3608
Z200	2000-11	18-3540	18-0844	18-3608
V6 Special	1985-86	18-3540	18-0844	18-3608
V6 Excel	1987-89	18-3540	18-0844	18-3608
225	1990-97	18-3540	18-0844	18-3608
L225	1994-99	18-3540	18-0829	18-3609
S225	1996-99	18-3540	18-0829	18-3609
LX225	2000-03	18-3540	18-0829	18-3609
SX225	2000-03	18-3540	18-0829	18-3609
V225	1998-99	18-3540	18-0829	18-3609
VX225	2000-04	18-3540	18-0829	18-3609
250	1990-95	18-3540	18-0829	18-3609
L250	1990-99	18-3540	18-0829	18-3609
LX250	2000-03	18-3540	18-0829	18-3609
S250	1996-99	18-3540	18-0829	18-3609
SX250	2000-03	18-3540	18-0829	18-3609
VX250	2002-04	18-3540	18-0829	18-3609

ALL PISTONS
ARE SUPPLIED WITH PISTON RINGS, WRIST PIN AND CIRCLIPS

Piston Rings are available individually







V-4 & V-6 Pistons and Rings

STANDARD

18-4128 (Port)
Replaces: 6G5-11642-00-93

18-4129 (Stbd.)
Replaces: 6G5-11631-00-93

— *CONTAINS* —

Part #	Rings	O.E. #
18-3934	Standard	6E5-11610-03-00

.50mm O.S.

18-4132 (Port)
Replaces: 6G5-11646-01-00

18-4133 (Stbd.)
Replaces: 6G5-11636-01-00

V-6 Loop Charged Engines (1992-2001)

18-4080 (Port)
Replaces: 6R5-11642-11-93

18-4081 (Stbd.)
Replaces: 6R5-11631-11-93

— *CONTAINS* —

Part #	Rings	O.E. #
18-39320	Standard	6R5-11603-00

18-4082 (Port)
Replaces: 6R5-11645-11-00

18-4083 (Stbd.)
Replaces: 6R5-11635-11-00

18-4084 (Port)
Replaces: 6R5-11646-11-00

18-4085 (Stbd.)
Replaces: 6R5-11636-11-00

★ ★ ★ Inline Pistons and Rings ★ ★ ★

STANDARD

18-4091 Replaces: 6H3-11631-01-96

— *CONTAINS* —

Part #	Rings	O.E. #
18-3963	Standard	6K5-11601-02-00

18-4135 Replaces: 6E7-11631-00-97

— *CONTAINS* —

Part #	Rings	O.E. #
18-3976	Standard	682-11610-01-00

18-4138 Replaces: 689-11631-00-95

— *CONTAINS* —

Part #	Rings	O.E. #
18-3954	Standard	689-11610-01-00

18-4144 Replaces: 61N-11631-00-95

18-4141 Replaces: 6H4-11631-00-96

— *CONTAINS* —

Part #	Rings	O.E. #
18-3960	Standard	6H4-11610-00-00

18-4097 Replaces: 6H1-11631-03-95

— *CONTAINS* —

Part #	Rings	O.E. #
18-3969	Standard	688-11603-A0-00

.25mm O.S.

18-4145 Replaces: 61N-11635-00-00

18-4142 Replaces: 6H4-11635-01-00

— *CONTAINS* —

Part #	Rings	O.E. #
18-3961	25mm O.S.	6H4-11610-10-00

.50mm O.S.

18-4093 Replaces: 6H3-11636-01-00

18-4146 Replaces: 61N-11636-00-00

18-4143 Replaces: 6H4-11636-00-00

— *CONTAINS* —

Part #	Rings	O.E. #
18-3962	50mm O.S.	6H4-11610-20-00

18-4099 Replaces: 6H1-11636-03-00

PISTON APPLICATION

HP/Model	Years	PISTON Std.	PISTON .25mm	PISTON .50mm	RINGS Std.	RINGS .25mm	RINGS .50mm
9.9/15	1984-96	18-4135	—	18-4137	18-3976	—	18-3978
9.9/15	1997-2009	18-4135	—	18-4137	18-3976	18-3977	18-3978
25	1985	18-4138	—	—	18-3954	—	—
30	1984-86	18-4138	—	—	18-3954	—	—
C30	1991-92	18-4138	—	—	18-3954	—	—
C30	1993-97	18-4144	18-4145	18-4146	—	—	—
40	1984-88	18-4141	—	18-4143	18-3960	—	18-3962
C40	1997-99,2001-02	—	18-4142	18-4143	18-3960	18-3961	—
P40	1998	—	—	18-4143	18-3960	18-3961	—
E48	1997	18-4097	—	18-4099	18-3969	—	—
50	1984-88	18-4141	—	18-4143	18-3960	—	18-3962
50	1996-97, 1999, 2000,2002-03	18-4141	18-4142	18-4143	18-3960	18-3961	—
C50	1998-99, 2001	—	18-4142	18-4143	18-3960	18-3961	—
P50	1996	—	18-4142	18-4143	18-3960	18-3961	—
Pro50	1987-88	18-4141	—	18-4143	18-3960	—	—
60	2001-05	18-4091	—	18-4093	18-3963	—	—
C60	1996-01	18-4091	—	18-4093	18-3963	—	—
E60 MLH,T,U,V	1995-00	—	—	—	18-3963	—	—
P60	1991-99	18-4091	—	18-4093	18-3963	—	—
70	1984-09	18-4091	—	18-4093	18-3963	—	—
C70	2000-01	18-4091	—	18-4093	18-3963	—	—
75	1994-98	18-4097	—	18-4099	18-3969	—	—
C75	1996	18-4097	—	18-4099	18-3969	—	—

APPLICATION CONTINUED ON NEXT PAGE

PISTON APPLICATION (Cont.)

HP/Model	Years	PISTON Std.	PISTON .25mm	PISTON .50mm	RINGS Std.	RINGS .25mm	RINGS .50mm
C75	1998-99	18-4097	—	18-4099	18-3969	—	—
E75	1996-97	18-4097	—	18-4099	18-3969	—	—
P75	1996-99	18-4097	—	18-4099	18-3969	—	—
C80	1997	18-4097	—	18-4099	18-3969	—	—
C85	1996	18-4097	—	18-4099	18-3969	—	—
90	1994-09	18-4097	—	18-4099	18-3969	—	—
C90	1997-01	18-4097	—	18-4099	18-3969	—	—

V4 & V-6 Engines		Years	PISTON Port Std.	PISTON Stbd. Std.	PISTON Port .25mm	PISTON Stbd. .25mm	PISTON Port .50mm	PISTON Stbd. .50mm	RINGS Std.
115 w/22mm wrist pin	V-4	1984-86	18-4128	18-4129		—	18-4132	18-4133	18-3934
115 w/22mm wrist pin	V-4	1987-92	18-4128	18-4129		—	18-4132	18-4133	18-3934
115 w/23mm wrist pin	V-4	1993-03	18-4080	18-4081	18-4082	18-4083	18-4084	18-4085	18-39320
130 w/22mm wrist pin	V-4	1984-92	18-4128	18-4129		—	18-4132	18-4133	18-3934
130 w/23mm wrist pin	V-4	1993-03	18-4080	18-4081	18-4082	18-4083	18-4084	18-4085	18-39320
150, 175 w/22mm wrist pin	V-6	1984-92	18-4128	18-4129		—	18-4132	18-4133	18-3934
150, 175 w/23mm wrist pin	V-6	1993-99	18-4080	18-4081	18-4082	18-4083	18-4084	18-4085	18-39320
200, 225 w/22mm wrist pin	V-6	1984-92	18-4128	18-4129		—	18-4132	18-4133	18-3934
200, 225 w/22mm wrist pin	V-6	1993-99	18-4080	18-4081	18-4082	18-4083	18-4084	18-4085	18-39320
SPECIAL J,K,LN,XN (6G7)	V-6	1984-86	18-4128	18-4129		—	18-4132	18-4133	18-3934



18-1755
CONNECTING ROD
Replaces: 650-11651-04-00
Fits: 9.9, 15 (1996-97)



18-1756
CONNECTING ROD
Replaces: 688-11650-03-00
Fits: 55 (1991-95), 75 (1994-99), 80 (1997), 85 (1991-96), 90 (1997, 2000-01)



18-1755K
CONNECTING ROD KIT
Replaces: 650-11651-04-00
Fits: E336 9.9 (1996-97), 15 (1996-97)



18-4157
CONNECTING ROD
Replaces: 6R5-11650-10-00
For: V6 150/175/200 (1992-03)



18-1410
ROD BEARING
Replaces: 93310-32337-00
Fits: 115 (1993-03), 130 (1993-00, 2002-03), 150 (1992-00, 2002-03), 175 (1992-98, 2000), 200 (1992-98), 225 (1992-93, 1997)



18-1411
ROD BEARING
Replaces: 93310-620V5-00
Fits: 9.9 (1996-97), 15 (1996-97)



18-4077
ROD BEARING
Replaces: 93310-730V8-00
For: 45, 55, 90 HP -3 Cyl.



18-4078
ROD BEARING
Replaces: 93310-836V2-00
For: V4 & V6 (1990 motors)



WASHERS
18-0191
Replaces: 92990-06600-00

18-0192
Replaces: 92990-10600-00, 929-90106-00-00, 92900-10600-00, 92901-10600-00, 92902-10600-00, 92903-10600-00, 92995-10600-00



18-79974
OIL STRAINER
Replaces: 6J8-13411-00
Fits: 20(1996-97), 25(1988-01), 30(1987-02), 40(1989-05), 50(1989-09), 60(2001-05), 70(1989-09), C30(1995), P40(1998), P50(1991-96), P60(1991-99), PRO50(1989-90)



18-79975
OIL STRAINER
Replaces: 6E5-13411-00
Fits: 115(1988-09), 130(1988-05), 150(1989-09), 175(1989-00), 200(1989-98), 225(1990-97), B115(1998-99), D150(1997-99(), DX150(1999-05), L130(1989-01), L150(1988-99), L200(1988-99), LX150(1999-01), LX200(1999-01), LZ150(2000-05), LZ200(1999-12), P115(1993-96), P150(1991-99), P175(1994-99), P200(1991-99), PRO V150(1988-90), PX150(1999), S115-(1996-99), S130(1996-99), S150(1996-99), S200(1996-99) SX150(1999-04), SX200(1999-05), V150(2000-08), V175(2000), V6 Excel(1988-89), VX150(2000-04), VZ150(2000-12), VZ175(2001-12), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-12)

18-79976
OIL STRAINER
Replaces: 61A-13411-00
Fits: 225(1994-95), 250(1990-95), L225(1994-99), L250(1990-99), LX225(2000-03), LX250(2000-03), LZ250(2003-05), LZ300(2004-06), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09(), Z250(2003-05), Z300(2004-06)



18-79971
OIL STRAINER, ELECTRIC
Replaces: 68F-13440-00
Fits: LZ150(2000-05), LZ200(2000-12), LZ250(2003-05), LZ300(2004-06), VZ150(2000-12), VZ175(2001-12), VZ175(2001-12), VZ200(2001-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z150(2000-05), Z175(2001-05), Z200(2000-12), Z250(2003-05), Z300(2004-06)



18-79961
OIL STRAINER
Replaces: 6H1-13411-00
Fits: 90(1990-01), B90(1997-99), C90(2000-01), P75(1996-99)



18-7911-1
OIL FILTER
Replaces: 5GH-13440-00, 5GH-13440-10, 5GH-13440-30



18-7954
OIL FILTER
Replaces: N26-13440-00-00
Fits: F350

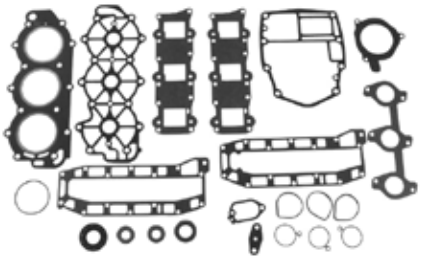


18-8700
OIL FILTER
Replaces: 5GH-13440-20
Fits: F15(2006-12), F20(2006-12), F25(2009-12), F40(2008-12), F50 (2005-12), F60(2005*-12), F70 (2010-12), T25(2009-12), T50(2005-12), T60 (2005-12)



4-CYCLE OUTBOARD OIL FILTERS

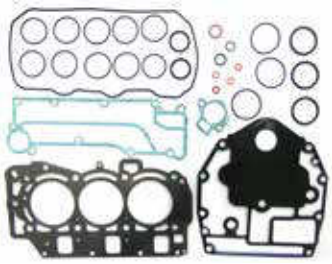
Make-Model	Years	Replaces	Part No.
F/T9.9	1990-03	6G8-13440-00-00	**18-7901**
F/T50	1995-99	3FV-13440-00-00	**18-7902**
F15,F25	1998-99	3FV-13440-00-00	**18-7902**
F80/F100	1999	3FV-13440-00-00	**18-7902**
F40	1999-00	3FV-13440-00-00	**18-7902**
F200/F225	2002-06	69J-13440-00-00, -01-00, -03-00	**18-7906-1**
F150	2004-06	69J-13440-00-00, -01-00, -03-00	**18-7906-1**
F250	2005-06	69J-13440-00-00, -01-00, -03-00	**18-7906-1**
F350	2008-up	N26-13440-00-00	**18-7954**



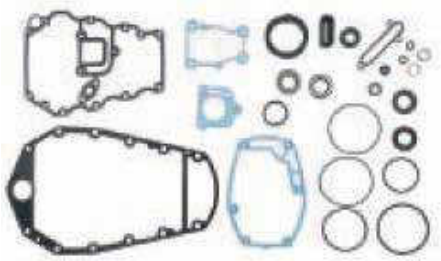
18-99061
GASKET SET
Replaces: 63D-W0001-00
Fits: 40(1995-05), 50(1995-069), C40(1997-02), C50(1998-01), P40(1998), P50(1995-96)



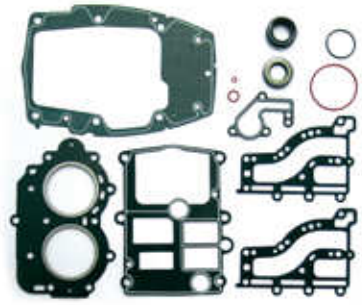
18-99073
GASKET SET
Replaces: 65W-W0001-20
Fits: F25(1998-00)



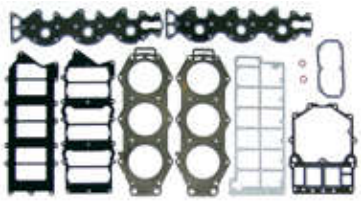
18-99092
GASKET SET
Replaces: 67C-W0001-00
Fits: F30(2001), F40(2000-01)



18-99093
GASKET SET
Replaces: 67C-W0001-20
Fits: F30(2001), F40(2000-01), T25(2001)



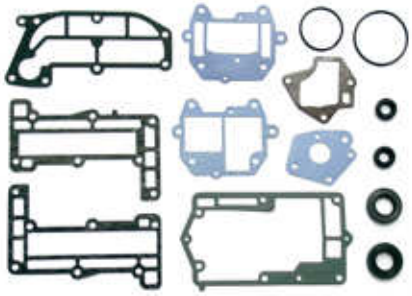
18-99097
GASKET SET
Replaces: 682-W0001-06
Fits: 9.9(1994-95), 15(1994-95)



18-99103
GASKET SET
Replaces: 68F-W0001-01
Fits: LZ150(2004-05), LZ200(2004-10), VZ150(2004-10), VZ175(2004-10), VZ200(2004), Z150(2004-05), Z175(2004-05), Z200(2004-10)

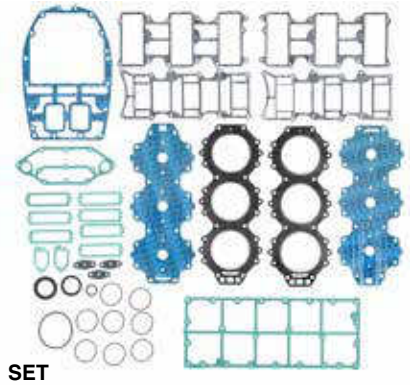


18-99104
GASKET SET
Replaces: 6A0-W0001-21
Fits: C40(1992-94)



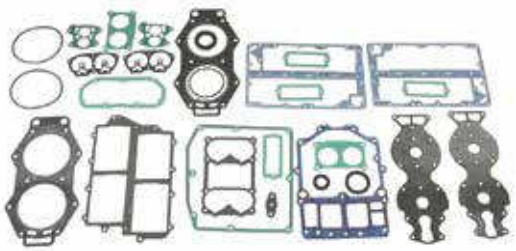
18-99117
GASKET SET
Replaces: 6G1-W0001-A2
Fits: 6(1996), 8(1996)

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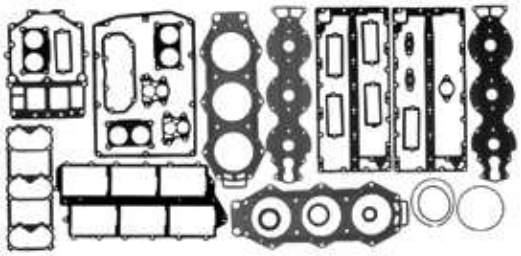
18-4400
POWERHEAD GASKET SET
Replaces: 61A-W0001-01-00, 61A-W0001-A1-00
— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3891	Head Gasket	61A-11181-00-A0	2
18-7443	O-Ring	93210-81MA6-00	1



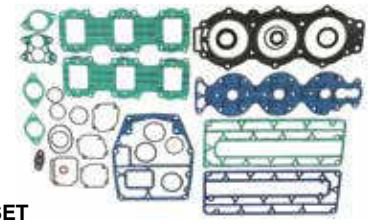
18-4403
POWERHEAD GASKET SET
Replaces: 6F3-W0001-04-00, 6F3-W0001-A4-00
— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3832	Head Gasket	6E5-11181-02-00	2
18-0844	Thermostat Cover Gasket	688-12414-A1-00	2
18-2079	Oil Seal	93101-22M15-00	1
18-2085	Oil Seal	93102-35M13-00	1
18-7442	O-Ring	93210-74M35-00	1
18-7444	O-Ring	93211-04384-00	2



18-4404
POWERHEAD GASKET SET
Replaces: 6G5-W0001-03-00, 6G5-W0001-A3-00
— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3894	Head Gasket	6G5-11181-A0-00	2
18-0844	Thermostat Cover Gasket	688-12414-A1-00	2
18-2079	Oil Seal	93101-22M15-00	1
18-2085	Oil Seal	93102-35M13-00	1
18-7442	O-Ring	93210-74M35-00	1
18-7444	O-Ring	93211-04384-00	2



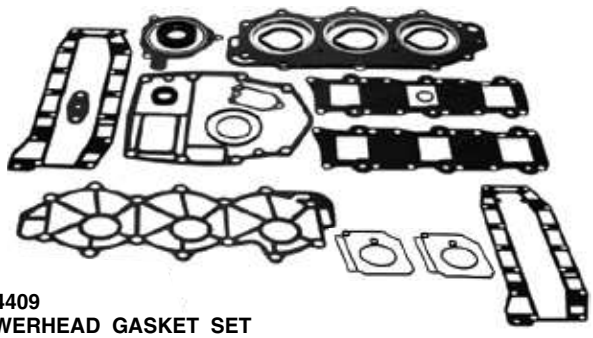
18-4405
POWERHEAD GASKET SET
Replaces: 6H1-W0001-00-00, 6H1-W0001-01-00, 6H1-W0001-A0-00
— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3805	Head Gasket	688-11181-02-00	1
18-0840	O-Ring	676-14984-00-00	3
18-0844	Thermostat Cover Gasket	688-12414-A1-00	1
18-0845	Intake Manifold Reed Plate Gasket	688-13621-A1-00	2
18-0846	Carburetor Mounting Gasket	688-14198-A1-00	3
18-0847	Exhaust Cover Gasket	688-41112-A0-00	1
18-0826	Drain Screw Gasket	90430-14115-00	1
18-7434	O-Ring	93210-39ME4-00	3
18-7436	O-Ring	93210-46044-00	3
18-7441	O-Ring	93210-62269-00	1
18-0767	Water Jacket Cover Gasket	688-11193-01-00	1



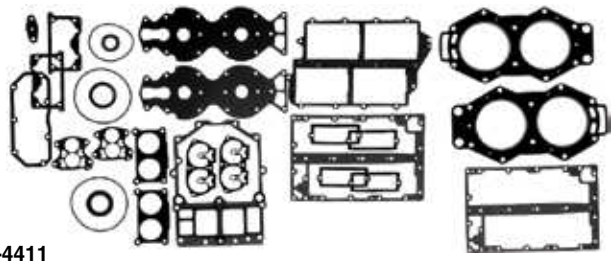
18-4407
POWERHEAD GASKET SET
Replaces: 6H4-W0001-01-00, 6H4-W0001-A1-00
— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3830	Head Gasket	6H4-11181-00-00	1
18-0826	Drain Screw Gasket	90430-14115-00	1



18-4409
POWERHEAD GASKET SET
Replaces: 6H4-W0001-03-00, 6H4-W0001-04-00
— CONTAINS—

Part #	Desc.	O.E.#	Qty.
18-3830	Head Gasket	6H4-11181-00-00	1
18-0826	Drain Screw Gasket	90430-14115-00	1
18-7432	O-Ring	93210-32768-00	1



18-4411
POWERHEAD GASKET SET
Replaces: 6N6-W0001-03-00, 6N6-W0001-A3-00
— CONTAINS—

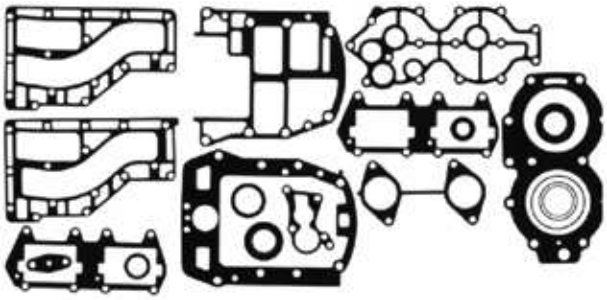
Part #	Desc.	O.E. #	Qty.
18-3832	Head Gasket	6E5-11181-02-00	2
18-0844	Thermostat Cover Gasket	688-12414-A1-00	2
18-2079	Oil Seal	93101-22M18-00	1
18-2085	Oil Seal	93102-35M13-00	1
18-7442	O-Ring	93210-74M35-00	1
18-7444	O-Ring	93211-04384-00	2



18-4412
POWERHEAD GASKET SET
Replaces: 6R3-W0001-03-00, 6R3-W0001-A3-00
— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3894	Head Gasket	6G5-11181-A0-00	2
18-0844	Thermostat Cover Gasket	688-12414-A1-00	2
18-2079	Oil Seal	93101-22M18-00	1
18-2085	Oil Seal	93102-35M13-00	1
18-7442	O-Ring	93210-74M35-00	1
18-7444	O-Ring	93211-04384-00	2

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18-4413
POWERHEAD GASKET SET
Replaces: 6R6-W0001-01-00

— CONTAINS—

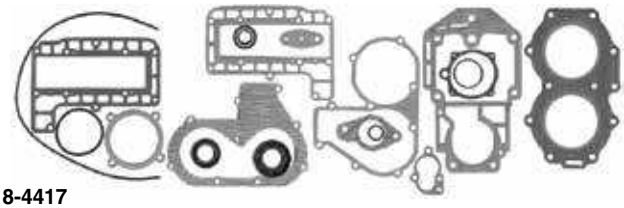
Part #	Desc.	O.E. #	Qty.
18-3892	Head Gasket	676-11181-00-A0	1
18-7441	O-Ring	93210-62269-00	1



18-4415
POWERHEAD GASKET SET
Replaces: 688-W0001-00-00, 688-W0001-A0-00

— CONTAINS —

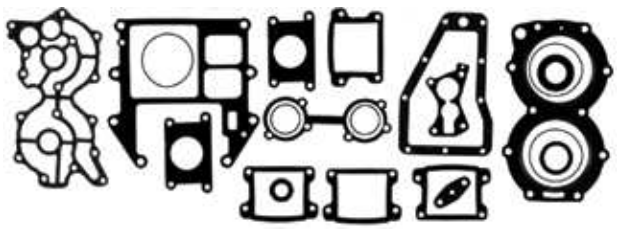
18-0840	Fuel Bowl Seal	676-14984-00-00	3
18-3805	Head Gasket	688-11181-02-00	1
18-0844	Thermostat Cover Gasket	688-12414-A1-00	1
18-0846	Carburetor Mounting Gasket	688-14198-A1-00	3
18-0847	Exhaust Cover Gasket	688-41112-A0-00	2
18-0826	Drain Screw Gasket	90430-14115-00-00	1
18-0767	Water Jacket Cover Gasket	688-11193-01-00	1
18-0845	Intake Manifold Reed Plate Gasket	688-13621-A1-00	2
18-7441	O-Ring	93210-62269-00	1



18-4417
POWERHEAD GASKET SET
Replaces: 695-W0001-01-00, 695-W0001-02-00, 695-W0001-A2-00

— CONTAINS —

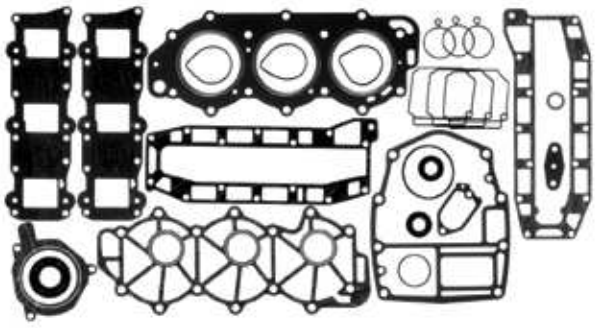
Part #	Desc.	O.E. #	Qty.
18-0231	Packing Gasket	648-13621-A1-00	1
18-0771	Intake Manifold Gasket	648-13645-A0-00	1
18-0775	Carburetor Mounting Gasket	648-14198-A0-00	1
18-0769	Bowl Gasket	648-14384-01-00	1
18-0232	Cover Gasket	655-12414-A1-00	1
18-0250	Exhaust Cover Gasket	664-41114-A0-00	2
18-2078	Oil Seal	93101-16M36-00	1
18-0570	Oil Seal	93102-23096-00	1
18-3849	Head Gasket	695-11181-A0-00	1
18-0739	Upper Casing Gasket	689-45113-A1-00	1



18-4418
POWERHEAD GASKET SET
Replaces: 697-W0001-00-00, 697-E0001-A0-00

— CONTAINS—

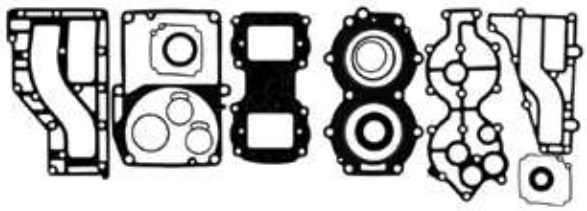
Part #	Desc.	O.E. #	Qty.
18-0241	Valve Seat Gasket	663-13621-A0-00	2
18-0242	Valve Seat Gasket	663-13622-00-00	2
18-0246	Gasket	663-14483-A0-00	1
18-0247	Outer Cover Exhaust Gasket	663-41114-A0-00	1
18-3848	Head Gasket	695-11181-A0-00	1
18-7441	O-Ring	93210-62269-00-00	1



18-4419
POWERHEAD GASKET SET
Replaces:6H4-W0001-02-00, 6H4-W0001-A2-00

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3830	Head Gasket	6H4-11181-00-00	1
18-0826	Drain Screw Gasket	90430-14115-00-00	1



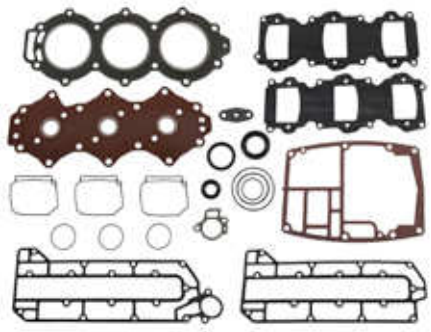
18-4422
POWERHEAD GASKET SET
Replaces: 6L2-W0001-01-00, 6L2-W0001-02-00, 6L2-W0001-A2-00

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3847	Head Gasket	6L2-11181-A1-00	1
18-0765	Flat Chamber Gasket	6L2-14384-00-00	1
18-0743	Exhaust Inner Cover Gasket	6L2-41112-A1-00	1
18-0744	Exhaust Outer Cover Gasket	6L2-41114-A1-00	1
18-0748	Upper Casing Gasket	6L2-45113-A1-00	1



18-99175
POWERHEAD GASKET SET
Replaces: 63V-W0001-00, 63V-W0001-01
Fits: 9.9(1996-00), 15(1996-00)

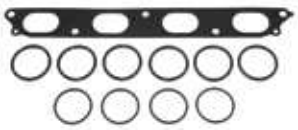


18-99176
POWERHEAD GASKET SET
Replaces: 6H3-W0001-02
Fits: 60(2001-05), 70(1994-09), C70(2000-01), P60(1994-99)

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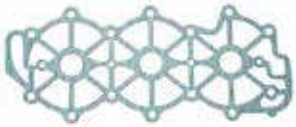
18-4427
POWERHEAD GASKET SET
Replaces: 6H3-W0001-A0-00



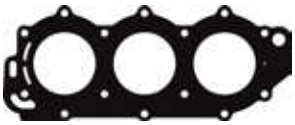
18-0663
PLENUM GASKET KIT
Fits: Yamaha F75 (2003-04), F80 (1999-03),
F90 (2003-04), F100 (1999-02)



18-99048
HEAD GASKET
Replaces: 60V-11181-00
Fits: LZ250(2003-05), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), Z250(2003-05)



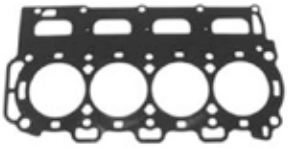
18-99059
HEAD GASKET
Yamaha 63D-11193-A0
Fits: 40(1995-05), 50(1995-09), C40(1997-03), C50(1998-01), P40(1998), P50(1995-96)



18-99060
HEAD GASKET
Yamaha 63D-11181-A1
Fits: 40(1997-05), 50(1997-08), C40(1997-03), C50(1998-01), P40(1998)



18-99062
HEAD GASKET
Yamaha 68F-11181-00
Fits: LZ150(2000-05), LZ200(2000-10), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)



18-99094
HEAD GASKET
Yamaha 67F-11181-02
Fits: F75(2004-05), F90(2004-05), F115(2004-05), LF115(2004-05)



18-3804
HEAD GASKET
Replaces: 689-11181-02-00, 689-11181-A1-00



18-3805
HEAD GASKET
Replaces: 688-11181-02-00, 688-11181-A1-00



18-3827
HEAD GASKET
Replaces: 6G8-11181-00-00, 6G8-11181-A1-00



18-3828
HEAD GASKET
Replaces: 6E7-11181-00-00, 6E7-11181-A1-00



18-3829
HEAD GASKET
Replaces: 6J8-11181-00-00, 6J8-11181-A1-001



18-3830
HEAD GASKET
Replaces: 6H4-11181-00-00, 6H4-11181-A1-00



18-3831
HEAD GASKET
Replaces: 6H3-11181-01-00, 6H3-11181-A1-00



18-3832
HEAD GASKET
Replaces: 6E5-11181-02-00, 6E5-11181-A1-00



18-3847
HEAD GASKET
Replaces: 6L2-11181-A1-00, 6L2-11181-A2-00



18-3848
HEAD GASKET
Replaces: 697-11181-A0-00, 697-11181-A1-00



18-3849
HEAD GASKET
Replaces:695-11181-A0-00, 695-11181-A1-00



18-3891
HEAD GASKET
Replaces: 61A-11181-A0-00, 61A-11181-A1-00



18-3892
HEAD GASKET
Replaces: 676-11181-A0-00, 676-11181-A1-00



18-3894
HEAD GASKET
Replaces: 6G5-11181-00-00, 6G5-11181-A0-00

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS
APPLICATION BEGINS ON NEXT PAGE

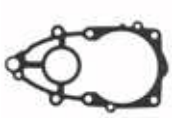
POWERHEAD GASKET SETS \ HEAD GASKETS APPLICATION

HP	Year	Powerhead Gasket Set	Head Gasket
6	1988-96	18-99117	
8	1984-96	18-99117	
9.9	1984-87		18-3828
9.9	1988-91		18-3828
9.9	1992-93		18-3828
9.9	1994-95		18-3828
9.9	1996	18-99175	
9.9	1997-00	18-99175	18-99140
9.9	2001-08		18-99140
F9.9	1986-89		18-3827
F9.9	1990-05		18-3827
FT9.9	1985-87		18-3827
FT9.9	1988-89		18-3827
FT9.9	1990		18-3827
T9.9	1991-05		18-3827
15	1984-87		18-3828
15	1988-91		18-3828
15	1992-93		18-3828
15	1994-95	18-99097	
15	1996	18-99175	
15	1997-00	18-99175	18-99140
15	2001-08		18-99140
20	1996-97		18-3847
25 (2 cyl)	1984-87		18-3804
25 (2 cyl)	1988-93	18-4422	18-3847
25 (2 cyl)	1994-09		18-3847
25 (3 cyl)	1997-02		18-3829
C25	1991-93	18-4417	18-3849
C25	1994-97		18-3849
CV25	1990	18-4417	18-3849
F25	1998-01	18-99073	
30	1984-86		18-3804
30	1987-94		18-3829
30	1993-02		18-3829
C30	1991-92		18-3804
C30	1995-97		18-3829
CV30	1989-90		18-3804
F30	2000	18-99093	
F30	2001-05	18-99092	
40	1984-88	18-4407	18-3830
40	1989-91	18-4419	18-3830
40	1992-94	18-4409	18-3830
40	1995-05	18-99061	18-99060
C40 2 Cyl	1991		18-3892
C40 2 Cyl	1992-93	18-4413	18-3892
C40 2 Cyl	1994-97	18-4414	18-3892
C40 3 Cyl	1998-03	18-99061	18-99060
CV40	1990		18-3892
F40	2000-08	18-99092	
P40	1998	18-99061	18-99060
50	1984-88	18-4407	18-3830
50	1989-91	18-4419	18-3830
50	1992-94	18-4419	18-3830
50	1995-09	18-99061	18-99060
C50	1998-01	18-99061	18-99060
PRO 50	1987-88	18-4407	18-3830
PRO 50	1989-90	18-4419	18-3830
P50	1991	18-4419	18-3830
P50	1992-94	18-4409	18-3830
P50	1995-96	18-99061	18-99060
C55	1991	18-4418	18-3848
C55	1992-93		18-3848
C55	1994-95		18-3848
CV55	1989-90	18-4418	18-3848
60	2001-05	18-99176	18-3831
C60	1996-01		18-3831
E60	1995-00		18-3831
P60	1991	18-4427	18-3831
P60	1992-93		18-3831
P60	1994-99	18-99176	18-3831
70	1984-91	18-4427	18-3831
70	1992-93		18-3831
70	1994-09	18-99176	18-3831
C70	2000-01	18-99176	18-3831
C75	1994-96		18-3805
C75	1998-99		18-3805
E75	1995-00		18-3805
F75	2003-04		18-99094
F75	2005, 2007-11		18-99094
F75	2006		18-99094
P75	1996-99		18-3805
C80	1997		18-3805
F80	1999-01		18-99094
F80	2002-03		18-99094
C85	1991	18-4415	18-3805
C85	1992-93		18-3805
C85	1994-96		18-3805
CV85	1989-90	18-4415	18-3805
90	1984-93	18-4405	18-3805
90	1994-09		18-3805
B90	1997-99		18-3805
C90	1997-01		18-3805
F90	2003-04		18-99094
F90	2005-11		18-99094
F100	1999-01		18-99094
F100	2002-03		18-99094
115	1984		18-3832
115	1985		18-3832
115	1986 ①		18-3832
115	1986-89 ②	18-4403	18-3832
115	1990-99	18-4411	18-3832
115	2000-01		18-3832
115	2002-09		18-3832
B115	1998-99		18-3832
C115	1991-95	18-4403	18-3832
C115	1996-99		18-3832
C115	2000		18-3832
F115	2000-01		18-99094
F115	2002-05		18-99094
F115	2006-11		18-99094
LF115	2000-01		18-99094
LF115	2002-05		18-99094
LF115	2006-11		18-99094
P115	1993-96	18-4411	18-3832
S115	1996-99	18-4411	18-3832
130	1988-99	18-4403	18-3832
130	2000-01		18-3832
130	2002-04		18-3832
L130	1989	18-4403	18-3832
L130	1990-99	18-4411	18-3832
L130	2000-01		18-3832
S130	1996-99	18-4411	18-3832
150	1984-89	18-4404	18-3894
150	1990-95	18-4412	18-3894
150	1996-03		18-3894
150	2004-09		18-3894
C150	1996-99	18-4404	18-3894
D150	1997-99		18-3894
DX150	1999-03		18-3894
DX150	2004-05		18-3894
L150	1986-89	18-4404	18-3894
L150	1990-95	18-4412	18-3894
L150	1996-99		18-3894
LX150	1999-01		18-3894
LZ150	2000-03		18-99062
LZ150	2004-05	18-99103	18-99062
Z150	2000-03		18-99062
Z150	2004-05	18-99103	18-99062
P150	1991-93	18-4412	18-3894
P150	1994-95		18-3894
P150	1996-99		18-3894
PX150	1999		18-3894
PRO V150	1987-89	18-4404	18-3894
PRO V150	1990	18-4412	18-3894
S150	1996-99		18-3894
SX150	1999-03		18-3894
SX150	2004		18-3894
V150	2000-03		18-3894
V150	2004-08		18-3894
VX150	2000-03		18-3894
VX150	2004		18-3894
VZ150	2000-03		18-99062
VZ150	2004-11	18-99103	18-99062
175	1984-89	18-4404	18-3894
175	1990-95	18-4412	18-3894
175	2000		18-3894
P175	1996-99		18-3894
S175	1996-99		18-3894
V175	2000		18-3894
VZ175	2001-02		18-99062
VZ175	2003-11	18-99103	18-99062
Z175	2001-03		18-99062
Z175	2004-05	18-99103	18-99062
200	1984-89	18-4404	18-3894

① LJ:-357803/XJ:-700843
② LJ: 357804/XJ: 700844
③ 2.6 litre engine
④ 3.1 litre engine

HP	Year	Powerhead Gasket Set	Head Gasket
200	1990-95	18-4412	18-3894
200	1996-98		18-3894
L200	1986-89	18-4404	18-3894
L200	1990-95	18-4412	18-3894
L200	1996-99		18-3894
LX200	1999-01		18-3894
LZ200	2000-03		18-99062
LZ200	2004-11	18-99103	18-99062
P200	1991-95		18-3894
P200	1996-99		18-3894
S200	1996-99		18-3894
SX200	1999-03		18-3894
SX200	2004-05		18-3894
V200	1998-99		18-3891
VX200	2000-05		18-3891
VZ200	2000-03		18-99062
VZ200	2004-09	18-99103	18-99062
Z200	2000-03		18-99062
Z200	2004-11	18-99103	18-99062
V6 Special	1984-86	18-4404	18-3894
V6 Excel	1987-89		18-3894
225 ③	1990-95		18-3894
225	1996-97		18-3894
225 ④	1994-95	18-4400	18-3891
L225 ④	1994-96	18-4400	18-3891
L225	1997-99		18-3891
S225	1996	18-4400	18-3891
S225	1997-99		18-3891
LX225	2000-03		18-3891
SX225	2000-03		18-3891
V225	1998-99		18-3891
VX225	2000-04		18-3891
VZ225	2003-04		18-99048
VZ225	2005-09		18-99048
250	1990-95	18-4400	18-3891
L250	1990-96	18-4400	18-3891
L250	1997-99		18-3891
LX250	2000-03		18-3891
LZ250	2003-04		18-99048
LZ250	2005		18-99048
S250	1996	18-4400	18-3891
S250	1997-99		18-3891
SX250	2000-03		18-3891
VZ250	2003-04		18-99048
VZ250	2005-09		18-99048
Z250	2003-04		18-99048
Z250	2005		18-99048

① LJ:-357803/XJ:-700843
② LJ: 357804/XJ: 700844
③ 2.6 litre engine
④ 3.1 litre engine



18-0406
WATER PUMP GASKET
Replaces:
60X-43315-A0-00
Fits: VZ200 (3.3L) 2005-10, VZ225 (3.3L) 2003-10, VZ250 (3.3L) 2003-10, VZ300 (3.3L) 2005-10



18-0605
EXHAUST MANIFOLD SEAL
Replaces:
67F-41138-00-00
Fits: F75 2003-Current: F80 1999-2003; F90 2003-Current: F100 1999-2003; F115 2000-Current.



18-0617
EXHAUST SEAL
Replaces:
67F-45127-00-00
Fits: F75 2003-Current: F80 1999-2003; F90 2003-Current: F100 1999-2003; F115 2000-Current.



18-0618
EXHAUST MANIFOLD GASKET
Replaces:
68V-45123-00-00



18-0619
EXHAUST TUBE SEAL
Replaces:
69J-41138-00-00



18-0656
EXHAUST TUBE SEAL
Replaces:
69J-45123-00-00



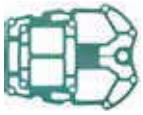
18-0755
CRANKCASE DRAIN GASKET
Replaces: 90430-14M09-00, 904-30142-28-00, 90430-14228-00
Fits: Four-Stroke 9.9hp.- 300hp. / 1999 - Current



18-0849
FUEL PUMP MOUNTING GASKET
Replaces:
650-24431-A0-00



18-0856
GASKET
Replaces:
64D-14384-01-00



18-99000
EXHAUST MANIFOLD GASKET
Replaces: 61A-41134-A0
Fits: 225(1994-95), 250(1992-95), L225 (1994-99), L250(1992-99), LX225(2000-03), LX250(2000-03), LZ250(2003.-05), LZ300 (2004-05), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX250 (2000-04), VZ200(2005), VZ225(2003-05), VZ250(2003-05), VZ300(2004-05), Z250(2003-05), Z300(2004-05)



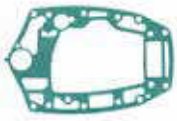
18-99001
UPPER CASING GASKET
Replaces: 61A-45114-A0
Fits: 225(1994-95), 250(1992-95), L225 (1994-99), L250(1992-99), LX225(2000-03), LX250(2000-03), S225(1996-99), S250 (1996-99), SX225(2000-03), SX250 (2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04)



18-99002
EXHAUST MANIFOLD GASKET
Replaces: 62Y-41133-00
Fits: F25(1998-00), F40(1999), F50(1995-00), T50(1996-00)



18-99003
EXHAUST GASKET
Replaces: 62Y-41134-01
Fits: F30(2002-05), F40(2002-08), F50(2002-04), F60(2002-04), T25(2002-05), T50(2002-04)



18-99004
UPPER CASING GASKET
Replaces: 63D-45114-A0
Fits: 40(1995-05), 50(1995-09), C40(1997-03), C50(1998-01), P40(1998), P50(1995-96)



18-99005
MUFFLER GASKET
Replaces: 63D-45123-00
Fits: 40(1995-05), 50(1995-09), C40(1997-03), C50(1998-01), P40(1998), P50(1995-96)



18-99006
EXHAUST MANIFOLD GASKET
Replaces: 63V-41133-A1
Fits: 9.9(1997-09), 15(1997-09)

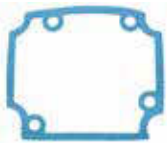
SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-99008
EXHAUST
MANIFOLD GASKET
Replaces: 64J-41133-10
Fits: F40(2008-10), F60(2002-04), T25(2009-10), T60(2003-04)



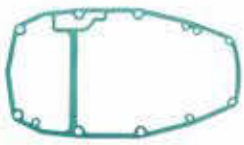
18-99009
MUFFLER GASKET
Replaces: 663-45123-00
Fits: (1985-94), (1984-94), C55(1991-95), CV55(1989-90), E48(1995-00), F40(1999), F50(1995-04), P50(1991-94), PR50(1989), PRO 50(1987-90), T50(1996-04)



18-99010
EXHAUST
MANIFOLD GASKET
Replaces: 664-41134-A0
Fits: C25(1992-97), C30(1992-97)



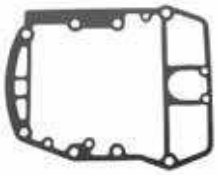
18-99012
EXHAUST
MANIFOLD GASKET
Replaces: 66M-41133-00
Fits: F15(1998-04)



18-99013
UPPER
CASING GASKET
Replaces: 66M-45113-00
Fits: F9.9 (2005-06), F15(1998-05), T9.9(2005-06)



18-99014
EXHAUST
MANIFOLD GASKET
Replaces: 676-41133-A0
Fits: C40(1992-97)



18-99015
UPPER
CASING GASKET
Replaces: 676-45114-A0
Fits: C40(1991-97), CV40(1990)



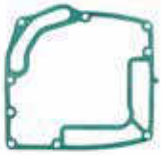
18-99016
EXHAUST
MANIFOLD GASKET
Replaces: 67C-41133-00
Fits: F25(2001-05, 2009-10), F30(2001-05), F40(2000-08), F50(2001-04), T25(2005-06)



18-99017
MUFFLER GASKET
Replaces: 67C-45123-00
Fits: F30(2001-05), F40(2000-10), F60(2002-04), T25(2001-06, 2009-10), T60(2003-04)



18-99018
EXHAUST
MANIFOLD GASKET
Replaces: 67F-41133-A1
Fits: F75(2003-10), F90(2004-10), F115(2004-10), LF115(2004-10)



18-99019
EXHAUST
MANIFOLD GASKET
Replaces: 67F-41134-A0
Fits: F75(2003-10), F80(1999-03), F90(2003-10), F100(1999-03), F115(2000-10), LF115(2000-10)



18-99020
MUFFLER GASKET
Replaces: 67F-45123-00
Fits: F75(2003-10), F80(1999-03), F90(2003-10), F100(1999-03)



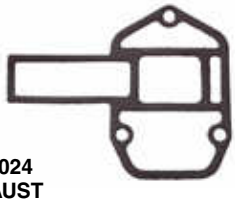
18-99021
EXHAUST
MANIFOLD GASKET
Replaces: 682-41133-A0
Fits: 9.9(1992-95), 15(1992-95)



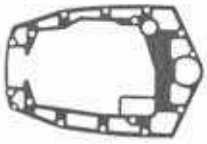
18-99022
UPPER
CASING GASKET
Replaces: 682-45113-A1
Fits: 9.9(1984-95), 15(1984-95)



18-99023
EXHAUST
MANIFOLD GASKET
Replaces: 688-41133-00
Fits: 90(1984-09), B90(1997-99), C75(1994-96, 98-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)



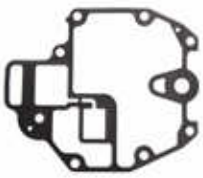
18-99024
EXHAUST
MANIFOLD GASKET
Replaces: 688-41134-A0
Fits: 90(1984-09), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)



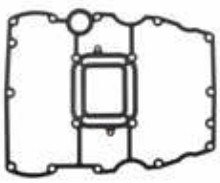
18-99025
UPPER
CASING GASKET
Replaces: 688-45114-A1
Fits: 90(1984-09), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)



18-99026
MUFFLER GASKET
Replaces: 688-45123-00
Fits: 90(1984-09), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)



18-99027
OIL PAN GASKET
Replaces: 68T-13475-00
Fits: F6(2001-08), F8(2001-10), F9.9(2007, 2010), T8(2001-10), T9.9(2007-10)



18-99028
OIL PAN GASKET
Replaces: 68V-15312-00
Fits: F75(2003-10), F90(2004-10), F115(2004-10), LF115(2004-10)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-99030
UPPER CASING GASKET
Replaces: 697-45114-A0
Fits: E48(1995-00), C55(1992-95)



18-99032
EXHUAST MANIFOLD GASKET
Replaces: 69J-41134-A0
Fits: F200(2002-05), F225(2002-05), LF200(2002-05), LF225(2002-05)



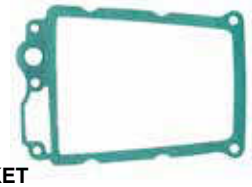
18-99033
EXHAUST MANIFOLD GASKET
Replaces: 69J-41135-A0
Fits: F200(2002-10), F225(2002-10), F250(2005-10), LF200(2002-10), LF225(2002-10), LF250(2005-10)



18-99034
EXHAUST MANIFOLD GASKET
Replaces: 69J-41136-A0
Fits: F200(2002-05), F225(2002-05), F250(2005), LF200(2002-05), LF225(2002-05), LF250(2005)



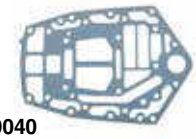
18-99037
EXHAUST MANIFOLD GASKET
Replaces: 6E5-41134-A0
Fits: 115(1992-09), 130(1992-04), B115(1998-99), C115 (1992-00), L130(1994-01), P115(1993-96), S115(1996-99), S130(1996-99)



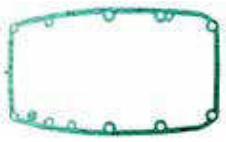
18-99038
EXHAUST MANIFOLD GASKET
Replaces: 6E5-41135-A0
Fits: 115(1992-09), 130(1992-04), 150(1992-09), 175(1992-95, 2000), 200 (1992-98), 225(1992-97), B115(1998-99), C115(1992-00), C150(1996-99), D150(1997-99), DX150(1999-05), L150(1992-01), L200(1992-99), LX150 (1999-01), LX200(1999-01), LZ150(2000-05), LZ200(2000-10), P115(1993-96), P150(1992-99), P175(1994-99), P200(1992-99), PX150 (1999), S115 (1996-99), S130(1996-99), S150(1996-99), S175(1996-99), S200(1996-99), SX150(1999-04), SX200(1999-05), V150(2000-08), V175(2000), VX150(2000-04), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)



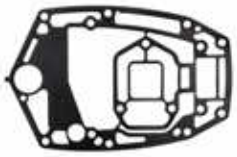
18-99039
EXHAUST MANIFOLD GASKET
Replaces: 6G5-41134-A1
Fits: 115(2003-04), 130(2003-04), 150 (2003-09), DX150(2003-05), LZ150(2003-05), LZ200(2003-10), SX150(2003-04), SX200(2003-05), V150(2003-08), VX150 (2003-04), VZ150(2003-10), VZ175(2003-10), VZ200(2003-04), Z150(2003-05), Z175(2003-05), Z200(2003-10)



18-99040
UPPER CASING GASKET
Replaces: 6G5-45114-A1
Fits: 115(2003-09), 130(2003-04), 150(2003-09), DX150(2003-05), LZ150(2003-05), LZ200(2003-10), SX150(2003-04), SX200(2003-05), V150(2003-08), VX150(2003-04), VZ150(2003-10), VZ175(2003-10), VZ200(2003-04), Z150(2003-05), Z175(2003-05), Z200(2003-10)



18-99045
UPPER CASING GASKET
Replaces: 6G8-45113-A1
Fits: F9.9(1997-05), T9.9(1995-05)



18-99046
UPPER CASING GASKET
Replaces: 6H3-45114-A1
Fits: 60(2002-05), 70(1984-069), C60(1996-01), C70(2001-02), E60(1995-00), P60(1991-99)



18-99047
MUFFLER GASKET
Replaces: 6H3-45123-00
Fits: 60(2001-05), 70(1984-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)



18-99049
REED GASKET
Replaces: 60V-13621-A0
Fits: LZ250(2003-05), LZ300(2004-06), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)



18-99050
INTAKE GASKET
Replaces: 60V-13645-00
Fits: LZ250(2003-05), LZ300 (2004-06), VZ200(2005-09), VZ225(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)



18-99051
VALVE COVER GASKET
Replaces: 61A-11193-A1
Fits: L225(1996-99), L250(1996-99), LX225(2000-03), LX250(2000-03), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04)



18-99052
SIDE COVER GASKET
Replaces: 61A-11381-A0
Fits: 225(1994-95), 250(1992-95), L225(1994-99), L250(1992-99), LX225(2000-03), LX250(2000-03), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04)



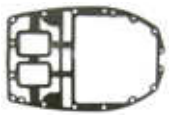
18-99053
INTAKE GASKET
Replaces: 61A-13621-A0
Fits: 225(1994-95), 250(1992-95), DX150(1999-05), L225(1994-99), L250(1992-99), LX150(1999-01), LX200(1999-01), LX225(2000-03), LX250(2000-03), LZ150(2000-05), LZ200(2000-10), PX150(1999), S225(1996-99), S250(1996-99), SX150(1999-04), SX200(1999-05), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX150(2000-04), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)



18-99054
INTAKE GASKET
Replaces: 61A-13645-00
Fits: 225(1994-95), 250(1990-95), L225(1994-96), L250(1990-96), S225(1996), S250(1996)



18-99055
MANIFOLD GASKET
Replaces: 61A-13646-00
Fits: 225(1994-95), 250(1990-95), L225(1994-96), L250(1990-96), S225(1996), S250(1996)



18-99056
BASE GASKET
Replaces: 61A-45113-A0
Fits: 225(1994-95), 250(1990-95), L225(1994-99), L250(1990- 99), LX225(2000-03), LX250 (2000-03), S225(1996-99), S250 (1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04)



18-99057
VALVE COVER GASKET
Replaces: 61T-11193-A1
Fits: C30(1993-97)



18-99063
LOWER CASING GASKET
Replaces: 63V-45315-A0
Fits: 9.9(1996-09), 15(1996-09), F9.9(2005-06), F15(1998-05), T9.9(2005-06)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-99064
INTAKE GASKET
Replaces: 64E-13645-A0
Fits: 150(1996-99), 200(1996-98), 225(1996-97), D150(1997-99), L150(1996-99), L200(1996-99), P150(1996-99), P175(1996-99), P200(1996-99), S150(1996-99), S175(1996-99), V150(2000-08), V175(2000)



18-99066
INTAKE GASKET
Replaces: 65L-13645-00
Fits: DX150(1999-05), L225(1997-99), L250(1997-99), LX150(1999-01), LX200(1999-01), LX225 (2000-03), LX250(2000-03), LZ150(2000-05), LZ200(2000-10), PX150(1999), S225(1997-99), S250(1997-99), SX150(1999-04), SX200(1999-05), SX200(2000-03), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX150(2000-04), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)



18-99067
INTAKE GASKET
Replaces: 65L-13646-00
Fits: DX150(1999-05), L225(1997-99), L250(1997-99), LX150(1999-01), LX200(1999-01), LX225(2000-03), LX250(2000-03), LZ150(2000-05), LZ200(2000-10), PX150(1999), S225(1997-99), S250(1997-99), SX150(1999-04), SX200(1999-05), SX200(2000-03), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX150(2000-04), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)



18-99068
BREATHER COVER GASKET
Replaces: 65W-11169-00
Fits: F25(1998-01), T25(2001)



18-99069
BASE GASKET
Replaces: 65W-11351-00
Fits: F25(1998-02), T25(2001-02)



18-99070
CRANKCASE GASKET
Replaces: 65W-11356-00
Fits: F25(1998-05), T25(2001-06)



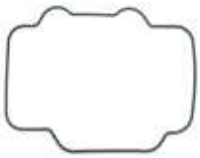
18-99071
GASKET
Replaces: 65W-14457-10
Fits: F25(1999-05), T25(2001-06)



18-99072
EXHAUST GASKET
Replaces: 65W-41114-00
Fits: F25(1998-05), T25(2001-06)



18-99074
BASE GASKET
Replaces: 66M-11351-10
Fits: F9.9(2005-06), F15(2005), T9.9(2005-06)



18-99075
CYLIDER COVER GASKET
Replaces: 66M-11356-00
Fits: F9.9(2005-06), F15(1998-05), T9.9(2005-06)



18-99076
WATER PUMP GASKET
Replaces: 66M-13329-10
Fits: F9.9(2005-06), F15(2001-05), T9.9(2005-06)



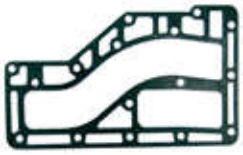
18-99078
GASKET
Replaces: 66M-41138-00
Fits: F15(1998-04)



18-99079
UPPER CASING GASKET
Replaces: 66M-45115-00
Fits: F9.9(2005-06), F15(1998-05), T9.9(2005-06)



18-99080
INTAKE GASKET
Replaces: 676-13646-A0
Fits: C40(1991-97), CV40(1990)



18-99081
EXHAUST GASKET
Replaces: 676-41112-A0
Fits: C40(1991-97), CV40(1990)



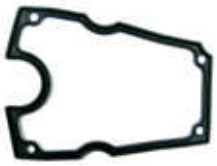
18-99082
WATER PUMP GASKET
Replaces: 676-44315-A1
Fits: C40(1991-97), CV40(1990)



18-99083
WATER PUMP GASKET
Replaces: 676-44324-A0
Fits: C40(1991-97), CV40(1990)



18-99084
EXHAUST GASKET
Replaces: 676-45127-00
Fits: C40(1991-97), CV40(1990)



18-99085
EXHAUST GASKET
Replaces: 676-45128-00
Fits: C40(1991-97), CV40(1990)



18-99086
WATER PUMP GASKET
Replaces: 679-44316-A0
Fits: C40(1991-97), CV40(1990)

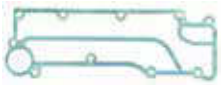


18-99087
LOWER CASING GASKET
Replaces: 679-45315-A0
Fits: C40(1991-94), CV40(1990)



18-99088
CYLIDER COVER GASKET
Replaces: 67C-11356-00
Fits: F30(2001-05), F40(2000-08)

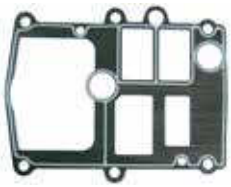
SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



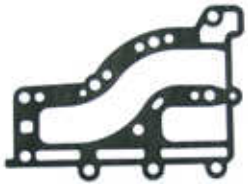
18-99089
EXHAUST GASKET
Replaces: 67C-41114-00
Fits: F30(2001), F40(2000-01)



18-99091
GASKET
Replaces: 67C-45113-00
Fits: F25(2001), F30(2001), F40(2000-01), t25(2001)



18-99095
BASE GASKET
Replaces: 682-11351-A0
Fits: 9.9(1984-95), 15(1984-95)



18-99096
GASKET
Replaces: 682-41112-A1
Fits: 9.9(1984-95), 15(1984-95)



18-60508
THERMOSTAT GASKET
Replaces: 60V-12414-A0-00
Fits: Yamaha LZ250(2003-05), LZ300(2004-06), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)



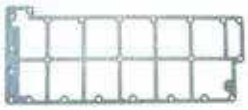
18-99098
INTAKE GASKET
Replaces: 688-13621-A1
Fits: 90(1992-09), B90(1997-99), C75(1994-99), C80(1997), C85(1992-96), C90(1997-01), E75(1995-00), P75(1996-99)



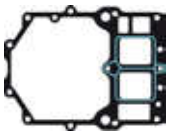
18-99099
VALVE COVER GASKET
Replaces: 68F-11193-01
Fits: LZ150(2000-05), LZ200(2000-08), VZ150(2000-08), VZ175(2001-08), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-08)



18-99100
GASKET
Replaces: 68F-11381-00
Fits: LZ150(2000-05), LZ200(2000-10), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)



18-99101
EXHAUST GASKET
Replaces: 68F-41114-00
Fits: LZ150(2000-05), LZ200(2000-10), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)



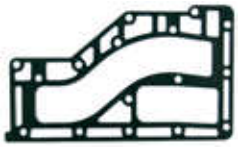
18-99102
BASE GASKET
Replaces: 68F-45113-00
Fits: 150(2004-08), DX150(2004-05), LZ150(2000-05), LZ200(2000-08), SX150(2004), SX200(2004-05), V150(2004-08), VX150(2004), VZ150(2000-08), VZ175(2001-08), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-08)



18-99105
INTAKE GASKET
Replaces: 6E5-13621-A1
Fits: 115(1992-09), 130(1992-04), 150(1992-09), 175(1992-95, 2000), 200(1992-98), B115(1998-969), C115(1992-00), C150(1996-99), L130(1992-01), L150(1992-99), L200(1992-98), P115(1993-96), P150(1993), S115(1996-99), S130(1996-99), S150(1996-99), S175(1996-99), S200(1996-99)



18-99106
VALVE COVER GASKET
Replaces: 6E9-11193-A0
Fits: C40(1991-97), CV40(1990)



18-99107
EXHAUST GASKET
Replaces: 6E9-41114-A0
Fits: C40(1992-97)



18-99108
VALVE COVER GASKET
Replaces: 6G1-11193-A1
Fits: 6(1986-00), 8(1984-09)



18-99109
REED GASKET
Replaces: 6G1-13621-A1
Fits: 6(1991-00), 8(1991-09)



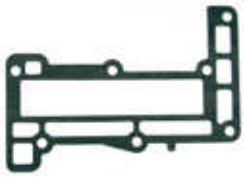
18-99110
INTAKE GASKET
Replaces: 6G1-13645-A1
Fits: 6(1991-00), 8(1991-09)



18-99111
INTAKE GASKET
Replaces: 6G1-14198-A1
Fits: 6(1986-00), 8(1984-09)



18-99112
EXHAUST GASKET
Replaces: 6G1-41112-A1
Fits: 6(1986-00), 8(1984-09)



18-99113
EXHAUST GASKET
Replaces: 6G1-41114-A0
Fits: 6(1991-00), 8(1991-09)



18-99114
EXHAUST GASKET
Replaces: 6G1-41133-A0
Fits: 6(1992-00), 8(1992-09)



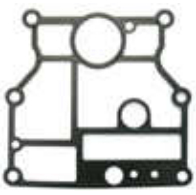
18-99115
BASE GASKET
Replaces: 6G1-45113-A1
Fits: 6(1986-00), 8(1984-09)



18-99116
WATER PUMP GASKET
Replaces: 6G1-45315-A0
Fits: 6(1986-00), 8(1984-09)



18-99118
CARBURETOR GASKET
Replaces: 6G5-14483-A1
Fits: C150(1996-99)



18-99119
BASE GASKET
Replaces: 6G8-11351-A0
Fits: F9.9(1985-05), FT9.9(1985-90), T9.9(1991-05)



18-99120
THERMOSTAT GASKET
Replaces: 6G8-12414-A0
Fits: F6(2001-04), F8(2001-04), F9.9(1985-05, 2007, 2010), FT9.9(1985-90), T8(2001-04), T9.9(1991-05, 2007-10)

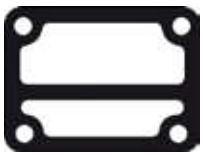
SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-99121
INTAKE GASKET
Replaces: 6G8-13646-A0
Fits: F9.9(1985-05), FT9.9(1985-90), T9.9(1991-05)



18-99122
INTAKE GASKET
Replaces: 6G8-14198-A0
Fits: F9.9(1992-05), T9.9(1992-05)



18-99123
GASKET
Replaces: 6G8-15374-00
Fits: F9.9(1985-05), FT9.9(1985-90), T9.9(1991-05)



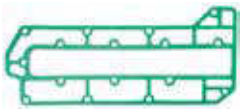
18-99124
THERMOSTAT GASKET
Replaces: 6H3-12414-A1
Fits: 60(2001-05), 70(1984-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)



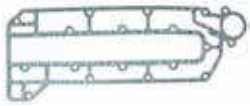
18-99125
INTAKE GASKET
Replaces: 6H3-13622-00
Fits: 70(1985-91), P60(1991)



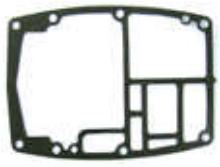
18-99126
INTAKE GASKET
Replaces: 6H3-14198-01
Fits: 70(1984-91), P60(1991)



18-99128
EXHAUST GASKET
Replaces: 6H3-41114-AO
Fits: 60(2001-05), 70(1992-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1992-99)



18-99129
EXHAUST GASKET
Replaces: 6H3-41112-AO
Fits: 60(2001-05), 70(1986-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)



18-99130
EXHAUST GASKET.
Replaces: 6H3-45113-A0
Fits: 60(2001-025), 70(1984-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)



18-99132
REED GASKET
Replaces: 6H4-13621-A1
Fits: 40(1984-05), 50(1984-09), C40(1997-03), C50(1998-01), P40(1998), P50(1991-96), PR50(1989), Pro 50(1987-90)



18-99133
GASKET
Replaces: 6H4-14198-01
Fits: 40(1989-05), 50(1989-09), C40(1997-03), C50(1998-01), P40(1998), P50(1991-96), PR50(1989), Pro 50(1989-90)



18-99134
END CAP GASKET
Replaces: 6H4-15369-A1
Fits: 40(1984-01), 50(1984-09), C40(1997-03), C50(1998-01), P40(1998), P50(1991-96), PR50(1989), Pro 50(1987-90)



18-99135
EXHAUST GASKET
Replaces: 6H4-41112-A0
Fits: 40(1992-05), 50(1992-09), C40(1997-03), C50(1998-01), P40(1998), P50(1992-96)



18-99136
INTAKE GASKET
Replaces: 6K7-13646-A1
Fits: 225(1990-95), P150(1994-95), P175(1994-95), P200(1992-95), V6 Excel(1987-89)



18-99137
EXHAUST GASKET
Replaces: 6L2-41133-A2
Fits: 25(2004-08)



18-99138
WATER PUMP GASKET
Replaces: 6L2-45315-A0
Fits: 20(1996-97), 25(1992-09)



18-99139
INTAKE GASKET
Replaces: 6OV-13646-00
Fits: LZ250(2003-05), LZ300 (2004-06), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)



18-99140
HEAD GASKET
Replaces: 63V-11181-A1, 63V-11181-A2
Fits: 9.9(1997-08), 15(1997-08)



18-99141
COVER GASKET
Replaces: 6H3-11193-A1
Fits: 60(2001-05), 70(1984-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)



18-99142
THERMOSTAT GASKET
Replaces: 6E9-12414-A0, 6E9-12414-A1
Fits: C40(1992-97)



18-99143
VALVE SEAL GASKET
Replaces: 6H3-13621-A1
Fits: 60(2001-05), 70(1992-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1992-99)



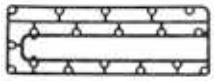
18-99144
MIXING COVER GASKET
Replaces: 6E7-14227-00
Fits: 9.9(1984-95), 15(1984-95)



18-99145
CARBURETOR GASKET
Replaces: 677-14198-00, 677-14198-A1
Fits: 9.9(1984-91), 15(1984-91)

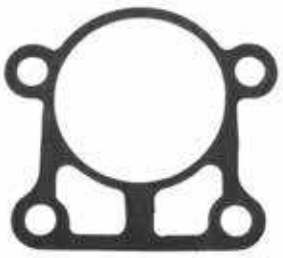


18-99147
FUEL PUMP GASKET
Replaces: 6G1-24431-01
Fits: 3(1990-02), 6(1990-00), 8(1990-09), 9.9(1996-09), 15(1996-09)

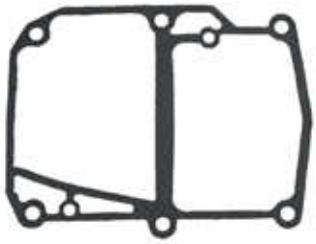


18-99148
OUTER EXHAUST COVER GASKET
Replaces: 688-41114-A0
Fits: 90(1992-09), B90(1998-99), C75(1994-99), C80(1997), C85(1992-96), C90(1997-01), E75(1995-00), P75(1996-99)

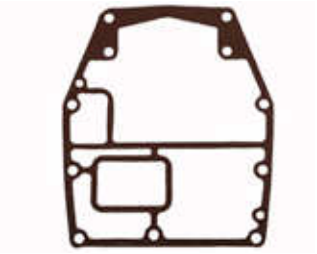
SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-99149
WATER PUMP GASKET
Replaces: 663-44316-A0
Fits: 25(1997-02), 30(1992-01), 40(1992-94), 50(1992-94), C30(1995), C55(1992-95), E48(1995-00), P50(1992-94)



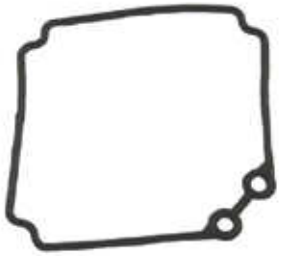
18-99150
UPPER CASING GASKET
Replaces: 63V-45113-A1
Fits: 9.9(1997-09), 15(1997-09)



18-99151
UPPER CASING GASKET
Replaces: 688-45113-A0
Fits: 90(1984-09), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), C85(1989-90), E75(1995-00), P75(1996-99)



18-99152
LOWER CASING GASKET
Replaces: 683-45315-A0
Fits: 9.9(1984-95), 15(1984-95), F9.9(1986-05)



18-0765
FLOAT
CHAMBER GASKET
Replaces:
6L2-14384-00-00

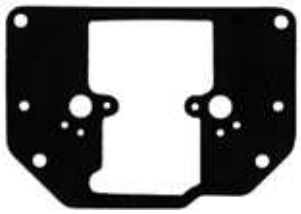
PKG. OF 2



18-0775
18-0775-9①
CARB
MOUNTING GASKET
Replaces: 648-14198-A0-00



18-0785
CARB
MOUNTING GASKET
Replaces: 6E5-14198-A1-00



18-0786
FLOAT CHAMBER
GASKET
Replaces:
6E5-14384-02-00



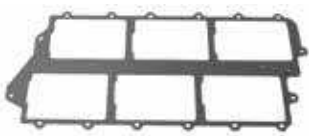
18-2592
FLOAT BOWL GASKET
Replaces:
6E5-14384-03-00
For: V-4 Outboards: 115, 130, 150, 175, 200, 225 (1986-96) V-6 Special & Excel (1986-89)



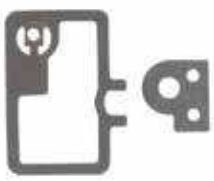
18-0840-1
FLOAT CHAMBER
GASKET
Replaces:
676-14984-00-00



18-0807-1
REED PLATE
GASKET
Replaces:
6K7-13645-A1-00



18-0809
REED BLOCK
GASKET
Replaces:
6G5-13645-A1-00



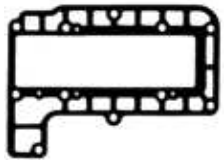
18-64415
O_2 Sensor Kit
Replaces: 68F-W1135-00-00
Fits: Yamaha DX150(2001-05), LX150(2001), LX200(2001), LX225(2001-02), LX250(2001-02), LZ150(2000-05), LZ200(2000-12), SX150(2001-04), SX200(2001-05), SX225(2001-02), SX250(2001-02), VX150(2001-04), VX200(2001-02), VX225(2001-02), VZ150(2000-14), VZ175(2001-12), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-12)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



18-0808
VALVE COVER GASKET
Replaces:
6G5-11382-A1-00



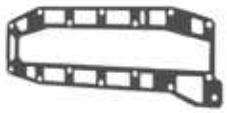
18-0250
EXHAUST COVER GASKET
Replaces:
664-41114-A0-00



18-0743
INNER EXHAUST COVER GASKET
Replaces:
6L2-41112-A1-00



18-0744
OUTER EXHAUST COVER GASKET
Replaces:
6L2-41114-A1-00



18-0798
EXHAUST COVER GASKET
Replaces:
6H4-41114-A0-00



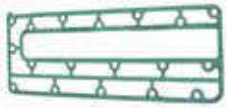
18-0799
EXHAUST COVER GASKET
Replaces:
6E5-41112-A1-00



18-0812
EXHAUST COVER GASKET
Replaces:
6G5-41112-A1-00



18-0823
EXHAUST MANIFOLD GASKET
Replaces:
6E5-13645-A1-00



18-0847
90 HP
EXHAUST COVER GASKET
Replaces:
688-41112-A0-00



18-0739
UPPER CASING GASKET
Replaces:
689-45113-A1-00



18-0813
POWERHEAD BASE GASKET
Replaces:
6G5-45113-A0-00



18-0232
COVER GASKET
Replaces:
655-12414-A1-00



18-0782
COVER GASKET
Replaces:
6E5-11381-A1-00



18-0829
COVER GASKET
Replaces:
61A-12414-A0-00
6J8-12414-A0-00



18-0754
THERMOSTAT GASKET
Replaces:
68D-E2414-A0-00
Fits: F2.5MSH-0405, F2.5MSH-0406, F2.5MSH-0407, F2.5MSH0608, F2.5MSHD-2007



18-0835
THERMOSTAT GASKET
Replaces: 62Y-12414-00-00
Fits: F 9.9, T9.9 (2005-06), 15 (2006), F15, F25 (1998-06), T25, F30 (2001-06), F40 4cyl (1999), F40 3cyl (2000-06), F50 (1996-06), T50 (1996-06), F60 (2002-06), T60 (2003-06)



18-0836
THERMOSTAT GASKET
Replaces:
682-12414-A1-00
Fits: 9.9, 15 (1984-06)



18-0844
THERMOSTAT GASKET
Replaces:
688-12414-A1-00
Fits: 90 HP V-4, V-6



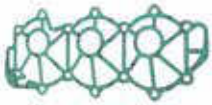
18-0767
WATER JACKET GASKET
Replaces:
688-11193-01-00
Fits: 90 HP



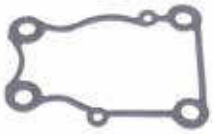
18-0779
WATER JACKET GASKET
Replaces:
6G5-11193-A0-00



18-0781
WATER JACKET GASKET
Replaces:
6E5-11193-A0-00



18-0815
WATER JACKET GASKET
Replaces:
6H4-11193-A1-00



18-0483
PUMP CASE GASKET
Replaces:
63D-44316-00-00
Fits: 40 (1995-04), 50 (1995-97, 1999-04)



18-0753
WATER PUMP GASKET
Replaces:
6G1-44315-A0-00
Fits: 6 (1986-00), 8 (1984-05)



18-0239
WATER PUMP GASKET
Replaces:
688-44315-A0-00

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-60512
BREATHER GASKET
Replaces:
68D-E1169-A0-00
Fits: Yamaha F4(2002-08)



18-60521
CYLINDER COVER GASKET
Replaces: 69M-11196-A0-00
Fits: Yamaha F2.5(2003-14), F4(1999-14), F6(2009-14)



18-60529
EXHAUST MANIFOLD GASKET
Replaces: 66T-41133-A0-00
Fits: Yamaha T40/T30 Enduro Series



18-63966
CYLINDER HEAD GASKET
Replaces: 66M-11181-10-00
Fits: Yamaha F9.9(2005-06), F15(2005-06), T9.9(2005-06)



18-63968
CYLINDER HEAD GASKET
Replaces: 65W-11181-30-00
Fits: F25(2005), T25(2005-06)



18-60513
BREATHER GASKET
Replaces: 66M-11357-00-00
Fits: Yamaha F9.9(2005-06), F15(1998-06), T9.9(2005-06)



18-60522
CYLINDER COVER GASKET
Replaces: 66T-11181-A0-00
Fits: Yamaha F2.5(2003-14), F4(1999-14), F6(2009-14)



18-60530
EXHAUST OUTER COVER GASKET
Replaces: 66M-41114-01-00
Fits: Yamaha F9.9(2005-06), F15(2005-06), T9.9(2005-06)



18-60531
EXHAUST OUTER COVER GASKET
Replaces: 65W-41114-01-00
Fits: Yamaha F25



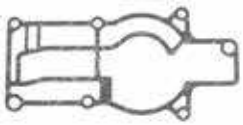
18-60518
CRANKCASE GASKET
Replaces: 68D-11351-A0-00
Fits: Yamaha F4(2002-08)



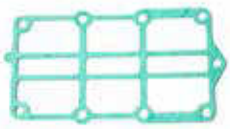
18-60523
CYLINDER COVER GASKET
Replaces: 69M-11181-00-00
Fits: Yamaha F2.5(2003 & Up)



18-60519
CYLINDER COVER GASKET
Replaces: 68D-E1193-A0-00
Fits: Yamaha F4(2002-08)



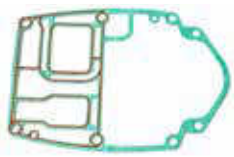
18-60527
ENGINE GASKET
Replaces: 67D-45113-A0-00
Fits: Yamaha F4(1999-08)



18-60532
EXHAUST OUTER COVER GASKET
Replaces: 66T-41114-A0-00
Fits: Yamaha T40/T30 Enduro Series



18-60520
CYLINDER COVER GASKET
Replaces: 66T-11193-A0-00
Fits: Yamaha T40/T30 Enduro Series



18-60528
ENGINE GASKET
Replaces: 66T-45113-A0-00
Fits: Yamaha T40/T30 Enduro Series



18-60534
MANIFOLD GASKET
Replaces: 66M-13645-00-00
Fits: Yamaha F9.9(2005-06), F15(1998-06), T9.9(2005-06)



18-60535
MANIFOLD GASKET
Replaces: 65W-13645-00-00
Fits: F25(1998-05), T25(2001-06)



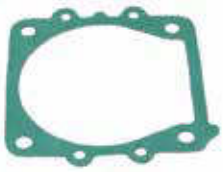
18-60540
THERMOSTAT GASKET
Replaces: 676-12414-A0-00
Fits: Yamaha T40/T30 Enduro Series



18-60541
WATER PUMP COVER GASKET
Replaces: 6BX-G4315-01-00
Fits: F4(2009-14), F6(2009-14)



18-0240
WATER PUMP GASKET
Replaces:
688-44316-A0-00



18-0244
WATER PUMP GASKET
Replaces:
6E5-44315-A0-00



18-0292
WEAR PLATE TO PUMP HOUSING GASKET
Replaces:
663-44315-A0-00

PKG. OF 2



18-0294
18-0294-9①
WEAR PLATE TO PUMP BASE GASKET
Replaces:
663-44324-A0-00



18-0756-1
WATER PUMP GASKET
Replaces:
6H3-44315-A0-00

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-0757
OUTER PLATE GASKET
Replaces:
6H3-44324-A0-00

PKG. OF 2



18-0768
18-0768-9①
WEAR PLATE GASKET
Replaces:
682-44315-A0-00



18-0826
DRAIN SCREW GASKET
Replaces:
90430-14115-00-00
Fits: 40-90 HP



18-1079
OIL SEAL PROTECTOR
Replaces:
6A1-44325-00-00
Fits: 2(1984-85, 1988-89)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-4274
PROP SPACER
Replaces:
688-45997-01-00



18-2448
LOWER UNIT FILL/DRAIN KIT
M8 - 1.25 thread
Fits: Yamaha, Nissan/Tohatsu, & Honda Lower Units



18-4698
18-46981-9①
(PKG. OF 50)
DRAIN FILL WASHER
Replaces: 90430-08020-00



18-2371
18-23711-9①
(PKG. OF 50)
DRAIN SCREW
M8 - 1.25 thread
Replaces: 90340-08002-00, 90340-08M04-00
Uses Gasket 18-0826



18-2374
18-23741-9①
(PKG. OF 50)
MAGNETIC DRAIN SCREW
M8 - 1.25 thread
Replaces:
688-45341-00-00,
688-45341-10-00
Uses Gasket 18-4698



18-2388
PROP SHAFT
Replaces: 688-45611-00-00
For: F40 (1999) F50(1999-00) C60/C70/C90 (2000-01) C75 (1994) C85 (1991-94)



18-2385
PROP SHAFT
Replaces: 6E5-45611-01-00
For: 115/130HP

RECOIL STARTER SPRINGS



18-51001
Replaces: 63V-15713-00-00
Fits: 9.9(1996-09), 15(1996-09), F6(2001-08), F8(2001-14), F9.9(2005-14), F15(1998-14), F20(2006-14), T8(2002-10), T9.9(2007-14)

18-51002
Replaces: 67D-15713-00-00
Fits: F2.5(2003-14), F4(1999-14), F6(2009-14)

18-51003
Replaces: 66T-15713-00-00
Fits: F25(2009-14), F30(2001-05), F40(2001-08)

Model	Year	Part #	Model	Year	Part #
40EJRP - 50TLHS	1984-1997	N/A	F115TLR	2006 & UP	18-2385
50ETSN - 50TLHS	1984-1994	N/A	F115TLRA - F115TLRZ	2001-2005	18-2385
T50TLRY - C90TLRZ	1989-2001	18-2388	F115TXR	2006 & UP	18-2385
50ETSK	1984-2001	18-2385	F115TXRA -200ETXN	1984-2004	18-2385
115TLR	2006 & UP	18-2385	V-6 SPECIAL	1985-1986	18-2385
115TLRA - 115TRR	1991-2005	18-2385	V-6 SPECIAL L	1984-1986	18-2385
115TXR	2006 & UP	18-2385	V-6 SPECIAL LK	1985	18-2385
115TXRA - 115TXRA	1991-2005	18-2385	V-6 SPECIAL X	1984-1986	18-2385
F115TJR	2006 & UP	18-2385	V-6 SPECIAL XK	1985	18-2385
F115TJRA - F115TJRD	2002-2005	18-2385			



18-2773
CARRIER BEARING
Replaces: 663-45331-00-94
For: E48 (1995, 1997-00) / C55 (1991-95)



18-2782
CARRIER BEARING
Replaces: 688-45331-00-94
For: F40 (1999) F50/T50 (1996-00) 60 (2002-03) C60 (1996-01) E60 (1995-99) P60 (1991-99) 70 (1984-03) C70 (2000-01) C75 (1994-96 / 1998-99) E75 (1995-00) P75 (1996-99) C80 (1997) C85 (1991-96)

① Priced per Package

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.



18-6118A①
CYLINDER BLOCK ANODE
Replaces: 68V-11325-01-00
Fits: F75-F250 / 2004 through April 2006 Production



18-6119A①
18-6119Z③
TRIM TAB ANODE
Replaces: 61A-45371-00-00



18-6120A①
18-6120Z③
GEARCASE ANODE
Replaces: 61N-45251-01-00



18-6121A①
18-6121Z③
TRIM TAB ANODE
Replaces: 6K1-45371-02-00
Fits: FL150 (2004-2005); L150 - L200 (1987-2002)



18-6122A①
18-6122Z③
TRIM TAB ANODE
Replaces: 69L-45371-00-00
Fits: VZ200 - VZ300 / 3.3L (2005-Current), VX225 - VX250 / 2.6L (2002-2005), Z250 - Z300 / 3.3L (2004-Current)



18-6246
TRIM TAB BOLT
Replaces: 90105-10M00-00
M10 - 1.25 x 45mm thread



③ **18-6034**
ANODE
Replaces: 6K1-45371-00-00
For use on lower drive 150,200 HP (1986)



② **18-6112**
③ **18-6035**
ANODE
Replaces: 6J9-45371-01-00
For: 150-200 HP



② **18-6111**
③ **18-6070**
ANODE
Replaces: 688-45371-02-00
For use on lower casing drive
For: 60, 70, 90HP (1984-04) C60, C75, C85, C90 (1994-01), E60, E75 (1995-00), F50 (1996-00), P60, P75 (1991-99), T50 (1996-00)



③ **18-6090**
ANODE
Replaces: 6G5-45251-01-00
For use on transom bracket
For: 115-225HP (1988-02)



③ **18-6091**
ANODE
Replaces: 6H1-45251-02-00
For: 40-90 HP



③ **18-6096**
ANODE
Replaces: 664-45371-01-00
For: 20-50 HP



③ **18-6097**
ANODE
Replaces: 6E5-45371-01-00
For use on lower casing drive
For: 115, 130 HP(1984-04), V6 Special (1985-86)



② **18-6132A**
③ **18-6132M**
ANODE
For: Yamaha 200-250 Outboards



② **18-6133A**
③ **18-6133M**
ANODE
Fits: Yamaha 150-200 Outboards



COTTER PINS

Part #	O.E. #	Pkg of
18-2380	91490-30030-00	10
18-3735	91490-40030-00	10
18-3748	91490-30045-00	5
18-73893	91490-25030-00	1



18-73891
PROP SPACER
Replaces: 68D-G5987-00-00
Fits: Yamaha F2.5(2001 & Up), F4(2001 & Up), F6(2006 & Up)



18-73914
PROP SPACER
Replaces: 670-45997-02-00
Fits: Yamaha 40-50(1984-05)



18-73918
PROP THRUST WASHER
Replaces: 63P-45987-00-00, 6E5-45987-01-00
Fits: Yamaha F115-F200(2004-14)



18-73979
PROP THRUST WASHER
Replaces: 6L2-45987-01-00
Fits: Yamaha 25(1988-09), 30(1990-02), C30(1994-97), F25(1998-14)



18-73978
PROP NUT WASHER
Replaces: 90201-08M54-00
Fits: Yamaha Multiple Applications



18-73990
PROP NUT KIT
Fits: Yamaha 40(1984-01), 50(1984-95), C55, F40-F50(1995-00)



18-73993
PROP NUT KIT
Fits: Yamaha F9.9/15



18-73994
PROP NUT KIT
Fits: Yamaha F2.5/F4(2001 & Up), F6(2006 & Up)

① Aluminum ② Magnesium ③ Zinc



18-73892
PROP NUT
Replaces: 6L5-45616-00-00
Fits: Yamaha 2.5-6(1988 & Up)



①18-3781D Display Package

18-3781
PROP NUT KIT
Replaces: 6H1-W4599-00-00
For: T50, C60, E60, P60, 70, C75, C80, C85, 90

— CONTAINS —

Part #	O.E. #	Desc.
18-4274	688-45997-01	Spacer
18-2380	91490-30030	Cotter Pin



①18-3782D Display Package

18-3782
PROP NUT KIT
Replaces: 6G5-W4599-00-00

— CONTAINS —

Part #	O.E. #	Desc.
18-3726	90171-18M04	Prop Nut
18-4274	688-45997-01	Spacer
18-3735	91490-40030	Cotter Pin

ALL V-4 & V-6 (Except D150)



18-3771
PROP NUT KIT
Replaces: 689-W4599-00

— CONTAINS —

Part #	O.E. #	Desc.
18-3791	689-45997-00	Spacer
18-3792	90171-14013-00	Prop Nut
18-2380	91490-30030-00	Cotter Pin



18-3709
PROP NUT
Replaces: 647-45616-02
Fits: 4(1984-91), 5(1984-85)



18-3726
PROP NUT
Replaces: 90171-18M04
For: ALL V-4 & V-6 (Except D150)



18-3732
PROP NUT
Replaces:
90171-16011-00
95307-16900-00
Fits: Yamaha 20-30 hp(1980 & Up)



18-3773
PROP NUT
Replaces: 90171-10M01
Fits: 6(1986-00), 8(1986-09), 9.9(1984-09), 15(1984-09), F6(2001-08), F8(2001-12), F9.9(1985-12), F15(1998-13), F20(2006-13)



18-3791
SPACER
Replaces: 689-45997-00



18-3792
PROP NUT
Replaces: 90171-14013-00, 90171-14056-00

New



18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with integral tilt/trim.

HP/Model	Years	Nut #	Spacer #	Cotter Pin #	Kit #
2(6A1)	1984-95	—	—	18-3748	—
4(6E0)	1984-90	—	—	18-3748	—
4(6E0)	1991	—	—	18-2380	—
5	1984-85	—	—	18-3748	—
9.9(6GB)	1984-85	—	—	18-3748	—
20	1996-97	18-3792	18-3791	18-2380	18-3771
25(6H7)(6L2)	1984-09	18-3792	18-3791	18-2380	18-3771
C25(695)	1991-97	18-3792	18-3791	18-2380	18-3771
CV25	1990	18-3792	18-3791	18-2380	18-3771
F25	1998-05, 2009-10	18-3792	18-3791	18-2380	18-3771
30(689)(6J8)	1984-02	18-3792	18-3791	18-2380	18-3771
C30(689)(61T)	1991-97	18-3792	18-3791	18-2380	18-3771
CV30	1990	18-3792	18-3791	18-2380	18-3771
40(6H4)(63B,C,D)	1984-05	18-3732	—	18-2380	—
C40(6R6)	1990-03	18-3732	—	18-2380/18-3748	—
50(6H5)(62X)	1984-09	18-3732	—	18-2380/18-3748	—
PRO50(6H5)(62X)	1987-90	18-3732	—	18-2380	—
T50	2001-10	18-3732	18-3789	18-3735	18-3772
C55(697)	1991-95	18-3732	—	18-3735	—
60	2004-05	18-3732	18-3789	18-3735	18-3772
P60(6H2)	1991-99	18-3732	18-4274	18-3735	18-3781
T60	2003-10	18-3732	18-3789	18-3735	18-3772
70(6H3)	1984-03	18-3732	18-4274	18-3735	18-3781
70	2004-09	18-3732	18-3789	18-3735	18-3772
F70	2010	18-3732	18-3789	18-3735	18-3772
C75(692)	1994-99	18-3732	18-4274	18-3735	18-3781
F75	2003-10	18-3732	18-3789	18-3735	18-3772
F80	1999-03	18-3732	18-3789	18-3735	18-3772
C85(688)	1991-96	18-3732	18-4274	18-3735	18-3781
90(6H1)	1984-03	18-3732	18-4274	18-3735	18-3781
90	2004-09	18-3732	18-3789	18-3735	18-3772
F90	2003-10	18-3732	18-3789	18-3735	18-3772
F100	1999-03	18-3732	18-3789	18-3735	18-3772
115(6E5)(6N6)	1984-09	18-3726	18-4274	18-3735	18-3782
C115(6E5)	1991-00	18-3726	18-4274	18-3735	18-3782
P115(62A)	1993-96	18-3726	18-4274	18-3735	18-3782
130(6L1)(6N7)	1988-04	18-3726	18-4274	18-3735	18-3782
L130(6L6)(6N4)	1989-01	18-3726	18-4274	18-3735	18-3782
150(6G4)(6R2)	1984-09	18-3726	18-4274	18-3735	18-3782
PRO V 150, (6J9)(6N9)	1986-90	18-3726	18-4274	18-3735	18-3782
P150(6N9)	1991-99	18-3726	18-4274	18-3735	18-3782
L150(6RO)	1986-99	18-3726	18-4274	18-3735	18-3782
175(6G5)(6R3)	1984-00	18-3726	18-4274	18-3735	18-3782
P175(62H)	1994-99	18-3726	18-4274	18-3735	18-3782
200(6G6)(6R4)	1984-95	18-3726	18-4274	18-3735	18-3782
L200(6K1)(6R1)	1987-99	18-3726	18-4274	18-3735	18-3782
P200(61H)	1991-99	18-3726	18-4274	18-3735	18-3782
225(6R5)(62J)	1990-97	18-3726	18-4274	18-3735	18-3782
L225(62K)	1994-99	18-3726	18-4274	18-3735	18-3782
250(61A)	1990-95	18-3726	18-4274	18-3735	18-3782
L250(61B)	1990-99	18-3726	18-4274	18-3735	18-3782
V6 SPECIAL(6G7)	1984-86	18-3726	18-4274	18-3735	18-3782
V6 EXCEL(6K7)	1987-89	18-3726	18-4274	18-3735	18-3782

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② This product is priced per piece. To order price per package, please add -9 to the part number.

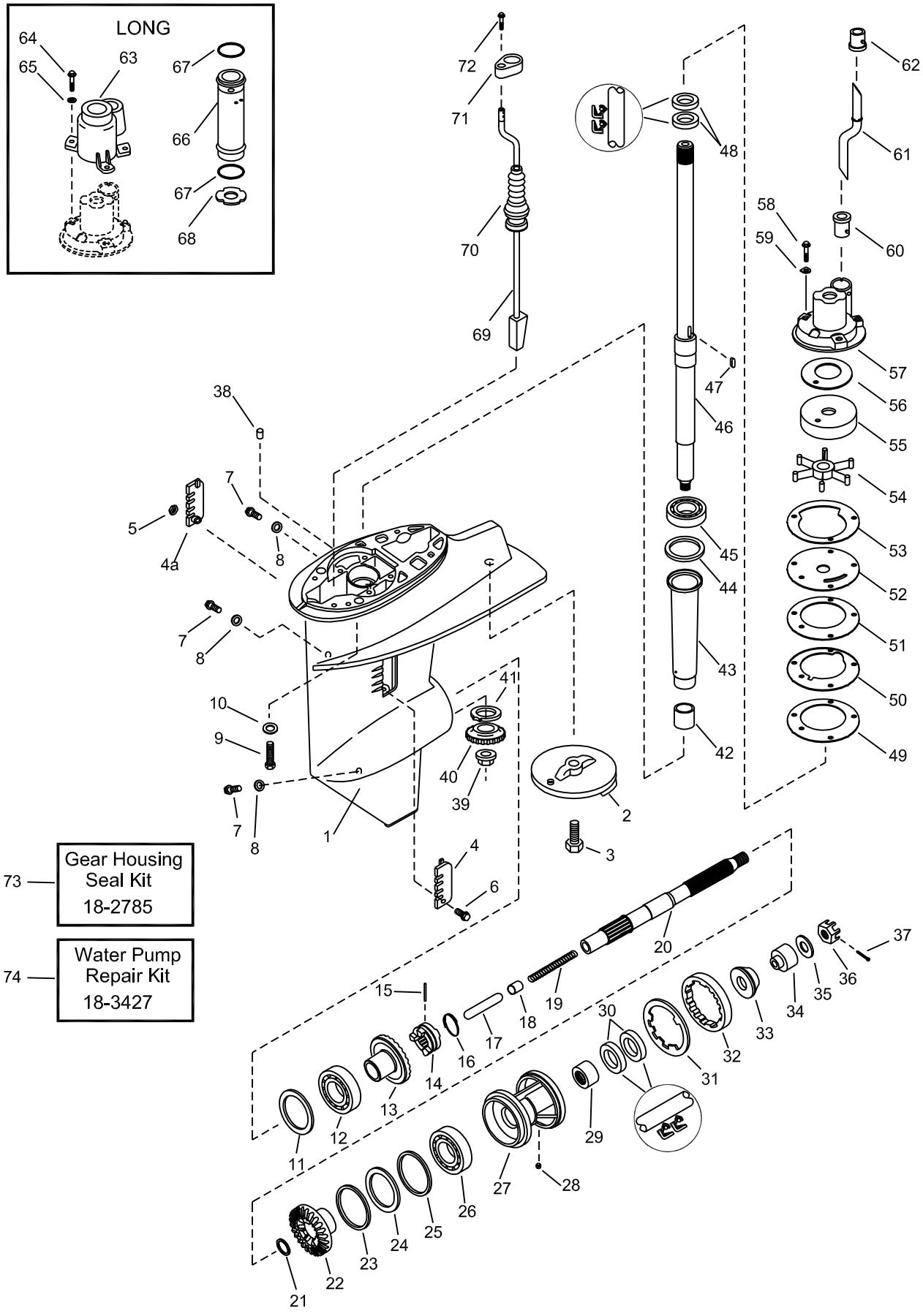

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Gear Housing Seal Kit 18-2785
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Water Pump Repair Kit 18-3427
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Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing, Gearcase	—	689-45311-04-EK3	1
2	Trim Tab	18-6096A, 18-6113	664-45371-01-00	1
3	Bolt, Trim Tab	—	90105-08M02-00	1
4	Cover, Water Inlet (port)	—	689-45214-01-01	1
4a	Cover, Water Inlet (stbd)	—	689-45215-01-00	1
5	Nut, Nylock	—	90185-05904-00	1
6	Bolt, Water Inlet	—	98680-05525-00	1
7	Plug, Drain & Vent	—	90340-08M04-00	3
8	Gasket, Plug	—	90430-08020-00	3
9	Bolt, Gearcase Mounting	—	90105-10059-00	2
10	Washer, Gearcase Mounting	—	92990-10600-00	4
11	Shim Forward Gear (0.5mm)	—	664-45567-00-05	AR
	Shim Forward Gear (0.8mm)	—	664-45567-00-08	AR
	Shim Forward Gear (0.12mm)	—	664-45567-01-12	AR
	Shim Forward Gear (0.30mm)	—	664-45567-01-30	AR
	Shim Forward Gear (0.50mm)	—	664-45567-01-50	AR
12	Bearing, Forward Gear	—	93332-00005-00	1
13	Gear, Forward	—	689-45560-00-00	1
14	Clutch, Dog	—	664-45631-01-00	1
15	Pin, Clutch Dog	—	90250-05010-00	1
16	Ring, Cross Pin	—	648-45633-00-00	1
17	Plunger, Shift	—	648-45635-00-00	1
18	Slide, Shift	—	648-45634-00-00	1
19	Spring, Compression	—	90501-10065-00	1
20	Shaft, Propeller	—	689-45611-00-00	1
21	Thrust, Washer, Prop Shaft	—	90201-20417-00	1
22	Gear, Reverse	—	689-45571-00-00	1
23	Shim Reverse Gear (0.5mm)	—	664-45577-00-05	AR
	Shim Reverse Gear (0.8mm)	—	664-45577-00-08	AR
	Shim Reverse Gear (0.12mm)	—	664-45577-01-12	AR
	Shim Reverse Gear (0.30mm)	—	664-45577-01-30	AR
	Shim Reverse Gear (0.50mm)	—	664-45577-01-50	AR
24	Washer Thrust	—	664-45576-00-00	1
25	O-Ring, Bearing Carrier	—	93210-30MA3-00	1
26	Bearing, Reverse Gear	—	93306-00612-00	1
27	Bearing, Carrier	—	689-45331-01-94	1
28	Key, Bearing Carrier	—	90282-04010-00	1
29	Bearing, Prop Shaft	—	93315-22004-00	1
30	Seal, Prop Shaft	18-0554	93101-20M07-00	2
31	Tab Washer	—	90214-45M02-00	1
32	Nut, Cover	—	664-45384-00-00	1
33	Prop Spacer (fore)	—	664-45987-01-00	1
34	Prop Spacer (aft)	—	689-45997-00-00	1
35	Washer, Prop Mounting	—	92990-14200-00	1
36	Nut, Propeller	—	90171-14013-00	1
37	Cotter Pin	18-2380	91490-30030-00	
38	Pin, Dowel	—	93606-12019-00	2
39	Nut, Pinion	—	90179-09M02-00	2
40	Gear, Pinion	—	689-45551-00-00	1
41	Bearing, Thrust	—	664-45552-09-00	1
42	Bearing, Pinion	—	93315-017U4-00	1
43	Sleeve, Drive Shaft	—	689-45536-00-00	1
44	Shim Pinion Gear (0.5mm)	—	664-45587-00-05	AR
	Shim Pinion Gear (0.8mm)	—	664-45587-00-08	AR
	Shim Pinion Gear (0.12mm)	—	664-45587-01-12	AR
	Shim Pinion Gear (0.30mm)	—	664-45587-01-30	AR
	Shim Pinion Gear (0.50mm)	—	664-45587-01-50	AR
45	Bearing, Drive Shaft	—	93332-000U4-00	1
46	Drive Shaft (long)	—	689-45501-10-00	1
47	Key, Impeller	—	664-44338-00-00	1
48	Oil Seal, Pump Base	18-0296	93101-22067-00	2
49	Gasket, Base	18-0773	689-44316-A0-00	1
50	Base, Water Pump	—	689-44325-02-5B	1
51	Gasket, Base	18-0773	689-44316-A0-00	1
52	Impeller Plate	—	689-44323-03-00	1
53	Gasket, Impeller Plate	—	689-44324-A0-00	1
54	Impeller	18-3067	689-44352-02-00	1
55	Insert Cup	18-3439	689-W4432-02-00	1
56	Damper, Water Seal	—	689-44367-01-00	1
57	Housing, Water Pump	—	689-44311-03-00	1
58	Bolt, Pump Housing	—	90101-06M56-00	3
59	Washer, Housing (short shaft)	—	90209-06M04-00	3
60	Seal, Lower Water Tube	—	626-44365-01-00	1
61	Water Tube (long shaft)	—	689-44361-10-00	1
62	Seal, Upper Water Tube	18-0552	689-44366-00-00	1
63	Extension, Housing (long shaft)	—	689-44312-00-5B	1
64	Bolt, Extension (long shaft)	—	97080-06035-00	3
65	Washer, Bolt (long shaft)	—	92990-06600-00	3
66	Extension Tube (long shaft)	—	689-44362-00-94	1
67	O-Ring, Extension Tube	—	93210-26240-00	2
68	Plate (long shaft)	—	689-44328-03-00	1
69	Shift Cam Assembly (short shaft)	—	664-44150-01-00	1
69	Shift Cam Assembly (long shaft)	—	664-44150-11-00	1
70	Boot, Shift Rod	—	664-44147-00-00	1
71	Bracket, Shift Shaft	—	689-44176-01-00	1
72	Screw, Bracket	—	97780-50610-00	1
73	Gear Housing Seal Kit	18-2785	689-W0001-22-00	1
74	Water Pump Repair Kit	18-3427	689-W0078-A6-00	1

AR As required

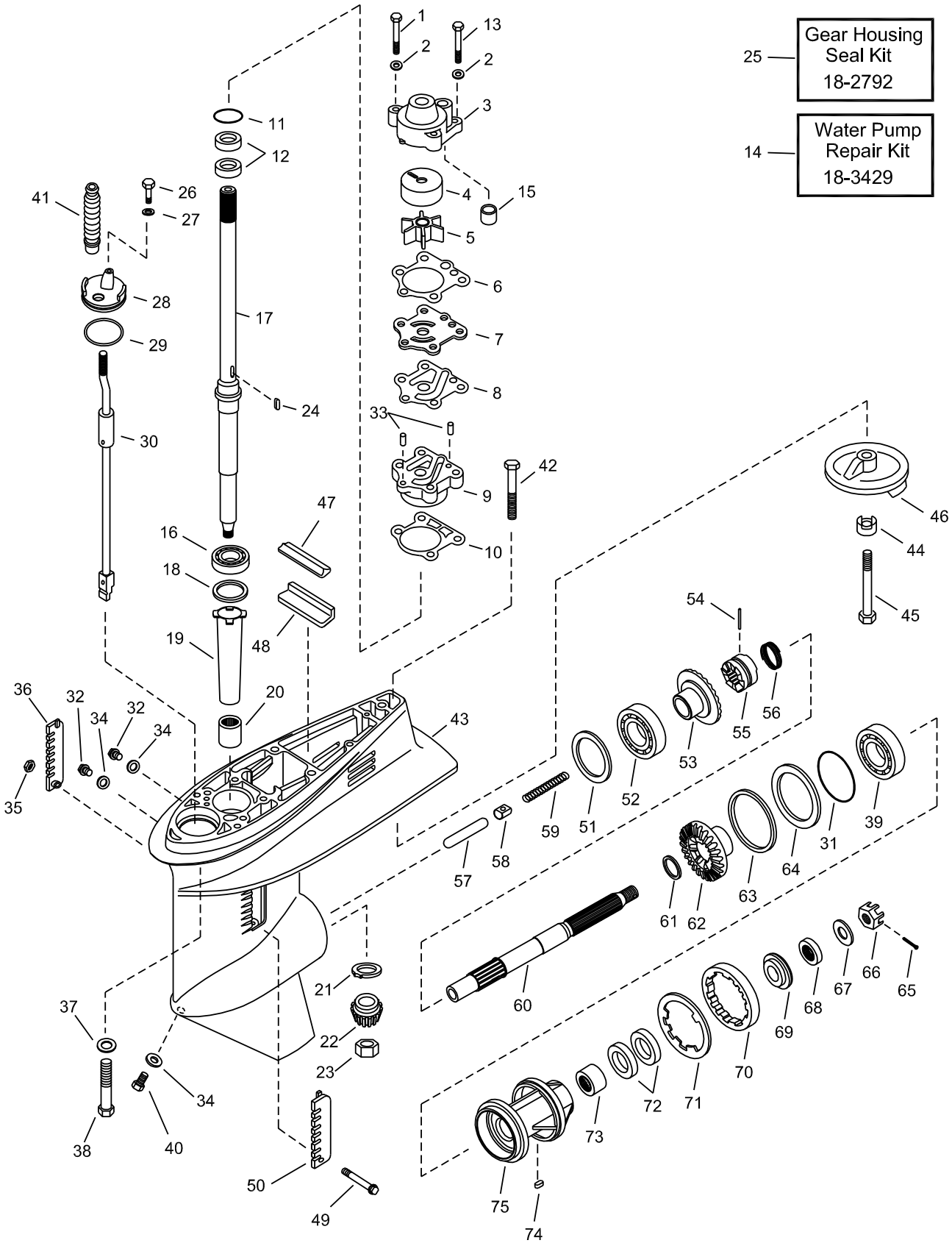

Gear Housing Seal Kit 18-2792
Water Pump Repair Kit 18-3429
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Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1	Bolt, Water Pump Housing	—	97395-08055-00	2	39	Bearing, Ball	—	93306-00702-00	1
2	Washer, Water Pump Housing	—	92990-08600-00	4	40	Plug, Drain	18-2374	688-45341-00-00	1
3	Housing, Water Pump	—	663-44311-02-00	1	41	Propeller	—	various	1
4	Insert, Water Pump	18-3435	663-44322-00-00	1	42	Bolt, Trim Tab	—	97575-08675-00	1
5	Impeller	18-3068	6H4-44352-02-00	1	43	Casing, Lower	—	6H4-45301-01-EK	1
6	Gasket, Wear Plate to Water Pump	18-0292	663-44315-A0-00	1	44	Washer, Locking	—	92990=08100-00	1
					45	Bolt, Lower Casing	—	97095-08085-00	1
7	Wear Plate, Water Pump	18-3436	663-44323-00-00	1	46	Tab, Trim	18-6096A	664-45371-01-00	1
8	Gasket, Wear Plate to Water Pump	18-0294	663-44324-A0-00	1	47	Seal Rubber	—	688-45375-00-00	1
					48	Guide, Seal Rubber	—	663-45376-00-94	1
9	Base, Water Pump	—	663-44341-00-94	1	49	Screw Ovalhead	—	98780-05535-00	1
10	Gasket, Pump Base	—	663-44316-A0-00	1	50	Cover, Water Inlet (port)	—	668-45214,02-00	1
11	O-Ring, Pump Base	18-0298	93210-41042-00	1	51	Shim Forward Gear (0.5mm)	—	6H4-45567-00-05	1
12	Oil Seal, Pump Base	18-0297	93101-23070-00	2		Shim Forward Gear (0.8mm)	—	6H4-45567-00-08	AR
13	Bolt, Water Pump Housing	18-0256	97095-08045-00	2		Shim Forward Gear (0.12mm)	—	6H4-45567-01-12	AR
14	Water Pump Repair Kit	18-3429	6H4-W0078-00-00	1		Shim Forward Gear (0.30mm)	—	6H4-45567-01-30	AR
15	Water Seal	—	663-44366-00-00	1		Shim Forward Gear (0.50mm)	—	6H4-45567-01-50	AR
16	Bearing, Tapered Roller	—	93332-00079-00	1	52	Bearing, Tapered Roller	—	93332-000V4-00	1
17	Drive Shaft (Short)	—	6H4-45501-00-00	1	53	Gear, Forward	—	6H4-45560-00-00	1
17	Drive Shaft (Long)	—	6H4-45501-10-01	1	54	Pin, Cross (clutch dog)	—	90250-06023-00	1
18	Shim (0.5mm)	—	663-45587-00-05	AR	55	Clutch, Sliding	—	663-45631-01-00	1
	Shim (0.8mm)	—	663-45587-00-08	AR	56	Retainer Ring, Cross Pin	—	663-45633-00-00	1
	Shim (0.12mm)	—	663-45587-01-12	AR	57	Plunger, Shift	—	676-45635-00-00	1
	Shim (0.30mm)	—	663-45587-01-30	AR	58	Slide, Shift	—	663-45634-00-00	1
	Shim (0.50mm)	—	663-45587-01-50	AR	59	Spring, Compression	—	60501-16M01-00	1
19	Sleeve, Drive Shaft	—	6H4-45536-00-0	1	60	Shaft, Propeller	—	679-45611-01-00	1
20	Bearing, Needle	—	93315-32224-00	1	61	Washer, Plate	—	90201-22429-00	1
21	Bearing (not used 1988 & later)	—	663-45552-00-00	1	62	Gear, Reverse	—	6H4-45571-00-00	1
22	Gear, Pinion	—	6H4-45551-00-00	1	63	Shim Reverse Gear (0.5mm)	—	663-45577-00-05	AR
23	Nut, Pinion Gear	—	90170-12138-00	1		Shim Reverse Gear (0.8mm)	—	663-45577-00-08	AR
24	Key, Woodruff	18-3305	90280-03024-00	1		Shim Reverse Gear (0.12mm)	—	663-45577-01-12	AR
25	Gearcase Seal Kit	18-2792	6H4-W0001-20-00	1		Shim Reverse Gear (0.30mm)	—	663-45577-01-30	AR
26	Bolt, Plate	—	97095-06016-00	1		Shim Reverse Gear (0.50mm)	—	663-45577-01-50	AR
27	Washer, Plate	—	92990-06600-00	1	64	Washer, Thrust	—	663-45576-00-00	1
28	Plate	—	6H4-45321-01-00	1	65	Pin, Cotter	18-2380	91490-30030-00	1
29	O-Ring, Plate	—	93210-49046-00	1	66	Nut, Castle	18-3732	90171-16011-11	1
30	Shift Cam Assembly (short shaft)	—	6H4-44150-01-00	1	67	Washer	—	92990-16200-00	1
	Shift Cam Assembly (long shaft)	—	6H4-44150-12-01	1	68	Spacer, Prop Mounting (aft)	—	670-45997-02-00	1
31	O-Ring, Bearing Housing	18-0299	93210-66M98-00	1	69	Spacer, Prop Mounting (fore)	—	663-45987-02-00	1
32	Plug, Vent	—	90340-08M04-00	2	70	Nut, Cover	—	697-45385-00-00	1
33	Pin, Dowel	—	93604-08062-00	2	71	Washer, Tab	—	90214-48M03-00	1
34	Gasket, Drain Plug	—	90430-08020-00	3	72	Oil Seal, Bearing Housing	18-0296	93101-22067-00	2
35	Nut, Nylock	—	90185-05904-00	1	73	Bearing, Needle	—	93317-22204-00	1
36	Cover, Water Inlet (stbd)	—	688-45215-02-00	1	74	Key, Bearing Housing	—	90282-04010-00	1
37	Washer, Locking	—	92990-10100-00	4	75	Housing, Bearing	—	679-45331-00-94	1
38	Bolt	—	97078-10040-00	4					

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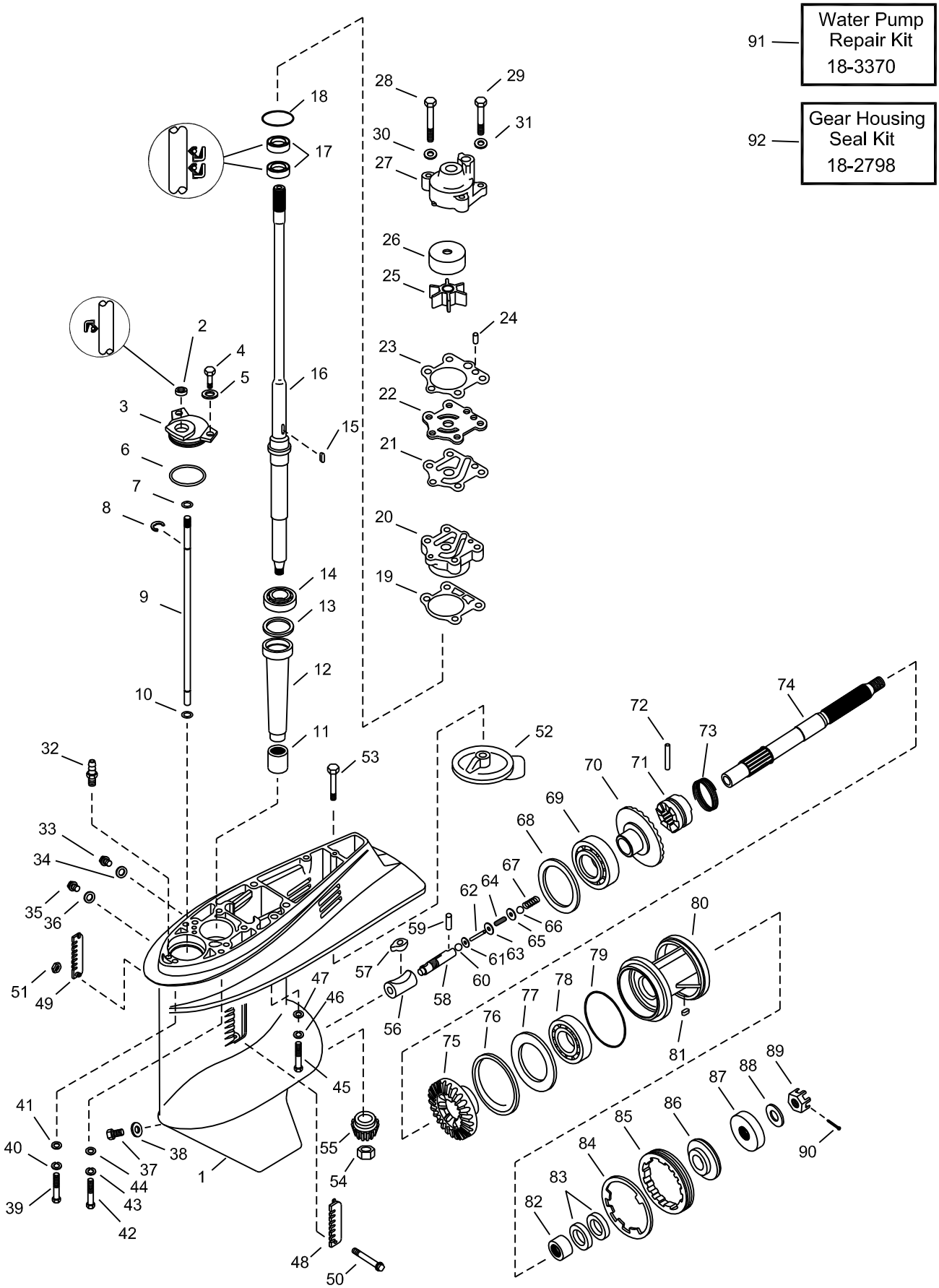

91
Water Pump Repair Kit
18-3370
92
Gear Housing Seal Kit
18-2798

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1	Gearcase	—	6H1-45301-04-EK	1	50	Screw, Water Inlet	—	98680-05545-00	1
2	Oil Seal, Shift Shaft	18-0267	93106-09014-00	1	51	Nut, Water Inlet	—	90185-05002-00	1
3	Plate, Shift Rod	—	688-45321-00-00	1	52	Trim Tab	18-6070	988-45371-02-00	1
4	Bolt, Shift Rod Retainer	—	97395-06016-00	2	53	Bolt, Anode Mounting	—	90105-10M00-00	1
5	Washer	—	92990-06600-00	2	54	Nut, Pinion	—	90170-16M01-00	1
6	O-Ring	—	93210-49046-00	1	55	Gear, Pinion	—	688-45551-01-00	1
7	O-Ring	—	93210-07540-01	1	56	Shifter	—	6H1-45641-01-00	1
8	Circlip	—	99001-08600-00	1	57	Shift Cam	—	6H1-44151-00-00	1
9	Rod, Shift	—	6H1-44144-00-00	1	58	Shift Slide	—	6H1-45634-02-00	1
10	Circlip	—	93450-07M00-00	1	59	Pin	—	93603-12M11-00	1
11	Bearing, Pinion	—	93315-325V1-00	1	60	Nut, Spring	—	90183-02M03-00	1
12	Sleeve, Drive shaft	—	688-45536-01-00	1	61	Shift Plunger	—	6H1-45635-00-00	1
13	Shim Drive Shaft (0.10mm)	—	688-45587-01-10	AR	62	Shaft	—	6H1-45668-00-00	1
	Shim Drive Shaft (0.12mm)	—	688-45587-01-12	AR	63	Shift Plunger	—	6H1-45635-00-00	1
	Shim Drive Shaft (0.15mm)	—	688-45587-01-15	AR	64	Spring, Compression	—	90501-12M48-00	1
	Shim Drive Shaft (0.18mm)	—	688-45587-01-30	AR	65	Washer, Plate	—	90201-03313-00	1
	Shim Drive Shaft (0.30mm)	—	688-45587-01-40	AR	66	Nut, Spring	—	90183-02M03-00	1
	Shim Drive Shaft (0.40mm)	—	688-45587-01-50	AR	67	Spring, Compression	—	90501-16M65-00	1
	Shim Drive Shaft (0.50mm)	—	688-45587-01-16	AR	68	Shim Forward Gear (0.10mm)	—	688-45567-01-10	AR
14	Bearing, Upper Drive Shaft	—	93332-000U3-00	1		Shim Forward Gear (0.12mm)	—	688-45567-01-12	AR
15	Key, Impeller	18-3301	90280-04M04-00	1		Shim Forward Gear (0.15mm)	—	688-45567-01-15	AR
16	Drive Shaft	—	6H1-45501-11-00	1		Shim Forward Gear (0.18mm)	—	688-45567-01-18	AR
17	Oil Seal, Pump Base	18-0587	93101-25M03-00	2		Shim Forward Gear (0.30mm)	—	688-45567-01-30	AR
18	O-Ring, Base	18-7436	9321-46044-00	1		Shim Forward Gear (0.40mm)	—	688-45567-01-40	AR
19	Gasket, Base	18-0240	688-44316-A0-00	1		Shim Forward Gear (0.50mm)	—	688-45567-01-50	AR
20	Base, Water Pump	—	688-44341-01-94	1	69	Bearing, Forward Gear	—	93332-000W7-00	1
21	Gasket, Wear Plate to Base	—	688-44324-A0-00	1	70	Gear, Forward	—	688-45560-00-00	1
22	Wear Plate	18-3341	688-44323-00-00	1	71	Clutch, Dog	—	6H1-45631-01-00	1
23	Gasket, Wear Plate to Housing	18-0239	688-44315-A0-00	1	72	Pin, Cross	—	90250-07M02-00	1
24	Pin	—	93604-10M03-00	1	73	Spring, Cross Pin	—	688-45633-00-00	1
25	Impeller	18-3070	688-44352-03-00	1	74	Shaft, Propeller	—	6H1-45611-01-00	1
26	Insert, Water Pump	—	688-44322-00-00	1	75	Gear, Reverse	—	6H1-45571-00-00	1
27	Housing, Water Pump	18-3171	688-44311-01-00	1	76	Shim Reverse Gear (0.10mm)	—	688-45577-01-10	AR
28	Bolt, Water Pump	—	97395-08070-00	2		Shim Reverse Gear (0.12mm)	—	688-45577-01-12	AR
29	Bolt, Water Pump	—	97395-08050-00	2		Shim Reverse Gear (0.15mm)	—	688-45577-01-15	AR
30 &						Shim Reverse Gear (0.18mm)	—	688-45577-01-18	AR
31	Washer, Water Pump	—	90209-08M02-00	4		Shim Reverse Gear (0.30mm)	—	688-45577-01-30	AR
32	Nipple, Hose	—	6E5-45378-00-00	1		Shim Reverse Gear (0.40mm)	—	688-45577-01-40	AR
33	Plug, Drain	18-2371	90340-08M04-00	1		Shim Reverse Gear (0.50mm)	—	688-45577-01-50	AR
34	Gasket, Vent & Drain Plugs	18-46981-9	90430-08020-00	1	77	Washer, Thrust	—	688-45576-00-00	1
35	Plug, Drain	18-2371	90340-08M04-00	1	78	Bearing, Reverse Gear	—	93306-207U0-00	1
36	Gasket, Vent & Drain Plugs	18-46981-9	90430-08020-00	1	79	O-Ring, Bearing Housing	—	93210-85M97-00	1
37	Plug, Drain	18-2374	688-45341-00-00	1	80	Housing, Bearing	18-2782	688-45331-00-94	1
38	Gasket, Vent & Drain Plugs	18-46981-9	90430-08020-00	1	81	Key	—	90282-04010-00	1
39	Bolt	—	97395-10040-00	2	82	Bearing, Needle	—	93317-325U0-00	1
40	Washer, Lock	—	92990-10100-00	2	83	Oil Seal	18-0587	93101-25M03-00	2
41	Washer, Flat	—	92990-10600-00	2	84	Washer, Tab	—	688-45383-02-00	1
42	Bolt	—	97395-10040-00	2	85	Nut, Cover	—	688-45384-00-00	1
43	Washer, Lock	—	92990-10100-00	2	86	Spacer, Forward	—	688-45987-01-00	1
44	Washer, Flat	—	92990-10600-00	2	87	Spacer	18-4274	688-45997-01-00	1
45	Bolt	—	97395-08060-00	1	88	Washer, Propeller	—	90201-17M00-00	1
46	Washer, Lock	—	92990-08100-00	1	89	Nut, Castle	18-3732	90171-16011-00	1
47	Washer, Lock	—	92990-08100-00	1	90	Pin, Cotter	18-3735	91490-40030-00	1
48	Cover, Water Inlet (Port)	—	688-45214-02-00		91	Water Pump Repair Kit	18-3370	692-W0078-00-00	1
49	Cover, Water Inlet (Stbd)	—	688-45215-02-00	1	92	Gear Housing Seal Kit	18-2798	688-W0001-20-00	1

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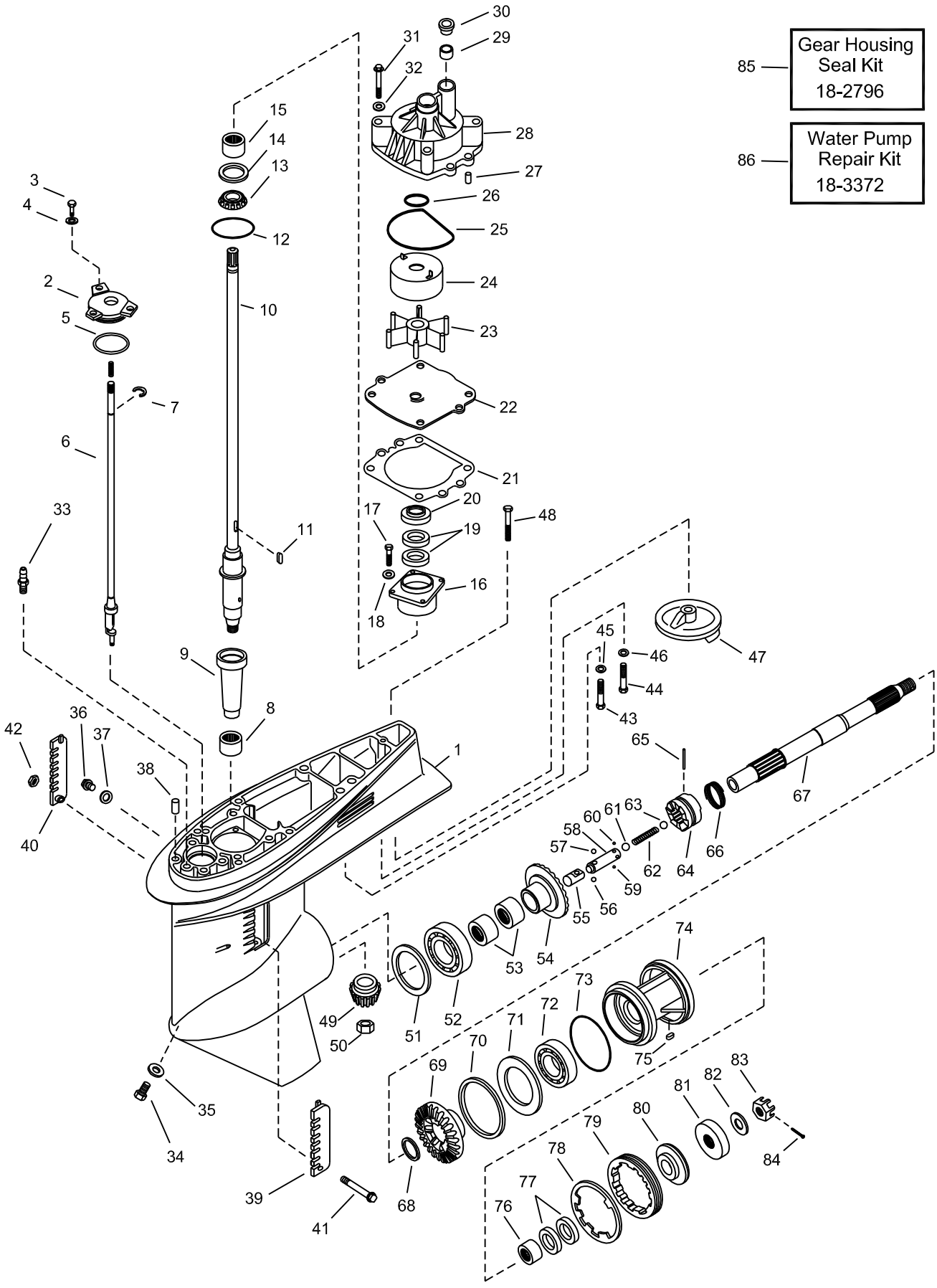

85 Gear Housing Seal Kit 18-2796
86 Water Pump Repair Kit 18-3372

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing, Gearcase	—	6E5-45301-03Ek	1	47	Trim Tab	18-6097A	6E5-45371-01-00	1
2	Plate, Shift Rod Cover	—	6E5-45321-00-00	1	48	Bolt, Trim Tab	—	90105-10M00-00	1
3	Bolt, Shift Rod Cover	—	97395-06020-00	3	49	Gear Pinion	—	6E5-45551-02-00	1
4	Washer	—	90209-06M04-00	3	50	Nut, Pinion	—	90170-16M01-00	1
5	O-Ring, Plate	—	93210-5867-00	1	51	Shim (0.10mm)	—	6E5-45567-01-10	AR
6	Shift Rod Assembly	—	6E5-44150-01-00	1		Shim (0.12mm)	—	6E5-45567-01-12	AR
7	Circlip	—	99001-08600-00	1		Shim (0.15mm)	—	6E5-45567-01-15	AR
8	Bearing, Needle	—	93315-628U9-00	1		Shim (0.18mm)	—	6E5-45567-01-18	AR
9	Sleeve, Drive Shaft	—	6E5-45536-00-00	1		Shim (0.30mm)	—	6E5-45567-01-30	AR
10	Drive Shaft (long)	—	6E5-45501-01-00	1		Shim (0.40mm)	—	6E5-45567-01-40	AR
	Drive Shaft (x-long)	—	6E5-45501-21-00	1		Shim (0.50mm)	—	6E5-45567-01-50	AR
11	Key, Impeller	—	90280-04M05-00	1	52	Bearing, Forward Gear	—	93332-000U7-00	1
12	O-Ring, Housing	—	93210-54534-00	1	53	Bearing, Needle	—	93315-425U7-00	2
13	Bearing, Tapered	—	93341-930U0-00	1	54	Gear, Forward	—	6E5-45560-01-00	1
14	Shim (0.10mm)	—	6E5-45587-01-10	AR	55	Shifter	—	6E5-45641-01-00	1
	Shim (0.12mm)	—	6E5-45587-01-12	AR	56	Ball, Detent	—	93507-32031-00	1
	Shim (0.15mm)	—	6E5-45587-01-15	AR	57	Ball, Detent	—	93507-32031-00	1
	Shim (0.18mm)	—	6E5-45587-01-18	AR	58	Slide, Shift	—	6E5-45634-01-00	1
	Shim (0.30mm)	—	6E5-45587-01-30	AR	59	Ball, Detent	—	93503-16010-00	1
	Shim (0.40mm)	—	6E5-45587-01-40	AR	60	Ball, Detent	—	93503-16010-00	1
	Shim (0.50mm)	—	6E5-45587-01-50	AR	61	Ball, Detent	—	93511-32027-00	1
15	Bearing, Needle	—	93315-430V5-00	1	62	Spring, Compression	—	90501-16M37-00	1
16	Housing, Bearing	—	6E5-45331-0094	1	63	Ball, Detent	—	93511-32027-00	1
17	Bolt, Bearing Housing	—	97395-08025-00	4	64	Clutch, Dog	—	6R5-45631-01-00	1
18	Washer	—	92990-08600-00	4	65	Cross Pin, Clutch	—	90250-08M07-00	1
19	Seal, Drive Shaft	18-0265	93101-28M16-00	2	66	Retainer, Cross Pin	—	6E5-45631-01-00	1
20	Cover, Oil Seal	—	6E5-45344-00-00	1	67	Shaft, Propeller	18-2385	6E5-45611-01-00	1
21	Gasket, Wear Plate	18-0244	6E5-44315-A0-00	1	68	Washer, Thrust	—	90201-30M92-00	1
22	Wear Plate	18-3344	6G5-44323-00-00	1	69	Gear, Reverse	—	6E5-45571-04-00	1
23	Impeller	18-3071	6E5-44352-00-00	1	70	Shim (0.10mm)	—	6L6-45577-00-10	AR
24	Insert, Water Pump	—	6E5-44322-00-00	1		Shim (0.12mm)	—	6L6-45577-00-12	AR
25	O-Ring, Water Pump	18-7485	93210-86M38-00	1		Shim (0.15mm)	—	6L6-45577-00-15	AR
26	O-Ring, Water Pump	18-7483	93210-37M67-00	1		Shim (0.18mm)	—	6L6-45577-00-18	AR
27	Pin, Water Pump Housing	—	93606-12019-00	2		Shim (0.30mm)	—	6L6-45577-00-30	AR
28	Housing, Water Pump	18-3170	6E5-44311-00-00	1		Shim (0.40mm)	—	6L6-45577-00-40	AR
29	Damper, Water Seal	—	6E5-44365-00-00	1		Shim (0.50mm)	—	6L6-45577-00-50	AR
30	Cover, Pump Housing	—	6E5-44312-00-0	1	71	Washer, Thrust	—	6E5-45576-00-00	1
31	Bolt, Water Pump	—	97080-08045-00	4	72	Bearing, Reverse Gear	—	93306-208U0-00	1
32	Washer	—	90209-08M02-00	4	73	O-Ring, Bearing Housing	—	93210-86M39-00	1
33	Nipple, Hose	—	6E5-45378-00-00	1	74	Housing, Bearing	—	6E5-45332-00-94	1
34	Drain,Plug Lower	18-2374	688-45341-00-00	1	75	Key, Bearing Housing	—	90282-04010-00	1
35	Gasket, Drain Plug	18-4698	90430-08020-00	1	76	Bearing, Needle	—	93315-430U8-00	1
36	Drain Plug Upper	—	90340-08M04-00	1	77	Seal, Prop Shaft	18-0266	93101-30M17-00	2
37	Gasket, Drain Plug	18-4698	90430-08020-00	1	78	Washer, Tab	—	688-45383-02-00	1
38	Pin, Locating	—	93608-12M05-00	2	79	Nut, Cover	—	688-45384-00-00	1
39	Cover, Water Inlet (Port)	—	688-45214-02-00	1	80	Washer, Thrust	—	6E5-45987-01-00	1
40	Cover, Water Inlet (Stbd)	—	688-45215-02-00	1	81	Spacer, Prop	18-4274	688-45997-01-00	1
41	Screw, Water Inlet	—	90142-05M03-00	1	82	Washer, Prop	—	92990-18200-00	1
42	Nut, Water Inlet	—	90185-05002-00	1	83	Nut, Prop	18-3726	90171-18M04-00	1
43	Bolt	—	97395-10070-00	1	84	Pin, Cotter	18-3735	91490-40030-00	1
44	Bolt	—	97395-10070-00	1	85	Gear Housing Seal Kit	18-2796	6E5-W0001-51-00	1
45	Washer	—	92990-10100-00	1	86	Water Pump Repair Kit	18-3372	6E5-W0078-00-00	1
46	Washer	—	92990-10100-00	1					

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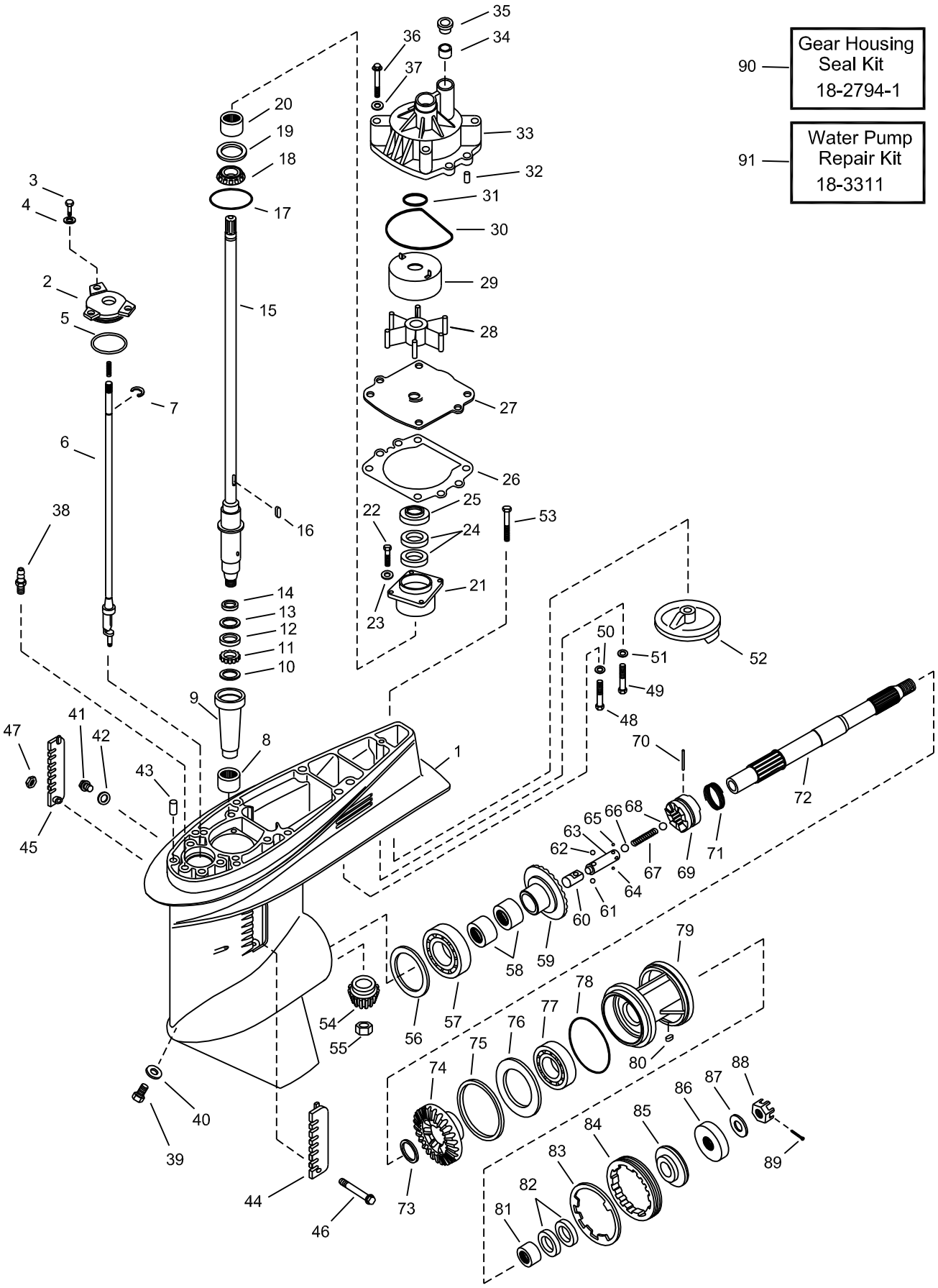
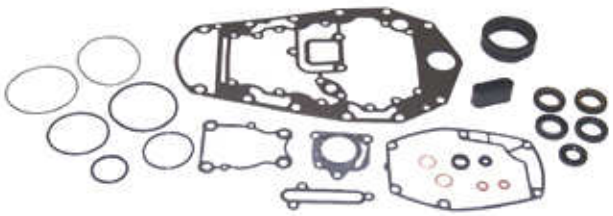

90 Gear Housing Seal Kit 18-2794-1
91 Water Pump Repair Kit 18-3311

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing, Gearcase	—	6J9-45301-02-Ek	1	49	Bolt	—	97395-10070-00	1
2	Plate, Shift Rod Cover	—	6E5-45321-00-00	1	50	Washer	—	92990-10100-00	1
3	Bolt, Shift Rod Cover	—	97395-06020-00	3	51	Washer	—	92990-10100-00	1
4	Washer	—	90209-06M04-00	3	52	Trim Tab	18-6035	6J9-45371-01-00	1
5	O-Ring, Plate	—	93210-58677-00	1	53	Bolt, Trim Tab	—	90105-10M00-00	1
6	Shift Rod Assembly	—	6G5-44150-01-00	1	54	Gear Pinion	—	6G5-45551-01-00	1
7	Circlip	—	99001-08600-00	1	55	Nut, Pinion	—	90170-16M01-00	1
8	Bearing, Needle	—	90250-08M07-00	1	56	Shim (0.10mm)	—	6G5-45567-01-10	AR
9	Sleeve, Drive Shaft	—	6G5-45536-01-00	1		Shim (0.12mm)	—	6G5-45567-01-12	AR
10	Washer	—	90209-33M13-00	1		Shim (0.15mm)	—	6G5-45567-01-15	AR
11	Spring, Compression	—	90501-05M64-00	AR		Shim (0.18mm)	—	6G5-45567-01-30	AR
12	Collar	—	90387-33M00-00	1		Shim (0.30mm)	—	6G5-45567-01-40	AR
13	Washer	—	90209-33M13-00	1		Shim (0.40mm)	—	6G5-45567-01-50	AR
14	Washer	—	90209-33M12-00	1		Shim (0.50mm)	—	6G5-45567-01-10	AR
15	Drive Shaft (long)	—	6G5-45501-01-00	1	57	Bearing, Forward Gear	—	93332-00V3-00	1
	Drive Shaft (x-long)	—	6G5-45501-21-00	1	58	Bearing, Needle	—	93315-425V3-00	2
16	Key, Impeller	—	90280-04M05-00	1	59	Gear, Forward	—	6G5-45631-00-00	1
17	O-Ring, Housing	—	93210-54534-00	1	60	Shifter	—	6E5-45641-01-00	1
18	Bearing, Tapered	—	93341-930U0-00	1	61	Ball, Detent	—	93507-32031-00	1
19	Shim (0.10mm)	—	6E5-45587-01-10	AR	62	Ball, Detent	—	93507-32031-00	1
	Shim (0.12mm)	—	6E5-45587-01-12	AR	63	Slide, Shift	—	6E5-45634-01-00	1
	Shim (0.15mm)	—	6E5-45587-01-15	AR	64	Ball, Detent	—	93503-16010-00	1
	Shim (0.18mm)	—	6E5-45587- 01-18	AR	65	Ball, Detent	—	93503-16010-00	1
	Shim (0.30mm)	—	6E5-45587-01-30	AR	66	Ball, Detent	—	93511-32027-00	1
	Shim (0.40mm)	—	6E5-45587-01-40	AR	67	Spring, Compression	—	90501-16M37-00	1
	Shim (0.50mm)	—	6E5-45587-01-50	AR	68	Ball, Detent	—	93511-32027-00	1
20	Bearing, Needle	—	93315-430V5-00	1	69	Clutch, Dog	—	6E5-45633-01-00	1
21	Housing, Bearing	—	6E5-45331-00-94	1	70	Cross Pin, Clutch	—	90250-08M07-00	1
22	Bolt, Bearing Housing	—	97395-08025-00	4	71	Retainer, Cross Pin	—	6E5-45633-01-00	1
23	Washer	—	92990-08600-00	4	72	Shaft, Propeller	—	6J9-45611-01-00	1
24	Seal, Drive Shaft	18-0265	93101-28M16-00	2	73	Washer, Thrust	—	90201-30M92-00	1
25	Cover, Oil Seal	—	6E5-45344-00-00	1	74	Gear, Reverse	—	6G5-45571-02-00	1
26	Gasket, Wear Plate	18-0244	6E5-44315-A0-00	1	75	Shim (0.10mm)	—	6G5-45577-02-10	AR
27	Wear Plate	18-3345	6G5-44323-00-00	1		Shim (0.12mm)	—	6G5-45577-02-12	AR
28	Impeller	18-3071	6E5-44352-00-00	1		Shim (0.15mm)	—	6G5-45577-02-15	AR
29	Insert, Water Pump	—	6E5-44322-00-00	1		Shim (0.18mm)	—	6G5-45577-02-18	AR
30	O-Ring, Water Pump	18-7485	93210-86M38-00	1		Shim (0.30mm)	—	6G5-45577-02-30	AR
31	O-Ring, Water Pump	18-7483	93210-37M67-00	1		Shim (0.40mm)	—	6G5-45577-02-40	AR
32	Pin, Water Pump Housing	—	93606-12019-00	2		Shim (0.50mm)	—	6G5-45577-02-50	AR
33	Housing, Water Pump	18-3170	6E5-44311-00-00	1	76	Washer, Thrust	—	6G5-45576-00-00	1
34	Damper, Water Seal	—	6E5-44365-00-00	1	77	Bearing, Reverse Gear	—	93306-209U0-00	1
35	Cover, Pump Housing	—	6E5-44312-00-00	1	78	O-Ring, Bearing Housing	18-0275	93210-97M55-00	1
36	Bolt, Water Pump	—	97080-08045-00	4	79	Bearing Housing Assembly	—	6J9-45332-00-94	1
37	Washer	—	90209-08M02-00	4	80	Key, Bearing Housing	—	90282-04010-00	1
38	Nipple, Hose	—	6E5-45378-00-00	1	81	Bearing, Needle	—	93315-430U8-00	1
39	Drain,Plug Lower	18-2374	688-45341-00-00	1	82	Seal, Prop Shaft	18-0266	93101-30M17-00	2
40	Gasket, Drain Plugs	—	90430-08020-00	2	83	Washer, Tab	—	9G5-45383-01-00	1
41	Drain Plug Upper	—	90340-08M04-00	1	84	Nut, Cover	—	6G5-45384-00-00	1
42	Gasket, Drain Plugs	—	90430-08020-00	2	85	Washer, Thrust	—	6E5-45987-00-00	1
43	Pin, Locating	—	93608-12M05-00	2	86	Spacer, Prop	18-4274	688-45997-01-00	1
44	Cover, Water Inlet (Port)	—	6J9-45214-00-00	1	87	Washer, Prop	—	92990-18200-00	1
45	Cover, Water Inlet (Stbd)	—	6J9-45215-00-00	1	88	Nut, Prop	18-3726	90171-18M04-00	1
46	Screw, Water Inlet	—	90142-05M04-00	1	89	Pin, Cotter	18-3735	91490-40030-00	1
47	Nut, Water Inlet	—	90185-05002-00	1	90	Gear Housing Seal Kit	18-2794-1	6G5-W0001-21-00	1
48	Bolt	—	97395-10070-00	1	91	Water Pump Repair Kit	18-3311	6G5-W0078-00-00	1

AR As required



18-0020
GEAR HOUSING SEAL KIT
Replaces: 67C-W0001-21-00
For: T25 (2001-02) / F30 (2002) F40 (2002) 3 cyl model

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0296	Seal, Propshaft	93101-22067	2



18-0021
GEAR HOUSING SEAL KIT
Replaces: 688-W0001-22-00
For: C75 (1994-99) / E75 (1995-00) / P75 (1996-99)
C80 (1997) / C85 (1992-96) / 90 (1992-02) B90(1998-99) / C90 (1997-01)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0239	Gasket	688-44315-A0	1
18-0240	Gasket	688-44316-A0	1
18-0267	Oil Seal	93106-09014	1
18-0587	Oil Seal	93101-25M03	4
18-4698	Plug, Drain	90430-08020	2



18-0022
GEAR HOUSING SEAL KIT
Replaces: 689-W0001-23-00
For: C25 (1992-97) / C30 (1992)

— CONTAINS —

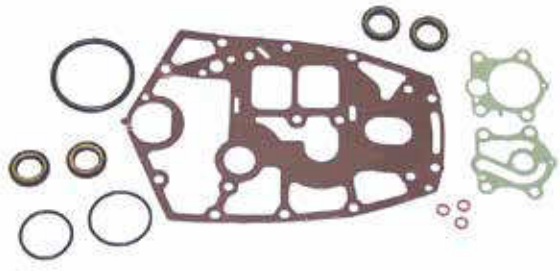
Part #	Desc.	O.E.#	Qty.
18-0296	Seal, Propshaft	93101-22067	2
18-0554	Seal	93101-20M07	2
18-7405	O-Ring	93210-40M10	1
18-0773	Gasket	689-44316-A0	1
18-4698	Plug, Drain	90430-08020	3



18-0023
GEAR HOUSING SEAL KIT
Replaces: 689-W0001-C2-00
For: C25 (1986-87) C25 (1990-91) 30 (1986) C30 (1990-91)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0554	Seal	93101-20M07	2
18-7405	O-Ring	93210-40M10	1
18-0773	Gasket	689-44316-A0	1
18-4698	Plug, Drain	90430-08020	3



18-0024
GEAR HOUSING SEAL KIT
Replaces: 698-W0001-21-00
For: E48 (1995-00) / C55 (1989-94)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0292	Gasket	663-44315-A0	1
18-0294	Gasket	663-44324-A0	1
18-0297	Seal, Drive Shaft	93101-23070	2
18-0296	Seal, Propshaft	93101-22067	2
18-0298	O-Ring	93210-41042	1
18-7160	O-Ring	93210-66M98	1
18-4698	Plug, Drain	90430-08020	3



18-0025
GEAR HOUSING SEAL KIT
Replaces: 69G-W0001-20-00
For: T 8 (2001-04)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-7442	O-Ring	93210-74M68	1
18-4698	Plug, Drain	90430-08020	2

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18-0026
GEAR HOUSING SEAL KIT
Replaces: 6A1-W0001-22-00
For: 2HP (1986-88)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	2



18-0027
GEAR HOUSING SEAL KIT
Replaces: 6A1-W0001-23-00
For: 2HP (1989-02)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	2



18-0028
GEAR HOUSING SEAL KIT
Replaces: 6E0-W0001-C1-00
For: 4HP (1984-99) / F4 (1999-02) / 5HP (1984-02)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	3



18-0029
GEAR HOUSING SEAL KIT
Replaces: 6G1-W0001-C1-00
For: 6HP (1986-96) 8HP (1984-96)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	1



18-0030
GEAR HOUSING SEAL KIT
Replaces: 6L2-W0001-C3-00
For: 20HP (1996-97) 25HP (1988-02) 2 cyl model

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0554	Seal	93101-20M07	2
18-0747	Damper, Water Seal	6L2-44367-00	1
18-4698	Plug, Drain	90430-08020	2



18-0031
GEAR HOUSING SEAL KIT
Replaces: 6N0-W0001-C0-00
For: 6HP (1997-00), 8HP (1997-04)

— CONTAINS —

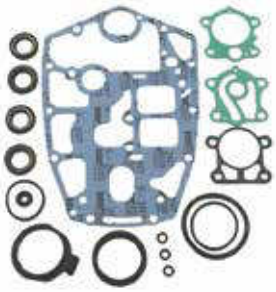
Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	3



18-2785
GEAR HOUSING SEAL KIT
Replaces: 689-W0001-21-00, 689-W0001-C1-00

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0776	Grommet	682-44365-00-00	1
18-0552	Grommet	689-44366-00-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14090-90-8G	3
18-0554	Oil Seal	93101-20M07-00	1
18-0296	Oil Seal	93101-22067-00	2
18-7405	O-Ring	93210-40M10-00	1
18-0766	Exhaust Tube Gasket	664-41134-A0-00	1
18-0773	Wear Plate Gasket	689-44316-A0-00	1

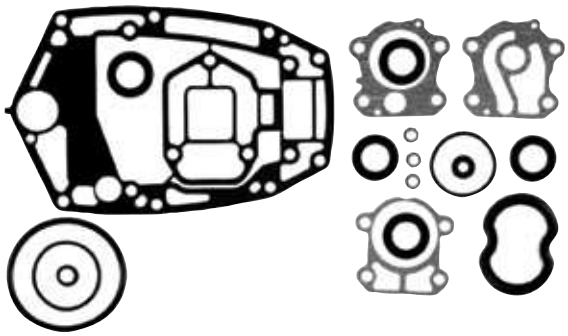


18-2787
GEAR HOUSING SEAL KIT
Replaces: 698-W0001-20-00, 698-W0001-C0-00

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-4698	Drain or Fill Washer Gasket	YSG-14090-90-8G	3
18-0296	Oil Seal	93101-22067-00	2
18-0297	Oil Seal	93101-23070-00	2
18-0298	O-Ring	93210-41042-00	1
18-0299	O-Ring	93210-66M98-00	1
18-0292	Wear Plate to Pump Housing Gasket	663-44315-A0-00	1
18-0267	Oil Seal	93106-09014-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00	1

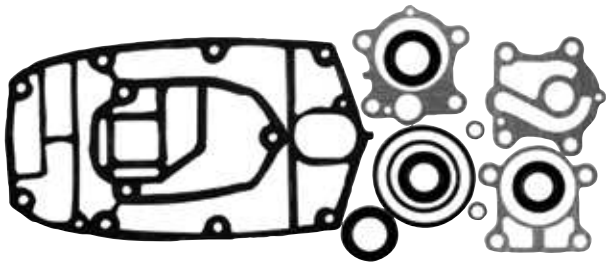
APPLICATION BEGINS ON PAGE 546



18-2788
LOWER UNIT SEAL KIT
Replaces: 6H3-W0001-21-00, 6H3-W0001-C1-00

— CONTAINS —

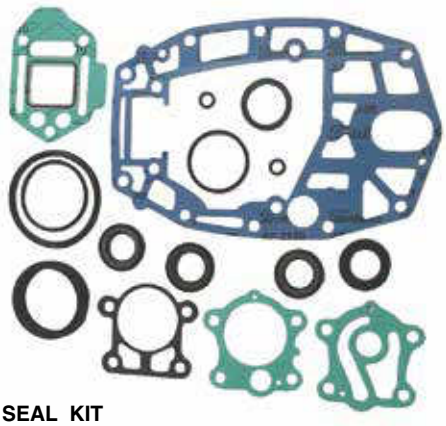
Part #	Desc.	O.E. #	Qty.
18-0240	Wear Plate to Gear Case Mounting Gasket	688-44316-A0-00	1
18-0756	Water Pump Gasket	6H3-44315-A0-00	1
18-0757	Outer Plate Gasket	6H3-44324-A0-00	1
18-4698	Drain or Fill Washer	YSG-14090-90-8G	3
18-0297	Oil Seal	93101-23070-00	2
18-0267	Oil Seal	93106-09014-00	1
18-7436	O-Ring	93210-46044-00	1



18-2789
LOWER UNIT SEAL KIT
Replaces: 6J8-W0001-21-00, 6J8-W0001-C2-00

— CONTAINS —

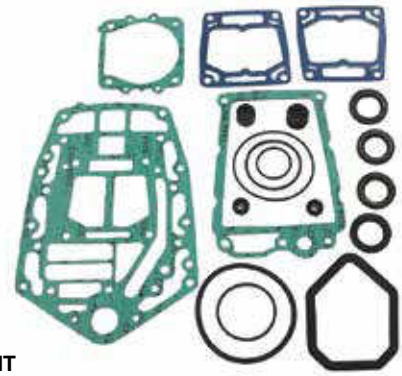
Part #	Desc.	O.E. #	Qty.
18-0292	Wear Plate to Pump Housing Gasket	663-44315-A0-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00	1
18-4698	Drain or Fill Washer	YSG-14090-90-8G	2
18-0554	Oil Seal	93101-20M07-00	2
18-0297	Oil Seal	93101-23070-00	2
18-0298	O-Ring	93210-41042-00	1



18-2792
LOWER UNIT SEAL KIT
Replaces: 6H4-W0001-21-00, 6H4-W0001-20-00

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0292	Wear Plate to Pump Housing Gasket	663-44315-A0-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14090-90-8G	2
18-0296	Oil Seal	93101-22067-00	2
18-0297	Oil Seal	93101-23070-00	2
18-0298	O-Ring	93210-41042-00	1
18-0299	O-Ring	93210-66M98-00	1
18-0293	Pump Base to Gearcase Gasket	663-44316-A0-00	1



18-2794-1
LOWER UNIT SEAL KIT
Replaces: 6F3-W0001-21-00, 6F3-W0001-C1-00
6E5-W0001-51-00, 6E5-W0001-F1-00
6G5-W0001-21-00, 6G5-W0001-C1-00

— CONTAINS —

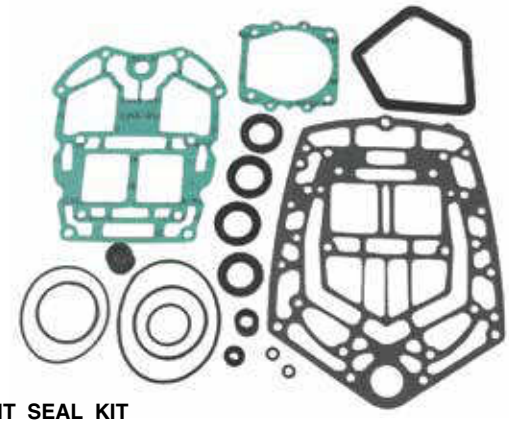
Part #	Desc.	O.E. #	Qty.
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14090-90-8G	2
18-0265	Oil Seal	93101-28M16-00	2
18-0266	Oil Seal	93101-30M17-00	2
18-0267	Oil Seal	93106-09014-00	1
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
18-0275	O-Ring	93210-97M55-00	1



18-2798
LOWER UNIT SEAL KIT
Replaces: 688-W0001-20-00, 688-W0001-C0-00

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0240	Wear Plate to Gear Case Mounting Gasket	688-44316-A0-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14040-90-8G	3
18-7436	O-Ring	93210-46044-00	1
18-0239	Wear Plate to Pump Housing Gasket	688-44315-A0-00	1
18-0267	Oil Seal	93106-09014-00	1



18-2799
LOWER UNIT SEAL KIT
Replaces: 61A-W0001-21-00, 61A-W0001-C1-00

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14040-90-8G	2
18-0265	Oil Seal	93101-28M16-00	2
18-0266	Oil Seal	93101-30M17-00	1
18-0267	Oil Seal	93106-09014-00	1
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
18-7444	O-Ring	93210-04384-00	1

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18-74501
GEAR HOUSING SEAL KIT
Replaces: 683-W0001-C1-00
Fits: Yamaha 9.9/15(1984-91)



18-74504
GEAR HOUSING SEAL KIT
Replaces: 6H3-W0001-22-00
Fits: Yamaha 60(2002), C60(1996-01), E60(1995-00), P60(1992-99), 70(1992-02)



18-74507
GEAR HOUSING SEAL KIT
Replaces: 63V-W0001-21-00
Fits: Yamaha 9.9(1997-00), 15(1997-00)



18-74510
GEAR HOUSING SEAL KIT
Replaces: 65L-W0001-C0-00
Fits: Yamaha 225/L225(1997-99), 3.1L, 250/L250(1997-99), SX225/SX250(2000-02), LX225/LX250(2000-02)



18-74512
GEAR HOUSING SEAL KIT
Replaces: 66K-W0001-20-00
Fits: Yamaha V200/V225(1998-99), VX200/VX225(2000-02), VX250(2002)



18-74513
GEAR HOUSING SEAL KIT
Replaces: 66M-W0001-20-00
Fits: Yamaha F15(1998-04)



18-74515
GEAR HOUSING SEAL KIT
Replaces: 68V-W0001-20-00
Fits: Yamaha F115/LF115(2000-05)



18-74526
GEAR HOUSING SEAL KIT
Replaces: 6G9-W0001-C4-00
Fits: Yamaha F9.9(1990-96)



18-74527
GEAR HOUSING SEAL KIT
Replaces: 6G9-W0001-C6-00
Fits: Yamaha F9.9(1997-05)



18-74535
GEAR HOUSING SEAL KIT
Replaces: 67F-W0001-20-00
Fits: Yamaha F75/F90(2003-05), F80/F100(1999-02)



18-74540
SEAL KIT
Replaces: 62Y-W0001-20-00
Fits: Yamaha F40 4cyl(1999), F50(1995-00)



18-74544
GEAR HOUSING SEAL KIT
Replaces: 68T-W0001-20-00
Fits: Yamaha F6/F8(2001-03)



18-74546
GEAR HOUSING SEAL KIT
Fits: Yamaha T40/T30 Enduro International Series

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GEAR HOUSING SEAL KIT APPLICATION

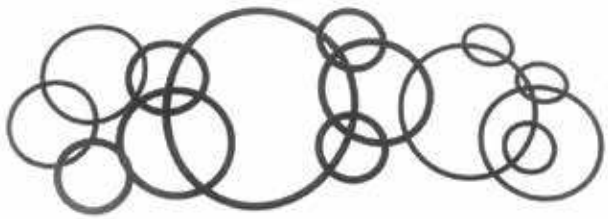
Model #	Year	Lower Unit Gasket Kit
2	1986-88	18-0026
2	1989-02	18-0027
4	1984-99	18-0028
F4	1999-08	18-0028
5	1984-02	18-0028
6	1988-96	18-0029
6	1997-00	18-0031
8	1984-96	18-0029
8	1997-09	18-0031
T8	2001-10	18-0025
20	1996-97	18-0030
25 ①	1984-85	18-2785
25 ①	1986-87	18-0023
25 ①	1988-09	18-0030
25 ②	1997-02	18-2789
C25	1991	18-0023
C25 ①	1992-97	18-0022
CV25	1990	18-0023
T25 ①	2002	18-0020
30	1984-85	18-2785
30	1986	18-0023
30	1987-02	18-2789
C30	1991	18-0023
C30	1992	18-0022
F30 ②	2002	18-0020
40	1984-94	18-2792
C40	1992-94	18-99104
F40 ②	2002	18-0020
50	1986-94	18-2792
PRO 50	1987-90	18-2792
P50	1992-94	18-2792
C55	1991	18-2787
C55	1992-95	18-0024
CV55	1989-90	18-2787
P60	1991	18-2788
70	1984-85, 1988-91	18-2788
C75	1994-99	18-0021
E75	1995-00	18-0021
P75	1996-99	18-0021
C80	1997	18-0021
C85	1991	18-2798
C85	1992-96	18-0021
CV85	1989-90	18-2798
90	1984-91	18-2798
90	1992-09	18-0021
B90	1997-99	18-0021
C90	1997-	18-0021
115	1986-09	18-2794-1
C115	1992-00	18-2794-1
P115	1993-96	18-2794-1
S115	1996-99	18-2794-1
130	1988-04	18-2794-1
L130	1989-01	18-2794-1
S130	1996-99	18-2794-1
150	1984-09	18-2794-1
C150	1996-99	18-2794-1
L150	1986-99	18-2794-1
LX150	1999-01	18-2794-1
LZ150	2000-05	18-2794-1
Z150	2000-05	18-2794-1
P150	1991-99	18-2794-1
PX150	1999	18-2794-1
PRO V150	1987-90	18-2794-1
S150	1996-99	18-2794-1
SX150	1999-04	18-2794-1
V150	2000-08	18-2794-1
VX150	2000-04	18-2794-1
VZ150	2000-11	18-2794-1
175	1984-00	18-2794-1
P175	1994-99	18-2794-1
S175	1996-99	18-2794-1
V175	2000	18-2794-1
VZ175	2001-11	18-2794-1
Z175	2001-05	18-2794-1
200	1984-98	18-2794-1
L200	1986-99	18-2794-1
LX200	1999-01	18-2794-1
LZ200	2000-11	18-2794-1
P200	1991-99	18-2794-1
S200	1996-99	18-2794-1
SX200	1999-05	18-2794-1
VZ200	2001-04	18-2794-1
Z200	2000-11	18-2794-1
V6 Special	1984-86	18-2794-1
V6 Excel	1987-89	18-2794-1
225 ③	1990-97	18-2794-1
225 ④	1994-96	18-2799
L225 ④	1994-96	18-2799
S225	1996	18-2799
250	1990-95	18-2799
L250	1990-96	18-2799
S250	1996	18-2799

① 2 cylinder model ② 3 cylinder model ③ 2.6 liter engine ④ 3.1 liter engine



OIL SEALS

Part #	O.E. #	I.D.	Dimensions O.D. (mm)	Dimensions Width
18-0265	93101-28M16-00	27	43.25	7
18-0266	93101-30M17-00	28.5	45.25	7
18-0267	93106-09014-00	8.75	19.2	5.25
18-0296	93101-22067-00	23	36.25	6
18-0297	93101-23070-00	22.75	37.25	6
18-0554	93101-20M07-00	21.5	34	6.25
18-0570	93102-23096-00	22.75	38.25	7
18-0587	93101-25M03-00	24	40.25	6
18-2079	93101-22M15-00	21.75	35.2	6
18-2085	93102-35M13-00	34	52.25	8



O-RINGS

Part #	Std. Pkg.	O.E.#	Part #	Std. Pkg.	O.E.#
18-0275	1	93210-97M55-00	18-7469	1	64E-43869-00-00
18-0298	1	93210-41042-00	18-7470	1	65W-43865-00-00
18-0299	1	93210-66M98-00	18-7483	1	93210-37M67-00
18-7119	1	93210-33M85-00	18-7485	1	93210-86M38-00
18-7432 ⑤	2	93210-32738-00	18-76689	1	65W-14198-00-00
18-7436	1	93210-46044-00	18-76690	1	93210-46M16-00
18-7442	1	93210-74M35-00	18-76691	1	93210-27ME3-00
18-7444	1	93211-04384-00	18-76692	1	93210-75M51-00
18-7463	1	93210-19123-00	18-76693	1	93210-31MJ5-00
18-7468	1	6G5-43864-00-00	18-76694	1	93210-24M79

⑤ This product is priced per piece. To order priced per package, please add -9 to the part number.



18-6859
SOLENOID
Replaces:
Sea-Doo 278-001-376, 278-001-802
Sea-Doo PWC



18-6860
SOLENOID PLUG
Replaces: Sea-Doo
Used on Sea-Doo 1995 and UP



18-6862
STARTER
Replaces:
Yamaha 6M6-81800-10-00, 64X-81800-00-00



18-6866
STARTER
Replaces: Sea-Doo 278-000-576, 278-000-577, 278-001-038, 278-001-301



18-6867
STARTER
Replaces: Sea-Doo 278-000-484, 278-000-485, 278-001-300, 278-001-935
Denso 228000-4550



18-6868
STARTER
Replaces: Sea-Doo 278-000-186, 311, 316
Denso 995435, 128000-4860, 61, 62, 63, 64



18-6869
STARTER
Replaces:
Sea-Doo 278-001-497, 278-001-936



18-6873
STARTER
Replaces: Kawasaki 21163-3715, 21163-3719 Denso 428000-0081
99-2005 JH1200 Ultra 150 w/1176cc, 2002-05 JT1200 STX-R w/1176cc



18-6877
STARTER
Replaces: Honda PWC 31200-HW1-671



18-6905
STARTER
Replaces: Sea-Doo 290-888-993, 999, 420-888-9933, -994, -996



18-6906
STARTER
Replaces:
Yamaha PWC 64X-81800-00-00



18-6907
STARTER
Replaces:
Yamaha PWC 6D3-81800-00-00
2005-08 VX1100 Wave Runner w/1100cc



18-6908
STARTER
Replaces:
Yamaha PWC 63M-81800-00-00



18-6909
STARTER
Replaces:
Yamaha PWC 6S5-81800-00-00



18-6919
STARTER
Replaces: Arctic Cat PWC 3008-093, 3008-327, 3008-462, 3008-536



18-6921
STARTER
Replaces:
Yamaha PWC 60E-81800-00-00



18-6871
TRIM MOTOR
Replaces: Sea-Doo 278-001-292



18-6875
TRIM MOTOR
Replaces:
Kawasaki PWC 21174-3703
Super Sport 750,900,110 ZXI, STX, XI



18-6904
TRIM MOTOR
Replaces: Kawasaki 21163-3720, 21163-3721

NEW



18-6650
VOLTAGE REGULATOR
Replaces: 6M6-81960-A0-00
Fits: Most models 1990-2014

NEW



18-6651
VOLTAGE REGULATOR
Replaces: 66V-81960-00-00
Fits: GP1200 (2000-02); XL, XLT1200 (1999-05)

NEW



18-6652
VOLTAGE REGULATOR
Replaces: 6K8-81960-A0-00
Fits: Waverunner 500 (1987-93)



18-6857
VOLTAGE REGULATOR
Replaces:
Yamaha PWC 63M-81960-00-00
800 1998-05; 1100 WR 1995-96; 1100 WV 1997



18-6858
VOLTAGE REGULATOR
Replaces:
Yamaha PWC 6H2-81960-00-00
GP1200 1997-99



18-6874
VOLTAGE REGULATOR
Replaces: Sea-Doo 278-001-581
GTX 4-Tec 2003-04



18-6876
VOLTAGE REGULATOR
Replaces: Sea-Doo 278-001-554



18-6878
VOLTAGE REGULATOR
Replaces: Sea-Doo 278-000-123



18-6879
VOLTAGE REGULATOR
Replaces: Sea-Doo 278-001-239



18-5129
COIL, IGNITION
Replaces: 62L-85570-00-00
Fits: 1994-1995 FX-1 FX700S, T



18-5146
COIL, LIGHTING
Replaces: 62T-85533-00-00
Fits: Wave Venture WVT700 (95-98); Wave Raider RA700 (94-97); Wave Raider Deluxe RA700 (1995); Wave Blaster WB700, WB760 (96-97); Wave Runner III WRA650 (1996); Wave Runner III WRA700 (1997); Waverunner GP760 97-00); Wave Runner XP760 (98-99); Wave Runner XL700 (99-04); Super Jet SJ700 (96-11)



18-5147
CHARGE COIL
Replaces:
Yamaha 62T-85520-00-00; 62T-85520-01-00
Fits: Wave Raider RA700 (94-97); Wave Raider Deluxe (1995); Wave Venture WVT700 (95-98); Wave Runner III WRA650 (1996); Wave Runner III WRA700 (1997); Super Jet SJ700 (96-06); Wave Runner XL700 (99-04)



18-15080
IDLER GEAR ASSEMBLY
Replaces: Polaris 3240120
Yamaha 6M6-8183E00-00
Use with **18-6908, 18-6862** Yamaha Starters, fits some Kawasaki, Polaris, Sea-Doo and Tiger Shark PWC's.



18-8880
OIL FILTER
Replaces: BRP 420956741
Yamaha 6M6-8183E00-00
For: SeaDoo & 4 Stroke

Model	Year	Starter	Trim Motor	Voltage Regulator
YAMAHA				
EXS1200 Exciter	98-99	**18-6908**		
EXT1100 Exciter	96-98	**18-6908**		
EXT1200 Exciter	98-99	**18-6908**		
FX700 FX1 w/ 701cc	94-95	**18-6862**		
FX1000 Wave Runner w/ 998cc	2002-05	**18-6921**		
FX1100 Wave Runner w/ 1100cc	2004-05	**18-6921**		
FX1800 FX Waverunner w/ 1812cc	2008	**18-6909**		
GP760 Wave Runner w/ 760cc	97-00	**18-6906**		
GP800 Wave Runner w/ 784cc	98-05	**18-6908**		**18-6857**
GP1200 Wave Runner w/ 1176cc	97-99	**18-6908**		**18-6858**
GP1200 Wave Runner w/ 1176cc	2000-02	**18-6908**		
GP1300 Wave Runner w/ 1300cc	2003-08	**18-6908**		
LST1200	99-05	**18-6908**		
RA700 Wave Raider w/701cc	94-97	**18-6862**		
RA760 Wave Raider w/ 760cc	1996	**18-6906**		
RA1100 Wave Raider w/ 1100cc	95-96	**18-6908**		
SJ650 Super Jet w/ 650cc	90-93	**18-6862**		
SJ700 Super Jet w/ 701cc	94-11	**18-6862**		
SRT1000	2003-05	**18-6921**		
SRT1100	2005	**18-6921**		
SUV 1200 w/1176cc	99-04	**18-6908**		
Wave Runner 1100cc	1995-96			**18-6857**
WB700 Wave Blaster w/ 701cc	93-96	**18-6862**		
WR650 Wave Runner LX w/ 650cc	90-94	**18-6862**		
WB760 Wave Blaster w/ 760cc	96-97	**18-6906**		
WRA650 Wave Runner III w/650cc	90-96	**18-6862**		
WRA700 Wave Runner III w/ 701cc	94-97	**18-6862**		
WRB650 Wave Runner w/ 650cc	91-95	**18-6862**		
WRB700 Wave Runner w/ 700cc	93-94	**18-6862**		
WVT700 Wave Vent w/ 701cc	95-98	**18-6862**		
WVT760 Wave Venture w/ 760cc	1997	**18-6906**		
WVT1100 Wave Vent w/ 1100cc	1996	**18-6908**		
WVT1100 Wave Vent w/ 1100cc	1997	**18-6908**		**18-6857**
VX1100 Wave Runner w/ 1100cc	2005-08	**18-6907**		
XL700 Wave Runner w/ 701cc	99-04	**18-6862**		
XL760 Wave Runner w/ 760cc	1997	**18-6906**		
XL800 Wave Runner w/ 784cc	00-01	**18-6908**		
XL1200 Wave Runner w/ 1176cc	98-00	**18-6908**		
XLT800 Wave Runner w/ 784cc	2002-04	**18-6908**		
XLT1200 Wave Runner w/ 1176cc	2001-05	**18-6908**		
XRT1200	00-01	**18-6908**		
SEA-DOO				
3D DI w/ 782cc	2004-05	**18-6869**		
3D DI w/ 1494cc	2007	**18-6905**		
Explorer	93-94	**18-6868**		
Explorer	95-97	**18-6867**		
GS w/ 718cc	97-01	**18-6867**		**18-6879**
GSI w/ 718cc	1997	**18-6867**	**18-6871**	**18-6879**
GSX RFI w/ 782cc	1999	**18-6869**		
GSX RFI w/ 782cc	2000	**18-6869**		**18-6876**
GSX RFI w/ 782cc	2001	**18-6869**		
GSX w/ 782cc	1996	**18-6866**	**18-6871**	
GSX w/ 782cc	1997	**18-6866**	**18-6871**	**18-6879**
GSX limited	1998		**18-6871**	

Model	Year	Starter	Trim Motor	Voltage Regulator
SEA-DOO (CONT.)				
GTI w/ 718cc	1996-97	**18-6867**		**18-6878**
GTI w/ 718cc	98-04	**18-6867**		**18-6879**
GTI w/ 718cc	2005	**18-6867**		
GTI LE w/ 718cc	2002	**18-6867**		**18-6879**
GTI LE w/ 718cc	2003	**18-6867**		
GTI LE w/ 718cc	2004	**18-6867**		
GTI LE w/ 782cc	2005	**18-6869**		
GTI LE RFI	2004			**18-6876**
GTI w/ 1494cc	2006-08	**18-6905**		
GTI RFI	2004			**18-6876**
GTI SE w/ 1494cc	2006-07	**18-6905**		
GTS w/ 581cc	92-94	**18-6868**		
GTS w/ 718cc	97-00	**18-6867**		**18-6878**
GTS w/ 718cc	2001	**18-6867**		**18-6879**
GTS - 2 passenger w/ 581cc	1995	**18-6867**		
GTS - 3 passenger w/ 581cc	95-96	**18-6867**		
GTX w/ 581cc	1992	**18-6868**		
GTX w/ 650cc	93-94	**18-6868**		
GTX - 2 passenger w/ 650cc	1995	**18-6867**		
GTX - 3 passenger w/ 650cc	1995	**18-6867**		
GTX w/ 782cc	96-97	**18-6866**		
GTX DI	2000-03			**18-6876**
GTX RFI w/ 782cc	1998	**18-6866**		
GTX RFI	2000-02			**18-6876**
GTX 155 w/ 1494cc	2008	**18-6905**		
GTX 215 w/ 1494cc	2008	**18-6905**		
GTX 4-Tec w/ 1494cc	2002	**18-6905**		
GTX 4-Tec w/ 1494cc	2003-04	**18-6905**		**18-6874**
GTX 4-Tec w/ 1494cc	2005-08	**18-6905**		
GTX Wake w/ 1494cc	2005-07	**18-6905**		
GTX Wake 155 w/ 1494cc	2005-08	**18-6905**		
GTX Wake 215 w/ 1494cc	2008	**18-6905**		
HX w/ 718cc	1995	**18-6867**		
HX w/ 718cc	96-97	**18-6867**		**18-6878**
LRV DI	2002			**18-6876**
RX	2001-02		**18-6871**	
RX DI	00-03		**18-6871**	**18-6876**
RX limited	2000		**18-6871**	
RXP w/ 1494cc	2004-05	**18-6905**	**18-6871**	
RXP w/ 1494cc	2006-07	**18-6905**		
RXP 155 w/ 1494cc	2008	**18-6905**		
RXP 215 w/ 1494cc	2008	**18-6905**		
RXP X 255 w/ 1494cc	2008	**18-6905**		
RXT w/ 1494cc	2005-07	**18-6905**		
RXT 215 w/ 1494cc	2008	**18-6905**		
RXT 255 w/ 1494cc	2008	**18-6905**		
SP w/ 581cc	92-94	**18-6868**		
SP w/ 581cc	1995	**18-6867**		
SP w/ 581cc	1996	**18-6867**		**18-6878**
SP w/ 718cc	1997	**18-6867**		
SPI w/ 581cc	93-94	**18-6868**		
SPI w/ 581cc	1995	**18-6867**		
SPI w/ 581cc	1996	**18-6867**		**18-6878**
SPX w/ 581cc	1993	**18-6868**		

APPLICATION CONTINUED ON NEXT PAGE

Model	Year	Starter	Trim Motor	Voltage Regulator
SEA-DOO (CONT.)				
SPX w/ 650cc	1994	**18-6868**		
SPX w/ 650cc	1995	**18-6867**		
SPX w/ 718cc	1996	**18-6867**	**18-6871**	**18-6878**
SPX w/ 782cc	1997	**18-6867**	**18-6871**	
SPX w/ 782cc	98-99	**18-6866**	**18-6871**	
XP w/ 581cc	1992	**18-6868**		
XP w/ 650cc	93-94	**18-6868**		
XP w/ 718cc	1995	**18-6867**	**18-6871**	
XP w/ 782cc	96-97	**18-6866**	**18-6871**	
XP	2002		**18-6871**	
XP800	ALL but '95			**18-6878**
XP800	1995		**18-6871**	
XP DI	2003-04			**18-6876**
XP Limited VTS motor	98-05		**18-6871**	
Challenger	1998	**18-6867**		
Challenger	96-99	**18-6866**		
Challenger	2004-07	**18-6905**		
Challenger 180, 230	2008	**18-6905**		
Islandia	2004-08	**18-6905**		
Speedster	98-99	**18-6866**		
Speedster	95-99	**18-6867**		
Speedster	2004-07	**18-6905**		
Speedster 150, 200	2008	**18-6905**		
Speedster Wake	2008	**18-6905**		
Sportster	95-99	**18-6867**		
Sportster	2003-06	**18-6905**		
Utopia	2004-08	**18-6905**		
ARCTIC CAT				
Barracuda 639cc	94-95	**18-6919**		
Daytona w/ 639cc	93-95	**18-6919**		
Daytona 770 w/ 768cc	96-97	**18-6919**		
Daytona 1000 w/ 999cc	1997	**18-6919**		

Model	Year	Starter	Trim Motor	Voltage Regulator
ARCTIC CAT (Cont.)				
Monte Carlo 640 w/ 639cc	94-97	**18-6919**		
Monte Carlo 770 w/ 768cc	96-97	**18-6919**		
Monte Carlo 900 w/ 900cc	1996	**18-6919**		
Monte Carlo 1000 w/ 999cc	1997	**18-6919**		
Montego 640 w/ 639cc	94-97	**18-6919**		
Montego Dlx 640 w/639cc	94-97	**18-6919**		
Tigershark 640 w/639cc	1993	**18-6919**		
Tigershark 900 w/900cc	1995	**18-6919**		
TS640 w/639cc	1993	**18-6919**		
TS770, 770L, 770R w/ 768cc	98-99	**18-6919**		
TS900L w/ 900cc	1999	**18-6919**		
TS1000L, R w/ 999cc	1998	**18-6919**		
TS1100Li, R w/ 1100cc	1999	**18-6919**		
KAWASAKI				
JH1200 Ultra 150 w/ 1176cc	99-05	**18-6873**		
JT1200 STX-R w/ 1176cc	2002-05	**18-6873**		
JT1200 STX-12F w/1199cc	2003-07		**18-6904**	
JT1500 STX-15F w/1498cc	2004-09		**18-6904**	
JT1500 Ultra 250X w/ 1498cc	2007-09		**18-6904**	
JT1500 Ultra LX w/ 1498cc	2007-09		**18-6904**	
Super Sport 750	ALL		**18-6875**	
Super Sport 900	ALL		**18-6875**	
Super Sport 110	ALL		**18-6875**	
Super Sport ZXI	ALL		**18-6875**	
Super Sport STX	ALL		**18-6875**	
Super Sport XI	ALL		**18-6875**	
HONDA				
Aquatrax F-12 w/ 1235cc	2002-07	**18-6877**		
Aquatrax F-12X w/ 1235cc	2002-07	**18-6877**		
Aquatrax F-12X GPSC w/ 1235cc	2005-07	**18-6877**		
Aquatrax R-12 w/ 1235cc	2004-06	**18-6877**		
Aquatrax R-12X w/ 1235cc	2003-07	**18-6877**		



IMPELLERS/IMPELLER KITS FOR JABSCO



18-3275
IMPELLER KIT
Replaces: Jabsco 17935-0001
For: TAMD74A, A-A, A-B (2000-05); TAMD74C-A, C-B (2000-05); TAMD74L-A, B (1999-2005); TAMD74P-A, P-B (1998-2005); TAMD75P-A (1998-2005); TAMD71B (1989-2000); TAMD73P-A (1997-98); TAMD73WJ-A (1997-99)



18-3304
IMPELLER KIT
Replaces: Jabsco 6760-0001
For: F9B Pumps
DIA. 3 3/4" SIDE WIDTH 3 1/2"
(Neoprene)



18-3076
IMPELLER KIT
Includes: Impeller & Gaskets
Replaces: Jabsco 22405-0001



18-3306
IMPELLER KIT
Replaces: Jabsco 13554-0001
Yanmar 119773-42600-00
DIA 2 1/4" SIDE WIDTH 1 15/16"
(Neoprene)



18-3036
IMPELLER KIT
Replaces: Jabsco 673-0003
(Nitrile)



18-3038
IMPELLER KIT
Replaces: Jabsco 920-0003, 17937-0003
(Nitrile)



18-3077
IMPELLER KIT
Replaces: Jabsco 920-0001
12 SPLINES 8 FINS
(Neoprene)



18-3046
IMPELLER KIT
Replaces: Jabsco 18838-0001



18-3047
IMPELLER KIT
Replaces: Jabsco 18948-0001

①**18-3081D** Display Package



18-3081
IMPELLER KIT
Replaces: Jabsco 1210-0001
12 SPLINES 12 FINS



18-3080
IMPELLER KIT
Replaces: Jabsco 673-0001
Diameter 2" • Side Width 7/8"
(Neoprene)



18-3078
IMPELLER KIT
Replaces: Jabsco 836-0001
Cummins 160596, 166758, 556540, 556850, 21601R
Diameter 3 3/4" • Side Width 2 1/2"
(Neoprene)



18-3079
IMPELLER KIT
Replaces: Jabsco 4528-0001
Diameter 1 9/16" • Side Width 3/4"
(Neoprene)

①**18-3075D** Display Package



18-3075
IMPELLER KIT
Replaces: Jabsco 4568-0001, 2877-0001, 14510-46090, 124310-46090
Diameter 2 1/4" • Side Width 1 1/4"
(Neoprene)



18-3037
IMPELLER KIT
Replaces:
Jabsco 836-0003
Diameter 3 3/4" • Side Width 2 1/2"
(Nitrile)



18-45713
IMPELLER KIT
Replaces:
Jabsco 18653-0001
Fits: F4B Pump

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3020
IMPELLER
Replaces:
Jabsco 1210-0003
(Nitrile)



18-3021
IMPELLER
Replaces:
Jabsco 4598-0001
Diameter 2 9/16" • Side Width 2"
(Neoprene)



18-45712
IMPELLER
Replaces:
Jabsco 17636-0001, 21676-0001
Fits: F9B-9 Pump

PKG. OF 2



18-3125
18-3125-9①
WATER PUMP GASKET
Replaces: Jabsco 3101-0000



18-2005
SEAL
Replaces:
Jabsco 92700-0060

JABSCO COMPONENT APPLICATIONS

Pump Model	Impeller Kit	Oil Seal	Pump Model	Impeller Kit	Oil Seal	Pump Model	Impeller Kit	Oil Seal
777-0001	18-3077	18-2005	1673-9051	18-3081	—	3890-9011	18-3077	—
777-0003	18-3077	—	2300-9001	18-3077	—	5330-9001	18-3077	—
777-9003	18-3077	—	2300-9003	18-3077	—	5330-9101	18-3077	—
777-9004	18-3077	—	2300-9004	18-3077	—	5560-0001	18-3077	18-2005
777-9005	18-3077	—	2300-9005	18-3077	—	5660-0001	18-3077	18-2005
777-9051	18-3077	—	3270-0001	18-3081	18-2005	5850-0001	18-3081	18-2005
1673-0001	18-3081	18-2005	3270-0003	18-3081	18-2005	7120-9001	18-3077	—
1673-0003	18-3081	18-2005	3290-9001	18-3081	—	7320-9001	18-3077	—
1673-1001	18-3081	18-2005	3380-0001	18-3081	18-2005	8170-9001	18-3077	—
1637-1003	18-3081	18-2005	3480-9002	18-3081	—	17120-0001	18-3079	18-2005
1673-9001	18-3081	—	3480-9011	18-3081	—	22740-0301	—	18-2005
1673-9003	18-3081	—	3590-9001	18-3079	—	22740-0351	—	18-2005

IMPELLERS/IMPELLER KITS FOR JOHNSON PUMP



18-3275
IMPELLER KIT
Replaces: Johnson Pump 09-819B
For: TAMD74A, A-A, A-B (2000-05); TAMD74C-A, C-B (2000-05); TAMD74L-A, B (1999-2005); TAMD74P-A, P-B (1998-2005); TAMD75P-A (1998-2005); TAMD71B (1989-2000); TAMD73P-A (1997-98); TAMD73WJ-A (1997-99)



18-3080
IMPELLER KIT
Replaces: Johnson Pump 09-1026B
Diameter 2" • Side Width 7/8"
(Neoprene)



18-3077
IMPELLER KIT
Replaces: Johnson Pump 09-1028B
Yanmar 127610-42200 Cummins 650607
12 SPLINES 8 FINS

②**18-3081D** Display Package



18-3081
IMPELLER KIT
Replaces: Johnson Pump 09-1027B
12 SPLINES 12 FINS

②**18-3075D** Display Package



18-3075
IMPELLER KIT
Replaces: Johnson Pump 09-801B
Diameter 2 1/4" • Side Width 1 1/4"
For: Johnson Pump # F4B-8007
(Neoprene)



18-3079
IMPELLER KIT
Replaces: Johnson Pump 09-806B, Yanmar 104211-42070
Diameter 1 9/16" • Side Width 3/4"
(Neoprene)



18-3037
IMPELLER KIT
Replaces: Johnson Pump 09-1029B-9
(Nitrile)

18-3078
IMPELLER KIT
Replaces: Johnson Pump 09-1029B
Diameter 3 3/4" • Side Width 2 1/2"
For: Johnson Pump #'s F8B-3000, F8B500, F8B-8007, F8B-50017
(Neoprene)



18-3306
IMPELLER KIT
Replaces: Johnson Pump 09-812B



18-3036
IMPELLER KIT
Replaces: Johnson Pump 09-1026B-9
(Nitrile)

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3038
IMPELLER KIT
Replaces: Johnson 09-1028B-9
(Nitrile)



18-3076
IMPELLER KIT
Includes: Impeller & Gaskets
Replaces:
Johnson Pump 09-808B,
09-45589



18-3089
WATER PUMP KIT
Includes: Impeller, Seal, Gasket, End & Cover Screws
Replaces: Johnson Pump 09-45825
Use with **18-3587** Pump



18-3510
WATER PUMP KIT
Includes: Neoprene Impeller, Seal, Gasket, End & Cover Screws
Replaces: Johnson Pump 09-45589
For: F35B-8 Pumps



18-3020
IMPELLER
Replaces:
Johnson Pump 09-1027B-9
(Nitrile)



18-45712
IMPELLER
Replaces:
Johnson Pump 09814B
Fits: F9B-9 Pump



18-45713
IMPELLER
Replaces:
Johnson Pump 09-810B
Fits: F4B Pump



18-45714
IMPELLER
Replaces:
Johnson Pump 09-821B
Fits: F75B Pump

PKG. OF 2



18-3125
18-3125-9①
WATER PUMP GASKET
Replaces: 3298-0000



18-3303
COVER PLATE GASKET
Replaces:
Johnson Pump 01-42401
For: Johnson Pump JN-F6



18-3586
WATER PUMP
Replaces:
Johnson Pump 10-24228-1
For Impeller Repair Kit use **18-3081**
Use replacement Impeller **18-3020**



18-3587
WATER PUMP
Replaces:
Johnson Pump 10-24232-1
For Impeller Repair Kit use **18-3089**

IMPELLERS FOR OBERDORFER PUMPS



18-3061
IMPELLER
Replaces: Oberdorfer 8922
Sherwood 10615
12 FINS
For: GM engines with V-Belt

②**18-3075D**
Display Package



18-3075
IMPELLER KIT
Replaces:
Oberdorfer B6620
12 FINS



18-3077
IMPELLER KIT
Replaces:
Oberdorfer C7441 Sherwood 18200
12 SPLINES 8 FINS



18-3078
IMPELLER KIT
Replaces: Oberdorfer 7054
12 SPLINES 9 FINS



18-3046
IMPELLER KIT
Replaces: Sherwood 9959K
with 18-3060 Impeller
Replaces: Sherwood 9959



18-3047
IMPELLER KIT
Replaces: Sherwood 10615K with
18-3061 Impeller
Replaces: Sherwood 10615

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3060
IMPELLER
Replaces: Sherwood 9959
Onan 132-0317
12 FINS



18-3021
IMPELLER
Replaces:
Oberdorfer 6603
Diameter 2 9/16" • Side width 2"
(Neoprene)

PKG. OF 2



18-3140
18-3140-9①
WATER PUMP GASKET
Replaces: Sherwood 10931



18-3168
SEAL & SEAT
Replaces: Sherwood 10927



18-3169
SEAL & SEAT
Replaces:
Sherwood 12859, 12322

SHERWOOD COMPONENT APPLICATIONS

Pump #	Impeller Kit	Impeller	Seal & Seat Assembly	Pump #	Impeller Kit	Impeller	Seal & Seat Assembly	Pump #	Impeller Kit	Impeller	Seal & Seat Assembly
A-03	—	18-3060	—	G-50	18-3047	18-3061	18-3169	N-10410G	18-3046	18-3060	—
B-04	18-3047	18-3061	18-3168	G-55-2	—	18-3061	18-3169	N-10460	—	18-3060	—
C-03	18-3047	18-3061	18-3168	G-56	—	18-3061	18-3169	N-10470	—	18-3060	—
D-05	—	18-3061	18-3168	G-85	18-3047	18-3061	18-3169	N-10510G	18-3046	18-3060	—
D-55	18-3046/18-3047	18-3060/18-3061	18-3168	G-1004	—	18-3061	—	P-101	—	18-3061	18-3169
D-60	18-3046	18-3060	18-3168	G-1005	—	18-3061	—	P-102	—	18-3061	—
D-65	18-3046	18-3060	18-3168	G-1006	—	18-3061	—	P-105	18-3047	18-3061	—
D-75	18-3046	18-3060	18-3168	G-85106	—	18-3061	18-3168	P-10550G	18-3046/18-3047	18-3060/18-3061	—
E-35	—	18-3061	18-3168	H-85	—	18-3061	18-3169	P-10560G	18-3046	18-3060	—
F-10	18-3047	18-3061	18-3168	J-70	—	18-3060	18-3169	P-10610G	18-3046	18-3060	—
F-75	18-3047	18-3061	18-3168	K-90	—	18-3061	18-3169	P-10650G	18-3046	18-3060	—
F-95	—	18-3061	18-3168	L-10	—	18-3061	18-3069	P-10710G	18-3046	18-3060	—
G-3	—	18-3061	—	L-10B	—	18-3061	18-3169	Q-10770G	18-3046	18-3060	—
G-4	—	18-3061	—	L-80	—	18-3061	18-3169	Q-10755G	—	18-3060	—
G-5	18-3047	18-3061	18-3169	L-90	—	18-3061	18-3169	Q-10855G	18-3046	18-3060	—
G-5-1	—	18-3061	18-3169	L-9930G	18-3046	18-3060	—	R-40G	18-3046	18-3060	18-3168
G-7	—	18-3061	18-3169	M-70	—	18-3061	18-3169	R-101	—	18-3061	18-3168
G-8	—	18-3061	—	M-71	—	18-3061	18-3169	R-102	—	18-3060	
G-7B	—	18-3061	18-3169	M-10065G	—	18-3060	—	R-10870G	18-3046	18-3060	18-3168
G-15	—	18-3060	18-3169	M-10180G	18-3046	18-3060	—	R-10920G	18-3046	18-3060	—
G-26	—	18-3061	18-3169	M-10210G	18-3046	18-3060	—	R-10930G	18-3046	18-3060	—
G-30-2	—	18-3060	18-3169	M-10263G	18-3046	18-3060	—	R-10935G	18-3046	18-3060	—
G-30-2B	—	18-3060	18-3169	M-10264G	18-3046	18-3060	—	R-10970G	18-3046	18-3060	18-3168
G-45-1	—	18-3061	—	M-10270G	18-3046	18-3060	—	RP-B-C	—	18-3061	18-3168
G-45-2	—	18-3061	18-3169	M-10280G	18-3046	18-3060	—	S-11040G	18-3046	18-3061	18-3168
G-46	—	18-3061	18-3169	N-10390G	18-3046	18-3060	—	S-11095G	—	18-3061	—



18-2434
FLYWHEEL BELL HOUSING
Replaces:
Crusader 96938
Marine Power 0100-000
Mercruiser 814309A1
Pleasurecraft R142006
Volvo Penta 3857846-4
GM V-8's Big & Small Block inboard/Ski models.



18-2589
TRANSMISSION OIL COOLER
- 1" Water Hose Connection
- 9" Tube Bundle Overall Length
- Approximately 12"
- Oil-6 GPM MAX Water 25 GPM MAX
- Shipped bare metal, ready for primer and factory paint finish.



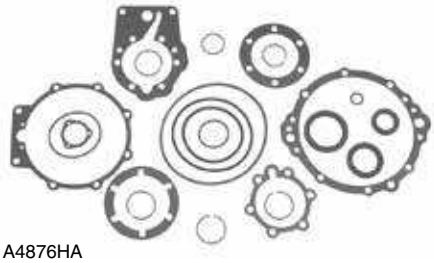
18-2587
TRANSMISSION OIL COOLER
Replaces: Mercruiser 99356A2
- Replacement Power Steering Cooler for Mercruiser
- Power Steering Fluid-4 GPM MAX Water 25 GPM MAX
- 6" tube bundle, overall length 8", 1 1/4" water inlet and outlet
- Shipped bare metal, ready for primer and factory paint finish.



18-2588
TRANSMISSION OIL COOLER
- 1 1/4" Water Hose Connection
- 9" x 2" and 3/8" NPT Inlet/Outlet Oil Fitting
- Oil-6 GPM MAX Water 25 GPM MAX
- 10" tube bundle, overall length 12", 1 1/4" water inlet and outlet
- Shipped bare metal, ready for primer and factory paint finish.

① Priced per Package

TRANSMISSION REPAIR KITS

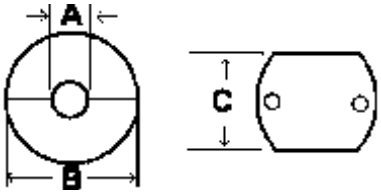


18-2590
SEAL KIT
Replaces: Borg Warner A4876HA
- Service kit for Borg-Warner Velvet Drive 71 and 72 series transmission



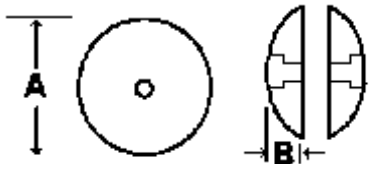
18-2591
OVERHAUL KIT
Includes: Gaskets, Seals, Sealing Rings, Bronze and Steel Plates
- Service kit for Borg-Warner Velvet Drive 71 and 72 series transmission

ANODES



SHAFT ANODES

ZINC ANODES			NOMINAL DIMENSIONS					
	Nom. Weight		A-Diameter		Dimension B		Dimension C	
Part #	LBS.	(KG)	IN.	(MM)	IN.	(MM)	IN.	(MM)
18-6041-1	1.65	(.75)	1 1/4	(33)	2 5/8	(67)	2 1/2	(64)
18-6043-1	1.45	(.65)	1 1/2	(38)	2 1/2	(64)	2 1/2	(64)

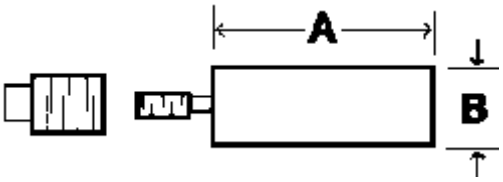


RUDDER ANODES

ZINC ANODES			NOMINAL DIMENSIONS			
	Nom. Weight		A-Diameter		Dimension B	
Part #	LBS.	(KG)	IN.	(MM)	IN.	(MM)
18-6045	.20	(.09)	1 7/8	(47)	1/4	(6)
18-6046	.90	(.40)	2 13/16	(71)	1/2	(13)
18-6047	1.40	(.64)	3 3/4	(95)	1/2	(13)
18-6107	-	-	5	(127)	5/8	(16)

COMPLETE ENGINE ANODES (with Brass Plug)

ZINC ANODES			NOMINAL DIMENSIONS						Replacement Anode Only
	Nom. Weight		A-Length		B-Diameter		Plugs (pis)		
Part #	LBS.	(KG)	IN.	(MM)	IN.	(MM)	IN.	(MM)	
18-6134	.12	(.05)	2-0	(50)	1/4	(6)	1/8	(3)	18-6050
18-6059	.10	(.05)	1 3/4	(44)	3/8	(10)	1/4	(6)	18-6135
18-6060	.20	(.09)	2-0	(50)	1/2	(13)	3/8	(10)	18-6052
18-6136	.20	(.09)	2-0	(50)	3/8	(10)	3/8	(10)	18-6053
18-6062	.30	(.14)	2-0	(50)	5/8	(16)	1/2	(13)	18-6137



PACKING (* All 3 foot packing comes in display packaging)

PREMIUM SQUARE MARINE TEFLON PACKAGING

AP#	Diameter	Length*	Wt. (lbs.)	Pkg.
4720	1/8"	3 ft.	—	1
4730	1/8"	—	1	1
4721	3/16"	3 ft.	—	1
4731	3/16"	—	1	1
4722	1/4"	3 ft.	—	1
4732	1/4"	—	1	1
4723	5/16"	3 ft.	—	1
4733	5/16"	—	1	1
4724	3/8"	3 ft.	—	1
4734	3/8"	—	1	1
4725	1/2"	3 ft.	—	1
4735	1/2"	—	1	1

PREMIUM SQUARE MARINE LUBRICATED FLAX PACKAGING

AP#	Diameter	Length*	Wt. (lbs.)	Pkg.
4701	3/16"	3 ft.	—	1
4711	3/16"	—	1	1
4702	1/4"	3 ft.	—	1
4712	1/4"	—	1	1
4703	5/16"	3 ft.	—	1
4713	5/16"	—	1	1
4704	3/8"	3 ft.	—	1
4714	3/8"	—	1	1
4705	1/2"	3 ft.	—	1
4715	1/2"	—	1	1



18-6140
ZINC ANODE
Replaces: 301068
For: 5424, M-30, M-35, M3-20, M3-20A, M4-30, M4-30A, M-35A



18-6141
ZINC ANODE
Replaces: 301069
For: 5416, M-12, M-18, M-20, M-25, M-25XP, M-25XPA, M-30, M2-12



PROP NUT KITS

Part #	Shaft Dimensions	
18-3739	1 - 1 1/8"	5/8" NC
18-3736	1 1/4"	3/4" NC
18-3734	1 1/2"	1" NC



SHAFT KEY

Part #	Shaft Dimensions
18-2334	2 1/8" x 1/4"

①18-5250D



18-5250
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5311	16.69-00049	Contact Set
18-5345	16.69-00050	Condenser
18-5418	16.69-00051	Rotor

Delco 4 & 6 cyl.

①18-5251D



18-5251
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5314	16.69-00039	Contact Set
18-5338	16.69-00040	Condenser
18-5404-1	16.69-00149	Rotor

Mallory 8 cyl. Tall Cap



18-5255
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5345	Condenser
18-5407	Rotor

Prestolite 8 cyl.



18-5256
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5314	16.69-00039	Contact Set
18-5338	16.69-00040	Condenser
18-5411	16.69-00042	Rotor

Mallory 8 cyl. Flat Cap

①18-5258D



18-5258
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5407	Rotor

Prestolite 8 cyl.



18-5259
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5429	Rotor

Prestolite 6 & 8 cyl.

①18-5260D



18-5260
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5345	Condenser
18-5403	Rotor



18-5266
TUNE-UP KIT
Fits: Flame Thrower Distributors **18-5481**, **18-5482**, **18-5483, 18-5477, 18-5478** and **18-5479**



18-5268
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5311	16.69-00049	Contact Set
18-5345	16.69-00050	Condenser
18-5418	16.69-00051	Rotor
18-5385	16.69-00052	Distributor Cap

GM 4 Cyl. • Single Point



18-5269
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5311	16.69-00049	Contact Set
18-5345	16.69-00050	Condenser
18-5418	16.69-00051	Rotor
18-5386	—	Distributor Cap

GM V-6 • Single Point



18-5271
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5314	16.69-00039	Contact Set
18-5338	16.69-00040	Condenser
18-5376	16.69-00148	Distributor Cap
18-5404-1	16.69-00149	Rotor

Mallory Tall • V-8 • Single Point



18-5272
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5314	16.69-00039	Contact Set
18-5338	16.69-00040	Condenser
18-5375	16.69-00100, F6900165	Distributor Cap
18-5411	16.69-00042	Rotor

Mallory Flat • V-8 • Single Point



18-5275
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5352	Distributor Cap
18-5403	Rotor

Single Point • Screw Cap • V-8



18-5277
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5369	Distributor Cap
18-5407	Rotor

Single Point • Clip Cap • V-8



18-5303
CONTACT SET



18-5307
CONTACT SET

APPLICATION BEGINS ON PAGE 561

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5311
CONTACT SET
Replaces: 16.69-00049



18-5314
CONTACT SET
Replaces: 16.69-00039



18-5338
CONDENSER
Replaces: 16.69-00040



18-5344
CONDENSER



18-5345
CONDENSER
Replaces: 16.69-00050



18-5346
CONDENSER
Replaces: 1869704



18-5347
CONDENSER



18-5300
ROTOR
Fits: Flamethrower Distributors



18-5403
ROTOR



18-5404-1
ROTOR
Replaces: 16.69-00149



18-5407
ROTOR



18-5411
ROTOR
Replaces: 16.69-00042



18-5418
ROTOR
Replaces: 16.69-00051



18-5419
ROTOR



18-5427
ROTOR
Replaces: 16.69-0022



18-5429
ROTOR



18-5352
DISTRIBUTOR CAP
Prestolite



18-5359
DISTRIBUTOR CAP



18-5369
DISTRIBUTOR CAP
Prestolite
W/Gasket **18-5399**



18-5375
DISTRIBUTOR CAP
Replaces: 16.69-00100,
FI 6900165
Mallory



18-5376
DISTRIBUTOR CAP
Replaces: 16.69-00148
Mallory



18-5385
DISTRIBUTOR CAP
Replaces: 16.69-00052
Delco



18-5386
DISTRIBUTOR CAP
Delco



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder

APPLICATION BEGINS ON PAGE 561



18-5301
TUNE-UP KIT
Fits: male cap v-8 flamethrower distributors



18-5302
TUNE-UP KIT
Fits: male cap v-8 flamethrower distributors



18-5226
IGNITION WIRE
Metallic Core
100' Spool • 7mm Hypalon

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364



18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339



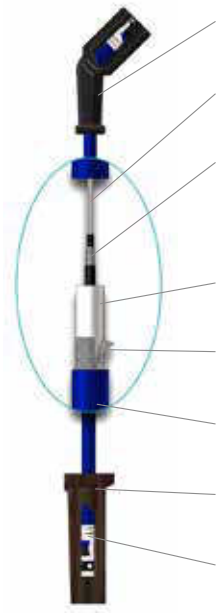
18-5752
UNIVERSAL SPARK PLUG BOOTS
8mm

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.







- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

CHRIS-CRAFT					
Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
181 CID (3.0L)	4	Conventional	ALL	ALL	**18-8800-1**
302	8	Conventional	ALL	ALL	**18-28044**
351	8	Conventional	ALL	ALL	**18-28044**
460	8	Conventional	ALL	ALL	**18-28044**
350	8	Conventional	1970	1990	**18-8803-2**
350	8	Conventional ❶	1970	1990	**18-8823-1**
454	8	Conventional	ALL	ALL	**18-8817-1**
502	8	Conventional	ALL	ALL	**18-8817-1**

❶ Models designed with Mallory side terminals

Ignitor II ELECTRONIC IGNITION

FEATURES

- Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with 18-5472 "Flame Thrower II" Coil for optimum performance



18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

① Priced per Package

APPLICATION BEGINS ON PAGE 561



18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 with snap down cap

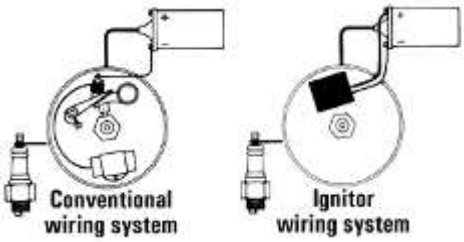


18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with screw down cap



18-5290
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation

IGNITOR ELECTRONIC IGNITION



FEATURES

- *Replaces points & condensers for true solid state ignition.*
- *Uses standard coil, cap and rotor.*
- *Easy to install, one-piece, 2-wire hook-up.*
- *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*
- *Can be used with Flame Thrower coils 18-5466 & 18-5469.*



18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 cyl. Delco distributors



18-5295
ELECTRONIC CONVERSION KIT
Fits most 4 cyl. Prestolite distributors. (Except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin



18-5298
ELECTRONIC CONVERSION KIT
(with snap down cap)
For: Most Prestolite V-8 Distributors

①**18-5296-2D** Display Package



18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory V-8 YL & YD 8 cyl. Distributors with clockwise or counter-clockwise rotation



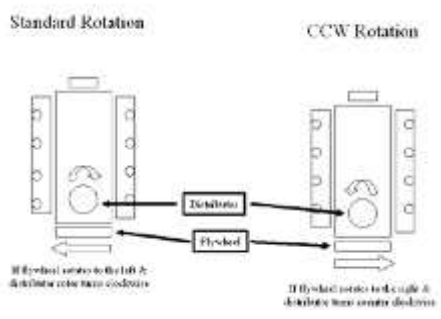
18-5299
ELECTRONIC CONVERSION KIT
(with screw down cap)
For: Most Prestolite V-8 Distributors
Use with 18-5403 style rotor



18-9801
MULTI METER/DVA TESTER
Tests electrical and ignition systems. Consists of a VOA meter with built-in direct voltage adapter.



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's





18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize and performance. Complete with high dialectic strength cap and rotor for years of performance
- Replacement cap/rotor kit: 18-5266

APPLICATION BEGINS ON PAGE 561
① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5313-1
DISTRIBUTOR
Replaces: Mallory YL624MW
For most GM V-8 Engs.(small & large blocks)
Uses: 18-5251 TUNE-UP KIT

— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor
And 18-5376 CAP	



18-5494-2
ELECTRONIC DISTRIBUTOR
U.L. Approved Conventional Rotation
For: Chevrolet All V8 (exc. 348, 409 & Tall Deck Big Block) includes 482, 502, 540 CID

USES:

Part #	Description
18-5376	Distributor Cap
18-5404-1	Rotor
18-5488	Module



18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor



18-5433
IGNITION COIL
(Uses External Resistor)



18-5435
IGNITION COIL
(Has Internal Resistor)

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation



18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder:Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder: Flame-Thower 45,000 volt coil.
- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems

Part No.	Description	Recommended Coil	Resistance Ohms	Part No.	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3	18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3	18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5296-2	Electronic Conversion Kit	18-5466	1.5	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5298	Electronic Conversion Kit	18-5466	1.5	18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6



18-5450
COIL RESISTOR
1.5 OHM



18-5464
IGNITION MODULE
Fits: Sierra 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTOR (except HEI/EST)

APPLICATION BEGINS ON NEXT PAGE

IGNITION/ELECTRICAL SYSTEMS APPLICATION

Year	Cyl.	Model	Distributor No.	Contact Set	Condenser	Rotor	Dist. Cap	Tune-Up Kit	Distributor	Elect. Conv. Kit
1946-62	4	B,BR,BR3	IGW-4152, C	—	—	—	18-5359	—	—	—
1946-68	4	A,B,BR,BR3	IAY-4010	18-5307	18-5345 ①	18-5427	—	—	—	—
1975-80	4	FL153,181	—	18-5311	18-5338	18-5418	18-5385	—	—	—
1947-60	6	M,ML,MLO,MO, K,KL,KLO,KO	IAY-4009	18-5307	—	18-5427	—	—	—	—
1947-63	6	KS,KSO,KR, W,WO	IAY-4009	18-5307	—	18-5427	—	—	—	—
1947-63	6	W,WO	IGC-4279B	—	18-5345 ①	—	—	—	—	—
1967-71	6	225B, BVC	1110342	18-5310	18-5346	18-5419	—	—	—	—
1958-67	8	283, 283-0 Corvette Eng.	IBB-4109A	18-5303	18-5345 ①	18-5404-1	—	—	18-5313-1 ③ 18-5494-2 ④	18-5296-1
1963-71	8	283F, 327F Corvette Eng.	IBM-4115, 4116	18-5303	18-5345 ①	18-5429	—	18-5259	18-5494-2 ④	—
1958-67	8	Dual Contact	IBB-4201A, B	18-5303 ②	18-5345 ①	18-5404-1	—	—	—	18-5296-1
1958-68	8	Dual Contact	IBB-4301A, B	18-5303 ②	18-5345 ①	18-5407	18-5369	18-5255 ⑤	—	18-5298
1958-67	8	Dual Contact	1110630	—	18-5346	—	—	—	—	—
1979-80	8	ALL	IBM-7011	18-5303	18-5345 ①	18-5407	18-5369	18-5255 ⑤	—	18-5298
1981-85	8	ALL	IBM-7013	18-5303	18-5345 ①	18-5403	18-5352	18-5260 ⑥	—	18-5299

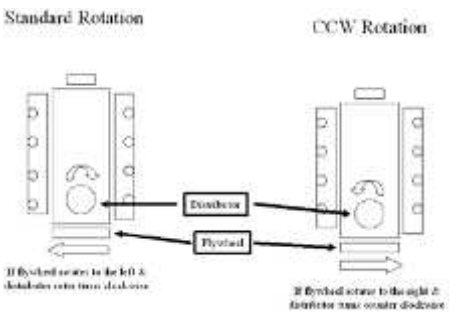
① For Strap Type Condenser, Use 18-5347
② Two Required
③ Contact Controlled Distributor
④ Electronic Ignition Distributor
⑤ 18-5277 Kit with distributor cap
⑥ 18-5275 Kit with distributor cap



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels.



18-5911
STARTER
Replacement Solenoid: 18-5837
(Heavy-Duty) (No Core)
For: GM Engines, Bottom Mount Straight Across Bolt Pattern, Standard Rotation, Clockwise
Replaces: 16.61-00042
SAEJ1171





BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

Part #	Size	Color	Gauge	Part #	Size	Color	Gauge
BC88523	2 '	red	4	BC88563	6 '	red	2
BC88533	2 '	black	4	BC88573	6 '	black	2
BC88543	4 '	red	2	BC88583	8 '	red	1
BC88553	4 '	black	2	BC88593	8 '	black	1



18-5838
SOLENOID
Delco



18-5717
STARTER BRUSH SET
Delco



18-5840
SOLENOID
Prestolite 15-79, SAW4201, SAW4207, SAW4210



18-5710
VOLTAGE REGULATOR
Prestolite VSH-6201JY



18-5712
VOLTAGE REGULATOR
Replaces: 16.60-00031
Prestolite VSH-6201ACY

APPLICATION ON NEXT PAGE

VOLTAGE REGULATOR, BRUSH SET, STARTER SWITCH APPLICATION

Year	Model	Volt	Original Alt. or Gen.	Volt Reg.	Original Starter No.	Brush Set	Starter Switch
1979-85	ALL	12	—	—	—	—	18-5840
1967-78	283,F,305,307,327,F,350,454	12	ALE,6207AY,Y,YS & ALE-6221AY,Y	18-5712	MHA,MDY,MDU 1108366,417	— 18-5717	18-5840 18-5838
1961-78	283,O,F,307,327,F,Q,427,F 430,H,430-0,430-HO	12 12 12	ALD-5006 ALE-5202,B,Y ALE-5203	— — —	MDY-6007,8 MDU-7032,3,4,5 MHA-7005,6,9 10,12,13	— — — —	18-5840 18-5840 18-5840
1947-66	K,KR,KRO,KS,KSO,KO,M,ML MLO,MO,W,WO Series	12 12 12 12	— GFW — —	— — — —	MAS-4011, 2 MAU MBG MDL	— — — —	18-5840 18-5840 18-5840 —
1961-65	430H,430,HO	12	GHW-4807, 8	—	MDL-6007	—	18-5840



18-7019
CARB KIT



18-7022
CARB KIT



18-7023
CARB KIT



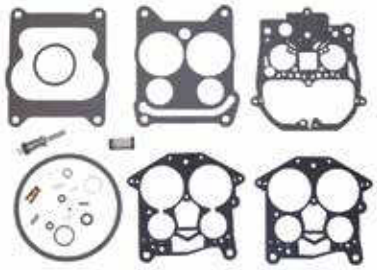
18-7025
CARB KIT



18-7070
CARB KIT



18-7072
CARB KIT



18-7095
CARB KIT



18-7732
CARB KIT



18-7200
FLOAT
(ALCOHOL RESISTANT)
Brass



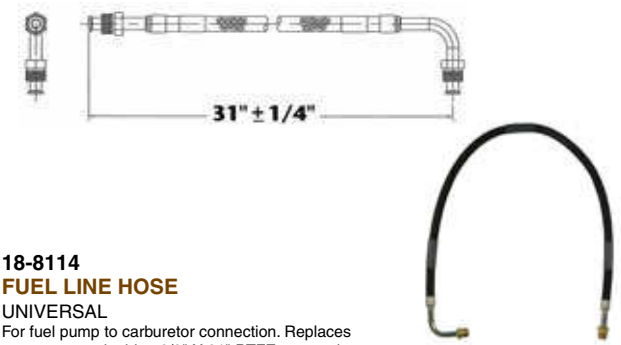
18-7201
FLOAT
(ALCOHOL RESISTANT)
Brass

APPLICATION ON NEXT PAGE

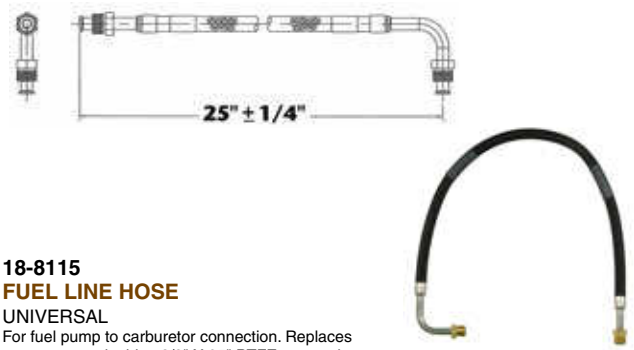
CARBURETOR KIT/FLOAT APPLICATION

Cyl.	Eng./Model	Mfg. Code	Carb. Model	Carburetor	Float Number	Car Kit. ①
4	A & B (1942-55)	Z-1	63M2E10	8963, A-J	—	18-7732
4	K (1939-55)	Z-1	63M2AWEII	8983, A-H	—	18-7732
4	B (1947-Up)	Z-1	63M2E10	12206	—	18-7732
4	K (1956-62)	Z-1	63M2E11	12091, A	—	18-7732
4	153" (2.5L), 181" (3.0L)	R-2	2GC	7041187, 7042181, 17059055	18-7200	18-7070
6	225" (3.7L)	R-2	2GC	7025181, 189	—	18-7070
8	283" (4.6L)	R-2	2GC	7019082	18-7200	18-7070
8	283" (4.6L)	R-4	4GC	7013071, 7015090	—	18-7019
8	283" (4.6L)	C-4	WCFB	2669, 3205	—	18-7025
8	283" (4.6L), 307"(5.0L), 327" (5.3L)	C-4	AFB	3660, 6310	—	18-7022
8	305"(5.0L), 350" (5.7L)	R-4	4MC	17056287, 17058280	18-7201	18-7072
8	305" (5.0L), 350" (5.7L), 454" (7.4L)	R-4	4MV	17059294, 17059295, 17059296	18-7201	18-7095
8	307" (5.0L), 327" (5.3L), 350" (5.7L)	C-4	AVS	4695, 6117	—	18-7023
8	307" (5.0L), 454" (7.4L)	R-4	4MV	7044283, 7044288, 7044289	18-7201	18-7072

① Does not include metering rods



18-8114
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-7260
FUEL PUMP
(Flange I.D. #40155, M3120)
For: GM (V-8) 283, 307, 327, 350, 409



18-7265
FUEL PUMP
Replaces: 16.83-08758, FI8308762
(Flange I.D. #41412)
For: GM (V-8) 305, 350, 400



18-7272
FUEL PUMP
(Flange I.D. #41419, M73020)
For: GM (V-8) 283, 305, 350, 400



18-7278
FUEL PUMP
(Flange I.D. #60032)
For: GM (4 & 6 Cyl.) 153, 181, 250, 224, 225
Uses replacement filter **18-7860** & **18-0889** gasket

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET

FUEL WATER SEPARATORS







Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Chris-Craft #	Description
18-7860	16.83-90006	Fuel Filter
18-7964	—	Transmission Filter

②18-4456D Display Package



18-4456
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"

②18-4457D Display Package



18-4457
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"

②18-4458D Display Package



18-4458
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

PKG. OF 8



FREEZE PLUGS

18-5961	18-5962
18-5961-9①	18-5962-9①
1 5/8"	1 3/4"

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

Sierra®
Marine Engine and Drive Parts

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS:
Chriscraft 283, 302, 307 and 350 CID engines
Crusader 283 and 327 CID engines thru 1964; 305, 307 and 350 CID engines 1965 and later
Daytona 200-283 and 300-327
Flagship 283, 327 and 350 CID engines
Pacer 305, 307 and 350 CID engines 1965 and later
Mercury 190, 198, 225, 250, 270, 228, 898, 260, 255 and 280 models
OMC 283, 305, 307 and 350 CID engines 1968-1980
Volvo 307 and 350 CID engines
Use 18-0604 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 634-635**



18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS:
Crusader 302 and 351 CID engines
Interceptor 221, 260 and 289 CID engines
Commander, Mercury, OMC, Palmer, Pleasurecraft & Waukesha
Comes with 18-4363 Mounting Package
Use 18-0603 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 636-637**



18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84
Marine Power 0991-110
Fits: 454 cu.in. GM big block V8 engines
Use with:
Exhaust Gasket: 18-0418
Riser Gasket: 18-2854 open or 18-0476-1 blocked
***For Exploded View - See Pages 632-633**



18-1999
ELBOW
(3" exhaust)
Replaces: Barr 20-0082
Comes with 18-4364 open Mounting Package
If blocked mounting kit is required use **18-8535**
Use with:
Manifold: 18-1997-1 or 18-1998-1
Riser Gasket 18-2854 open or 18-0476-1 blocked



18-1907
RISER
Replaces: Barr 20-0102
Indmar 53-2009, 53-2018
Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifolds: 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1939
RISER
(3 1/2" exhaust)
Replaces: Barr 20-0100,
Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1898 or 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1991
ELBOW ADAPTER
For: 3" I.D. Exhaust Hose
Use with:
Manifold Riser: 18-1999
30°



18-1992-1
EXHAUST ELBOW
For: 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°



18-1949
MANIFOLD SPACER (3")
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1998-1, 18-1997-1 and 18-1898



PIPE PLUGS

PART NO.	Thread Size	PART NO.	Thread Size
18-4256	1/4"	**18-4263**	1/8" - 27 NPT
18-4257	1/4"	**18-4264**	3/8" - 18 NPT
18-4258	3/4"		

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.

Display Package



18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

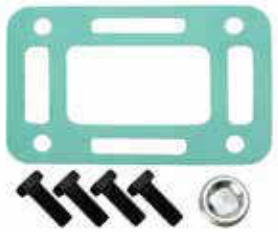
①**18-4218D** Display Package



18-4218
DRAIN TAP
Used with:
Most O.E.M. Manifolds
18-3223-9 Bulk Pack of 12
1/4"



18-4363
EXHAUST ELBOW KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



18-4364 (Open)
EXHAUST ELBOW KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939



18-8516
EXHAUST MANIFOLD MOUNTING KIT
Chris Craft GM Small Block V8 283-350cu.in.
Use with Chris Craft 7056, 7686



18-8535
EXHAUST MANIFOLD MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351 cu.in., GM Small Block V8 305-350 cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907 (Blocked)



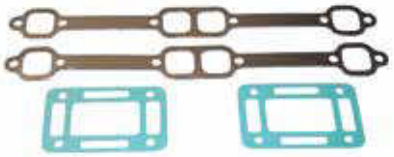
18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power
GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1



18-8538
EXHAUST MOUNTING KIT
Barr and Indmar Ford Small Block V8
302-351cu.in.
Used with:
Manifold: 18-1998-1



18-0603
EXHAUST MANIFOLD GASKET SET
Use with:
Manifold: 18-1998-1
For: FORD 302/351 CID Engines



18-0604
EXHAUST MANIFOLD GASKET SET
Use with:
Manifold: 18-1997-1
For: GM 305/350 CID Engines

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-0868
INTAKE MANIFOLD GASKET SET
Replaces: 16.50-00232



18-0470
EXHAUST ELBOW GASKET
GM Small Block V8 283-350cu.in.
Use with Chris Craft 7056, 7686



18-0476-1
RISER BLOCKOFF GASKET
Barr, Indmar & Marine Power
Ford Small Block V8
302-351cu.in.
Used with:
Risers: 18-1939, 18-1999 and 18-1907
Blocked

PKG. OF 2



18-2854 (Open)
18-2854-9①
EXHAUST ELBOW GASKET
Replaces: Barr 01-0107
Use with:
Riser: 18-1999, 18-1939, 18-1907

PKG. OF 2



18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces:
Barr CHV-47-000
Use with:
Manifold: 18-1997-1

MARINE OIL FILTERS

Display Package



18-7824-1
(Short)
GM 153, 181, 250
Replaces: 16.81-08746
For models 307G, 305K, 307K

18-7875
FORD 302, 351
(Long)
Replaces:
16.81-06536

18-7876
(Long)
GM 283, 305, 307, 350, 454

SEE PAGES 176-205 FOR ADDITIONAL INFORMATION



18-2946
HEAD GASKET
Replaces: 16.50-00204
For: GM 181 CID Eng. (3.0L)



18-3876
HEAD GASKET
Replaces: 16.50-00250
For: GM 305/350 CID Eng. (5.0L and 5.7L)



18-3877
HEAD GASKET
Replaces: 16.50-00259
For: GM 454 CID Eng. (7.4L)

PKG. OF 2



18-0874
18-0874-9①
DISTRIBUTOR GASKET
Replaces: 16.50-00162
GM V-6 7 V-8

PKG. OF 2



18-0876
18-0876-9①
FUEL PUMP GASKET
Replaces: 16.50-05756

PKG. OF 2



18-0889
18-0889-9①
FUEL PUMP GASKET
Replaces: 16.50-00074

PKG. OF 2



18-0891
18-0891-9①
WATER PUMP GASKET
Replaces: 16.50-00078



18-2845
VALVE COVER GASKET
Replaces: 16.11-01236
V-8

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

①18-5251D Display Package



18-5251
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5314	Contact Set
18-5338	Condenser
18-5404	Rotor

Mallory 8 cyl. Tall Cap

Display Package



18-5255
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5345	Condenser
18-5407	Rotor

Prestolite 8 cyl.

①18-5258D Display Package



18-5258
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5407	Rotor

Prestolite 8 cyl.



18-5259
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5429	Rotor

Prestolite 6 & 8 cyl.

①18-5260D Display Package



18-5260
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5345	Condenser
18-5403	Rotor

Prestolite 8 cyl.



18-5303
CONTACT SET
Replaces: 2421173, 2808870



18-5307
CONTACT SET
Replaces: 2084074, 1274092, 2421178



18-5314
CONTACT SET
Replaces: 2421820



18-5338
CONDENSER



18-5345
CONDENSER
Replaces: 2098058, 2279949



18-5347
CONDENSER
Replaces: 1818757, 3420600



18-5403
ROTOR



18-5404-1
ROTOR
Replaces: 868096



18-5407
ROTOR
Replaces: 1658535



18-5429
ROTOR
Replaces: 2098611



18-5430
ROTOR
Replaces: 868095



18-5300
ROTOR
Fits: Flamethrower Distributors



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder



18-5352
DISTRIBUTOR CAP
Replaces: 4142817
Prestolite



18-5369
DISTRIBUTOR CAP
(With Gasket 18-5399)
Replaces: 4142408
Prestolite



18-5376
DISTRIBUTOR CAP
Mallory



18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors



18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



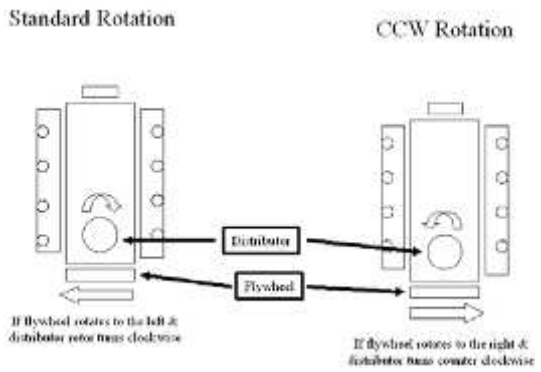
18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5497-2
ELECTRONIC DISTRIBUTOR
U.L. Approved • Conventional Rotation
For: Chrysler V-8 273, 318 (1967-Up), 340, 360 CID "LA" Engines

USES:

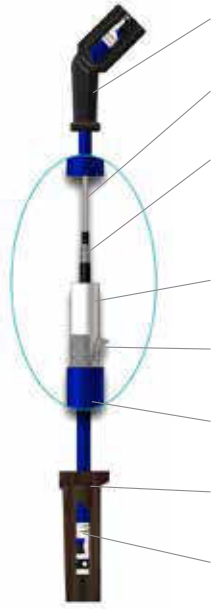
Part #	Description
18-5376	Distributor Cap
18-5404-1	Rotor
18-5491	Reluctor
18-5488	Module



PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.





- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion



CHRYSLER MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Year Stop	Plug Wire Set
M273	8	Conventional & Electronic	1968-1974	1974	**18-8826-1**
LM318	8	Conventional & Electronic	1968-1985	1985	**18-8826-1**
M340	8	Conventional & Electronic	1968-1985	1985	**18-8826-1**
M360	8	Conventional & Electronic	1975-1985	1985	**18-8826-1**
361	8	Conventional & Electronic	1968-1985	1985	**18-8827-1**
383	8	Conventional & Electronic	1960-1988	1988	**18-8827-1**
400	8	Conventional & Electronic	1968-1985	1985	**18-8827-1**
440	8	Conventional & Electronic	1968-1985	1985	**18-8827-1**

Ignitor® II ELECTRONIC IGNITION

FEATURES

- ***Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.***
- ***Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.***
- ***Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.***
- ***More stable timing.***
- ***Use with 18-5472 "Flame Thrower II" Coil for optimum performance***

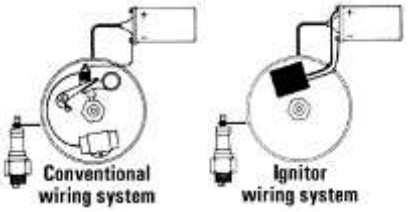


18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

IGNITOR ELECTRONIC IGNITION

FEATURES

- ★ *Replaces points & condensers for true solid state ignition.*
- ★ *Uses standard coil, cap and rotor.*
- ★ *Easy to install, one-piece, 2-wire hook-up.*
- ★ *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*
- ★ *Can be used with Flame Thrower Coil 18-5469*





18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 cyl. Delco distributors



18-5295
ELECTRONIC CONVERSION KIT
Fits: most 4 cyl. Prestolite distributors. (Except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin



18-5433
IGNITION COIL
Replaces: 201522, 2495531
Uses External Resistor



18-5435
IGNITION COIL
4.0 OHM
Replaces: 200691
Has Internal Resistor

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation



18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder:
Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:
Flame-Thrower 45,000 volt coil.
- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems

Sierra Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0
18-5295	Electronic Conversion Kit	18-5469	3.0
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6



18-5450
COIL RESISTOR
15. OHM
Replaces: 4106140



18-5451
COIL RESISTOR
1.5 OHM & 3.0 OHM
Replaces: 3874767



18-5102
RELUCTOR
Replaces: 3656017



18-5103
IGNITION PICKUP
Replaces: 3780600



18-5105
IGNITION MODULE
Replaces: 3874020

STANDARD IGNITION

Year	Cyl.	Model	Distributor No.	Contact Set	Condenser	Rotor	Dist. Cap	Tune-Up Kit	Electronic Dist.
1949-60	6	M37, M47 (CROWN), M36	IAL-4004-1M, IGC-4510-1M	18-5307	18-5345 ③	18-5430	—	—	—
1955-60	8	M44 (IMPERIAL), M45 (ROYAL)	IBB-4102A	18-5303 ①	18-5347 ②	18-5404-1	—	—	—
1955-61	6	M49	IAO	18-5307	—	18-5430	—	—	—
1959-62	8	M80,81,M273X,M318,A,B,M413	IBM	18-5303	18-5347 ②	18-5407	18-5369	18-5258	18-5497-2 ④
1955-62	6	M36, M46, (ACE), M47 (CROWN), M46-3, 4, M49,TACK DRIVE	IAO-4109-1M, IAO-4113-1M	18-5307	18-5345 ③	18-5430	—	—	—
1961-65	6	M170,.225,MH225	2098748, 2444430	—	18-5347 ②	18-5430	—	—	—
1960-72	8	M80, 81, M273, A, B , X, M318A, B, C, X, M383, B, X, M413, B, D, E, M426, B, D, X, M426 HEMI	IBM-4106,08, A,B,C,09,A	18-5303	18-5347 ②	18-5407	18-5369	18-5258	—
1965-66	8	M318X	IBM-4120,5	18-5303	18-5347 ②	18-5429	—	18-5259	18-5497-2
1969-72	6	M225X	IBR-4205,A,AS	—	18-5347 ②	—	—	—	—
1970	8	M440X	IBB-4205	18-5303 ①	18-5347 ②	18-5407	18-5369	18-5258	—
1970	6	M265X	IAO-4114-1M	18-5307	18-5347 ②	18-5430	—	—	—
1960-72	8	M80, 80A, 81, 273X, 318A, B, C, X, M383, B, X, M413, B, D, E, M426B, D, X, M200, 225, 250, 260,300,335,440X	IBM-4108B, C,9A	18-5303	18-5347 ②	18-5407	18-5369	18-5258	18-5497-2 ④
1972-77	6	M225X	IBR-7002,A,AS,S	18-5307	18-5345 ③	18-5430	—	—	—
1973	8	ALL	IBB-7003,S	18-5303 ①	18-5345 ③	18-5407	18-5369	—	18-5497-2 ④
1976	8	M318	3675979	18-5303	18-5347 ②	18-5407	—	18-5258	18-5497-2
1971-82	8	M273, ML318, ML340, ML440	IBM-7001,2, 3,IBM-7003B,BS, 7004A,B,AS, BS	18-5303	18-5345 ③	18-5407	18-5369	—	18-5497-2 ④
1983-88	8	273, 318, 340, 440	IBM-7016,7017	18-5303	18-5347 ②	18-5403	18-5352	18-5260	18-5497-2 ④
1971	8	M273, M318	IBM-4122	18-5303	18-5347 ②	18-5407	18-5369	18-5258	18-5497-2

① Two (2) used
② For lead wire type use 18-5345
③ For strap type use 18-5347
④ Does not include Models 413, 426, 440 CID

B.I.D. ELECTRONIC IGNITION

Year	Model/Engine	Distributor	Reluctor	Pickup	Elect. Control Unit	Rotor	Distributor Cap
1972-82	M318,M340, 360, 440	IDH-7001, 2S	**18-5102**	**18-5103**	**18-5105**	**18-5407**	**18-5369**
1979-82	318,340, 360, 440	IDH-7002,S, 3,3A,3AS,3S	**18-5102**	**18-5103**	**18-5105**	**18-5407**	**18-5369**
1983-88	318,340, 360, 440	IDH-7004, 7005	**18-5102**	**18-5103**	**18-5105**	**18-5403**	**18-5352**
1983-88	318,340, 360, 440	IDH-7006,A	**18-5102**	**18-5103**	**18-5105**	**18-5403**	**18-5352**



18-5225
SPARK PLUG WIRE KIT
Replaces:
Mercury 84-99215A26,
84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.



18-5226
IGNITION WIRE
Metallic Core
100' Spool • 7mm Hypalon

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339



18-5752
UNIVERSAL
SPARK PLUG BOOT
8mm



18-5840
SOLENOID
Replaces: Prestolite 15-79,
SAW4201, SAW4207, SAW4210



18-5841
SOLENOID
Replaces: 1692658
Prestolite



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

Part #	Size	Color	Gauge	Part #	Size	Color	Gauge
BC88523	2 '	red	4	BC88563	6 '	red	2
BC88533	2 '	black	4	BC88573	6 '	black	2
BC88543	4 '	red	2	BC88583	8 '	red	1
BC88553	4 '	black	2	BC88593	8 '	black	1

① Priced per Package

BRUSH SET/STARTER SWITCH APPLICATION

Year/Model	Volt	Original Starter No.	Starter Switch
1960-88	12	MCL-6115	—
LM318X,340X,M80A,	12	MDT-6010,11	18-5840
81,170A,M225A, X,M251X,	12	MDT-7001,10	18-5841
265X,273X,M318,A,B,C,	12	MDT-7002,14	18-5840
X,M383BX,M413,B,D,E,	12	MDT-7021,22	—
X,M426B,D,E,X,M440,	12	MDU-6003,10	18-5841
X,M155,200,225,250,260,300,335,375	12	MDU-7001	18-5841
1961-69	12	MDT-6010,11	18-5841
M225,MH225,M273,A,B,	12	MDT-7002,14	18-5841
LM318,B,M318A,B,C,	12	2095150	18-5841
M383,B,X,M413,E,M426	12	1779955	18-5841
B,D,X,M426 Hemi	12	2,095,393,509	18-5841
	12	2095509	18-5841
	12	MDT-7002,14	18-5841
	12	MDT-7001,10	18-5841
	6 &12	MDT-7001,10	18-5841
1959-69	12	MDU-6003,10	18-5841
	12	MDT-7001,10	18-5841
	12	MDT-7002	18-5841
1961-68	12	MDT-6010,11	18-5840
1961-65	12	MDU-7001	18-5841
1955-71	6	MCL-6102,M,07	—
M26,46,46-4 (Ace),M27,	6	MCL-6127,28,M	—
47,47-4, (Crown),M28,	12	MCL-6020M	—
36,37,38,44,44-3,48	12	MCL-6115	—
(Royal)M45(Imperial),	12	MDT-6010,11M	18-5840
M45-3,46-3,47-3,M49	12	MDU-7013	—



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



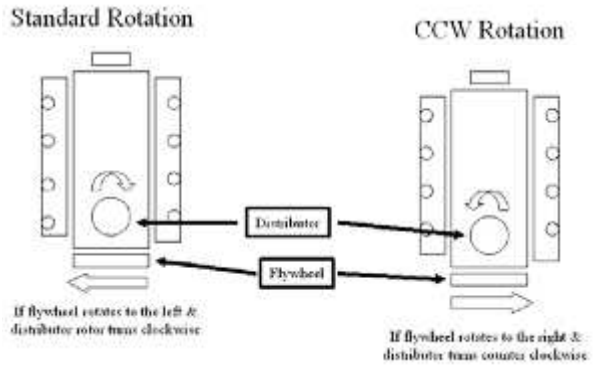
18-5710
VOLTAGE REGULATOR
Replaces: 2847527, 2098300 Prestolite
VSH-6201JY

Year/Model	Volt	Original Alt/Gen. No.
1970-88 M273X,LM318X	12	ANE-5201S,2S,2YS
1972-77 225,318X,340,X,400,440	12	3527502



18-5723
VOLTAGE REGULATOR
(Field Relay)
Replaces: 2095946
(Use with **18-5710**)

Year/Model	Volt	Original Alt/Gen. No.
1961-70 B,D,X, M426 Hemi	12	2095860





18-6270
PERMANENT MAGNET
I/O Starter
Heavy Duty - 12 Volt
2 Bolt Mount - 1 Threaded Hole - CW Rotation
Fits: Ford 460
Permanent Magnet I/O



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-5954
ALTERNATOR
Replaces: 3527501, 3527502, 3744870
61 Amps



18-7089
CARB KIT



18-7091
CARB KIT



18-7095
CARB KIT



18-7725
CARB KIT



18-7726
CARB KIT



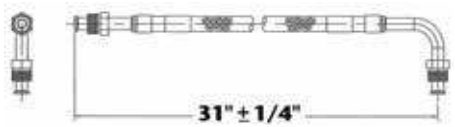
18-7201
FLOAT
(Alcohol Resistant)
Brass

CARBURETOR KIT / FLOAT APPLICATION

Years	Cyl.	Model or Engine Displacement	Mfg. Code	Carb. Model	Carburetor Number	Float	Carb. Kit ①
1965 -Up	8	M-273-B,LM-318-B, M-340-B, M-360-B,M383-B,M-440-B	C-4	AFB	398,061,306,212	—	**18-7089**
1965-69	8	M-318-B,M-383, M-413,M-426, M-440	C-4	AFB	3213, 3214, 3392, 3543, 4476, 4699, 9263, 9264	—	**18-7091**
—	8	318" (5.2L), 360" (5.9L)	R-4	4MV	17084001, 17086115, 17086116	**18-7201**	**18-7095**
—	8	M-80, M-81 318" (5.2L), 361" (5.9L) (2 Carb. Installation)	C-1	YH	2911, 3035, 3195	—	**18-7725**
—	6	M-225, M-225D, MH-225	C-2	BBD	3389, 3390, 4268	—	**18-7726**
—	8	M273A, M318A, M318G	C-2	BBD	3212, 3979, 3981	—	**18-7726**

① Does not include Metering Rods.

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET





18-8114
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1





18-8115
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

FUEL WATER SEPARATORS







Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Chrysler #	Description
18-7964	—	Transmission Filter



18-7230
FLAME ARRESTOR
Replaces: 4142886
Ht. 2.250 Element 1.470
Throat 5.050 1 Vent Tube



18-7254
FUEL PUMP
Replaces: 3745414
(Flange I.D. #6766, M6766)
For: (V-8) 318,360



18-7255
FUEL PUMP
Replaces: 3745415
(Flange I.D. #6767, M6767)
For: (V-8) 361, 400, 413, 440



18-7264
FUEL PUMP
Replaces: 2279913, 1736073
(Flange I.D. #40781, M6866)
For: (V-8) 273, 318, 340, 360



18-3551
THERMOSTAT
Replaces: 4142885
142°
2.125 O.D. x 1.500 H



18-3645
THERMOSTAT
Replaces: 2463441
For: 318 & 360 CID Engines
160°



18-3047
IMPELLER KIT
Contains: 18-3061 Impeller



18-3060
IMPELLER
Replaces: Sherwood 9959



18-3046
IMPELLER KIT
Replaces: Sherwood 9959K
Contains: 18-3060 Impeller



18-3061
IMPELLER
Replaces: Sherwood 10615
For: GM engines with V-Belt



18-3168
SEAL & SEAT
Replaces: Sherwood 10927
For: 318 CID
Engines (1975-77)
& 360 CID Engines (1975)



18-3581
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: 3004886, 3745985, 3619542, 4417905
For: Engine Models 318, 340 & 360

②**18-4456D** Display Package



18-4456
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"

②**18-4457D** Display Package



18-4457
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"

②**18-4458D** Display Package



18-4458
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

OIL FILTERS

Part #	Replaces:
18-7875	1851658 (Long)
18-7878-1	L-19, L-1008, 3549957 (Short)
18-7879-1	L-319

SEE PAGES 176-205 FOR ADDITIONAL INFORMATION

Display Package





18-3878
HEAD GASKET
Replaces: 4417375



18-3860
HEAD GASKET
Replaces: 4142880
For: 318 CID Engines



18-0609
VALVE COVER GASKET
Replaces: 4273129
For: 318/340/360 CID

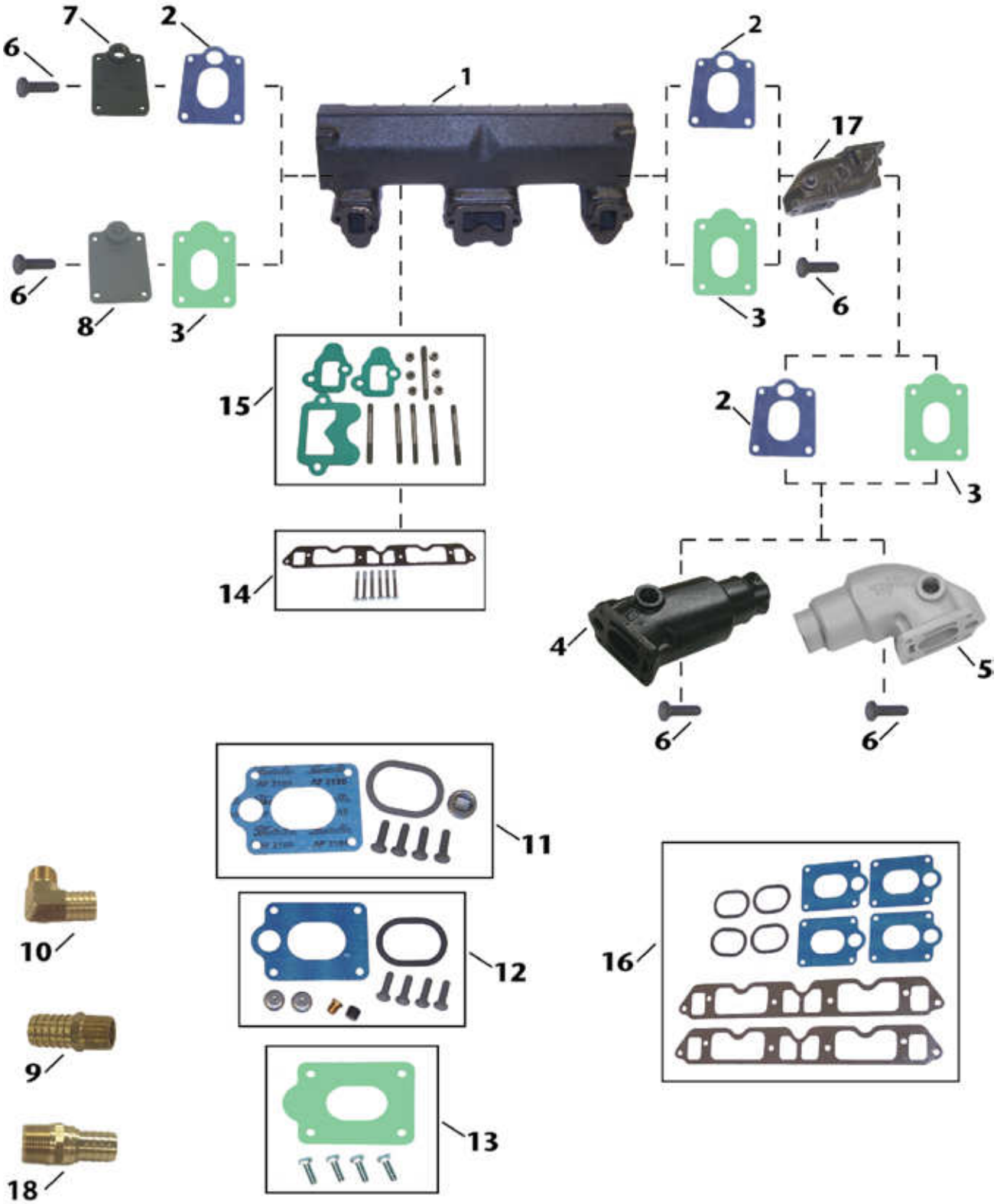
PKG. OF 2



18-0499
18-0499-9①
WATER PUMP PLATE GASKET
Replaces: 10612

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

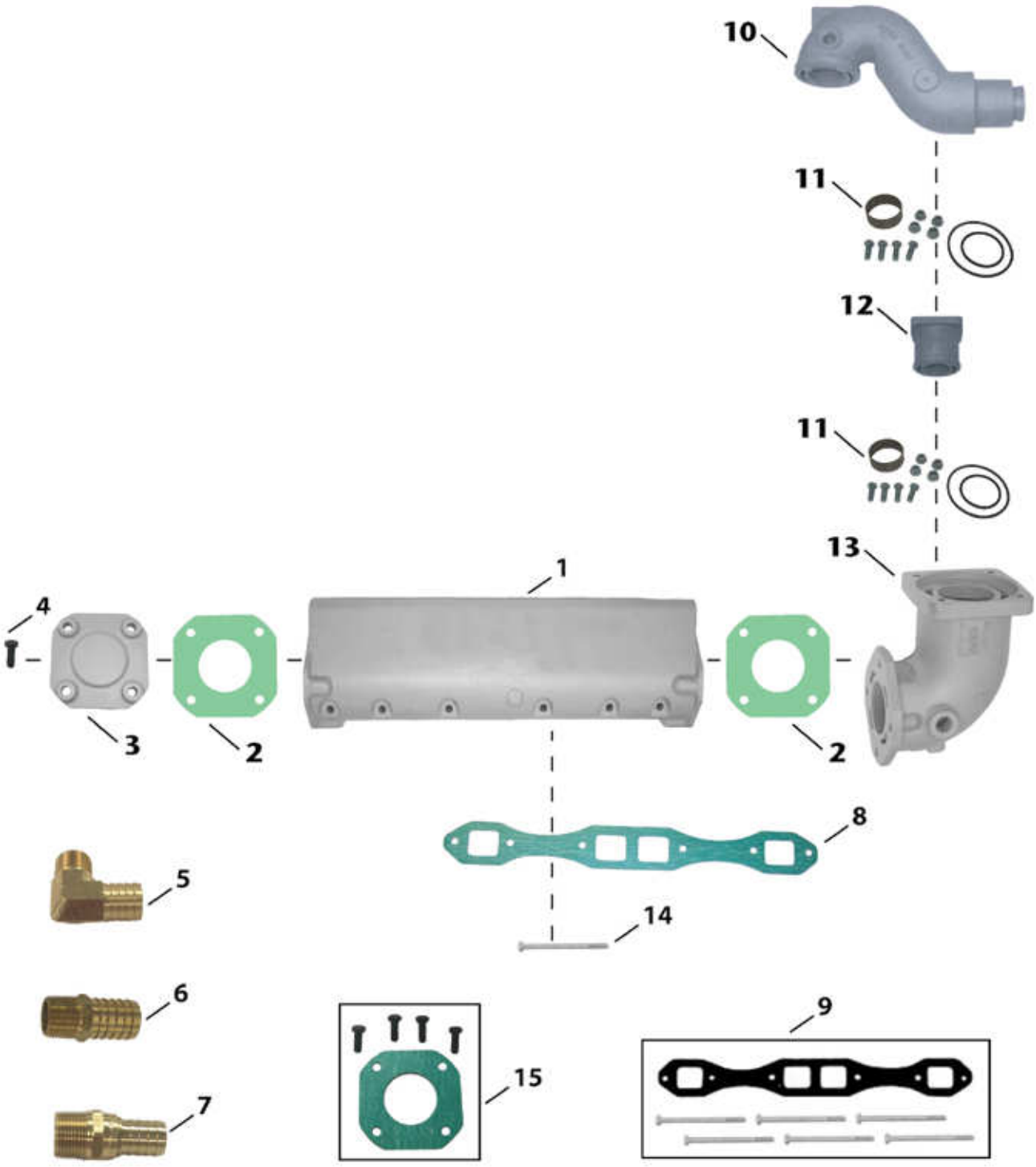
Fits Chrysler Small Block V8 318-360 cu. in.
All Models 1966 & up with Fixed Exhaust



	Item No.	Description	OE No.	Application
1	18-1940	MANIFOLD	4142322, 3675826	Chrysler Models 318-360CID Engines (1966 & Up); Use manifold mounting kit 18-8526 or 18-8527 (stainless).
2	18-2941	END CAP GASKET (OPEN)	2847480, 2469559	Fits: End Caps of Manifold (Starboard & Port) 18-1940; Risers: 18-1945; Elbows: 18-1946 & 18-1913
3	18-0472	END CAP GASKET (BLOCKED)	N/A	Fits: End Caps of Manifold (Starboard & Port) 18-1940; Risers: 18-1945; Elbows: 18-1946 & 18-1913
4	18-1946	MANIFOLD ELBOW	3527794	Use in conjuction with 18-1945. 3" exhaust outlet & a 20° down angle.
5	18-1913	MANIFOLD ELBOW	2469639, 2847405	Use in conjuction with 18-1945. 3" exhaust outlet & a 90° down angle.
6	NSS	MOUNTING BOLT	N/A	Included in 18-4360, 18-4361, & 18-8506 mounting kits.
7	18-1942	MANIFOLD END PLATE (OPEN)	2846106	Use with End Plate Gasket: 18-2941 (Open); Mounting Kit: 18-4360 (Open) or 18-4361 (Open); (Port & Starboard) Manifold: 18-1940
8	18-1941	MANIFOLD END PLATE (BLOCKED)	2469556, 3675826	Use with End Plate Gasket: 18-2941; Mounting Kit: 18-4360 or 18-4361; (Port & Starboard) Manifold: 18-1940
9	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
10	18-8216	HOSE FITTING	N/A	1/2" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
11	18-4360	MOUNTING PACKAGE (OPEN GASKET)	N/A	Use with End Plates: 18-1942 (open) or 18-1941 (Blocked); Riser/Elbow: 18-1945, 18-1946, 18-1913
12	18-4361	MOUNTING PACKAGE (OPEN GASKET)	N/A	Use with End Plates: 18-1942 (open) or 18-1941 (Blocked); Riser/Elbow: 18-1945, 18-1946, 18-1913
13	18-8506	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with Riser/Elbow: 18-1945, 18-1946, 18-1913; End Plate: 18-1941 (Blocked)
14	18-8526	MOUNTING KIT	N/A	Use with Manifold: 18-1940
15	18-8527	MOUNTING KIT (STAINLESS STEEL)	N/A	Use with Manifold: 18-1940 (Kit has stainless steel studs and nuts)
16	18-4346	EXHAUST MANIFOLD GASKET SET	3745220	318 CID Engines (1969-85)
17	18-1945	MANIFOLD RISER	2846689	Use with Manifold: 18-1940; Riser Gasket: 18-2941 (Open) or 18-0472 (Closed); Mounting Kit: 18-4361 (Open) or 18-4360 (Open) or 18-8506 (Blocked)
18	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)



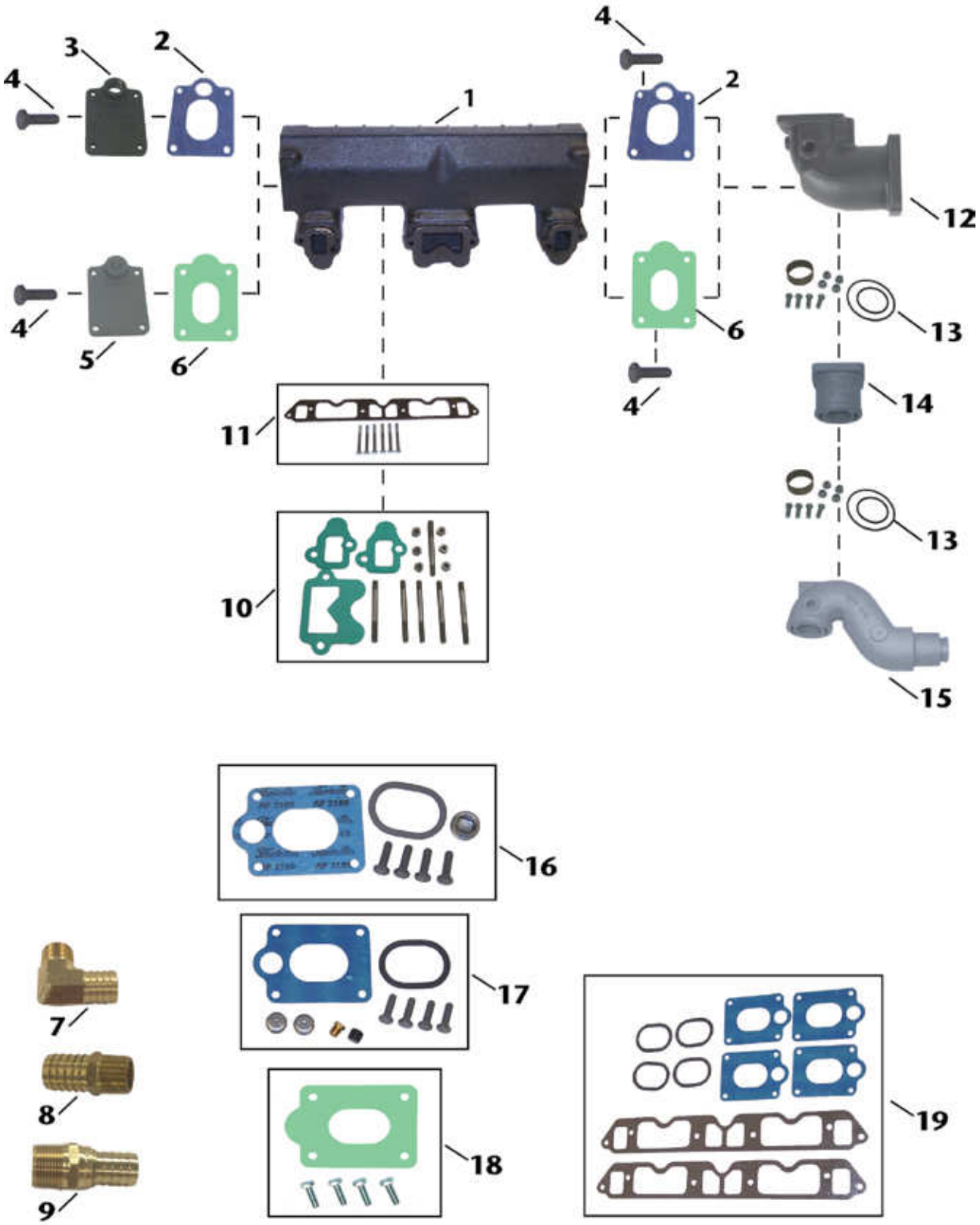
Fits Chrysler Big Block V8 383-440 cu. in.
All Models Except 413 "E" with Staggered Bolt Pattern



	Item No.	Description	OE No.	Application
1	18-1915	MANIFOLD	E7081M, 3619659	Chrysler Models 383-440 cu.in. (V8 Big Block). Use with Manifold Gasket: 18-0474; Mounting Kit: 18-8517; Front Plate: 18-1911
2	18-0471	ELBOW GASKET	N/A	Gasket for Manifold: 18-1915 (Port & Starboard); Elbow:18-1948 ; End Plate: 18-1911
3	18-1911	END/FRONT PLATE	N/A	End/Front Plate for Manifold: 18-1915. Use with Elbow Gasket: 18-0471, &/or Mounting Kit: 18-8501
4	NSS	MOUNTING BOLT	N/A	Included in 18-8501 mounting kit.
5	18-8216	HOSE FITTING	N/A	1/2" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
6	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
8	18-0474	MANIFOLD GASKET	N/A	Gasket for 18-1915 Manifold
9	18-8517	MOUNTING KIT	N/A	Big Block (V8) 383-440 cu.in. (All models except 413"E" with offset bolt pattern) Use with Manifold: 18-1915. Includes 18-0474 Manifold Gasket
10	18-1944	RISER	2847404, 2847623, 3745639, E9923M	Use with Manifold: 18-1940; Mounting Kit: 18-8518
11	18-8518	MOUNTING KIT	N/A	Use with Riser: 18-1944 and Extension: 18-6601
12	N/A	EXTENSION	N/A	Use in conjunction with 18-1948. Use mounting kit: 18-8518.
13	18-1948	RISER	E9234M	Riser for Manifold:18-1915. Use with 18-8501 mounting kit.
14	NSS	MOUNTING BOLT	N/A	Included in 18-8517 mounting kit.
15	18-8501	MOUNTING KIT	N/A	Used with Front Plate: 18-1911; Elbow:18-1948

Sierra®
Marine Engine and Drive Parts

Fits Chrysler Small Block V8 318-360 cu. in.
All Models 1966 & up with Swivel Exhaust



	Item No.	Description	OE No.	Application
1	18-1940	MANIFOLD	4142322, 3675826	Chrysler Models 318-360CID Engines (1966 & Up); Use manifold mounting kit 18-8526 or 18-8527
2	18-2941	END CAP GASKET (OPEN)	2847480, 2469559	Fits: End Caps of Manifold (Starboard & Port) 18-1940; Elbow: 18-6600. Included in 18-4360, & 18-4361 mounting kits.
3	18-1942	MANIFOLD END PLATE	2469556, 3675826	Use with End Plate Gasket: 18-2941; Mounting Kit: 18-4360 or 18-4361
4	NSS	MOUNTING BOLT	N/A	Included in 18-4360, 18-4361, & 18-8506 mounting kits.
5	18-1941	MANIFOLD END PLATE	2846106	Use with End Plate Gasket: 18-0472 ; Mounting Kit: 18-8506
6	18-0472	END CAP GASKET (BLOCKED)	N/A	Fits: End Caps of Manifold (Starboard & Port) 18-1940; Elbow: 18-6600. Included in 18-8506 mounting kit.
7	18-8216	HOSE FITTING	N/A	1/2" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
8	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
9	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
10	18-8527	MOUNTING KIT (STAINLESS STEEL)	N/A	Use with Manifold: 18-1940 (Kit has stainless steel studs and nuts)
11	18-8526	MOUNTING KIT	N/A	Use with Manifold: 18-1940
12	18-6600	ELBOW	2600402	Use with Manifold: 18-1940. Use mounting kit 18-4360, 18-4361, or 18-8506.
13	18-8518	MOUNTING KIT	N/A	Use with Riser: 18-1944
14	N/A	EXTENSION	N/A	Use in conjunction with 18-6600. Use mounting kit: 18-8518.
15	18-1944	RISER	N/A	Use with Manifold: 18-1940;Elbow: 18-6600. Use with mounting kit: 18-8518
16	18-4360	MOUNTING PACKAGE (OPEN GASKET)	N/A	Use with End Plates: 18-1942 (open) or 18-1941 (Blocked); Riser/Elbow: 18-6600
17	18-4361	MOUNTING PACKAGE (OPEN GASKET)	N/A	Use with End Plates: 18-1942 (open) or 18-1941 (Blocked); Riser/Elbow: 18-6600
18	18-8506	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with End Plate: 18-1941 (Blocked); Riser/Elbow: 18-6600
19	18-4346	EXHAUST MANIFOLD GASKET SET	3745220	318 CID Engines (1969-85)

Sierra®
Marine Engine and Drive Parts

ALL SIERRA MANIFOLDS ARE PAINTED, PACKAGED AND LEAK TESTED

18-1940
MANIFOLD
Port & Starboard
Replaces: 4142322, 3675826
Fits: Chrysler Model 273, 318, 340 & 360 CID engines (1973-1986)
Use with:
End Cap Gasket: 18-2941 Open or 18-0472 Blocked
Mounting Kit: 18-4360 Open or 18-4361 Open or 18-8506 Blocked
End Plate: 18-1941 Blocked or 18-1942 Open
Note: If using a blocked end plate either gasket will work. If using an open end plate use only an open gasket.



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS:
Chriscraft 283, 302, 307 and 350 CID engines
Crusader 283 and 327 CID engines thru 1964; 305, 307 and 350 CID engines 1965 and later
Daytona 200-283 and 300-327
Flagship 283, 327 and 350 CID engines
Pacer 305, 307 and 350 CID engines 1965 and later
Mercury 190, 198, 225, 250, 270, 228, 898, 260, 255 and 280 models
OMC 283, 305, 307 and 350 CID engines 1968-1980
Volvo 307 and 350 CID engines
Use 18-0604 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 634-635**





18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits: 454 cu.in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
***For Exploded View - See Pages 632-633**



18-1945
RISER
Replaces: 2846689
Fits: Chrysler Model 273, 318, 340 & 360 CID engines (1966-1986)
Use with:
Manifold: 18-1940
Riser Gasket: 18-2941 open or 18-0472 blocked
Mounting Kit: 18-4361 open or 18-4360 open or 18-8506 blocked



18-1939
RISER
Replaces: Barr 20-0100, Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351 cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Use with:
Manifold: 18-1997-1 or 18-1998-1 or 18-1898
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1944
RISER
Replaces: 2847404, 2847623, 3745639, E9923M
Chrysler Small Block V8 318-360cu.in. (All models 1966 and up with swivel exhaust), Big Block V8 383-440cu.in. (All models except 413"E" with offset bolt pattern)
Use with:
Manifold: 18-1940
Mounting Kit: 18-8518



18-1907
RISER
Replaces: Barr 20-0102, Indmar 53-2009, 53-2018
Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifold: 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-6600
ELBOW
Replaces: 2600402
Fits: All V8 318-360 Small Block (1966 and up) w/Swivel Exhaust



18-1946
ELBOW
Replaces: 3527794
Fits Chrysler Model 273, 318,
340 & 360 CID engines (1966-1986)
will work in conjunction with **18-1945**
Use with:
Manifold: 18-1940
Elbow Gasket: 18-2941 open or 18-0472 blocked
Mounting Kit: 18-4360 open or 18-4361 open or 18-8506 blocked
20°



18-1948
ELBOW
Replaces: Chrysler E9234M
Chrysler Big Block V8 383-440cu.in.
(All Models except 413"E" with offset bolt pattern)
Use with:
Manifold: 18-1915
Elbow Gasket: 18-0471
Mounting Kit: 18-8501



18-1913
ELBOW
Replaces: Chrysler 2469639, 2847405
Chrysler Small Block V8 318-360 cu.in.
(All Models 1966 and up with fixed exhaust)
For: 18-1940 Manifold will work in
conjunction with **18-1945**
Use with:
Elbow Gasket: 18-2941 open or 18-0472 blocked
Mounting Kit: 18-4360 open or 18-4361 open or 18-8506 blocked



18-1911
MANIFOLD END PLATE
Chrysler Big Block V8 383-440cu.in.
(All Models except 413"E" w/offset bolt pattern)
Used with:
Manifold: 18-1915
Front/End Plate Gasket: 18-0471
Mounting Kit: 18-8501



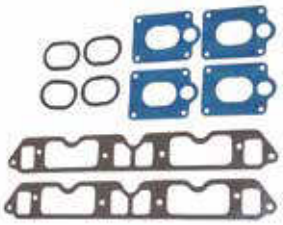
18-1941
MANIFOLD END PLATE
Replaces: 2846106
Use with:
End Plate Gasket: 18-2941 open or 18-0472 blocked
Mounting Kit: 18-4360 open or 18-4361 open or 18-8506 blocked



18-1942
MANIFOLD END PLATE
with hole
Replaces: 24695566, 3675826
Use with:
End Plate Gasket: 18-2941
Mounting Kit: 18-4360 or 18-4361
Fits: 18-1940 Manifold



18-0607
INTAKE MANIFOLD GASKET SET
Replaces: 3745217
For: 318 CID Engines (1969-82)



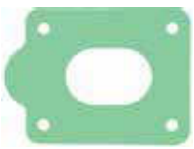
18-4346
EXHAUST MANIFOLD GASKET SET
Replaces: 3745220
For: 318 CID Engines (1969-85)



18-0474
MANIFOLD GASKET
Used with:
Manifold: 18-1915



18-0471
ELBOW GASKET
Used with:
Manifold: 18-1915 Port & Starboard
Elbow: 18-1948
End Plate: 18-1911



18-0472 (Blocked)
ELBOW GASKET
Used with:
Riser/Elbow: 18-1945, 18-1946, 18-1913
End Plate: 18-1941



18-0956
EXHAUST MANIFOLD GASKET
Replaces: 118-614
For: 460 CID



18-4360 (Open)
EXHAUST ELBOW MOUNTING KIT
Use with
Exhaust Elbow: 18-1946, 18-1913, 18-1945
End Plate: 18-1942 open or 18-1941 blocked



18-4361 (Open)
EXHAUST ELBOW MOUNTING KIT
Use with:
End Plate: 18-1942 open or 18-1941 blocked
Riser: 18-1945
Elbow: 18-1946, 18-1913



18-4364 (Open)
EXHAUST ELBOW KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939

PKG. OF 2



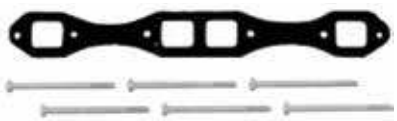
18-2941 (Open)
18-2941-9①
END CAP GASKET
Replaces:
2847480, 2469559
Use with:
End Plate: 18-1941, 18-1942
Riser/Elbow: 18-1945, 18-1946, 18-1913
For: 318CID Engines



18-8501
EXHAUST ELBOW MOUNTING KIT
Chrysler Big Block V8 383-440 cu.in. (Models: All except 413 "E" with offset bolt pattern)
Used with:
Front Plate: 18-1911
Elbow: 18-1948



18-8506
EXHAUST ELBOW MOUNTING KIT
Chrysler Small Block V8 318-360 cu.in. (All models 1966 and up with swivel and fixed exhaust)
Used with:
Riser: 18-1945
Elbow: 18-1946, 18-1913
End Plate: 18-1941 blocked



18-8517
EXHAUST MANIFOLD MOUNTING KIT
Chrysler Big Block V8 383-440cu.in.
(All Models except 413 "E" w/offset bolt pattern)
Used with:
Manifold: 18-1915



18-8518
EXHAUST ELBOW MOUNTING KIT
Chrysler Small Block V8 318-360cu.in. (All models 1966 and up with swivel exhaust), Big Block V8 383-440cu.in. (All models except 413 "E" with offset bolt pattern)
Used with:
Riser: 18-1944



18-8526
EXHAUST MANIFOLD MOUNTING KIT
Chrysler Small Block V8 318-360cu.in.
(All models 1966 and up with swivel and fixed exhaust)
Used with:
Manifold: 18-1940



18-8527
EXHAUST MANIFOLD MOUNTING KIT
Chrysler Small Block V8 318-360cu.in.
(All models 1966 and up with swivel and fixed exhaust)
Used with:
Manifold: 18-1940
(Kit has stainless steel studs and nuts)



18-8535
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907



PIPE PLUGS

Part #	Thread Size	Part #	Thread Size
18-4256	1/4"	18-4263	1/8" - 27 NPT
18-4257	1/4"	18-4264	3/8" - 18 NPT
18-4258	3/4"		

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.



②**18-4218D** Display Package

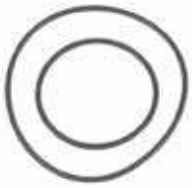
18-4218
BRASS DRAIN COCK (1/4")
Used with:
Most O.E.M. Manifolds
18-3223-9 (Bulk Pack of 12)



18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1



18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



18-7512
EXHAUST ELBOW SEAL KIT
Replaces: 7087-OR
For use with **18-1944** Exhaust Riser

PKG. OF 8



FREEZE PLUGS

18-5961	18-5962
18-5961-9①	18-5962-9①
1 5/8"	1 3/4"

BRONZE



18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting



18-8215
HOSE BARB
Fits: Chrysler V8



18-8216
HOSE BARB
Fits: Chrysler-Small Block V8 (318-360ci), Big Block V8(383-440)

① Priced per Package ② Items ending in "D" are Display Packaged - Regular number is Non-Display

CRUSADER MODEL IDENTIFICATION

MODEL **C X L X H F L 245 M** SERIAL **631254**

1st Space: **MANUFACTURER**
C - Crusader

2nd Space: **FACTORY FRESHWATER / CLOSED COOLING**
X-Freshwater Cooled
(Space Omitted If Raw Water Cooled)

3rd Space: **ENGINE ROTATION**
L - Rotation, Left-Hand from Rear
R - Rotation, Right-Hand from Rear

4th Space: **ENGINE TYPE**
A = 5.7L (350 CID HO) (GM)
G = 5.0L (305 CID) (GM)
Q = 6.0L (364 CID) (GM)
X = 8.1L (496 CID STD) (GM)
Z = 8.1L (496 CID HO) (GM)

5th Space: **DRIVE MANUFACTURER**
W - Borg-Warner
H - Hurth
T - Walters
V – Velvet Drive (cast iron units specify 71c or 72c)

6th Space: **DRIVE FUNCTION / APPLICATION**
R - Reverse / Reduction
V - Vee Drive / Reversed Risers
F - Full Reversing

7th Space: **PROPELLER SHAFT ROTATION**
L - Left-Hand Rotation
R - Right-Hand Rotation

8th 9th 10th Spaces: **DRIVE GEAR RATIO OR REDUCTION**
The drive gear ratio will appear in these spaces which identifies the production gear specs. The example gear number shown is a (2.45:1). If the gear being identified does not have 3 digits, a "0" will appear in 10th space.
Example: (2.0:1) will appear as 200
(1.5:1) will appear as 150

***MODELS ENDING WITH "000000" IN PLACE OF DRIVE I.D. ARE BOBTAIL ENGINES.**

11th Space: **IGNITION / FUEL TYPE USED**
D - DISTRIBUTOR (Carb)
E - THROTTLE BODY INJECTION
M - MULTI-PORT FUEL INJECTION

SERIAL NUMBER I.D.
1st DIGIT INDICATES DECADE ENGINE WAS MANUFACTURED (5 = 1990, 6 = 2000, 7 = 2010)
2nd DIGIT INDICATES YEAR ENGINE WAS MANUFACTURED.

①**18-5250D** Display Package



18-5250
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5311	Contact Set
18-5345	Condenser
18-5418	Rotor

Delco 4 & 6 cyl.

Display Package



18-5251
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	20117	Contact Set
18-5338	12530	Condenser
18-5404-1	20223	Rotor

Mallory 8 cyl. Tall Cap

Display Package



18-5255
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5345	41057, 705787	Condenser
18-5407	41059	Rotor

Prestolite 8 cyl.



18-5256
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	20117	Contact Set
18-5338	12530	Condenser
18-5411	12531	Rotor

Mallory 8 cyl. Flat Cap

① Items ending in "D" are Display Packaged - Regular number is Non-Display

①18-5258D

Display Package



18-5258
TUNE-UP KIT

Part #	—CONTAINS— O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5407	41059	Rotor



18-5259
TUNE-UP KIT

Part #	—CONTAINS— O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5429	—	Rotor

①18-5260D

Display Package



18-5260
TUNE-UP KIT

Part #	—CONTAINS— O.E. #	Description
18-5303	41058	Contact Set
18-5345	41057, 705787	Condenser
18-5403	—	Rotor



18-5266
TUNE-UP KIT
Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478, 18-5479

Display Package



18-5269
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5311	Contact Set
18-5345	Condenser
18-5418	Rotor
18-5386	Distributor Cap

GM V-6 — Single Point

Display Package



18-5271
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	20117	Contact Set
18-5338	12530	Condenser
18-5404-1	20223	Rotor
18-5376	20222	Distributor Cap

Mallory V-8 Tall Cap — Single Point

Display Package



18-5272
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	20117	Contact Set
18-5338	12530	Condenser
18-5411	12531	Rotor
18-5375	1003317,12532	Distributor Cap

Mallory V-8 Flat Cap — Single Point - Side

Display Package



18-5275
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5403	41089, 41074	Rotor
18-5352	41076	Distributor Cap

Prestolite V-8 - Single Point - Screw Down Cap

Display Package



18-5276
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5403	41089, 41074	Rotor
18-5353	41069	Distributor Cap

Prestolite V-6 - Single Point - Screw Down Cap

Display Package



18-5277
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5407	41059	Rotor
18-5369	41052	Distributor Cap

Prestolite V-8 - Single Point - Clip Down Cap

APPLICATION BEGINS ON PAGE 593

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5278
TUNE-UP KIT
Delco EST - V-6



18-5279
TUNE-UP KIT
Prestolite Electronic - V-8

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5352	Distributor Cap	392-9766	1
18-5403	Rotor	392-9089	1



18-5280
TUNE-UP KIT
Delco EST - In-Line 4

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5361	Distributor Cap	986643	1
18-5406	Rotor, Delco	986651	1



18-5281
TUNE-UP KIT
Delco EST - V-8

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5354	Distributor Cap	808483	1



18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5303
CONTACT SET
Replaces: 41058



18-5307
CONTACT SET
Replaces: 705788



18-5311
CONTACT SET



18-5314
CONTACT SET
Replaces: 20117



18-5318
CONTACT SET
Replaces: 3000124



18-5338
CONDENSER
Replaces: 12530



18-5344
CONDENSER
Replaces: 12526



18-5345
CONDENSER
Replaces: 41057, 705787



18-5347
CONDENSER



18-5403
ROTOR
Replaces: 41089, 41074

APPLICATION BEGINS ON PAGE 593



18-5404-1
ROTOR
Replaces: 20223



18-5405
ROTOR
Replaces: 38071
Use with 18-5354 Distributor Cap
Fits: New GM style "Module in Cap" distributors - V-8 application



18-5406
ROTOR
Use with 18-5361 Distributor Cap



18-5407
ROTOR
Replaces: 41059



18-5408
ROTOR
Use with 18-5362 Distributor Cap
Fits: New GM Style "Module in Cap" Distributors
V6 Applications



18-5411
ROTOR
Replaces:
12531,1003318



18-5418
ROTOR



18-5300
ROTOR
Fits: Flamethrower Distributors



18-5420
ROTOR
Replaces: 3000122



18-5427
ROTOR
Replaces: 705786



18-5429
ROTOR



18-5301
TUNE-UP KIT
Replaces:
Fits: Male cap v-8 flamethrower distributors



18-5302
TUNE-UP KIT
Replaces:
Fits: Male cap v-8 flamethrower distributors



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder



18-5352
DISTRIBUTOR CAP
Replaces: 41076
Prestolite



18-5353
DISTRIBUTOR CAP
Replaces: 41069
Prestolite



18-5354
DISTRIBUTOR CAP
Replaces: 38070
Fits: New GM style "Module in Cap" Distributors–V-8 applications
Use **18-5405** Rotor



18-5361
DISTRIBUTOR CAP
Fits: New GM style "Module in Cap" Distributors – 4 cyl.
applications Use **18-5406** Rotor



18-5362
DISTRIBUTOR CAP
Fits: New GM Style "Module in Cap" Distributors – V6
Applications Use **18-5408** Rotor



18-5369
DISTRIBUTOR CAP
Includes Gasket: **18-5399**
Replaces: 41052
Prestolite

APPLICATION BEGINS ON PAGE 593



18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors



18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors



18-5375
DISTRIBUTOR CAP
Replaces: 12532, 1003317



18-5376
DISTRIBUTOR CAP
Replaces: 20222



18-5384
DISTRIBUTOR CAP
Replaces: 12528



18-5386
DISTRIBUTOR CAP



18-5389
DISTRIBUTOR CAP
Replaces: 3000121

PKG. OF 2



18-5399
18-5399-9①
DISTRIBUTOR CAP GASKET
Replaces: 41061

Ignitor II ELECTRONIC IGNITION

FEATURES

- Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with 18-5472 "Flame Thrower II" Coil for optimum performance



18-5286
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors



18-5288
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8
Distributors with snap down cap



18-5289
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8
Distributors with screw down cap



18-5290
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder
Distributors with clockwise and counter clockwise rotation

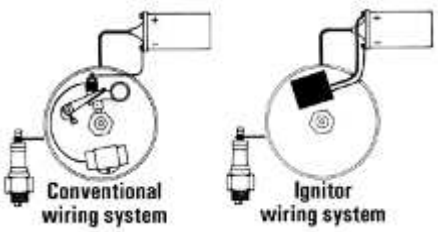
① Priced per Package

APPLICATION BEGINS ON PAGE 593

IGNITOR ELECTRONIC IGNITION

FEATURES

- *Replaces points & condensers for true solid state ignition.*
- *Uses standard coil, cap and rotor.*
- *Easy to install, one-piece, 2-wire hook-up.*
- *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*
- *Can be used with Flame Thrower Coils 18-5466 & 18-5469.*





18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 Cyl. Delco distributors



18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin

①**18-5296-2D** Display Package



18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL & YD 8 cyl. Distributors with clockwise and counter clockwise rotation



18-5298
ELECTRONIC CONVERSION KIT
With snap down cap
For: Most Prestolite V-8 Distributors

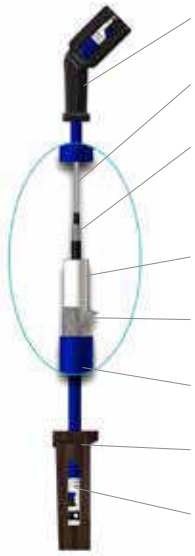
①**18-5299D** Display Package



18-5299
ELECTRONIC CONVERSION KIT
With screw down cap
For: Most Prestolite V-8 Distributors
Use with 18-5403 style rotor

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

CRUSADER MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Plug Wire Set
262 CID 4.3L	6	Prestolite	ALL	**18-8801-1**
262 CID 4.3L	6	Delco EST	ALL	**18-8810-1**
262 CID 4.3L	6	Delco HVS	ALL	**18-8829-1**
220 (305 CID 5.0L)	8	Mallory/Prestolite ❶	Up to 1987	**18-8803-2**

CRUSADER MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Plug Wire Set
220 (305 CID 5.0L)	8	Mallory/Prestolite ❷	1987-1992	**18-8803-2**
270 (350 CID 5.7L)	8	Mallory/Prestolite ❶	Up to 1987	**18-8803-2**
270 (350 CID 5.7L)	8	Mallory/Prestolite ❷	1987-1992	**18-8803-2**
TB350	8	Delco EST ❸	1992 & Up	**18-8824-1**
5.7L Classic	8	Mallory	1999 & Up	**18-8803-2**
5.7L MPI Classic	8	Delco HVS	2007 & Up	**18-8829-1**
MP5.0L Captain's Choice	8	Delco HVS	2002-2005	**18-8829-1**
MP5.7L Captain's Choice	8	Delco HVS	2002-2005	**18-8829-1**
MP6.0L	8	Distributorless	2002 & Up	**18-8838-1**
350 (454 CID 7.4L)	8	Mallory ❹	Up to 1991	**18-8803-2**
454XL (454 CID 7.4L)	8	Delco EST ❺	1991 & Up	**18-8824-1**
CM454HO (454 CID 7.4L)	8	Delco EST ❺	1991& Up	**18-8824-1**
454XL (454 CID 7.4L)	8	Delco EST ❻	1993 & Up	**18-8824-1**
MP8.1L	8	Distributorless	ALL	**18-8838-1**
502 (502 CID 8.2L)	8	Prestolite ❹	Up to 1991	**18-8803-2**
502 (502 CID 8.2L)	8	Delco EST ❹	Up to 1991	**18-8824-1**
502XL (502 CID 8.2L)	8	Delco EST ❺	1991 & Up	**18-8824-1**
TB502XL (502 CID 8.2L)	8	Delco EST ❼	1994 & Up	**18-8824-1**

❶ Serial Number up to 68702 ❷ Serial Number 68703-90232 ❸ Serial Number 90232 & UP
❹ Serial Number up to 88710 ❺ Serial Number 88710 & Up ❻ Serial Number 92882 & Up
❼ Serial Number 94268 & Up

APPLICATION BEGINS ON PAGE 593

① Items ending in "D" are Display Packaged - Regular number is Non-Display



BATTERY CABLES

Gauge cable with soldered lug terminals on each end to accept 3/8" stud.

PART NO.	SIZE	COLOR	GAUGE	PART NO.	SIZE	COLOR	GAUGE
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1



18-5225
SPARK PLUG WIRE KIT

Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.



18-5226
IGNITION WIRE

Metallic Core
100' Spool • 7mm Hypalon

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL

Replaces: Mercury 20121
OMC 510364

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS

Supplied complete w/Terminal Connector
Replaces:
OMC 581027, 580339

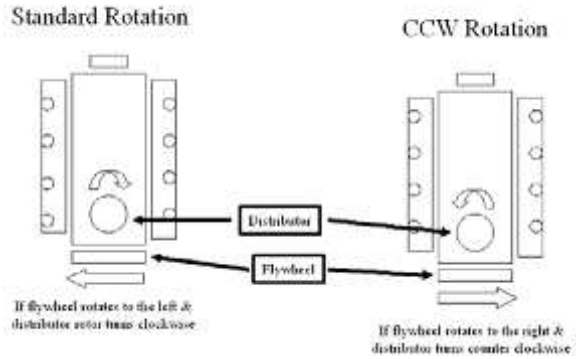


18-5752
UNIVERSAL SPARK PLUG BOOTS

8mm

FEATURES

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance







18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR

Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)
Replacement cap/rotor kit **18-5266**



18-5309-1
DISTRIBUTOR

Replaces: Mallory YL512CV
For most Ford 302 CID V-8 Eng.
Tune-Up Kit **18-5251**

— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor



18-5313-1
DISTRIBUTOR

Replaces:
Crusader 37061
Mallory YL624MW
For most GM V-8 Eng. small & large block Mallory Tall Cap
Tune-Up Kit **18-5251**

— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor



ELECTRONIC DISTRIBUTORS

U.L. Approved

Part No.	Rotation	Application
18-5494-2	Conventional	Chevrolet All V8 (exc. 348,409 & Tall Deck Big Block) Includes 482, 502, 540 CID
18-5495-2	Conventional	Ford V-8, 302 CID

*Older reverse rotation engines with reverse cut camshaft gear

USES:

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5488	Module
18-5404-1	Rotor		

① Priced per Package

18-5484-1
ELECTRONIC DISTRIBUTOR
Conventional Rotation
Replaces: RA107039E
Late Model HEI
For V8 — 262-454 & 502 except 384/409 and tall block engines
- Designed as a plug-in replacement for GM-style fuel injection system distributors



—CONTAINS—

Description	Part #
Distributor Cap	18-5354
Rotor	18-5405



18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

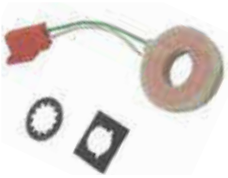
Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor



18-26812
HEI COIL GRAY CONNECTOR



18-26813
HEI COIL BLACK CONNECTOR



18-5108
PICKUP COIL SENSOR



18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)



18-5107-1
IGNITION MODULE
4/6/8 cyl.
Replaces: 7243110



18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals



18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals

FEATURES

- *Oil filled for better cooling and long life*
- *Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy*
- *More windings maximize energy and reliability over the full RPM range*
- *Fits existing brackets for easy installation*

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
★ *Designed for use with the original Ignitor Electronic Conversion Kits*
★ *Can be used with other inductive ignition systems*



18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
★ *Designed for use with the original Ignitor Electronic Conversion Kits*
★ *Can be used with other inductive ignition systems*



18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:Flame-Thower 45,000 volt coil.
★ *Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits*
★ *Compatible with capacitive discharge systems*



Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0
18-5295	Electronic Conversion Kit	18-5469	3.0
18-5296-2	Electronic Conversion Kit	18-5466	1.5
18-5298	Electronic Conversion Kit	18-5466	1.5
18-5299	Electronic Conversion Kit	18-5466	1.5

Part #	Description	Recommended Coil	Resistance Ohms
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5483	Flame-Thrower Distributor	18-5472	0.6

18-5433
IGNITION COIL
Replaces: 37068, 51080
Uses External Resistor



18-5435
IGNITION COIL
4.0 OHM
Replaces: 41080
Has Internal Resistor



18-5436
IGNITION COIL
3.0 OHM
Has Internal Resistor (For Mallory Applications)



18-5438
IGNITION COIL
Replaces: 37068
HEI



18-5443
IGNITION COIL
Replaces: 7243200
4cyl./V-8
For: 3.0L (1991 & up) 5.7 &7.4 EFI (1995 & up)



18-5450
COIL RESISTOR
1.5 OHM



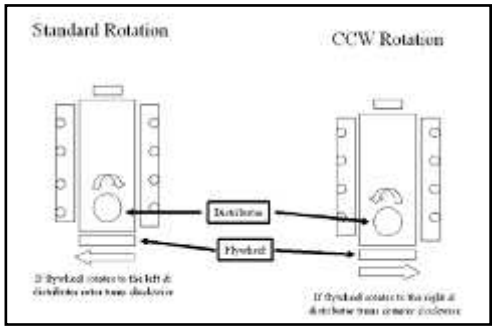
IGNITION / ELECTRICAL SYSTEMS APPLICATION

Cyl.	Model Engine	Year	Distributor No.	Contact Set	Condenser	Rotor	Dist. Cap	Tune-Up Kit	Distributor	Elect. Con. Kit
4	153	1961-69	YL486C,D ④	18-5314	18-5338	18-5427	—	—	—	—
4	IH60,M60, PH45,134	1971-75	IAY4010A	18-5307	18-5345 ⑤	18-5427	—	—	—	—
6	230,292 Chevy	1961-69	YL486A,B ④	18-5314	18-5338	18-5427	—	—	—	—
6	229,3.8L	1980-82	IBM7014,A	18-5303	18-5345 ⑤	18-5403	18-5353	18-5260, 18-5276 ⑥	—	—
6	229,262	1983-88	IBM7018	18-5303	18-5345 ⑤	18-5403	18-5353	18-5260	—	—
6	229,262	1983-88	IBM7021	18-5303	18-5345 ⑤	18-5403	18-5353	18-5260, 18-5276 ⑥	—	—
8	185,230, 250, 280	1962	IBM4110	18-5303	18-5345 ⑤	18-5429	—	18-5259	—	—
8	283,327,348	1961-69	YL487A	18-5314	18-5338	18-5404-1	18-5376	18-5251, 18-5271 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5296
8	185,220,230	1961-69	ZD431A, YL431A ④	18-5314	18-5338	18-5411	18-5375	18-5256	—	—
8	170,220,225HP, 275CAD	1961-69	ZD345A,B, ZD345A,B	18-5314	18-5338	18-5404-1	18-5376	18-5251, 18-5271 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5296
8	283,327,409,427	1965-71	1111161	18-5310	18-5344	—	18-5384	18-5252, 18-5270 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5296
8	302,351	1971-75	—	18-5318	—	18-5420	18-5389	—	18-5495-2 ① 18-5309-1 ③	—
8	302	1975-78	IBM7007,A	18-5303	18-5345 ⑤	18-5407	18-5369	18-5258, 18-5277 ⑥	18-5495-2 ① 18-5309-1 ③	18-5298
8	305,350,454	1977-82	IBM7011,D	18-5303	18-5345 ⑤	18-5407	18-5369	18-5258, 18-5277 ⑥	18-5495-2 ① 18-5309-1 ③	18-5298
8	305,350,454	1977-82	IBM7013	18-5303	18-5345 ⑤	18-5403	18-5352	18-5260, 18-5275 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5299
8	305,350,454	1983-87	Mallory	18-5314	18-5338	18-5404-1	18-5376	18-5251, 18-5271 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5296
8	ALL	1987-88	IDU7801B,C B.I.D.Elec. Ign.	N/A	N/A	18-5403	18-5352	N/A	—	—

① Electronic Distributor (Standard Rotation)
② Electronic Distributor (Counter Rotation)
③ Contact Controlled Distributor (Standard Rotation)
④ Mallory Ignition Only
⑤ For Strap Type Condenser, use **18-5347**
⑥ Tune-Up Kit with Distributor Cap



18-5907
STARTER
(Heavy Duty) (No Core) Clockwise
Top Mount Rear Entry Starter
Will not replace non-starter mounted solenoids.
For: Opposite Rotation GM & Ford Engines.
Replaces: 42090
Replacement Solenoid: **18-5837**
SAEJ1171





18-5908
STARTER
(Heavy Duty) (No Core)
Counter-Clockwise
Top Mount Rear Entry Starter
For: Standard Rotation GM & Ford Engines.
Replaces: 42091
Replacement Solenoid: **18-5837**
SAEJ1171



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6834
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



18-15214
RELAY, SHROUDED
Replaces: R130012
For: Fuel Pump on Crusader MEFI systems



18-5717
STARTER BRUSH SET
Replaces: 42001, 707125
Delco



18-5838
SOLENOID
Delco



18-5840
SOLENOID
Prestolite 15-79, SAW4201, SAW4207, SAW4210



18-2434
FLYWHEEL BELL HOUSING
Replaces: 96938

BRUSH SET / STARTER SWITCH APPLICATION

Year	Voltage	Original Starter No.	Brush Set	Starter Switch
1960-75	12	MDU-7015, 16	—	18-5840
1975-81	12	MEO-7044, 05	—	18-5840
1972-UP	12	96077, 96078 42031, 420036 1107710, 54, 63, 889	18-5717	18-5838



18-5710
VOLTAGE REGULATOR
Prestolite VSH-6201JY

PKG. OF 8



FREEZE PLUGS

18-5961	18-5962
18-5961-9①	18-5962-9①
1 5/8"	1 3/4"



18-7600
TEMPERATURE SENSOR
Replaces: 47002



18-7630
THROTTLE POSITION SENSOR
Replaces: 47032



18-7632
IDLE AIR CONTROL MOTOR
Replaces: 47033

VOLTAGE REGULATOR APPLICATION

Year	Model	Voltage	Original Alt./Gen. No.	Voltage Regulator
1966-75	Conqueror 190, 220, 250, 320	12	ALE-5204,S	18-5710
1966-75	150, 165, 185, 190, 230, 250, 280, 320	12	ALF-5201-1, A-1,S	—
		12	ALE-5202,S	—
		12	ALK-6204A	
		12	ALE-5204,S	18-5710



18-7607-1
CARBURETOR
Replaces: Rochester 17082403
For: Rochester Carb: Crusader 454



18-7019
CARB KIT



18-7022
CARB KIT



18-7070
CARB KIT



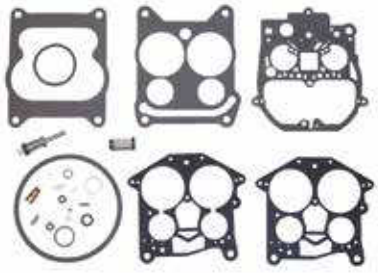
18-7072
CARB KIT



18-7078
CARB KIT



18-7086
CARB KIT



18-7095
CARB KIT
Replaces: 45334



18-7725
CARB KIT

① Priced per Package

CARBURETOR KIT APPLICATION ON NEXT PAGE



18-7200
FLOAT
Replaces: 45303
(Alcohol Resistant)
Brass



18-7201
FLOAT
(Alcohol Resistant)
Brass



18-7202
FLOAT
(Alcohol Resistant)
Brass

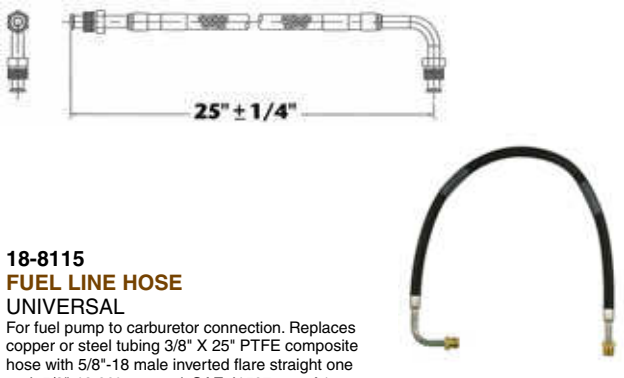
CARBURETOR KIT AND FLOAT APPLICATION

Cyl.	Model or Eng. Displacement	Mfg. Code	Carb. Model	Carburetor Number	Carb. Kit ①	Float
4	153" (2.5L)	R-2	2GC	7025082, 7028086	18-7070	18-7200
6	225" (3.7L)	R-2	2GC	7025181	18-7070	—
8	283" (4.6L), 327 (5.3L)	R-2	2GC	7024185	18-7070	—
8	283" (4.6L)	C-1	YH	2618, 2912	18-7725	—
8	305" (5.0L)	R-2	2GV	17057134	18-7086	18-7202
8	327" (5.3L), 409 (6.6L)	R-4	4GC	7020084, 085	18-7019	—
8	327" (5.3L), 409 (6.6L)	R-4	4GC	7023084, 085, 089	18-7078	—
8	348" (5.7L)	C-4	AFB	2955	18-7022	—
8	350" (5.7L), 454 (7.4L)	R-4	4MV	17059293, 17082403	18-7095	18-7201
8	427" (7.0L)	R-4	4MV	7027081, 7028282	18-7072	18-7201

① Does Not Include Metering Rods



18-8114
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-7231
FLAME ARRESTOR
Replaces: 97595, 97214
V-8



18-7232
FLAME ARRESTOR
Replaces: 33628
Hi-Performance



18-7256
FUEL PUMP
Replaces: 32722
(Flange I.D. #6790, M3530)
For: GM (4 & 6 Cyl.) 153, 230, 250, 292



18-7260
FUEL PUMP
(Flange I.D. #40155)
For: GM (V-8) 283, 307, 327, 350, 409



18-7267
FUEL PUMP
(Flange I.D. #41414)
For: Ford (V-8) 302



18-7268
FUEL PUMP
(Flange I.D. #41415, M6948)
For: GM (V-8) 305, 307, 350, 400
(5.25 - 6.5 PSI)
Dual Diaphragm - Requires Sight Glass



18-7270
FUEL PUMP
(Flange I.D. #41417, M73019)
For: GM (V-8) 305, 350, 400
(5.75 - 7 PSI)
Replaces: 21140
(Gasket included)



18-7272
FUEL PUMP
(Flange I.D. #41419, M73020)
For: GM (V-8) 283, 305, 350, 400
(5.75 - 6.5 PSI)
Replaces: 97039

FUEL WATER SEPARATORS







Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Crusader #	Description
18-7976	23250	Fuel Filter with O-Rings
18-7852-1	22687	Fuel Water Separator Kit
18-7846	98041	Fuel Filter
18-7862	91606	Fuel Filter
18-7964		Fuel Filter
18-7717		Fuel Element (For: Rochester 2bbl & 4bbl Carburetors)
18-7958	47047	Fuel Element (110 Series Filter, 10 Micron)



18-3060
IMPELLER
Replaces: 1003026, 22212
For: Ford



18-3061
IMPELLER
Replaces: 20300
For: GM engines with V-Belt



18-8926
IMPELLER
Replaces: RP061022
Fits: Crusader 5.7 & 6.0L w/ Serpentine Belt

PKG. OF 2



18-3140
18-3140-9①
WATER PUMP GASKET
Replaces: 20502
For: Early 262, 305, 350
(ID) 454, 502



18-3046
IMPELLER KIT
Replaces: 1003062
Contains: 18-3060 Impeller
Diameter 2 $^{7}/_{16}$" • Side Width 1 $^{1}/_{4}$"
Use with Sherwood Pumps

① Priced per Package



18-3047
IMPELLER KIT
Includes 18-3061 impeller



18-3577-1
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: 67859, 17670, 811573, 30103
For: Big block GM engines with stamped steel timing covers



18-3584
CIRCULATING WATER PUMP
(Bi-Directional)



18-3168
SEAL & SEAT ASSEMBLY
Replaces: 20309



18-3169
SEAL & SEAT ASSEMBLY
Replaces: 40057



18-3551
THERMOSTAT
Replaces: 96319
142°
For:

Model No.	Cubic Inch
CH190	305
CH220	305
CH270	350
CH350	454



18-3552
THERMOSTAT
Replaces: 96358
Fresh Water Cooling Only
160°
For:

Model No.	Cubic Inch
165	229
CH190/CH220	305
CH270	350
CH350	454

① **18-3671D** Display Package



18-3671
THERMOSTAT KIT
Replaces: 97361
Includes Thermostat 18-3551 and 18-0875 Gasket
142°
FOR:

Model No.	Cubic Inch
CH190	305
CH220	305
CH270	350
CH350	454



18-3649
THERMOSTAT
Replaces: 97895
16°
Fresh Water Cooling
Use with 18-2917 Gasket



18-5898
SENDER
Replaces: 700427
1/2" — 14 NPT



18-5899
OIL PRESSURE SENDER
Replaces: 700425

①**18-4456D** Display Package



18-4456
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"

①**18-4457D** Display Package



18-4457
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"

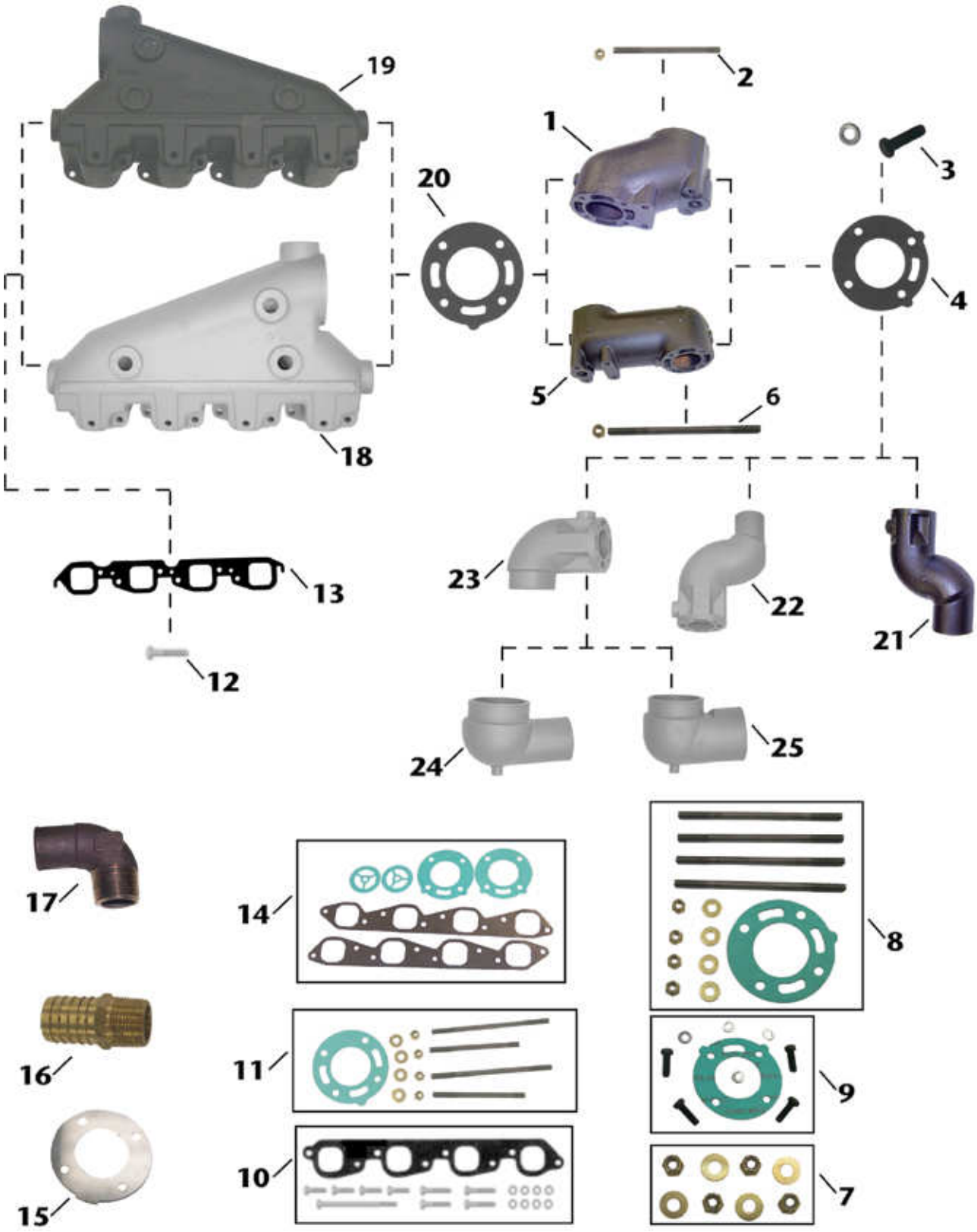
①**18-4458D** Display Package



18-4458
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

① Items ending in "D" are Display Packaged - Regular number is Non-Display

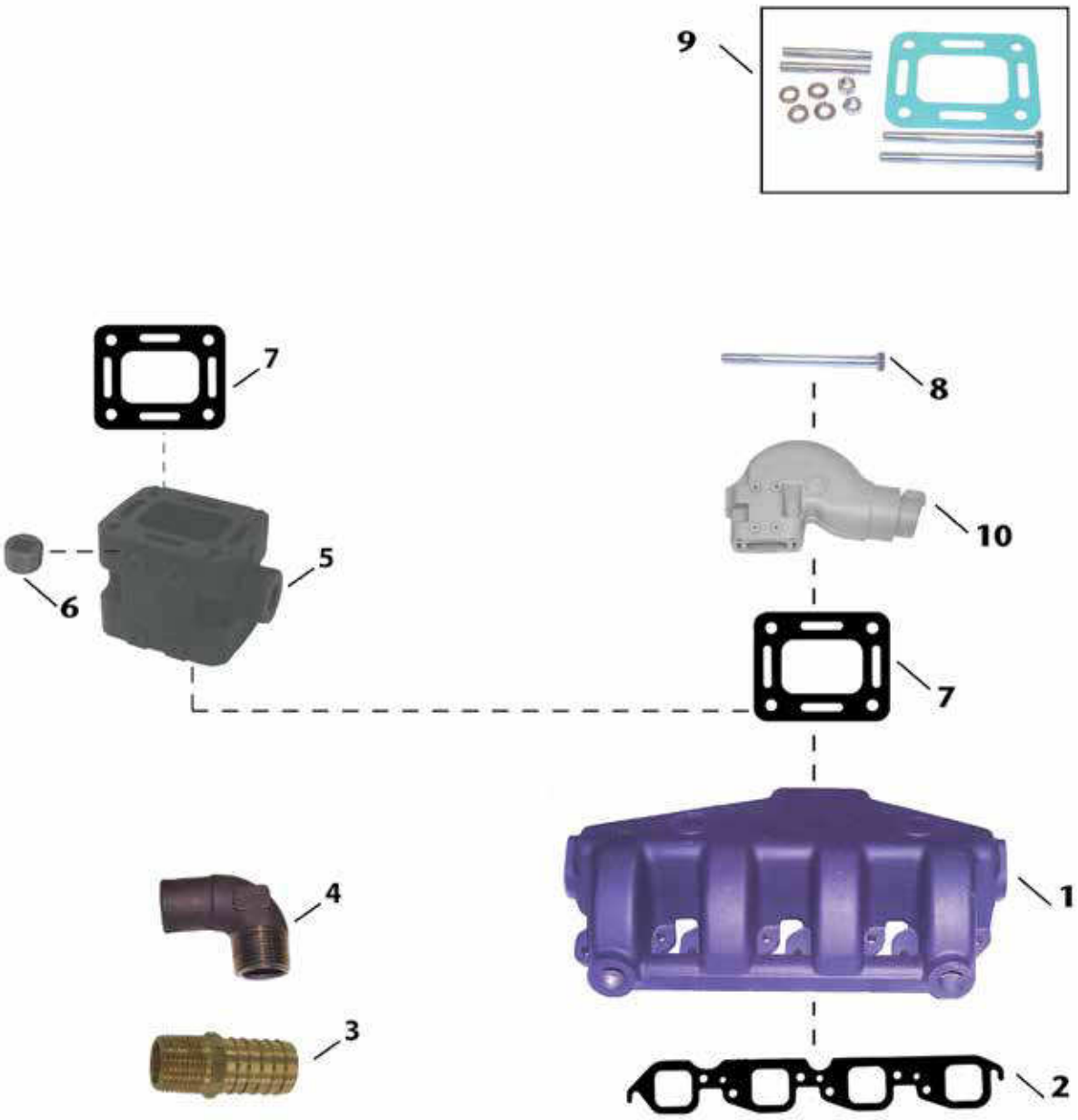
Fits GM Big Block V8 454 cu. in.
Models CH350 & 454XL



	Item No.	Description	OE No.	Application
1	18-1927	4" RISER	97772	Use with Manifolds: 18-1933, & 18-1929; Elbow Gasket: 18-0309; Mounting Kit: 18-8523
2	NSS	MOUNTING HARDWARE	N/A	Included in 18-8523 mounting kit.
3	NSS	MOUNTING HARDWARE	N/A	Included in 18-8515 mounting kit.
4	18-0309	ELBOW GASKET	96562	Use with Exhaust Elbow: 18-1928, 18-1934, & 18-1918
5	18-1916	8" RISER	97169	Use with Manifolds: 18-1933, & 18-1929; Elbow Gasket: 18-0309; Mounting Kit: 18-8519
6	NSS	MOUNTING HARDWARE	N/A	Included in 18-8519 mounting kit.
7	NSS	WASHER & NUT KIT	N/A	Used in mounting kits: 18-8515, 18-8523, & 18-8519
8	18-8519	MOUNTING KIT	N/A	Use with Riser: 18-1916
9	18-8515	MOUNTING KIT	N/A	Use with Elbows: 18-1934, 18-1928, 18-1918
10	18-8524	MOUNTING KIT	N/A	Use with Manifolds: 18-1929 & 18-1933
11	18-8523	MOUNTING KIT	N/A	Use with Riser: 18-1927
12	NSS	MOUNTING BOLT	N/A	Included in 18-8524 mounting kit.
13	18-0418	MANIFOLD GASKET	96653	Use with Manifold: 18-1929, 18-1933
14	18-0601	EXHAUST MANIFOLD GASKET SET	N/A	For: "CH" Model Big Block (V8) Chevy 454 CID (7.4L); Use with Manifolds: 18-1929, & 18-1933
15	18-1917	BLOCK OFF PLATE (STAIN-LESS)	97296	Use with Elbow/Riser Gasket: 18-0309, 18-0305
16	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
17	18-8112	HOSE FITTING	97296; 97854	90 degree fitting. Thread Size: 1" NPT X 1 1/4" Hose Barb
18	18-1929	MANIFOLD (STARBOARD)	97992, 97114	GM Big Block (V8) 454 cu.in. (Models CH350 & 454XL)(Starboard); Use with Manifold Gasket: 18-0418; Mounting Kit: 18-8524
19	18-1933	MANIFOLD (PORT)	97993, 97115	GM Big Block (V8) 454 cu.in. (Models CH350 & 454XL)(Port); Use with Manifold Gasket: 18-0418; Mounting Kit: 18-8524
20	18-0305	ELBOW GASKET	96108	Use with Exhaust Manifold: 18-1929, & 18-1933. Included in 18-8515 mounting kit.
21	18-1928	ELBOW W/ 4" OUTLET	97924	Use with Riser: 18-1927 or 18-1916; Elbow Gasket: 18-0309; Mounting Kit: 18-8515
22	18-1934	ELBOW W/ 3" OUTLET	98068	Use with Riser: 18-1927 or 18-1916; Elbow Gasket: 18-0309; Mounting Kit: 18-8515
23	18-1918	ELBOW W/ 2 1/2" INLET	97386	Use with Riser: 18-1927 or 18-1916; Elbow Gasket: 18-0309; Mounting Kit: 18-8515
24	18-1919	RE-DIRECTION ELBOW W/ 3" OUTLET	97387	Use with Elbow: 18-1918
25	18-1924	RE-DIRECTION ELBOW W/ 4" OUTLET	97624	Use with Elbow: 18-1918

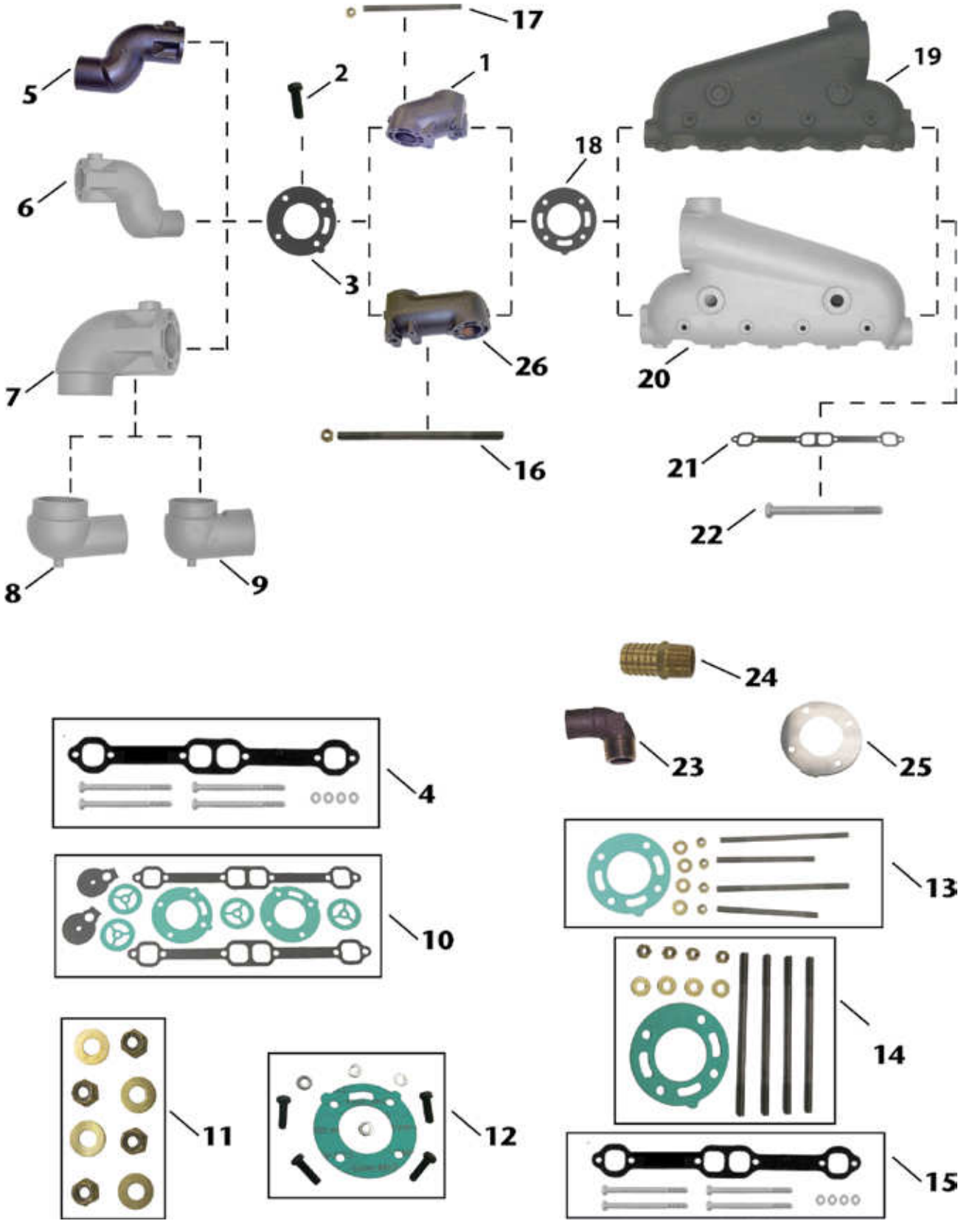
Sierra®
Marine Engine and Drive Parts

Fits GM Big Block V8 454 cu. in.
Models 454XL & 502XL



	Item No.	Description	OE No.	Application
1	18-1982	MANIFOLD	98125	GM Big Block (V8) 454-502 cu.in. (Port & Starboard); Use with Manifold Gasket: 18-0418
2	18-0418	MANIFOLD GASKET	96653	Use with Manifold: 18-1982.
3	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
4	18-8112	HOSE FITTING	97296; 97854	90 degree fitting. Thread Size: 1" MPT X 1 1/4"
5	18-1984	MANIFOLD SPACER	98128	Use with Elbow Gasket: 18-0475
6	18-4258	BLACKSTEEL PLUG	113186	Thread Size: 3/4" MPT X 1". Use with Spacer: 18-1984
7	18-0475	ELBOW GASKET (OPEN)	98127	Open gasket for universal elbow; Use with Riser: 18-1938
8	NSS	MOUNTING BOLT	N/A	Included in 18-8547 mounting kit.
9	18-8547	MOUNTING KIT	N/A	Use with Riser: 18-1938. Includes 18-0475 gasket.
10	18-1938	RISER	98126	Use with Manifold: 18-1982; Riser Gasket: 18-0475; Mounting Kit 18-8547

Fits GM Small Block V8 305-350 cu. in.
Models 220 & 270



SEE NEXT PAGE FOR APPLICATION CHART

	Item No.	Description	OE No.	Application
1	18-1927	4" RISER	97772	Use with Manifold: 18-1925, 18-1926, 18-1933, & 18-1929; Elbow Gasket: 18-0309; Mounting Kit: 18-8523
2	NSS	MOUNTING BOLT	N/A	Included in 18-8515 mounting kit.
3	18-0309	ELBOW GASKET	96562	Use with Exhaust Elbow: 18-1927, or 18-1916. Included in 18-8515 mounting kit.
4	—	MOUNTING KIT	N/A	Use with Manifold: 18-1926 w/ alternator bracket
5	18-1928	ELBOW W/ 4" OUTLET	97924	Use with Manifold: 18-1925, 18-1926; Elbow Gasket: 18-0309; Mounting Kit: 18-8515
6	18-1934	ELBOW W/ 3" OUTLET	98068	Use with Manifold: 18-1925, 18-1926; Elbow Gasket: 18-0309; Mounting Kit: 18-8515
7	18-1918	ELBOW W/ 2 1/2" INLET	97386	Use with Manifold: 18-1925, 18-1926; Elbow Gasket: 18-0309; Mounting Kit: 18-8515
8	18-1919	RE-DIRECTION ELBOW W/ 3" OUTLET	97387	Use with Elbow: 18-1918
9	18-1924	RE-DIRECTION ELBOW W/ 4" OUTLET	97624	Use with Elbow: 18-1918
10	18-0602	EXHAUST MANIFOLD GASKET SET	N/A	For: "CH" Model Small Block (V8) Chevy 305 CID (5.0L) & 350 CID (5.7L)
11	NSS	WASHER & NUT KIT	N/A	Used in mounting kits: 18-8515, 18-8523, & 18-8519
12	18-8515	MOUNTING KIT	N/A	Use with Elbows: 18-1934, 18-1928, 18-1918
13	18-8523	MOUNTING KIT	N/A	Use with Riser: 18-1927
14	18-8519	MOUNTING KIT	N/A	Use with Riser: 18-1916
15	18-8521	MOUNTING KIT	N/A	Use with Manifold: 18-1925 & 18-1926
16	NSS	MOUNTING STUD	N/A	Included in 18-8519 mounting kit
17	NSS	MOUNTING STUD	N/A	Included in 18-8523 mounting kit
18	18-0305	ELBOW GASKET	96108	Use with Exhaust Manifolds: 18-1925 & 18-1926
19	18-1926	MANIFOLD (PORT)	97753, 96121	GM Small Block (V8) 305-351 cu.in. (Models: 220 & 270) (Port); Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8521 (if manifold has alternator bracket)
20	18-1925	MANIFOLD (STARBOARD)	97752, 96120	GM Small Block (V8) 305-351 cu.in. (Models: 220 & 270) (Starboard); Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8521
21	18-2949	MANIFOLD GASKET	96306	Use with Manifolds: 18-1925 & 18-1926
22	NSS	MOUNTING BOLT	N/A	Included in 18-8521 mounting kits
23	18-8112	HOSE FITTING	97296; 97854	90 degree fitting. Thread Size: 1" MPT X 1 1/4"
24	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
25	18-1917	BLOCK OFF PLATE (STAINLESS)	97296	Use with Elbow/Riser Gaskets: 18-0309, 18-0305
26	18-1916	8" RISER	97169	Use with Manifolds: 18-1925, 18-1926; Elbow Gasket: 18-0309;

Sierra®
Marine Engine and Drive Parts

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS:
283 and 327 CID engines thru 1964; 305, 307 and 350 CID engines 1965 and later
Use with:
Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 634-635**



18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS:
302 and 351 CID engines
Comes with 18-4363 Mounting Package
Use with:
Exhaust Manifold Gasket Set: 18-0603
***For Exploded View - See Pages 636-637**



18-1999
ELBOW
Replaces: Barr 20-0082
Comes with 18-4364 open
If blocked mounting kit is required use **18-8535**
Use with:
Manifold: 18-1997-1 or 18-1998-1 or 18-1898
Riser Gasket: 18-2854 open



18-1982
MANIFOLD
Port & Starboard
Replaces: Crusader 98125
Use:
Exhaust Manifold Gasket: 18-0418
For: GM Big Block V-8 454-502 ci



18-1929
MANIFOLD
Starboard
Replaces: Crusader 97992, 97114
Crusader GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Use with:
Exhaust Manifold Gasket: 18-0418
Mounting Kit: 18-8524



18-1933
MANIFOLD
Port
Replaces: Crusader 97993, 97115
Crusader GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Use with:
Exhaust Manifold Gasket: 18-0418
Mounting Kit: 18-8524



18-1925
MANIFOLD
Starboard
Replaces: Crusader 97752, 96120
Crusader GM Small Block V8 305-350cu.in.
(Models: 220 and 270)
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8521



18-1926
MANIFOLD
Port
Replaces: Crusader 97753, 96121
Crusader GM Small Block V8 305-350-cu.in.
(Models: 220 and 270)
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8521 (if manifold has alternator bracket)



18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84
Marine Power 0991-110
Fits: 454 cu.in. GM big block V8 engines

Use with:
Exhaust Manifold Gasket: 18-0418
Riser Gasket: 18-2854 open or 18-0476-1 blocked

***For Exploded View - See Pages 632-633**



18-1991
ELBOW ADAPTER
For: 3" I.D. Exhaust Hose
Use with:
Manifold Riser: 18-1999
30°



18-1992-1
ELBOW ADAPTER
For: 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°



18-1919
RE-DIRECTION ELBOW W/ 3" OUTLET
Replaces: Crusader 97387
Crusader GM Small Block V8 305-350-cu.in.
(Models: 220 and 270),GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Use with:
Elbow: 18-1918



18-1924
RE-DIRECTION ELBOW W/ 4" OUTLET
Replaces: Crusader 97624
Crusader GM Small Block V8 305-350-cu.in.
(Models: 220 and 270),GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Use with:
Elbow: 18-1918



18-1928
ELBOW W/ 4" OUTLET
Replaces: Crusader 97924
Crusader GM Small Block V8 305-350cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in.(Models: CH350 and 454XL)
4" Hose
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Elbow Gasket: 18-0309
Mounting Kit: 18-8515



18-1934
ELBOW W/ 3" OUTLET
Replaces: Crusader 98068
Crusader GM Small Block V8
305-350cu.in.(Models 220 and 270),
GM Big Block V8 454cu.in.(Models: CH350 and 454XL)
3" Hose
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Elbow Gasket: 18-0309
Mounting Kit: 18-8515



18-1918
ELBOW
Replaces: Crusader 97386
Crusader GM Small Block
V8 305-350-cu.in.
(Models: 220 and 270),GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
2 ½" Inlet
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Elbow Gasket: 18-0309
Mounting Kit: 18-8515
Re-direction Elbow: 18-1919, 18-1924



18-1916
8"RISER
Replaces: Crusader 97169
Crusader Small Block
V8 305-350-cu.in.
(Models: 220 and 270),
GM Big Block V8 454cu.in.
(Models: CH350 and 454XL).
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Riser Gasket: 18-0305
Mounting Kit: 18-8519



18-1927
4" RISER
Replaces: Crusader 97772
Crusader Small Block V8
305-350-cu.in.
(Models: 220 and 270),
GM Big Block V8 454cu.in.
(Models: CH350 and 454XL).
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Riser Gasket: 18-0305
Mounting Kit: 18-8523



18-1938
RISER
Replaces: Crusader 98126, RO29015
Crusader GM Small Block V8 305-350cu.in.(Models: CM305, CM350XL and CM350HT), GM Big Block V8 454cu.in.(Models: 454XL and 502XL)
Use with:
Manifold: 18-1982, Crusader 98243
Riser Gasket: 18-0475
Mounting Kit: 18-8547



18-1907
RISER (3")
Replaces: Barr 20-0102
Barr and Indmar Ford Small Block V8 302-351cu.in.
Indmar 53-2009 and 53-2018
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1939
RISER (3 1/2")
Replaces: Barr 20-0100, Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1, 18-1898
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-8112
FUEL ELBOW
Replaces: Crusader 97854
GM Small Block V8 305-350cu.in. (Models: 220, 270, CM305, CM350XL, CM350HT), GM Big Block V8 454 cu.in. (Models: 454XL, 502XL, CH350, 454XL)
Use with:
Manifold: 18-1997-1, 18-1998-1, 18-1982, Crusader 98243, 18-1929, 18-1933, 18-1925, 18-1926, 18-1898
90°



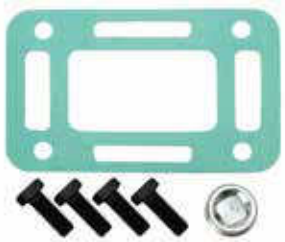
18-1949
MANIFOLD SPACER (3")
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1998-1, 18-1997-1 and 18-1898



18-1984
MANIFOLD SPACER
Replaces: 98128
For: GM Small Block V8 305-350 cu.in., GM Big Block V8



18-4363
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



18-4364 (Open)
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr 20-0082-P
Use with:
Risers: 18-1999, 18-1907, 18-1939



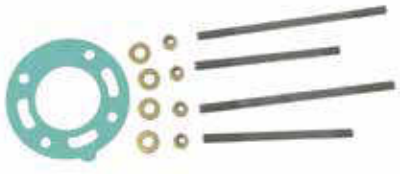
18-8515
EXHAUST MANIFOLD MOUNTING KIT
Crusader GM Small Block V8 305-350cu.in.(Models: 220, 270), GM Big Block V8 454cu.in. (Models: CH350, 454XL)
Used with:
Elbows: 18-1934, 18-1928, 18-1918



18-8519
EXHAUST MOUNTING KIT
Crusader GM Small Block V8 305 350cu. in.(Models: 220, 270), GM Big Block V8 454cu.in.
(Models: CH350, 454XL)
Used with:
Riser: 18-1916



18-8521
EXHAUST MANIFOLD MOUNTING KIT
Crusader GM Small Block V8 305-350cu.in. (Models: 220, 270)
Used with:
Manifold: 18-1925 & 18-1926



18-8523
EXHAUST ELBOW MOUNTING KIT
Crusader GM Small Block V8 305-350cu.in. (Models: 220, 270), GM Big Block V8 454cu.in.(Models: CH350, 454XL)
Used with:
Riser: 18-1927



18-8524
EXHAUST MANIFOLD MOUNTING KIT
Crusader GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Used with:
Manifolds: 18-1929 and 18-1933



18-8535
(CLOSED)
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907 Blocked



18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1



18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



18-8547
EXHAUST ELBOW MOUNTING KIT
For: GM SB V8 305-350cu.in.
GM BB V8 454 cu. in.
Used with
Riser: 18-1938



PIPE PLUGS

Part #	Thread Size	Part #	Thread Size
18-4256	1/4"	18-4263	1/8" - 27 NPT
18-4257	1/4"	18-4264	3/8" -18 NPT
18-4258	3/4"		

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.

Display Package



18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

①**18-4218D**

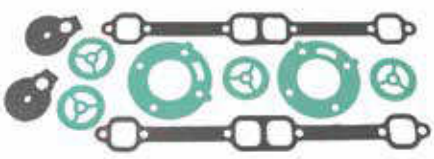
Display Package



18-4218
DRAIN TAP
Used with:
Most O.E.M. Manifolds
18-3223-9 Bulk Pack of 12
1/4" Brass



18-0601
EXHAUST MANIFOLD GASKET SET
For: "CH" Model Big Block V-8 Chevy 454 CID (7.4L)
Use with:
Manifolds: 18-1929, 18-1933

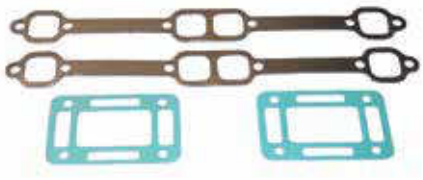


18-0602
EXHAUST MANIFOLD GASKET SET
For: "CH" Model Small Block V-8 Chevy 305 CID (5.0L) & 350 CID (5.7L)

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
Use with:
Manifold: 18-1998-1



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
Use with:
Manifold: 18-1997-1



18-0183
EXHAUST MANIFOLD GASKET
Used with:
Manifold: 18-1998-1



18-0305
EXHAUST ELBOW GASKET
Replaces: 96108
Use with:
Exhaust Manifold: 18-1929



18-0309
EXHAUST ELBOW GASKET
Replaces: 96562
Use with:
Exhaust Elbow: 18-1928
V-6/V-8



18-0418
EXHAUST MANIFOLD GASKET
Replaces: 96653
Used with:
Manifold: 18-1957-1, 18-1982, 18-1929, 18-1933, 18-1898



18-0475
EXHAUST ELBOW GASKET
Used with:
Riser: 18-1938
Manifold: Crusader 98243



18-0476-1
BLOCK OFF GASKET
Barr, Indmar & MarinePower
Ford Small Block V8 302-351cu.in.
Used with:
Risers: 18-1939, 18-1999 and 18-1907
Blocked



18-1917
MANIFOLD BLOCK OFF PLATE (STAINLESS)
Replaces: 97296
Crusader Small Block V8 305-350 cu.in. (Models: 220 and 270),GM Big Block V8 454cu.in. (Models: CH350 and 454XL)
Use with:
Elbow/Riser Gasket: 18-0309, 18-0305

PKG. OF 2



18-2854 (Open)
18-2854-9①
EXHAUST RISER GASKET
Replaces: Barr 01-0107
Used with:
Riser: 18-1999, 18-1907, 18-1939

PKG. OF 2

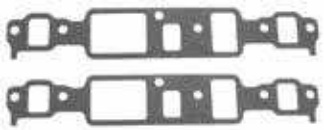


18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces: 97498
For: GM V-6
Used with:
Manifold: 18-1952-1, 18-1932

PKG. OF 2



18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces: 96306
Barr CHV-47-000
Use with:
18-1997-1



18-4408
INTAKE MANIFOLD GASKET SET
Replaces: 33393
For: 222 CID

① Priced per Package



Display Package

OIL FILTERS

Part #	Replaces:	
18-7824-1 (Short)	201104	GM Engines + SS330 Remote Mount
18-7875 (Long)	9002514	Ford Engines
18-7876 (Long)	201104	GM Engines + SS330 Remote Mount
18-7878-1 (Short)	—	220, 300, 320, 325 Remote Mount

SEE PAGES 176-205 FOR ADDITIONAL INFORMATION



18-0306
ELBOW AND CUP GASKET
Replaces: 96216
V-6/V-8



18-0311
262 CID
VALVE COVER GASKET
Replaces: 97686

PKG. OF 2



18-0875
18-0875-9①
THERMOSTAT GASKET

PKG. OF 2



18-0976
18-0976-9①
TIMING CHAIN COVER GASKET
Replaces: 20129



18-2845
VALVE COVER GASKET
Replaces: 91351
V-8



18-3874
HEAD GASKET
Replaces: 31137
For: (8.2L) 502 CID/7.4L



18-3876
HEAD GASKET
Replaces: 7057500
For: GM 305 (5.0L)/350 (5.7L) CID Eng.



18-3877
HEAD GASKET
Replaces: 30266
For: GM 454 (7.4L) CID Eng.



18-3879
HEAD GASKET
Replaces: 33408



18-3887
HEAD GASKET
Replaces: 31136
For: (7.4L) 454 CID GEN V

① Priced per Package



18-5303
CONTACT SET
Replaces: 751007



18-5345
CONDENSER
Replaces: 755017



18-5407
ROTOR

PARTS FOR CONTACT CONTROLLED DISTRIBUTORS

Year	Cyl.	Model / Engine	Distributor	Contact Set	Condenser	Rotor
1979	8	All	IBM-7010	—	18-5345	18-5407
			IBM-7011	18-5303	18-5345	18-5407



18-5268
TUNE-UP KIT



18-5271
TUNE-UP KIT



18-5275
TUNE-UP KIT



18-5276
TUNE-UP KIT



18-5277
TUNE-UP KIT
Replaces: 755021



18-5278
TUNE-UP KIT



18-5279
TUNE-UP KIT



18-5280
TUNE-UP KIT



18-5281
TUNE-UP KIT



18-5283
TUNE-UP KIT



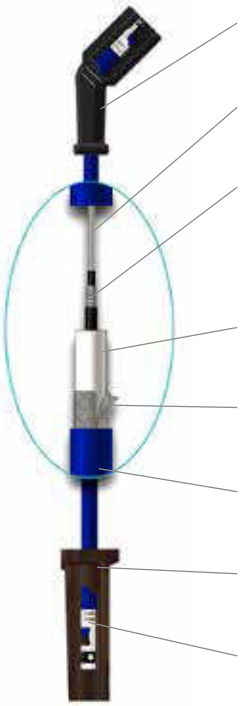
18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder

PARTS FOR IGNITION - TUNE-UP KITS

Cyl.	Ignition System	Tune-Up Kit	Cyl.	Ignition System	Tune-Up Kit
In-Line 4	Delco Single Point	18-5268	In-Line 4	Delco EST	18-5280
V-8	Mallory Single Point	18-5271	V-6	Delco EST	18-5278
V-8	Prestolite Single Point - Screw Down Cap	18-5275	V-8	Delco EST	18-5281
V-6	Prestolite Single Point - Screw Down Cap	18-5276	In-Line 4	Mallory Single Point	18-5283
V-8	Prestolite Single Point - Clip Down Cap	18-5277	V-8	Prestolite Electronic	18-5279

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion



INDMAR MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
140	8	Prestolite	Up to	1993	**18-8803-2**
200	8	Prestolite	Up to	1993	**18-8803-2**
225	8	Prestolite	Up to	1993	**18-8803-2**
250	8	Prestolite	Up to	1993	**18-8803-2**
275	8	Prestolite/Mallory	Up to	1993	**18-8803-2**
300	8	Prestolite/Mallory	Up to	1993	**18-8803-2**
350	8	Prestolite/Mallory	Up to	1993	**18-8803-2**
400	8	Prestolite/Mallory	Up to	1993	**18-8803-2**
5.7L EFI	8	Delco EST	1994	2009	**18-8836-1**
5.7L EFI	8	Delco HVS	2007	& Up	**18-8829-1**
6.0L EFI	8	Distributorless	2003	& Up	**18-8838-1**
6.2L EFI	8	Distributorless	2010	& Up	**18-8838-1**
454 Carbureted (7.4L)	8	Delco EST	1994	2011	**18-8824-1**
8.1L Vortec	8	Distributorless	2003	2011	**18-8838-1**
502 Carbureted (8.2L)	8	Delco EST	1994	2011	**18-8824-1**





18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height



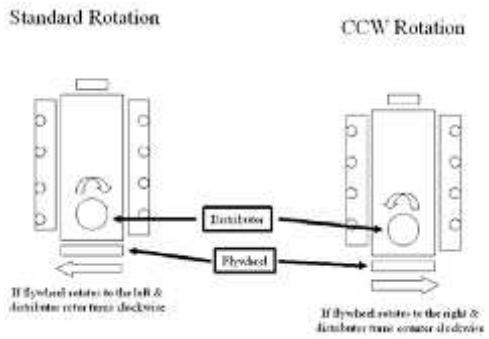
18-5433
IGNITION COIL
Has external resistor



18-5450
COIL RESISTOR
1.5 OHM

COIL AND RESISTOR

Year	Model or Engine	Service Coil	Resistor
1979	12 Volt w/ 2-Prong Resistor	18-5433	18-5450





18-5603
STARTER
Replaces: 573001
Noseless: CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908 and 18-5902



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-5984
ALTERNATOR
Replaces: 575011
7SI/70 amp, Spool Mount, Serpentine Pulley



18-6288
ALTERNATOR
Replaces: 575010
7SI/70 amp, Spool Mount, Single Groove V-Belt Pulley



18-6451
ALTERNATOR
Replaces: 575014
11SI/95 amp Spool Mount, serpentine pulley
Fits: GM LS Engines

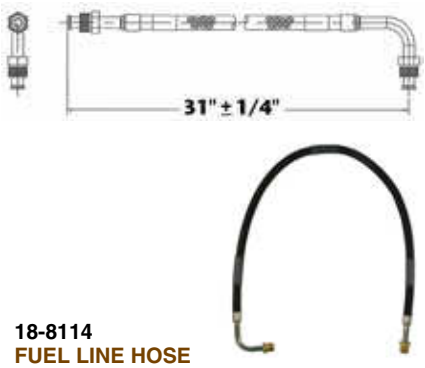
O_2 SENSORS



18-32150
Replaces:
Idmar, Pleasurecraft, Mastercraft
Fits: GM New Generation Ls Series Small Block

18-32151
Replaces:
Idmar, Pleasurecraft, Mastercraft
Fits: GM New Generation Ls Series Small Block





18-8114
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

FUEL WATER SEPARATORS







Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.



18-8215
HOSE BARB
Fits: Chrysler V8



18-3304
IMPELLER
Replaces: Johnson Pump 09-802-B
Dia 3 3/4" Side Width 3 1/2"
Neoprene



18-3586
WATER PUMP
Replaces: Indmar 685011
Use Impeller Repair Kit: **18-3081**



18-3587
WATER PUMP
Replaces: Indmar 685001
Use Impeller Repair Kit: **18-3089**



18-42608
WATER CIRCULATING PUMP
Replaces: Indmar S556050
Fits: Indmar/PCM 6.0L



18-43017
THERMOSTAT
Replaces: Indmar S985009
Fits: Mercruiser 496 Mag & HO, 8.1L MIE & HO



18-0603
EXHAUST MANIFOLD GASKET SET



18-0604
EXHAUST MANIFOLD GASKET SET

PKG. OF 2



18-0665
18-0665-9①
THERMOSTAT GASKET
Replaces: 98-5006



18-0476-1
RISER BLOCKOFF GASKET
Replaces:
Barr 1-0105

MISCELLANEOUS GASKETS

Model or Engine	Gasket Set	Type	O.E. #	Gasket
Ford 302/350 CID Engines	18-0603	Thermostat	98-5006	18-0665
GM 305/350 CID Engines	18-0604	Block Off (For: Small block GM & Ford V-8 (Use with 18-1999 Manifold)	Barr 1-0105	18-0476-1

① Priced per Package

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

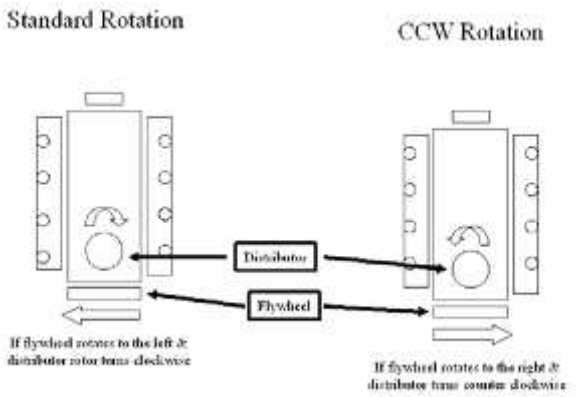


MARINE POWER IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
181	4	Delco	1986	1992	**18-8800-1**
262	6	Prestolite ❷	1986	1992	**18-8801-1**
350	8	Prestolite ❷	1986	1992	**18-8802-1**
350	8	Mallory	1986	1992	**18-8802-1**
3.0L	4	Delco EST	1993	& Up	**18-8833-1**
4.3L	6	Delco EST	1993	& Up	**18-8835-1**
5.0L	8	Delco EST	1993	2005	**18-8822-1**
5.0L	8	Delco HVS	2005	& Up	**18-8829-1**
5.7L	8	Delco EST	1993	2005	**18-8822-1**
5.7L	8	Delco HVS	2005	& Up	**18-8829-1**
7.4L	8	Delco EST	1993	2000	**18-8832-1**
8.2L	8	Delco EST	1993	2000	**18-8832-1**

❷ Screw down cap







18-5603
STARTER
Replaces: 0170-000
Noseless:CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908 and 18-5902



18-6299
ALTERNATOR
Replaces: 402001
7SI/70 amp, Spool Mount, Larger 2 Groove Pulley



18-37824
INLINE FUEL FILTER
Replaces: Indmar S556003
Fits: Gasoline Engines with pump boost, In-line filter



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder



18-31104
FLAME ARRESTOR
Replaces: Indmar S525009
Fits: 262 Mag EFI, 4.3L EFI, 5.0L EFI, 5.7L/LX EFI, 350 Mag Alpha EFI & Ski Rochester Throttle Body Injection



18-0476-1
RISER BLOCK-0FF GASKET
Replaces: Barr 1-0105

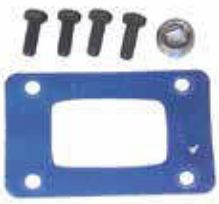
PKG. OF 2



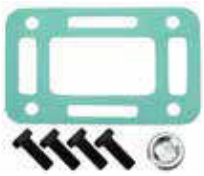
18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
For: GM V-6



18-8536
EXHAUST ELBOW MOUNTING KIT



18-8535
EXHAUST ELBOW MOUNTING KIT



18-4364 (Open)
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr 20-0082-P
Use with:
Risers: 18-1999, 18-1907, 18-1939

EXHAUST MANIFOLD HARDWARE MOUNTING KITS

Exhaust Manifold	Elbow O.E. No.	Gasket Set
18-1997-1	Barr CHV-1-83 Indmar 53-1027 Marine Power 0994-000	18-8536

EXHAUST ELBOW HARDWARE MOUNTING KITS

Exhaust Elbow	Elbow O.E. No.	Closed Cooling Kit	Raw Water Cooling Kit
18-1999	Barr 20-0082	18-8535	18-4364
18-1939	Barr 20-0100	18-8535	18-4364

① Priced per Package

PLEASURECRAFT MODEL IDENTIFICATION

MODEL **0 2 - 6 0 0 V - 0 1** SERIAL **460000**

1st - 2nd Space: **MANUFACTURING CODE**

3rd - 5th Space: **ENGINE CODE**

810 = 8.1L	(496 CID MPI)	(GM)
811 = 8.1L	(496 CID H.O. MPI)	(GM)
600 = 6.0L	(364 CID MPI)	(GM)
570 = 5.7L	(350 CID LH MPI)	(GM)
571 = 5.7L	(350 CID RH MPI)	(GM)
572 = 5.7L	(350 CID LH Carburetor)	(GM)
573 = 5.7L	(350 CID RH Carburetor)	(GM)
500 = 5.0L	(305 CID LH MPI)	(GM)
501 = 5.0L	(305 CID RH MPI)	(GM)
502 = 5.0L	(305 CID LH Carburetor)	(GM)
503 = 5.0L	(305 CID RH Carburetor)	(GM)

6th Space: **DRIVE CONFIGURATION**
blank - Direct Drive
V - V-Drive

7th - 8th Space: **SPECIFICATION CODE**

SERIAL NUMBER I.D.
1st DIGIT INDICATES DECADE ENGINE WAS MANUFACTURED (3 = 1990, 4 = 2000, 5 = 2010)
2nd DIGIT INDICATES YEAR ENGINE WAS MANUFACTURED.

①**18-5251D** Display Package



18-5251
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5314	R114001, R114004	Contact Set
18-5338	R115001	Condenser
18-5404	R103001	Rotor
	Mallory 8 cyl. Tall Cap	

Display Package



18-5255
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5303	R114002	Contact Set
18-5345	R115002	Condenser
18-5407	R103003	Rotor

①**18-5260D** Display Package



18-5260
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5303	R114002	Contact Set
18-5345	R115002	Condenser
18-5403	R103004	Rotor



Flame Thrower

18-5266
TUNE-UP KIT
Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478, 18-5479

Display Package



18-5271
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5314	R114001, R114004	Contact Set
18-5338	R115001	Condenser
18-5404-1	R103001	Rotor
18-5376	R108001	Distributor Cap
	Mallory V-8 Tall Cap	

Display Package



18-5275
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5303	R114002	Contact Set
18-5347	—	Condenser
18-5403	R103004	Rotor
18-5352	RA108003	Distributor Cap
	Prestolite V-8 Screw Down Cap	

APPLICATION ON PAGE 620
① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5276
TUNE-UP KIT

-CONTAINS-

Part #	O.E. #	Description
18-5303	R114002	Contact Set
18-5347	—	Condenser
18-5403	R103004	Rotor
18-5353	—	Distributor Cap

Prestolite V-6 Screw Down Cap



18-5277
TUNE-UP KIT

-CONTAINS-

Part #	O.E. #	Description
18-5303	R114002	Contact Set
18-5347	—	Condenser
18-5407	R103003	Rotor
18-5369	RA108002	Distributor Cap

Prestolite V-8 Clip Down Cap



18-5301
TUNE-UP KIT
Fits: Male cap v-8 flamethrower distributors



18-5302
TUNE-UP KIT
Fits: Male cap v-8 flamethrower distributors



18-5278
TUNE-UP KIT
Delco EST • V-6



18-5281
TUNE-UP KIT
Delco EST • V-8



18-5303
CONTACT SET
Replaces: R114002



18-5314
CONTACT SET
Replaces: R114001, R114004



18-5317
CONTACT SET



18-5338
CONDENSER
Replaces: R115001



18-5345
CONDENSER
Replaces: R115002



18-5346
CONDENSER



18-5347
CONDENSER



18-29322
CAP & ROTOR KIT
Fits: Ford HEI Distributors



18-5245
ROTOR
Replaces: R103011
For: Models MP 5.0L and 5.7L (2002-05)



18-5403
ROTOR
Replaces: R103004



18-5404-1
ROTOR
Replaces: R103001



18-5407
ROTOR
Replaces: R103003



18-5300
ROTOR
Fits: Flamethrower Distributors



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder



18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

APPLICATION ON PAGE 620



18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors



18-5244
DISTRIBUTOR CAP
Replaces: RA108009
For: Models MP 5.0L and 5.7L (2002-05)



18-5352
DISTRIBUTOR CAP
Replaces: RA108003



18-5353
DISTRIBUTOR CAP



18-5359
DISTRIBUTOR CAP



18-5369
DISTRIBUTOR CAP
Replaces: RA108002
Includes: 18-5399 Gasket



18-5376
DISTRIBUTOR CAP
Replaces: R108001



18-5389
DISTRIBUTOR CAP

Ignitor II ELECTRONIC IGNITION

FEATURES

- Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with 18-5472 "Flame Thrower II" Coil for optimum performance



18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors



18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap



18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with screw down cap



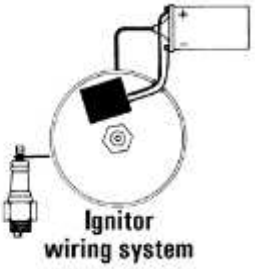
18-5290
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation

IGNITOR ELECTRONIC IGNITION

FEATURES

- Replaces points & condensers for true solid state ignition.
- Uses standard coil, cap and rotor.
- Easy to install, one-piece, 2-wire hook-up.
- Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.
- Can be used with Flame Thrower Coils 18-5466 & 18-5469.







18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 Cyl. Delco distributors



18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (Except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin

①**18-5296-2D**
Display Package



18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory V-8 YL & YD 8 cyl. Distributors with clockwise and counter clockwise rotation

APPLICATION ON PAGE 620
① Items ending in "D" are Display Packaged - Regular number is Non-Display

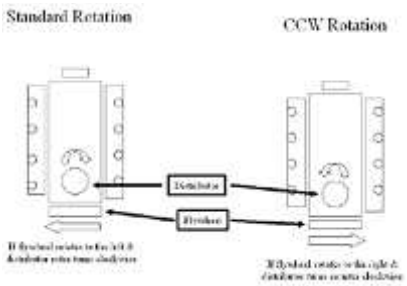


18-5298
ELECTRONIC CONVERSION KIT
(with snap down cap)
For: Most Prestolite V-8 Distributors



①**18-5299D** Display Package

18-5299
ELECTRONIC CONVERSION KIT
(with screw down cap)
For: Most Prestolite V-8 Distributors
Use with 18-5403 Style Rotor





18-5309-1
DISTRIBUTOR
Replaces: RA107001
Mallory YL512CV
For most Ford 302 CID V-8 Eng.
Uses: 18-5251 TUNE-UP KIT
— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

And 18-5376 CAP



18-5312-1
DISTRIBUTOR
Replaces: Mallory YL554CV
For most Ford 351 CID V-8 Eng.
Uses: 18-5251 TUNE-UP KIT
— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

And 18-5376 CAP



18-5313-1
DISTRIBUTOR
Replaces: Mallory YL624MW
For most GM V-8 Engs.
(small & large blocks)
Uses: 18-5251 TUNE-UP KIT
— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

And 18-5376 CAP

FEATURES

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance



18-5481
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Windsor
Replacement cap/rotor kit 18-5266



18-5482
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Cleveland, 351M, 400, 429 & 460 engines
Replacement cap/rotor kit 18-5266



18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)
Replacement cap/rotor kit 18-5266



18-5477
ELECTRONIC DISTRIBUTOR
Ford 302 V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5478
ELECTRONIC DISTRIBUTOR
Chrysler LA series V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5479
ELECTRONIC DISTRIBUTOR
GM V-8 engines-reverse rotation
Replacement Cap/Rotor Kit 18-5266

APPLICATION ON PAGE 620

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor

18-5484-1
ELECTRONIC DISTRIBUTOR
Conventional Rotation
Replaces: RA107039E
Late Model HEI
For V8 — 262-454 & 502 except 384/409 and tall block engines
• Designed as a plug-in replacement for GM-style fuel injection system distributors



—CONTAINS—

Description	Part #
Distributor Cap	18-5354
Rotor	18-5405
Tune-Up Kit	18-5281



Display Package

18-5489-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Ford V-8 351W CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		



Display Package

18-5494-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		



Display Package

18-5495-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM512CV
Conventional Rotation
For Ford V8 302 CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		



Display Package

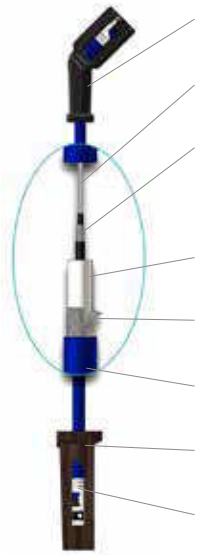
18-5496-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Ford V-8 351C – 460 CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

PLEASURECRAFT MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Plug Wire Set
262 CID 4.3L	6	Prestolite	ALL	**18-8801-1**
262 CID 4.3L	6	Delco EST	ALL	**18-8810-1**
262 CID 4.3L	6	Delco HVS	ALL	**18-8829-1**
220 (305 CID 5.0L)	8	Mallory/Prestolite ❶	Up to 1987	**18-8803-2**

PLEASURECRAFT MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Plug Wire Set
220 (305 CID 5.0L)	8	Mallory/Prestolite ❷	1987-1992	**18-8803-2**
270 (350 CID 5.7L)	8	Mallory/Prestolite ❶	Up to 1987	**18-8803-2**
270 (350 CID 5.7L)	8	Mallory/Prestolite ❷	1987-1992	**18-8803-2**
TB350	8	Delco EST ❸	1992 & Up	**18-8824-1**
5.7L Classic	8	Mallory	1999 & Up	**18-8803-2**
5.7L MPI Classic	8	Delco HVS	2007 & Up	**18-8829-1**
MP5.0L Captain's Choice	8	Delco HVS	2002-2005	**18-8829-1**
MP5.7L Captain's Choice	8	Delco HVS	2002-2005	**18-8829-1**
MP6.0L	8	Distributorless	2002 & Up	**18-8838-1**
350 (454 CID 7.4L)	8	Mallory ❹	Up to 1991	**18-8803-2**
454XL (454 CID 7.4L)	8	Delco EST ❺	1991 & Up	**18-8824-1**
CM454HO (454 CID 7.4L)	8	Delco EST ❺	1991& Up	**18-8824-1**
454XL (454 CID 7.4L)	8	Delco EST ❻	1993 & Up	**18-8824-1**
MP8.1L	8	Distributorless	ALL	**18-8838-1**
502 (502 CID 8.2L)	8	Prestolite ❹	Up to 1991	**18-8803-2**
502 (502 CID 8.2L)	8	Delco EST ❹	Up to 1991	**18-8824-1**
502XL (502 CID 8.2L)	8	Delco EST ❺	1991 & Up	**18-8824-1**
TB502XL (502 CID 8.2L)	8	Delco EST ❼	1994 & Up	**18-8824-1**

❶ Serial Number up to 68702 ❷ Serial Number 68703-90232 ❸ Serial Number 90232 & UP
❹ Serial Number up to 88710 ❺ Serial Number 88710 & Up ❻ Serial Number 92882 & Up
❼ Serial Number 94268 & Up



18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept 3/8" stud.

PART NO.	SIZE	COLOR	GAUGE	PART NO.	SIZE	COLOR	GAUGE
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1



18-5226
IGNITION WIRE
Metallic Core
100' Spool • 7mm Hypalon

PKG. OF 10



18-5224
18-5224-9⑨
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10



18-5750
18-5750-9⑨
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339



18-5752
UNIVERSAL SPARK PLUG BOOT
8mm

IGNITION / ELECTRICAL SYSTEMS APPLICATION

Years	Cyl.	Model/Engine	Distributor No.	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit	Coil	Distributor	Elect. Conv. Kit
1959-72	4	1C	IGW-4118A	—	18-5345	18-5359	—	—	18-5435	—	—
1959-73	4	1C	IGW-4301	—	18-5345	—	—	—	18-5435	—	—
1984-88	6	3.8L Eng.	IBM-7014A	18-5303	18-5345 ④	18-5353	18-5403	18-5260, 18-5276 ⑧	18-5433 ⑥ ⑦	—	—
1973-74	8	Mercury Dist.	B64025A2	18-5317	18-5346 ④	18-5389	—	—	18-5433 ⑤	—	—
1976-82	8	305,350, 454 Eng.	IBM-7011	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ③ ④	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5299
1983-88	8	305, 350, 454 Eng.	IBM-7013	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ⑥ ⑦	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5299
1975-86	8	Ford 302 Eng.	IBM-7007, A	18-5303	18-5345 ④	18-5369	18-5407	18-5255, 18-5277 ⑧	18-5433 ⑥ ⑦	18-5495-2 ① 18-5309-1 ③	18-5298
1975-86	8	Ford 351, 460 Eng.	IBM-7008, A, B, C	18-5303	18-5345 ④	18-5369	18-5407	18-5255, 18-5277 ⑧	18-5433 ⑥ ⑦	18-5496-2 ① 18-5312-1 ③	18-5298
1986-UP	8	Ford 302 Eng.	Prestolite	N/A	N/A	18-5352	18-5403	N/A	18-5433 ⑥ ⑦	18-5495-2 ① 18-5309-1 ③	18-5299
1987	8	—	Prestolite	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ⑥ ⑦	—	—
ALL	8	—	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251, 18-5271 ⑧	18-5433 ⑥ ⑦	—	18-5296-2

① Electronic Distributor (Standard Rotation)
② Electronic Distributor (Counter Rotation)
③ Contact Controlled Distributor (Standard Rotation)
④ For strap type, use 18-5347
⑤ For applications requiring internal resistor use 18-5436
⑥ For applications requiring internal resistor use 18-5435
⑦ Use 18-5450 coil resistor
⑧ With distributor cap

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:Flame-Thower 45,000 volt coil.
- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems



Part #	Description	Recommended Coil	Resistance Ohms	Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0	18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3.0	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5296-2	Electronic Conversion Kit	18-5466	1.5	18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5298	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6	18-5483	Flame-Thrower Distributor	18-5472	0.6

⑨ Priced per Package



18-7648
IGNITION COIL
Replaces: R117012



18-5433
IGNITION COIL
Replaces: R117001
Uses External Resistor



18-5435
IGNITION COIL
4.0 OHM
Has Internal Resistor



18-5436
IGNITION COIL
3.0 OHM
Has Internal Resistor



18-5450
COIL RESISTOR
1.5 OHM
Replaces: R119001



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)



18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals



18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals



18-26812
HEI COIL GRAY CONNECTOR



18-26813
HEI COIL BLACK CONNECTOR



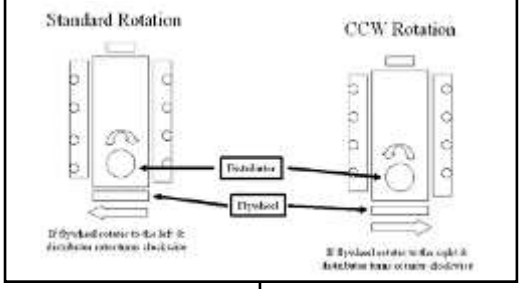
18-5603
STARTER
Replaces: RA122009
Noseless:CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908 and 18-5902



18-6443
STARTER
Replaces: RA122019
PG260, CW that fits GM 6.0L



18-5907
STARTER
(Heavy-Duty) (No Core) Clockwise
Replaces: RA122008
Replacement Solenoid: 18-5837
Will not replace non-starter mounted solenoids.
Top mount rear entry started for opposite rotation GM & FORD engines.
SAEJ1171





18-5908
STARTER
(Heavy-Duty) (No Core) Counter-Clockwise
Replaces: RA122009
Replacement Solenoid: 18-5837
Top mount rear entry started for standard rotation GM & FORD engines.
SAEJ1171



18-5903
STARTER
(No Core) Clockwise
Replaces: RA122001
Replacement Solenoid: 18-5801
Bottom mount, two bolt pattern for standard rotation FORD engines.



18-5920
STARTER
Replaces: 987811, RRK122014, RA122001
For: 5.0 & 5.8 litre Ford engines.

①**18-5801D** Display Package



18-5801
SOLENOID
Replaces: R130001
For all engines with flat solenoid bracket

CE



18-5957
ALTERNATOR
(3-Wire) (68 amp)
Replaces: RA097002, RA097003, RA097006
Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley.
SAEJ1171



18-5984
ALTERNATOR
Replaces: RA097007B
7SI/70 amp, spool mount, 2 5/8" OD, 6 groove serpentine pulley Clockwise position, 65mm



18-19116
ALTERNATOR
Fits: Gm LS Series



18-6288
ALTERNATOR
Replaces: RA097007B
7SI/70 amp, spool mount, single groove V-belt pulley



18-6452
ALTERNATOR
Replaces: RA097009
11SI/95 amp spool mount, serpentine pulley



18-7227
CHOKE THERMOSTAT
Replaces: RN0067
For: Holley Carburetors



18-5727
VOLTAGE REGULATOR
Replaces: R098002
Prestolite VSH-6201ADY
For: FORD through 1982, GM 1976-89 Used with Alternators: ALK-6212Y,YS, ALK-6220Y,YS



18-15214
RELAY, SHROUDED
Replaces: R130012
For: Fuel Pump on Crusader MEFI systems



18-7206
FLOAT
Nitrophyl

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-7017
CARB KIT
(Contains non-adjustable needles & seats)
Replaces: RN0118-1, RN0120-1



18-7081
CARB KIT
Replaces: RN0116, RN0116-2



18-7096
CARB KIT
Replaces: RN0118, RN0120

CARBURETOR KIT AND FLOAT APPLICATION

Engine/Model	Cyl.	Mfg. Code	Carb. Model	Carburetor No.	Float	Carb Kit ①
155, 165, 175, 185 w/302" (5.0L)	8	H-2	2300	R-6150A,R-6317A, R-6317-1A, R-7036A (D1JJ-9510-B, D3JL-9510-S)	18-7206	18-7081
215, 255, 215 w/302" (5.0L) 351" (5.8L)	8	H-4	4160	R-4473A,R-4473AAS, R-4608A, R-4608AAS, R-6151A,R6151AAA, R-6152A,R-6152AAA, R-6407A, R-6576A (C9FF-9510-E,D2JL-9510E)	18-7206	18-7096
215, 255 w/302" (5.0L) 351" (5.8L)	8	H-4	4160	R-7159A,R-7163A, D4JL-9510-F, D4JL-9510-G	—	18-7017

① **Does not include metering rods.**



18-7646
CAMSHAFT SENSOR
Replaces: R020035A



18-7677
KNOCK SENSOR
Replaces: R020027



18-7697
IAC MOTOR
Replaces: R084003



18-32150
O2 SENSOR
Replaces: Idmar, Pleasurecraft, Mastercraft
Fits: GM New Generation Ls Series Small Block



18-32151
O2 SENSOR
Replaces: Idmar, Pleasurecraft, Mastercraft
Fits: GM New Generation Ls Series Small Block

FUEL WATER SEPARATORS







Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Pleasurecraft #	Description
18-7976	47047	Fuel Filter with O-rings
18-7964		Fuel Filter



18-37824
INLINE FUEL FILTER
Replaces: 9-37824
Fits: Gasoline Engines with pump boost, In-line filter



18-7267
FUEL PUMP
Flange I.D. #41414
For: Ford (V-8) 302



18-3577-1
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: RA057019
Fits: GM Big Block



18-3584
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: RA057004
Includes 18-0147 gasket
Fits: Ford 302 & 351w



18-42608
CIRCULATING WATER PUMP
Replaces: RA057036
Fits: Indmar/PCM 6.0L



18-3586
WATER PUMP
Replaces: RA057023
For Impeller Repair Kit use 18-3081



18-3587
WATER PUMP
Replaces: RA057024



18-5899
OIL PRESSURE SENDER
Replaces: RO20001



18-3551
THERMOSTAT
Replaces: R026002E
142°
For: FORD 302/351 CID Engines
Raw Water Cooled

②**18-3671D** Display Package



18-3671
THERMOSTAT KIT
Replaces: RP026002E
For: Ford 302/351 CID Engines
Includes:
18-3551 Thermostat and
18-0875 Gasket
Raw Water Cooled

PKG. OF 8



FREEZE PLUGS

18-5961	18-5962
18-5961-9①	18-5962-9①
1 5/8"	1 3/4"



18-3060
IMPELLER
Replaces: RP061015
Sherwood 9959
For: Ford Engines



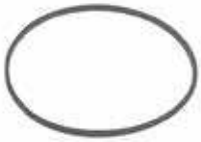
18-3061
IMPELLER
Replaces: RP061017
Sherwood 10615
For: GM Engines
With V-Belt

②**18-3081D** Display Package



18-3081
IMPELLER REPAIR KIT

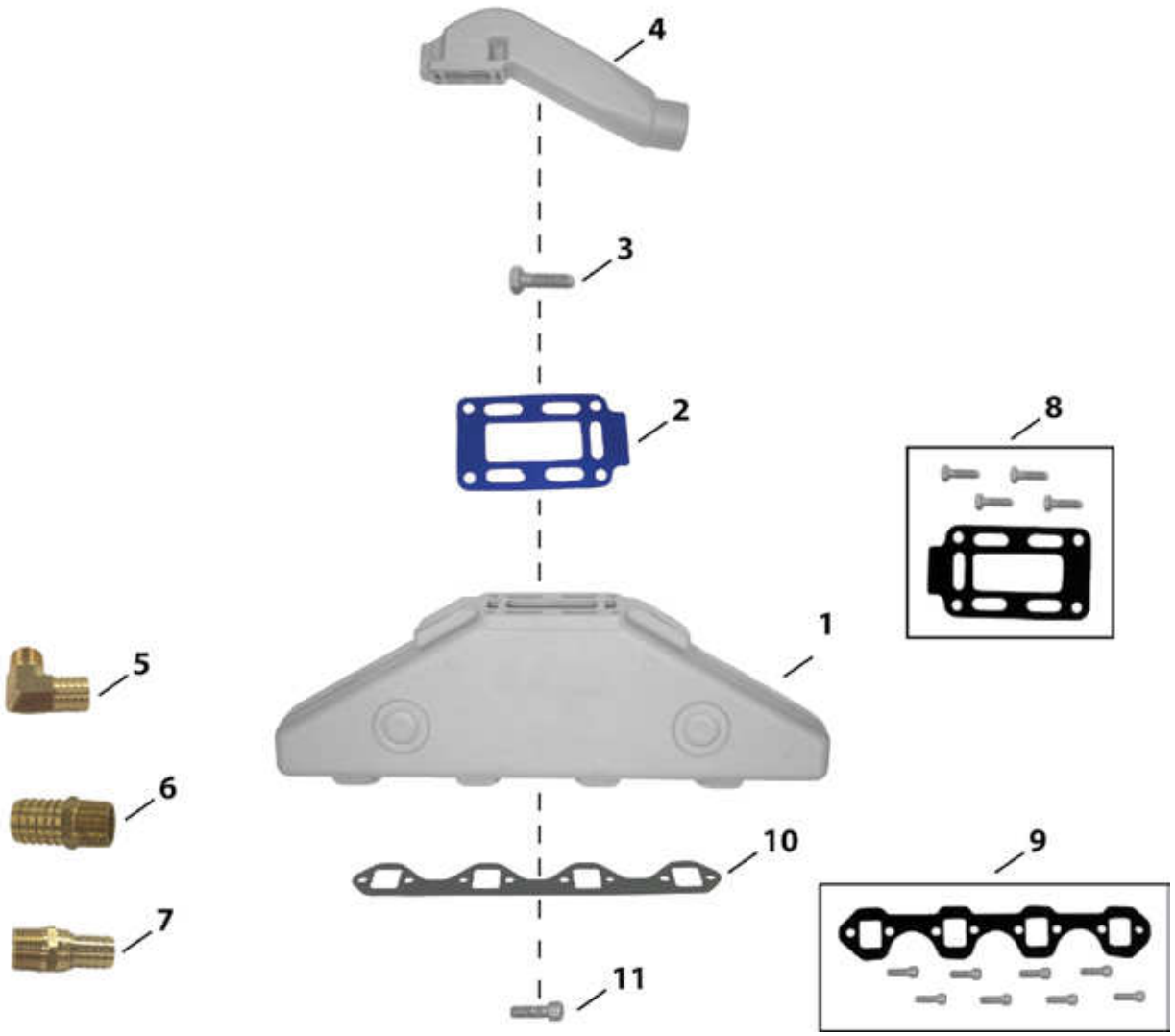
PKG. OF 2



18-7480
18-7480-9①
O-RING
Replaces: R047111
For use with 18-3060 & 18-3061 Impeller

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

Fits Ford Small Block V8 302 & 351 cu. in.



	Item No.	Description	OE No.	Application
1	18-1996	MANIFOLD	RO28001	Ford Small Block (V8) 302-351 cu.in.; Use with Manifold Gasket: 18-0183; Mounting Kit: 18-8503
2	18-0677	GASKET	RM0002	Use with Riser: 18-1899; Included in 18-8504 mounting kit.
3	NSS	MOUNTING BOLT	N/A	Included in 18-8504 mounting kit.
4	18-1899	RISER W/ 3" OUTLET	RO29001	Use with Manifold: 18-1996; Riser Gasket: 18-0677; Mounting Kit: 18-8504
5	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
6	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
8	18-8504	MOUNTING KIT	N/A	Use with Manifold: 18-1899. Includes 18-0677 gasket.
9	18-8503	MOUNTING KIT	N/A	Use with Manifold: 18-1996. Includes 18-0183 gasket.
10	18-0183	MANIFOLD GASKET	RM0007	Use with Manifold: 18-1996; Included in 18-8503 mounting kit.
11	NSS	MOUNTING BOLT	N/A	Included in 18-8503 mounting kit.

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use 18-0604 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 634-635**



18-1996
MANIFOLD
Port & Starboard
Replaces: Pleasurecraft RO28001
Pleasurecraft Ford Small Block V8 302 and 351 cu. in.
Used with:
Exhaust Manifold Gasket: 18-0183 (included)
Mounting Kit: 18-8503



18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS: Ford 302 and 351 CID engines
Use 18-0603 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 636-637**



18-1991
ELBOW ADAPTER
For: 3" I.D. Exhaust Hose
Use 18-1999 Manifold Riser
30°



18-1992-1
ELBOW ADAPTER
For: 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°



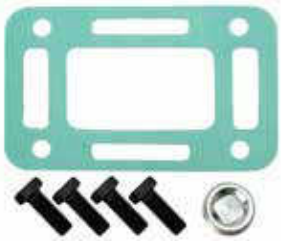
18-1899
RISER
Replaces: Pleasurecraft RO29001
Fits: Small block 302/351cu.in. Ford with 3" outlet.
Fits: 18-1996 Manifold
Used with:
Manifold: 18-1996
Riser Gasket: 18-0677
Mounting Kit: 18-8504



18-1999
ELBOW
Replaces: Barr 20-0082
Comes with 18-4364 open Mounting Package
If blocked mounting kit is required use **18-8535**
Use 18-2854 open, 18-0476-1 blocked Riser Gasket
Use with;
Manifold: 18-1997 or 18-1998-1



18-4363
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



18-4364
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939



18-8503
EXHAUST MANIFOLD MOUNTING KIT
Pleasurecraft Ford Small Block
V8 302 and 351cu.in.
Used with:
Manifold: 18-1996



18-8504
EXHAUST ELBOW MOUNTING KIT
Pleasurecraft Ford Small Block
V8 302 and 351cu.in.
Used with:
Riser: 18-1899



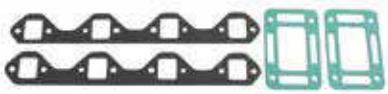
18-8535
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907



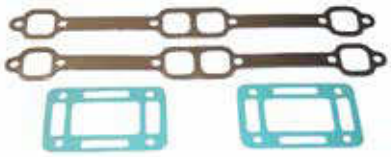
18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1



18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
Use with:
Manifold: 18-1998-1



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
Use with:
Manifold: 18-1997-1



PIPE PLUGS

Part #	Thread Size	Part #	Thread Size
18-4256	1/4"	18-4263	1/8" - 27 NPT
18-4257	1/4"	18-4264	3/8" - 18 NPT
18-4258	3/4"		

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.



18-0183
EXHAUST MANIFOLD GASKET
Replaces: RM0007
Use with:
Manifold: 18-1998-1



18-0676
EXHAUST ELBOW GASKET
Replaces: RM0099

PKG. OF 2



18-0677
18-0677-9①
EXHAUST ELBOW GASKET
Replaces: RM0002
Use with:
Mounting Kit: 18-8504
Riser: 18-1899

PKG. OF 2



18-2854
18-2854-9①
EXHAUST ELBOW GASKET
Use with:
Riser: 18-1999, 18-1907, 18-1939

PKG. OF 2



18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces: Barr CHV-47-000
Use with:
Manifold: 18-1997-1

②18-4218D Display Package



18-4218
DRAIN TAP
Used with most O.E.M. Manifolds
18-3223-9 Bulk Pack of 12
1/4" Brass

PKG. OF 2



18-0875
18-0875-9①
THERMOSTAT GASKET

PKG. OF 2



18-0878
18-0878-9①
THERMOSTAT GASKET
Replaces: RM0003

PKG. OF 2



18-0889
18-0889-9①
FUEL PUMP GASKET
Replaces: 3705042

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

OIL FILTERS

Display Package



Part #	Replaces:	Application
18-7824-1	R077002	GM Engines (Short)
18-7875	R077001	Ford Engines (Long)
18-7876	—	GM Engines (Long)
18-7878-1	—	Ford Engines (Short)

SEE PAGES 176-205 FOR ADDITIONAL INFORMATION



18-3876
HEAD GASKET
Replaces: GM 6269577
For: GM 305/350 CID Engines



18-3883
HEAD GASKET
Replaces: RM0032
For Ford 302 and 351 CID Engines

Display Package



18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting



18-8215
HOSE BARB



18-2434
FLYWHEEL BELL HOUSING
Replaces: R142006
For: GM Blocks

Display Package



18-2103
POWER TRIM HOSE
Replaces: RO85035

PKG. OF 8



18-2702-1
18-2702-1-9①
POWER TRIM BUSHING
Replaces: R094020A



18-4220
THRUST WASHER
Replaces: R096116



18-4214
LOCKING WASHER
Replaces: RO96081

②18-3701D

Display Package



18-3701
PROP NUT KIT
-CONTAINS-

Part #	O.E. #	Desc.
18-3200	R096117	Tab Washer
18-3700	R017066	Prop Nut



18-3700
PROP NUT
Replaces: R017066

PKG. OF 10



18-3200
18-3200-9①
TAB WASHER
Replaces: R096117



18-4446
PROP WRENCH KIT
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3200	Tab Washer	R096117	2
18-3700	Prop Nut	R017066	1
18-4444	Prop Wrench	—	1



18-4444
PROP WRENCH

②18-4456D

Display Package



18-4456
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"

②18-4457D

Display Package



18-4457
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"

②18-4458D

Display Package



18-4458
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

UNIVERSAL



18-5311
CONTACT SET



18-5307
CONTACT SET



18-5345
CONDENSER



18-5347
CONDENSER



18-5268
TUNE-UP KIT



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder



18-5354
DISTRIBUTOR CAP



18-5359
DISTRIBUTOR CAP



18-5385
DISTRIBUTOR CAP



18-5418
ROTOR



18-5427
ROTOR



18-5419
ROTOR



18-5430
ROTOR



Display Package

18-5433
IGNITION COIL
Requires external resistor
For: Atomic Four w/resistor (1969-70), Super Sabre (1948-70)



18-28100
COIL LEAD
12" long w/90 degree male Dist end and 90 degree female coil end



18-28101
COIL LEAD
12" long w/90 degree female Dist end and 90 degree female coil end

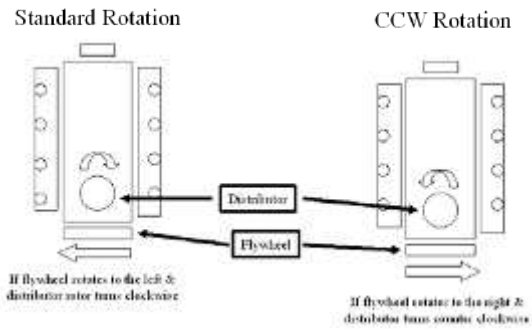


18-28102
COIL LEAD
12" long w/90 degree male Dist end and 180 degree male coil end

PARTS FOR CONTACT CONTROLLED DISTRIBUTORS

Year	Cyl.	Model / Engine	Distributor	Contact Set	Condenser	Cap	Tune-Up Kit	Rotor
1969-70	4	Atomic Four	DELCO	18-5311	18-5345	18-5385	18-5268	18-5418
1961-70	4	Unimite Four, HF (Herc. IXB), LSG Super Four, BFA, BN Utility Four, BR, FA, UJ Atomic Four, UJ64	IGW	—	—	18-5354	—	—
	6	Arrow, Bluefin, Economy, Bullet, Knight, Marlin, Tarpon	IGC-5501A	18-5307	18-5347①	—	—	18-5430
1954-68	6	Explorer Master, OK, OL, Z, Super Six	IAY-4009-1, IA	18-5307	—	—	—	18-5427
1963-65	6	Super Sabre	1110322	18-5310	—	—	—	18-5419
1945-60	4	HF, UJ, Atomic Four, BFA, BFS, BN, BR, EA, LSG, Racing 4, Super 4	IGW	—	—	18-5359	—	—
1955-57	6	HCS, LHS	IGW-6002B	18-5307	—	—	—	18-5430

① **For lead type, use** 18-5345





18-6287
SOLENOID
12 Volt, 4 Terminal
Use with 18-5910, 18-5905



18-5804
SOLENOID



18-5840
SOLENOID



18-6263
ALTERNATOR
Replaces: 288182, 288759
12 Volt, 51 Amp, Integral Regulator, Negative Ground, Single Groove Pulley
For: Universal and others (I/O)

PARTS FOR CHARGING SYSTEMS				PARTS FOR STARTING SYSTEMS			
Year	Model	Volt	Alt. or Gen. No	Voltage Regulator	Volt	Starter No.	Starter Switch Kit
1961-68	Explorer, Master, Super Six	—	—	—	12	MAU-4046	18-5840
	Unimite Four, Atomic Four, Utility	12	ALE-5202	—	—	—	—
	Four, Blue Jacket Twin	12	ALE-5204S	18-5710	12	MAU-4006, 47	18-5840
		12	ALK-6204	—	12	MBG-4129, 31	18-5840
1955-68	Knight, Tarpon, Marlin, Bullet, Arrow, Bluefin	—	—	—	6	MAU-4046, 47	18-5840
1954-68	OK, OL, Z Superb, Z Series	—	—	—	6	MAU-4046, 47	18-5840
1961-64	11694 Super Sabre V-6	12	1100619, 54	—	12	1107260	18-5804
1955-57	AMS, HCS, LHS	—	—	—	12	MAB-4116	18-5840



18-7070
CARB KIT
For: 198(3.3L), 225(3.7L) E, 6Cyl.
Carb Type and Model: R-2, 2GC
Carb No:7023081,7025181



18-7071
CARB KIT
For: 225(3.7L) Eng., 6Cyl.
Carb Type and Model: R-1, BC
Carb No:7024083

FUEL WATER SEPARATORS



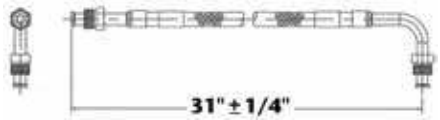




Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

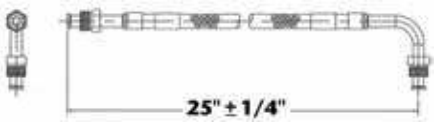
Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.





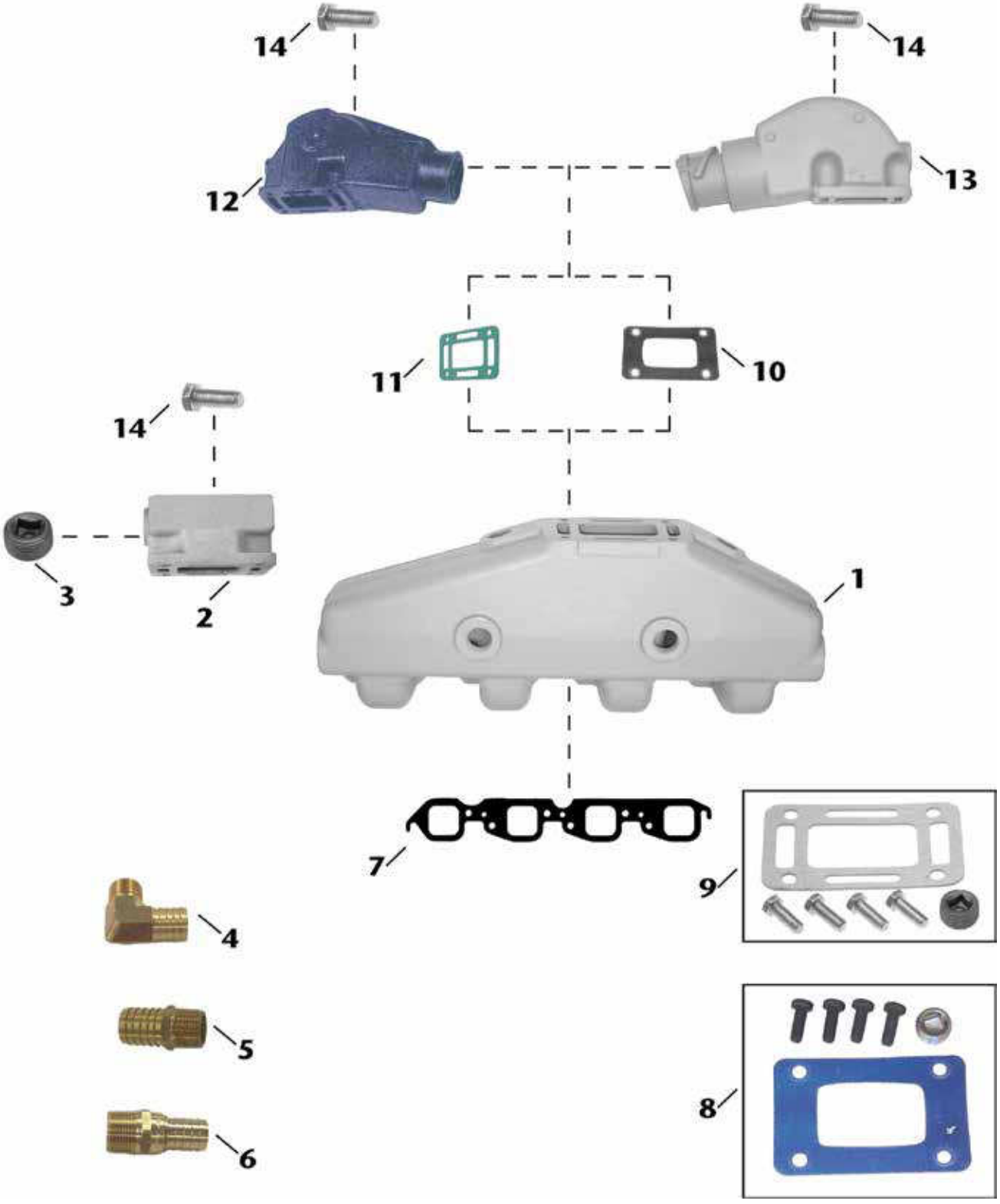
18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1





18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

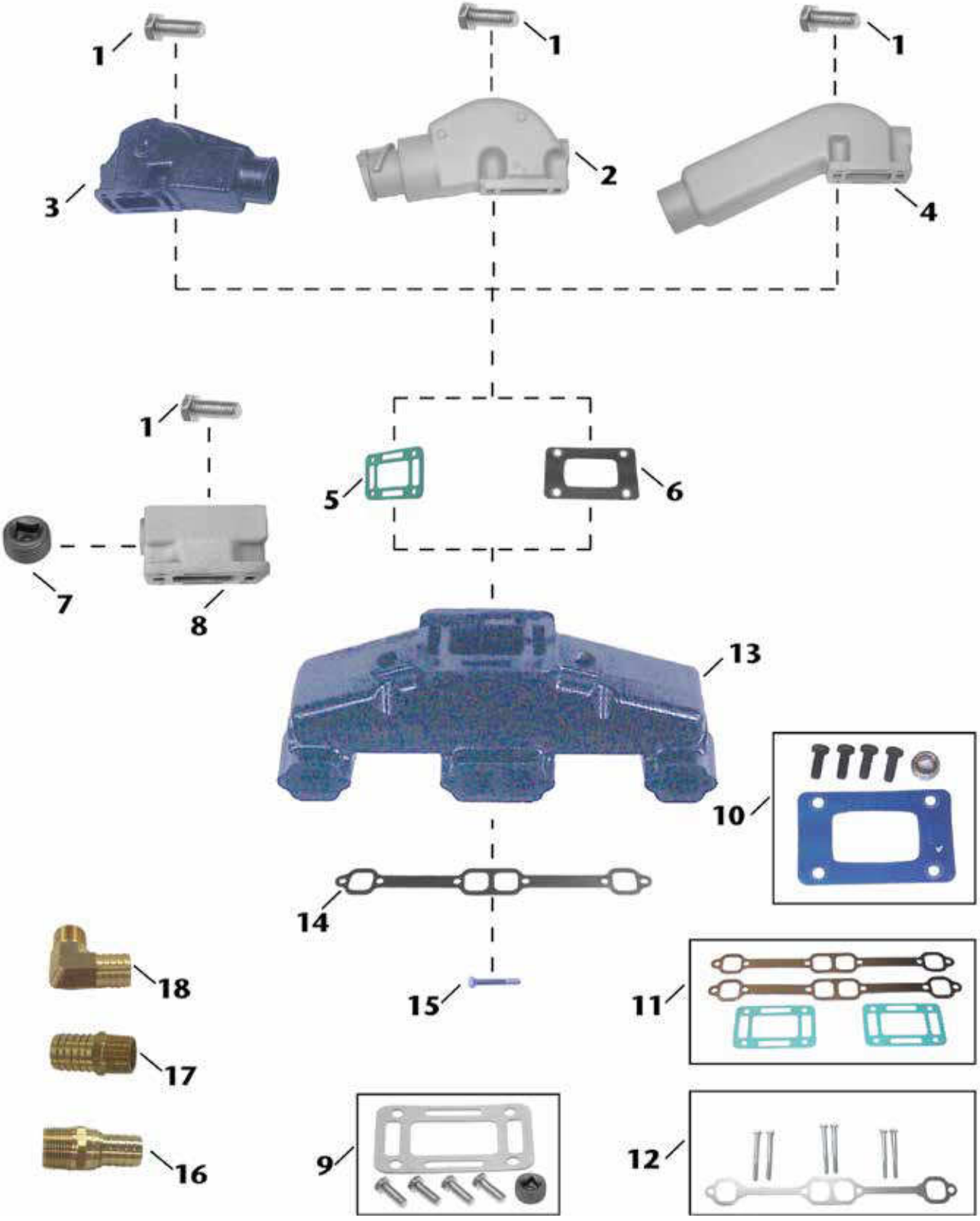
Fits GM 454/502 CID V8 Big Block



	Item No.	Description	OE No.	Application
1	18-1898	MANIFOLD	BARR CHVA-1-84, MARINE POWER 0991-110	Fits 454/502 cu. in. GM Big Block V8 engines. Used with Manifold Gasket: 18-0418.
2	18-1949	MANIFOLD SPACER	N/A	Use with Manifold: 18-1898.
3	18-4258	BLACKSTEEL PLUG	N/A	Thread Size: 3/4". Use with Manifold Spacer: 18-1949.
4	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
5	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
6	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
7	18-0418	MANIFOLD GASKET	CRUSADER 96653	Use with Manifold: 18-1898
8	18-8535	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with Risers: 18-1939, 18-1999, 18-1907. Includes 18-0476-1 elbow gasket. (Use with a closed cooling system)
9	18-4364	MOUNTING KIT (OPEN GASKET)	BARR 20-0082-P	Use with Risers: 18-1999, 18-1907, & 18-1939. Includes 18-2854 elbow gasket.
10	18-0476-1	ELBOW GASKET (BLOCKED)	BARR 01-0105	Used with Risers: 18-1939, 18-1999. Included in 18-8535 mounting kit.
11	18-2854	3" ELBOW GASKET (OPEN)	BARR 01-0107	Used with Risers: 18-1939, 18-1999. Included in 18-4364 mounting kit.
12	18-1999	3 1/2" MANIFOLD ELBOW	BARR 20-0082	Comes with 18-4364 (open) mounting package. If blocked mounting kit is required use 18-8535 mounting kit. Use with Manifold: 18-1898; Riser Gasket: 18-2854 (open) or 18-0476-1 (blocked)
13	18-1939	3 1/2" MANIFOLD ELBOW	BARR 20-0100, MARINE POWER 0992-593	Use with Manifold: 18-1898; Riser Gasket: 18-2854 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
14	NSS	MOUNTING BOLT	N/A	Included in 18-4364 & 18-8535 mounting kits.

Sierra®
Marine Engine and Drive Parts

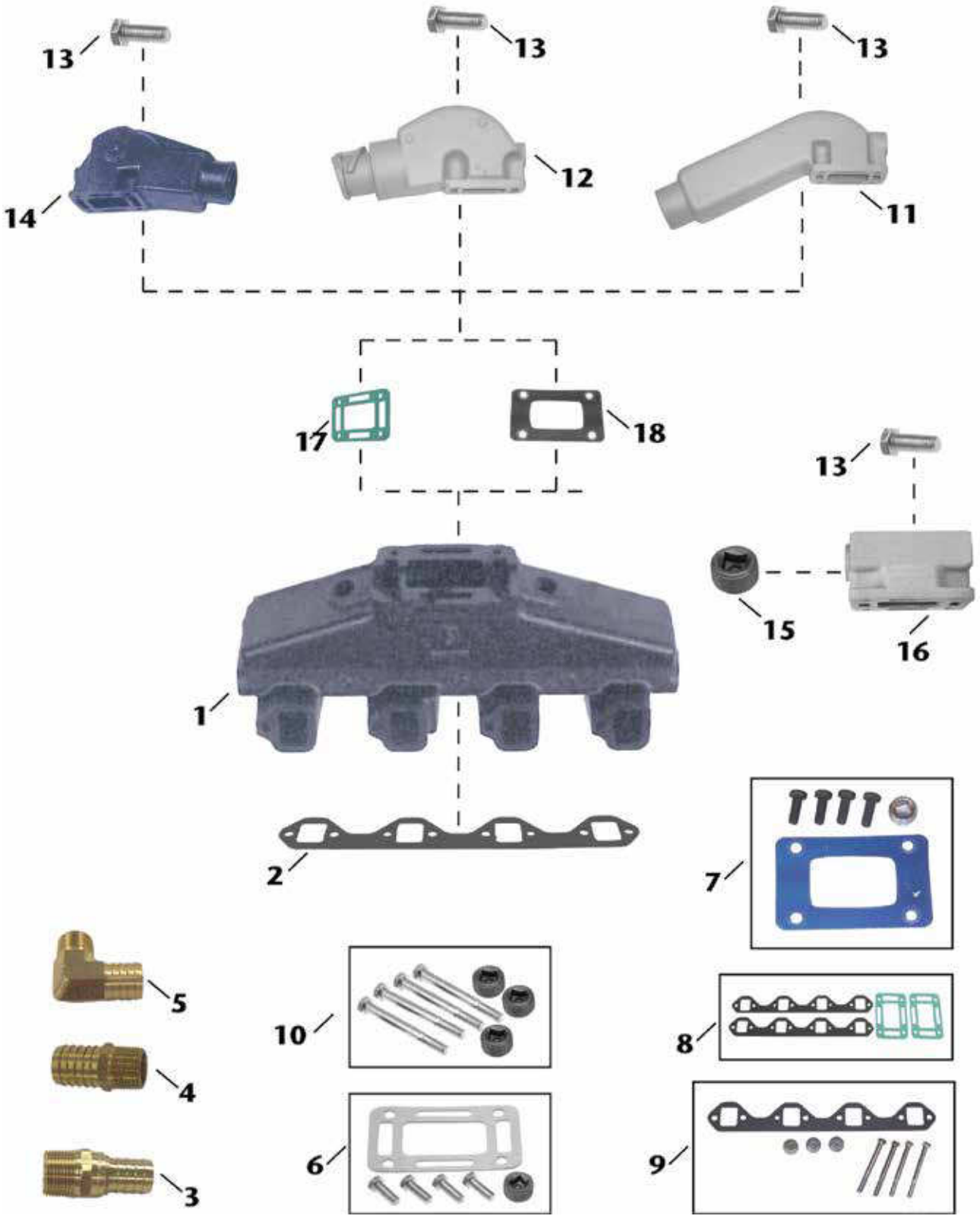
Fits GM 305/350 CID V8 Small Block



	Item No.	Description	OE No.	Application
1	NSS	MOUNTING BOLT	N/A	Included in 18-4364 & 18-8535 mounting kits.
2	18-1939	MANIFOLD ELBOW (3 1/2" hose, 7° down angle)	BARR 20-0100, MARINE POWER 0992-593	Use with Manifold: 18-1997-1; Riser Gasket: 18-2854 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
3	18-1999	MANIFOLD ELBOW (3" hose, 15° down angle)	BARR 20-0082	Comes with 18-4364 (open) mounting package. If blocked mounting kit is required use 18-8535 mounting kit. Use with Manifolds: 18-1997-1; Riser Gasket: 18-2854 (open) or 18-0476-1 (blocked)
4	18-1907	MANIFOLD ELBOW (3" hose)	BARR 20-0100, INDMAR 53-2009, 53-2018	Use with Manifold: 18-1997-1; Riser Gasket: 18-2854 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
5	18-2854	ELBOW GASKET (OPEN)	BARR 01-0107	Used with Risers: 18-1939, 18-1999, 18-1907. Included in 18-4364 mounting kit.
6	18-0476-1	ELBOW GASKET (BLOCKED)	BARR 01-0105	Used with Risers: 18-1939, 18-1999, 18-1907. Included in 18-8535 mounting kit.
7	18-4258	BLACKSTEEL PLUG	N/A	Thread Size: 3/4". Use with Manifold Spacer: 18-1949.
8	18-1949	MANIFOLD SPACER	N/A	Use with Manifold: 18-1997-1.
9	18-4364	MOUNTING KIT (OPEN GASKET)	BARR 20-0082-P	Use with Risers: 18-1999, 18-1907, & 18-1939. Includes 18-2854 elbow gasket.
10	18-8535	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with Risers: 18-1939, 18-1999, 18-1907. Includes 18-0476-1 elbow gasket. (Use with a closed cooling system)
11	18-0604	EXHAUST MANIFOLD GASKET SET	N/A	GM 305-350 CID Engines; Use with Manifold: 18-1997-1
12	18-8536	MOUNTING KIT	N/A	Use with Manifold: 18-1997-1. Includes 18-2949 mounting kit.
13	18-1997-1	MANIFOLD	BARR CHV-1-83	GM Small Block (V8) 305-350 cu.in. Use with Manifold Gasket 18-2949. Mounting Kit: 18-8536.
14	18-2949	MANIFOLD GASKET	BARR CHV-47-000	Use with Manifold: 18-1997-1. Included in 18-8536 mounting kit.
15	NSS	MOUNTING BOLT	N/A	Included in 18-8536 mounting kit.
16	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
17	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
18	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)

Sierra®
Marine Engine and Drive Parts

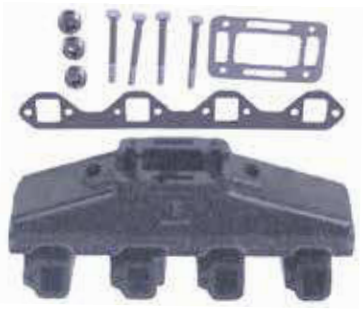
Fits Ford 5.0L/5.8L 302/351 CID V8



	Item No.	Description	OE No.	Application
1	18-1998-1	MANIFOLD	BARR FM-1-83	Ford 302-351 (V8) CID Engines. Use with Manifold Gasket: 18-0183; Mounting Kit: 18-8538
2	18-0183	MANIFOLD GASKET	PLEASURECRAFT RM0007	Use with Manifold: 18-1998-1. Included in 18-8538 mounting kit.
3	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
4	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
5	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
6	18-4364	MOUNTING KIT (OPEN GASKET)	BARR 20-0082-P	Use with Risers: 18-1999, 18-1907, & 18-1939. Includes 18-2854 elbow gasket.
7	18-8535	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with Risers: 18-1939, 18-1999, 18-1907. Includes 18-0476-1 elbow gasket. (Use with a closed cooling system)
8	18-0603	EXHAUST MANIFOLD GASKET SET	N/A	Ford 302-351 CID Engines; Use with Manifold: 18-1998-1.
9	18-8538	MOUNTING KIT	N/A	Use with Manifold: 18-1998-1. Includes 18-0183 manifold gasket.
10	18-4363	HARDWARE KIT	BARR FM-1-83-P	Hardware Only for Manifold: 18-1998-1
11	18-1907	ELBOW (3" hose)	BARR 20-0100, INDMAR 53-2009, 53-2018	Use with Manifold: 18-1998-1; Riser Gasket: 18-2854 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
12	18-1939	ELBOW (7° down angle, 3 1/2" hose)	BARR 20-0100, MARINE POWER 0992-593	Use with Manifold: 18-1998-1; Riser Gasket: 18-2854 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
13	NSS	MOUNTING BOLT	N/A	Included in 18-4364 & 18-8535 mounting kits.
14	18-1999	MANIFOLD ELBOW (15° down angle, 3" hose)	BARR 20-0082	Comes with 18-4364 (open) mounting package. If blocked mounting kit is required use 18-8535 mounting kit. Use with Manifold: 18-1998-1; Riser Gasket: 18-2854 (open) or 18-0476-1 (blocked)
15	18-4258	BLACKSTEEL PLUG	N/A	Thread Size: 3/4". Use with Manifold Spacer: 18-1949
16	18-1949	MANIFOLD SPACER	N/A	Use with Manifold: 18-1998-1
17	18-2854	ELBOW GASKET (OPEN)	BARR 01-0107	Used with Risers: 18-1939, 18-1999, 18-1907. Included in 18-4364 mounting kit.
18	18-0476-1	ELBOW GASKET (BLOCKED)	BARR	Used with Risers: 18-1939, 18-1999, 18-1907. Included in 18-8535 mounting kit.

Sierra®
Marine Engine and Drive Parts

MOST MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS: Ford 302 and 351 CID engines
Comes with **18-4363 Mounting Package - Replaces:** Barr FM 1-83-P
Use with:
Exhaust Manifold Gasket Set: 18-0603



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0604



18-1999
ELBOW (3" HOSE)
Replaces: Barr 20-0082
Comes with **18-4364 open Mounting Package**
Use with:
Manifold: 18-1997-1 or 18-1998-1 or 18-1898
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits: 454 cu.in. GM big block V8 engines
Use with:
Exhaust Gasket: 18-0418
Riser Gasket: 18-2854 open or 18-0476-1 blocked



18-1907
RISER (3" HOSE)
Replaces: Barr 20-0100, Indmar 53-2009, 53-2018
Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifolds: 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1939
RISER (3 1/2" HOSE)
Replaces: Barr 20-0100, Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu. in. GM Small Block V8 305-350cu. in., GM Big Block V8 454cu in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1949
MANIFOLD SPACER (3")
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1998-1, 18-1997-1 and 18-1898



18-4363
EXHAUST ELBOW KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



18-4364 (Open)
EXHAUST ELBOW KIT
Replaces:
Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939



18-8535 (Blocked)
EXHAUST MANIFOLD MOUNTING KIT
Barr, Indmar and Marine Power
Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907



18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1



18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
For use with 18-1998-1



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
For use with 18-1997-1



18-0183
EXHAUST MANIFOLD GASKET
Replaces: Mercruiser 27-73866
Volvo 3853742, 3852455
OMC 908717
Used with:
Manifold: 18-1962-1, 18-1938, 18-1998-1, 18-1996, 18-1979



18-0418
EXHAUST MANIFOLD GASKET
Replaces: Mercruiser 27-46820
Use with:
Manifolds: 18-1957-1, 18-1982, 18-1929, 18-1933, 18-1898



18-0476-1
RISER BLOCKOFF GASKET
Replaces: Barr 01-0105
Indmar & Marine Power
Ford Small Block V8 302-351cu.in.
Used with:
Risers: 18-1939, 18-1999, 18-1907

PKG. OF 2



18-2854 (Open)
18-2854-9①
EXHAUST ELBOW GASKET
Replaces: Barr 01-0107
Use with:
Riser: 18-1999, 18-1939, 18-1907

PKG. OF 2



18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces: Barr CHV-47-000
Use with:
Manifold: 18-1997-1



18-4461
HOSE BARB
Replaces: Mercruiser 22-807155
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting



18-4258
PIPE PLUG
Replaces: Mercruiser 22-33198A1
3/4" Thread size
Blacksteel

① Priced per Package

Sierra® High Performance

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder: Flame-Thower 45,000 volt coil.
- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems





18-8898
COIL
High perfomance coil HV for Ignitor or points



18-8899
COIL
High performance coil HV for Ignitor II or Flamethrower



18-29716
CHROME HIGH OUTPUT COIL
Replaces: Mallory 29216
Fits: Mallory 8 cylinder



18-29717
CHROME COIL
Replaces: Mallory 29217
Fits: Breaker Point ignition systems



18-29722
PROMASTER E SERIES COIL
Replaces: Mallory 30450
For use with Mallory UNILITE Ignition, Magnetic Breakerless Ignition(YLM & YLU Distributors), and E-Spark Conversion Kits. Effective to 6500 RPM's.(No Ballast Resistor required)



18-29904
COIL RESISTOR
Replaces: Mallory 700
1.5Ω- 0.75Ω Variable Resistor

PROMASTER® SERIES IGNITION COILS



18-29720
Replaces: Mallory 29440M
For use with Mallory UNILITE Ignition, Magnetic Breakerless Ignition and /or Electronic Advance Computer. Effective to 8000 RPM's. (External Resistor required)



18-29723
For use with Mallory UNILITE Ignition, Magnetic Breakerless Ignition and /or Electronic Advance Computer. Effective to 8000 RPM's. (Internally Resisted)

Our PROMASTER® Coil delivers higher performance through faster rise time and longer spark duration. A rugged, glass-filled polyester case and oil-filled construction ensure long life with no energy loss from arcing. All PROMASTER® Coils include threaded brass contact terminals and spark plug type secondary post for better coil wire retention. For use with Mallory UNILITE® Ignition, Magnetic Breakerless Ignition, and/or Electronic Advance
Computer. Effective to 8000 RPM.

Sierra High Performance



18-28150
WIRE SEPARATOR / BLUE



18-28151
WIRE SEPARATOR / BLACK



18-28175
WIRE MARKERS



18-5285
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 4 Cylinder Delco Distributors



18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors



18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap



18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite Distributors with screw down cap



18-5290
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation



18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines
Replacement Cap/Rotor Kit **18-5266**



18-5478
ELECTRONIC DISTRIBUTOR
Fits: Chrysler LA series V-8 engines



18-5479
ELECTRONIC DISTRIBUTOR
Fits: GM V-8 engines-reverse rotation



18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height



18-5481
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Windsor
Replacement cap/rotor kit: **18-5266**

Sierra® High Performance



18-5482
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Cleveland, 351M, 400, 429 and 460 engines. Replacement cap/rotor kit: **18-5266**



18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet marine small and big block engines (standard deck height). Replacement cap/rotor kit: **18-5266**



18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors



18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors



18-6842
ALTERNATOR
Replaces: 983424, 836, 247
For: 37-63A Marine Applications



18-6975
ALTERNATOR (Universal)
Fits: High amp 160A alternator, universal mounting pattern based on Delco CS1300 design, v-belt and 6 groove serpentine pulley included



18-6834
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6835
STARTER
Replaces: GM Engines Universal
3 terminal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-7751
CARB KIT
Replaces: 13220
Fits: GM 420 V8 454 (1987-89), GM 425 V8 454 (1990-93), GM 425 (Gen V) V8 454 (1992-93), 440 TRS GM 454 (1983-86), GM 450 V8 454(1995-96), 460 TRS V8 482 (1983-86), GM 465 V8 502 (1990-92), GM 465 (Gen V) V8 502 (1992-94), 500 (Gen+) GM 502 V8 (1999), 500 (Gen V) 502 V8 (1994-98), 500 Bulldog 540 V8 (1990-01)



18-7637
CARBURETOR (REMANUFACTURED)
(Gasket included)
600 CFM Holley 4V



18-7638
CARBURETOR (REMANUFACTURED)
600 CFM Holley 4V-side inlet



18-7775
FILTER BRACKET
3/8" Aluminum



18-7776
FILTER BRACKET
3/8" Stainless Steel



18-7232
FLAME ARRESTOR
Replaces: Crusader 33628
Mercruiser 57882, 57882T



18-7790
FUEL FILTER KIT
Complete Kit Contains: Housing, Replaceable Element & Fittings for 1/4", 5/16", & 3/8" Fuel Lines
Uses Filter 18-7791

Sierra High Performance



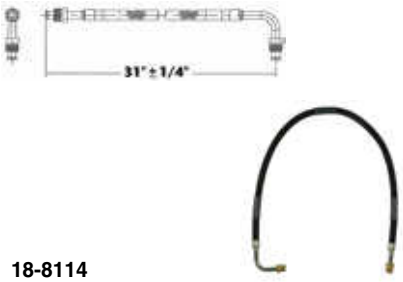
18-7945C
FUEL WATER SEPARATER FILTER (Chrome)
Replaces: Mercury 35-802893Q
Yamaha ABB-FUELF-IL-TR



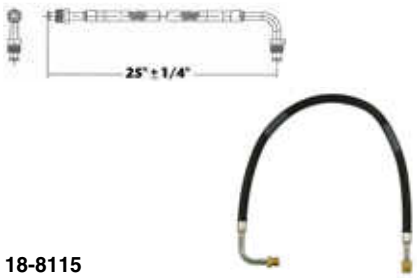
18-7824C-1
OIL FILTER (Chrome)
Short GM
Replaces:
Chris-Craft 16.81-08746
Crusader 201104,Indmar: 50-1001
Mercruiser 35-802885Q, 32716, 866340Q02, Q03, 866340K01
Mercruiser Vazer, OMC 173232, 502902
Pleasurecraft R077002
Volvo-Penta 835440
Yamaha YSC-10231-20-0C
Thead Spec: 13/16" x 16NPT



18-7866
FUEL FILTER
Replaces: Yamaha MAR-FUELF-IL-TR
High Capacity - 6"
10 Micron



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-7332
ELECTRIC FUEL PUMP
Includes bracket and mounting hardware
43 GPH – 7 PSI Max. – 1/4 NPSF for 3/8 hose
– operates with both gasoline and diesel fuel - 24 Volt only



18-34110
ELECTRIC FUEL PUMP
Replaces: Mallory 4110M
110GPH MARINE



18-34120
ELECTRIC FUEL PUMP
Replaces: Mallory 5110MFI
INJ 110GPH



18-34140
ELECTRIC FUEL PUMP
Replaces: Mallory 4140M
140GPH MARINE



18-35000
FUEL PUMP
MARINE SB CHEV V8
Replaces: Mallory 7731
For: Chevrolet 265-400 9PSI



18-35101
FUEL PUMP
BLOCK-OFF PLATE SB CHEV
Replaces: Mallory 5421
For: Chevrolet 265-400



18-35435
ELECTRIC FUEL PUMP
Universal - 12V 2.5-4.5 psi @ 16.8 gph 1/8"
Female Pipe Thread



18-35436
ELECTRIC FUEL PUMP
Universal - 12V 5-9 psi @ 16.8 gph 1/8" Female Pipe Thread



18-35438
ELECTRIC FUEL PUMP
Universal - 4-7 psi, 35 gph



18-35439
ELECTRIC FUEL PUMP
Universal - 4-7 psi, 35 gph
For Diesel applications



18-35440
ELECTRIC FUEL PUMP
Universal - 2-3.5 psi, 42 gph



18-7627
INTAKE MANIFOLD
Small-block GM with vortec cylinder heads



18-7628
INTAKE MANIFOLD
Small-block GM with vortec cylinder heads
Brass lined water jackets for salt water applications



18-7489
WEBER 750 CARBURETOR
- Universal square flange mounting pattern
- High-luster polished exterior
- Electric choke
- Calibrated and flow-tested for mid to high range performance improvement and throttle response.



18-1989
THERMOSTAT HOUSING
Replaces: 87290A4, 861006A1
Stainless Steel
Use **18-1989K** Thermostat Service Kit for replacement parts



18-1989K
THERMOSTAT SERVICE KIT
Service Kit for **18-1989** Thermostat Housing



18-4487
INTAKE MANIFOLD, CAST IRON
Fits: Small block GM, 1987-1995 with both square bore and spread bore carburetor mounting provisions.



18-4488
INTAKE MANIFOLD, CAST IRON
Fits: Small block GM, vortec



18-4506
GUIDE PLATES
Big-Block GM with 5/16" pushrods



18-4508
HEAD BOLT KIT
High performance head bolt kit-small block GM



18-4492
ROCKER ARM ASSEMBLY
Replaces: Mercruiser 35329
Fits: MCM/MIE Gm V6 & V8(283, 305 & 350 cid) engines



18-4507
ROCKER ARM KIT (4 VALVES)
Big-Block GM

CYLINDER HEAD ASSEMBLIES

All cylinder heads are new castings and complete assemblies with new stainless steel valves, hardened steel exhaust seats, valve springs, valve locks and retainers. All GM cylinder heads utilize high performance screw-in rocker arm studs in place of factory press in rocker arm studs.



18-4485
CYLINDER HEAD ASSEMBLY
Replaces: MerCruiser 938-883490 1
Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers



NEW

18-4485HP
CYLINDER HEAD ASSEMBLY
Fits: Mid GM small block 5.7L high performance. Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4486
CYLINDER HEAD ASSEMBLY
Replaces: MerCruiser 938-883297 1,938-803860T, 938-883297R1
Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover



NEW

18-4486HP
CYLINDER HEAD ASSEMBLY
Fits: Vortec GM small block 5.7L high performance Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4489
CYLINDER HEAD ASSEMBLY
Replaces: MerCruiser 936-5544, 936-810840/986767, 938-884739R01
Fits: 2.5L/3.0L GM (1968-95) (non MerCruiser LX models) (1968-95)

NEW



18-4484HP
CYLINDER HEAD ASSEMBLY
Fits: Early GM small block 5.7L high-performance
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.

NEW



18-4493HP
CYLINDER HEAD
Fits: Big-block GM cast iron performance



18-4491
CYLINDER HEAD ASSEMBLY
Replaces: MerCruiser 938-827178 1
Replaces 4.3L Vortec V-6 (1996-Up) with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.



18-4501
CYLINDER HEAD
Fits: 5.0L Vortec

NEW



18-4501HP
CYLINDER HEAD
Fits: Vortec GM small block 5.0L
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.

NEW



18-4497
TIMING COVER
For: Small block GM-(1986-1995)



18-56870
TIMING COVER
Replaces: Mercury 59341A1
Fits: GM 3.0L w/ tin cover



18-4511
TIMING COVER
GM 4.3L-composite with sensor port
Includes gasket & front seal.



18-4512
TIMING COVER
GM 4.3L composite w/o sensor port
Includes gasket & front seal.



18-4513
TIMING COVER
GM 5.0L/5.7L-composite with sensor port
Includes gasket & front seal.



18-4514
TIMING COVER
GM 5.0L/5.7L-composite w/o sensor port
Includes gasket & front seal.



18-4516
RING GEAR-FLYWHEEL
14" GM flywheel w/ 168 teeth



18-4517
RING GEAR-FLYWHEEL
12" GM flywheel w/ 153 teeth



18-4518
FLYWHEEL
14" 4.3L V-6, 1 piece main 1987 and up



18-4519
FLYWHEEL
14" 5.0/5.7L, 1 piece main 1987 and UP



18-4521
FLYWHEEL
14" small-block GM, 2 piece main, pre 1987



18-4522
FLYWHEEL
14" 454, Gen IV w/ 2 piece rear main



18-4523
FLYWHEEL
14" 454, Gen V & VI w/ 1 piece rear main



18-4726
VALVE SEAL
Fits: GM V-6 & V-8 engines



18-4727
VALVE SPRING
Fits: GM vortec style valve springs



18-4728
VALVE SPRING
Fits: GM standard style valve springs



18-4729
VALVE RETAINER, VORTEC
Fits: GM V-6 & V-8 engines



18-4730
VALVE RETAINER
Fits: GM V-6 & V-8 engines



18-4731
VALVE LOCK
Fits: GM V-6 & V-8 engines



18-4732
INTAKE VALVE (1.94")
Fits: GM V-6 & V-8 engines



18-4733
EXHAUST VALVE (1.50")
Fits: GM V-6 & V-8 engines



18-4734
INTAKE VALVE (1.84")
Fits: GM V-6 & V-8 engines



18-4735
INTAKE VALVE (2.02")
Fits: GM V-6 & V-8 engines



18-4736
EXHAUST VALVE (1.60")
Fits: GM V-6 & V-8 engines



18-4737
ROCKER ARM STUD
Fits: GM V-6 & V-8 engines

NEW



18-8962
VALVE COVER SET
For: 4.3L V-6 (1986 & Up) metal

NEW



18-8963
VALVE COVER SET
For: Small block GM (1986 & up)



BRASS FREEZE PLUG KITS
Eliminate any chance of rusted out freeze plugs with our Brass Freeze Plug Kits. Designed for marine applications. Kit includes all plugs needed for a complete engine.

Part No.	Application
18-56481	Chevrolet 265-400

EDELBROCK® CARBURETORS

NEW



18-34080
600 CFM CARBURETOR
Fits: V-6 and small V-8 engines

NEW



18-34081
750 CFM CARBURETOR
Fits: Small and big-block GM engines

EDELBROCK® INTAKE MANIFOLDS

NEW



18-34082
BRASS WATER INTAKE MANIFOLD
Fits: Small block GM, 1955-1986

NEW



18-34083
BRASS WATER INTAKE MANIFOLD
Fits: Small block GM, 1987-1995

NEW



18-34084
BRASS WATER INTAKE MANIFOLD
Fits: Big-block GM wirh oval port cylinder heads

EASY TO USE MODULAR GASKET KITS FOR FORD & CHEVROLET MARINE ENGINES

- For most popular marine versions of: Chevrolet In-line 4 & 6 cylinder V6 & V8 Engines and Ford 5.0 L & 5.8L V8 Engines
- Minimizes inventory investment to cover most major engine applications
- Maximizes inventory utilizations via mix and match system
- Utilizes generic type gasket kits common among all engine brands., (i.e. a 350CID (5.7L) Crusader & Mercruiser would use the same short block & valve grind gasket sets, but would use different exhaust manifold gasket kits)

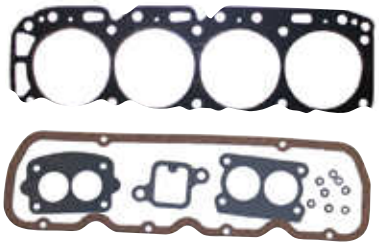
CHEVY 4 cyl. 153/2.5L 1965-88 ③
CHEVY 4 cyl. 181/3.0L 1973-84 ③
CHEVY 4 cyl. 181/3.0L 1985-89 (4 cyl. 181/3.0L HO 1990-98 ③)



18-1271 ① ③
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0466
Forward Crankshaft Seals	18-1213
Rear Crankshaft Seals	18-1211
Push Rod Cover	18-0328
Water Pump Gasket	18-0327
Fuel Pump Mounting Gasket	18-0889
Fuel Pump Mounting Gasket	NSS
Cam Gear Cover Gasket	18-0887
Distributor Mounting Gasket	18-0948
Distributor Mounting Gasket	18-0874



18-1274
HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-2946
Mercarb Mounting Gasket	18-0994
Carb. Mounting Gasket	18-0356
Thermostat Housing Gasket	18-0164
Valve Cover Gasket	18-0347
Valve Stem Seals (8)	18-0518

GM 4 cyl. 3.0L

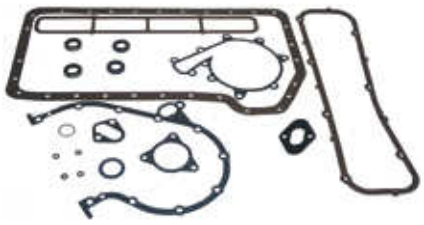
18-1206
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Front Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-0519
Fuel Pump Mounting Gasket	18-0889
Fuel Pump Mounting Gasket	NSS
Push Rod Cover Gasket	18-2815
Distributor Mounting Gasket	18-0874
Distributor Mounting Gasket	18-0948
Timing Cover Gasket	18-0887
Water Pump Gasket	18-0327



4 cyl. 3.7L Mercruiser 470



18-1276
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Seal	18-2014
Mounting Gasket	NSS
Distributor Mounting Gasket	18-0874
Fuel Pump Mounting Gasket	18-0889
O-Ring	NSS
Water Pump Seal	18-0172
O-Ring	18-7145
Oil Pan Gasket	18-4366
Water Pump Timer Cover Gasket	NSS



18-1277
HEAD GASKET SET

— CONTAINS —

Description	Part #
Intake Gasket	18-0158
Quadrajet Gasket	18-2848
Valve Grind Cover Gasket	NSS
Head Gasket	18-3878
Exhaust Manifold Mounting Gasket	18-0956
Valve Seal	NSS

① Except models with cast push rod cover
② Does not include intake and/or exhaust maniflold gaskets
③ For models with 1 piece rear main seal use 18-1206
NSS Not Sold Separately

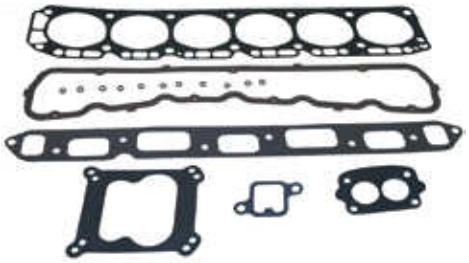
CHEVY 6 Cyl. 250/4.1L



18-1255
SHORT BLOCK GASKET SET
(24 Bolt Pan Only)

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0340
Forward Crankshaft Seals	18-1213
Rear Crankshaft Seals	18-1211
Push Rod Cover	18-0329
Water Pump Gasket	18-0327
Fuel Pump Mounting Gasket	18-0889
Timing Gear Cover Gasket	18-0887
Distributor Mounting Gasket	18-0874



18-1264
HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3881
4BBL Carb Mounting Gasket	NSS
2BBL Carb Mounting Gasket	18-0356
Exhaust Manifold Gasket	18-2830
T-Stat Hsg. Mounting Gasket	18-0164
Valve Cover Gasket	18-0346
Valve Stem Seals (8)	18-0518

CHEVY V-6 229/3.8L AND 4.3L (thru 1985)

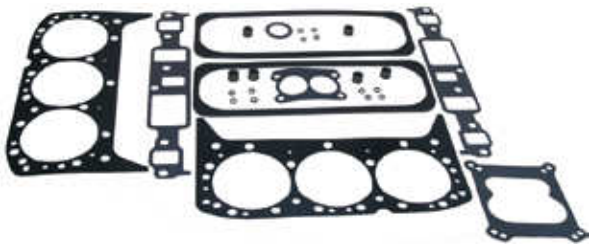


18-1270 ✻
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0405
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seals	18-1213
Rear Crankshaft Seal	18-0519
Crankshaft Seal Retainer	18-0322
Water Pump Mounting Gasket	18-0891
Fuel Pump Plate Gasket	NSS
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976
Timing Chain Cover Gasket	NSS

✻ Requires Rear Crankshaft Seal (Not Included) in addition to short block kit



18-1275 ①
HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3879
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
Intake Manifold Gasket	18-4408
Valve Cover Gasket	18-0311
Valve Stem Seals (6)	18-4024
Valve Stem Seals (12)	18-0518
Distributor Mounting Gasket	18-0874

CHEVY V-6 262/4.3L - 1 Piece Rear Seal
CHEVY V-6 262/4.3L GEN II - 1 Piece Rear Seal
1986-1995



18-1270
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0405
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seals	18-1213
Rear Crankshaft Seal	18-0519
Crankshaft Seal Retainer	18-0322
Water Pump Mounting Gasket	18-0891
Fuel Pump Plate Gasket	NSSFuel Pump
Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976
Timing Chain Cover Gasket	NSS

✻ Requires Rear Crankshaft Seal (Not Included) in addition to short block kit



18-1278
HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3879
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
Valve Stem Seals (6)	18-4024
Valve Stem Seals (12)	18-0518
Distributor Mounting Gasket	18-0874
Intake Gasket Set	18-1238
Valve Cover Gasket (2)	18-0311

① Does not include oil pan gasket ② Does not include intake and/or exhaust manifold gaskets NSS Not Sold Separately

CHEVY V-8 305/5.0L
2 Piece Rear Seal
thru 1985



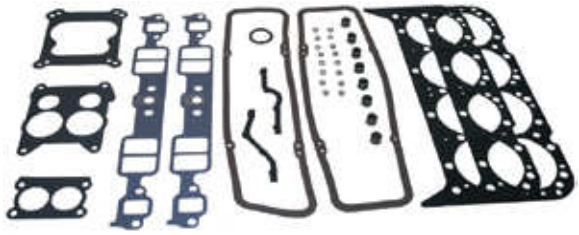
18-1265

SHORT BLOCK GASKET SET

Port Dip Stick Models ONLY
Left Hand (Standard Rotation)

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0153
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-1211
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0876
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976
Vent Adapter Gasket	NSS



18-1266 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket	18-0868
Valve Cover Gasket (2)	18-2845
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

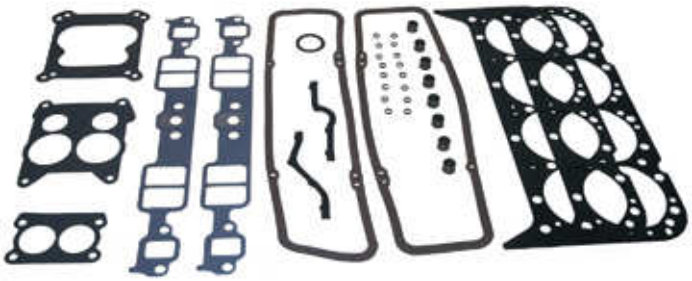
CHEVY V-8 305/5.0L (Right Hand Rotation)
2 Piece Rear Seal
thru 1985

18-1266 ②

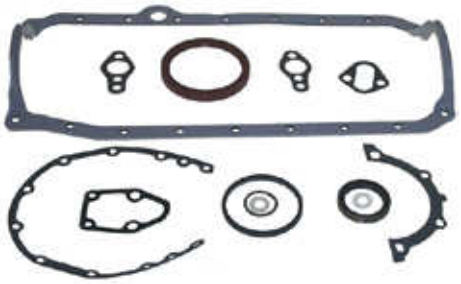
HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket	18-0868
Valve Cover Gasket (2)	18-2845
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874



CHEVY V-8 305/5.0L GEN II
1 Piece Rear Seal
1986-1995



18-1268

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-1237
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-0519
Rear Main Bearing Gasket	18-0322
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0976
Fuel Pump Mounting Gasket	18-0889



18-1267 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-0868
Valve Cover Gasket (2)	18-0664
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

① Does not include oil pan gasket ② Does not include intake and/or exhaust manifold gaskets NSS Not Sold Separately

CHEVY V-8 305/5.0L GEN II (Right Hand Rotation)
1 Piece Rear Seal
1986-1995



18-1263 ①

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Main Bearing Gasket	18-0322
Water Pump Mounting Gasket	18-0891
Water Pump Backing Plate Gasket	18-0893
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0876
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976



18-1267 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-0868
Valve Cover Gasket (2)	18-0664
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

CHEVY V-8 350/5.7L
2 Piece Rear Seal
thru 1985



18-1265 ✻

SHORT BLOCK GASKET SET

Port Dip Stick Models ONLY

Left Hand (Standard Rotation)

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0153
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-1211
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0876
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976
Vent Adapter Gasket	NSS

✻ Except Stbd Dip Stick models



18-1266 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket	18-0868
Valve Cover Gasket (2)	18-2845
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

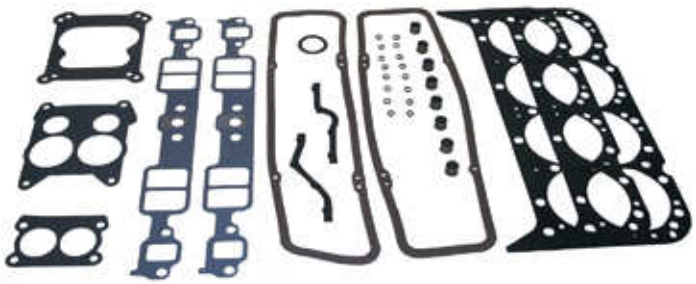
CHEVY V-8 350/5.7L (Right Hand Rotation)
2 Piece Rear Seal
thru 1985

18-1266 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket	18-0868
Valve Cover Gasket (2)	18-2845
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874



① Does not include oil pan gasket ② Does not include intake and/or exhaust maniflold gaskets NSS Not Sold Separately

CHEVY V-8 350/5.7L GEN II
1 Piece Rear Seal
1986-1995

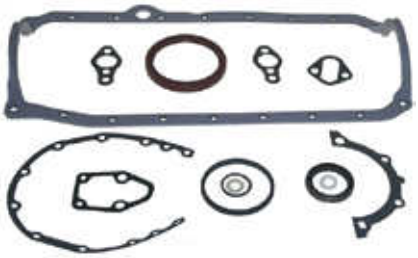


18-1267②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-0868
Valve Cover Gasket (2)	18-0664
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874



18-1268

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-1237
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-0519
Rear Main Bearing Gasket	18-0322
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0976
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0468

CHEVY V-8 350/5.7L GEN II (Right Hand Rotation)
1 Piece Rear Seal
1986-1995



18-1263 ①

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Main Bearing Gasket	18-0322
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0876
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0468



18-1267 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-0868
Valve Cover Gasket (2)	18-0664
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

CHEVY V-8 454/7.4L



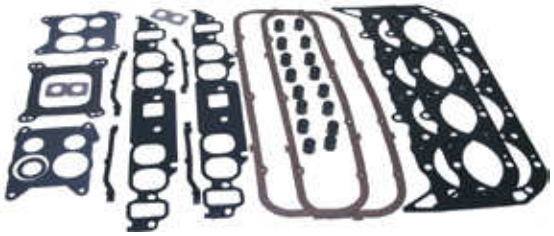
18-1256 ✻

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0348
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seal	18-1233
Rear Crankshaft Seal	18-0520
Water Pump Mounting Gasket	18-0903
Fuel Pump Mounting Gasket	18-0889
Timing Cover Gasket	18-0980

✻ Right Hand Rotation Engines Require



18-1257 ②

VALUE GRIND GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3877
Carb Mounting Gasket	NSS
Carb Mounting Gasket	NSS
Carb Mounting Gasket	NSS
Intake Manifold Gasket Set	NSS
Valve Cover Gasket (2)	NSS
Valve Stem Seals (16)	NSS
Distributor Mounting Gasket	18-0874

① Does not include oil pan gasket ② Does not include intake and/or exhaust maniflold gaskets NSS Not Sold Separately

CHEVY V-8 454/7.4L w/Square Ports



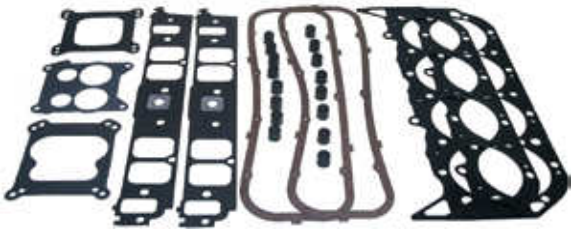
18-1256 ✻

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0348
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seal	18-1233
Rear Crankshaft Seal	18-0520
Water Pump Mounting Gasket	18-0903
Fuel Pump Mounting Gasket	18-0889
Timing Cover Gasket	18-0980

✻ Right Hand Rotation Engines Require



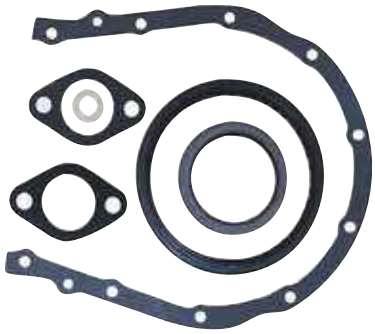
18-1259 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3877
Carb Mounting Gasket	18-0467
Carb Mounting Gasket	18-0463
Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-1231
Valve Cover Gasket (2)	18-0464
Valve Stem Seals (16)	18-4024
Distributor Mounting Gasket	18-0874

CHEVY V-8 454/7.4L GEN V
CHEVY V-8 454/7.4L GEN V (w/square ports)
CHEVY V-8 502/8.2L GEN V



18-1261 ①

TIMING CHAIN GASKET SET

— CONTAINS —

Description	Part #
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seals	18-1233
Rear Crankshaft Seals	18-1234
Water Pump Mounting Gasket	18-0903
Timing Cover Gasket	18-0468



18-1258 ②

VALVE GRIND GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3874
Carb Mounting Gasket	18-0467
Carb Mounting Gasket	18-0463
Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	NSS
Valve Stem Seals (16)	NSS
Distributor Mounting Gasket	18-0874

CHEVY V-8 502/8.2L



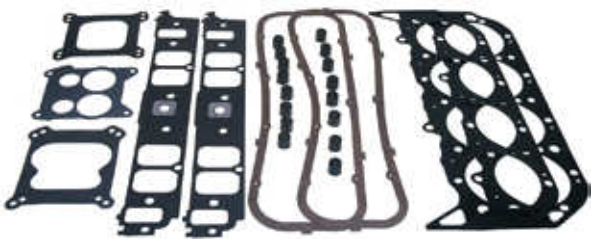
18-1256 ✻

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0348
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seal	18-1233
Rear Crankshaft Seal	18-0520
Water Pump Mounting Gasket	18-0903
Fuel Pump Mounting Gasket	18-0889
Timing Cover Gasket	18-0980

✻ Right Hand Rotation Engines Require



18-1259 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3873
Carb Mounting Gasket	18-0467
Carb Mounting Gasket	18-0463
Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-1231
Valve Cover Gasket (2)	18-0464
Valve Stem Seals (16)	18-4024
Distributor Mounting Gasket	18-0874

① Does not include oil pan gasket ② Does not include intake and/or exhaust manifold gaskets NSS Not Sold Separately

FORD V-8 302/5.0L 1977-93

18-1273 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket (2)	18-3883
4BBL Carb Mounting Gasket	18-0357
2BBL Carb Mounting Gasket	18-0360
Intake Manifold Gasket Set	18-0410
Valve Cover Gasket (2)	18-0352
Valve Stem Seals (16)	18-4023



FORD V-8 351/5.8L 1977-93

18-1273 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket (2)	18-3883
4BBL Carb Mounting Gasket	18-0357
2BBL Carb Mounting Gasket	18-0360
Intake Manifold Gasket Set	18-0410
Valve Cover Gasket (2)	18-0352
Valve Stem Seals (16)	18-4023



① Does not include oil pan gasket ② Does not include intake and/or exhaust manifold gaskets NSS Not Sold Separately

MODULAR GASKET APPLICATION

Engine/Model	Years	Serial No.	Short Block	Valve Grind Kit
Chevy 153-2.5L	1965-85	3377341-6229717 ⑤ ❷	18-1271	18-1274
Chevy 153/2.5L	1986-88	6229718 & Up ⑤ ❷	18-1271	18-1274
Chevy 181/3.0L	1973-84	3332137-6229717 ⑤ ❷ ❺	18-1271	18-1274
Chevy 181/3.0L	1985-96	6229718 & Later ⑤ ❷ ❺	N/A	18-1274
Chevy 181/3.0LX	1990-97	C856559 & Later ① ⑤ ❷	N/A	18-1274
Mercruiser 165/3.7L (4 Cyl.)	1987-89	6916779 & Later ⑦ ❸	18-1276	18-1277
Mercruiser 170 (4 Cyl.)	1985-86	6916779 & Later ❸	18-1276	18-1277
Mercruiser 180/3.7L-LX (4 Cyl.)	1987-89	6916779 & Later ❸	18-1276	18-1277
Mercruiser 190 (4 Cyl.)	1985-86	6916779 & Later ❸	18-1276	18-1277
Mercruiser 470	1976-82	4208730-6218036 ❸	18-1276	18-1277
Mercruiser 470	1983-84	6218037-6916778 ❸	18-1276	18-1277
Mercruiser 485	1980-82	5685394-6218036 ❸	18-1276	18-1277
Mercruiser 488	1983-84	6170297-6916778 ❸	18-1276	18-1277
Chevy 229/3.8L	1983-84	6330183-6919655 ② ⑤	18-1270	18-1275
Chevy L6 250/4.1L	1970-81	2770032-5813433 ⑤	18-1255	18-1264
Chevy 262/4.3L (2Pc. Rm Seal)	1985	6919656-B455459 ⑤	N/A	18-1275
Chevy 262/4.3L (2Pc. Rm Seal)	1986-92	A483581 ① ⑤	18-1270	18-1275

① Full circle rear crankshaft seal, one piece oil pan gasket
② 3.8L models require 18-1211 rear crank seal and 18-0362 oil pan gasket
③ Starboard dip stick models require 18-0411 oil pan gasket set
④ Four piece oil pan set
⑤ Head & valve cover gaskets included in valve grind kit
⑦ Intake/exhaust manifold gasket included in kit
⑧ Rear main crankshaft seal also required
❶ Crankshaft seals also required
❷ Models with cast push rod cover require 18-0328
❸ Crankshaft seals not included in short block kit
❹ Use 18-4349 for serial no.6218462-B525981
❺ For models with one piece rear main seal use18-1206 kit

MODULAR GASKET APPLICATION

Engine/Model	Years	Serial No.	Short Block	Valve Grind Kit
Chevy 262/4.3L Gen II	1992	D714370-F802999 ① ⑤	18-1270	18-1278
Chevy 262/4.3L Gen II	1993-96	D714370-F802999 ① ⑤	18-1270	18-1278
Chevy 305/5.0L	1977-85	4762210-B525981 ③ ⑤	18-1265	18-1266
Chevy 305/5.0L (Rev. Rota.)	1977-85	4762210-B525981 ③ ⑤	—	18-1266
Chevy 305/5.0L (1 Pc. Rm Seal)	1986	A482027-B525981 ① ⑤	18-1258	18-1266
Chevy 305/5.0L (Rev. Rota.) (1 Pc. Rm Seal)	1986	A482027-B525981 ① ⑤	18-1263	18-1266
Chevy 305/5.0L	1987-95	B525982 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 305/5.0L Inboard	1987-95	B522506 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 305/5.0L (Rev.Rota) Inboard	1987-95	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L	1975-86	4175500-B525982 ③ ⑤ ❹	18-1265	18-1266
Chevy 350/5.7 Inboard	1975-86	4498701-B522506 ③ ⑤	18-1265	18-1266
Chevy 350/5.7 (Rev.Rota) Inboard	1975-86	4498701-B522506 ③ ⑤	—	18-1266
Chevy 350/5.7L (1Pc. Rm Seal)	1986	6218462-B522506 ① ⑤	18-1268	18-1266
Chevy 350/5.7L (1Pc. Rm Seal) Inboard	1986	A492879-B522506 ① ⑤	18-1268	18-1266
Chevy 350/5.7L (Rev.Rota)(1 Pc. Rm Seal)	1986	A492879-B522506 ① ⑤	18-1263	18-1266
Chevy 350/5.7L	1987-95	B525982 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 350/5.7L	1996-97	B525982 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 350/5.7L Inboard	1987-95	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L Inboard	1996-97	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L (Rev.Rota.) Inboard	1987-95	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L (Rev. Rota.) Inboard	1996-97	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 454/7.4L	1977-92	4623115-D937001 ⑤	18-1256	18-1257
Chevy 454/7.4L Inboard	1977-92	4623110 & Later ⑤	18-1256	18-1257
Chevy 454/7.4L (Rev.Rota.) Inboard	1977-92	4623110 & Later ⑤ ⑧	18-1256	18-1257
Chevy 454/7.4L (Sq. Ports)	1988-91	B721206-D805068 ⑤	18-1256	18-1259
Chevy 454/7.4L Gen V	1992-94	D603118 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V	1995-97	D603118 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V Inboard	1992-94	D715494 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V Inboard	1995-97	D715494 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V (Sq. Ports)	1992-94	D805069 & Later ⑤	18-1261	—
Chevy 454/7.4L Gen V (Sq. Ports)	1995-97	D805069 & Later ⑤	18-1261	—
Chevy 502/8.2L	1990-92	C84992-F213244 ⑤	18-1256	18-1259
Chevy 502/8.2L Inboard	1990-92	C878221-D857199 ⑤	18-1256	18-1259
Chevy 502/8.2L Gen V	1993-97	D824589 & Later ⑤	18-1261	—
Chevy 502/8.2L Gen V Inboard	1993-97	D857200 & Later ⑤	18-1261	—
Ford 302/5.0L	1971-77	3108723-4887829 ④ ⑤	—	18-1273
Ford 351/5.8L	1975-77	4173000-4902304 ④ ⑤	—	18-1273
Ford 351/5.8L (Rev. Rota.)	1975-77	4173000-4902304 ④ ⑤ ❶	—	18-1273

① Full circle rear crankshaft seal, one piece oil pan gasket
② 3.8L models require 18-1211 rear crank seal and 18-0362 oil pan gasket
③ Starboard dip stick models require 18-0411 oil pan gasket set
④ Four piece oil pan set
⑤ Head & valve cover gaskets included in valve grind kit
⑦ Intake/exhaust manifold gasket included in kit
⑧ Rear main crankshaft seal also required
❶ Crankshaft seals also required
❷ Models with cast push rod cover require 18-0328
❸ Crankshaft seals not included in short block kit
❹ Use 18-4349 for serial no.6218462-B525981
❺ For models with one piece rear main seal use18-1206 kit



18-5982
ALTERNATOR
Replaces: Cummins 216040, 3604234RX
Fits: Cummins Diesel Marine



18-6846
ALTERNATOR
Replaces: Volvo Penta 1502272, 3803270-2, 5001677, 845940, 72021, 872022, 872757, 873635, 873757, 873757-9, 873771



18-6849
ALTERNATOR
Replaces: Yanmar 119773-77200
Denso 101211-9940
Fits: Yanmar Engines



18-6925
ALTERNATOR
Replaces: Yanmar 128270-77200
Hitachi LR135-105
Fits: Yanmar Marine 3GM Engines



18-6926
ALTERNATOR
Replaces:
Yanmar 119836-77200, -2, -3, 129612-77230
Fits: 3TNE84 3cyl diesel, 3TNE88 3cyl diesel, 4TNE84 4cyl, 1.995L, 4TNE88 4cyl, 2.190L



18-6927
ALTERNATOR
Replaces: Yanmar 128171-77200
Fits: Yanmar GM Engines



18-6928
ALTERNATOR
Replaces: Yanmar 128170-77200, 77201, 77202
Hitachi LR135-74, 74B
Fits: 3HM, 3HMF models



18-6929
ALTERNATOR
Replaces: Yanmar 119573-77200, 77201 , 129470-77200
Hitachi LR180-03A, B, C
Fits: Yanmar LH Engines



18-6952
ALTERNATOR
Replaces: Cummins 214169, 3603853RX, 3920618, 10459244
Delco 1100077, 93, 1100211, 74, 1105474, 75, 76



18-6953
ALTERNATOR
Replaces: Volvo 3803645, 8602629, 8602710, 14 8676496, 98, 8676499
Fits: Diesel D3 Models



18-6955
ALTERNATOR
Replaces: Caterpillar 3001117, 10-258
Prestolite 110-258, 110-258A
Volvo 849748-9
Fits: Volvo Diesel 6 cylinder models



18-6970
ALTERNATOR
Replaces:
Yanmar 129470-77200
Fits: 2GM series, 3HM Series & 4JM engines



18-6971
ALTERNATOR
High Amp version of 18-6970 (120A)



18-6870
STARTER
Replaces: Mercury 50-805833, T
Fits: D7.3L D-tronic 260 LD, 300 1999 year



18-6872
STARTER
12 Volt
Replaces: Volvo 233991, 240501, 837924, 842775, 843511, 847306-8, 881681
Fits: TAMD, MD, AQD Models



18-6880
STARTER
3 Bolt Flange
Replaces: Yanmar 123500-77010, 124610-77010, -77019 424610-77010
Hitachi S114-257, 257G, 483, 483A



18-6930
STARTER
Replaces: Yanmar 104211-77010, 77011



18-6931
STARTER
Replaces: Yanmar 119209-77010, 121120-77010, 77011, 77012, 124520-77010, 77011
Fits: 3 TNV-84-T engines



18-6932
STARTER
Replaces: Yanmar 121370-77010, 129242-77010, 129698-77010
Fits: 2QM, 3JH3, 3JH3E, 3JH3E-YEU, 3QM, 3QM30, 3QM30F, 3QM30H, 4JH3E



18-6934
STARTER
2 Bolt Flange
Replaces: Yanmar 129573-77010, 171008-77010
Hitachi S13-68, 68A, 68C, 86
Fits: Engine Model 2TR16, 2TR19



18-6935
STARTER
Replaces: Yanmar 119225-77010, 77011, 119226-77010
Fits: 3TN63, 3TN66, 3TN68



18-6936
STARTER
Replaces: Yanmar 114361-77011, 114362-77010, 77011, 114399-77010
Fits: L40S, L60S



18-6937
STARTER
2 Bolt Flange
Replaces: Yanmar 128170-77010, 77010D
Hitachi S114-303, 303A
Fits: GM, GM2, GM3, GM10, GM20/2-20F, GM30, GMF, 1GM, 2GM, 3GM



18-6938
STARTER
Replaces: Yanmar 119773-77010
Fits: 6LP-DTE, 6LP-STE Diesel models



18-6939
STARTER
Replaces:
Yanmar 121254-77010, 77011, 77012, 77019, 129429-77010, 77011



18-6944
STARTER
Replaces:
Bosch 0-001-109-035
Caterpillar 163-3361
Perkins 185086600
Volvo 21323043, 3583555
Fits: 2001-07 D2-55A, B, C, 2003-07 D2-75A, 4 cyl 134.2cu in. 2.2L



18-6947
STARTER
Replaces:
Mercruiser 50-805991
Fits: 7.3L (BRAVO & MIE) DIESEL NAV 444 V-8 1994-1996



18-6948
ALTERNATOR
Replaces: Mercury 882571
Fits: CMD 1.7 MI 120 I/L4, CMD 1.7 MS 120 I/L4, D1.7L DTI



18-6949
STARTER
Replaces:
Mercuiser 50-831001562, 50-831001961
Fits: WO4CTA (150 HP) HINO 234 I/L4, WO4CTI (210 HP) HINO 234 I/L4



18-6954
STARTER
Replaces:
Mercury 50-831001671, 672, 50-831002050, 051, 052
Fits: EH700 (175/220HP) HINO 393 I/L6, HINO Diesel (See Mercruiser)



18-6957
STARTER
Replaces:
Mercruiser 50-801333980, 50-854178, 50-855507



18-6958
STARTER
24 Volt
Replaces:
Mercury 847308-4, 870998, 881682
Fits: MD, TMD, TAMD Models

CATERPILLAR ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
D2-55 A, B, C	2001-2007	18-6944	—	—
D2-75 A	2003-2007	18-6944	—	—

CUMMINS ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
6BT 5.9L	1985-UP	18-6947	—	—
6C	ALL	—	18-6952	65
6L8.9	ALL	—	18-6952	65
C8.3	ALL	—	18-6952	65
C8.3G	ALL	—	18-6952	65
CM556	ALL	—	18-6952	65
G8.3	ALL	—	18-6952	65
GTA8.3 CM558	ALL	—	18-6952	65
ISC CM2150	ALL	—	18-6952	65
ISC CM554	ALL	—	18-6952	65
ISC CM850	ALL	—	18-6952	65
ISC8.3 CM2250	ALL	—	18-6952	65
ISL CM2150 SN	ALL	—	18-6952	65
ISL CM554	ALL	—	18-6952	65
ISL CM850	ALL	—	18-6952	65
ISL G CM2250	ALL	—	18-6952	65
ISL9 CM2250	ALL	—	18-6952	65
QSC8.3 CM2250	ALL	—	18-6952	65
QSC8.3 CM554	ALL	—	18-6952	65
QSC8.3 CM850	ALL	—	18-6952	65
QSL9 CM2250	ALL	—	18-6952	65
QSL9 CM554	ALL	—	18-6952	65
QSL9 CM850	ALL	—	18-6952	65
QSL9 G CM558	ALL	—	18-6952	65

MERCRUISER ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
530D-TA (Bravo & MIE)	1989-1993	18-6957	—	—
636D-TA (Bravo & MIE)	1989-1993	18-6957	—	—
6BTA5.9-M	1989-UP	18-6947	—	—
7.3L (Bravo & MIE)	1994-1998	18-6947	—	—
D183 Turbo AC (Bravo & MIE)	1990-1993	18-6957	—	—
D2.8L D-Tronic (Bravo & MIE)	1997-1999	18-6957	—	—
D219 Turbo AC (Bravo & MIE)	1990-1993	18-6957	—	—
D254 Turbo AC (Bravo & MIE)	1990-1993	18-6957	—	—
D3.0L Bravo	1994-1997	18-6957	—	—
D3.0L MIE	1994-1995	18-6957	—	—
D3.6L (Bravo & MIE)	1994-1996	18-6957	—	—
D3.6L W Bravo (Export)	1996-UP	18-6957	—	—
D4.2L (Bravo & MIE)	1994-1995	18-6957	—	—
D4.2L/ 250 D-Tronic	1997-1999	18-6957	—	—
EI 165	2004-2005	18-6957	—	—
EI 200	2004-2005	18-6957	—	—
EI 250	2004-2005	18-6957	—	—
EI 300	2004-2005	18-6957	—	—
ES 165	2004-2005	18-6957	—	—
ES 250	2004-2005	18-6957	—	—
ES300	2004-2005	18-6957	—	—
MI 200	2004-2005	18-6957	—	—
MS 200	2004-2005	18-6957	—	—
WO4CTA HINO 234 (150HP)	1990-1997	18-6949	—	—
WO4CTI HINO 234 (210HP)	1990-1997	18-6949	—	—
WO6DTA HINO 351 (310HP)	1990-1997	18-6949	—	—
WO6DTI HINO 351 (250HP)	1990-1997	18-6949	—	—

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VOLVO ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps	Valeo Part No.
2001	1983-1993	—	18-5943	50	—
2002, T	1983-1993	18-6839	18-5943	50	—
2003, T	1983-1993	18-6839	18-5943	50	—
AD290	ALL	—	18-5943	50	—
AD31 A, B, D, L, P, X	1986-2004	—	18-6846	60	—
AD31 A, B, D, L, P, X	1986-2004	—	18-5943	50	—
AD41D	ALL	—	18-5943	50	—
AQAD30A	1983-1986	—	18-5943	50	A13N259
AQAD30A	1983-1986	—	18-59700	50	A13N234
AQAD31A	1986-1989	—	18-5943	50	A13N259
AQAD31A	1986-1989	—	18-59700	50	A13N234
AQAD40A, B	1980-1986	—	18-5943	50	A13N259 OR A13N1M
AQAD40A, B	1980-1986	—	18-59700	50	—
AQAD41	ALL	—	18-5943	50	A13N259
AQAD41	ALL	—	18-59700	50	A13N234
AQAD41A, B, C	1986-1994	—	18-5943	50	A13N259 OR A13N1M
AQAD41A, B, C	1986-1994	—	18-59700	50	A13N234
AQD32A	1969-1977	—	18-5943	50	A13N1M
AQD32A	1969-1977	—	18-59700	50	A13N234
AQD40A, B	1977-1986	—	18-5943	50	A13N259
AQD40A, B	1977-1986	—	18-59700	50	A13N234
AQD41	ALL	—	18-5943	50	A13N259
AQD41	ALL	—	18-59700	50	A13N234
AQD41A	1986-1989	—	18-5943	50	A13N259
AQD41A	1986-1989	—	18-59700	50	A13N234
AQD70B, BL, C, CL, D	1971-1982	18-6872	18-6846	55	—
B21	ALL	—	18-5943	50	A13N2M
B21	ALL	—	18-59700	50	—
B23	ALL	—	18-5943	50	A13N2M
B23	ALL	—	18-59700	50	—
D12-650	2006-2007	—	18-6846	60	—
D12-715	2002-2004	—	18-6846	60	—
D12C	1999-2004	—	18-6846	60	—
D12-MH	2005-2007	—	18-6846	60	—
D2-55A	ALL	—	18-5939	50	—
D25A	ALL	—	18-5959	50	—
D30A	ALL	—	18-5959	50	—
D3-110	2003-2007	—	18-6953	140	—
D3-130	2003-2007	—	18-6953	140	—
D3-160	2003-2007	—	18-6953	140	—
D3-190	2003-2007	—	18-6953	140	—
D41D	ALL	—	18-5943	50	—
D49A	ALL	—	18-5959	50	—
D63	ALL	—	18-5939	50	—
D71, D	ALL	—	18-5939	50	—
D73	ALL	—	18-5939	50	—
KAD32P	1996-2005	—	18-6846	60	—
KAD42A, B, P	1991-2001	—	18-5943	50	A13N259
KAD42A, B, P	1991-2001	—	18-59700	50	A13N234
KAMD42A B, P	1991-1997	—	18-5943	50	A13N259
KAMD42A B, P	1991-1997	—	18-59700	50	A13N234
MD100	ALL	—	18-6846	55	—
MD100A, B	1965-1984	—	18-6846	60	—
MD11	ALL	—	18-59700	50	A13N234

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VOLVO ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps	Valeo Part No.
MD11C	1975-1981	—	18-5943	50	A13N57M OR A13N1M
MD11C	1975-1981	—	18-59700	50	—
MD120	ALL	—	18-6846	55	—
MD120A	1970-1980	—	18-6846	60	—
MD17	1975-1981	—	18-5943	50	A13N2M
MD17	1975-1981	—	18-59700	50	A13N234
MD17C	1975-1984	—	18-5943	50	A13N2M
MD17C	1975-1984	—	18-59700	50	A13N234
MD17D	1975-1984	—	18-5943	50	A13N147M OR A13N1M
MD17D	1975-1984	—	18-59700	50	A13N234
MD18	ALL	—	18-5943	50	A13N147M
MD18	ALL	—	18-59700	50	—
MD21	1968-1979	—	18-5943	50	A13N147M OR A13N1M
MD21	1968-1979	—	18-59700	50	—
MD21A	1968-1979	—	18-5943	50	A13N1M
MD21A	1968-1979	—	18-59700	50	—
MD2B	1964-1975	—	18-5943	50	A13N1M
MD2B	1964-1975	—	18-59700	50	A13N234
MD2BHY	1964-1975	—	18-5943	50	A13N1M
MD2BHY	1964-1975	—	18-59700	50	—
MD30	1983-1986	—	18-5943	50	A13N147M OR A13N1M
MD30	1983-1986	—	18-59700	50	A13N234
MD30A	1983-1986	—	18-5943	50	A13N259
MD30A	1983-1986	—	18-59700	50	A13N234
MD31A	1986-1994	—	18-5943	50	A13N259
MD31A	1986-1994	—	18-59700	50	—
MD32A	1969-1977	—	18-5943	50	A13N1M
MD32A	1969-1977	—	18-59700	50	A13N234
MD3B	1971-1975	—	18-5943	50	A13N1M
MD3B	1971-1975	—	18-59700	50	A13N234
MD40A	1976-1985	—	18-5943	50	A13N259
MD40A	1976-1985	—	18-59700	50	A13N234
MD42A	1970-1979	18-6872	—		—
MD5	ALL	—	18-5943	50	A13N2M OR A13N147M
MD5	ALL	—	18-59700	50	
MD5A, B, C	1975-1982	—	18-5943	50	A13N1M
MD5A, B, C	1975-1982	—	18-59700	50	—
MD6A	1971-1976	—	18-5943	35	A13N57M
MD6A	1971-1976	—	18-59700	35	A13N234
MD7	ALL	—	18-5943	50	A13N147M OR A13N2M
MD7	ALL	—	18-59700	50	A13N234
MD70B, C	1970-1985	18-6872	—		—
MD70B, C	1965-1985	18-6958	18-6846	60	—
MD7A, B	1976-1983	—	18-5943	50	A13N1M OR A13N259
MD7A, B	1976-1983	—	18-59700	50	A13N234
MD11	ALL	—	18-5943	50	A13N2M
TAMD 120	ALL	—	18-6955	120	—
TAMD 120 A, B	1973-1982	—	18-6955	175	—
TAMD 162 A, B, C	1988-2001	—	18-6955	175	—
TAMD102 A, D	1991-2000	—	18-6846	60	—
TAMD103A	2000-2004	—	18-6846	60	—
TAMD120	ALL	—	18-6846	55	—
TAMD120A, B	1972-1983	18-6958	18-6846	60	—
TAMD121 C, D	1983-1988	18-6958	18-6846	60	—

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VOLVO ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps	Valeo Part No.
TAMD121 C, D	1983-1988	18-6958	18-6846	55	—
TAMD122 A, C, D, P	1988-2002	18-6958	18-6846	60	—
TAMD162 A, B, C	1988-2001	—	18-6846	60	—
TAMD163 A, P	1994-2001	—	18-6846	60	—
TAMD163 A, P	1994-2001	—	18-6846	55	—
TAMD165A, C, P	2002-2005	—	18-6846	60	—
TAMD30, A, B, C	1983-1986	—	18-5943	50	A13N1M
TAMD30, A, B, C	1983-1986	—	18-59700	50	A13N234
TAMD31A, B, D, L, M, P, S, X	1985-2004	—	18-5943	50	A13N259
TAMD31A, B, D, L, M, P, S, X	1985-2004	—	18-59700	50	A13N234
TAMD31A, B, D, L, M, P, S, X	1985-2004	—	18-6846	60	—
TAMD40A, B, C	1979-1986	—	18-5943	50	A13N259
TAMD40A, B, C	1979-1986	—	18-59700	50	A13C234
TAMD41A	1986-1989	—	18-5943	50	A13N259 OR A13N1M
TAMD41A	1986-1989	—	18-59700	50	A13N234
TAMD60 A, B, C	1976-1987	18-6872	18-6846	60	—
TAMD61A	1986-1995	18-6872	18-6846	60	—
TAMD62A	1992-1994	18-6872	18-6846	60	—
TAMD63L, P	1994-2005	18-6872	—	—	—
TAMD70	ALL	—	18-5943	50	A13N259
TAMD70	ALL	—	18-59700	50	—
TAMD70	ALL	—	18-6846	55	—
TAMD70B, C, D	1970-1987	18-6872	18-6846	60	—
TAMD70E	1983-1987	—	18-5943	50	A13N1M
TAMD70E	1983-1987	18-6872	18-59700	50	—
TAMD70E	1983-1987	18-6872	18-6846	60	—
TAMD71A, B	1986-2000	18-6872	18-6846	60	—
TAMD72A, P, W, J	1991-1997	18-6872	18-6846	60	—
TAMD73P, W, J	1997-1999	18-6872	18-6846	60	—
TAMD74A, C, L, P	1998-2005	18-6872	18-6846	60	—
TAMD75P	1998-2005	18-6872	18-6846	60	—
THAMD70B, C	1972-1979	18-6872	18-6846	60	—
TMD 100	ALL	—	18-6955	120	—
TMD 100 B, C	1965-1988	—	18-6955	175	—
TMD100A	ALL	—	18-6846	55	—
TMD100B, C	1965-1988	—	18-6846	60	—
TMD102A	1988-2000	—	18-6846	60	—
TMD120	ALL	—	18-6955	120	—
TMD120 A,B	1970-1984	18-6958	18-6955	175	—
TMD120A, B	1970-1984	18-6958	18-6846	60	—
TMD121C	1983-1988	18-6958	18-6846	60	—
TMD122A	1988-2000	18-6958	18-6846	60	—
TMD122A	1988-2000	18-6958	18-6846	55	—
TMD30A, B	1983-1986	—	18-5943	50	A13N147M
TMD30A, B	1983-1986	—	18-59700	50	A13N234
TMD31A, B, D, L	1986-1997	—	18-5943	50	A13N259
TMD31A, B, D, L	1986-1997	—	18-59700	50	A13N234
TMD40	ALL	—	18-5943	50	A13N147M
TMD40	ALL	—	18-59700	50	A13N1M
TMD40A, B, C	1976-1986	—	18-5943	50	A13N259
TMD40A, B, C	1976-1986	—	18-59700	50	A13N234
TMD41A, B, D, L	1986-1997	—	18-5943	50	A13N259
TMD41A, B, D, L	1986-1997	—	18-59700	50	A13N234
TMD70B, C	1972-1985	18-6872	18-6846	60	—

APPLICATION CONTINUED ON NEXT PAGE

YANMAR ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
1GM	1980-1984	18-6937	18-6925 ⑥	35
1GM	1980-1984	18-6937	18-6928 ③ ⑦ ⑧	35
1GM10	1980-1981	18-6937	18-6928	35
1GM10	1982-UP	18-6937	18-6925 ④	35
1GM10	1982-UP	18-6937	18-6927 ⑤	35
1GM10C	1982-1984	18-6937	18-6925	35
1GM10L	1982-UP	—	18-6927 ⑤	35
1GM10L	1982-UP	—	18-6925 ④	35
1GM10VE	1985-UP	—	18-6927	35
1GML	1982-UP	—	18-6927	35
1GML	1982-UP	—	18-6925	35
1GMY	1982-UP	—	18-6925 ④	35
1GMY	1982-UP	—	18-6927 ⑤	35
2GM	1980-1984	18-6937	18-6925 ⑥	35
2GM	1980-1984	18-6937	18-6928 ③ ⑦ ⑧	35
2GM20	1982-UP	18-6937	18-6925	35
2GMF	1980-1984	18-6937	18-6925 ⑥	35
2GMF	1980-1984	—	18-6928 ③ ⑦ ⑧	35
2GMFL	ALL	—	18-6925	35
2GMFY(E)-E	ALL	—	18-6925	35
2GML	ALL	—	18-6925	35
2GMYE-EC	ALL	—	18-6925	35
2GMZ	ALL	—	18-6925	35
2QM15	1977-1980	—	18-6925 ⑥	35
2QM15	1977-1980	—	18-6928 ③ ⑦ ⑧	35
2QM20	1975-1980	—	18-6928	35
2TD	1982-UP	—	18-6925	35
2TM	1982-UP	—	18-6925	35
3GM	1980-1984	18-6937	18-6925	35
3GM	1980-1984	18-6937	18-6928 ③ ⑦ ⑧	35
3GMD	1982-UP	18-6937	18-6925 ⑥	35
3GMD	1982-UP	18-6937	18-6928 ③ ⑦ ⑧	35
3GMF	1982-UP	18-6937	18-6925 ⑥	35
3GMF	1982-UP	18-6937	18-6928 ③ ⑦ ⑧	35
3GMFY-E	1982-UP	—	18-6925	35
3GMLE	1982-UP	—	18-6927	35
3HM	1980-1984	—	18-6925 ⑥	35
3HM	1980-1984	—	18-6928 ③ ⑦ ⑧	35
3HMF	1980-1984	—	18-6925 ⑥	35
3HMF	1980-1984	—	18-6925 ③ ⑦ ⑧	35
3JH2	1991-1999	18-6880	18-6925	35
3JH2	1991-1999	18-6880	18-6929	80
3JH2BE	1991-1999	18-6880	18-6929	80
3JH2E	1991-1999	18-6880	18-6929	80
3JH3	1999-2003	—	18-6925	35
3JH3	1999-2003	—	18-6929	80
3JH3E	ALL	—	18-6929	80
3JH3E-YEU	ALL	18-6880	—	—
3JH3Z	ALL	—	18-6925	35
3JH4E	2003-UP	—	18-6929	80
3TM20	2004-UP	—	18-6929	80

❶ Hitachi S114-303 ❷ Hitachi S114-483A ① Hitachi LR135-105 ② Hitachi LR135-126 ③ Hitachi LR135-74B ④ S/N 3690-Below
⑤ S/N 3691-Up ⑥ W/ 2 Pin Regulator Hookup ⑦ W/O 2 Pin Regulator Hookup ⑧ W/O Plastic Cover

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YANMAR ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
3YM30	2004-UP	—	18-6929	80
3TN63	1990-UP	18-6935	—	—
3TN66	1985-UP	18-6935	—	—
3TN68	1995-UP	18-6935	—	—
3TNE84	1982-UP	18-6880	18-6926	40
3TNE88	1982-UP	18-6880	18-6926	40
3TNV-84-T	ALL	18-6931	—	—
4GM	1985-UP	—	18-6925	35
4JH	1982-UP	18-6880	18-6925	35
4JH2-CE	1988-UP	18-6880	18-6929	80
4JH2-DTE	1988-UP	18-6880	18-6929	80
4JH2-E	1988-UP	18-6880	18-6929	80
4JH2-HTE	1988-UP	18-6880	18-6929	80
4JH2L-HTNE	1988-UP	18-6880	18-6925	35
4JH2L-TNE	1988-UP	18-6880	18-6925	35
4JH2-TE	1988-UP	18-6880	18-6929	80
4JH2-UTE	1988-UP	18-6880	18-6925	35
4JH3-CE	1994-2003	18-6880	18-6929	80
4JH3-DTE	1994-2003	18-6880	18-6929	80
4JH3E	1994-2003	18-6880	18-6929	80
4JH3-HTE	1994-2003	18-6880	18-6929	80
4JH3-TCE	1994-2003	18-6880	18-6929	80
4JH3-TE	1994-2003	18-6880	18-6929	80
4JH3-TE-YEU	1994-2003	18-6880	—	—
4JH3ZA	1994-2003	18-6880	18-6925	35
4JHE	ALL	—	18-6929	80
4JH-HT	1982-UP	—	18-6925	35
4JH-HT-Z	1982-UP	18-6880	18-6925	35
4JH-T	1982-UP	18-6880	18-6925	35
4JH-TE	1982-UP	—	18-6929	80
4JH-TZ	1982-UP	18-6880	18-6925	35
4JHZ	ALL	18-6880	18-6925	35
4LHA-DTE	ALL	18-6939	18-6929	80
4LHA-DTZ	ALL	18-6939	18-6929	80
4LHA-HTE	ALL	18-6939	18-6929	80
4LHA-HTZE	ALL	18-6939	18-6929	80
4LHA-STE	ALL	18-6939	18-6929	80
4LHA-STZE	ALL	18-6939	18-6929	80
4LH-DTE	1987-UP	18-6939	18-6929	80
4LH-HTE	1987-UP	18-6939	18-6929	80
4LH-STE	1987-UP	18-6939	18-6929	80
4LH-TE	ALL	18-6939	18-6929	80
4TD	1982-UP	—	18-6925	35
4TM	1982-UP	—	18-6925	35
4TNE84	1989-UP	18-6880	18-6926	40
4TNE88	1989-UP	18-6880	18-6926	40
6LP-DT	1997-UP	—	18-6849	80
6LP-DTE	1997-UP	18-6938	18-6849	80
6LP-DTZE	1997-UP	—	18-6849	80
6LP-DTZE1	1997-UP	—	18-6849	80
6LP-DTZY	1997-UP	—	18-6849	80

❶ Hitachi S114-303 ❷ Hitachi S114-483A ① Hitachi LR135-105 ② Hitachi LR135-126 ③ Hitachi LR135-74B ④ S/N 3690-Below
⑤ S/N 3691-Up ⑥ W/ 2 Pin Regulator Hookup ⑦ W/O 2 Pin Regulator Hookup ⑧ W/O Plastic Cover

APPLICATION CONTINUED ON NEXT PAGE

YANMAR ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
6LP-ST	1997-UP	—	18-6849	80
6LP-STE	1997-UP	18-6938	18-6849	80
6LP-STZE	1997-UP	—	18-6849	80
6LY2-STE	1992-UP	18-6934	18-6929	80
6LYA-STE	1992-UP	18-6934	18-6929	80
6LYA-UTE	1992-UP	18-6934	18-6929	80
6LYM-STE	1992-UP	18-6934	18-6929	80
6LYM-UTE	1992-UP	18-6934	18-6929	80
6LY-ST	1992-UP	18-6934	18-6929	80
6LY-STE	1992-UP	18-6934	18-6929	80
6LY-STM	1992-UP	18-6934	18-6929	80
6LY-STZY	1992-UP	18-6934	18-6929	80
6LY-UT	1992-UP	18-6934	18-6929	80
6LY-UTE	1992-UP	18-6934	18-6929	80
6LY-UTM	1992-UP	18-6934	18-6929	80
6LY-UTZY	1992-UP	18-6934	18-6929	80
KBW-20	ALL	—	18-6929	80
KBW-21	ALL	—	18-6929	80
6PH	1982-UP	18-6934	—	—
6PH-HTZY	1982-UP	18-6934	—	—
6PH-M-HTE	1982-UP	18-6934	—	—
6PHM-HTZ	1982-UP	18-6934	—	—
6PHM-TZ	1982-UP	18-6934	—	—
6PHS-HTPS	1982-UP	18-6934	—	—
6PHS-TPS	1982-UP	18-6934	—	—
KM2A	ALL	18-6937	18-6925 ①	35
KM2A	ALL	18-6937	18-6927 ②	35
KM2C	ALL	18-6937	—	—
KM2P	ALL	18-6937	18-6925 ①	35
KM2P	ALL	18-6937	18-6927 ②	35
KM3A	ALL	18-6937 ❶	18-6929	80
KM3A	ALL	18-6880 ❷	18-6929	80
KM3P	ALL	18-6937	—	—
KM3V	ALL	18-6937	18-6925 ①	35
KM3V	ALL	18-6937	18-6927 ②	35
KM5A	ALL	18-6939	18-6929	80
L40S	1984-1999	18-6936	—	—
L60S	1984-1999	18-6936	—	—
SB12	1976-1980	18-6930	—	—
SB8	1976-1980	18-6930	—	—
SVE12	1974-1976	18-6930	—	—
SVE8	1974-1976	18-6930	—	—
UJH2E	ALL	18-6880	18-6929	80
Y-5M	ALL	—	18-6925 ①	35
Y-5M	ALL	—	18-6927 ②	35
YC	1971-UP	18-6930	—	—
YSB12	1976-1977	18-6930	—	—
YSB8	1976-1977	18-6930	—	—
YSE12	1974-1976	18-6930	—	—
YSE8	1974-1976	18-6930	—	—
YSM12	1977-1980	18-6930	—	—
YSM8	1977-1980	18-6930	—	—

❶ Hitachi S114-303 ❷ Hitachi S114-483A ① Hitachi LR135-105 ② Hitachi LR135-126 ③ Hitachi LR135-74B ④ S/N 3690-Below
⑤ S/N 3691-Up ⑥ W/ 2 Pin Regulator Hookup ⑦ W/O 2 Pin Regulator Hookup ⑧ W/O Plastic Cover



18-57703
AIR FILTER
Replaces:
Yanmar 128270-12540
Fits: Yanmar 2GM & 3GM30



18-57704
AIR FILTER
Replaces:
Yanmar 128171-12540
Fits: Yanmar 1GM10



18-79960
FUEL FILTER ELEMENT
Replaces:
Yanmar 104500-55710
Fits: All GM Series, YM Series, HM Series, QM Series



18-8950
IMPELLER
Replaces:
Yanmar 12423-42092
For: 2GM20F, 2GMF, 2QM, 2QM20, 3GM30F, 3GMF, 3HM, 3HM35, 3HM35F, 3HMF, 3QM30, 3QM30F



18-8951
IMPELLER
Replaces:
Yanmar 128176-42071
For: 1GM, 1GM10



18-8952
IMPELLER
Replaces:
Yanmar 104211-42071
For: 2GM, 3GM



18-45714
F75B IMPELLER
Replaces:
Yanmar 119574-42550, 119574-42552
Fits: F75B Pump



18-55500
POWER HEAD GASKET
Replaces:
Yanmar 728170-92600
For: 1GM (7hp)



18-55501
POWER HEAD GASKET
Replaces: Yanmar 18-55501
For: 1GM10 (9hp)



18-55502
POWER HEAD GASKET
Replaces:
Yanmar 728271-92605
For: 2GM20 (18hp), 2GM20B, 2GM20C, 2GM20F (18hp)



18-55503
POWER HEAD GASKET
Replaces:
Yanmar 728374-92605
For: 3GM30 (27hp), 3GM30 EU (27hp), 3GM30F (27hp), 3GM30F EU (27hp)



18-56000
BONNET COVER GASKET
Replaces:
Yanmar 128170-11310
For: 1GM, 1GM10



18-56601
THERMOSTAT GASKET
Replaces:
Yanmar 104211-49160
For: 1GM, 1GM10



18-56602
WATER PUMP GASKET
Replaces:
Yanmar 128170-42090
For: 1GM, 1GM10



18-55600
HEAD GASKET
Replaces:
Yanmar 128170-01331
For: 1GM (7hp)



18-55601
HEAD GASKET
Replaces:
Yanmar 128171-01911
For: 1GM10 (9hp)



18-55602
HEAD GASKET
Replaces:
Yanmar 128271-01911
For: 2GM20 (18hp), 2GM20B, 2GM20C, 2GM20F (18hp)



18-55603
HEAD GASKET
Replaces:
Yanmar 128374-01911
For: 3GM30 (27hp), 3GM30 EU (27hp), 3GM30F (27hp), 3GM30F EU (27hp)



18-6200
ANODE
Replaces:
Yanmar 27210-200200
Fits: 1GM, 1GM10, 6LY3



18-6201
ANODE
Replaces:
Yanmar 27210-200300
Fits: 2GM, 3GM, 2GMF, 3GMF, 2GM20, 3GM30, 3HM, 3HM35, 2QM15, 2QM, 3QM, 2QM20, 3QM30, YSB8, YSB12, YSM8, YSM12

OIL FILTERS

Sierra oil filters are engineered with premium grade materials that will not only withstand but excel in the extreme environment of the Marine world. Sierra ensures the excellent performance of their filters by:

- Epoxy coating all canisters for corrosion resistance.
- Using a heavy-wall steel canister for further corrosion protection.
- Using high-efficiency filter media that meets or exceeds the OE's filtration.
- Backed by Sierra's industry leading warranty.

DIESEL OIL FILTERS



18-0032
Replaces:
Volvo 847741



18-0033
Replaces:
Volvo 478736



18-0034
Replaces:
Volvo 477556



18-0035
Replaces:
Volvo 3582732
Full Flow



18-0036
Replaces:
Volvo 3582733
Bypass



18-7871
Replaces:
Mercruiser 35-805809



18-7880
Replaces:
Caterpillar 1R-0658
Volvo-Penta 466634



✳18-7884
Replaces:
Universal 299381
Volvo-Penta 834337
Thread Spec: 3/4" x 16NPT



✳18-7886
Replaces:
Perkins 2654403
Thread Spec: 3/4" x 16NPT



✳18-7910-1
Replaces:
Westerbeke 30220
Yanmar 124450-35100
Thread Spec: 20mm x 1.5



✳18-7917
Replaces:
Yanmar 124450-35110, 124550-35110, 171056-35110, 171056-35111
Thread Spec: 20mm x 1.5



✳18-7925
Replaces:
Westerbeke 21235
Thread Spec: 3/4" x 16NPT



✳18-7926
Replaces:
Volvo 423135, 4785974
Thread Spec: 1" x 12NPT



18-7927
Replaces:
Caterpillar 1R-0714
Thread Spec: 1 1/8" x 16NPT

✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.

SEA RAY

MODEL NO.	S/N	YEAR
3.0L	B787205-B917529	1988
4.3L	B785483-B921276	1988
4.3LX	B785981-B922330	1988
5.7L	B784799-B917017	1988
SRX5.7L, 350 Mag	B785241-B919012	1988
SRX7.4L, 454 Mag Alpha	B785149-B924857	1988
SRX7.4L-H, 454 Mag Bravo	B721206-B919343	1988

STERN DRIVES

MODEL NO.	S/N	YEAR
SRX7.4L, Alpha	B803866-C348032	1988
SRX7.4L-H, Bravo	B803872-B999972	1988

INBOARD ENGINES

MODEL NO.	S/N	YEAR
5.7L	B788204-B919356	1988
7.4L	B788179-B913769	1988

RENAULT 4 CYLINDER (STERN DRIVE)

MODEL	S/N	YEAR
60	1887079-2049044	1965-68
80	2049045-2851423	1966-69
90	2851424-3226957	1970-72

GM 4 CYLINDER (STERN DRIVE)

MODEL	S/N	YEAR
110	1537370-2044033	1963-66
120	1666601-3377340	1964-72
120	3377341-3770649	1972-73
120	3770650-4952700	1974-77
120	4952701-5192048	1978
120	5192049-6229717	1979-82
120	6229718-6853913	1983-84
120	6853914-B531853	1985-86
120/2.5L	B531854-C853255	1987-89
140	2508261-6229717	1968-82
140/3.0L	6229718-C856558	1982-89
3.0L/LX	C856559-UP	1990-UP

MERCURY MARINE 4 CYLINDER (STERN DRIVE)

MODEL	S/N	YEAR
470 (2bbl.)	4208730-5520114	1976-79
470 (2bbl.)	5520115-6218036	1980-82
470 (2bbl.)	6218037-6916778	1983-84
170 (2bbl.)	6916779-UP	1985-86
165/3.7L (2bbl.)	6916779-UP	1987-89
485 (2bbl.)	5685394-6218036	1980-82
488 (4bbl.)	6170297-6916778	1983-84
190 (4bbl.)	6916779-UP	1985-86
180/3.7LX (4bbl.)	6916779-UP	1987-89

GM INLINE 6 CYLINDER (STERN DRIVE)

MODEL	S/N	YEAR
140	1538930-1725960	1963
150	1666495-2048046	1964-66
160	2048022-2770031	1967-69
165	2770032-5178958	1970-78
165	5178959-5813433	1979-81
200	2453769-2712072	1969

GM V6 (STERN DRIVE)

MODEL	S/N	YEAR
185 (4bbl.)	6330183-6919655	1983-84
185 (2bbl.)	A331455-B527954	1985-87
175/4.3L (2bbl.)	B527955-D714106	1987-92
4.3L (GEN II)(2bbl.)	D714107-F000877	1992-93
4.3L (GEN II)(2bbl.)	F000878-F601126	1993-95
4.3L (GEN II)(2bbl.)	F601127-F000878	1996
4.3LX (GEN+)(2bbl.)	F803000-K999999	1996-97
4.3L (GEN+)(2bbl.)	L010044-UP	1998-UP
4.3L EFI (GEN+)(TBI)	L012009-UP	1998-UP
205 (4bbl.)	A331455-B527954	1985-87
205/4.3LX (4bbl.)	B527955-D714369	1987-91
4.3LX (GEN II)(4bbl.)	D714370-F001219	1992-93
4.3LX (GEN II)(4bbl.)	F001220-F601126	1993-95
4.3LX (GEN II)(4bbl.)	F601127-F802999	1996
4.3LXH (GEN+)(4bbl.)	F803114-UP	1996-97
4.3LH(GEN+)(4bbl.)	L010044-UP	1998
262 Mag. (TBI)(GEN+)	F803800-K999999	1996-97

FORD V8 (STERN DRIVE)

MODEL	S/N	YEAR
888 (2bbl.)	3108723-4887829	1971-77
215 (4bbl.)	2781153-3385720	1970-72
225 (4bbl.)	3385721-4166999	1973-74

FORD V8 (STERN DRIVE) Cont.

MODEL	S/N	YEAR
225-S (4bbl.)	3385721-4166999	1973-74
233	4173000-4902304	1975-77
255	3258728-4175499	1971-74

GM V8 283, 327, 305 & 350 CID

MODEL	S/N	YEAR
190	1564539-1730903	1963-64
898 (2bbl.)	4762210-6218461	1977-82
898 (2bbl.)	6218462-B525981	1983-84
200/5.0L (2bbl.)	6218462-F600999	1985-95
5.0L (2bbl.)	L015751-UP	1998-UP
5.0L EFI	L012052-L340000	1998-99
228 (4bbl.)	4765100-5170008	1977-78
228 (4bbl.)	5170009-6218461	1979-82
228 (4bbl.)	6218462-B525981	1982-84
230 (4bbl.)	6218462-B525981	1985-86
230/5.0LX (4bbl.)	B525982-F600999	1987-95
225	1539620-2694014	1963-69
250	2314301-2639854	1968-69
255	4175500-4767999	1975-76
250	4768000-4908849	1977
260/5.7L	4908850-6218461	1978-82
260/5.7L	621462-B525981	1982-86
260/5.7L	B525982-F600999	1987-95
5.7L (2bbl.)	F601000-UP	1996-98
5.7L EFI	F225560-UP	1995-UP
5.7LX (4bbl.)	F601000-K999999	1996-97
5.7LX EFI	F752400-K999999	1996-97
5.7LX Bravo EFI	F800300-K999999	1996-97
350 Mag. Alpha	A635178-B525981	1986-87
350 Mag. Alpha	B525982-F600999	1987-95
350 Mag. Alpha	F601000-K001526	1996
350 Mag. Alpha	K001527-K999999	1997
350 Mag. Alpha EFI	F800300-K999999	1996-97
350 Mag. Bravo MPI	F415189-K999999	1995-97
350 Mag. Bravo MPI (GEN +)	F602000-K999999	1996-97
350 Mag. MPI (GEN+)	L010019-UP	1998-UP
270	2851074-3385720	1969-72
280TRS	4176250-4770199	1975-76
300 Tempest	6668677-B430367	1985-86
320 (EFI)	A543604-C622418	1987-89

GM V8 427, 454, 502, 540 & 572 (STERN DRIVE)

MODEL	S/N	YEAR
325	2278747-3780449	1969-72
330	4623115-6083144	1977-81
330	6083145-B816450	1982-87
7.4L Bravo	B771113-D603117	1988-91
7.4L Bravo (Gen.V)	D603118-F800699	1992-96
7.4L Bravo (Gen. VI)	F800700-K999999	1996-97
7.4LX Bravo (MPI)(Gen.V)	F602010-F801999	1996
7.4LX Bravo (MPI)(Gen.VI)	F802000-K999999	1996-97
7.4L MPI (Gen. VI)	L010003-UP	1998
7.4LX Bravo (TBI)(Gen.VI)	F820000-K999999	1996-97
454 Mag. Alpha	A631894-UP	1986-88
454 Mag. Bravo (Gen.V)	D805069-F304999	1992-94
454 Mag. Bravo (Gen.V)	F305000-F801699	1995-96
454 Mag. Bravo (Gen.VI)	F801700-K999999	1996-97
454 EFI (Gen.V)	F115700-F802349	1994-96
454 Mag. MPI (Gen.VI)	F802350-K999999	1996-97
454 Mag. MPI (Gen.VI)	L010029-L085399	1998
454 Mag. MPI (Gen.VI)	L085400-UP	1999-UP
370 TRS	4179554-6721527	1978-85
370 TRS	6721528-B714586	1985-87
400 TRS	4179554-B457644	1980-86
420	A398941-D937011	1987-89
425	A398941-D937011	1990-93
440 TRS	4179554-B485220	1983-86
450 (Gen. V)	F347100-F347277	1995-96
525 SC	D456000-F348963	1991-92
525 SC (Gen.V)	D456000-F348963	1992-95
525 SC (Gen.V)	F615814-F745215	1996
525 SC (Gen.VI)	F745260-UP	1996-97
390	2781129-3042731	1969-70
460 TRS	4719554-6181046	1983-86
465	C849992-F213244	1990-92
465 (Gen.V)	C849992-F213244	1992-94
500 (Gen.V)	F213293-F745159	1994-96

GM V8 427, 454, 502, 540 & 572 (STERN DRIVE) Cont.

MODEL	S/N	YEAR
500 (Gen.VI)	F745195-L001772	1997-98
502 Mag. Bravo	C878221-D824588	1990-92
502 Mag. Bravo (Gen.V)	D824589-F114528	1992-93
502 EFI (Gen.V)	D840650-F802599	1993-96
502 Mag.MPI (Gen.VI)	F802600-K999999	1996-97
500 EFI	L001477-UP	1999-UP
502 Mag.MPI (Gen.VI)	L085433-UP	1998
600 SC	D456489-F877642	1991-92
600 SC (Gen.V)	D456489-F877642	1992-96
600 SC (Gen.VI)	K000227-UP	1997
500 Bulldog	C577254-F745405	1990-96
500 Bulldog	K000248-UP	1997
575	A677429-D763716	1986-92
800 SC (Gen.V)	D763836-UP	1993-96

MCM 4,5,6 & V8 CYLINDER DIESEL STERN DRIVE ENGINE

MODEL	HP	S/N	YEAR
Rover	60	31400000F-UP	1965-67
530 D-TA	150	B993000-B993492	1989
636 D-TA	180	B993500-C696047	1989
D183	140	B993493-D725149	1990-93
D219	170	C696048-D850124	1990-93
D254	200	C849484-D554729	1990-93
D3.0L	140	D725150-UP	1994-UP
D3.6L	170	D850125-UP	1994-UP
D4.2L	200	D554730-UP	1994-UP
D7.3L	238	F060000-UP	1994-UP

MERCURY MARINE MIE 4 CYLINDER (INBOARD)

MODEL	S/N	YEAR
470	5520115-6218036	1980-81

FORD MIE V8 (INBOARD)

MODEL	S/N	YEAR
215	2781153-3563181	1970-72
225	3385721-4176999	1970-72
233	4173000-4775784	1975-76
255	3258728-4178299	1973-74

GM MIE V8 305,327,350 CID (INBOARD)

MODEL	S/N	YEAR
198	4762210-6218461	1977
228	4765100-5170008	1977-78
228	5170009-5907057	1979-80
230/5.0L (4bbl.)	5907058-B788151	1981-87
225	2278647-2694014	1968
250	2314301-2639854	1968-69
255	4175500-5907057	1975-80
260/5.7L	5907058-F024999	1981-93
270	2851074-3077735	1969-72
5.7L	F025000-K999999	1994-97
5.7L (Gen+)	L002003-UP	1998
5.7L MPI	K040300-K999999	1997
350 Mag. MPI (Gen+)	L002008-L304499	1998
350 Mag. MPI (Gen+)	L304500-UP	1999
350 Horizon	L304700-UP	1999-UP
5.7L Ski	A338533-B514626	1985-87
5.7L Competition Ski	B514627-F775199	1987-95
5.7L Competition Ski	F775200-K040003	1996
5.7L Competition Ski	K040004-K999999	1997
5.7L Competition Ski (Gen+)	L002005-UP	1998-UP
350 Mag. Ski	D505450-K999999	1991-97
350 Mag. EFI Ski	F215561-K999999	1994-97
350 Mag. MPI Ski	F350583-F799999	1995-98
Black Scorpion Ski	F800000-UP	1996-98

GM MIE V8 427, 454, 482 & 502 CID (INBOARD)

MODEL	S/N	YEAR
325	2278747-3780449	1968-74
330	4623115-5889913	1977-80
340/7.4L w/B/W MK4	5889914-UP	1981-92
7.4L w/Hurth (LH) MK4	C391564-D715493	1989-92
7.4L (LH)	D715494-K999999	1992-97
7.4L MPI (LH)	F563052-K999999	1995-97
7.4L MPI (L29) Gen VI	L002006-UP	1998
7.4L TBI (LH) Gen VI	F874815-K999999	1996-97
454 Mag. MPI Horizon	L002200-L086049	1998-99
454 EFI (SKI) (Gen.V)	F215800-F820099	1995-96
454 Mag. MPI (SKI)(Gen.VI)	F820100-K999999	1996-97
350	9780450-4623109	1974-76
390	2781129-2825059	1969-70
8.2L w/ Hurth	C878221-D857199	1990-92
8.2L (Gen.V)	D857200-F819619	1993-96
8.2L MPI (LH) Gen VI	F819620-K999999	1996-97

GM MIE V8 427, 454, 482 & 502 CID (INBOARD)

MODEL	S/N	YEAR
8.2L MPI (LH) Gen VI	L002450-L0086012	1998
8.2L MPI (LH) Gen VI	L0086013-UP	1999

MIE 5, 6 & V8 CYLINDER DIESEL INBOARD ENGINES

MODEL	HP	S/N	YEAR
530 D-TA	150	B993002-C539258	1989
636 D-TA	180	B993750-C696011	1989
D183	150	C539259-D725149	1990-93
D219	180	C696012-D850124	1990-93
D254	210	C849461-D554729	1990-93
D3.0L	150	D725150-UP	1994-UP
D3.6L	180	D850125-UP	1994-UP
D4.2L	210	D554730-UP	1994-UP
D7.3L	262	F060000-UP	1994-UP

MC 60, 80 & 90 STERN DRIVES & TRANSOM PLATES

MODEL	S/N	YEAR
60 (O)	1830753-2063740	1965-66
80	2063741-2898029	1966-69
90	2898020-3225967	1970-72

MC I, II & III

MODEL	S/N	YEAR
I	1534570-1684187	1963
II (1.33:1)	1474909-2278488	1962-67

MC I, II & III Cont.

MODEL	S/N	YEAR
II (1.78:1)	2398798-2671321	1968-69
III	2373127-3002613	1968-72
III	5128065-UP	1978-UP

MC 1A, 1B & 1C

MODEL	S/N	YEAR
1A, 1B & 1C	1684188-1777798	1964
1A, 1B & 1C (E-Z Shift)	1776349-2065189	1965-66

MC 120, 140, 160 & 165

MODEL	S/N	YEAR
120/140	2062141-378049	1967-73
120/140	3780850-4893634	1974-77
120/140	4893635-6225576	1978-82
160	2065190-2763441	1967-69
165	2763442-3780849	1970-73
165	3780849-4890459	1974-77
165	4890460-6268064	1978-82

MC470 & 485

MODEL	S/N	YEAR
470	4208730-4893834	1976-77
470	4893835-6225576	1978-82
485	5487437-6225576	1980-82

MC 888, 225S & 233

MODEL	S/N	YEAR
888	3106717-3784374	1971-73
888	3784375-4782329	1974-77
225S	3856268-4200499	1974
233	4200500-4782329	1975-77

MC 898, 228, 250 & 260

MODEL	S/N	YEAR
898/228	4782330-4898729	1977
898/228	4898730-6229157	1978-82
250	4791300-4898729	1977
260	4898730-6229157	1978-82

MC R, MR, ALPHA ONE, ALPHA ONE SS & ALPHA ONE GEN II

MODEL	S/N	YEAR
R	6152230-6847029	1983-84
MR	6810538-A479506	1985
Alpha One	A470165-UP	1986-90
Alpha One SS	A545004-UP	1986-89
Alpha One Gen II	D469859-UP	1991-UP

MC BRAVO & BLACKHAWK

MODEL	S/N	YEAR
Bravo One	B664190-UP	1988-UP
Bravo Two	C564952-UP	1989-UP
Bravo Three	D763691-UP	1993-UP
Blackhawk	F186717-UP	1994-UP

MC 215E & 215H

MODEL	S/N	YEAR
215H	2782203-2909034	1970
215E	2782203-2909034	1970-72

MC TR & TRS

MODEL	S/N	YEAR
TR	3377316-3787239	1973
TR	3787240-4794899	1974-76
TR	4794900-5009866	1977
TR	5009867-UP	1978-UP
TRS	3787240-4203749	1974-75
TRS	4203750-4795399	1976
TRS	4795400-UP	1977-UP



18-5291
TUNE-UP KIT
Replaces: 808483K2
GM V-8 engines w/Delco HEI-1998 and newer (except MPI engines with 555 ECM)
Includes **18-5354** cap & **18-5402** rotor



18-5246
TUNE-UP KIT
Replaces: 898253T28
For: Late model V-6, 4.3L (Alpha/Bravo)



18-5247
TUNE-UP KIT
Replaces: 898253T29
For: Late model V-8 (Alpha/Bravo 350 Mag, 5.0L, & MX 6.2L)

①18-5250D Display Package



18-5250
TUNE-UP KIT
Replaces: 34235T1, 34235Q1
—CONTAINS—

Part #	O.E. #	Description
18-5311	34235	Contact Set
18-5345	33662	Condenser
18-5418	58217	Rotor

Delco 4 & 6 cyl.

①18-5251D Display Package



18-5251
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5314	391-5090	Contact Set
18-5338	391-5092	Condenser
18-5404-1	391-7057	Rotor

Mallory 8 cyl. Tall Cap



18-5253
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5318	58033	Contact Set
18-5346	58034, 81-64851	Condenser
18-5420	65864	Rotor

Autolite 8 cyl.

①18-5254D Display Package



18-5254
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5317	64850, 87-71831	Contact Set
18-5346	58034, 81-64851	Condenser
18-5420	65864, 78016	Rotor

Mercury 8 cyl.

①18-5258D Display Package



18-5258
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5347	392-6324	Condenser
18-5407	392-6326	Rotor

Prestolite 8 cyl.

①18-5260D Display Package



18-5260
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5345	392-6324	Condenser
18-5403	392-9767	Rotor

Prestolite 8 cyl.



18-5266
TUNE UP KIT
Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478 and 18-5479
Includes **18-5300** rotor

Display Package



18-5267
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5318	58033	Contact Set
18-5346	58034, 81-64851	Condenser
18-5420	65864, 78016	Rotor
18-5389	393-4988T	Distributor Cap

Autolite V-8 - Single Point



18-5268
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5311	34235	Contact Set
18-5345	33662	Condenser
18-5418	58217	Rotor
18-5385	393-9459	Distributor Cap

Delco In-Line 4 - Single Point

Display Package



18-5269
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5311	34235	Contact Set
18-5345	33662	Condenser
18-5418	58217	Rotor
18-5386	33765	Distributor Cap

Delco In-Line 6 - Single Point

Display Package



18-5271
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5314	391-5090	Contact Set
18-5338	391-5092	Condenser
18-5404-1	391-7057, 391-5088	Rotor
18-5376	391-5075	Distributor Cap

Mallory V-8 - Single Point - Top Terminal

Display Package



18-5273
TUNE-UP KIT
—CONTAINS—
Replaces: 805759T3 / 805759Q3

Part #	O.E. #	Description
18-5431	13524A5	Rotor
18-5395	16457A4	Distributor Cap

Mercury Thunderbolt HEI - V-8

① Items ending in "D" are Display Packaged - Regular number is Non-Display

Display Package



18-5274
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5432	13524A6	Rotor
18-5396	13753A2, 815407A2	Distributor Cap

Mercury Thunderbolt HEI - V-6

Display Package



18-5275
TUNE-UP KIT

—*CONTAINS*—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5347	392-6324	Condenser
18-5403	392-9089	Rotor
18-5352	392-9766	Distributor Cap

Prestolite V-8 - Single Point - Screw Cap

Display Package



18-5276
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5347	392-6324	Condenser
18-5403	392-9089	Rotor
18-5353	392-9086	Distributor Cap

Prestolite V-6 - Single Point - Screw Cap

Display Package



18-5277
TUNE-UP KIT

—*CONTAINS*—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5347	392-6324	Condenser
18-5407	392-6326	Rotor
18-5369	392-6318	Distributor Cap

Prestolite V-8 - Single Point - Clip Cap



18-5278
TUNE-UP KIT
Replaces: 850484T3
Delco EST - V-6

—CONTAINS—

Part #	Description	O.E. #
18-8833-1	Wire Set	84-816761K14
18-5362	Distributor Cap	850484
18-5408	Rotor	850485



18-5280
TUNE-UP KIT
Replaces: 811635Q2
Delco EST - In-Line 4

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5361	Distributor Cap	811635, T3	1
18-5406	Rotor	811636, 1	1



18-5281
TUNE-UP KIT
Replaces: 808483Q2
Delco EST - V-8

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5354	Distributor Cap	808483	1
18-5405	Rotor	808484, 1, 898253010	1



18-5282
TUNE-UP KIT
Holley, Mercury Marine - Single Point V-8

—CONTAINS—

Part #	Description	O.E. #
18-5389	Distributor Cap	393-4988T, 2
18-5420	Rotor	65864, 78016
18-5317	Contact Set	64850, 87-71831
18-5346	Condenser	58034, 81-64851



18-5283
TUNE-UP KIT
For: Mallory Single Point In-Line 4

—CONTAINS—

Part #	Description	O.E. #
18-5397	Distributor Cap	-
18-5404-1	Rotor	391-7057
18-5314	Contact Set	391-5090
18-5538	Condenser	391-5092



18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5303
CONTACT SET
Replaces: 392-898253005



18-5311
CONTACT SET
Replaces: 34235, 34235T



18-5314
CONTACT SET
Replaces: 391-5090, 391-898253004



18-5317
CONTACT SET
Replaces: 64850, 87-71831



18-5318
CONTACT SET
Replaces: 58033, 898253007



18-5338
CONDENSER
Replaces: 391-5092, 391-898253001

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18-5344
CONDENSER
Replaces: 33706



18-5345
CONDENSER
Replaces: 33662, 898253003



18-5346
CONDENSER
Replaces: 58034, 81-64851



18-5347
CONDENSER
Replaces: 392-6324, 392-898253002



18-5402
ROTOR
Replaces: 898253009
GM V-8 engines w/Delco HEI-1998 and newer (except MPI engines with 555 ECM)



18-5245
ROTOR
Replaces: 884790, 898253013
For: Late model V-6, V-8 (Alpha/Bravo 350 Mag, 5.0L, & MX 6.2L)



18-5403
ROTOR
Replaces: 392-9089, 392-9089T, 392-9767



18-5404-1
ROTOR
Replaces: 391-7057, 391-5088, 391-7057T, 391-898253029



18-5405
ROTOR
Replaces: 808484, 808484 1, 898253010
Use with **18-5354** Distributor Cap
Fits new GM style "Module in Cap" distributors - V-8 application



18-5406
ROTOR
Replaces: 811636, 811636 1, 898253011
Use with **18-5361** Distributor Cap
3.0L LX



18-5407
ROTOR
Replaces: 392-6326, 392-6326T



18-5300
ROTOR
Fits: Flamethrower Distributors



18-5408
ROTOR
Replaces: 850485, 850485 1, 898253012
Use with **18-5362** Distributor Cap
Fits new GM Style "Module in Cap" Distributors V6 Applications



18-5418
ROTOR
Replaces: 58217, 898253008



18-5420
ROTOR
Replaces: 65864, 78016



18-5431
ROTOR ASSEMBLY
Replaces: 13524A5, T1
V-8



18-5432
ROTOR ASSEMBLY
Replaces: 13524A6
V-6



18-5243
DISTRIBUTOR CAP
Replaces: 888731, 898253T23
For: Late model V-6 (4.3L Alpha/Bravo)



18-5244
DISTRIBUTOR CAP
Replaces: 884792, 858253T22
For: Late model V-8 (Alpha/Bravo 350 Mag, 5.0L, & MX 6.2L)
Use wire set **18-8821-1**



18-5352
DISTRIBUTOR CAP
Replaces: 392-9766, Q1
Prestolite



18-5353
DISTRIBUTOR CAP
Replaces: 392-9086, 392-9086T



18-5354
DISTRIBUTOR CAP
Replaces: 808483, 808483T3
Fits new GM style "Module in Cap" Distributors–V-8 applications Use **18-5405** Rotor



18-5361
DISTRIBUTOR CAP
Replaces: 811635, 811635T3
Use **18-5406** Rotor
3.0L LX



18-5362
DISTRIBUTOR CAP
Replaces: 850484, 850484T, 850484T2
Fits new GM Style "Module in Cap" Distributors – V6 Applications Use **18-5408** Rotor



18-5369
DISTRIBUTOR CAP
Replaces: 392-6318, 392-6318T
Prestolite
with gasket 18-5399

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18-5376
DISTRIBUTOR CAP
Replaces: 391-5075, 391-5075Q1
Mallory



18-5384
DISTRIBUTOR CAP
Replaces: 33708



18-5385
DISTRIBUTOR CAP
Replaces: 393-9459, 393-9459Q1



18-5386
DISTRIBUTOR CAP
Replaces: 33765, 33765T



18-5389
DISTRIBUTOR CAP
Replaces: 393-4988T, 393-4988T2



18-5395
DISTRIBUTOR CAP
Replaces: 16457A4, 805759T, 805759T1
V-8



18-5396
DISTRIBUTOR CAP
Replaces: 13753A2, 815407A2
V-6



18-5397
DISTRIBUTOR CAP



18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors



18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

PKG OF 2



18-5399
18-5399-9①
DISTRIBUTOR CAP GASKET
Replaces: 392-6329



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation



18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.

- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.

- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems



18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:Flame-Thower 45,000 volt coil.

- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems

Part #	Description	Recommended Coil	Resistance Ohms	Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0	**18-5286**	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3.0	**18-5288**	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5296-2	Electronic Conversion Kit	18-5466	1.5	**18-5289**	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5297	Electronic Conversion Kit	18-5469	3.0	**18-5290**	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5298	Electronic Conversion Kit	18-5466	1.5	**18-5481**	Flame-Thrower Distributor	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	**18-5482**	Flame-Thrower Distributor	18-5472	0.6
18-5285	Hi Performance Electronic Conversion Kit	18-5472	0.6	**18-5483**	Flame-Thrower Distributor	18-5472	0.6

① Priced per Package

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18-5433
IGNITION COIL
Replaces: 38547, 32193A2, 392-806529A1, 898253T24
DELCO 1115202
(Uses External Resistor)



18-5438
IGNITION COIL
Replaces: 392-7803A4, 392-805570A2
HEI
Thunderbolt Ignition



18-5465
IGNITION COIL
Replaces: 392-863704T, 8M0054588
2001 and newer 4.3L, 5.0L, 5.7L & 6.2L with 555 ECM (OM300000 and up)



18-7493
COIL
Replaces: 392889925
For: 8.1L & 496 Mag OM315053 & UP



18-7648
IGNITION COIL
Replaces: 392881732



18-5442
IGNITION COIL
Replaces: 806673T, T1



18-5443
IGNITION COIL
Replaces: 817378T, 817378, 898253T27



18-5117
IGNITION MODULE
Replaces: GM 10482803
Fits: MCM MIE 4.3L MPI, 5.0L MPI, 350 Mag MPI and MX 6.2L MPI engines with ECM555 (2001 & Up) S/N OM300000 & Up



18-5107-1
IGNITION MODULE
4/6/8 cyl.
Replaces: 811637001
Delco EST



18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)



18-5488
IGNITION MODULE
Replacement module for Mallory electronic distributors



18-5108
PICK UP
COIL SENSOR
Replaces: 811639, T
V4/V6/V8
Delco EST



18-5116-1
IGNITION SENSOR KIT
Replaces: 87-861780A2, Q4
For: V-6 & V-8 with Thunderbolt ignition (1981-1997) nut connectors



18-7556
CRANKSHAFT SENSOR
Replaces: 864297001
Fits: Mercury 5.0L, 6.2L 1998-2010



18-7642
PICK-UP ASSEMBLY
Replaces: 898141
Fits: Engines equipped w/ Delco HVS distributor



18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals



18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals



18-26812
HEI COIL GRAY CONNECTOR



18-26813
HEI COIL BLACK CONNECTOR



18-61051
SCREW KIT (4 PER PKG)
Fits: Mercruiser V6 & V8 Thunderbolt Distributor Caps

Ignitor II ELECTRONIC IGNITION

FEATURES

- Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with 18-5472 "Flame Thrower II" Coil for optimum performance

APPLICATION BEGINS ON PAGE 680



18-5285
HI-PERFORMANCE
ELECTRONIC
CONVERSION KIT
Fits: 4 Cylinder Delco Distributors



18-5286
HI-PERFORMANCE
ELECTRONIC
CONVERSION KIT
Fits: 6 Cylinder Delco Distributors



18-5288
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap



18-5289
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite Distributors with screw down cap

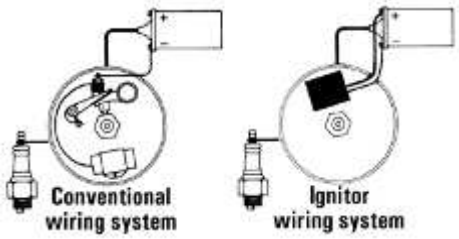


18-5290
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation

IGNITOR ELECTRONIC IGNITION

FEATURES

- Replaces point & condensers for true solid state ignition.
- Uses standard coil, cap and rotor.
- Easy to install, one-piece, 2-wire hook-up.
- Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.
- Can be used with Flame Thrower 18-5466 & 18-5469.





18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 Cyl. Delco Distributors



18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite Distributors (Except IBM7026)
For: Onan, Universal,Waukesha, Wisconsin

①**18-5296-2D** Display Package



18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cyl. Distributors with clockwise or counter clockwise rotation

①**18-5297D** Display Package



18-5297
ELECTRONIC CONVERSION KIT
For 4 Cyl. GM



18-5298
ELECTRONIC CONVERSION KIT
(with snap down cap) For: Most Prestolite V-8 Distributors

①**18-5299D** Display Package

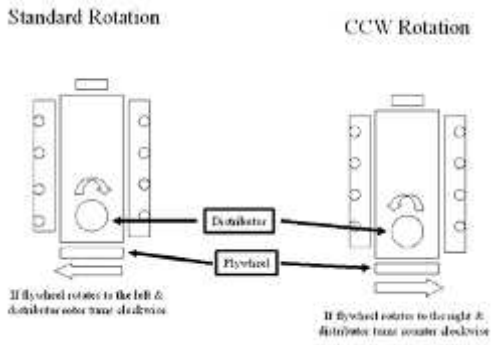


18-5299
ELECTRONIC CONVERSION KIT
(with screw down cap) For: Most Prestolite V-8 Distributors
Use with 18-5403 Style Rotor

APPLICATION BEGINS ON PAGE 680
① Items ending in "D" are Display Packaged - Regular number is Non-Display

FEATURES

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance





18-5481
HI-PERFORMANCE
ELECTRONIC DISTRIBUTOR
Fits:Ford V-8 351 Windsor
Replacement cap/rotor kit: 18-5266



18-5482
HI-PERFORMANCE
ELECTRONIC DISTRIBUTOR
Fits:Ford V-8 351 Cleveland, 351M, 400, 429 and 460 engines
Replacement cap/rotor kit: 18-5266



18-5483
HI-PERFORMANCE
ELECTRONIC DISTRIBUTOR
Fits:Chevrolet marine small and big block engines (standard deck height)
Replacement cap/rotor kit: 18-5266



18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5478
ELECTRONIC DISTRIBUTOR
Fits: Chrysler LA series V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5479
ELECTRONIC DISTRIBUTOR
Fits: GM V-8 engines-reverse rotation
Replacement Cap/Rotor Kit 18-5266



18-5480
COMPLETE IGNITION
CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor

APPLICATION BEGINS ON PAGE 680



18-26002
IGNITION SYSTEM KIT
Fits: GM 4.3L/262 CID Even Fire Engines



18-5470
THUNDERBOLT IV V-8 DISTRIBUTOR
Replaces: 805185A36
Fits: GM V-8 engines
Tune-Up Kit 18-5273



18-5471
THUNDERBOLT IV V-6 DISTRIBUTOR
Replaces: 805185A37
GM V-6 engines
Tune-Up Kit 18-5274



18-5350
DISTRIBUTOR
Replaces: 888751A03
Fits: Vortec V-6 4.3L MPI (2002-UP) (S/N OM300000 and UP)



18-5351
DISTRIBUTOR
Replaces: 884794A02
Fits: Vortec V-8 2001 and up 5.0L/ 5.7L/ 6.2L MPI engines (S/N OM300000 and up)



18-5475
DISTRIBUTOR
Replaces: 817377
FITS: 4 CYL GM W/ DELCO EST IGNITION
TUNE-UP KIT 18-5280



18-5476
DISTRIBUTOR
Replaces: 807964A1
Fits: GM V-6 engines with Delco EST ignition HEI
Tune-Up Kit 18-5278

18-5484-1
ELECTRONIC
DISTRIBUTOR
Conventional Rotation
Replaces: 805222A1
Late Model HEI
For V8 — 262-454 & 502 except
384/ 409 and tall block engines
• Designed as a plug-in replacement for
GM-style fuel injection system distributors

—CONTAINS—

Description	Part #
Distributor Cap	**18-5354**
Rotor	**18-5405**

Tune-Up Kit 18-5281





18-26111-1
DISTRIBUTOR
Replaces: Mallory YL648AV
Fits: Mercruiser 3.7L L4/LH



18-5486-2
ELECTRONIC
DISTRIBUTOR
Conventional Rotation
For Chevrolet L4, 153 & 181 CID

—CONTAINS—

Part #	Description
18-5397	Distributor Cap
18-5488	Module
18-5404-1	Rotor

APPLICATION BEGINS ON PAGE 680



18-5487-2
ELECTRONIC DISTRIBUTOR
Replaces: 9-26309, Mallory YLM676AV
Conventional Rotation
For GM L6, 194, 230, 250, 292 CID

—CONTAINS—

Part #	Description
18-5488	Module
18-5404-1	Rotor



18-5489-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Ford V8 351W CID

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5494-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5495-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Ford V8 302 CID

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5496-2
ELECTRONIC DISTRIBUTOR
Replaces: YLM567CV
Conventional Rotation
For Ford V8 351C — 460 CID

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5497-2
ELECTRONIC DISTRIBUTOR
Replaces: YLM579AV
Conventional Rotation
For Chrysler V8 273,318 (67 & UP) 340, 360 CID "LA" engines

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5309-1
DISTRIBUTOR
Contact Controlled (Standard Rotation)
Replaces: Mallory YL512CV
For most Ford 302 CID V-8 Eng.
Tune-Up Kit 18-5251

—CONTAINS—

Part #	Description
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor



18-5312-1
DISTRIBUTOR (Contact Controlled)
Replaces: Mallory YL554CV
For most Ford 351 CID V-8 Eng.
Tune-Up Kit 18-5251



18-5313-1
DISTRIBUTOR
Contact Controlled (Standard Rotation)
Replaces: 17177A1; Mallory YL624AV
For most GM V-8 Engs. (small & large blocks) Mallory
Tall Cap
Tune-Up Kit 18-5251

—CONTAINS—

Part #	Description
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor



18-5315-1
DISTRIBUTOR
Contact Controlled (Standard Rotation)
Replaces: 87581; Mallory YL673AV
For most GM 4 Cyl. Engs. (120 & 140 HP)
Tune-Up Kit 18-5251

—CONTAINS—

Part #	Description
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

APPLICATION BEGINS ON PAGE 680



18-5316-1
DISTRIBUTOR
Replaces: Mallory YL624BV
Fits Most GM V8 (Reverse Rotation)



18-5339-1
DISTRIBUTOR
Replaces: 9-26103; Mallory YL566AV
For GM V8 327



18-26110-1
DISTRIBUTOR
Replaces: 9-26110; Mallory YL579AV
For Chrysler V8, 273, 318 (1967 & Up), 340 and 360 "LA" Engines



18-26104-1
DISTRIBUTOR
Replaces: 9-26104; Mallory YL567EV
For Ford V8 351C



18-26112-1
DISTRIBUTOR
Replaces: 9-26112; Mallory YL676AV
Fits GM L6, 194, 230, 250, 292 CID (Conventional Rotation)

NEW



18-5512
I/L 4 DELCO EST CONVERSION KIT
Description: Converts 4 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

NEW



18-5513
V-6 DELCO EST CONVERSION KIT
Description: Converts 6 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

NEW



18-5514
V-8 DELCO EST CONVERSION KIT
Description: Converts 8 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

NEW



18-5518
I/L 4 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 4 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

NEW



18-5519
V-6 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 6 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

NEW



18-5520
V-8 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 8 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

APPLICATION BEGINS ON NEXT PAGE

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
110	153/I4	❺	1963-1966	1537370-2044033	18-5250 ★	18-5311	18-5418	18-5385	18-5433	18-5315-1	18-8800-1
					18-5268 ☎						
120	153/L4	❺	1964-1986	1666601 - B531853	18-5250 ★	18-5311	18-5418	18-5385	18-5433	18-5315-1	18-8800-1
					18-5268 ☎						
2.5L	153/L4	❺	1987-1989	B531854 - C853255	18-5250	18-5311			18-5433		
PRESTOLITE REPLC IGN	4 CYL	❷	1963-1989	1537370 - C853255		18-5303	18-5403				
140	181/L4	❺	1968-1986	2508261 - B450800	18-5250 ★	18-5311	18-5418	18-5385	18-5433	18-5315-1	18-8800-1
					18-5268 ☎						
3.0L	181/L4	❺	1987-1989	B450801 - C856558	18-5250	18-5311			18-5433		
3.0L	181/L4	❷	1990-1991	C856559 - D504541		18-5303	18-5403		18-5433		
3.0L	181/L4	✜	1990-1991	C856559 - D504541							18-8811-1
3.0L	181/L4	⓫	1991-1994	D504542 - F603999				18-5361	18-5443		18-8833-1
3.0L	181/L4	⓫	1998-2010	L010042 - & UP				18-5361	18-5443		18-8833-1
3.0L MPI	181/L4	⓫	2008-2010	A072812 - & UP				18-5361	18-5443		18-8833-1
3.0LX	181/L4	✜	1990-1991	C856559 - D504541							18-8811-1
3.0LX	181/L4	⓫	1991-1997	D504542 - K999999				18-5361	18-5443		18-8833-1
3.0L/ LX	L4		1990-1995	C856559 - F603999	18-5262	18-5303	18-5403		18-5433	18-5315-1	18-8800-1
3.0L/ LX	L4		1990-1995	C856559 - F603999							18-8811-1
3.0L/LX	L4		1996 & UP	F604000 & Up	18-5280		18-5406	18-5361	18-5443		18-8833-1
PRESTOLITE REPLC IGN	4 CYL	❷	1968-1991	2508261 - D504541		18-5303	18-5403				
165	224/L4	❺	1987	B434941 - B774251	18-5250	18-5311			18-5433		
170	224/L4	❺	1985-1986	6916779 - B434940	18-5250	18-5311			18-5433		
180	224/L4	❺	1987	B436391 - B775248	18-5250	18-5311			18-5433		
180	224/L4	❷	1987-1989	B436391 - B775248		18-5303	18-5403		18-5433		
190	224/L4	❺	1985-1986	6916779 - B436390	18-5250	18-5311			18-5433		
3.7L	224/L4	❺	1988-1989	B774252 - & UP	18-5250	18-5311			18-5433		
3.7LX	224/L4	❺	1988-1989	B775249 - & UP	18-5250	18-5311			18-5433		
3.7LX	224/L4	❷	1988-1989	B775249 - & UP		18-5303	18-5403		18-5433		
470	224/L4	❺	1976-1984	4208730 - 6916778	18-5250 ★	18-5311	18-5418	18-5385	18-5433		18-8808-2
165, 170, 190	L4		1985-1989	6916779 & UP	18-5250 ★	18-5311	18-5418	18-5385	18-5433		18-8808-2
(224CID)					18-5268 ☎						
180LX	L4		1987-1989	B436391 & UP	18-5250 ★	18-5311	18-5418	18-5385	18-5433		18-8808-2
					18-5268 ☎						
180LX	L4		1987-1989	B436391 & UP	18-5262	18-5303	18-5403		18-5433		18-8808-2
160, 165(250cid)	L6		1967-1981	2048022-5813433	18-5250 ★	18-5311	18-5418	18-5386	18-5433		18-8809-1
					18-5269 ☎						
485	224/L4	❺	1980-1982	5685394 - 6218036	18-5250	18-5311			18-5433		
488	224/L4	❺	1983-1984	6170297 - 6916778	18-5250	18-5311			18-5433		
PRESTOLITE REPLC IGN	4 CYL	❷	2010			18-5303	18-5403				
140	194/L6	❺	1963	1538930 - 1725960	18-5250 ★	18-5311	18-5418	18-5386		18-5312-1	18-8809-1
					18-5269 ☎						
150	230/L6	❺	1964-1966	1666495 - 2048046	18-5250 ★	18-5311	18-5418	18-5386			18-8809-1
					18-5269 ☎						
160	250/L6	❺	1967-1970	2048022 - 2771483	18-5250	18-5311		18-5386	18-5433		
165	250/L6	❺	1971-1981	2771484 - 5813433	18-5250	18-5311		18-5386	18-5433		
200	292/L6	❺	1969	2453769 - 2712072	18-5250 ★	18-5311	18-5418	18-5386	18-5433	18-5487-2	18-8809-1
					18-5269 ☎						
PRESTOLITE REPLC IGN	6 CYL	❷	2010			18-5303	18-5403	18-5353	18-5433		
185 (4 bbl)	229/V-6	❷	1983-1984	6330183 - 6919655	18-5262 ★	18-5303	18-5403	18-5353	18-5433		18-8801-1
					18-5276 ☎						
175	262/V-6	❻	1987	B527955 - B773242			18-5432	18-5396	18-5438		
175, 185, 4.3	262/V-6		1985-1993	6919656 - F000877	18-5274		18-5432	18-5396	18-5438		18-8810-1
185 (2bbl)	262/V-6	❻	1985-1987	6919656 - B527954			18-5432	18-5396	18-5438		

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
⓫ Delco EST
✜ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
205	262/V-6	❻	1985-1987	A331455 - B775129			18-5432	18-5396	18-5438		
205, 4.3LX 4bbl	262/V-6		1985-19996	A331455 - F802999	18-5274		18-5432	18-5396	18-5438		18-8810-1
262 TBI (GEN +)	262/V-6	☞	1996-1997	F803800 - K999999					18-5443		18-8835-1
4.3L (2bbl)	262/V-6	❻	1988-1996	B773243 - F802999			18-5432	18-5396	18-5438		
4.3L (2bbl) (GEN +)	262/V-6	❻	1998-2010	L010044 & UP			18-5432	18-5396			
4.3L EFI (GEN +) (TBI)	262/V-6	☞	1998	L012009 - L359999					18-5438		18-8835-1
4.3L EFI (GEN +) (TBI)	262/V-6	☛	1999-2001	L360000 - M299999			18-5432	18-5396	18-5438		
4.3L MPI	262/V-6	☞	2002-2010	M300000 & UP	18-5246		18-5245	18-5243	18-5465	18-5350	18-8829-1
4.3LH (GEN +) (4bbl)	262/V-6	♠	1998-2002	L010044 - M614999			18-5432	18-5396	18-5438		
4.3LX (4bbl)	262/V-6	❻	1988-1996	B775130 - F802999			18-5432	18-5396	18-5438		
4.3LX (GEN +) (2bbl)	262/V-6	♠	1996-1997	F803000 - K999999			18-5432	18-5396	18-5438		
4.3L/LH/LX/LXH	V6		1996-2001	F803000 & UP	18-5274		18-5432	18-5396	18-5438		18-8810-1
Alpha(Gen+)											
4.3L/LH/LX/LXH	V6		1996-2001	F803000 & UP	18-5274		18-5432	18-5396	18-5438		18-8810-1
Bravo(Gen+)											
4.3L EFI,262	V6		1996-1998	F803000- L359999	18-5278		18-5408	18-5362	18-5443		18-8810-1
Mag(TBI)(Gen+)											
4.3L EFI(TBI)	V6		1996 & up	L012009 - L359999	18-5278		18-5408	18-5362	18-5443	18-5476	18-8835-1
(Gen+)				L360000 & UP	18-5274		18-5432	18-5396	18-5438		18-8835-1
4.3L EFI(TBI)	V6		1999-2001	L360000 & UP	18-5274		18-5432	18-5396	18-5438		18-8810-1
215 MCM & MIE (FORD)	302/V-8	❸	1970-1972	2781153 - 3563181	18-5253 ★	18-5318	18-5402	18-5389	18-5433	18-5495-2 ❾	18-8803-2
					18-5267 ☎					18-5309-1 ✇	
215 MCM & MIE (FORD)	302/V-8	❶	1970-1972	2781153 - 3563181	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5495-2 ❾	18-8803-2
					18-5271 ☎					18-5309-1 ✇	
225 MCM & MIE (FORD)	302/V-8	❸	1973-1974	3385721 - 4166999	18-5253 ★	18-5318	18-5420	18-5389	18-5433	18-5495-2 ❾	18-8803-2
Ford(302cid)					18-5267 ☎					18-5309-1 ✇	
225 MCM & MIE (FORD)	302/V-8	❶	1973-1974	3385721 - 4166999	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5495-2 ❾	18-8803-2
					18-5271 ☎					18-5309-1 ✇	
225 MCM & MIE (FORD)	302/V-8	❹	1973-1974	3385721 - 4166999	18-5254 ★	18-5317	18-5420	18-5389	18-5433	18-5495-2 ❾	18-8803-2
					18-5267 ☎					18-5309-1 ✇	
888 (FORD)	302/V-8	❹	1971-1977	3108723 - 4887829	18-5254	18-5317	18-5420	18-5389	18-5433	18-5495-2 ❾	18-8803-2
										18-5309-1 ✇	
888 (FORD)	302/V-8	❸	1971-1977	3108723 - 4887829	18-5253	18-5318	18-5420	18-5389	18-5433	18-5495-2 ❾	18-8803-2
888 (FORD)	302/V-8	❷	1971-1977	3108723 - 4887829	18-5258 ★	18-5303	18-5407	18-5369	18-5433	18-5495-2 ❾	
					18-5277 ☎					18-5309-1 ✇	18-8803-2
888 (FORD)	302/V-8	❶	1971-1977	3108723 - 4887829	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5495-2 ❾	
					18-5271 ☎					18-5309-1 ✇	18-8803-2
190 (GM 283)	283/V-8	❺	1963-1964	1564539 - 1730903	18-5252	18-5310	18-5417	18-5384	18-5438	18-5498-1 ❶	
										18-5494-2 ❾	
										18-5313-1 ✇	
198 MIE	305/V-8	❶	1977	4776402 - 4931099		18-5314	18-5404-1		18-5433		
200 (5.0L)	305/V-8	❻	1985-1995	6899058 - F600999			18-5431	18-5395	18-5438		
228	305/V-8	❶	1977-1982	4765100 - 6218461		18-5314	18-5401-1		18-5433		
228	305/V-8	❻	1982-1984	6218462 - 6899268			18-5431	18-5395	18-5438		
228 MIE	305/V-8	❶	1977-1980	4765100 - 5907057		18-5314	18-5401-1		18-5433		
228 MCM & MIE	305/V-8		1977-1984	4765100 - 6218461	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433		18-8803-2
					18-5271 ☎					18-5498-1 ❶	
228	305/V-8		1985-1986	6218462 - 6899268	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
230, 5.0L/LX MIE	305/V-8		1981-1995	5907058 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
198, 898 MCM &	305/V-8		1977-1982	4776402 - 6218461	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271 ☎					18-5498-1 ❶	
230	305/V-8	❻	1985-1987	6899269 - MB773739			18-5431	18-5395	18-5438		

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
❿ Delco EST
✣ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
230 MIE	305/V-8	❻	1981-1987	5907058 - B788151			18-5431	18-5395	18-5438		
5.0L (GEN +)	305/V-8	♠	1998-2010	L015751 & UP			18-5431	18-5395	18-5438		
5.0L EFI (Gen+)	305/V-8	☞	1998	L012052 - L331630	18-5281		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8836-1
										18-5498-1 ❶	
5.0L EFI (GEN +)	305/V-8	☞	1998	L331651 - L339999					18-5442		
5.0L EFI (GEN +)	305/V-8	☞	1999	L331631 - L331650			18-5431		18-5438		
5.0L MPI	305/V-8	☞	2002-2010	M300000 & UP							18-8828-1
5.0L MIE	305/V-8	❻	1988	B788152 - C396832			18-5431	18-5395	18-5438		
5.0LX	305/V-8	❻	1988-1995	B773740 - F600999			18-5431	18-5395			
898	305/V-8	❶	1977-1982	4762210 - 621461		18-5314	18-5404-1		18-5433		
898	305/V-8	❻	1983-1984	6218462 - 6899057			18-5431	18-5395	18-5438		
350MAG MPI	V8		1998-2001	L302200 & UP	18-5273		18-5431	18-5395	18-5438	18-5494-2	
(Gen+) &										18-5498-1	
MIE(Gen+)											
350 MAG MPI	V8		2001-2004	M300000 & UP	18-5247		18-5245	18-5244	18-5465	18-5351	
350 MAG MPI					18-5247		18-5245	18-5244			
HORIZON											
350 MAG	V8		1999-2001	L304700 & UP	18-5273		18-5431	18-5395	18-5438	18-5494-2	
HORIZON MIE										18-5498-1	
350 MAG HORIZON	V8		2001-2004	M300000 & Up	18-5247		18-5245	18-5244	18-5465	18-5351	
MIE											
350MAG MPI	V8		1999-2001	L304600 & up	18-5273		18-5431	18-5395	18-5438	18-5494-2	
SKI(Gen+)										18-5498-1	
350MAG SKI	V8		1991-1996	D505450 - K040399	18-5273		18-5431	18-5395	18-5438	18-5494-2	
										18-5498-1	
350MAG SKI	V8		1991-1996	D505450 - K040399	18-5273		18-5431	18-5395	18-5438	18-5494-2	
										18-5498-1	
350MAG SKI	V8		1991-1997	D505450 - K999999	18-5273		18-5431	18-5395	18-5438	18-5494-2	
										18-5498-1	
225 (GM)	327/V-8	❺	1963-1969	1539620 - 2694014	18-5252 ★	18-5310	18-5417	18-5384	18-5433	18-5494-2 ❾	18-8803-2
					18-5270 ☎					18-5498-1 ❶	
										18-5313-1 ✇	
225 MIE (GM)	327/V-8	♠	1968	2278647 - 2694014	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
250 MCM & MIE	327/V-8	♠	1968-1969	2314301 - 2639854	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
250	350/V-8	❶	1977	4768000 - 4908849	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271					18-5498-1 ❶	
250 MCM & MIE (GM)	350/V-8	❹	1975-1976	3258728 - 4521254		18-5317	18-5420	18-5389	18-5433		
255 MCM (GM)	350/V-8	❶	1976	4498701 - 4767999		18-5314	18-5404-1		18-5433		
255 MIE	350/V-8	❶	1976-1980	4498701 - 5907057		18-5314	18-5404-1				
260	350/V-8	❶	1978-1982	4908850 - 6218461		18-5314	18-5404-1		18-5433		
270 MCM & MIE	350/V-8	♠	1969-1972	2851074 - 3385720	18-5282		18-5420	18-5389	332- 4895A 8	18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
280 TRS	350/V-8	❹	1975	4176250 - 4499390		18-5317	18-5420	18-5389	18-5433		
280 TRS	350/V-8	❶	1976	4499391 - 4770199	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271 ☎					18-5498-1 ❶	
										18-5313-1 ✇	
300	350/V-8	❻	1985-1986	6668677 - B430367			18-5431	18-5395	18-5438		
320 EFI	350/V-8	❻	1987-1989	A543604 - C622418			18-5431	18-5395	18-5438		
350 MAG ALPHA	350/V-8	❻, ♠	1986-1997	A635178 - K999999			18-5431	18-5395	18-5438		
350 MAG ALPHA EFI (GEN +)	350/V-8	☞	1996-1997	F800300 - K999999	18-5281		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8836-1
350 MAG BRAVO MPI	350/V-8	☞	1995-1997	F415189 - K999999				18-5354	18-5443	18-5498-1 ❶	18-8836-1
350 MAG EFI SKI	350/V-8	☞	1994-1997	F215561 - K999999				18-5354	18-5443		18-8832-1

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
⓫ Delco EST
✜ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
350 MAG MPI (GEN +)	350/V-8	☞	1998	L010019 - L325962	18-5281		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8832-1
										18-5498-1 ❽	
350 MAG MPI (GEN +)	350/V-8	☛	1999-2001	L325953 - M999999			18-5431	18-5395	18-5438		
350 MAG MPI	350/V-8	☞	2002-2010	M300000 & UP				18-5244			18-8828-1
350 MAG MPI HORIZON	350/V-8	☞	2002-2007	M300000 - A299999				18-5244			
350 MAG MPI HORIZON MIE	350/V-8	☛	1999-2001	L304700 - M299999			18-5431	18-5395	18-5438		
350 MAG MPI HORIZON MIE	350/V-8	☞	2002-2007	M300000 - A089999				18-5244			
350 MAG MPI MIE (GEN +)	350/V-8	☞	1998	L002008 - L302199	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8832-1
										18-5498-1 ❽	
350 MAG MPI MIE (GEN +)	350/V-8	☛	1998-2001	L302200 - M299999	18-5273		18-5431	18-5395	18-5438		18-8834-1
350 MAG MPI MIE	350/V-8	☞	2002-2007	M300000 - A089999				18-5244			18-8828-1
350 MAG MPI SKI	350/V-8	☞	1995-1998	F350583 - L304599	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8836-1
										18-5498-1 ❽	
350 MAG MPI SKI (GEN +)	350/V-8	☛	1999-2001	L304600 - M2999999			18-5431	18-5395	18-5438		
350 MAG MPI SKI	350/V-8	☞	2002-2007	M300000 - A089999				18-5244			18-8828-1
350 MAG SKI	350/V-8	❻, ♠	1991-1997	D505450 - K999999			18-5431	18-5395	392-805570A 2		
350MAG BRAVO	V8		1995-1998	F415189 - L325952	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8836-1
MPI &(Gen+)										18-5498-1 ❽	
350MAG EFI SKI	V8		1996-1997	F820707 - K999999	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8832-1
&(Gen+)										18-5498-1 ❽	
5.0L Alpha &	V8		1998-2001	L015751 & up	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8821-1
Bravo(Gen+)										18-5498-1 ❽	
5.0L EFI (Gen +)	V8		1999-2001	L331631 & up	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8834-1
										18-5498-1 ❽	
5.0L MCM/MIE MPI,	V8		2001 & up	M300000 & UP	18-5247		18-5245	18-5244	18-5465	18-5351	18-8828-1
198, 898, 5.0L GM	V8		1983-1984	6218462 - 6899057	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8804-1
(305cid)										18-5498-1	
200, 5.0L GM	V8		1985-1995	6218462 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8804-1
(305cid)										18-5498-1	18-8834-1
200, 5.0L GM	V8		1987-1995	B525982 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2	
(305cid)										18-5498-1	
5.7L	350/V-8	❻, ♠	1988-2010	6218462 & UP			18-5431	18-5395			18-8828-1
5.7L EFI	350/V-8	☞	1995-1997	F225560 - K999999				18-5354			18-8828-1
5.7L EFI (GEN +)	350/V-8	☞	1998	L010035 - L325976				18-5354	18-5442		
5.7L EFI (GEN +)	350/V-8	☞	1998	L326000 - L331598				18-5354	18-5442		
5.7L EFI (GEN +)	350/V-8	☞	1998	L336000 - L339999				18-5354	18-5442		
5.7L EFI (GEN +)	350/V-8	☛	1999	L325977 - L325999			18-5431	18-5395	18-5438		
5.7L EFI (GEN +)	350/V-8	☛	1999	L331599 - L331991			18-5431	18-5395	18-5438		
5.7L EFI (GEN +)	350/V-8	☛	1999	L335716 - L335999			18-5431	18-5395	18-5438		
5.7L EFI (GEN +)	350/V-8	☛	1999-2001	L340000 - M299999			18-5431	18-5395	18-5438		
5.7L EFI MIE (GEN +)	350/V-8	☛	1997	K040300 - K999999					18-5442		
5.7L MIE	350/V-8	❻, ♠	1988-2010	B788152 & UP			18-5431	18-5395			
5.7L MPI HORIZON MIE	350/V-8	☞	2008-2010	A090000 & UP				18-5244			18-8821-1
5.7L MPI MIE	350/V-8	☞	2008-2010	A090000 & UP				18-5244			
5.7L MPI SKI	350/V-8	☞	2008-2010	A090000 & UP				18-5244	18-5433		18-8821-1
5.7L SKI	350/V-8	❶	1985-1995	A338553 - F775199	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8802-1
					18-5271 ☎					18-5498-1 ❽	
5.7L SKI	350/V-8	❷	1985-1996	A338553 - F775199	18-5262 ★	18-5303	18-5403	18-5352	18-5433	18-5494-2 ❾	18-8802-1
					18-5275 ☎					18-5498-1 ❽	
5.7L SKI	350/V-8	❻, ♠	1987-2010	B514627 & UP			18-5431	18-5395			
5.7LX	350/V-8	♠	1995-1997	F601000 - K999999			18-5431	18-5395	18-5438		
5.7LX BRAVO EFI (GEN +)	350/V-8	☞	1996-1997	F800300 - K999999				18-5354			
5.7LX EFI	350/V-8	☞	1996-1997	F752400 - K999999	18-5281		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8836-1
										18-5498-1 ❽	

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
⓫ Delco EST
✜ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
5.7L MIE & SKI	V8		1998 & up	L002003 & up	18-5273 ★		18-5431	18-5395	18-5438		18-8830-1
5.7L EFI & (Gen+)	V8		1995-1998	F225560-L339999	18-5281 ☎		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8836-1
										18-5498-1 ❶	
5.7L EFI & (Gen+)	V8		1999-2001	L325977 & UP	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8834-1
										18-5498-1 ❶	
5.7L SKI	V8		1987-1997	B514627 - K999999	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8821-1
										18-5498-1 ❶	
5.7L SKI	V8		1987-1995	B514627 - F775199	18-5273		18-5431	18-5395	18-5433	18-5494-2 ❾	18-8821-1
										18-5498-1 ❶	
5.7L SKI	V8		1998-2001	L002005 & up	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8821-1
										18-5498-1 ❶	
260, 350MAG	V8		1987-1995	B525982 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8804-1
5.7L SKI/ ALPHA/										18-5498-1	
BRAVO(350cid)											
260, 350MAG,	V8		1987-1995	B525982 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8821-1
5.7L ALPHA/										18-5498-1	
BRAVO(350cid)											
350MAG, 5.7L/	V8		1994-2001	F353525 & UP	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8821-1
LX ALPHA &										18-5498-1	
BLACK SCORPION SKI (GEN+)	350/V-8	☞	1996-2003	F800000 - M391599				18-5354	18-5443		18-8832-1
BLACK SCORPION SKI (GEN+)	350/V-8	☛	2003-2007	M391600 - W698432				18-5395			
SCORPION 350	350/V-8	☛	2008-2010	W698433 & UP				18-5395			
BLACK SCORPION	V8		1996	F800000 - K040000	18-5281		18-5405	18-5354	18-5443	18-5494-2	18-8832-1
SKI(Gen+) (350cid)										18-5498-1	
BLACK SCORPION	V8		1997-1998	K040001 - L005600	18-5281		18-5405	18-5354	18-5443	18-5494-2	18-8824-1
SKI(Gen+) (350cid)										18-5498-1	
BLACK SCORPION	V8		1998-2002	L005601 - M391599	18-5281		18-5405	18-5354	18-5443	18-5494-2	18-8822-1
SKI(Gen+) (350cid)										18-5498-1	
233 MCM & MIE (FORD)	351/V-8	❷	1975-1977	4173000 - 4902304	18-5260 ★	18-5303	18-5409	18-5352	18-5433	18-5489-2 ❾	18-8803-2
					18-5275 ☎					18-5312-1 ✇	
233 MCM & MIE (FORD)	351/V-8	♥	1975-1977	4173000 - 4902304	18-5258 ★	18-5303	18-5407	18-5369	18-5433	18-5489-2 ❾	18-8803-2
					18-5277 ☎					18-5312-1 ✇	
233 MCM & MIE (FORD)	351/V-8	❼	1975-1977	4173000 - 4902304	18-5254	18-5317	18-5420	18-5389	18-5433	18-5489-2 ❾	18-8803-2
										18-5312-1 ✇	
255 MCM & MIE	351/V-8		1973-1974	3385721 - 4166999	18-5254	18-5317	18-5420	18-5389	18-5433	18-5489-2	18-8803-2
										18-5312-1	
255 MCM & MIE	351/V-8		1973-1974	3385721 - 4166999	18-5251	18-5314	18-5404-1	18-5376	18-5433	18-5489-2	18-8803-2
					18-5271					18-5312-1	
255 MIE & MCM (FORD)	351/V-8	❶	1973-1980	3258728 - 5907057		18-5314	18-5404-1		18-5433		
255 MIE & MCM (FORD)	351/V-8	❷	1973-1980	3258728 - 5907057			18-5420	18-5389	18-5433		
255, 260MCM &	V8		1975-1982	3258728 - 6218461	18-5251	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
MIE(350cid)					18-5271					18-5498-1 ❶	
										18-5313-1 ✇	
255MCM & MIE	V8		1975-1980	4498701 - 5907057	18-5254	18-5317	18-5420	18-5389	18-5433	18-5494-2 ❾	18-8803-2
(350cid)										18-5498-1 ❶	
										18-5313-1 ✇	
260,350MAG,	V8		1982-1994	6218462 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
										18-5313-1 ✇	
300, 320EFI	350/V-8		1985-1989	A543604 - C622418	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
377 MAG	377/V-8	☞	2008-2010	A300000 & UP				18-5244			
377 SCORPION MCM	377/V-8	☞	1999-2005	L416146 - M907201	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	
										18-5498-1 ❶	

❶ **Mallory Ignition**
❷ **Prestolite**
❸ **Autolite**
❹ **Mercury Ignition**
❺ **Holley**
❻ **Thunderbolt IV**
❼ **With screw down cap**
❽ **Delco**
❾ **Electronic dist. (std rotation) excluding Thunderbolt ignition**
⓫ **Delco EST**
✜ **Delco digital system**
★ **With out dist cap**
☎ **With dist cap**
☛ **Mercury HEI**
☞ **Delco HEI**
♠ **Thunderbolt V**
♥ **Prestolite with clip down dist cap**
✇ **Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.**

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
377 SCORPION SKI	377/V-8		1997-1998	K000656 - L00314	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	
										18-5498-1 ❶	
MX 6.2L MPI	377/V-8	☛	2000-2001	L680003 - M299999	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8834-1
										18-5498-1 ❶	
MX 6.2L MPI (377CID)	377/V-8	☞	2002-2007	M300000 - A299999	18-5247		18-5245	18-5244			18-8828-1
MX 6.2L MPI	377/V-8		2001-2004	M300000 & UP	18-5247		18-5245	18-5244	18-5465	18-5351	18-8828-1
MX 6.2L MPI HORIZON	377/V-8	☞	2002-2007	M300000 - A299999	18-5247		18-5245	18-5244	18-5465	18-5351	18-8828-1
MX 6.2L MPI HORIZON MIE	377/V-8	☞	2002-2010	M300000 & UP	18-5247		18-5245	18-5244	18-5465	18-5351	18-8828-1
MX 6.2L MPI MIE	377/V-8	☛	2000-2001	L670000 - M299999			18-5431	18-5395	18-5438		
MX 6.2L MPI MIE	377/V-8	☞	2002-2010	M300000 - & UP				18-5244			18-8828-1
MX 6.2L MPI SKI	377/V-8	☞	2002-2007	M317000 - A089999	18-5247		18-5245	18-5244			18-8828-1
MX 6.2L BLACK SCORPION SKI	377/V-8	☞	2001-2003	F800000 - M391599				18-5354			N/A
MX 6.2L BLACK SCORPION SKI	377/V-8	☛	2003-2007	M391600 - W698432				18-5395			
SCORPION 377	377/V-8	☛	2008-2010	W698433 & UP				18-5395			
325 MCM & MIE	427/V-8	♠	1969-1974	2278747 & UP	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
330 MCM & MIE	454/V-8	❶	1977-1981	4623115-6083144	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271 ☎					18-5498-1 ❶	
										18-5313-1 ❾	
330 MCM & MIE	454/V-8	♠	1977-1981	4623115-6083144	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
										18-5313-1 ✇	
330	454/V-8	❽	1982-1987	6083145 - B816540			18-5431	18-5395	18-5438		
330, 340, 7.4L	454/V-8		1981-1992	5889914 - D715493	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
MCM & MIE(454cid)										18-5498-1 ❶	
340 MIE	454/V-8	❽	1981-1987	5889914 - B788365			18-5431	18-5395	18-5438		
350 MIE	454/V-8	♠	1974-1976	3780450 - 4623109	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
370 TRS	454/V-8	❶	1978-1985	4179554 - 6721527	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271 ☎					18-5498-1 ❶	
										18-5313-1 ✇	
370 TRS	454/V-8	❺	1978-1985	4883520 - 6721527	18-5254	18-5317	18-5420	18-5389	18-5433	18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
										18-5313-1 ✇	
370 TRS	454/V-8	❽	1985-1987	6721528 - B714586	18-5273		18-5431	18-5395	18-5433	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
400 TRS	454/V-8	❶	1980-1986	5668232 - B457644		18-5314	18-5404-1		18-5433		
400 TRS	454/V-8	❺	1980-1986	5668232 - B457644		18-5317		18-5389	18-5433		
420	454/V-8	❽	1987-1989	A398941 - B622418	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8837-1
										18-5498-1 ❶	
425	454/V-8	❽	1990-1993	B622419 - D937011			18-5431	18-5395	18-5438		18-1837-1
440 TRS	454/V-8	❶	1983-1986	6181070 - B485220		18-5314	18-5404-1		18-5433		
450	454/V-8	❽	1995-1996	F347100 - F347277	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	
										18-5498-1 ❶	
454 MAG ALPHA	454/V-8	❽	1986-1997	A631894 - B785148	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
454 MAG BRAVO	454/V-8	❽, ♠	1988-1997	B721206 - K999999			18-5431	18-5395	18-5438		
454 MAG EFI	454/V-8	☞	1994-1996	F115700 - F802349				18-5354	18-5443		18-8832-1
454 MAG MPI	454/V-8	☞	1996-1998	F802350 - L085009				18-5354	18-5443		18-8832-1
454 MAG MPI	454/V-8	☞	1998-2001	L085010 - M024999				18-5354	18-5443		18-8832-1
454 MAG MPI HORIZON MIE	454/V-8	☞	1998-2001	L002200 - L674000	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	
										18-5498-1 ❶	
454-EFI,MAG MPI	454/V-8		1994-2001	F115700 & UP	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8832-1
HORIZON MIE										18-5498-1 ❶	

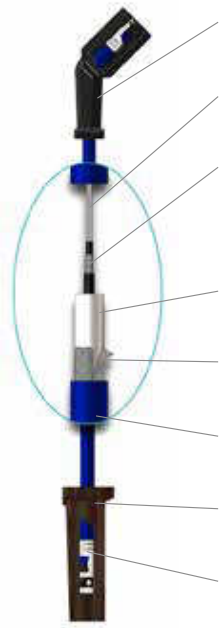
❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❽ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
❿ Delco EST
✣ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
454 MAG MPI	454/V-8		1999-2001	L086001 - L674000	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❷	18-8832-1
HORIZON MIE										18-5498-1 ❶	
454 MAG MPI SKI	454/V-8	☞	1995-1997	F215800 - K999999				18-5354	18-5443		18-8832-1
525 SC	454/V-8	❻, ♠	1991-1999	D456000 - L415623			18-5431	18-5395			
7.4L BRAVO	454/V-8	❻, ♠	1988-1997	B771113 - K999999			18-5431	18-5395			
7.4L MIE	454/V-8	❻, ♠	1988-1997	B788366 - K999999			18-5431	18-5395			
7.4L MPI (L29)	454/V-8	☞	1998-2001	L010003 - M024330				18-5354	18-5443		18-8832-1
7.4L MPI MIE	454/V-8	☞	1995-1997	F563052 - K999999				18-5354	18-5443		18-8832-1
7.4L MPI MIE (L29)	454/V-8	☞	1998-2001	L002006 - L674613				18-5354	18-5443		18-8832-1
7.4L TBI MIE	454/V-8	☞	1996-1997	F874815 - K999999				18-5354			N/A
7.4LX BRAVO EFI	454/V-8	☞	1996-1997	F820000 - K999999				18-5354	18-5443		18-8832-1
7.4LX BRAVO MPI	454/V-8	☞	1996-1997	F602010 - K999999				18-5354	18-5443		18-8832-1
390	482/V-8	♠	1969-197070	2781129 - 2825059	18-5282		18-5420	18-5389			18-8803-2
460 TRS	482/V-8	❶	1983-198686	6180970 - 6181046	18-5251	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❷	18-8803-2
										18-5498-1 ❶	
										18-5313-1 ✇	
460 TRS	482/V-8	❺	1983-1986	6180970 - 6181046	18-5254	18-5317	18-5420	18-5389	18-5433	18-5494-2 ❷	18-8803-2
										18-5498-1 ❶	
										18-5313-1 ✇	
465	V8		1992-1994	D763732 - F213244	18-5273		18-5431	18-5395	18-5438		18-8837-1
496 / 8.1L	V8		2000 & Up	M025000 & UP			N/A				18-8838-1
500	502/V-8	❻, ♠	1994-1999	F213293 - L601036	18-5273		18-5431	18-5395	18-5438		18-8837-1
500 EFI	502/V-8	☞	1998-2005	L001477 - M907127				18-5354	18-5443		
502 MAG	502/V-8	❻	1990-1993	C878221 - F114528	18-5273		18-5431	18-5395	18-5438		18-8804-1
502 MAG EFI	502/V-8	☞	1993-1996	D840650 - F802599				18-5354	18-5443		18-8832-1
502 MAG MPI	502/V-8	☞	1996-1998	F802600 - L085000				18-5354	18-5443		18-8832-1
500(Gen+)	502/V-8		1999	L414639 - L601036	18-5273		18-5431	18-5395	18-5438		18-8837-1
500GM EFI	502/V-8		1998-2000	0L001477 & up	18-5281		18-5405	18-5354	18-5443		
502 MAG MPI	502/V-8		1993-1998	D840650 - L085000	18-5281		18-5405	18-5354	18-5443		18-8832-1
502GM MAG	502/V-8		1998-2001	L085001 & up	18-5281		18-5405	18-5354	18-5443		18-8832-1
8.2L GM MPI MIE	502/V-8		1996-2001	F819620 & up	18-5281		18-5405	18-5354	18-5443		18-8832-1
8.2L GM MPI MIE	502/V-8		1990-1996	C878221 - F819619	18-5273		18-5431	18-5395	18-5438		18-8804-1
525 SC	502/V-8		1991-1995	0D456000-0F877734	18-5273		18-5431	18-5395	18-5438		18-8804-1
525 SC	502/V-8		1996-1999	0K000012 & up	18-5273		18-5431	18-5395	18-5438		18-8837-1
575 SCi	502/V-8	☞	2000-2005	L306696 - M950526				18-5354	18-5443		
575 SCi	502/V-8		2000-2005	L306696 & UP	18-5281		18-5405	18-5354	18-5443		
600 SC	502/V-8	❻, ♠	1991-2000	D456489 - L301186			18-5431	18-5395	18-5438		
600 SC	502/V-8		1991-1993	D456489 - D763875	18-5273		18-5431	18-5395	18-5438		18-8837-1
600 SC	502/V-8		1993-2001	D763876 & UP	18-5273		18-5431	18-5395	18-5438		18-8837-1
8.2L MIE	502/V-8	❻, ♠	1990-1996	C878221 - F819619			13524T 1	18-5395	18-5438		
8.2L MPI MIE	502/V-8	☞	1996-1998	F819620 - L086012				18-5354	18-5443		
8.2L MPI MIE	502/V-8	☞	1998-2001	L086013 - L674200				18-5354	18-5443		
500 BULLDOG	540/V-8	❻, ♠	1990-2001	C577003 - M050281	18-5273		18-5431	18-5395	18-5438		18-8837-1
575	540/V-8	❻	1986-1992	A677429 - D763716			18-5431	18-5395	18-5438		
800 SC	572/V-8	❻, ♠	1993-1998	D763836 & UP	18-5273		18-5431	18-5395	18-5438		18-8837-1

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
⓫ Delco EST
✜ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion





MERCRUISER MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
110	4	Delco	1963	1966	1537370	2044033	**18-8800-1**
120	4	Delco	1964	1986	1666601	0B531853	**18-8800-1**
2.5L	4	Delco	1987	1989	0B531854	0C853255	**18-8800-1**
140	4	Delco	1968	1986	2508261	0B450800	**18-8800-1**
3.0L	4	Delco	1987	1989	0B450801	0C856558	**18-8800-1**
3.0L, LX	4	Prestolite	1990	1991	0C856559	0D504541	**18-8800-1**
3.0L, LX	4	Delco Digital	1990	1991	0C856559	0D504541	**18-8811-1**
3.0L	4	Delco EST	1991	& Up	0D504542	& Up	**18-8833-1**
3.0LX	4	Delco EST	1991	1997	0D504542	0K999999	**18-8833-1**
3.0L MPI	4	Delco EST	2012	& Up	1A072812	& Up	**18-8833-1**
165	4	Delco	1987	1987	0B434940	0B774251	**18-8808-2**
170	4	Delco	1985	1986	6916779	0B434940	**18-8808-2**
180	4	Prestolite	1987	1987	0B436391	0B775248	**18-8800-1**
190	4	Delco	1985	1986	6916779	0B436390	**18-8808-2**
3.7L	4	Delco	1988	1989	0B774252	& Up	**18-8808-2**
3.7LX	4	Delco	1988	1989	0B775249	& Up	**18-8808-2**
3.7LX	4	Prestolite	1988	1989	0B775249	& Up	**18-8800-1**
470	4	Delco	1976	1984	4208370	6916778	**18-8808-2**
485	4	Delco	1980	1982	5685394	6218036	**18-8808-2**
488	4	Delco	1981	1984	6170297	6916778	**18-8808-2**
140	L6	Delco	1963	1963	1538930	1725960	**18-8809-1**
150	L6	Delco	1964	1966	1666495	2048046	**18-8809-1**
160	L6	Delco	1967	1969	2048022	2770031	**18-8809-1**
165	L6	Delco	1970	1981	2770032	5813433	**18-8809-1**
200	L6	Delco	1969	1969	2453769	2712072	**18-8809-1**
185	6	Prestolite	1983	1984	6330183	6919655	**18-8801-1**
175	6	Thunderbolt IV	1987	1987	0B527955	0B773242	**18-8810-1**

APPLICATION CONTINUED ON NEXT PAGE

MERCRUISER MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
185	6	Thunderbolt IV	1985	1987	6919656	0B527954	**18-8810-1**
205	6	Thunderbolt IV	1985	1987	0A331445	0B775129	**18-8810-1**
262 Mag	6	Delco EST	1996	1997	0F803800	0K999999	**18-8835-1**
4.3L	6	Thunderbolt IV	1988	1996	0B773243	0F802999	**18-8810-1**
4.3L Alpha	6	Thunderbolt V	1998	& Up	0L010044	& Up	**18-8810-1**
4.3L Bravo	6	Thunderbolt V	1998	& Up	0L010044	& Up	**18-8810-1**
4.3L EFI	6	Delco EST	1998	1998	0L012009	0L359999	**18-8835-1**
4.3L EFI	6	Thunderbolt V	1999	2004	0L360000	&Up	**18-8810-1**
4.3L MPI	6	Delco HVS	2001	& Up	0M300000	& Up	**18-8829-1**
4.3LH Alpha	6	Thunderbolt V	1998	2004	0L010044	& Up	**18-8810-1**
4.3LH Bravo	6	Thunderbolt V	1998	2004	0L010044	& Up	**18-8810-1**
4.3LX, LXH	6	Thunderbolt IV	1988	1997	0B775130	0K999999	**18-8810-1**
215 MCM & MIE (Ford)	8	Autolite/Mallory	1970	1972	2781153	3563181	**18-8803-2**
225 MCM & MIE (Ford)	8	Autolite/Mallory/Mercury	1973	1974	3385721	4166999	**18-8803-2**
888 (Ford)	8	Autolite/Mallory	1971	1977	3108723	4887829	**18-8803-2**
190 (GM)	8	Delco	1963	1964	1564539	1730903	**18-8803-2**
198 MIE	8	Mallory	1977	1977	4776402	4931099	**18-8803-2**
200	8	Thunderbolt IV	1985	1987	6899058	8774444	**18-8821-1**
228	8	Mallory	1977	1982	4765100	6218461	**18-8803-2**
228	8	Thunderbolt IV	1983	1984	6218462	6899268	**18-8821-1**
228 MIE	8	Mallory	1977	1980	4765100	5907057	**18-8803-2**
230	8	Thunderbolt IV	1985	1987	6899269	0B773739	**18-8821-1**
230 MIE (LH)	8	Thunderbolt IV	1981	1987	5907058	0B788151	**18-8821-1**
230 MIE (RH)	8	Thunderbolt IV	1981	1987	5907058	0B788151	**18-8821-1**
5.0L	8	Thunderbolt IV	1988	1995	0B774445	0F600999	**18-8821-1**
5.0L Alpha	8	Thunderbolt V	1998	& Up	0L015751	& Up	**18-8821-1**
5.0L Bravo	8	Thunderbolt V	1998	& Up	0L015751	& Up	**18-8821-1**
5.0L EFI	8	Delco EST	1998	1998	0L012052	0L339999	**18-8822-1**
5.0L MIE (LH)	8	Thunderbolt IV	1988	1988	0B788152	0C396832	**18-8821-1**
5.0L MIE (RH)	8	Thunderbolt IV	1988	1988	0B788152	0C396832	**18-8821-1**
5.0L MPI Alpha	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
5.0LX	8	Thunderbolt IV	1988	1995	0B773740	0F600999	**18-8821-1**
898	8	Mallory	1977	1982	4762210	6218461	**18-8803-2**
898	8	Thunderbolt IV	1983	1984	6218462	6899057	**18-8821-1**
225 (GM)	8	Delco	1963	1969	1539620	2694014	**18-8803-2**
225 MIE (GM)	8	Thunderbolt	1968	1968	2278647	2694014	**18-8803-2**
250 MCM & MIE	8	Thunderbolt	1968	1969	2314301	2639854	**18-8803-2**
250	8	Mallory	1977	1977	4768000	4908849	**18-8803-2**
255 MCM & MIE	8	Mallory	1975	1976	3258728	4501254	**18-8803-2**
255 MCM & MIE	8	Mercury	1976	1976	4498701	4767999	**18-8803-2**
255 MIE	8	Mercury	1977	1980	4768000	5907057	**18-8803-2**
260	8	Mallory	1978	1982	4908850	6218461	**18-8803-2**
260	8	Thunderbolt IV	1982	1987	6218462	0B773304	**18-8821-1**
260 MIE (LH)	8	Thunderbolt IV	1981	1986	5907058	0B788151	**18-8821-1**
260 MIE (RH)	8	Thunderbolt IV	1981	1986	5907058	0B788151	**18-8821-1**
270 MCM & MIE	8	Thunderbolt	1969	1972	2851074	3385720	**18-8803-2**
280 TRS	8	Mercury/Mallory	1975	1975	4176250	4499390	**18-8803-2**
300	8	Thunderbolt IV	1985	1986	6668677	0B430367	**18-8821-1**
320 EFI	8	Thunderbolt IV	1987	1989	0A543604	0C622418	**18-8821-1**
350 Mag Alpha	8	Thunderbolt IV	1986	1994	0A635178	0F353690	**18-8821-1**
350 Mag Alpha	8	Thunderbolt V	1995	1997	0F353691	0K999999	**18-8821-1**
350 Mag Alpha EFI	8	Delco EST	1996	1997	0F800300	0K999999	**18-8822-1**

APPLICATION CONTINUED ON NEXT PAGE

MERCRUISER MARINE IGNITION WIRES APPLICATION							
Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
350 Mag Bravo MPI	8	Delco EST	1995	1996	0F415189	0K999999	**18-8822-1**
350 Mag EFI Ski	8	Delco EST	1994	1997	0F215561	0K999999	**18-8822-1**
350 Mag MPI	8	Delco EST	1998	1998	0L010019	0L325952	**18-8822-1**
350 Mag MPI Alpha	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI Bravo	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI Horizon	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI Horizon MIE	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI MIE	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
350 Mag MPI Ski	8	Thunderbolt IV	1991	1996	0D505450	0K40399	**18-8821-1**
350 Mag MPI Ski	8	Thunderbolt V	1991	1997	0D505450	0K999999	**18-8821-1**
5.7L Alpha	8	Thunderbolt IV	1988	1995	0B773305	0F600999	**18-8821-1**
5.7L Alpha	8	Thunderbolt V	1996	1997	0F601000	& Up	**18-8821-1**
5.7L Bravo	8	Thunderbolt IV	1988	1993	0B773305	0F353524	**18-8821-1**
5.7L Bravo	8	Thunderbolt V	1994	& Up	0F353525	& Up	**18-8821-1**
5.7L EFI	8	Delco EST	1995	1998	0F225560	0L339999	**18-8822-1**
5.7L EFI MIE	8	Delco EST	1997	1997	0K040300	0K999999	**18-8822-1**
5.7L MIE	8	Thunderbolt IV	1988	1995	0B788152	0F746099	**18-8821-1**
5.7L MIE	8	Thunderbolt V	1996	1997	0F622100	0K999999	**18-8821-1**
5.7L MIE	8	Thunderbolt V	1998	& Up	0L002003	& Up	**18-8821-1**
5.7L Ski	8	Mallory/Prestolite	1985	1995	0A338553	0F775199	**18-8802-1**
5.7L Ski	8	Thunderbolt IV	1987	1995	0B514627	0F775199	**18-8821-1**
5.7L Ski	8	Thunderbolt V	1996	1997	0F775200	0K999999	**18-8821-1**
5.7L Ski	8	Thunderbolt V	1998	& Up	0L002005	& Up	**18-8821-1**
5.7LX Alpha & Bravo	8	Thunderbolt V	1996	1997	0F601000	0K999999	**18-8821-1**
5.7LX Bravo & EFI	8	Delco EST	1996	1997	0F752400	0K999999	**18-8822-1**
233 MCM & MIE (Ford)	8	Mercury/Prestolite	1975	1977	4173000	4902304	**18-8803-2**
255 MCM & MIE (Ford)	8	Mercury/Mallory	1973	1980	3258728	5907057	**18-8803-2**
MX 6.2L MPI	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
MX 6.2L MPI Horizon	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
MX 6.2L MPI Horizon MIE	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
MX 6.2L MPI MIE	8	Delco HVS	2001	& Up	0M300000	& Up	**18-8828-1**
377 MAG MPI BRAVO	8	Delco HVS	ALL	ALL	1A300000	& Up	**18-8828-1**
325 MCM & MIE	8	Thunderbolt	1969	1974	2278747	& Up	**18-8803-2**
325 MCM & MIE	8	Mallory	1969	1972	2278747	& Up	**18-8803-2**
390	8	Mallory	1968	1970	ALL		**18-8803-2**
330	8	Mallory	1977	1981	4623115	6083144	**18-8803-2**
330	8	Thunderbolt	1977	1981	4623115	6083144	**18-8803-2**
330	8	Thunderbolt IV	1982	1987	6083145	0B816540	**18-8821-1**
340 MIE	8	Thunderbolt IV	1981	1987	5889914	0B788365	**18-8821-1**
350 MIE	8	Thunderbolt	1974	1976	3780450	4623109	**18-8803-2**
370 TRS	8	Mallory/Holley	1978	1985	4179554	6721527	**18-8803-2**
370 TRS	8	Thunderbolt IV	1985	1987	6721528	0B714586	**18-8821-1**
400 TRS	8	Mallory/Holley	1980	1986	5668232	0B457644	**18-8803-2**
440 TRS	8	Mallory/Holley	1983	1986	6181070	0B485220	**18-8803-2**
450	8	Thunderbolt IV	1995	1996	0F347100	0F347277	**18-8821-1**
454 Mag Alpha	8	Thunderbolt IV	1986	1988	0A631894	0B785148	**18-8821-1**
454 Mag Bravo	8	Thunderbolt IV	1988	1997	0B721206	0K999999	**18-8821-1**
454 Mag EFI	8	Delco EST	1994	1996	0F115700	0F802349	**18-8822-1**
454 Mag MPI	8	Delco EST	1996	2001	0F802350	M024999	**18-8822-1**
454 Mag MPI Horizon MIE	8	Delco EST	1999	2001	0L002200	0L674000	**18-8822-1**

APPLICATION CONTINUED ON NEXT PAGE

MERCRUISER MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
454 Mag MPI Ski	8	Delco EST	1995	1997	0F215800	0K999999	**18-8822-1**
7.4L Bravo I, II, III	8	Thunderbolt IV	1988	1997	0B771113	0K999999	**18-8821-1**
7.4L Bravo III	8	Thunderbolt V	1992	1997	603118	0K999999	**18-8821-1**
7.4L EFI MIE	8	Thunderbolt IV	1988	1996	0B788366	0F820141	**18-8821-1**
7.4L MIE	8	Thunderbolt IV	1988	1996	0B788366	0F820141	**18-8821-1**
7.4L MIE	8	Thunderbolt V	1992	1997	0D715494	0K999999	**18-8821-1**
7.4L MPI (L29)	8	Delco EST	1998	2001	0L010003	0M024330	**18-8822-1**
7.4L MPI MIE	8	Delco EST	1995	2001	0F563052	0M025999	**18-8822-1**
7.4LX Bravo EFI & MPI	8	Delco EST	1996	1997	0F602010	0K999999	**18-8822-1**
390	8	Thunderbolt	1969	1970	2781129	2825059	**18-8803-2**
460 TRS	8	Mallory/Holley	1983	1986	6180970	6181046	**18-8803-2**
460 Cyclone	8	ALL	1983	1985	ALL		**18-8803-2**
496 Mag & Mag HO	8	Delco (coil over plug)	2000	& Up	0M025000	& Up	**18-8838-1**
8.1 MIE & HO MIE	8	Delco (coil over plug)	2000	& Up	0M025000	& Up	**18-8838-1**
502 Mag Bravo	8	Thunderbolt IV	1990	1993	0G878221	0F114528	**18-8821-1**
502 Mag EFI	8	Delco EST	1993	1996	0B40650	0F802599	**18-8822-1**
502 Mag MPI	8	Delco EST	1996	2001	0F802600	0M024999	**18-8822-1**
525 SC	8	Thunderbolt IV	1991	1995	0D456000	0F877734	**18-8821-1**
8.2L MIE	8	Thunderbolt IV	1990	1996	0C878221	0F819619	**18-8821-1**
8.2L MPI MIE	8	Delco EST	1996	2001	0F819620	0L674200	**18-8822-1**



18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. roll of 7 MM hypalon ignition wire with a metallic core and a large assortment of three different end fittings.



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

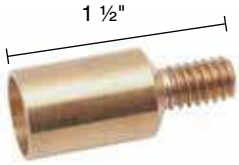


BATTERY CABLES

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	**BC88563**	6'	red	2
BC88533	2'	black	4	**BC88573**	6'	black	2
BC88543	4'	red	2	**BC88583**	8'	red	1
BC88553	4'	black	2	**BC88593**	8'	black	1

Gauge cable with soldered lug terminals on each end to accept a 3/8" stud

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121

PKG. OF 10

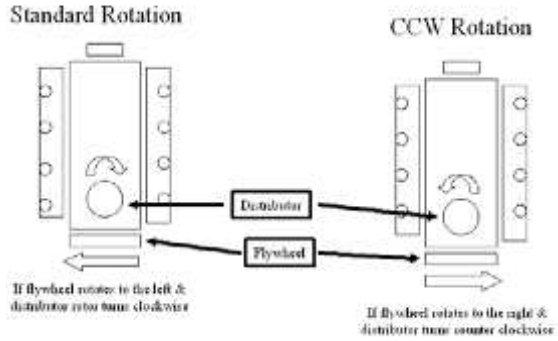


18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector



18-5752
UNIVERSAL SPARK PLUG BOOT
8mm

Sierra Marine Engine and Drive Parts





18-6275
STARTER
Replaces:
50-807904A1, 50-863007A1
- Permanent Magnet Gear Reduction Starter
- Inboard
- 2 Long Bolt Offset Pattern
- CW Rotation • **SAE J1171**
- Use w/ Late Model 3.0L Engines with 14" Flywheel

Fits : Volvo Penta, Mercruiser, Marine Power
Uses Solenoid 18-5811



18-5603
STARTER
Replaces: 50-808011A4
Noseless:CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908 and 18-5902



18-5923
STARTER
PMGR Replacement for 18-5903;
302CID, 351CID Ford Engines



18-5911
STARTER
(Heavy-Duty) (No Core) (Clockwise) (9 tooth) For GM engines, bottom mount straight across bolt pattern. Standard rotation
Replaces: 50-76965A4, 50-99417A2, 50-99419A3, 50-17251A3
Replacement Solenoid: 18-5837
SAEJ1171



18-5907
STARTER
(Heavy-Duty) (No Core) (Clockwise) (9 tooth) Top mount rear entry starter for opposite rotation GM & Ford engines. Will also replace bottom mount standard rotation. Will not replace non-starter mounted solenoids. Mercruiser built 4 cyl. 165/170/180/190/470/485/488
Replaces: 50-72550A2,50-79604A3, 50-97499A2, R4, 50-72550R2, 50-97499R3
Replacement Solenoid: 18-5837
SAEJ1171

APPLICATION BEGINS ON PAGE 698



18-5913
STARTER
(Clockwise)
Delco permanent magnet gear reduction 2 bolt starter
12V - 11 Tooth - Offset Bolt Pattern
For: Late model GM - 14" Flywheel
Replaces: 50-812428A3, 50-812604A2, 50-822330A2, 50-864340A2
Includes **18-8402** (2) bolts
Replacement Solenoid: 18-6287
SAEJ1171 FOR: 4.3L (1996 & UP); 5.0 & 5.7L (1998 & UP)



18-5919
STARTER
Permanent magnet I/O starter, 11 Tooth
Replaces: 50-806963A4, 50-806965A2, 50-806965A4
Replacement Solenoid: 18-6287
Includes one **18-8402** bolt and one **18-8404** bolt
Fits: Chevy Engines with 12 3/4" flywheels
Straight across bolt pattern
SN-OF803000AN/OF803114AN 4.3LX/LXH Alpha/Bravo 262 CID
SN-355305AN/22560AN 5.7L Alpha (EFI)/5.7L Bravo (EFI)
SAEJ1171



18-5910
STARTER
(Heavy-Duty) (No Core) (Clockwise) (9 tooth) Small block V-6 & V-8 GM engine with 14 1/4" flywheel and bottom mount, offset bolt pattern. For standard rotation engines.
Replaces: 50-12177A2, 50-99418A2



18-5908
STARTER
(Heavy-Duty) (No Core) (Counter-Clockwise) (9 tooth)
Top mount rear entry starter for standard rotation GM & Ford engines. Front mount reverse rotation.
Replaces: 50-76965A3, 50-808011A1
Replacement Solenoid: 18-5837
SEAJ1171

APPLICATION BEGINS ON PAGE 698



18-5903
STARTER
(No Core) (Clockwise) Bottom mount, two bolt pattern for standard rotation Ford engines.
Replaces: 50-69865A1, 50-12872, 50-56886
Replacement Solenoid: 18-5801
***For PMGR style order 18-5923**



18-6870
STARTER
Replaces: Mercury 50-805833, T
Fits: D7.3L D-tronic 260 LD, 300 1999 year



18-6946
STARTER
Replaces: 50-8m8021116
Fits: High Performance 11 Tooth Starter for 6.2L & 8.9L Scorpion HO applications



18-6947
STARTER
Replaces: Mercruiser 50-805991
Fits: 7.3L (BRAVO & MIE) DIESEL NAV 444 V-8 1994-1996



18-6949
STARTER
Replaces: Mercuiser 50-831001562, 50-831001961
Fits: WO4CTA (150 HP) HINO 234 I/L4, WO4CTI (210 HP) HINO 234 I/L4



18-6957
STARTER
Replaces: Mercruiser 50-801333980, 50-854178, 50-855507

NEW



18-8412
STARTER STUD EXTENDER
Extends the solenoid stud on PMGR starters for applications that require more accessory wire connections



18-2434
FLYWHEEL BELL HOUSING
Replaces: 814309A1
For: GM V-8's Big & Small Blocks Inboard/Ski Models

APPLICATION BEGINS ON PAGE 698

STARTER BOLTS



Description	Mercruiser #	Part #
Starter Bolt 3/8 - 16 – 4 3/8 Long	10-8053432	**18-8402**
Starter Bolt 3/8 - 16 – 1 13/16 Long	10-8053433	**18-8403**
Starter Bolt 3/8 - 16 – 1 11/16 Long	10-8083434	**18-8404-1**



18-5717
STARTER BRUSH SET
Replaces: 33270



18-5804
SOLENOID
Replaces: 13037
Delco



18-5837
SOLENOID
Replaces: 89-99253, 89-18080
Delco



18-5838
SOLENOID
Replaces: 33261, 89902
Delco



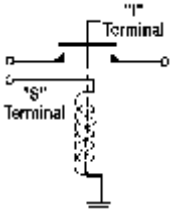
18-5840
SOLENOID
Prestolite 15-79,
SAW 4201, SAW4207, SAW4210

BRUSH SET/STARTER SWITCH APPLICATION

Years	Volt.	Starter No.	Brush Set	Starter Switch
1977-82	12	1108755	18-5717	18-5838
1977-82	12	1108756	18-5717	—
1977-82	12	1109484,5,6	18-5717	18-5838
1971-78	12	ALL	18-5717	18-5838
1969-78	12	MEO-7003	—	18-5840

① **18-5801D** Display Package

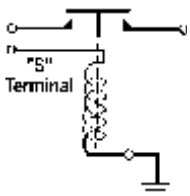




18-5801
SOLENOID
Replaces: 89-76416A1

① **18-5802D** Display Package



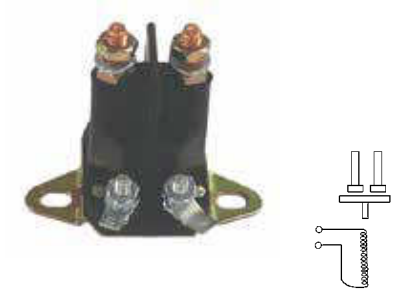


18-5802
SOLENOID
Grounded base
Replaces: 65057A1, 65057T1

① Items ending in "D" are Display Packaged - Regular number is Non-Display

APPLICATION BEGINS ON PAGE 698

① **18-5810D** Display Package



18-5810
SOLENOID



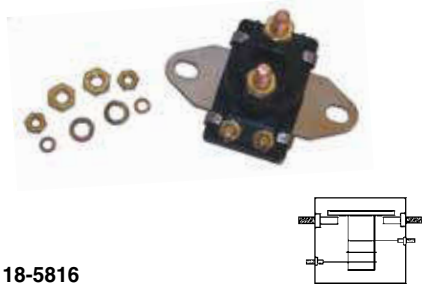
18-5811
STARTER SOLENOID
Replaces: 809463A1
For: PG 260 Series Starters, GM V6 & V8 (1983-Up)

①**18-5815D** Display Package



18-5815
SOLENOID
Replaces: 89-68258A4, 89-853654A1, 89-76545

①**18-5816D** Display Package

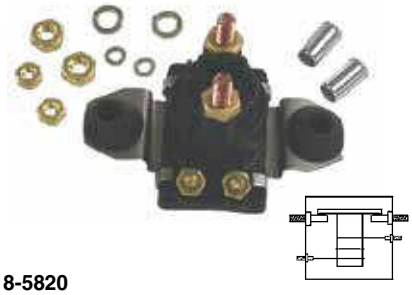


18-5816
SOLENOID
Replaces: 89-96054, T, 89-91975
(Flat Bracket)

①**18-5817D** Display Package

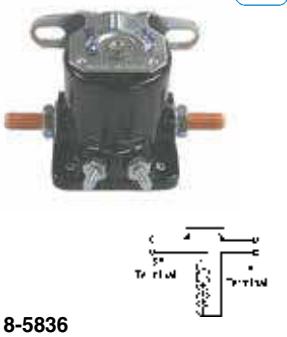


18-5817
SOLENOID
Replaces: 89-96158, T
(Curved Bracket)



18-5820
SOLENOID
Replaces: 89-818999A2, 89-825842A1, 89-850188T1

①**18-5836D** Display Package



18-5836
SOLENOID
Replaces: 25661, 25661 1



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



18-6749
TRIM BRACKET
Metal Bracket
Replaces: 862548A1, 42419A1
For: MerCruiser Floor Mount Bracket



18-6750
TRIM BRACKET
Stainless Steel
Replaces: 862548A1, 42419A1
For: MerCruiser Floor Mount Bracket

NEW



18-6747
TILT/TRIM ASSEMBLY
Replaces: 865380A25
For late model sterndrive applications



18-6752
HYDRAULIC TRIM
PUMP ASSEMBLY
Low Pressure - High Flow
Metal Bracket
Replaces: 14336A9, 88183A12
Fits: 1983 and Later without "quick connect"
Replaces Motor: 18-6772
20 amp fuse



18-6753
HYDRAULIC TRIM
PUMP ASSEMBLY
Low Pressure - High Flow
Stainless Steel Bracket
Replaces: 14336A9, 88183A12
Fits: 1983 and Later without "quick connect"
Replaces Motor: 18-6772
20 amp fuse

① Items ending in "D" are Display Packaged - Regular number is Non-Display

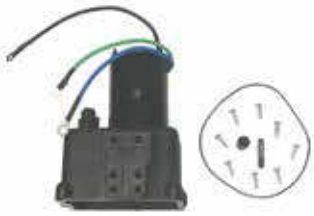
APPLICATION BEGINS ON PAGE 698



18-6768
COMPLETE POWER TRIM PUMP ASSEMBLY
Steel Bracket
Replaces: 93247A7
Replacement pump for Prestolite high pressure/low flow system. Primarily used 1982 and earlier.
20 amp fuse



18-6799
COMPLETE POWER TRIM PUMP ASSEMBLY
Stainless Steel Bracket
Mercruiser 93247A7
Replacement pump for Prestolite high pressure/low flow system.Salt water series. Stainless steel bracket. Primarily used 1982 and earlier.
20 amp fuse



18-6763
TILT/TRIM MOTOR
Replaces: 92975A6, 79271A4, 67914A2, 92975A32, 93247A7
To 1984. Fits most Mercruiser Sterndrives (Motor and Reservoir Only)
For Repair Kit use: **18-6253**



18-6769-1
TILT/TRIM PUMP
Low Pressure - High Flow
Replaces: 14336A8, 88183A5 From 1984
Fits most Mercruiser Sterndrives



18-6772
TILT PUMP MOTOR
Replaces: 17649, 17649T, 891736T
For late style Alpha I, Generation II, and Bravo drives; early style square motors.
Mercruiser Sterndrive replacement for Oildyne units



18-6746
TILT/TRIM MOTOR
Replaces: 14336A20
Oildyne low pressure/high flow



18-6813
TRIM MOTOR
Low pressure/high flow
Replaces: 14336A6, A8, A9, A15, A20, 88183A5, A8, A12, 865380A13, A25
Same as 18-6769-1, plus wiring
Replacement Solenoid: 18-5817



18-6771
TILT/TRIM RESERVOIR
Replaces: 18525A1



18-6778
TILT/TRIM RESERVOIR
Replaces: 883166A2
For: Tilt Motors with 4 Screw Attachments



18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design



18-5872
STATOR
Replaces: 398-6231A10
For: 3.7L 1983-89



18-18618
VALVE BODY
Fits: Late model Mercruiser w/3 wire motor and Oildyne Pump



18-6254
COMMUTATOR END PLATE
Replaces: 392-2940
For : Use with Prestolite Pumps (Mercury #'s 79271A4 and 88475A5)



18-6253
COMMUTATOR END PLATE
For use with **18-6763**



18-15501
CIRCUIT BREAKER
Replaces: 88-93582
60 AMP



18-6256
POWER TRIM SPRING SET
Replaces: 392-2529
For : Use with Prestolite Pumps (Mercury #'s 74436A9, 79271A4, 88475A5 and 93247A4)



18-6255
POWER TRIM BRUSH
Replaces: 392-8989
For : Use with Prestolite Pumps (Mercury #'s 93247A4)

APPLICATION BEGINS ON PAGE 698



18-6293
ALTERNATOR
Replaces: 862031T • **SAE J1171**
7SI/70 amp, Hinge Mount,
Serpentine Pulley 2.44" Diameter



18-6298
ALTERNATOR
Replaces: 863077T • **SAE J1171**
7SI/70 amp, Hinge Mount,
Serpentine Pulley 1.97" Diameter



18-5983
ALTERNATOR
Replaces: 862030T • **SAE J1171**
7SI/70 amp, Hinge Mount, Single Groove Pulley



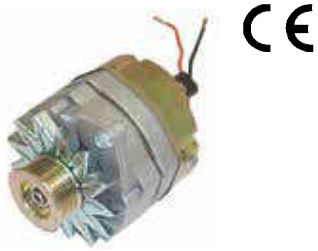
18-5956
ALTERNATOR
(1-Wire) (No Core) (68 AMP)
Single wire connection fits Mercruiser and many other applications. Equipped with fan and drive pulley.
Replaces: 69729 • **SAE J1171**



18-5957
ALTERNATOR
(3-Wire) (68 AMP)
Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley.
Replaces: 78477, 78403A2, 92497A3.
• **SAE J1171**



18-5946
ALTERNATOR
(1-Wire) (No Core) (68 AMP)
Single wire connection fits Mercruiser and many other applications. Equipped with fan and serpentine drive pulley. • **SAE J1171**



18-5945
ALTERNATOR
(3-Wire) (No Core) (68 AMP) • **SAE J1171**
Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and serpentine drive pulley.



18-5960
ALTERNATOR
Serpentine Pulley • 65 Amp
Replaces: 807653T • **SAE J1171**



18-5966
ALTERNATOR
Single Groove Pulley • 55 Amp
Replaces: 817119A4,
12449A1 • **SAE J1171**



18-5967
ALTERNATOR
Serpentine Pulley • 55 Amp
Replaces: 807652T • **SAE J1171**



18-5965
ALTERNATOR
65 Amp
Replaces: 817119A1,
817119A4, 805884T
SAE J1171



18-6841
ALTERNATOR
Replaces: Mercruiser 56045,
59755, 69729
For: 37-63A Marine Applications



18-6842
ALTERNATOR
Replaces: Mercruiser 56045,
59755, 69729
For: 37-63A Marine Applications



18-6844
ALTERNATOR
Replaces: Mercruiser 834832,
T2, 857006A3,
Denso 101211-3460



18-6975
ALTERNATOR (Universal)
Fits: High amp 160A alternator,
universal mounting pattern based
on Delco CS1300 design, v-belt and
6 groove serpentine pulley included

APPLICATION BEGINS ON NEXT PAGE



18-6948
ALTERNATOR
Replaces: Mercury 882571
Fits: CMD 1.7 MI 120 I/L4, CMD 1.7 MS 120 I/L4, D1.7L DTI



18-6960
ALTERNATOR
Replaces: Mercuiser 821663, -1, A1, Denso 101211-3020, 3021



18-5953-1
ALTERNATOR CONVERSION KIT
Includes new **18-5956** 68 AMP alternator, mounting brackets **18-5968**, pulley (8.0" O.D. x 2.75" H), wiring, hardware and instructions. Converts model 470 aluminum block Mercruiser engines serial number 4625580 & up with stator charging system and water cooled voltage regulator to alternator system. **NOTE: Fuse kit 18-8220 (sold separately) is required on engines with a Delco starter (round solenoid mounted to starter); Prestolite starters with remote solenoid DO NOT require fuse kit. Visually inspect starter prior to ordering conversion kit.**
For: Mercruiser 224 / 3.7L



18-5949
CONVERSION KIT DRIVE BELT
3/8" x 33 1/2"
Replacement belt for alternator conversion kit used on 470 Series Mercruisers. Included in 18-5953-1 kit.



18-5968
ALTERNATOR BRACKET
Replacement bracket for alternator conversion kit used on 470 Series Mercruiser included in 18-5953 kit



18-8220
FUSE KIT
Replace: 88-79023A91
For use with 18-5953 alternator conversion kits installed on Mercruiser (Model 470) 3.7 liter aluminum block engines serial number 6902288 & Up.
90 AMP



18-5740
VOLTAGE REGULATOR
Replaces: 42785

Model #	Cyl.	Years	Beg. S/N	End. S/N	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
110	GM 4	1963-1966	1538370	2044033	18-5836	18-5900	18-5911	—	—
120	GM 4	1964-1975	1666601	4469865	18-5836	18-5900	18-5911	18-5951	18-5957
120	GM 4	1976-1982	4469866	6229717	18-5815	18-5900	18-5911	18-5951	18-5957
120 / 2.5L	GM 4	1983-1989	6229718	C853255	18-5817	18-5900	18-5911	—	18-5966 ④
140	GM 4	1968-1975	2508261	4460664	18-5836	18-5900	18-5911	18-5951	18-5957
140	GM 4	1976-1981	4460665	6229717	18-5815	18-5900	18-5911	18-5951	18-5957
140/3.0L	GM 4	1982-1989	6229718	C856558	18-5817	18-5900	18-5911	18-5951	18-5957
140/3.0L	GM 4	1999-2001	OL382122	OM326292	18-5817	—	18-6275	—	18-5983 **
140/3.0L/3.0LX	GM 4	1990-92	C856559	D831100	18-5817	18-5900	18-5911	18-5951	18-5957
140/3.0LX	GM 4	1992-97	D831101	OK999999	18-5817	N/A	18-6275	—	18-5966 ④
165/3.7L	Merc 4	1987-1989	B434941	C762299	18-5802	18-5901	18-5907	N/A	N/A
170	Merc 4	1985-1986	6916779	B434940	18-5802	18-5901	18-5907	N/A	N/A
180/3.7LX	Merc 4	1987-1989	B436391	C762299	18-5802	18-5901	18-5907	N/A	N/A
190	Merc 4	1985-1986	6916779	B436390	18-5802	18-5901	18-5907	N/A	N/A
470	Merc 4	1976-1984	4208730	6916778	18-5802	18-5901	18-5907	N/A	N/A
470MIE	Merc 4	1980-1981	5520115	6218036	18-5802	18-5901	18-5907	N/A	N/A
485	Merc 4	1980-1984	5685394	6916778	18-5802	18-5901	18-5907	N/A	N/A
140	GM 6	1963	1538930	1725960	18-5836	18-5900	18-5911	—	—
150	GM 6	1964-66	1666495	2048046	18-5836	18-5900	18-5911	—	—
160	GM 6	1967-69	2048022	2768031	18-5836	18-5900	18-5911	—	—
160	GM 6	1969	2768032	2770031	18-5836	18-5900	18-5911	18-5951	18-5957
165	GM 6	1970-1975	2770032	4471565	18-5836	18-5900	18-5911	18-5951	18-5957
165	GM 6	1976-1981	4471566	5813433	18-5815	18-5900	18-5911	18-5951	18-5957
200	GM 6	1969	2453769	2712072	18-5836	18-5900	18-5911	—	—
175/4.3L	GM V-6	1987-1992	B527955	D714106	18-5816	—	18-5913	—	18-5966 ④
185	GM V-6	1983-1984	6330183	6919655	18-5816	18-5900	18-5911	—	18-5966 ④
185	GM V-6	1985-1987	A331455	B527954	18-5816	N/A	18-5913	—	18-5966 ④
205	GM V-6	1985-1991	A331455	D714369	18-5816	N/A	18-5913	—	18-5966 ④
262 Mag. EFI	GM V-6	1996-1997	F803800	K999999	18-5817	N/A	18-5913	—	18-5960
262 Mag. EFI	GM V-6	1996-1997	F803800	K999999	18-5817	N/A	18-5913	—	18-5960
4.3L/LX/LXH	GM V-6	1992-1997	D714107	K999999	18-5817	—	18-5913	—	18-5967
4.3L/LX/LXH	GM V-6	1996-1997	F803000	K999999	18-5817	—	18-5913	—	18-5967
4.3L/LH	GM V-6	1998-99	L010044	OL618999	18-5817	—	18-5913	—	18-5967
4.3L/LH(Gen +)	GM V-6	2000-02	OL619000	OM320024	18-5817	—	18-5913	—	18-6293 **
4.3EFI	GM V-6	1998-99	L012009	OL618999	18-5817	—	18-5913	—	18-5960
4.3L EFI	GM V-6	2000-01	OL619000	OM299999	18-5817	—	18-5913	—	18-6293 **
4.3L MPI	GM V-6	2002	OM300000	OM320024	18-5817	—	18-5913	—	18-6293 **
190	GM V-8	1963-1964	1564539	1730903	18-5836	18-5900	18-5911	—	—
200	GM V-8	1985-1986	6218462	B525981	18-5816	18-5900	18-5911 ① ③	—	18-5966 ④
200	GM V-8	1985-1986	6218462	B525981	18-5816	18-5905	18-5910 ② ⑥	—	18-5966 ④
200/5.0L	GM V-8	1987-1995	B525982	F600999	18-5816	18-5905	18-5910	—	18-5966 ④
200/5.0L	GM V-8	1987-1995	B525982	F600999	18-5817	18-5905	18-5910	—	18-5966 ④
215 MCM &MIE	Ford V-8	1970-1972	2781153	3563181	18-5836	18-5902	18-5908 ❶	18-5951	18-5957

① For 12 3/4" Dia.Flywheel
② For 14" Dia. Flywheel
③ For permanent magnet models use 18-5919
④ 55 AMP up grade to 65 AMP use 18-5965
⑤ Black
⑥ For permanent magnet models use 18-5913
⑦ Bravo drive
⑧ Firepower ignition
⑨ Ignition module mounted on distributor
⑩ Ignition module mounted on elbow
❶ LH rotation
❷ NLA for models prior to S/N 4167000
❸ PG 260 (9-1/4" long)
❹ PG260F1 (8-1/2" long)
❺ RH Rotation
❻ Standard ignition
❼ Thunderbolt ignition
❽ Thunderbolt IV
❾ Thunderbolt V
❿ Transmission models
** Delco Style

Model #	Cyl.	Years	Beg. S/N	End. S/N	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
215 MCM &MIE	Ford V-8	1970-1972	2781153	3563181	18-5836	18-5901	18-5907 ❺	18-5951	18-5957
225	Ford V-8	1973-1974	3385721	4166999	18-5802	18-5903	—	18-5951	18-5957
225 MIE	Ford V-8	1973-1974	3385721	4176999	18-5836	18-5902	18-5908 ❶	18-5951	18-5957
225 MIE	Ford V-8	1973-1974	3385721	4176999	18-5836	18-5901	18-5907 ❺	18-5951	18-5957
888	Ford V-8	1971-1977	3108723	4612109	18-5802	18-5903	— ❷	18-5951	18-5957
888	Ford V-8	1971-1977	4612110	& Up	18-5801	18-5903	—	18-5951	18-5957
225	GM V-8	1963-1966	1539620	2278646	18-5836	18-5900	18-5911	—	—
225 MIE	GM V-8	1968	2278647	2694014	18-5836	18-5902	18-5908 ❶	—	—
225 MIE	GM V-8	1968	2278647	2694014	18-5836	18-5901	18-5907 ❺	—	—
225	GM V-8	1967-1969	2278647	2694014	18-5836	—	—	—	—
228/230	GM V-8	1977-1986	4765100	B525981	18-5816	18-5900	18-5911 ① ③	—	18-5966 ④
228/230	GM V-8	1977-1986	4765100	B525981	18-5816	18-5905	18-5910 ② ⑥	—	18-5966 ④
228 MIE	GM V-8	1977-1980	4765100	5907057	18-5815	18-5902	18-5908 ❶	18-5951	18-5957
228 MIE	GM V-8	1977-1980	4765100	5907057	18-5815	18-5901	18-5907 ❺	18-5951	18-5957
230/5.0LX	GM V-8	1987-1995	B525982	F600999	18-5816 ⑩	18-5905	18-5910 ③	—	18-5966 ④
230/5.0LX	GM V-8	1987-1995	B525982	F600999	18-5817 ⑨	18-5905	18-5910 ③	—	18-5966 ④
230/5.0L MIE	GM V-8	1987-1988	5907058	B788151	18-5816	18-5902	18-5908 ❶	—	18-5966 ④
230/5.0L MIE	GM V-8	1987-1988	5907058	B788151	18-5816	18-5901	18-5907 ❺	—	18-5966 ④
5.0L(Gen +)	GM V-8	1998-99	L015751	L618999	18-5817	—	18-5913	—	18-5967
5.0L(Gen +)	GM V-8	2000-2002	L619000	M320024	18-5817	—	18-5913	—	18-6293 **
5.0L EFI	GM V-8	1998-99	L012052	L618999	18-5817	—	18-5913	—	18-5960
5.0L EFI	GM V-8	2000-01	L619000	M299999	18-5817	—	18-5913	—	18-6293 **
5.0L MPI	GM V-8	2002	M300000	M320024	18-5817	—	18-5913	—	18-6293 **
198 MIE	GM V-8	1977	4762210	6218461	18-5815	18-5902	18-5908 ❶	18-5951	18-5957
198 MIE	GM V-8	1977	4762210	6218461	18-5815	18-5901	18-5907 ❺	18-5951	18-5957
898	GM V-8	1977-1982	4762210	6218461	18-5801	18-5900	18-5911	18-5951	18-5957
898	GM V-8	1983-1984	621462	B525981	18-5816	18-5900	18-5911 ① ③	—	18-5966 ④
898	GM V-8	1983-1984	621462	B525981	18-5816	18-5905	18-5910 ② ⑥	—	18-5966 ④
233	Ford V-8	1975-1977	4173000	4902304	18-5801	18-5903	—	18-5951	18-5957
233 MIE	Ford V-8	1975-1976	4173000	4775784	18-5836	18-5902	18-5908 ❶	18-5951	18-5957
233 MIE	Ford V-8	1975-1976	4173000	4775784	18-5836	18-5901	18-5907 ❺	18-5951	18-5957
250 MCM & MIE	GM V-8	1968-1969	2314301	2639854	18-5836	18-5902	18-5908 ❶	—	—
250 MCM & MIE	GM V-8	1968-1969	2314301	2639854	18-5836	18-5901	18-5907 ❺	—	—
250	GM V-8	1977	4768000	4908849	18-5801	18-5900	18-5911	18-5951	18-5957
255	Ford V-8	1973-1974	3258728	4175499	18-5802	18-5903	—	18-5951	18-5957
255 MIE	Ford V-8	1973-1974	3258728	4178299	18-5836	18-5902	18-5908 ❶	18-5951	18-5957
255 MIE	Ford V-8	1973-1974	3258728	4178299	18-5836	18-5901	18-5907 ❺	18-5951	18-5957
255	GM V-8	1975-1976	4175500	4767999	18-5815	18-5900	18-5911	18-5951	18-5957
255 MIE	GM V-8	1975-1980	4175500	5907057	18-5815	18-5902	18-5908 ❶	18-5951	18-5957
255 MIE	GM V-8	1975-1980	4175500	5907057	18-5815	18-5901	18-5907 ❺	18-5951	18-5957
260	GM V-8	1978-1982	4908850	6218461	18-5801	18-5900	18-5911	18-5951	18-5957
260	GM V-8	1982-1986	6218462	B525981	18-5816	18-5900	18-5911 ① ③	—	18-5966 ④
260	GM V-8	1982-1986	6218462	B525981	18-5816	18-5905	18-5910 ② ⑥	—	18-5966 ④
260/5.7L	GM V-8	1987-1995	B525982	F600999	18-5816 ⑩	18-5905	18-5910 ⑥	—	18-5966 ④
260/5.7L	GM V-8	1987-1995	B525982	F600999	18-5817 ⑨	18-5905	18-5910 ⑥	—	18-5966 ④
260/5.7L MIE	GM V-8	1987-1995	5907058	F746099	18-5816	18-5902	18-5908 ❶	—	18-5966 ④
260/5.7L MIE	GM V-8	1987-1995	5907058	F746099	18-5816	18-5901	18-5907 ❺	—	18-5966 ④
5.7L/LX	GM V-8	1996	F601000	K001526	18-5817	—	18-5913	—	18-5966 ④
5.7L/LX	GM V-8	1997 & Up	K001527	& Up	18-5817	—	18-5913	—	18-5967
5.7L	GM V-8	2000-02	L619000	M320024	18-5817		18-5913		18-6293 **
5.7L/LX EFI	GM V-8	1995-1996	F225560	K001505	18-5816	—	18-5913	—	18-5965
5.7L/LX EFI	GM V-8	1997	K001506	K999999	18-5816	—	18-5913	—	18-5960
5.7L EFI	GM V-8	1998 & Up	L010035	& Up	18-5816	—	18-5913	—	18-5960
5.7L EFI	GM V-8	2000-01	L619000	M299999	18-5816		18-5913		18-6293 **
5.7L MIE	GM V-8	1994-1996	F622151	K040306	18-5816	18-5902	18-5908 ❶	—	18-5966 ④
5.7L MIE	GM V-8	1994-1996	F622151	K040306	18-5816	18-5901	18-5907 ❺	—	18-5966 ④
5.7L MIE	GM V-8	1997 & Up	K040307	& Up	18-5817	18-5902	18-5908	—	18-5967
5.7L MIE	GM V-8	1998-01	L002003	L677226	18-5817	18-5902	18-5908		18-6293 **
5.7L EFI MIE	GM V-8	1997	K040300	K999999	18-5816	18-5902	18-5908	—	18-5960
5.7L Ski	GM V-8	1985-1995	A338533	F775199	18-5816	—	18-5913 ❺	—	18-5966 ④
5.7L Ski	GM V-8	1985-1995	A338533	F775199	18-5816	18-5901	18-5907 ❶	—	18-5966 ④
5.7L Ski	GM V-8	1996	F775200	K040003	18-5817	—	18-5913	—	18-5966 ④
5.7L Ski	GM V-8	1997	K040004	K999999	18-5817	—	18-5913	—	18-5967
5.7L Ski	GM V-8	1998 & Up	L002005	& Up	18-5817	—	18-5913	—	18-5967
5.7L Ski	GM V-8	2000-01	L619000	L678784	18-5817		18-5913		18-6293 **
350 Mag. Alpha	GM V-8	1986-1995	A635178	F600999	18-5816 ⑩	18-5905	18-5910 ⑥	—	18-5966 ④
350 Mag. Alpha	GM V-8	1987-1996	B525982	K001526	18-5817 ⑨	18-5905	18-5910 ⑥	—	18-5966 ▯
350 Mag. Alpha	GM V-8	1997	K001527	K999999	18-5817	—	18-5913	—	18-5967
350 Mag. EFI & MPI	GM V-8	1995-1996	F415189	K001500	18-5816	—	18-5913	—	18-5965
350 Mag. EFI & MPI	GM V-8	1997 & Up	K001501	& Up	18-5816	—	18-5913	—	18-5960
350 Mag MPI	GM V-8	2000-01	L619000	M299999	18-5816		18-5913		18-6293 **
350 Mag MPI / Horizon	GM V-8	2002	M300000	M320024	18-5817		18-5913		18-6293 **
350 Mag.MPI MIE	GM V-8	1998 & Up	L002008	& Up	18-5816	18-5908	18-5902	—	18-5960
350 Mag MPI MIE / Horizon	GM V-8	1999-01	L304700	L678398	18-5816	18-5908	18-5902		18-6293 **
350 Mag Ski	GM V-8	1991-1996	D505450	K040399	18-5816 ❽	—	18-5913	—	18-5966 ④
350 Mag Ski	GM V-8	1991-1996	D505450	K040399	18-5817 ❾	—	18-5913	—	18-5966 ④
350 Mag Ski	GM V-8	1997	K040400	K999999	18-5817	—	18-5913	—	18-5967
350 Mag EFI Ski	GM V-8	1994-1997	F215561	K999999	18-5816	—	18-5913	—	18-5965
350 Mag MPI Ski	GM V-8	1995-1996	F350583	F799999	18-5816	—	18-5913	—	18-5965
350 Mag MPI Ski	GM V-8	1998 & Up	L002600	& Up	18-5817	—	18-5913	—	18-5960
350 Mag MPI Ski	GM V-8	1998-02	L002600	M310021	18-5817	—	18-5913	—	18-6293 **
Black Scorpion	GM V-8	1996	F800000	K040000	18-5816	—	18-5913	—	18-5965
Black Scorpion	GM V-8	1997 & Up	K040001	& Up	18-5816	—	18-5913 ❸	—	18-5960

① For 12 3/4" Dia.Flywheel
② For 14" Dia. Flywheel
③ For permanent magnet models use 18-5919
④ 55 AMP up grade to 65 AMP use 18-5965
⑤ Black
⑥ For permanent magnet models use 18-5913
⑦ Bravo drive
⑧ Firepower ignition
⑨ Ignition module mounted on distributor
⑩ Ignition module mounted on elbow
❶ LH rotation
❷ NLA for models prior to S/N 4167000
❸ PG 260 (9-1/4" long)
❹ PG260F1 (8-1/2" long)
❺ RH Rotation
❻ Standard ignition
❼ Thunderbolt ignition
❽ Thunderbolt IV
❾ Thunderbolt V
❿ Transmission models
** Delco Style

Model #	Cyl.	Years	Beg. S/N	End. S/N	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
Black Scorpion	GM V-8	1997 & Up	K040001	& Up	18-5816	—	18-5913 ❹	—	18-5960
Black Scorpion	GM V-8	1997-01	K040001	L678036	18-5816	—	18-5913	—	18-6293 **
270 MCM & MIE	GM V-8	1969-1972	2851074	3385720	18-5836	18-5902	18-5908 ❶	18-5951	18-5957
270 MCM & MIE	GM V-8	1969-1972	2851074	3385720	18-5836	18-5901	18-5907 ❺	18-5951	18-5957
280 TRS	GM V-8	1975-1976	4176250	4770199	18-5815	18-5900	18-5911	18-5951	18-5957
300 TR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	18-5908	18-5902	—	18-5966 ④
300 MR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	—	18-5919 ①	—	18-5966 ④
300 MR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	—	18-5913 ②	—	18-5966 ④
320 EFI	GM V-8	1987-1989	A543604	C622418	18-5816	—	18-5913	—	18-5966 ④
MX 6.2L MPI	GM V-8	2000-2002	L680003	M320024	18-5817	—	18-5913	—	18-6293
MX 6.2L MPI Horizon	GM V-8	2002	M300000	M320024	18-5817	—	18-5913	—	18-6293
MX 6.2L MPI Horizon MIE	GM V-8	2002	M300000	M310099	18-5817	—	18-5603	—	18-6293
MX 6.2L MPI MIE	GM V-8	2002	M300000	M310099	18-5817	—	18-5603	—	18-6293
MX 6.2L Black Scorpion Ski	GM V-8	2001	L670015	L678036	18-5816	—	18-5913	—	18-6293
325 MCM & MIE	GM V-8	1968-1970	2278747	2761141	18-5836	18-5902	18-5908 ❶	—	—
325 MCM & MIE	GM V-8	1968-1970	2278747	2761141	18-5836	18-5901	18-5907 ❺	—	—
325 MCM & MIE	GM V-8	1970-1974	2761142	3780449	18-5836	18-5902	18-5908 ❶	18-5951	18-5957
325 MCM & MIE	GM V-8	1970-1974	2761142	3780449	18-5836	18-5901	18-5907 ❺	18-5951	18-5957
330	GM V-8	1977-1981	4623115	6083144	18-5836 ❼	—	18-5913	18-5951	18-5957
330	GM V-8	1977-1981	4623115	6083144	18-5815 ❻	—	18-5913	18-5951	18-5957
330	GM V-8	1982-1987	6083145	B816540	18-5816	18-5902	18-5908	—	18-5966 ④
330 MIE	GM V-8	1977-1980	4623115	5889913	18-5836 ❼	18-5902	18-5908 ❶	18-5951	18-5957
330 MIE	GM V-8	1977-1980	4623115	5889913	18-5815 ❻	18-5901	18-5907 ❺	18-5951	18-5957
340/7.4L MIE w/BW	GM V-8	1981-1992	5889914	D715493	18-5816	18-5902	18-5908 ❶	—	18-5966 ④
340/7.4L MIE w/BW	GM V-8	1981-1992	5889914	D715493	18-5816	18-5901	18-5907 ❺	—	18-5966 ④
7.4L	GM V-8	1988-1991	B771113	D603117	18-5816	18-5905	18-5910 ⑥	—	18-5966 ④
7.4L	GM V-8	1988-1996	B771113	F800699	18-5816 ⑩	18-5905	18-5910 ⑥	—	18-5966 ④
7.4L	GM V-8	1992-1997	D603118	K999999	18-5817 ⑨	—	18-5913	—	18-5966 ④
7.4LX EFI & MPI	GM V-8	1996-1997	F602010	K999999	18-5816	—	18-5913	—	18-5965
7.4L MPI	GM V-8	1998 & Up	L010003	& Up	18-5817	—	18-5913	—	18-6293
7.4L MIE	GM V-8	1989-1996	C391564	F820141	18-5816 ❽	18-5902	18-5908	—	18-5966 ④
7.4L MIE	GM V-8	1992-1997	D715494	K999999	18-5817 ❾	18-5902	18-5908	—	18-5966 ④
7.4L EFI & MPI MIE	GM V-8	1995-1997	F563052	K999999	18-5816	18-5902	18-5908	—	18-5965
7.4L MPI MIE	GM V-8	1998 & Up	L002006	& Up	18-5817	18-5902	18-5908	—	18-6293
350 MIE	GM V-8	1974-1976	3780450	4623109	18-5836	18-5902	18-5908 ❶	18-5951	18-5957
350 MIE	GM V-8	1974-1976	3780450	4623109	18-5836	18-5901	18-5907 ❺	18-5951	18-5957
370 TRS	GM V-8	1978-1985	4179554	6721527	18-5815	18-5902	18-5908	18-5951	18-5957
370 TRS	GM V-8	1978-1985	4179554	6721527	18-5815	18-5902	18-5908	—	18-5966 ④
370 TRS	GM V-8	1985-1987	6721528	B714586	18-5816	18-5902	18-5908	—	18-5966 ④
390 MCM & MIE	GM V-8	1969-1970	2781129	3042731	18-5836	18-5902	18-5908 ❶	18-5951	18-5957
390 MCM & MIE	GM V-8	1969-1970	2781129	3042731	18-5836	18-5901	18-5907 ❺	18-5951	18-5957
400 TRS	GM V-8	1980-1986	4179554	B457644	18-5815	18-5902	18-5908	18-5951	18-5957
400 TRS	GM V-8	1980-1986	4179554	B457644	18-5815	18-5902	18-5908	—	18-5966 ④
420	GM V-8	1987-1989	A398941	B622418	18-5816	18-5902	18-5908	—	18-5966 ④
425	GM V-8	1990-1992	A398941	D937011	18-5816	18-5902	18-5908	—	18-5966 ④
440 TRS	GM V-8	1983-1986	4179554	B485220	18-5815	18-5902	18-5908	18-5951	18-5957
440 TRS	GM V-8	1983-1986	4179554	B485220	18-5815	18-5902	18-5908	—	18-5966 ④
450	GM V-8	1995-1996	F347100	F347277	18-5820	—	18-5913	—	—
454 Mag.	GM V-8	1986-1994	A631894	F304999	18-5816	—	18-5913	—	18-5966 ④
454 Mag.	GM V-8	1995-1997	F305000	K999999	18-5817	—	18-5913	—	18-5966 ④
454 Mag. MPI	GM V-8	1994-1997	F115700	K999999	18-5816	—	18-5913	—	18-5965
454 Mag. MPI	GM V-8	1998 & Up	L010029	& Up	18-5816	—	18-5913	—	18-6293
454 Mag. MPI MIE	GM V-8	1996-1997	F820100	K999999	18-5816	—	18-5913	—	18-5965
454 Mag. MPI MIE	GM V-8	1998 & Up	L002200	& Up	18-5816	18-5902	18-5908	—	18-6293
454 EFI Ski	GM V-8	1995-1996	F215800	F820099	18-5816	—	18-5913	—	18-5965
460 TRS	GM V-8	1983-1986	4179554	6181046	18-5815	18-5902	18-5908	18-5951	18-5957
460 TRS	GM V-8	1983-1986	4179554	6181046	18-5815	18-5902	18-5908	—	18-5966 ④
465	GM V-8	1990-1994	C849992	F213244	18-5816 ❽	—	18-5913 ⑦	—	18-5966 ④ ⑤
465	GM V-8	1990-1994	C849992	F213244	—	18-5902	18-5908 ❿	—	—
500	GM V-8	1994-1997	F213293	& Up	18-5820	—	18-5913 ⑦	—	—
500	GM V-8	1994-1995	F213293	& Up	18-5820	18-5902	18-5908 ❿	—	—
500 Bulldog	GM V-8	1990-1996	C577254	& Up	18-5820 ❽	—	18-5913 ⑦	—	—
500 Bulldog	GM V-8	1990-1996	C577254	& Up	18-5816 ⑧	18-5902	18-5908 ❿	—	18-5966 ④ ⑤
502 Mag. Bravo	GM V-8	1990-1993	C878221	F114528	18-5816	—	18-5913	—	18-5966 ④
502 Mag. MPI	GM V-8	1993-1997	D840650	K999999	18-5816	—	18-5913	—	18-5965
502 Mag. MPI	GM V-8	1998 & Up	L017000	& Up	18-5816	—	18-5913	—	18-6293
525 SC	GM V-8	1991-1993	D456000	D763831	18-5816	—	18-5913 ⑦	—	18-5966 ④ ⑤
525 SC	GM V-8	1991-1993	D456000	D763831	18-5816	18-5902	18-5908 ❿	—	—
525 SC	GM V-8	1993-1997	D763871	& Up	18-5820	—	18-5913 ⑦	—	18-5966 ④ ⑤
525 SC	GM V-8	1993-1997	D763871	& Up	18-5820	18-5902	18-5908 ❿	—	—
525 EFI	GM V-8	2003-2010	M900146	& Up	—	—	—	—	18-6298
575	GM V-8	1986-1992	A677429	D763716	18-5816	18-5902	18-5908	—	18-5966 ④
600 SC	GM V-8	1991-1996	D456489	F877642	18-5816 ⑧	18-5902	18-5908	—	18-5966 ④ ⑤
600 SC	GM V-8	1991-1996	D456489	F877642	18-5820 ❽	18-5902	18-5908	—	—
600 SC	GM V-8	1997	K000227	& Up	18-5820	—	18-5913 ❿	—	—
600 Sci	GM V-8	2005-2010	M952908	& Up	—	—	—	—	18-6298
800 SC	GM V-8	1993-1996	D763836	& Up	18-5820	18-5902	18-5908 ❿	—	—
8.2L MIE	GM V-8	1990-1996	C878221	F819619	18-5816 ❽	18-5902	18-5908	—	18-5966 ④
8.2L MIE	GM V-8	1993-1996	D857200	F819619	18-5817	18-5902	18-5908	—	18-5966 ④
8.2L MPI MIE	GM V-8	1996-1997	F819620	K999999	18-5816	18-5902	18-5908	—	18-5965
8.2L MPI MIE	GM V-8	1998 & Up	L002450	& Up	18-5816	18-5902	18-5908	—	18-6293

① For 12 3/4" Dia.Flywheel
② For 14" Dia. Flywheel
③ For permanent magnet models use 18-5919
④ 55 AMP up grade to 65 AMP use 18-5965
⑤ Black
⑥ For permanent magnet models use 18-5913
⑦ Bravo drive
⑧ Firepower ignition
⑨ Ignition module mounted on distributor
⑩ Ignition module mounted on elbow
❶ LH rotation
❷ NLA for models prior to S/N 4167000
❸ PG 260 (9-1/4" long)
❹ PG260F1 (8-1/2" long)
❺ RH Rotation
❻ Standard ignition
❼ Thunderbolt ignition
❽ Thunderbolt IV
❾ Thunderbolt V
❿ Transmission models
** Delco Style



18-7683
FUEL PRESSURE REGULATOR
Replaces: 849899
Fits: MCM 500 EFI



18-7662
FUEL PRESSURE REGULATOR
Replaces: 885174
4.3L, 5.0L, 5.7L & 6.2L MPI engines with 555 ECM-regulator mounted on fuel rail



18-7663
FUEL PRESSURE REGULATOR
Replaces: 802630T01
7.4L MPI (L29)



18-7652
FUEL PRESSURE REGULATOR
Replaces: 805227A1



18-33201
FUEL PRESSURE REGULATOR
Replaces: 806808A2
Fits: MCM & Ski 350 Mag MPI (1995-96)



18-33207
FUEL PRESSURE REGULATOR
Replaces: 860349A1
Fits: MCM/MIE 7.4L/LX MPI, 4545 Mag MPI, 502 Mag MPI, MIE 8.2L MPI. Mounts on Fuel Cooler.



18-33211
FUEL PRESSURE REGULATOR
Replaces: 892681
Fits: Mercruiser 8.1L, 496 Mag HO, 502 Mag MPI 375-400 HP.



18-7600
TEMPERATURE SENSOR
Replaces: 805218T



18-7700
THROTTLE POSITION SENSOR
Replaces: 853678T
Fits: MCM/MIE 4.3L MPI, 5.0L MPI, MX6.2L MPI w/ECM 555 and 350 Mag MPI, Black Scorpion Tow Sports, 377 Scorpion Tow Sports, 7.4L MPI(L29) & MCM 496 Mag & HO and MIE 8.1S & HO



18-7630
THROTTLE POSITION SENSOR
Replaces: 805226A1



18-7701
IDLE SPEED CONTROL MOTOR
Replaces: 862998
Fits: MCM 3.0L MPI, V6 & V8(305, 350 & 496 cid)MPI engines w/ECM555 (Includes gasket)



18-7697
IAC MOTOR
Replaces: 803149
Fits: MCM/MIE 350 Mag MPI, Black Scorpion Tow Sports, 377 Scorpion MCM & Tow Sports, MX6.2L MPI, 7.4L MPI(L29) & 575 Sci



18-7632
IDLE AIR CONTROL MOTOR
Replaces: 805224A1



18-33800
PCV VALVE
Replaces: 21-806118
Fits: MCM 262 Mag EFI, 4.3L EFI



18-7682
MAP SENSOR
Replaces: 849934, 879150150
Fits: MCM 575 Sci



18-7684
MAP SENSOR
Replaces: 864856A1
Fits: MCM/MIE GM V6 & V8 (350, 377, 454 & 502cid)EFI Engines



18-7660
MAP SENSOR
Replaces: 881731
V-6 & V-8 MPI engines with 555 ECM



18-7550
MAP SENSOR
Replaces: 861249A1
Fits: MERCURY 5.7L, 7.4L 1998-2001



18-7551
MAP SENSOR
Replaces: 861425
Fits: Mercury Scorpion,
Black Scorpion 1998-2010



18-7668
MAP SENSOR
Replaces: 854445
525 EFI



18-7553
KNOCK SENSOR
Replaces: 808015T
Fits: Mercury 5.7L MAG 1998-2010



18-7554
KNOCK SENSOR
Replaces: 878187
Fits: Mercury 5.7L MAG 1994-2010



18-7677
KNOCK SENSOR
Replaces: 806612T
Fits: GM V8(305, 350 & 377 cid) engines



18-7703
KNOCK SENSOR
Replaces: 805544T



18-7646
CAMSHAFT SENSOR
Replaces: 892615002



18-7685
TBI INJECTOR
Replaces: 852956A1
Fits: MCM GM V6 & V8 (305 &350 cid)
TBI engines



18-7757
THROTTLE POSITION SENSOR
Replaces: 803148
For: 350 Mag OL005900 & Up



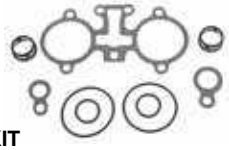
18-33104
FUEL INJECTOR
Replaces: 802632T
Fits: MCM/MIE 7.4L MPI L29



18-7688
FUEL INJECTOR
Replaces: 885176
Fits: MCM 4.3L MPI engines (s/n OM300000-1A063239) & 5.0L, 5.7L & 6.2L MPI engines w/ ECM 555 (s/n OM300000-1A064824)



18-7698
FUEL INJECTOR
Replaces: 881693002
Fits: MCM 496 Mag & HO and MIE 8.1S & HO



18-7690
INJECTOR SEAL KIT
Use with Mercury Injector # 852956A1, 853998A1
Fits: 262 Mag EFI (1996-97), 4.3L EFI (1998-01), 5.0L EFI (1998-01), 350 Mag Alpha EFI (Gen+) (1996-97), 350 Mag EFI SKI (1994-97), 5.7L EFI (1995-01), 5.7L EFI MIE (Gen+) (1997), 5.7L LX Bravo EFI (Gen+) (1996-97), 5.7 LX EFI (1995-97), 7.4L LX TBI (1996-97), 575 Sci (2000-05)



18-7691
INJECTOR SEAL KIT
Use with Mercury Injector # 806807A1
Fits: 350 Mag Bravo MPI (1995-96), Black Scorpion SKI (1996)



18-7692
INJECTOR SEAL KIT
Use with Mercury Injector # 861260T
Fits: 350 Mag MPI(98-01), 350 Mag MPI Horizon MIE(99-01), 350 Mag MPI MIE(98-01), 350 Mag MPI SKI(98-01), MX 6.2L MPI(00-01), 454 Mag MPI(99-01), 454 Mag MPI Horizon MIE(99-01), 502 Mag MPI(99-01), 8.2L MPI(99-01)



18-7693
INJECTOR SEAL KIT
Use with Mercury Injector # 802632T, 849896
Fits: 7.4L MPI(L29)(98-01), 7.4L MPI MIE(L29)(98-01), 500 EFI(99-05)



18-7694
INJECTOR SEAL KIT
Use with Mercury Injector # 881693002
Fits: 496 Mag (2001-08), 496 Mag DTS (2001-08), 496 Mag HO (2001-08), 496 Mag HO DTS (2001-08), 8.1L MIE (2001-08), 496 Mag DTS (2001-08), 8.1L HO MIE (2001-08), 496 Mag HO DTS (2001-08)



18-7695
INJECTOR SEAL KIT
Use with Mercury Injector # 885176
Fits: 4.3L MPI(02-08), 5.0L MPI(02-08), 5.0L MPI DTS(05-08), 350 Mag MPI(02-08), 350 Mag MPI DTS(05-08), 350 Mag MPI Horizon(02-07), 350 Mag MPI Horison DTS(05-07), 350 Mag MPI Horison MIE(02-07), 350 Mag Horizon MIE DTS(05-07), 350 Mag MPI MIE(02-07), 350 Mag MPI MIE DTS(05-07), 350 Mag MPI SKI(02-07), 5.7L Horizon MIE(08), 5.7L MIE(08), 5.7L DTS MIE(08), 5.7L MPI SKI(08), MX6.2L MPI(02-07), MX6.2L MPI DTS(05-07), MX6.2L MPI Horizon(04-07), MX6.2L MPI Horizon DTS(05-07), MX6.2L MPI Horizon MIE(02-08), MX6.2L MPI Horizon MIE DTS(05-08), MX 6.2L MPI MIE(02-07), MX6.2L MPI MIE DTS(05-07), MX6.2L MPI SKI(02-07)



18-7696
INJECTOR SEAL KIT
Use with Mercury Injector # 805225A1
Fits: 320 EFI(87-89), 350 Mag Bravo MPI(Gen+)(97), Black Scorpion Ski(97-08), 377 Scorpion MCM(99-05), 377 Scorpion Ski(97-98), MX6.2L Black Scorpion Ski (01-07), 454 Mag EFI SKI(94-97), 454 Mag MPI(96-98), 454 Mag MPI Horizon MIE(98), 7.4L MPI MIE(95-97), 7.4LX MPI(96-97), 502 Mag MPI(93-98), 525 EFI(03-08), 8.2L MPI MIE(96-98)

FUEL INJECTION SYSTEM APPLICATION

Model	Liter	CID	# Cyl	Year Range	Serial # Range	Injector	IAC Valve	TPS	F/P Regulator Rail-Mounted	F/P Regular Cooler Mounted	MAP Sensor	
3.0L MPI	3.0L	181	L4	2008-2010	A072812 & UP	N/A	18-7701	N/A	N/A	N/A	N/A	
262 MAG EFI	4.3L	262	V-6	1996-1997	F803800 - K999999	18-7685	18-7632	18-7630	N/A	N/A	18-7684	
4.3L EFI	4.3L	262	V-6	1998-2001	L012009 - M299999	18-7685	18-7632	18-7630	N/A	N/A	N/A	
4.3L MPI	4.3L	262	V-6	2002-2007	M300000 - A063239	18-7688	18-7701	18-7700	18-7662	N/A	N/A	②
4.3L MPI	4.3L	262	V-6	2007-2010	A063240 & UP	N/A	18-7701	18-7700	18-7662	N/A	N/A	②
5.0L EFI	5.0L	305	V-8	1998-2001	L012052 - M299999	18-7685	18-7632	18-7630	N/A	N/A	N/A	
5.0L MPI	5.0L	305	V-6	2002-2007	M300000 - A064824	18-7688	18-7701	18-7700	18-7662	N/A ①	N/A	②
5.0L MPI	5.0L	305	V-6	2007-2010	A064825 & UP	N/A	18-7701	18-7700	18-7662	N/A ①	N/A	②
5.0L MPI DTS	5.0L	305	V-8	2005-2007	W310000 - A064824	18-7685	N/A	N/A	18-7662	N/A	N/A	
5.0L MPI DTS	5.0L	305	V-8	2010	A064825 & UP	N/A	N/A	N/A	18-7662	N/A	N/A	
350 MAG ALPHA EFI (GEN +)	5.7L	350	V-8	1996-1997	F800300 - K999999	18-7685	18-7632	18-7630	N/A	N/A	18-7684	
350 MAG BRAVO MPI	5.7L	350	V-8	1995-1996	F415189 - K001500	N/A	18-7632	18-7630	N.L.A.	N/A	18-7684	②
350 MAG BRAVO MPI (GEN +)	5.7L	350	V-8	1997	K001501 - K999999	N/A	18-7632	18-7630	N/A	N/A	18-7684	②
350 MAG EFI SKI	5.7L	350	V-8	1994-1996	F215561 - F820706	18-7685	18-7632	18-7630	N/A	N/A	18-7684	
350 MAG EFI SKI	5.7L	350	V-8	1996	F820707 - K040005	18-7685	18-7632	18-7630	N/A	N/A	18-7684	
350 MAG MPI	5.7L	350	V-8	1998	L010019 - L331598	N/A	18-7697	18-7700	N/A	N/A	N/A	
350 MAG MPI	5.7L	350	V-8	1998	L336000 - L346999	N/A	18-7697	18-7700	N/A	N/A	N/A	
350 MAG MPI	5.7L	350	V-8	1999	L331599 - L335999	N/A	18-7697	18-7757	N/A	N/A	N/A	
350 MAG MPI	5.7L	350	V-8	1999-2001	L340000 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A	
350 MAG MPI	5.7L	350	V-8	2002-2007	M300000 - A064824	18-7688	18-7701	18-7700	18-7662	N/A ①	N/A	②
350 MAG MPI DTS	5.7L	350	V-8	2005-2007	W310000 - A064824	18-7688	N/A	N/A	18-7662	N/A	N/A	②
350 MAG MPI DTS	5.7L	350	V-8	2007-2010	A064825 & UP	N/A	N/A	N/A	18-7662	N/A	N/A	②
350 MAG MPI HORIZON	5.7L	350	V-8	2002-2007	M300000 - A064824	18-7688	18-7701	18-7700	18-7662	N/A ①	N/A	②
350 MAG MPI HORIZON	5.7L	350	V-8	2007	A064825 - A299999	N/A	18-7701	18-7700	18-7662	N/A ①	N/A	②
350 MAG MPI HORIZON DTS	5.7L	350	V-8	2005-2007	W310000 - A064824	18-7688	N/A	N/A	18-7662	N/A	N/A	②
350 MAG MPI HORIZON DTS	5.7L	350	V-8	2007	A064825 - A299999	N/A	N/A	N/A	18-7662	N/A	N/A	②
350 MAG MPI HORIZON MIE	5.7L	350	V-8	1999-2001	L304700 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A	
350 MAG MPI HORIZON MIE	5.7L	350	V-8	2002-2004	M300000 - M398371	18-7688	18-7701	18-7700	18-7662	N/A	N/A	②
350 MAG MPI HORIZON MIE	5.7L	350	V-8	2004-2007	M398372 - A064824	18-7688	18-7701	18-7700	18-7662	N/A	N/A	②
350 MAG MPI HORIZON MIE	5.7L	350	V-8	2007	A064825 - A089999	N/A	18-7701	18-7700	18-7662	N/A	N/A	②
350 MAG MPI HORIZON MIE DTS	5.7L	350	V-8	2005-2007	W390000 - A064824	18-7688	N/A	N/A	18-7662	N/A	N/A	②
350 MAG MPI HORIZON MIE DTS	5.7L	350	V-8	2007	A064825 - A089999	N/A	N/A	N/A	18-7662	N/A	N/A	②
350 MAG MPI MIE	5.7L	350	V-8	1998	L002008 - L302199	N/A	18-7697	18-7700	N/A	N/A	N/A	
350 MAG MPI MIE	5.7L	350	V-8	1999-2001	L302200 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A	
350 MAG MPI MIE	5.7L	350	V-8	2002-2004	M300000 - M398371	18-7688	18-7701	18-7700	18-7662	N/A	N/A	②
350 MAG MPI MIE	5.7L	350	V-8	2004-2007	M398372 - A064824	18-7688	18-7701	18-7700	18-7662	N/A	N/A	②
350 MAG MPI MIE	5.7L	350	V-8	2007	A064825 - A089999	N/A	18-7701	18-7700	18-7662	N/A	N/A	②
350 MAG MPI MIE DTS	5.7L	350	V-8	2005-2007	W390000 - A064824	18-7688	N/A	N/A	18-7662	N/A	N/A	②
350 MAG MPI MIE DTS	5.7L	350	V-8	2007	A064825 - A089999	N/A	N/A	N/A	18-7662	N/A	N/A	②
350 MAG EFI SKI	5.7L	350	V-8	1994-1996	F215561 - F820706	18-7685	18-7632	18-7630	N/A	N/A	18-7684	
350 MAG MPI SKI	5.7L	350	V-8	1998	L002600 - L304599	N/A	18-7697	18-7700	N/A	N/A	N/A	
350 MAG MPI SKI	5.7L	350	V-8	1999-2001	L304600 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A	
350 MAG MPI SKI	5.7L	350	V-8	2002-2007	M300000 - A064824	N/A	18-7701	18-7700	18-7662	N/A	N/A	②

① **BRAVO APPS W/SN W060000, ORDER REGULATOR # 892681** ② **MAPT SENSOR (TEMP & PRESSURE)**

Model	Liter	CID	# Cyl	Year Range	Serial # Range	Injector	IAC Valve	TPS	F/P Regulator Rail-Mounted	F/P Regular Cooler Mounted	MAP Sensor
350 MAG MPI SKI	5.7L	350	V-8	2007	A064825 - A089999	N/A	18-7701	18-7700	18-7662	N/A	N/A ♦
5.7L EFI	5.7L	350	V-8	1995-1997	F225560 - K999999	18-7685	18-7632	18-7630	N/A	N/A	18-7684
5.7L EFI (GEN +)	5.7L	350	V-8	1998-2001	L010035 - M299999	18-7685	18-7632	18-7630	N/A	N/A	N/A
5.7L EFI MIE (GEN +)	5.7L	350	V-8	1997	K040300 - K999999	18-7685	18-7632	18-7630	N/A	N/A	18-7684
5.7L MPI HORIZON MIE	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	18-7701	18-7700	18-7662	N/A	N/A ♦
5.7L MPI HORIZON DTS MIE	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	N/A	N/A	18-7662	N/A	N/A ♦
5.7L MPI MIE	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	18-7701	18-7700	18-7662	N/A	N/A ♦
5.7L MPI DTS MIE	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	N/A	N/A	18-7662	N/A	N/A ♦
5.7L MPI SKI	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	N/A	18-7700	18-7662	N/A	N/A ♦
5.7LX BRAVO EFI (GEN +)	5.7L	350	V-8	1996-1997	F800300 - K999999	18-7685	18-7632	18-7630	N/A	N/A	18-7684
5.7LX EFI	5.7L	350	V-8	1995-1997	F225560 - K999999	18-7685	18-7632	18-7630	N/A	N/A	18-7684
BLACK SCORPION SKI		350	V-8	1996	F350583 - K040000	N/A	18-7697	18-7700	N.L.A.	N.L.A.	18-7684
BLACK SCORPION SKI		350	V-8	1997	K040001 - L002699	N/A	18-7697	18-7700	N/A	N/A	18-7684
BLACK SCORPION SKI		350	V-8	1998	L002700 - L005600	N/A	18-7697	18-7700	N/A	N/A	N/A
BLACK SCORPION SKI		350	V-8	1998-2002	L005601 - M391599	N/A	18-7697	18-7757	N/A	N/A	N/A
BLACK SCORPION SKI		350	V-8	2003-2010	M391600 - W698432	N/A	18-7701	18-7757	N/A	N/A	N/A
SCORPION 350	5.0L	350	V-8	2008-2010	W698433 & UP	N/A	18-7701	18-7757	N/A	N/A	N/A
377 MAG		377	V-8	2008-2010	A300000 & UP	N/A	18-7701	18-7700	18-7662	N/A	N/A ♦
377 MAG DTS		377	V-8	2008-2010	A300000 & UP	N/A	N/A	N/A	18-7662	N/A	N/A ♦
377 SCORPION MCM		377	V-8	1999-2005	L416146 - M907201	N/A	18-7697	18-7757	N/A	N/A	18-7684
377 SCORPION SKI		377	V-8	1997-1998	K000656 - L600314	N/A	18-7697	18-7700	N/A	N/A	18-7684
MX 6.2L MPI	6.2L	377	V-8	2000-2001	L680003 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A
MX 6.2L MPI	6.2L	377	V-8	2002-2004	M300000 - W059999	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI	6.2L	377	V-8	2004-2007	W060000 - A064824	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI	6.2L	377	V-8	2007	A064825 - A299999	N/A	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI DTS.	6.2L	377	V-8	2005-2007	W310000 - A064824	18-7688	N/A	N/A	18-7662	N/A	N/A ♦
MX 6.2L MPI DTS.	6.2L	377	V-8	2007	A064825 - A299999	N/A	N/A	N/A	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON	6.2L	377	V-8	2002-2004	M300000 - W059999	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON	6.2L	377	V-8	2004-2007	W060000 - A064824	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON	6.2L	377	V-8	2007	A064825 - A299999	N/A	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON DTS	6.2L	377	V-8	2005-2007	W310000 - A064824	18-7688	N/A	N/A	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON DTS	6.2L	377	V-8	2007	A064825 - A299999	N/A	N/A	N/A	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE	6.2L	377	V-8	2002-2004	M300000 - M398394	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE	6.2L	377	V-8	2004-2007	M398395 - A064825	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE	6.2L	377	V-8	2007-2010	A064825 & UP	N/A	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE DTS	6.2L	377	V-8	2005-2007	W390000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE DTS	6.2L	377	V-8	2007-2010	A064825 & UP	N/A	N/A	N/A	18-7662	N/A	N/A ♦
MX 6.2L MPI MIE	6.2L	377	V-8	2002-2004	M300000 - M398394	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI MIE	6.2L	377	V-8	2004-2007	M398395 - A064825	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI MIE	6.2L	377	V-8	2007-2010	A064825 & UP	N/A	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L MPI MIE DTS	6.2L	377	V-8	2005-2007	W390000 - A064824	18-7688	N/A	N/A	18-7662	N/A	N/A ♦
MX 6.2L MPI MIE DTS	6.2L	377	V-8	2007-2010	A064825 & UP	N/A	N/A	N/A	18-7662	N/A	N/A ♦
MX 6.2L MPI SKI	6.2L	377	V-8	2002-2007	M317000 - W689999	18-7688	18-7701	18-7700	18-7662	N/A	N/A ♦
MX 6.2L BLACK SCORPION SKI	6.2L	377	V-8	2001-2003	L005601 - M391599	N/A	18-7697	18-7757	N/A	N/A	N/A
MX 6.2L BLACK SCORPION SKI	6.2L	377	V-8	2003-2007	M391750 - W698432	N/A	18-7701	18-7757	N/A	N/A	N/A
454 MAG EFI	7.4L	454	V-8	1994-1996	F115700 - F802349	N/A	18-7632	18-7630	18-7652	N/A	18-7684
454 MAG EFI SKI	7.4L	454	V-8	1995-1996	F215800 - F820099	N/A	18-7632	18-7630	18-7652	N/A	18-7684
454 MAG EFI SKI	7.4L	454	V-8	1996-1997	F820099 - K999999	N/A	18-7632	18-7630	18-7652	N/A	18-7684
454 MAG MPI	7.4L	454	V-8	1996-1997	F802350 - K147349	N/A	18-7632	18-7630	18-7652	N/A	18-7684
454 MAG MPI	7.4L	454	V-8	1997-1998	K147350 - L085399	N/A	18-7632	18-7630	18-7652	N/A	18-7684
454 MAG MPI	7.4L	454	V-8	1999-2001	L085400 - M024999	N/A	18-7632	18-7630	N/A	N/A	18-7684
454 MAG MPI HORIZON MIE	7.4L	454	V-8	1998	L002200 - L086049	N/A	18-7632	18-7630	18-7652	N/A	18-7684
454 MAG MPI HORIZON MIE	7.4L	454	V-8	1999-2001	L086050 - L674000	N/A	18-7632	18-7630	N/A	N/A	18-7684
7.4L MPI (L29)	7.4L	454	V-8	1998-2001	L010003 - M024330	N/A	18-7697	18-7700	18-7663	N/A	N/A
7.4L MPI MIE	7.4L	454	V-8	1995-1996	F563052 - K147349	N/A	18-7632	18-7630	18-7652	N/A	18-7684
7.4L MPI MIE	7.4L	454	V-8	1997	K147350 - K999999	N/A	N/A	18-7630	18-7652	N/A	18-7684
7.4L MPI MIE (L29)	7.4L	454	V-8	1998-2001	L010003 - L674613	N/A	N/A	18-7700	18-7663	N/A	N/A
7.4LX TBI	7.4L	454	V-8	1996-1997	F820000 - K999999	N.L.A.	18-7632	18-7630	N/A	N/A	18-7684
7.4LX MPI	7.4L	454	V-8	1996	F602010 - K147349	N/A	18-7632	18-7630	18-7652	N/A	18-7684
7.4LX MPI	7.4L	454	V-8	1997	K147350 - K999999	N/A	18-7632	18-7630	18-7652	N/A	18-7684
496 MAG		496	V-8	2001-2004	M025000 - W059999	N/A	N/A	18-7700	18-7663	N/A	N/A
496 MAG		496	V-8	2004	W060000 - W060573	N/A	N/A	18-7700	18-7663	N/A	N/A
496 MAG		496	V-8	2004-2010	W060574 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A
496 MAG DTS		496	V-8	2001-2004	M025000 - W059999	N/A	N/A	N/A	18-7663	N/A	N/A
496 MAG DTS		496	V-8	2004	W060000 - W060573	N/A	N/A	N/A	18-7663	N/A	N/A
496 MAG HO		496	V-8	2001-2004	M025000 - W059999	N/A	N/A	18-7700	18-7663	N/A	N/A
496 MAG HO		496	V-8	2004	W060000 - W060461	N/A	N/A	18-7700	18-7663	N/A	N/A
496 MAG HO		496	V-8	2004-2010	W060462 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A
496 MAG HO DTS		496	V-8	2001-2004	M025000 - W059999	N/A	N/A	N/A	18-7663	N/A	N/A
496 MAG HO DTS		496	V-8	2004	W060000 - W060461	N/A	N/A	N/A	18-7663	N/A	N/A
496 MAG HO DTS		496	V-8	2004-2010	W060462 - & UP	N/A	N/A	N/A	N/A	N/A	N/A
496 MAG & HO EC		496	V-8	2007-2010	A066166 & UP	N/A	N/A	18-7700	N/A	N/A	N/A
496 MAG & HO DTS EC		496	V-8	2010		N/A	N/A	N/A	N/A	N/A	N/A
8.1L & HO MIE		496	V-8	2001-2004	M026000 - W089999	N/A	N/A	18-7700	18-7663	N/A	N/A
8.1L & HO MIE		496	V-8	2004	W090000 - W389999	N/A	N/A	18-7700	18-7663	N/A	N/A
8.1L & HO MIE		496	V-8	2004-2010	W390000 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A
8.1L & HO MIE DTS		496	V-8	2001-2004	M026000 - W089999	N/A	N/A	N/A	18-7663	N/A	N/A
8.1L & HO MIE DTS		496	V-8	2004	W090000 - W389999	N/A	N/A	N/A	18-7663	N/A	N/A
8.1L & HO MIE EC		496	V-8	2007-2010	W697154 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A
500 EFI	8.2L	502	V-8	1999-2005	L001477 - M907127	N/A	18-7632	N/A	N/A	N/A	18-7684
502 MAG MPI	8.2L	502	V-8	1993-1996	D840650 - K147349	N/A	18-7632	18-7630	18-7652	N/A	18-7684
502 MAG MPI	8.2L	502	V-8	1997-1998	K147350 - L085432	N/A	18-7632	18-7630	18-7652	N/A	18-7684
502 MAG MPI	8.2L	502	V-8	1999-2001	L085432 - M024999	N/A	18-7632	18-7630	N/A	N/A	18-7684
575 Sci	8.2L	502	V-8	2000-2005	L306696 - M950526	N.L.A.	18-7632	18-7630	N/A	N/A	N/A
575 Sci	8.2L	502	V-8	2000-2005	L306696 - M950526	N.L.A.	18-7632	18-7630	N/A	N/A	N/A
8.2L MAG	8.2L	502	V-8	2010	A350340 & UP	N/A	N/A	18-7700	N/A	N/A	N/A
8.2L MIE	8.2L	502	V-8	2010	A350340 & UP	N/A	N/A	18-7700	N/A	N/A	N/A
8.2L MPI MIE	8.2L	502	V-8	1996	F819620 - K147349	N/A	18-7632	18-7630	18-7652	N/A	18-7684
8.2L MPI MIE	8.2L	502	V-8	1997-1998	K127350 - L086012	N/A	18-7632	18-7630	18-7652	N/A	18-7684
8.2L MPI MIE	8.2L	502	V-8	1999-2001	L086013 - L674200	N/A	18-7632	18-7630	N/A	N/A	18-7684

① **BRAVO APPS W/SN W060000, ORDER REGULATOR # 892681** ♦ **MAPT SENSOR (TEMP & PRESSURE)**

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

- Precision remanufactured to meet or exceed OEM specifications
- Re-calibrated and re-engineered to maximize fuel efficiency and performance
- All carburetors are flow tested throughout the entire throttle range
- Fuel mixture and idle settings are pre-set to ensure that only minor idle and choke adjustments are necessary during installation
- All bases are resurfaced and throttle shaft bushings replaced



18-7370N
CARBURETOR
Replaces: 3310-860070A2
For: MCM 120/2.5L & 140/3.0L



18-7373N
MERCARB 2V CARBURETOR
Replaces:
Mercruiser 3310-864941A01
2002-2004 4.3L engines
(s/n OM615000-OW300012
Uses Carb Kit **18-7098-1**



18-7375N
CARBURETOR
Replaces: 3310-864942A01
For: 1998-2004 MCM 5.0L



18-7376N
CARBURETOR
Replaces: 3310-864943A01
For: 1998 and newer 5.7L applications



18-7615N
Q-JET CARBURETOR
Replaces: 1347-816373A4,
1347-804624R1,
1347-804624R02
Uses Carb Kit **18-7095**



18-7639
CARBURETOR
Replaces: 3310-864943A01
Mercarb-5.7L 2V 1998 and newer 5.7L
(OL010337-OW300754) & 5.7L MIE
(OL002003-OW090899)
(Remanufactured)
Uses Carb Kit **18-7098-1** & Gasket **18-0994**



18-7640
CARBURETOR
Universal Q-jet with electric choke
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-0994**



18-7603-1
CARBURETOR
2 Barrel - Rochester
Replaces: 1347-818622,
1376-5659A1, 1347-818622 1,
1347-818622R02
(Remanufactured)
Uses Carb Kit **18-7075** & Gaskets **18-0994**
(left) & 18-0434 (right)



18-7604-1
CARBURETOR
4 Barrel - Rochester
Replaces: 3304-9354A2,
1347-804623R02
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2648**



18-7605-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-9661A3,
1347-804623A1,
1347-804623R02
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2648**



18-7608-1
CARBURETOR
2 Barrel - Rochester
Replaces: 1347-818620,
1347-818620 1, 1347-818620R02
(Remanufactured)
Uses Carb Kit **18-7070** & Gasket **18-0356**



18-7609-1
CARBURETOR
2 Barrel - Rochester
Replaces: 1347-818619,
1347-818619 1, 1347-818619 1R
(Remanufactured)
Uses Carb Kit **18-7070** & Gasket **18-0356**



18-7610-1
CARBURETOR
2 Barrel - Rochester
Replaces: 1347-818621,
1347-818621 1, 1347-818621 1R02
(Remanufactured)
Uses Carb Kit **18-7070** & Gasket **18-0396**



18-7611-2
CARBURETOR
2 Barrel - Rochester
Replaces: 3310-807312A1,
3310-807312R02
(Remanufactured)
Uses Carb Kit **18-7097** & Gasket **18-0994**



18-7613-1
CARBURETOR
4 Barrel - Carter (Weber)
Replaces: 3310-806969A1,
3310-806969R01
(Remanufactured)
Uses Gasket **18-0467**



18-7615-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-816373A4,
1347-804624R1, 1347-804624R02
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2548**



18-7616-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-8288A1,
1347-804626R02
(Remanufactured)
Uses Carb Kit **18-7072** & Gasket **18-2848**



18-7617-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-9863A3,
1347-804624R1, 1347-804625R02
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2848**

ALL SIERRA CARBURETORS INCLUDE BASE GASKET



18-7618-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-8289A1,
1347-804624R1, 1347-804624R02
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2848**



18-7619-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-9142A2, 1347-8460A3
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-0462**

NEW



18-79994N
CARBURETOR
Replaces: 3310-866142A04
Fits: TKS-5.0L

NEW



18-79995N
CARBURETOR
Replaces: 3310-866143A03
Fits: TKS-5.7L

NEW



18-79996
CARBURETOR
(Remanufactured)
Replaces: 3310-818660A 1
Fits: Weber 4.3L (1992-96)

NEW



18-79997
CARBURETOR
(Remanufactured)
Replaces: 3310-807826A1
Fits: Weber 4.3L (1996 & Up)

CARBURETOR APPLICATION

Model	CID / # Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Carb Code / Model	Carb Repair Kit	Replacement O.E. Carb. Number	Float	Sierra Carb #
90	96/L4	1970-1971	2851424	3225967	1351- 4263A 1	7040082 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
90	96/L4	1972	3225868	3226957	1351- 4263A 1	7036543 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
110	153/L4	1963-1966	1357370	2044033	1336-2076	R2/2GC	—	—	—	18-7609-1
120	153/L4	1972-1973	3377341	3770649	1351-4263A3	7043182 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
120	153/L4	1974-1975	3770650	4469865	1351-5202A1	7044182 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
120	153/L4	1976-1978	4469866	5192048	1351-6065A2	7044182 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
120	153/L4	1979-1982	5192049	6229717	1351-7354A1	17059054 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
120	153/L4	1983	6229718	6663797	1351- 8480A 2	17081060 R2/2GC	18-7746	1347-818621R02	18-7200	18-7610-1
120	153/L4	1984	6663798	6853913	1389- 8490A 2	M2/MERCarb	18-7097	3310-860070A 2	18-7202	—
120	153/L4	1985	6853914	A492055	1389- 9350A 2	M2/MERCarb	18-7097	3310-860070A 2	18-7202	—
120	153/L4	1986	A492056	B531853	1389- 9562A 1	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
2.5L	153/L4	1983-1989	B531854	C853255	3310-806077A 2	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
140	181/L4	1968-1969	2508261	2816416	1351- 3635A 1	7036646 R/2GC	18-7746	—	18-7200	—
140	181/L4	1970	2816417	2911439	1351- 4032A 1	7040080 R/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
140	181/L4	1970-1973	2911440	3771644	1351-4293A1	7040084 R/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
140	181/L4	1974-1978	3771645	5157668	1351-5203A1	7043184 R/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
140	181/L4	1979-1982	5157669	6229717	1351-7355A1	17059052 R/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
140	181/L4	1983	6229718	6671328	1351- 8480A 2	17081060 R/2GC	18-7746	1347-818521R02	18-7200	—
140	181/L4	1984	6671329	6852269	1389- 8490A 2	M2/MERCarb	18-7097	3310-860070A 2	18-7202	—
140	181/L4	1985	6852270	A484072	1389- 9350A 2	M2/MERCarb	18-7097	3310-860070A 2	18-7202	—
140	181/L4	1986	A484073	B450800	1389- 9562A 1	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
140/3.0L	181/L4	1983-1989	6229718	C856556	1351-8480A2	R2/2GC	—	1348-818621 1	—	18-7610-1
3.0L	181/L4	1987-1989	B450801	C856556	3310-806077A 2	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
3.0L	181/L4	1990	C856559	D447414	1389-815396A 2	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
3.0L	181/L4	1991-1993	D447415	D836075	1389-806077A 2	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
3.0L	181/L4	1993-1994	D836076	F603999	1389-806078A 1	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
3.0L	181/L4	1998-2002	L010042	M385672	3310-807504A 1	M2/MERCarb	18-7098-1	3310-8M0045397	18-7202	—
3.0L	181/L4	2003-2004	M385673	W301999	3310-864940A01	M2/MERCarb	18-7098-1	3310-8M0045397	18-7202	—
3.0L	181/L4	1999-2004	L382122	W301999	3310-864940A01	M2/MERCarb	18-7098-1	865959A01	18-7202 ⑤	—
3.0L	181/L4	2004-2010	W302000	& UP	3310-866140A02	M2/MERCarb	18-7098-1	3310-866140A02	18-7202	—
3.0LX	181/L4	1990-1997	C856559	K999999	1389-815397A 2	M2/MERCarb	18-7098-1	3310-8M0045397	18-7202	—
3.0LX	181/L4	1990-1997	C856559	K999999	3310-805924A 2	M2/MERCarb	18-7098-1	3310-8M0045397	18-7202	—
165 (4 CYL)	224/L4	1987	B434941	B774251	1389- 9564A 1	M2/MERCarb	18-7098-1	3310-860071A 2	18-7202	—
170	224/L4	1985-1989	6916779	B434940	1389- 9564A 1	M2/MERCarb	18-7098-1	3310-860071A 2	18-7202	—
180	224/L4	1987	B436391	B775248	1347- 9142A 2	17083522 R4/4ME	18-7077	—	18-7201	—
190 (4 CYL)	224/L4	1985-1986	6916779	B436390	1347- 9142A 2	17083522 R4/4ME	18-7077	—	18-7201	—
3.7L	224/L4	1988-1989	B774252	& UP	1389- 9564A 1	M2/MERCarb	18-7098-1	3310-860071A 2	18-7202	—

❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
❿ Use if original carb is Rochester

① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit

CARBURETOR APPLICATION

Model	CID / # Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Note	Carb Code / Model	Carb Repair Kit	Replacement O.E. Carb. Number	Float	Note	Sierra Carb #
3.7LX	224/L4	1988-1989	B775249	& UP	1347- 9142A 2		17083522 R4/4ME	18-7077	—	18-7201		—
470	224/L4	1976-1984	4208730	6916778	1376- 5990A 1		17057132 R2/2GC	18-7076	3310-860071A 4	18-7202	❿	—
470	224/L4	1983-1984	6218037	6916778	1389- 8489A 5		M2/MERCarb	18-7097	3310-860071A 2	18-7202	❾	—
485	224/L4	1980-1982	5685394	6218036	1376- 5990A 1		17057132 R2/2GC	18-7076	3310-860071A 4	18-7202		—
488	224/L4	1983-1984	6170297	6916778	1347- 8460A 3		17081299 R4/4ME	18-7077	—	18-7201		18-7619-1
150	230/L6	1964-1966	1830152	2048046	1338- 2633		8025188 R2/2GC	18-7746	—	18-7200		—
160	250/L6	1967-1968	2048022	2492038	1338- 2991		7026088 R2/2GC	18-7746	—	18-7200		—
160	250/L6	1969	2492036	277031	1351- 3635A 1		7036646 R/2GC	18-7746	—	18-7200		—
165 (6 CYL)	250/L6	1970-1972	3774865	3354791	1351-4282A1		7043183 R2/2GC	18-7746	1347-818620R02	18-7200		18-7608-1
165 (6 Cyl)	250/L6	1979-1981	5178959	5813433	1351-7356A1		17059050 R2/2GC	18-7746	1347-818620R02	18-7200		18-7608-1
165 (6 Cyl)	L6	1972-1973	3354702	3774864	1351-4871A1		R2/2GC	—	1347-818620 1	—		18-7608-1
180/190 3.7L,					—		R4/4ME	—	1347-8460	—		18-7619-1
L4 Engine	—	1985-1989	6916779	Later	1347-9142A2		R4/4ME	—	—	—		18-7619-1
200 (6 CYL)	292/L6	1969	2453769	2494935	1347- 3237A 4		7037082 R4/4MV	18-7077	—	18-7201		—
185 (4bbl)	229/V-6	1993-1994	6330183	6919655	3300- 8886A 2		17083515 R4/4ME	18-7077	—	18-7201		—
175	262/V-6	1987	B527955	B773242	3304- 9565A 1		M2/MERCarb	18-7098-1	3310-807764A 1	18-7202		—
185	262/V-6	1985-1986	A331455	B527954	3304- 9353A 2		M2/MERCarb	18-7097	3310-807764A 1	18-7202		—
205	262/V-6	1985-1987	A331455	B775129	3304-9354A2		17084516 R4/4MV	18-7077	—	18-7201		18-7605-1
4.3L	262/V-6	1988-1992	B773243	D714106	3304- 9565A 1		M2/MERCarb	18-7098-1	3310-807764A 1	18-7202		—
4.3L	262/V-6	1992-1993	D714107	F000877	3304- 9565A 1		M2/MERCarb	18-7098-1	3310-807764A 1	18-7202		—
4.3L	262/V-6	1993-1995	F000878	F601126	3310-806972A 1		M2/MERCarb	18-7098-1	3310-807764A 1	18-7202		—
4.3L	262/V-6	1996-2002	F601127	M614999	3310-807764A 1		M2/MERCarb	18-7098-1	3310-807764A 1	18-7202		—
4.3L	262/V-6	2002-2004	M615000	W300012	3310-864941A01		M2/MERCarb	18-7098-1	3310-864941A01	18-7202		—
4.3L	262/V-6	2000-2004	L619000	W300012	3310-864941A01		M2/MERCarb	18-7098-1	865960A02	18-7202	⑤	—
4.3L	262/V-6	2004- 2010	W300013	& UP	3310-866141A02		M2/MERCarb	18-7098-1	3310-866141A02	18-7202		—
4.3LH	262/V-6	1998-2002	L010044	M614999	3310-807826A 1		9666 WEBER	18-7749	—	—		—
4.3LX	262/V-6	1988-1991	B775130	D714369	3304- 9354A 2		17084516 R4/4MV	18-7077	1347-804623R02	18-7201		18-7605-1
4.3LX	262/V-6	1992-1996	D714370	F802999	3310-818660A 1		9600 WEBER	18-7749	—	—		—
4.3XH	262/V-6	1996-1997	F803114	K999999	3310-807826A 1		9666 WEBER	18-7749	—	—		—
215 MCM/MIE (FORD)	302/V-8	1970-1972	2781153	3385720	1356- 4066		C9FF9510E H4/4160	18-7096	1356-804628R02	18-7206		—
225 MCM/MIE (FORD)	302/V-8	1973-1974	3385721	4166999	1356- 5155		D2JL9510C H4/4160	18-7096	1356-804628R02	18-7206		—
888	302/V-8	1971-1977	3108723	4887829	1376-5659A1		7044185 R2/2GC	18-7075	1376-818622R02	18-7202	❿	18-7603-1
888	302/V-8	1971-1977	3108723	4887829	1356- 4642		D1JJ95108 H2/2300	18-7081	—	—		—
198 MIE	305/V-8	1977	4776402	4931099	1376- 6491A 1		17057139 R2/2GC	18-7075	3310-861080A 1	18-7202		—
200	305/V-8	1985-1986	6899058	A482026	1389- 8488A 2		M2/MERCarb	18-7097	3310-861080A 1	18-7202		—
200	305/V-8	1985-1987	A482027	B525981	1389- 9563A 1		M2/MERCarb	18-7098-1	3310-861080A 1	18-7202		—
200	305/V-8	1987	B525982	B774444	1389- 9670A 2		M2/MERCarb	18-7098-1	3310-807312A1	18-7202		—
228	305/V-8	1977-1978	4765100	5069430	1347-6427A1		17057282 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
228	305/V-8	1978-1981	5069431	6021783	1347-7361A1		17059292 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
228	305/V-8	1982	6021784	6218461	1347-8296A4		17080565 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
228	305/V-8	1982-1984	6218462	6899268	1347- 9661A 3		17080565 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
228 MIE	305/V-8	1977-1978	4765100	5069430	1347-6438A1		17057283 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
228 MIE	305/V-8	1978-1982	5069431	6040745	1347-7364A1		17059291 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
228 TR	305/V-8	1977-1978	4765100	5069430	1347- 6438A 1		17057283 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
230	305/V-8	1985-1987	6899269	B773739	1347- 9661A 3		17080565 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
230 MIE	305/V-8	1982-1987	6040746	B788151	1347-8290A1		17080564 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
223/230/5.0LX	V-8	1983-1995	6218462	F600999	1347-9661A3		R4/4MV	—	1347-9661A3	—		18-7605-1
5.0L	305/V-8	1988-1995	B774445	F600999	1389- 9670A 2		M2/MERCarb	18-7098-1	3310-807312A1	18-7202		—
5.0L (GEN +)	305/V-8	1998-2002	L015751	M599999	3310-861448A 1		M2/MERCarb	18-7098-1	3310-864942A01	18-7202		—
5.0L (GEN +)	305/V-8	2002-2004	M600000	W300009	3310-864942A01		M2/MERCarb	18-7098-1	3310-864942A01	18-7202		—
5.0L (GEN +)	305/V-8	2000-2004	L619000	W300009	3310-864942A01		M2/MERCarb	18-7098-1	865961A02	18-7202	⑤	—
5.0L (GEN +)	305/V-8	2004-2010	W300010	& UP	3310-866142A03		M2/MERCarb	18-7098-1	3310-866142A04	18-7202		—
5.0LX	305/V-8	1988-1995	B773740	F600999	1347- 9661A 3		17080565 R4/4MV	18-7077	9661A 3	18-7201		18-7605-1
898/200/5.0L	V-8	1987-95	B525982	F600999	1389-9670A2		M2/MERCARB	—	3310-807312A1	—		18-7611-1
898	305/V-8	1977	4762210	6021383	1376- 6491A 1		17057139 R2/2GC	18-7075	3310-861080A 1	18-7202		—
898	305/V-8	1982	6021384	6218461	1376- 8295A 3		17080350 R2/2GC	18-7075	3310-861080A 1	18-7202		—
898	305/V-8	1983-1984	6218462	6899057	1389- 8488A 2		M2/MERCarb	18-7097	3310-861080A 1	18-7202		—
225 MCM/MIE (GM)	327/V-8	1963-1969	1539620	2694014	1347- 3237A 3	❹	7037082 R4/4MV	—	1347-804624R02	—		18-7615N
250	350/V-8	1977	4768000	4908849	1347- 3353	❶	7037082 R4/4MV	—	1347-804624R02	—		18-7615N
250	350/V-8	1977	4768000	4908849	1347- 3237A 3	❹	7037082 R4/4MV	—	1347-804624R02	—		18-7615N
255	350/V-8	1975-1976	4175550	4767999	1347- 5732A 1		7044291 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
255 MIE (GM)	350/V-8	1975-1978	4175550	4924564	1347- 5732A 1		7044291 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
255 MIE (GM)	350/V-8	1978	4924565	5195908	1347-7062A1		17057292 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
255 MIE (GM)	350/V-8	1979-1980	5195909	5907057	1347-7365A1		17059289 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
260 MIE	V-8	1980-1986	5907058	B522505	1347-8289A1		R4/4MV	—	1347-8289A1	—		18-7618-1
260	350/V-8	1978	4908850	5060805	1347- 6492A 1		17057298 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
260	350/V-8	1976-1982	5060806	6024393	1347- 7362A 1		17059288 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
260	350/V-8	1982-1987	6024393	B525981	1347- 8292A 4		17080561 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
260	350/V-8	1987	B525982	B773304	1347- 9662A 1		17080561 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
260 MIE	350/V-8	1981-1987	5907058	B522505	1347- 8289A 1		17080562 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
260 MIE	350/V-8	1987	B522506	B788151	1347- 9662A 1		17080561 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N

❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
❿ Use if original carb is Rochester

① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit

CARBURETOR APPLICATION

Model	CID / # Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Note	Carb Code / Model	Carb Repair Kit	Replacement O.E. Carb. Number	Float	Note	Sierra Carb #
260/5.7MIE	V-8	1987-1993	B522506	F024999	1347-966A4		R4/4MV	—	1347-816373A4	—		18-7615N
260/5.7L ALPHA	V-8	1987-1993	B525982	F000454	1347-9662A4		R4/4MV	—	1347-816373A4	—		18-7615N
270 MCM/MIE	350/V-8	1969-1972	2851074	3385720	1347- 4180A 1		7029285 R4/4MV	18-7077	—	18-7201		—
280 TRS	350/V-8	1975	4176250	4176468	1347- 4179A 2		7040283 R4/4MV	18-7077	—	18-7201		—
280 TRS	350/V-8	1975-1976	4176469	4770199	1347- 5981A 1		7044290 R4/4MV	18-7077	—	18-7201		—
300 MR/TRS	350/V-8	1985-1986	6668677	B430367	1347- 7498A 7		17059280 R4/4MV	18-7077	—	18-7201		18-7615N
350 MAG ALPHA	350/V-8	1986-1991	A635178	D617327	1347- 8289A 1		17080562 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
350 MAG ALPHA	350/V-8	1992-1995	D617328	F600999	3310-806970A 1		9770SA WEBER	18-7749	3310-807262A 1	—		—
350 MAG ALPHA	350/V-8	1996-1997	F601000	K999999	3310-807262A 2		9781 WEBER	18-7748	—	—		—
350 MAG SKI	350/V-8	1991-1996	D505450	K040399	3310-806970A 1	❻	9770SA WEBER	18-7749	—	—	①	—
350 MAG SKI	350/V-8	1991-1997	D505450	K999999	3310-807262A 2	❻	9781 WEBER	18-7748	—	—	①	—
350 MAG SKI	350/V-8	1997	K040400	K999999	3310-860371A 1	③	9781SB WEBER	18-7748	—	—	②	—
5.7L (2BBL)	350/V-8	1996-1997	F601000	K999999	3310-807312A1		M2/MERCARB	18-7098-1	3310-807312A1	18-7202		18-7611-2
5.7L (GEN +) (2bbl)	350/V-8	1998-2002	L010037	M599999	3310-861245A 1		M2/MERCarb	18-7098-1	3310-864943A01	18-7202		18-7639
5.7L (GEN +) (2bbl)	350/V-8	2002-2004	M600000	W300754	3310-864943A01		M2/MERCarb	18-7098-1	3310-864943A01	18-7202		18-7639
5.7L (GEN +) (2bbl)	350/V-8	2000-2004	L015751	W300754	3310-864943A01		M2/MERCarb	18-7098-1	865962A02	18-7202	⑤	—
5.7L (Gen II)	V-8	1998-2004	L010037	W300754	3310-864943101		M2/MERCARB	—	3310-864943101	—		18-7639
5.7L (GEN +) (2bbl)	350/V-8	2004-2010	W300755	& UP	3310-866143A03		M2/MERCarb	18-7098-1	3310-866143A03	18-7202		—
5.7L ALPHA	350/V-8	1988-1993	B773305	F000454	1347- 9662A 4		17080561 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
5.7L ALPHA	350/V-8	1993-1994	F000455	F273497	3310-805484A 1		9661 WEBER	18-7749	—	—		—
5.7L ALPHA	350/V-8	1993-1994	F000455	F273497	3310-806761A 1		9665S WEBER	18-7748	—	—		—
5.7L ALPHA	350/V-8	1994-1995	F273498	F600999	3310-806761A 3		9665S WEBER	18-7748	3310-806761A 3	—		—
5.7L BRAVO (W/O HIGH RISE INTAKE)	350/V-8	1988-1991	B773305	D617327	1347- 9662A 4		17080561 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
5.7L BRAVO (W/HIGH RISE INTAKE)	350/V-8	1988-1991	B773305	D617327	1347- 8289A 1		17080562 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
5.7L BRAVO W/O HIGH RISE INTAKE	V-8	1987-1991	OB525982	OD617327	1347-9662A4		R4/4MV	—	1347-816373A4	—		18-7615N
5.7L BRAVO W/HIGH RISE INTAKE	V-8	1987-1991	OB525982	OD617327	1347-8289A1		R4/4MV	—	1347-8289A1	—		18-7618-1
5.7L BRAVO	350/V-8	1992-1995	D617328	F600999	3310-806970A 1		9770SA WEBER	18-7749	3310-807262A 1	—		—
5.7L MIE	350/V-8	1988-1992	B768152	D715493	1347- 9662A 4		17080561 R4/4MV	18-7077	1347-804624R02	18-7201		18-7615N
5.7L MIE	350/V-8	1992-1994	D715494	F349999	3310-806761A 2	④	9665S WEBER	18-7748	3310-806761A 2	—		—
5.7L MIE	350/V-8	1995	F349300	F622099	3310-806761A 3		9665S WEBER	18-7748	3310-806761A 3	—		—
5.7L MIE (2bbl)	350/V-8	1998-2002	L002003	M316999	3310-861245A 1		M2/MERCarb	18-7098-1	3310-864943A01	18-7202		18-7639
5.7L MIE (2bbl)	350/V-8	2002-2004	M317000	W090899	3310-864943A01		M2/MERCarb	18-7098-1	3310-864943A01	18-7202		18-7639
5.7L MIE (2bbl)	350/V-8	2000-2004	L390600	W090899	3310-864943A01		M2/MERCarb	18-7098-1	865962A02	18-7202	⑤	—
5.7L MIE (2bbl)	350/V-8	2004-2010	W090900	& UP	3310-866143A03		M2/MERCarb	18-7098-1	3310-866143A03	18-7202		—
5.7L SKI	350/V-8	1985-1987	A338553	B514626	1347- 9415T		17085013 R4/4MV	18-7077	9415T	18-7201		—
5.7L SKI	V-8	1985-1993	A338533	F025099	1347-9415T		R4/4MV	—	1347-9415T	—		18-7615N
5.7L SKI	350/V-8	1987-1995	F450000	F775199	3310-805484A 1		9661 WEBER	18-7749	3310-806761A 3	—		—
5.7L SKI (2bbl)	350/V-8	1996-1997	F775200	K999999	3310-807312A1		M2/MERCarb	18-7098-1	3310-807312A1	18-7202		18-7611-2
5.7L SKI (GEN +) (2bbl)	350/V-8	1998-2002	L002005	M316999	3310-861245A 1		M2/MERCarb	18-7098-1	3310-864943A01	—		18-7639
5.7L SKI (GEN +) (2bbl)	350/V-8	2002-2004	M317000	W090899	3310-864943A01		M2/MERCarb	18-7098-1	3310-864943A01	—		18-7639
5.7L SKI (GEN +) (2bbl)	350/V-8	2000-2004	L390600	W090899	3310-864943A01		M2/MERCarb	18-7098-1	865962A02	18-7202	⑤	18-7618-1
5.7L SKI (GEN +) (2bbl)	350/V-8	2004-2010	W090900	& UP	3310-866143A03		M2/MERCarb	18-7098-1	3310-866143A03	18-7202		—
5.7LX (4bbl)	350/V-8	1996-1997	F601000	K999999	3310-807262A 2		9761 WEBER	18-7748	—	—		—
233 MCM & MCI (FORD)	351/V-8	1975-1977	4173000	4465029	1376- 5744 1		7044187 R2/2GC	18-7075	1347-818622R02	—		18-7603-1
233 MCM & MCI (FORD)	351/V-8	1975-1977	4465030	4902304	1376- 6152A 1		17056197 R2/2GC	18-7075	1347-818622R02	—		18-7603-1
325 MCM/MIE	427/V-8	1969-1970	2278747	3042730	1347- 3342	❶	7027080 R4/4MV	18-7077	—	18-7201		—
325 MCM/MIE	427/V-8	1971-1972	3042731	3780449	1347- 4533A 1	❶	7041831 R4/4MV	18-7077	—	18-7201		—
325 MCM/MIE	427/V-8	1969-1972	2278747	3780449	1347- 3689A 1	❹	7029280 R4/4MV	18-7077	—	18-7201		—
330 MCM	427/V-8	1977-1978	4623115	5027230	1347-6493A1		17057287 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
330 MCM	427/V-8	1977-1981	5027231	6083144	1347-7363A1		17059290 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
330 MCM	427/V-8	1982-1987	6083145	B816540	1347-8291A3		17080563 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
330 MIE	427/V-8	1977-1978	4623115	5226384	1347-6493A1		17057287 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
330 MIE	427/V-8	1979-1980	5226385	5889913	1347-7366A1		17059287 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
340 MIE	454/V-8	1981-1987	5889914	D788365	1347-8288A1		17080560 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
370	454/V-8	1978-1987	4179554	B714586	1347- 7498A 2		17059280 R4/4MV	18-7077	1347-804625R02	18-7201		—
400	454/V-8	1980-1986	4179554	B457644	1347- 7498A 2		17059280 R4/4MV	18-7077	1347-804625R02	18-7201		—
420	454/V-8	1987-1989	A398941	B622418	13549A 4		H4	18-7751	—	—		—
425	454/V-8	1990-1993	B622419	D937011	13549A 4		H4	18-7751	—	—		—
440	454/V-8	1983-1986	4179554	B485220	1393- 8862A 1		H4	18-7751	—	—		—
450	454/V-8	1995-1996	F347100	F347277	13549A14		H4	18-7751	—	—		—
454 MAG ALPHA	454/V-8	1986-1988	A631894	B785148	1347-8291A3		17080563 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
454 MAG BRAVO	454/V-8	1988-1992	B721206	D808068	1347-7498A2		17059280 R4/4MV	18-7077	1347-804625R02	18-7201		18-7617-1
454 MAG BRAVO	454/V-8	1992-1994	D805069	F304999	3310-806755A 1		9779 WEBER	18-7748	—	—		—
454 MAG BRAVO	454/V-8	1995-1997	F305000	K999999	3310-806755A 2		9779 WEBER	18-7748	—	—		—
7.4L BRAVO I/II	454/V-8	1988-1991	B771113	D603117	1347-8291A3		17080563 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
7.4L BRAVO I/II	454/V-8	1992-1994	D603118	F351999	3310-806969A 2		9780 WEBER	18-7748	—	—		—
7.4L BRAVO I/II	454/V-8	1995-1997	F352000	K999999	3310-806969A1		9780 WEBER	18-7748	3310-806969A 1	—		18-7613-1
7.4L BRAVO III	454/V-8	1993-1996	D838819	F800699	3310-806755A 2		9779 WEBER	18-7748	—	—		—

❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
❿ Use if original carb is Rochester

① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit

CARBURETOR APPLICATION

Model	CID / # Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Note	Carb Code / Model	Carb Repair Kit	Replacement O.E. Carb. Number	Float	Note	Sierra Carb #
7.4L BRAVO III	454/V-8	1996-1997	F800700	K999999	3310-806969A1		9780 WEBER	18-7748	3310-806969A 1	—		18-7613-1
7.4L MIE	454/V-8	1988-1992	5889914	D715493	1347- 8268A 1		17080560 R4/4MV	18-7077	1347-804626R02	18-7201		18-7616-1
460	482/V-8	1983-1986	4179554	B485220	1393- 8862A 1		H4	18-7751	—	—		—
465	502/V-8	1990-1992	C849992	F213244	—		H4	18-7751	—	—	❷	—
465	502/V-8	1990-1992	C849992	F213244	—		H4	18-7751	—	—	❸	—
500	502/V-8	1994-1995	F213293	F615766	13549A12		H4	18-7751	—	—	❸	—
500	502/V-8	1996-1998	F615767	L001772	13549A 15		H4	18-7751	—	—	❸	—
500 (GEN +)	502/V-8	1999	L414639	L601036	13549T21		H4	18-7751	—	—	❸	—
502 MAG	502/V-8	1990-1992	C878221	D824588	1347-814623A 2		17089112 R4/4MV	18-7077	—	18-7201		—
502 MAG	502/V-8	1992-1993	D824589	F114528	3310-806971A 1		9782 WEBER	18-7748	—	—		—
8.2L MIE	502/V-8	1990-1992	C878221	D857199	1347-814623A 2		17089113 R4/4MV	18-7077	—	—		—
8.2L MIE	502/V-8	1990-1992	C878221	D857199	3310-817693A 1		9774 WEBER	18-7748	—	—		—
8.2L MIE	502/V-8	1993-1996	D857200	F819619	3310-806971A 1		9782 WEBER	18-7748	—	—		—
500 BULLDOG	540/V-8	1990-1995	C577254	F348987	13549A10		H4	18-7751	—	—	❸	—
500 BULLDOG	540/V-8	1995-2001	F615762	M050281	13549A23		H4	18-7751	—	—	❸	—

❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
❿ Use if original carb is Rochester

① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-7751
CARB KIT
Replaces: 13220
Fits: GM 420 V8 454 (1987-89), GM 425 V8 454 (1990-93), GM 425 (Gen V) V8 454 (1992-93), 440 TRS GM 454 (1983-86), GM 450 V8 454(1995-96), 460 TRS V8 482 (1983-86), GM 465 V8 502 (1990-92), GM 465 (Gen V) V8 502 (1992-94), 500 (Gen+) GM 502 V8 (1999), 500 (Gen V) 502 V8 (1994-98), 500 Bulldog 540 V8 (1990-01)



18-7071
CARB KIT
Replaces: 1397-3458



18-7075
CARB KIT
Replaces: 1397-5830, 1397-7099, 1397-8760, 1397-5831



18-7070
CARB KIT
Replaces: 1397-2072, 1397-7542, 1397-2637, 1397-7543, 1397-8872,1397-3464,

APPLICATION CHART BEGINS ON PAGE 711



18-7072
CARB KIT
Replaces: 1397-3306, 1397-4329, 1397-5635, 1397-6638, 823426A1



18-7076
CARB KIT
Replaces: 1397-6367, A1



18-7077
CARB KIT
Replaces: 1397-8952, 823426A1



18-7078
CARB KIT
Replaces: 1397-2605



18-7080
CARB KIT
Replaces: 1398-3089



18-7081
CARB KIT
Replaces: 1396-4656
Contains adjustable needles and seats



18-7095
CARB KIT
Replaces: 1397-7539, 1397-7540, 1397-7544, 1397-8535, 1397-9723



18-7096
CARB KIT
Replaces: 1396-5238, 1396-5222
Contains adjustable needles and seats



18-7097
CARB KIT
Replaces: 3302-9437, 3302-804845
MerCarb 2 bbl. bottom fill accelerator pump 1983-1986 MCM 120, 140, 470, 185, 200, 898.



18-7098-1
CARB KIT
Replaces 3302-804844002
MerCarb 2 bbl. side fill accelerator pump 1986 and UP MCM 4-cyl., V6 & V8



18-7728
CARB KIT



18-7749
CARB KIT
Replaces: 809065, 835076, 823728



18-7748
CARB KIT
Replaces: 809064



18-7746
CARB KIT
Replaces: 823427A1
Repair Kit for 2 BBL Rochester



18-34075
CARB SPACER KIT
Adapts Holley, Edelbrock, Carter AFB square flange to Rochester spreadbore manifold

APPLICATION CHART BEGINS NEXT PAGE



18-7200
FLOAT
Replaces: 1397-2060
(Alcohol Resistant)
Plastic



18-7201
FLOAT
Replaces: 1397-3327, 1397-8546, 1397-8959
(Alcohol Resistant)
Brass



18-7202
FLOAT
Replaces: 1397-5837, 3302-9031
(Alcohol Resistant)
Brass



18-36906
CARB FLOAT
Replaces: 811536T
Fits: Mercruiser w/ 4 bbl Weber Carb



18-7666
CHOKE PULL-OFF
Replaces: 1397-8582
Rochester 4V carburetors



18-7664
CHOKE THERMOSTAT
Replaces: 809066
Weber 4V Carburetors with electric choke



18-7665
CHOKE THERMOSTAT
Replaces: 70125A 1
Rochester & Mercarb 2V with electric choke



18-7667
CHOKE THERMOSTAT
Replaces: 71464A01
Rochester Carburetors with divorced choke



18-7227
CHOKE THERMOSTAT
Replaces: 1396-4148
For Holley Carburetor



18-36850
NEEDLE & SEAT ASSEMBLY
Fits: Mercruiser 2.5 & 3.0L Carbs

CARBURETOR KIT/FLOAT APPLICATION

Model & Serial #	Mercruiser Carb. #	Mfg. Carb. #	Carb. Code & Model	Carb. Kit ①	Float
MCM 80 ALL	1346-2770	RBS-4394S	C1/RBS	18-7080	—
MCM 90					
3225967 & BELOW	1351-4263A1	7040082	R2/2GC	18-7746	18-7200
3225968 & ABOVE	1351-4263A2	7041369	R2/2GC	18-7746	18-7200
MCM110 ALL	1336-2076	7036543	R2/2GC	18-7070	18-7200
MCM 120/2.5L					
2520424 & BELOW	1336-2076	7036543	R2/2GC	18-7746	18-7200
2520425-3377340	1336-3594A1	7036543	R2/2GC	18-7746	18-7200
3377341-3770649	1351-4263A3	7041369	R2/2GC	18-7746	18-7200
3770650-4469865	1351-5202A1	7043182	R2/2GC	18-7746	18-7200
4469866-5192047	1351-6065A2	7044182	R2/2GC	18-7746	18-7200
5192048-6229717	1351-7354A1	17059054	R2/2GC	18-7746	18-7200
6229718 & ABOVE	1351-8480A2	17081060	R2/2GC	18-7746	18-7200
6229718 & ABOVE	1389-8490A2	N/A	M2/Mercarb	18-7097	18-7202
6229718 & ABOVE	1389-9350A2	N/A	M2/Mercarb	18-7097	18-7202
6229718 & ABOVE	1389-9562A1	N/A	M2/Mercarb	18-7098-1	18-7202
MCM 140 /3.0L/3.0LX(4 cyl.)					
2816416 & BELOW	1351-3635A1	7036646	R2/2GC	18-7746	18-7200
2816417-3332137	1351-4032A1	7040080	R2/2GC	18-7746	18-7200
3332138-3771644	1351-4293A1	7040084	R2/2GC	18-7746	18-7200
3771645-5157668	1351-5203A1	7043184	R2/2GC	18-7746	18-7200
5157669-6229717	1351-7355A1	17059052	R2/2GC	18-7746	18-7200
6229718-C856558	1351-8480A2	17081060	R2/2GC	18-7746	18-7200
6229718-C856558	1389-8490A2	N/A	M2/Mercarb	18-7097	18-7202
6229718-C856558	1389-9350A2	N/A	M2/Mercarb	18-7097	18-7202
6229718-C856558	1389-9562A1	N/A	M2/Mercarb	18-7098-1	18-7202
C856559 & ABOVE	1389-815396A2	N/A	M2/Mercarb	18-7098-1	18-7202
C856559 & ABOVE	1389-815397A2	N/A	M2/Mercarb	18-7098-1	18-7202
MCM 140 (6 cyl)					
ALL (BC)	1338-2161	7025638	R1/BC	18-7071	—

① Does not include metering rods

CARBURETOR KIT/FLOAT APPLICATION (Cont.)

Model & Serial #	Mercruiser Carb. #	Mfg. Carb. #	Carb. Code & Model	Carb. Kit ①	Float
ALL (B)	1338-2166	7025662	R1/B	18-7071	—
MCM 150					
1823489 & BELOW	1338-2428	7024180	R1/BC	18-7071	—
1823489 & BELOW	1338-2431	7024181	R1/B	18-7071	—
1823490-1830151	1338-2608	7025183	R1/BC	18-7071	—
1823490-1830151	1338-2609	7025184	R1/B	18-7071	—
1830152 & ABOVE	1338-2633	7025188	R2/2GC	18-7070	18-7200
MCM 160					
2492035 & BELOW	1338-2991	7026088	R2/2GC	18-7746	18-7200
2492036 & ABOVE	1351-3635A1	7036646	R2/2GC	18-7746	18-7200
MCM 165 (6 cyl)					
3354701 & BELOW	1351-4282A1	7040083	R2/2GC	18-7746	18-7200
3354702-3774864	1351-4871A1	7042183	R2/2GC	18-7746	18-7200
3774865-5178958	1351-5204A1	7043183	R2/2GC	18-7746	18-7200
5178959 & ABOVE	1351-7356A1	17059050	R2/2GC	18-7746	18-7200
MCM 165/170/3.7L (4 cyl)					
6218037-6916778	1389-8489A5	N/A	M2/Mercarb	18-7097	18-7202
6916779 & ABOVE	1389-9564A1	N/A	M2/Mercarb	18-7098-1	18-7202
MCM 175/4.3L/185 (V-6)	3304-9565A1	N/A	M2/Mercarb	18-7098-1	18-7202
(229 CID) ALL					
A221455-D714106	3300-8886A2	17083515	R4/4MV	18-7095	18-7201
185 (262 CID)					
A221455-B527954	3304-9353A2	N/A	M2/Mercarb	18-7097	18-7202
MCM 205 (262 CID)	3304-9354A2	—	R4/4MV	18-7095	18-7201
A331455-D714369	3304-9565A1	N/A	M2/Mercarb	18-7098-1	18-7202
MCM/MIE 470 ALL	1376-5990A1	17057132	R2/2GC	18-7076	18-7202
MCM 485 ALL	1376-5990A1	17057132	R2/2GC	18-7076	18-7202
MCM 488 ALL	1347-8460A3	17081299	R4/4ME	18-7077	18-7201
MCM 888					
ALL HOLLEY	1356-4642	D1JJ-9510-8	H2/2300	18-7081	18-7206
ALL ROCHESTER	1376-5659A1	7044185	R2/2GC	18-7075	18-7202
MCM 180/190/3.7LX					
(4 cyl)	1347-9142A2	17083522	R4/4MV	18-7095	18-7201
MIE 198/200/5.0L					
6021383 & BELOW	1376-6491A1	17057139	R2/2GV	18-7075	18-7202
6021384 & ABOVE	1376-8295A3	17080350	R2/2GV	18-7075	18-7202
MCM 200 (6 cyl)					
2494935 & BELOW	1347-3237A2	7037082	R4/4MV	18-7072	18-7201
2494936 & ABOVE	1347-3237A4	7037082	R4/4MV	18-7072	18-7201
MCM 898/200/5.0L					
6218462 & ABOVE	1389-8488A2	N/A	M2/Mercarb	18-7097	18-7202
6218462 & ABOVE	1389-9563A1	N/A	M2/Mercarb	18-7098-1	18-7202
6218462 & ABOVE	1389-9670A2	N/A	M2/Mercarb	18-7098-1	18-7202
MCM 205/4.3LX (V-6 262 CID)					
A331455-D714369	3304-9354A2	17084516	R4/4MV	18-7095	18-7201
MCM/MIE 215 ALL	1356-4066	C9FF-9510-E	H4/4160	18-7096	18-7206
MCM/MIE 225 (FORD)					
ALL	1356-5155	D2JL-9510-C	H4/4160	18-7096	18-7206
MCM/MIE 225 (GM)	1337-2103	7025564	R4/4GC	18-7078	—
1536920-2694014	1337-2604	7025756	R4/4GC	18-7078	—
	1347-3353	7037082	R4/4MV	18-7072	18-7201
	1347-3237A3	7037082	R4/4MV	18-7072	18-7201
MCM 228					
5069430 & BELOW	1347-6427A1	17057282	R4/4MV	18-7072	18-7201
MCM 228TR/ MIE 228					
5069430 & BELOW	1347-6438A1	17057283	R4/4MV	18-7072	18-7201
MCM 228/230/5.0L					
5069431-6021783	1347-7361A1	17059292	R4/4MV	18-7095	
6021784-6218461	1347-8296A4	17080565	R4/4MV	18-7095	18-7201
6218462 & ABOVE	1347-9661A3	—	R4/4MV	18-7095	18-7201
MIE 228					
5067431-6040745	1347-7364A1	17059291	R4/4MV	18-7095	18-7201

① Does not include metering rods

CARBURETOR KIT/FLOAT APPLICATION (Cont.)					
Model & Serial #	Mercruiser Carb. #	Mfg. Carb. #	Carb. Code & Model	Carb. Kit ①	Float
6040746 & ABOVE	1347-8290A1	17080564	R4/4MV	18-7095	18-7201
MIE 230/5.0L ALL	1347-8290A1	17080564	R4/4MV	18-7095	18-7201
230/5.0LX	1347-9661A3	—	R4/4MV	18-7095	18-7201
MCM/MIE 233					
4465029 & BELOW	1376-5744A1	7044187	R2/2GC	18-7075	18-7202
4465030 & ABOVE	1376-6152A1	17056197	R2/2GC	18-7075	18-7202
MCM/MIE 250 AUTO. CHOKE					
4767999 & BELOW	1347-3353	7037082	R4/4MV	18-7072	18-7201
MCM/MIE 250 (EL. CHOKE)					
4767999 & BELOW	1347-3237A3	7037082	R4/4MV	18-7072	18-7201
MCM 250					
4768000 & ABOVE	1347-6492A1	17057298	R4/4MV	18-7072	18-7201
MCM/MIE 255 (GM)					
4924564 & BELOW	1347-5732A1	7044291	R4/4MV	18-7072	18-7201
4924565-5195908	1347-7062A1	17057295	R4/4MV	18-7072	18-7201
5195909-5907067	1347-7365A1	17059289	R4/4MV	18-7095	18-7201
5907068 & ABOVE	1347-8289A1	17080562	R4/4MV	18-7095	18-7201
MCM/MIE 255 (FORD)					
ALL	1356-5169	D2JL-9510E	H4/4160	18-7096	18-7206
MCM 260/5.7L BRAVO					
5060805 & BELOW	1347-6492A1	17057298	R4/4MV	18-7072	18-7201
5060806-6024393	1347-7362A1	17059288	R4/4MV	18-7095	18-7201
6024394-B525981	1347-8292A4	17080561	R4/4MV	18-7095	18-7201
B525982 & ABOVE	1347-9662A4	—	R4/4MV	18-7095	18-7201
MIE 260/5.7L 350 MAG					
A635178-D617327	1347-8289A1	17080562	R4/4MV	18-7095	18-7201
MIE 5.7 SKI					
A339533-F205099	1347-9415T	17085013	R4/4MV	18-7095	18-7201
MCM/MIE 270 ALL	1347-4180A1	7029285	R4/4MV	18-7072	18-7201
MCM 280					
4176468 & BELOW	1347-4179A2	7040283	R4/4MV	18-7072	18-7201
4176469 & ABOVE	1347-5981A1	7044290	R4/4MV	18-7072	18-7201
MCM 300 MR/TRS (GM)					
6668677 & ABOVE	1347-7498A7	—	R4/4MV	18-7095	18-7201
MCM/MIE 325 AUTO. CHOKE					
3042730 & BELOW	1347-3342	7027080	R4/4MV	18-7072	18-7201
3042731 & ABOVE	1347-4533A1	7041831	R4/4MV	18-7072	18-7201
MCM/MIE 325 EL. CHOKE					
2278747-378099	1347-3689A1	7029280	R4/4MV	18-7072	18-7201
MCM 330/454 MAGNUM (ALPHA ONE)					
5027230 & BELOW	1347-6493A1	17057287	R4/4MV	18-7072	18-7201
5027231-6083144	1347-7363A1	17059290	R4/4MV	18-7095	18-7201
6083145 & ABOVE	1347-8291A3	17080563	R4/4MV	18-7095	18-7201
MIE 330					
5226384 & BELOW	1347-6493A1	17057287	R4/4MV	18-7072	18-7201
5226385 & ABOVE	1347-7366A1	17059287	R4/4MV	18-7095	18-7201
MIE 340/7.4L					
ALL	1347-8288A1	17080560	R4/4MV	18-7095	18-7201
MCM 350 MAGNUM/5.7L BRAVO					
B525992-317327	1347-8289A1	—	R4/4MV	18-7095	18-7201
MIE 350 ALL	1347-5326A2	17065977	R4/4MV	18-7072	18-7201
MCM 370/400 ALL	1347-7498A2	17059280	R4/4MV	18-7095	18-7201
MCM 7.4L (BRAVO ONE)	1347-8291A3	17080563	R4/4MV	18-7095	18-7201
MCM 454 7.4L					
6083145-B816540	—	—	H4/4150, R6647A	18-7728	—
MCM 454 MAGNUM					
(BRAVO ONE)	1347-7498A2	17059280	R4/4MV	18-7095	18-7201
ALL	1347-9863A3	—	R4/4MV	18-7095	18-7201
MCM 502 MAGNUM (BRAVO ONE)					
C878221-D857199	1347-814623A2	—	R4/4MV	18-7095	18-7201
MCM 8.2L	1347-814623A2	—	R4/4MV	18-7095	18-7201

① Does not include metering rods



18-7228
FLAME ARRESTOR
Replaces:
85784A1,805016A1



18-7229
FLAME ARRESTOR
Replaces:
85785T, 85785-2



18-7230
FLAME ARRESTOR
Replaces:
41639A-1, 41639



18-7231
FLAME ARRESTOR
Replaces: 85785A2



18-7232
FLAME ARRESTOR
Replaces:
57882, 57882T



18-7234
FLAME ARRESTOR
Replaces: 805016A1



18-31102
FLAME ARRESTOR
Replaces: 805298A1
Fits: 3.7L GM V6 & V8 (305, 327, 350, 427 & 454cid) 4bbl Rochester; Weber and Holley 2 and 4 bbl

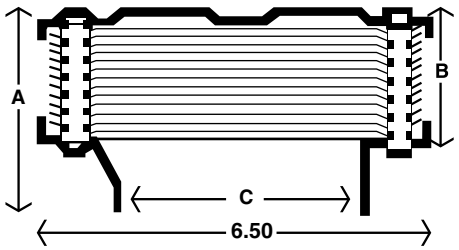


18-31103
FLAME ARRESTOR
Replaces: 863416, 863416T
Fits: 4.3L, 5.0L, 350 Mag MPI with ECM555 and GM/Bosch MPI Throttle Body

ANODIZED ALUMINUM FLAME ARRESTOR SPECIFICATIONS

ENGINE	PART NO.	HEIGHT A	ELEMENT B	THROAT C	VENT TUBES*
4 & 6 cyl.	18-7228	2.156	1.088	3.120	1
4 & 6 cyl. ①	18-7234	2.280	1.550	3.100	0
V-8	18-7229	2.250	1.470	5.050	0
V-8	18-7230	2.250	1.470	5.050	1
V-8	18-7231	2.250	1.470	5.050	2
Hi-Performance	18-7232	2.969	2.190	5.050	2

① **7" Outside diameter** * **Vent tubes accept 5/8 inch ID hose**



ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET



18-8861
FUEL PUMP W/ COOLER
Replaces: 861156A02
For: GM V-6/ V-8 EFI 0L000000-0M299999



18-8862
FUEL PUMP W/ COOLER
Replaces: 861156A03
For: GM V-6/ V-8 EFI 0M3ooooo



18-8864
FUEL PUMP W/ REGULATOR
Replaces: 866169T01
For: Gm V-8 with Gen III Cool Fuel Module-high pressure



18-8865
FUEL PUMP
Replaces: 866170A01
For: Gm V-8 with Gen III Cool Fuel Module-low pressure



18-8867
FUEL PUMP
Replaces: 861155A6
For: 4.3L V-6



18-8868
FUEL PUMP
Both ends threaded
Replaces: 861155A3
For: 5.0/ 5.7L V-8 & 4.3L



18-7326
ELECTRIC FUEL PUMP
Replaces: 805656A2
For: 1992-93, 1996 F.I. & Carbureted 4.3L with inline electric pump



18-35433
ELECTRIC FUEL PUMP
One end threaded, One end snap fitting
Replaces: 861156A1
Fits: Mercruiser V6 & V8 305/350/377/454/502 EFI (Non-Threaded)(Replaces Cool Fuel Pump)



18-7266
FUEL PUMP
Flange I.D. # 41413, M6696
For: Ford (V-8) 302, 351



18-7267
FUEL PUMP
Flange I.D. # 41414
Replaces: 62092T
For Ford (V-8) 302
(Includes gasket)



18-7274
FUEL PUMP
Flange I.D. # 41421, M73021
Replaces: 86246
For: GM (V-8) 305, 350, 400, 228 / 250 / 255 / 260 / 280



18-7275
FUEL PUMP
Flange I.D. # 41422
Replaces: 86247,T
For: GM (V-8) 454, 330 / 325 / 350 / 390
(Includes gasket)



18-7278
FUEL PUMP
Flange I.D. # M60032
Replaces: 86234A4, 86234A05
For: GM (4 & 6 Cyl.) 153, 181, 225, 250, 120 / 140 / 160 / 165 / 470 / 485 / 488
Uses filter **18-7860** & gasket **18-0889**



18-7282
FUEL PUMP
Flange I.D. # M60337
Replaces: 8M0073435
For: GM 4 cyl. (2.5/3.0L) & Mercruiser 3.7L
Uses filter **18-7784** & gasket **18-0889**



18-7283
FUEL PUMP
Flange I.D. # M60600
Replaces: 8M0058164
For: GM (V-8) 305, 350, 228 / 230 / 260 / 898
Uses gasket **18-0889**



18-7284
FUEL PUMP
Flange I.D. # M60315
Replaces: 41141A2,862077A1
For: GM (V-6) 231, 262, 229
Uses filter **18-7784** & gasket **18-0889**



18-7288-1
FUEL PUMP
Flange I.D. #60601
Replaces: 812454A1, 862048A1
For: Inline (4 cyl) 120, 140, 3.0L and 224 CID 7.4L / 454 / 420 / 330



18-35437
FUEL PUMP
Replaces: 861676A1
Fits: Mercruiser 3.0L (SN L097000 & Up)
(Includes gasket)



18-8860
FUEL PUMP
Replaces: 861677T
For: GM V-8 (454 & 502) applications
(Includes gasket)



18-7256
FUEL PUMP
Flange I.D. # 6790,M3530
Replaces: 32722
For: GM (4 & 6 Cyl.)153, 230, 250, 292

APPLICATION ON NEXT PAGE

FUEL PUMP APPLICATION

Model	CID / # CYL	Year Range	Beginning Serial Number	Ending Serial Number	Fuel Pump #1	Fuel Pump #2	Pump Filter
120	153/L4	1964-1972	1666601	3377340	18-7278 ❻	—	18-7860
120	153/L4	1964-1972	1666601	3377340	18-7256 ❺	—	—
120	153/L4	1972-1982	3377341	6229717	18-7278	—	18-7860
120	153/L4	1983-1986	6229718	B531853	18-7278 ❸	—	18-7860
120			4469866	& Below	18-7278	—	—
120			4469866	4952700	18-7278	—	—
120			4952701	& Up	18-7278	—	—
120			5192049	6229717	18-7278	—	—
120/2.5L			6229718	& Up	18-7278	—	—
120/2.5L			6229718	& Up	18-7282	—	—
2.5L	153/L4	1987-1989	B531854	BC853255	18-7278 ❸	—	18-7860
140 (4 CYL)	181/L4	1968-1982	2508261	6229717	18-7278	—	18-7860
140 (4 CYL)	181/L4	1983-1986	6229718	B450800	18-7278 ❸	—	18-7860
3.0L	181/L4	1987-1989	B450801	C856558	18-7278 ❸	—	18-7860
140			4460664 & Below	& Below	18-7278	—	—
140			4460665	4918569	18-7278	—	—
140			4918570	& Up	18-7278	—	—
140 (4 Cyl.)			5157669	6229717	18-7278	—	—
140/3.0L			6229717 & Below	& Below	18-7278	—	—
140/3.0L			6229718 & Up	& Up	18-7282	—	—
3.0L/3.0LX			C856559 & Up	& Up	18-7282	—	—
140 (6 Cyl.)			1538930	1725960	18-7256	—	—
150			1666495	2048046	18-7256	—	—
160			2048022	2770031	18-7278	—	—
165			4471566	4884834	18-7278	—	—
165			5178959 & Up	& Up	18-7278	—	—
165/3.7L (4 Cyl.)			6916779 & Up	& Up	18-7282	—	—
180/3.7-LX (4 Cyl.)			6916779 & Up	& Up	18-7282	—	—
175/4.3L (262 CID)			B527955 & Up	& Up	18-7284	—	—
185 (229 CID)			6330183 & Up	& Up	18-7284	—	—
185 (262 CID)			A331455 & Up	& Up	18-7284	—	—
470	224/L4	1976-1984	4208730	6916778	18-7278	—	18-7860
485	224/L4	1980-1982	5685394	6218036	18-7278	—	18-7860
488	224/L4	1983-1984	6170297	6916778	18-7278 ❸	—	18-7860
140 (6 CYL)	194/L6	1963	1538930	1725960	18-7256	—	—
150	230/L6	1964-1966	1666495	2048046	18-7256	—	—
160	250/L6	1967-1969	2048022	2770031	18-7278 ❻	—	18-7860
160	250/L6	1967-1969	2048022	2770031	18-7256 ❺	—	—
165 (6 CYL)	250/L6	1979-1981	2770032	5813433	18-7278	—	18-7860
200 (6 CYL)	250/L6	1969	2453769	2712072	18-7278	—	18-7860
200 GM			6218462	& Up	18-7283	—	—
200/5.0L GM			B525982	& Up	18-7283	—	—
185 (4bbl)	229/V-6	1983-1984	6330183	6919655	18-7284	—	—
175	262/V-6	1987	B527955	B773242	18-7284	—	—
185 (2bbl)	262/V-6	1985-1986	A331455	B527954	18-7284	—	—
205	262/V-6	1985-1987	A331455	B775129	18-7284	—	—
205/4.3L-LX (262 CID)			B527955	& Up	18-7284	—	—
262 MAG EFI (GEN +)	262/V-6	1996-1997	F803800	K999999	18-8867	—	—
4.3L	262/V-6	1988-1992	B773243	D714106	18-7284	—	—
4.3L (GEN II)	262/V-6	1992-1996	D714107	F802999	18-8867	—	—
4.3L (GEN +)	262/V-6	1998-2010	L012009	& Up	18-8868	—	—
4.3L EFI (GEN +)	262/V-6	1998-2001	L012009	M299999	18-8861 ❿	—	—
4.3L MPI	262/V-6	2002-2010	M300000	& Up	18-8862 ❿	—	—
4.3LH (GEN+)	262/V-6	1998-2002	L010044	M614999	18-8868	—	—
4.3LX	262/V-6	1988-1992	B775130	D714369	18-7284	—	—
4.3LX (GEN II)	262/V-6	1992-1996	D714107	F802999	18-8867	—	—
4.3LX (GEN +)	262/V-6	1996-1997	F803000	K999999	18-8867	—	—
4.3LXH (GEN +)	262/V-6	1996-1997	F803114	K999999	18-8867	—	—
215 (FORD)	302/V-8	1970-1972	2781153	3563181	18-7267	—	—
215 Ford			3085036	& Below	18-7267	—	—
215 Ford			3258182	& Up	18-7267	—	—
225 Ford	302/V-8	1973-1974	3385721	4166999	18-7267	—	—
228 MCM & MIE	305/V-8	1977-1978	4765100	5170008	18-7274	—	—
228 MCM & MIE	305/V-8	1979-1982	5170009	6218461	18-7274	—	—
228 MCM & MIE	305/V-8	1979-1982	5170009	6218461	18-7283 ❾	—	—
888 (FORD)	302/V-8	1971-1977	3108723	4887829	18-7267	—	—
228	305/V-8	1982-1984	6218462	6899268	18-7283	—	—
230 MIE	305/V-8	1981-1987	5907058	B788151	18-7283	—	—
230/5.0L-GM (IB)			B522506	& Up	18-7283	—	—
230 GM			6218462	& Up	18-7283	—	—
230/5.0L-LX GM			B525982	& Up	18-7283	—	—
230	305/V-8	1985-1987	6899269	B773739	18-7283	—	—
5.0L	305/V-8	1988-1995	B774445	F600999	18-7283	—	—
5.0L (GEN +)	305/V-8	1998-2010	L015751	& Up	18-8868	—	—
5.0L EFI (GEN +)	305/V-8	1998-2001	L012052	M299999	18-8861 ❿	—	—
5.0L MIE	305/V-8	1988	B788152	C396832	18-7283	—	—
5.0L MPI ALPHA	305/V-8	2002-2010	M300000	& Up	18-8862 ❷, ❿	18-8868 ❶	—
5.0L MPI BRAVO	305/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
5.0L MPI BRAVO	305/V-8	2004-2010	W060000	& Up	18-8864 ❷	18-8865 ❶	—
5.0LX	305/V-8	1988-1995	B773740	F600999	18-7283	—	—
898	305/V-8	1977-1982	4762210	6218461	18-7274 ❾	—	—
898	305/V-8	1977-1982	4762210	6218461	18-7283 ❾	—	—
898	305/V-8	1983-1984	6218462	6899057	18-7283	—	—
233 FORD			4500860	& Up	18-7267	—	—
250	350/V-8	1977	4768000	4908849	18-7274	—	—
255	350/V-8	1975-1976	4175500	4767999	18-7274	—	—
255 MIE (GM)	350/V-8	1975-1980	4175500	5907057	18-7274	—	—
255 FORD			3258728	& Up	18-7267	—	—
255 GM			5195909	& Up	18-7274	—	—
260	350/V-8	1978-1982	4908850	6218461	18-7274 ❾	—	—
260	350/V-8	1978-1982	4908850	6218461	18-7283 ❾	—	—
260	350/V-8	1983-1987	6218461	& Up	18-7283	—	—
260 MIE	350/V-8	1981-1987	5907058	B788151	18-7283	—	—

❶ low pressure lift pump
❷ high pressure fuel cool pump
❸ fuel pump mounted with filter bowl facing up
❹ fuel pump mounted with filter bowl facing down
❺ AC fuel pump
❻ Carter fuel pump
❼ mechanical fuel pump
❽ use if fuel pump has sight glass
❾ use if fuel pump has sight tube
❿ fuel pump/cooler kit

FUEL PUMP APPLICATION

Model	CID / # CYL	Year Range	Beginning Serial Number	Ending Serial Number	Fuel Pump #1	Fuel Pump #2	Pump Filter
260/5.7 GM			B525982	& Up	18-7283	—	—
260 GM Inboard			5907058	& Up	18-7283	—	—
260/5.7L GM (IB)			5907058	& Up	18-7283	—	—
5.7L-GM			F025000	& Up	18-7283	—	—
280	350/V-8	1975-1976	4176250	4770199	18-7274	—	—
300MR/TRS GM	350/V-8	1985-1986	6668677	B430367	18-7283	—	—
320 EFI	350/V-8	1987-1989	A543604	C622418	N.L.A	—	—
325-GM			2278747	3640670	18-7275	—	—
330 GM			4623115	& Up	18-7275	—	—
330 GM/W.B.W.			6083145	& Up	18-7288-1	—	—
340/7.4L-GM (IB)			5889914	& Up	18-7288-1	—	—
350 MAG ALPHA	350/V-8	1986-1997	A635178	K999999	18-7823	—	—
350 MAG ALPHA EFI (GEN +)	350/V-8	1996	F800300	K001508	18-7283	—	—
350 MAG ALPHA EFI (GEN +)	350/V-8	1997	K001509	K999999	18-8863 ❿	—	—
350 MAG BRAVO MPI	350/V-8	1995-1996	F415189	K001500	18-7283	—	—
350 MAG BRAVO MPI	350/V-8	1997	K001501	K999999	18-8863 ❾	—	—
350 MAG EFI SKI	350/V-8	1994-1997	F215561	K999999	18-8863 ❾	—	—
350 MAG MPI	350/V-8	1998-2001	L010019	M299999	18-8861 ❾	—	—
350 MAG MPI ALPHA	350/V-8	2002-2010	M300000	& Up	18-8862 ❾	18-8868 ❶	—
350 MAG MPI BRAVO	350/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI BRAVO	350/V-8	2004-2010	W060000	& Up	18-8864 ❷	18-8865 ❶	—
350 MAG MPI HORIZON	350/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI HORIZON	350/V-8	2004-2007	W060000	A299999	18-8864 ❷	18-8865 ❶	—
350 MAG MPI HORIZON MIE	350/V-8	1999-2001	L304700	M299999	18-8861 ❽	— ❶	—
350 MAG MPI HORIZON MIE	350/V-8	2002-2004	M300000	M398371	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI HORIZON MIE	350/V-8	2004-2007	M398372	A089999	18-8864 ❷	18-8865 ❶	—
350 MAG MPI MIE	350/V-8	1998-2001	L002008	M299999	18-8861 ❿	—	—
350 MAG MPI MIE	350/V-8	2002-2004	M300000	M398371	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI MIE	350/V-8	2004-2007	M398372	A089999	18-8864 ❷	18-8865 ❶	—
350 MAG MPI MIE	350/V-8	1998-2001	L002008	M299999	18-8861 ❿	—	—
350 MAG MPI MIE	350/V-8	2002-2004	M300000	M398371	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI MIE	350/V-8	2004-2007	M398372	A089999	18-8864 ❷	18-8865 ❶	—
350 MAG MPI SKI	350/V-8	1995-1996	F350583	F799999	18-7283	—	—
350 MAG MPI SKI (GEN +)	350/V-8	1998-2001	L002600	M299999	18-8861 ❿	—	—
350 MAG MPI SKI (GEN +)	350/V-8	2002-2007	M300000	A089999	18-8862 ❿	18-8868 ❶	—
350 MAG SKI	350/V-8	1991-1997	D505450	K999999	18-7283	—	—
350 GM			3780450	& Up	18-7275	—	—
(MAG-TOURNEY SKI)			D505450	& Up	18-7283	—	—
370 TRS-GM			6721528	& Up	18-7288-1	—	—
390-GM			2781129 - 2825059	2825059	18-7275	—	—
5.7L	350/V-8	1988-1997	B773305	K999999	18-7283	—	—
5.7L (GEN +)	350/V-8	1998-2010	L010037	& Up	18-8868	—	—
5.7L EFI	350/V-8	1995-1996	F225560	K001505	18-7283	—	—
5.7L EFI	350/V-8	1997-2001	K001506	M299999	18-8861 ❿	—	—
5.7L MIE	350/V-8	1988-1997	B788152	K999999	18-7283	—	—
5.7L MIE (GEN +)	350/V-8	1998-2010	L002003	& Up	18-8868	—	—
5.7L MPI HORIZON MIE	350/V-8	2008-2010	A090000	& Up	18-8864 ❷	18-8865 ❶	—
5.7L MPI MIE	350/V-8	2008-2010	A090000	& Up	18-8864 ❷	18-8865 ❶	—
5.7L MPI SKI	350/V-8	2008-2010	A090000	& Up	18-8862 ❷, ❿	18-8868 ❶	—
5.7L SKI	350/V-8	1985-1997	A338553	K999999	18-7283	—	—
5.7L SKI (GEN +)	350/V-8	1998-2010	L002005	& Up	18-8868	—	—
5.7LX	350/V-8	1996-1997	F601000	K999999	18-7283	—	—
5.7LX BRAVO EFI (GEN +)	350/V-8	1996	F800300	K001508	18-7283	—	—
5.7LX BRAVO EFI (GEN +)	350/V-8	1997	K001509	K999999	18-8863 ❿	—	—
5.7LX EFI	350/V-8	1996	F752400	K001505	18-7283	—	—
5.7LX EFI	350/V-8	1997	K001506	K999999	18-8863 ❿	—	—
5.7 GM (SKI)			B514627	& Up	18-7283	—	—
5.7L BRAVO (GM)350			B525982	& Up	18-7283	—	—
BLACK SCORPION SKI	350/V-8	1997	K040001	K999999	18-8863 ❷, ❿	—	—
BLACK SCORPION SKI	350/V-8	1998-2001	L000000	L679175	18-8861 ❷, ❿	—	—
BLACK SCORPION SKI	350/V-8	2001-2007	L679176	W698432	18-8861 ❷, ❿	18-8868 ❶	—
SCORPION 350	350/V-8	2008-2010	W698433	& Up	18-8861 ❷, ❿	18-8868 ❶	—
SCORPION 350 EC	350/V-8	2009-2010	W698433	& Up	18-8864 ❷	18-8864 ❶	—
233 (FORD)	351/V-8	1975-1977	4173000	4902304	18-7267	—	—
255 (FORD)	351/V-8	1973-1974	3258728	4175499	18-7267	—	—
377 MAG	377/V-8	2008-2010	A300000	& Up	18-8864 ❷	18-8865 ❶	—
377 SCORPION MCM	377/V-8	1999-2005	L416146	M907201	18-8861 ❿	—	—
377 SCORPION SKI	377/V-8	1997-1998	K00656	L600314	18-8861 ❿	—	—
MX 6.2L MPI	377/V-8	2000-2001	L680003	M299999	18-8861 ❿	—	—
MX 6.2L MPI	377/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L MPI	377/V-8	2004-2007	W060000	A299999	18-8864 ❷	18-8865 ❶	—
MX 6.2L MPI HORIZON	377/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L MPI HORIZON	377/V-8	2004-2007	W060000	A299999	18-8864 ❷	18-8865 ❶	—
MX 6.2L MPI HORIZON MIE	377/V-8	2002-2004	M300000	M398394	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L MPI HORIZON MIE	377/V-8	2004-2010	M398395	& Up	18-8864 ❷	18-8865 ❶	—
MX 6.2L MPI MIE	377/V-8	2002-2004	M300000	M398394	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L MPI MIE	377/V-8	2004-2010	M398395	& Up	18-8864 ❷	18-8865 ❶	—
MX 6.2L MPI SKI	377/V-8	2002-2010	M317000	& Up	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L BLACK SCORPION SK	377/V-8	2001	L670015	L679175	18-8861 ❿	—	—
MX 6.2L BLACK SCORPION SK	377/V-8	2001-2007	L679176	W698432	18-8861 ❷, ❿	18-8868 ❶	—
SCORPION 377	377/V-8	2008-2010	W698433	& Up	18-8861 ❷, ❿	18-8868 ❶	—
SCORPION 377 HO EC	377/V-8	2009-2010	A091488	A092170	18-8864 ❷	18-8865 ❶	—
325	427/V-8	1969-1972	2278747	3780449	18-7275	—	—
330	454/V-8	1977-1981	4623115	6083144	18-7275	—	—
330 WITH B/W	454/V-8	1982-1987	6083145	B816540	18-7288-1	—	—
340 MIE	454/V-8	1981-1987	5889914	B788365	18-7288-1	—	—
350 MIE	454/V-8	1974-1976	3780450	4623109	18-7275	—	—
370 TRS	454/V-8	1978-1987	4179554	B714586	18-7288-1	—	—
400 TRS	454/V-8	1980-1986	4179554	B457644	18-7288-1	—	—
420	454/V-8	1987-1989	A398941	B622418	18-7288-1	—	—
425-GM			A398941	& Up	18-7288-1	—	—
425	454/V-8	1990-1992	B622419	D725499	18-7288-1	—	—
425 (GEN V)	454/V-8	1992-1993	D763855	D937011	18-8860	—	—
440 TRS	454/V-8	1983-1986	4179554	B485220	18-7288-1	—	—

❶ low pressure lift pump
❷ high pressure fuel cool pump
❸ fuel pump mounted with filter bowl facing up
❹ fuel pump mounted with filter bowl facing down
❺ AC fuel pump
❻ Carter fuel pump
❼ mechanical fuel pump
❽ use if fuel pump has sight glass
❾ use if fuel pump has sight tube
❿ fuel pump/cooler kit

FUEL PUMP APPLICATION

Model	CID / # CYL	Year Range	Beginning Serial Number	Ending Serial Number	Fuel Pump #1	Fuel Pump #2	Pump Filter
450	454/V-8	1995-1996	F347100	F347277	18-8860	—	—
454 MAG ALPHA	454/V-8	1986-1988	A631894	B785148	18-7288-1	—	—
454 MAG. BRAVO GM			B840126	& Up	18-7288-1	—	—
454 MAG BRAVO	454/V-8	1988-1992	A631894	B785148	18-7288-1	—	—
454 MAG BRAVO	454/V-8	1992-1997	D805069	K999999	18-8860	—	—
454 MAG EFI	454/V-8	1994-1996	F115700	F802349	18-8860	—	—
454 MAG EFI SKI	454/V-8	1995-1996	F215800	F820099	18-8860	—	—
454 MAG MPI	454/V-8	1996	F802350	K147349	18-8860	—	—
454 MAG MPI	454/V-8	1997	K147350	K999999	18-8861 ❿	—	—
454 MAG MPI	454/V-8	1998-2001	L010029	M024999	18-8861 ❿	—	—
454 MAG MPI HORIZON MIE	454/V-8	1998-2001	L002200	L674000	18-8861 ❿	—	—
454 MAG MPI SKI	454/V-8	1996-1997	F820100	K999999	18-8860	—	—
470			5097479	& Below	18-7278	—	—
470			5097480	& Up	18-7278	—	—
470			5520115	6218036	18-7278	—	—
470			6218037	& Up	18-7278	—	—
485			5685394	& Up	18-7278	—	—
488			6170297	& Up	18-7278	—	—
525SC	454/V-8	1992-1999	D725809	L415623	18-8860	—	—
7.4L BRAVO	454/V-8	1988-1991	B771113	D603117	18-7288-1	—	—
7.4L BRAVO	454/V-8	1992-1997	D603118	K999999	18-8860	—	—
7.4L EFI MIE	454/V-8	1996-1997	F874815	K999999	18-8863 ❿	—	—
7.4L MIE	454/V-8	1988-1992	B788366	D715493	18-7288-1	—	—
7.4L MIE	454/V-8	1992-1997	D715494	K999999	18-8860	—	—
7.4L MPI	454/V-8	1998-2001	L010003	M024330	18-8861 ❿	—	—
7.4L MPI MIE	454/V-8	1995-1997	F563052	K147349	18-8860	—	—
7.4L MPI MIE	454/V-8	1997	K147350	K999999	18-8863 ❿	—	—
7.4L MPI MIE	454/V-8	1997-2001	L002006	L674613	18-8861 ❿	—	—
7.4LX BRAVO EFI	454/V-8	1996-1997	F820000	K999999	18-8863 ❿	—	—
7.4LX BRAVO MPI	454/V-8	1996-1997	F602010	K999999	18-8860	—	—
7.4L W/HURTH (IB)			C391564	& Up	18-7288-1	—	—
390	482/V-8	1969-1970	2781129	2825059	18-7275	—	—
496 MAG & HO	496/V-8	2001-2004	M025000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
496 MAG & HO	496/V-8	2004-2010	W060000	& Up	18-8864 ❷	18-8865 ❶	—
8.1S MPI MIE & HO	496/V-8	2001-2004	M026000	W089999	18-8862 ❷, ❿	18-8868 ❶	—
8.1S MPI MIE & HO	496/V-8	2004-2010	W090000	& Up	18-8864 ❷	18-8865 ❶	—
465	502/V-8	1992-1994	D456155	F213244	18-7275	—	—
500	502/V-8	1994-1998	F213293	L001772	18-7275	—	—
502 MAG BRAVO	502/V-8	1992-1993	D824589	F114528	18-8860	—	—
502 MAG EFI	502/V-8	1993-1995	D840650	F802599	18-8860	—	—
502 MAG MPI	502/V-8	1996	F802600	K147349	18-8860	—	—
502 MAG MPI	502/V-8	1997	K147350	K999999	18-8863 ❿	—	—
502 MAG MPI	502/V-8	1998-2001	L017000	M024999	18-8861 ❿	—	—
600SC	502/V-8	1992-2000	D725676	L601186	18-8860	—	—
8.2L MAG & HO	502/V-8	2010	A340340	& Up	18-8864 ❷	18-8865 ❶	—
8.2L MAG & HO MIE	502/V-8	2010	A350802	& Up	18-8864 ❷	18-8865 ❶	—
8.2L MIE	502/V-8	1993-1996	D857200	F819619	18-8860	—	—
8.2L MPI MIE	502/V-8	1996-1997	F819620	K147349	18-8860	—	—
8.2L MPI MIE	502/V-8	1997	K147350	K999999	18-8863 ❿	—	—
8.2L MPI MIE	502/V-8	1998-2001	L002450	L674200	18-8861 ❿	—	—

❶ low pressure lift pump
❷ high pressure fuel cool pump
❸ fuel pump mounted with filter bowl facing up
❹ fuel pump mounted with filter bowl facing down
❺ AC fuel pump
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❼ mechanical fuel pump
❽ use if fuel pump has sight glass
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❿ fuel pump/cooler kit

FUEL WATER SEPARATORS

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

- UNIVERSAL DESIGN -

DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

FUEL WATER SEPARATOR BRACKETS





Bracket Type	Part #	Replaces	Bracket Type	Part #	Replaces
1/4" Stainless Steel	18-7777		1/4" Aluminum	18-7853-1	Mercury 89876A3
3/8" Stainless Steel	18-7776		3/8" Aluminum	18-7775	

FUEL WATER SEPARATOR KITS





21 MICRON FILTER KITS - FOR CARBURETED ENGINES

Kit Type	Part #	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7848-1	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	Mercury - 35-802893A4, Q4, 35-60494A4
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	

10 MICRON FILTER KITS
FOR FUEL INJECTED ENGINES





Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1	10	1 - 18-7944 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack (Contains spare filter)	18-7983-2	10	2 - 18-7944 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1	10	1 - 18-7945 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack (Contains spare filter)	18-7982-2	10	2 - 18-7945 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1	10	1 - 18-7866 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket • 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1	10	1 - 18-7945 filter & 1 18-7777 bracket
3/8" Stainless Steel (Tall Filter)	18-7985-1	10	1 - 18-7945 filter & 1 18-7776 bracket • 2 - 18-4264 3/8" pipe plugs
1/4" Aluminum (Tall Filter)	NEW 18-79912	10	1 - 18-79911 & 1 - 18-7853-1




10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ metal drain bowl	18-7951	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS



18-7774
COMPACT ALUMINUM BRACKET

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter



REPLACEMENT FILTERS




UNIVERSAL DESIGN - DIRECT REPLACEMENT FOR MERCURY

10 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7944	Short - 3.875"	35-807172, 35-802893Q
18-7945	Long - 8.5"	35-802893Q
18-7866	High Capacity - 6"	
18-7865	Compact 10 Micron	
New 18-79911	Long - 8.5"	35-8M0079962

21 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7844	Short - 3.875"	35-807172, 35-802893Q
18-7845	Long - 4.35"	35-807172



10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS



REPLACEMENT FILTERS

Part #	Description	Replaces
18-7919	Spin on replacement	35-809097 Racor S3213
18-7920	Spin on replacement	Mercury 35-809099 Racor S3214
18-7947	Spin on replacement	Racor S3240
18-7948	Spin on replacement Fits - 320RRAC01	35-886638 Racor S3227
18-7949	Spin on replacement Fits - 660RRAC02	Racor S3232

REPLACEMENT BOWLS

Part #	Description
18-7924	Metal Collection Bowl

FILTER & BOWL KITS

Part #	Description
18-7929	Filter & Metal Bowl Mercury Style Contains: 18-7919 filter, 18-7924 bowl
18-7943	Filter & Metal Bowl Contains: 18-7920 filter, 18-7924 bowl
18-7969	Filter & Metal bowl Contains: 18-7948 filter, 18-7924 bowl



18-7919
FUEL/WATER SEPARATING FILTER
Replaces: Mercruiser 35-809097 and Racor™ S3213
For styles with spin on drain bowls.

NEW



18-8955
FUEL WATER SEPARATOR COVER
Fits: 18-7944 & 18-7945 sized filter



18-7784
FUEL FILTER
Replaces:
Mercruiser 35-11004A1, 35-803897Q1
For: 2.5L/3.0L(6229718 & later), All MC224 CID (6218037 & later), All GM 262 CID (A331455 & later) with Carter Fuel Pumps



18-7977
"GEN III COOL FUEL SYSTEM" FUEL FILTER
Replaces: 35-866171A01
For: 350 Mag MPI Alpha/Bravo, 350 Mag MPI Horizon Alpha/Bravo, 350 Mag MPI Horizon MIE, 350 Mag MPI MIE, 496 MAG, 496 MAG H.O., 5.0 MPI Alpha/Bravo, 8.1L Inboard, 8.1L Inboard H.O., MX 6.2L MPI Alpha/Bravo, MX 6.2L MPI Horizon Alpha/Bravo, MX 6.2L MPI Horizon MIE, MX 6.2L MPI MIE



18-7964
TRANSMISSION FILTER KIT
Replaces: 35-815419, 8791014241
For: Mercruiser V-8 Inboard with Hurth Transmission



18-7855
FUEL FILTER
Replaces: 1397-2150
Rochester Carb inlet



18-7717
FILTER ELEMENT
Replaces: 35-93568
For: Rochester 2 bbl & 4 bbl Carburetors



18-7859
FUEL FILTER
Replaces: 35-53336, 3302-9033, 35-53336Q
For: Most GM Inline 4 & 6 cycle, Ford & Gm V-8's up to 400 HP and all Mercruiser 224 CID



18-7721
FUEL FILTER
Replaces: 35-864572
All MPI & EFI engines with boost pump, 8.1L & 496cid, for 3/8" ID fuel lines



18-7860
FUEL FILTER
Replaces: 35-49088A2, 35-49088Q2
(Used in 18-7278 Fuel Pump)
For: Inline 4 & 6 cycle engines



18-7869
FUEL FILTER ASSEMBLY
Uses filter **18-7859**
Replaces:
1397-8767, 1397-8545
For:

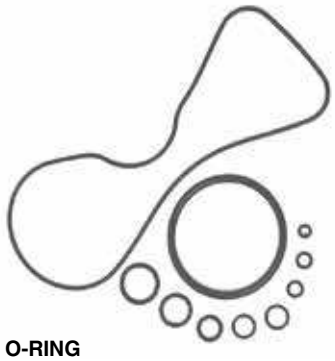
Model/HP	Serial #	Model/HP	Serial #
GM 2.5L/3.0L	6229718 & later	330 HP	6083145 & later
GM 5.0L/5.7L	6218462 & later	GM 255	590768 & later
All 205	A331455 & later	5.7L SKI 340,230	
228 HP	6021784 & later	& 260 Inboards	ALL



18-7873
FUEL FILTER
Replaces: 35-808275
For: Models D7.3/270 Bravo & MIE Diesel Engines 1994-96



18-79901
VST FILTER
Replaces: 66L-13915-00-00
Fits: 454 EFI(GenV) GM 1994-96
454 EFI (SKI)(Gen V) GM 1995
454 Mag Bravo MPI (Gen VI) GM 1996-97
454 Mag MPI (SKI)(Gen VI) GM 1996-97
502 EFI (Gen V) GM 1993-95
502 Mag MPI (Gen VI) GM 1996
7.4L MIE MPI (LH) Gen V GM 1995-96
7.4L MIE MPI (LH) Gen VI GM 1996-97
7.4LX Bravo MPI (Gen V) GM 1996
7.4LX Bravo MPI (Gen VI) GM 1996-97
8.2L MIE MPI (LH) Gen VI GM 1996-97



18-2641
VAPOR SEPARATOR TANK O-RING
Replaces: 808500



18-6457
COMPOSITE PULLEY
Replaces: 807757T
3" OD Serpentine for 13/16" width belt,
For Late model GM V6 & V8 engines



18-3506
CIRCULATING PUMP
Replaces: 46-879194401
For: V6 MCM SN: 1A063240 (2007), Newer 4.3L w/o water bypass hole
- CURRENT



18-3593
WATER PUMP
Replaces: 884727
Late Model 4 cyl GM engines requiring hose fitting



18-3575
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: 65142A1
For: GM Inline (4 & 6 Cyl.)



18-3577-1
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: 67859, 17670, 811573, 850454, 8504541
For: Big block GM engines



18-3573
CIRCULATING WATER PUMP
All 8.1L big-block GM engines
Replaces: 883925
For engines with composite timing cover



18-3584
CIRCULATING WATER PUMP
Replaces: Mercruiser 71683A1, 883885
Mercruiser 215 to 255 & 888
For: Ford small block V-8 engines.



18-3599-1
CIRCULATING WATER PUMP
Replaces: Mercruiser 60658, 811841, 850399, 8503991, 17437
For GM V-6 & small block V-8 engines



18-3007
18-3007-10①
IMPELLER
Replaces: 47-89983, 4789983T
For 60 HP



18-3016-1
IMPELLER KIT
with gasket
Replaces: 47-862232A2
For: Late-model Bravo & High Performance. Includes 350 Mag., 4.3L., 496 Mag., 5.0L., 8.1S and MX 6.2L



18-3017
18-3017-10①
IMPELLER
Replaces: 47-89984, 47-89984T4, 47-30221, 47-65960
For all #1, R, MR, Alpha Units thru S/N D494568.
Also for raw water pump on: 190 IB S/N 1564539-1720903
225 IB S/N 1539620-2278646



18-3056
18-3056-10①
IMPELLER
Replaces: 47-43026-2
For Alpha I-Generation 2
S/N D494569 & Above
Mercruiser Vazer



18-3087
IMPELLER
Replaces: 47-59362, 47-59362T



18-3109
WATER TUBE GUIDE
Replaces: 23-29804, 23-29804T
(used with 18-3116 Housing)



18-3110
WATER PUMP
HOUSING BUSHING
Replaces: 26-38970
(Part of 18-3116 Housing)

① Discount shop pack of 10 - Priced per package



18-3114
INSERT CUP
Replaces: 48752, 48752T
(Part of 18-3116 Housing)



18-3117
IMPELLER PLATE
Replaces: 32435
For #1 Units thru S/N D494568



18-3122
IMPELLER PLATE
Replaces: 817276, 8172761
For Alpha I - Generation 2
S/N D494569 & Above



18-3350
WEAR PLATE
Replaces: 94576



18-3351
WEAR PLATE
Replaces: 94916



18-3293
IMPELLER KEY
Replaces: 28-43037



18-3151
COUPLING
Replaces: 816597



18-3417
WATER PUMP BASE
Replaces: 46-57234A1



18-3420
WATER PUMP BASE
Replaces: 46-44292A3



18-3421
WATER PUMP BASE
Replaces: 46-48748A1



18-3116
WATER PUMP HOUSING
Replaces: 46-96148A1

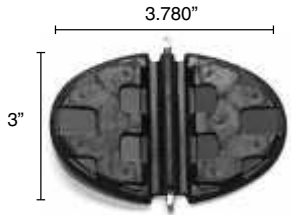
PKG. OF 2



18-2732
18-2732-9①
WATER SHUTTER
Replaces: 807166A3



18-2733
WATER SHUTTER
Replaces: 99370A2



18-2727
EXHAUST
WATER SHUTTER
Replaces: 60930



18-3220
WATER TUBE
Replaces: 32-54236
For #1 -R/MR/Alpha



18-3221
WATER TUBE
Replaces: 32-860220
For Gen II



18-3222
WATER TUBE GUIDE
Replaces: 23-816583
For Gen II

PKG. OF 5



18-3226
18-3226-9①
IMPELLER PUMP SCREW
Replaces:10-30720
For R units

PKG. OF 5



18-3227
18-3227-9①
WATER PUMP
DOWEL PIN
Replaces: 17-35973
For R/MR, Alpha I

PKG. OF 5

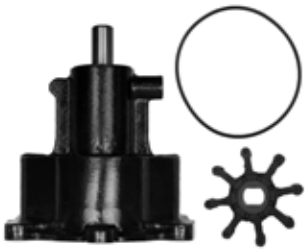


18-3229
18-3229-9①
WATER POCKET SCREW
Replaces: 10-28668
For MR/Alpha



18-3197
SCREW
Replaces: 10-76156

① Priced per Package



18-3160
SEA WATER PUMP, BRASS
Replaces: 46-862914A13
Uses impeller **18-3016-1**



18-3600
SEA WATER PUMP
Replaces: 46-72774A32
Fits: V8 Engines w/ith V-Belt and 2 piece pump
Use repair kit **18-3155**



18-36001
SEA WATER PUMP
Replaces: 807151A12
Fits: V6 & V8 engines with v-belt and 1 piece pump
Use repair kit **18-3237**



18-3155
WATER PUMP REPAIR KIT
Replaces: 47-72774A89
Fits: Bravo Seawater Pump with 2 piece housing



18-3216
IMPELLER KIT
Replaces: 47-59362A4
Fits: 1996-97 7.4L MIE MPI(LH) Gen VI GM 454 V8, 1996-97, 7.4L TBI MIE(LH) Gen VI GM 454 V8, 1996-97 8.2L MIE MPI(LH) Gen VI GM 502 V8.



18-3318
WATER PUMP KIT
Replaces: 47-59362Q08
Fits: Plastic 1 and 2 piece sea water pump body



18-3237
IMPELLER REPAIR KIT
For: Bravo I, II, III (1988 & up) B664190 & up Fits Bravo drives with 1 piece housing

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3087	Impeller	47-59362	1
18-3350	Wear Plate	94576	1
18-7163	O-Ring	25-33465	1



18-3214
IMPELLER REPAIR KIT
Replaces: 47-43026T6, T8, T11
For Alpha I - Generation II
S/N D494569 & Above
Mercruiser Vazer
For same kit with upper housing, order **18-3147**

①**18-3214D** Display Package

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2564	Impeller Gasket	22-43033-1, 27-43033-1	1
18-2565	Impeller Gasket	27-43047-1	1
18-2566	Impeller Gasket	27-817277	1
18-2944	Seal Ring	12-19183	1
18-3056	Impeller	47-43026-1, 47-43026-2	1
18-3122	Impeller Plate	817276	4
18-7420	O-Ring	25-21836	1



18-3217
IMPELLER KIT
For #1 Units thru S/N D494568
(Similar to #46-96148A5 without base or housing)

①**18-3217D** Display Package

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3150
WATER PUMP KIT
Replaces: 46-807151A14
For: Bravo

①**18-3309D** Display Package



18-3309
WATER PUMP KIT
For: Bravo

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3350	Wear Plate	94576	1
18-3351	Wear Plate	94916	1
18-3087	Impeller	47-59362	1
18-0386	Body Gasket	27-94914	2
18-0916	Water Pump Gasket	27-805215-1	1



18-3147
WATER PUMP KIT
Replaces: 817275T4
For: Gen II-Lower
s/n D469859 and Up
For same kit without upper housing, order **18-3214**

① Items ending in "D" are Display Packaged - Regular number is Non-Display

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3517
WATER PUMP KIT
Without Base
Replaces: 46-96148A5,46-60367A1, 46-96148A8

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3420	Water Pump Base	46-44292A3	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3320
WATER PUMP KIT
For: MR/Alpha I Units
S/N 6854393-OD469858

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3421	Water Pump Base	46-48748A1	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3321
WATER PUMP KIT
For: #1 Units with flush
S/N 2495186-2763441

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3417	Water Pump Base	46-57234A1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1
18-2919	Water Pump Gasket	27-46231-1	1



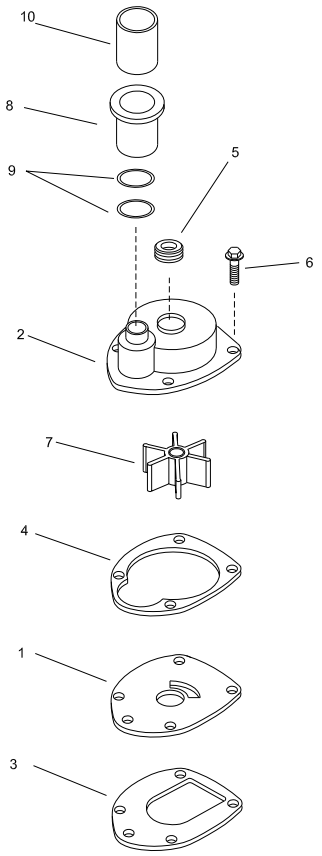
18-3317
WATER PUMP KIT
For: #1/R Units without flush
S/N 2763442-6854392

COMPLETE WATER PUMP KIT, IMPELLER REPAIR KIT, IMPELLER APPLICATION

Model	Serial Number	Complete Water Pump Kit	Upper Pump Housing	Upper Pump Kit	Water Pump Base	Impeller Repair Kit (no housing)	Impeller
#1 Units with plastic flush screw in gear housing	2495186 - 2763441	18-3321	18-3116	18-3517	18-3421	18-3217	18-3017
#1 Units w/o flush screw in gear housing	2763442 - 6854392	18-3317 ①	18-3116	18-3517	18-3417 ①	18-3217	18-3017
MR/ALPHA I	6854393 - 0D594568	18-3320	18-3116	18-3517	18-3420	18-3217	18-3017
ALPHA I - Generation II & Vazer	0D494569 & ABOVE	18-3147	--	18-3570	--	18-3214	18-3056
BRAVO/Inboards w/ Plastic pump body	3040411 & ABOVE	--	--	18-3150	--	18-3318	18-3087
BRAVO/Inboards w/ Brass pump body	0M100001 & ABOVE	--	--	18-3160	--	18-3016-1	--

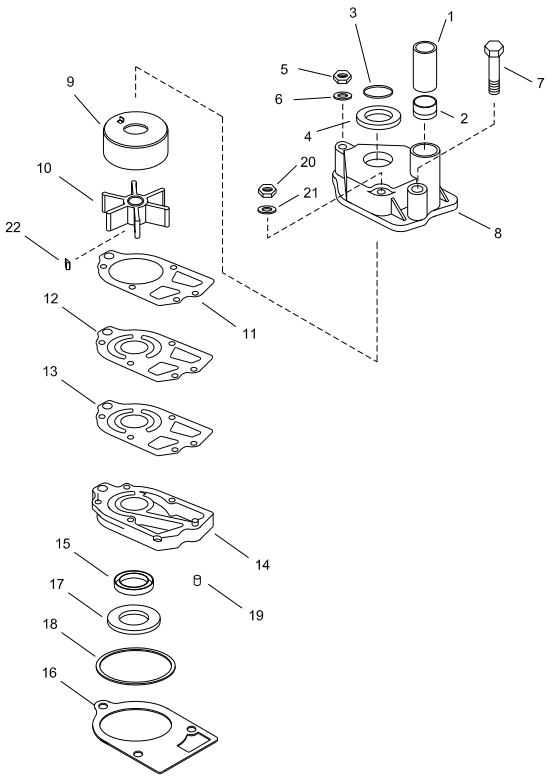
① Models which have been retro-fitted with an Alpha style lower unit (no pre-load pin in top of driveshaft) must use Alpha style parts (18-3320 and 18-3420)

GENERATION II WATER PUMP ASSEMBLY



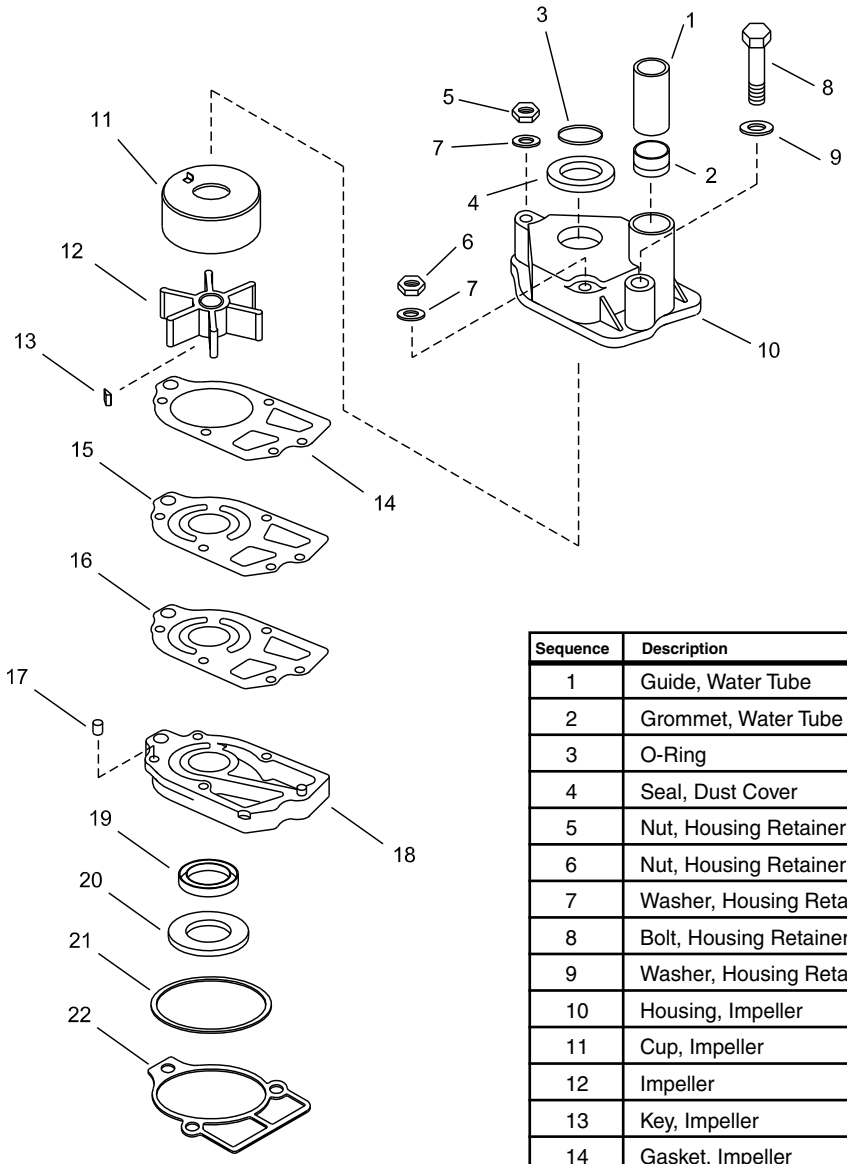
Sequence	Description	Part #	O.E. #	Qty.
1	Face Plate	18-3122	817276	1
2	Housing Assembly	N.S.S.	817275A1	1
3	Gasket, Base	18-2564	27-43033-1	1
4	Gasket, Housing	18-2566	27-817277	1
5	Seal, Face	18-2599	26-816575A2	1
6	Screw, Housing	N/A	10-816928	4
7	Impeller	18-3056	47-43026-2	1
8	Coupling Assembly	18-3151	47-43026T11	1
9	O-Ring	18-7420	25-21836	2
10	Sleeve	18-3222	23-816583	1

MR ALPHA WATER PUMP ASSEMBLY



Sequence	Description	Part #	O.E. #	Qty.
1	Guide Sleeve	18-3109	23-29804	1
2	Seal, Sleeve Guide	18-3110	26-38970	1
3	Ring, Upper	18-7158	25-30613	1
4	Ring, Dust	18-7426	25-30271	1
5	Nut, Housing	N/A	11-13436	1
6	Washer, Housing	18-4270	12-36001	3
7	Screw, Housing	N/A	10-96411	1
8	Housing, Water Pump	18-3116	46-96148A1	1
9	Cup, Impeller	18-3114	48752T	1
10	Impeller	18-3017	48752	1
11	Gasket, Impeller	18-2915	47-89984	1
12	Plate, Impeller	18-3117	27-85609-1	1
13	Gasket, Stainless Steel Plate	18-2914	27-85608-1	1
14	Water Pump Base Assembly	18-3420	46-44292A3	1
15	Oil Seal, Water Pump Base	18-2013	26-16977	1
16	Gasket, Water Pump Base	18-2919	27-42631-1	1
17	Oil Seal, Water Pump Base	18-2014	26-89238	1
18	O-Ring, Water Pump Base	18-7176	25-90011	1
19	Pin, Alignment	N/A	17-42836	1
20	Nut, Housing	N/A	11-13438	1
21	Washer, Housing	18-4275	12-29245	2
22	Key, Impeller	N/A	28-56654	1

R WATER PUMP ASSEMBLY



Sequence	Description	Part #	O.E. #	Qty.
1	Guide, Water Tube	18-3109	23-29804	1
2	Grommet, Water Tube Guide	18-3110	26-38970	1
3	O-Ring	18-7158	25-30613	1
4	Seal, Dust Cover	18-7426	25-30271	1
5	Nut, Housing Retainer	18-3723	11-45592	1
6	Nut, Housing Retainer	18-372211	20361, 11-35888	2
7	Washer, Housing Retainer	18-4275	12-29245	3
8	Bolt, Housing Retainer	18-3226	10-30720	1
9	Washer, Housing Retainer	18-4270	12-36001	1
10	Housing, Impeller	18-3116	46-96148A1	1
11	Cup, Impeller	18-3114	48752	1
12	Impeller	18-3017	47-89984	1
13	Key, Impeller	N/A	28-56654	1
14	Gasket, Impeller	18-2915	27-85609-1	1
15	Wear Plate, Impeller	18-3117	32435	1
16	Gasket Wear Plate	18-2914	27-85608-1	1
17	Pin, Alignment	18-3227	17-35973	1
18	Base Assembly	18-3417	46-57234A1	1
19	Oil Seal, Base Assembly	18-2013	26-16977	1
20	Oil Seal, Base Assembly	18-2014	26-89238	1
21	O-Ring, Base Assembly	18-7162	25-33145	1
22	Gasket, Base Assembly	18-2826	27-85610-1	1



18-3549
THERMOSTAT
Replaces: 14586
120°



18-3550
THERMOSTAT
Replaces: 59078
140°



18-3551
THERMOSTAT
Replaces: 59137, 807252T1
142°



18-3552
THERMOSTAT
Replaces: 76270, 76270T
160°



18-3555
THERMOSTAT
Replaces: 99155A1
160°



18-3557
THERMOSTAT
Replaces: 47594
143°



18-3649
THERMOSTAT
Replaces: 807252-2
160°



18-43015
THERMOSTAT
Replaces: Mercury 864493
Fits: Mercruiser MCM 4.3L MPI, 5.0L MPI and MX6.2L w/dry joint exhaust and closed cooling



18-43017
THERMOSTAT
Replaces: Mercury 863358, 863358T
Fits: Mercruiser 496 Mag & HO, 8.1L MIE & HO



18-3568
THERMOSTAT KIT
Replaces: 99155T1

Model	Year	Serial #
5.7MIE	1998-2001	OL002003 & Up
MX6.2LMPI	2000-2001	OL680003 & Up
454 Horizon MIE	1998-2001	OL002200 & Up
502 Mag. MPI	1998-2001	OL017000 & Up



18-3644
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-3649	Thermostat 160°	807252T2
18-2553	Thermostat Cover Gasket	27-47510
18-2917	Thermostat Cover Gasket	27-53045-1

①**18-3646D** Display Package



18-3646
THERMOSTAT KIT
Replaces: 807252Q3
—CONTAINS—

Part #	Description	O.E.#
18-3551	Thermostat	59137
18-2917	Thermostat Housing Gasket	27-53045-1, 27-33918
18-2844	Thermostat Cover Gasket	27-48818-1
18-2553	Thermostat Cover Gasket	27-47510
18-2834	Thermostat Cover Gasket	27-60208

①**18-3647D** Display Package



18-3647
THERMOSTAT KIT
Replaces: 807252Q5
—CONTAINS—

Part #	Description	O.E.#
18-3649	Thermostat	807252-2
18-2844	Thermostat Cover Gasket	27-48818-1
18-2552	Thermostat Cover Gasket	27-33179-2
18-2553	Thermostat Cover Gasket	27-47510
18-7173	O-Ring	25-30224
18-2917	Thermostat Housing Gasket	27-53045-1, 27-33918

①**18-3648D** Display Package



18-3648
THERMOSTAT KIT
160°

①**18-3650D** Display Package



18-3650
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-2831	Thermostat Gasket	27-47590-1
18-3550	Thermostat	59078

①**18-3651D** Display Package



18-3651
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-2554	Thermostat Cover Gasket	27-90556
18-2553	Thermostat Cover Gasket	27-47510
18-2834	Thermostat Cover Gasket	27-60208
18-2844	Thermostat Cover Gasket	27-48818-1
18-3551	Thermostat	59137



18-3652
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-2555	Thermostat Cover Gasket	27-89656-1
18-2843	Thermostat Cover Gasket	27-74830
18-3552	Thermostat	76270



18-3667
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-2555	Thermostat Cover Gasket	27-89656-1
18-3555	Thermostat	99155A1

①**18-3668D** Display Package



18-3668
THERMOSTAT KIT
Replaces: 807252T4, 807252Q4
—CONTAINS—

Part #	Description	O.E.#
18-2552	Thermostat Cover Gasket	27-33179-2
18-2553	Thermostat Cover Gasket	27-47510
18-2554	Thermostat Cover Gasket	27-41812
18-3551	Thermostat	59137
18-7173	O-Ring	25-30224
18-2917	Thermostat Housing Gasket	27-53045-1, 27-33918

THERMOSTAT APPLICATION BEGINS ON NEXT PAGE
① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-1977-1
THERMOSTAT HOUSING
Replaces: 47441A1
Fits 225, GM 260, 228, 898/198, 185R, 898R, 228R, 2GR



18-1989
THERMOSTAT HOUSING
Replaces: 87290A4, 861006A1
Stainless Steel
Use 18-1989K Thermostat Service Kit for replacement parts



18-1993
THERMOSTAT HOUSING
Replaces: 78984A01, 861493A3



18-1994
THERMOSTAT HOUSING
Replaces: 87290A4
For: Stainless Steel Version use 18-1989



18-3530-1
THERMOSTAT HOUSING
Replaces: 860256A4
For: GM V6 and V8 (305 & 350 ci)



18-3531
THERMOSTAT HOUSING
Replaces: 861188A1
Fits: MCM/MIE GM V-6 & V-8 305,350,454 & 502 cid engines with closed cooling systems



18-1910
THERMOSTAT HOUSING KIT
Replaces: 861493A07
Fits: 3.0L GM 1999-Up, S/N 0L340999-Lower



18-1989K
THERMOSTAT SERVICE KIT
Service Kit for 18-1989 Thermostat Housing

THERMOSTAT APPLICATION

Engine / Model	CID / # CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Required	Gaskets Required - Design II	Gaskets Required - Design III
ROVER			3140000	UP	—			18-3551	—		
60	68/L4	1965-1968	1887079	2049044				18-3551			
80	80/L4	1966-1969	2049045	2851423				18-3551			
90	96/L4	1970-1972	2851424	3226957				18-3557	18-2831		
100 VASER	98/L4	2007-2010	w995000	& UP					18-1508		
110	153/L4	1963-1966	1537370	2044033	❹			18-3551			
110	153/L4	1963-1966	1821720	2044033	❺			18-3551			
120	153/L4	1964-1972	1666601	3377340	❹			18-3551			
120	153/L4	1964-1966	1725593	2046624	❺			18-3551			
120	153/L4	1967	2046625	2324346	❺			18-3551			
120	153/L4	1968-1972	2324347	3377340	18-3650 ❺, ③		18-3650	18-3550	18-2831		
120	153/L4	1972-1986	3377341	B531853	18-3650 ③		18-3650	18-3550	18-2831		
2.5L	153/L4	1987-1989	B531854	C853255	18-3650 ③		18-3650	18-3550	18-2831		
140	181/L4	1968-1986	2508261	B450800	18-3650 ③		18-3650	18-3550	18-2831		
140 (6 CYL)			1538930	1725960	—			18-3551	—		
3.0L	181/L4	1987-1989	B450801	C856558	18-3650 ③		18-3650	18-3550	18-2831		
3.0L, FWC	181/L4	1990-2010	C856559	UP	❻		18-3647	18-3649			
3.0L	181/L4	1990-1994	C856559	F603999	18-3650 ❼, ③		18-3650	18-3550	18-2831		
3.0L	181/L4	2000-2010	L341000	& UP	❼		18-3647	18-3649	18-2552		
3.0L	181/L4	1998-2000	L010042	L340999	18-3650 ❼, ③		18-3650	18-3550	18-2831		
3.0L MPI	181/L4	2008-2010	A072812	& UP			18-3647	18-3649	18-2552		
3.0L MPI FWC	181/L4	2008-2010	A072812	& UP	❻		18-3647	18-3649			
3.0LX, FWC	181/L4	1990-1997	C856559	K999999	❻		18-3647	18-3649			
3.0LX	181/L4	1990-1997	C856559	K999999	18-1910 ❼, ③		18-3650	18-3550	18-2831		
150			1666495	2048046	—			18-3551	—		
160	▯		2048022	2770031	—			18-3551	—		
160	▯		2048022	2233574	—			18-3557	—		
160	▯		2326069	2770031	—			18-3557	18-2831		
165			2770032	5813433	—		18-3650	18-3550	18-2831		
165	224/L4	1987	B434941	B774251			18-3667	18-3555	18-2555		
165			6916779	UP	—		18-3667	18-3555	18-2555		

❶ **Design I**
❷ **Design II**
❸ **Design III**
❹ **Aluminum Exhaust Manifold**
❺ **Cast Iron Exhaust Manifold**
❻ **Closed Cooling**
❼ **Standard Cooling**
❽ **With check ball**
❾ **Without check ball**
❿ **SN 4167000 & Up**
① **Original thermostat housing listed as NLA. Order update kit 87290A23**
② **Original thermostat housing listed as NLA. Order update kit 90736A24**
③ **Complete thermostat housing kit kit**
④ **Single and 3-point drain system**
⑤ **7-point drain system**
⑥ **Mechanical Throttle Body**
⑦ **Digital Throttle Body**
⑧ **Emission Control Engine**
⑨ **Manual drain system**
⑩ **Air Actuated drain system**
☞ **Old Design**
♠ **New Design**
♣ **160 degree**
♥ **For Stainless Steel version use 18-1989**

THERMOSTAT APPLICATION (Cont.)

Engine / Model	CID / # CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Required	Gaskets Required - Design II	Gaskets Required - Design III
170	224/L4	1985-1986	6916779	B434940	18-3667		18-3667	18-3555	18-2555		
175/4.3L, 4.3LX (262 CID)	③		B527955	UP	—		18-3668	18-3551	18-2553	18-2554	
175/4.3L, 4.3 LX (262 CID)	④		B527955	UP	—		18-3668	18-3551	18-2552	18-7173	
175/4.3L, 4.3 LX (262 CID)	④		F001220	UP	—		18-3648	18-3649 ♣	18-2552	18-7173	
180/3.7L-LX (4 CYL)			6916779	UP	—		18-3667	18-3555	18-2555		
180	224/L4	1987	B436391	B775248			18-3667	18-3555	18-2555		
185 (229 CID)			6330183	6919655	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
185 (262 CID)			A331455	B527954	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
190			1564539	1730903	—			18-3551	—	—	
190	224/L4	1985-1986	6916779	B436390			18-3667	18-3555	18-2555		
3.7L	224/L4	1988-1989	B774552	& UP			18-3667	18-3555	18-2555		
3.7LX	224/L4	1988-1989	B775249	& UP			18-3667	18-3555	18-2555		
470 MCM/MIE	224/L4	1976-1982	4208730	6218036				18-3552	18-2843		
470	224/L4	1983-1984	6218037	6916778			18-3667	18-3555	18-2555		
485	224/L4	1980-1982	5685394	6218036				18-3552	18-2555		
488	224/L4	1983-1984	6170297	6916778			18-3667	18-3555	18-2555		
140 (6 CYL)	194/L6	1963	1538930	1725960				18-3551			
150	230/L6	1964-1966	1666495	2048046	❹			18-3551			
150	230/L6	1964-1966	1727985	2048046	❺			18-3551			
160	250/L6	1967-1969	2048022	2770031	❹			18-3551			
160	250/L6	1967	2048022	2233574	❺			18-3551			
160	250/L6	1968-1969	2326096	2770031	18-1910 ❺, ③			18-3557	18-2831		
165 (6 CYL)	250/L6	1970-1981	2770032	5813433	18-1910 ③		18-3650	18-3550	18-2831		
200 (6 CYL)	292/L6	1969	2453769	2712072	18-1910 ③			18-3557	18-2831		
185 (4bbl)	229-V-6	1983-1984	6330183	6919655	18-3678		18-3668	18-3551	18-2554	18-2553	18-2917
175	262/V-6	1987	B527955	B773242	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
175	262/V-6	1987	B527955	B773242	❷, ❽		18-3668	18-3551	18-7173		18-2917
185 (2bbl)	262/V-6	1985-1986	A331455	B527954	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
205	262/V-6	1985-1986	A331455	B527954	18-3668	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
205	262/V-6	1987	B527955	B775129	18-3668 ❶	18-1977-1	18-3668	18-3551	18-2554		18-2917
205	262/V-6	1967	B527955	B775129	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
205/4.3L, 4.3 LX (262 CID)	④		B527955	D714369	— ❼		18-3668	18-3551	18-2552	18-7173	
205/4.3L, 4.3 LX (262 CID)	④		F001220	UP	—		18-3648	18-3649 ♣	18-2552	18-7173	
215 FORD			2781153	3040410	—			18-3551	—	—	
215 FORD			3040411	UP	—		18-3651	18-3551	18-2834	—	
215 FORD MCM/MIE			3040411	3385720	—		18-3646	18-3649 ♣	18-2834	—	
225 FORD MCM/MIE			3385721	4176999	—		18-3646	18-3649 ♣	18-2834	—	
262 MAG EFI ALPHA	262/V-6	1996-1997	0F803800	0K999999	18-3647		18-3647	18-3649	18-2917		
262 MAG EFI BRAVO	262/V-6	1996-1997	0F803800	0K999999	18-3647		18-3647	18-3649	18-2917		
4.3L	262/V-6	1988-1993	B773243	F000877	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
4.3L	262/V-6	1987-1993	B773243	F000877	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
4.3L	262/V-6	1993-1995	F000878	F601126	18-3647 ❷, ❾		18-3668	18-3649	18-2917	18-2552	18-2917
4.3L	262/V-6	1993-1995	F000878	F601126	❸		18-3668	18-3551	18-0398		
4.3L FWC	262/V-6	1993-2002	F000878	M614999	18-3531 ❻		18-3568	18-3555	18-0398		
4.3L ALPHA	262/V-6	1996-2002	0F601127	M614999	18-3647 ❼		18-3647	18-3649	18-2917		
4.3L BRAVO	262/V-6	2996-2002	0F601127	M614999	18-3647 ❼		18-3647	18-3649	18-2917		
4.3L FWC	262/V-6	2002-2010	M615000	& UP	❻				18-0398		
4.3L	262/V-6	2002-2010	M615000	& UP	❼		18-3647	18-3649	18-0398		
4.3L EFI FWC	262/V-6	1998-2001	L012009	M299999	18-3531 ❻		18-3568	18-3555	18-0398		
4.3L EFI ALPHA	262/V-6	1998-2001	L012009	M299999	❼		18-3647	18-3649	18-0398		
4.3L EFI BRAVO	262/V-6	1998-2001	L012009	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
4.3L MPI	262/V-6	2002-2010	M300000	& UP	❼, ④		18-3647	18-3649	18-0398		
4.3L MPI	262/V-6	2002-2010	M300000	& UP	❼, ⑤		18-3647	18-3649	18-0398		
4.3L MPI EC	262/V-6	2010-2011	A637496	& UP	❼, ⑧		18-3647	18-3649	18-0398		
4.3L MPI FWC	262/V-6	2002	M300000	M614999	❻		18-3568	18-3555	18-0398		
4.3L MPI FWC	262/V-6	2002-2010	M615000	& UP	❻				18-0398		
4.3LH FWC	262/V-6	1998-2002	L010044	M614999	18-3531 ❻		18-3568	18-3555	18-0398		
4.3LH ALPHA	262/V-6	1998-2002	L010044	M614999	❼		18-3647	18-3649	18-0398		
4.3LH BRAVO	262/V-6	1998-2002	L010044	M614999	18-3530-1 ❼		18-3647	18-3649	18-0398		
4.3LX	262/V-6	1988-1993	B775130	F001219	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
4.3LX	262/V-6	1988-1993	B775130	F001219	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
4.3LX	262/V-6	1993-1995	F001220	F601126	❷, ❾		18-3668	18-3551	18-7173	18-2552	18-2917
43.LX	262/V-6	1993-1995	F001220	F601126	❸		18-3668	18-3551	18-0398		
4.3LX FWC	262/V-6	1993-1997	F001220	K999999	❻		18-3567	18-3555	18-0398		
4.3LX ALPHA	262/V-6	1996-1997	F601127	K999999	❼		18-3647	18-3649	18-0398		
4.3LX BRAVO	262/V-6	1996-1997	F601127	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
4.3LXH FWC	262/V-6	1996-1997	F803114	K999999	18-3531 ❻		18-3568	18-3555	18-0398		
4.3LXH ALPHA	262/V-6	1996-1997	F803114	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
4.3LXH BRAVO	262/V-6	1996-1997	F803114	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
215 MCM/MIE (FORD)	302/V-8	1970	2781153	3040410				18-3649			
215 MCM/MIE (FORD)	302/V-8	1971-1972	3040411	3385720			18-3646	18-3551	18-2834		
225 MCM/MIE (FORD)	302/V-8	1973-1974	3385721	4176999			18-3646	18-3551	18-2834		
888 (FORD)	302/V-8	1971-1977	3108723	4887829	⑩		18-3646	18-3551	18-2834		
190	283/V-8	1963-1964	1564539	1730903				18-3551			
198 MIE	305/V-8	1977	4776402	4931099		18-1977-1	18-3646	18-3551	18-2844	18-0398	
200	305/V-8	1985-1987	6899058	B774444	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
200 GM			6218462	B525981	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
200/5.0L			0B525982	0F600999			18-3647	18-3649 ♣	18-2917	—	
200/5.0L GM	③		B525982	UP	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
200/5.0L GM	④		B525982	UP	18-1994 ♥		18-3648	18-3649 ♣	18-2552	18-7173	
228	305/V-8	1977-1982	4765100	6218461		18-1977-1	18-3646	18-3551	18-2844	18-0398	
228	305/V-8	1982-1984	6218462	6899268	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
228 MIE	305/V-8	1977-1980	4765100	5907057	18-3651	18-1977-1	18-3646	18-3551	18-2844	18-1993	
230	305/V-8	1985-1987	6899269	B773739	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
230 MIE	305/V-8	1981-1987	5907058	B788151	18-1994 ❼	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
230 MIE FWC	305/V-8	1981-1987	5907058	B788151	❽	18-1977-1	18-3646	18-3551	18-2553	18-2844	18-2917
230 GM			6218462	B525981	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
230 MIE			5907058	0B5225505			18-3646	18-3649 ♣	18-2553	18-2844	18-2917
230 GM IB	⑤		5907058	B522505	❼		18-3668	18-3551	18-2553	18-2554	
230 GM IB	⑥		5907058	B522505	❽		18-3651	18-3551	18-2553	18-2844	
230/5.0L GM IB	③ ⑤		B522506	B525981	☞, ❼		18-3668	18-3551	18-2553	18-2554	18-2917
230/5.0L GM IB	④ ⑤		B522506	B525981	♠, ❼		18-3648	18-3649 ♣	18-2552	18-7173	18-2917
230/5.0L GM IB	⑥		B522506	B525981			18-3651	18-3551	18-2553	18-2844	18-2917
230/5.0L-LX GM	③		B525982	F600999	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
230/5.0L-LX GM	④		B525982	UP			18-3668	18-3551	18-2552	18-7173	
230/5.0L GM IB	④		B522506	B525981			18-3648	18-3649 ♣	18-2552	18-7173	
230/5.0L-LX GM			B525982	F600999	18-1994 ♥		18-3648	18-3649 ♣	18-2552	18-7173	
230/5.0L MIE			0B522506	0B788151			18-3646	18-3649 ♣	18-2553	18-2844	18-2917
230/5.0LX GM			0B525982	0F600999			18-3647	18-3649 ♣	18-2917	—	
5.0L	305/V-8	1988-1995	B774445	F600999	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	
5.0L	305/V-8	1988-1995	B774445	F600999	❷, ❽		18-3668	18-3551	18-7173	18-2552	

❶ **Design I**
❷ **Design II**
❸ **Design III**
❹ **Aluminum Exhaust Manifold**
❺ **Cast Iron Exhaust Manifold**
❻ **Closed Cooling**
❼ **Standard Cooling**
❽ **With check ball**
❾ **Without check ball**
⑩ **SN 4167000 & Up**
① **Original thermostat housing listed as NLA. Order update kit 87290A23**
② **Original thermostat housing listed as NLA. Order update kit 90736A24**
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④ **Single and 3-point drain system**
⑤ **7-point drain system**
⑥ **Mechanical Throttle Body**
⑦ **Digital Throttle Body**
⑧ **Emission Control Engine**
⑨ **Manual drain system**
⑩ **Air Actuated drain system**
☞ **Old Design**
♠ **New Design**
♣ **160 degree**
♥ **For Stainless Steel version use 18-1989**

THERMOSTAT APPLICATION (Cont.)

Engine / Model	CID / # CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Required	Gaskets Required - Design II	Gaskets Required - Design III
5.0L	305/V-8	1988-1995	B774445	F600999	❷, ❾		18-3668	18-3551	18-7173	18-2552	
5.0L	305/V-8	1988-1995	B774445	F600999	❸		18-3647	18-3649	18-0398		18-2917
5.0L (GEN +) FWC	305/V-8	1998-2002	L015751	M599999	18-3531 ❻		18-3568	18-3555	18-1508		18-2917
5.0L (GEN +) FWC	305/V-8	2002-2010	M600000	& UP	❸				18-0398		18-2917
5.0L (GEN +) ALPHA	305/V-8	1998-2002	L015751	M599999	❼		18-3647	18-3649	18-0398		
5.0L (GEN +) BRAVO	305/V-8	1998-2002	L015751	M599999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.0L (GEN +)	305/V-8	2002-2010	M600000	& UP	❼		18-3647	18-3649	18-0398		
5.0L EFI FWC	305/V-8	1998-2001	L012052	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
5.0L EFI ALPHA	305/V-8	1998-2001	L012052	M299999	❼		18-3647	18-3649	18-0398		
5.0L EFI BRAVO	305/V-8	1998-2001	L012052	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.0L MIE FWC	305/V-8	1988	B788152	C396832	❻	18-1977-1	18-3646	18-3551	18-2553	18-2844	
5.0L MIE	305/V-8	1988	B788152	C396832	❼, ❽, ①		18-3668	18-3551	18-7173		
5.0L MIE	305/V-8	1988	B788152	C396832	18-1994 ❶, ❼	18-1977-1	18-3668	18-3551	18-2554	18-2553	
5.0L MPI FWC	305/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
5.0L MPI FWC	305/V-8	2002-2010	M600000	& UP	❻				18-0398		18-2917
5.0L MPI FWC DTS	305/V-8	2005-2010	W310000	& UP	❻, ⑦				18-0398		18-2917
5.0L MPI FWC EC	305/V-8	2008-2010	A300000	& UP	❻, ⑥, ⑧				18-0398		
5.0L MPI FWC EC DTS	305/V-8	2008-2010	A300000	& UP	❻, ⑦, ⑧				18-0398		
5.0L MPI	305/V-8	2002-2010	M300000	& UP	❼, ④		18-3647	18-3649	18-0398		18-2917
5.0L MPI ALPHA	305/V-8	2002	M300000	M599999	❼, ⑤		18-3647	18-3649	18-0398		
5.0L MPI BRAVO	305/V-8	2002	M300000	M599999	18-3530-1 ❼, ⑤		18-3647	18-3649	18-0398		
5.0L MPI	305/V-8	2002-2010	M600000	& UP	❼, ⑤		18-3647	18-3649	18-0398		
5.0L MPI EC	305/V-8	2008-2010	A300000	& UP	❼, ⑧		18-3647	18-3649	18-0398		
5.0L LX	305/V-8	1988-1995	B773740	F600999	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
5.0LX	305/V-8	1988-1995	B773740	F600999	❷, ❽		18-3668	18-3551	18-7173	18-2552	
5.0LX	305/V-8	1988-1995	B773740	F600999	❸		18-3647	18-3649	18-0398		
898	305/V-8	1977-1982	4762210	6218461		18-1977-1	18-3646	18-3551	18-2844	18-0398	
898	305/V-8	1983-1984	6218462	6899057	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	
225 (GM)	327/V-8	1967-1969	2399198	2694014		18-1977-1	18-3651	18-3551	18-2553	18-2844	
225 (GM)	327/V-8	1963-1967	1539620	2399197	N.L.A.			18-3551			
225 (GM)			2278647	2399197			18-3668	18-3551	18-2552	18-7173	
225/225S FORD			3385721	UP			18-3651	18-3551	18-2834		
250 MCM/MIE	327/V-8	1968-1969	2314301	2639854		18-1977-1	18-3651	18-3551	18-2553	18-2844	
250	350/V-8	1977	4768000	4908849	18-1993	18-1977-1	18-3651	18-3551	18-2844		
250 (GM)			4768000	4908849			18-3646	18-3551	18-2844		
250 (GM)			4175500	5907057	18-1993		18-3651	18-3649	18-2844	18-2917	
255 (GM)	350/V-8	1975-1976	4175500	4767999		18-1977-1	18-3646	18-3551	18-2844	18-0398	
255 (GM) MIE	350/V-8	1975-1980	4175500	5907057		18-1977-1	18-3646	18-3551	18-2844	18-0398	
255 FORD			3258728	UP			18-3651	18-3551	18-2834	—	
255 FORD MCM/MIE			3258728	4178299			18-3646	18-3649	18-2834	—	
260	350/V-8	1978-1982	4908850	6218461		18-1977-1	18-3651	18-3551	18-2844	18-0398	
260	350/V-8	1982-1987	6218462	B773304	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
260 MIE FWC	350/V-8	1981-1987	5907058	B788151	❻	18-1977-1	18-3646	18-3551	18-2553	18-2844	18-2917
260 MIE	350/V-8	1981-1987	5907058	B788151	18-1994 ❼	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
260 GM			6218462	B525981	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
260 GM			4908850	6218461			18-3646	18-3649	18-2844	18-2917	
260 GM IB	⑤		5907058	B522505	❼		18-3668	18-3551	18-2553	18-2554	
260 GM IB	⑥		5907058	B522505	❸		18-3651	18-3551	18-2553	18-2844	
260 MIE			5907058	0B522505			18-3646	18-3649	18-2553	18-2844	18-2917
260/5.7L GM IB	③ ⑤		B522506	B525981	☞,❼		18-3668	18-3551	18-2553	18-2554	
260/5.7L GM IB	④ ⑤		B522506	B525981	♠,❼		18-3668	18-3551	18-2552	18-7173	
260/5.7L GM IB	④ ⑤		B522506	B525981	♠, ❼		18-3648	18-3649 ♣	18-2552	18-7173	
260/5.7L GM IB	⑥		B522506	B525981	❻		18-3651	18-3551	18-2553	18-2844	
260/5.7L GM	③		B525982	F600999	18-1994 ♥		18-3668	18-3551 ☞	18-2553	18-2554	
260/5.7L GM	④		B525982	F600999			18-3668	18-3551 ♠	18-2552	18-7173	
260/5.7L GM	④		B525982	F600999			18-3648	18-3649 ♣	18-2552	18-7173	
260/5.7L GM			0B525982	0F600999			18-3647	18-3649	18-2917	—	
260/5.7L MIE			0B522506	0F024999			18-3646	18-3649	18-2553	18-2844	18-2917
270 MCM/MIE	350/V-8	1969-1972	2851074	3385720		18-1977-1	18-3646	18-3551	18-2553	18-2844	18-2917
270 GM			2851074	3077735			18-3651	18-3551	18-2553	18-2844	
280 GM	350/V-8	1975-1976	4176250	4770199		18-1977-1	18-3646	18-3649	18-2844	18-0398	
280 GM TRS			4176250	4770199	18-1993		18-3651	18-3551	18-2844		
300	350/V-8	1985-1986	6668677	B430367		18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
320 EFI	350/V-8	1987-1989	A543604	C622418		18-1977-1	18-3646	18-3551	18-2553	18-2844	18-2917
325 GM MCM/MIE			2278747	3780449			18-3646	18-3649	18-2553	18-2844	18-2917
325 GM			2278747	2313964			18-3668	18-3551	18-2553	—	
325 GM			2313965	3042730			18-3651	18-3551	18-2553	18-2844	
325 GM			3042731	UP			18-3651	18-3551	18-2844	—	
330 GM			4623115	UP			18-3651	18-3551	18-2844	—	
330 GM MCM/MIE			4623115	0B816540			18-3646	18-3649	18-2553	18-2844	18-2917
330 GM W/BW	⑤		6083145	UP	❼		18-3668	18-3551	18-2553	18-2554	
330 GM W/BW	⑥		6083145	UP	❻		18-3651	18-3551	18-2553	18-2844	
350 MAG ALPHA	350/V-8	1987-1995	B525982	F600999	❷, ❽		18-3668	18-3551	18-7173		18-2917
350 MAG ALPHA	350/V-8	1986-1995	A635178	B525981	❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
350 MAG ALPHA	350/V-8	1987-1995	B525982	F600999	❷, ❾		18-3668	18-3551	18-7173	18-2552	18-2917
350 MAG ALPHA	350/V-8	1987-1997	B525982	K999999	❸		18-3647	18-3649	18-0398		
350 MAG ALPHA EFI (GEN +)	350/V-8	1996-1997	F800300	K999999			18-3647	18-3649	18-0398		
350 MAG BRAVO MPI	350/V-8	1995-1997	F415189	K999999	18-3530-1		18-3647	18-3649	18-0398		
350 MAG EFI SKI	350/V-8	1994-1997	F215561	K999999	18-3530-1		18-3647	18-3649	18-0398		
350 MAG MPI FWC	350/V-8	1998-2001	L010019	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
350 MAG MPI	350/V-8	1998-2001	L010019	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
350 MAG MPI FWC	350/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
350 MAG MPI FWC	350/V-8	2002-2010	M600000	& UP	❺				18-0398		
350 MAG MPI FWC DTS	350/V-8	2005-2010	W310000	& UP	❻, ⑦				18-0398		
350 MAG MPI FWC EC	350/V-8	2008-2010	A300000	& UP	❻, ⑥, ⑧				18-0398		
350 MAG MPI FWC EC DTS	350/V-8	2008-2010	A300000	& UP	❻, ⑦, ⑧		N/A		18-0398		
350 MAG MPI	350/V-8	2002	M300000	M599999	❼, ④		18-3647	18-3649	18-0398		
350 MAG MPI ALPHA	350/V-8	2002	M300000	M599999	❼, ⑤		18-3647	18-3649	18-0398		
350 MAG MPI BRAVO	350/V-8	2002	M300000	M599999	18-3530-1 ❼, ⑤		18-3647	18-3649	18-0398		
350 MAG MPI	350/V-8	2002-2010	M600000	& UP	❼, ⑤		18-3647	18-3649	18-0398		
350 MAG MPI	350/V-8	2002-2010	M600000	& UP	❼, ④		18-3647	18-3649	18-0398		
350 MAG MPI EC	350/V-8	2008-2010	A300000	& UP	❼, ⑧		18-3647	18-3649	18-0398		
350 MAG MPI HORIZON	350/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
350 MAG MPI HORIZON	350/V-8	2002-2007	M600000	A299999	❻				18-0398		
350 MAG MPI HORIZON MIE	350/V-8	1999-2001	L304700	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
350 MAG MPI HORIZON MIE	350/V-8	2002	M300000	M316999	❻		18-3568	18-3555	18-1508		
350 MAG MPI HORIZON MIE	350/V-8	2002-2007	M317000	A089999	❻				18-0398		
350 MAG MPI MIE FWC	350/V-8	1998-2001	L002008	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
350 MPI MIE	350/V-8	1998-2001	L002008	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
350 MAG MPI MIE FWC	350/V-8	2002	M300000	M316999	❻		18-3568	18-3555	18-1508		
350 MAG MPI MIE FWC	350/V-8	2002-2007	M317000	A089999	❻				18-0398		

❶ **Design I**
❷ **Design II**
❸ **Design III**
❹ **Aluminum Exhaust Manifold**
❺ **Cast Iron Exhaust Manifold**
❻ **Closed Cooling**
❼ **Standard Cooling**
❽ **With check ball**
❾ **Without check ball**
❿ **SN 4167000 & Up**
① **Original thermostat housing listed as NLA. Order update kit 87290A23**
② **Original thermostat housing listed as NLA. Order update kit 90736A24**
③ **Complete thermostat housing kit kit**
④ **Single and 3-point drain system**
⑤ **7-point drain system**
⑥ **Mechanical Throttle Body**
⑦ **Digital Throttle Body**
⑧ **Emission Control Engine**
⑨ **Manual drain system**
⑩ **Air Actuated drain system**
☞ **Old Design**
♠ **New Design**
♣ **160 degree**
♥ **For Stainless Steel version use 18-1989**

THERMOSTAT APPLICATION (Cont.)

Engine / Model	CID / # CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Required	Gaskets Required - Design II	Gaskets Required - Design III
350 MAG MPI MIE	350/V-8	2002-2007	M300000	A089999	❼		18-3647	18-3649	18-0398		
350 MAG MPI SKI	350/V-8	1995-2001	F350583	M299999	18-3530-1		18-3647	18-3649	18-0398		
350 MAG MPI SKI	350/V-8	2002-2007	M300000	A089999			18-3647	18-3649	18-0398		
350 MAG SKI	350/V-8	1991-1996	D505450	K040399	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
350 MAG SKI	350/V-8	1991-1997	D505450	K999999	18-3530-1 ③		18-3647	18-3649	18-0398		
5.7L	350/V-8	1988-1995	B773305	F600999	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
5.7L	350/V-8	1988-1995	B773305	F600999	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
5.7L	350/V-8	1988-1995	B773305	F600999	❷, ❾		18-3668	18-3551	18-7173	18-2552	18-2917
5.7L	350/V-8	1988-1996	B773305	K001526	③		18-3647	18-3649	18-2844	18-0398	
5.7L FWC	350/V-8	1997	K001527	K999999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L ALPHA	350/V-8	1988-1997	B773305	F600999	❼		18-3647	18-3649	18-0398		
5.7L BRAVO	350/V-8	1995-1997	F601000	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7L (GEN +) FWC	350/V-8	1998-2002	L010037	M599999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L (GEN +) ALPHA	350/V-8	1998-2002	L010037	M599999	❼		18-3647	18-3649	18-0398		
5.7L (GEN +) BRAVO	350/V-8	1998-2002	L010037	M599999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7L (GEN +) FWC	350/V-8	2002-2010	M600000	& UP	❻				18-0398		
5.7L (GEN +)	350/V-8	2002-2010	M600000	& UP	❼		18-3647	18-3649	18-0398		
5.7L EFI FWC	350/V-8	1995-1996	F225560	K001505	❻		18-3647	18-3649	18-2844	18-0398	
5.7L EFI FWC	350/V-8	1997-2001	K001506	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L EFI ALPHA	350/V-8	1995-2001	F355305	M299999	❼		18-3647	18-3649	18-0398		
5.7L EFI BRAVO	350/V-8	1995-2001	F225560	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7L EFI MIE (GEN +) FWC	350/V-8	1997	K040300	K999999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L EFI MIE (GEN +)	350/V-8	1997	K040300	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7L MIE	350/V-8	1988-1995	B788152	F600999	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
5.7L MIE	350/V-8	1988-1995	B788152	F622099	❼, ❽		18-3668	18-3551	18-7173		18-2917
5.7L MIE	350/V-8	1988-1995	B788152	F622099	❼, ❾		18-3668	18-3555	18-7173		18-2917
5.7L MIE FWC	350/V-8	1988-1996	B788152	K04306	❻		18-3647	18-3649	18-2844		
5.7L MIE FWC	350/V-8	1997-2002	K040307	M316999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L MIE	350/V-8	1996-2002	F622100	M316999	❼		18-3647	18-3649	18-0398		
5.7L MIE FWC	350/V-8	2002-2010	M317000	& UP	❻				18-0398		
5.7L MIE	350/V-8	2002-2010	M317000	& UP	❼		18-3647	18-3649	18-0398		
5.7L MPI HORIZON MIE	350/V-8	2008-2010	A0900000	& UP	❻				18-0398		
5.7L MPI MIE FWC	350/V-8	2008-2010	A0900000	& UP	❻				18-0398		
5.7L MPI MIE FWC DTS	350/V-8	2008-2010	A0900000	& UP	❻, ⑦				18-0398		
5.7L MPI MIE FWC EC	350/V-8	2008-2010	A0900000	& UP	❻, ⑥, ⑧				18-0398		
5.7L MPI MIE FWC EC DTS	350/V-8	2008-2010	A0900000	& UP	❼, ⑦, ⑧				18-0398		
5.7L MPI MIE	350/V-8	2008-2010	A0900000	& UP	❼		18-3647	18-3649	18-0398		
5.7L MPI MIE EC	350/V-8	2008-2010	A0900000	& UP	❼, ⑧		18-3647	18-3649	18-0398		
5.7L MPI SKI	350/V-8	2008-2010	A0900000	& UP			18-3647	18-3649	18-0398		
5.7L MPI SKI EC	350/V-8	2008-2010	A0900000	& UP	⑧		18-3647	18-3649	18-0398		
5.7L SKI	350/V-8	1985-1995	A338553	F775199	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-0398
5.7L SKI	350/V-8	1987-1995	B514627	F775199	❷, ❽		18-3668	18-3551	18-7173		18-0398
5.7L SKI	350/V-8	1987-1995	B514627	F775199	❷, ❾		18-3668	18-3551	18-7173		18-0398
5.7L SKI	350/V-8	1996-2002	F775200	M316999	18-3530-1 ③		18-3647	18-3649	18-0398		
5.7L SKI	350/V-8	2002-2010	M317000	& UP	❼		18-3647	18-3649	18-0398		
5.7LX ALPHA	350/V-8	1995-1997	F601000	K999999	❼		18-3647	18-3649	18-0398		
5.7LX BRAVO	350/V-8	1995-1997	F601000	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7LX RWC	350/V-8	1996	F601000	K001526	❻		18-3647	18-3649	18-2844	18-0398	
5.7LX RWC	350/V-8	1997	K001527	K999999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7LX BRAVO EFI (GEN +) FWC	350/V-8	1996	F800300	K001508	❻		18-3647	18-3649	18-2844	18-0398	
5.7LX BRAVO EFI (GEN +) FWC	350/V-8	1997	K001509	K999999	❻		18-3568	18-3555	18-0398		
5.7LX BRAVO EFI (GEN +)	350/V-8	1996-1997	F800300	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7LX EFI FWC	350/V-8	1996	F752400	K001505	❻		18-3647	18-3649	18-2844	18-0398	
5.7LX EFI FWC	350/V-8	1997	K001506	K999999	18-3531 ❻		18-3568	18-3555	13-0398		
5.7LX EFI ALPHA	350/V-8	1996-1997	F752400	K999999	❼		18-3647	18-3649	18-0398		
5.7LX EFI BRAVO	350/V-8	1996-1997	F752400	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7 GM ALPHA			F225560	0K999999			18-3647	18-3649	18-2917	—	
5.7 GM BRAVO			F225560	0K999999			18-3647	18-3649	18-2917	—	
5.7L/EFI GM ALPHA			L010037	UP			18-3647	18-3649	18-2917	—	
5.7L/EFI GM BRAVO			L010037	UP			18-3647	18-3649	18-2917	—	
5.7L MIE			F025000	0F622099			18-3647	18-3649	18-2844	—	
5.7L MIE			F622100	0K999999			18-3647	18-3649	18-2917	—	
5.7L MIE			F622100	0K999999			18-3647	18-3649	18-2844	—	
5.7L MIE			L002003	UP			18-3647	18-3649	18-2917	—	
BLACK SCORPION SKI	350/V-8	1996-2001	0F800000	M391599	18-3530-1		18-3647	18-3649	18-0398		
BLACK SCORPION SKI	350/V-8	2003-2006	M391600	W690192	⑨		18-3647	18-3649	18-0398		
BLACK SCORPION SKI	350/V-8	2006-2007	W690193	W698432	⑨		18-3647	18-3649	18-0398		
BLACK SCORPION SKI	350/V-8	2003-2007	M391600	W698433	⑩		18-3647	18-3649	18-0398		
SCORPION 350	350/V-8	2008-2010	W698433	& UP	⑨		18-3647	18-3649	18-0398		
SCORPION 350	350/V-8	2008-2010	W698433	& UP	⑩		18-3647	18-3649	18-0398		
SCORPION 350 EC	350/V-8	2008-2010	W698433	& UP	⑧		18-3647	18-3649	18-0398		
233 MCM (FORD)	351/V-8	1975-1977	4173000	4902304			18-3646	18-3551	18-2834		
233 MIE (FORD)	351/V-8	1975-1977	4173000	4902304			18-3646	18-3551	18-2834		
255 MCM/MIE (FORD)	351/V-8	1973-1974	3258728	4178299			18-3646	18-3551	18-2834		
377 MAG FWC	377/V-8	2008-2010	A300000	& UP	❻, ⑥				18-0398		
377 MAG FWC DTS	377/V-8	2008-2010	A300000	& UP	❻, ⑦				18-0398		
377 MAG FWC EC	377/V-8	2008-2010	A300000	& UP	❻, ⑧				18-0398		
377 MAG FWC EC DTS	377/V-8	2008-2010	A300000	& UP	❻, ⑦, ⑧				18-0398		
377 MAG	377/V-8	2008-2010	A300000	& UP	❼, ④		18-3647	18-3649	18-0398		
377 MAG	377/V-8	2008-2010	A300000	& UP	❼, ⑤		18-3647	18-3649	18-0398		
377 MAG EC	377/V-8	2008-2010	A300000	& UP	❼, ⑧		18-3647	18-3649	18-0398		
377 SCORPION MCM	377/V-8	1999-2005	L416146	M907201		18-1977-1		18-3551	18-0398		18-2553
377 SCORPION SKI	377/V-8	1997-1998	K000656	L600314			18-3647	18-3649	18-0398		
MX 6.2L MPI FWC	377/V-8	2000-2001	L680003	M299999	18-3531 ❻		18-3568	18-3555	18-0398		
MX 6.2L MPI	377/V-8	2000-2001	L680003	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
MX 6.2L MPI FWC	377/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
MX 6.2L MPI FWC	377/V-8	2002-2007	M600000	A299999	❻				18-0398		
MX 6.2L MPI	377/V-8	2002-2007	M300000	A299999	❼, ④		18-3647	18-3649	18-0398		
MX 6.2L MPI	377/V-8	2002-2007	M300000	A299999	❼, ⑤		18-3647	18-3649	18-0398		
MX 6.2L MPI HORIZON	377/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
MX 6.2L MPI HORIZON	377/V-8	2002-2007	M600000	A299999	❻				18-0398		
MX 6.2L MPI HORIZON MIE	377/V-8	2002	M300000	M316999	❻		18-3568	18-3555	18-0398		
MX 6.2L MPI HORIZON MIE	377/V-8	2002-2010	M317000	& UP	❻				18-0398		
MX 6.2L MPI MIE FWC	377/V-8	1999-2002	L670000	M316999	❻		18-3568	18-3555	18-0398		
MX 6.2L MPI MIE FWC	377/V-8	2002-2010	M317000	& UP	❻, ⑥				18-0398		
MX 6.2L MPI MIE FWC DTS	377/V-8	2008-2010	A0900000	& UP	❻, ⑦				18-0398		
MX 6.2L MPI MIE FWC EC	377/V-8	2008-2010	A0900000	& UP	❻, ⑥, ⑧				18-0398		
MX 6.2L MPI MIE FWC EC DTS	377/V-8	2008-2010	A0900000	& UP	❻, ⑦, ⑧				18-0398		
MX 6.2L MPI MIE	377/V-8	2002-2010	M300000	& UP	❼		18-3647	18-3649	18-0398		
MX 6.2L MPI MIE	377/V-8	2008-2010	A0900000	& UP	❼		18-3647	18-3649	18-0398		
MX 6.2L BLACK SCORPION	377/V-8	2001-2002	L005601	M391599	18-3530-1		18-3647	18-3649	18-0398		

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine / Model	CID / # CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Required	Gaskets Required - Design II	Gaskets Required - Design III
MX 6.2L BLACK SCORPION	377/V-8	2003-2006	M391600	W690192	⑨		18-3647	18-3649	18-0398		
MX 6.2L BLACK SCORPION	377/V-8	2006-2007	W690192	W698432	⑨		18-3647	18-3649	18-0398		
SCORPION 377	377/V-8	2008-2010	W698433	& UP	⑨		18-3647	18-3649	18-0398		
SCORPION 377	377/V-8	2008-2010	W698433	& UP	⑩		18-3647	18-3649	18-0398		
SCORPION 377 HO EC	377/V-8	2008-2010	A091488	A092170	⑧		18-3647	18-3649	18-0398		
325 MCM/MIE	427/V-8	1969-1972	2278747	3780449			18-3646	18-3551	18-2553		18-0398
330 (WITH MERC TRANS)	454/V-8	1977-1981	4623115	6083144			18-3646	18-3551	18-2844	18-0398	
330 (WITH B/W) FWC	454/V-8	1982-1987	6083145	B816540	❻		18-3646	18-3551	18-2553		18-0398
330 (WITH B/W)	454/V-8	1982-1987	6083145	B816540	18-3678 ❼		18-3668	18-3551	18-2554	18-2553	18-0398
330 MIE (WITH MERC TRANS)	454/V-8	1977-1980	4623115	5889913			18-3646	18-3551	18-2844	18-0398	
340 MIE FWC	454/V-8	1981-1987	5889914	B788365	❻		18-3646	18-3551	18-2553	18-2844	18-0398
340 MIE	454/V-8	1981-1987	5889914	B788365	18-3678 ❼		18-3668	18-3551	18-2554	18-2844	18-0398
340 MIE	454/V-8	1981-1987	5889914	B788365	❼, ❾		18-3668	18-3551	18-2554	18-2553	18-0398
340/7.4L MIE			5889914	0D715493			18-3646	18-3649	18-2553	18-2844	18-2917
350 MIE	454/V-8	1974-1976	3780450	4623109			18-3646	18-3551	18-2844	18-0398	
350 GM (MAGNUM)			A635178	B525981			18-3668	18-3551	18-2553	18-2554	
350 GM (MAGNUM)	③		B525982	UP	☞		18-3668	18-3551	18-2553	18-2554	
350 GM (MAGNUM)	④		B525982	UP	♠		18-3668	18-3551	18-2552	18-7173	
350 GM (MAGNUM)	④		B525982	UP	18-3648 ♠		18-3648	18-3649 ♣	18-2552	18-7173	
370	454/V-8	1978-1985	4179554	6721527		18-1977-1	18-3646	18-3551	18-2553	18-2844	18-0398
370	454/V-8	1985-1987	6721528	B714586			18-3668	18-3551	18-2554	18-2553	18-0398
370 TRS GM			4179554	6721527			18-3651	18-3551	18-2553	18-2844	
370 TRS GM			6721528	UP			18-3668	18-3551	18-2553	18-2554	
390 GM			2781129	2825059			18-3651	18-3551	18-2553	18-2844	
390 GM MCM/MIE			2781129	3042731			18-3646	18-3649	18-2553	18-2844	18-2917
400	454/V-8	1980-1986	4179554	0B457644			18-3646	18-3551	18-2553	18-2554	18-0398
400 TRS GM			4179554	UP			18-3651	18-3551	18-2553	18-2844	
420 GM			A398941	UP	18-3651		18-3651	18-3551	18-2553	18-2844	
420	454/V-8	1987-1989	A398941	B622418	18-1994	18-1977-1	18-3646	18-3551	18-2553	18-2844	18-0398
425	454/V-8	1990-1993	A398941	D937011	18-3678			18-3551		18-2553	18-0398
440	454/V-8	1983-1986	4179554	B485220			18-3646	18-3551	18-2553	18-2844	18-0398
450	454/V-8	1995-1996	F347100	F347277	18-1994	18-1977-1		18-3551		18-2553	18-0398
525 SC	454/V-8	1991-1999	D456000	L415623		18-1977-1		18-3551		18-2553	18-0398
454 MAG ALPHA	454/V-8	1986-1988	A631894	B785148	18-3678 ❶		18-3668	18-3551	18-2554	18-2553	18-0398
454 MAG ALPHA	454/V-8	1986-1988	A631894	B785148	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-3098
454 MAG BRAVO	454/V-8	1988-1992	B721206	D805068	18-3678 ❶		18-3668	18-3551	18-2554	18-2553	18-0398
454 MAG BRAVO	454/V-8	1995-1997	F305000	K999999	❷, ❾		18-3647	18-3649	18-0398		
454 MAG BRAVO	454/V-8	1988-1992	B721206	D805068	❷, ❾		18-3668	18-3551	18-7173		18-0398
454 MAG BRAVO	454/V-8	1992-1994	D805069	F304999	❷, ❾		18-3668	18-3551	18-7173		18-0398
454 MAG EFI	454/V-8	1995-1997	F115700	F802349	❼		18-3647	18-3649	18-0398		
454 MAG EFI SKI	454/V-8	1995-1997	F215800	K999999	❼		18-3647	18-3649	18-0398		
454 MAG MPI	454/V-8	1996-2001	F802350	M024999	❼		18-3647	18-3649	18-0398		
454 MAG MPI FWC	454/V-8	1998-2001	L010029	M024999	18-3531 ❻		18-3568	18-3555	18-0398		
454 MAG MPI HORIZON MIE	454/V-8	1998-2001	L002200	L674000	18-3531 ❻		18-3568	18-3555	18-0398		
454 MAG MPI SKI	454/V-8	1996-1997	F820100	K999999	❼		18-3647	18-3649	18-0398		
525 SC	454/V-8	1991-1999	D456000	L415623		18-1977-1		18-3551		18-2553	18-0398
7.4L BRAVO	454/V-8	1995-1997	0F352000	0K999999	❼		18-3647	18-3649	18-0398		
7.4L BRAVO	454/V-8	1988-1991	B771113	D603117	18-3678 ❶		18-3668	18-3551	18-2554	18-2553	18-0398
7.4L BRAVO	454/V-8	1988-1991	B771113	D603117	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-0398
7.4L BRAVO	454/V-8	1992-1994	D603118	F351999	❷, ❾		18-3668	18-3551	18-7173	18-2552	18-0398
7.4L EFI MIE	454/V-8	1996-1997	F874815	K999999	❼		18-3647	18-3649	18-0398		
7.4L EFI MIE FWC	454/V-8	1996-1997	F874815	K999999	18-3531 ❻		18-3568	18-3555	18-0398		
7.4L MIE FWC	454/V-8	1988-1992	B788366	D715493	❻		18-3646	18-3551	18-2553	18-2844	18-0398
7.4L MIE	454/V-8	1988-1992	B788366	D715493	❼, ❽		18-3668	18-3551	18-2554	18-2553	18-0398
7.4L MIE	454/V-8	1989-1994	C391564	D715493	❼		18-3668	18-3551	18-7173	18-2552	18-0398
7.4L MIE FWC	454/V-8	1989-1994	C391564	D715493	❻		18-3646	18-3551	18-2553	18-2844	18-0398
7.4L MIE	454/V-8	1989-1994	D715494	F349999	❼		18-3668	18-3551	18-7173	18-2552	18-0398
7.4L MIE FWC	454/V-8	1989-1994	D715494	F820141	❻		18-3646	18-3649	18-2553	18-2844	18-0398
7.4L MIE	454/V-8	1995-1996	F350000	F820141	❼		18-3647	18-3649	18-0398		
7.4L MIE	454/V-8	1996-1997	F820142	K999999	❼		18-3647	18-3649	18-0398		
7.4L MIE	454/V-8	1996-1997	F820142	K999999	❻		18-3647	18-3649	18-2844	18-0398	
7.4L MPI	454/V-8	1998-2001	L010003	M024330	❼		18-3647	18-3649	18-0398		
7.4L MPI MIE	454/V-8	1995-2001	F563052	M025999	❼		18-3647	18-3649	18-0398		
7.4L MPI MIE FWC	454/V-8	1995-2001	F563052	M025999	❻		18-3568	18-3555	18-0398		
7.4LX BRAVO EFI	454/V-8	1996-1997	F820000	K999999	❼		18-3647	18-3649	18-0398		
7.4L BRAVO MPI	454/V-8	1996-1997	F602010	K999999	❼		18-3647	18-3649	18-0398		
7.4L MIE			0C391564	0D715493			18-3646	18-3649	18-2553	18-2844	18-2917
7.4L MIE			0C391564	0F349999			18-3646	18-3649	18-2553	18-2844	18-2917
390 MCM/MIE	482/V-8	1969-1970	2781129	3042731			18-3646	18-3551	18-2553	18-2844	18-0398
460	482/V-8	1983-1986	4179554	6181046			18-3668	18-3551	18-2554	18-2553	18-0398
465	502/V-8	1990-1994	C849992	F213244	18-3678			18-3551		18-2553	18-0398
470			4208730	6218036			18-3652	18-3552	18-2843		
470			6218037	UP			18-3667	18-3555	18-2555	—	
485			5685394	UP			18-3652	18-3552	18-2555	—	
488			6170297	UP			18-3667	18-3555	18-2555	—	
500	502/V-8	1994-1998	F213293	L001772	18-1994	18-1977-1		18-3551		18-2553	18-0398
500 (GEN +)	502/V-8	1999	L414639	L601036	18-1994	18-1977-1		18-3551		18-2553	18-0398
500 EFI	502/V-8	1999-2005	L001477	M907127		18-1977-1		18-3551		18-2553	18-0398
502 MAG	502/V-8	1990-1993	C878221	F114528	❽		18-3668	18-3551	18-7173	18-2552	18-0398
502 MAG EFI	502/V-8	1993-1995	D840650	F802599	❼		18-3647	18-3649	18-0398		
502 MAG MPI	502/V-8	1996-1997	F802600	K999999	❼		18-3647	18-3649	18-0398		
502 MAG MPI FWC	502/V-8	1998-2001	L017000	M024999	18-3531 ❻		18-3568	18-3555	18-0398		
525 EFI	502/V-8	2003-2010	M900146	& UP			N/A		18-1508		
575 GM			0A677429	0D763716			18-3646	18-3649	18-2553	18-2844	18-2914
575			A677429	UP			18-3651	18-3551	18-2553	18-2844	
8.2L MAG	502/V-8	2010	A350340	& UP					18-1508		
8.2L MIE EC	502/V-8	2010	A350802	& UP					18-1508		
8.2L MIE	502/V-8	1990-1992	C878221	D857199	❼		18-3668	18-3551	18-7173	18-2552	18-0398
8.2L MIE FWC	502/V-8	1990-1992	C878221	D857199	❻		18-3668	18-3551	18-2553	18-2844	18-0398
8.2L MIE	502/V-8	1993-1996	D857200	F350274	❼		18-3647	18-3649	18-0398		
8.2L MIE	502/V-8	1996	F350275	F819619	❼		18-3647	18-3649	18-0398		
8.2L MIE FWC	502/V-8	1993-1996	D857200	F819619	❻		18-3647	18-3649	18-2844	18-0398	
8.2L MPI MIE	502/V-8	1996-2001	F819620	L674200	❼		18-3647	18-3649	18-0398		
8.2L MPI MIE FWC	502/V-8	1996-2001	F819620	L674200	18-3531 ❻		18-3568	18-3555	18-1508		
500 BULLDOG	540/V-8	1990-2001	C577254	M050281	18-1994	18-1977-1		18-3551		18-2553	18-0398
888 FORD			3108723	UP			18-3651	18-3551	18-2834		
888 FORD MCM			3108723	4887829			18-3646	18-3649	18-2834		
898/198 GM			4762210	6218461			18-3651	18-3551	18-2844		
898/198 GM MCM/MIE			4762210	6218461			18-3646	18-3649	18-2844	18-2917	
898 GM			6218462	UP			18-3668	18-3551	18-2553	18-2554	

❶ **Design I**
❷ **Design II**
❸ **Design III**
❹ **Aluminum Exhaust Manifold**
❺ **Cast Iron Exhaust Manifold**
❻ **Closed Cooling**
❼ **Standard Cooling**
❽ **With check ball**
❾ **Without check ball**
❿ **SN 4167000 & Up**
① **Original thermostat housing listed as NLA. Order update kit 87290A23**
② **Original thermostat housing listed as NLA. Order update kit 90736A24**
③ **Complete thermostat housing kit kit**
④ **Single and 3-point drain system**
⑤ **7-point drain system**
⑥ **Mechanical Throttle Body**
⑦ **Digital Throttle Body**
⑧ **Emission Control Engine**
⑨ **Manual drain system**
⑩ **Air Actuated drain system**
☞ **Old Design**
♠ **New Design**
♣ **160 degree**
♥ **For Stainless Steel version use 18-1989**



18-7702
AIR CHARGE TEMPERATURE SENDER
Replaces: 805223T
Fits: Mercruiser V6 & V8(350, 454, 496 & 502 cid)MPI engines



18-5897
SENDER
Replaces: 97257A1, 806490T
For Water Temperature
3/8" - 18 NPT



18-5898
SENDER
Replaces: 97258A1
For Water Temperature
1/2" -14 NPT



18-5899
OIL PRESSURE SENDER
Replaces: 90806, 815425T
For Oil Pressure

TEMPERATURE SENDER/OIL SENDER APPLICATION

Model	Serial #	Oil Pressure	Water Temperature	Model	Serial #	Oil Pressure	Water Temperature
ROVER	31400000F & UP	—	18-5897	270	2851074-3077735	18-5899	18-5897
110	1565944-1566081	18-5899	18-5898	280	4176250 & UP	18-5899	18-5898
110	1602980 & UP	18-5899	18-5898	300 MR/TRS	6668677 & UP	18-5899 ②	18-5897 ②
120	2324346 & BELOW	18-5899	18-5898	320	A543604 & UP	18-5899 ②	18-5897 ②
120	2324347 & UP	18-5899 ① ②	18-5897 ②	325	2278747 & UP	18-5899	18-5897 ⑧ ⑨
140 (4 cyl/3.0)	2508061 - 3462607	18-5899 ②	18-5897 ②	330	4623115 & UP	18-5899	18-5898
140 (4cyl/3.0)	4512156 & UP	18-5899 ②	18-5897 ②	330/W.B.W.	6083145 & UP	18-5899 ②	18-5897 ②
3.0L/3.0LX	C856559 & UP	18-5899 ②	18-5897 ②	340/7.4L	5889914 & UP	18-5899 ②	18-5897 ②
140 (6 cyl)	1566119-1725960	18-5899	18-5898	350	3780450 & UP	18-5899	18-5898
150	1666495-2048046	18-5899	18-5898	350 (Magnum)	A635178- B525981	18-5899 ②	18-5897 ②
160	2048022-2770031	18-5899	18-5897 ④ ⑤	350 (Magnum)	B525982-0505449	—	18-5897 ② ⑥ ⑦
165	2770032 & UP	18-5899	18-5897	350 (Magnum)	D505450 & UP	18-5899 ②	18-5897 ②
165/3.7L/170/180	6916779 & UP	18-5899	—	370 (TRS)	4179554 & UP	18-5899 ②	18-5897 ②
175 (262 CID)	B527955 & UP	18-5899 ②	18-5897 ② ⑥ ⑦	390	2781129-2825059	18-5899	18-5897
4.3L (Generation II)	D714107 & UP	18-5899 ②	18-5897 ②	400	4179554 & UP	18-5899	18-5897
185 (229 CID)	6330183 & UP	18-5899 ②	18-5897 ②	420/425	A398941 & UP	18-5899 ②	18-5897 ②
185 (262 CID)	A331455 & UP	18-5899 ②	18-5897 ②	440	4179554 & UP	18-5899	18-5897
190	1504311-1730903	18-5899	18-5898	454 (Magnum)	A631894 & UP	18-5899 ②	18-5897 ②
190 (4 cyl)	6916779 & UP	18-5899	—	454 (Bravo)	B721206-D805068	18-5899 ②	18-5897 ② ⑥ ⑦
200	2453769-271202	18-5899	18-5897	460	4179554	18-5899	18-5897
200	6218462 & UP	18-5899 ②	18-5897 ②	465	C849992 & UP	18-5899 ②	18-5897 ②
200/5.0	B525982 & UP	—	18-5897 ② ⑥ ⑦	500	C577254 & UP	18-5899 ②	18-5897 ②
205 (262 CID)	A331455 & UP	18-5899 ②	18-5897 ②	502 (Bravo)	C878221 & UP	18-5899 ②	18-5897 ②
205 (4.3L)	B527955 & UP	18-5899 ②	18-5897 ② ⑥ ⑦	502 (Bravo Gen V)	D824589 & UP	—	18-5897
4.3LX (Generation II)	D714370 & UP	18-5899 ②	18-5897 ②	525	D456000 & UP	18-5899 ②	18-5897 ②
215	2781153 & UP	18-5899	18-5897	575	A677429 & UP	18-5899 ②	18-5899 ②
225 (Ford)	3385721 & UP	18-5899	18-5897	888	3108723 & UP	18-5899	18-5897
225 (GM)	1632308-2694014	18-5899	18-5897 ⑧ ⑨	898	4762210-6218461	18-5899	18-5898
228	4765100-6218461	18-5899	18-5898	898	6218462 & UP	18-5899 ②	18-5897 ②
228 & 230	6218462 & UP	18-5899 ②	18-5897 ②	5.7	A338553-B514626	18-5899 ②	18-5897 ②
230 (I.B.)	5907058 & UP	18-5899 ②	18-5897 ②	5.7	B514627-B525981	18-5899 ②	18-5897 ② ⑥ ⑦
230 (5.0)	B522506 & UP	18-5899 ⑩	18-5897 ⑥ ⑦	5.7 (Bravo)	B525982 & UP	—	18-5897 ⑥ ⑦
233 Ford	4173000 & UP	18-5899	18-5898	7.4 (Bravo)	B771113-D803117	18-5899 ②	18-5897 ② ⑥ ⑦
250	9314301-4908849	18-5899	18-5897 ⑧ ⑨	7.4 (Bravo Gen V)	D803118 & UP	—	18-5897 ②
255	3258728 & UP	18-5899	18-5898	7.4L (Hurth)	ALL	18-5899 ②	18-5897 ②
260	4908850-6218461	18-5899	18-5898	454	D805069 & UP	—	18-5897 ②
260	6218462 & UP	18-5899 ②	18-5897 ②	8.2	C878221-D857199	18-5899 ②	18-5897 ②
260/5.7	B522506 & UP	18-5899 ⑩	18-5897 ⑥ ⑦	8.2	D857200 & UP	—	18-5897 ②
260	5907058 & UP	18-5899 ②	18-5897 ②				

① S/N - 3377341-3461707 & 5192049 & UP
② Does not include Dual application
④ 2326096 & UP
⑤ 2233574 & Below use 18-5898
⑥ (3/8 - 18)
⑦ (1/2 -14) Use 18-5898
⑧ Electric Choke
⑨ Auto Choke
⑩ Thru S/N B525981 only



18-70948
MOLDED HOSE
Replaces: 32-808033
Fits: 262 Mag EFI Bravo w/Fuel Cool System (1996-97), 4.3L EFI (TBI) (1998-01), 5.0L (Gen+) Bravo (1998-07), 5.0L EFI (Gen+) (1998-01), 350 Mag Alpha (Gen+) (1997), 350 Mag Alpha EFI (Gen+) (1997), 350 Mag Bravo MPI (Gen+) (1997), 350 Mag MPI (Gen+) (1998-01), 5.7L (1997), 5.7L (Gen+) (1998-07), 5.7L EFI (1997), 5.7L EFI (Gen+) 1998-2001, 5.7LX (1997), 5.7LX Bravo EFI (Gen+) (1997), 5.7LX EFI (1997)
For: Cooler to thermostat housing



18-70949
MOLDED HOSE
Replaces: 32-807407
Fits: 454 Mag MPI (Gen VI) (1996-01), 7.4LX MPI Bravo (Gen VI) (1996-97), 502 Mag MPI (Gen VI) (1996-01) For: Cooler to thermostat housing



18-70954
MOLDED HOSE
Replaces: 32-8600891
Fits: 5.0L (Gen+) Bravo (1998-07), 5.0L EFI (Gen+) Alpha & Bravo (1998-01), 350 Mag Alpha (1997), 350 Mag EFI (Gen+) Alpha (1997), 350 Mag EFI (Gen+) Alpha (1997), 350 Mag MPI (Gen+) Bravo (1997-01), 350 Mag MPI (Gen+) Alpha (1998-01), 5.7L Alpha & Bravo (1997), 5.7L (Gen+) Alpha & Bravo (1998-07), 5.7L EFI Bravo (1997-01), 5.7LX Alpha & Bravo (1997), 5.7LX EFI (Gen+) Alpha & Bravo (1997), 6.2L MPI (2000-01) For: oil cooler to oil cooler



18-70956
MOLDED HOSE
Replaces: 32-16012
Fits: MC175/205 (1987), 4.3L (1988-92), 4.3L (Gen II) (1992-95), 4.3LX (Gen II) (1992-95) For: Oil cooler to thermostat housing with all four hose connectors cast into the thermostat housing (No "T" connector) Two hoses to manifold and two hoses to elbow.



18-70955
MOLDED HOSE
Replaces: 32-16011
Fits: MC200/230 (1987), 5.0L Alpha (1988-95), 5.0LX Alpha (1988-95), MC260 (1987), 350 Mag Alpha (1987-95), 5.7L Alpha & Bravo (1988-95), 454 Mag Bravo (1988-92), 7.4L (GenV) Bravo (1992-96)
For: Oil cooler to thermostat housing with all four hose connectors cast into the thermostat housing (No "T" connector) Two hoses to manifold and two hoses to elbow.



18-70952
MOLDED HOSE
Replaces: 32-887952
Fits: 5.0 L Bravo (1988-95), 5.0LX Bravo (1988-95), 350 Mag MPI Bravo (1995), 350 Mag MPI (Gen+) Bravo (1996), 5.7L Bravo (1988-96), 5.7L EFI 1995, 5.7L EFI Bravo (1996), 5.7LX EFI (Gen+) Bravo (1996) For: Seawater pump to oil cooler



18-70953
MOLDED HOSE
Replaces: 32-8080441
Fits: 5.0L EFI (Gen+) Bravo (1998-01), 350 Mag MPI (Gen+) (1998-01), 5.7L Bravo (1997), 5.7L (Gen+) Bravo (1998-07), 5.7L EFI Bravo 1997, 5.7L EFI (Gen+) Bravo (1998-01), 5.7LX Bravo (1997), 5.7LX EFI (Gen+) Bravo (1997), 6.2L MPI (2000-01) For: Seawater pump to oil cooler



18-70951
MOLDED HOSE
Replaces: 32-860205
Fits: 262 Mag. EFI Bravo (1996-97), 4.3L (Gen+) Bravo (1998-07), 4.3L TBI (Gen+) Bravo (1998-01), 4.3LH (Gen+) Bravo (1998-02), 4.3LX(H) (Gen+) Bravo (1996-97) For: Seawater pump to oil cooler



18-70945
MOLDED HOSE
Replaces: 32-862139
Fits: 4.3L (Gen+) (1998-07), 4.3L EFI (Gen+) (1998-01), 4.3LH (Gen+) (1998-02)
For: Thermostat housing to port manifold with 2 piece exhaust manifold



18-70947
MOLDED HOSE
Replaces: 32-862124
Fits: 4.3L (Gen+) (1998-07) (S/N 0L619000 & UP), 4.3L EFI (Gen+) (2000-01), 4.3LH (Gen+) (2000-02) For: Thermostat housing to starboard manifold with 2 piece exhaust manifold



18-70946
MOLDED HOSE
Replaces: 32-8066362
Fits: 262 Mag EFI (Gen+) (1996-97), 4.3L (Gen+) (1998-07) (S/N 0L01004-0L618999), 4.3L EFI (Gen+) (1998-00), 4.3LH (Gen+) 1998-00), 4.3LX (Gen+) (1996-97), 4.3LXH (Gen +) (1996-97)
For: Thermostat housing to starboard manifold with 2 piece exhaust manifold



18-70950
MOLDED HOSE
Replaces: 32-807661
Fits: 3.0L (1999-07), 262 Mag EFI Alpha (1996-97), 4.3L (Gen+) Alpha (1998-07), 4.3L EFI (TBI Gen+) Alpha (1998-01), 4.3LH (Gen+) Alpha (1998-02), 4.3LX(H) (Gen+) Alpha (1996-97), 5.0L (Gen+) Alpha (1998-07), 5.0L EFI (Gen+) Alpha (1998-01), 350 Mag. Alpha (1997), 350 Mag. EFI (Gen+) Alpha (1997), 350 Mag. MPI (Gen+) Alpha (1998-01), 5.7L Alpha (1997), 5.7L (Gen+) Alpha (1998-07), 5.7L EFI Alpha (1997), 5.7L EFI (Gen+) Alpha (1998-01), 5.7LX Alpha (1997) For: Transom to oil cooler



18-70957
MOLDED HOSE
Replaces: 32-41642A3
Fits: MC185 (1983-86), MC175 (1987), MC205 (1985-87), 4.3L (1988-92), 4.3L (Gen II) & 4.3LX (Gen II) (1992-95) For: Transom to oil cooler



18-70958
MOLDED HOSE
Replaces: 32-96246A4
Fits: MC898 (1983-84), MC200 (1985-87), MC228 (1982-84), MC230 (1985-87), 5.0L & 5.0LX Alpha (1988-95), MC260 (1983-87), 300 Tempest MR (1985-86), MC320 EFI (1987-89), 350 MAG Alpha (1986-96), 5.7L Alpha (1988-96), 5.7LX & 5.7LX EFI Alpha (1996), 454 MAG Alpha (1986-88)
For: Transom to oil cooler



18-70933
MOLDED HOSE
Replaces: 32-861634
Fits: 3.0L I/L 4 (1999 & Up)



18-70934
MOLDED HOSE
Replaces: 32-897181
Fits: 330 (1977-87), 330 MIE (1977-80), 340 MIE W/ BW (1981-87), 370 TRS (1978-87), 400 TRS (1980-86), 420 (1987-89), 425 (1990-92), 425 (Gen V) (1992-93), 440 TRS (1983-86), 450 (Gen V) (1995-96), 454 EFI (Gen V) (1994-96), 454 Mag Alpha (1986-88), 454 Mag Bravo (1988-92), 454 Mag Bravo(Gen V) (1992-97), 454 Mag MPI Bravo(Gen VI) (1996-98), 454 Mag MPI SKI (Gen VI)(1996-97), 460 TRS (1983-86), 465 (1990-92), 465 (Gen V) (1992-94), 500 Gen + (1999), 500 (Gen V) (1994-96), 500 (Gen VI)(1997-98), 502 EFI (Gen V)(1993-95), 502 Mag Bravo (1990-92), 502 Mag MPI Bravo (Gen VI), 502 Mag Bravo(Gen V)(1992-93), 502 Mag MPI(Gen VI)(1996), 7.4L MIE W/BW (1988-92), 7.4L Bravo (1988-91), 7.4L Bravo(Gen V)(1992-96), 7.4L Bravo (Gen VI)(1996-97), 7.4L MIE (LH)(Gen V)(1992-96), 7.4L MIE (LH)(Gen VI)(1996-97), 7.4L MIE W/Hurth (1989-92), 7.4L MIE MPI (LH)(GEN VI)(1996-97), 7.4L TBI MIE (LH)(Gen VI)(1996-97), 7.4LX Bravo MPI(Gen V)(1996-97), 7.4LX Bravo TBI(Gen VI)(1996-97), 8.2L MIE (Gen V)(1993-96), 8.2L MIE MPI (Gen VI), 8.2



18-70935
MOLDED HOSE
Replaces: 32-806856
Fits: 200 2bbl (1987), 230 4bbl (1987), 260 (1987), 350 Mag SKI (1991-96), 350 Mag Alpha (1987-95), 350 Mag Alpha 4bbl (1996), 350 Mag Alpha EFI (Gen+)(1996), 350 Mag Bravo MPI (1995), 350 Mag Bravo MPI (Gen+)(1996), 350 Mag EFI SKI TBI (1994-96), 350 Mag MPI SKI (1995-96), 4.3L (Gen II)(2bbl)(1993-96), 4.3LX (Gen II)(4bbl)(1993-96), 5.0L 2bbl (1988-95), 5.0LX 4bbl (1988-95), 5.7L (1988-95), 5.7L 2bbl (1996), 5.7L Alpha EFI TBI (1995), 5.7L Bravo EFI TBI(1995), 5.7L Competition SKI (1996), 5.7L EFI (2bbl TBI) (1996), 5.7L MIE (1996), 5.7LX 4bbl (1996), 5.7LX Bravo EFI (Gen+)(1996), 5.7LX EFI 4bbl TBI (1996), Black Scorpion(Gen+)(1996) For: Oil cooler to thermostat housing.



18-70938
MOLDED HOSE
Replaces: 32-8066351
Fits: 262 Mag with VST (1996-97), 4.3L-LX (1993-96) Design III, 5.0L-LX (1988-95) Design III, 350Mag-EFI-MPI (1987-96), 5.7L-LX 88-96 Design III.
For: Thermostat housing to port exhaust manifold



18-70939
MOLDED HOSE
Replaces: 32-8066361
Fits: 4.3L-LX (1993-96) Standard Cooling Design III, 5.0L-LX/5.7L-LX (1988-95) Standard Cooling Design III, 350 Mag (1987-95) Standard Cooling Design III.
For: Thermostat housing to starboard exhaust manifold



18-70940
MOLDED HOSE
Replaces: 32-860144
Fits: 262 Mag with Fuel Cool, 4.3L-LX (1996 & Up) with 1 pc. manifold, 5.0L-EFI (1998 & Up), 350 Mag-MPI 97-01, 5.7L-EFI (1996-97), 6.2L MPI(20 01& Up).
For: Thermostat housing to port exhaust manifold



18-70943
MOLDED HOSE
Replaces: 32-897491
Fits:7.4L, 454 Mag, 502 Mag. For Thermostat housing to port exhaust manifold



18-3601
GIMBAL HOUSING WATER FEED HOSE
Replaces: 32-32461
Dia. $^{5}/_{8}$"
Length 13 $^{7}/_{8}$"



18-3602
WATER INTAKE HOSE
Replaces: 32-4172533
13 $^{7}/_{8}$" Length - $^{3}/_{4}$" I.D.
For: MR, Alpha I, Gen II



18-3603
WATER INTAKE HOSE
Replaces: 32-43437



18-70925
MOLDED HOSE
Replaces: 32-160211
For: 4.3L, 5.0L, & 5.7L
For: Thermostat Cover to Port Manifold



18-70926
MOLDED HOSE
Replaces: 32-73796
For: 5.0L & 5.7L
For: Thermostat Cover to Exhaust Elbow



18-70927
MOLDED HOSE
Replaces: 32-73795
For: 5.0L & 5.7L Port
For: Thermostat Housing to Port Manifold



18-70928
MOLDED HOSE
Replaces: 32-71613
For: 5.0L & 5.7L
For: Thermostat Housing to Oil Cooler



18-70929
MOLDED HOSE
Replaces: 32-73794
For: 5.0L & 5.7L Starboard
For: Thermostat Housing to Starboard Manifold



18-44092
MOLDED HOSE
TRANSOM TO T-STAT HSG
Replaces: Mercury 32-861635
1" 1/4" (32mm) / 1" (25mm) I.D.
Fits: Mercruiser 3.0L



18-70930
MOLDED HOSE
Replaces: 32-52481
For: GM Inline 4 & 6 cyl.
For: Water Distribution Block to End Cap



18-70931
MOLDED HOSE
Replaces: 32-96879
For: 2.5L & 3.0L
For: Distribution Block to Water Pump



18-70932
MOLDED HOSE
Replaces: 32-871171
For: 4.3L, 5.0L, & 5.7L Starboard
For: Thermostat Cover to Starboard Manifold

SINGLE DIAMETER HOSE



18-70021
MOLDED HOSE
3/4" ID



18-70704
MOLDED HOSE
1 1/4" ID
For: 3.7L



18-70924
MOLDED HOSE
1 3/4" ID



18-71218
MOLDED HOSE
1" ID
For: 230 & 260 MIE



18-71337
MOLDED HOSE
1 3/4" ID
For: 4.3L, 5.0L, 5.7L
Circulating Pump Hose

STRAIGHT HOSE



18-75100
MOLDED HOSE
Straight 48"
1" ID



18-75125
MOLDED HOSE
Straight 48"
1 1/4" ID

HOSE INTERCHANGE

Part #	Mercruiser Part #	Part #	Mercruiser Part #	Part #	Mercruiser Part #	Part #	Mercruiser Part #
18-70925	32-16021 1	18-70928	32-71613	18-70935	32-806856	18-70934	32-89718 1
18-3601	32-32461	18-70929	32-73794	18-70940	32-860144	18-70943	32-89749 1
18-71337	32-33189	18-70927	32-73795	18-70933	32-861634	18-70931	32-96879
18-3602	32-41725-33	18-70926	32-73796	18-71337	32-87108		
18-3603	32-43437	18-70938	32-806635 1	18-70932	32-87117 1		
18-71218	32-48132	18-70939	32-806636 1	18-70704	32-89653		
18-70930	32-52481						

V-BELTS



1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.

BELT SIZE LISTING BY NUMBER

Part #	OE #	Effective Length (Inches)	Top Width (Inches)	Part #	OE #	Effective Length (Inches)	Top Width (Inches)
18-15290	57-13457,T	29	29/64	18-15435	57-64416	43 1/2	29/64
18-15300	57-49756	30	29/64	18-15440	57-49213A1,57-45856	44	29/64
18-15325	57-77274A1	32 1/2	29/64	18-15450	-	45	29/64
18-15345	57-74271T	34 1/2	29/64	18-15455	-	45 1/2	29/64
18-15370	57-65607T	37	29/64	18-15460	57-48120A1	46	29/64
18-15380	-	38	29/64	18-15470	57-78200A1	47	29/64
18-15390	57-52692	39	29/64	18-15480	57-48122	48	29/64
18-15400	57-32850,57-69143T	40	29/64	18-15490	57-816295T	52 1/2	29/64
18-15405	57-76269	40 1/2	29/64	18-15495	57-91035A1	49 1/2	29/64
18-15410	57-49043A1, 57-64032A1,57-98043	41	29/64	18-15500	57-96834T,Q	50	29/64
				18-15520	57-33170,Q,57-37619T	52	29/64
18-15415	57-36356	41 1/2	29/64	18-15550	57-13458T	55	29/64
18-15430	57-49211	43	29/64				

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Type of Belt	Alternator/ Water Pump	Power Steering	Sea Water Pump
110		110	1963-1966	153	4	4	1537370 - 2044033	V-BELT	18-15410	— —	—
120		120	1964-1973	153	4	4	1666601 - 3770649	V-BELT	18-15410	— —	—
120		120	1974-1982	153	4	4	3770650 - 6229717	V-BELT	18-15410	18-15400 40" BELT	—
120		120	1974-1982	153	4	4	3770650 - 6229717	V-BELT	18-15410	18-15400 40" BELT	—
120		120	1982-1986	153	4	4	6229718 - b531853	V-BELT	18-15410 ***19***	—	—
120		120	1982-1986	153	4	4	6229718 - b531853	V-BELT	18-15400 ***18***	—	—
120	2.5L	120	1982-89	153	4	4	6229718 - C853255	V-BELT	18-15410	—	—
120	2.5L	120 ***18***	1982-89	153	4	4	6229718 - C853255	V-BELT	18-15400	18-15370	—
140		140	1968-73	181	4	4	2508261-3770649	V-BELT	18-15410	—	—
140		140	1974-82	181	4	4	3770650-6229717	V-BELT	18-15410	18-15370 37" BELT	—
140		140	1974-82	181	4	4	3770650-6229717	V-BELT	18-15410	18-15400 40" BELT	—
140	3.0L	140 / 3.0L / 3.0LX	1982-1986	181	4	4	6229718 - B450800	V-BELT	18-15410 ***19***	—	—
140	3.0L	140 / 3.0L / 3.0LX	1982-1999	181	4	4	6229718 - B450800	V-BELT	18-15400 ***18***	18-15370	—
140	3.0L	3.0L	1987-1994	181	4	4	6229718 - F603999	V-BELT	18-15400 ***18***	18-15370	—
140	3.0L	3.0L	1987-1994	181	4	4	6229718 - F603999	V-BELT	18-15400 ***18***	18-15370	—
	3.0L	3.0L	1998-1999	181	4	4	L010042 - L382121	V-BELT	18-15400	18-15370	—
	3.0L	3.0L	1999-2010	181	4	4	L382122 & UP	V-BELT	—	18-15370	—
	3.0L	3.0LX	1990-1995	181	4	4	C856559 - F603999	V-BELT	18-15410 ***19***	—	—
	3.0L	3.0LX	1990-1995	181	4	4	C856559 - F603999	V-BELT	18-15400 ***18***	18-15370	—
	3.0L	3.0LX	1986-1997	181	4	4	F604000 - K999999	V-BELT	18-15400	18-15370	—
	3.0L	3.0L MPI	2008-2010	181	4	4	A072812 & UP	V-BELT	—	18-15370	—
150		150	1964-66		4	4	1666495-2048646	V-BELT	18-15410	—	—
160		160	1967-69		4	4	2048022-2770031	V-BELT	18-15410	—	—
165		165	1987	224	4	4	B434941 - B774251	V-BELT	—	18-15410	—
165		165	1970-73		4	4	2770032 - 3774864	V-BELT	18-15410	—	—
165		165	1974-81		4	4	3774865 - 5813433	V-BELT	18-15410	18-15370 37" BELT	—
165		165	1974-81		4	4	3774865 - 5813433	V-BELT	18-15410	18-15400 40" BELT	—
170	3.7L	165 / 170 / 180 / 190 / 3.7L	1985-89		4	4	6916779 - C762299	V-BELT	—	18-15410	—
170		170	1985-1986	224	4	4	6916779 - B434940	V-BELT	—	18-15410	—
170		470	1976-82		4	4	4208730 - 6218036	V-BELT	—	18-15405	—
170		470	1983-84		4	4	6218037 - 6916778	V-BELT	—	18-15410	—
		488	1983-84		4	4	6170297 - 6916778	V-BELT	—	18-15410	—
175		175	1987		4	4	OB527955-OB773242	V-BELT	—	18-15490	—
180		180	1987	224	4	4	B436391 - B775248	V-BELT	—	18-15410	—
190		190	1985-1986	224	4	4	691779 - B436390	V-BELT	—	18-15410	—
	3.7L	3.7L	1988-1989	224	4	4	B774252 - C762299	V-BELT	—	18-15410	—
	3.7L	3.7LX	1988-1989	224	4	4	B775249 - C762299	V-BELT	—	18-15410	—
		470	1983-1984	224	4	4	6218037 - 6916778	V-BELT	—	18-15410	—
		470 MIE	1980-1981	224	4	4	5520115 - 6218036	V-BELT	—	—	18-15345
		485	1980-1982	224	4	4	5685394 - 6218036	V-BELT	—	18-15410	—
		488	1983-1984	224	4	4	6170297 - 6916778	V-BELT	—	18-15410	—
		140	1963	194	6	4	1538930 - 1725960	V-BELT	18-15410	—	—
		150	1964-1966	230	6	4	1666495 - 2048046	V-BELT	18-15410	—	—
		160	1967-1969	250	6	4	2048022 - 2770031	V-BELT	18-15410	—	—
		165	1970-1973	250	6	4	2770032 - 3774864	V-BELT	18-15410	—	—
140		165	1974-1981	250	6	4	3774865 - 5813433	V-BELT	18-15410	18-15370 37" BELT	—
150		165	1974-1981	250	6	4	3774865 - 5813433	V-BELT	18-15410	18-15400 40" BELT	—
		200	1969	292	6	4	2453769 - 2712072	V-BELT	18-15410	—	—
		185 4bbl	1983-1984	229	6	4	6330183 - M6919655	V-BELT	—	18-15520	18-15345
		175	1987	262	6	4	B527955 - B773242	V-BELT	—	18-15520	18-15345
		185 2bbl	1985-1986	262	6	4	A331455 - B527954	V-BELT	—	18-15520	18-15345
		205	1985-1987	262	6	4	A331455 - B775129	V-BELT	—	18-15520	18-15345
		205	1985-1991			4	A331455 - D714369	V-BELT	18-15440	18-15520	18-15345
		205	1987			4	B527955 - OB775129	V-BELT	—	18-15490	—
		4.3L 2bbl	1988-92	262	6	4	OB773243-OD714106	V-BELT	—	18-15490	—
		4.3L	1992-96	262	6	4	D714107 - F802999	V-BELT	18-15460	—	18-15290
		4.3L ALPHA RWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15116 ***14, 21, 22***	—	—
		4.3L ALPHA FWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15117 ***14, 20, 22***	—	—
	4.3L	4.3L ALPHA RWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15116 ***15, 21***	—	—
	4.3L	4.3L ALPHA FWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15117 ***15, 20***	—	—
	4.3L	4.3L ALPHA RWC ***19***	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15113 ***19***	—	— —
	4.3L	175 / 185 / 4.3L	1985-92	262	6	4	A331455 - D714106	V-BELT	18-15440	18-15520	18-15345
	4.3L	4.3L Gen II 2bbl	1992-96	262	6	4	OD714107-OF802999	V-BELT	—	18-15490	—
	4.3L	4.3LX 4bbl	1988-92	262	6	4	OB775130-OD714369	V-BELT	—	18-15490	—
	4.3L	4.3LX Gen II 4bbl	1992-96	262	6	4	OD714370-OF802999	V-BELT	—	18-15490	—
	4.3L	4.3L BRAVO RWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15115 ***14, 21, 22***	—	—
	4.3L	4.3L BRAVO FWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15114 ***14 20 22***	—	—
	4.3L	4.3L BRAVO RWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15115 ***15, 21***	—	—
	4.3L	4.3L BRAVO FWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15114 ***15, 20***	—	—
	4.3L	4.3L BRAVO RWC ***19***	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15113 ***19***	—	—
	5.0L	215	1970-1972	302	8	4	2781153 - 3563181	V-BELT	18-15440	—	—
	5.0L	215 MIE	1970-1972	302	8	4	2781153 - 3563181	V-BELT	18-15440	—	—
	5.0L	225 FORD	1973-74	302	8	4	3385721 - 4166999	V-BELT	18-15440	18-15520	18-15345
	5.0L	225 MIE FORD	1973-74	302	8	4	3385721 - 4166999	V-BELT	18-15440	—	—
	5.0L	888 FORD	1971-1977	302	8	4	3108723 - 4887829	V-BELT	18-15440 28" BELT	— 28" BELT	—
	5.0L	888 FORD	1971-1977	302	8	4	3108723 - 4887829	V-BELT	18-15440 30" BELT	18-15290 30" BELT	18-15440
	5.0L	198 MIE	1977	305	8	4	4762210 - 6218461	V-BELT	18-15460	—	18-15345
	5.0L	200	1985-1987	305	8	4	6899058 - B774444	V-BELT	— ***9***	18-15520 ***9***	18-15345
	5.0L	200	1985-1987	305	8	4	6899058 - B774444	V-BELT	18-15460 ***11***	18-15490 ***11***	18-15345
	5.0L	200	1987		8	4	2453769 - 2712072	V-BELT	18-15410	—	—
	5.0L	200	1987		8	4	B525982-B774444	V-BELT	—	18-15490	—
		225 MCM / 225 MIE	1967-69		8	4	2278647 - 2694014	V-BELT	18-15460	—	—
	5.0L	228	1977-1982	305	8	4	4765100-6218461	V-BELT	18-15460 ***17***	18-15325	18-15345
	5.0L	228	1977-1982	305	8	4	4765100-6218461	V-BELT	18-15440 ***16***	18-15495	18-15345
	5.0L	228	1983-1984	305	8	4	6218462 - 6899268	V-BELT	— ***9***	18-15520 ***9***	18-15345
	5.0L	228	1983-1984	305	8	4	6218462 - 6899268	V-BELT	18-15460 ***11***	18-15490 ***11***	18-15345
	5.0L	228 MIE	1977	305	8	4	4765100 - 4929029	V-BELT	18-15460	—	18-15345
	5.0L	228 MIE	1978-1980	305	8	4	4929030 - 5907057	V-BELT	— ***9***	—	18-15345 ***12***
	5.0L	228 MIE	1978-1980	305	8	4	4929030 - 5907057	V-BELT	18-15460 ***11***	—	18-15290 ***13***
	5.0L	228 MIE	1977	305	8	4	4765100 - 4929030	V-BELT	18-15460	—	18-15325
	5.0L	228 / 230 / 5.0L	1983-95		8	4	6218462 - F600999	V-BELT	18-15440	18-15495	18-15345 ***20***
	5.0L	228 / 230 / 5.0L	1983-95		8	4	6218462 - F600999	V-BELT	18-15460	18-15520	18-15290 ***21***
	5.0L	228 / 230 / 5.0L MIE	1978-87		8	4	4929030 - B788151	V-BELT	18-15440	18-15495	18-15345 ***12***
	5.0L	228 / 230 / 5.0L MIE	1978-87		8	4	4929030 - B788151	V-BELT	18-15460	18-15520	18-15290 ***13***
	5.0L	230	1985-1987	305	8	4	6899269 - B773739	V-BELT	18-15520 ***9***	18-15520 ***9***	18-15345
	5.0L	230	1983-1984	305	8	4	6899269 - B773739	V-BELT	18-15460 ***11***	18-15490 ***11***	18-15345
	5.0L	230 MIE	1981-1987	305	8	4	5907058 - B788151	V-BELT	— ***9***	—	18-15345 ***12***
	5.0L	230 MIE	1981-1987	305	8	4	5907058 - B788151	V-BELT	18-15460 ***11***	—	18-15290 ***13***
		230	1987		8	4	B525982-B773739	V-BELT	—	18-15490	—

(1) **1/2" wide (13mm) belt**
(2) **3/8" wide (10mm) belt**
(3) **28" wide (711mm) belt**
(4) **30" wide (762mm) belt**
(5) **37" wide (940mm) belt**
(6) **40" wide (1016mm) belt**
(7) **50" wide (1270mm) belt**
(8) **55" wide (1397mm) belt**
(9) **Use with 5 1/2" (140mm) dia water pump pulley**
(10) **Use with 5 7/8" (149mm) dia water pump pulley**
(11) **Use with 7" (178mm) dia water pump pulley**
(12) **Use with stamped steel sea water pump pulley**
(13) **Use with cast aluminum sea water pump pulley**
(14) **Use with plastic 4 3/4" (121mm) dia p/s pump pulley**
(15) **Use with metal 5 3/4" (146mm) dia p/s pump pulley**
(16) **For engine with high mounted p/s pump**
(17) **For engines with low mounted p/s pump**
(18) **For engine with power steering**
(19) **For engines w/o power steering**
(20) **For engines with closed cooling**
(21) **For engines with standard cooling**
(22) **Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt**
(23) **For engines with high mounted alternator**

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Type of Belt	Alternator/ Water Pump	Power Steering	Sea Water Pump
		233	1975-77			4	4173000 - 4902304	V-BELT	18-15440	—	—
		233	1975-77			4	4173000 - 4902304	V-BELT	18-15440	18-15290	18-15345 ***12***
		233 MIE	1975-76			4	4173000 - 4775784	V-BELT	18-15440	—	—
	5.0L	5.0L	1988-1995	305	8	4	B774445 - F600999	V-BELT	— ***9***	18-15520 ***9***	18-15345 ***12***
	5.0L	5.0L	1988-1995	305	8	4	B774445 - F600999	V-BELT	18-15460 ***11***	18-15490 ***11***	18-15290 ***13***
	5.0L	5.0L ALPHA RWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15116 ***1, 14, 21, 22***	—	—
	5.0L	5.0L ALPHA FWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15114 ***14, 20, 22***	—	—
	5.0L	5.0L ALPHA RWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15116 ***15, 21***	—	—
	5.0L	5.0L ALPHA FWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15114 ***15, 20***	—	—
	5.0L	5.0L BRAVO RWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15115 ***1, 14, 20, 22***	—	—
	5.0L	5.0L BRAVO FWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15114 ***1, 14, 21, 22***	—	—
	5.0L	5.0L BRAVO RWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15115 ***15, 21***	—	—
	5.0L	5.0L BRAVO FWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15114 ***15, 20***	—	—
	5.0L	5.0L MIE	1988	305	8	4	B788152 - C396832	V-BELT	18-15460 ***11***	—	57-13457Q ***13***
	5.0L	5.0LX	1988	305	8	4	6218462 - F600999	V-BELT	— ***9***	18-15520 ***9***	57-74271Q ***12***
	5.0L	5.0LX	1983-1995	305	8	4	6218462 - F600999	V-BELT	18-15460 ***11***	18-15490 ***11***	57-13457Q ***13***
	5.0L	5.0L 2bbl	1988-95		8	4	B774445-F600999	V-BELT	—	18-15490	—
	5.0L	5.0LX 4bbl	1988-95		4	4	B773740-F600999	V-BELT	—	18-15490	—
	5.0L	898	1977-19884	305	8	4	4762210 - 6218461	V-BELT	18-15460 ***17***	18-15325 ***17***	18-15345
	5.0L	898	1977-1984	305	8	4	4762210 - 6218461	V-BELT	18-15440 ***16***	18-15495	18-15345
	5.0L	898	1983-1984	305	8	4	6218462 - 6899057	V-BELT	— ***9***	18-15520 ***9***	18-15345 ***9***
	5.0L	898	1983-1984	305	8	4	6218462 - 6899057	V-BELT	18-15460 ***11***	18-15490 ***11***	18-15345
	5.0L	898 / 200 / 5.0L	1985-1995	305	8	4	6218462 - F600999	V-BELT	18-15440 ***20***	18-15495	18-15345
	5.0L	898 / 200 / 5.0L	1985-1995	305	8	4	6218462 - F600999	V-BELT	18-15460 ***21***	18-15520	18-15290
	5.7L	250 MCM / 250 MIE	1968-69	350	8	4	2314301 - 2639854	V-BELT	18-15460	—	—
	5.7L	250	1977	350	8	4	4768000 - 4908849	V-BELT	18-15440	18-15345	18-15345
	5.7L	255 MCM / 255MIE	1973-74	350	8	4	3258728 - 4175499	V-BELT	18-15440	—	—
	5.7L	255 GM	1975-76	350	8	4	4175500 - 4498700	V-BELT	18-15460	18-15300	18-15345
	5.7L	255 GM	1976	350	8	4	4498701-4499060	V-BELT	18-15460	—	18-15345
	5.7L	255 GM	1976	350	8	4	4499061-4767999	V-BELT	18-15460	—	18-15345
	5.7L	255 MIE GM	1975-77	350	8	4	4175500 - 4498700	V-BELT	18-15460	—	18-15345
	5.7L	255 MIE GM	1977-78	350	8	4	4498701 - 4924564	V-BELT	18-15460	—	18-15345
	5.7L	255 MIE GM	1978-1980	350	8	4	4924565 - 5907057	V-BELT	—	—	18-15345
	5.7L	260 MIE	1978-86	350	8	4	4924565 - B522505	V-BELT	18-15440	—	18-15345
	5.7L	260 / 5.7L MIE / 5.7L Ski	1987-93	350	8	4	B522506 - F024999	V-BELT	18-15440	—	18-15345 ***12***
	5.7L	260 / 5.7L MIE / 5.7L Ski	1987-93	350	8	4	B522506 - F024999	V-BELT	18-15460	—	18-15290 ***13***
	5.7L	260	1978-1982	350	8	4	4908850 - 6218461	V-BELT	18-15440 ***16***	18-15495 ***17***	18-15345
	5.7L	260	1978-1982	350	8	4	4908850 - 6218461	V-BELT	18-15460 ***17***	—	18-15345
	5.7L	260	1987	350	8	4	B525982-B773304	V-BELT	—	18-15490	—
	5.7L	260	1983-1987	350	8	4	6218462 - B7733304	V-BELT	18-15460 ***11***	18-15490 ***11***	18-15290 ***13***
	5.7L	260 MIE	1987	350	8	4	B522506 - B788151	V-BELT	18-15460 ***11***	—	18-15290 ***13***
	5.7L	260 / 5.7L	1983-1995	350	8	4	6218462 - F600999	V-BELT	18-15440	18-15495	18-15345 ***20***
	5.7L	260 / 5.7L	1983-1995	350	8	4	6218462 - F600999	V-BELT	18-15460	18-15520	18-15290 ***21***
	5.7L	270 MCM / 270 MIE	1969-1972	350	8	4	2851074 - 3385720	V-BELT	18-15460	—	—
	5.7L	280 TRS	1975	350	8	4	4176250 - 4176468	V-BELT	18-15460	—	—
	5.7L	280 TRS	1975	350	8	4	4176250 - 4176468	V-BELT	18-15460	18-15300	—
	5.7L	280 TRS	1975-76	350	8	4	4176469 - 4499390	V-BELT	18-15460	18-15300	—
	5.7L	280 TRS	1976	350	8	4	4499391 - 4499780	V-BELT	18-15460	—	—
	5.7L	280 TRS	1976	350	8	4	4499781 - 4770199	V-BELT	18-15460	18-15325	—
		320 EFI	1987-89		8	4	A543604 - C622418	V-BELT	18-15440	18-15520	—
		330	1977-81		8	4	4623115-6083144		18-15470	—	18-15345
		330	1982-87		8	4	6083144 - B816540		18-15470	18-15500	18-15345 ***12***
		330	1982-87		8	4	6083144 - B816540		18-15470	18-15550	18-15290 ***13***
	5.7L	350 MAG ALPHA	1986-1995	350	8	4	A635178 - F600999	V-BELT	18-15440 ***9***	18-15520 ***9***	18-15345 ***20***
	5.7L	350 MAG ALPHA	1986-1995	350	8	4	A635178 - F600999	V-BELT	18-15460 ***11***	18-15490 ***11***	18-15290 ***21***
	5.7L	350 MAG ALPHA	1996	350	8	4	F601000 - K001500	V-BELT	18-15460	18-15490	18-15290
	5.7L	350 Mag Alpha	1987-1995	350	8	4	B525982 - F600999	V-BELT	—	18-15490	—
	5.7L	350 Mag Alpha 4bbl	1996	350	8	4	F601000 - K001526	V-BELT	—	18-15490	—
	5.7L	350 Mag Alpha EFI / 350 Mag ALPHA Gen+	1996	350	8	4	F800300 - K001508	V-BELT	—	18-15490	—
	5.7L	350 Mag Bravo MPI	1995	350	8	4	F415189 - F601999	V-BELT	—	18-15490	—
	5.7L	350 Mag Bravo MPI / 350 Mag Bravo MPI Gen+	1996	350	8	4	F602000 - K001500	V-BELT	—	18-15490	—
	5.7L	350 MAG Ski	1991-96	350	8	4	D505450 - K040005	V-BELT	18-15460	—	18-15290
	5.7L	350 MAG ALPHA RWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15116 ***14, 21, 22***	—	—
	5.7L	350 MAG ALPHA FWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15114 ***14, 20, 22***	—	—
	5.7L	350 MAG ALPHA RWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15116 ***15, 20***	—	—
	5.7L	350 MAG ALPHA FWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15114 ***15, 21***	—	—
	5.7L	350 MAG BRAVO RWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15115 ***14, 21, 22***	—	—
	5.7L	350 MAG BRAVO FWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15114 ***14, 20, 22***	—	—
	5.7L	350 MAG BRAVO RWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15115 ***15, 21***	—	—
	5.7L	350 MAG BRAVO FWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15114 ***15, 20***	—	—
	5.7L	350 MIE	1974-75	350	8	4	3780450-4501640		18-15480	—	—
	5.7L	350 MIE	1976	350	8	4	4501641 - 4623109		18-15480	—	18-15345
	5.7L	350 MAG MPI / 350 MAG SKI	1995-1996	350	8	4	F350583 - F799999	V-BELT	18-15460	—	18-15290
	5.7L	350 MAG SKI	1991-1996	350	8	4	D505450 - K040005	V-BELT	18-15460	—	18-15290 ***12***
	5.7L	5.7L	1988-1995	350	8	4	B773305 - F600999	V-BELT	— ***9***	18-15520 ***9***	18-15345
	5.7L	5.7L	1988-1995	350	8	4	B773305 - F600999	V-BELT	18-15460 ***11***	18-15490 ***11***	18-15290
	5.7L	5.7L	1996	350	8	4	F601000 - K001505	V-BELT	18-15460	18-15490	18-15290
	5.7L	5.7L ALPHA RWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15116 ***14, 21, 22***	—	—
	5.7L	5.7L ALPHA FWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15114 ***14, 20, 22***	—	—
	5.7L	5.7L ALPHA RWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15116 ***15, 21***	—	—
	5.7L	5.7L ALPHA FWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15114 ***15, 20***	—	—
	5.7L	5.7L BRAVO FWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15114 ***14, 20, 22***	—	—
	5.7L	5.7L BRAVO RWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15115 ***15, 21***	—	—
	5.7L	5.7L BRAVO FWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15114 ***15, 20***	—	—
	5.7L	5.7L MIE	1988-1993	350	8	4	B522506 - F024999	V-BELT	—	—	18-15345
	5.7L	5.7L MIE	1988-1993	350	8	4	B522506 - F024999	V-BELT	—	—	18-15290
	5.7L	5.7L MIE	1994-1996	350	8	4	F025000 - K040306	V-BELT	18-15460	—	18-15290
	5.7L	5.7L SKI	1985-1987	350	8	4	A338553 - B514626	V-BELT	—	—	18-15290 ***13***
	5.7L	5.7L SKI	1987-1995	350	8	4	B514627 - F775199	V-BELT	—	—	18-15345
	5.7L	5.7L SKI	1987-1995	350	8	4	B514627 - F775199	V-BELT	—	—	18-15290
	5.7L	5.7L SKI	1996	350	8	4	F775200 - K040003	V-BELT	18-15460	—	18-15290
	5.7L	5.7LX	1996	350	8	4	F601000 - K001505	V-BELT	18-15460	18-15490	18-15290
	5.7L	5.7L BRAVO EFI	1996	350	8	4	F800300 - K001505	V-BELT	18-15460	18-15490	18-15290
	5.7L	5.7LX BRAVO	1996	350	8	4	F601000 - K001505	V-BELT	18-15460	18-15490	18-15290
	5.7L	BLACK SCORPION SKI	1996	350	8	4	F800000 - K040000	V-BELT	18-15460	—	18-15290

(1) **1/2" wide (13mm) belt**
(2) **3/8" wide (10mm) belt**
(3) **28" wide (711mm) belt**
(4) **30" wide (762mm) belt**
(5) **37" wide (940mm) belt**
(6) **40" wide (1016mm) belt**
(7) **50" wide (1270mm) belt**
(8) **55" wide (1397mm) belt**
(9) **Use with 5 1/2" (140mm) dia water pump pulley**
(10) **Use with 5 7/8" (149mm) dia water pump pulley**
(11) **Use with 7" (178mm) dia water pump pulley**
(12) **Use with stamped steel sea water pump pulley**
(13) **Use with cast aluminum sea water pump pulley**
(14) **Use with plastic 4 3/4" (121mm) dia p/s pump pulley**
(15) **Use with metal 5 3/4" (146mm) dia p/s pump pulley**
(16) **For engine with high mounted p/s pump**
(17) **For engines with low mounted p/s pump**
(18) **For engine with power steering**
(19) **For engines w/o power steering**
(20) **For engines with closed cooling**
(21) **For engines with standard cooling**
(22) **Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt**
(23) **For engines with high mounted alternator**

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Type of Belt	Alternator/ Water Pump	Power Steering	Sea Water Pump
	5.7L	5.7L MIE / 5.7L Ski	1994-96	350	8	4	F025000 - K040306		18-15460	—	—
	5.7L	5.7L	1988-96	350	8	4	B525982 - F600999		—	18-15490	—
	5.7L	5.7L 2bbl	1996	350	8	4	F601000 - K001526		—	18-15490	—
	5.7L	5.7L EFI 2bbl	1996	350	8	4	F752400 - K001505		—	18-15490	—
	5.7L	5.7L Alpha EFI / 5.7L ALPHA TBI	1995	350	8	4	F355305 - F752389		—	18-15490	—
	5.7L	5.7L Alpha EFI / 5.7L ALPHA TBI	1995	350	8	4	F225560 - F752399		—	18-15490	— ***13***
	5.7L	5.7LX EFI / 5.7LX TBI 4bbl	1996	350	8	4	F752400 - K001505		—	18-15490	— ***12***
	5.7L	233	1975-1977	351	8	4	4173000 - 4902304	V-BELT	—	18-15290 50" BELT	18-15345
	6.2L	377 SCORPION MCM	1999-2005	377	8	4	L416146 - M907201	SERPENTINE	18-15115	—	—
	7.4L	325 MCM / 325 MIE	1968-1974	427	8	4	2278747 - 3780449	V-BELT	18-15480	—	—
	7.4L	330	1977-1981	454	8	4	4623115 - 6083144	V-BELT	18-15470	—	18-15345
	7.4L	330	1982-1987	454	8	4	6083145 - B816540	V-BELT	18-15470	18-15500 50" BELT	18-15345 ***12***
	7.4L	330	1982-1987	454	8	4	6083145 -B816540	V-BELT	18-15470	18-15550 55" BELT	18-15290 ***13***
	7.4L	330 MIE	1977-1980	454	8	4	4623115 - 5889913	V-BELT	18-15470	—	18-15345
	7.4L	340 MIE	1981-1987	454	8	4	5889914 - B788365	V-BELT	18-15470	—	18-15345 ***12***
	7.4L	340 MIE	1981-1987	454	8	4	5889914 - B788365	V-BELT	18-15470	—	18-15290 ***13***
	7.4L	340	1981-92	454	8	4	5889914 - D715493	V-BELT	18-15470	—	18-15345 ***12***
	7.4L	340	1981-92	454	8	4	5889914 - D715493	V-BELT	18-15470	—	18-15290 ***13***
	7.4L	350 MIE	1974-1975	454	8	4	3780450 - 4501640	V-BELT	18-15480	—	—
	7.4L	350 MIE	1976	454	8	4	4501641 - 4623109	V-BELT	18-15480	—	18-15345
	7.4L	370 TRS	1978-1985	454	8	4	4179554 - 6721527	V-BELT	18-15480	—	—
	7.4L	370 TRS	1985-1987	454	8	4	6721528 - B714586	V-BELT	18-15480	18-15500	18-15345
	7.4L	400 TRS	1980-1986	454	8	4	4179554 - B457644	V-BELT	18-15480	—	—
	7.4L	420	1987-1989	454	8	4	A398941 - B622418	V-BELT	—	18-15500	18-15345
	7.4L	425	1990-1992	454	8	4	B622419 - D725499	V-BELT	—	18-15500	18-15345
	7.4L	425	1992	454	8	4	D725500 - D937011	V-BELT	—		18-15400
	7.4L	440 TRS	1983-1986	454	8	4	4179554 - B485220	V-BELT	18-15480	—	—
	7.4L	450	1995-1996	454	8	4	F347100 - F347277	V-BELT	—	—	18-15400
	7.4L	454 MAG ALPHA	1986-1988	454	8	4	A631894 - B785148	V-BELT	18-15470	18-15500 50" BELT	—
	7.4L	454 MAG ALPHA	1986-1988	454	8	4	A631894 - B785148	V-BELT	18-15470	18-15550 55" BELT	—
	7.4L	454 MAG	1988-92	454	8	4	B721206 - D805068		18-15470	18-15550	18-15290
	7.4L	454 MAG	1988-92	454	8	4	B721206 - D805068		18-15480	—	18-15290
	7.4L	454 MAG	1992-97	454	8	4	D805069 - K999999		18-15480	—	18-15400
	7.4L	454 MAG MPI	1994-97	454	8	4	F115700 - K147349		18-15480	—	18-15400
	7.4L	454 MAG MPI	1997	454	8	4	K147350 - K999999		18-15480	—	18-15290
	7.4L	454 MAG Ski	1995-97	454	8	4	F215800 - K999999		18-15480	—	18-15400
	7.4L	454 MAG BRAVO	1988-1992	454	8	4	B721206 - D805068	V-BELT	18-15470 ***9***	18-15550 ***9***	18-15290
	7.4L	454 MAG BRAVO	1988-1992	454	8	4	B721206 - D805068	V-BELT	18-15480 ***11***	— ***11***	18-15290
	7.4L	454 MAG BRAVO	1992-1997	454	8	4	D805069 - K999999	V-BELT	18-15480	—	18-15400
	7.4L	454 MAG EFI	1994-1996	464	8	4	F115700 - F802349	V-BELT	18-15480	—	18-15400
	7.4L	454 MAG EFI SKI	1995-1996	454	8	4	F215800 - F820099	V-BELT	18-15480	—	18-15400
	7.4L	454 MAG MPI	1996-1997	454	8	4	F115700 - F147349	V-BELT	18-15480	—	18-15400
	7.4L	454 MAG MPI	1997	454	8	4	K147350 - K999999	V-BELT	18-15480	—	18-15290
	7.4L	525 SC	1991-1999	454	8	4	D456000 - L415623	V-BELT	—	18-15500	18-15400
	7.4L	7.4L BRAVO	1988-1991	454	8	4	B771113 - D603117	V-BELT	18-15470	18-15550 ***9***	18-15290
	7.4L	7.4L BRAVO	1988-1991	454	8	4	B771113 - D603117	V-BELT	18-15480	— ***11***	18-15290
	7.4L	7.4L BRAVO	1992-1997	454	8	4	D603118 - K999999	V-BELT	18-15480	—	18-15400
	7.4L	7.4L MIE WITH B/W	1988-1992	454	8	4	B788366 - D715493	V-BELT	18-15470	—	18-15290
	7.4L	7.4L MIE WITH B/W	1988-1992	454	8	4	B788366 - D715493	V-BELT	18-15470	—	18-15400
	7.4L	7.4L MIE WITH HURTH	1989-1992	454	8	4	C391564 - D715493	V-BELT	18-15470 ***10***	—	18-15290 ***12***
	7.4L	7.4L MIE WITH HURTH	1989-1992	454	8	4	C391564 - D715493	V-BELT	18-15480 ***11***	—	18-15290 ***13***
	7.4L	7.4L MIE	1992-1997	454	8	4	D715494 - K999999	V-BELT	18-15480	—	18-15400
	7.4L	7.4L MPI	1998-2001	454	8	4	L010003 - M024330	SERPENTINE	18-15114 ***14, 22***	—	—
	7.4L	7.4L MPI	1998-2001	454	8	4	L010003 - M024330	SERPENTINE	18-15114 ***14***	—	—
	7.4L	7.4L MPI / 7.4L MIE	1995-1996	454	8	4	F563052 - F820131	V-BELT	18-15480	—	18-15400
	7.4L	7.4L MPI / 7.4L MIE	1996-1997	454	8	4	F820132 - K999999	V-BELT	18-15480	—	18-15290
	7.4L	7.4LX BRAVO EFI	1996-1997	454	8	4	F820000 - K999999	V-BELT	18-15480	—	18-15290
	7.4L	7.4LX BRAVO MPI	1996-1997	454	8	4	F602010 - K147349	V-BELT	18-15480	—	18-15400
	7.4L	7.4LX BRAVO MPI	1997	454	8	4	K147350 - K999999	V-BELT	18-15480	—	18-15290
	7.4L	7.4LX Bravo MPI	1996-97	454	8	4	F602010 - K147349		18-15480	—	18-15400
	7.4L	7.4L MIE	1992-97	454	8	4	C391564 - K999999		18-15480	—	18-15400
	7.4L	370 TRS	1978-85		8	4	4179554 - 6721527		18-15480	—	—
	7.4L	370 TRS	1985-87		8	4	6721528 - B714586		18-15480	18-15500	—
		390 MCM / 390 MIE	1969-1970	482	8	4	2781129 - 3042731	V-BELT	18-15480	—	—
		400 TRS	1983-1986	482	8	4	4179554 - 6181046	V-BELT	18-15480	—	—
		420/425	1987-1992		8	4	A398941 - D725499		18-15480	18-15500	—
		420 / 425	1992		8	4	D725500 - D937011		18-15480	—	18-15400
		440 TRS	1983-1986		8	4	4179554 - B485220		18-15480	—	—
		450	1995-1996		8	4	F347100 - F347227		18-15480	—	18-15400
		460 TRS	1983-1986		8	4	4179554 - 6181046		18-15480	—	—
		465	1990-1992	502	8	4	C849992 - D725646	V-BELT	—	—	18-15290
	8.2L	465	1992-1994	502	8	4	D725647 - F213244	V-BELT	—	—	18-15400
	8.2L	500	1994-1998	502	8	4	F213293 - L001772	V-BELT	—	—	18-15400
	8.2L	500 GEN +	1999	502	8	4	L414639 - L601036	V-BELT	—	—	18-15400
	8.2L	502 MAG BRAVO	1990-1997	502	8	4	C878221 - D824588	V-BELT	18-15480	—	18-15290
	8.2L	502 MAG BRAVO	1990-1997	502	8	4	C824589 - K999999	V-BELT	18-15480	—	18-15400
	8.2L	502 MAG EFI	1994-1995	502	8	4	D840650 - F802599	V-BELT	18-15480	—	18-15400
	8.2L	502 MAG MPI	1996-1997	502	8	4	F802600 - K147349	V-BELT	18-15480	—	18-15400
	8.2L	502 MAG MPI	1997	502	8	4	K147350 - K999999	V-BELT	18-15480	—	18-15290
	8.2L	502 MAG MPI	1998-2001	502	8	4	L017000 - M024999	SERPENTINE	18-15114 ***14, 22***	—	—
	8.2L	502 MAG MPI	1998-2001	502	8	4	L017000 - M024999	SERPENTINE	18-15114 ***14***	—	—
	8.2L	600 SC	1991-1992	502	8	4	D456489 - D456768	V-BELT	—	18-15500	18-15345
	8.2L	600 SC	1992-2000	502	8	4	D725676 - L601186	V-BELT	—	18-15500	18-15400
	8.2L	8.2L MIE	1990-1993	502	8	4	C878221 - D857199	V-BELT	18-15480	—	18-15290
	8.2L	8.2L MIE	1993-1997	502	8	4	D857200 - K999999	V-BELT	18-15480	—	18-15400
	8.2L	8.2L MPI MIE	1996-1997	502	8	4	F819620 - K147349	V-BELT	18-15480	—	18-15400
	8.2L	8.2L MPI MIE	1997	502	8	4	K147350 - K999999	V-BELT	18-15480	—	18-15290
	8.2L	500 BULDOG	1990-2001	540	8	4	C577254 - M050281	V-BELT	— 3/8" BELT WIDTH	—	18-15345
	8.2L	500 BULDOG	1990-2001	540	8	4	C577254 - M050281	V-BELT	— 1/2" BELT WIDTH	—	18-15345

(1) **1/2" wide (13mm) belt**
(2) **3/8" wide (10mm) belt**
(3) **28" wide (711mm) belt**
(4) **30" wide (762mm) belt**
(5) **37" wide (940mm) belt**
(6) **40" wide (1016mm) belt**
(7) **50" wide (1270mm) belt**
(8) **55" wide (1397mm) belt**
(9) **Use with 5 1/2" (140mm) dia water pump pulley**
(10) **Use with 5 7/8" (149mm) dia water pump pulley**
(11) **Use with 7" (178mm) dia water pump pulley**
(12) **Use with stamped steel sea water pump pulley**
(13) **Use with cast aluminum sea water pump pulley**
(14) **Use with plastic 4 3/4" (121mm) dia p/s pump pulley**
(15) **Use with metal 5 3/4" (146mm) dia p/s pump pulley**
(16) **For engine with high mounted p/s pump**
(17) **For engines with low mounted p/s pump**
(18) **For engine with power steering**
(19) **For engines w/o power steering**
(20) **For engines with closed cooling**
(21) **For engines with standard cooling**
(22) **Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt**
(23) **For engines with high mounted alternator**

SERPENTINE BELTS



BELT INTERCHANGE

Part #	OE #	Width	Length	Part #	OE #	Width	Length
18-15100	57-863876 3	13/16	106.25	18-15114	57-861049	13/16	104.25
18-15101	57-863876 4	13/16	76.5	18-15115	57-861757	13/16	97.5
18-15102	57-863876 6	13/16	105	18-15116	57-861758	13/16	86.75
18-15103	57-863876 7,			18-15119	57-863876 1	13/16	111.25
	57-865615007	13/16	96.75	18-15121	57-865615005	13/16	87.5
18-15104	57-863876 8	13/16	99.5	18-15122	57-865615010	13/16	86
18-15105	57-863876 9,			18-15123	57-864639	13/16	85
	57-865615009	13/16	69.75	18-15125	57-817113	1-3/8	53.5
18-15112	57-8077554	13/16	88				

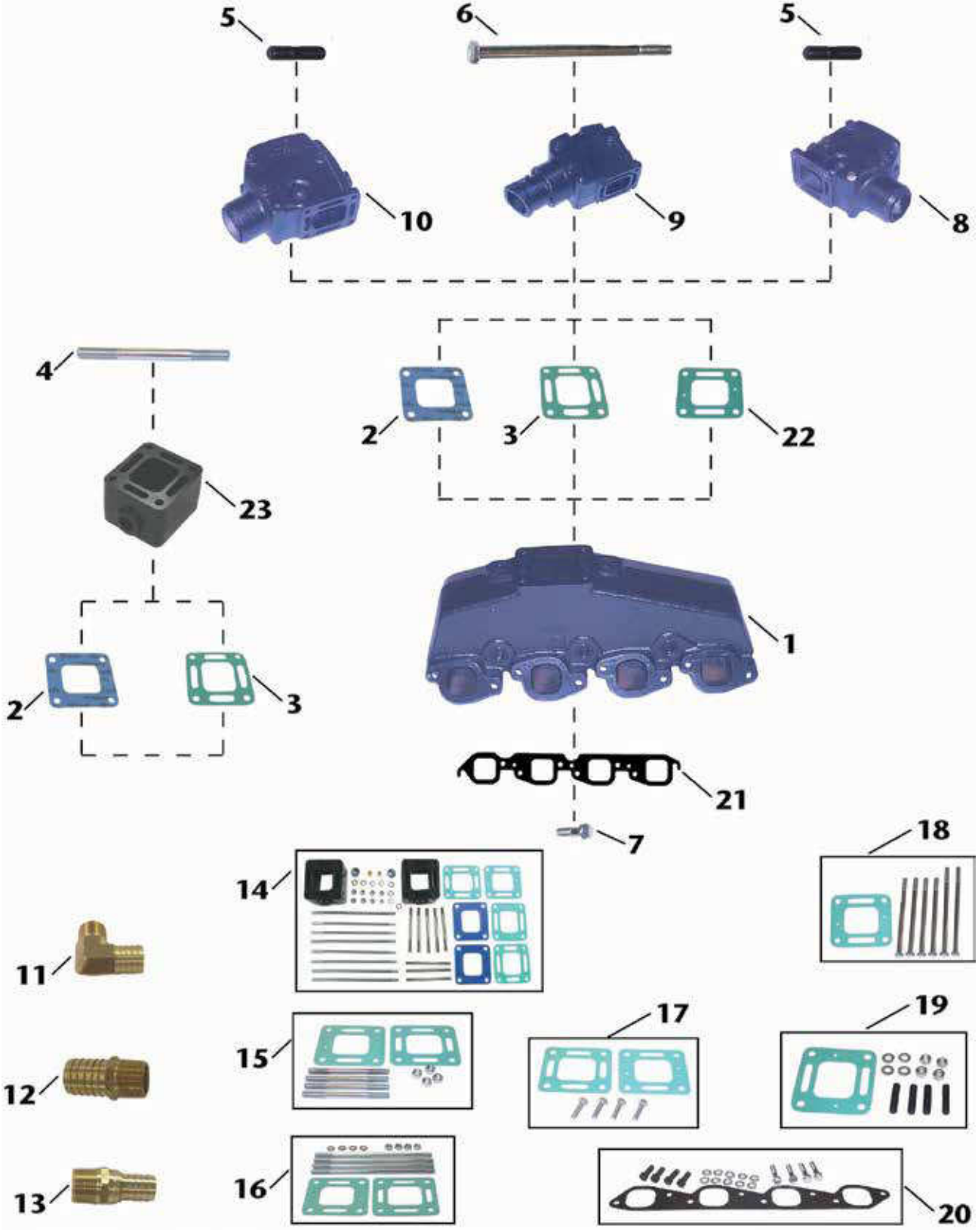
BELT APPLICATION

Engine	Years	Serial #	Part #	Mercruiser #	Footnote	Engine	Years	Serial #	Part #	Mercruiser #	Footnote
4.3L Alpha	1996-99	OF803000-OL618999	18-15116	57-861758	2, 6	5.7L Bravo	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7
4.3L Alpha	2000-04	OL619000 & up	18-15101	57-863876 4	3, 6, 7	5.7L Bravo	2000-04	OL619000 & up	18-15104	57-863876 8	4, 7
4.3L Alpha	2000-04	OL619000 & up	18-15104	57-863876 8	4, 5, 7	5.7L Ski	1997-02	OK040004-OM316999	18-15112	57-8077554	
4.3L Alpha	2000-04	OL619000 & up	18-15105	57-865615009	4, 6, 7	5.7L Ski	2002-05	OM317000 & up	18-15121	57-865615005	
4.3L Bravo	1996-99	OF803000-OL618999	18-15114	57-861049	2, 5	5.7L MIE	2001-05	OL677227 & up	18-15121	57-865615005	
4.3L Bravo	1996-99	OF803000-OL618999	18-15115	57-861757	2, 6	377 Scorpion MCM	1999-04	OL416146 & up	18-15115	57-861757	
4.3L Bravo	2000-04	OL619000 & up	18-15104	57-863876 8	4, 7	377 Scorpion Ski	1997-98	OK000656 & up	18-15112	57-8077554	
5.0L Bravo	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7	454 Mag MPI	1998-01	OL010029-OM024999	18-15114	57-861049	1
5.0L Alpha	1998-99	OL012052-OL618999	18-15114	57-861049	5	454 Mag MPI	1998-01	OL010029-OM024999	18-15102	57-863876 6	2
5.0L Alpha	1998-99	OL012052-OL618999	18-15116	57-861758	2,6	454 Mag MPI	1998-01	OL010029-OM024999	18-15103	57-865615007	4
5.0L Alpha	2000-04	OL619000 & up	18-15101	57-863876 4	3, 6, 7	454 Mag MPI Horizon MIE	1998-01	OL002200-OL674000	18-15103	57-865615007	
5.0L Alpha	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7	496 Mag & HO	2000-04	OM025000 & up	18-15119	57-863876 1	
5.0L Alpha	2001-04	OL619000 & up	18-15104	57-863876 8	4, 5, 7	500 EFI	1999-04	OL001477 & up	18-15112	57-8077554	
5.0L Alpha	2000-04	OL619000 & up	18-15105	57-865615009	4, 6, 7	502 Mag MPI	1998-01	OL017000-OM024999	18-15114	57-861049	1
5.0L Bravo	1998-99	OL012052-OL618999	18-15114	57-861049	2, 5	502 Mag MPI	1998-01	OL017000-OM024999	18-15103	57-865615007	4
5.0L Bravo	1998-99	OL012052-OL618999	18-15115	57-861757	2, 6	502 Mag. MPI	1998-01	OL017000-OM024999	18-15102	57-863876 6	2
5.0L Bravo	2000-04	OL619000 & up	18-15104	57-863876 8	4, 7	525 SC	1991-96	0D456000-745215	18-15125	57-817113	
350 Mag, Alpha	1997-04	OK001501-OL618999	18-15114	57-861049	2, 5	575 Sci	2000-05	0L306696 & up	18-15125	57-817113	8
350 Mag, Alpha	1997-04	OK001501-OL618999	18-15116	57-861758	2, 6	575 Sci	2000-05	OL306696 & up	18-15112	57-8077554	9
350 Mag, Alpha	2000-04	OL619000 & up	18-15103	57-865615007	3, 6, 7	600 SC	1991-96	0D456489-0F877462	18-15125	57-817113	
350 Mag, Alpha	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7	600 SC	1998	0K000227 & up	18-15125	57-817113	
350 Mag, Alpha	2000-04	OL619000 & up	18-15104	57-863876 8	4, 5, 7	7.4L MPI	1998-01	OL010003-OM024330	18-15114	57-861049	1
350 Mag, Alpha	2000-04	OL619000 & up	18-15105	57-865615009	4, 6, 7	7.4L MPI	1998-01	OL010003-OM024330	18-15102	57-863876 6	2
350 Mag, Bravo	1997-04	OK001501-OL618999	18-15114	57-861049	2, 5	7.4L MPI	1998-01	OL010003-OM024330	18-15103	57-865615007	4
350 Mag, Bravo	1997-04	OK001501-OL618999	18-15115	57-861757	2, 6	7.4L MPI MIE	1998-01	OL002006-OM025999	18-15103	57-865615007	
350 Mag, Bravo	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7	Black Scorpion Ski	1997-01	OK040001-OM391599	18-15112	57-8077554	
350 Mag, Bravo	2000-04	OL619000 & up	18-15104	57-863876 8	4, 7	Black Scorpion Ski	2003-05	OM391600 & up	18-15121	57-865615005	
350 Mag MPI MIE	2001-05	0L678399-up	18-15121	57-865615005	6	MX 6.2L Blk Scorpion Ski	2001	OL670015-OM391599	18-15112	57-8077554	
350 Mag MPI MIE	2002-05	OM317000 & up	18-15122	57-865615010	5	MX 6.2L MPI	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5
350 Mag MPI Ski	2001-05	OM300000 & up	18-15121	57-865615005		MX 6.2L MPI	2000-04	OL680003 & up	18-15104	57-863876 8	4, 7
350 Mag MPI Horizon MIE	2001-02	OL678399-OM316999	18-15121	57-865615005		MX 6.2L MPI Horizon	2002-04	OM600000 & up	18-15102	57-863876 6	3
350 Mag MPI Horizon MIE	2001-05	OM317000 & up	18-15122	57-865615010		MX 6.2L MPI Horizon	2001-04	OM300000 & up	18-15104	57-863876 8	4
5.7L Alpha	1997-99	OK001501-OL618999	18-15114	57-861049	2, 5	MX 6.2L MPI Horizon MIE	2001	OM300000-OM310099	18-15112	57-8077554	
5.7L Alpha	1997-99	OK001506-OL618999	18-15116	57-861758	2, 6	MX 6.2L MPI Horizon MIE	2001-05	OM310100 & up	18-15121	57-865615005	6
5.7L Alpha	2000-04	OL619000 & up	18-15101	57-863876 4	3, 6, 7	MX 6.2L MPI Horizon MIE	2002-05	OM317000 & up	18-15122	57-865615010	5
5.7L Alpha	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7	MX 6.2L MPI MIE	1999-01	OL670000-OM310099	18-15112	57-8077554	
5.7L Alpha	2000-04	OL619000 & up	18-15104	57-863876 8	4, 5, 7	MX 6.2L MPI MIE	2001-05	OM310100 & up	18-15121	57-865615005	6
5.7L Alpha	2000-05	OL619000 & up	18-15105	57-865615009	4, 6, 7	MX 6.2L MPI MIE	2002-05	OM317000 & up	18-15122	57-865615010	5
5.7L Bravo	1997-99	OK001506-OL618999	18-15114	57-861049	2, 5	MX 6.2L MPI Ski	2002-05	OM317000 & up	18-15121	57-865615005	
5.7L Bravo	1997-99	OK001506-OL618999	18-15115	57-861757	2, 6	8.2L MPI MIE	1998-01	OL002450-OL674200	18-15103	57-865615007	

Footnote

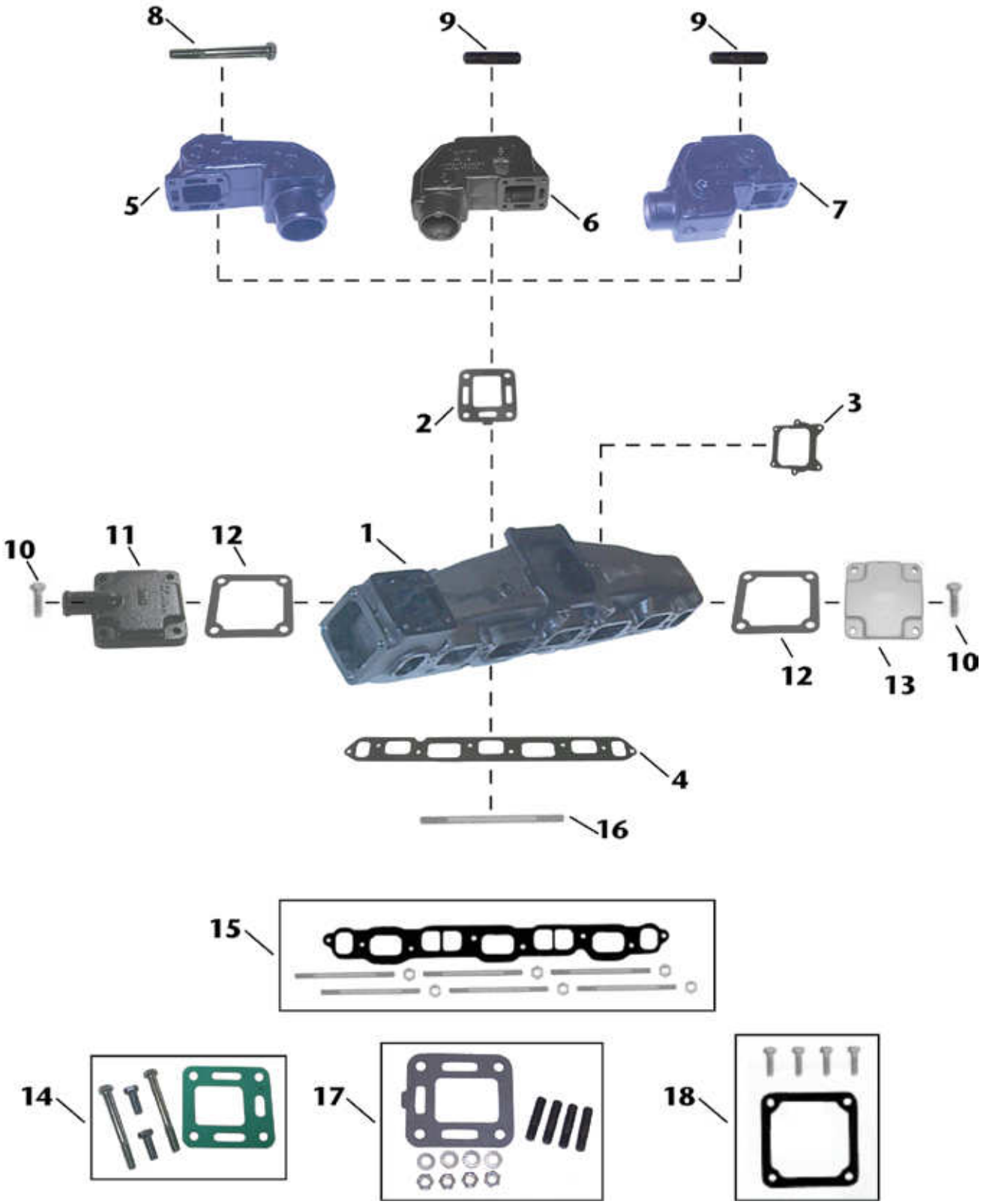
1: Use with plastic 4-3/4" dia. p/s pump pulley
2: Use with metal 5-3/4" dia. p/s pump pulley
3: For engines with power steering
4: For engines without power steering
5: For engines with closed cooling
6: For engines with standard cooling
7: Engines with high mounted alternators
8: Blower
9: Alternator

Fits GM Big Block V8 454 cu. in.
Models 330, 340 & 7.4L



	Item No	Description	OE No.	Application
1	18-1957-1	MANIFOLD	807078A6	GM Big Block (V8) 454 cu.in. Models 330, 340 & 7.4L. Use with 18-0418 manifold gasket; Mounting Kit: 18-8532
2	18-0672 (BLOCKED)	ELBOW GASKET	27-860231	Fits Manifold: 18-1957-1; Elbows: 18-1970-1, & 18-1976-2, 18-1974: Spacer 18-1908.
3	18-2849-1	ELBOW GASKET (OPEN)	27-818832	Fits Manifold: 18-1957-1; Elbows: 18-1970-1, & 18-1976-2, 18-1974: Spacer 18-1908.
4	NSS	MOUNTING STUD	N/A	Included in 18-8554 mounting kit.
5	NSS	MOUNTING STUD	N/A	Included in 18-8529 mounting kit.
6	NSS	MOUNTING BOLT	N/A	Included in 18-8505 mounting kit.
7	NSS	MOUNTING BOLT	N/A	Included in 18-8532 mounting kit.
8	18-1974-1	MANIFOLD ELBOW 3" hose • 15° down angle	98502A2	Fits Manifold: 18-1957-1. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529 (Do not use with spacer)
9	18-1976-2	MANIFOLD ELBOW 4" hose • 7° down angle	44354A3	Fits Manifold: 18-1957-1. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8505, or if spacer is included use 18-8555
10	18-1970-1	MANIFOLD ELBOW 3" hose	98504A3	Fits Manifold: 18-1957-1. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529, or if spacer is included use 18-8554.
11	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
12	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
13	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
14	18-1908K	MANIFOLD SPACER KIT	807476A6, 93320A5	3" Riser Kit for Manifold: 18-1957-1. Includes (2) spacers, restrictor, open, & blocked gasket. All necessary mounting hardware is also included.
15	18-8554	MOUNTING KIT	N/A	Use 18-8554 Mounting Kit when 18-1908 Spacer, 18-1970-1 Elbow and 18-1974 Elbow are used together. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
16	18-8555	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1908 with Riser 18-1976-2. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
17	18-8556	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1985. Includes (1) 18-2849-1 & 18-0897 elbow gaskets
18	18-8505	MOUNTING KIT	N/A	Use with Riser: 18-1976-2. Includes 18-0897 elbow gasket.
19	18-8529	MOUNTING KIT	N/A	Use with Risers: 18-1970-1 & 18-1974-1. Includes 18-0897 elbow gasket.
20	18-8532	MOUNTING KIT	N/A	Use with Manifold: 18-1957-1. Includes 18-0418 manifold gasket.
21	18-0418	MANIFOLD GASKET	96653 / 27-46820	Use with Manifold: 18-1957-1. Included in 18-8532 mounting kit.
22	18-0897	ELBOW GASKET (RESTRICTOR)	27-41813	Fits Manifold: 18-1957-1; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-1, & 18-1976-2, 18-1974
23	18-1908	MANIFOLD SPACER	93322A12	3" Spacer for Manifold: 18-1952-1. Use with mounting kit 18-8556. (Note: To mount elbows to spacer a separate mounting kit is needed)

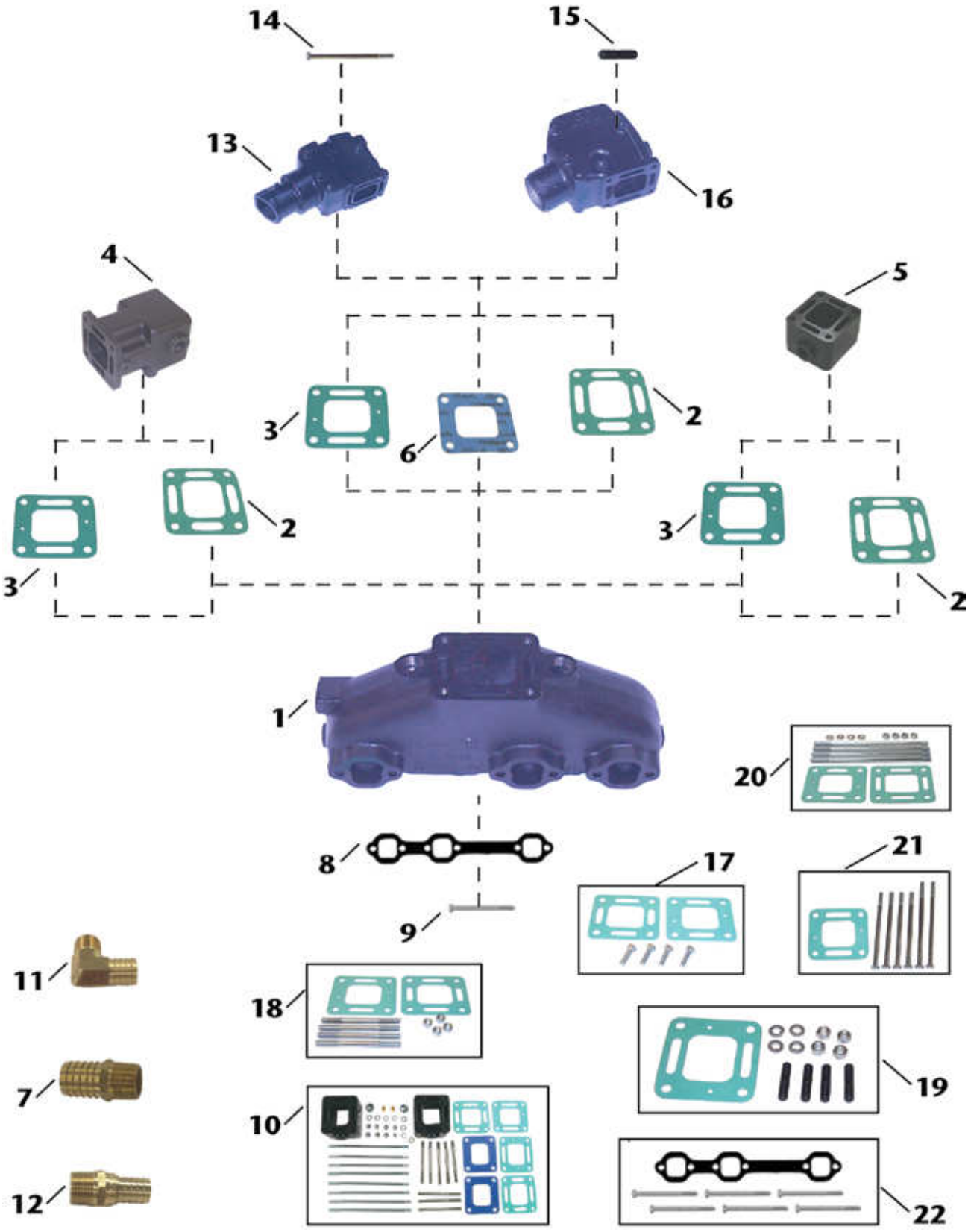
Fits GM In-Line 6 Cylinder 250 & 292 cu. in. Models 165 & 200



	Item No	Description	OE No.	Application
1	18-1960-1	MANIFOLD	58759A10	GM In-Line Six Cylinder 250 & 292 cu.in. Models 165 & 200. Use with 18-2830 manifold gasket; 18-8531 Mounting Kit
2	18-2833	ELBOW GASKET	27-99777-2	Use with Elbows: 18-1971, 18-1978 & 18-1972. Included in 18-4362 mounting kit.
3	18-0353	CARBURETOR GASKET	27-58764	Fits Manifold: 18-1960-1
4	18-2830	MANIFOLD GASKET	27-46401	Fits Manifold: 18-1960-1. Included in 18-8531 mounting kit.
5	18-1972	MANIFOLD ELBOW	76325A2	Use with Manifold: 18-1960-1; Elbow Gasket 18-2833
6	18-1971	MANIFOLD ELBOW	76351A2	Use with Manifold: 18-1960-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
7	18-1978	MANIFOLD ELBOW	76771A3	Use with Manifold: 18-1960-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
8	NSS	MOUNTING BOLT	N/A	Included in 18-8552 mounting hardware.
9	18-3233	MOUNTING STUD	16-49545	3/8-24, 3/8-16 X 1 3/4. Included in 18-4362 mounting kit.
10	NSS	MOUNTING BOLT	N/A	Included in 18-8512 mounting kit.
11	18-4009	FRONT PLATE	60252A2	Fits Manifold: 18-1960-1
12	18-2832	FRONT/END PLATE GASKET	27-48043-1	Fits Port & Starboard Caps of Manifold: 18-1960-1.Included in 18-8512 mounting kit.
13	NSS	END PLATE	N/A	Fits Manifold: 18-1960-1
14	18-8552	HARDWARE KIT	N/A	Includes only hardware for 18-1972 elbow.
15	18-8531	MOUNTING KIT	N/A	Use with Manifold: 18-1960-1. Includes 18-2830 manifold gasket.
16	NSS	MOUNTING STUD	N/A	Included in 18-8531 mounting kit.
17	18-4362	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 elbow gasket.
18	18-8512	MOUNTING KIT	N/A	Use with Front Plate: 18-4009. Includes 18-2832 gasket.

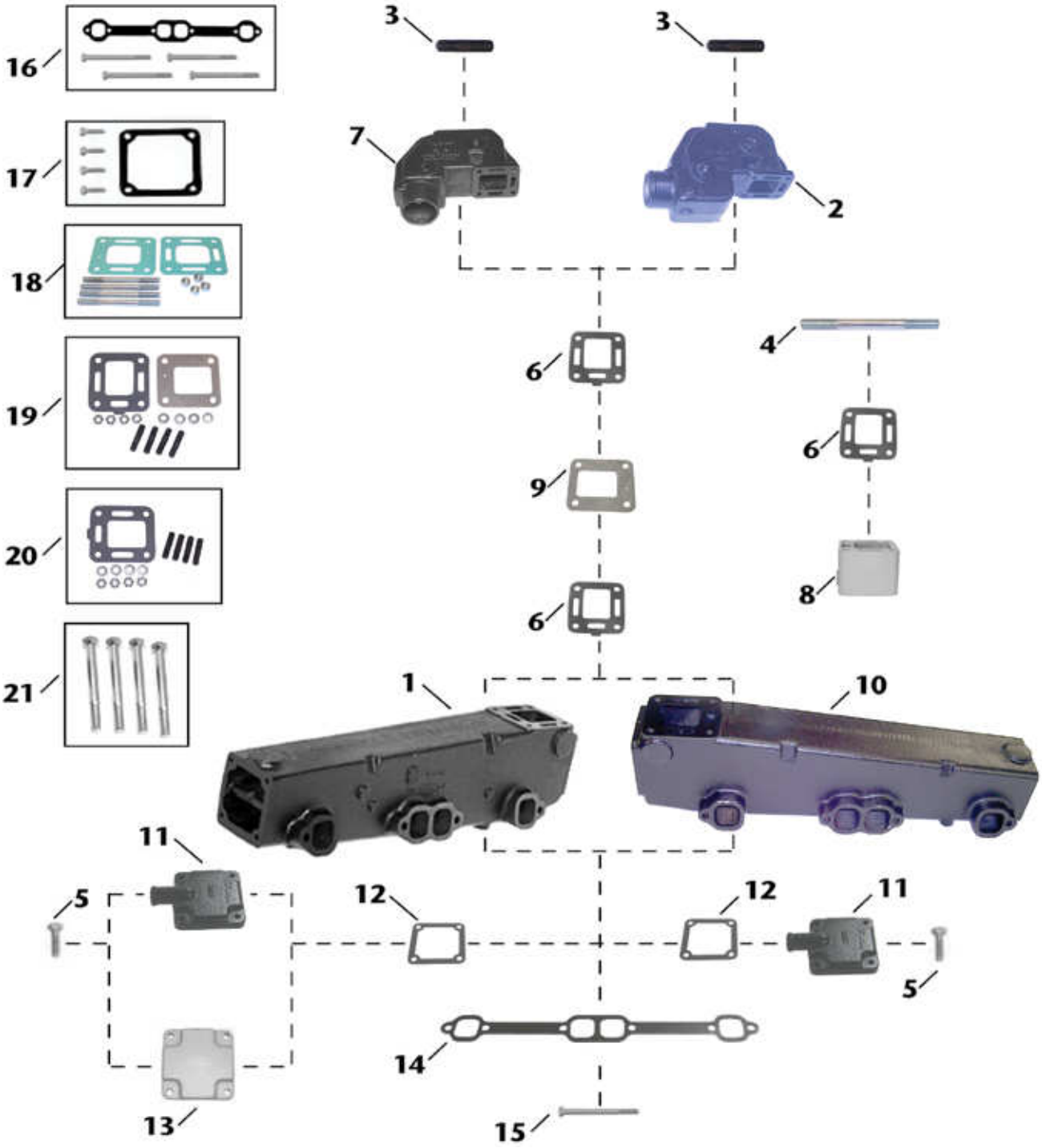
Sierra®
Marine Engine and Drive Parts

Fits GM V6 229 & 262 cu. in.
Models 185 & 205



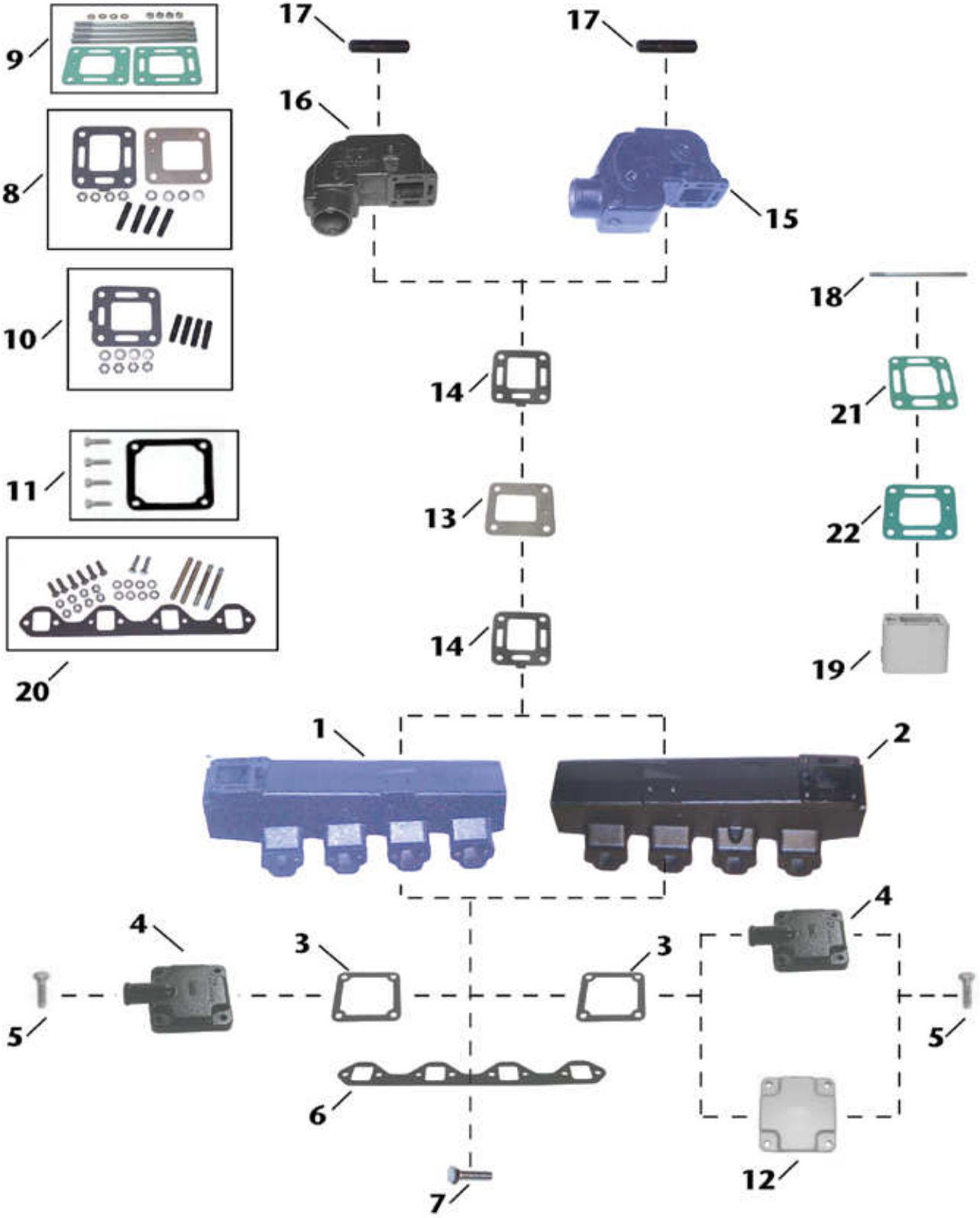
	Item No	Description	OE No.	Application
1	18-1952-1	MANIFOLD	99746A8	GM (V6) 229 & 262 cu.in. Models 185 & 205 (Port & Starboard). Use with Manifold Gasket: 18-2909; Mounting Kit: 18-8533
2	18-2849-1	ELBOW GASKET (OPEN)	27-818832	Fits Manifold: 18-1952-1; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-1, & 18-1976-2
3	18-0897	ELBOW GASKET (RESTRICTOR)	27-41813	Fits Manifold: 18-1952-1; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-1, & 18-1976-2
4	18-1985	MANIFOLD SPACER	93322A12	6" Spacer for Manifold: 18-1952-1. Use with mounting kit 18-8556. (Note: To mount elbows to spacer a separate mounting kit is required)
5	18-1908	MANIFOLD SPACER	933220	3" Spacer for Manifold: 18-1952-1. Use with mounting kit 18-8555 with 18-1976-2, or mounting kit 18-8554 with 18-1970-1.
6	18-0672	ELBOW GASKET (BLOCKED)	27-860231	Fits Manifold: 18-1952-1; Elbows: 18-1970-1, & 18-1976-2
7	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
8	18-2909	MANIFOLD GASKET	N/A	Gasket for Manifold: 18-1952-1. Included in 18-8533 mounting kit.
9	NSS	MOUNTING BOLT	N/A	Included in 18-8533 mounting kit.
10	18-1908K	MANIFOLD SPACER KIT	807476A6, 93320A5	3" Riser Kit for Manifold: 18-1952-1. Includes (2) spacers, restrictor, open, & blocked gasket. All necessary mounting hardware is also included.
11	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
12	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
13	18-1976-2	MANIFOLD ELBOW 4" hose • 7° down angle	44354A3, 807914A1	Fits Manifold: 18-1952-1. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8554
14	NSS	MOUNTING BOLT	N/A	Included in 18-8505 mounting kit.
15	NSS	MOUNTING STUD	N/A	Included in 18-8529 mounting kit.
16	18-1970-1	MANIFOLD ELBOW 3" hose • 0° down angle	98504A3	Fits Manifold: 18-1952-1. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529, or if spacer is included use 18-8555.
17	18-8556	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1985. Includes (1) 18-2849-1 & 18-0897
18	18-8554	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1908 with Riser 18-1970-1. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
19	18-8529	MOUNTING KIT	N/A	Use with Riser: 18-1970-1. Includes 18-0897 elbow gaskets.
20	18-8555	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1908 with Riser 18-1976-2. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gasket.
21	18-8505	MOUNTING KIT	N/A	Use with Riser: 18-1976-2. Includes 18-0897 elbow gasket.
22	18-8533	MOUNTING KIT	N/A	Use with Manifold: 18-1952-1. Includes 18-2909 manifold gasket.

Fits GM Small Block V8 305-350 cu. in.
Models 198, 228 & 898



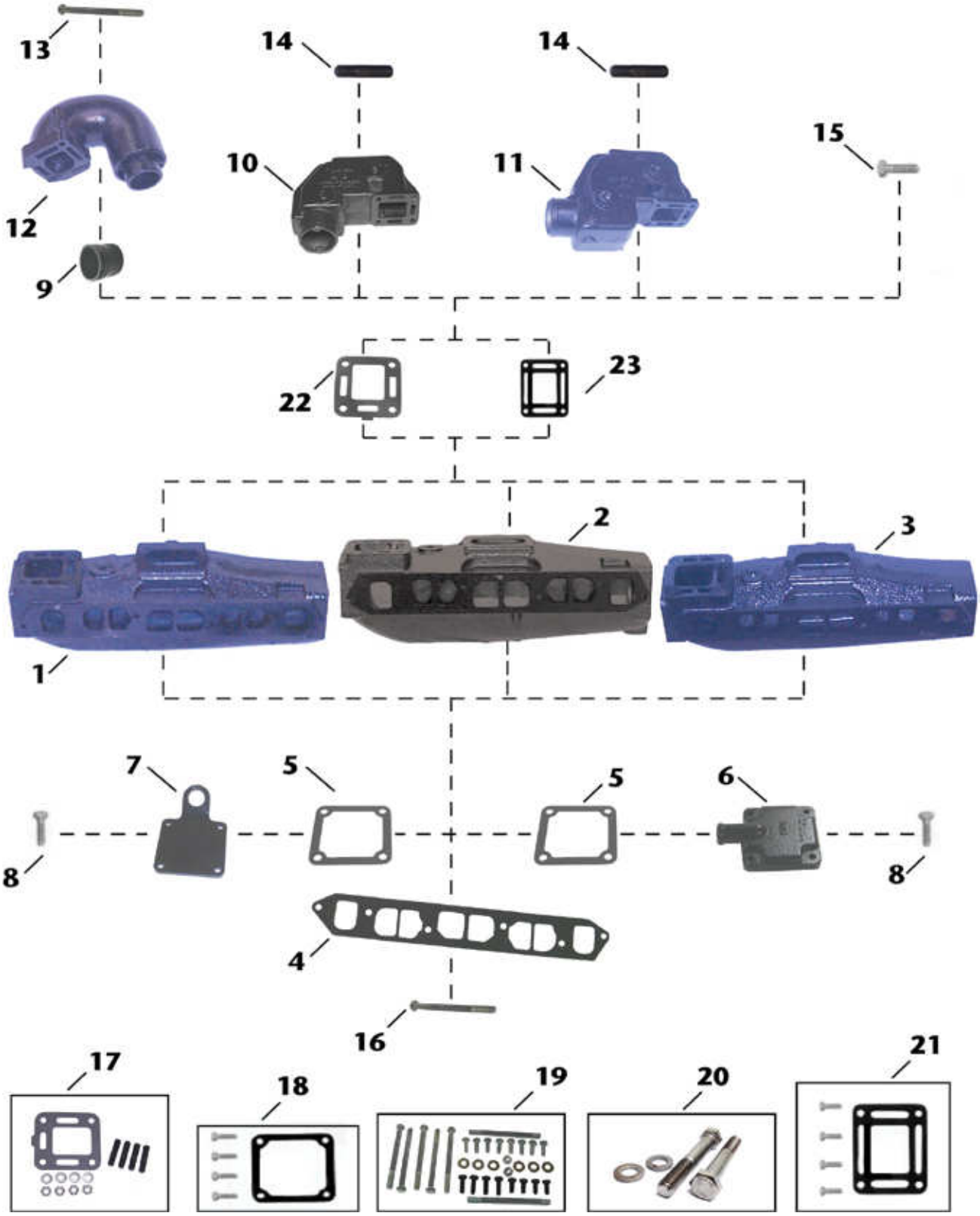
	Item No	Description	OE No.	Application
1	18-1951-1	MANIFOLD (STARBOARD)	774235A2	GM Small Block (V8) 305-350 cu.in. Models 198, 228, & 898. (Starboard)
2	18-1978	MANIFOLD ELBOW	76771A3	Use with Manifolds: 18-1950-1, 18-1951-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
3	18-3233	MOUNTING STUD	16-49545	3/8-24, 3/8-16 X 1 3/4. Included in 18-4362 mounting kit.
4	NSS	MOUNTING STUD	N/A	Included in 18-8554 mounting kit.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8512 mounting kit.
6	18-2833	ELBOW GASKET	27-99777-2	Use with Elbows: 18-1971 & 18-1978. Included in 18-4362 mounting kit.
7	18-1971	MANIFOLD ELBOW	76351A2	Use with Manifolds: 18-1950-1, 18-1951-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
8	18-1906	MANIFOLD SPACER	61851	3" Spacer for Manifold: 18-1950-1, 18-1951-1. Use with mounting kit 18-8554 with 18-1971 or 18-1978 Elbows.
9	18-4008	BLOCK OFF PLATE	60207	Use with Manifolds 18-1950-1, 18-1951-1. Requires (2) 18-2833 elbow gaskets
10	18-1950-1	MANIFOLD (PORT)	77234A2	GM Small Block (V8) 305-350 cu.in. Models 198, 228, & 898. (Port)
11	18-4009	END PLATE	60252A2	Use with (Port & Starboard) Manifolds: 18-1950-1 & 18-1951-1; Mounting Kit: 18-8512
12	18-2832	FRONT/END PLATE GASKET	27-48043-1	Fits Port & Starboard Caps of Manifolds: 18-1950-1, 18-1951-1. Use with Front Plate: 18-4009. Included in 18-8512 mounting kit.
13	NSS	END PLATE	54870	Fits Manifold: 18-1950-1, 18-1951-1; Mounting Kit: 18-8512.
14	18-2949	MANIFOLD GASKET	96306	Use with Manifold: 18-1951-1
15	NSS	MOUNTING BOLT	N/A	Included in 18-8520 mounting kit.
16	18-8520	MOUNTING KIT	N/A	Use with Manifolds: 18-1950-1, 18-1951-1. Includes 18-2949 manifold gasket.
17	18-8512	MOUNTING KIT	N/A	Use with Front/End Plates: 18-4009. Includes 18-2832 front end plate gasket
18	18-8554	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1908 with Riser 18-1971 or 18-1978 Elbows. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
19	18-8514	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 gasket & 18-4008 block off plate.
20	18-4362	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 elbow gasket.
21	18-8548	HARDWARE KIT	N/A	Includes only hardware for 18-1950-1 & 18-1951-1 manifolds. Included in 18-8520 mounting kit.

Fits Ford Small Block V8 302-351 cu. in.
Models 215, 225, 233, 255 & 888



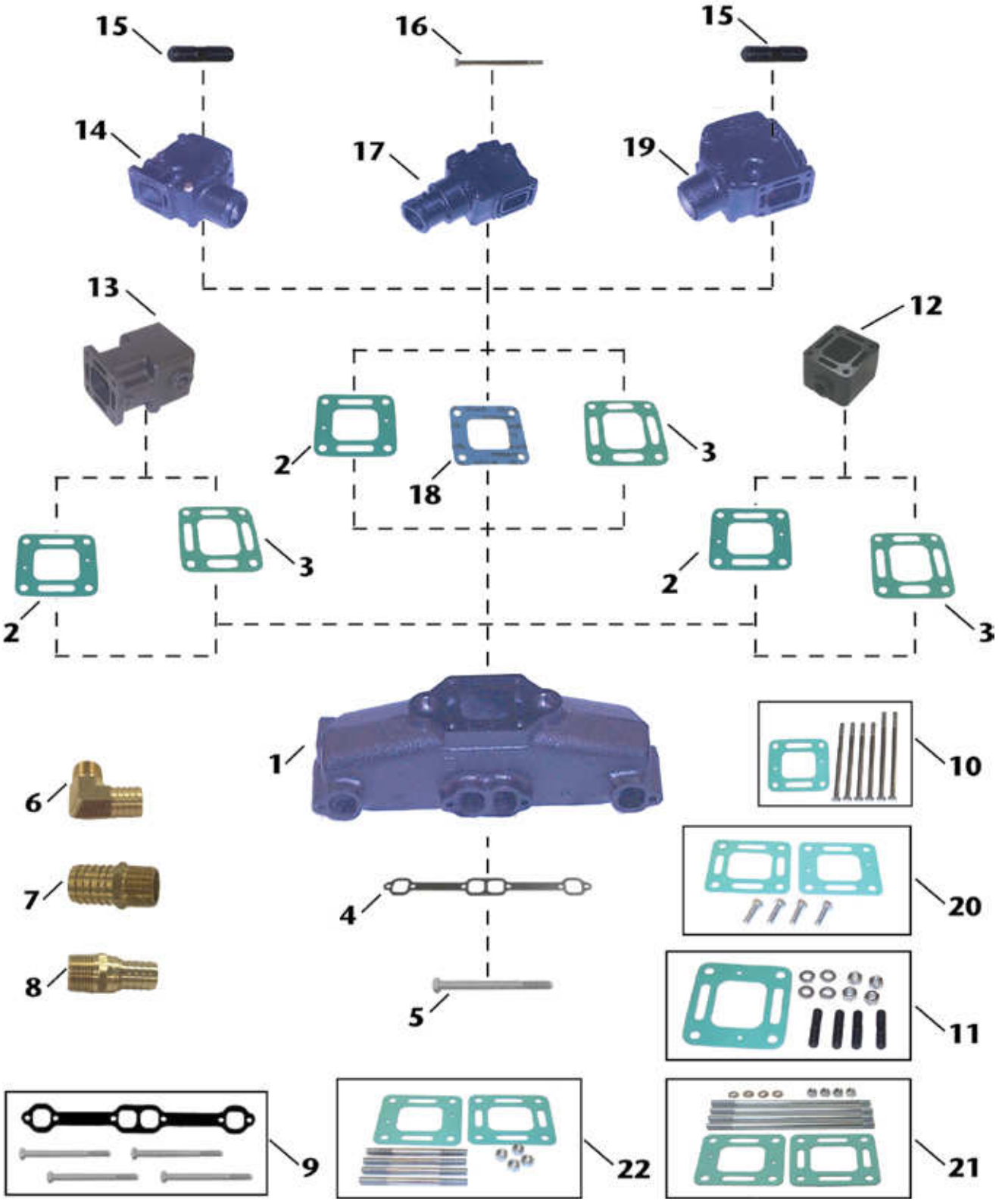
	Item No	Description	OE No.	Application
1	18-1958-1	MANIFOLD (PORT)	65604A4	Ford Small Block (V8) 302-351 cu.in. Models 215, 225, 233, 255, & 888 (Port). Use with Manifold Gasket: 18-0183; Mounting Kit: 18-8509.
2	18-1962-1	MANIFOLD (STARBOARD)	65603A4	Ford Small Block (V8) 302-351 cu.in. Models 215, 225, 233, 255, & 888 (Starboard). Use with Manifold Gasket: 18-0183; Mounting Kit: 18-8509.
3	18-2832	FRONT/END PLATE GASKET	27-48043-1	Fits Port & Starboard Caps of Manifolds: 18-1958-1, 18-1962-1. Use with Front Plate: 18-4009. Included in18-8512 mounting kit.
4	18-4009	FRONT PLATE	60252A2	Use with (Port & Starboard) Manifolds: 18-1958-1, 18-1962-1; Mounting Kit: 18-8512
5	NSS	MOUNTING BOLT	N/A	Included in 18-8512 mounting kit.
6	18-0183	MANIFOLD GASKET	27-73866	Use with Manifold: 18-1958-1, 18-1962-1. Included in 18-8509 mounting kit.
7	NSS	MOUNTING BOLT	N/A	Included in 18-8509 mounting kit.
8	18-8514	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 gasket & 18-4008 block off plate.
9	18-8554	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1906 with Riser 18-1971 or 18-1978. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
10	18-4362	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 elbow gasket.
11	18-8512	MOUNTING KIT	N/A	Use with Front/End Plates: 18-4009. Includes 18-2832 gasket.
12	NSS	END PLATE	54870	Fits Manifolds: 18-1958-1, 18-1962-1; Mounting Kit: 18-8512.
13	18-4008	BLOCK OFF PLATE	60207	Use with Manifolds 18-1958-1, 18-1962-1. Requires (2) 18-2833 elbow gaskets
14	18-2833	ELBOW GASKET	27-99777-2	Use with Elbows: 18-1971 & 18-1978. Included in 18-4362 mounting kit.
15	18-1978	MANIFOLD ELBOW	76771A3	Use with Manifolds: 18-1958-1, 18-1962-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
16	18-1971	MANIFOLD ELBOW	76351A2	Use with Manifolds: 18-1958-1, 18-1962-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
17	18-3233	MOUNTING STUD	16-49545	3/8-24, 3/8-16 X 1 3/4. Included in 18-4362 mounting kit.
18	NSS	MOUNTING STUD	N/A	Included in 18-8554 mounting kit.
19	18-1906	MANIFOLD SPACER	61851	3" Spacer for Manifolds: 18-1950-1, 18-1951-1. Use with mounting kit 18-8554 with 18-1971 or 18-1978 Elbows.
20	18-8509	MOUNTING KIT	N/A	Use with Manifolds: 18-1958-1, 18-1962-1. Includes 18-0183 manifold gasket.
21	18-2849-1	ELBOW GASKET (OPEN)	27-818832	Fits Manifolds: 18-1958-1, 18-1962-1; Manifold Spacers: 18-1985. Included in 18-8554 mounting kit
22	18-0897	ELBOW GASKET (RESTRICTOR)	27-41813	Fits Manifolds: 18-1958-1, 18-1962-1; Manifold Spacers: 18-1985. Included in 18-8554 mounting kit

Fits GM 4 Cylinder 181 cu. in.
Models 120, 140, 2.5L & 3.0L



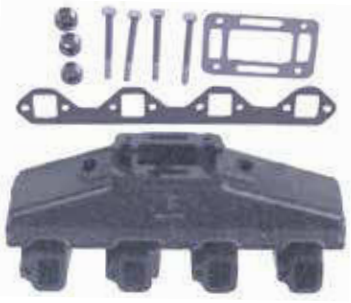
	Item No	Description	OE No.	Application
1	18-1954-1	MANIFOLD	9582A5	Fits 2.5 & 3.0L 181 CID, Model 140 with Rochester carburetor w/ electrical choke (1983-89). Use with Manifold Gasket: 18-1204.
2	18-1955-1	MANIFOLD	96705A1	Fits 3.0L 181 CID, Model 140 with Rochester carburetor w/ mechanical choke (1968-82). Use with Manifold Gasket: 18-1204. Mounting Hardware: 18-8549.
3	18-1956-1	MANIFOLD	99798A18	Fits 3.0L 181 CID, Model 140 & 3.0 with Mercarb carburetor w/ electrical choke (1983-95). Use with Manifold Gasket: 18-1204.
4	18-1204	MANIFOLD GASKET	27-96429	Fits Manifolds: 18-1954-1, 18-1955-1, 18-1956-1
5	18-2832	FRONT/ END CAP GASKET	27-48043-1	Fits Port & Starboard Caps of Manifolds: 18-1954-1, 18-1955-1, 18-1956-1.
6	18-4009	FRONT PLATE	60252A2	Fits Manifolds: 18-1954-1, 18-1955-1, 18-1956-1
7	18-5021	END PLATE	805629	Fits Manifolds: 18-1954-1, 18-1955-1, 18-1956-1
8	NSS	MOUNTING BOLT	N/A	Included in 18-8512 mounting kit.
9	18-2748	EXHAUST BOOT	32-44348T	4" Inside Diameter. Use with 18-1975-1 elbow.
10	18-1971	MANIFOLD ELBOW	76351A2	Use with Manifolds: 18-1954-1, 18-1955-1, 18-1956-1; Elbow Gasket 18-2833; Mounting Kit 18-4362
11	18-1978	MANIFOLD ELBOW	76771A3	Use with Manifolds: 18-1954-1, 18-1955-1, 18-1956-1; Elbow Gasket 18-2833; Mounting Kit 18-4362
12	18-1975-1	MANIFOLD RISER	12076A2	Use with Manifolds: 18-1954-1, 18-1955-1, 18-1956-1; Elbow Gasket 18-2819; Mounting Hardware 18-8551: Exhaust Boot 18-2748.
13	NSS	MOUNTING BOLT	N/A	Included in 18-8551 mounting hardware.
14	18-3233	MOUNTING STUD	N/A	3/8-24, 3/8-16 X 1 3/4. Included in 18-4362 mounting kit.
15	NSS	MOUNTING BOLT	N/A	Included in 18-8508 mounting kit.
16	NSS	MOUNTING BOLT	N/A	Included in 18-8549 mounting kit.
17	18-4362	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 elbow gasket.
18	18-8512	MOUNTING KIT	N/A	Use with Front Plate: 18-4009 & End Plate (NSS). Includes 18-2832 front/end cap gasket.
19	18-8549	HARDWARE KIT	N/A	Includes only hardware for 18-1955-1 manifold.
20	18-8551	HARDWARE KIT	N/A	Includes only hardware for 18-1975-1 elbow.
21	18-8508	MOUNTING KIT	N/A	Use with Elbow 18-1973. Includes 18-2819 elbow gasket.
22	18-2833	ELBOW GASKET	27-99777-2	Use with Elbows: 18-1971 & 18-1978. Included in 18-4362 mounting kit.
23	18-2819	ELBOW GASKET	27-39915	Use with Elbow: 18-1973. Included in 18-8508 mounting kit.

Fits GM Small Block V8 305 & 350 cu. in.
Models 200, 228, 230, 260 & 898



	Item No	Description	OE No.	Application
1	18-1953-2	MANIFOLD	87114A19	GM Small Block (V8) 305-350 cu.in. Models 200, 228, 230, 260, & 898
2	18-0897	ELBOW GASKET (RESTRICTOR)	27-41813	Fits Manifold: 18-1953-2; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-1, 18-1976-2, 18-1974-1
3	18-2849-1	ELBOW GASKET (OPEN)	27-818832	Fits Manifold: 18-1953-2; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-1, 18-1976-2, 18-1974-1
4	18-2949	MANIFOLD GASKET	96306	Use with Manifold: 18-1953-2. Included in 18-8520 mounting kit.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8520 mounting kit.
6	18-8216	HOSE FITTING	22-36305	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
8	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
9	18-8520	MOUNTING KIT	N/A	Use with Manifold: 18-1953-2. Includes 18-2949 manifold gasket.
10	18-8505	MOUNTING KIT	N/A	Use with Riser: 18-1976-2. Includes 18-0897 elbow gasket.
11	18-8529	MOUNTING KIT	N/A	Use with Risers: 18-1970-1, 18-1974-1. Includes 18-0897 elbow gaskets.
12	18-1908	MANIFOLD SPACER	933220A12	3" Spacer for Manifold: 18-1953-2. Use with mounting kit 18-8554 with 18-1970-1, or mounting kit 18-8555 with 18-1976-2.
13	18-1985	MANIFOLD SPACER	93322	6" Spacer for Manifold: 18-1953-2. Use with mounting kit 18-8556. (Note to mount elbows to spacer a separate mounting kit is required)
14	18-1974-1	MANIFOLD ELBOW 3" hose • 0° down angle	98502A2	Fits Manifold: 18-1953-2. Use Elbow gasket: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529. (Do not use with spacer)
15	NSS	MOUNTING STUD	N/A	Included in 18-8529 mounting kit.
16	NSS	MOUNTING BOLT	N/A	Included in 18-8505 mounting kit.
17	18-1976-2	MANIFOLD ELBOW 4" hose • 7° down angle	44354A3, 807914A1	Fits Manifold: 18-1953-2. Use Elbow gasket: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8505, or if spacer is included use 18-8555.
18	18-0672	ELBOW GASKET (CLOSED)	27-860231	Fits Manifold: 18-1953-2; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-1, 18-1976-2, 18-1974-1
19	18-1970-1	MANIFOLD ELBOW 3" hose • 15° down angle	98504A3	Fits Manifold: 18-1953-2. Use Elbow gasket: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529, or if spacer is included use 18-8554.
20	18-8556	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1985. Includes 18-0897 & 18-2849-1. (Note: To mount elbows to spacer a separate mounting kit is required.)
21	18-8555	MOUNTING KIT	N/A	Use with Riser Kit 18-1908K: Spacer 18-1908: Riser 18-1976-2: Manifold: 18-1953-1
22	18-8554	MOUNTING KIT	N/A	Use with Riser Kit 18-1908K: Spacer 18-1908: Riser 18-1970-1: Manifold: 18-1952-1

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS: Ford 302 and 351 CID engines
Comes with 18-4363 Mounting Package
Use with:
Exhaust Manifold Gasket Set: 18-0603
***For Exploded View - See Pages 636-637**



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83 Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 634-635**



18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits 454 cu. in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
Riser: 18-1939, 18-1999
***For Exploded View - See Pages 632-633**



18-1951-1*
MANIFOLD
Supplied with Mounting Package
Replaces: 77235A2, 77235A8
STARBOARD SIDE
Fits most Mercruiser (GM) small blocks with end riser
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8548



18-1950-1*
MANIFOLD
Supplied with Mounting Package
Replaces: 77234A2
PORT SIDE
Fits most Mercruiser (GM) small blocks with end riser
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8548



18-1952-1*
MANIFOLD
Port & Starboard
Replaces: Mercruiser 99746A8, A17
Marine Power 611447
Fits most 4.3L (262 CID) V-6 application
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8533



18-1953-2
MANIFOLD
Port & Starboard
Supplied with Mounting Package
Replaces: Mercruiser 87114A19, 86024A10, 860246A15
Marine Power 0994-100
Will fit either side - Fits most Mercruiser(GM) small blocks with center riser.
Supplied with gaskets
Use with:
Mounting Kit: 18-8520



18-1954-1*
MANIFOLD
Supplied with Mounting Package
Replaces: Mercruiser 95862A5
Marine Power 0993-000
Fits most late Model 2.5L 153 CID & 3.0L 181 CID withRochester Carb
5 BOLT PATTERN (1983-89)
Use with:
Exhaust Manifold Gasket: 18-1204
End Plate: 18-4009

* SEE APPLICATION CHART ON PAGES 765-768 FOR SPECIFIC MODELS



18-1958-1*
MANIFOLD
Replaces: 65604A4, A12 PORT SIDE ONLY
Fits most Mercruiser (Ford) V-8 small blocks
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8509



18-1955-1*
MANIFOLD
New Style
Supplied with Mounting Package
Replaces: 96705A1
Fits most early Model 3.0L 181 CID with Rochester Carb. 5 bolt pattern and 2.5L, 153CID (1968-82)
Use with:
Exhaust Manifold Gasket: 18-1203
End Plate: 18-4009



18-1956-1*
MANIFOLD
Supplied with Mounting Package
Replaces: 99798A18, 806867A8
Fits most late Model 2.5L 153 CID and 3.0L 181 CID with MerCarb 5 bolt pattern with electric choke (1983-95)
Use with:
Exhaust Manifold Gasket: 18-1204
End Plate: 18-4009

NEW



18-1956-2
MANIFOLD
Replaces: Mercruiser 860235A04
Marine Power 600333
Fits: 2.5 & 3.0L (1983-89)



18-1957-1*
MANIFOLD
Port & Starboard
Replaces: Mercruiser 89011A8, 807078A6
Marine Power 0991-1000
WILL FIT EITHER SIDE
Fits most Mercruiser (GM) V-8 big blocks with center riser
Use with:
Exhaust Manifold Gasket: 18-0418
Mounting Kit: 18-8532



18-1960-1*
MANIFOLD
Replaces: 58759A10, A14
Fits most Mercruiser (GM) Inline 6 Cyl. Engines
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8531

18-1987-1
MANIFOLD
CONVERSION KIT
Not for use on engines with high mounted power steering pumps

KIT INCLUDES:
2 Center rise manifolds
2 Exhaust elbows
1 Thermostat housing
1 Thermostat cover
1 Thermostat
All hoses, hardware, gaskets plus complete instructions to do the job right!



This Manifold Kit is designed to convert all Mercruiser Stern Drive Engines with GM 305 & 350 CID Blocks that have Log Style Exhaust Manifolds and Raw Water Cooling to the Newer More Efficient Center Rise Manifolds

* SEE APPLICATION CHART ON PAGES 765-768 FOR SPECIFIC MODELS



18-1962-1-1*
MANIFOLD
Starboard
Replaces: 65603A4, 65603A12
Fits most Mercruiser Engines (Ford) V-8 Small blocks
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8509



18-1966
MANIFOLD
Replaces: Mercury 860235A03
Fits: 3.0L/LX (1990 & Newer); Marine Power Engine Model E181S

NEW



18-1843
EXHAUST MANIFOLD
(DRY JOINT)
Replaces: 865735A02
Fits: 305, 350, 377, 5.0L, 5.7L, 6.2L(2002 and Newer



18-1999
ELBOW
Replaces: Barr 20-0082
Fits: 3" I.D. exhaust hose.
Comes with 18-4364 open Mounting Package -
Use with:
Manifold: 18-1997-1 or 18-1998-1 or 18-1898
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1970-1*
ELBOW
Replaces: Mercruiser 98504A3
Marine Power 0992-115
Fits V-6 & V-8 applications, 15° (3" O.D. Riser) Comes with 18-0897 & brass plugs
Use with:
Manifold: 18-1952-1, 18-1953-2, 18-1957-1
Elbow Gasket: 18-0897 restrictor, 18-2849-1 open, 18-0672 blocked
Mounting Kit: 18-8529



18-1971*
ELBOW
Replaces: Mercruiser 76351A2
Marine Power 0993-001
Fits most early model Mercruiser 140 HP (4 cyl) applications
Replaces: Barr MC20-60426P
Use with:
Manifold: 18-1960-1, 18-1958-1, 18-1950-1
Elbow Gasket: 18-2833
Mounting Kit: 18-4362



18-1992-1
EXHAUST ADAPTER
For 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°



18-1972*
ELBOW
Replaces: 76325A2
Fits most late Model 120, 140 HP Mercruiser applications
Use with:
Manifold: 18-1955-1, 18-1954-1, 18-1956-1, 18-1901
Elbow Gasket: 18-2833
Mounting Kit: 18-8552



18-1973*
ELBOW
Replaces: 55538A2
Fits most early Model 120 HP Mercruiser applications



18-1991
ELBOW ADAPTER
For use with 3" I.D. Exhaust Hose
Use with:
Manifold Riser: 18-1999
30°



18-1978
ELBOW
Replaces: 76771A3, A2
V-8 Inboard Applications Only
Use with:
Manifold: 18-1950-1, 18-1951-1, 18-1958-1, 18-1962-1
Elbow Gasket: 18-2833
Mounting Kit: 18-4362



18-1905
ELBOW
Replaces: 90880
Mercruiser 4 Cylinder 224cu. in. 3.7L
(Models: 165, 170, 180, 190).
Use with:
Manifold: Mercruiser 99908
Exhaust Elbow Mounting Gasket: 18-0113
Mounting Kit: 18-8500

* SEE APPLICATION CHART ON PAGES 765-768 FOR SPECIFIC MODELS



18-1937
ELBOW
Replaces: 98562A6
Mercruiser 4 Cylinder 224cu. in. 3.7L (Models: 165, 170, 180, 190).
Use with:
Exhaust Elbow Mounting Gasket: 18-0881
Mounting Kit: 18-8530



18-1974-1*
ELBOW
Replaces: 98502A2
Fits V-6 & V-8 applications 0° (3" O.D. Riser)
Comes with 18-0897 gasket & brass plugs



18-1976-2*
ELBOW
Replaces: Mercruiser 44354A3, 807914A1
Marine Power 0992-400
Fits most Mercruiser V-6 & V-8 applications 7° (4" O.D. Riser) Comes with 18-0897, 18-4263 & 18-4258
Use with:
Manifold: 18-1952-1, 18-1953-2, 18-1957-1
Riser Gasket: 18-0897 restrictor, 18-2849-1 open, 18-0672 blocked
Mounting Kit: 18-8505



18-1845
EXHAUST ELBOW (DRY JOINT)
Replaces: 864591T02
Fits: 2004 & Up V6 & V8(305, 350, 377) SN 0W310000 & Up, 2002 & Up V8(350 & 377) SN 0M317000 & Up



18-1907
RISER
Replaces: Barr 20-0102, Indmar 53-2009 and 53-2018
Barr, Indmar Ford Small Block V8 302-351cu. in • Use with 3" hose.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1939
RISER
Replaces: Barr 20-0100, Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu. in. GM Small Block V8 305-350cu. in., GM Big Block V8 454cu in. • Use with 3 1/2" hose.
Use with:
Manifold: 18-1997-1, 18-1998-1, 18-1898
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1975-1*
RISER
Replaces: Mercruiser 12076A2
Marine Power 6000-33A
Fits late Model Mercruiser 4 cyl. Engines
Use with:
Manifold: 18-1955-1, 18-1954-1, 18-1956-1, 18-1901
Riser Gasket: 18-2833
Mounting Kit: 18-8551
Bellow: 18-2748



18-1908K
MANIFOLD RISER SPACER KIT
Replaces: 807476A6, 93320A5
Alpha/Bravo/Gen+/GenIV GM Small Block V-8 305, 350, 4.3L, 454, 5.0, 5.7L, 502, 7.4L, 8.2L, (3" Riser Kit)
Complete with Mounting Hardware. Center Rise 3"
PACKAGED AS SET
Use with:
Manifold: 18-1952-1
3"



18-1906
MANIFOLD SPACER
Replaces: 61851A1
3" Spacer for 18-1950, 18-1951, 18-1958-1 & 18-1962-1 manifolds



18-1908
MANIFOLD RISER SPACER - 3"
Mercruiser GM V6 229 and 262cu.in.
(Models: 185 and 205),GM Small Block V8 305-350cu.in. (Models: 200, 228, 230, 260 and 898), GM Big Block V8 454cu.in. (Models: 330, 340 and 7.4L)
Used with:
Manifolds: 18-1952-1, 18-1953-2, 18-1957-1



18-1985
MANIFOLD SPACER - 6"
Replaces: Mercruiser 93322
Marine Power 612011
For: 229 and 262 V6, 305-350 Small Block V8, 454 Big Block V8
Used with:
Manifold: 18-1952-1, 18-1957-1, 18-1953-2



18-1949
MANIFOLD SPACER
3" Spacer for Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifold: 18-1998-1, 18-1997-1 and 18-1898



18-1990
MANIFOLD BLOCK OFF PLATE
Replaces: 73813A1



18-5021
END PLATE
Replaces: Mercruiser 805629
Use with:
Manifold: 18-1954-1, 18-1955-1, 18-1956-1



18-1995
MANIFOLD END PLATE
Replaces: 47638
GM 4 cyl. 153 cu. in. For model 110/120 where carb. linkage mounts to the rear of the engine



18-4008
BLOCK-OFF PLATE
Replaces: 60207
Use with:
Riser: 18-1971, 18-1978



18-4009
MANIFOLD END PLATE
Replaces: 60252A2
Use with:
Manifold:18-1960-1, 18-1958-1, 18-1950-1, 18-1951-1
End Plate Gasket: 18-2832
Mounting Kit: 18-8512

PIPE PLUGS



Part #	Replaces	Thread Size	Description
18-4257	—	1/4"	Blacksteel Plug
18-4263	22-32802, 22-328022	1/8" - 27 NPT	Pipe Plug
18-4264	22-32803	3/8" - 18 NPT	Pipe Plug
18-4265	22-428611	3/4" - 14 NPT	Pipe Plug (Brass hexdrive)
18-8111	22-36392	1/4" - 18 NPT	Pipe Plug
18-4258	22-33198A1, 22-41622	3/4" - 14 NPT	Pipe Plug (Stainless steel w/ square drive)

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.



RISER BOLTS

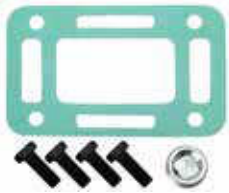
Part #	Replaces	Thread Size	Description
18-8410	10-43749	3/8"-16 x 5 3/4"	Use Without Remote Oil Filter
18-8411	10-44387	3/8"-16 x 6 3/4"	Use With Remote Oil Filter



18-4362
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr MC20-60426P
Use with:
Elbow: 18-1971



18-4363
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



18-4364 (Open)
EXHAUST ELBOW MOUNTING KIT
Replaces:
Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939



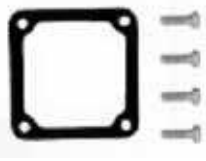
18-8500
EXHAUST ELBOW MOUNTING KIT
Mercruiser 4 Cylinder 224cu.in. 3.7L (Models: 165, 170, 180, 190)
Used with:
Elbow/Reservoir: 18-1905



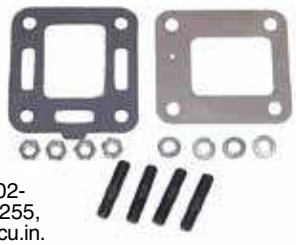
18-8505
EXHAUST ELBOW MOUNTING KIT
Mercruiser GM V6 229 and 262cu.in. (Models 185 and 205), GM Small Block V8 305-350cu.in. (Models: 200, 228, 230, 260, 898), GM Big Block V8 454cu.in. (Models: 330, 340 and 7.4L)
Used with:
Riser: 18-1976-2



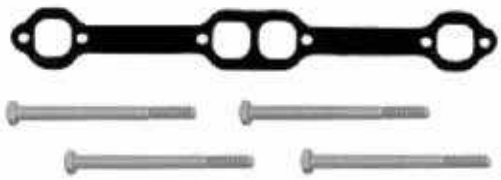
18-8508
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM 4 Cylinder 153cu.in. (Early models 110/120), GM Inline Cylinder 250cu.in.(Model: 160)
Used with:
Riser: 18-1973



18-8512
EXHAUST ELBOW MOUNTING KIT
Mercruiser GM 4 Cylinder 181cu.in. (Models: 120,140, 2.5L,3.0L), GM Inline 6 Cylinder 250-292cu.in. (Models: 165 and 200), Ford Small Block V8 302-351cu.in. (Models: 215,225,233, 255,888), GM Small Block V8 305, 350cu.in.(Models: 198,228,898)
Used with:
Front Plate: 18-4009



18-8514
EXHAUST ELBOW MOUNTING KIT
Mercruiser Ford Small Block V8 302-351cu.in. (Models: 215, 225, 233, 255, 888), GM Small Block V8 305-351cu.in. (Models: 198,228,898)
Used with:
Riser: 18-1971 & 18-1978
(Not for Fresh Water/Closed Cooling Systems)



18-8520
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM Small Block V8 305-350cu. in. (Models: 198, 200, 228, 230, 260, 898)
Used with:
Manifold: 18-1950-1,18-1951-1, 18-1953-2

① This product is priced per piece. To order priced per package, please add -9 to the part number



18-8529
EXHAUST ELBOW MOUNTING KIT
Mercruiser GM V6 229 and 262cu.in. (Models 185 and 205), GM Small Block V8 305-350cu.in. (Models: 200, 228, 230, 260, 898), GM Big Block V8 454cu.in.(Models: 330, 340 and 7.4L)
Used with:
Riser: 18-1970-1



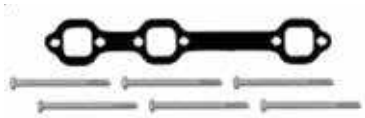
18-8530
EXHAUST ELBOW MOUNTING KIT
Mercruiser 4 Cylinder 224cu.in. 3.7L (Models: 165, 170, 180, 190)
Used with:
Elbow/Reservoir: 18-1937



18-8531
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM Inline 6 Cylinder 250cu.in. (Models: 165 and 200)
Used with :
Manifold: 18-1960-1



18-8532
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM Big Block V8 454cu.in. (Models: 330, 340 and 7.4L)
Used with:
Manifold: 18-1957-1



18-8533
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM V6 229 and 262cu.in. (Models 185 and 205)
Used with:
Manifold: 18-1952-1



18-8535 (Blocked)
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907



18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1



18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



18-8554
EXHAUST ELBOW MOUNTING KIT
For: 229 and 262 ci V6, 305 and 350 SB V8, 454 Big Block V8.
Used with:
Riser Kit: 18-1908K and 18-1908 Spacer
Riser: 18-1970-1
Manifold: 18-1952-1, 18-1953-2 & 18-1957-1



18-8555
EXHAUST ELBOW MOUNTING KIT
For: 229 and 262 ci V6, 305 and 350 SB V8, 454 Big Block V8.
Used with:
Riser Kit: 18-1908K and 18-1908 Spacer
Riser: 18-1976-2
Manifolds: 18-1952-1, 18-1953-2 & 18-1957-1



18-8556
EXHAUST ELBOW MOUNTING KIT
For: 229 and 262 ci V6, 305 and 350 SB V8, 454 Big Block V8. Used to mount Spacer 18-1985 to 18-1953-2, 18-1957-1 and 18-1952-1 Manifolds



HARDWARE KITS

Part #	Fits
18-8548	18-1950-1 & 18-1951-1 Manifold
18-8549	18-1955-1 Manifold
18-8551	18-1975-1 Exhaust Elbow



18-0183
EXHAUST MANIFOLD GASKET
Replaces: Mercruiser 27-73866
Volvo 3853742, 3852455, OMC 908717
Used with:
Manifold: 18-1962-1, 18-1938, 18-1998-1, 18-1996, 18-1979



18-0353
CARB MOUNTING GASKET
Replaces: 27-58764
Used with:
Manifold: 18-1960-1



18-0418
EXHAUST MANIFOLD GASKET
Replaces: 27-46820
Use with :
Manifolds: 18-1957-1, 18-1982, 18-1929, 18-1933, 18-1898



18-0476-1
RISER BLOCK OFF GASKET
Barr, Indmar & Marine Power
Ford Small Block V8 302-351cu.in.
Used with:
Risers: 18-1939, 18-1999, 18-1907

PKG OF 2



18-0672
18-0672-9①
EXHAUST ELBOW GASKET
Replaces: 27-860231,8637251
Used with:
Riser: 18-1970-1, 18-1976-2



18-0872
EXHAUST MANIFOLD GASKET
Replaces: Mercruiser 27-33395
GM 5.0L & 5.7L
Use with:
Manifold: 18-1950-1, 18-1951-1

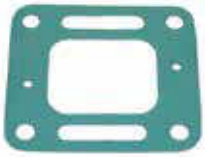


18-0881
EXHAUST ELBOW GASKET
Replaces: 27-18272
Included in 18-8530 mounting kit
Used with:
Elbow: 18-1937

PKG. OF 2



18-0885
18-0885-9①
EXHAUST ELBOW GASKET
Replaces: 27-48042



18-0897 (Restrictor)
EXHAUST ELBOW GASKET
Replaces: 27-41813
Used with:
Riser: 18-1976-2, 18-1970-1

PKG. OF 2



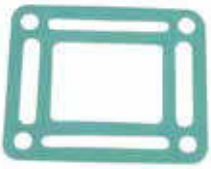
18-1204
18-1204-9①
EXHAUST MANIFOLD GASKET
Replaces: 27-96429

PKG. OF 2



18-1210
18-1210-9①
END CAP GASKET
Replaces: 27-39923

PKG OF 2



18-2819
18-2819-9①
EXHAUST ELBOW GASKET
Replaces: 27-39915

PKG OF 2



18-2830
EXHAUST MANIFOLD GASKET
6 cyl.
Replaces: 27-46401

PKG OF 2



18-2832
18-2832-9①
MANIFOLD END CAP GASKET
Replaces: 27-480431
Use with:
Manifolds: 18-1951-1, 18-1950-1, 18-1954-1, 18-1958-1, 18-1955-1, 18-1956-1, 18-1960-1, 18-1962-1
End Plate: 18-4009

PKG OF 2



18-2833
18-2833-9①
EXHAUST ELBOW GASKET
Replaces: 27-997772

PKG OF 2



18-2849-1 (Open)
18-2849-9-1①
EXHAUST ELBOW GASKET
Replaces: 27-87105-1, 27-818832, 27-863726
Use with:
Elbow: 18-1976-2, 18-1970-1

PKG. OF 2



18-2854 (Open)
18-2854-9①
EXHAUST ELBOW GASKET
Replaces: Barr 01-0107
Use with :
Riser: 18-1999, 18-1939, 18-1907



18-2896
EXHAUST MANIFOLD GASKET
Replaces: 27-52546
GM 4 cyl. 153 cu. in. For model 110/120 where carb. linkage mounts to the rear of the engine

PKG. OF 2



18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
For: GM V-6
Used with:
Manifold: 18-1952-1



18-2912
EXHAUST MANIFOLD GASKET
Replaces: 27-53354

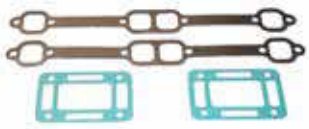
PKG. OF 2



18-2949
18-2949-9②
EXHAUST MANIFOLD GASKET
Replaces: Barr CHV-47-000
Use with:
Manifold: 18-1997-1



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
For use with **18-1998-1**



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
For use with **18-1997-1**

① Priced per Package

NEW



18-0720
DRY JOINT GASKET (CLOSED)
Replaces: 27-864549A02
Fits: 4.3L, 5.0L, 5.7L, 6.2L utilizing the Dry Joint Manifold and Riser

NEW



18-0721
DRY JOINT GASKET (OPEN)
Replaces: 27-864547A02
Fits: 4.3L, 5.0L, 5.7L, 6.2L utilizing the Dry Joint Manifold and Riser

NEW



18-0722
DRY JOINT GASKET (RESTRICTED)
Replaces: 27-864850A02
Fits: 4.3L, 5.0L, 5.7L, 6.2L utilizing the Dry Joint Manifold and Riser



①**18-4218D** Display Package

18-4218
DRAIN TAP
Replaces: 22-87238, 22-16951A1, 22-16951T1, Q1 1/4" NPT
18-3223-9②
Bulk pack of 12



①**18-4224D** Display Package

18-4224
DRAIN ELBOW ASSEMBLY
Replaces: 22-806926A1
3/4" NPT



18-4226
DRAIN PLUG
Replaces: 22-806608A1



18-4227
DRAIN ELBOW
Replaces: 22-806926



18-4461
HOSE BARB
Replaces: 22-807155
3/4" - 14 NPT x 1" Hose
Corrosion-Resistant Brass Fitting



18-8216
HOSE BARB
Replaces: 22-36305
1/2" NPT x 3/4" barb
Fits: Mercruiser- V6 (229 and 262ci),Small Block V8 (305-350ci), Big Block V8 (454ci)

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per Package

MANIFOLD/MANIFOLD GASKET APPLICATION

Liter	Model	Note	CID	# Cyl	Stroke	Year Range	Serial Number Range	Exh Manifold Port	Exh Manifold Starboard	Exh Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh Elbow Gasket
2.5L	120		153	4	4	1966-1982	2046625 - 6229717						27-52546	18-2819
2.5L	120		153	4	4		2324347 - 3377340					18-1995	18-2896	18-2819
2.5L	120		153	4	4		3377341 - 5192408					18-1995	18-2896	18-2819
2.5L	120		153	4	4		5192049 - 6229717					18-1995	18-2896	18-2819
2.5	120		153	4	4	1983-1986	6229718 - B5311853				18-4009		18-1204	18-2833
2.5L	2.5L		153	4	4	1987-1989	B531854 - C853255	18-1956-1			18-4009	18-4009	18-1204	18-2833
3.0L	140		181	4	4	1968-1982	2508261 - 6229717	18-1955-1		18-1971	18-4009	18-1990	18-2912	18-2833
3.0L	140		181	4	4		3332138 - 5157668	18-1955-1				18-4009	18-1203	18-2833
3.0L	140		181	4	4		5157669 - 6229717	18-1955-1				18-4009	18-1203	18-2833
3.0L	140		181	4	4	1983-1986	6229718 - B450800			18-1975-1	18-4009		18-1204	18-2833
3.0L	3.0L		181	4	4	1990-1994	C856559 & UP	18-1956-1		18-1975-1	18-4009		18-1204	18-2833
3.0L	3.0L		181	4	4	1987-1989	B450801 - C856558			18-1975-1	18-4009		18-1204	18-2833
3.0L	3.0L		181	4	4	1998-2003	L010042 - M679999	18-1956-1		18-1975-1	18-1990		18-1204	18-2833
3.0L	3.0L		181	4	4	2003-2010	M680000 & UP	18-1956-1		18-1975-1			18-0680	18-2833
3.0L	3.0LX		181	4	4	1990-1997	C856559 - K999999	18-1956-1		18-1975-1	18-1990		18-0680	18-2833
3.0L	3.0L MPI / 3.0L EC		181	4	4	2008-2010	A072812 & UP						18-0680	
	150			4	4		1666495 - 2048046						18-2830	
	160			4	4		2048022 - 2770031						18-2830	
3.7L	165		224	4	4	1987	B434941 - B774251	❶		18-1937			18-0956	18-0881
3.7L	165		224	4	4	1987	B434941 - B774251	❷					18-0956	
3.7L	165		224	4	4		2770032 & up	18-1960-1				18-4009	18-2830	18-2833
3.7L	170		224	4	4	1985-1986	6916779 - B434940	❶		18-1937			18-0956	18-0881
3.7L	170		224	4	4	1985-1986	6916779 - B434940	❷					18-0956	18-0113
3.7L	180		224	4	4	1987	B436391 - B775248	❶		18-1937			18-0956	18-0881
3.7L	180		224	4	4	1987	B436391 - B775248	❷					18-0956	18-0113
3.7L	190		224	4	4	1985-1986	6916779 - B436390	❶		18-1937			18-0956	18-0881
3.7L	190		224	4	4	1985-1986	6916779 - B436390	❷					18-0956	18-0113
3.7L	3.7L		224	4	4	1988-1989	B774252 & UP	❶		18-1937			18-0956	18-0881
3.7L	3.7L		224	4	4	1988-1989	B774252 & UP	❷					18-0956	
3.7L	3.7LX		224	4	4	1988-1989	B775249 & UP	❶		18-1937			18-0956	18-0881
3.7L	3.7LX		224	4	4	1988-1989	B775249 & UP	❷					18-0956	18-0113
	470		224	4	4	1976-1977	4208730 - 4625579						18-0956	18-2833
	470 MCM / 470 MIE		224	4	4	1977-1982	4625580 - 6218036						18-0956	18-2833
	470		224	4	4	1983-1984	6218037 - 6916778						18-0956	18-0113
	485		224	4	4	1980-1982	5685394 - 6218036						18-0956	
	488		224	4	4	1983-1984	6170297 - 6916778						18-0956	18-0113
	140		194	6	4	1963	1538930 - 1725960						18-2830	
	150		230	6	4	1964-1966	1666495 - 2048046						18-2830	
	160		250	6	4	1967-1969	2048022 - 2770031						18-2830	
	165		250	6	4	1970-1981	2770032 - 5813433	18-1960-1		18-1971	18-4009	18-1990	18-2830	18-2833
	200		292	6	4	1969	2453769 - 2712072	18-1960-1		18-1971		18-1990	18-2830	18-2833
	185	4bbl	229	6	4	1983-1984	6330183 - 6919655	18-1952-1	18-1952-1	18-1970-1			18-2909	18-0897
	175		262	6	4	1987	B527955 - B773242	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
❿ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl	Stroke	Year Range	Serial Number Range	Exh Manifold Port	Exh Manifold Starboard	Exh Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh Elbow Gasket
	185	2bbl	262	6	4	1985-1986	A331455 - B527954	18-1952-1	18-1952-1	18-1970-1 ❶			18-2909	18-0897
	185	2bbl	262	6	4	1985-1986	A331455 - B527954	18-1952-1	18-1952-1	18-1976-2 ❷			18-2909	18-0897
	205		262	6	4	1985-1986	A331455 - B527954	18-1952-1	18-1952-1	18-1970-1 ❶			18-2909	18-0897
	205		262	6	4	1985-1986	A331455 - B527954	18-1952-1	18-1952-1	18-1976-2 ❷			18-2909	18-0897
	205		262	6	4	1987	B527955 - B775129	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897
4.3L	262 MAG EFI GEN +		262	6	4	1996-1997	F803800 - K999999	18-1952-1 ⑥	18-1952-1 ⑥	18-1976-2 ⑥			18-2909	18-0897
4.3L	262 MAG EFI GEN +		262	6	4	1996-1997	F803800 - K999999	☛	☛	❼			18-2909	
4.3L	4.3L		262	6	4	1988-1996	B773243 - F802999	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897
4.3L	4.3L GEN +		262	6	4	1998-2002	L010044 - M614999	18-1952-1 ⑥	18-1952-1 ⑥	18-1976-2 ⑥			18-2909	18-2849-1
4.3L	4.3L GEN +		262	6	4	1998-2002	L010044 - M614999	☛	☛	❼			18-2909	
4.3L	4.3L GEN +		262	6	4	2002-2004	M615000 - W309999						18-2909	
4.3L	4.3L GEN +		262	6	4	2004-2010	W310000 & UP						18-2909	
4.3L	4.3L EFI GEN +		262	6	4	1998-2002	L012009 - M322780	18-1952-1 ⑥	18-1952-1 ⑥	18-1976-2 ⑥			18-2909	18-2849-1
4.3L	4.3L EFI GEN +		262	6	4	1998-2002	L01009 - M322780	☛	☛	❼			18-2909	
4.3L	4.3L MPI		262	6	4	2002	M300000 - M614999	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897 ♠
4.3L	4.3L MPI		262	6	4	2002	M300000 - M614999	18-1952-1	18-1952-1	18-1976-2			18-2909	18-2849-1 ♣
4.3L	4.3L MPI		262	6	4	2002-2004	M615000 - W309999						18-2909	
4.3L	4.3L MPI		262	6	4	2004-2010	W310000 & UP						18-2909	
4.3L	4.3L MPI / 4.3L EC		262	6	4	2010-2011	A637496 & UP			⑥			18-2909	
4.3L	4.3L MPI / 4.3L EC		262	6	4	2010-2011	A637496 & UP			⑦			18-2909	
4.3L	4.3LH GEN +		262	6	4	1998-2002	L010044 - M614999	18-1952-1 ⑥	18-1952-1 ⑥	18-1976-2 ⑥			18-2909	18-2849-1
4.3L	4.3LH GEN +		262	6	4	1998-2002	L010044 - M614999	☛	☛	❼			18-2909	
4.3L	4.3LH	4 bbl	262	6	4	1988-1996	B775130 - F802999	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897
4.3L	4.3LX GEN +	2bbl	262	6	4	1996-1997	F803800 - K999999	18-1952-1 ⑥	18-1952-1 ⑥	18-1976-2 ⑥			18-2909	18-0897
4.3L	4.3LX GEN +	2bbl	262	6	4	1996-1997	F803800 - K999999	☛	☛	❼			18-2909	
4.3L	4.3LXH GEN +		262	6	4	1996-1997	F803814 - K999999	18-1952-1 ⑥	18-1952-1 ⑥	18-1976-2 ⑥			18-2909	18-0897
4.3L	4.3LXH GEN +		262	6	4	1996-1997	F803814 - K999999	☛	☛	❼			18-2909	
5.0L	215		302	8	4	1970	2781153 - 3040410	18-1958-1	18-1962-1	18-1971	18-4009	18-1990	18-0183	18-2833
5.0L	215		302	8	4	1971-1972	3040411 - 3385720	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183	18-2833
5.0L	215 MIE		302	8	4	1970	2781153 - 3040410	18-1958-1	18-1962-1		18-4009	18-1990	18-0183	18-2833
5.0L	215 MIE		302	8	4	1971-1972	3040411 - 3563181	18-1958-1	18-1962-1		18-4009	18-4009	18-0183	18-2833
5.0L	225	FORD	302	8	4	1973-1974	3385721 - 4166999	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183	18-2833
5.0L	225 MIE	FORD	302	8	4	1973-1974	3385721 - 4176999	18-1958-1	18-1962-1		18-4009	18-4009	18-0183	18-2833
5.0L	888		302	8	4	1971-1977	3108723 - 4867829	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183	18-2833
	190		283	8	4	1963-1964	1564539 - 1730903						18-0872	
5.0L	198 MIE		305	8	4	1977	4776402 - 4931099	⑤	⑤	⑤	18-4009	18-4009	18-0872	18-0885
5.0L	198 MIE		305	8	4	1977	4776402 - 4931009	18-1950-1 ⑨	18-1951-1 ⑨	⑨	18-4009	18-4009	18-0872	18-2833
5.0L	200		305	8	4	1985-1987	6899058 - B525981	18-1953-2	18-1953-2	18-1970-1 ❶			18-0872	18-0897
5.0L	200		305	8	4	1985-1987	6899058 - B525981	18-1953-2	18-1953-2	18-1976-2 ❷			18-0872	18-0897
5.0L	200		305	8	4	1987	B525982 - B774444	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.0L	228		305	8	4	1977	4765100 - 4888929				18-4009	18-4009	18-0872	18-0885
5.0L	228		305	8	4	1977-1982	4888930 - 6218461	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-0872	18-2833
5.0L	228		305	8	4	1983-1984	6218462 - 6899268	18-1953-2	18-1953-2	18-1970-1 ❶			18-0872	18-0897
5.0L	228		305	8	4	1983-1984	6218462 - 6899268	18-1953-2	18-1953-2	18-1976-2 ❷			18-0872	18-0897
5.0L	228 TR		305	8	4	1977--1978	4888930 - 5170008	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-0872	18-2833
5.0L	228 TR		305	8	4	1977-1978	4888930 - 5170008	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-0872	18-2833
5.0L	228 MIE		305	8	4	1977	4765100 - 4888929				18-4009	18-4009	18-0872	18-0885
5.0L	228 MIE		305	8	4	1977-1980	4888930 - 5907057	18-1950-1	18-1951-1		18-4009	18-4009	18-0872	18-2833
5.0L	230		305	8	4	1985-1987	6899269 - B525981	18-1953-2	18-1953-2	18-1970-1 ❶			18-0872	18-0897
5.0L	230		305	8	4	1985-1987	6899269 - B525981	18-1953-2	18-1953-2	18-1976-2 ❷			18-0872	18-0897
5.0L	230		305	8	4	1987	B525982 - B773739	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.0L	230 MIE		305	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1974-1 ❸			18-0872	18-0897
5.0L	230 MIE		305	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1970-1 ❶			18-0872	18-0897
5.0L	230 MIE		305	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1976-2 ❷			18-0872	18-0897
5.0L	5.0L		305	8	4	1988-1995	B774445 - F600999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.0L	5.0L GEN +		305	8	4	1988-2002	L015751 - M599999	18-1953-2	18-1953-2	18-1976-2			18-0872	
5.0L	5.0L GEN +		305	8	4	1988-2002	M600000 - W309999						18-0872	
5.0L	5.0L GEN +		305	8	4	2004-2010	W310000 & UP						18-0872	
5.0L	5.0L EFI GEN +		305	8	4	1998-2001	L012052 - M299999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.0L	5.0L MIE		305	8	4	1988	B788152 - C396832	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.0L	5.0L MPI		305	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.0L	5.0L MPI		305	8	4	2002-2004	M600000 - W309999						18-0872	
5.0L	5.0L MPI		305	8	4	2004-2010	W310000 & UP						18-0872	
5.0L	5.0LX		305	8	4	1988-1995	B773740 - F600900	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.0L	898		305	8	4	1977-1982	4762210 - 6218461	⑤	⑤	⑤	18-4009	18-4009	18-0872	18-0885
5.0L	898		305	8	4	1977-1982	4762210 - 6218461	18-1950-1 ⑨	18-1951-1 ⑨	⑨	18-4009	18-4009	18-0872	18-2833
5.0L	898		305	8	4	1983-1984	6218462 - 6899057	18-1953-2	18-1953-2	18-1970-1			18-0872	18-0897
5.0L	898		305	8	4	1983-1984	6218462 - 6899057	18-1953-2	18-1953-2	18-1976-2 ❷			18-0872	18-0897
	225	GM	327	8	4	1963-1968	1539620 - 2399397						18-0872	
	225	GM	327	8	4	1968-1969	2399398 - 2694014				18-4009	18-1990	18-0872	18-0885
	225 MIE	GM	327	8	4	1968	2278647 - 2399307						18-0872	
	225 MIE	GM	327	8	4	1968-1969	2399398 - 2694014				18-4009	18-1990	18-0872	18-0885
	250		327	8	4	1968-1969	2314301 - 2639854				18-4009	18-1990	18-0872	18-0885
	250 MIE		327	8	4	1968-1969	2314301 - 2639854				18-4009	18-1990	18-0872	18-0885
5.7L	250		350	8	4	1977	4768000 - 4908849	⑤	⑤	⑤	18-4009	18-4009	18-0872	18-0885
5.7L	250		350	8	4	1977	4768000 - 4908849	18-1950-1 ⑨	18-1951-1 ⑨	18-1971 ⑨	18-4009	18-4009	18-0872	18-2833
5.7L	255	GM	350	8	4	1975-1976	4175500 - 4499060				18-4009	18-1990	18-0872	18-0885
5.7L	255	GM	350	8	4	1976	4499061 - 4767999	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-0872	18-2833
5.7L	255 MIE	GM	350	8	4	1975-1976	4175500 - 4499060				18-4009	18-1990	18-0872	18-0885
5.7L	255 MIE	GM	350	8	4	1976-1980	4499061 - 5907057	18-1950-1	18-1951-1		18-4009	18-4009	18-0872	18-2833
5.7L	260		350	8	4	1978-1982	4908850 - 6218461	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-0872	18-2833
5.7L	260		350	8	4	1983-1987	6218462 - B773304	18-1953-2	18-1953-2	18-1970-1 ❶			18-0872	18-0897
5.7L	260		350	8	4	1983-1987	6218462 - B773304	18-1953-2	18-1953-2	18-1976-2 ❷			18-0872	18-0897
5.7L	260 MIE		350	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1974-1 ❸			18-0872	18-0897
5.7L	260 MIE		350	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1970-1 ❸			18-0872	18-0897
5.7L	260 MIE		350	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1976-2 ❷			18-0872	18-0897
5.7L	270		350	8	4	1969-1972	2851074 - 3385720				18-4009	18-1990	18-0872	18-0885
5.7L	270 MIE		350	8	4	1969-1972	2851074 - 3077735				18-4009	18-1990	18-0872	18-0885
5.7L	280 TRS		350	8	4	1975-1976	4176250 - 4770199	⑤	⑤	⑤	18-4009	18-1990	18-0872	18-0885
5.7L	280 TRS		350	8	4	1975-1976	4176250 - 4770199	18-1950-1 ⑨	18-1951-1 ⑨	⑨	18-4009	18-4009	18-0872	18-2833
5.7L	300		350	8	4	1985-1986	6668677 - B4300367	18-1953-2	18-1953-2				18-0872	18-2849-1
5.7L	320 EFI		350	8	4	1987-1989	A543604 - C622418	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG ALPHA		350	8	4	1986-1997	A635178 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG ALPHA / 350 MAG EFI		350	8	4	1996-1997	F800300 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
⑤ Has a rectangular elbow mounting bolt pattern
⑨ Has a square elbow mounting bolt pattern
⑩ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl	Stroke	Year Range	Serial Number Range	Exh Manifold Port	Exh Manifold Starboard	Exh Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh Elbow Gasket
5.7L	350 MAG BRAVO / 350 MAG MPI		350	8	4	1995	F415189 - F601999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG BRAVO GEN + / 350 MAG MPI GEN +		350	8	4	1996-1997	F602000 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG EFI / 350 MAG SKI		350	8	4	1994-1996	F215561 - F820706	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG EFI GEN + / 350 MAG SKI GEN +		350	8	4	1996-1997	F820707 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG MPI		350	8	4	1998-2001	L010019 - M299999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	350 MAG MPI		350	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG MPI		350	8	4	2002-2004	M600000 - W309999						18-0872	
5.7L	350 MAG MPI		350	8	4	2004-2010	W310000 & UP						18-0872	
5.7L	350 MAG MPI / 350 MAG HORIZON		350	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	350 MAG MPI / 350 MAG HORIZON		350	8	4	2002-2004	M600000 - W309999						18-0872	
5.7L	350 MAG MPI / 350 MAG HORIZON		350	8	4	2004-2007	W310000 - A299999						18-0872	
5.7L	350 MAG MPI / 350 MAG HORIZON / 350 MAG MIE		350	8	4	1999-2001	L304700 - M299999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	350 MAG MPI / 350 MAG HORIZON / 350 MAG MIE		350	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	350 MAG MPI / 350 MAG HORIZON / 350 MAG MIE		350	8	4	2002-2007	M317000 - A089999						18-0872	
5.7L	350 MAG MPI / 350 MAG MIE		350	8	4	1998-2001	L002008 - M299999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	350 MAG MPI / 350 MAG MIE		350	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG MPI / 350 MAG MIE		350	8	4	2002-2007	M317000 - A089999						18-0872	
5.7L	350 MAG MPI / 350 MAG SKI		350	8	4	1995-1996	F350583 - F799999	18-1953-2	18-1953-2	18-1976-2			18-0872	
5.7L	350 MAG MPI GEN + / 350 MAG SKI GEN +		350	8	4	1998-2001	L002600 - M299999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	350 MAG MPI GEN + / 350 MAG SKI GEN +		350	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	350 MAG MPI GEN + / 350 MAG SKI GEN +		350	8	4	2002-2007	M317000 - A089999			⑩			18-0872	18-0897
5.7L	350 MAG MPI GEN + / 350 MAG SKI GEN +		350	8	4	2002-2007	M317000 - A089999			①			18-0872	
5.7L	350 MAG SKI		350	8	4	1991-1997	D505450 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	5.7L		350	8	4	1988-1997	B773305 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	5.7L GEN +		350	8	4	1998-2002	L010037 - M599999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	5.7L GEN +		350	8	4	2002-2004	M600000 - W309999						18-0872	
5.7L	5.7L GEN +		350	8	4	2004-2010	W310000 & UP						18-0872	
5.7L	5.7L EFI		350	8	4	1995-1997	F225560 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	5.7L EFI GEN +		350	8	4	1998-2001	L010035 - M299999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	5.7L EFI / 5.7L MIE		350	8	4	1997	K040300 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	5.7L MIE		350	8	4	1988-1997	B788152 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	5.7L MIE GEN +		350	8	4	1998-2002	L002003 - M316999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	5.7L MIE GEN +		350	8	4	2002-2010	M317000 & UP						18-0872	
5.7L	5.7L MPI / 5.7L MIE		350	8	4	2008-2010	A090000 & UP						18-0872	
5.7L	5.7L MPI / 5.7L SKI		350	8	4	2008-2010	A090000 & UP			⑩			18-0872	
5.7L	5.7L MPI / 5.7L SKI		350	8	4	2008-2010	A090000 & UP			①			18-0872	
5.7L	5.7L SKI		350	8	4	1985-1995	A338553 - F775199	18-1953-2	18-1953-2	18-1970-1 ❶			18-0872	18-0897
5.7L	5.7L SKI		350	8	4	1985-1995	A338553 - F775199	18-1953-2	18-1953-2	18-1976-2 ❻			18-0872	18-0897
5.7L	5.7L SKI		350	8	4	1996-1997	F775200 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	5.7L SKI		350	8	4	1998-2002	L002005 - M316999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
5.7L	5.7L SKI		350	8	4	2002-2010	M317000 & UP						18-0872	
5.7L	5.7LX		350	8	4	1996-1997	F601000 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	5.7LX BRAVO EFI		350	8	4	1996-1997	F800300 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	5.7LX EFI		350	8	4	1996-1997	F752400 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	BLACK SCORPION SKI		350	8	4	1996-1997	F800000 - K999999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
5.7L	BLACK SCORPION SKI		350	8	4	2003-2007	M391600 - W698432			⑩			18-0872	
5.7L	BLACK SCORPION SKI		350	8	4	2003-2007	M391600 - W698432			①			18-0872	
5.7L	SCORPION 350		350	8	4	2008-2010	W698433 & UP			⑩			18-0872	
5.7L	SCORPION 350		350	8	4	2008-2010	W698433 & UP			①			18-0872	
6.2L	233		351	8	4	1975-1977	4173000 - 4902304	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183	18-2833
6.2L	233 MIE		351	8	4	1975-1977	4173000 - 4902304	18-1958-1	18-1962-1	N.L.A.	18-4009	18-4009	18-0183	18-2833
6.2L	233 MIE		351	8	4	1975-1977	4173000 - 4902304	18-1958-1	18-1962-1	N.L.A.	18-1990 ①	18-4009	18-0183	18-2833
6.2L	255	FORD	351	8	4	1973-1974	3258728 - 4175499	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183	18-2833
6.2L	255 MIE	FORD	351	8	4	1973-1974	3258728 - 4175499	18-1958-1	18-1962-1		18-4009	18-4009	18-0183	18-2833
6.2L	225 MIE	FORD	351	8	4	1973-1974	3258728 - 4175499	18-1958-1	18-1962-1		18-1990 ①	18-4009	18-0183	18-2833
6.2L	377 MAG		377	8	4	2008-2010	A300000 & UP						18-0872	
6.2L	377 SCORPION MCM		377	8	4	1999-2005	L416146 - M907201	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
6.2L	377 SCORPION SKI		377	8	4	1997-1998	K000656 - L600314	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
6.2L	MX 6.2L MPI		377	8	4	2000-2001	L680003 -M299999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
6.2L	MX 6.2L MPI		377	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
6.2L	MX 6.2L MPI		377	8	4	2002-2004	M600000 - W309999						18-0872	
6.2L	MX 6.2L MPI		377	8	4	2004-2007	W310000 - A299999						18-0872	
6.2L	MX 6.2L MPI / MX 6.2L HORIZON		377	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
6.2L	MX 6.2L MPI / MX 6.2L HORIZON		377	8	4	2002-2004	M600000 - W309999						18-0872	
6.2L	MX 6.2L MPI / MX 6.2L HORIZON		377	8	4	2004-2007	W310000 - A299999						18-0872	
6.2L	MX 6.2L MPI / MX 6.2L HORIZON / MX 6.2L MIE		377	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
6.2L	MX 6.2L MPI / MX 6.2L HORIZON / MX 6.2L MIE		377	8	4	2002-2007	M317000 - A089999						18-0872	
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	1999-2001	L670000 - M299999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-0872	18-0897
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2002-2010	M317000 & UP						18-0872	

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern

⑩ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed

⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl	Stroke	Year Range	Serial Number Range	Exh Manifold Port	Exh Manifold Starboard	Exh Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh Elbow Gasket
6.2L	MX 6.2L MPI / MX 6.2L SKI		377	8	4	2002-2007	M317000 - A089999						18-0872	
6.2L	MX 6.2L MPI / MX 6.2L SKI		377	8	4	2002-2007	M317000 - A089999						18-0872	
6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2001-2003	L670015 - M391599	18-1953-2	18-1953-2	18-1976-2			18-0872	18-2849-1
6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2003-2007	M391600 - W698432						18-0872	
6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2003-2007	M391600 - W698432						18-0872	
6.2L	SCORPION 377		377	8	4	2008-2010	W698433 & UP						18-0872	
6.2L	SCORPION 377		377	8	4	2008-2010	W698433 & UP						18-0872	
7.4L	325		427	8	4	1968	2278747 - 2313964						18-0418	
7.4L	325		427	8	4	1968-1974	2313965 - 3780449				18-4009	18-1990	18-0418	18-0885
7.4L	325 MIE		427	8	4	1968	2278747 - 2313964						18-0418	
7.4L	325 MIE		427	8	4	1968-1974	2313965 - 3780449				18-4009	18-1990	18-0418	18-0885
7.4L	330		454	8	4	1977-1981	4623115 - 6083144				18-4009	18-4009	18-0418	18-0885
7.4L	330		454	8	4	1982-1987	6083145 - B816540	18-1957-1	18-1957-1	18-1970-1 ❶			18-0418	18-0897
7.4L	330		454	8	4	1982-1987	6083145 - B816540	18-1957-1	18-1957-1	18-1976-2 ❻			18-0418	18-0897
7.4L	330 MIE		454	8	4	1977-1981	4623115 - 6083144				18-4009	18-4009	18-0418	18-0885
7.4L	340 MIE W/BW		454	8	4	1981-1987	5889914 - B788365	18-1957-1	18-1957-1	18-1974-1 ❸			18-0418	18-0897
7.4L	340 MIE W/BW		454	8	4	1981-1987	5889914 - B788365	18-1957-1	18-1957-1	18-1970-1 ❶			18-0418	18-0897
7.4L	340 MIE W/BW		454	8	4	1981-1987	5889914 - B788365	18-1957-1	18-1957-1	18-1976-2 ❻			18-0418	18-0897
7.4L	350 MIE		454	8	4	1974-1975	3780450 - 4501640				18-4009	18-1990	18-0418	18-0885
7.4L	350 MIE		454	8	4	1976	4501641 - 4623109				18-4009	18-4009	18-0418	18-0885
7.4L	370 TRS		454	8	4	1978-1985	4179554 - 6721527				18-4009	18-1990	18-0418	18-0885
7.4L	370 TRS		454	8	4	1985-1987	6721528 - B714586	18-1957-1	18-1957-1	18-1976-2			18-0418	18-2849-1
7.4L	400 TRS		454	8	4	1980-1986	4179554 - B457644				18-4009	18-1990	18-0418	18-0885
7.4L	420		454	8	4	1987-1989	A398941 - B622418						18-0418	
7.4L	425		454	8	4	1990-1992	G398941 - D937011						18-0418	
7.4L	440 TRS		454	8	4	1983-1986	4179554 - B485220						18-0418	
7.4L	450		454	8	4	1995-1996	F347100 - F347277			②			18-0418	
7.4L	450		454	8	4	1995-1996	F347100 - F347277			④			18-0418	
7.4L	450		454	8	4	1995-1996	F347100 - F347277			⑤			18-0418	
7.4L	454 MAG ALPHA		454	8	4	1986-1988	A631894 - B785148	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	454 MAG BRAVO		454	8	4	1988-1997	B721206 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	454 MAG EFI		454	8	4	1994-1996	F115700 - F802349	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	454 MAG EFI / 454 MAG SKI		454	8	4	1995-1996	F215800 - F820099	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	454 MAG MPI		454	8	4	1996-1997	F802350 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	454 MAG MPI		454	8	4	1998-2001	L010029 - M0224999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-2849-1
7.4L	454 MAG MPI / 454 MAG HORIZON / 454 MAG MIE		454	8	4	1999-2001	L086050 - L674000	18-1957-1	18-1957-1	18-1976-2			18-0418	18-2849-1
7.4L	454 MAG MPI / 454 MAG SKI		454	8	4	1996-1997	F820100 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	525 SC W/BRAVO		454	8	4	1991-1996	D456000 - F877734			②			18-0418	
7.4L	525 SC W/BRAVO		454	8	4	1991-1996	D456000 - F877734			④			18-0418	
7.4L	525 SC W/BRAVO		454	8	4	1991-1996	D456000 - F877734			⑤			18-0418	
7.4L	525 SC W/SSM		454	8	4	1991-1996	D456000 - F877734			②			18-0418	
7.4L	525 SC W/SSM		454	8	4	1991-1996	D456000 - F877734			④			18-0418	
7.4L	525 SC W/SSM		454	8	4	1991-1996	D456000 - F877734			⑤			18-0418	
7.4L	7.4L BRAVO		454	8	4	1988-1997	B771113 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	7.4L EFI / 7.4L MIE		454	8	4	1996-1997	F874815 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	7.4L MIE W/BW		454	8	4	1988-1992	B788366 - D715493	18-1957-1	18-1957-1	18-1974-1 ❸			18-0418	18-0897
7.4L	7.4L MIE W/BW		454	8	4	1988-1992	B788366 - D715493	18-1957-1	18-1957-1	18-1970-1 ❶			18-0418	18-0897
7.4L	7.4L MIE W/BW		454	8	4	1988-1992	B788366 - D715493	18-1957-1	18-1957-1	18-1976-2 ❻			18-0418	18-0897
7.4L	7.4L MIE W/HURTH		454	8	4	1989-1992	C391564 - D715493	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	7.4L MIE		454	8	4	1992-1997	D715494 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	7.4L MPI		454	8	4	1998-2001	L010003 - M024330	18-1957-1	18-1957-1	18-1976-2			18-0418	18-2849-1
7.4L	7.4L MPI / 7.4L MIE		454	8	4	1995-1997	F563052 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	7.4L MPI / 7.4L MIE		454	8	4	1998-2001	L002006 - L674613	18-1957-1	18-1957-1	18-1976-2			18-0418	18-2849-1
7.4L	7.4LX BRAVO EFI		454	8	4	1996-1997	F820000 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
7.4L	7.4LX BRAVO MPI		454	8	4	1996-1997	F602010 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
	390 MCM / 390 MIE		482	8	4	1969-1970	2781129 - 3042731				18-1990	18-1990	18-0418	18-0885
	496 MAG / 496 HO		496	8	4	2001-2003	M025000 - M687143	⑨	⑨	②			18-0418	
	496 MAG / 496 HO		496	8	4	2001-2010	M0225000 & UP	⑩	⑩	②			18-0418	
	8.1S / 8.1 HO / 8.1 MIE		496	8	4	2001-2003	M026000 - M319190	⑨	⑨	②			18-0418	
	8.1S / 8.1 HO / 8.1 MIE		496	8	4	2001-2010	M026000 & UP	⑩	⑩	②			18-0418	
8.2L	465		502	8	4	1990-1994	C849992 - F213244			②			18-0418	
8.2L	465		502	8	4	1990-1994	C849992 - F213244			④			18-0418	
8.2L	465		502	8	4	1990-1994	C849992 - F213244			⑤			18-0418	
8.2L	500 BRAVO		502	8	4	1994-1998	F213293 - L001772			②			18-0418	
8.2L	500 BRAVO		502	8	4	1994-1998	F213293 - L001772			④			18-0418	
8.2L	500 BRAVO		502	8	4	1994-1998	F213293 - L001772			⑤			18-0418	
8.2L	500 GEN +		502	8	4	1999	L414639 - L601036			②			18-0418	
8.2L	500 GEN +		502	8	4	1999	L414639 - L601036			④			18-0418	
8.2L	500 GEN +		502	8	4	1999	L414639 - L601036			⑤			18-0418	
8.2L	502 MAG BRAVO		502	8	4	1990-1993	C878221 - F114528	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
8.2L	502 MAG EFI		502	8	4	1993-1995	D840650 - F802599	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
8.2L	502 MAG MPI		502	8	4	1996-1997	F802600 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
8.2L	502 MAG MPI		502	8	4	1998-2001	L017000 - M024999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-2849-1
8.2L	600 SC		502	8	4	1991-1996	D456489 - F877642						18-0418	
8.2L	600 SC		502	8	4	1991-1996	D456489 - F877642						18-0418	
8.2L	8.2L MIE		502	8	4	1990-1996	C878221 - F819619	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
8.2L	8.2L MIE / 8.2L MPI		502	8	4	1996-1997	F819620 - K999999	18-1957-1	18-1957-1	18-1976-2			18-0418	18-0897
8.2L	8.2L MIE / 8.2L MPI		502	8	4	1998-2001	L002450 - L674200	18-1957-1	18-1957-1	18-1976-2			18-0418	18-2849-1
	500 BULLDOG W/BRAVO		540	8	4	1990-1998	C577254 - L001607			②			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1990-1998	C577254 - L001607			④			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1990-1998	C577254 - L001607			⑤			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1999-2001	L414620 - M050281			②			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1999-2001	L414620 - M050281			④			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1999-2001	L414620 - M050281			⑤			18-0418	
	500 BULLDOG W/SSM		540	8	4	1990-2001	C577254 - M050261			②			18-0418	
	500 BULLDOG W/SSM		540	8	4	1990-2001	C577254 - M050261			④			18-0418	
	500 BULLDOG W/SSM		540	8	4	1990-2001	C577254 - M050261			⑤			18-0418	

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
⑩ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

Features...

- Manufactured to meet or exceed OEM specifications.
- High Efficiency Filter
- Field-tested and approved.
- Anti-drainback valves where required.

Part #	O.E. #	Application
18-7824-1*	54111,14957, 32716, 35-802885Q, 35-866340K01, 35-866340Q03	GM Engines ① (Short Filter)
18-7871	35-805809, T	D7.3L Diesel
18-7875*	60565, 35-802886Q	Ford Engines (Long Filter)
18-7876*	52731, 35-16595T, T1, Q 32-802885Q, 14957	GM Engines (Long Filter)
18-7878-1*	803470,Q	60 & 80 HP Engines (Renault) (Short Filter)
18-7879-1*	41815, 35-802884Q, 35-883702Q, K	GM V-6 Engines



OIL FILTERS

① Do not use on V-6 engines equipped with remote oil filter kit

* Display Packaged

SEE PAGES 176-205 FOR ADDITIONAL INFORMATION

OIL PANS AND GASKET



Part No.	OE	OE No.	Application
18-0612	Mercruiser	809910	1 piece rear main seal; GM Small Block V8 (Right Handed Dipstick)
18-0613	Mercruiser	93476	2 piece rear main seal; GM Small Block V8 (Right Handed Dipstick)
18-0614	Mercruiser	845668T	1 piece rear main seal; GM Big Block V8 (Right Handed Dipstick)
18-0615	Mercruiser	93477T	2 piece rear main seal; GM Big Block V8 (Right Handed Dipstick)
18-0616	Mercruiser	14244T	1 piece rear main seal; GM V6 (Right Handed Dipstick)

Drain plug: M12 - 1.75

CYLINDER HEAD ASSEMBLIES

All cylinder heads are new castings and complete assemblies with new- stainless steel valves, hardened steel exhaust seats, valve springs, valve locks, and retainers.
All GM cylinder heads utilize high performance screw-in rocker arm studs in place of factory press in rocker arm studs.



18-4485
CYLINDER HEAD ASSEMBLY
Replaces: 938-883490 1
Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers



18-4486
CYLINDER HEAD ASSEMBLY
Replaces: 938-883297 1,938-803860T
Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover



NEW

18-4486HP
CYLINDER HEAD ASSEMBLY
Fits: Vortec GM small block 5.7L high performance
Completely assembled with revised runner and combustion chambers.
Add 30hp to stock motor with no additional modifications.



18-4489
CYLINDER HEAD ASSEMBLY
Replaces: 936-5544, 936-810840
1.94/1.60 valves.
Fits: 2.5L/3.0L GM (1968-95) (non MerCruiser LX models) (1968-95)



18-4491
CYLINDER HEAD ASSEMBLY
Replaces: 938-827178 1
Replaces 4.3L Vortec V-6 (1996-Up)with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.



18-4501
CYLINDER HEAD
Fits: 5.0L Vortec



NEW

18-4501HP
CYLINDER HEAD
Fits: Vortec GM small block 5.0L
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4492
ROCKER ARM ASSEMBLY
Replaces: 35329
Fits: MCM/MIE Gm V6 & V8(283, 305 & 350 cid) engines



18-7508
POWER STEERING PUMP
Replaces: 16792A39



18-8227
POWER STEERING PUMP PULLEY
Replaces: 73873A1
For: Sterndrives with v-belt



18-8297
POWER STEERING PUMP PULLEY
Replaces: 861578
For: Sterndrives with serpentine belt



18-1400
HYDRAULIC LIFTER
Replaces: 17340
GM 4.3L/V-6 Late/5.0L/5.7L



18-1401
HYDRAULIC LIFTER
Replaces: 56153
Ford 302/351
Ford 5.0L & 5.8L



18-1402
HYDRAULIC LIFTER
Replaces: 72638
GM 2.5L/120
For: Mercruiser 140 (S/N 2508261-6229717), 140/3.0L (S/N 6229718-up), 3.0L/3.0LX (S/N C856559-up)

PISTONS



All pistons are supplied complete with piston rings and wrist pin.

RINGS

STD	REPLACES
18-3928	39-74381A1
18-3937	39-17464
-	39-67127
18-3942	39-67132
18-3944	39-75609
.020	
18-3939	39-66217
.030	
18-3938	39-17465

PISTONS

STD	REPLACES
18-4180	736-2343
18-4161	733-3819, 733-803850T
18-4109	778-9441A3, 759-80661A7
18-4173	735-6370, 735-9686, 735-808674, 735-850097
.020	
18-4160	733-3818
18-4189	737-6523
.030	
18-4134	778-9441A5, 759-80661A8
18-4164	735-6371, 735-9687, 735-850098
18-4178	735-9715
18-4191	733-3819

PISTON/ RING APPLICATION

Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial Number	PISTONS Std.	PISTONS 0.02	PISTONS 0.03	Note	RINGS Std.	RINGS 0.02	RINGS 0.03	Qty. Eng.
1.6L	100 VASER		98	4	4	2007-2010	W995000 & UP	-	-	-		-	-	-	
2.5L	120		153	4	4	1964-1986	1666601 - B531853	18-4180	-	-		-	-	-	
2.5L	2.5L		153	4	4	1987-1989	B531854 - C853255	18-4180	-	-		-	-	-	
3.0L	140		181	4	4	1968-1986	2508261 - B450800	18-4161	18-4160	18-4191		18-3937	18-3939	18-3938	4
3.0L	140				4		3332138 - 5157668	18-4161	18-4160	18-4191		18-3937	18-3939	18-3938	4
3.0L	140				4		5157669 - 6229717	18-4161	18-4160	18-4191		18-3937	18-3939	18-3938	4
3.0L	140 / 3.0L				4		6229718 - C856558	18-4161	18-4160	18-4191		18-3937	18-3939	18-3938	4
3.0L	3.0L		181	4	4	1987-1989	B450801 - C856558	18-4161	18-4160	-		-	-	-	
3.0L	3.0L		181	4	4	1990-1994	C856559 - F603999	-	-	-		18-3937	18-3939	18-3938	6
3.0L	3.0L		181	4	4	1998-2010	L010042 & UP	-	-	-		-	-	-	
3.0L	3.0L MPI		181	4	4	2008-2010	A072812 & UP	-	-	-		-	-	-	
3.0L	3.0LX		181	4	4	1990-1997	C856559 - K999999	-	-	-		-	-	-	
3.7L	165 / 3.7L		224	4	4	1987-1989	B434941 - C762299	-	- (11)	18-4134		-	-	-	
3.7L	170		224	4	4	1985-1986	6916779 - B434940	18-4109	18-4118	18-4134		18-3928	18-3929	-	4
3.7L	180 / 3.7LX		224	4	4	1987-1989	B436391 - C762299	18-4109	- (11)	18-4134		-	-	-	
3.7L	190 / 3.7L		224	4	4	1985-1986	6916779 - B436390	18-4109	- (11)	18-4134		-	-	-	
3.7L	470		224	4	4	1976-1984	4208730 - 6916779	18-4109	18-4118	18-4134		18-3928	18-3929	-	4
3.7L	485		224	4	4	1980-1982	5685394 - 6218036	18-4109	- (11)	18-4134		-	-	-	
3.7L	488		224	4	4	1983-1984	6170297 - 6916778	18-4109	- (11)	18-4134		-	-	-	
	150				4		1666495 - 2048046	18-4180	18-4183	-		18-3942	-	-	6
4.1L	160		250	6	4	1987-1989	2048022 - 2770031	-	-	-		18-3942	-	-	
4.1L	165		250	6	4	1970-1981	2770032 - 5813433	-	-	-		18-3942	-	-	
4.3L	175 / 4.3L				4		B527955 - & Up	18-4173	18-4188	18-4164		18-3937	18-3939	18-3938	6
3.8L	185	2bbl			4	1983-1984	6330183 - 6919655	-	-	-		18-3944	-	-	
4.3L	175 / 4.3L		262	6	4	1987-1992	B527955 - D714106	-	-	-		-	-	-	
4.3L	185	2bbl	262	6	4	1985-1986	A331455 - B527954	-	-	18-4164		18-3937	18-3939	-	
4.3L	205 / 4.3LX		262	6	4	1985-1986	A331455 - B527954	-	-	18-4164		18-3937	18-3939	18-3938	
4.3L	262 MAG EFI GEN +		262	6	4	1987-1991	B527955 - D714369	18-4173	-	-		-	-	-	
4.3L	262 MAG EFI GEN +		262	6	4	1996-1997	F803800 - K999999	-	-	-		-	-	-	
4.3L	4.3L GEN II		262	6	4	1992-1996	D714107 - F802999	18-4173	18-4188	-		-	-	18-3938	6
4.3L	4.3L GEN +		262	6	4	1998-2010	L010044 & UP	-	-	-		-	-	-	
4.3L	4.3L EFI GEN +		262	6	4	1998-2001	L012009 - M299999	-	-	-		-	-	-	
4.3L	4.3L MPI		262	6	4	2002-2010	M322761 & UP	-	-	-		-	-	-	
4.3L	4.3LH GEN +		262	6	4	1998-2002	L010044 - M614999	-	-	-		-	-	-	
4.3L	4.3LX GEN II		262	6	4	1992-1996	D7141370 - F802999	-	-	18-4164		18-3937	18-3939	18-3938	6
4.3L	4.3LX GEN +		262	6	4	1996-1997	F803000 - K999999	-	-	-		-	-	-	
4.3L	4.3LXH GEN +		262	6	4	1996-1997	F803114 - K999999	-	-	-		-	-	-	
4.9L	215	FORD	302	8	4	1970-1972	2781153 - 3395720	-	-	-		18-3937	18-3939	18-3938	8
4.9L	215	FORD			4	1973-1974	3385721 - 4166999	-	-	-		18-3937	18-3939	18-3938	8
	225	GM			4		1536920 - & Up	-	-	-		18-3937	18-3939	18-3938	8
4.6L	190	GM	283	8	4	1963-1964	1564539 - 1730903	18-4180	18-4183	-		18-3942	-	-	6
5.0L	198 MIE		305	8	4	1977	4776402 - 4931099	-	-	-		-	-	-	
5.0L	200		305	8	4	1985-1987	6899058 - B525981	-	-	-		-	-	-	
5.0L	200 / 5.0L	GM	305	8	4	1987	B525982 - B774444	-	-	18-4178		18-3944	-	-	8
	200	GM			4		6218462 - & Up	-	-	-		18-3944	-	-	8
5.0L	228	GM	305	8	4	1977-1984	4765100 - 6899268	-	-	-		18-3944	-	-	8
5.0L	228 MIE		305	8	4	1977-1980	5170009 - 5907057	-	-	-		-	-	-	
5.0L	230		305	8	4	1985-1987	6899269 - B525981	-	-	-		-	-	-	
5.0L	230		305	8	4	1987-1995	B525982 - B773739	-	-	18-4178		18-3944	-	-	8
5.0L	230 MIE	GM	305	8	4	1981-1987	5907058 - B522505	-	-	-		18-3944	-	-	8
5.0L	230 MIE		305	8	4	1987	B522506 - B788151	-	-	18-4178		18-3944	-	-	8
5.0L	230 GM			8	4		6218462 - & Up	-	-	-		18-3944	-	-	8
5.0L	5.0L		305	8	4	1988-1995	B774445 - F600999	-	-	-		-	-	-	
5.0L	5.0L GEN +		305	8	4	1998-2010	L015751 & UP	-	-	-		-	-	-	
5.0L	5.0L EFI GEN +		305	8	4	1998-2001	L012052 - M299999	-	-	-		-	-	-	
5.0L	5.0L MIE		305	8	4	1988	B788152 - C396832	-	-	-		-	-	-	
5.0L	5.0L MPI		305	8	4	2002-2010	M300000 & UP	-	-	-		-	-	-	
5.0L	5.0LX		305	8	4	1988-1995	B773740 - F600999	-	-	-		-	-	-	
5.0L	898 / 198	GM	305	8	4	1977-1984	4762210 - 6899057	-	-	-		18-3944	-	-	8
5.4L	225 MCM / 225 MIE	GM	327	8	4	1963-1969	1539620 - 2694014	-	-	-		-	-	-	
5.4L	250 MCM - 250 MIE	GM	327	8	4	1968-1969	2314301 - 2639854	-	-	-		18-3937	18-3939	18-3938	8
5.7L	250	GM	350	8	4	1977	4768000 - 4908849	18-4173	18-4188	18-4164		18-3937	18-3939	18-3938	8
5.7L	255	GM	350	8	4	1975-1976	4175500 - 4767999	18-4173	18-4188	18-4164		18-3937	18-3939	18-3938	8
5.7L	255 MIE	GM	350	8	4	1975-1980	4175500 - 5907057	18-4173	-	-		-	-	-	8
5.7L	260	GM	350	8	4	1978-1987	4908850 - B773304	18-4173	18-4188	18-4164		18-3937	18-3939	18-3938	8
5.7L	260 MIE	GM	350	8	4	1981-1987	5907058 - B788151	18-4173	18-4188	18-4164		18-3937	18-3939	18-3938	8
5.7L	260 / 5.7L	GM	350	8	4		B525982 - & Up	18-4173	18-4188	18-4164		18-3937	18-3939	18-3938	8
5.7L	270 MCM / 270 MIE		350	8	4	1969-1972	2851074 - 3077735	-	-	-		18-3937	18-3939	19-3938	8
5.7L	280		350	8	4	1975-1976	4176250 - 4770199	-	-	-		-	-	-	8
5.7L	300		350	8	4	1985-1988	6668677 - B430367	-	-	-		18-3937	18-3939	18-3938	8
5.7L	320 EFI		350	8	4	1987-1989	A543604 - C622418	-	-	-		18-3937	18-3939	18-3938	8
5.7L	320 GM EFI BRAVO			8	4		B157603 - & Up	-	-	-		18-3937	18-3939	18-3938	8
	325	GM			4		2278747 - & Up	-	-	-		18-3940	-	-	8
	330	GM			4		4623115 - & Up	-	18-4189	-		18-3940	-	-	8
	330 W/B.W.	GM			4		6083145 - & Up	-	18-4189	-		18-3940	-	-	8
5.7L	350 MAG ALPHA		350	8	4	1986-1997	A635178 - K999999	18-4173	18-4188	18-4164		18-3937	18-3939	18-3938	8
5.7L	350 MAG ALPHA EFI GEN +		350	8	4	1996-1997	F800300 - K999999	-	-	-		-	-	-	8
5.7L	350 MAG BRAVO MPI		350	8	4	1995	F415189 - F601999	18-4173	-	18-4164		-	-	-	8
5.7L	350 MAG BRAVO MPI GEN +		350	8	4	1996-1997	F602000 - K999999	-	-	-		-	-	-	8
5.7L	350 MAG SKI		350	8	4	1994-1996	F215561 - F820706	18-4173	-	18-4164		-	-	-	8

(1) Cast Aluminum (Use with GM Engine Code 1XW)
(2) Cast aluminum (Use with GM Engine Code 4XW)
(3) Forged Aluminum (Use with GM Engine Code 3UB)
(4) Cast Aluminum (Use with GM Engine Code 4XX)
(5) Cast Aluminum (Use with GM Engine Code 2XY)
(6) Cast Aluminum (Use with GM Engine Code 4XY)
(7) Flat Head
(8) Forged Aluminum, Recessed Head
(9) Starboard
(10) Port
(11) .010 (25mm)Oversize
N.L.A. No longer available from O.E. source

PISTON/ RING APPLICATION

Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial Number	PISTONS Std.	Note	0.02	0.03	Note	RINGS Std.	0.02	0.03	Qty. Eng.
5.7L	350 MAG EFI SKI GEN +		350	8	4	1996-1997	F820707 - K999999	-		-	-		-	-	-	8
5.7L	350 MAG MPI GEN +		350	8	4	1998-2010	L010019 & UP	-		-	-		-	-	-	8
5.7L	350 MAG MPI /		350	8	4	2002-2007	M300000 - A299999	-		-	-		-	-	-	8
	350 MAG HORIZON															
5.7L	350 MAG MPI / 350 MAG HORIZON / 350 MAG MIE		350	8	4	1998-2007	L304700 - A89999	-		-	-		-	-	-	8
5.7L	350 MAG / 350 MAG MIE / 350 MAG MPI GEN +		350	8	4	1998-2007	L002008 - A089999	-		-	-		-	-	-	8
5.7L	350 MAG MPI SKI		350	8	4	1995-1996	F350583 - F799999	18-4173		-	18-4164		-	-	-	8
5.7L	350 MAG MPI SKI GEN +		350	8	4	1998-2007	L002600 - A089999	-		-	-		-	-	-	8
5.7L	350 MAG SKI		350	8	4	1991-1997	D505450 - K999999	18-4173		18-4188	18-4164		18-3937	18-3939	18-3938	8
5.7L	350	GM	350	8	4		3780450 - & Up	-		-	-		18-3940	-	-	8
5.7L	350 MAG	GM	350	8	4		B525982 - & Up	18-4173		18-4188	18-4164		18-3937	18-3939	18-3938	8
5.7L	5.7L		350	8	4	1988-1995	B773305 - F600999	18-4173		-	18-4164		-	-	-	8
5.7L	5.7L	2bbl	350	8	4	1996-1997	F601000 - K999999	18-4173		-	18-4164		-	-	-	8
5.7L	5.7L GEN +		350	8	4	1998-2010	L010037 & UP	-		-	-		-	-	-	8
5.7L	5.7L EFI		350	8	4	1995-1997	F225560 - K999999	18-4173		-	18-4164		-	-	-	8
5.7L	5.7L EFI GEN +		350	8	4	1998-2001	L010035 - M299999	-		-	-		-	-	-	8
5.7L	5.7l EFI MIE GEN +		350	8	4	1997	K040300 - K999999	-		-	-		-	-	-	8
5.7L	5.7L MIE		350	8	4	1988-1997	B788152 - K999999	18-4173		-	18-4164		-	-	-	8
5.7L	5.7L MIE GEN +		350	8	4	1998-2010	L002003 & UP	-		-	-		-	-	-	8
5.7L	5.7L MPI / 5.7L HORIZON / 5.7L MIE		350	8	4	2008-2010	A090000 & UP	-		-	-		-	-	-	8
5.7L	5.7L MPI / 5.7L MIE		350	8	4	2008-2010	A090000 & UP	-		-	-		-	-	-	8
5.7L	5.7L MPI / 5.7L SKI		350	8	4	2008-2010	A090000 & UP	-		-	-		-	-	-	8
5.7L	5.7L SKI		350	8	4	1985-1997	A338553 - K999999	18-4173		-	18-4164		-	-	-	8
5.7L	5.7L SKI GEN +		350	8	4	1998-2010	L002005 & UP	-		-	-		-	-	-	8
5.7L	5.7LX		350	8	4	1996-1997	F601000 - K999999	18-4173		-	18-4164		-	-	-	8
5.7L	5.7LX BRAVO EFI GEN +		350	8	4	1996-1997	F800300 - K999999	-		-	-		-	-	-	8
5.7L	5.7LX EFI		350	8	4	1996-1997	F752400 - K999999	18-4173		-	18-4164		-	-	-	8
5.7L	BLACK SCORPION SKI GEN +		350	8	4	1998-2007	F800000 - W6988432	-		-	-		-	-	-	8
5.7L	SCORPION 350		350	8	4	2008-2010	W698432 & UP	-		-	-		-	-	-	8
5.8L	233	FORD	351	8	4	1975-1977	4173000 - 4902304	-		-	-		-	-	-	8
5.8L	255	FORD	351	8	4	1973-1974	3258728 - 4175499	-		-	-		-	-	-	8
6.2L	377 MAG		377	8	4	2008-2009	A000000 - A345479	-		-	-		-	-	-	8
6.2L	377 MAG		377	8	4	2009	A345480 - A345492	-		-	-		-	-	-	8
6.2L	377 MAG		377	8	4	2009	A345493 - A345765	-		-	-		-	-	-	8
6.2L	377 MAG		377	8	4	2009	A345766 - A345767	-		-	-		-	-	-	8
6.2L	377 MAG		377	8	4	2009	A345768 - A346789	-		-	-		-	-	-	8
6.2L	377 MAG		377	8	4	2009-2010	A346790 & UP	-		-	-		-	-	-	8
6.2L	377 SCORPION STERNDRIVE		377	8	4	2000-2010	L416146 & UP	-		-	-		-	-	-	8
6.2L	377 SCORPION SKI		377	8	4	1997-1998	K000656 - L600314	-		-	-		-	-	-	8
6.2L	MX 6.2L MPI		377	8	4	2000-2007	L680003 - A299999	-		-	-		-	-	-	8
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2002-2009	M300000 - A091825	-		-	-		-	-	-	8
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2009-2010	A091826 & UP	-		-	-		-	-	-	8
6.2L	MX 6.2L MPI / MX 6.2L SKI		377	8	4	2002-2007	M317000 - W689999	-		-	-		-	-	-	8
6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2001-2007	L670015 - W698432	-		-	-		-	-	-	8
6.2L	SCORPION 377		377	8	4	2008-2009	W698826 & UP	-		-	-		-	-	-	8
6.2L	SCORPION 377 HO / SCORPION 377 EC		377	8	4	2009-2010	A091488 - A092170	-		-	-		-	-	-	8
7.4L	325 MCM / 325 MIE		454	8	4	1969-1972	2278747 - 3780449	-		-	-		-	-	-	8
7.4L	330		454	8	4	1977-1987	4623115 - B816540	-		-	-		-	-	-	8
7.4L	330 MIE		454	8	4	1977-1980	4623115 - 5779913	-		-	-		-	-	-	8
7.4L	340 MIE		454	8	4	1981-1987	5889914 - B788365	-		18-4189	-		18-3940	-	-	8
7.4L	350 MIE		454	8	4	1974-1976	3780450 - 4623109	-		-	-		-	-	-	8
7.4L	370 TRS		454	8	4	1978-1987	4179554 - B714586	-		-	-		18-3940	-	-	8
	390	GM	454	8	4		2781129 - 2825059	-		-	-		18-3940	-	-	8
7.4L	400 TRS		454	8	4	1980-1986	4179554 - B457644	-		-	-		18-3940	-	-	8
7.4L	420		454	8	4	1987-1989	A398941 - B6222418	-		-	-		18-3940	-	-	8
7.4L	425		454	8	4	1990-1992	B622419 - D725499	-		-	-		18-3940	-	-	8
7.4L	425 GEN V		454	8	4	1992-1993	D725500 - D937011	-		-	-		-	-	-	8
7.4L	440 TRS		454	8	4	1983-1986	4179554 - B485220	-		-	-		18-3940	-	-	8
7.4L	450 GEN V		454	8	4	1995-1996	F347100 - F347277	-		-	-		-	-	-	8
7.4L	454 MAG ALPHA		454	8	4	1986-1988	A631894 - B785148	-		18-4189	-		18-3940	-	-	8
7.4L	454 MAG BRAVO		454	8	4	1988-1992	D721206 - D805068	-		-	-		-	-	-	8
7.4L	454 MAG BRAVO GEN V		454	8	4	1992-1996	D805069 - F801699	-		-	-		-	-	-	8
7.4L	454 MAG BRAVO GEN VI		454	8	4	1996-1997	F801700 - K999999	-		-	-		-	-	-	8
7.4L	454 MAG EFI GEN V		454	8	4	1994-1996	F115700 - F802349	-		-	-		-	-	-	8
7.4L	454 MAG EFI SKI GEN V		454	8	4	1995-1996	F215800 - F820099	-		-	-		-	-	-	8
7.4L	454 MAG MPI GEN VI		454	8	4	1996-2001	F802350 - M0224999	-		-	-		-	-	-	8
7.4L	454 MAG MPI / 454 MAG HORIZON / 454 MAG MIE		454	8	4	1998-2001	L002200 - L674000	-		-	-		-	-	-	8
7.4L	454 MAG MPI SKI GEN VI		454	8	4	1996-1997	F820100 - K999999	-		-	-		-	-	-	8
7.4L	454 MAG BRAVO		454	8	4		B840126 - & Up	-		-	-		18-3940	-	-	8
	470		454	8	4		4208730 - & Up	18-4109		18-4118	18-4134		18-3928	18-3929	-	4
	485		454	8	4		5685394 - & Up	18-4109		18-4118	18-4134		18-3928	18-3929	-	4
	488		454	8	4		6170297 - & Up	18-4109		18-4118	18-4134		18-3928	18-3929	-	4
	525 SC		454	8	4	1991-1992	D456000 - D725808	-		-	-		-	-	-	8
7.4L	525 SC GEN V		454	8	4	1992-1996	D763746 - F348963	-		-	-		-	-	-	8
7.4L	525 SC GEN V		454	8	4	1996-1999	F615814 - L415623	-		-	-		-	-	-	8

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(2) Cast aluminum (Use with GM Engine Code 4XW)
(3) Forged Aluminum (Use with GM Engine Code 3UB)
(4) Cast Aluminum (Use with GM Engine Code 4XX)
(5) Cast Aluminum (Use with GM Engine Code 2XY)
(6) Cast Aluminum (Use with GM Engine Code 4XY)
(7) Flat Head
(8) Forged Aluminum, Recessed Head
(9) Starboard
(10) Port
(11) .010 (25mm)Oversize
N.L.A. No longer available from O.E. source

PISTON/ RING APPLICATION

Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial Number	PISTONS Std.	Note	0.02	0.03	Note	RINGS Std.	0.02	0.03	Qty. Eng.
7.4L	7.4L BRAVO		454	8	4	1988-1991	B771113 - D603117	-		-	-		-	-	-	8
7.4L	7.4L BRAVO I GEN V / 7.4L BRAVO II GEN V		454	8	4	1992-1995	D603118 - F800699	-	1	-	-		-	-	-	8
7.4L	7.4L BRAVO I GEN V / 7.4L BRAVO II GEN V		454	8	4	1992-1996	D603118 - F800699	-	2	-	-		-	-	-	8
7.4L	7.4L BRAVO III GEN V		454	8	4	1992-1995	D603118 - F800699	-	3	-	-		-	-	-	8
7.4L	7.4L BRAVO III GEN V		454	8	4	1992-1996	D603118 - F800699	-	4	-	-		-	-	-	8
7.4L	7.4L BRAVO GEN VI		454	8	4	1996-1997	F800700 - K999999	-		-	-		-	-	-	8
7.4L	7.4L EFI GEN VI / 7.4L MIE GEN VI / 7.4L GEN VI MIE		454	8	4	1996-1997	F874815 - K999999	-		-	-		-	-	-	8
7.4L	7.4L MIE W/HURTH		454	8	4	1988-1992	B788366 - D715493	-		-	-		-	-	-	8
7.4L	7.4L W/HURTH		454	8	4		C391564 - & Up	-		18-4189	-		18-3940	-	-	8
7.4L	7.4L MIE GEN V		454	8	4	1992-1995	D715494 - F820141	-	5	-	-		-	-	-	8
7.4L	7.4L MIE GEN V		454	8	4	1992-1996	D715494 - F820141	-	5	-	-		-	-	-	8
7.4L	7.4L MIE GEN VI		454	8	4	1996-1997	F820142 - K999999	-		-	-		-	-	-	8
7.4L	7.4L MPI GEN VI		454	8	4	1998-2001	L010003 - M024330	-		-	-		-	-	-	8
7.4L	7.4L MPI GEN V / 7.4L MIE GEN V		454	8	4	1995-1996	F563052 - F820103	-		-	-		-	-	-	8
7.4L	7.4L MPI GEN VI / 7.4L MIE GEN VI / 7.4LH GEN VI		454	8	4	1996-1997	F820104 - K999999	-		-	-		-	-	-	8
7.4L	7.4L MPI L-29 GEN VI / 7.4L MIE L-29 GEN VI		454	8	4	1998-2001	L002006 - M025999	-		-	-		-	-	-	8
7.4L	7.4LX BRAVO GEN VI / 7.4L BRAVO EFI		454	8	4	1996-1997	F802000 - K999999	-		-	-		-	-	-	8
7.4L	7.4LX BRAVO GEN V / 7.4L MPI GEN V		454	8	4	1996	F602010 - F801999	-		-	-		-	-	-	8
7.4L	7.4LX BRAVO GEN VI / 7.4L MPI GEN VI		454	8	4	1996-1997	F802000 - K999999	-		-	-		-	-	-	8
7.9L	390		482	8	4	1969-1970	2781129 - 2825059	-		-	-		-	-	-	8
7.9L	460 TRS		482	8	4	1983-1986	4179554 - 6181046	-		-	-		-	-	-	8
8.1L	496		482	8	4	2001-2010	M025000 & UP	-	9	-	-		-	-	-	8
8.1L	496		496	8	4	2001-2010	M025000 & UP	-	10	-	-		-	-	-	8
8.2L	465		502	8	4	1990-1992	C849992 - D725646	-		-	-		-	-	-	8
8.2L	465 GEN V		502	8	4	1992-1994	D725647 - F213244	-		-	-		-	-	-	8
8.2L	500 GEN V		502	8	4	1994-1996	F213293 - F745159	-		-	-		-	-	-	8
8.2L	500 GEN VI		502	8	4	1997-1999	K745195 - L601036	-		-	-		-	-	-	8
8.2L	500 EFI		502	8	4	1999-2005	L001477 - M907127	-		-	-		-	-	-	8
8.2L	502 MAG BRAVO		502	8	4	1990-1992	C878221 - D824588	-		-	-		-	-	-	8
8.2L	502 MAG BRAVO GEN V		502	8	4	1992-1993	D824589 - F114528	-		-	-		-	-	-	8
8.2L	502 MAG EFI		502	8	4	1993-1996	D640650 - F802599	-		-	-		-	-	-	8
8.2L	502 MAG MPI GEN VI		502	8	4	1996-2001	F802600 - M024999	-		-	-		-	-	-	8
8.2L	525 EFI		502	8	4	2003-2010	M900146 & UP	-		-	-		-	-	-	8
8.2L	575 Sci		502	8	4	2001-2005	L306696 - M950526	-		-	-		-	-	-	8
8.2L	600 SC		502	8	4	1991-1992	D456489 - D456768	-		-	-		-	-	-	8
8.2L	600 SC GEN V		502	8	4	1992-1996	D725676 - F877642	-		-	-		-	-	-	8
8.2L	600 SC GEN VI		502	8	4	1997-2000	K000227 - L601186	-		-	-		-	-	-	8
8.2L	8.2L MAG EC		502	8	4	2010	A350340 & UP	-		-	-		-	-	-	8
8.2L	8.2L MIE / 8.2L EC		502	8	4	2010	A350802 & UP	-		-	-		-	-	-	8
8.2L	8.2L MIE W/HURTH		502	8	4	1990-1992	C878221 - D857199	-		-	-		-	-	-	8
8.2L	8.2L MIE GEN V		502	8	4	1993-1995	D857200 - F819619	-		-	-		-	-	-	8
8.2L	8.2L MPI GEN VI / 8.2L MIE GEN VI / 8.2LH GEN VI		502	8	4	1996-2001	F819620 - L674200	-		-	-		-	-	-	8
8.9L	500 BULLDOG		540	8	4	1990-2001	C577254 - M050281	-		-	-		-	-	-	8
8.9L	575		540	8	4	1986-1992	A677429 - D763716	-	7	-	-		18-3937	18-3939	18-3938	8

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(10) Port
(11) .010 (25mm)Oversize

N.L.A. No longer available from O.E. source



ROD BEARINGS

Part #	Size	Replaces Mercruiser:
18-1148	Std.	68704A1
18-1308	Std.	23-85701
18-1309	.010	23-85704
18-1327	Std.	23-11992
18-1329	Std.	23-85677
18-1333	.010	23-85691
18-1334	Std.	23-85726
18-1337	.010	23-811858
18-1341	.020	23-85705

Rod bearings sold individually, 1 per rod



MAIN BEARINGS

Part #	Per Eng.	Size	Replaces Mercruiser:	Part #	Per Eng.	Size	Replaces Mercruiser:
18-1300	①	Std.	23-818465	**18-1316**	①	.010	23-818471
18-1311	①	Std.	23-801793	**18-1317**	①	Std.	23-818469
18-1315	①	Std.	23-818473				

① Complete engine set



CAM BEARINGS

Part #	Per Eng.	Replaces Mercruiser:
18-1339	1 ①	23-43293

									ROD BEARING			MAIN BEARING			
HP	Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial Number	Std.	0.01	0.02	Std.	0.01	0.02	CAM BEARING
100		100 VASER		98	4	4	2007-2010	W995000 & UP	-	-	-	-	-	-	-
120		120		153	4	4	1964-1986	1666601 - B531853	18-1329	-	-	-	-	-	-
120	2.5L	120/2.5L		153	4	4	1987-1989	B531854 - C853255	18-1329	18-1330	-	18-1317	18-1316	-	18-1339
140		140		181	4	4	1968-1986	2508261 - B450800	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1331
140		140		181	4	4		3462608 - 5157668	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
140		140		181	4	4		5157669 - 6229717	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
140	3.0L	140 / 3.0L		181	4	4		6229718 & Up	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
	3.0L	3.0L		181	4	4	1987-1989	B450801 - C856558	18-1308	-	-	-	-	-	-
	3.0L	3.0L		181	4	4	1990-1994	C856559 - F603999	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
	3.0L	3.0L		181	4	4	1998-1999	L010042 - L605541	18-1308	-	-	-	-	-	-
	3.0L	3.0L		181	4	4	2000-2010	L605542 & UP	-	-	-	-	-	-	-
	3.0L	3.0L MPI		181	4	4	2008-2010	A07282 & UP	-	-	-	-	-	-	-
	3.0L	3.0LX		181	4	4	1990-1997	C856559 - K999999	18-1308	-	18-1341	-	-	-	-
		165		224	4	4	1987	B434941 - B774251	-	-	-	-	-	-	-
		170		224	4	4	1985-1986	6916779 - B434940	-	-	-	-	-	-	-
		180		224	4	4	1987	B436391 - B775248	-	-	-	-	-	-	-
		190		224	4	4	1985-1986	6916779 - B436390	-	-	-	-	-	-	-
	3.7L	3.7L		224	4	4	1988-1989	B774252 - C762299	-	-	-	-	-	-	-
	3.7L	3.7LX		224	4	4	1988-1989	B775249 - C762299	-	-	-	-	-	-	-
		470		224	4	4	1976-1984	4208730 - 6916778	-	-	-	-	-	-	-
		485		224	4	4	1980-1982	5685394 - 6218036	-	-	-	-	-	-	-
		488		224	4	4	1983-1984	6170297 - 6916778	-	-	-	-	-	-	-
		140			6	4		1538930 - 1725960	18-1329	18-1330	-	-	-	-	-
		150				4		1666495 - 2048046	18-1329	18-1330	-	-	-	-	-
		160		250	6	4	1967-1969	2048022 - 2770031	18-1329	18-1330	-	-	18-1320	-	-
		165		250	6	4	1970-1981	2770032 - 5813433	18-1329	18-1330	-	-	18-1320	-	-
	4.3L	175 / 4.3L		262	6	4		B527955 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
		185	4bbl	229	6	4	1983-1984	6330183 - 6919655	-	-	-	-	-	-	-
		175		262	6	4	1987	B527955 - B773242	-	-	-	-	-	-	-
		185	2bbl	262	6	4	1985-1986	A331455 - B527954	-	-	-	-	-	-	-
		205		262	6	4	1985-1986	A331455 - B527954	-	-	-	18-1300	-	-	-
	4.3L	262 MAG / 262 EFI / 262 GEN +		262	6	4	1996-1997	F803800 - K999999	-	-	-	-	-	-	-
	4.3L	4.3L GEN II		262	6	4	1992-1996	D714107 - F802999	18-1327	18-1337	18-1338	18-1311	-	-	-
	4.3L	4.3L GEN +		262	6	4	1998-2010	L010044 & UP	-	-	-	-	-	-	-
	4.3L	4.3L EFI / 4.3L GEN +		262	6	4	1998-2001	L012009 - M299999	-	-	-	-	-	-	-
	4.3L	4.3L MPI		262	6	4	2002-2010	M3000000 & UP	-	-	-	-	-	-	-
	4.3L	4.3LH GEN +		262	6	4	1998-2002	L010044 - M614999	-	-	-	-	-	-	-
	4.3L	4.3LX		262	6	4	1988-1991	B775130 - D714369	-	-	-	-	-	-	-
	4.3L	4.3LX GEN II		262	6	4	1992-1996	D714370 - F802999	-	-	-	-	-	-	-
	4.3L	4.3LX GEN +		262	6	4	1996-1997	F803000 - K999999	-	-	-	-	-	-	-
	4.3L	4.3LXH GEN +		262	6	4	1996-1997	F803114 - K999999	-	-	-	-	-	-	-
		185		262	6	4		A331455 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
		205		262	6	4		A331455 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
	4.3L	205 / 4.3L / 4.3LX LX		262	6	4		B527955 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
		4.3LX GEN II		262	6	4		D714370 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
		190	GM	283	8	4	1963-1964	1564539 - 1730903	18-1329	18-1330	-	-	-	-	-
		200						2453769 - 2712072	18-1308	18-1309	18-1341	18-1317	18-1316	-	-
		200	GM			4		6218462 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	500			8	4		B525982 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	215	FORD	302	8	4		2781153 - 3395720	18-1336	-	-	-	-	-	-
	5.0L	225	FORD	302	8	4	1973-1974	3385721 - 4166999	18-1329	18-1330	-	-	-	-	-
	5.0L	225 S	FORD	302	8	4	1973-1974	3385721 - 4166999	-	-	-	-	-	-	-
	5.0L	225	GM		8	4		1536920 - 2278646	18-1329	18-1330	-	-	-	-	-
	5.0L	225	GM		8	4		2278647 - 2399397	18-1329	18-1330	-	18-1317	18-1316	-	-
	5.0L	225	GM		8	4		2399398 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	225	GM		8	4		4765100 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	888		302	8	4	1971-1977	3108723 - 4887829	-	-	-	-	-	-	-
		190		283	8	4	1963-1964	1564539 - 1730903	18-1329	-	-	-	-	-	-
	5.0L	198 MIE		305	8	4	1977	4776402 - 4931099	18-1308	-	-	-	-	-	-
	5.0L	200		305	8	4	1985-1987	6899058 - B774444	18-1308	-	-	-	-	-	-
	5.0L	228		305	8	4	1977-1984	4765100 - 6899268	18-1308	-	-	-	-	-	-
	5.0L	228 MIE		305	8	4	1977-1980	4765100 - 5907057	18-1308	-	-	-	-	-	-
	5.0L	230		305	8	4	1985-1987	6899269 - B773739	18-1308	-	-	-	-	-	-
	5.0L	230	GM	305	8	4	1981-1987	5907058 - B788151	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	5.0L		305	8	4	1988-1995	B774445 - F600999	18-1308	-	-	-	-	-	-
	5.0L	5.0L GEN +		305	8	4	1998-2010	L015751 & UP	18-1308	-	-	-	-	-	-
	5.0L	5.0L EFI GEN +		305	8	4	1998-2001	L012052 - M299999	18-1308	-	-	-	-	-	-
	5.0L	5.0L MIE		305	8	4	1988	B788152 - C396832	18-1308	-	-	-	-	-	-
	5.0L	5.0L MPI		305	8	4	2002-2010	M3000000 & UP	18-1308	-	-	-	-	-	-
	5.0L	5.0LX		305	8	4	1988-1995	B773740 - F600999	18-1308	-	-	-	-	-	-
	5.0L	230 / 5.0L	GM	305	8	4		B522506 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
		230	GM		8	4		6218462 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	230 / 5.0L / 5.0LX	GM	305	8	4		B525982 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	898		305	8	4	1977-1984	4762210 - 6899057	18-1308	-	-	-	-	-	-
		225	GM	327	8	4	1963-1967	1539620 - 2399397	18-1329	-	-	-	-	-	-
		225	GM	327	8	4	1968-1969	2399398 - 2694014	18-1308	-	-	-	-	-	-

❶ 8 PAIR BEARING SET

									ROD BEARING			MAIN BEARING			
HP	Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial Number	Std.	0.01	0.02	Std.	0.01	0.02	CAM BEARING
		250		327	8	4	1968-1969	2314301 - 2639854	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	250		350	8	4	1977	4768000 - 4908849	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	255	GM	350	8	4	1975-1976	4175500 - 4767999	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	255 MIE		350	8	4	1975-1980	4175500 - 5907057	18-1308	-	-	-	-	-	-
	5.7L	260	GM	350	8	4	1978-1987	4908850 - B773304	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	260 MIE		350	8	4	1981-1987	5907058 - B788151	18-1308	18-1309	18-1341	-	-	-	-
	5.7L	260 / 5.7L	GM	350	8	4		B525982 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	260 / 5.7L	GM	350	8	4		B522506 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	270	GM	350	8	4	1969-1972	2851074 - 3077735	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	280	GM	350	8	4	1975-1976	4176250 - 4770199	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	300	GM	350	8	4	1985-1986	6668677 - B430367	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	320 EFI	GM	350	8	4	1987-1989	A543604 - C622418	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	320 EFI BRAVO	GM	350	8	4		B157603 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
		325 GM			8	4		2278747 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
		330 GM			8	4		4623115 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
		330 W.B.W.	GM		8	4		6083045 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
	7.4L	340 / 7.4L	GM		8	4		5889914 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
	5.7L	350 MAG ALPHA		350	8	4	1986-1997	A635178 - K999999	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	350	GM	350	8	4		3780450 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
	5.7L	350 MAG / 350 ALPHA / 350 EFI / 350 GEN +		350	8	4	1996-1997	F800300 - K999999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG / 350 BRAVO / 350 MPI		350	8	4	1995	F415189 - F601999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG / 350 BRAVO / 350MPI / 350 GEN +		350	8	4	1996-1997	F602000 - K999999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG SKI		350	8	4	1994-1996	F215561 - F820706	18-1308	-	-	-	-	-	-
	5.7L	350 MAG EFI SKI GEN +		350	8	4	1996-1997	F820707 - K999999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG MPI GEN +		350	8	4	1988-2010	L010019 & UP	18-1308	-	-	-	-	-	-
	5.7L	350 MAG MPI / 350 MAG MIE GEN +		350	8	4	1998-2007	L002008 - A089999	18-1308	-	-	-	-	-	-
	5.7L	350MG / 350 MPI / 350 SKI		350	8	4	1995-1996	F350583 - F799999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG / 350 MPI / 350 SKI / 350 GEN +		350	8	4	1998-2007	L002600 - A089999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG SKI		350	8	4	1991-1997	D505450 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L		350	8	4	1988-1997	4908850 - F600999	18-1308	-	-	-	-	-	-
	5.7L	5.7L GEN +		350	8	4	1998-2010	L010037 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7L EFI		350	8	4	1995-1997	F225560 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L EFI GEN +		350	8	4	1998-2001	L010035 - M2999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L EFI MIE GEN +		350	8	8	1997	K040300 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L MIE		350	8	4	1988-1997	B788152 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L MIE GEN +		350	8	4	1998-2010	L002003 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7L MPI / 5.7L MIE		350	8	4	2008-2010	A090000 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7L MPI SKI		350	8	4	2008-2010	A090000 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7L SKI		350	8	4	1985-1987	A338553 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L SKI GEN +		350	8	4	1998-2010	L002005 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7LX		350	8	4	1996-1997	F601000 - F600999	18-1308	-	-	-	-	-	-
	5.7L	5.7LX / 5.7LX BRAVO / 5.7LX EFI / 5.7LX GEN +		350	8	4	1996-1997	F800300 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L EFI		350	8	4	1996-1997	F752400 - K999999	18-1308	-	-	-	-	-	-
	5.7L	BLACK SCORPION SKI GEN +		350	8	4	1996-2006	F800000- W689999	18-1308	-	-	-	-	-	-
	5.7L	BLACK SCORPION SKI GEN +		350	8	4	2003-2007	W690000 - W698432	- ❶	- ❶	-	-	-	-	-
	5.7L	SCORPION 350		350	8	4	2008-2010	W698433 & UP	- ❶	- ❶	-	-	-	-	-
		233		351	8	4	1975-1977	4173000 - 4902304	-	-	-	-	-	-	-
		255	FORD	351	8	4	1973-1974	3258728 - 4175499	-	-	-	-	-	-	-
		TOURNEY SKI			8	4		D505450 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
		370 TRS	GM		8	4		6721528 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
		377 MAG		377	8	4	2008-2010	A3000000 & UP	- ❶	- ❶	-	-	-	-	-
		377 SCORPION MCM		377	8	4	1999-2005	L416145 - M907201	- ❶	- ❶	-	-	-	-	-
		377 SCORPION SKI GEN +		377	8	4	1997-1998	K000656 - L600314	- ❶	- ❶	-	-	-	-	-
	6.2L	MX 6.2L MPI		377	8	4	2000-2007	L680003 - A299999	- ❶	- ❶	-	-	-	-	-
	6.2L	MX 6.2L MPI / MX 6.2L HORIZON		377	8	4	2002-2007	M3000000 - A299999	- ❶	- ❶	-	-	-	-	-
	6.2L	MX 6.2L MPI / MX 6.2L HORIZON / MX 6.2L MIE		377	8	4	2002-2010	M3000000 & UP	- ❶	- ❶	-	-	-	-	-
	6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2002-2010	M3000000 & UP	- ❶	- ❶	-	-	-	-	-
	6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2002-2007	M300000 - W698432	- ❶	- ❶	-	-	-	-	-
	6.2L	SCORPION 377		377	8	4	2008-2010	W698433 & UP	- ❶	- ❶	-	-	-	-	-
	7.4L	325		454	8	4	1969-1972	2278747 - 3780449	-	-	-	-	-	-	-
	7.4L	330		454	8	4	1977-1987	4623115 - B816540	-	-	-	-	-	-	-
	7.4L	330 MIE		454	8	4	1977-1980	4623115 - 5889913	-	-	-	-	-	-	-
	7.4L	340 MIE W/B-W		454	8	4	1981-1987	5889914 - B788365	-	-	-	-	-	-	-
	7.4L	350 MIE		454	8	4	1974-1976	3780450 - 4623109	-	-	-	-	-	-	-
	7.4L	370 TRS		454	8	4	1978-1987	4179554 - B714586	-	-	-	-	-	-	-
		390	GM		8	4		2781129 - 2825059	18-1334	18-1333	18-1332	18-1315	-	-	-
	7.4L	400 TRS		454	8	4	1980-1986	4179554 - B457644	-	-	-	-	-	-	-
	7.4L	420	GM	454	8	4	1987-1989	A398941 - B622418	18-1334	18-1333	18-1332	18-1315	-	-	-
	7.4L	425	GM	454	8	4	1990-1992	B622419 - D725499	-	-	-	18-1315	-	-	-
	7.4L	425 GEN V		454	8	4	1992-1993	D725500 - D937011	-	-	-	-	-	-	-
	7.4L	440 TRS		454	8	4	1983-1986	4179554 - B485220	-	-	-	-	-	-	-
	7.4L	450 GEN V		454	8	4	1995-1996	F347100 - F347277	-	-	-	-	-	-	-
	7.4L	454 MAG ALPHA	GM	454	8	4	1986-1988	A631894 - B785148	18-1334	18-1333	18-1332	18-1315	-	-	-
	7.4L	454 MAG BRAVO		454	8	4	1988-1992	B721206 - D805068	-	-	-	-	-	-	-
	7.4L	454 MAG BRAVO	GM	454	8	4		B840126 & UP	18-1334	18-1333	18-1332	18-1315	-	-	-

❶ 8 PAIR BEARING SET

									ROD BEARING			MAIN BEARING			
HP	Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial Number	Std.	0.01	0.02	Std.	0.01	0.02	CAM BEARING
	7.4L	454 MAG BRAVO GEN V		454	8	4	1992-1996	D805069 - M801699	18-1334	18-1333	18-1332	18-1315	-	-	-
	7.4L	454 MAG BRAVO GEN VI		454	8	4	1996-1997	F801700 - K999999	-	-	-	-	-	-	-
	7.4L	454 MAG EFI GEN V		454	8	4	1994-1996	F115700 - F802349	-	-	-	-	-	-	-
	7.4L	454 MAG EFI SKI GEN V		454	8	4	1995-1996	F215800 - F820099	-	-	-	-	-	-	-
	7.4L	454 MAG MPI GEN VI		454	8	4	1996-2001	F802350 - M024999	-	-	-	-	-	-	-
	7.4L	454 MAG MPI / 454 MAG HORIZON / 454 MAG MIE		454	8	4	1998-2001	L002200 - L674000	-	-	-	-	-	-	-
	7.4L	454 MAG MPI / 454 MAG SKI GEN VI		454	8	4	1996-1997	F820100 - K999999	-	-	-	-	-	-	-
	7.4L	454 EFI		454	8	4		F115700 & UP	18-1334	18-1333	18-1332	18-1315	-	-	-
		502 MAG	GM		8	4		C878221 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
		502 MAG BRAVO GEN V			8	4		D824589 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
		502 MAG BRAVO GEN V			8	4		D840650 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
		502 EFI			8	4		3108723 & Up	18-1336	-	-	-	-	-	-
		525 SC		454	8	4	1991-1992	D456000 - D725808	-	-	-	-	-	-	-
		525 SC GEN V		454	8	4	1992-1996	D763746 - F745215	-	-	-	-	-	-	-
		525 SC GEN V		454	8	4	1996-1999	F745260 - L415623	-	-	-	-	-	-	-
	7.4L	7.4L BRAVO		454	8	4	1988-1991	B771113 - D603117	-	-	-	-	-	-	-
	7.4L	7.4L BRAVO GEN V		454	8	4	1992-1996	D603118 - F800699	-	-	-	-	-	-	-
	7.4L	7.4L BRAVO GEN VI		454	8	4	1996-1997	F800700 - K299999	-	-	-	-	-	-	-
	7.4L	7.4L EFI / 7.4L MIE GEN VI		454	8	4	1996-1997	F874815 - K999999	-	-	-	-	-	-	-
	7.4L	7.4L MIE		454	8	4	1988-1992	B788366 - D715493	-	-	-	-	-	-	-
	7.4L	7.4L MIE GEN V		454	8	4	1992-1996	D715494 - F820141	-	-	-	-	-	-	-
	7.4L	7.4L LH / 7.4L MIE GEN VI		454	8	4	1996-1997	F820142 - K999999	-	-	-	-	-	-	-
	7.4L	7.4L MPI GEN V		454	8	4	1998-2001	L010003 - M024330	-	-	-	-	-	-	-
	7.4L	7.4L MPI GEN V / 7.4L MIE GEN V		454	8	4	1995-1996	F563052 - F820103	-	-	-	-	-	-	-
	7.4L	7.4L MPI GEN VI / 7.4L MIE GEN VI		454	8	4	1996-1997	F820104 - K999999	-	-	-	-	-	-	-
	7.4L	7.4L MPI GEN VI L29 / 7.4L MIE GEN VI L29		454	8	4	1998-2001	L002006 - M025999	-	-	-	-	-	-	-
	7.4L	7.4LX BRAVO TBI GEN VI		454	8	4	1988-2001	F802000 - K999999	-	-	-	-	-	-	-
	7.4L	7.4LX BRAVO MPI GEN V		454	8	4	1996	F602010 - F801999	-	-	-	-	-	-	-
	7.4L	7.4LX BRAVO MPI GEN VI		454	8	4	1996-1997	F802000 - K999999	-	-	-	-	-	-	-
	7.4L	7.4L BRAVO	GM					D603118 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
	7.4L	7.4L BRAVO GEN V						C391564 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
	7.4L	7.4L W/HURTH						D715494 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
	7.4L	7.4LHR GEN V						C878221 & Up	18-1334	18-1333	18-1332	18-1315	-	-	- -
		390		482	8	4	1969-1970	2781129 - 2825059	-	-	-	-	-	-	-
		460 TRS		482	8	4	1983-1986	4179554 - 6181046	- ❶	- ❶	-	-	-	-	-
		496 MAG / 496 HO		496	8	4	2001-2010	M025000 & UP	-	-	-	-	-	-	-
		8.1S MPI / 8.1S MIE / 8.1S HO		496	8	4	2001-2010	M025000 & UP	-	-	-	-	-	-	-
	8.2L	465		502	8	4	1990-1992	C849992 - D725646	-	-	-	-	-	-	-
	8.2L	465 GEN V		502	8	4	1992-1994	D725647 - F213244	-	-	-	-	-	-	-
	8.2L	500 GEN V		502	8	4	1994-1996	F213293 - F745159	-	-	-	-	-	-	-
	8.2L	500 GEN VI		502	8	4	1997-1999	K745195 - L601036	-	-	-	-	-	-	-
	8.2L	500 EFI		502	8	4	1999-2000	L001477 - L306499	-	-	-	-	-	-	-
	8.2L	500 EFI		502	8	4	2000-2005	L306500 - M907127	-	-	-	-	-	-	-
	8.2L	502 MAG BRAVO		502	8	4	1990-1992	C876221 - D824588	-	-	-	-	-	-	-
	8.2L	502 MAG BRAVO GEN V		502	8	4	1992-1993	D824589 - F114528	-	-	-	-	-	-	-
	8.2L	502 MAG EFI		502	8	4	1993-1996	D840650 - F802599	-	-	-	-	-	-	-
	8.2L	502 MAG MPI GEN VI		502	8	4	1996-2001	F802600 - M024999	-	-	-	-	-	-	-
	8.2L	525 EFI		502	8	4	2003-2007	M900146 - M958499	-	-	-	-	-	-	-
	8.2L	525 EFI		502	8	4	2007-2010	M958500 & UP	-	-	-	-	-	-	-
	8.2L	575SCi		502	8	4	20071-2005	L306696 - M950526	-	-	-	-	-	-	-
	8.2L	600 SC		502	8	4	1991-1992	D456489 - D456768	-	-	-	-	-	-	-
	8.2L	600SC GEN V		502	8	4	1992-1996	D725676 - F877642	-	-	-	-	-	-	-
	8.2L	600 SC GEN VI		502	8	4	1997-2000	K000227 - L601186	-	-	-	-	-	-	-
	8.2L	8.2L MAG		502	8	4	2010	A350340 & UP	-	-	-	-	-	-	-
	8.2L	8.2L MIE		502	8	4	2010	A350802 & UP	-	-	-	-	-	-	-
	8.2L	8.2L MIE W/HURTH		502	8	4	1990-1992	C878221 - D857199	-	-	-	-	-	-	-
	8.2L	8.2L W/HURTH (IB)		502	8	4		D857200 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
	8.2L	8.2L MIE GEN V		502	8	4		D857200 - F819619	-	-	-	-	-	-	-
	8.2L	8.2L MPI GEN VI / 8.2L MIE GEN VI / 8.2LH GEN VI		502	8	4	1996-2001	F819620 - L674200	-	-	-	-	-	-	-
		500 BULLDOG		540	8	4	1990-1996	C577254 - F745405	- ❶	- ❶	-	-	-	-	-
		500 BULLDOG		540	8	4	1997-2001	K000248 - M050281	- ❶	- ❶	-	-	-	-	-
		575		540	8	4	1986-1992	A677429 - D763716	- ❶	- ❶	-	-	-	-	-
		800 SC GEN V		540	8	4	1993-1998	D763836 & UP	- ❶	-	-	-	-	-	-
		888	FORD		8	4		4762210 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
		898 / 198	GM					A338553 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-

❶ 8 PAIR BEARING SET

MERCRUISER 3.7L BEARING APPLICATION

		ROD BEARINGS			MAIN BEARINGS			MAIN (THRUST BEARINGS)		
Model	Serial Number	Std.	.010	.020	Std.	.010	.020	Std.	.010	.020
165\3.7 (4cyl)	6916779 & Up	18-1148	-	-	—	-	-	18-1149	-	-
170 (4cyl)	6916779 & Up	18-1148	-	-	—	-	-	18-1149	-	-
180\3.7L (4cyl)	6916779 & Up	18-1148	-	-	—	-	-	18-1149	-	-
190 (4cyl)	6916779 & Up	18-1148	-	-	—	-	-	18-1149	-	-
470	4208730 & Up	18-1148	-	-	—	-	-	18-1149	-	-
485	5685394 & Up	18-1148	-	-	—	-	-	18-1149	-	-
488	6170297 & Up	18-1148	-	-	—	-	-	18-1149	-	-



18-0518
VALVE STEM SEAL
Replaces: 26-34217



18-4023
VALVE STEM SEAL
Replaces: 26-75413
For: 165, 170, 180, 190 4 cyl. (224 CID) SN 6916779 & later



18-4022
VALVE STEM SEAL
Replaces: 26-75988
For: 330 (SN 4623115 & later), 340 (IB) (SN 5889914 & later), 454 Mag (SN A631894 & later)

PKG. OF 8



18-4024
18-4024-9②
VALVE STEM SEAL
Replaces: 26-97664



One Piece Rear Main Seals

18-1234
Replaces:
26-811554
For: 7.4L, GL, GI, GSI: 8.2L, GL

18-0519
Replaces:
26-14240
4.3L/3.0L/5.0L 5.7L

18-0864
Replaces:
26-90925



TWO PIECE REAR MAIN SEALS

18-0528
Replaces:
26-56868

18-1211
Replaces:
26-58203



Timing Cover Seals

18-1213
Replaces:
26-79223,
26-97335, 26-59341

18-1233
Replaces: 26-8219471

18-0578
Replaces: 26-67388

MERCRUISER SEAL APPLICATION

Model	Serial No.	Rear Main Crankshaft Seal	Timing Cover Seal
120/2.5L	1666601 & UP	—	18-1213
120/2.5L	2786857 & UP	18-1211	18-1213
140/3.0L & LX	2508261 & UP	—	18-1213
140/3.0L & LX	6229718 & UP	18-1211	18-1213
150/160/165/200 (I/L-6)	1666495 & UP	—	18-1213
150/160/165/200 (I/L-6)	2770032 & UP	18-1211	18-1213
175/185/205/262/4.3L (V-6)	6330183 & UP	18-1211	18-1213
200/228/225/230/250/255/260/270 280/300/320/5.0L/5.7L/898(V-8)	2453769 & UP	18-1211①	18-1213
215	2781153 & UP	18-0528	—
224I/L4	ALL	18-0864	18-0578
225 FORD	3885721 & UP	18-0528	—
5.0L/5.7L, 4.3L, 3.0L Std. Rotation	"All" one piece seal	18-0519	18-1213
340 (7.4L)	4623115 & UP	—	18-1233
370 TRS	5889914 & UP	—	18-1233
400 TRS	4179554 & UP	—	18-1233
420	A398941 & UP	—	18-1233
440 TRS	4179554 & UP	—	18-1233
454 MAGNUM	A631894 & UP	—	18-1233
460 TRS	4179554 & UP	—	18-1233
7.4L/8.2L/454/502 Std. Rotation	"All" one piece seal	18-1234	18-1233
7.4 BRAVO	B771113 & UP	—	18-1233
888 (188)	3108723 & UP	18-0528	—

① Lrg. Journal Crankshaft GM Engines
② Priced per Package

Sierra
Marine Engine and Drive Parts

MANIFOLD & EXHAUST MANIFOLD GASKET SETS



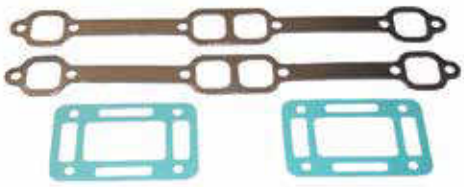
18-0403
INTAKE GASKET KIT
Replaces: 27-805722A1
For: MCM 370, 400, 325, 454, 502 Mag, 7.4L Bravo II & MIE 8.2L1978-1997



18-0404
INTAKE GASKET KIT
Replaces: 27-805403A1
For: MCM/MIE 454 Mag MPI, 7.4L/LX MPI & 8.2L MPI 1993-UP



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
For use with **18-1998-1**



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
For use with **18-1997-1**



18-4347-1
EXHAUST MANIFOLD GASKET SET
For: GM 175, 185, 205 (229 & 262 CID)

— CONTAINS —

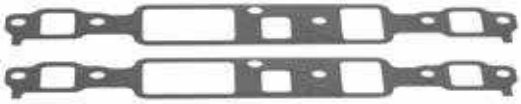
Part #	Description	O.E. #	Qty.
18-0897	Exhaust Elbow Mounting Gasket	27-41813-1	2
18-2909	Exhaust Manifold to Cyl. Head Gasket	27-99757	2



18-4348
EXHAUST MANIFOLD GASKET SET
For: GM 454, 525 (7.4L & 8.2L)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0418	Manifold to Cylinder Head Gasket	27-46820	2
18-0897	Exhaust Elbow Mounting Gasket	27-41813-1	2



18-4408
INTAKE MANIFOLD GASKET SET
Replaces: 27-11977
For: GM 262 CID Engines 175, 185 and 205 HP



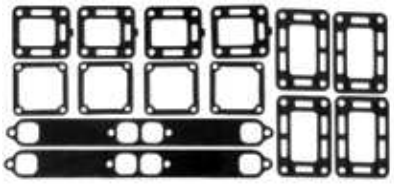
18-4349
EXHAUST MANIFOLD GASKET SET
For: GM 200, 228, 230, 260, 898 (5.0 & 5.7L)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0872	Exhaust Manifold Gasket	27-33395	2
18-0897	Exhaust Elbow Mounting Gasket	27-41813-1	2



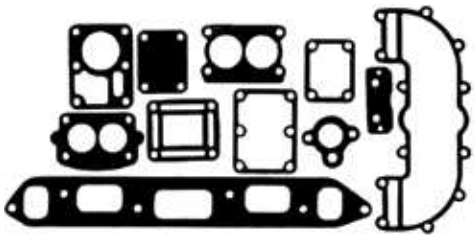
18-4367
EXHAUST MANIFOLD GASKET SET
Replaces: 27-99777A1
For: GM 153 & 181 (2.5 & 3.0L) CID Engs; 120 & 140 HP S/N 6229718 & UP
(With Siamese Port Cylinder Heads)



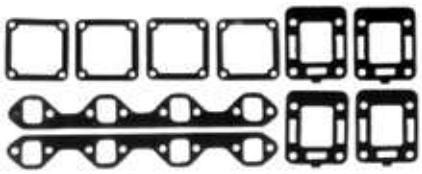
18-4394
EXHAUST MANIFOLD GASKET SET
Replaces: 27-33395A2
For: GM 350 (5.7L) CID Eng; 250 HP S/N 4768000-4908849 255 HP S/N 5195909 & UP

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2832	Manifold End Cap Gasket	27-48043	4
18-2833	Exhaust Elbow Gasket	27-99777-2	4
18-0872	Exhaust Manifold Gasket	27-33395	2
18-0885	Exhaust Elbow Gasket	27-48042	4



18-4395
EXHAUST MANIFOLD GASKET SET
Replaces: 27-35898A-4
For: GM 153 (2.5L) CID Eng;
120 HP S/N 2046625-6229717



18-4399
EXHAUST MANIFOLD GASKET SET
Replaces: 27-54566A1
For: Ford 302/351 (5.0L & 5.8L) CID Eng; All 888 (188 HP) & 233 HP, 255 HP S/N 3258728-4175498

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0183	Exhaust Mounting Gasket	27-46820	2
18-2832	Manifold End Cap Gasket	27-48043-1	4
18-2833	Exhaust Elbow to Gasket	27-99777-2	4

18-4396
EXHAUST MANIFOLD GASKET SET
Replaces: 27-46401A1
For: 250 (4.1L) CID Eng; 165 HP S/N 2770032 & UP

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2830	Intake Exhaust Gasket	27-46401	1
18-2831	Thermostat Gasket	27-47590-1	1
18-2832	Manifold End Cap Gasket	27-48083-1	2
18-2833	Exhaust Elbow Gasket	27-99777-2	1
18-0353	Carb. Mounting Gasket	27-58764	1
18-0356	Carb. Mounting Gasket	27-64692	1
18-0928	Exhaust End Cap Gasket	27-73814	1

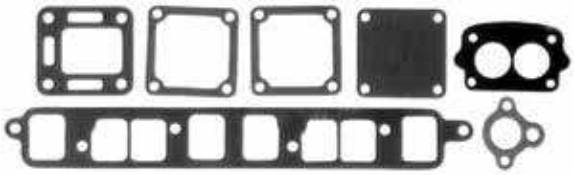




18-4397
EXHAUST MANIFOLD GASKET SET
Replaces: 27-46820A1
For: GM 454 (7.4L) CID Eng; All 325, 350, 400 HP Jet Drives 330 HP S/N 6083144 & BELOW

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0418	Exhaust Mounting Gasket	27-46820	2
18-0885	Exhaust Elbow Mounting Gasket	27-48042	4
18-2832	Manifold End Cap Gasket	27-48043-1	4



18-4398
EXHAUST MANIFOLD GASKET SET
Replaces: 27-53354A1
For: GM 181 (3.0L) CID Eng; 140 HP S/N 3332137-6229717
(Without Siamese Port Cylinder)

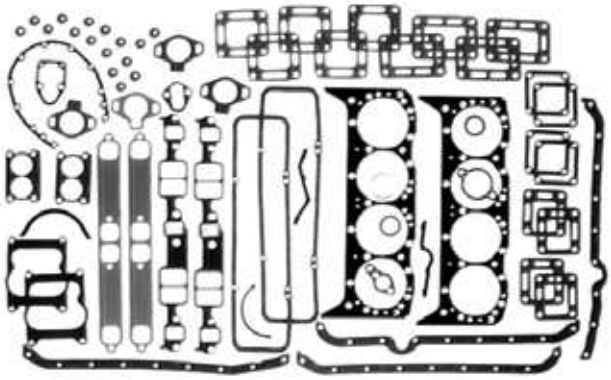
CYLINDER HEAD AND INTAKE MANIFOLD GASKET SETS



18-4383
For: GM 153 (2.5L) CID Eng;
S/N 2324347 & UP Includes 18-3880 Head Gasket



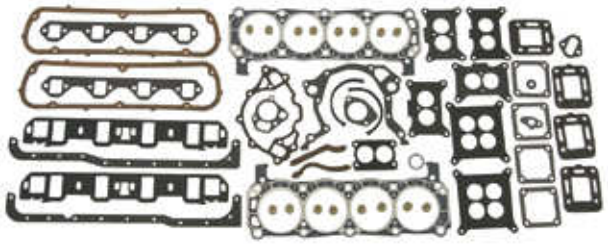
18-4384
For: GM 181 (3.0L) CID Eng;
S/N 2508261-6229717 (Except 3.0LX)



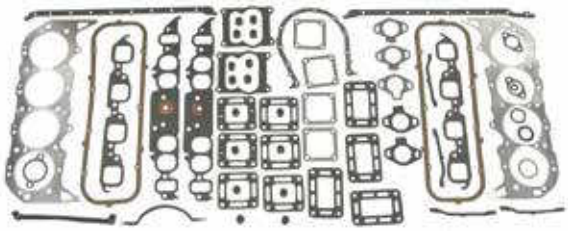
18-4386
For: GM 305 & 350 (5.0L & 5.7L) CID Eng; With Heads (1987 & Earlier)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0976	Timing Chain Cover Gasket	27-14250	1
18-0868	Intake Manifold Gasket	27-17145	1
18-0872	Exhaust Manifold Gasket	27-33395	2
18-0897	Exhaust Elbow Mounting Gasket	27-41813	2
18-0885	Exhaust Elbow Mounting Gasket	27-48042	4
18-2917	Lower Thermostat Housing Gasket	27-53045-1	1
18-0153	Port Dip Gasket	27-85817A1	1
18-2848	Quadrajet Base Gasket	27-58457-2	2
18-2849-1	Exhaust Elbow To Manifold Gasket	27-87105-1, 27-818832	4
18-3876	Head Gasket	27-75611	2
18-2554	Thermostat Gasket	27-41812	1
18-2832	Manifold End Cap Gasket	27-48043-1	4
18-2553	Thermostat Gasket	27-47510	1
18-2833	Exhaust Elbow To Manifold Gasket	27-99777-2	4
18-2844	Thermostat Cover Gasket	27-48818-1	1
18-0889	Fuel Pump Housing Gasket	27-34213	1
18-0891	Water Pump Mounting Gasket	27-34897	1
18-0905	Oil Pan Drain Plug Gasket	27-49955	1
18-0876	Water Pump Mounting Gasket	27-34898	1
18-0994	Carb. Mounting Gasket	27-70143-1	2
18-0518	Seal	26-34217	16
18-2845	Valve Cover Gasket	121-122	2



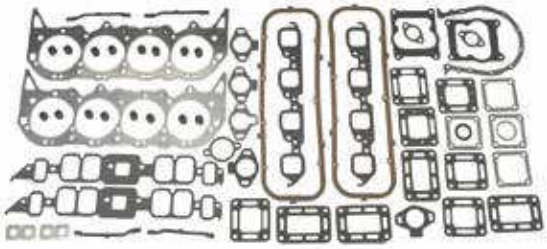
18-4385
For: Ford 302 (5.0L) CID Eng; 215, 225 & 888 (188 HP)
Includes 18-3883 Head Gasket



18-4387
Replaces: 27-801853
For: GM 454 (7.4L) CID Eng; Production Models
Oval Port
Includes 18-3877 Head Gasket



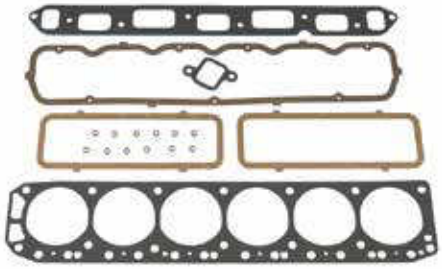
18-0465
INTAKE MANIFOLD GASKET SET
Replaces: 27-65184
For: GM 454 CID Engines, 325, 330, 340, 350 HP
and 454 Magnums, 7.4L



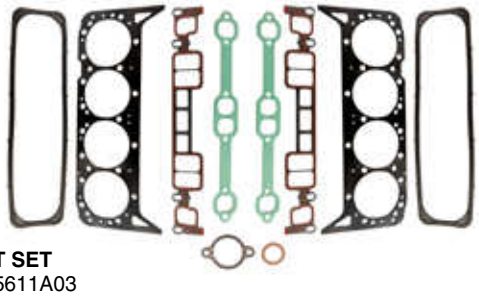
18-4365
EXHAUST MANIFOLD GASKET SET
Replaces: 27-801855
For: GM 454 (7.4L) CID Eng; Production Models
Rectangular Port
Includes 18-3877 Head Gasket



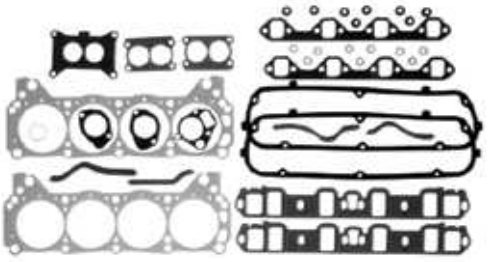
18-4388
INTAKE MANIFOLD GASKET SET
Replaces: 27-11977A88, A92
For: GM 262 CID Eng; 175, 185 & 205 HP, 4.3L
Includes 18-3879 Head Gasket



18-4389
INTAKE MANIFOLD GASKET SET
Replaces: 27-47453A1
For: All GM 165 HP (S/N 270032 & UP) & Inline 6 cyl.
250 CID



18-1254
VORTEC
HEAD GASKET SET
Replaces: 27-75611A03
For: Small Block GM V8 engines with
Vortech heads

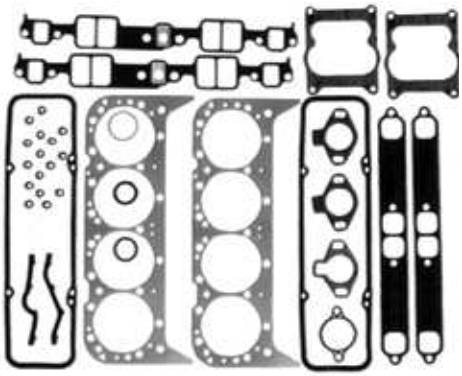


18-4391
INTAKE MANIFOLD GASKET SET
Replaces: 27-64763A2
For: Ford 351 CID Eng; 233 HP S/N 4173000-4500860, 5.8L
Includes 18-3883 Head Gasket

18-4392
INTAKE MANIFOLD GASKET SET
Replaces: 27-75611A2
For: GM 305 & 350 CID Eng. 898 (198 HP) 200, 228,
230/260 (Inboard) 230, 250, 255, 260, 280 & 5.7L Ski

— CONTAINS —

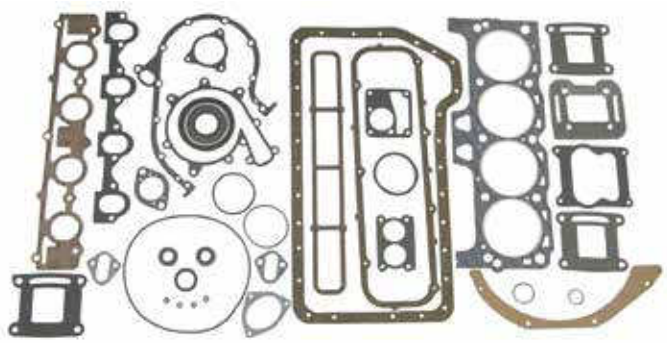
Part #	Description	O.E. #	Qty.
18-0868	Intake Manifold Gasket	27-17145	1
18-0872	Exhaust Manifold Gasket	27-33395	2
18-2848	Quadrajet Base Gasket	27-52457-2	2
18-3876	Head Gasket	27-75611	2
18-2553	Thermostat Gasket	27-47510	1
18-2844	Thermostat Cover Gasket	27-48818-1	1
18-2554	Thermostat Gasket	27-41812	2
18-2917	Lower Thermostat Housing Gasket	27-53045-1	1
18-2845	Valve Cover Gasket	27-11999	2
18-0518	Seal	26-34217	16



FOR MODULAR GASKET SETS SEE PAGES 649-656

OVERHAUL GASKET SETS

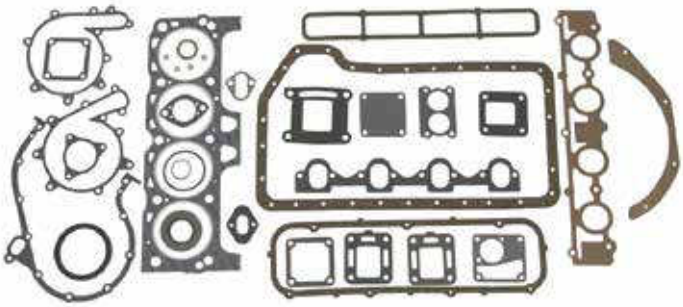
(Sets do not include Front and Rear Crankshaft Seals)



18-4381
Replaces: 27-43186A1
For: 224 (3.7L) CID Eng; 165, 170, 180, 190 HP
S/N 6916779 & UP

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-0175	O-Ring	25-26543	4
18-0860	O-Ring	25-62700	1
18-0864	Seal	26-90925	1
18-0881	Exhaust Elbow Mounting Gasket	27-18272	1
18-0992	Exhaust Manifold Mounting Gasket	27-68715	1
18-0994	Carburetor Mounting Gasket	27-70143-1	1
18-0158	Intake Manifold Gasket	27-70905	1
18-0111	Exhaust Elbow Mounting Gasket	27-89657	2
18-0160	Lower Exhaust to Intake Manifold Gasket	27-94136	1
18-0113	Exhaust Elbow Mounting Gasket	27-97542	1
18-2843	Thermostat Cover Gasket	27-74830	1
18-2848	QuadraJet Base Gasket	27-52457-2	1
18-3878	Head Gasket	27-13709T	1
18-7121	O-Ring	25-35027	1
18-0874	Distributor Gasket	27-34486	1
18-0185	Seal	27-91892	1
18-2555	Thermostat Gasket	27-89656-1	1
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-4366	Oil Pan Gasket Set	27-72479A5	1
18-0387	Flywheel Cover Gasket	27-94976	1
18-0172	Oil Seal	26-97530	2



18-4382
Replaces: 27-74830A3
For: 224 (3.7L) CID Eng; 470 S/N 4208730 & UP

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-0864	Seal	26-90925	1
18-0956	Exhaust Manifold Mounting Gasket	27-68715	1
18-0158	Intake Manifold Gasket	27-70905	1
18-0950	Impeller Cover Gasket	27-88046	1
18-0954	Exhaust Mounting Gasket	27-92720	1
18-0113	Exhaust Elbow Mounting Gasket	27-97542	1
18-2832	Manifold End Cap Gasket	27-48043-1	2
18-2833	Exhaust Elbow To Manifold Gasket	27-99777-2	2
18-2843	Thermostat Cover Gasket	27-74830	1
18-3878	Head Gasket	27-13709T	1
18-0175	O-Ring	25-26543	4
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-7121	O-Ring	25-35029	1
18-0874	Distributor Gasket	27-34486-3	1
18-0928	Manifold End Cap Gasket	27-73814	1
18-0994	Carb. Mounting Gasket	27-70143-1	1
18-2555	Thermostat Cover Gasket	27-89656-1	1
18-4366	Oil Pan Gasket Set	27-72479A5	1
18-0387	Flywheel Cover Gasket	27-94976	1

MISCELLANEOUS GASKET SETS



18-0153
OIL PAN GASKET SET
Replaces: 27-85817A1
For: Mercruiser GM 350 CID (5.7L)



18-0340
OIL PAN GASKET SET
Replaces: 27-49949
For: Mercruiser 160/165 (6 cyl.)



18-1239
OIL PAN GASKET
Replaces: 27-810846T
For: Mercruiser 3.0L GM 181



18-0348
OIL PAN GASKET SET
Replaces: 27-52550
For: Mercruiser GM 454/502 CID Eng;
(7.4L and 8.2L)



18-1237
OIL PAN GASKET
Replaces: 27-138651
For: Mercruiser GM 5.7L



18-0466
OIL PAN GASKET SET
Replaces: 27-14901A1
For: Mercruiser GM 153/181 (2.5L & 3.0L)



18-1232
OIL PAN GASKET
Replaces: 27-811566
For: GM Big Block

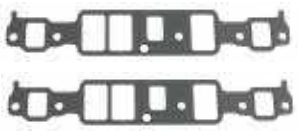


18-1231
INTAKE GASKET
Replaces: 27-818188-1
For: Rectangular port high
performance big block Chevy



18-0405
OIL PAN GASKET
Replaces:
27-14247-1, 27-883964
For: Mercruiser GM 262 CID Eng. (4.3L)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-1238
INTAKE GASKET SET
Replaces: 24-824326
For: Mercruiser 4.3L/LX models, pre SN F802999



18-61513
OIL PAN GASKET
Replaces: 27-14247T1
Fits: Mercruiser MCM 262 Mag & 4.3L/ LX/LH/LHX Gen+ (1996 & Up); All GM V6 (1996 & Up)



18-0407
OIL PAN GASKET SET
Replaces: 27-64798
For: Mercruiser: 215, 225, 888



18-0410
INTAKE MANIFOLD GASKET SET
Replaces: 27-75648
For: Ford 5.0L/302, 5.8L/351 CID Engine; (233HP) S/N 3108723 & UP



18-0411
OIL PAN GASKET SET
Replaces: 27-90458A1
For: Mercruiser GM 350 CID (5.7L) Starboard Dipstick



18-0611
OIL PAN GASKET SET
Replaces: 27-75483
For: Mercruiser Ford 351 CID Eng.



18-0868
INTAKE MANIFOLD GASKET SET
Replaces: 27-17145
For: Mercruiser 305, 350



18-4366
OIL PAN GASKET SET
Replaces: 27-72479A5
For: Mercruiser 224 CID (3.7L)



18-4375
TIMING CHAIN GASKET SET
Replaces: 27-34213A2
For: Mercruiser GM 153 & 181 CID Engs; 110, 120, 130, 140, 150, 160 & 165 HP; 2.5L & 3.0L

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-0887	Timing Cover Gasket	27-49953	1
18-0948	Distributor Gasket	27-87707	1
18-0327	Water Pump Gasket	27-33956	1



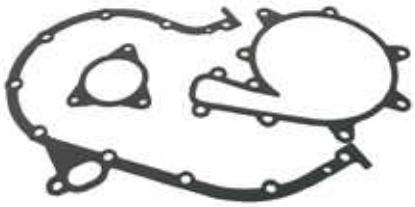
18-4377
TIMING CHAIN GASKET SET
Replaces: 27-42457A1
For: GM 262 CID Eng; 175, 185 & 205 HP



18-4378
TIMING CHAIN GASKET SET
Replaces: 27-54529A1
For: GM 454 CID Eng. 325, 330, 340 & 350 Inboards & 300TRS

— CONTAINS —

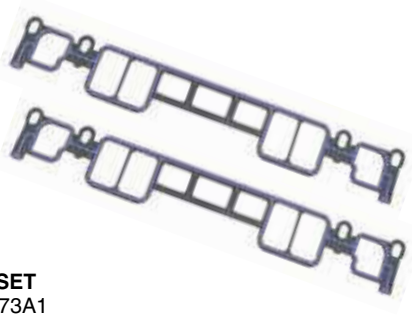
Part #	Description	O.E. #	Qty.
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-0903	Water Pump Gasket	27-49110	2
18-0980	Timing Chain Gasket	27-54529	1



18-4380
TIMING CHAIN GASKET SET
Replaces: 27-68714A6
For: Mercruiser 224 CID Eng.
165, 170, 180, 190, 470, 485 & 488 HP



18-0487
INTAKE GASKET SET
Replaces: 27-8243261
Fits:MCM 262 Mag & 4.3L/LX/LH/LXH Gen II (1996-up)



18-0488
INTAKE GASKET SET
Replaces: 27-807473A1
Fits:MCM 350 Mag, 5.0L & 5.7L/LX Gen II (1996-up)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-2946
HEAD GASKET
Replaces: 27-52364, 27-81084
For: GM 181 (3.0L) CID Eng.



18-3874
HEAD GASKET
Replaces: 27-811546
For: (8.2L) 502 CID



18-3876
HEAD GASKET
Replaces: 27-75611
For: GM 305 (5.0L)/350 (5.7L) CID Eng.



18-3877
HEAD GASKET
Replaces: 27-13687
For: GM 454 (7.4L) CID Eng., Mark IV (pre-1992)



18-3878
HEAD GASKET
Replaces: 27-13709T
For: Mercruiser 224 (3.7L) CID Eng. Model 470



18-3879
HEAD GASKET
Replaces: 27-11986, 27-816460
For: GM 262 (4.3L) CID Eng.



18-3880
HEAD GASKET
Replaces: 27-34273, 27-810841
For: GM 153 (2.5L), (3.0L) CID Eng.



18-3881
HEAD GASKET
Replaces: 27-47453
For: GM 250 (4.1L) CID (6 cyl) Eng.



18-3883
HEAD GASKET
Replaces: 27-75647
For: Ford 302 (5.0L) 351 (5.8L) CID Eng.



18-3887
HEAD GASKET
Replaces: 27-850470
For: (7.4L) 454 CID GEN V and VI (1992-up)



18-0353
CARB MOUNTING GASKET
Replaces: 27-58764



18-0354
CARB MOUNTING GASKET
Replaces: 27-60715



18-0685
VALVE COVER GASKET
Replaces: 27-73666
224 CID (3.7L)



18-0356
CARB MOUNTING GASKET
(For Rochester)
Replaces: 27-64692



18-0357
CARB MOUNTING GASKET
Replaces: 27-65577

PKG. OF 2



18-0876
18-0876-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 27-34898

PKG. OF 2



18-0889
18-0889-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 27-34213

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



18-0360
CARB MOUNTING GASKET
Replaces: 27-70142



18-0462
CARB MOUNTING GASKET
Replaces: 27-48399

Model	Year	S/N
250	1968-69	2314301-2639854
270	1969-72	2851074-3385720
325	1969-70	2278747-3042730
390	1969-70	2781129-3042731



18-0463
CARB MOUNTING GASKET
(For Weber)
Replaces: 27-814210



18-0467
CARB MOUNTING GASKET
(For Weber)
Replaces: 27-41610

PKG OF 2



18-0994
18-0994-9①
CARB MOUNTING GASKET
Replaces: 27-70143-1

PKG OF 2



18-2848
18-2848-9①
CARB BASE GASKET
Replaces: 27-524572

PKG. OF 2



18-0874
18-0874-9①
DISTRIBUTOR GASKET
For GM V6 & V8
Replaces: 27-344863
For: 2.6L (1989), 3.5L (1989), 4.3L (1987-93), 5.0L (1987-88), 5.7L (1987-92), 7.4L (1988-93), 8.2L (1992-93)

PKG OF 2



18-0948
18-0948-9①
DISTRIBUTOR GASKET
Replaces: 27-87707
4 Cyl.

PKG. OF 2



18-2552
18-2552-9①
THERMOSTAT GASKET
Replaces: 27-331792

PKG. OF 2



18-0667
18-0667-9①
CONNECTOR COVER GASKET
Replaces: 27-995061

PKG. OF 2



18-2553
18-2553-9①
THERMOSTAT GASKET
Replaces: 27-47510
GM V-6, V-8

PKG. OF 2



18-2554
18-2554-9①
THERMOSTAT GASKET
Replaces: 27-41812, 27-90556
V-6 & V-8

PKG. OF 2



18-2555
18-2555-9①
THERMOSTAT GASKET
Replaces: 27-896561
4 Cyl.

PKG OF 2



18-2831
18-2831-9①
THERMOSTAT GASKET
Replaces: 27-475901
4 & 6 Cyl.

PKG OF 2



18-2834
18-2834-9①
THERMOSTAT GASKET
Replaces: 27-60208
Ford V-8

PKG OF 2



18-2843
18-2843-9①
THERMOSTAT GASKET
Replaces: 27-74830
470

PKG OF 2



18-2844
18-2844-9①
THERMOSTAT GASKET
Replaces: 27-488181
V-8

PKG OF 2



18-2917
18-2917-9①
THERMOSTAT GASKET
Replaces: 27-530451

PKG OF 2



18-0398
18-0398-9①
THERMOSTAT GASKET
Replaces: 27-530451

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



18-0111
EXHAUST ELBOW GASKET
Replaces: 27-89657



18-0113
EXHAUST ELBOW GASKET
Replaces: 27-97542, 27-856705

PKG OF 2



18-0672
18-0672-9①
EXHAUST ELBOW GASKET
Replaces: 27-860231, 8637251



18-0365
HEAT EXCHANGER END GASKET
2 3/4" dia.
Replaces: 27-75450
224 CID



18-0389
HEAT EXCHANGER END GASKET
3 15/16" dia.
Replaces: 27-99960

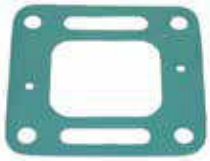


18-0881
EXHAUST ELBOW GASKET
Replaces: 27-18272

PKG. OF 2



18-0885
18-0885-9①
EXHAUST ELBOW GASKET
Replaces: 27-48042



18-0897
EXHAUST ELBOW GASKET
Replaces: 27-41813

PKG. OF 2

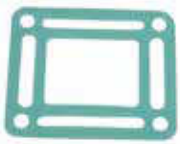


18-0928
18-0928-9①
MANIFOLD END CAP GASKET
Replaces: 27-73814



18-0954
EXHAUST ELBOW GASKET
Replaces: 27-92720

PKG OF 2



18-2819
18-2819-9①
EXHAUST ELBOW GASKET
Replaces: 27-39915

PKG OF 2



18-2832
18-2832-9①
MANIFOLD END CAP GASKET
Replaces: 27-480431

PKG OF 2



18-2833
18-2833-9①
EXHAUST ELBOW GASKET
Replaces: 27-997772

PKG OF 2



18-2849-1
18-2849-9-1①
EXHAUST ELBOW GASKET
Replaces: 27-87105-1, 27-818832, 27-863726



18-0158
INTAKE MANIFOLD GASKET
Replaces: 27-70905
For: 3.7L



18-0183
EXHAUST MANIFOLD GASKET
Replaces: 27-73866



18-0418
EXHAUST MANIFOLD GASKET
Replaces: 27-46820

PKG. OF 2



18-2830
EXHAUST MANIFOLD GASKET
Inline 6 cyl.
Replaces: 27-46401



18-0680
EXHAUST MANIFOLD GASKET
Replaces: 27-815528



18-2896
EXHAUST MANIFOLD GASKET
Replaces: 27-52546

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2



18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces: 27-99757



18-0872
EXHAUST MANIFOLD GASKET
Replaces: 27-33395
GM 5.0L & 5.7L



18-2912
EXHAUST MANIFOLD GASKET
Replaces: 27-53354



18-0956
EXHAUST MANIFOLD GASKET
Replaces: 27-68715

PKG. OF 2



18-1204
18-1204-9①
EXHAUST MANIFOLD GASKET
Replaces: 27-96429



18-61319
VALVE COVER GASKET
Replaces: 27-827154
Fits: Mercruiser MCM 262 Mag & 4.3L/LX/LH/LHX Gen+ w/plastic valve cover(1996 & Up); All GM V6 (1996 & Up)



18-0664
VALVE COVER GASKET
Replaces: 27-17467
For: GM 305/350, 5.0 & 5.7L



18-2845
VALVE COVER GASKET
Replaces: 27-11999
V-8 GM 305/350 CID, 5.0 & 5.7L



18-25001
VALVE COVER GASKET
Replaces: 27-14765
Fits:GM 454, 7.4L



18-25002
VALVE COVER GASKET
Replaces: 27-811588
Fits:GM 454, 502, (1992-UP)
Recessed Grooved Valve Cover



18-0311
VALVE COVER GASKET
Replaces: 27-11988
For: 4.3 Litre
262 CID



18-0346
VALVE COVER GASKET
Replaces: 27-49936
For: GM 250 CID (4.1L), 160/165/200 (6 cyl.)



18-0347
VALVE COVER GASKET
Replaces: 27-52145
For: GM 153 & 181 CID (2.5L & 3.0L)



18-0352
VALVE COVER GASKET
Replaces: 27-56173
For: Ford 302/351 CID (5.0L & 5.8L)

PKG. OF 2



18-0464
18-0464-9①
VALVE COVER GASKET
Replaces: 27-49121
For: GM 454/502 CID (7.4L & 8.2L)

Model	Year	S/N
330	1977-81	4623115-6083144
7.4 Bravo	1988-91	B771113-D603117
454 Mag	1986-92	A631894-D805068
370 TRS	1978-87	4179554-B714586
400 TRS	1980-86	4179554-B457644
400 TRS	1983-86	4179554-B485220
460 TRS	1983-86	4179554-6181046
502 Mag Bravo	1990-92	C878221-D824588



18-0468
TIMING COVER GASKET
Replaces: 27-811572
GM 4.3L, 5.0L & 5.7L

PKG. OF 2



18-0887
18-0887-9①
TIMING COVER GASKET
Replaces: 27-49953
4 & 6 Cyl.

PKG. OF 2

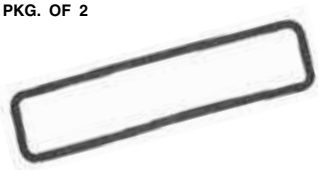


18-0976
18-0976-9①
TIMING CHAIN COVER GASKET
Replaces: 27-14250



18-0980
TIMING COVER GASKET
Replaces: 27-54529
GM 7.4L

PKG. OF 2



18-0328
18-0328-9①
PUSH ROD/LIFTER COVER GASKET
Replaces: 27-34208
153 & 181 CID, 120/140 (4 Cyl.)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



18-0329
PUSH ROD/LIFTER COVER GASKET
Replaces: 27-34209
For: 140/150/160/165 (6 cyl.)



18-2815
PUSH ROD COVER GASKET
Replaces: 27-814703
For: 3.0L

PKG. OF 2



18-1210
18-1210-9①
END CAP GASKET
Replaces: 27-39923

PKG. OF 2



18-0185
18-0185-9①
REMOTE OIL SEAL
Replaces: 27-91892



18-1240
OUTDRIVE SEAL
For Bravo
Replaces: 12708

PKG OF 5



18-2516
18-2516-9①
BRAVO OUTDRIVE SEAL
Replaces: 16755

PKG. OF 2



18-2556
18-2556-9①
DRIVE SHAFT HOUSING TO BELL HOUSING GASKET
Replaces: 27-35996, A1



18-2743
OUTDRIVE HOUSING GASKET
Replaces:
27-94996-2, Q2

PKG OF 5



18-2820
18-2820-9①
OUTDRIVE GASKET
Replaces: 27-64818, Q4

PKG OF 5



18-2840
18-2840-9①
BELL HOUSING GASKET
Replaces: 27-35982

PKG OF 2



18-2847
18-2847-9①
OUTDRIVE GASKET
Replaces: 27-54014
For: E, H, TR, TRS



18-0386
WATER PUMP BODY GASKET
Replaces: 27-94914

PKG. OF 2



18-0894
18-0894-9①
WATER POCKET COVER GASKET
Replaces: 27-55810,
27-55810 -1



18-0916
WATER PUMP GASKET
Replaces: 27-8052151

PKG. OF 2



18-0903
WATER PUMP GASKET
Replaces: 27-49110
454 CID



18-0147
WATER PUMP GASKET
For Ford V-8
Replaces: 27-56880



18-0327
WATER PUMP GASKET
Replaces: 27-33956
4 & 6 Cyl.

PKG. OF 2



18-0891
18-0891-9①
WATER PUMP MOUNTING GASKET
Replaces: 27-34897
For: GM 4.3L, 5.0L & 5.8L

PKG. OF 2



18-0893
18-0893-9①
WATER PUMP BACK-IN PLATE GASKET
Replaces: 27-35380
GM 4.3L, 5.0L & 5.7L

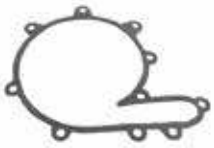
PKG OF 2



18-2564
18-2564-9①
IMPELLER GASKET
Alpha I - Generation 2
Replaces: 27-430331

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



18-0950
IMPELLER HOUSING GASKET
Replaces: 27-88046
224 CID

PKG OF 2



18-2565
18-2565-9①
IMPELLER GASKET
Alpha I - Generation 2
Replaces: 27-430472

PKG OF 2



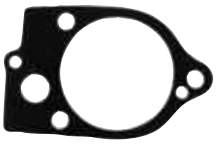
18-2566
18-2566-9①
IMPELLER GASKET
Alpha I - Generation 2
Replaces: 27-817277

PKG OF 2



18-2823
18-2823-9①
LOWER WATER PUMP GASKET
Replaces: 27-32769, 27-19553

PKG OF 2



18-2824
18-2824-9①
UPPER WATER PUMP GASKET
Replaces: 27-32770, 27-19551

PKG OF 2



18-2825
18-2825-9①
WATER PUMP BASE GASKET
Replaces: 27-32771

PKG OF 2



18-2826
18-2826-9①
WATER PUMP BASE GASKET
Replaces: 27-85610-1, 27-85670-4

PKG OF 2



18-2914
18-2914-9①
WATER PUMP GASKET
Replaces: 27-856081

PKG OF 2



18-2915
18-2915-9①
WATER PUMP GASKET
Replaces: 27-856091, 27-858524

PKG OF 2



18-2919
18-2919-9①
WATER PUMP GASKET
Replaces: 27-426311



18-0342
POWER TRIM HOSE CONNECTOR PLATE GASKET
Replaces: 27-476441



18-0388
POWER TRIM HOSE CONNECTOR GASKET
Replaces: 27-988231

PKG. OF 2



18-0322
18-0322-9①
REAR SEAL GASKET
Replaces: 27-14247, 27-881715
GM 5.0L & 5.7L



18-3289
DOUBLE LIP SEAL
Replaces: 26-864319
For:Gen II Upper Housing



18-2094
OIL SEAL
Replaces: 26-88416
Fits: 120/140(1978-82), 165 (1978-81), 260 (1978-82), 470 (1978-82), 485 (1980-82), 898/228 (1978-82), Alpha I/Gen II (1991 & Up), Blackhawk (1994-95), Bravo I/II/III (1988-98), R/MR/Alpha One Sterndrive and Transom (1983-90)

PKG OF 2



18-2944
18-2944-9①
SEAL RING GASKET (Quad Ring)
Replaces: 26-45577

PKG OF 2



18-2945
18-2945-9①
18-29451-9①
(PKG OF 50)
DRAIN SCREW GASKET
Replaces:12-20260, 12-19183, 12-191832
Used in most lower units and sea water pumps

PKG OF 5



18-2948
18-2948-9①
RUBBER WASHER
Replaces: 12-49221-1, 12-49221



18-2349
SHIFT SHAFT SLEEVE
Replaces: 23-67370
For: Ratios 1.47, 1.62, 1.81 & 1.94.
For: Gen II (1998 & up), (0L100040 & up)
1/4" Thick

PKG. OF 2



18-0905
OIL PAN DRAIN PLUG GASKET
Replaces: 27-49955

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2



18-4267
18-4267-9①
SHIFT SHAFT WASHER
Replaces: 12-29395

PKG. OF 3



18-0681
18-0681-9①
WASHER
Replaces: 12-32834

PKG. OF 5



18-0203
18-0203-9①
BELL HOUSING WASHER
Replaces: 12-35935
All Mercruiser Stern drives 1963-1998

PKG. OF 5



18-2316
18-2316-9①
SHIFT SHAFT WASHER
Replaces: 12-77674
Used over 18-2349 sleeve
For: Ratios 1.47, 1.62, 1.81 & 1.94.For: Gen II (1998 & up), (0L100040 & up) 1/8" Thick



18-0318
WASHER
Replaces: 12-815472

PKG OF 2



18-4270
18-4270-9①
WASHER
Replaces: 12-36001

PKG OF 5



18-2340
18-2340-9①
SHIFT SHAFT WASHER
Replaces: 12-31266
For: #1R/MR (1/16" Thick)

PKG OF 2



18-2343
18-2343-9①
PINION NUT WASHER
Replaces: 12-92721
For: MR/Alpha/Gen II



SCREWS

Part #	Description	O.E. #
18-2361	(PKG. OF 2)	
18-2361-9①	Lower Unit Mounting Screw	10-30206
18-3197	Water Pick-Up Insert Screw	10-76156
18-3230	Gear Housing To Drive Shaft Housing Screw	10-816601
18-3231	Upper Drive Shaft Top Cover Screw	10-98794

PKG OF 5



18-3721
18-3721-9①
NUT
Replaces: 11-13439-1, 11-859116
For: MR/Alpha



18-3236
HOUSING ALIGNMENT BUSHING
Replaces: 23-32632
For: #1R/MR/Alpha



18-4272
WELCH PLUG
O.D. 0.870"
Replaces: 19-32652



18-4273
WELCH PLUG
O.D. 1.250"
Replaces: 19-42682



18-2140
ENGINE MOUNT BOLT KIT
For: Mercruiser I



18-2141
ENGINE MOUNT BOLT KIT
Replaces: 10-97934A1
For: R/MR/Alpha I/ Gen II/Bravo



18-3728
LOCK NUT
Replaces: 11-99298, 11-863332



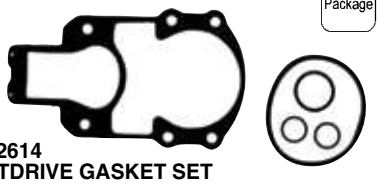
18-3729
MOTOR MOUNT BOLT
1/2" - 20 x 5 3/8"
Replaces: 10-97934



18-2193
REAR ENGINE MOUNT
Replaces: 99297A1
For 120/140 HP S/N 6229717 & UP; All 224 CID Blocks; All 898, 200, 228, 230, 260, 300 & 320 HP; All 350-454 Magnums

① Priced per Package

①**18-2614D** Display Package

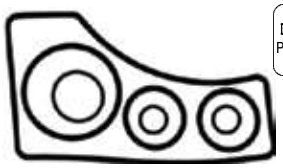


18-2614
OUTDRIVE GASKET SET
1967-1982
Replaces: 27-64818A1, 27-64818T4, 27-64818Q4

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-2840	Bell Housing Gasket	27-35982	1
18-7153	O-Ring	25-25439	2
18-7170	O-Ring	25-33504	1

Display Package

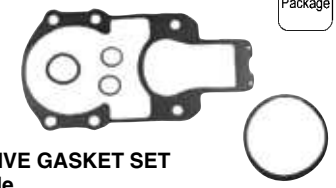


18-2615
OUTDRIVE GASKET SET
(Bravo Unit)
Replaces: 16755A1, 16755Q1, 16755T1
For: All Bravo

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-2516	Seal	16755	1
18-7198	O-Ring	25-45710	1
18-7153	O-Ring	25-25439	2
18-7168	O-Ring	25-48171	2
18-7105	O-Ring	25-62705	1
18-7117	O-Ring	25-35027	1

①**18-2617D** Display Package

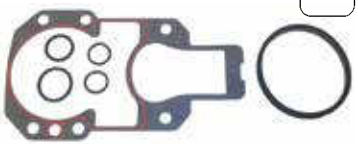


18-2617
OUTDRIVE GASKET SET
Old Style
Replaces: 27-35996A1
For: IA/IB/IC and EZ Shift (1964-1966)

—CONTAINS—

Part #	Description	O.E. #
18-2556	Drive Shaft Housing to Bell Housing Gasket	27-35996
18-2840	Bell Housing Gasket	27-35982
18-7153	O-Ring	25-25439
18-7170	O-Ring	25-33504

①**18-2619-1D** Display Package



18-2619-1
OUTDRIVE GASKET SET
Replaces: 27-64818A3, 27-94996Q2, 27-94996T2
For: R, MR, Alpha I, Alpha Gen II (1983-Newer)

—CONTAINS—

Part #	Description	O.E. #
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2
18-2840	Bell Housing Gasket	27-35982
18-7153	O-Ring	25-25439
18-7170	O-Ring	25-33504
18-7117	O-Ring	25-35027

Display Package



18-2620
OUTDRIVE GASKET SET
Replaces: 27-54014A1, Q1
For: E, H, TR, TRS

—CONTAINS—

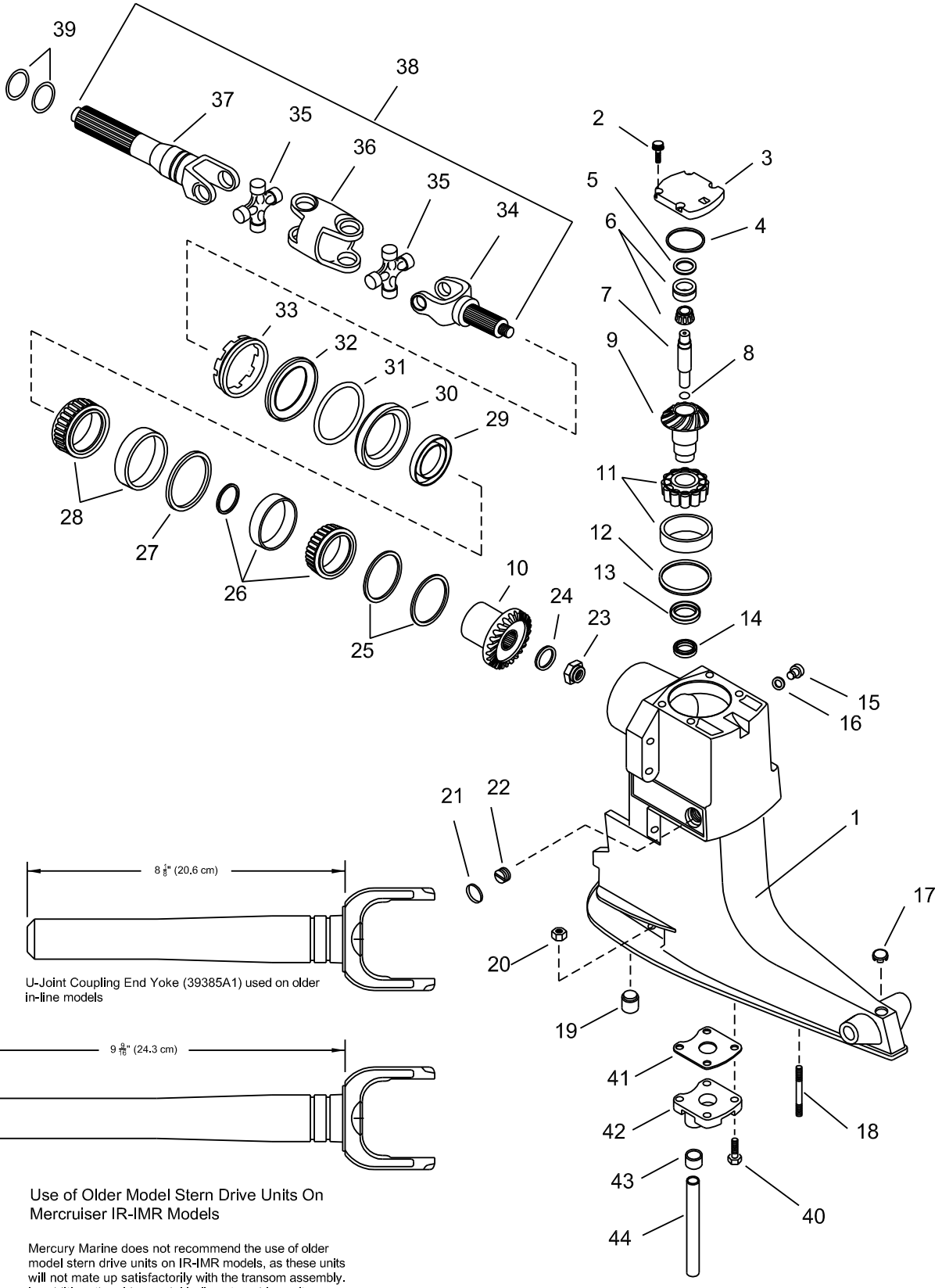
Part #	Description	O.E. No.
18-7175	O-Ring	25-62817
18-2847	Drive Shaft Housing to Bell Housing Gasket	27-54014

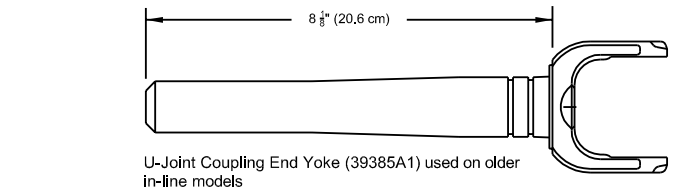
① Items ending in "D" are Display Packaged - Regular number is Non-Display

Stern Drive Model	Beginning Serial No.	Ending Serial No.	Bell Housing Gasket	Bell Housing O-Ring	Bell Housing Rubber Gasket	U-Joint O-Ring (2 Required)	Gasket Set
I	1534570	1684187	—	18-7170	—	18-7153	—
IA	1684188	2062140	18-2556	18-7170	18-2840	18-7153	18-2617
IB	1684633	2062140	18-2556	18-7170	18-2840	18-7153	18-2617
IC	1685240	2065189	18-2556	18-7170	18-2840	18-7153	18-2617
II TR	3377316	4794899	18-2847	18-7175	—	—	18-2620
120	2062141	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
120	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
120	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
140	2062141	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
140	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
140	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
160	2065190	2763441	18-2820	18-7170	18-2840	18-7153	18-2614
165	2763442	UP	18-2820	18-7170	18-2840	18-7153	18-2614
170	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
170	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
185	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
185	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
190	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
190	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
200	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
200	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
215 E/H	2782203	2915034	18-2847	18-7175	—	18-7153 ①	18-2620
225	3856268	4200499	18-2820	18-7170	18-2840	18-7153	18-2614
228	4782330	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
228	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
228	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
230	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
230	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
233	4200500	UP	18-2820	18-7170	18-2840	18-7153	18-2614
250	4791300	4898729	18-2820	18-7170	18-2840	18-7153	18-2614
255 TRS	3377316	4203749	18-2847	18-7175	—	—	18-2620
260	4898730	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
260	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
260	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
280 TRS	4203750	4895399	18-2847	18-7175	—	—	18-2620
470	4208730	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
470	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
470	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
485	4893835	UP	18-2820	18-7170	18-2840	18-7153	18-2614
488	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
488	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
888	3106717	UP	18-2820	18-7170	18-2840	18-7153	18-2614
898	4782330	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
898	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
898	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
R/MR/Alpha One	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
R/MRAlpha One	6225577	up	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
Bravo (I/II)	B664190	UP	18-2516	—	—	18-7153	18-2615
TR-TRS	4794900	UP	18-2847	18-7175	18-2847	18-7153 ②	18-2620

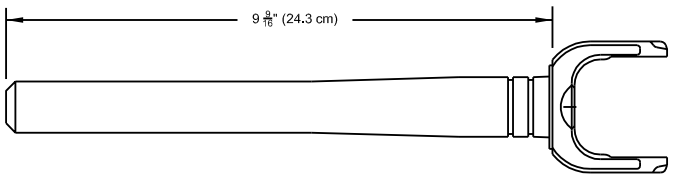
① Hydraulic Shift Only ② Borg Warner Transmission Only ③ For housing with oil reservoir check valve


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U-Joint Coupling End Yoke (39385A1) used on older in-line models



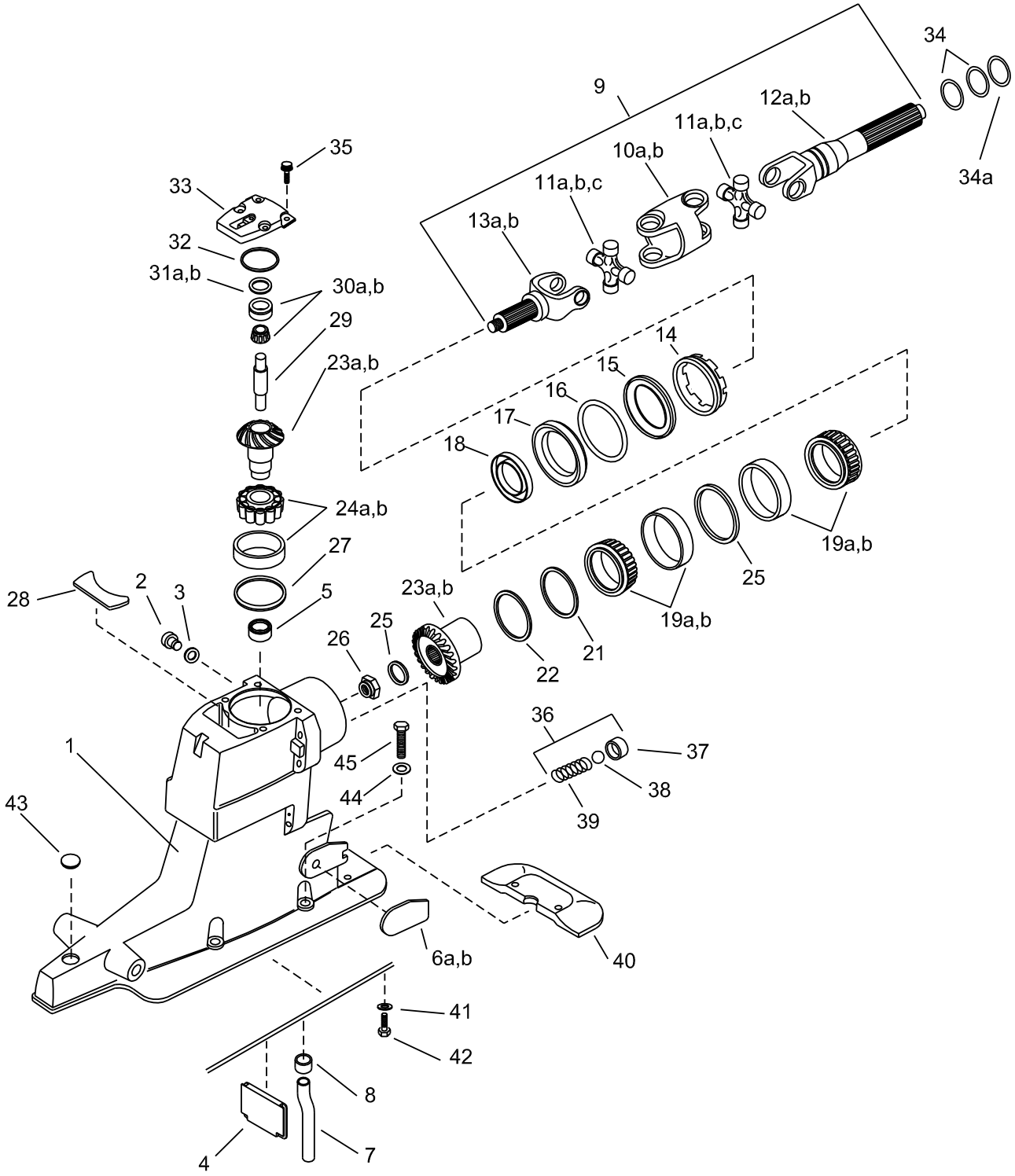
Use of Older Model Stern Drive Units On Mercruiser IR-IMR Models

Mercury Marine does not recommend the use of older model stern drive units on IR-IMR models, as these units will not mate up satisfactorily with the transom assembly. In addition, the older model in-line stern drive units are equipped with U-Joint coupling end yoke (39385A1). This yoke is shorter than yoke (59830A1) used on the IR-IMR stern drive units, and therefore, will not fully engage the engine coupler splines. **Use of an older In-Line model stern drive unit on a IR-IMR model will result in a spline failure to coupling and/or yoke.**

SEE PAGES 802-804 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	O.E.M. #	Qty.
1	Upper Gear Housing	N/A	1547-9412A18	1
2	Screw, Top Cover	18-3231	10-98794	4
3	Top Cover	18-2381	94998A2	1
4	O-Ring, Top Cover	18-7161	25-32546	1
5	Shim, Bearing Cup to Top Cover	18-2283	15-45691A1	1
6	Tapered Roller Bearing	18-1165	31-61100A1	1
7	Upper Drive Shaft	18-2179	45-55796	1
8	O-Ring, Upper Drive Shaft	18-7445	25-55801	1
9./10.	Upper Unit Gear Set			
	1.5:1	18-2201	43-18410A2, 46-18411A2	1
	Rebuild Kit	18-2256	43-803116T1	1
	1.65:1	18-2203	43-45814A5	1
	Rebuild Kit	18-2257	43-803112T1	1
	1.84:1	18-2204	43-75325A3	1
	Rebuild Kit	18-2258	43-803114T1	1
	1.98:1	18-2205	43-55778A3	1
	Rebuild Kit	18-2259	43-803101T1	1
11	Tampered Roller Bearing	18-1161	31-35990A1	1
12	Shim Kit, Bearing Cup to Drive Shaft Housing	18-2293	15-36178A1	1
13	Oil Seal, Upper Drive Shaft Housing	18-2049	26-32511	1
14	Oil Seal, Lower Drive Shaft Housing	18-2056	26-96503	1
15	Vent Screw	18-2244	10-79953A2	1
16	Gasket, Gear Housing Drain Screw	18-2945	12-19183, 12-20260	1
17	Plug,Trim Tab Hole	18-3232	19-47579	1
18	Stud, Drive Shaft Housing	N/A	16-56295	2
19	Bushing, Drive Shaft Housing	18-3236	23-32632	1
20	Nut, Gear Housing Stud	18-2362	11-13439-1	3
21	Welch Plug, Drive Shaft Housing			
	(7/8" OD)	18-4272	19-32652	1
	(1 1/4" OD)	18-4273	19-42682	1
22	Pipe Plug, Water Pocket	18-4265	22-428611	1
23	Nut, Drive Gear to U-Joint	18-3713	11-22339	1
24	Washer, Drive Gear to U-Joint Nut	18-3712	12-45810	1
25	Shim Kit Drive Gear	18-2292	15-35980A1	1
26	Bearing Kit	18-1160	31-35988A2, A12	1
27	Spacer (comes with kit)	18-1160	31-35988A2, A13	1
28	Roller Bearing (comes with kit)	18-1160	31-35988A2, A13	1
29	Oil Seal	18-2003	26-64893	1
30	Carrier Assembly Oil Seal	18-0577	66081A2	1
31	O-Ring	18-7169	25-70937	1
32	Ring, Roller Bearing Retainer	18-4296	35983	1
33	Reataining Nut Drive Shaft Housing	18-3752	816811-1	1
34	Yoke Assembly	18-2125	46020T	1
35	Heavy Duty U-Joint	18-2104	75832A2	1
36	Center Socket	18-2128	39383T	1
37	U-Joint Shaft Coupler	18-2146	59830A1	1
38	Drive Shaft	18-9218	59830A5	1
39	O-Ring	18-7153	25-25439	2
40	Screw, Water Pocket Cover to Drive Shaft Housing	18-3229	10-28668	4
41	Gasket, Water Pocket Cover	18-0894	27-55810	1
42	Water Pocket Cover (Sold as Assembly includes 40-44)	18-3219	42724A3	1
43	Bushing, Water Pump Housing	18-3110	26-38970	1
44	Water Tube	18-3220	32-54236	1

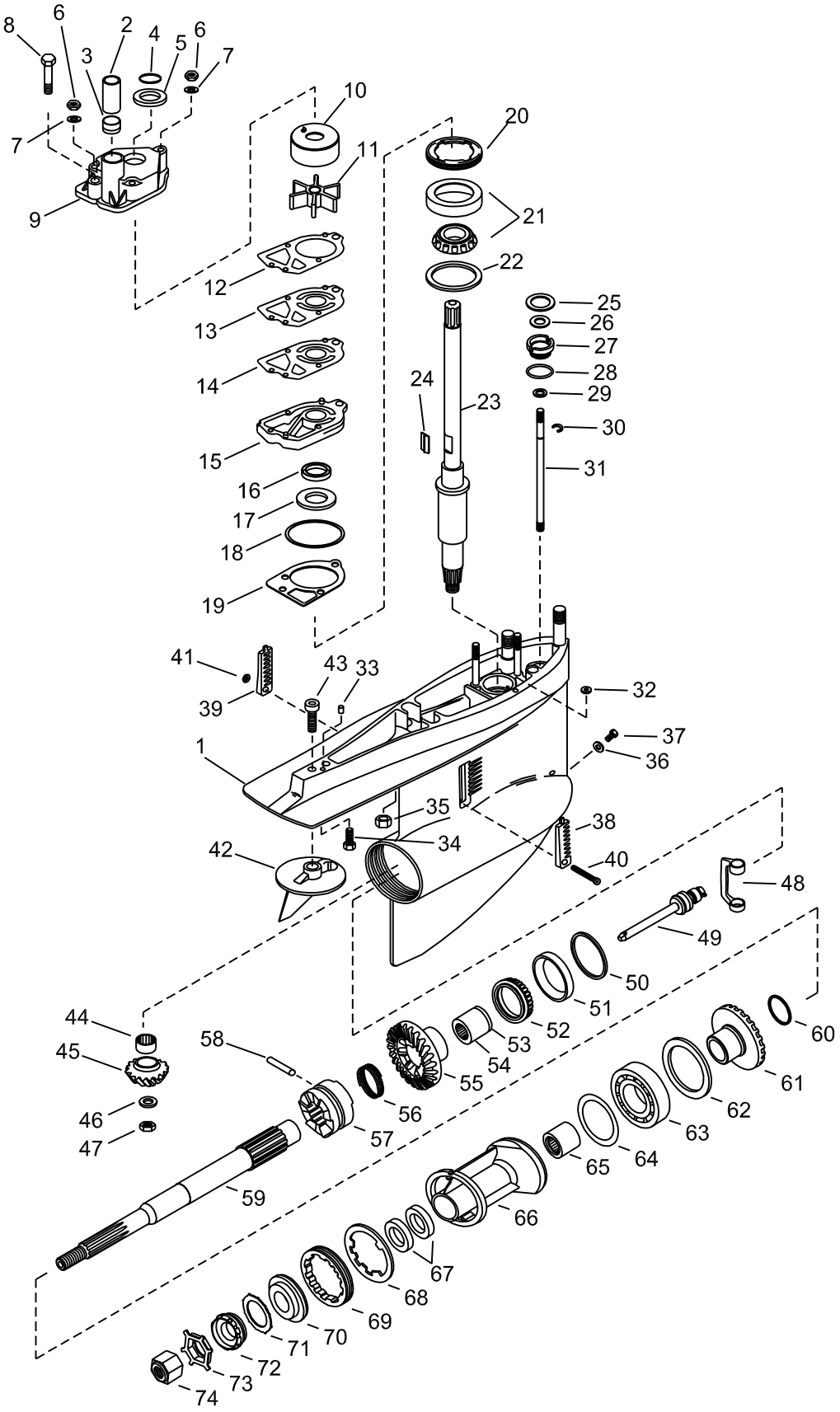
AR As required



SEE PAGES 802-804 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	O.E.M. #	Qty.
1	Drive Shaft Housing (OL100009 & UP)	18-2411	1547-861063A 4	1
2	Screw	18-2244	10-79953A2	1
3	Washer	18-2945	12-19183, 12-20260	1
4	Filler Wall	N/A	815932	1
5	Oil Seal	18-2056	26-66302	AR
6a	Wear Pad (Port)	NSS	814386	1
6b	Wear Pad (Stbd)	NSS	814387	1
7	Water Tube	18-3221	32-860220	1
8	Seal	NSS	26-88397	1
9	Yoke Assembly (OK999999 & Below)	18-9218	814819A2	1
	Yoke Assembly (OL100009 & UP)	18-6402	864281A2	1
10a	Socket, Center (old design)	18-2097	39383T	1
10b	Socket, Center GKN Series	NSS	865503T	1
11	Cross and Bearing			
11a	D469859 - F679999 (old design)	18-2174	75832A2	2
11b	F680000- OK999999 (old design- permalube)	18-2097	805536A2	2
11c	OL100009 & UP (GKN Series)	18-6406	865493A01	2
12a	Yoke, Coupling End (OK999999 & Below)	18-2146	59830A1	1
12b	Yoke, Coupling End (OL100009 & UP)	18-6405	865491A01	1
13a	Yoke, Gear End (OK999999 & Below)	18-2125	46020T	1
13b	Yoke, Gear End (OL100009 & UP)	18-6403	865492T	1
14	Retaining Nut	18-3752	816811-1	1
15	Ring	18-4296	35983	1
16	O-Ring	18-7169	25-70937	1
17	Carrier Assembly (Set)	18-0577	66081A2	1
18	Oil Seal	18-2003	26-68493	1
19	Roller Bearing Kit (D469859 - K999999)	18-1160	31-35988A2, A12	1
19a	Roller Bearing Kit (OL100009 & UP)	18-1182	31-30894A 15	1
20	Cup Spacer (Included with 18-1160)	18-1160	31-35988A2, A12	AR
20a	Cup Spacer (Included with 18-1182)	NSS	23-853649A 1	AR
21	Shim Kit	18-2292	15-35980A1	1
22	Shim Spacer	18-2296	15-71013	1
23	Upper Unit Gear Set (0D469859-0K999999)			
	1.5:1/ 1.47:1 Gear Set (tooth count... 20/22)	18-2201	43-18410A2, 43-18411A2	1
	Std.Rebuild Kit	18-2256	43-803116T 1	1
	Complete Service Kit	18-2358	43-803102T 1	1
	1.65:1/ 1.62:1 Gear Set (tooth count... 24/24)	18-2203	43-45814A5	1
	Std. Rebuild Kit	18-2257	43-803112T 1	1
	Complete Service Kit	18-2364	43-803119T 1	1
	1.84:1/ 1.81:1 Gear Set (tooth count... 17/19)	18-2204	43-75325A3	1
	Std. Rebuild Kit	18-2258	43-803114T 1	1
	Complete Service Kit	18-2365	43-803120 T 1	1
	1.98:1/ 1.94:1 Gear Set (tooth count... 20/24)	18-2205	43-55778A3	1
	Std. Rebuild Kit	18-2259	43-803101T 1	1
	Complete Service Kit	18-2363	43-803118T 1	1
23a	Upper Unit Gear Set (0L100009 & UP)			
	1.47:1 Gear Set (tooth count... 20/22)	18-6351	43-853641A2	1
	Complete Service Kit	18-6351K	43-803103T 1	1
	1.62:1 & 2.0:1 Gear Set (tooth count... 24/24)	18-6350	43-853640A2	1
	Complete Service Kit	18-6350K	43-803104T 1	1
	1.81:1 Gear Set (tooth count... 17/19)	18-6353	43-853643A2	1
	Complete Service Kit	18-6353K	43-803105T 1	1
	1.94 & 2.4:1 Gear Set (tooth count... 20/24)	18-6352	43-853642A2	1
	Complete Service Kit	18-6352K	43-803106T 1	1
24	Roller Bearing (All but 1.47:1 ratio)	18-1161	43-803106T 1	1
24a	Roller Bearing (1.47:1 Ratio only)	18-1142	31-32573A 1	1
25	Washer	18-3712	12-45810	1
26	Nut	18-3713	11-22339	1
27	Shim Kit	18-2293	15-36178A1	1
28	Plug	NSS	861738	1
29	Drive Shaft, Upper (F680000 & Up)	18-2324	45-55796-1	1
30	Bearing Assembly			
30a	F680000 & UP (small bearing)	18-1179	31-32575A1	1
30b	D494569 - F679999 (large bearing)	18-1165	31-61100A1	1
31	Shim Kit			
31a	D494569 -F679999	18-2283	15-45691A1	1
31b	F680000 & UP	18-2282	15-32563A1	1
32	O-Ring	18-7161	25-32546	1
33	Cover Assembly, Top (F680000 & Up)	18-2382	828692A1	1
34	O-Ring	18-7153	25-25439	2
34a	O-Ring	18-7117	25-35027	1
35	Screw	18-3231	10-98794	4
36	Check Valve Kit, Oil Passage	18-2715 KIT	24-17997A1	1
37	Oil Seal (Included in Kit)	NSS	—	1
38	Ball (Included in Kit)	NSS	—	1
39	Spring	NSS	—	1
40	Anode Plate	18-6080	821629A1	1
41	Lockwasher	N/A	13-78968	2
42	Screw	18-3229	10-28668	2
43	Plug	N/A	19-824928	1
44	Washer	18-4858-9	12-45176	4
45	Bolt	18-3230	10-816601	4

AR **As required** NSS Not Sold Seperate N/A Not Available

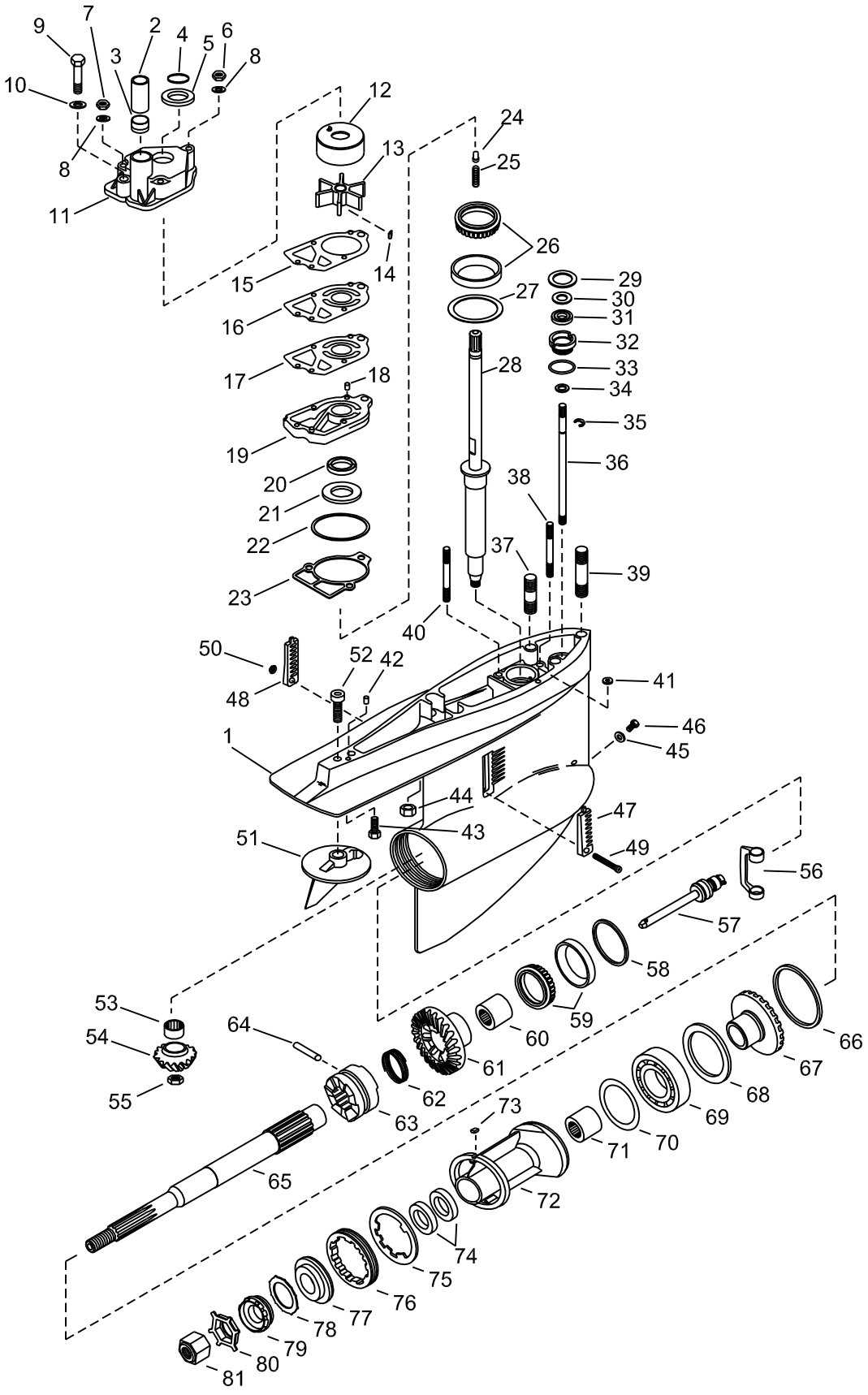


SEE PAGES 802-804 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	18-2401	1623-8951A37	1
2	Water Tube Guide	18-3109	23-29804	1
3	Bushing/Water Pump Housing	18-3110	26-38970	1
4	O-Ring, Upper Drive Shaft	18-7158	25-30613	1
5	Slinger	18-7426	25-30271	1
6	Stainless Steel Locknuts (5/16-24)	N/A	11-13436	1
	Stainless Steel Locknuts (1/4-28)	N/A	11-13438	2
7	Washer	18-4270	12-36001	3
8	Screw, Water Pump Body to Water Pump Base	N/A	10-96411	1
9	Upper Pump Housing	18-3116	46-96148A1	1
10	Insert Cup	18-3114	48752	1
11	Impeller	18-3017	47-89984	1
12	Gasket, Upper Water Pump to Wear Plate	18-2915	27-85609-1	1
13	Impeller Plate	18-3117	32435	1
14	Gasket, Wear Plate to Water Pump Base	18-2914	27-85608-1	1
15	Water Pump Base	18-3420	46-44292A3	1
16	Oil Seal (upper)	18-2013	26-16977	1
17	Oil Seal (lower)	18-2014	26-89238	1
18	O-Ring, Water Pump	18-7176	25-90011	1
19	Gasket, Water Pump Base to Gear Housing	18-2919	27-42631-1	1
20	Retainer, Drive Shaft Bearing	18-2346	824519	1
21	Tapered Roller Bearing Drive Shaft	18-1143	31-36387A1	1
22	Shim Kit, Lower Drive Shaft Bearing	18-2294	15-42637A1	1
23	Drive Shaft	18-2180	45-42634	1
24	Drive Key Water Pump Impeller	N/A	28-56654	1
25	Shift Shaft Washer	18-4267	12-29395	1
26	Washer Rubber Shift Shaft Bushing	18-2340	12-31266	1
27	Shift Bushing	18-2154	23-30617A2	1
28	O-Ring, Shift Shaft Bushing	18-7153	25-25439	1
29	Washer, Lower Shift Shaft	NSS	12-27880	1
30	Retaining Clip, Shift Shaft	NSS	53-29641	1
31	Stainless Steel Shift Shaft	18-2150	77481-1	1
32	Oil Passage Seal	18-2944	26-45577	1
33	Dowel Pin, Gear Housing to Drive Shaft Housing	18-3226	10-30720	2
34	Screw, Gear Housing to Drive Shaft Housing	18-2361	10-30206	1
35	Nut, Gear Housing to Drive Shaft Housing	18-2362	11-13439-1	2
36	Gasket, Gear Housing Drain Screw	18-2945	12-19183, 12-20260	1
37	Plug, Oil Fill/Drain	18-2244	10-79953A2	1
38	Insert, Water Pick (Stbd)	18-3199	93423-1	1
39	Insert, Water Pick (Port)	118-3198	93424-1	1
40	Screw, Insert to Gear Housing	18-3197	10-76156	1
41	Nut, Insert Screw	18-2344	11-45812	1
42	Trim Tab	18-6011	31640A1	1
43	Screw, Trim Tab Gear Housing	18-6245	10-32470	1
44	Pinion Bearing	18-1117	31-42647A1	1
45	Lower Alpha Gear Set (pinion gear)	18-2206	43-17064A2, 43-17064A3, 43-42934	1
46	Anti-Galling Washer Pinion Gear	18-2343	22-92721	1
47	Pinion Nut	18-3719	11-35921	1
48	Shift Crank	18-2130	76865	1
49	Shift Spool Assembly	18-2286	818349A1	1
50	Shim Kit, Forward Gear	18-2285	15-47397A1	1
51	Tapered Roller Bearing Set	18-1159	31-35928A1	1
52	Inner Bearing. Forward Gear	18-1157	31-30895	1
53	Retaining Clip, Inner Bearing	N/A	—	1
54		18-1157	31-30895	1
55	Lower Alpha Gear Set (Forward Gear/Pinion)	18-2206	43-17064A2, 43-17064A3, 43-42934	1
56	Spring, Retainer - Cross Pin	18-2348	24-30893	1
57	Sliding Clutch	18-2202	52-66063	1
58	Cross Pin, Clutch to Actuating Shaft	18-2357	24-30893	1
59	Propeller Shaft	18-2166	44-66060, 44-6606-3	1
60	Spacer, Reverse Gear	N/A	23-824108	1
61	Lower Alpha Gear Set (Reverse Gea-NSS)	18-2206	43-17064A2, 43-17064A3, 43-42934	1
62	Thrust Ring, Bearing Carrier	18-2342	68100-1	1
63	Ball Bearing	18-1155	30-88957A1	1
64	O-Ring, Bearing Carrier	18-7159	25-31534	1
65	Needle Roller Bearing	18-1158	31-30956	1
66	Bearing Carrier	18-2191	73020A-14	1
67	Oil Seals, Bearing Carrier	18-2002	26-76868	2
68	Tab Washer	18-2298	14-18323	1
69	Spanner Nut	18-3751	79448	1
70	Thrust Washer	18-4220	13171, 77987	1
71	Continuity Washer	N/A	13-423511	1
72	Brass Castle Washer	18-3714	12-31211A2	1
73	Tab Washer	18-3200	14-31210, 14-816629	1
74	Prop Nut	18-3700	11-52707	1

N/A Not Available

NSS Not Sold Seperate

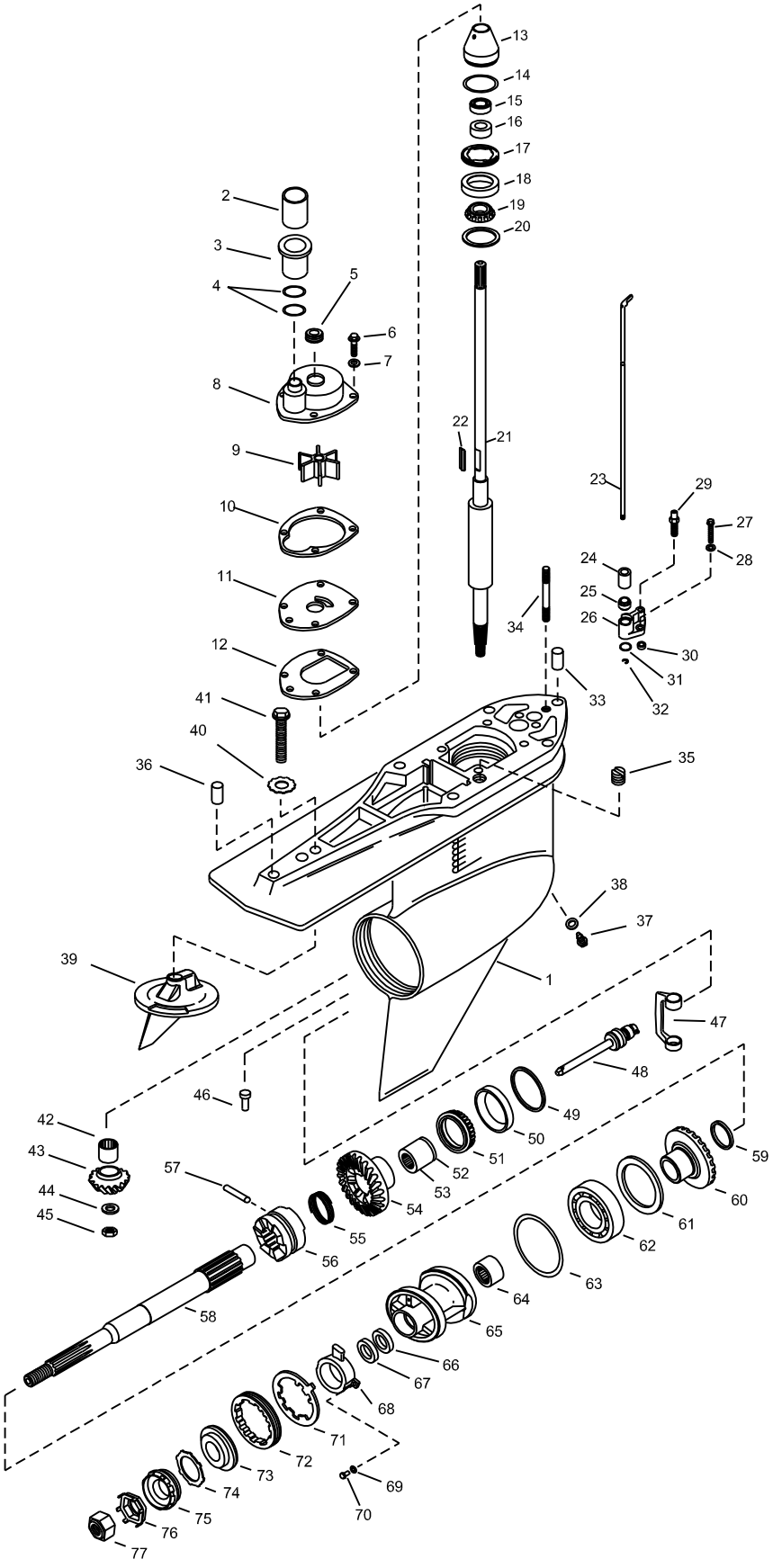


SEE PAGES 802-804 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	O.E.M. #	Qty.
1	Lower Gear Housing	N/A	1623-5356A4	1
2	Water Tube Guide	18-3109	23-29804	1
3	Bush Water Pump Housing	18-3110	26-38970	1
4	O-Ring, Upper - Drive Shaft	18-7158	25-30613	1
5	Slinger	18-7426	25-30271	1
6	Stainless Steel Locknuts (5/16-24)	18-3723	11-45592	1
7	Stainless Steel Locknuts (1/4-28)	18-3722	11-20361, 11-35888	2
8	Washer	18-4275	12-29245	3
9	Screw	18-3226	10-30720	1
10	Washer, Water Pump Body	18-4270	12-36001	1
11	Upper Pump Housing	18-3116	46-96148A1	1
12	Insert Cup	18-3114	48752	1
13	Impeller	18-3017	47-89984	1
14	Drive Key	N/A	28-56654	1
15	Gasket, Upper Water Pump to Wear Plate (upper)	18-2915	27-85609-1	1
16	Impeller Plate	18-3117	32435	1
17	Gasket, Upper Water Pump to Wear Plate (lower)	18-2914	27-85608-1	1
18	Dowel Pin	18-3227	17-35973	2
19	Water Pump Base	18-3417	46-57234A1	1
20	Oil Seal (upper)	18-2026	26-16977	1
21	Oil Seal (lower)	18-2014	26-89238	1
22	O-Ring (2.175 ID) & (2.1091 ID)	18-7176, 18-7196	25-90011	1
23	Gasket, Water Pump Base to Gear Housing	18-2826	27-85610-1	1
24	Pin, Driveshaft	N/A	17-30545	1
25	Spring	N/A	24-34576	1
26	Tapered Roller Bearing	18-1164	31-53079A1	1
27	Shim Kit, Drive Shaft Bearing	18-2295	15-57007A	1
28	Drive Shaft	N/A	45-41939A1	1
29	Shift Shaft Washer	18-4267	12-29395	1
30	Washer, Rubber Shift Shaft Bushing	18-2340	12-31266	1
31	Oil Seal	26-89236	18-2009	1
32	Shift Bushing	18-2154	23-30617A2	1
33	O-Ring	18-7153	25-25439	1
34	Washer, Lower Shift Shaft Bushing	N/A	12-27880	1
35	Retaining Clip, Shift Shaft	18-4295	53-29641	1
36	Stainless Steel Shift Shaft	18-2150	77481-1	1
37	Stud, Gear Housing to Drive Shaft Housing (1-31/32")	N/A	16-56298	2
38	Stud, Water Pump to Gear Housing (3 - 3/8")	N/A	16-562972	1
39	Stud, Gear Housing to Drive Shaft Housing (3 - 3/16")	N/A	16-46911	1
40	Stud, Water Pump to Gear Housing (3 - 1/4")	N/A	16-69501	2
41	Oil Passage Seal	18-2944	26-45577	1
42	Dowel Pin, Gear Housing to Drive Shaft Housing	N/A	17-35973	2
43	Screw, Gear Housing to Drive Shaft Housing	18-2361	10-30206	1
44	Nut Gear Housing to Drive Shaft Housing	N/A	11-82671015	2
45	Gasket, Gear Housing Drain Screw	18-2945	12-19183, 12-20260	1
46	Plug, Oil Fill/Drain	18-2244	10-79953A2	1
47	Insert, Water Pick (Stbd)	N/A	66885	1
48	Insert, Water Pick (Port)	N/A	66884	1
49	Screw Insert to Gear Housing	18-3197	10-76156	1
50	Nut, Insert Screw	18-2344	11-45812	1
51	Trim Tab	18-6011	31640A1	1
52	Screw, Trim Tab to Gear Housing	18-6245	10-32470	1
53	Needle Roller Bearing	18-1150	31-92366A1	1
54	Lower Unit Gear Set (pinion gear)	18-2200	23-96084A4	1
55	Pinion Nut	18-3719	11-35921	1
56	Shift Crank	18-2130	76865	1
57	Shift Spool Assembly	19755A2	18-2286	1
58	Shim Kit, Forward Gear Bearing	18-2285	15-47397A1	1
59	Tapered Roller Bearing	18-1159	31-35928A1	1
60	Needle Roller Bearing	18-1157	31-30895	1
61	Lower Unit Gear Set (Forward)	18-2200	23-96084A4	1
62	Spring, Retainer, Cross Pin	18-2348	24-30893	1
63	Sliding Clutch	18-2202	52-66063	1
64	Cross Pin, Clutch to Clutch Actuating Shaft	18-2348	17-30632	1
65	Propeller Shaft	18-2166	44-66060, 44-66060-3	1
66	Shim Kit, Thrust Ring to Gear Housing	18-2284	15-31535A1	1
67	Lower Unit Gear Set (reverse)	18-2200	43-96084A4	1
68	Thrust Ring, Bearing Carrier	18-3759	35915	1
69	Ball Bearing	18-1155	30-88957A1	1
70	O-Ring	18-7159	25-31534	1
71	Needle Roller Bearing	18-1158	31-30956	1
72	Bearing Carrier Assembly	18-2191	73020A14	1
73	Key, Locating - Bearing Carrier	N/A	28-30281	1
74	Oil Seals	18-2002	26-76868	2
75	Tab Washer	18-2299	14-79447	1
76	Spanner Nut	18-3751	79448	1
77	Thrust Washer	18-4220	13171, 77987	1
78	Continuity Washer	NSS	13-423511	1
79	Brass Castle Washer	18-3714	12-31211A2	1
80	Tab Washer	18-3200	14-31210, 14-816629	1
81	Prop Nut	18-3700	11-52707	1

AR As required

NSS Not Sold Seperate



SEE PAGES 802-804 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	18-2415	1623-815822A36	1
2	Sleeve	—	23-816573	1
3	Coupling	18-3151	816597A1	1
4	O-Rings	18-7420	25-21836	2
5	Face Seal	18-2599	26-816575A2	1
6	Screw, 10-32 X 5/8	NSS	10-816928	4
7	Star Washer	NSS	13-69432	4
8	Water Pump Body	18-3147	817275A1	1
9	Impeller	18-3056	47-43026-2	1
10	Gasket	18-2563	27-817277	1
11	Face Plate	18-3122	817276	1
12	Gasket	18-2564	27-43033-1	1
13	Seal Carrier	18-2354	821759A2	1
14	O-Ring	18-7176	25-90011	1
15	Seal	18-2013	26-16977	1
16	Seal	18-2014	26-89238	1
17	Cover Nut	18-2346	824519	1
18 & 19	Bearing, Upper Driveshaft (1.50-1.65 Ratio)	18-1143	31-36387A1	1
	Bearing, Upper Driveshaft (1.47-1.62 Ratio)	18-1193	31-33138A1	1
20	Shim Kit	18-2294	15-42637A1	1
21	Drive Shaft (1:47 & 1:62)	18-2331	45-853648	1
	Drive Shaft (1:50 & 1:65)	18-2261	45-816919	1
	Drive Shaft (1:84 & 1:98) (Early Style use with 18-1143)	—	45-816472	1
22	Impeller Drive Key	18-3293	28-43037	1
23	Shift Shaft	18-2320	815919A1	1
24	Sleeve	18-2349	23-67370	1
25	Seal	18-2009	26-89236	1
26	Shift Rod Bushing Assembly	18-2353	23-815921A21	1
27	Screw, 10-32 X 5/8	NSS	10-806290	2
28	Star Washer	NSS	13-69432	2
29	Speedometer Pickup Fitting	—	NSS	1
30	O-Ring	18-7440-1	25-36318	1
31	O-Ring	18-7440-1	25-36318	1
32	Retaining Ring	18-4295	53-29641	1
33	Dowel Pin	—	17-43044	1
34	Stud, Mounting	—	16-57984	1
35	Seal	18-2944	26-45577	1
36	Dowel Pin	—	17-43044	1
37	Plug	18-2375	22-67892A1	1
38	Gasket	18-2945	12-19183	1
39	Trim Tab	18-6016	76214A5	1
40	Washer, Anode Mounting	—	13-806210	1
41	Bolt, Anode Mounting	—	10-806327	1
42	Pinion Bearing	18-1117	31-42647A1	1
43	Pinion Gear	18-2206	43-828072A2	1
44	Washer	18-2343	12-92721	1
45	Nut	18-3719	11-35921	1
46	Pin	—	17-37972-1	1
47	Shift Crank	18-2130	76865	1
48	Shift Spool Assembly	18-2286	818349A1	1
49	Shim Kit	18-2285	15-47397A1	1
50 & 51	Forward Gear, Outer Bearing	18-1159	31-35928A1	1
52	Retaining Clip, Inner Bearing	NSS	—	1
53	Forward Gear, Inner Bearing	18-1157	31-30895	1
54	Forward Gear	18-2206	43-828072A2	1
55	Cross Pin Spring	18-2348	24-30893	1
56	Sliding Clutch	18-2202	52-824112	1
57	Cross Pin	18-2357	17-30632	1
58	Propeller Shaft	18-2166	44-824110	1
59	Spacer	—	23-824108	1
60	Reverse Gear	18-2206	43-828072A2	1
61	Thrust Ring	18-2342	681001	1
62	Ball Bearing	18-1155	30-88957A1	1
63	O-Ring	18-7159	25-31534	1
64	Roller Bearing	18-1158	31-30956	1
65	Bearing Carrier	18-2376	818763A10	1
66	Seal	18-2002	26-14077	1
67	Seal	18-2076	26-12224	1
68	Carrier Anode	18-6093	806105A1	1
69	Lockwasher, Anode Mounting	—	13-69432	2
70	Bolt, Anode Mounting	—	10-806290	2
71	Tab Washer	18-2298	14-18323	1
72	Cover Nut	18-3751	79448	1
73	Thrust Hub	18-4220	13171	1
74	Continuity Washer	NSS	13-42351-1	1
75	Splined Washer	18-3714	12-31211A2	1
76	Tab Washer	18-3200	14-31210	1
77	Propeller Nut	18-3700	11-52707	1
	Seal Kit (Not Pictured)	18-2646-1	26-816575A3	1

NSS Not Sold Seperate



18-2292
SHIM KIT
Drive Gear
Replaces: 15-35980A1
Contains (1) each
.002, .003, .005, .006, .010, .025
For: Mercruiser Vazer



18-2293
SHIM KIT
Upper Bearing
Replaces: 15-36178A1
Contains (1) each .002, .003, .015
(2) each .010
For: Mercruiser Vazer



18-2294
SHIM KIT
Lower Drive Shaft Bearing
Replaces: 15-8M0063267, 15-42637A1
Contains (1) each
.002, .003, .005, .010, .020
For: Mercruiser Vazer



18-2295
SHIM KIT
Lower Drive Shaft Bearing
Replaces: 15-57007A1
Contains (1) each
.002, .003, .005, .010, .020
For: Mercruiser Vazer

SHIMS

	Part #	Size	O.E. #
*	**18-2282**	Kit	15-32563A1 For: Mercruiser Vazer
*	**18-2283**	Kit	15-45691A1
*	**18-2284**	Kit	15-31535A1
*	**18-2285**	Kit	15-47397A1
	18-2296	.055	15-71013

* **18-2282** (1) each .002, .003, .005, .010, .025
* **18-2283** (1) each .002, .003, .005, .010
* **18-2284** (1) each .002, .003, .005, .010, .020
* **18-2285** (1) each .002, .003, .005, .010, .020



SHIM KIT APPLICATION

HP	Serial Number	Bearing to Top Cover Kit	Bearing Cup to Drive Shaft Housing	Drive Gear	Drive Gear Spacer	Drive Shaft Bearing to Gear Housing	Reverse Gear	Forward Gear Kit
120/140	2062141 thru 2791956	18-2282 ②	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
120/140	2791957 thru 4893634	18-2283 ④	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
120/140	4893635 thru 6225576	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
160	2065190 thru 2763441	18-2282 ②	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
165	2763442 thru 4890459	18-2283 ④	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
165	4890460 & UP	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
888	3106717 & UP	18-2283 ③	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
898/228	4782330 thru 4898729	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
898/228	4898730 thru 6225576	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
225-S	3856268 thru 4200499	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
233	4200500 & UP	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
250	4791300 thru 4898729	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
260	4898730 thru 6225576	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
470	4208730 thru 4893934	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
470	4893835 thru 6225576	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
485	4893835 & UP	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
R/MR/Alpha One	6225577 & UP (R)	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
R/MR/Alpha One	6225577 & UP (MR)	18-2283	18-2293	18-2292	18-2296	18-2294	⑥	18-2285
Alpha Gen II	D494569 thru F679999	18-2283	18-2293	18-2292	18-2296	18-2294	⑥	18-2285
Alpha Gen II	F680000 & UP	18-2282		18-2293	18-2292	18-2296	18-2294⑥	—

② S/N #2187468 & Below use 18-2293 ③ S/N #4433200 & UP Only ④ S/N #4530702 & UP Only ⑤ Kit ⑥For Counter Rotation Only



18-2400
COMPLETE LOWER GEAR CASE
Replaces: 1623-815822A53
For: Ratios 1.47, 1.62, 1.81 & 1.94
Fits: Gen II (1998 & up) 0L100040 & up



18-2411
DRIVE SHAFT HOUSING ASSEMBLY
Replaces: 1547-861063A4
For: Gen II Upper (1998-up), 0L100040-up, 1.47:1 Ratio/Gen II Upper (1998-up) 0L100040-up, 1.62/2.00:1 Ratio's/Gen II Upper (1998-up), 0L100040-up, 1.81:1 Ratio/Gen II Upper (1998-up), 0L100040-up, 1.94/2.40:1 Ratios
Used with: 18-2416, 18-2417, 18-2418, 18-2419 Complete Upper Gear Cases



18-2415
GEAR HOUSING ASSEMBLY
Replaces: 1623-815822A36
For: Ratios 1.47, 1.62
Gen II (1998 & up), (0L100040 & up)
Used with: 18-2400 Complete Lower Gear Case



18-2416
COMPLETE
UPPER GEAR CASE
Replaces: 1547-861063A12
For: Alpha Gen II (1991 & UP) for gear ratios 1.47:1, 1.50:1.
Used with 18-2411 Drive Shaft Housing Assembly



18-2417
COMPLETE
UPPER GEAR CASE
Replaces: 1547-861063A10
For: Alpha Gen II (1991 & UP) for gear ratios 1.62:1, 1.65:1, 2.0:1.
Used with: 18-2411 Drive Shaft Housing Assembly



18-2418
COMPLETE
UPPER GEAR CASE
Replaces: 1547-861063A8
For: Gen II (1991 & UP) for gear ratios 1.81:1, 1.84:1.
Used with: 18-2411 Drive Shaft Housing Assembly



18-2419
COMPLETE
UPPER GEAR CASE
Replaces: 1547-861063A6
For: Alpha Gen II (1991 & UP) for gear ratios 1.98:1 and 2.40:1
Used with: 18-2411 Drive Shaft Housing Assembly



18-2450
COMPLETE UPPER GEAR CASE
Replaces: 1547-9412A20
For: Alpha I
1.5:1/1.47:1



18-2451
COMPLETE
UPPER GEAR CASE
Replaces: 1547-9412A21
For: Alpha I
1.65:1/1.62:1



18-2452
COMPLETE
UPPER GEAR CASE
Replaces: 1547-9412A22
For: Alpha I
1.84:1/1.81:1



18-2453
COMPLETE
UPPER GEAR CASE
Replaces: 1547-9412A23
For: Alpha I
1.98:1/1.94:1



18-2443
COMPLETE
LOWER GEAR CASE
Replaces: 1623-8951A43
For: R/MR/ALPHA 1



18-2401
LOWER GEAR HOUSING
Replaces: 1623-8951A27, 1623-8951A37
For: MR/ALPHA Style
Bore size 3.2635-3.2650. Includes tapered roller bearing for non-tractor 14/28 or 17/28 gears. When installing new gears use 18-2206-1 gear kit which includes tapered roller bearing 18-1156 for tractor 13/21 gears.



18-2358
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803102T1
For: 20-22 Teeth: 1.50:1 (1.47:1)
Gen II applications serial number range up to OK999999 only



18-2363
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803118T1
For: 20-24 Teeth: 1.98:1 (1.94/2.40:1)
Gen II applications serial number range up to OK999999 only



18-2364
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803119T1
For: 24-24 Teeth: 1.65:1 (1.62:1)
Gen II applications serial number range up to OK999999 only



18-2365
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803120T1
For: 17-19 Teeth: 1.84:1 (1.81:1)
Gen II applications serial number range up to OK999999 only



18-6350K
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803104T1
For: Gen II (1998 & Up)(S/N OL100040 & Up)
1.62:1 and 2.00:1 Ratio



18-6351K
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803103T1
For: Gen II (1998 & Up)(S/N OL100040 & Up)
1.47:1 Ratio



18-6352K
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803106T1
For: Gen II (1998 & Up)(S/N OL100040 & Up)
1.94:1 and 2.40:1 Ratio



18-6353K
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803105T1
For: Gen II (1998 & Up)(S/N OL100040 & Up)
1.81:1 Ratio



18-2201
UPPER UNIT GEAR SET
Replaces: 43-18410A2, 43-18411A2
Includes: (1) **18-1142**
Mercruiser #31-32573A1
(1.5:1 Ratio)
(Drive Gear = 22 teeth Driven Gear = 20 teeth)
For most V-8 Drives and Gen II (S/N K999999 & BELOW)

Stern Drive Model	Beg. S/N	End. S/N	Stern Drive Model	Beg. S/N	End. S/N
225	3856268	4200499	888	3106717	& UP
260	4898730	6225576	V8R/MR/AlphaOne	6225577	& UP
898/228	4782330	6225576			



18-2203
UPPER UNIT GEAR SET
Replaces: 43-45814A5
(1.65:1 Ratio) (Drive Gear = 24 teeth Driven Gear = 24 teeth)
For: 6 Cyl. Inline S/N K999999 & BELOW



18-2204
UPPER UNIT GEAR SET
Replaces: 43-75325A3
(1.84:1 Ratio)
(Drive Gear = 17 teeth Driven Gear = 19 teeth)
For: V-6 and 470/485 (4 Cyl. etc.) and Gen II (S/N K999999 & BELOW)



18-2205
UPPER UNIT GEAR SET
Replaces: 43-55778A3
(1.98:1 Ratio)
(Drive Gear = 20 teeth Driven Gear = 24 teeth)
For: 120/140 (S/N 2791957 & UP) and Gen II (S/N K999999 & BELOW)



18-6350
UPPER UNIT GEAR SET
Replaces: 43-853640A2
For: Gen II Upper (1998-up), 0L100040-up, 1.62/2.00:1 Ratios (24-24 Teeth)
Used with: 18-2417 Complete Upper Gear Case



18-6351
UPPER UNIT GEAR SET
Replaces: 43-853641A2
For: Alpha I (Gen II) (1998-up), 0L100040-up, 1.47:1 Ratio (20-22 Teeth)
Used with: 18-2416 Complete Upper Gear Case



18-6352
UPPER UNIT GEAR SET
Replaces: 43-853642A2
For: Alpha I (Gen II) (1998-up), 0L100040-up, 1.94:1, 2.40:1 Ratios (20-24 Teeth)
For: Mercruiser Vazer
Used with: 18-2411 Drive Shaft Housing Assembly, 18-2419 Complete Upper Gear Case



18-6353
UPPER GEAR KIT
Replaces: 43-853643A2
1.81 Ratio Upper Gear Set, 17-19 Teeth
For: Alpha I Gen II 1998-up/0L00040-up
For: Mercruiser Vazer

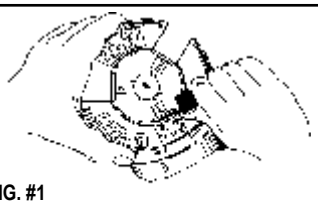


FIG. #1

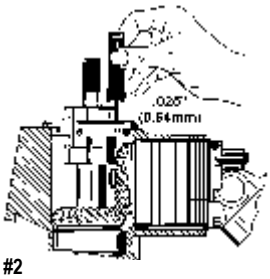


FIG. #2

FIGURES #1 - #2
Provides two separate views of the upper gear housing driven gear being properly shimmed using the Sierra installation tools.

FIGURES #3 - #4
Provides the same views of the drive gear being shimmed in the same application.

NOTE:
This installation **cannot** be performed correctly without the Sierra 18-9856 shim tool. Improper installation **will** result in gear failure. The .025 referenced in **FIG #2** & **FIG #4** is achieved when .026 will not fit the clearance but .025 will.

A service manual should always be consulted for step-by-step instructions.

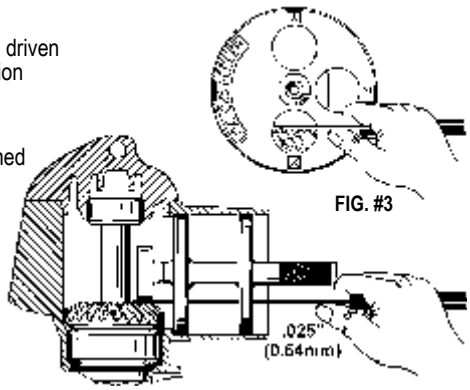


FIG. #3

FIG. #4



18-2256
UPPER GEAR KIT
Replaces: 43-803116T1
Most V-8 Drives (1.5:1 Ratio)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2201	Upper Unit Gear Set	43-18410A2	1
18-2648	Seal Kit	26-32511A2	1
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-1160	Bearing	31-35988A2	1
18-1165	Bearing	31-61100A1	1
18-1142	Bearing	31-35990A1	1

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2203	Gear Set	43-45814A5	1
18-2648	Seal Kit	26-32511A2	1
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-1160	Bearing	31-35988A2	1
18-1161	Bearing	31-35990A1	1
18-1165	Bearing	31-61100A1	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1



18-2257
UPPER GEAR KIT
Replaces: 43-803112T1
6 Cyl. Inline (1.65:1 Ratio)

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2204	Gear Set	43-75325A3	1
18-2648	Seal Kit	26-32511A2	1
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-1160	Bearing	31-35988A2	1
18-1161	Bearing	31-35990A1	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-1165	Bearing	31-61100A1	1



18-2258
UPPER GEAR KIT
Replaces: 43-803114T1
V-6 (470/485) (1.84:1 Ratio)

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2205	Gear Set	43-55778A3	1
18-2648	Seal Kit	26-32511A2	1
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-1160	Bearing	31-35988A2	1
18-1161	Bearing	31-35990A1	1
18-1165	Bearing	31-61100A1	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1



18-2259
UPPER GEAR KIT
Replaces: 43-803101T1
120/140 (1.98:1 Ratio)



18-2125
YOKE
Replaces: 46020T
Fits all #1/ALPHA Units (S/N 1684188 - OK999999)



18-2146
YOKE
Replaces: 59830A1, 59830A7
Fits all #1, R, MR, Alpha I, Alpha I Gen II, Bravo & Blackhawk



18-6400
YOKE
Replaces: 12784
For: Bravo (OM111207 & below) and Blackhawk



18-6403
YOKE
Replaces: 865492T, 864282T
Fits: Alpha I Gen II 0L949779 & UP,
For: Mercruiser Vazer



18-6405
YOKE
Replaces: 865491A01, 864281A01
Fits:Alpha I Gen II 0L949779 & UP (GKN style)
For: Mercruiser Vazer



18-1709
YOKE ASSEMBLY
Replaces: 862129A1
For: Bravo X (OM100001 - OM750174) (2000-03)
Meritor Style: Bravo XR/X2 (OM100001 - up) (2000-up)
Not for Bravo drive with Integrated transom using "long" u-joint assembly (862129T3)



18-6401
YOKE ASSEMBLY
Replaces: 12784A10, 864244A2
For Bravo I, II, III (OB664190 - up)
(1998-05)



18-6402
YOKE ASSEMBLY
Replaces: 864281A2
For: Alpha I (Gen II) (1998 & up) (OL100040 & up) GKN Style
For: Mercruiser Vazer



18-9218
YOKE ASSEMBLY
Replaces: 814819A2
For all #1, R/MR/ALPHA Gen II
OK999999 & Below (1971-97)



18-2128
CENTER SOCKET
Replaces: 39383T, 343831
(Rockwell)
Fits IA/IB/IC & EZ, MC-I, R, MR, Alpha One, Gen II (OL949778 & below), Bravo (OM111207 & below), MC II & TS



18-1711
U-JOINT
Replaces: 862132T
For: Bravo One, Two, & Three (All Ratios), Bravo One X/ Two X, Three X (All Ratios), Bravo One XR/XZ(All Ratios), Bravo One XR Sportmaster (All Ratios) & Integrated Transom



18-2097
U-JOINT
Permalube
Replaces: 805536A2
For: Generation II F680000 & UP



18-2104
U-JOINT
Heavy Duty
Replaces: 75832A2, 75832T
Includes both straight and 90° grease fitting.
(Rockwell)
Fits all #1 and ALPHA I Units S/N 1684188-B418818.
Also TR/TRS and II SSM.



18-2174
U-JOINT
Heavy Duty
Replaces: 75832A3, 758321, 75832T1
Includes both straight and 90° grease fitting.
(Rockwell)
Fits ALPHA I Units S/N B418819 & above.
Also fits ALPHA I SS & BRAVO



18-6406
U-JOINT ASSEMBLY
Replaces: 865496A01, 865493A01
GKN new style with external clips.
Fits: Alpha I Gen II 0L949779 & UP,
Bravo 0M111208 & UP
For: Mercruiser Vazer



18-8311
GIMBAL HOUSING REBUILD KIT
Fits: Alpha One



18-8312
GIMBAL HOUSING REBUILD KIT
Fits: Gen II



18-8313
GIMBAL HOUSING REBUILD KIT
Fits: Bravo



18-21001
GIMBAL BEARING
Replaces: 30-879194A02
Non Greasable
Fits: MC-1, R, MR and Alpha(1974-97), Gen II(1991-97), Bravo I/II/III (1988-95)



18-21006
GIMBAL BEARING
Non Greasable
Replaces: 30-879194A01
Fits: Gen II (1998-10), Bravo I/II/III & X/XR/XZ (1996-10)



18-21005
GIMBAL BEARING
Replaces: 30-862540A3
Greasable
Fits:All Bravos, Alpha One Gen II (1998-up)



18-21005K
SEAL & GIMBAL BEARING KIT
Greasable
Contains (1) each of **18-2094** & **18-21005**
Fits: Gen II (1998-Up) and all Bravo



18-2101
GIMBAL BEARING
Replaces: 30-36418
Greasable
(Link-Belt)



18-2100
HEAVY DUTY GIMBAL BEARING
Replaces: 30-60794A4
Greasable
(Link Belt)
Fits: Mercruiser- 120HP / 140HP (2791957-6225576) (With Gimbal Trim Sender), 165HP (2763442 & Up), 225S (3856268-4200499), 228HP (4782330 & Up), 233HP (4200500 & Up), 250HP (4791300 & Up)



18-2100K
SEAL & GIMBAL BEARING KIT
Greasable
Contains (1) each of **18-2094** & **18-21001**
Fits: 1, R, MR and Alpha (1974-97)



18-73131
SWIVEL GIMBAL RING SHAFT
Replaces: 98230A1
Fits: Mercruiser Alpha/Gen II/Bravo I/II/III & Vazer



18-1705
HINGE PIN
Replaces: 77123
(with grease port)For gimbal housing
Fits: Alpha, Alpha Gen II S/N 0M815638 & Lower



18-1706
HINGE PIN
Replaces: 10-86801
For gimbal housing
Fits: Alpha Gen II S/N 0M85639 & UP
Bravo All Models with trim sender



18-2381
UPPER DRIVE UNIT CAP
Replaces: 94998A2, 94998A4
S/N 6225577 & Later Alpha I, except Gen II



18-2382
UPPER DRIVE UNIT CAP
Replaces: 828692A1
For: Gen II S/N F680000 & UP

GIMBAL BEARING APPLICATION

Model	Year Range	Serial No. Range	Gimbal Bearing	Model	Year Range	Serial No. Range	Gimbal Bearing
I	1963	1534570-1684187	30-32537T	250 / 260	1977-1982	1791300-6225576	18-21001
IA	1964	1684186-1777798	18-2101	R / MR / ALPHA I	1983-1990	6225577 & UP	18-21001
IB	1964	1684188-1777798	18-2101	ALPHA I SS	1986-1989	A545004 & UP	18-21001
IC	1964	1684188-1777798	18-2101	ALPHA I GEN II	1991-1997	D469859-K999999	18-21001
EZ-SHIFT	1964	1684188-1777798	18-2101	ALPHA I GEN II	1998-2010	L100040 & UP	18-21001
120 / 140	1967-1973	2062141-3780849	18-2101	BRAVO I	1988-1995	B664190-F729999	18-21001
120 / 140	1974-1982	3780850-6225576	18-21001	BRAVO II	1988-1995	B664190-F729999	18-21001
470 / 485	1976-1982	4208730-6225575	18-21001	BRAVO III	1988-1995	B664190-F729999	18-21001
160 / 165	1967-1973	2065190-3780849	18-2101	BRAVO I	1996-2010	F730000 & UP	18-21006
165	1974-1981	3780850 & UP	18-21001	BRAVO II	1996-2010	F730000 & UP	18-21006
888	1971-1973	3106717-3784374	18-2101	BRAVO III	1996-2010	F730000 & UP	18-21006
888	1974-1977	3784375 & UP	18-21001	X / XR / XZ	1996-2010	F730000 & UP	18-21006
225 / 233	1974	3856268 & UP	18-21001	BLACKHAWK	1994-1995	F186717 & UP	18-21001
898 / 228	1977-1982	4782330-6225576	18-21001	II	1964-1969	1602186-2671321	18-2101



18-2179
DRIVE SHAFT
Replaces: 45-55796



18-2324
DRIVE SHAFT
Replaces: 45-557961
For: Gen II (S/N F680000 & UP), Mercruiser Vazer



18-3713
LOCK NUT
Replaces: 11-22339
$^{5}/_{8}$" - 18



18-3712
CARRIER NUT WASHER
Replaces: 12-45810



18-3752
RETAINING NUT
Replaces: 816811-1, 8168112



18-4296
SPACER RING
Replaces: 35983
(Upper Housing)



18-0577
CARRIER OIL SEAL ASSEMBLY
Replaces: 66081A2



18-3219
WATER TUBE & COVER ASSEMBLY
Replaces: 42724A3
For: Merc I and Alpha I drives
Models: I, 1A,1B, 1C, 1CEZ, 120, 140, 160, 165, 888, 898, 228, 225-S, 233, 250, 260, 470,485,R, MR, Alpha
18-3229 BOLT Replaces: 10-28668



18-2322
SHIFT SHAFT
Replaces: 621041
For: I and Alpha I



18-2169
SHIFT ARM
Replaces: 45589A3



18-3749
UPPER SHIFT SHAFT
Replaces: 816685
For: Alpha Gen II (1991-98)



18-2599
FACE SEAL & TOOL
Replaces: 26-816575A2
For: ALPHA I GENERATION II



18-2622
BELL HOUSING BUSHING KIT
Replaces: 23-805041A2



18-3760
BELL HOUSING BUSHING KIT
Replaces: 23-806036A1
For: GEN II Serial # F680000 & UP



18-2161
SHIFT ARM
Replaces: 45518A2



18-2170
SHIFT ARM SCREW
Replaces: 10-45590



18-2162
SHIFT CABLE SLIDE & SCREW
Replaces: 33981T

XTREME



18-2162E
SHIFT CABLE SLIDE & SCREW
For Extreme Cables Only

PKG. OF 5



18-2163
18-2163-9①
SHIFT SLIDE SCREW
Replaces: 10-31700

PKG. OF 5 XTREME



18-2163E-9①
SHIFT SLIDE SCREW
For Extreme Cables Only



18-2715
CHECK VALVE KIT
Replaces: 24-17997A1
For: Alpha I Generation II and Bravo I, II, and III Drives



18-2724
TRANSOM SEAL
Replaces: 3713
For: Alpha Gen II, All Bravo

① Priced per Package

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2619-1	Outdrive Gasket Set	27-64818A3 27-94996A1,Q2	1
18-2100	Gimbal Bearing	30-60794A4	1
18-2161	Shift Arm	45518A2	1
18-2751	U-Joint Bellows	60932A4	1
18-2750	Exhaust Bellows	32734A3, 18654A1	1
18-2753-1	Shift Cable Bellows	74639	1
18-3601	Water Intake Hose	32-32461	1
18-3602	Water Intake Hose	32-41725-33	1
18-7310	Hose Clamp	—	2
18-7314	Stainless Steel Hose Clamp	—	1
18-7315	Stainless Steel Hose Clamp	—	1



18-2601-1
TRANSOM SEAL KIT
Replaces: 30-803097T1
R, MR, ALPHA 1 (1983-90) S/N 6225577 & UP
ALPHA 1 SS (1986-89) S/N OA 545004 & UP
*Greasable Gimbal Bearing

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2100	Gimbal Bearing	30-60794A4	1
18-2751	U-Joint Bellows	60932A4	1
18-2760	Exhaust Tube	78458A1	1
18-3601	Water Intake Hose	32-32461	1
18-3602	Water Intake Hose	32-41725-33	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-2840	Bell Housing Gasket	27-35982	1
18-7153	O-Ring	25-25439	1
18-7117	O-Ring	25-35027	1
18-7310	Hose Clamp	—	2
18-7170	O-Ring	25-33504	1
18-7312	Hose Clamp	—	1
18-2753-1	Shift Cable Bellows	74639	1
18-7321	Bellows Clamp	54-38863	1



18-8205
TRANSOM SEAL KIT
Replaces: 30-803098T1
For: 1, R, MR, Alpha 1 with exhaust tube
*Greasable Gimbal Bearing

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-3602	Water Intake Hose	32-41725-33	1
18-7310	Hose Clamp	—	2
18-7312	Hose Clamp	—	1
18-2753-1	Shift Cable Bellows	74639	1
18-7321	Bellows Clamp	54-38863	1
18-21005	Gimbal Bearing	30-60794A4	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-2840	Bell Housing Gasket	27-35982	1
18-7153	O-Ring	25-25439	1
18-7170	O-Ring	25-33504	1
18-7117	O-Ring	25-35027	1
18-2750	Exhaust Bellows	18654A1, 32734A3	1
18-2747	Drive Bellows	816431A1	1



18-8206-1
TRANSOM SEAL KIT
Replaces: 30-803099T1
For: Alpha 1 Gen II
*Greasable Gimbal Bearing

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2753-1	Shift Cable Bellow	74639	1
18-2100	Gimbal Bearing	30-60794A4	1
18-2756	U-Joint Bellows	86840A3	1
18-2750	Exhaust Bellows	32734A3	1
18-2760	Exhaust Tube	78458A1	1
18-3603	Water Hose	32-43437	1
18-2615	Outdrive Mounting Kit	16755A1	1



18-8212-1
TRANSOM SEAL KIT
Replaces: 30-803100T1
For: All Bravos 1982 & up
*Greasable Gimbal Bearing



18-8213
TRANSOM SEAL KIT
Replaces:
Mercruiser 30-803097T1
For: R, MR, Alpha 1 (1983-90) S/N 6225577-0D469858; Alpha 1 SS (1986-89) S/N 0A545004 & Up
*Sealed Gimbal Bearing **18-21001**



18-8217
TRANSOM SEAL KIT
Replaces:
Mercruiser 30-803098T1
For: R, MR, Alpha 1 (1983-90) w/exhaust tube S/N 6225577-0D469858; Alpha 1 SS (1986-89) w/exhaust tube S/N 0A545004 & Up
*Sealed Gimbal Bearing **18-21001**



18-8218
TRANSOM SEAL KIT
Replaces:
Mercruiser 30-803099T1
For: Alpha 1 Gen II (1991 & Up) S/N 0D469859 & Up
*Sealed Gimbal Bearing **18-21006**



18-8219
TRANSOM SEAL KIT
Replaces:
Mercruiser 30-803100T1
For: Bravo I/II/III (1988 & Up) S/N 0B664190 & Up; Blackhawk (1994-95) S/N 0F186717 & Up
*Sealed Gimbal Bearing **18-21006**



18-2747
U-JOINT BELLOWS
Alpha 1, Gen II
Replaces: 816431A1



18-2750
EXHAUST BELLOWS
All #1 Units, Gen II,
TRS, & Bravo I, II, III
Replaces: 32734A3, 18654A1
(Includes **18-7314** Clamp)



18-2751
U-JOINT BELLOWS
All #1 units with ridge (S/N 3469428 & UP)
Replaces: 60932A4
(Includes **18-7316** Clamp)



18-2752
U-JOINT BELLOWS
All #1 units without ridge
(S/N 3443920 & BELOW)
Replaces: 36223A2
(Includes **18-7316** Clamp)

①**18-2753-2D**



18-2753-2
SHIFT CABLE BELLOWS
All #1, #2 units, Alpha, Bravo I, II, III
Replaces: 74639, 74639A2
(Includes **18-7321** Clamp)



18-2756
U-JOINT BELLOWS
Replaces: 86840A3, 86840A05
Fits all Bravo and Blackhawk models



18-1710
BELLOW FLANGE RING
Replaces: 862209
Fits: All Bravo



18-1728
BELLOW FLANGE RING
Replaces: 816607
Fits: Alpha One (GenII) (1991 and Up)



18-2746
EXHAUST BOOT
Replaces: 32-14358T
(4" Lower Tube)



18-2748
EXHAUST BOOT
Replaces: 32-44348T
(4" Upper Tube)



18-2759
EXHAUST TUBE
Replaces: 53114A1



18-2760
EXHAUST TUBE
Replaces: 78458A1
(Includes **18-7314** Clamp)
For: #1, Bravo I, II, III



18-2761
EXHAUST TUBE
3" I.D.
Replaces: 32-90949T



18-2762
EXHAUST TUBE
Replaces: 70981A3



18-2770
EXHAUST TUBE
Replaces: 32-807458T

① Items ending in "D" are Display Packaged - Regular number is Non-Display

BELLOWS APPLICATION

Model	Years	Serial #	Exhaust Bellows	Shift Cable Bellows	U-Joint Bellows
I/1A/1B/1C & EZ	1963-1966	1534570-2065186	18-2750	18-2753-2	18-2752
120/140/160/165	1967-1972	2062141-3443920	18-2750	18-2753-2	18-2752
120/140/160/165	1972-1982	3469428-6225576	18-2750	18-2753-2	18-2751
888	1971-1972	3106717-3472477	18-2750	18-2753-2	18-2752
888	1973-1977	3472478 & Up	18-2750	18-2753-2	18-2751
225/233	1974-1977	3856268 & Up	18-2750	18-2753-2	18-2751
898/228/250/260	1977-1982	4782330-6225576	18-2750	18-2753-2	18-2751
R/MR/Alpha One	1983-1990	6225577 & Up	18-2750	18-2753-2	18-2751
R/MR/Alpha One	1983-1990	6225577 & Up	18-2760 ②	18-2753-2	18-2751
Alpha One Gen II	1991 & Newer	0D469859 & Up	18-2750	18-2753-2	18-2747
Bravo I/II/III	1988 & Newer	0B664190 & Up	18-2750	18-2753-2	18-2756
Bravo I/II/III	1988 & Newer	0B664190 & Up	18-2760 ②	18-2753-2	18-2756
Blackhawk	1994-1995	0F18677 & Up	18-2750	18-2753-2	18-2756
Blackhawk	1994-1995	0F18677 & Up	18-2760 ②	18-2753-2	18-2756
II	1962-1969	1474909-2671321	—	18-2753-2	—
215H	1970	2782203-2909034	—	—	18-2752
215E	1970-1972	2909035-2915034	—	18-2753-2	18-2752
TR/TRS	1973-1993	3377316 & Up	—	—	18-2751

② Tube

PKG. OF 5



18-7321
18-7321-9②
BELLOWS CLAMP
Replaces: 54-38863

INNER SHIFT CABLE

18-2159
Replaces: 66069A2
Use in 18-2157, 18-2158 and their Mercruiser equivalent as replacement wire and tube
Stranded Core 73"



18-2189
Replaces: 38399A2
Use with 18-2248
Inner Core Wire 59"



18-2160
SHIFT CABLE
SUPPORT TUBE
Replaces: 32-38377
Replaces tube on 18-2157, 18-2158 & 18-2159



18-2248
SHIFT CABLE
ASSEMBLY
Replaces: 73723A1
Mercruiser #1 Drives S/N 1562900-6225576 for forward installation into bell housing. Has new style armored strand construction. (No support tube) 54" conduit with hardware package.



18-2157
Replaces:
41951A1, 19543A4
Mercruiser 1 drives S/N 6225577 & UP For AFT installation into bell housing. Has old style stranded core wire with soldered tip (Uses Support Tube).

18-2158
SHIFT CABLE ASSEMBLY
Mercruiser #1 Drives S/N 1562900-6225576 for forward installation into bell housing. Has old style stranded core wire with soldered tip. (Uses support tube **18-2160**) 63" conduit



18-2190
SHIFT CABLE
Replaces: 19543A4, A10
Mercruiser 1 drives S/N 6225577 & UP
For AFT installation into bell housing. For use in applications using core wire with armored strand construction (No Support Tube). 63" Conduit with hardware package.

XTREME



18-2190E
SHIFT CABLE
Replaces: 19543A4, 19543A10
S/N 6225577 & UP. For AFT installation into bell housing. For use in applications using core wire with armored strand construction (No Support Tube). 63" Conduit with hardware package. Lower Shift Cable- Alpha One (Gen II) (1991-97)

Requires 18-9806E (Xtreme Shift Cable Tool) to complete installation



18-2145
SHIFT CABLE
Replaces: 815471A3, A6

XTREME



18-2145E
SHIFT CABLE
Replaces: 815471, A3, A6
Bravo One, Two, & Three (All Ratios), Bravo One X/Two X, Three X (All Ratios), Bravo One XR/XZ(All Ratios), Bravo One XR Sportmaster (All Ratios) & Integrated Transom



18-9806E
SHIFT CABLE TOOL
Installs and removes shift cables on MC-I, R-MR, Alpha I, Alpha I Gen II drive units. Use with 18-2190 and 18-2190E cables.



18-2149
SHIFT CABLE GUIDE
Replaces: 43433
For: Alpha & Bravo cables

PKG OF 25



18-2303
18-2303-9①
ANCHOR
SCREW SET
Replaces: 10-20518
For: #1R, MR, Alpha, Alpha I, Gen II & Bravo

② Priced per Package



18-3754
CABLE ANCHOR
Replaces: 43436
For: #1R, MR, Alpha, Alpha I, Gen II & Bravo



18-2600
LOWER SHIFT CABLE KIT

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2753-1	Shift Cable Bellows	74639	1
18-2248	Shift Cable Assembly	73723A1	1
18-2162	Shift Slide & Screw	33981T	1
18-2149	Shift Cable End Kit	43433	1
18-2163	Shift Slide Screw	10-31700	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-2843	Drive Shaft Housing to Bell Housing Gasket	27-94996	1

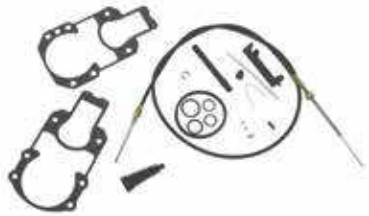


18-2603
LOWER SHIFT CABLE KIT
Replaces: 19543T-1
ALPHA I GENERATION II

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2753-1	Shift Cable Bellows	74639	1
18-2190	Shift Cable Assembly	19543A4	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1

XTREME



18-2603E
LOWER SHIFT CABLE KIT (EXTREME)
Replaces: 19543T1
For: Alpha I Gen II
Uses **18-2190E** shift cable.
Requires 18-9806E (Xtreme Shift Cable Tool) to complete installation



18-2604
LOWER SHIFT CABLE KIT
Replaces: 815471T1
BRAVO

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2145	Bravo Shift Cable	815471A3	1
18-2149	Shift Cable End Kit	43433	1
18-2753-1	Shift Cable Bellows	74639	1
18-2615	Outdrive Gasket Set	—	1

XTREME



18-2604E
LOWER SHIFT CABLE KIT (EXTREME)
Replaces: 815471T1
Uses **18-2145E** shift cable.
For: Bravo

GRADE 316 STAINLESS STEEL WORM GEAR HOSE CLAMPS



All components are manufactured from Marine Grade 316 stainless steel. These clamps are designed to fit many applications from 5/16" to 7" diameter hoses.

STAINLESS STEEL CLAMPS

Part #	Diameter Size	Std. #
18-710-06-2	7/16" to 3/4"	006
18-710-10-2	9/16" to 1 1/16"	010
18-710-12-2	9/16" to 1 1/4"	012
18-710-16-2	11/16" to 1 1/2"	016
18-710-20-2	3/4" to 1 3/4"	020
18-710-24-2	1 1/16" to 2"	024

Part #	Diameter Size	Std. #
18-710-32-2	1 9/16" to 2 1/2"	032
18-710-48-2 ②	2 9/16" to 3 1/2"	048
18-710-64-2	2 1/2" to 4 1/2"	064
18-710-72-2 ③	3" to 5"	072
18-710-104-2	5" to 7"	104

① For use with 3" Bellows ② O.E. #54-32533 ③ O.E. #'s 54-31765, 54-815504372



18-2175
ENGINE COUPLER
Replaces: 18643A7
Uses **18-2146** Yoke Shaft
Flex plate style for late model, small crankshaft bolt pattern, style engines



18-2195
ENGINE COUPLER
Replaces: 12632A7
Uses **18-2146** Yoke Shaft
Flex plate style for GM 4 Cyl engines with late style, small crankshaft bolt pattern

① Priced per Package



18-2323
ENGINE COUPLER
Replaces: 18643A5
(Same as 18-2175 without yoke)



18-2321
ENGINE COUPLER
Replaces: 12632A6
(Same as **18-2195** without yoke)
For: Late model GM 4 cylinder



18-2412
ENGINE COUPLER
Replaces: 18311A17, 861523A9
For: Bravo



18-2413
ENGINE COUPLER
Replaces: 69354A2
For: 470, 485 (224 cu. in.)
S/N 4208730-6218036 (1976-1982)



18-2414
ENGINE COUPLER
Replaces: 97432A2
For: 165, 170, 470, 3.7L S/N 6170297 & UP (1983-1989)
180, 190, 488, 3.7LX S/N 6170297 & UP (1983-1989)



18-2171
ENGINE COUPLER
Replaces: 76850A2
For all GM engines except MR/ALPHA/BRAVO with "Triangular", 3-Bolt coupler



18-2172
ENGINE COUPLER
Replaces: 14505A2
Used when replacing V6 or V8 2 piece rear main seal with 3-1/2" crankshaft bolt pattern to a newer 1 piece rear main seal engine with 3" bolt pattern



18-2173
ENGINE COUPLER
Replaces: 59826A3
For Ford engines

ENGINE COUPLER APPLICATION

HP	Liter	Model	CID	# Cyl	Stroke	Years	Serial #	Part #
110		110	153	4		1963-1966	1537370 - 2044033	18-2171
120		120	153	4		1964-1982	1537370 - 6229717	18-2171
120		120	153	4	4	1964-1982	1666601 - 6229717	18-2171
120		120	153	4	4	1983-1986	6229718 - B531853	18-2171 ❶
120		120	153	4	4	1983-1986	6229718 - B531853	18-2195 ❸
	2.5L	2.5L	153	4	4	1987-1989	B531854 - C853255	18-2171 ❶
	2.5L	2.5L	153	4	4	1987-1989	B531854 - C853256	18-2195 ❸
140		140	181	4	4	1968-1982	2508261 -6229717	18-2171
140		140	181	4	4	1983-1986	6229718 - B450800	18-2171 ❶
140		140	181	4	4	1983-1986	6229718 - B450800	18-2195 ❸
140		140 INLINE 6		6	4	1963	1538930 - 1725960	18-2171
	3.0L	3.0L	181	4	4	1987-1989	B450801 - C856558	18-2171 ❶
	3.0L	3.0L	181	4	4	1987-1989	B450801 - C856558	18-2195 ❸
	3.0L	3.0L	181	4	4	1990-1994	C856559 - F603999	18-2195
	3.0L	3.0L	181	4	4	1998-2010	L097000 & UP	18-2323
	3.0L	3.0L MPI	181	4	4	2008-2010	A072812 & UP	18-2323
	3.0L	3.0LX	181	4	4	1990-1993	C856559 - F000000	18-2195
	3.0L	3.0LX	181	4	4	1994-1998	F000001 - L096999	18-2321
150		150			4	1964-1966	1666495 - 2048046	18-2171
160		160			4	1967-1969	2048022 - 2770031	18-2171
165		165	224	4	4	1987	B434941 - B774251	18-2414
165		165 INLINE 6		6	4	1970-1981	2770032 - 5813433	18-2171
170		170	224	4	4	1985-1986	6916779 - B434940	18-2414
180		180	224	4	4	1987	B436391 - B775248	18-2414
190		190	224	4	4	1985-1987	6916779 - B775248	18-2414
	3.7L	3.7L	224	4	4	1988-1989	B774252 & UP	18-2414
	3.7L	3.7LX	224	4	4	1983-1989	B775249 & UP	18-2414
		470	224	4	4	1976-1982	4208730 - 6218036	18-2413
		470	224	4	4	1983-1984	6218037 - 6916779	18-2414
		485	224	4	4	1980-1982	5685394 - 6218036	18-2413
		488	224	4	4	1983-1984	6170297 - 6916779	18-2414
		140	194	6	4	1963	1538930 - 1664117	18-2171
		150	230	6	4	1964-1966	1664118 - 2048046	18-2171
		160	250	6	4	1967-1969	2048022 - 2770031	18-2171
		165	250	6	4	1970-1981	2770032 - 5813433	18-2171
175		175			4	1987	B527955 - B773242	18-2175
185		185 (4bbl)	229	6	4	1983-1984	6330183 - 6919655	18-2171
175		175	262	V-6	4	1987	B527955 - B773242	18-2175
185		185 (2bbl)	262	6	4	1985-1986	A331455 - B527954	18-2171 ❶
185		185 (2bbl)	262	6	4	1985-1986	A331455 - B527954	18-2175 ❸
205		205	262	6	4	1985-1986	A331455 - B527954	21-2171 ❶
205		205	262	6	4	1985-1986	A331455 - B527954	18-2175 ❸
205		205	262	6	4	1987	B527995 - B775129	18-2175
		262 MAG EFI GEN+	262	V-6	4	1996-1997	F803800 - K999999	18-2323
	4.3L	4.3L	262	V-6	4	1988-1993	B527955 - F000877	18-2175
	4.3L	4.3L	262	V-6	4	1993-2010	F000878 & UP	18-2323
	4.3L	4.3L EFI GEN +	262	V-6	4	1998-2001	L012009 - M299999	18-2323
	4.3L	4.3L MPI	262	V-6	4	2002-2010	M300000 & UP	18-2323
	4.3L	4.3LH GEN +	262	V-6	4	1998-2002	L010044 - M614999	18-2323
	4.3L	4.3LX	262	V-6	4	1988-1993	B775130 - F001219	18-2175
	4.3L	4.3LX (4bbl)	262	V-6	4	1993-1995	F001220 - F802999	18-2323
	4.3L	4.3LX GEN + (2bbl)	262	V-6	4	1996-1997	F803000 - K999999	18-2323
	4.3L	4.3LXH GEN +	262	V-6	4	1996-1997	F803000 - K999999	18-2323
	5.0L	225 (FORD)	302	V-8	4	1973-1974	3385721 - 4166999	18-2173 ❽
	5.0L	888	302	V-8	4	1971-1977	3108723 - 4887829	18-2173
	5.0L	190	283	V-8	4	1963-1964	1564539 - 1730903	18-2171
	5.0L	200	305	V-8	4	1985-1986	6899058 - B525981	18-2171 ❾
	5.0L	200	305	V-8	4	1985-1986	6899058 - B525981	18-2175 ❸
	5.0L	200	305	V-8	4	1985-1987	6899058 - B774444	18-2175
	5.0L	228	305	V-8	4	1977-1982	4765100 - 6218461	18-2171
	5.0L	228	305	V-8	4	1977-1984	6218462 - 6899268	18-2171
	5.0L	230	305	V-8	4	1985-1987	6899269 - B773739	18-2171 ❾
	5.0L	230	305	V-8	4	1985-1987	6899269 - B773739	18-2175 ❸
	5.0L	5.0L ALPHA	305	V-8	4	1988-1993	B774445 - F000000	18-2175
	5.0L	5.0L ALPHA	305	V-8	4	1994-1995	F000001 - F600999	18-2323
	5.0L	5.0L GEN+ ALPHA	305	V-8	4	1998-2010	L015751 & UP	18-2323
	5.0L	5.0L GEN + BRAVO	305	V-8	4	1998-2010	L015751 & UP	18-2412 ❽
	5.0L	5.0L EFI ALPHA	305	V-8	4	1998-2001	L012052 - M299999	18-2323
	5.0L	5.0L EFI BRAVO	305	V-8	4	1998-2001	L015751 - M299999	18-2412 ❽
	5.0L	5.0LX ALPHA	305	V-8	4	1988-1993	B773740-F000000	18-2175
	5.0L	5.0LX ALPHA	305	V-8	4	1994-2007	F000001 & UP	18-2323
	5.0L	5.0L MPI BRAVO	305	V-8	4	1998-2007	L015751 & UP	18-2412
	5.0L	5.0L MPI ALPHA	305	V-8	4	2002-2010	M300000 & UP	18-2323
	5.0L	5.0L MPI BRAVO	305	V-8	4	2002-2010	M300000 & UP	18-2412 ❽
	5.0L	5.0LX ALPHA	305	V-8	4	1988-1993	B773740 - F000000	18-2175 ❹
	5.0L	5.0LX ALPHA	305	V-8	4	1994-1995	F000001 - F600999	18-2323
	5.0L	898	305	V-8	4	1977-1985	4762210 - 6899057	18-2171
		225 (GM)	327	V-8	4	1963-1969	1539620 - 2694014	18-2171
		250	327	V-8	4	1977	4768000 - 4908849	18-2171
	5.7L	260	350	V-8	4	1978-1982	4908850 - 6218461	18-2171
	5.7L	260	350	V-8	4	1982-1986	6218462 - B525981	18-2171 ❾
	5.7L	260	350	V-8	4	1982-1987	6218462 - B773304	18-2175 ❸
	5.7L	260	350	V-8	4	1987	B525982 - B773304	18-2175
	5.7L	300 TEMPEST ALPHA	350	V-8	4	1985-1986	6668677 - B430367	18-2171 ❾
	5.7L	300 TEMPEST ALPHA	350	V-8	4	1986	A434310 - B430367	18-2175 ❸
	5.7L	320 EFI	350	V-8	4	1987-1989	A543604 - C622418	18-2175
	5.7L	350 MAG ALPHA	350	V-8	4	1986-1993	A635178 - F000000	18-2175
	5.7L	350 MAG ALPHA	350	V-8	4	1993-1997	F000001 - K999999	18-2323
	5.7L	350 MAG ALPHA EFI GEN +	350	V-8	4	1996-1997	F800300 - K999999	18-2323
	5.7L	350 Mag MPI ALPHA	350	V-8	4	1998-2010	L010019 & UP	18-2323
	5.7L	350 MAG MPI BRAVO	350	V-8	4	1998-2010	L010019 & UP	18-2412 ❽
	5.7L	350 MAG MPI HORIZON ALPHA	350	V-8	4	2002-2007	M300000 - A299999	18-2323
	5.7L	350 MAG MPI HORIZON BRAVO	350	V-8	4	2002-2007	M300000 - A299999	18-2412 ❽
	5.7L	350 MAG MPI HORIZON ALPHA	350	V-8	4	1993-2007	F000001 & UP	18-2323
	5.7L	HORIZON BRAVO	350	V-8	4	1999-2007	M300000 & UP	18-2412
	5.7L	5.7L ALPHA	350	V-8	4	1988-1993	B773305-F000000	18-2175
	5.7L	5.7L ALPHA	350	V-8	4	1993-2010	F000001 & UP	18-2323
	5.7L	5.7L BRAVO	350	V-8	4	1988-2010	B773305 & UP	18-2412 ❽
	5.7L	5.7L EFI ALPHA	350	V-8	4	1995-2001	F225560 - M299999	18-2323
	5.7L	5.7L EFI BRAVO	350	V-8	4	1998-2001	L010035 - M299999	18-2412 ❽
	5.7L	5.7LX EFI ALPHA	350	V-8	4	1996-1997	F752400 - K999999	18-2323
	5.7L	5.7LX EFI ALPHA	350	V-8	4	1993-2007	F000001 & UP	18-2323
	5.7L	5.7L EFI BRAVO	350	V-8	4	1998-2007	L010035 & UP	18-2412 ❹
	5.7L	233	351	V-8	4	1975-1977	4173000 - 4902304	18-2173
	6.2L	377 MAG	377	V-8	4	2008-2010	A300000 & UP	18-2412 ❽
	6.2L	MX 6.2L MPI	377	V-8	4	2000-2007	L680003 - A299999	18-2412 ❽
	6.2L	MX 6.2L MPI	377	V-8	4	2000-2007	L680003 - A299999	N/A ❷
	6.2L	MX 6.2L MPI HORIZON	377	V-8	4	2002-2007	M300000 - A299999	18-2412 ❽
	7.4L	454 MAG ALPHA	454	V-8	4	1986-1988	A631894 - B785148	18-2175 ❿

❶ Use with Borg Warner transmission
❷ Low speed / work application
❸ Coupler mounts to flywheel
❹ Use with Hurth transmission
❺ Hydralic shift only
❻ I drive only
❼ Round shape coupler
❽ Standard Bravo applications
❾ Coupler mounts to crankshaft
❿ Triangular shape coupler
✣ Use with Borg Warner 71/72 series in-line transmission
♣ Use with Borg Warner 5000 or Hurth 630 transmission



18-4442
ENGINE ALIGNMENT TOOL
Replaces: 91-57797A3
For use with all #1 units, MR, all Alpha & Bravo units



18-9803
SPANNER NUT WRENCH
Replaces: 91-36235

SIERRA HYDRO DEFENSE MARINE GREASE

NEW

18-9240-0
(8 oz Tube)
Replaces:
Mercury 92-802859A1

18-9240-1
(14oz Cartridge)
Replaces:
Mercury 92-802863A1

- *Prohibits rust and corrosion.*
- *Prevents wear against the most extreme friction in marine applications.*
- *Will not break down in marine conditions.*
- *Contains PTFE for minimum wear and added friction protection.*
- *For use on prop shafts, trailer bearings, throttle and shift cables and linkage, swivel pins and more!*





18-2200
LOWER UNIT GEAR SET
Replaces: 43-96084A4
888 S/N 3106717 & UP #1 Units S/N 3469428 & UP Except, MR/ALPHA Units (which have no pre-load pin in the top of the drive shaft).



18-2410
FORWARD GEAR SET
Replaces: 43-96084A7
For: "R" drive



18-2360
PINION & FORWARD GEAR SET
Replaces: 43-828072A3
13-21 Teeth



18-2206-1
LOWER UNIT GEAR SET
Replaces: 43-878087A2 + 43-828073A1, 43-828072A2
For: All MR/ALPHA/Gen II
(Except Gen II 2.00-2.40 ratios)



18-2409
REVERSE GEAR
Replaces: 43-92320T
For: "R" drive (28 teeth)



18-2406
FORWARD GEAR SET
Replaces: 43-878087A2
For: MR/Alpha/Gen II lower S/N D469859 & UP



18-2408
REVERSE GEAR
Replaces: 43-828073A1
For: Alpha I/Gen II lower S/N D469859 & UP



18-2404
GEAR REPAIR KIT
Replaces: 43-803079T1
For: "R" drive

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2200	Lower Unit Gear Set	43-96084A4	1
18-2202	Sliding Clutch	52-66063	1
18-1157	Needle Roller Bearing	31-30895	1
18-1155	Ball Bearing	30-88957A1	1
18-1159	Tapered Roller Bearing	31-35928A1	1
18-2285	Shim	15-47397A1	1
18-3719	Pinion Nut	11-35921	1
18-2299	Tab Washer	14-79447	1



18-2405
GEAR REPAIR KIT
Replaces: 43-803091T1
For: MR/Alpha I

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2652	Lower Gear Housing Seal Kit	26-33144A2	1
18-3719	Pinion Nut	11-35921	1
18-2343	Washer	12-982721	1
18-2298	Tab Washer	14-18323	1
18-2299	Tab Washer	14-79447	1
18-2206-1	Gear Set	43-42934	1
18-2285	Shim	15-47397A1	1
18-1155	Ball Bearing	30-88957A1	1
18-1158	Needle Roller Bearing	31-30956	1
18-1117	Pinion Bearing	31-42647A1	1
18-1143	Alpha Bearing	31-36387A1	1
18-2294	Shim Kit	15-42637A-1	1
18-2202	Sliding Clutch	52-66063	1



18-2368
LOWER GEARCASE KIT
Replaces: 43-803071T1
ALPHA/GEN II 1996-97



18-2369
LOWER GEARCASE KIT
Replaces: 43-803069T1
ALPHA/GENII 1991-95



18-2407
GEAR SET
Replaces:
43-878087A4
For: MR/Alpha/Gen II
lower gear housings

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2206-1	Gear Set	43-42934	1
18-1155	Ball Bearing	30-88957A1	1
18-1117	Pinion Bearing	31-42647A1	1
18-1158	Needle Roller Bearing	31-30956	1
18-1143	Alpha Bearing	31-36387A1	1
18-2294	Shim Kit	15-42637A-1	1
18-2285	Shim	15-47397	1
18-3719	Pinion Nut	11-35921	1
18-2343	Washer	12-982721	1



18-2202
SLIDING CLUTCH
Replaces:
52-66063,
52-853594T
888 S/N 3784375 & UP
#1 Units S/N 3469428 & UP



18-2357
CROSS PIN
Replaces:
17-30632

PKG. OF 2



18-2348
18-2348-9①
CLUTCH CROSS PIN SPRING
Replaces: 24-30893
1/MC-1/R/MR/Alpha
Mercruiser/Gen II lower
S/N D469859-F679999
Mercruiser Vazer



18-2166
PROP SHAFT
Replaces: 44-66060, 44-66060-3, 44-824110, 44-860308
For all #1 & MR/ALPHA Units S/N 2791957 & above.
Also for 165 (6 cyl.) S/N 2763442 & above.



18-2254
PROP SHAFT
Replaces: 44-850308
For: Alpha One Gen II S/N 0L100040 & up/Vazer

① Priced per Package



18-2180
DRIVE SHAFT
Replaces: 45-42634
For all MR/ALPHA Units & older units which have been retro-fitted with MR/ALPHA lower units.



18-2331
DRIVE SHAFT
Replaces: 45-853648
For: Ratios 1.47, 1.62, 1.81 & 1.94.
Fits: Gen II (1998 & up), (0L100040 & up)
For use with: 18-2400 Complete Lower Gear Case



18-2261
DRIVE SHAFT
Replaces: 45-816919
All Alpha I Generation II Drives (with new style 18-3056 Impeller)
Serial #D494569 & above.



18-2346
RETAINER NUT
Replaces: 824519
For: MR Alpha & Gen II



18-3719
PINION NUT
Replaces: 11-35921



18-2359
DRIVE SHAFT NUT SET
Replaces: 12-92721 & 11-35921
Contains:
18-3719 Pinion Nut
18-2343 Pinion Nut Washer



18-2286
Replaces: 19755A2

18-2196
Replaces: 19755A4

SHIFT SPOOL ASSEMBLIES

SHIFT SPOOL ASSEMBLY APPLICATION

Model	Serial #	Part #
1A (EZ-Shift)	1776349 & UP	18-2196
1B (EZ-Shift)	1775193 & UP	18-2196
1C (EZ-Shift)	1777799 & UP	18-2196
120/140	2062141-3780849	18-2196
120/140	3780850 & UP	18-2286
160	2065190-2763441	18-2196
165	2763442-3780849	18-2196
165	3780850 & UP	18-2286
888	3106717-3784374	18-2196
888	3784375 & UP	18-2286
898/228	4782330 & UP	18-2286
225-S	3856268-4200499	18-2286
233	4200500 & UP	18-2286
470/485	4208730 & UP	18-2286
R/MR/Alpha One	6225377 & UP	18-2286
Alpha One (Gen II)	D494569 & UP	18-2286



18-3759
THRUST BEARING RING
Replaces: 35915



18-2342
THRUST RING
Replaces: 681001
For: MR/ ALPHA



18-2191
CARRIER BEARING
Replaces: 73020A14
For: #1R/MR/Alpha I
For: Housings with casting #73020C



18-2376
CARRIER BEARING
Replaces: 818763A10
For: Alpha Gen II & MR Units
For: Housings with casting #73020C1, Mercruiser Vazer



18-2150
SHIFT SHAFT
Replaces: 774811
Stainless Steel



18-2353
SHIFT ROD BUSHING ASSEMBLY
Replaces: 23-815921A21



18-2154
SHIFT SHAFT HOUSING BUSHING
Replaces: 23-30617A2
Mercruiser & Alpha 1 (S/N 1684188 & UP)



18-3198
WATER PICK-UP
Port
Replaces: 934241
For: MR Alpha



18-3199
WATER PICK-UP
Starboard
Replaces: 934231
For: MR Alpha



18-2320
SHIFT SHAFT
Replaces: 815919A1
For: Gen II



18-2130
SHIFT CRANK
Replaces: 76865
For All #1 Units R/MR/Alpha, Mercruiser Vazer

PKG. OF 2



18-4295
18-4295-9①
E-CLIP
Replaces: 53-29641
For: Gen II



18-2299
TAB WASHER
Replaces: 14-79447



18-2298
TAB WASHER
Replaces: 14-18323



18-3751
SPANNER NUT
Replaces: 79448
For: Mercruiser Vazer



18-2354
CARRIER SEAL
Replaces: 821759A4

PKG. OF 2



18-2707
18-2707-9①
COLLAR KEEPER
Replaces: 97351
For: Bravo



18-1117
PINION BEARING
Replaces: 31-42647A1



18-1356
PINION BEARING
Replaces: 31-54928

Model	Year	Model	Year
215 E/H	1970-72	II, TR	1973-76
225TRS, 280 TRS	1973-76	TR, TRS	1977-93



18-1142
UPPER PINION BEARING
Replaces: 31-32573A1

① Priced per Package



18-1193
TAPERED
ROLLER BEARING
Replaces: 31-33138A1
Fits: Gen II (1998-Up), Mercruiser Vazer



18-1143
TAPERED
ROLLER BEARING
Replaces: 31-36387A1



18-1156
FORWARD
GEAR BEARING
Replaces: 31-30894A1
For: Mercruiser Vazer



18-1161
TAPERED
ROLLER BEARING
Replaces: 31-35990A1
For: Mercruiser Vazer



18-1162
TAPERED
ROLLER BEARING
Replaces: 31-38356A1



18-1164
TAPERED
ROLLER BEARING
Replaces: 31-53079A1



18-1165
TAPERED
ROLLER BEARING
Replaces: 31-61100A1



18-1173
TAPERED
ROLLER BEARING
Replaces: 31-828437A2



18-1179
TAPERED
ROLLER BEARING
Replaces: 31-32575A1, T1
For: Gen II F680000 & UP,
Mercruiser Vazer



18-1127
TAPERED
ROLLER BEARING
Replaces: 31-54038A1
For: Bravo II - Lower (S/N B664190 & UP)



18-1182
ROLLER BEARING KIT
Replaces: 31-30894A5
For: Alpha I (Gen II) (1998 & up)
(OL100040 & up), Mercruiser Vazer



18-1197
TAPERED FORWARD
GEAR BEARING
Replaces: 31-828439A2
For: Alpha I (Gen II) (1996-97)
(OF680000-OK999999)



18-1129
UPPER DRIVE
SHAFT BEARING
Replaces: 31-86748A1
For: Bravo I, II, III - Lower
(S/N B664190 & UP)



18-1150
NEEDLE ROLLER BEARING
Replaces: 31-92366A1



18-1157
FORWARD GEAR
INNER BEARING
Replaces: 31-30895,
31-30895T
For: Mercruiser Vazer



18-1158
CARRIER BEARING
Replaces: 31-30956,T
For: Mercruiser Vazer



18-1153
BALL BEARING
Replaces:
30-63326, 30-63326T



18-1155
BALL BEARING
Replaces: 30-88957A1, T



18-1160
DRIVE BEARING KIT
Replaces: 31-35988A2, 31-35988A12

MERCRUISER STERNDRIVE UPPER GEAR HOUSING BEARINGS

Sterndrive Model	Drive Ratio	Years	Serial Number	Drive Gear (Yoke)	Driven Gear	Upper Cap
IA,IB,IC & EZ Shift	All	1964-66	1684188 - 2065186	18-1160	18-1161	18-1179
120/140	1.98	1967	2062141- 2187468	18-1160	18-1161	18-1161
120/140	1.98	1967-71	2187469 - 3134193	18-1160	18-1161	18-1179
120/140	1.98	1971-82	3134194 - 6225576	18-1160	18-1161	18-1165
470/485	1.84	1976-82	4208730 - 6225576	18-1160	18-1161	18-1165
160	1.68	1967	2065190 - 2182197	18-1160	18-1161	18-1161
160	1.68	1967-71	2182198 - 3134193	18-1160	18-1161	18-1179
165	1.65	1971-81	3213658 - UP	18-1160	18-1161	18-1165
888	1.5	1971-73	3106717 - 3134193	18-1160	18-1161	—
888	1.5	1973-77	3134194 - UP	18-1160	18-1161	18-1165
225-S	1.5	1974	3856268 - 4200499	18-1160	18-1161	18-1165
898/228	1.65	1977-82	4782330 - 6225576	18-1160	18-1161	18-1165
233	1.32	1975-77	4200500 - UP	—	—	18-1165
250	1.32	1977	4791300 - 4898729	—	—	18-1165
255-TRS	All	1973-74	3377316 - 4203749	18-1162 ③	18-1162	—
260	1.5	1978-82	4898730 - 6225576	18-1160	18-1161	18-1165
280-TRS	All	1975-76	4203750 - 4895399	18-1162 ③	18-1162	—
R/MR/Alpha One	1.98/1.84/ 1.65/1.50	1984-90	6225577 - UP	18-1160	18-1161 ① ④	18-1165
R/MR/Alpha One	1.5	1984-90	6225577 - UP	18-1160	18-1142	18-1165
R/MR/Alpha One	1.32	1984-90	6225577 - UP	—	—	18-1165
R/MR/Alpha One	1.5 Heavy Duty	1984-90	6225577 - UP	—	18-1142	18-1165
Alpha One SS	1.32	1986-89	A545004 - UP	—	—	18-1165
Alpha One SS	1.5	1986-89	A545004 - UP	—	18-1142	18-1165
Alpha One Gen II	2.40/1.98/ 1.84/1.65	1991-95	D469859 - F679999	18-1160	18-1161 ④	18-1165
Alpha One Gen II	1.5	1991-95	D469859 - F679999	18-1160	18-1142	18-1165
Alpha One Gen II	2.40/1.94/ 1.81/1.62	1996-97	F680000 - K999999	18-1160	18-1161 ④	18-1179
Alpha One Gen II	1.47	1996-97	F680000 - K999999	18-1160	18-1142	18-1179
Alpha One Gen II	2.40/2.00/ 1.94/1.81/ 1.62	1998 & Up	L100040 - UP	—	18-1161	18-1179
Alpha One Gen II	1.47	1998 & Up	L100040 - UP	—	18-1142	18-1179
II-TR	—	1973-76	3377316 - 4794899	18-1162 ②	18-1162	—
SSM II	—	1982-97	ALL	18-1162 ③	18-1162	—
TR/TRS	—	1977-93	4794900 - UP	18-1162 ③	18-1162	—
Bravo I, II, III	All	—	B664190 & UP	—	—	18-1129

① Timken Cone # 89449 / Cup 89410
② Straight Shoulder Gear Only
③ Bearing for U-Joint Yoke
④ Use 18-1142 for 1.5:1 Upper Gear Ratio

MERCRUISER STERNDRIVE LOWER GEAR HOUSING BEARINGS

Sterndrive Model	Years	Beg. S/N - End. S/N	Prop Bearing Carrier	Lower Drive Shaft (Pinion)	Upper Drive Shaft	Inside Forward Gear (Needle)	Outside Forward Gear	Reverse Gear
60	1965-66	1830753 - 2063740	—	—	—	—	18-1162	—
80/90	1966-72	2063741 - 3225967	18-1158	—	—	18-1157	18-1156	—
I	1963	1534570 - 1536617	18-1158	—	18-1153	18-1157	18-1156	—
I	1963	1536618 - 1684187	18-1158	—	—	18-1157	18-1156	—
IA,IB,IC & EZ Shift	1964-66	1684188 - 2065189	18-1158	—	—	18-1157	18-1159	18-1155
120/140	1967-69	2062141 - 2791956	18-1158	—	18-1164 ④	18-1157	18-1159	18-1155
120/140	1970-77	2791957 - 4893634	18-1158	—	18-1164	18-1157	18-1159	18-1155
120/140	1978-82	4893635 - 6225576	18-1158	18-1150	18-1164	18-1157	18-1159	18-1155
470	1976-77	4208730 - 4893934	18-1158	—	18-1164	18-1157	18-1159	18-1155
470/485	1978-82	4893835 - 6225576	18-1158	18-1150	18-1164	18-1157	18-1159	18-1155
160	1967-69	2065190 - 2763441	18-1158	—	18-1164 ④	18-1157	18-1159	18-1155
165	1970-77	2763442 - 4890459	18-1158	—	18-1164	18-1157	18-1159	18-1155
165	1978-81	4890460 - UP	18-1158	18-1150	18-1164	18-1157	18-1159	18-1155
888	1971-77	3106717 - UP	18-1158	—	18-1164	18-1157	18-1159	18-1155
225/233	1974-77	3856268 - UP	18-1158	—	18-1164	18-1157	18-1159	18-1155
898/228	1977	4782330 - 4898729	18-1158	—	18-1164	18-1157	18-1159	18-1155
898/228	1978-82	4898730 - 6225576	18-1158	18-1150	18-1164	18-1157	18-1159	18-1155
250	1977	4791300 - 4898729	18-1158	—	18-1164	18-1157	18-1159	18-1155
255-TRS	1973-74	3377316 - 4203749	18-1158	—	—	—	18-1159	N/A
260	1978-82	4898730 - 6225576	18-1158	18-1150	18-1164	18-1157	18-1159	18-1155
280-TRS	1975-76	4203750 - 4895399	18-1158	—	—	—	18-1159	N/A
R	1983	6225577 - UP	18-1158	18-1150	18-1164	18-1157	18-1159	18-1155
MR / Alpha One	1984-90	6225577 - UP	18-1158	18-1117	18-1143	—	18-1159 ⑤	18-1155
MR / Alpha One	1984-90	6225577 - UP	18-1158	18-1117	18-1143	18-1157 ②	18-1159 ⑤	18-1155
MR / Alpha One (CR)	1984-90	6225577 - UP	18-1158	18-1117	18-1143	—	—	—
Alpha One SS	1986-89	A545004 - UP	18-1158	18-1117	18-1143	18-1157	18-1159	18-1155
Alpha One Gen II	1991-95	D469859 - F679999	18-1158	18-1117	18-1143	18-1157	18-1159 ⑤	18-1155
Alpha One Gen II (CR)	1991-95	D469859 - F679999	18-1158	18-1117	18-1143	—	—	—
Alpha One Gen II	1996-97	F680000 - K999999	18-1158	18-1117	18-1143	18-1157	18-1156	18-1155
Alpha One Gen II (CR)	1996-97	F680000 - K999999	18-1158	18-1117	18-1143	—	—	—
Alpha One Gen II	1998-newer	L100040 - UP	18-1158	18-1117	18-1143	18-1157	18-1156 ③	18-1155
Alpha One Gen II (CR)	1998-newer	L100040 - UP	18-1158	18-1117	18-1143	—	—	
II	1962-67	1474909 - 2275488	—	—	—	N/A	18-1156 ③	N/A
II ③	1968-69	2398798 - 2671321	—	—	—	—	18-1162	18-1156
II-TR	1973-76	3377316 - 4794899	—	—	18-1161 ①	—	—	N/A
TR	1973-93	4794900 - UP	—	—	18-1161 ①	—	—	N/A
TRS	1973-93	4794900 - UP	18-1158	—	—	—	18-1159	N/A

① 18-1161 Top Bearing / 18-1163 Bottom Bearing
② Torrington#B1616
③ Prop Shaft Drive Gear
④ #15520 Stamped on Cup
⑤ Use 18-1173 for 2.40:1 ratio only (new style lower gears) our **18-2206-1**



18-2349
SHIFT SHAFT SLEEVE
Replaces: 23-67370

Display Package



18-2244
18-22441-9①
(PKG. OF 50 WITHOUT GASKET)
DRAIN PLUG
Replaces: 10-79953A2
For: #1/R/MR/Alpha/Alpha I Gen II
Both Upper And Lower Units

②**18-2375D**

Display Package



18-2375
18-23751-9①
(PKG. OF 50 WITHOUT GASKET)
DRAIN PLUG MAGNET
Replaces: 10-14834A1, 22-67892A1, 22-8M0058389 (Magnet)
For: Alpha MR/Gen II lower units
Not to be used on #1/R lower units



18-2460
PLUG KIT
Replaces: 22-88847A1
Fits: Mercruiser Stern Drives



18-72005
NUT AND WASHER KIT
Fits: Mercruiser R/MR/Alpha/Gen II Drives



18-4220
THRUST WASHER
Replaces: 13171, 77987
V-6, Outboards &
Mercruiser Sterndrives



18-3784
THRUST WASHER
Replaces: 805100
Fits: Bravo III (Front)

②**18-3701D**

Display Package



18-3701
PROP NUT KIT
Replaces: 11-52707A1

—CONTAINS—

Part #	O.E. #	Description
18-3200	14-31210, 14-816629	Tab Washer
18-3700	11-52707	Prop Nut



18-3755
PROP NUT KIT
Fits: Bravo III (Front)



18-3756
PROP NUT KIT
Fits: Bravo III (Rear)

PKG. OF 10



18-3200
18-3200-9①
TAB WASHER
Replaces: 14-31210, 14-816629



18-3787
TAB WASHER
Replaces: 805101T
Fits: Bravo III (Rear)

PKG. OF 10



18-3788-9①
TAB WASHER
Replaces: 14-34817
Fits: Bravo II



18-72510
STUD KIT
Fits: Mercruiser Coupler to Flywheel



18-3783
PROP NUT
Replaces: 11-859131
Fits: Bravo III (Front)



18-3785
PROP NUT
Replaces: 11-826711 27
Fits:Bravo II



18-3786
PROP NUT
Replaces: 11-862907
Fits: Bravo III (Rear)

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3700
PROP NUT
Replaces: 11-52707
3/4" - 20 thread • 1 1/16" wrench



18-3714
BRASS CASTLE WASHER
Replaces: 12-31211A2
Fits: Alpha/Bravo I (without Flo-Torq II Hub)
NOTE: Fits above product with rubber hub propellers (non-Flo-Torq II)



18-4444
PROP WRENCH
Replaces: 91-95830A1



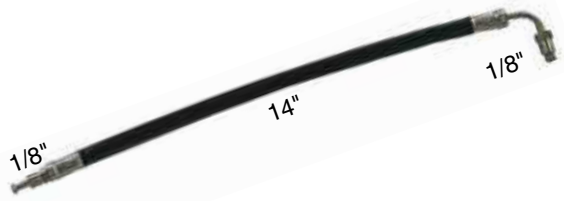
18-4459
PROP WRENCH
Replaces: 91-821887A-1,
91-859046Q4



18-4446
PROP WRENCH KIT
—CONTAINS—

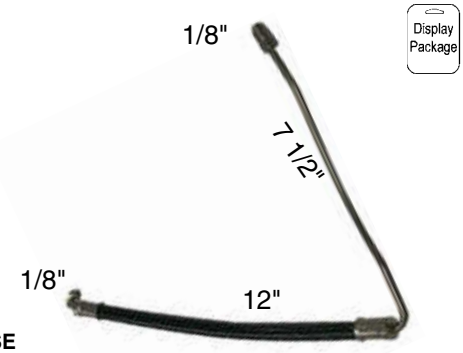
Part #	O.E. #	Description
18-3200	14-31210, 14-816629	Tab Washer
18-3700	11-52707	Prop Nut
18-4444	91-95830A1	Prop Wrench

Display Package



18-2103
POWER TRIM HOSE
Replaces: 32-86036, 32-86036Q

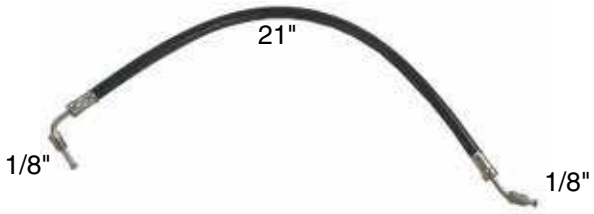
Display Package



18-2105
POWER TRIM HOSE
Replaces: 32-45973



18-2106
POWER TRIM HOSE
Replaces: 32-45974



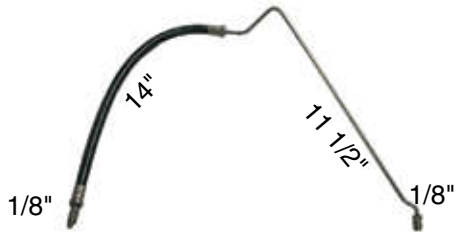
18-2107
POWER TRIM HOSE
Replaces: 32-55816



18-2108
POWER
TRIM HOSE
Replaces: 32-59841



18-2109
POWER TRIM HOSE
Replaces: 32-59842



POWER TRIM HOSE
Starboard
Connector to bottom of trim cylinder MCM 120-260 & BRAVO

Part #	O.E. #	Description
18-2114	32-99902-1, 32-864960	Trim Cyl. Casting #14034-1
18-2136*	32-99902, 32-864589	Trim Cyl. Casting #98704, 98704-1

* Approximately 11 1/4" long



POWER TRIM HOSE
Port
Connector to bottom of trim cylinder MCM 120-260 & BRAVO

Part #	O.E. #	Description
18-2115	32-99903-1, 32-864959	Trim Cyl. Casting #14035-1
18-2137*	32-99903, 32-864588	Trim Cyl. Casting #98703, 98703-1

* Approximately 11 1/4" long



18-2112
POWER TRIM HOSE
Replaces: 32-87234



18-2113
POWER TRIM HOSE
Replaces: 32-87235



18-2435
POWER TRIM HOSE
Replaces: 32-861127, 32-95858
Fits R/MR/Alpha/Alpha Gen II/Bravo I, II, III/Bravo X, XR, XZ
Serial number 0W099999 and below without quick connect fittings.
OEM hose color is black.



18-2436
POWER TRIM HOSE
Replaces: 32-861128, 32-95859
Fits R/MR/Alpha/Alpha Gen II/Bravo I, II, III/Bravo X, XR, XZ
Serial number 0W099999 and below without quick connect fittings.
OEM hose color is gray.



18-2116
POWER TRIM HOSE
Replaces: 32-99904



18-2126
POWER TRIM HOSE
Replaces: 32-52951A1

APPLICATION ON NEXT PAGE

POWER TRIM HOSE APPLICATION

Stern Drive Model	Years	Serial No.	Trim Cylinder to Connector (port down)	Trim Cylinder to Connector (port up)	Trim Cylinder to Connector (stbd down)	Trim Cylinder to Connector (stbd up)	Pump to Hydraulic Connector	Pump to Hydraulic Connector	Connector to Reverse Lock Valve	Hydraulic Pump & Reverse Lock Valve
120, 140	1967-69	2062141 - 2791956	—	18-2106	—	18-2105	—	N/A	—	18-2126
120, 140	1970-73	2791957 - 3780849	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	—	18-2126
120, 140	1974-82	4893635 - 6225576	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	18-2109	18-2126
470/485	1976-82	4208730 - 6225576	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	18-2109	18-2126
160	1967-69	2065190 - 2763441	—	18-2106	—	18-2105	—	N/A	—	18-2126
165	1970-73	2763442 - 3780849	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	—	18-2126
165	1974-81	3780850 & UP	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	18-2109	18-2126
888	1974 & UP	3106717 & UP	18-2103	18-2103	18-2103	18-2103	18-2108	N/A	18-2109	—
225/233	1974-77	3856268 & UP	18-2103	18-2103	18-2103	18-2103	18-2108	N/A	18-2109	—
228/898/250/260	1977-82	4782330 - 6225576	18-2103	18-2103	18-2103	18-2103	18-2108	N/A	18-2109	—
R/MR/Alpha/SS	1983-90	6225577 & UP	18-2137 ③	18-2116	18-2136 ③	18-2116	18-2436⑤	18-2435⑤	N/A	N/A
R/MR/Alpha/SS	1983-90	6225577 & UP	18-2115 ④	18-2116	18-2114 ④	18-2116	18-2436⑤	18-2435⑤	N/A	N/A
Alpha One GEN II	1991-97	D469859 & UP	18-2115	18-2116	18-2114	18-2116	18-2436⑤	18-2435⑤	N/A	N/A
Alpha One GEN II ⑥	1998 & UP	0L100040 & UP	18-2115	18-2116	18-2114	18-2435	18-2436⑤	18-2435⑤	N/A	N/A
Bravo I,II & III ⑥	1988 & UP	B664190 & UP	18-2137	18-2116	18-2136	18-2116	18-2436⑤	18-2435⑤	N/A	N/A
Blackhawk	1994-95	F186717 & UP	18-2137	18-2116	18-2136	18-2116	18-2436⑤	18-2435⑤	N/A	N/A
II (1.78)	1968-69	2398798 - 2671321	18-2103	18-2103	18-2103	18-2103	—	N/A	—	18-2126
III	1968-72	2373127 - 3002613	18-2103	18-2103	18-2103	18-2103	—	N/A	—	—
215E/H	1970-72	2909035 - 2915034	18-2103	18-2103	18-2103	18-2103	—	N/A	—	—
TR/TRS	1973-93	3377316 & Up	18-2103 ②	18-2103	18-2103 ②	18-2103	—	N/A	—	—
TR/TRS	1973-93	3377316 & Up	18-2103 ②	18-2103	18-2103 ②	18-2103	—	N/A	—	—
TR/TRS	1973-93	3377316 & Up	— ①	18-2103	— ①	18-2103	—	N/A	—	—

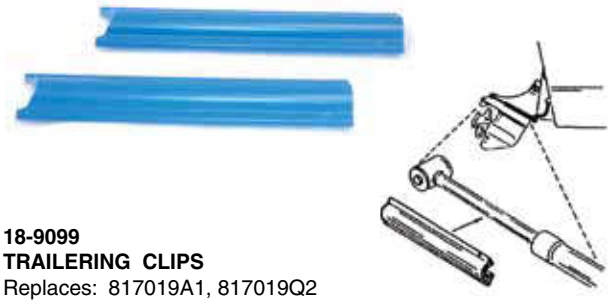
① 90° hose end
② External trim lines
③ Internal cylinder lines
④ Oildyne pump
⑤ 18-2436 OEM hose color is gray, 18-2435 OEM hose color is black
⑥ Serial number 0W099999 and below without quick connect fittings.

★ *High quality EPDM rubber cups*
★ *Metal hose connector complete with rubber washer*
★ *Use with a standard garden hose*
★ *Corrosion resistant dicromate finish*
★ *Installs in seconds*
★ *No tools required*



18-9010
MOTOR FLUSHER
Heavy Duty
Replaces: 73971A2, 44357A2, Q2

Flushes cooling system of salts and sediments and allows engine to idle for tuning and engine adjustment in your own driveway. Simply slip attachment over the engine's side water intakes. Coated spring steel arms clamp suction cup securely over the engine's side water intakes.



18-9099
TRAILERING CLIPS
Replaces: 817019A1, 817019Q2
I.D. 3/4" x 11 1/8" length
For all ALPHA I, ALPHA Generation II, Bravo I, II, III, and Blackhawk



STAINLESS STEEL LOCKNUTS

Part #	O.E. #	Thread Size
18-3720 ③	11-34932	3/8" - 24
18-3721 ① ③	11-34933	7/16" - 20
18-3722 ② ③	11-35888, 11-20361	1/4" - 28
18-3723 ③	11-45592	5/16" - 24

① **PKG OF 6** ② **PKG OF 5**



18-2372
TRIM CYLINDER END CAP
Replaces: 88035
1.850 Cap Diameter
For: R/MR/Alpha
(Seals included)



18-2373
TRIM CYLINDER END CAP
Replaces: 806191T
1.890 Cap Diameter
For: R/MR/Alpha/ Gen II/Bravo
(Seals included)

PKG. OF 2



18-2465-9④
PIVOT PIN END CAP
Replaces: 19-14842
For: R/MR/Alpha One (1983-90)
Serial No. 6225577 and up
I/II/III (1988-02) Serial No. 6225577

PKG. OF 2



18-2466-9④
PIVOT PIN END CAP
Replaces: 19-815951
For: Alpha One Gen II (1991-02)
Serial No. OD469859 and up



18-2461
TRIM CYLINDER
ANCHOR PIN KIT
Replaces: 17-44166T1
For: Bravo I/II/III (1988-02)
Serial No. 6225577 and up

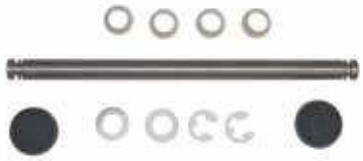


18-2462
TRIM CYLINDER
ANCHOR PIN KIT
Replaces: 17-14873A1
For: R/MR/Alpha One (1983-90)
Serial No. 6225577 and up (Front)

③ This product is priced per piece. To order priced per package, please add -9 to the part number.
④ Priced per package



18-2463
TRIM CYLINDER
ANCHOR PIN KIT
Replaces: 17-14872A1
For: R/MR/Alpha One (1983-90)
Serial No. 6225577 and up (Rear)



18-2464
FRONT AND REAR ANCHOR PIN KIT
Replaces: 17-815953T1, 56-864641A24
For: All Alpha One Gen II



18-7633
TRIM SENDER/LIMIT KIT
Replaces: 805320A03
Fits: MC-I, R, MR, Alpha, Alpha Gen II, Bravo drives



18-2142
POWER TRIM CYLINDER
Replaces: 45706A14
Fits All Stern Drive Models with internal lines: 120, 140, 160, 165, 888, 898, 228, 225-S, 233, 250, 260,470 & 485



18-2148
POWER TRIM CYLINDER HOUSING
Replaces: 77442A1
Fits All Stern Drive Models: 120, 140, 160, 165, 888, 898, 228, 225-S, 233, 250, 260,470 & 485



18-2420
POWER TRIM CYLINDER
Replaces: 14034A3
For: R/MR/ALPHA (Starboard)



18-2421
POWER TRIM CYLINDER
Replaces: 14035A3
For: R/MR/ALPHA (Port)



18-2422
POWER TRIM CYLINDER
Replaces: 815935A7
For: GEN II (Port) (S/N F680000 - UP)



18-2423
POWER TRIM CYLINDER
Replaces: 81595A7
For: GEN II (Starboard)
(S/N F680000 - UP)



18-2424
POWER TRIM CYLINDER
Replaces: 98703A26
For: BRAVO (Port)



18-2425
POWER TRIM CYLINDER
Replaces: 98704A17, 98704A26
For: BRAVO (Starboard)



18-2426
POWER TRIM CYLINDER
Replaces: 98703A3
For: R/MR/ALPHA (Port)



18-2427
POWER TRIM CYLINDER
Replaces: 98704A3
For: R/MR/ALPHA (Starboard)



18-2649
POWER TRIM SEAL KIT
Replaces: 25-87400A2



18-2291
TRIM CYLINDER REPAIR KIT
Replaces: 25-60342A2
Fits All Stern Drive Models: 120, 140, 160, 165, 888, 898, 228, 225-S, 233, 250, 260,470 & 485



18-2428
TRIM CYLINDER
REPAIR KIT
Replaces: 87399A2
For: R/MR/ALPHA I, BRAVO



18-2429
TRIM CYLINDER
REPAIR KIT
Replaces: 87399A3
For: ALPHA I GEN II

POWER TRIM CYLINDER APPLICATION

Model	Year	Serial No.	Trim Cylinder Port	Trim Cylinder Starboard	Housing Port	Housing Starboard	Trim Cylinder Seal Kit
120 / 140 4 cyl	1967-1969	2062141-2791956	18-2142	18-2142	N/A	N/A	N/A
120 / 140	1970-1977	2791957-4893634	18-2142	18-2142	N/A	N/A	18-2291
120 / 140	1978-1982	4893635-6225576	18-2142 ❸	18-2142 ❸	N/A	N/A	18-2291
120 / 140	1978-1982	4893635-6225576	N/A ❹	N/A ❹	N.L.A	N.L.A	18-2291
160 6 cyl	1967-1969	2062141-2791956	18-2142	18-2142	N/A	N/A	N/A
160	1967-1969	2065190-2763441	18-2142	18-2142	N/A	N/A	N/A
165	1970-1977	2763442-4890459	18-2142	18-2142	N/A	N/A	18-2291
165	1978-1981	4890460-4890459	18-2142 ❸	18-2142 ❸	N/A	N/A	18-2291
225 / 233	1974-1977	3856268 & UP	18-2142	18-2142	N/A	N/A	18-2291
250	1977	4791300-4898729	18-2142	18-2142	N/A	N/A	18-2291
260	1978-1982	4898730-6225576	18-2142 ❸	18-2142 ❸	N/A	N/A	18-2291
470 / 485	1976-1977	4208730-4893934	18-2142	18-2142	N/A	N/A	18-2291
470 / 485	1978-1982	4893835-6225575	18-2142 ❸	18-2142 ❸	N/A	N/A	18-2291
898 / 228	1977	4782330-4898729	18-2142	18-2142	N/A	N/A	18-2291
898 / 228	1978-1982	4898730-6225576	18-2142 ❹	18-2142 ❹	N/A	N/A	18-2291
ALL # 1 DRIVES ❺	1970-1982	2791957-6225576	18-2142	18-2142	18-2148	18-2148	18-2291
R / MR / ALPHA I	1983-1990	6225577-D469858	18-2426 ❶	18-2427 ❶	N/A ⑤	N/A ⑦	18-2649
R / MR / ALPHA I	1983-1990	6225577-D469858	18-2426 ❶	18-2427 ❶	N/A ⑥	N/A ⑧	18-2649
R	1983-1990	6225577 & UP	18-2426 ❶	18-2427 ❶	N/A	N/A	18-2649
MR	1983-1990	6225577 & UP	18-2426 ❶	18-2427 ❶	N/A	N/A	18-2649
ALPHA I	1983-1990	6225577 & UP	18-2426 ❶	18-2427 ❶	N/A	N/A	18-2649
ALPHA I SS	1986-1989	A545004 & UP	18-2426 ❶	18-2427 ❶	N/A ⑤	N/A ⑦	18-2649
ALPHA I SS	1986-1989	A545004 & UP	18-2421 ❷	18-2420 ❷	N/A	N/A	18-2649
ALPHA I SS	1986-1989	A545004 & UP	18-2422	18-2423	N/A	N/A	18-2649
R	1983-1990	6225577 & UP	18-2421 ❷	18-2420 ❷	N/A	N/A	18-2649
MR	1983-1990	6225577 & UP	18-2421 ❷	18-2420 ❷	N/A	N/A	18-2649
ALPHA I	1983-1990	6225577 & UP	18-2421 ❷	18-2420 ❷	N/A	N/A	18-2649
ALPHA I GEN II	1991-2001	D469859 & UP	18-2422	18-2433	N/A	N/A	18-2649
BRAVO I	1988-2010	B664190 & UP	18-2424	18-2425	N/A	N/A	18-2649
BRAVO II	1988 & UP	B664190 & UP	18-2424	18-2425	N/A	N/A	18-2649
BRAVO III	1988 & UP	B664190 & UP	18-2424	18-2425	N/A	N/A	18-2649
BRAVO SEACORE	2007-2010	W900000 & UP	N/A	N/A	N/A	N/A	18-2649
BLACKHAWK	1994-1995	F186717 & UP	18-2424	18-2425	N/A	N/A	18-2649

① 11 3/8" LONG TUBES - INTERNAL CYLINDER LINES
② 13 3/4" LONG TUBES - INTERNAL CYLINDER LINES
③ CASTING #14034 1
④ CASTING 14035 1
⑤ CASTING #98703
⑥ CASTING #98703 1
⑦ CASTING #98704
⑧ CASTING #98704 1
⑨ EXTERNAL TRIM LINES
⑩ INTERNAL TRIM LINES
❶ USE WITH 15 9/16" LONG TRIM CYLINDER TUBE
❷ USE WITH 16 3/16" LONG TRIM CYLINDER TUBE
❸ TRIM CYLINDER WITH INTERNAL TRIM LINES
❹ TRIM CYLINDERS USING EXTERNAL TRIM LINES
❺ EXCLUDES TR, TRS, 215E, H, & EARLY II & III DRIVES

PKG. OF 5



18-4252
18-4252-9⑦
CONTINUITY SPRING
Replaces: 24-46312
Grounds the trim cylinder to the pivot pin shaft.



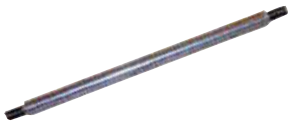
18-2151
7 1/2" (Front)
Replaces: 17-45738

18-2152
10 1/2"(Rear)
Replaces: 17-45735

PIVOT PIN
Used on 120, 120-260, 140,165, 225S, 233, 250, 470, 888, 898/228
Use **18-2701** Bushing



18-2393
TRIM CYLINDER PIVOT PIN
For: Trim cylinder rear R/MR/Alpha
Use: 18-2702-1 Bushing



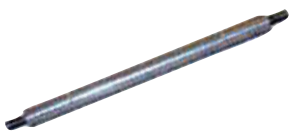
18-2394
TRIM CYLINDER PIVOT PIN
3/8" - 24 thread
For: Trim cylinder front R/MR/Alpha
Use: 18-2702-1 Bushing



18-2395
TRIM CYLINDER PIVOT PIN
Replaces: 17-815953
For: Trim cylinder front & rear Gen II



18-2396
TRIM CYLINDER PIVOT PIN
9 1/4" overall length • 7 1/2" shaft length
Replaces: 17-44166
For: Rear Bravo



18-2397
TRIM CYLINDER PIVOT PIN
Replaces: 17-44167A1
For: Front Bravo

④ Standard package of 8 priced per piece
⑤ Standard package of 8 priced per package
⑥ Priced per Package of 4
⑦ Priced per Package



POWER TRIM BUSHING
18-2701⑤ **18-2701-04**⑥
18-2701-9④
Replaces: 23-89574
Fits 120/260 Drive Units
(S/N 6225276 & Down)



POWER TRIM BUSHING
18-2702-1⑤ **18-2702-04**⑥
18-2702-1-9④
Replaces: 23-99291,
23-99291T
Fits 120/260 Drive Units
(S/N 6225277 & UP)

PKG. OF 8



18-4288
18-4288-9⑦
POWER TRIM BUSHING
Replaces: 23-807073
For: Bravo



18-2345
18-2345-9⑦
TRIM CYLINDER
ANCHOR PIN E-RING
Replaces: 53-815949
For: Gen II

PKG. OF 2



18-4289
18-4289-9⑦
RETAINING RING
Replaces: 53-805272
For: Bravo

PKG. OF 4



18-2336
18-2336-9⑦
TRIM BUSHING
Replaces: 23-90203
For: TR & TRS(1977-93),Alpha
One SS (1986-1989) , SSM(1982-1995)

PKG. OF 8



18-2341-1
18-2341-1-9⑦
POWER TRIM BUSHING
Replaces: 23-815950,
23-8159501
For: Gen II

PKG OF 5



18-3232
18-3232-9⑦
PLUG
Replaces: 19-47579
For: MR Alpha

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water or salt water environments.



18-6154A
18-6154M
18-6154Z
ANODE KIT
Bravo III (2004 and Newer)



18-6158M
18-6158Z
18-6158A
ANODE KIT
Replaces:
888755Q01 (18-6158M),
888756Q01 (18-6158A)
Mercruiser Alpha I Gen II (1991 & UP)



18-6159A
18-6159M
18-6159Z
ANODE KIT
Replaces:
888758Q01 (18-6159A),
888757Q01 (18-6159M)
Mercruiser Bravo I - All Years



18-6160A
18-6160M
18-6160Z
ANODE KIT
Replaces:
888761Q01 (18-6160A),
888760Q01 (18-6160M)
Bravo II (1989 & Up), Bravo III (1989-03)



① **18-6117A**
② **18-6117M**
③ **18-6117Z**
ANODE
Replaces:
Mercruiser 806188A1, A2
For: Bravo One bearing carrier



② **18-6241**
③ **18-6011**
① **18-6011A**
ANODE
Replaces: 31640, A1, Q4, T6
For use on R/MR/Alpha One, Sterndrive &
Transom Assembly (1983-90) & prior drives,
Alpha One, Gen II (1991 & up)



③ **18-6012**
ANODE
Replaces: 34127A1, T2
For use on R/MR/Alpha One (Sterndrive &
Transom Assembly 1983-90) & prior drives



③ **18-6013**
ANODE
Replaces: 34762A1
For use on Alpha One SS (Sterndrive &
Transom Assembly 1983-89) & prior drives



③ **18-6014**
① **18-6014A**
ANODE
Replaces:
46399A1, 822777A1, Q1
For use on Alpha One SS (1982-89)

PKG OF 2



⑥③ **18-6015-9**
③⑤ **18-60151-9**
⑥① **18-6015A-9**
⑥② **18-6242-9**
ANODE
Replaces: 55989A3, Q9, T9
Bravo I, II, III (1988-95)



③ **18-6016**
③④ **18-60161**
③⑤ **18-60161-9**
① **18-6016A**
② **18-6244**
ANODE
Replaces: 76214, T3, Q5
200, 225, 250HP, V-155-V-200, & All
Bravos, Alpha One, Gen II (1991 & up)
(Threaded through)



③ **18-6066**
① **18-6066A**
② **18-6243**
ANODE
Replaces: 43994A2, 821631Q1
For use on R/MR/Alpha One (Sterndrive
& Transom Assembly 1983-90)

① Aluminum ② Magnesium ③ Zinc
④ Standard package of 10 priced per piece ⑤ Standard package of 10 priced per package
⑥ Standard package of 2 priced per package

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water or salt water environments.



② **18-6114**
③ **18-6067**
① **18-6067A**
ANODE
Replaces: 806189, A1, Q1, T1
For: Alpha One, Gen II (1991 & up)



③ **18-6068**
ANODE
Replaces: 826134, Q
Alpha One (Gen II)



② **18-6099**
③ **18-6080**
① **18-6080A**
ANODE
Replaces: 821629, A1, Q1
For: Alpha One (Gen II) (1991 & UP)



② **18-6089**
③ **18-6092**
① **18-6092A**
ANODE
Replaces: 806190, A1, Q1, T1
All Bravos



② **18-6079**
③ **18-6093**
① **18-6093A**
ANODE
Replaces: 806105, A1, Q1, T1
For: Alpha One (Gen II) (1991& UP)



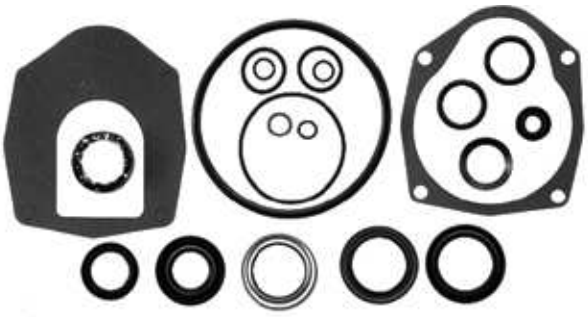
① **18-6150A**
② **18-6150M**
③ **18-6150Z**
ANODE KIT
Replaces: 888756Q02
For: MR & Alpha One Drives



② **18-6240**
③ **18-6094**
① **18-6094A**
ANODE
Replaces: 821630, A1, Q1, T1
All Bravos

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2599	Face Seal and Tool	26-818575A2	1
18-2564	Water Pump Base To Face Plate Gasket	27-43033-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Sealing Washer	12-19183	1
18-2944	Seal	26-45577	1
18-2002	Oil Seal	26-76868	1
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2054	Oil Seal	26-81646-1	1
18-2076	Oil Seal	26-12224	1
18-2077	Oil Seal	26-14077	1
18-7159	O-Ring	25-31534	1
18-7168	O-Ring	25-48171	2
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7440-1	O-Ring	25-36318	2
18-2056	Oil Seal	26-66302	2
18-7413	O-Ring	25-62702	1



18-2646-1
LOWER UNIT SEAL KIT
Replaces: 26-816575A3
For: Alpha Gen II

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2516	Bravo Outdrive Seal	16755	1
18-1240	Outdrive Seal	12708	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	1
18-7198	O-Ring	25-45710	1
18-7102	O-Ring	25-62706	1
18-7105	O-Ring	25-62705	1
18-7449	O-Ring	25-97387	1
18-7153	O-Ring	25-25439	2
18-7167	O-Ring	25-97386	1
18-2010	Oil Seal	26-12709	1
18-2715	Spring Kit	24-17997A1	1
18-7117	O-Ring	25-35027	1
18-7169	O-Ring	25-70937	1



18-2643
UPPER UNIT SEAL KIT
Replaces: 26-16709A2
BRAVO - BLACKHAWK

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2944	Seal Gasket	26-45577 1	1
18-2945	Drain Screw Gasket	12-19183 3	1
18-7188	Drain Screw O-Ring	26-805726	1
18-7169	O-Ring	25-70937	1
18-7161	O-Ring	25-32546	1
18-7420	O-Ring	25-25439	2
18-7103	O-Ring	25-29845	2
18-7117	O-Ring	25-35027	1
18-2056	Oil Seal	26-66302	2
18-2003	Oil Seal	26-823894	1
NSS	Water Tube Seal	26-88397	1
18-3289	Double Lip Seal	26-864319	1
18-2715	Spring Kit	24-17997A1	1



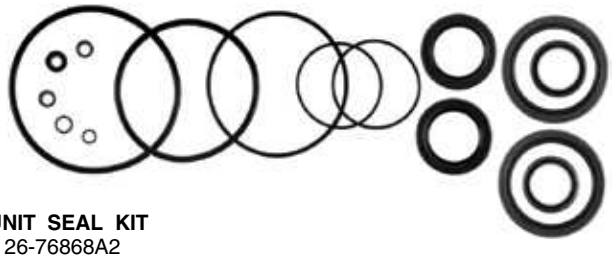
18-2644
UPPER UNIT SEAL KIT
Replaces: 26-88397A1
ALPHA I GENERATION II

① Aluminum
② Magnesium ③ Zinc ④ Standard package of 10 priced per piece

SEAL KIT APPLICATION BEGINS ON PAGE 831

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2944	Seal Gasket	26-45577	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	1
18-7163	O-Ring	25-33465	1
18-7159	O-Ring	25-31534	1
18-2002	Oil Seal	26-76868	2
18-0563	Seal	26-36556	1



18-2645
LOWER UNIT SEAL KIT
Replaces: 26-76868A2
Bravo I , II & III MODELS

— *CONTAINS* —

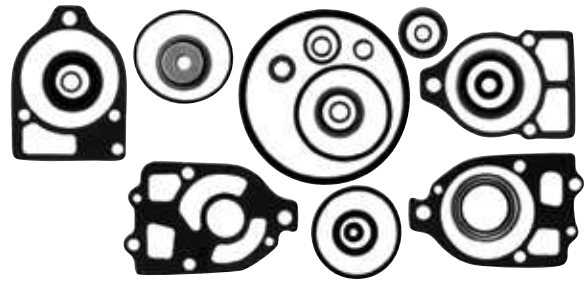
Part #	Description	O.E. #	Qty.
18-2945	Gear Hsg. Drain Screw Gasket	12-19183	2
18-0894	Water Pocket Cover Gasket	27-55810	1
18-2003	Oil Seal	26-68493	1
18-2049	Oil Seal	26-32511	1
18-2056	Oil Seal	26-96503	1
18-2944	Seal Ring Gasket	26-45577	1
18-3110	Bushing	26-38970	1
18-7153	O-Ring	25-25439	2
18-7161	O-Ring	25-32546	1
18-7169	O-Ring	25-70937	1
18-7445	O-Ring	25-55801	1



18-2648
UPPER UNIT SEAL KIT
Replaces: 26-32511A1
S/N 1684188 & UP
For #1 Units (Including ALPHA) (Also fits 888 Stern drive)
S/N 3106717 & UP

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2919	Water Pump to Gear Hsg. Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2002	Oil Seal	26-76868	1
18-2013	Oil Seal	26-16977	2
18-2014	Oil Seal	26-89238	1
18-2826	Water Pump Base to Gear Hsg. Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring Gasket	26-45577	1
18-2948	Gear Housing Plastic Flush Screw Gasket	12-49221-1	1
18-7158	O-Ring	25-30613	1
18-7159	O-Ring	25-31534	1
18-7162	O-Ring	25-33145	1
18-7176	O-Ring	25-90011	1
—	O-Ring	25-38099	1
18-2154	Bushing, Shift Shaft	23-30617A2	1
18-2076	Line Cutter Oil Seal	26-12224	1
18-7426	O-Ring	25-30271	1
18-2945	Gear Housing Drain Screw Gasket	12-20260, 12-19183	2



18-2652
LOWER UNIT SEAL KIT
Replaces: 26-33144A2
S/N 1684188 & UP
For #1 Units (Including ALPHA)

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2652	Lower Gear Housing Seal Kit	26-33144A2	1
18-1155	Ball Bearing	30-88957A1	1
18-1117	Pinion Bearing	31-42647A1	1
18-1143	Tapered Roller Bearing	31-36387A1	1
18-3719	Pinion Nut	11-35921	1
18-2299	Tab Washer	14-79447	1
18-2298	Tab Washer	14-18323	1
18-1158	Needle Roller Bearing	31-30956	1
18-1159	Tapered Roller Bearing	31-35928A1	1
18-2285	Shim Kit	15-47397A1	1
18-1157	Needle Roller Bearing	31-30895	1
18-2343	Washer	12-982721	1
18-2294	Shim Kit	2470	1



18-8208
SEAL & BEARING KIT
Replaces: 31-803090T1
For: MR/Alpha Drive

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2340	Shift Shft Rubber Washer	12-31266	1
18-2076	Oil Seal	26-12224	1
18-7159	O-Ring	25-31534	1
18-2002	Oil Seal	26-76868	1
18-3109	Water Tube	23-29804	1
18-2154	Shift Bushing	23-30617A2	1
18-3116	Housing	46-96148A1	1
18-3017	Impeller	47-89984	1
18-2914	Water Pump Gasket	27-85608-1	1
18-7158	O-Ring	25-30613	1
18-7176	O-Ring	25-90011	1
18-2944	Seal Ring Gasket	26-45577	1
18-7173	O-Ring	25-30224	1
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3117	Plate	32435	1
18-7162	O-Ring	25-33145	1
18-2919	Water Pump Gasket	27-42631-1	1
18-2801	Water Pump Gasket	27-32438	1
18-7426	O-Ring	35-30271	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-3110	Grommet	26-38970	1
18-2013	Seal	26-16977	1
18-2014	Seal	26-89238	1



18-8370
COMPLETE LOWER GEAR CASE REBUILD KIT
Includes Water Pump and Complete Seal Kit
For Mercruiser R/MR/ALPHA 1

SEAL KIT APPLICATION BEGINS ON NEXT PAGE

Model	Year	Beginning Serial #	Ending Serial #	Driveshaft Hsg Seal Kit	J-Joint Seal	U-Joint Carrier Seal	Gear Hsg Seal & Brg Kit	Gear Hsg Seal Kit	Brg Carrier O-Ring	Brg Carrier Seal
60 / 80 / 90	1965-1972	1830753	3225967	N/A	N.L.A.	N/A	N/A	N/A	18-7160	18-2011
IA / IB / IC / EZ SHIFT	1964-1966	1684188	2065186	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
120 / 140	1967-1982	2062141	6225576	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
470 / 485	1976-1982	4208730	6225575	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
160 / 165	1967-1981	2065190	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
888	1971-1977	3106717	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
225 / 233	1974-1977	3856268	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
888 / 228 / 250 / 260	1977-1982	4782330	6225576	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
R	1983	6225577	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
MR ALPHA ONE	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	18-8208	18-2652	18-7159	18-2002 ③
MR ALPHA ONE	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	18-8208	18-2652	18-7159	18-2077 ①
MR ALPHA ONE	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	18-8208	18-2652	18-7159	18-2076 ②
MR ALPHA ONE (CR)	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	N.L.A.	18-2652	18-7159	18-2077 ①
MR ALPHA ONE (CR)	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	N.L.A.	18-2652	18-7159	18-2076 ②
ALPHA ONE SS	1986-1989	A545004	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002 ③
ALPHA ONE SS	1986-1989	A545004	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2077 ①
ALPHA ONE SS	1986-1989	A545004	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2076 ②
APLHA ONE GEN II	1991-1995	D469859	F679999	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II	1991-1995	D469859	F679999	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2076 ②
APLHA ONE GEN II (CR)	1991-1995	D469859	F679999	18-2644	18-2003	18-0577	N.L.A.	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II (CR)	1991-1995	D469859	F679999	18-2644	18-2003	18-0577	N.L.A.	18-2646-1	18-7159	18-2076 ②
APLHA ONE GEN II	1996-1997	F680000	K999999	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II	1996-1997	F680000	K999999	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2076 ②
APLHA ONE GEN II (CR)	1996-2010	F680000	& UP	18-2644	18-2003	18-0577	N.L.A.	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II (CR)	1996-2010	F680000	& UP	18-2644	18-2003	18-0577	N.L.A.	18-2646-1	18-7159	18-2076 ②
APLHA ONE GEN II	1998-2010	L100040	& UP	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II	1998-2010	L100040	& UP	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2076 ②
BRAVO I	1988-2010	B664190	& UP	18-2643	N/A	N/A	N/A	18-2645	18-7159	18-2002
BRAVO I X	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	18-2645	18-7159	18-2002
BRAVO I XR/XZ	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	N/A	18-7159	N/A
BRAVO II	1988-2010	B664190	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A ②
BRAVO II	1988-2010	B664190	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A ①
BRAVO II X	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A ②
BRAVO II X	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A ①
BRAVO III	1988-2010	B664190	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A
BRAVO III X	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A
BLACKHAWK	1994-1995	F186717	& UP	18-2643	N/A	N/A	N/A	N/A	N/A	N/A
I	1963	1534570	1684187	18-2648	N/A	18-0577	18-2652	N/A	18-7157	18-2002
II	1962-1969	1474909	2671321	N/A	N/A	N/A	N/A	N/A	18-7159	N.L.A.
III	1968-1972	2373127	3002613	N/A	N/A	N/A	N/A	N/A	N/A	N/A
215E/H	1970-1972	2909035	2915034	N/A	N/A	N/A	N/A	N/A	N/A	N/A
TR	1973-1993	3377316	& UP	N/A	N/A	N/A	N/A	N/A	N/A	N/A
TRS	1973-1993	3377316	& UP	N/A	N/A	N/A	N/A	N/A	18-7159	N/A

① Inner ② Outer ③ w/o Fishline Cutter Seal

②18-4456D Display Package



18-4456
EXHAUST
PROTECTOR VALVE
Replaces: 34765A1, 34765A2
INCLUDES STAINLESS STEEL CLAMP
3"

②18-4457D Display Package



18-4457
EXHAUST
PROTECTOR VALVE
Replaces: 12644A1
INCLUDES STAINLESS STEEL CLAMP
4"

②18-4458D Display Package



18-4458
EXHAUST
PROTECTOR VALVE
(Fits both 5" & 6" Exhaust)
INCLUDES STAINLESS STEEL CLAMP

② Items ending in "D" are Display Packaged - Regular number is Non-Display

OIL SEALS



OIL SEALS

Part #	O.E. #	Shaft Size (inches)	Dimensions O.D.	Dimensions Width (inches)
18-0172	26-97530	0.845	1.500	0.315
18-0515	26-30530	0.540	1.004	0.303
18-0516	26-30913	0.500	0.839	0.187
18-0517	26-32911	1.100	1.260	0.127
18-0519	26-14240	3.792	4.536	0.482
18-0522	26-43036	1.045	1.474	0.187
18-0523	26-43993	1.640	2.132	0.282
18-0525	26-45587	0.390	0.628	0.124
18-0526	26-48443	0.750	1.379	0.256
18-0527	26-56397	0.750	1.127	0.343
18-0529	26-62818	1.640	2.256	0.319
18-0531	26-72785	0.790	1.880	0.248
18-0537	26-85107	1.020	1.507	0.251
18-0578	26-67388	1.800	3.100	0.500
18-2002	26-76868	1.188	1.692	0.250
18-2003	26-68493	2.250	3.000	0.437
18-2004	26-20070	0.625	1.000	0.250
18-2006	26-33467	0.625	1.125	0.312
18-2007	26-94038	1.000	1.500	0.312
18-2008	26-56788	0.875	1.250	0.375
18-2009	26-89236	0.375	0.750	0.250
18-2009	26-892361	0.375	0.750	0.250
18-2010	26-96063	0.437	0.875	0.250
18-2011	26-90562	0.750	1.250	0.312
18-2013	26-16977	0.875	1.250	0.188
18-2014	26-89238	0.875	1.500	0.312
18-2015	26-23517	0.750	1.250	0.250
18-2016	26-41953	1.187	1.875	0.250
18-2017	26-32121	0.750	1.000	0.125
18-2019	26-27163	0.688	1.124	0.250
18-2019	26-26805	0.688	1.124	0.250
18-2026 ①	26-16977	.0875	1.250	0.188
18-2048	26-24590	0.400	0.566	0.094
18-2049	26-32511	1.250	2.005	0.388
18-2050	26-55682	1.000	1.253	0.125
18-2051	26-69188	0.875	1.253	0.278
18-2052	26-69189	0.875	1.314	0.322
18-2053	26-70081	1.185	1.754	0.360
18-2054	26-816464	0.375	0.750	0.243
18-2055	26-79831	0.750	1.127	0.149
18-2056	26-96503	0.885	1.381	0.251
18-2056	26-965031	0.885	1.381	0.251
18-2076 ①	26-12224	1.188	1.690	0.360
18-2077	26-14077	1.188	1.689	0.247

① Line Cutter Seal

DRIVESHAFT HOUSING

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-2003	BC	1
Alpha I SS		ALL	18-2003	BC	1
Alpha I SS		ALL	18-2056	LDS	1
Alpha I SS		ALL	18-2049	GC	1
IA,IB,IC	1684188	2065189	18-2003	BC	1
I,IA,IB,IC	1534570	2065189	18-2049	GC	1
IA,IB,IC	1749276	2065189	18-2056	LDS	1
II	1474909	2671321	18-2003	BC	1
120/140	2062141	6225576	18-2003	BC	1
120/140	2062141	6225576	18-2056	LDS	1
120/140	2062141	6225576	18-2049	GC	1
160/165	2065190	UP	18-2003	BC	1
160/165	2065190	UP	18-2049	GC	1
160/165	2065190	UP	18-2056	LDS	1
225-S	3856268	4200499	18-2056	LDS	1
225-S	3856268	4200499	18-2049	GC	1
225-S	3856268	4200499	18-2003	BC	1
233	4200500	UP	18-2049	GC	1
233	4200500	UP	18-2003	BC	1
233	4200500	UP	18-2056	LDS	1
250	4791300	4898729	18-2049	GC	1
250	4791300	4898729	18-2003	BC	1
250	4791300	4898729	18-2056	LDS	1
260	4898730	6225576	18-2049	GC	1
260	4898730	6225576	18-2056	LDS	1
260	4898730	6225576	18-2003	BC	1
470	4208730	6225576	18-2056	LDS	1
470	4208730	6225576	18-2003	BC	1
470	4208730	6225576	18-2049	GC	1
485	4893835	UP	18-2003	BC	1
485	4893835	UP	18-2049	GC	1
485	4893835	UP	18-2056	LDS	1
888	3106717	UP	18-2056	LDS	1
888	3106717	UP	18-2049	GC	1
888	3106717	UP	18-2003	BC	1
898/228	4782330	6225576	18-2049	GC	1
898/228	4782330	6225576	18-2003	BC	1
898/228	4782330	6225576	18-2056	LDS	1

BC Bearing Carrier Seal
GC Gear Chamber Seal
LDS Lower Driveshaft Seal

GEAR HOUSING

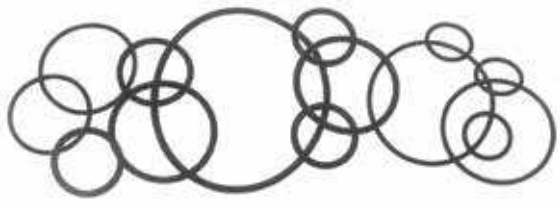
Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
MR/Alpha I	6225577	UP	18-2002	PS	2
R/MR/Alpha I	6225577	UP	18-2009	SSB	1
R/MR/Alpha I	6225577	UP	18-2014	WPB,L	1
MR/Alpha I	6225577	UP	18-2013	WPB,U	1
R	6225577	UP	18-2013	WPB,U	1
Alpha I SS	ALL		18-2014	WPB,L	1
Alpha I SS	ALL		18-2009	SSB	1
Alpha I SS	ALL		18-2013	WPB,U	1
Alpha I SS	ALL		18-2002	PS	2
BRAVO I	B664190	UP	18-2002	PS	2
I	1534570	1536617	18-2009	WPB	1
I	1534570	1684187	18-2009	SSB	1
I	1534570	1684187	18-2002	PS	2
I	1534570	1684187	18-2013	WP	1
I	1536618	1684187	18-2014	WPB	1
I	1563354	1684187	18-2013	WPB	1
IA,IB,IC	1684188	2065189	18-2014	WPB	1
IA,IB,IC	1684188	2065189	18-2002	PS	2
IA,IB,IC	1684188	2065189	18-2013	WPB	1
IA,IB,IC	1684188	2065189	18-2013	WP	1
IA,IB,IC	1684188	2065189	18-2009	SSB	1
TRS	4794900	UP	18-2002	PS	2
60	1830753	2063740	18-2009	SSB	1
60	1830753	2063740	18-2011	WPB,L	1
60	1830753	2063740	18-2055	WPB,U	1
60	1830753	2063740	18-2015	PS,O	1
60	1830753	2063740	18-2011	PS,I	1
80	2063741	2898029	18-2002	PS	2
80	2063741	2898029	18-2009	SSB	1
80	2063741	2898029	18-2055	WPB,U	1
80	2063741	2898029	18-2011	WPB,L	1
90	2898020	3225967	18-2009	SSB	1
90	2898020	3225967	18-2002	PS	2
90	2898020	3225967	18-2011	WPB,L	1
90	2898020	3225967	18-2055	WPB,U	1
120/140	2062141	6225576	18-2013	WPB,U	1

GEAR HOUSING (Cont.)

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
120/140	2062141	4893634	18-2013	WP	1
120/140	2062141	6225576	18-2014	WPB,L	1
120/140	2062141	6225576	18-2009	SSB	1
120/140	2062141	6225576	18-2002	PS	2
160/165	2065190	UP	18-2009	SSB	1
160/165	2065190	UP	18-2014	WPB,L	1
160/165	2065190	UP	18-2002	PS	2
160/165	2065190	4890459	18-2013	WP	1
160/165	2065190	UP	18-2013	WPB,U	1
225-S	3856268	4200499	18-2013	WPB,U	1
225-S	3856268	4200499	18-2014	WPB,L	1
225-S	3856268	4200499	18-2002	PS	2
225-S	3856268	4200499	18-2009	SSB	1
233	4200500	UP	18-2009	SSB	1
233	4200500	UP	18-2013	WPB,U	1
233	4200500	UP	18-2002	PS	2
233	4200500	UP	18-2014	WPB,L	1
250	4791300	4898729	18-2013	WPB,U	1
250	4791300	4898729	18-2014	WPB,L	1
250	4791300	4898729	18-2002	PS	2
250	4791300	4898729	18-2009	SSB	1
255-TRS	3377316	4203749	18-2002	PS	2
260	4898730	6225576	18-2009	SSB	1
260	4898730	6225576	18-2002	PS	2
260	4898730	6225576	18-2013	WPB,U	1
260	4898730	6225576	18-2014	WPB,L	1
280-TRS	4203750	4895399	18-2002	PS	2
470	4208730	6225576	18-2009	SSB	1
470	4208730	6225576	18-2014	WPB,L	1
470	4208730	6225576	18-2002	PS	2
470	4208730	6225576	18-2013	WPB,U	1
485	4893835	UP	18-2002	PS	2
485	4893835	UP	18-2009	SSB	1
485	4893835	UP	18-2013	WPB,U	1
485	4893835	UP	18-2014	WPB,L	1
888	3106717	UP	18-2014	WPB,L	1
888	3106717	UP	18-2009	SSB	1
888	3106717	UP	18-2013	WP	1
888	3106717	UP	18-2013	WPB,U	1
888	3106717	UP	18-2002	PS	2
898/228	4782330	6225576	18-2014	WPB,L	1
898/228	4782330	6225576	18-2013	WPB,U	1
898/228	4782330	6225576	18-2009	SSB	1
898/228	4782330	6225576	18-2002	PS	2

PS	Prop Shaft Seal
PS,I	Prop Shaft, Inner Seal
PS,O	Prop Shaft, Outer Seal
SSB	Shift Shaft Bushing Seal
WPB	Water Pump Base Seal
WPB,L	Water Pump Base, Lower Seal
WPB,U	Water Pump Base, Upper Seal
WP	Water Pump Body Seal

O-RINGS



Part #	O.E. #	Dimensions I. D.	Width (inches)
18-0175 ③ ⑤	25-26543	.220	.103
18-0858 ③ ⑤	25-54029	2.425	.103
18-0860 ③ ⑤	25-62700	3.237	.103
18-7103 ②	25-29845	.924	.103
18-7105 ④ ⑤	25-62705	.750	.065
18-7107 ② ⑤	25-67202	4.750	.135
18-7114 ② ⑤	25-23145	1.000	.135
18-7115 ①	25-26722	1.735	.135
18-7116 ①	25-62704	.360	.100
18-7117 ②	25-35027	1.046	.139
18-7120 ①	25-38933	.215	.065
18-7121 ①	25-35029	3.100	.135
18-7127 ①	25-F84305	3.315	.35
18-7134 ②	25-F40342	.500	.100
18-7135 ①	25-35276	.750	.135
18-7143 ② ⑤	25-65936	1.310	.100
18-7145 ② ⑤	25-64068	.250	.100
18-7146 ② ⑤	25-47632	1.120	.100
18-7151 ② ⑤	25-20081	3.000	.135
18-7152 ② ⑤	25-20863	2.625	.135
18-7153 ② ⑤	25-21836	0.862	.103
18-7155 ② ⑤	25-26855	1.620	.135
18-7156 ② ⑤	25-29439	1.185	.100
18-7157 ② ⑤	25-29976	3.500	.210
18-7158 ② ⑤	25-30613	.740	.100
18-7159 ② ⑤	25-31534	3.855	.210
18-7160 ② ⑤	25-31986	2.635	.210
18-7161 ② ⑤	25-32546	3.250	.070
18-7162 ② ⑤	25-33145	2.025	.135
18-7163 ② ⑤	25-33465	2.415	.100
18-7164 ② ⑤	25-33466	1.375	.100
18-7165 ② ⑤	25-45253	.500	.065
18-7165 ② ⑤	25-32509	.500	.065
18-7166 ② ⑤	25-45254	.615	.065
18-7167 ② ⑤	25-97386	3.609	.139
18-7168 ② ⑤	25-48171	.370	.065
18-7169 ② ⑤	25-70937	3.500	.135
18-7170 ② ⑤	25-33504	1.365	.135
18-7171 ② ⑤	25-30529	1.920	.100
18-7172 ② ⑤	25-31305	3.250	.135
18-7173 ② ⑤	25-30224	1.875	.135
18-7174 ② ⑤	25-45711	.620	.100
18-7175 ② ⑤	25-62817	3.750	.270
18-7176 ② ⑤	25-90011	2.160	.100
18-7177 ② ⑤	25-53421	2.625	.065
18-7180 ③ ⑤	25-26802	.445	.090
18-7188 ②	25-805726	.361	.0635
18-7198 ② ⑤	25-45710	1.430	.100
18-7411 ② ⑤	25-35480	1.250	.100
18-7413 ② ⑤	25-62702	.301	.070
18-7414 ② ⑤	25-64067	1.989	.070
18-7415 ② ⑤	25-64966	3.739	.070
18-7419 ④ ⑤	25-69202	2.675	.103
18-7420 ③ ⑤	25-25439	.862	.139
18-7421 ① ⑤	25-20415	.150	.065
18-7426 ③ ⑤	25-30271	.740	.310
18-7440-1 ③	25-36318	.799	.103
18-7445 ③ ⑤	25-55801	.801	.070
18-7449 ①	25-97387	4.487	.103
18-7459 ①	25-20826	2.234	.139
18-7464 ①	25-39695	4.234	.139
18-7467 ③ ⑤	25-54030	2.987	.103
18-7474 ①	25-94288	1.239	.070
18-7961	25-97386	3.650	.135

① PKG. OF 1 ② PKG. OF 5 ③ PKG. OF 2 ④ PKG. OF 3

DRIVESHAFT HOUSING

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7153	UJ	2
R/MR/Alpha I	6225577	UP	18-7169	BC	1
R/MR/Alpha I	6225577	UP	18-7161	TC	1
Alpha I SS	ALL		18-7161	TC	1
Alpha I SS	ALL		18-7169	BC	1
Alpha I SS	ALL		18-7153	UJ	2
BRAVO (I/II)	B664190	UP	18-7198	DSH	1
BRAVO (I/II)	B664190	UP	18-7153	UJ	2
I	1534570	1684187	18-7127	DG	1
I,IA,IB,IC	1534570	1777798	18-7165	USSL	1
I,IA,IB,IC	1535212	2065189	18-7170	BH	2
IA,IB,IC	1684188	2065189	18-7153	UJ	2
IA,IB,IC	1684188	2065189	18-7169	BC	1
II	2398798	2671321	18-7153	UJ	2
II SSM	ALL		18-7175	DSH	1
II SSM	ALL		18-7153	UJ	2
II TR	3377316	4794899	18-7175	DSH	1
III/III SSM	ALL		18-7115	FC	1
IV SSM ①	ALL		18-7115	FC	1
I/IA/IB/IC	1534570	2065189	18-7161	TC	1
TR/TRS ③	4794900	UP	18-7153	UJ	2
TR/TRS	4794900	UP	18-7175	DSH	1
120/140	2062141	6225576	18-7161	TC	1
120/140	2062141	6225576	18-7170	BH	1
120/140	2062141	6225576	18-7169	DG	1
120/140	2062141	6225576	18-7153	UJ	2
160/165	2065190	UP	18-7170	BH	1
160/165	2065190	UP	18-7169	DG	1
160/165	2065190	UP	18-7153	UJ	2
160/165	2065190	UP	18-7161	TC	1
215H	2782203	2909034	18-7153	UJ	2
215H	2782203	2909034	18-7146	PC	1
215E ②	2909035	2915034	18-7174	FC	1
215E	2909035	2915034	18-7146	CC	1
225-S	3856268	4200499	18-7153	UJ	2
225-S	3856268	4200499	18-7169	BC	1
225-S	3856268	4200499	18-7161	TC	1
233	4200500	UP	18-7161	TC	1
233	4200500	UP	18-7153	UJ	2
233	4200500	UP	18-7169	BC	1
250	4791300	4898729	18-7153	UJ	2
250	4791300	4898729	18-7169	BC	1
250	4791300	4898729	18-7161	TC	1
255-TRS	3377316	4203749	18-7175	DSH	1
260	4898730	6225576	18-7169	DG	1
260	4898730	6225576	18-7161	TC	1
260	4898730	6225576	18-7170	BH	1
260	4898730	6225576	18-7153	UJ	2
280-TRS	4203750	4895399	18-7175	DSH	1
470	4208730	6225576	18-7169	BC	1
470	4208730	6225576	18-7161	TC	1
470	4208730	6225576	18-7153	UJ	2
470	4893835	6225576	18-7170	BH	1
485	4893835	UP	18-7161	TC	1
485	4893835	UP	18-7170	BH	1
485	4893835	UP	18-7153	UJ	2
485	4893835	UP	18-7169	DG	1
888	3106717	UP	18-7161	TC	1
888	3106717	UP	18-7169	BC	1
888	3106717	UP	18-7153	UJ	2
898/228	4782330	6225576	18-7169	BC	1
898/228	4782330	6225576	18-7161	TC	1
898/228	4782330	6225576	18-7153	UJ	2
898/228	4898730	6225576	18-7170	BH	1

①	1 ST Design
②	5/8" ID
③	With Borg Warner Transmission
BC	Bearing Carrier Seal
BH	Bell Housing Seal
CC	Crankshaft Cover Seal
DG	Drive Gear Seal
DSH	Driveshaft Housing Seal
FC	Front Cover Seal
PC	Plug Cover Seal
TC	Top Cover Seal
USSL	Upper Shift Shaft Lever Seal
UJ	U-Joint Yoke Seal

GEAR HOUSING

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.	
R/MR/Alpha I	6225577	UP	18-7162	WPB	1	
MR/Alpha I	6225577	UP	18-7176	WPB	1	②
R/MR/Alpha I	6225577	UP	18-7158	UDS	1	
R/MR/Alpha I	6225577	UP	18-7159	PBH	1	
R/MR/Alpha I	6225577	UP	18-7153	SSB	1	
Alpha I SS	ALL		18-7159	PBH	1	
Alpha I SS	ALL		18-7158	UDS	1	
Alpha I SS	ALL		18-7153	SSB	1	
Alpha I SS	ALL		18-7176	WPB	1	②
BRAVO I	B664190	UP	18-7159	PBH	1	
BRAVO I/II	B664190	UP	18-7163	GH	1	
I	1534570	1684187	18-7157	PBH	1	
I	1534570	1536617	18-7153	WPB	1	
I	1534570	1684187	18-7153	SSB	1	
I,IA,IB,IC	1534570	2065189	18-7158	UDS	1	
I,IA,IB,IC	1536618	2065189	18-7162	WPB	1	
IA,IB,IC	1684188	2065189	18-7159	PBH	1	
IA,IB,IC	1684188	1777798	18-7153	WPB	1	
IA,IB,IC	1684188	2065189	18-7153	SSB	1	
II	1474909	2671321	18-7159	PBH	1	
III	ALL		18-7151	BRL	1	
III	ALL		18-7174	BRS	1	
TRS	4794900	UP	18-7159	PBH	1	
60	1830753	2063740	18-7153	SSB	1	
60	1830753	2063740	18-7160	PBH	1	
60	1830753	2063740	18-7155	WOAL	1	
60	1830753	2063740	18-7114	WOAS	1	
80	2063741	2898029	18-7157	PBH	1	
80	2063741	2898029	18-7155	WOAL	1	
80	2063741	2898029	18-7114	WOAS	1	
80	2063741	2898029	18-7153	SSB	1	
90	2898020	3225967	18-7114	WOAS	1	
90	2898020	3225967	18-7157	PBH	1	
90	2898020	3225967	18-7153	SSB	1	
90	2898020	3225967	18-7155	WOAL	1	
120/140	2062141	6225576	18-7153	SSB	1	
120/140	2062141	6225576	18-7158	UDS	1	
120/140	2062141	6225576	18-7159	PBH	1	
120/140	2062141	6225576	18-7162	WPB	1	
120/140	4893635	6225576	18-7114	GH	1	③
160/165	2065190	UP	18-7162	WPB	1	
160/165	2065190	UP	18-7153	SSB	1	
160/165	2065190	UP	18-7158	UDS	1	
160/165	2065190	UP	18-7159	PBH	1	
165	4890460	UP	18-7114	GH	1	③
225-S	3856268	4200499	18-7153	SSB	1	
225-S	3856268	4200499	18-7162	WPB	1	
225-S	3856268	4200499	18-7158	UDS	1	
225-S	3856268	4200499	18-7159	PBH	1	
233	4200500	UP	18-7162	WPB	1	
233	4200500	UP	18-7158	UDS	1	
233	4200500	UP	18-7159	PBH	1	
233	4200500	UP	18-7153	SSB	1	
250	4791300	4898729	18-7159	PBH	1	
250	4791300	4898729	18-7158	UDS	1	
250	4791300	4898729	18-7162	WPB	1	
250	4791300	4898729	18-7153	SSB	1	
255-TRS	3377316	4203749	18-7159	PBH	1	
260	4898730	6225576	18-7162	WPB	1	
260	4898730	6225576	18-7159	PBH	1	
260	4898730	6225576	18-7153	SSB	1	
260	4898730	6225576	18-7158	UDS	1	
260	4898730	6225576	18-7114	GH	1	③
280-TRS	4203750	4895399	18-7159	PBH	1	
470	4208730	6225576	18-7159	PBH	1	
470	4208730	6225576	18-7162	WPB	1	

⑤ This product is priced per piece. To order priced per package, please add -9 to the part number.

GEAR HOUSING (Cont.)

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.	
470	4208730	6225576	18-7158	UDS	1	
470	4208730	6225576	18-7153	SSB	1	
470	4893835	6225576	18-7114	GH	1	③
485	4893835	UP	18-7158	UDS	1	
485	4893835	UP	18-7162	WPB	1	
485	4893835	UP	18-7153	SSB	1	
485	4893835	UP	18-7114	GH	1	③
485	4893835	UP	18-7159	PBH	1	
888	3106717	UP	18-7162	WPB	1	
888	3106717	UP	18-7158	UDS	1	
888	3106717	UP	18-7153	SSB	1	
888	3106717	UP	18-7159	PBH	1	
898/228	4782330	6225576	18-7158	UDS	1	
898/228	4782330	6225576	18-7153	SSB	1	
898/228	4782330	6225576	18-7159	PBH	1	
898/228	4782330	6225576	18-7162	WPB	1	
898/228	4898730	6225576	18-7114	GH	1	③

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.

①	2.019 ID
②	2.17 ID
③	V-8 Engines Only
BRL	Bearing Retainer Large Seal
BRS	Bearing Retainer Small Seal
GH	Gear Housing Seal
PGH	Prop Bearing Housing Seal
SSB	Shift Shaft Bushing
UDS	Upper Driveshaft Seal
WOAL	Water & Oil Adapter Large Seal
WOAS	Water & Oil Adapter Small Seal
WPB	Water Pump Base Seal

GIMBAL HOUSING

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.	
R/MR/Alpha I	6225577	UP	18-7170	BH	1	
BRAVO (I/II)	B664190	UP	18-7168	V	2	①
I	1534570	1641940	18-7165	GHB	2	
II	1474909	1475005	18-7151	SL	1	
II	1602186	2671321	18-7162	GHAS	1	
II	1732380	2671321	18-7172	GHAL	1	
III/III SSM/IV		ALL	18-7159	BH	1	
60	1830753	2063740	18-7172	BH	1	
80	2063741	2898029	18-7172	BH	1	
90	2898020	3225967	18-7172	BH	1	
120/140	2062141	6225576	18-7152	EE	1	
160/165	2065190	UP	18-7152	EE	1	
225-S	3856268	4200499	18-7170	BH	1	
225-S	3856268	4200499	18-7152	EE	1	
225-S	3856268	4200499	18-7114	GH	1	
233	4200500	UP	18-7152	EE	1	
233	4200500	UP	18-7114	GH	1	
233	4200500	UP	18-7170	BH	1	
250	4791300	4898729	18-7152	EE	1	
250	4791300	4898729	18-7114	GH	1	
250	4791300	4898729	18-7170	BH	1	

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
260	4898730	6225576	18-7152	EE	1
470	4208730	6225576	18-7152	EE	1
470	4208730	4893934	18-7170	BH	1
485	4893835	UP	18-7152	EE	1
888	3106717	UP	18-7170	BH	1
888	3106717	UP	18-7114	GH	1
888	3106717	UP	18-7152	EE	1
898/228	4782330	4898729	18-7170	BH	1
898/228	4782330	4898729	18-7114	GH	1
898/228	4782330	6225576	18-7152	EE	1

①	With Oil Reservoir
BH	Bell Housing Seal
EE	Exhaust Elbow Seal
GH	Gimbal Housing Seal
GHAL	Gimbal Housing Adapter Large Seal
GHAS	Gimbal Housing Adapter Small Seal
GHB	Gimbal Housing Bolt Seal
SL	Steering Lever Seal
V	Valve Seal

HYDRAULIC PUMP ASSY

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7168	CV	4
BRAVO (I/II)	B664190	UP	18-7134	ORC	1
BRAVO (I/II)	B664190	UP	18-7158	ORS	1
II	2398798	2671321	18-7168	CV	4
II TR	3377316	4794899	18-7168	CV	4
III/III SSM/IV		ALL	18-7168	CV	4
TR/TRS	4794900	UP	18-7168	CV	4
90	2898020	3225967	18-7168	CV	4
120/140	2062141	6225576	18-7168	CV	4
160/165	2065190	UP	18-7168	CV	4
215H/E	2782203	2915034	18-7168	CV	4
225-S	3856268	4200499	18-7168	CV	4

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
233	4200500	UP	18-7168	CV	4
255-TRS	3377316	4203749	18-7168	CV	4
260	4898730	6225576	18-7168	CV	4
280-TRS	4203750	4895399	18-7168	CV	4
470	4208730	6225576	18-7168	CV	4
485	4893835	UP	18-7168	CV	4
888	3106717	UP	18-7168	CV	4
898/228	4898730	6225576	18-7168	CV	4

CV	Control Valve
ORC	Oil Reservoir Connector
ORS	Oil Reservoir Switch

REVERSE LOCK VALVE

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7174	VC	1
R/MR/Alpha I	6225577	UP	18-7198	V	1
II	2398798	2671321	18-7198	V	1
II	2398798	2671321	18-7174	VC	1
120/140	2062141	6225576	18-7198	V	1
120/140	2062141	6225576	18-7174	VC	1
160/165	2065190	UP	18-7198	V	1
160/165	2065190	UP	18-7174	VC	1
250	4791300	4898729	18-7198	V	1
250	4791300	4898729	18-7174	VC	1
260	4898730	6225576	18-7198	V	1

Stern Drive Model	Beg. S/N	End. S/N	Oil Seal	Desc.	Qty.
260	4898730	6225576	18-7174	VC	1
470	4208730	6225576	18-7198	V	1
470	4208730	6225576	18-7174	VC	1
485	4893835	UP	18-7174	VC	1
485	4893835	UP	18-7198	V	1
898/228	4782330	6225576	18-7174	VC	1
898/228	4782330	6225576	18-7198	V	1

V	Valve Seal
VC	Valve Cover Seal

Display Package



18-5001
TUNE-UP KIT
Replaces: 172525

—CONTAINS—

Part #	O.E. #	Description
18-5157	580290	Contact Set
18-5200	580256	Condenser

Display Package



18-5250
TUNE-UP KIT
Replaces: 172527

—CONTAINS—

Part #	O.E. #	Description
18-5311	380538	Contact Set
18-5345	380537	Condenser
18-5418	384735	Rotor

Delco 4 & 6 cyl.

Display Package



18-5251
TUNE-UP KIT
Replaces: 173619

—CONTAINS—

Part #	O.E. #	Description
18-5314	382135	Contact Set
18-5338	382136	Condenser
18-5404-1	982211	Rotor

18-5376 cap



18-5256
TUNE-UP KIT
Replaces: 172531

—CONTAINS—

Part #	O.E. #	Description
18-5314	382135	Contact Set
18-5338	382136	Condenser
18-5411	982342	Rotor

Mallory 8 cyl. Flat Cap

①**18-5258D** Display Package



18-5258
TUNE-UP KIT
Replaces: 173690, 987925

—CONTAINS—

Part #	O.E. #	Description
18-5303	980893	Contact Set
18-5347	980894	Condenser
18-5407	980892	Rotor

Prestolite 8 cyl.

Display Package



18-5260
TUNE-UP KIT
Replaces: 173829, 987926

—CONTAINS—

Part #	O.E. #	Description
18-5303	980893	Contact Set
18-5347	980894	Condenser
18-5403	982880	Rotor



18-5266
TUNE UP KIT
Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478 and 18-5479

Display Package



18-5268
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5311	380538	Contact Set
18-5345	380537	Condenser
18-5418	384735	Rotor
18-5385	380541	Distributor Cap

Delco In-Line 4 - Single Point

Display Package



18-5269
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5311	380538	Contact Set
18-5345	380537	Condenser
18-5418	384735	Rotor
18-5386	980152	Distributor Cap

Delco In-Line 6 - Single Point

Display Package



18-5271
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	382135	Contact Set
18-5338	382136	Condenser
18-5404-1	982211	Rotor
18-5376	982209	Distributor Cap

Mallory V-8 - Single Point - Top Terminal

Display Package



18-5272
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	382135	Contact Set
18-5338	382136	Condenser
18-5411	982342	Rotor
18-5375	382133	Distributor Cap

Mallory Flat V-8 - Single Point - Side Terminal - Flat Cap

Display Package



18-5275
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	980893, 987136, 987894	Contact Set
18-5347	980894, 987895	Condenser
18-5403	982880	Rotor
18-5352	984401	Distributor Cap

Prestolite V-8 - Single Point - Screw Cap

APPLICATION BEGINS ON PAGE 844

① Items ending in "D" are Display Packaged - Regular number is Non-Display

Display Package



18-5276
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	980893, 987136, 987894	Contact Set
18-5347	980894, 987895	Condenser
18-5403	982880	Rotor
18-5353	984398	Distributor Cap

Prestolite V-6 - Single Point - Screw Cap

Display Package



18-5277
TUNE-UP KIT

—CONTAINS—

Par t#	O.E. #	Description
18-5303	980893, 987136, 987894	Contact Set
18-5347	980894, 987895	Condenser
18-5407	980892	Rotor
18-5369	982336	Distributor Cap

Prestolite V-8 - Single Point - Clip Cap



18-5278
TUNE-UP KIT
For: Delco EST V-6



18-5279
TUNE-UP KIT
For: Prestolite Electronic V-8

—CONTAINS—

Part #	Description	O.E.#	Qty.
18-5352	Distributor Cap	392-9766	1
18-5403	Rotor	392-9089	1



18-5280
TUNE-UP KIT
For: Delco EST In-Line 4

—CONTAINS—

Part #	Description	O.E.#	Qty.
18-5361	Distributor Cap	986643	1
18-5406	Rotor, Delco	986651	1



18-5281
TUNE-UP KIT
For: Delco EST • V-8



18-5283
TUNE-UP KIT
For: Mallory Single Point In-Line 4

—CONTAINS—

Part #	Description
18-5397	Distributor Cap
18-5404-1	Rotor
18-5314	Contact Set
18-5338	Condenser



18-5157
CONTACT SET
Replaces: 580290



18-5303
CONTACT SET
Replaces: 980893, 987136, 987894



18-5311
CONTACT SET
Replaces: 380538



18-5314
CONTACT SET
Replaces: 382135



18-5200
CONDENSER
Replaces: 580256



18-5338
CONDENSER
Replaces: 382136



18-5344
CONDENSER
Replaces: 382125



18-5345
CONDENSER
Replaces: 380537



18-5347
CONDENSER
Replaces: 980894, 987895



18-5403
ROTOR
Replaces: 982880



18-5404-1
ROTOR
Replaces: 982211



18-5405
ROTOR
Replaces: 3854549
V-8
Fits new GM style "Module in Cap"



18-5406
ROTOR
Replaces: 986651
Use with **18-5361**
Distributor Cap



18-5407
ROTOR
Replaces: 980892



18-5408
ROTOR
Replaces: 3854311
V-6
Fits new GM style "Module in Cap"

APPLICATION BEGINS ON PAGE 844



18-5411
ROTOR
Replaces: 982342



18-5413
ROTOR
Replaces: 987986



18-5418
ROTOR
Replaces: 384735



18-5419
ROTOR
Replaces: 380542



18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder



18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors



18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors



18-5248
DISTRIBUTOR CAP
OMC 3854217
Fits: OMC 5.0L(1994-96), 5.8L(1994-96)



18-5352
DISTRIBUTOR CAP
Replaces: 984401
Prestolite



18-5353
DISTRIBUTOR CAP
Replaces: 984398
Prestolite



18-5354
DISTRIBUTOR CAP
Replaces: 3854548
V-8
Fits new GM style "module in cap"



18-5361
DISTRIBUTOR CAP
Replaces: 986643



18-5362
DISTRIBUTOR CAP
Replaces: 3854331
V-6
Fits new GM style "Module in Cap"



18-5369
DISTRIBUTOR CAP
Replaces: 982336
w/Gasket 18-5399



18-5375
DISTRIBUTOR CAP
Replaces: 382133



18-5376
DISTRIBUTOR CAP
Replaces: 982209
Mallory



18-5384
DISTRIBUTOR CAP
Replaces: 383587



18-5385
DISTRIBUTOR CAP
Replaces: 380541



18-5386
DISTRIBUTOR CAP
Replaces: 980152



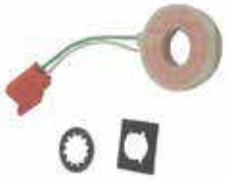
18-5397
DISTRIBUTOR CAP



18-5107-1
IGNITION MODULE
Replaces: 3854003
4/6/8 cyl



18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)



18-5108
SENSOR
(Pick-Up Coil)
Replaces: 3854001, 986642
4, V-6 and V-8 cyl.

APPLICATION BEGINS ON PAGE 844



18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals



18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals



18-26812
HEI COIL GRAY CONNECTOR



18-26813
HEI COIL BLACK CONNECTOR



18-29322
CAP & ROTOR KIT
Fits: Ford HEI Distributors

FEATURES

- ★ *Oil filled for better cooling and long life*
- ★ *Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy*
- ★ *More windings maximize energy and reliability over the full RPM range*
- ★ *Fits existing brackets for easy installation*



18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- ★ *Designed for use with the original Ignitor Electronic Conversion Kits*
- ★ *Can be used with other inductive ignition systems*



18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
- ★ *Designed for use with the original Ignitor Electronic Conversion Kits*
- ★ *Can be used with other inductive ignition systems*



18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:Flame-Thower 45,000 volt coil.
- ★ *Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits*
- ★ *Compatible with capacitive discharge systems*

Part #	Description	Recommended Coil	Resistance Ohms	Part #	Description	Recommended Coil	Resistance Ohms
18-5293-1	Electronic Conversion Kit	18-5469	3.0	18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5294	Electronic Conversion Kit	18-5469	3.0	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3.0	18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5296-2	Electronic Conversion Kit	18-5466	1.5	18-5481	Flame-Thrower Distributor	18-5472	0.6
18-5298	Electronic Conversion Kit	18-5466	1.5	18-5482	Flame-Thrower Distributor	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6				



18-5433
IGNITION COIL
Replaces: 915735
Uses External Resistor
For: 3.0L (1991 & up), 5.7 EFI (1996 & up) and 7.4L EFI (1995 & up)



18-5437
IGNITION COIL
Replaces: 383444, 378231
Metal Encased - 12 Volt
Uses External Resistor (For All Applications)
For: 1990 & prior stern drives with breaker point ignition



18-5443
IGNITION COIL
Replaces: 3854002
4 cyl./V-8
For: 3.0L (1991 & up), 5.7 EFI (1996 & up) & 7.4 EFI (1995 & up)



18-5888
SHIFT ASSIST MODULE & HARNESS
Replaces: 987738
For: V-8 Sterndrives
Fits: 5.0, 5.7 GM (1986-90) 7.5 460 Ford (1987-91)



18-5889
SHIFT ASSIST MODULE & HARNESS
Replaces: 987739
For: V-8 Sterndrives
Fits: 5.0, 5.8 Ford (1986-90)



18-5890
SHIFT ASSIST MODULE & HARNESS
Replaces: 987740
Fits: 2.3, 3.0, 4.3 (1986-90) & 2.5 (1986)

APPLICATION BEGINS ON PAGE 844

Ignitor II ELECTRONIC IGNITION

FEATURES

- ★ *Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.*
- ★ *Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.*
- ★ *Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.*
- ★ *More stable timing.*
- ★ *Use with 18-5472 "Flame Thrower II" Coil for optimum performance*



18-5285
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: 4 Cylinder Delco Distributors



18-5286
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors



18-5287-1
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Fits: 6 Cylinder Prestolite Distributors



18-5288
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap



18-5289
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors
with screw down cap

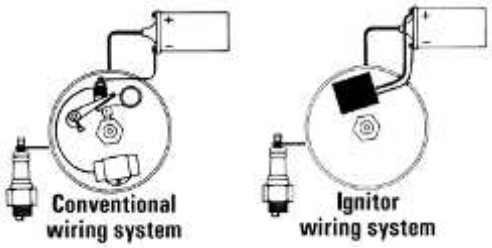


18-5290
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors
with clockwise and counter clockwise rotation

IGNITOR ELECTRONIC IGNITION

FEATURES

- ★ *Replaces points & condensers for true solid state ignition.*
- ★ *Uses standard coil, cap and rotor.*
- ★ *Easy to install, one-piece, 2-wire hook-up.*
- ★ *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*



Not compatible with shift assist modules



18-5293-1
ELECTRONIC CONVERSION KIT
For: All Chevrolet V-6 Prestolite with screw down caps



18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 Cyl. Delco distributors



18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors
(except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin

Not compatible with shift assist modules

APPLICATION BEGINS ON PAGE 844

①18-5296-2D Display Package



18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL & YD 8 cyl.
Distributors with clockwise and counter clockwise rotation

①18-5297D Display Package



18-5297
ELECTRONIC CONVERSION KIT
For 4 Cyl. GM



18-5298
ELECTRONIC CONVERSION KIT
(with snap down cap)
For: Most Prestolite V-8 Distributors

①18-5299D Display Package

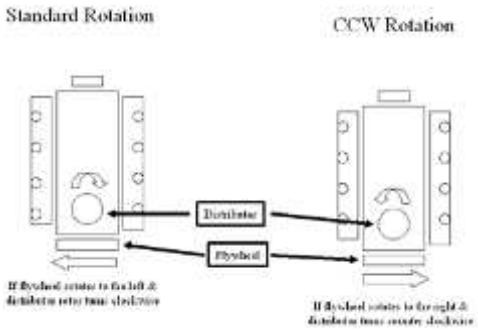


18-5299
ELECTRONIC CONVERSION KIT
(with screw down cap)
For: Most Prestolite V-8 Distributors
Use with 18-5403 style rotor

Not compatible with shift assist modules

FEATURES

- ★ ***Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance***
- ★ ***Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability***
- ★ ***Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance***





18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height
—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor



18-5481
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Windsor
Replacement cap/rotor kit: 18-5266



18-5482
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Cleveland, 351M, 400, 429 and 460 engines
Replacement cap/rotor kit: 18-5266



18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)
Replacement cap/rotor kit: 18-5266

APPLICATION BEGINS ON PAGE 844

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5478
ELECTRONIC DISTRIBUTOR
Chrysler LA series V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5479
ELECTRONIC DISTRIBUTOR
GM V-8 engines-reverse rotation
Replacement Cap/Rotor Kit 18-5266



18-5476
DISTRIBUTOR
Fits: GM V-6 engines with Delco EST ignition HEI
Tune-Up Kit 18-5278



18-5486-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM673AV
Conventional Rotation
For Chevrolet L4, 153 & 181 CID
—CONTAINS—

Part #	Description
18-5397	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5487-2
ELECTRONIC DISTRIBUTOR
Replaces: 9-26309, Mallory YLM676AV
Conventional Rotation
For GM L6, 194, 230, 250, 292 CID
—CONTAINS—

Part #	Description
18-5488	Module
18-5404-1	Rotor



18-5489-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM554CV
Conventional Rotation
For Ford V8 351W CID
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5494-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM624AV
Conventional Rotation
For Chevrolet all V8 includes 482, 502, 540 CID
(Except 348,409 & Tall Deck Big Block)
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5495-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM512CV
Conventional Rotation
For Ford V8 302 CID
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5496-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM567CV
Conventional Rotation
For Ford V8 351C — 460 CID
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor

APPLICATION BEGINS ON PAGE 844



18-5484-1
ELECTRONIC DISTRIBUTOR
Replaces: 3857400, 3850399
Late HEI
Conventional Rotation
V8 262-454 & 502 except 348/409 and tall block engines
• Designed as a plug-in replacement for GM-style fuel injection system distributors

—CONTAINS—

Description	Part #
Distributor Cap	**18-5354**
Rotor	**18-5405**

Tune-Up Kit 18-5281



18-5498-2
ELECTRONIC DISTRIBUTOR
Replaces: 9-26307; Mallory YLM624BV
For GM V8, 482, 502, 540 CID (Except 348, 409 & Tall Deck Big Block) (Reverse Rotation)



18-5339-1
DISTRIBUTOR
Replaces: 9-26103; Mallory YL566AV
For GM V8 327



18-5475
DISTRIBUTOR
Fits: 4 Cyl. GM Engines with Delco EST Ignition HEI
Tune-Up Kit 18-5280



18-5309-1
DISTRIBUTOR
Contact Controlled
Replaces: 980902; Mallory YL512CV
For most Ford 302 CID V-8 Eng.
Tune-Up Kit 18-5251



18-5316-1
DISTRIBUTOR
Replaces: Mallory YL624BV
Fits Most GM V8 (Reverse Rotation)



18-5312-1
DISTRIBUTOR
Contact Controlled
Replaces: 981080; Mallory YL554CV
For most Ford 351 CID V-8 Eng.
Tune-Up Kit 18-5251



18-5313-1
DISTRIBUTOR
Contact Controlled
Replaces: 985560; Mallory YL624MW
For most GM V-8 Engs. (small & large blocks)
Tune-Up Kit 18-5251



18-5315-1
DISTRIBUTOR
Contact Controlled
Replaces: Mallory YL673AV
For most GM 4 Cyl. Engines (120 & 140 HP)
Tune-Up Kit 18-5251



18-26110-1
DISTRIBUTOR
Replaces: 9-26110; Mallory YL579AV
For Chrysler V8, 273, 318 (1967 & Up), 340 and 360 "LA" Engines



18-26104-1
DISTRIBUTOR
Replaces: 9-26104; Mallory YL567EV
For Ford V8 351C



18-26112-1
DISTRIBUTOR
Replaces: 9-26112; Mallory YL676AV
Fits GM L6, 194, 230, 250, 292 CID (Conventional Rotation)

APPLICATION BEGINS ON NEXT PAGE

OMC IGNITION APPLICATION CHART

Model	Year Start	Year Stop	Cylinder	Distributor	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit w/o Cap	Tune-Up Kit w/ Cap	Plug Wire Set
2.3L	1987	1990	4	Mallory	18-5314	18-5338	18-5397	18-5404-1	-	18-5283	18-8807-1
2.3L	1990	1990	4	Prestolite	18-5303	18-5347	-	18-5403	18-5260	-	18-8807-1
2.5L	1981	1986	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
3.0L	1982	1990	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
3.0L	1990	1998	4	Delco EST	N/A	N/A	18-5361	18-5406	-	18-5280	18-8833-1
3.8L	1981	1985	6	Prestolite	18-5303	18-5347	18-5353	18-5403	18-5262	18-5276	18-8801-1
4.3L	1985	1990	6	Prestolite ②	18-5303	18-5347	18-5353	18-5403	18-5262	18-5276	18-8801-1
4.3L	1991	1993	6	Prestolite	N/A	N/A	18-5353	18-5403	-	-	18-8801-1
4.3L	1994	1998	6	Delco EST	N/A	N/A	18-53626	18-5408	-	18-5278	18-8835-1
5.0L (GM)	1979	1982	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
5.0L (GM)	1981	1988	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
5.0L (GM)	1983	1988	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8802-1
5.0L (Ford)	1989	1990	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8806-1
5.0L (Ford)	1991	1996	8	Prestolite	N/A	N/A	18-5352	18-5403	-	18-5279	18-8806-1
5.0L (Ford)	1993	1996	8	Ford HEI	N/A	N/A	18-5248	18-5413	-	18-29322	18-8820-1
5.0L (GM)	1998	1998	8	Prestolite	N/A	N/A	18-5352	18-5403	-	18-5279	18-8801-1
5.0L (GM)	1998	1998	8	Delco EST	N/A	N/A	18-5354	18-5405	-	18-5281	18-8822-1
5.7L	1982	1990	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
5.7L	1982	1990	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8802-1
5.7L	1991	1998	8	Prestolite ②	N/A	N/A	18-5352	18-5403	-	18-5279	18-8802-1
5.7L	1996	1998	8	Delco EST	N/A	N/A	18-5354	18-5405	-	18-5281	18-8822-1
5.8L	1989	1990	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8842-1
5.8L	1991	1996	8	Prestolite ②	N/A	N/A	18-5352	18-5403	-	18-5279	18-8842-1
5.8L	1993	1996	8	Ford HEI	N/A	N/A	18-5248	18-5413	-	18-29322	18-8820-1
7.4L	1988	1988	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
7.4L	1988	1988	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8802-1
7.4L	1990	1991	8	Distributor-less	-	-	-	-	-	-	18-8843-1
7.4L	1995	1998	8	Delco EST	N/A	N/A	18-5354	18-5405	-	18-5281	18-8832-1
7.5L	1987	1987	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8803-2
7.5L	1987	1989	8	Prestolite ①	18-5303	18-5347	18-5352	18-5407	18-5258	18-5277	18-8803-2
8.2L	1984	1985	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
8.2L	1984	1985	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8802-1
8.2L	1998	1998	8	Delco EST	N/A	N/A	18-5354	18-5405	-	18-5281	18-8832-1
80	1962	1968	4	ALL	18-5157	18-5200	-	-	18-5001	-	18-8800-1
90	1962	1968	4	ALL	18-5157	18-5200	-	-	18-5001	-	18-8800-1
100	1972	1973	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
110	1964	1964	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
120	1965	1981	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
140	1973	1981	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
150	1964	1966	6	Delco	18-5310	18-5345	-	18-5419	-	-	-
155	1967	1972	6	Delco	18-5310	18-5344	-	18-5419	-	-	-
165	1972	1976	6	Delco	18-5311	18-5345	18-5386	18-5418	18-5250	18-5269	-
170	1974	1974	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
175	1975	1977	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
185	1967	1968	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
185	1978	1980	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
185	1978	1980	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
190	1974	1977	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
200	1966	1966	8	Delco	18-5310	18-5345	18-5384	18-5300	-	18-5270	-
200	1967	1968	8	Delco	18-5310	18-5344	18-5384	18-5300	18-5252	18-5270	-

❶ Clip down distributor cap ❷ Screw down distributor cap

APPLICATION CONTINUED ON NEXT PAGE

OMC IGNITION APPLICATION CHART

Model	Year Start	Year Stop	Cylinder	Distributor	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit w/o Cap	Tune-Up Kit w/ Cap	Plug Wire Set
200	1979	1988	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
200	1979	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
210	1968	1970	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
215	1971	1971	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
225	1972	1976	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
225	1978	1978	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	-	18-5271	18-8802-1
230	1979	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
230	1979	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
230	1975	1976	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
235	1971	1971	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
235	1975	1977	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
240	1978	1978	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
245	1975	1975	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
250	1970	1974	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
250	1979	1979	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
260	1975	1976	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
260	1979	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
260	1979	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
290 JET	1974	1975	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
305	1977	1979	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
305	1980	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
305	1981	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
350	1977	1979	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
350	1980	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
350	1981	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
454	1977	1979	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8803-2
454	1980	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8803-2
454	1981	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8803-2

❶ Clip down distributor cap ❷ Screw down distributor cap



MP28890
IGNITION LANAYARD
Replaces: 176288
Fits: 1996 - Up



MP28880*
LANAYARD
Replaces: 432230
Fits: 1995-Older



18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26
Kit Includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10



18-5224
18-5224-9❸
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10



18-5750
18-5750-9❸
UNIVERSAL SPARK PLUG BOOT
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339

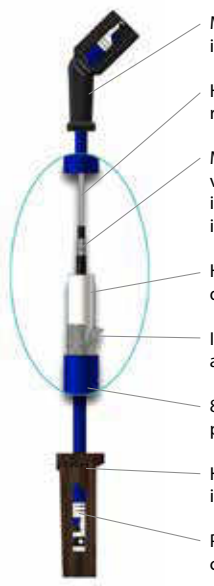


18-5752
UNIVERSAL
SPARK PLUG BOOT
8mm

❸ Priced per Package

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion





APPLICATION CONTINUED ON NEXT PAGE

OMC MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
2.3L	4	Mallory	1987	1990	**18-8807-1**
2.3L	4	Prestolite	1990	1990	18-8807-1
2.5L	4	Delco	1981	1986	18-8800-1
3.0L	4	Delco	1982	1990	18-8800-1
3.0L	4	Delco EST	1990	1998	18-8833-1
3.8L	6	Prestolite	1981	1985	18-8801-1
4.3L	6	Prestolite ②	1985	1990	18-8801-1
4.3L	6	Prestolite	1991	1993	18-8801-1
4.3L	6	Delco EST	1994	1998	18-8835-1
5.0L (GM)	8	Prestolite ①	1979	1982	18-8802-1
5.0L (GM)	8	Mallory	1981	1988	18-8802-1
5.0L (GM)	8	Prestolite ②	1983	1988	18-8802-1
5.0L (Ford)	8	Prestolite ②	1989	1990	18-8806-1
5.0L (Ford)	8	Prestolite	1991	1996	18-8806-1
5.0L (Ford)	8	Ford HEI	1993	1996	18-8820-1
5.0L (GM)	8	Prestolite	1998	1998	18-8801-1
5.0L (GM)	8	Delco EST	1998	1998	18-8822-1
5.7L	8	Mallory	1982	1990	18-8802-1
5.7L	8	Prestolite ②	1982	1990	18-8802-1
5.7L	8	Prestolite ②	1991	1998	18-8802-1
5.7L	8	Delco EST	1996	1998	18-8822-1
5.8L	8	Prestolite ②	1989	1990	18-8842-1
5.8L	8	Prestolite ②	1991	1996	18-8842-1
5.8L	8	Ford HEI	1993	1996	18-8820-1
7.4L	8	Mallory	1988	1988	18-8802-1
7.4L	8	Prestolite ②	1988	1988	18-8802-1
7.4L	8	Distributorless	1990	1991	18-8843-1
7.4L	8	Delco EST	1995	1998	18-8832-1
7.5L	8	Prestolite ②	1987	1987	18-8803-2
7.5L	8	Prestolite ②	1987	1989	18-8803-2
8.2L	8	Mallory	1984	1985	18-8802-1
8.2L	8	Prestolite ②	1984	1985	18-8802-1
8.2L	8	Delco EST	1998	1998	18-8832-1

OMC MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
80	4	ALL	1962	1968	18-8800-1
90	4	ALL	1962	1968	18-8800-1
100	4	Delco	1972	1973	18-8800-1
110	4	Delco	1964	1964	18-8800-1
120	4	Delco	1965	1981	18-8800-1
140	4	Delco	1973	1981	18-8800-1
170	8	Prestolite ①	1974	1974	18-8802-1
175	8	Prestolite ①	1975	1977	18-8802-1
185	8	Mallory	1967	1968	18-8802-1
185	8	Mallory	1978	1980	18-8802-1
185	8	Prestolite ①	1978	1980	18-8802-1
190	8	Prestolite ①	1974	1977	18-8802-1
200	8	Mallory	1979	1988	18-8802-1
200	8	Prestolite ①	1979	1981	18-8802-1
210	8	Mallory	1968	1970	18-8802-1
215	8	Mallory	1971	1971	18-8802-1
225	8	Mallory	1972	1976	18-8802-1
225	8	Mallory	1978	1978	18-8802-1
230	8	Mallory	1979	1981	18-8802-1
230	8	Prestolite ①	1979	1981	18-8802-1
230	8	Mallory	1975	1976	18-8802-1
235	8	Mallory	1971	1971	18-8802-1
235	8	Prestolite ①	1975	1977	18-8802-1
240	8	Prestolite ①	1978	1978	18-8802-1
245	8	Mallory	1975	1975	18-8802-1
250	8	Mallory	1970	1974	18-8802-1
250	8	Prestolite ①	1979	1979	18-8802-1
260	8	Mallory	1975	1976	18-8802-1
260	8	Mallory	1979	1981	18-8802-1
260	8	Prestolite ①	1979	1981	18-8802-1
290 JET	8	Mallory	1974	1975	18-8802-1
305	8	Mallory	1977	1979	18-8802-1

① Clip down cap ② Snap down cap

OMC MARINE IGNITION WIRES APPLICATION					
Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
305	8	Mallory	1980	1981	18-8802-1
305	8	Prestolite ①	1981	1981	18-8802-1
350	8	Mallory	1977	1979	18-8802-1
350	8	Mallory	1980	1981	18-8802-1

OMC MARINE IGNITION WIRES APPLICATION					
Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
350	8	Prestolite ①	1981	1981	18-8802-1
454	8	Mallory	1977	1979	18-8803-2
454	8	Mallory	1980	1981	18-8803-2
454	8	Prestolite ①	1981	1981	18-8803-2

① Clip down cap ② Snap down cap



18-5923
STARTER, PMGR, FORD
PMGR Replacement for 18-5903;
302CID, 351CID Ford Engines
Clockwise/Standard Rotation



18-5927
STARTER, PMGR, FORD
PMGR Replacement for 18-5917,
2.3L Ford Starter.



18-6270
PERMANENT MAGNET I/O STARTER
Replaces: 988013,
984536
- Permanent Magnet
- Heavy Duty
- 12 Volt
- 2 Bolt Mount
- 1 Threaded Hole
- CW Rotation
- SAE J1171

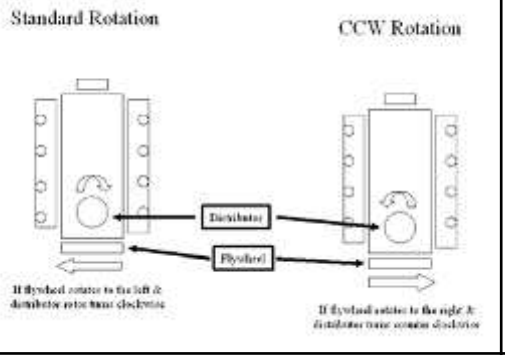
For: 460 Ford, OMC King Cobra



18-5919
STARTER
Permanent magnet I/O starter
For: Late model GM - 12 3/4" flywheel
Replaces: 988217
Replacement Solenoid: 18-6287
SAEJ1171
1.7 KW



18-5920
STARTER
Permanent Magnet
For: 5.0 & 5.8 litre Ford engines.
Clockwise/Standard Rotation
Replaces: 987811, 3854190
Replacement Solenoid: 18-6291





18-6276
STARTER
Replaces: 984536, 988013
- 12 Volt
- CW Rotation
- Threaded Top Hole in Housing
- 460 Ford, OMC King Cobra



18-5911
STARTER
(Heavy-Duty) (No Core)
For GM engines, bottom mount straight across bolt pattern.
Standard rotation clockwise. 100-245 HP — 1970-1978 (GM)
Replaces: 981078, 982121, 983444, 983790, 985966
Replacement Solenoid: 18-5837
SAEJ1171



18-5907
STARTER
(Heavy-Duty) (No Core)
Top mount front entry starter for standard rotation
GM and Ford engines.
Replaces: 981289, 982202
Replacement Solenoid: 18-5837
SAEJ1171



18-5908
STARTER
(Heavy-Duty) (No Core)
Top mount front entry starter for reverse rotation GM and Ford engines. Counter-clockwise.
Replaces: 981288, 982195, 984982, 986007
Replacement Solenoid: 18-5837
SAEJ1171



18-5910
STARTER
(Heavy-Duty) (No Core)
Small block GM V-6 & V-8 Engine with 14 1/4" flywheel and bottom mount, offset bolt pattern. For standard rotation engines. Clockwise. 1986-1992 - V-6, V-8 (GM) and 1990-1993 OMC King Cobra
Replaces: 984456, 986505
Replacement Solenoid: 18-5837
SAEJ1171



18-5917
STARTER
Replaces: 984628
3 bolt mount - Late style 4" diameter case. Standard rotation engines For: Late model Ford V-8. Replacement Solenoid: 18-5801



18-5903
STARTER
(No Core) (Clockwise)
Bottom mount, two bolt pattern for standard rotation. Ford engines. Clockwise. Non-threaded top mounting hole. For threaded top, order 18-6276.
Replaces: 980803, 981821
Replacement Solenoid: 18-5801



18-5913
STARTER
(Clockwise)
Delco permanent magnet gear reduction 2 bolt starter 12V - 11 Tooth - Offset bolt pattern. Fits: Chevy Engines with 14" flywheels. 1.7 KW
Replaces: 3854751 SAEJ1171
Replacement Solenoid: 18-6287

OMC STERNDRIVE/OMC COBRA STARTERS

Engine	Year	Starter #
3.0L	1982-92	18-5900
5.0L	1982-86	18-5900 ④
5.0L	1986-88	18-5905 ⑤
2.5L	1982-86	18-5900
3.8L	1981-86	18-5900
4.3L	1985-86	18-5900
4.3L	1986-92	18-5905
5.7L	1982-86	18-5900
5.7L	1986-92	18-5905
100	1972-73	18-5900
110	1964	18-5900
120	1965-81	18-5900
140	1973-81	18-5900
140 JET	1973	18-5900
150	1964-66	18-5900
155	1967-72	18-5900
165	1972-76	18-5900

Engine	Year	Starter #
170	1974	18-5903
175	1975-77	18-5903
185	1967-68, 1978-80	18-5900
190	1974-77	18-5903
200	1966-68, 1979-81	18-5900
210	1968-72	18-5900 ①
215	1971	18-5900
225	1972-76, 1978	18-5900 ①
230	1975-76	18-5902 ①
230	1975-76	18-5901 ②
230	1979-81	18-5900
235	1971	18-5900
235	1975-77	18-5903
240	1978	18-5903

Engine	Year	Starter #
245	1972-75	18-5900
245 JET	1972-74	18-5900
250	1979	18-5903
260	1975-76	18-5902 ①
260	1975-76	18-5901 ②
260	1979-81	18-5900
262 CID	1989	18-5905
290	1975	18-5902 ③
305 CID	1977-80,82	18-5902 ①
305 CID	1977-80,82	18-5901 ②
350 CID	1977-80,82	18-5902 ①
350 CID	1977-80,82	18-5901 ②
350 CID	1988-91	18-5905
370 CID	1988	18-5902
454 CID	1977-80,82	18-5902 ①
454 CID	1977-80,82	18-5901 ②
454 CID	1990-92	18-5905
502 CID	1992	18-5905

① Standard rotation engines.
② Opposite (Reverse) rotation engines.
③ Engines with model number suffix "R2" or "R3"
④ '86 Model engines with model number suffix "WB"
⑤ '86 Model engines with model number suffix "XS"



18-5717
STARTER BRUSH SET
Replaces:
Delco 1984462

NEW



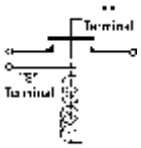
18-8412
STARTER STUD EXTENDER
Extends the solenoid stud on PMGR starters for applications that require more accessory wire connections.



18-5811
STARTER SOLENOID
Replaces: 3850216
For: PG 260 series starters, GM V6 & V8 (1983-Up)

①**18-5801D** Display Package





18-5801
SOLENOID
Replaces: 985064
Grounded Base



18-5803
SOLENOID
Replaces: 979774



18-5807
SOLENOID
Replaces: 378444
Prestolite SAW4206

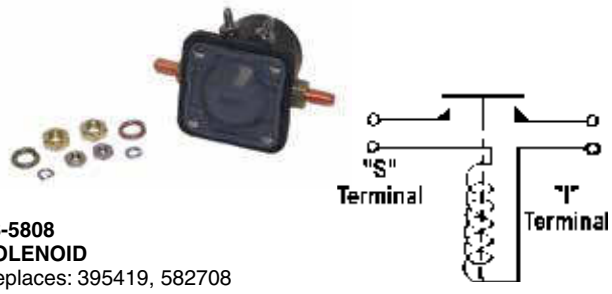


18-6291
SOLENOID
Replaces: 3854194 and Volvo Penta 3854194-2
Fits: Ford Gear Reduction Starters on Late Model 5.0L, 5.8L, OMC and Volvo Penta



18-5814
SOLENOID
Replaces: 172869, 581528
12 Volt, Isolated Base

①**18-5808D** Display Package



18-5808
SOLENOID
Replaces: 395419, 582708

①**18-5812D** Display Package

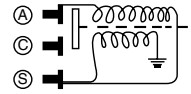


18-5812
SOLENOID
Replaces: 985063



18-5837
SOLENOID
Replaces: 985799, 986620
Delco 1114531





18-5838
SOLENOID
Replaces:
Delco 1114356, 1114458



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2 '	red	4	BC88563	6 '	red	2
BC88533	2 '	black	4	BC88573	6 '	black	2
BC88543	4 '	red	2	BC88583	8 '	red	1
BC88553	4 '	black	2	BC88593	8 '	black	1

① Items ending in "D" are Display Packaged - Regular number is Non-Display

STRINGER SOLENOID APPLICATION

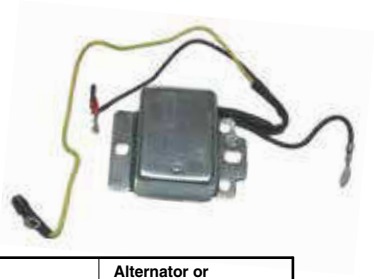
HP	Year	Starter Brush	Starter Mounted Solenoid	Starter Solenoid	Tilt Solenoid	Trim Solenoid
80	1969	—	N/A	18-5808	N/A	18-5808
88	1964	—	N/A	18-5807	N/A	18-5807
90	1965-71	—	N/A	18-5808	N/A	18-5808
100	1972-73	18-5717	18-5838	18-5803	N/A	18-5803
110	1964	18-5717	18-5838	18-5807	N/A	18-5807
120	1965-71	18-5717	18-5838	18-5808	N/A	18-5808
120	1972-77	18-5717	18-5838	18-5803	18-5803	18-5803
120	1978-81	18-5717	18-5838	—	—	—
140	1973-77	18-5717	18-5838	18-5803	18-5803	18-5803
140	1978-81	18-5717	18-5838	—	—	—
145 ①	1973	—	18-5838	18-5803	N/A	N/A
150	1964	18-5717	18-5838	18-5807	N/A	18-5807
150	1965-66	18-5717	18-5838	18-5808	N/A	18-5808
155	1967-72	18-5717	18-5838	18-5808	N/A	18-5808
165	1972-76	18-5717	18-5838	18-5803	18-5803	18-5803
170	1974	—	N/A	18-5801	N/A	18-5803
175	1975-78	—	N/A	18-5801	N/A	18-5803
185	1967-68	18-5717	18-5838	18-5808	N/A	18-5808
185	1978-80	18-5717	18-5838	—	—	—
190	1974-78	—	N/A	18-5801	N/A	18-5803
200	1966-78	18-5717	18-5838	18-5808	N/A	18-5808
200	1979-81	—	18-5838	—	—	—
210	1968-70	18-5717	18-5838	18-5808	N/A	18-5808
210 ②	1970-72	18-5717	18-5838	18-5808	N/A	N/A
215	1971	18-5717	18-5838	18-5808	N/A	18-5808
225	1972	18-5717	18-5838	18-5808	N/A	18-5808
225	1973	18-5717	18-5838	18-5803	N/A	18-5808
225	1974-76	18-5717	18-5838	18-5803	N/A	18-5803
225	1978	18-5717	18-5838	—	—	—
225 ②	1973-74	18-5717	18-5838	18-5808	N/A	N/A
230 ②	1975-76	18-5717	18-5838	18-5803	N/A	N/A
230	1979-81	18-5717	18-5838	—	—	—
235	1971	18-5717	18-5838	18-5808	N/A	18-5808
235	1975-78	—	N/A	18-5801	N/A	18-5803
245	1972	18-5717	18-5838	18-5808	N/A	18-5808
245	1973	18-5717	18-5838	18-5803	N/A	18-5808
245	1974-75	18-5717	18-5838	18-5803	N/A	18-5803
245 ①	1972-75	18-5717	18-5838	18-5808	N/A	N/A
250 ②	1970-74	—	18-5838	18-5808	N/A	N/A
260 ②	1975-76	18-5717	18-5838	18-5803	N/A	N/A
260	1979-81	18-5717	18-5838	—	—	—
290 ①	1974-75	18-5717	18-5838	18-5808	N/A	N/A
305 ②	1977-82	18-5717	18-5838	—	N/A	N/A
350 ②	1977-82	18-5717	18-5838	—	N/A	N/A
454 ②	1977-82	18-5717	18-5838	—	N/A	N/A
2.5	1982	18-5717	18-5838	—	—	—
2.5	1983-86	18-5717	18-5837	—	—	—
3	1982	18-5717	18-5838	—	—	—
3	1983-86	18-5717	18-5837	—	—	—
3.8	1981-82	18-5717	18-5838	—	N/A	—
3.8	1983-86	18-5717	18-5837	—	N/A	—
4.3	1985-86	18-5717	18-5837	—	N/A	—
5	1982	18-5717	18-5838	—	—	—
5	1983-86	18-5717	18-5837	—	—	—
5.7	1982	18-5717	18-5838	—	—	—
5.7	1983-86	18-5717	18-5837	—	—	—

① Jet Drive ② Inboard

OMC COBRA SOLENOID APPLICATION

HP	Year	Starter Brush	Starter Mounted Solenoid	Starter Solenoid	Trim Solenoid
262	1989	N/A	18-5837	18-5812	N/A
350	1988	N/A	18-5837	18-5812	18-5812
350	1989	N/A	18-5837	18-5812	N/A
350	1990-91	N/A	18-5837	18-5801	N/A
351	1992	—	—	18-5801	N/A
370	1988	N/A	—	18-5812	18-5812
370	1989	N/A	—	18-5812	N/A
454	1990	—	—	18-5801	N/A
454	1991-92	N/A	18-5837	18-5801	N/A
460	1989-90	N/A	—	18-5801	N/A
502	1992	N/A	18-5837	18-5801	N/A
2.3	1987-88	N/A	—	18-5801	18-5812
2.3	1989-90	N/A	—	18-5801	N/A
2.5	1986	18-5717	18-5837	18-5812	18-5812
3	1986-88	18-5717	18-5837	18-5812	18-5812
3	1989-90	18-5717	18-5837	18-5812	N/A
3	1991-92	18-5717	18-5837	18-5801	N/A
4.3	1986-88	18-5717	18-5837	18-5812	18-5812
4.3 ③	1989-90	18-5717	18-5837	18-5812	N/A
4.3 ④	1990-92	18-5717	18-5837	18-5801	N/A
5	1986-88	18-5717	18-5837	18-5812	18-5812
5	1989-92	18-5717	—	18-5801	N/A
5.7	1986-88	18-5717	18-5837	18-5812	18-5812
5.7	1989	18-5717	18-5837	18-5812	N/A
5.7	1990-92	18-5717	18-5837	18-5801	N/A
5.8	1989-92	N/A	—	18-5801	N/A
7.5	1987	18-5717	—	18-5801	18-5812

③ 1990 Models with 2 barrel carbs ④ 1990 Models with 4 barrel carbs.



18-5711
VOLTAGE REGULATOR
Replaces: 383440
Prestolite: VSH-6201 AFY
12 Volt

Years	Model	Alternator or Generator
1964-66	110, 150 HP	ALK-6222, A, AYS
1967-81	80, 90, 120, 140, 155, 165, 175	ALK-6222, A, AY, Y, AYS
	185, 190, 200, 210, 225, 230, 235,	ANK-65201S, Y
	250, 260 HP & 305, 350, 454 CID	ALK-6210, A



18-6261
ALTERNATOR
Replaces: 987774, 3857561, 3854182, 3854809, 3856600, 3860171
Fits: 3.0L, 4.3L, 5.7L, 7.4L (1995-98), 5.0L, 5.8L, 8.2L (1993-98)
For: Delco



18-6260
ALTERNATOR
OMC Cobra 12 Volt, 51 Amp, Internal Regulator, Negative Ground, Single Groove Pulley
For: Prestolite/Motorola



18-6841
ALTERNATOR
Replaces: 983424, 836, 247
For: 37-63A Marine Applications

CE



18-5957
ALTERNATOR
Replaces: 982364
(3-Wire) (68 AMP)
Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley. SAEJ1171



18-2192
ELECTRIC SHIFT CABLE
Replaces: 379628

ELECTRIC SHIFT CABLE APPLICATION

Year	HP
1964	110 ②, 150
1965	120 ①, 150
1966	120 ①, 150, 200
1967	120 ①, 155, 185, 200
1968	120, 155, 185, 200, 210
1969-70	120, 155, 210
1971	120, 155, 215, 235
1972-73	100, 120, 155, 165, 225, 245
1974	120, 140, 165, 170,190, 225, 245
1975	120, 140, 165, 175,190, 225, 235, 245
1976	120, 140, 165, 175,190, 225, 235
1977	120, 140, 175, 190, 235

① Heavy Duty ② SU12M, SUE 12M

③**18-5705D** Display Package



18-5705
POWER TRIM/FUEL PUMP RELAY
Replaces: 582472, 584416, 586224
5 Terminal
Single Pull - Double Throw - 12 Volt
Open Contact: 40 Amps Resistive, 30 Amps Conductive
Closed Contact: 20 Amps Resistive, 15 Amps Conductive



18-6257
TILT/TRIM MOTOR
Replaces: 983195, 982957
1982-85 Models with hydraulic engine lifts for pump assembly



18-6754
TILT MOTOR
Replaces: 382138
Prestolite ETK 4102, ETK 4001, ETK 4101
(All Models 1963-77)



18-6755
TILT MOTOR
Replaces: 982706, 982058
Prestolite EVD 4001, EVD 4002
(All Models Except 2.5L, 3.0L - 1978-85)

③ Items ending in "D" are Display Packaged - Regular number is Non-Display



18-6764
TILT/TRIM MOTOR
Replaces: 982073, 983318, 982069
For: OMC Stringer and Cobra *"Select Trim"* 3-Wire Connection 1979-85 Stern Drive (2.5L & 3.0L)



18-6779
TRIM MOTOR
Replaces: 986280, 3853945
For: 1990 & 1994 King Cobra Trim System



18-6814
TRIM MOTOR
Replaces: 984356
OMC Cobra



18-6816
TRIM MOTOR
Replaces: 172588, 173944
Fits: 40, 50, 70, and 75HP with short shaft



18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design



18-6950
18-6950-9①
POWER TILT FUSE (50 amp)
Replaces: 982019



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



18-7601
AIR CHARGE TEMPERATURE SENSOR
Replaces: 3854158
8 cyl
5.0L, 5.8 L, EFI (1994-96)



18-7684
MAP SENSOR
Replace: 3850396
For: 4.3L TBI(1996-98), 5.0L TBI(1998), 5.7L TBI(1996-98), 7.4L(1995-98), 8.2L(1998)



18-7677
KNOCK SENSOR
Replace: 3850357



18-7679
KNOCK SENSOR
Replace: 3854905



18-7703
KNOCK SENSOR
Replace: 3854512



18-7689
FUEL INJECTOR
Replace: 3855182

① Priced per Package

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

- *Precision remanufactured to meet or exceed OEM specifications*
- *Re-calibrated and re-engineered to maximize fuel efficiency and performance*
- *All carburetors are flow tested throughout the entire throttle range*
- *Fuel mixture and idle settings are pre-set to ensure that only minor idle and choke adjustments are necessary during installation*
- *All bases are resurfaced and throttle shaft bushings replaced*



18-7635
CARBURETOR
(REMANUFACTURED)
300 CFM Holley 2V
Use replacement gasket **18-0360**



18-7636
CARBURETOR
(REMANUFACTURED)
500 CFM Holley 2V
Use replacement gasket **18-0994**



18-7637
CARBURETOR
(REMANUFACTURED)
600 CFM Holley 4V
(Includes gasket)



18-7638
CARBURETOR
(REMANUFACTURED)
600 CFM Holley 4V-side inlet



18-7640
CARBURETOR
(REMANUFACTURED)
Universal Q-jet with electric choke
Use replacement gasket **18-0462**



18-7605-1
CARBURETOR
4 Barrel Rochester
Replaces: 382821, 383766, 384194
Remanufactured
Use replacement gasket **18-2948**
Use Carb Replacement Kit **18-7095**



18-7608-1
CARBURETOR
2 Barrel Rochester
Replaces: 381668, 980528, 982219, 982217
Remanufactured
Use replacement gasket **18-0356**
Use Carb Replacement Kit **18-7070**



18-7609-1
CARBURETOR
2 Barrel Rochester
Replaces: 382733, 980530, 982217,984180, 381494, 772831
Remanufactured
Use replacement gasket **18-0356**
Use Carb Replacement Kit **18-7070**



18-7615-1
CARBURETOR
4 Barrel Rochester
Replaces: 981705, 982223, 983855, 981359, 981564, 985822, 981803, 981428
Remanufactured
Use replacement gasket **18-2948**
Use Carb Replacement Kit **18-7095**



18-7615N
Q-JET CARBURETOR
Replaces: 1347-816373A4, 1347-804624R1, 1347-804624R02
(Includes gasket)
Use Carb Replacement Kit **18-7095**

OMC STERN DRIVE CARBURETOR APPLICATION

Model	Year	OMC Carburetor #	MFG Carburetor #	Carb Code & Model	Part #
80	1968-69	382733, 772831	7028085, 17059053, 17086064, 17087311	R2, 2GC	18-7609-1
90	1970-71	382733, 772831	7028085, 17059053, 17086064, 17087311	R2, 2GC	18-7609-1
120 (400 Series)	1972-86	381668, 980528, 982219	7044186, 17059056	R2, 2GC	18-7608-1
140 (400 Series)	1973-85	979821, 980530, 982217, 984180	17086107	R2, 2GC	18-7608-1
155	1967-72	772831	7026180	R2, 2GC	18-7609-1
165	1972-76	979821, 980530	17086107	R2, 2GC	18-7609-1
185	1989	984180	17086064	R2, 2GC	18-7609-1
200	1966-68	381494	7025187	R2, 2GC	18-7609-1
210	1968-72	382821, 383766	7028282, 7028280	R4, 4MV	18-7605-1
215, 225, 230	1971-76	382821	7028280	R4, 4MV	18-7605-1
230 (800 Series)	1979-89	981705, 982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
245	1972-75	384194	7040284	R4, 4MV	18-7605-1
250	1970-74	384194	7040284	R4, 4MV	18-7605-1
260 (800 Series)	1975-76	384194	7040284	R4, 4MV	18-7605-1
260 (800 Series)	1979-89	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
2.5L, 3.0L	1982-86	982219, 982217	17059056, 17059053	R2, 2GC	18-7608-1
3.0L	1987-90	984180	17086064	R2, 2GC	18-7608-1
3.8L (4V)	1979-85	983855	17082515, 17085010	R4, 4MV	18-7615-1
4.3L (4V)	1979-89	983855	17082515, 17085010	R4, 4MV	18-7615-1
5.0L (GM)(4V)	1979-89	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
5.7L (4V)	1979-89	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
305, 350 CI, I/B	1977-83	981359, 982215, 981564, 982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
350 (4V)	1988-89	985822	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
454 CI, I/B	1977-78	981803, 981428	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1



18-7017
CARB KIT
Replaces: 985052
235 (5.8L Ford) 1989 7.5L/460 C.I. 1987-89
(Contains Non-adjustable needles and seats)



18-7018
CARB KIT
Replaces: 981790, 982352
350 C.I. Inboard 1977-78



18-7070
CARB KIT
Replaces: 383615, 982384



18-7071
CARB KIT
Replaces: 380186



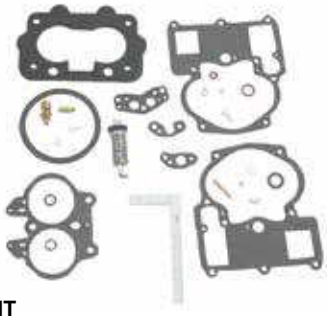
18-7072
CARB KIT
Replaces: 979659, 384743



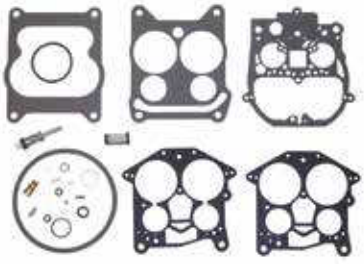
18-7080
CARB KIT
Replaces: 979719



18-7081
CARB KIT
Replaces: 982537, 982538,
(Contains adjustable needles and seats)



18-7086
CARB KIT
Replaces: 984487



18-7095
CARB KIT
Replaces: 983864, 383918

APPLICATION BEGINS ON PAGE 856



18-7096
CARB KIT
Replaces: 982539, 85R-4541
(Contains adjustable needles and seats)



18-7235
CARB KIT
Replaces: 986783



18-7236
CARB KIT
Replaces: 986782



18-7237
CARB KIT
Replaces: 986784, 986799



18-7238
CARB KIT
Replaces: 986796



18-7239
CARB KIT
Replaces: 986800



18-7241
CARB KIT
Replaces: 986804



18-7242
CARB KIT
Replaces: 987313



18-7243
CARB KIT
Replaces: 987315



18-7244
CARB KIT
Replaces: 987317



18-7245
CARB KIT
Replaces: 987319



18-7246
CARB KIT
Replaces: 987438, 987440, 987485



18-7727
CARB KIT



18-7729
CARB KIT



18-7730
CARB KIT

APPLICATION BEGINS ON NEXT PAGE



18-7200
FLOAT
(Alcohol Resistant)
Replaces: 381389
Brass



18-7201
FLOAT
(Alcohol Resistant)
Replaces: 383087, 983871
Brass



18-7206
NITROPHYL FLOAT
Nitrophyl

CARBURETOR KIT/FLOAT APPLICATION

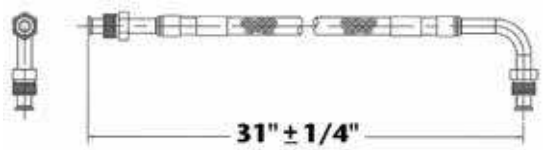
Model	Years	Mfg. Code	Carb. Model	Carb. Kit	Float
80	1968-69	R2	2GC	18-7070	18-7200
90	1970-71	R2	2GC	18-7070	18-7200
100	1972-73	C1	RBS	18-7080	—
110	1964	R1	BC	18-7071	—
120	1965-71 (Dual Carb)	C1	RBS	18-7080	—
120	1972-85	R2	2GC	18-7070	18-7200
140	1973-85	R2	2GC	18-7070	18-7200
150	1964-65	R1	BC	18-7071	—
150	1965-66	C1	RBC	18-7080	—
155	1967-72	R2	2GC	18-7070	—
165	1972-76	R2	2GC	18-7070	18-7200
170	1974	H2	2300	18-7081	18-7206
175	1975-77	H2	2300	18-7081	18-7206
185	1978-81	R2	2GE	18-7086	18-7200
185	1989	H2	2300	18-7081	18-7206
190	1974-77	H2	2300	18-7081	18-7206
200	1966-68	R2	2GC,V	18-7070	—
200	1979-85	R2	2GE	18-7086	18-7200
200	1989	H2	2300	18-7081	18-7206
210	1968-72	R4	4MV	18-7072	18-7201
215	1971	R4	4MV	18-7072	18-7201
225	1972-76	R4	4MV	18-7072	18-7201
230	1975-76	R4	4MV	18-7072	18-7201
230	1979-89	R4	4MV	18-7095	18-7201
235	1975-77	H4	4160	18-7096	18-7206
235	1989	H4	4160	18-7017	—
240	1978	H4	4160	18-7017	—
245	1972-75	R4	4MV	18-7072	18-7201
250	1970-74	R4	4MV	18-7072	18-7201
250	1979	H4	4160	18-7017	—
260	1975-76	R4	4MV	18-7072	18-7201
260	1979-89	R4	4MV	18-7095	18-7201
290 JET	1974-75	R4	4MV	18-7072	18-7201
2.3L	1987-89	R2	2GE	18-7086	18-7200
2.5L	1982-85	R2	2GC	18-7070	18-7200
2.5L	1986-90	R2	2GE	18-7086	18-7200
2.5L	1986	R2	2GC	18-7070	18-7200
3.0L ⑥	1982-90	R2	2GC	18-7070	18-7200
3.0L/3.0L H.O.	1991-92	H-2	2300	18-7246	N/A
3.8L	1979-85	R2	2GE	18-7086	18-7200
4.3L	1986-89	R2	2GE	18-7086	18-7200
4.3L	1979-89	R4	4MV	18-7095	18-7201
4.3,4.3 H.O. ②	1990-92	H2	2300	18-7238	N/A
4.3,4.3 H.O. ③	1990-92	H4	4160	18-7237	N/A
4.3/262 ②	1989	R2	2GE	18-7086	18-7200
5.0L (GM)	1979-85	R2	2GE	18-7086	18-7200
5.0L (GM)	1979-89	R4	4MV	18-7095	18-7201
5.0L (FORD)	1989	H2	2300	18-7081	18-7206
5.0,5.0 H.O. ③	1989-90	H4	4160	18-7237	N/A
5.0,5.0 H.O. ②	1989-90	H2	2300	18-7236	N/A
5.0,5.0 H.O ③	1991	H4	4160	18-7245	N/A
5.0,5.0 H.O ②	1991	H4	4175	18-7244	N/A
5.0,5.0 H.O ❶	1992	H4	4150	18-7242	N/A
5.7L	1979-89	R4	4MV	18-7095	18-7201
5.7	1990-92	H4	4175	18-7239	N/A
5.7 LE ⑨	1991-92	H4	4175	18-7243	N/A
5.7 LE ④	1990	H4	4175	18-7239	N/A
5.8L	1989	H4	4160	18-7017	—
7.5L	1987-88	H4	4160	18-7017	—
305 C.I.I/B	1977-79	R2	2GE	18-7086	18-7200
305 C.I.I/B	1977-78	R4	4MV	18-7018	18-7201
305 C.I.I/B	1979-83	R4	4MV	18-7095	18-7201
350 C.I.I/B	1977-78	R4	4MV	18-7018	18-7201

② For 2V Carburetors
③ For 4V Carburetors
④ For Engine Model 574APEPWS
⑥ For 1990 PWC Suffix Only
⑨ For Engine Model 574APERGD
❶ For Engine Model 744DPEAMH, 744DPPAMH
❷ For Engine Model 744CPEAMH, 824BPEAM

CARBURETOR KIT/FLOAT APPLICATION (Cont.)

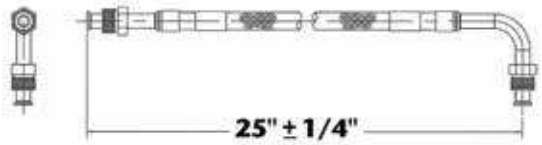
Model	Years	Mfg. Code	Carb. Model	Carb. Kit	Float
350 C.I.I/B	1979-83	R4	4MV	18-7095	18-7201
350 ④ ③	1988-89	R4	4MV	18-7095	18-7201
350 ②	1988	R2	2GE	18-7086	18-7200
351 CID/5.8L H.O.	—	H4	4010, R50483A, R84046A (F1JL-9510-EA)	18-7727	—
351 CID/5.8L	—	H4	4160, R9393A, R9394A,R50399A, R50399-1A	18-7729	—
351 CID/5.8L	—	H4	4160C, R80434A	18-7730	—
454 C.I.I/B	1977-78	R4	4MV	18-7072	18-7201
454,454 H.O. ❶	1991-92	H4	4150	18-7242	N/A
454,454 H.O. ❷	1990-92	H4	4150	18-7241	N/A
460 C.I.	1987-88	H4	4160	18-7017	—
460	1989-90	H4	4160	18-7235	N/A

② For 2V Carburetors
③ For 4V Carburetors
④ For Engine Model 574APEPWS
⑥ For 1990 PWC Suffix Only
⑨ For Engine Model 574APERGD
❶ For Engine Model 744DPEAMH, 744DPPAMH
❷ For Engine Model 744CPEAMH, 824BPEAM





18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1





18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-7229
FLAME ARRESTOR
Replaces: 986865, 981566

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET



18-7256
FUEL PUMP
Flange I.D. # 6790
For: GM (4 & 6 cyl.)153, 230, 250, 292



18-7265
FUEL PUMP
Flange I.D. # 41412, M73018
For: GM (V-8) 305, 350, 400



18-7267
FUEL PUMP
Replaces: 982063
Flange I.D. # 40778, M73016
(Includes gasket)
For Ford (V-8) 302



18-7268
FUEL PUMP
Replaces: 981650
Flange I.D. #41415
For: GM (V-8) 305, 307, 350, 400
Dual diaphragm sight glass required.



18-7278
FUEL PUMP
Replaces: 985602, 985603, 982240
Flange I.D. #M60032
Uses filter **18-7860**
For: GM (4 & 6 cyl.) 153, 181, 250, 224, 225



18-7289
FUEL PUMP
Replaces: 982997
Flange I.D. # 60201
(Includes gasket)
For: GM (V-6) 262/4.36

APPLICATION BEGINS ON NEXT PAGE



18-7326
ELECTRIC FUEL PUMP
Replaces: 3858261, 3857986, 3850809, 3854620



18-7330
ELECTRIC FUEL PUMP
Replaces: 3857650, 3855958, 3854280, 987620, 988037



18-7331
ELECTRIC FUEL PUMP
Replaces: 3850810

FUEL PUMP APPLICATION

Model	Years	Pump #	Model	Years	Pump #
2.5	1982-85	18-7278	185	1978-80	18-7268
5	1982-88	18-7268	190	1974-77	—
5.7	1982-92	18-7268	200	1979-81	18-7268
100	1972-73	18-7278	225	1978	18-7268
110	1964	18-7278	230	1979-81	18-7268
120	1965-80	18-7278	235	1975-77	—
140	1973-81	18-7278	240	1978	—
140 Jet Drive	1973	18-7278	245 Jet Drive	1973	18-7278
150	1964	—	250	1979	—
150 Model HU-13EM	1965	—	260	1979-81	18-7268
150 Except HU-13EM	1965	—	305 CID IB	1979-82	18-7268
165	1972-76	18-7278	350 CID IB	1979-82	18-7268
170	1974	—	350	1988-91	18-7268
175	1975-77	—			

ELECTRIC FUEL PUMP APPLICATION

Year	Engine	Application	OE #	#'s Superseded from	Part #
1992-94	262/4.3L	Low Pressure	3858261	3850809,3850810,3857985	18-7326
1997-98	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1996	454/7.4L & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1993-94	4.3L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	18-7326
1992-1994	454/7.4L & 502/8.2L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS





Bracket Type	Part #	Bracket Type	Part #
1/4" Stainless Steel	18-7777	1/4" Aluminum	18-7853-1
3/8" Stainless Steel	18-7776	3/8" Aluminum	18-7775

FUEL WATER SEPARATOR KITS





21 MICRON FILTER KITS - FOR CARBURETED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7848-1	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs





10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7983-2	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7982-2	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7985-1	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs





10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ metal drain bowl	18-7951	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS



18-7774
COMPACT ALUMINUM BRACKET



18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter

REPLACEMENT FILTERS





UNIVERSAL DESIGN

10 MICRON REPLACEMENT FILTERS	
Part #	**Description**
18-7944	Short - 3.875"
18-7945	Long - 4.35"
18-7866	High Capacity - 6"
18-7865	Compact 10 Micron

21 MICRON REPLACEMENT FILTERS	
Part #	**Description**
18-7844	Short - 3.875"
18-7845	Long - 4.35"

REPLACEMENT FILTERS FOR OMC

10 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7946	OMC thread	OMC 502905
18-7989	Cobra EFI	OMC 502906

21 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7846	OMC thread	OMC 502905
18-7789	Cobra EFI	OMC 502906





10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7919	Spin on replacement	Racor S3213
18-7920	Spin on replacement	OMC 771839 Racor S3214
18-7947	Spin on replacement Fits - 120RRAC01	Racor S3240
18-7948	Spin on replacement Fits - 320RRAC01	Racor S3227
18-7949	Spin on replacement Fits - 660RRAC02	Racor S3232

REPLACEMENT BOWLS	
Part #	Description
18-7924	Metal Collection Bowl

FILTER & BOWL KITS	
Part #	Description
18-7929	Filter & Metal Bowl Contains: 18-7919 filter, 18-7924 bowl
18-7941	Filter & AquaVue™ Bowl OMC style Contains: 18-7920 filter, 18-7922 bowl
18-7943	Filter & Metal Bowl OMC style Contains: 18-7920 filter, 18-7924 bowl

REPLACEMENT ELEMENTS		
Part #	Description	Replaces
18-7930	1977-83 Fuel system with add on filter kit	OMC 173326



18-7792
FUEL FILTER
Replaces: 910641, 3855104
Fits: OMC 3.0L (1996-98), 3.8L/170 (1981)



18-7854
FUEL FILTER
Replaces: 984491, 311684
Rochester 17078904



18-7855
FUEL FILTER
Replaces: 983870, 910139
Rochester 17068453



18-7717
FILTER ELEMENT
For: Rochester 2 bbl & 4 bbl Carburetors



18-7859
FUEL FILTER
Replaces: 908034
For: Most GM Inline 4 & 6 cycle:
Ford and GM V-8's up to 400 HP



18-7860
FUEL FILTER
Replaces:
381690, 312456
with AC Fuel Pumps
For: Inline 4 & 6 cycle engines



18-7861
REPLACEMENT
CANISTER AND FILTER
Replaces: 981911



18-7862
FUEL FILTER ELEMENT
For Fuel Filter
(Includes Gasket)
Replaces: 982230



18-7964
TRANSMISSION FILTER KIT

Display Package



18-8072
FUEL ELBOW
$^3/_8$" Hose Barb with
$^3/_8$" NPT Thread
Replaces: 174177
90°

Display Package



HOSE BARB
NPT Thread

18-8074	**18-8055**
$^3/_8$" with $^1/_4$"	**$^5/_{16}$" with $^1/_4$"**
Replaces: 173312	Replaces: 173311

PKG OF 10



SNAPPER CLAMPS

Part #	Clamp O.E. #	Clamp Range	Size
18-8020 ①	322652	.538 - .608	8
18-8021 ①	911616	.597 - .665	10
18-8034 ①	329654	.670 - .780	12
18-8200 ①	322653	.360 - .406	2
18-8201 ①	124249	.410 - .468	4
18-8202 ①	322654	.475 - .536	6
18-8203 ①	329653	.750 - .875	14
18-8204 ①	324825	.875 - .975	19

ALL SIERRA WATER PUMPS ARE BI-DIRECTIONAL



18-3575
CIRCULATING WATER PUMP
Replaces: 984360, 986779, 380640, 3854017
Uses gasket **18-0327 (Included)**
For: GM Inline (4 & 6 Cylinder)



18-3577-1
CIRCULATING WATER PUMP
Replaces: GM 6269358, OMC 987447,
983296, 986074, 3854118
For: GM Big Block



18-3584
CIRCULATING WATER PUMP
Replaces: 982517, 3853796, 982515
Uses gasket **18-0147 (Included)**
For: Ford V8 small block

① This product is priced per piece. To order priced per package, please add -9 to the part number.

WATER CIRCULATING PUMP APPLICATION

Model	Year	Part #	Model	Year	Part #	Model	Year	Part #
2.3	1987-90	-	165	1972-76	18-3575	245	1972-75	18-3583
2.5	1982-86	18-3575	175	1977	18-3584	245 Jet Drive	1972-75	18-3583
3	1982-92	18-3575	185	1967-80	18-3583	250 Inboard	1970-74	18-3583
3.8	1981-86	18-3583	190	1977	18-3584	250	1979	18-3575
4.3	1985-92	18-3583	200	1979-81	18-3583	260 Inboard	1975-76	18-3583
5	1982-88	18-3583	210	1968-70	18-3583	260	1979-81	18-3583
5	1989-92	18-3575	210 Inboard	1970-72	18-3583	262	1989	18-3583
5.7	1982-92	18-3583	215	1971	18-3583	290 Jet Drive	1974-75	18-3583
5.8	1989-92	18-3575	225	1972-78	18-3583	305 CID IB	1977-82	18-3583
100	1972	18-3575	225 Inboard	1973-74	18-3583	350 CID IB	1977-82	18-3583
100	1973	18-3583	230 Inboard	1975-76	18-3583	350	1988-92	18-3583
120	1965-69	18-3575	230	1979-81	18-3583	351	1992	18-3584
120	1972	18-3575	235	1971	18-3583	454 CID IB	1977-80	18-3577-1
120	1973-74	18-3583	235	1977	18-3584	454 CID IB	1982	18-3583
120	1975-81	18-3575	240	1978	18-3584			
140 Jet Drive	1973	18-3575						
140	1973-81	18-3575						



18-3058
IMPELLER
Replaces: 983895



18-3086
IMPELLER
Replaces: 379475, 777130

NEW



18-30585
IMPELLER
Replaces: 3854072
Fits: King Cobra (1992-1995)

IMPELLER APPLICATION

Model	Years	Impeller	Model	Years	Impeller
2.3	1987-1990	18-3058 ①	170	1974	18-3086
2.5	1986	18-3058	175	1975-1977	18-3086
3	1986-1992	18-3058 ①	185	1967-1968	18-3086
4.3	1986-1992	18-3058	185	1978-1984	18-3086
5	1986-1992	18-3058	190	1974-1977	18-3086
5.7	1986-1992	18-3058 ②	200	1966-1968	18-3086
5.8	1989-1992	18-3058	200	1979-1984	18-3086
50FAPLJVB, 50FAPJVN	1993	18-3058	210	1968-1972	18-3086
50FAPRJVB	1993	18-3058	215	1971	18-3086
50FACPMDA, 50FACPMDM	1994	18-3060	225	1972-1976	18-3086
50FAGPMDA, 50FAGPMDM	1994	18-3060	225	1978	18-3086
50FAGPMDM	1994	18-3060	230	1975-1976	18-3086
58FACPMDA, 58FACPMDM	1994	18-3060	230	1979-1981	18-3086
58FAGPMDA, 58FAGPMDM	1994	18-3060	232AMFTC	1987	18-3086
58FAPLJVB, 58FAPLJVN	1993	18-3058	232AMRGDE, 232AMRGDP	1988	18-3058
58FAPRJVB, 58APRJVN	1993	18-3058	232APFTC	1987	18-3058
7.5	1987	18-3058	232APRGDE, 232APRGDP	1988	18-3058
80	1968-1969	—	232APSRC	1987	18-3058
88	1964	—	232BMRMED, 232BMRMEF	1989	18-3058
90	1965-1968	—	232BPRMED, 232BPRMEF	1989	18-3058
90	1970-1971	—	235	1971	18-3088
100	1972-1973	18-3086	235	1975-1977	18-3088
110	1964	— ③	240	1978	18-3088
110	1964	18-3086 ④	245	1972-1975	18-3086
120	1965-1967	— ③	250	1970-1974	18-3086
120	1965-1967	18-3086 ④	250	1979	18-3086
120	1968-1984	18-3086	252AMKWB, 252APKWB	1986	18-3058
140	1973-1984	18-3086	260	1975-1976	18-3086
150	1964-1966	18-3086	260	1979-1984	18-3086
155	1967-1972	18-3086	262	1989	18-3058
165	1972-1976	18-3086	262AMLMED, 262APRMED	1989	18-3058

① Except models originally equipped with short impeller or retrofitted with short impeller kit
② Except 1992 5.7LE models ③ Standars pump ④ Heavy duty pump

Model	Years	Impeller
302AMARJ, 302AMARY	1987	18-3058
302AMFTC	1987	18-3058
302AMKWB	1986	18-3058
302AMRGDP	1988	18-3058
302AMRMED	1989	18-3058
302APARY, 302APFTC	1987	18-3058
302APKWB	1986	18-3058
302APRGDP	1988	18-3058
302APRMED	1989	18-3058
302APSRC, 302ARSRY	1987	18-3058
302BMRAMH, 302BMRAMK	1992	18-3058
302BMRJVB	1993	18-3058
302BMRRGD	1991	18-3058
302CCPMDA, 302CGPMDA	1994	18-3060
302CMHUB	1995	18-3060
302CMNCA, 302CMNCS	1996	18-3060
302CMRAMH, 302CMRRAMK	1992	18-3058
302CMRJVB	1993	18-3058
302CMRRGD	1991	18-3058
302CPHUB	1995	18-3060
302CPNCA "A" SUFFIX MODELS	1996	18-3060
302CPNCS "A" SUFFIX MODELS	1996	18-3060
302CPRAMH, 302CPRAMK	1992	18-3058
302CPRJVB	1993	18-3058
302CPRRGD	1991	18-3058
302DCMMDA, 302DGMMDA	1994	18-3060
305	1977-1978	18-3086
350	1977-1978	18-3086
350	1988-1991	18-3058
350AMLMED, 350APRMED	1989	18-3058
370	1988	18-3058
432ACMMDA, 432ACPMDA	1994	18-3060
432AGMMDA, 432AGPMDA	1994	18-3060
432AMARY, 432AMFTC	1987	18-3058
432AMKWB	1986	18-3058
432AMLGDP	1988	18-3058
432AMLMED	1989	18-3058
432AMLPWS	1990	18-3058
432AMWXS	1986	18-3058
432APARY, 432APFTC	1987	18-3058
432APKWB	1986	18-3058
432APLAMH	1992	18-3058
432APLJVB, 432APLJVN	1993	18-3058
432APLRGD	1991	18-3058
432APRAMH	1992	18-3058
432APRGDE, 432APRGDP	1988	18-3058
432APRJVB, 432APRJVN	1993	18-3058
432APRMED	1989	18-3058
432APRPWS	1990	18-3058
432APRRGD	1991	18-3058
432APSRC, 432APSRY	1987	18-3058
432APWXS	1986	18-3058
434AMARY, 434AMFTC	1987	18-3058
434AMKWB	1986	18-3058
434AMLPWS	1990	18-3058
434AMWXS	1986	18-3058
434AMLGDP	1988	18-3058
434APARY, 434APFTC	1987	18-3058
434APKWB	1986	18-3058
434APLAMH	1992	18-3058
434APLJVB, 434APLJVN	1993	18-3058
434APLRGD	1991	18-3058
434APRAMH	1992	18-3058
434APRGDP	1988	18-3058
434APRJVB, 434APRJVN	1993	18-3058
434APRPWS	1990	18-3058
434APRRGD	1991	18-3058
434APSRC, 434APSRY	1987	18-3058
434APWXS	1986	18-3058
454	1977	18-3086
454	1990-1991	18-3058
460	1988-1990	18-3058
460AMLMED	1989	18-3058
460APRMED	1989	18-3058
502ACPMDA	1994	18-3060
502AGPMDA	1994	18-3060
502AMLGDP	1988	18-3058
502AMLMED	1989	18-3058
502AMLPWS, 502ANLPWS	1990	18-3058
502APLAMH, 502APLAMK	1992	18-3058
502APLJVB	1993	18-3058
502APLRGD	1991	18-3058
502APRAMH, 502APRAMK	1992	18-3058
502APRGDP	1988	18-3058
502APRJVB	1993	18-3058
502APRMED	1989	18-3058
502APRPWS	1990	18-3058
502APRRGD	1991	18-3058
502BPRAMH, 502BPRAMK	1992	18-3058
502BPRJVB	1993	18-3058
502BPRMED	1989	18-3058
502BPRPWS	1990	18-3058
502BPRRGD	1991	18-3058
504AMARY, 504AMFTC	1987	18-3058
504AMKWB	1986	18-3058
504AMLGDP	1988	18-3058
504AMWXS	1986	18-3058
504APARY, 504APFTC	1987	18-3058
504APKWB	1986	18-3058
504APRGDP	1988	18-3058
504APWXS	1986	18-3058
572ACPMDA, 572AGPMDA	1994	18-3060
574AMFTC	1987	18-3058
574AMKWB	1986	18-3058
574AMLGDP	1988	18-3058
574AMLMED	1989	18-3058

① Except models originally equipped with short impeller or retrofitted with short impeller kit
② Except 1992 5.7LE models ③ Standars pump ④ Heavy duty pump

Model	Years	Impeller
574AMLPWS	1990	18-3058
574AMWXS	1986	18-3058
574APARY	1987	18-3058
574APEPWS	1990	18-3058
574APERGD	1991	18-3058
574APFTC	1987	18-3058
574APKWB	1986	18-3058
574APLAMH	1992	18-3058
574APLRGD	1991	18-3058
574APRAMH	1992	18-3058
574APRGDP	1988	18-3058
574APRMED	1989	18-3058
574APRPWS	1990	18-3058
574APRRGD	1991	18-3058
574APSRC	1987	18-3058
574APWXS	1986	18-3058
574BMLGDP	1988	18-3058
574BPEPWS	1990	18-3058
574BPERGD	1991	18-3058
574BPRGDP	1988	18-3058
584ACPMDA, 584AGPMDA	1994	18-3060
584AMLMED	1989	18-3058
584AMLPWS	1990	18-3058
584APLAMH, 584APLAMK	1992	18-3058
584APLJVB	1993	18-3058
584APLRGD	1991	18-3058
584APRAMH, 584APRAMK	1992	18-3058
584APRJVB	1993	18-3058
584APRMED	1989	18-3058
584APRPWS	1990	18-3058
584APRRGD	1991	18-3058
744APEPWS	1990	18-3058
744APERGD, 744APERGF	1991	18-3058
744BPERGD	1991	18-3058
754APEPWS	1990	18-3058
754APFTC, 754APSRC	1987	18-3058
754BPFTC, 754BPSRC	1987	18-3058

① Except models originally equipped with short impeller or retrofitted with short impeller kit

② Except 1992 5.7LE models

③ Standars pump

④ Heavy duty pump



18-3108
IMPELLER KEY
Replaces: 308928
Fits: Sterndrive models (1968-85)
For: Stringer Drive Impeller 18-3086



18-3111
WATER PUMP SHAFT SEAL
Replaces: 907774
I/O 1972-86
EXCEPT COBRA



18-4833
WATER PASSAGE HOUSING (LOWER UNIT)
Replaces: 915720
Fits: OMC Cobra (1986-93) without cone clutch



18-4837
WATER PASSAGE COVER
Replaces: 911734
Fits: OMC Cobra (1986-93) without cone clutch



18-3119
WATER PUMP HOUSING
Replaces: 983298



18-3206
WATER PUMP HOUSING
Replaces: 984744
For: OMC Cobra



18-3145
PUMP LINER
Replaces: 911844



18-3121
IMPELLER PLATE
Replaces: 911703
COBRA



18-3141
IMPELLER PLATE
Replaces: 313176
110-260 HP I/O 1968-86
EXCEPT COBRA



18-3502
WATER PUMP VENT HOSE
Replaces: 912614
Fits: OMC Cobra (1986-93) without cone clutch

①18-3212-1D Display Package



18-3212-1
IMPELLER
REPAIR KIT
Replaces: 984461

— CONTAINS —

Part #	Description	O.E.M. #	Qty.
18-2541	O-Ring	911704	1
18-2916	Water Pump Housing Gasket	911702	1
18-3058	Impeller	983895	1
18-3121	Impeller Plate	911703	1
18-3145	Pump Liner	911844	1



18-3286
IMPELLER
REPAIR KIT
1964-86
EXCEPT COBRA

— CONTAINS —

Part #	Description	O.E.M. #	Qty.
18-7135	O-Ring	310584	1
18-3141	Plate	313176	1
18-7129	O-Ring	314491	1
18-3111	Rubber Seal	907774	1
18-3086	Impeller	379475	1
18-7158	O-Ring	310585, 310967	1



18-3386
WATER PUMP KIT
Replaces: 983218
1964-86
EXCEPT COBRA

— CONTAINS —

Part #	Description	O.E.M. #	Qty.
18-7135	O-Ring	310584	1
18-3141	Plate	313176	1
18-7129	O-Ring	314491	1
18-3086	Impeller	379475	1
18-3111	Rubber Seal	907774	1
18-3119	Impeller Housing	983298	1
18-7158	O-Ring	310585, 310967	1



18-3348
COMPLETE WATER PUMP KIT
Replaces: 984461
For: All OMC Cobra Drives-2.3 (1987-90), 2.5 (1986), 3.0(1986-93), 4.3(1986-93), 4.6(1989), 5.0(1986-93), 5.7(1986-93), 5.8 (1989-93), 7.5(1987-89)
Uses impeller **18-3058**



18-3349
WATER PUMP HOUSING KIT
For: All OMC Cobra Drives-2.3 (1987-90), 2.5 (1986), 3.0(1986-93), 4.3(1986-93), 4.6(1989), 5.0(1986-93), 5.7(1986-93), 5.8 (1989-93), 7.5(1987-89)



18-5897
SENDER
Replaces: 980613
$^{3}/_{8}$" — 18 NPT
For: Mercruiser Vazer



18-5898
SENDER
Replaces: 171960
$^{1}/_{2}$" — 14 NPT



18-5899
OIL PRESSURE
SENDER
Replaces: 982650



18-3554
THERMOSTAT
Replaces: 383307
160°



18-3558
THERMOSTAT
Replaces: 982554, 3853799
160°

①18-3653D Display Package



18-3653
THERMOSTAT KIT

— CONTAINS —

Part #	O.E. #	Desc.
18-3554	383307	Thermostat
18-2858	314809	Manifold Gasket
18-2917	3701777 (GM)	Thermostat Gasket
18-2947	310913	Thermostat Gasket

APPLICATION FOR THERMOSTATS/KITS ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

①18-3670D

Display Package



18-3670
THERMOSTAT KIT
Fits: 2.5L & 3.0L (1982-88)

— CONTAINS —

Part #	O.E.#	Desc.
18-3558	982554	Thermostat
18-2858	314809	Thermostat Housing Cover Gasket
18-0929	313416	Thermostat Gasket

①18-3676D

Display Package



18-3676
THERMOSTAT KIT
140°
For: 7.4L (1994-98), 8.2L (1998)

— CONTAINS —

Part #	O.E.#	Desc.
18-7170	3852071	O-Ring
18-2917	3852111	Thermostat Gasket
—	3853983	Thermostat

①18-3677D

Display Package



18-3677
THERMOSTAT KIT
160°

— CONTAINS —

Part #	O.E.#	Desc.
18-7170	3852071	O-Ring
18-2917	3852111	Thermostat Gasket
—	3856961	Thermostat

HP	Year	HP	Year
4.3L	1994-97	5.8L	1994-97
4.3 HO	1991-97	5.8 (EFI)	1993-97
5.0 L	1994-97		

THERMOSTAT AND THERMOSTAT KIT APPLICATION

Model	Years	Thermostat	Thermostat Kit		Model	Years	Thermostat	Thermostat Kit
90	1970	18-3554	18-3653		250	1970-73	18-3554	18-3653
100	1972-73	18-3554	18-3653		250	1979	18-3554	18-3653
120	1969-80	18-3554	18-3653	①	260	1979-81	18-3554	18-3653
120	1980-81	18-3558	18-3670	②	262	1989	18-3554	—
140	1973-80	18-3554	18-3653	①	305	1977-82	18-3554	18-3653
140	1980-81	18-3558	18-3670	②	350	1977-82	18-3554	18-3653
155	1969-72	18-3554	18-3653		350	1989	18-3554	—
165	1972-76	18-3554	18-3653		351	1992	18-3554	—
170	1974	18-3554	18-3653		454	1977-82	18-3554	18-3653
175	1975-77	18-3554	18-3653		460	1989	18-3554	—
185	1978-80	18-3554	18-3653		2.5L	1982-88	18-3558	18-3670
190	1974-77	18-3554	18-3653		3.0L	1982-88	18-3558	18-3670
200	1979-81	18-3554	18-3653		3.8L	1981-85	18-3554	18-3653
210	1969-72	18-3554	18-3653		4.3L	1985-86	18-3554	18-3653
215	1971	18-3554	18-3653		4.3L	1989-92	18-3554	—
225	1971	18-3554	18-3653		5.0L	1982-88	18-3554	18-3653
230	1979-81	18-3554	18-3653		5.0L	1989-92	18-3554	—
235	1971	18-3554	18-3653		5.7L	1982-88	18-3554	18-3653
235	1975-77	18-3554	18-3653		5.7L	1989	18-3554	—
240	1978	18-3554	18-3653		5.8L	1989-92	18-3554	—
245	1972-75	18-3554	18-3653		7.5L	1988	18-3554	18-3653

① 1980 Models with "C" suffix only ② 1980 Models with "C1" suffix only

SINGLE DIAMETER HOSE



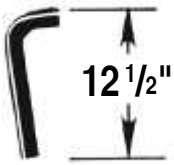
18-70021
MOLDED HOSE
3/4" ID



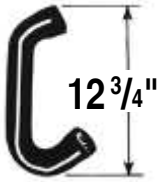
18-70704
MOLDED HOSE
1 1/4" ID



18-70924
MOLDED HOSE
1 3/4" ID



18-71218
MOLDED HOSE
1" ID



18-71337
MOLDED HOSE
1 3/4" ID

STRAIGHT HOSE



18-75100
MOLDED HOSE
Straight 48"
1" ID



18-75125
MOLDED HOSE
Straight 48"
1 1/4" ID

① Items ending in "D" are Display Packaged - Regular number is Non-Display

V-BELTS

1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.



BELT SIZE LISTING BY NUMBER

Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)
18-15290	29	29/64	18-15405	40 1/2	29/64	18-15460	46	29/64
18-15300	30	29/64	18-15410	41	29/64	18-15470	47	29/64
18-15325	32 1/2	29/64	18-15415	41 1/2	29/64	18-15480	48	29/64
18-15345	34 1/2	29/64	18-15430	43	29/64	18-15495	49 1/2	29/64
18-15370	37	29/64	18-15435	43 1/2	29/64	18-15500	50	29/64
18-15380	38	29/64	18-15440	44	29/64	18-15520	52	29/64
18-15390	39	29/64	18-15450	45	29/64	18-15550	55	29/64
18-15400	40	29/64	18-15455	45 1/2	29/64			

V-BELT INTERCHANGE

OMC #	Part #	Part #	OMC #
310953	18-15460	18-15380	910414
311046	18-15440	18-15400	311606
311606	18-15400	18-15415	910343
908929	18-15455	18-15435	912509
909818	18-15500	18-15440	311046
909971	18-15460	18-15450	914787
910343	18-15415	18-15455	908929
910414	18-15380	18-15460	310953
912418	18-15500	18-15460	909971
912509	18-15435	18-15500	909818
912714	18-15520	18-15500	912418
914787	18-15450	18-15520	912714

HOSE INTERCHANGE

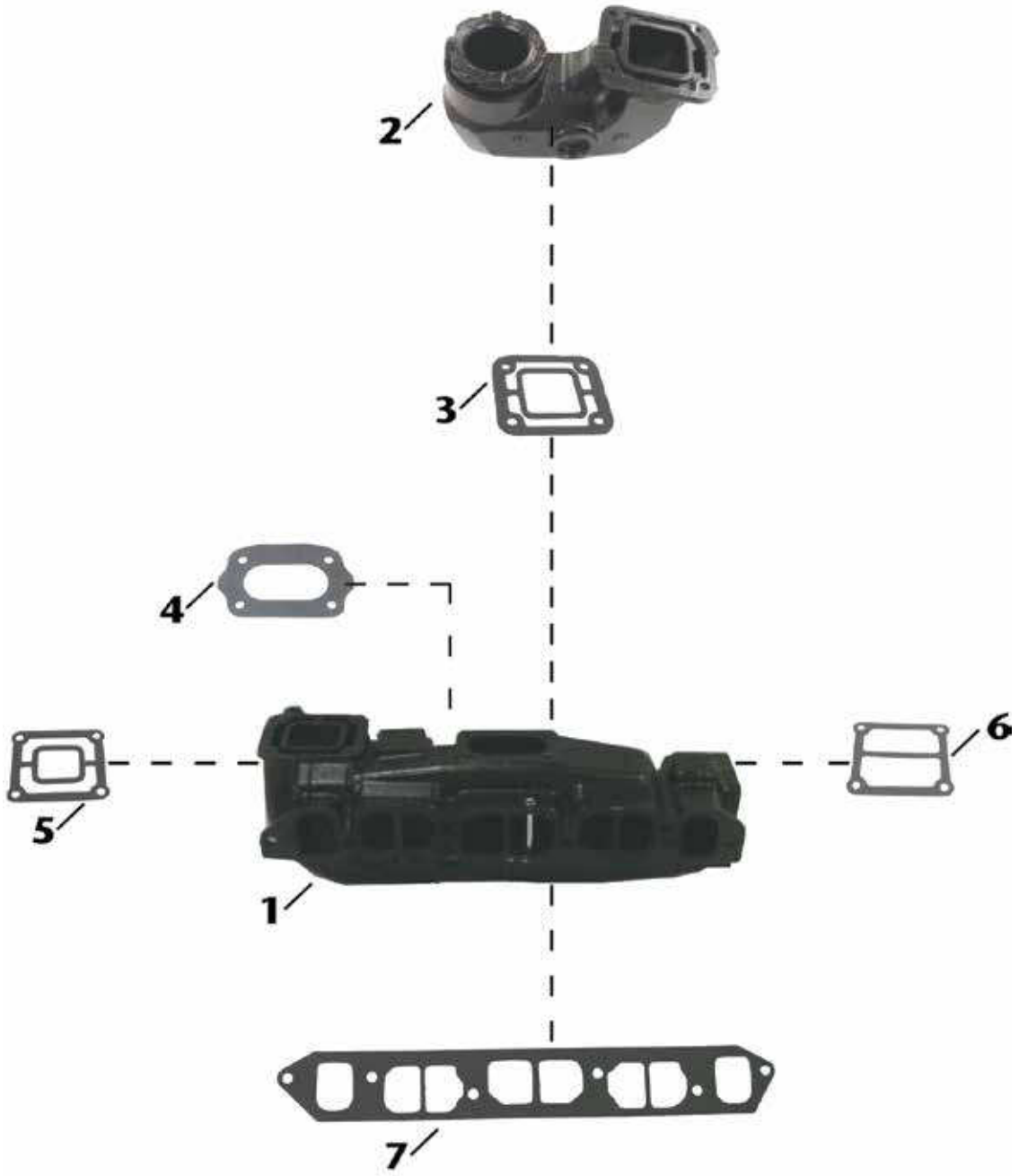
OMC #	Part #	Sierra #	Part #
312781	18-71337	18-71337	312781
910305	18-75100	18-75100	910305
912424	18-75100	18-75100	912424
912793	18-75125	18-75100	913488
913488	18-75100	18-75125	912793

V-BELT APPLICATION

Model	Year	Water Alternator	Pump	Power Steering	Model	Year	Water Alternator	Pump	Power Steering
100	1972-73	18-15400	18-15400	—	262 KING COBRA	1989	—	*18-15380	18-15455
110	ALL	18-15440	18-15440	—	305	1977-84	18-15440	18-15440/ *18-15455	
120	1965-81	18-15400	18-15400	—					
140	1982-87	18-15400	18-15400	—				or *18-15500	—
165	1972-76	18-15400	18-15400	—	350	1977-84	18-15440	18-15440/ *18-15455	
170	1974	18-15400	18-15400	—					
175	1975-77	18-15400	18-15400	—				or *18-15500	—
185 W/O PS	1978-84	18-15440	18-15440	—	350 KING COBRA	1988-90	18-15455	18-15455	—
185 W/ PS	1978-84	18-15460	18-15460	18-15460	350 KING COBRA	1988-90	18-15470	*18-15380	18-15455
190	1974-77	18-15400	18-15400	—	454	1977-82	18-15455	18-15455/ *18-15500	
200 W/O PS	1979-81	18-15440	18-15440	—					—
200 W/ PS	1979-81	18-15460	18-15460	18-15460	454 KING COBRA	—	—	18-15470	18-15380
210	1970-71	18-15440	18-15440	—	460 KING COBRA	1988	18-15460	18-15460	18-15520
215	1971	18-15440	18-15440	—	888	—	18-15435	18-15435	—
225	1972-84	18-15440	18-15440	—	2.3L	1987-90	18-15435	18-15435	18-15435
230,260	1975	18-15440	18-15440/ *18-15455	—	2.5L W/O PS	1982-87	18-15415	18-15415	—
					2.5L W/ PS	1982-87	18-15400	18-15400	18-15460
230,260	1979-81	18-15440	18-15440	—	3.8L W/O PS	1982-90	18-15400	18-15400	—
230,260	1979-81	18-15460	18-15460	18-15460	3.8L W/ PS	1982-90	—	*18-15380	18-15455
235	1971	18-15440	18-15440	—	5.0L W/O PS	1982-90	18-15455	18-15455	—
235	1975-77	18-15400	18-15400	—	5.0L W/ PS	1982-90	—	*18-15380	18-15455
240	1978-84	18-15400	18-15400	—	5.0L	1988	18-15400	18-15400	18-15450
250	1979	18-15400	18-15400	—	7.5L	1987	18-15460	18-15460	18-15520
262 KING COBRA	1989	18-15400	18-15400	—					

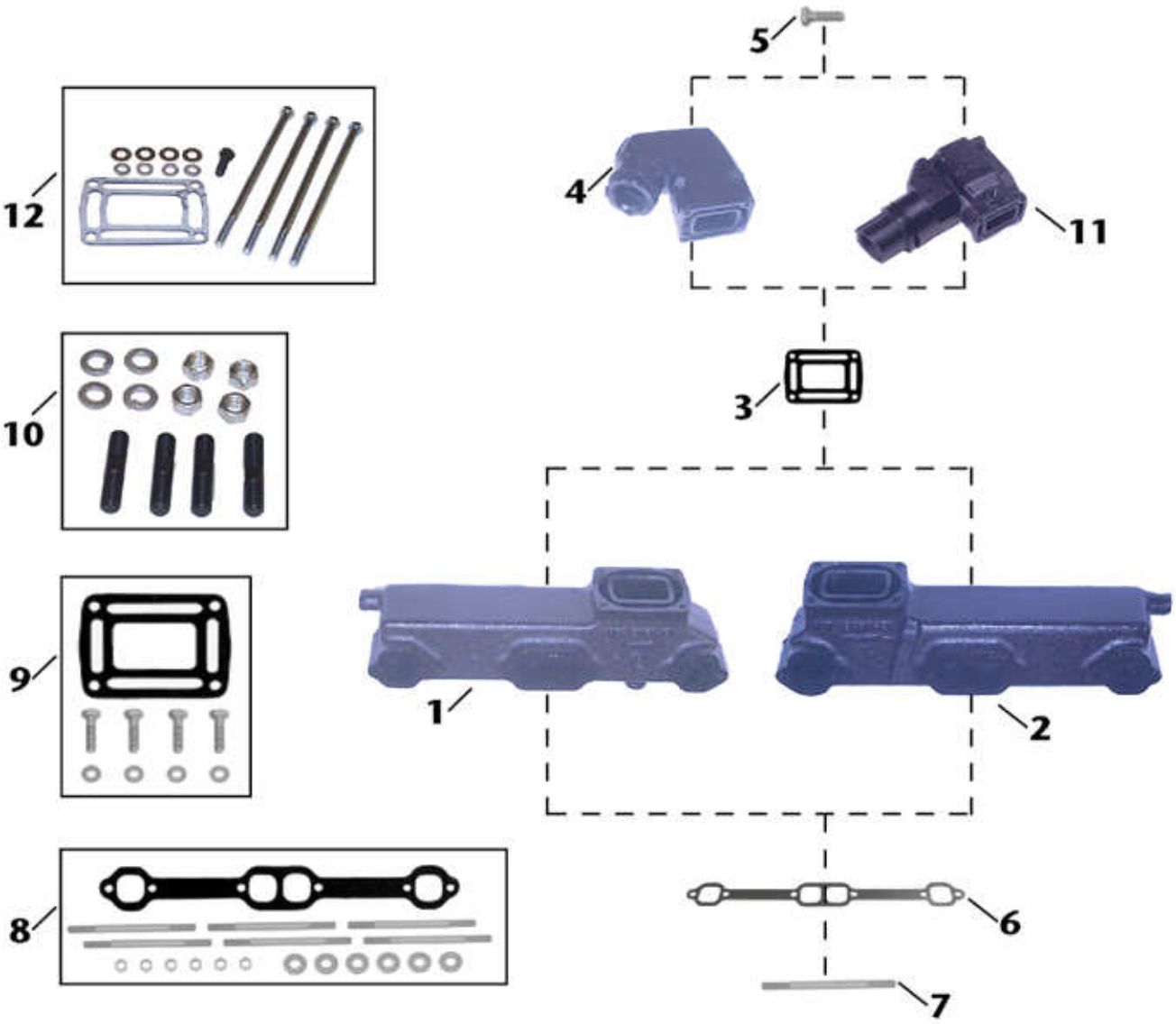
* W/ SEA WATER PUMP

Fits GM 181 CID 3.0L, 4 Cylinder
Fits Most 141 Models



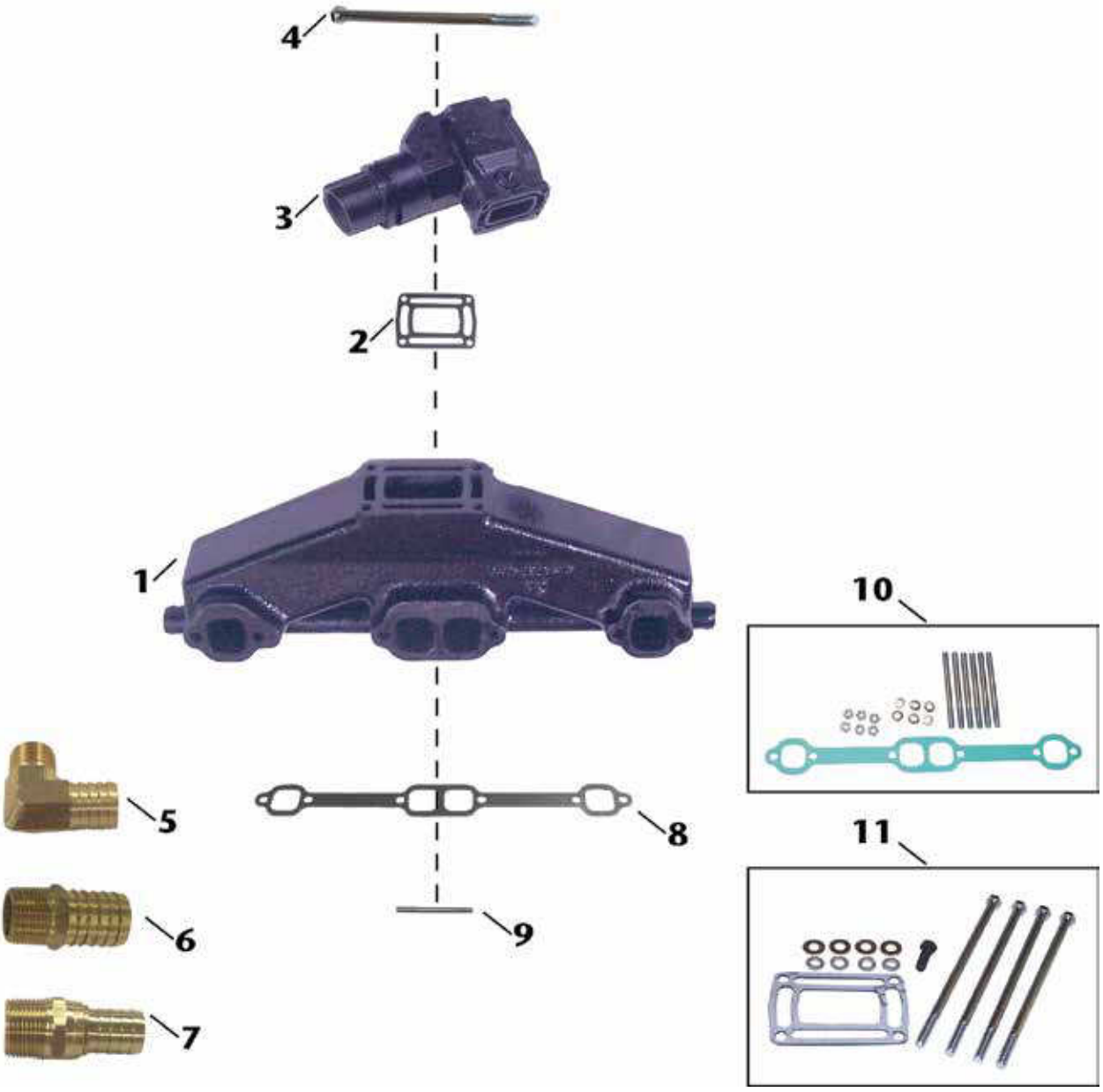
	Item No	Description	OE No.	Application
1	18-1901	MANIFOLD	982490, 980083, 984054	GM 181 cu.in. 3.0L , 4 Cylinder. Fits most 140 models.
2	18-1922	MANIFOLD ELBOW	987784	Use with Manifold: 18-1901; Elbow Gasket: 18-2875
3	18-2875	ELBOW GASKET	385049	Use with Elbow: 18-1922
4	18-0937	CARBURETOR GASKET	315055	Use with Manifold: 18-1901
5	18-2861	END PLATE GASKET	311121	Use with Manifold: 18-1901
6	18-0114	END PLATE GASKET	907761	Use with Manifold: 18-1901
7	18-1204	MANIFOLD GASKET	912164	Use with Manifold: 18-1901

Fits GM Small Block V8 305-350 cu. in. 1979-1989



	Item No	Description	OE No.	Application
1	18-1902	MANIFOLD (STARBOARD)	912441	GM Small Block (V8) 305-350 cu.in. (1979-1989)(Starboard) Use with Manifold Gasket: 18-2949. Mounting Kit: 18-8502
2	18-1903	MANIFOLD (PORT)	912442	GM Small Block (V8) 305-350 cu.in. (1979-1989)(Port). Use with Manifold Gasket: 18-2949. Mounting Kit: 18-8502
3	—	ELBOW GASKET	909786	Use with Elbow: 18-1921; Mounting Kit: 18-8534.
4	18-1921	MANIFOLD ELBOW	909863	Use with Manifold: 18-1902, 18-1903. Mounting Kit: 18-8534.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8534 mounting kit.
6	18-2949	MANIFOLD GASKET	96306	Use with Manifold: 18-1902, 18-1903. Included in 18-8502 mounting kit.
7	NSS	MOUNTING STUD	N/A	Included in 18-8502 mounting kit.
8	18-8502	MOUNTING KIT	N/A	Use with Manifold: 18-1902, 18-1903. Includes 18-2949 manifold gasket.
9	18-8534	MOUNTING KIT	N/A	Use with Elbow: 18-1921.
10	18-8553	HARDWARE KIT	N/A	Hardware only for Elbow 18-1921.
11	18-1909-1	MANIFOLD ELBOW	N/A	Use with Elbow Gasket: 18-0943-1
12	18-8507	MOUNTING KIT	N/A	Use with Manifold Elbow: 18-1909-1

Fits GM Small Block V8 305-350 cu. in.



	Item No	Description	OE No.	Application
1	18-1986-1	MANIFOLD	3857723	GM Small Block (V8) 305-350 cu.in. Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8502.
2	—	ELBOW GASKET	909786	Use with Elbow: 18-1909-1. Included in 18-8507 mounting kit.
3	18-1909-1	MANIFOLD ELBOW	913784, 3855270, 3850459, 3857944	Use with Manifold: 18-1986-1; Mounting Kit: 18-8507.
4	NSS	MOUNTING BOLT	N/A	Included in 18-8507 mounting kit.
5	18-8216	HOSE FITTING	N/A	1/2" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
6	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
8	18-2949	MANIFOLD GASKET	96306	Use with Manifold: 18-1986-1. Included in 18-8502
9	NSS	MOUNTING STUD	N/A	Included in 18-8502 mounting kit.
10	18-8502	MOUNTING KIT	N/A	Use with Manifold 18-1986-1. Includes 18-2949 manifold gasket.
11	18-8507	MOUNTING KIT	N/A	Use with Elbow: 18-1909-1. Includes 18-0943-1 elbow gasket.

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1901
MANIFOLD
Replaces: 984054
Fits 181 CID model 140
and 3.0L (1973 - 1989)
Use with: Exhaust Manifold Gasket **18-1204** &
Elbow Gasket **18-2875**
***For Exploded View - See PAGE 868**



18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits 454 cu.in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
***For Exploded View - See Pages 632-633**



18-1997-1
EXHAUST MANIFOLD
Port & Starboard
Replaces Barr CHV-1-83 Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 634-635**



18-1998-1
EXHAUST MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS: Ford 302 and 351 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0603
***For Exploded View - See Pages 636-637**



18-1986-1
MANIFOLD
Port & Starboard
Replaces: 3852374, 3857723
For: GM Small Block V8 305-350 ci
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8502



18-1902
MANIFOLD
Replaces: 912441
V-8 - STARBOARD SIDE
Fits most GM V-8 small blocks with end riser
Use with:
Mounting Kit: 18-8502



18-1903
MANIFOLD
Replaces: 912442 V-8 - PORT SIDE
Fits most GM V-8 small blocks with end riser
Use with:
Mounting Kit: 18-8502



18-1904
MANIFOLD
Port & Starboard
Replaces: 980959 V-8 - EITHER SIDE
Fits most Ford V-8 302 & 351W with end riser
Use with:
Exhaust Manifold Gasket: 18-0183 or 18-2896
(See Application Chart)



18-1876
RISER
Replaces: 980617
Use with:
Manifold: 18-1904
Riser Gasket: 18-2850
Fits: 170 (1974), 175 (1975-76), 190 (1974-76), 235 (1975-76)



18-1991
30° EXHAUST ELBOW ADAPTER
For use with 3" I.D.
Exhaust Hose
Use with:
Manifold Riser: 18-1999



18-1992-1
80° EXHAUST ELBOW
For 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)



18-1921
ELBOW MANIFOLD
Replaces: 909863
V-8
Fits most GM V-8 small blocks
Use with:
Manifold: 18-1902, 18-1903
Elbow Gasket: 18-0943-1
Mounting Kit: 18-8534



18-1922
ELBOW MANIFOLD
Replaces: 987784
4 CYL.
Fits most 140 HP 3.0L (181 CID)
Use with:
Manifold: 18-1901
Elbow Gasket: 18-2875



18-1909-1
RISER
Replaces:
OMC 913784, 3855270, 3850456, 3857944
VOLVO 3855270-9, 3857944-7, 3863061
OMC Riser, 4" outlet 7°:Fits many GM & Ford center rise manifolds.
Use with:
Manifold: 18-1986-1
Riser Gasket: 18-0943-1
Mounting Kit: 18-8507



18-1939
RISER
Replaces: Barr 20-0100, Marine Power 0992-593 Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked
3 1/2" hose



18-1907
RISER
Replaces: Barr 20-0102, Indmar 53-2009, 53-2018, Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked
3" hose



18-1999
EXHAUST MANIFOLD RISER
Replaces: Barr 20-0082
Use with :
Manifold: 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854 open
4" hose
Comes with 18-4364 open
If blocked mounting kit is required use 18-8535
Replaces: Barr 20-0082-P



18-4009
MANIFOLD END PLATE
Replaces: 910384



PIPE PLUGS

Part #	Thread Size
18-4256	1/4"
18-4257	1/4"
18-4258	3/4"
18-4263	1/8" - 27 NPT
18-4264	3/8" - 18 NPT

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.



18-4461
HOSE BARB
3/4" - 14 NPT X 1" Hose
Corrosion Resistant Brass Fitting



18-8216
HOSE BARB
1/2" - 14 NPT X 3/4" barb
Fits: OMC- In-Line 6 Cylinders

①**18-4218D** Display Package

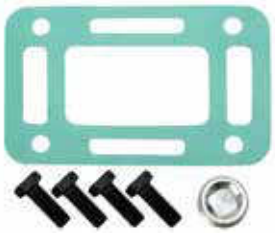


18-4218
BRASS DRAIN COCK
Replaces: 379957
1/4"
18-3223-9 Bulk Pack of 12

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-4363
MOUNTING PACKAGE
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



18-4364 (Open)
MOUNTING PACKAGE
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1939, 18-1907



18-8502
MOUNTING KIT
OMC GM Small Block V8 305-350cu.in. (1979-89) OMC/Volvo GM Small Block 305-350cu.in.
Used with:
Manifolds: 18-1931-1,18-1902 & 18-1903



18-8507
MOUNTING KIT
OMC/Volvo GM
Small Block V8 305-350cu.in.
Used with:
Riser: 18-1909-1



18-8534
MOUNTING KIT
OMC GM Small Block V8 305-350cu.in. (1979-1989)and multiple application Ford and GM Risers
Used with:
Riser: 18-1921



18-8535 (Blocked)
MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907



18-8536
MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1



18-8538
MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1, 18-1904



18-8553
MOUNTING KIT
Used with:
Exhaust Elbow: 18-1921



18-2779
EXHAUST HOSE
Replaces: 3852696



18-2781
EXHAUST HOSE
Replaces: 3852742



18-0114
MANIFOLD END GASKET
Replaces: 907761



18-0183
EXHAUST MANIFOLD GASKET
Replaces: 908717, 916262, 3852455, 3853742
Use with:
Manifold: 18-1958, 18-1962, 18-1904, 18-1998-1, 18-1996, 18-1979



18-0476-1 (Blocked)
RISER GASKET
Replaces: Barr 01-0105
Indmar & Marine Power
Ford Small Block V8 302-351cu.in.
Used with:
Risers: 18-1939, 18-1999 and 18-1907

PKG OF 2



18-0943-1
18-0943-1-9①
EXHAUST ELBOW GASKET
Replaces: 909786, 3850496
Used with:
Riser: 18-1909-1

① Priced per Package

PKG OF 2



18-2850
18-2850-9①
EXHAUST ELBOW GASKET
Replaces: 908935

PKG OF 2



18-2854
18-2854-9①
EXHAUST RISER GASKET
Replaces: Barr 01-0107
Use with:
Mounting Kit: 18-8535
Risers: 18-1999, 18-1939, 18-1907

PKG OF 2



18-2861
18-2861-9①
EXHAUST ELBOW GASKET
Replaces: 311121

PKG OF 2



18-2875
18-2875-9①
EXHAUST ELBOW GASKET
Replaces: 3850495, 908013
Used with:
Elbow: 18-1922



18-2896
MANIFOLD GASKET
Replaces: 311068
For GM 4 cyl. 153 cu.in. Early models 110/120 where the carb. linkage mounts to the rear of the engine
Use with:
Manifold: 18-1904

PKG OF 2



18-2902
18-2902-9①
MANIFOLD GASKET
Replaces: 909314
Use with:
Manifold: 18-1997-1, 18-1986-1, 18-1902, 18-1903

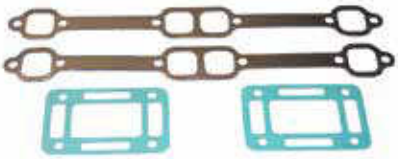
PKG OF 2



18-2949
18-2949-9①
MANIFOLD GASKET
Replaces: Barr CHV-47-000
Use with:
Manifold: 18-1997-1



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Eng.
Use with:
Manifold: 18-1998-1



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Eng.
Use with:
Manifold: 18-1997-1

① Priced per Package

MANIFOLD/MANIFOLD GASKET APPLICATION

Year	Horsepower	Exhaust Manifold	Exhaust Elbow	Manifold Mount Kit	Elbow Mount Kit	Manifold Gasket	Elbow Gasket
1997-98	5.0/5.7L	18-1986-1	18-1909-1	18-8502	18-8507	18-2902	18-0943-1
1994-97	5.8L (Ford)	—	—	—	—	18-0183	18-0943-1
1994-97	7.4L (GM)	—	—	—	—	18-0418	18-0943-1
1991-93	3.0 Liter	—	18-1922	—	—	—	18-2875
1992-93	4.3/4.3 HO	—	18-1909-1	—	18-8507	—	18-0943-1
1993	5.0/5.0 HO/5.8 Liter	—	18-1909-1	—	18-8507	18-0183	18-0943-1
1993	5.0 & 5.8 EFI	—	18-1909-1	—	18-8507	18-0183 ②	18-0943-1
1993	5.0 & 5.8 EFI	—	18-1909-1	—	18-8507	—	18-0943-1
1993	5.8L (Ford)	—	18-1909-1	—	18-8507	18-0183	18-0943-1
1993	7.4L (GM),8.2L (GM)	—	18-1909-1	—	18-8507	18-0418	18-0943-1
1993	351 King, 454/454 HO/502	—	—	—	—	—	18-0943-1
1992	5.0/5.0 HO/5.8 Liter	—	18-1909-1	—	18-8507	18-0183	18-0943-1
1992	5.8L (Ford)	—	—	—	—	18-0183	18-0943-1
1992	7.4L (GM), 8.2L (GM)	—	—	—	—	18-0418	18-0943-1
1992	351 King Cobra	—	—	—	—	18-0183	18-0943-1
1992	454/454 HO/502	—	—	—	—	—	18-0943-1
1991	4.3/4.3 HO	—	—	—	—	—	18-0943-1
1991	5.8L (Ford),5.0/5.0HO/5.8 Liter	—	18-1909-1	—	18-8507	18-0183	18-0943-1

② 5.0L only

APPLICATION CONTINUED ON NEXT PAGE

MANIFOLD/MANIFOLD GASKET APPLICATION

Year	Horsepower	Exhaust Manifold	Exhaust Elbow	Manifold Mount Kit	Elbow Mount Kit	Manifold Gasket	Elbow Gasket
1991	454/454 HO	—	18-1909-1	—	18-8507	—	18-0943-1
1991	7.4L (GM)	—	18-1909-1	—	18-8507	18-0418	18-0943-1
1990-91	8.2L (GM)	—	18-1909-1	—	18-8507	—	—
1982-83,1985-90	3.0 Liter	18-1901	18-1922	—	—	—	18-2875
1990	4.3 Liter	—	18-1909-1	—	18-8507	—	—
1990	5.0/5.0 HO/5.8 Liter	—	18-1921	—	—	18-0183	18-0943-1
1990	5.0/5.7L	18-1986-1	18-1909-1	18-8502	18-8507	18-2902	18-0943-1
1990	7.4L (GM)	—	—	—	—	18-0418	18-0943-1
1990	7.5L (Ford)	—	—	—	—	18-0992	18-0943-1
1990	454 King Cobra	—	—	—	—	—	18-0943-1
1987-90	460 King Cobra	—	—	—	—	—	18-0943-1
1989	5.0/5.0 HO/5.8 Liter	—	18-1921	—	18-8534	18-0183	18-0943-1
1989	5.7/350 King Cobra	—	—	—	—	18-2902	18-0943-1
1988	5.0/5.7/350 King Cobra	18-1902 #	18-1921	18-8502	18-8534	18-2902	18-0943-1
1988	5.0/5.7/350 King Cobra	18-1903 *	18-1921	18-8502	18-8534	18-2902	18-0943-1
1988	370 King Cobra	—	—	—	—	—	18-0943-1
1982-87	5.0/5.7 Liter	18-1902 #	18-1921 ①	18-8502	18-8534	18-2902	18-0943-1
1982-87	5.0/5.7 Liter	18-1903 *	18-1921	18-8502	18-8534	18-2902	18-0943-1
1982-86	2.5 Liter	18-1901	18-1922	—	—	18-2896	18-2875
1984	3.0 Liter	18-1901	18-1921	—	18-8534	—	18-2875
1978-81	400 Series, 120 HP	—	—	—	—	18-2896	18-2861
1978-81	400 Series, 140 HP	—	18-1922	—	—	—	18-2875
1981	800 Series, 200,230,260 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902	18-0943-1
1981	800 Series, 200,230,260 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902	18-0943-1
1980	800 Series, 185-260 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902	18-0943-1
1980	800 Series, 185-260 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902	18-0943-1
1979	800 Series,185-230 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902	18-0943-1
1979	800 Series,185-230 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902	18-0943-1
1979	800 Series, 260 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902	18-0943-1
1979	800 Series, 260 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902	18-0943-1
1978	800 Series, 185-225 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902	18-0943-1
1978	800 Series, 185-225 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902	18-0943-1
1978	800 Series, 240 HP	—	18-1921	—	18-8534	—	—
1977	120 HP	—	—	—	—	18-2896	18-0943-1
1977	140 HP	—	18-1922	—	—	—	18-2861
1977	175 THRU 235 HP	—	18-1921	—	18-8534	18-0183	18-2875
1976	120 HP	18-1904	—	—	—	18-0183	18-0943-1
1974-76	140 HP	18-1904	18-1922	—	—	—	18-2861
1976	165 HP	18-1904	18-1922	—	—	18-2830	18-2875
1976	175 THRU 235 HP	18-1904	—	—	—	18-0183	18-2875
1974-75	120 HP	18-1904	—	—	—	18-2896	18-2850
1974-75	165 HP	18-1904	18-1922	—	—	—	18-2875
1975	175 THRU 235 HP	18-1904	—	—	—	18-0183	18-2875
1974	170 & 190 HP	18-1904	—	—	—	18-0183	18-2875
1974	175 THRU 235 HP	18-1904	—	—	—	18-0183	18-2850
1973	100,120,140 HP	—	—	—	—	18-2896	18-2861
1973	165 HP	—	18-1922	—	—	18-2896	18-2861
1972-73	225 & 245 HP	—	—	—	—	—	18-2883
1972	100,120 HP	—	—	—	—	18-2896	18-2861
1972	155 HP	—	—	—	—	N/A	18-2883
1972	165 HP S MODEL, C MODEL	—	—	—	—	—	18-2875
1971	215 & 235 HP	—	—	—	—	—	18-2859
1965-71	120 HP	—	—	—	—	—	18-2861
1967-71	155 HP	—	—	—	—	N/A	18-2859
1968-70	210 HP	—	—	—	—	—	18-2859
1967-68	185 HP	—	—	—	—	—	18-2859
1966-68	200 HP	—	—	—	—	N/A	18-2859
1964-66	150 HP	—	—	—	—	N/A	18-2859
1964	110 HP	—	—	—	—	N/A	18-2859

Starboard * Port ① High rise applications only for 1985 ② 5.0L only

OIL FILTERS



Display Package

Part #	Fits:	O.E.M #
18-7824-1	GM Engines (Short Filter)	173232, 502902
18-7875	Ford Engines (Long Filter)	173231, 502900
18-7876	GM Engines (Long Filter)	173233, 502901
18-7878-1	M-100, M200 (Short Filter)	502904
18-7879-1	GM V-6 Engines	173834, 502903

SEE PAGES 176-205 FOR ADDITIONAL INFORMATION

CYLINDER HEAD ASSEMBLIES



18-4485
CYLINDER HEAD ASSEMBLY
Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers



18-4486
CYLINDER HEAD ASSEMBLY
Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover



NEW

18-4486HP
CYLINDER HEAD ASSEMBLY
Fits: Vortec GM small block 5.7L high performance
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4489
CYLINDER HEAD ASSEMBLY
Fits: 2.5L/3.0L GM (1968-95)



18-4491
CYLINDER HEAD ASSEMBLY
Replaces 4.3L Vortec V-6 (1996-Up) with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.



18-4501
CYLINDER HEAD
Fits: 5.0L Vortec



NEW

18-4501HP
CYLINDER HEAD
Fits: Vortec GM small block 5.0L
Completely assembled with revised runner and combustion chambers.
Add 30hp to stock motor with no additional modifications.



18-1400
HYDRAULIC LIFTER
Replaces: 3856127
GM 4.3L/V-6 Late/5.0L/5.7L



18-1401
HYDRAULIC LIFTER
Replaces: 3853847, 985316
Ford 5.0L & 5.8L



18-1402
HYDRAULIC LIFTER
Replaces: 3854033, 502036
GM 2.5L/120
For: OMC & Volvo 3.0L/181 CID

ALL PISTONS
ARE SUPPLIED COMPLETE WITH PISTON RINGS AND WRIST PIN.



RINGS

STD	REPLACES OMC / VOLVO
18-3937	*14089025
18-3937	328506
18-3937	3853960
18-3937	914555
18-3937	3853268
18-3937	985083, 986336
-	328536

RINGS (Cont.)

STD	REPLACES OMC / VOLVO
18-3944	370409
.020	
18-3939	3854252
18-3939	914556
.030	
18-3938	*14089026
18-3938	328516
18-3938	914557

PISTONS

18-4161	3853340
	914816
18-4173	*14077948
18-4173	3911020
.020	
18-4160	3853477, 915236
.030	
18-4164	*14077949
	3911023

* OMC References GM Number

PISTON / RING APPLICATION

Model	PISTONS Std.	PISTONS .020	PISTONS .030	RINGS Std.	RINGS .020	RINGS .030	Qty. Per Eng.
OMC							
GM							
2.5L/153 CID	18-4180	18-4183	-	18-3942	-	-	4
3.0L/181 CID	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
I-6/250 CID	-	-	-	18-3942	-	-	6
4.3L/V-6	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
5.0L/305 CID	-	-	18-4178	18-3944	-	-	8
5.7L/350 CID	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L/454 CID	18-4171	18-4189	18-4172	18-3940	-	-	8
FORD							
5.0L/302 CID	-	-	-	18-3937	18-3939	18-3938	8

Sierra Marine Engine and Drive Parts



ROD BEARINGS

Part #	Size	
18-1308	Std.	
18-1309	.010	
18-1327	Std.	
18-1329	Std.	
18-1333	.010	
18-1334	Std.	
18-1337	.010	
18-1341	.020	

Rod bearings sold individually, 1 per rod



MAIN BEARINGS

Part #	Per Eng.	Size		Part #	Per Eng.	Size	
18-1300	①	Std.		**18-1316**	①	.010	
18-1311	①	Std.		**18-1317**	①	Std.	
18-1315	①	Std.					



CAM BEARINGS

Part #	Per Eng.	
18-1339	1 ①	

① Complete engine set

BEARING APPLICATION

	ROD BEARING			MAIN BEARING			CAM BEARING
Model	**Std.**	**.010**	**.020**	**Std.**	**.010**	**.020**	
OMC							
GM							
2.5L/153 CID	18-1329	18-1330	-	18-1317	18-1316	-	18-1339
3.0L/181 CID	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
I-6/230 CID	18-1329	18-1330	-	-	-	-	-
I-6/250 CID	18-1308	18-1309	18-1341	-	-	-	-
4.3L/V-6	18-1327	18-1337	-	18-1311	-	-	-
5.0L/305 CID	18-1308	18-1309	18-1341	18-1300	-	-	-
5.7L/350 CID	18-1308	18-1309	18-1341	18-1300	-	-	-
7.4L/454 CID	18-1334	18-1333	18-1332	18-1315	-	-	-
FORD							
5.0L/302 CID	—	-	-	-	-	-	-



One Piece Rear Main Seals

18-1234
Replaces:
3853528

18-0519
Replaces
3852657, 912957



Two Piece Rear Main Seals

18-0528
Replaces:
913745

18-1211
Replaces:
473424



Timing Cover Seals

18-1213
Replaces:
3853341
912989, 914817

18-1233
Replaces: 3860095

OMC SEAL APPLICATION

Engine Model	2 Piece Rear Main Crankshaft Seal Conv. Rotation (LH)	Timing Cover Seal
GM		
2.5L/153 CID	18-1211 ②	18-1213
3.0L/181 CID	18-1211 ②	18-1213
I-6/230CID	18-1211 ②	18-1213
I-6/250CID	18-1211 ②	18-1213
4.3L/V-6	18-1211 ②	18-1213
5.0L/305 CID	18-1211 ①	18-1213
5.7L/350 CID	18-1211 ①	18-1213
7.4L/454 CID	③	18-1233
FORD		
5.0L/302 CID	18-0528	
5.8L/351 CID	—	18-1230

① Large Journal Crankshaft GM Engines ② For One Piece Seal (LH) Models Use 18-0519 ③ For One Piece Seal (LH) Models Use 18-1234

FOR MODULAR GASKET SETS SEE PAGES 649-656

MISCELLANEOUS GASKETS/GASKET SETS



18-0465
INTAKE MANIFOLD GASKET SET
Replaces: 352670
For: GM 454 CID Engines, 325, 330, 340, 350 HP and 454 Magnums, 7.4L



18-0153
OIL PAN GASKET SET
Replaces:
393159, 458625, 357159
For: OMC 5.7L



18-0340
OIL PAN GASKET SET
Replaces: 508713



18-1239
OIL PAN GASKET
Replaces: 914820
For: OMC 3.0L



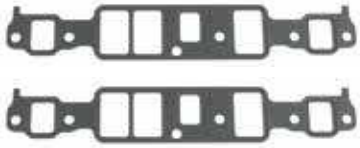
18-0348
OIL PAN GASKET SET
Replaces: 3931593, 508871



18-1237
OIL PAN GASKET
Replaces: 3856138
For: GM 5.7L



18-0466
OIL PAN GASKET SET
Replaces: 393061, 3923440, 3921473



18-1238
INTAKE GASKET SET
Replaces: 3850379, 912979
For: OMC 4.3L 1993-96



18-1231
INTAKE GASKET
Replaces: 3854095



18-0405
OIL PAN GASKET
Replaces:
3852655, 912955
For: OMC 4.3L



18-0407
OIL PAN GASKET SET
Replaces: 508872



18-0410
INTAKE MANIFOLD GASKET SET
Replaces:
988162, 3854406, 986103,
3853912, 986104, 3853913
For: OMC 5.0L & 5.8L (1989-96)



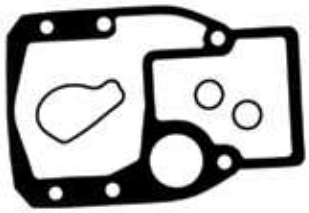
18-0411
OIL PAN GASKET SET
Replaces:
458625, 357159, 508876



18-1232
OIL PAN GASKET
Replaces: 3853510



18-0868
INTAKE MANIFOLD GASKET SET
Replaces:
985630, 3854269
For: OMC 5.7L 1994, 1996-97

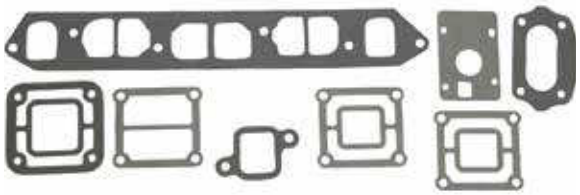


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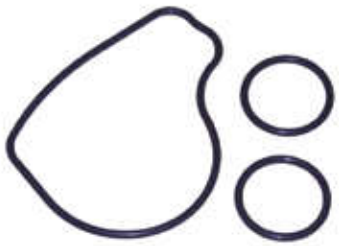
18-2613
OUTDRIVE GASKET SET
Replaces: 508105

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2918	Outdrive Gasket	911836	1
18-2996	Outdrive Seal	911823	1
18-7153	O-Ring	911851	2



18-4369
EXHAUST MANIFOLD GASKET SET
For: 2.5L (1985-86) and 3.0L (1985-88)



18-2699
OUTDRIVE GASKET
For: SX Drives
Use 18-3721 Mounting Nuts

— CONTAINS —

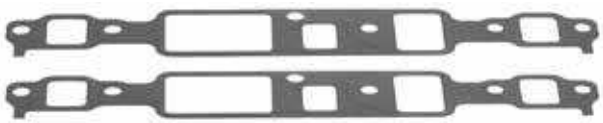
Part #	Description	O.E. #	Qty.
18-7153	O-Ring	911851	2
18-2996	Outdrive Seal	911823	1



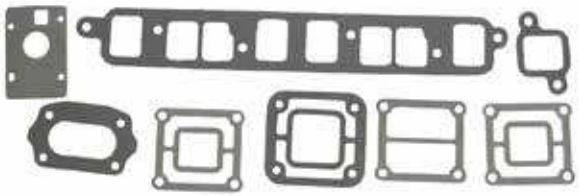
18-4370
EXHAUST MANIFOLD GASKET SET
For: 100, 120 HP and 2.5L (1965-85)

— CONTAINS —

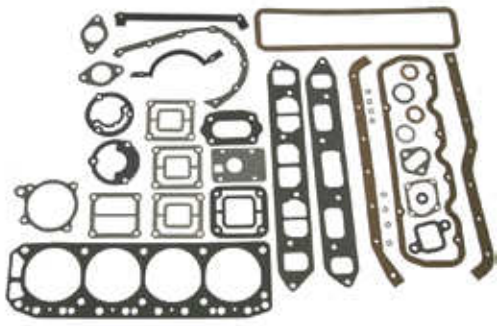
Part #	Description	O.E. #	Qty.
18-0114	Manifold End Cap Gasket	907761	1
18-2896	Exhaust Manifold Mounting Gasket	311068	1
18-0104	Exhaust Elbow Gasket	907764	1
18-0164	Thermostat Housing Gasket	311069	1
18-0937	Carb. Mtg. Gasket	315055	1
18-2861	Manifold End Cap Gasket	311121	3
18-2875	Elbow To Manifold Gasket	908013	1
18-2858	Thermostat Cover Housing Gasket	314809	1



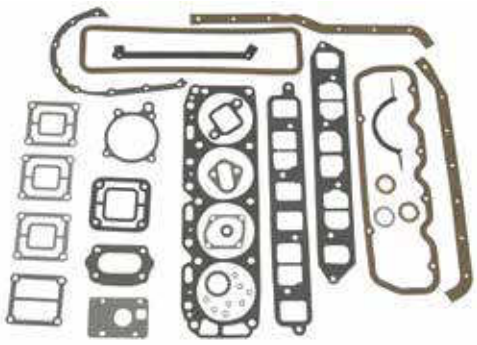
18-4408
INTAKE MANIFOLD GASKET SET
Replaces: 912978
For: GM 4.3L



18-4371
EXHAUST MANIFOLD GASKET SET
For: 140 HP and 3.0L (1973-84)



18-4373
OVERHAUL GASKET SET
For: 110, 120 HP and 2.5L (1965-86)



18-4374
OVERHAUL GASKET SET
For: 140 HP and 3.0L (1973-88)



18-2946
HEAD GASKET
Replaces: 3853336, 908611
For: GM 181 (3.0L) CID Eng.



18-3874
HEAD GASKET
Replaces: 3853511
For: (8.2L) 502 CID



18-3876
HEAD GASKET
Replaces: 3853380, 914971
For: GM 305 (5.0L)/350 (5.7L) CID Eng.



18-3877
HEAD GASKET
Replaces: 914849
For: GM 454 (7.4L) CID Eng.



18-3878
HEAD GASKET
Replaces: 912766
For: 460 Ford



18-3879
HEAD GASKET
Replaces: 3854299, 912227, 914930
For: GM 262 (4.3L) CID Eng.



18-3880
HEAD GASKET
Replaces: 311210
For: GM 153 (2.5L), (3.0L) CID Eng.



18-3881
HEAD GASKET
Replaces: 908237
For: GM 250 (4.1L) CID (6 cyl) Eng.



18-3883
HEAD GASKET
Replaces: 3853732
For: Ford 302 (5.0L) 351 (5.8L) CID Eng.



18-3887
HEAD GASKET
Replaces: 915325
For: (7.4L) 454 CID GEN V



18-0434
CARB MOUNTING GASKET
Replaces: 909758

PKG OF 2



18-5399
18-5399-9①
DISTRIBUTOR CAP GASKET
Replaces: 910169

PKG. OF 2



18-0874
18-0874-9①
DISTRIBUTOR GASKET
For GM V6 & V8
Replaces: 3852109, 312780
For: 2.6L (1989), 3.5L (1989), 4.3L (1987-93), 5.0L (1987-88), 5.7L (1987-92), 7.4L (1988-93), 8.2L (1992-93)

PKG. OF 2



18-0937
18-0937-9①
CARB MOUNTING GASKET
Replaces: 315055



18-0435
CARB MOUNTING GASKET
Replaces: 908765

PKG. OF 2



18-0876
18-0876-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 3852113, 312800

PKG. OF 2



18-0164
18-0164-9①
THERMOSTAT GASKET
4 & 6 Cyl.
Replaces: 311069
GM 3789161

PKG. OF 2



18-0929
18-0929-9①
THERMOSTAT GASKET
Replaces: 313416

PKG. OF 2



18-2858
18-2858-9①
THERMOSTAT GASKET
Replaces: 314809

PKG. OF 2



18-2917
18-2917-9①
THERMOSTAT GASKET
Replaces: 312797, 3701777 (GM)

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2



18-2947
18-2947-9①
THERMOSTAT GASKET
Replaces: 310913

PKG. OF 2



18-0104
18-0104-9①
EXHUST ELBOW GASKET
Replaces: 907764



18-0114
MANIFOLD END GASKET
Replaces: 907761
For GM 4 Cyl.

PKG. OF 2



18-4431
18-4431-9①
EXHAUST ELBOW GASKET
Replaces: 913783



18-0430
EXHAUST ELBOW GASKET
Replaces: 912477

PKG. OF 2



18-0673
18-0673-9①
EXHAUST ELBOW GASKET
Replaces: 910113

PKG. OF 2



18-0943-1
18-0943-1-9①
EXHAUST ELBOW GASKET
Replaces: 909786, 3850496

PKG. OF 2



18-2850
18-2850-9①
MANIFOLD END CAP GASKET
Replaces: 908935

PKG. OF 2



18-2859
18-2859-9①
MANIFOLD END CAP GASKET
Replaces: 311131

PKG. OF 2



18-2860
18-2860-9①
MANIFOLD END CAP GASKET
Replaces: 311130

PKG. OF 2



18-2861
18-2861-9①
MANIFOLD END CAP GASKET
Replaces: 311121

PKG. OF 2



18-2875
18-2875-9①
EXHAUST ELBOW GASKET
Replaces: 908013, 3850495

PKG. OF 2



18-2883-1
18-2883-1-9①
MANIFOLD END CAP GASKET
Replaces: 907775



18-2541
RUBBER SEAL
Replaces: 911704



18-0401
EXHAUST MANIFOLD GASKET
Replaces: 913393
For Ford 140 CID (2.3L)



18-0431
INTAKE MANIFOLD GASKET
Replaces: 912471
For Ford 140 CID (2.3L)

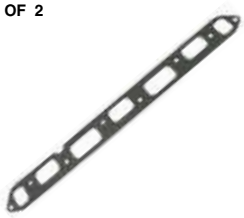


18-0956
EXHAUST MANIFOLD GASKET
Replaces: 912405
460 CID



18-2912
EXHAUST MANIFOLD GASKET
Replaces: 908079

PKG. OF 2



18-2830
EXHAUST MANIFOLD GASKET
Inline 6 cyl.
Replaces: 907932



18-2896
EXHAUST MANIFOLD GASKET
Replaces: 311068

① Priced per Package

PKG. OF 2



18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces: 915025
GM V-6



18-0183
EXHAUST MANIFOLD GASKET
Replaces: 3853742, 3852455, 908717, 916262
For: OMC 5.0L & 5.8L (1993-96)

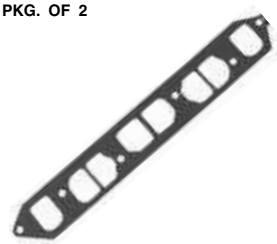


18-0680
EXHAUST MANIFOLD GASKET
Replaces: 3853256, 914578



18-0418
EXHAUST MANIFOLD GASKET
Replaces: 909613

PKG. OF 2



18-1204
18-1204-9①
EXHAUST MANIFOLD GASKET
Replaces: 912164



18-0892
DEFLECTOR HOSE
Replaces: 322411



18-0664
VALVE COVER GASKET
Replaces: 913270, 3852687
For: GM 305/350, 5.0 & 5.7L



18-2845
VALVE COVER GASKET
Replaces: 912965
For GM 305/350 CID (5.0L and 5.7L)



18-0311
VALVE COVER GASKET
Replaces: 3854942
For: 4.3 Litre 262 CID



18-0346
VALVE COVER GASKET
Replaces: 3930912
For: GM 250 CID (4.1L), 160/165/200 (6 cyl.)



18-0347
VALVE COVER GASKET
Replaces: 3852693, 912981, 913277
For: GM 153 & 181 CID (2.5L & 3.0L)

PKG. OF 2



18-0464
18-0464-9①
VALVE COVER GASKET
Replaces: 912768
For: GM 454/502 CID (7.4L & 8.2L)



18-0352
VALVE COVER GASKET
Replaces: 913758
For: Ford 302/351 CID (5.0L & 5.8L)



18-0548
ADAPTER TO INTERMEDIATE HOUSING GASKET
Replaces: 909515

PKG. OF 2



18-0947
18-0947-9①
PIVOT CAP COVER GASKET
Replaces: 909529

PKG. OF 2



18-0440
18-0440-9①
WATER PASSAGE GASKET
Replaces: 915719



18-0911
WATER PUMP GASKET
Replaces: 911698

PKG. OF 2



18-0903
WATER PUMP GASKET
Replaces: 3853361
454 CID



18-0147
WATER PUMP GASKET
For Ford V-8
Replaces: 3852824



18-0327
WATER PUMP GASKET
Replaces: 3853342
4 & 6 Cyl.

① Priced per Package

PKG. OF 2



18-2916
18-2916-9①
WATER PUMP
HOUSING GASKET
Replaces: 911702



18-0939
18-0939-9①
UPPER GEARCASE
DIPSTICK GASKET
Replaces: 315189



18-0468
TIMING COVER GASKET
Replaces: 3853512, 912954, 3852654, 915326
For: OMC 2.6L, 3.5L (1989), 4.3L (1987-93), 5.0L (1987-88), 5.7L (1987-92, 1994, 1996)

PKG. OF 2



18-0891
18-0891-9①
WATER PUMP
MOUNTING GASKET
Replaces: 3852477, 909835
For: GM 4.3L, 5.0L & 5.8L

PKG. OF 2



18-0893
18-0893-9①
WATER PUMP
BACK-IN PLATE GASKET
Replaces: 3850595
GM 4.3L, 5.0L & 5.7L

PKG. OF 2



18-0322
18-0322-9①
REAR SEAL GASKET
Replaces: 3852656
GM 5.0L & 5.7L



18-0329
PUSH ROD/LIFTER
COVER GASKET

PKG. OF 2



18-0887
18-0887-9①
TIMING COVER GASKET
Replaces: 3852691, 912988, 913275
4 & 6 Cyl.



18-0980
TIMING COVER GASKET
Replaces: 3935449
GM 7.4L

PKG. OF 2



18-0880
18-0880-9①
SHIFT COVER
GASKET
Replaces: 911878

PKG. OF 2



18-0166
18-0166-9①
GROMMET
Replaces: 911705



18-2815
PUSH ROD
COVER GASKET
Replaces: 3852692, 913276
For: 3.0L



18-0190
WIPER GASKET
Replaces: 912157

PKG. OF 2



18-2851
18-2851-9①
SWIVEL BEARING
GASKET
Replaces: 313368

PKG. OF 2



18-2863
18-2863-9①
TILT CLUTCH
COVER GASKET
Replaces: 308799

PKG. OF 2



18-0913
TILT MOTOR GASKET
Replaces: 909902

① Priced per Package

PKG. OF 2



18-2911
18-2911-9①
SWIVEL BEARING HOUSING GASKET
Replaces: 910236

PKG. OF 5



18-2918
18-2918-9①
OUTDRIVE GASKET
Replaces: 911836, 915840

PKG. OF 5



18-2996
18-2996-9①
OUTDRIVE SEAL
Replaces: 911823, 3852560

PKG. OF 2



18-0923
18-0923-9①
RUBBER SEAL
Replaces: 313244

PKG. OF 2



18-0188
18-0188-9①
WASHER
Replaces: 909748



18-2387
18-23871-9①
(PKG. OF 50)
LOWER UNIT DRAIN SCREW
Replaces: 307551
Fits: OMC V-6, V-4(1979 & Up), 60-75hp 3 cylinder, 20-35hp (1985-97)



18-1236
DRAIN SCREW
Replaces: 309243
For Cobra Drives & V-6 40-50HP (1989-97)



18-2378
18-23781-9①
(PKG. OF 50 without washer)
MAGNETIC DRAIN SCREW
Replaces: 318544
Fits: Cobra 2.3, 3.0, 3.8 & 5.8L (1986-92), V-6, V-4(1979 & Up), 60-75hp 3 cyl, 40/50hp (1989-98)

PKG. OF 5



18-4253-9①
18-42531-9①
(PKG. OF 50)
DRAIN SCREW O-RING
Replaces: 336982
Used w/ 18-1236 Drain Screw

PKG. OF 2



18-2945
18-2945-9①
DRAIN SCREW GASKET
Replaces: 307552



18-8369
OIL INDICATOR WITH WASHER
Replaces: 914488
Uses o-ring **18-7116**
Fits: OMC Cobra (1986-93) without cone clutch

PKG. OF 5



18-4248
18-4248-9①
18-42481-9①
(PKG. OF 50)
DRAIN/FILL PLUG WASHER (Plastic)
Replaces: 311598

PKG. OF 5



18-4250
18-4250-9①
WASHER
Replaces: 911820

PLUG OFF CAPS



18-0549
Replaces: 909829
I.D. 1"
For V-8 Model Stern Drives and Inboards (1977 to present)



18-0550
Replaces: 909830
I.D. 1 1/4"
For V-8 Model Stern Drives and Inboards 1977 to present



18-0518
VALVE STEM SEAL
Replaces: 3854956, 914323, 3853132
For: most inline 4 and 6 cyl. GM (Early) and 305-350 CID GM

PKG. OF 8



18-4024
18-4024-9①
VALVE STEM SEAL
Replaces: 3853226, 914445
For: Chevy 4.3L/5.0L/5.7L

① Priced per Package

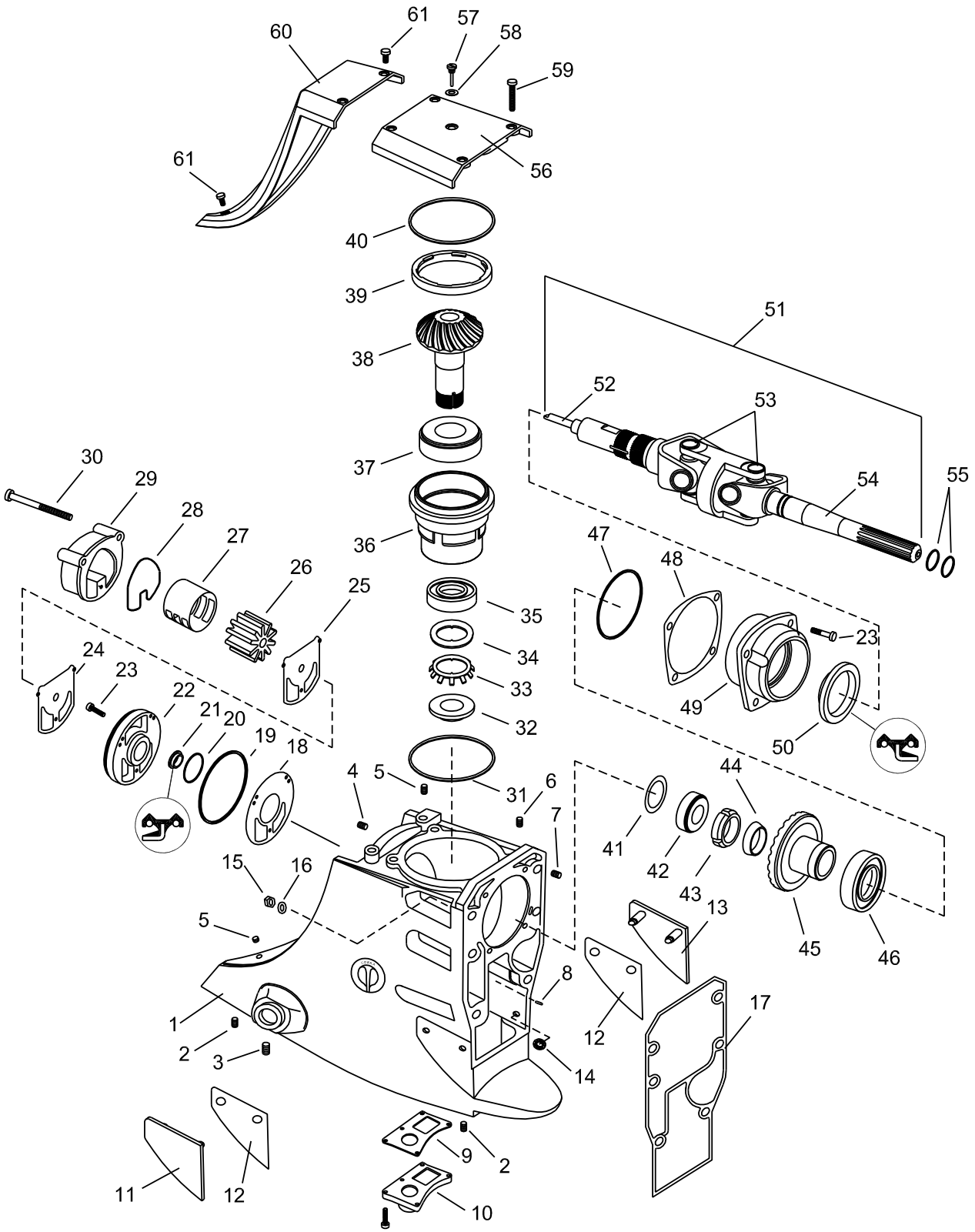

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Figure #	Description	Part #	O.E.M. #	Qty.
1	Upper Gear Housing, Basic w/ Inserts	~	984518	1
2	Gearcase Insert	NSS	910935	5
3	Gearcase Insert	NSS	911779, 3852541	5
4	Gearcase Insert	NSS	910901	5
5	Gearcase Insert	NSS	911858, 3852567	3
6	Gearcase Insert	NSS	910901	4
7	Gearcase Insert	NSS	910901	4
8	Shift Rod Guide	NSS	912137	1
9	Gasket, Water Passage Cover	18-0884	911733	1
10	Water Passage Cover	18-4837	911734	1
11	Thrust Plate, Starboard	NSS	911838, 3852562	1
12	Shim, Thrust Plate, 0.015"	18-1713	911839, 3852563	AR
13	Thrust Plate, Port	NSS	911837, 3852561	1
14	Retainer Ring, Thrust Plate	NSS	910953	4
15	Nut	18-3730	912920, 3852648	6
16	Washer	NSS	911833	6
17	Gasket, Outdrive Mounting	18-2918	911836, 915840	1
18	Gasket, Adapter to Gear Housing	18-0911	911698	1
19	O-Ring, Adapter, Large	18-7407	911700	1
20	O-Ring, Adapter, Small	18-7403	909316	1
21	Water Pump Shaft Seal	18-2068	911701, 915702, 916058, 3853655	1
22	Adapter, Water Pump to Gear Housing	18-4836	911699	1
23	Screw	18-1598	908668, 341013	6
24	Gasket, Plate to Adapter	18-2916	911702	1
25	Plate, Water Pump	18-3121	911703	1
26	Impeller	18-3058	983895, 777128	1
27	Liner, Water Pump Cover	18-3145	911844	1
28	Seal, Water Pump Housing	18-2541	911704	1
29	Impeller Housing	18-3206	984744	1
30	Screw	NSS	912238	3
31	Shim, Bearing Carrier 0.010	18-0207	911668	AR
31	Shim, Bearing Carrier 0.001	18-0209	911669, 911670, 611671, 911672, 911673, 911674, 911675, 911676, 911677	AR
31	Shim, Bearing Carrier 0.003	18-0211	911669, 911670, 611671, 911672, 911673, 911674, 911675, 911676, 911677	AR

Figure #	Description	Part #	O.E.M. #	Qty.
32	Pinion Nut	18-3769	911753	1
33	Nut Retainer	18-3610	911752	1
34	Pinion Washer	NSS	911697	1
35	Pinion Bearing, Lower	18-1170	983892	1
36	Bearing Carrier, Pinion	18-4828	911750	1
37	Pinion Bearing, Upper	18-1161	983891	1
38	Gear Set, 21:16 (includes 38 & 45)	18-1600	983825	AR
38	Gear Set, 21:18 (includes 38 & 45)	18-1601	983826	AR
38	Gear Set, 21:19 (includes 38 & 45)	18-1602	984012	AR
39	Retainer Ring, Pinion Housing	18-3768	911751	1
40	O-Ring, Gear Housing Cover	18-7107	313175	1
41	Shim, Gear Position, 0.003"	18-02062	911662	AR
41	Shim, Gear Position, 0.005"	18-02063	911663	AR
41	Shim, Gear Position, 0.007"	18-02064	911664	AR
41	Shim, Gear Position, 0.010"	18-02065	911665	AR
41	Shim, Gear Position, 0.012"	18-02066	911666	AR
41	Shim, Gear Position, 0.015"	18-02067	911667	AR
42	Bearing, U-Joint Shaft	18-1171	983878	1
43	Nut, Gear to U-Joint	18-3770	911937	1
44	Centering Cone	18-4835	912029	1
45	Gear Set, 21:16 (includes 38 & 45)	18-1600	983825	AR
45	Gear Set, 21:18 (includes 38 & 45)	18-1601	983826	AR
45	Gear Set, 21:19 (includes 38 & 45)	18-1602	984012	AR
46	Bearing, Bearing Carrier	18-1172	983877	1
47	O-Ring, Bearing Carrier	18-7169	911686	1
48	Shim, Bearing Carrier, 0.003", Green	18-0227	911678	AR
48	Shim, Bearing Carrier, 0.004", Tan	18-0229	911679	AR
48	Shim, Bearing Carrier, 0.005", Blue	18-02060	911680	AR
48	Shim, Bearing Carrier, 0.010", Brown	18-02061	911681	AR
49	Gear Bearing Carrier	18-4838	911683	1
50	Seal, Bearing Carrier	18-2067	911685	1
51	U-Joint & Water Pump Shaft Assy	18-2338	983880	1
52	Stub & Water Pump Shaft	18-6399	984264	1
53	U-Joint Assy	18-2104	912214	2
54	Yoke Shaft	18-2146	912212	1
55	O-Ring, U-Joint Shaft	18-7153	911851, 3852565	2
56	Gear Housing Cover	18-4838	911845, 986363	1
57	Oil Indicator	18-8369	914488	1
58	O-Ring, Oil Indicator	18-7116	303067	1
59	Screw, Gear Housing Cover	18-1599	123018	4
60	Cover, Water Pump Access	18-4750	983967	1
61	Screw, Water Pump Access Cover	18-4749-9	911859, 3852568	3
	Water Pump Repair Kit w/housing	18-3348	984461, 984744	1

AR As required NSS Not Sold Seperate



GEAR HOUSINGS

Part No.	OE No.	Description	Application
18-4804	984770, 986381	Upper Gear Housing Complete, 21: 16 Ratio	5.7L(1986-93), 5.8L(1986-89,1991-93)
18-4805	984771, 986382	Upper Gear Housing Complete, 21: 18 Ratio	2.5L (1986-89),3.0L(1986-93),5.0L(1989-93)
18-4806	984765, 986380	Upper Gear Housing Complete, 21: 19 Ratio	4.3L, 3.0L high altitude OMC Cobra (1986-93)



SCREWS

Part No.	OE No.	Application
18-1598	341013	Fits: OMC Cobra (1986-93) without cone clutch
18-1599	123018	Fits: OMC Cobra (1986-93) without cone clutch
18-3135	306643	Cobra Drives
18-4749-9①	3852568	For Cover Assembly: (3 Pack)Fits: 2.3L (1987-90), 2.5L (1986), 2.6L (1989), 3.0L (1986-93), 4.3L (1986-93),5.0L (1986-94), 5.7L (1986-92), 5.8L (1989-93), 7.4L (1988)

① PKG of 3, priced per package



SHIMS

Part No.		O.E. No.	Size
18-0207	①	911668	0.010
18-0209	①	911669, 911670, 911671, 911672, 911673, 911674, 911675, 911676, 911677	0.001
18-0211	①	911669, 911670, 911671, 911672, 911673, 911674, 911675, 911676, 911678	0.003
18-0227	① ②	911678	0.003
18-0229	① ③	911679	0.004
18-1713	①	3852563	0.015
18-1718	⑥	-	Kit
18-02060	① ④	911680	0.005
18-02061	① ⑤	911681	0.010
18-02062	①	911662	0.003
18-02063	①	911663	0.005

Part No.		O.E. No.	Size
18-02064	①	911664	0.007
18-02065	①	911665	0.010
18-02066	①	911666	0.012
18-02067	①	911667	0.015
18-2229		323362	0.003
18-2230		323361	0.004
18-2231		314745	0.005

① Fits: OMC Cobra (1986-93) without cone clutch
② Green
③ Tan
④ Blue
⑤ Brown
⑥ Kit includes 1 each of 18-2229, 18-2230 & 18-2231

NOTE: For shim sizes larger than .010" use shim 18-0207 and appropriate combination of .001"shim (18-0209), and .003" shim (18-0211) to reach desired shim thickness.



18-9876
SHIM GAUGE TOOL
Replaces: 349957



18-4442
ENGINE ALIGNMENT TOOL
Used to verify engine alignment on Cobra models.

MARINE GRADE 316 STAINLESS STEEL WORM GEAR HOSE CLAMPS

All components are manufactured from Marine Grade 316 stainless steel.

These clamps are designed to fit many applications from 5/16" to 7" diameter hoses.



STAINLESS STEEL CLAMPS

Part #	Diameter Size	Std. #
18-710-06-2	5/16" to 7/8"	006
18-710-10-2	9/16" to 1 1/16"	010
18-710-12-2	9/16" to 1 1/4"	012
18-710-16-2	1 1/16" to 1 1/2"	016
18-710-20-2	3/4" to 1 3/4"	020
18-710-24-2	1 1/16" to 2"	024

Part #	Diameter Size	Std. #
18-710-32-2	1 9/16" to 2 1/2"	032
18-710-48-2	2 9/16" to 3 1/2"	048
18-710-64-2	2 1/2" to 4 1/2"	064
18-710-72-2	3" to 5"	072
18-710-104-2	5" to 7"	104



18-2100
LINK BELT HEAVY DUTY GIMBAL BEARING
Replaces: 983937
Uses seal **18-8349**
Fits all OMC Cobra and King Cobra Drives



18-3763
SHIFT SHAFT
Replaces: 322941
For: V-4/V-6, Cobra, Stringer



18-2337
STUB SHAFT
Replaces: 3850814
Fits: All Cobra 1994-Up except King Cobra



18-6399
SHAFT & STUB ASSEMBLY
Replaces: 984264
For: Cobra Drives- 232, 302(1986-90), 252(1986), 262, 350, 460(1989), 432, 434, 502(1986-92), 504(1986-88), 574(1986-92), 584(1989-93), 754(1987-88)



18-2104
U-JOINT
Heavy Duty
Replaces: 912214, 915716
Fits OMC Cobra Drlves (1986-89) Includes straight grease fitting and 90° fitting
(Rockwell)



18-2174
U-JOINT
Heavy Duty
Replaces: 915717, 3850812
Fits OMC Cobra and King Cobra Drives (1990 & ABOVE) Includes straight grease fitting and 90° fitting.
(Rockwell)



18-2338
U-JOINT
Replaces: 983880
For: 1986-93 OMC Cobra



18-2339
U-JOINT ASSEMBLY
Replaces: 3852384
Fits:All Cobra 1994-Up except King Cobra



18-2146
UNIVERSAL YOKE ASSEMBLY
Replaces: 912212, 3850815
For: All Cobra (1986-Up)



18-3770
U-JOINT NUT
Replaces: 911937
For:232, 252, 262, 302, 350, 432, 434, 460, 502, 504, 574, 584, 744, 754, (1987-93)

Model	Year	U-Joint #	U-Joint Assy. OE #	Long Yoke #	Long Yoke OE #	Short Yoke #	Short Yoke OE #
2.3L	1986 ①	18-2338	983880	18-2146	812212	18-6399	984264
3.0L	1986 ①	18-2338	983880	18-2146	812212	18-6399	984264
4.3L	1986 ①	18-2338	983880	18-2146	812212	18-6399	984264
5.7L	1986 ①	18-2338	983880	18-2146	812212	18-6399	984264
2.3L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.0L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.5L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
2.3L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.0L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.8L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.5L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
2.3L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
5.0L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264

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① Used where raw w/p is located on outdrive ② Used where raw w/p is located on engine ③ Excludes Model 58FBDPMDA, used where raw w/p is located on engine
④ Used where raw w/p is located on engine, incl. Model 58FBDPMDA

Model	Year	U-Joint #	U-Joint Assy. OE #	Long Yoke #	Long Yoke OE #	Short Yoke #	Short Yoke OE #
5.8L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1990 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.4L	1990 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.5L	1990 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1991 ①	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1991 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1991 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.8L	1991 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.4L	1991 ②	N/A	986191	18-2146	912212	N/A	914646
3.0L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.2L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.0L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.8L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
3.2L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
4.3L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
5.0L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
5.7L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
5.8L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
7.4L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
8.2L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
3.0L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
4.3L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.0L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.7L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.8L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.8L	1994 ④	N/A	3853937	18-2146	3850815	N/A	3853563
7.4L	1994 ④	N/A	3853937	18-2146	3850815	N/A	3853563
3.0L	1995 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
4.3L	1995 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.0L	1995 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.8L	1995 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
7.4L	1995 ②	N/A	3853937	18-2146	3850815	N/A	3853563
3.0L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
4.3L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.0L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.7L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.8L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
7.4L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
3.0L	1997 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
4.3L	1997 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.7L	1997 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
7.4L	1997 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
3.0L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
4.3L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
5.0L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
5.7L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
7.4L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
8.2L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
43APHUB	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
43FAPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
43FBPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
43FBPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
43FBPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FBPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814

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① Used where raw w/p is located on outdrive ② Used where raw w/p is located on engine ③ Excludes Model 58FBDPMDA, used where raw w/p is located on engine
④ Used where raw w/p is located on engine, incl. Model 58FBDPMDA

Model	Year	U-Joint #	U-Joint Assy. OE #	Long Yoke #	Long Yoke OE #	Short Yoke #	Short Yoke OE #
50FACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FACPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FAGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FAGPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FAPHUB	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
50FAPHUE	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
50FAPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FAPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FBPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
57FAPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
57FAPNCA	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
57FAPNCS	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
57FCPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
57FCPBYD	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
57FCPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
57FDPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
58FACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FACPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FAGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FAGPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FAPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FAPHUE	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBDMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBPHUE	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBDPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FCPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FCPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FEPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FFPNCA	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
74FGPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FGPNCS	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
74FHPYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FHPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FJPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FJPYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FJPBYD	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FJPYD	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
82FCPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CCPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMBYM	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
302CMNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPBYM	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
302CPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
302DCMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
302DGMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432ACMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814

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① Used where raw w/p is located on outdrive ② Used where raw w/p is located on engine ③ Excludes Model 58FBDPMDA, used where raw w/p is located on engine
④ Used where raw w/p is located on engine, incl. Model 58FBDPMDA

Model	Year	U-Joint #	U-Joint Assy. OE #	Long Yoke #	Long Yoke OE #	Short Yoke #	Short Yoke OE #
432AGMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432APNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
432BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
432BPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
502APHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
502APHUE	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
432ACMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432AGMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432BPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
432BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
434APNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
434BPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
434BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
434BPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
502ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
502AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
502APHUB	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
502APHUE	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
502APNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
502APNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
502BPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
572ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
572AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
572BPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
572BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
572BPLKR	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
572BPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
574BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
584ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
584AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
584APHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
584APHUE	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
584APNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
584APNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DCPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DCPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DDPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DDPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DGPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DJPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DJPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
744EPNCA	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
744FPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
744FPNCS	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814

① Used where raw w/p is located on outdrive ② Used where raw w/p is located on engine
③ Excludes Model 58FBDPMDA, used where raw w/p is located on engine ④ Used where raw w/p is located on engine, incl. Model 58FBDPMDA



18-2772-1
TRANSOM SEAL KIT
For: SX Cobra Drives with cone clutch

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2100	Gimbal Bearing	3853807	1
18-2765	Bellows	3854127	1
18-1074	Bellows	3850426-2	1
18-2996	Seal	3852560, 911823	1
18-7315	Hose Clamp	853012-3	1



18-2771
BELLOWS KIT
Replaces: 3854270
For: OMC Cobra without cone clutch

— CONTAINS —

Part #	Description	O.E. #
18-2613	Outdrive Gasket Set	—
18-2765	U-Joint Bellows	983973, 987467
18-2764	Exhaust Bellows	914036
18-2763	Shift Cable Bellows	911826
18-2100	Gimbal Bearing	983937
18-7315	Hose Clamp	—



18-2128
CENTER SOCKET
Replaces:
912213, 3850813
Fits all OMC Cobra



18-2745
EXHAUST BOOT
Replaces: 912374
Fits 5.7L & 7.5L (1986 & later)



18-1074
EXHAUST BELLOW
I.D. 2 5/8" x O.D. 3" x L 7.5"
Replaces: 3850426
All cone clutch models (1994-up) not using exhaust boot



18-2763
SHIFT CABLE BELLOWS
Replaces: 911826
ALL COBRA

Display Package



18-2764
EXHAUST BELLOWS
Replaces: 914036
All clutch dog Cobra models (1986-93)

Display Package



18-2765
U-JOINT BELLOWS
I.D. 3 1/2" x O.D. 4" x L 6"
Replaces: 983973, 987467, 3854127
All clutch dog Cobra models (1986-93)



18-21754
ENGINE COUPLER
Replaces: 986232, 984537
Fits: 7.5L / 460 King Cobra 1987-90



18-21751
ENGINE COUPLER
Replaces: 3853962, 983902, 986338
Fits:2.5L (1986), 3.0L (1986-90), (4.3L, 5.0L, 5.7L) (1986) KW & KWB suffix only, 7.4L (1990-98), 8.2L (1992-93, 1998)



18-21752-1
ENGINE COUPLER
Replaces: 3858437, 984290, 986120, 3853917
Fits:4.3L (1986-98), 5.0L (1986-88, 1998) 5.7 (1986-92, 1994, 1996-98)



18-21753
ENGINE COUPLER
Replaces: 3853862
Fits:5.0L & 5.8L (1989-96)



18-21755
ENGINE COUPLER
Replaces: 984629
2.3L Cobra



18-2533
TRANSOM SEAL
Replaces: 911797



18-2767
TRANSOM SEAL
16 hole
Replaces: 313080
(1967-77) 120 HP and UP



18-2768
TRANSOM SEAL
22 hole
Replaces: 909527
(1978-86) — ALL



18-2245-1
SHIFT CABLE ASSEMBLY
Replaces: 987661
Wire: 68" • Jacket: 58 1/2"
For: 1988-1993 OMC Cobra (except King) without cone clutch



18-2246
SHIFT CABLE ASSEMBLY
Replaces: 987678
Wire: 59"
For: King Cobra



18-2178
BALL GEAR KIT
(1973-86)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.	Part #	Desc.	O.E. #	Qty.
18-7121	O-Ring	308621	1	18-3725	Locknut	908064	2
18-4251	Plug	908062	2	18-7401	O-Ring	908383	1
18-2176	Ball Gear	908063	1	18-2071	Oil Seal	981195	2
18-2177	Ball Gear	908069	1	18-2072	Oil Seal	981196	2



18-2176
BALL GEAR
(Intermediate Housing)
Replaces: 908063
(1973-86)



18-2177
BALL GEAR
(Upper Gearcase)
Replaces: 908069
1973-86



18-3769
PINION NUT
Replaces: 911753
For: 115 (1994-97), 232 (1987-90), 252 (1986), 262, 350, 460 (1989), 302, 574 (1986-92) ,432 (1986-93), 502 (1988-93), 504, 754 (1986-88) ,584 (1989-93), 744 (1988), 90 Jet (1994-95)



18-3719
PINION NUT
Replaces: 314730
($^{5}/_{8}$ - 18)

PKG. OF 5



18-3725
18-3725-9①
BALL GEAR NUT
Replaces: 908064

PKG. OF 2



18-3731
18-3731-9①
LOCKNUT
Replaces: 907866
$^{3}/_{4}$ - 16

PKG. OF 5



18-4251
18-4251-9①
PLUG
Replaces: 908062
O.D. 1.748



18-4835
CENTERING CONE
Replaces: 912029
Fits: OMC Cobra (1986-93) without cone clutch



18-1154
BALL BEARING
Replaces:
377139



18-1161
TAPERED ROLLER BEARING
Replaces: 983891



18-1170
LOWER PINION BEARING
Replaces: 983892



18-1171
U-JOINT SHAFT BEARING
Replaces: 983878



18-1172
CARRIER BEARING
Replaces: 983877
For: 1986-95 Cobra



18-1158
CARRIER BEARING
Replaces: 387247



18-1350
CARRIER BEARING
Replaces: 379504



18-1351
CARRIER BEARING
Replaces: 382407
COBRA



18-1117
PINION BEARING
Replaces: 387817



18-1357
PINION BEARING
Replaces: 384195
COBRA



18-1358
REVERSE GEAR BEARING
Replaces: 389039
COBRA



18-1365
THRUST BEARING
Replaces: 387656
COBRA DRIVE SHAFT



18-1366
THRUST BEARING
Replaces: 382408
COBRA REVERSE GEAR



18-1370
THRUST FORWARD BEARING
Replaces: 389042



18-1371
THRUST FORWARD BEARING
Replaces: 385043
COBRA

① Priced per Package

APPLICATION BEINGS ON NEXT PAGE

OMC 400 & 800 SERIES GEARCASE BEARINGS

HP	Year	Pinion Bearing	Drive Shaft Bearing	Carrier Aft Bearing	Carrier Fore Bearing	Forward Thrust Bearing	Reverse Thrust Bearing	Housing Bearing
120	1978-81	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	—
2.5L	1982-86	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
140	1978-81	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	—
3.0L	1982-86	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
185/3.8L	1978-85	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
4.3L	1985-86	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
200/5.0L	1979-86	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
225	1978	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
230/530L	1979-86	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
240	1978	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
250	1979	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
260/5.7L	1979-86	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358

OMC COBRA GEAR HOUSING BEARINGS

Model	Liter	Year	Pinion Bearing	Drive Shaft Bearing	Carrier Aft Bearing	Carrier Fore Bearing	Forward Thrust Bearing	Reverse Thrust Bearing	Housing Bearing
2.3L	2.3L	1987	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
2.3L	2.3L	1988-1990	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	N/A
2.5L	2.5L	1986	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
3.0L	3.0L	1986-1987	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
3.0L	3.0L	1988-1989	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	N/A
3.0L	3.0L	1990-1991	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	N/A
3.0L	3.0L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
3.0L HO	3.0L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
4.3L	4.3L	1986-1987	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
4.3L	4.3L	1988-1991	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	N/A
4.3L	4.3L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
4.3L HO	4.3L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
5.0L	5.0L	1986-1987	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
5.0L	5.0L	1988-1991	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	N/A
5.0L	5.0L	1992-1993	18-117	18-1365	N/A	18-1351	18-1370	18-1365	N/A
5.0L HO	5.0L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1365	N/A
5.7L	5.7L	1986-1987	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
5.7L	5.7L	1988-1991	18-1117	18-1365	N/A	18-1351	18-1370	18-1365	N/A
5.7L	5.7L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
5.8L	5.8L	1989-1991	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
5.8L	5.8L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A



18-0195
THRUST WASHER
Replaces: 314731
COBRA



18-0198
FORWARD GEAR
THRUST WASHER
Replaces: 324766

PKG. OF 2



18-2243
18-2243-9①
DETENT BALL
Replaces: 316506
For: V-4 & V-6 gearcase
OMC Sterndrive 400 Series (1978-79);
800 Series (1978)



18-1501
DETENT BALL
Replaces: 160084
For: Cobra drives (1980& Earlier)



18-1732
DRIVE SHAFT RETAINER
Replaces: 338504
For: V4 & V6 driveshafts



18-1701
LOWER DRIVE SHAFT
Replaces: 911693
For: Cobra Drives 262, 302, 350,
432, 434, 502, 504, 574, 584

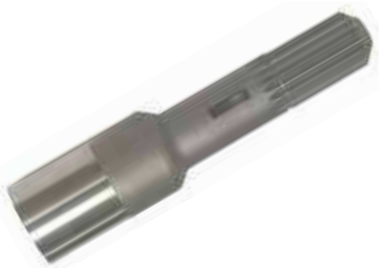


18-2183
DRIVE SHAFT
Replaces: 909121

① Priced per Package



18-2184
DRIVE SHAFT
Replaces: 908087



18-2185
DRIVE SHAFT
Replaces: 909753



18-2186
DRIVE SHAFT
Replaces: 982424
800 Drives



18-2187
PROP SHAFT
Replaces: 395209
Cobra & Late Model 800 Drives



18-2251
PROP SHAFT
Replaces: 435022, 433017, 436740



18-2252
PROP SHAFT
Replaces: 387818, 436888



18-2216
SLIDING CLUTCH
Replaces: 337772, 337774,
334516, 336562, 910995



18-2220
SLIDING CLUTCH
Replaces: 323664, 320630



18-2383
SLIDING CLUTCH
Replaces: 914716, 915272
For: 3.0L (GM), 4.3L (GM), 5.0L (Ford), 5.7L (Ford),
5.8L (Ford) (1990-91)



18-2218
FORWARD GEAR SET
Replaces: 434063, 987966,
985050, 436746



18-2219
REVERSE GEAR
Replaces: 333077,
317838, 340490



18-1600
UPPER GEAR KIT
with bearing
Replaces: 983825
For: 5.7, 5.8L V-8 Cobra drives (21:16 ratio)



18-1601
UPPER GEAR KIT
with bearing
Replaces: 983826
For: 5.0L V-8 engines-Cobra drives (21:18 ratio)



18-1602
UPPER GEAR KIT
Replaces: 984012
For: 4.3L V-6 engines-Cobra drives (21:19 ratio)



18-2217
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear	435020
NSS	Reverse Gear	910994
18-2216	Sliding Clutch	337772

APPLICATION BEGINS ON NEXT PAGE

SHAFT/GEAR/SLIDING CLUTCH APPLICATION

Model	Year	Bearing Carrier Shaft	Short/Long Water Pump Shaft	Drive Shaft	Prop Shaft	Forward Gear	Reverse Gear	Sliding Clutch
100 thru 165	1973	—	18-2185	—	—	—	—	—
120 thru 190	1974-75	—	18-2185	—	—	—	—	—
120 thru 235 ⑥	1976-77	—	18-2184	—	—	—	—	—
120 thru 190 ⑤	1976	—	18-2185	—	—	—	—	—
120/140 ⑤	1977	—	18-2185	—	—	—	—	—
120/140	1978-81	18-2183	18-2185	—	18-2252	—	—	18-2220
120 thru 235 ⑥	1977	—	18-2184	—	—	—	—	—
175/190/235 ⑤	1977	18-2183	18-2185	—	—	—	—	—
185	1978	18-2183	18-2185	18-2186	—	—	—	—
185	1980-81	18-2183	18-2185	18-2186	—	—	—	—
200	1979	18-2183	18-2185	18-2186	—	—	—	—
200	1980-81	18-2183	18-2185	18-2186	—	—	—	—
225/245	1973-75	—	18-2184	—	—	—	—	—
225	1978	18-2183	18-2185	18-2186	—	—	—	—
225	1979	—	—	18-2186	—	—	—	—
225	1980	—	—	18-2186	—	—	—	—
225	1981	—	—	18-2186	—	—	—	—
230	1979	18-2183	18-2185	18-2186	—	—	—	—
230	1980-81	18-2183	18-2185	18-2186	—	—	—	—
235	1975	18-2183	18-2185	—	—	—	—	—
235 ⑤	1976-77	18-2183	18-2185	—	—	—	—	—
240	1978	18-2183	18-2185	18-2186	—	—	—	—
240	1979	—	—	18-2186	—	—	—	—
240	1980-81	—	—	18-2186	—	—	—	—
250	1979	18-2183	18-2185	18-2186	—	—	—	—
260	1979	18-2183	18-2185	18-2186	—	—	—	—
260	1980-81	18-2183	18-2185	—	—	—	—	—
262	1989	—	—	—	18-2187	—	—	—
2.3/3.0	1987-89	—	—	—	18-2252	—	18-2219	—
2.3	1990	—	—	—	18-2252	—	—	—
2.5	1986	18-2183	18-2185	—	18-2252	—	18-2219	—
2.5	1982-87	18-2183	18-2185	—	18-2252	18-2218	18-2219	—
350 ③	1988-89	—	—	—	18-2187	18-2218	—	—
3 ①	1982-86	18-2183	18-2185	—	18-2252	18-2218	18-2219	18-2216
3.0/4.3 ③	1990-91	—	—	—	18-2187	—	—	18-2383
3.0/4.3	1992-93	—	—	—	18-2251	—	—	18-2383
3.0 H.O.	1990-91	—	—	—	18-2187	—	—	18-2383
3.0 H.O.	1992-93	—	—	—	18-2251	—	—	18-2383
3.8	1982-86	18-2183	18-2185	18-2186	18-2187	—	—	18-2216
460 ③	1988-89	—	—	—	18-2187	—	—	18-2216
4.3 ①	1985-86	18-2183	18-2185	18-2186	18-2187	—	—	18-2216
4.3 ②	1986-87	—	—	—	18-2187	—	—	—
4.3 ③	1988-91	—	—	—	18-2187	—	—	18-2383 ⑨
4.3 H.O.	1990-91	—	—	—	18-2187	—	—	18-2383
4.3 H.O.	1992-93	—	—	—	18-2251	—	—	18-2383
5.0/5.7	1982-83	18-2183	18-2185	18-2186	—	—	—	18-2216
5.0/5.7 ①	1984-86	18-2183	18-2185	18-2186	18-2187	—	—	18-2216
5 ②	1986-87	—	—	—	18-2187	—	—	—
5	1988	—	—	—	18-2187	—	—	—
5 ③	1988-91	—	—	—	18-2187	—	—	18-2383 ⑨
5.0/5.7	1992	—	—	—	18-2251	—	—	18-2383
5.0 H.O.	1990-91	—	—	—	18-2187	—	—	18-2383
5.0 H.O.	1992-93	—	—	—	18-2251	—	—	18-2383
5.7	1987-88	—	—	—	18-2187	—	—	—
5.7 ③	1988-89	—	—	—	18-2187	—	—	—
5.7 ⑧ ③	1990-92	—	—	—	18-2187	—	—	18-2383
5.8 ③	1989-90	—	—	—	18-2187	—	—	18-2383 ⑨
5.8	1991	—	—	—	18-2187	—	—	18-2383
5.8	1992-93	—	—	—	18-2251	—	—	18-2383
7.5	1987	—	—	—	18-2187	—	—	18-2216

① Except Cobra
② Cobra
③ Right hand rotation drive
⑤ Low profile
⑥ High profile
⑧ Except L.E. models
⑨ 1990-93 models only



18-3767
BEARING ASSEMBLY & HOUSING
Replaces: 389455
For: V-4, V-6 Cobra Stringer



18-1702
CARRIER BEARING
Replaces: 438039, 5000074
For: 1 3/16" diameter prop shaft-Cobra drives (1986-90) Fits all stringer mounts except 2.5L & 3.0L (1978-85)



18-1703
CARRIER BEARING
Replaces: 434400, 435096, 438040, 5000363, 5004257
For: 1 1/4" diameter prop shaft Cobra drives (1991-93)



18-4828
PINION BEARING CARRIER
Replaces: 911750
Fits: OMC Cobra (1986-93) without cone clutch



18-1099
BEARING HOUSING & SEAL ASSEMBLY
Replaces: 982422
For: OMC Stringer Drive-120, 140, 170, 200, 230, 260, (1981), 252, 302, 382, 502, 504 &574 (1982-85), 432 (1985)



18-1343
BEARING CARRIER RETAINING TAB
Replaces: 333957
For: Cobra drives & V-6

18-0655
SHIFT ROD
Replaces: 914736
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)



18-0647
SHIFT ROD ASSEMBLY
Replaces: 986658
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)



18-0652
ROD END, SHIFT
Replaces: 914723
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)



18-0653
SCREW, SHIFT ROD END
Replaces: 308825
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)



18-0654
NUT, SHIFT ROD END
Replaces: 914743
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)



18-3766
SHIFT CRADLE
Replaces: 334163
For: V-4/V-6, Cobra, Stringer



18-3610
RETAINER NUT
Replaces: 911752
Fits: OMC Cobra (1986-93) without cone clutch



18-3768
COVER NUT
Replaces: 911751
For: Cobra Drives 115 (1994-97), 232 (1987-90), 252 (1986) 262 (1989), 302 (1987)



18-1500
INTAKE WATER SCREEN
Replaces: 337778
For: 100, 120, 125, 140, 150, 175, 200, 225 (1993) (OMC Cobra & V6)



18-4750
COVER ASSEMBLY
Replaces: 983967
Fits: 2.3L (1987-90), 2.5L (1986), 2.6L (1989), 3.0L (1986-93), 4.3L (1986-93),5.0L (1986-94), 5.7L (1986-92), 5.8L (1989-93), 7.4L (1988)



18-1714
CLUTCH DOG PIN
Replaces: 313448
For: 50-85, 100, 135, 140, 150, 175, 200, 235 (1969-82) (OMC Stringer drive)



18-2399
CLUTCH DOG
Replaces: 324369
For: V-4 & V-6



18-4222
THRUST WASHER
Replaces: 318841



18-4223
THRUST WASHER
Replaces: 333592



18-4228
PROP SPACER
Replaces: 315810



18-4194
PROP SPACER
Replaces: 3852350
For: 1994 King Cobra Lower Units



18-4231
PROP SPACER
Replaces: 320570

PKG. OF 5



18-3705
18-3705-9①
PROP NUT
Replaces: 314503



18-3708-1
PROP NUT & KEEPER
Replaces: 398042



18-3730
LOCK NUT
Replaces: 3852648
For: Cobra & King Cobra 1987-94

②18-3733D Display Package



18-3733
PROP NUT KIT
For: SX Cobra

②18-3715D Display Package



18-3715
PROP NUT KIT

— CONTAINS —

Part #	O.E. #	Description
18-3708-1	398042	Prop Nut/Keeper
18-3741	309955	Cotter Pin
18-4231	320570	Prop Spacer

②18-3716D Display Package



18-3716
PROP NUT KIT
Replaces: 175267

— CONTAINS —

Part #	O.E. #	Description
18-3705	314503	Prop Nut
18-3742	314502	Cotter Pin
18-4238	315810	Prop Spacer



18-4444
PROP WRENCH
FOR ALL COBRA



18-2156
TILT SHAFT
Replaces: 980183
I/O 1964-86
EXCEPT COBRA

PKG. OF 10



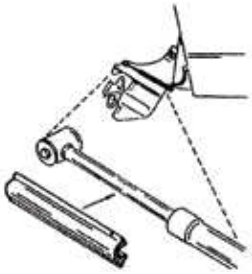
COTTER PINS

18-3741	18-3742
18-3741-9①	18-3742-9①
Replaces:	
309955	314502



18-9098
TRAILERING CLIPS
Replaces: 174448
Set of 2
For all Cobra Stern Drives

Display Package

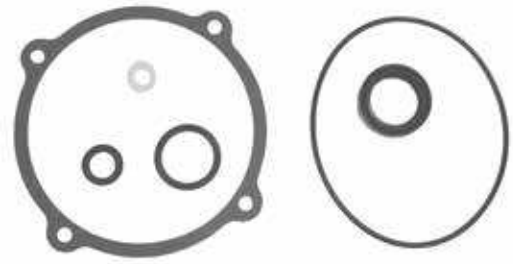


APPLICATION BEGINS ON NEXT PAGE

① Priced per Package ② Items ending in "D" are Display Packaged - Regular number is Non-Display

NUT/SPACER/WASHER/COTTER PIN/PROP NUT KIT APPLICATION

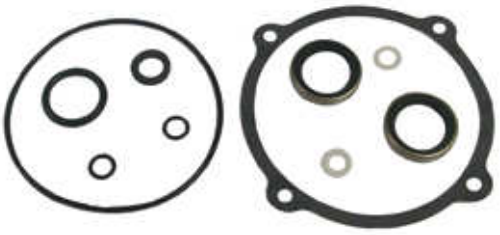
Model	Year	Nut	Spacer	Washer	Cotter Pin	Prop Nut Kit	Model	Year	Nut	Spacer	Washer	Cotter Pin	Prop Nut Kit
120	1978-81	18-3705	18-4228	18-4222	18-3742	18-3716	460	1989-90	18-3708-1	18-4231	18-4223	18-3741	18-3715
140	1978-81	18-3705	18-4228	18-4222	18-3742	18-3716	502	1992	18-3708-1	18-4231	18-4223	18-3741	18-3715
185	1978-80	18-3708-1	18-4231	18-4223	18-3741	18-3715	2.3	1987-90	18-3705	18-4228	18-4222	18-3742	18-3716
200	1979-81	18-3708-1	18-4231	18-4223	18-3741	18-3715	2.5	1982-86	18-3705	18-4228	18-4222	18-3742	18-3716
225	1978	18-3708-1	18-4231	18-4223	18-3741	18-3715	3	1982-89	18-3705	18-4228	18-4222	18-3742	18-3716
230	1979	18-3708-1	18-4231	18-4223	18-3741	18-3715	3	1990-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
240	1978	18-3708-1	18-4231	18-4223	18-3741	18-3715	3.8	1981-85	18-3708-1	18-4231	18-4223	18-3741	18-3715
260	1979-81	18-3708-1	18-4231	18-4223	18-3741	18-3715	4.3	1985-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
262	1987-89	18-3708-1	18-4231	18-4223	18-3741	18-3715	5	1982-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
350	1988-91	18-3708-1	18-4231	18-4223	18-3741	18-3715	5.7	1979-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
351	1992	18-3708-1	18-4231	18-4223	18-3741	18-3715	5.8	1989-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
454	1990-92	18-3708-1	18-4231	18-4223	18-3741	18-3715	7.5	1987	18-3708-1	18-4231	18-4223	18-3741	18-3715



18-2698
CLUTCH HOUSING SEAL KIT
Fits: All models 1977 & below

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-7114	O-RING	302540	1
18-7400	O-RING	908194	1
18-7952	OIL SEAL	911019	1
18-2863	GASKET, COVER	308799	1
18-4248	GASKET, OIL DRAIN	311598	1
18-0939	GASKET, DIPSTICK	315189	1



18-8360
CLUTCH HOUSING SEAL KIT
Fits: All models 1978 & above

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2060	OIL SEAL	321467	2
18-7114	O-RING	302540	1
18-7168	O-RING	202893	2
18-7400	O-RING	908194	1
18-2863	GASKET, COVER	308799	1
18-4248	GASKET, OIL DRAIN	311598	2
18-0939	GASKET, DIPSTICK	315189	1

HP	Year	Clutch Pack Seal Kit	HP	Year	Clutch Pack Seal Kit	HP	Year	Clutch Pack Seal Kit	HP	Year	Clutch Pack Seal Kit
80	1968-1969	18-2698	140	1980-1981	18-8360③	190	1974-1977	18-2698	230	1980-1981	18-8360②
90	All	18-2698	3.0L	1982-1985	18-8360	200	1966-1968	18-2698	235	All	18-2698
100	1972-1973	18-2698	155	1967-1972	18-2698	200	1979-1980	18-2698①	240	1978	18-2698
120	1965-1978	18-2698	165	1972-1976	18-2698	200	1980-1981	18-8360②	245	1972-1975	18-2698
120	1979-1980	18-2698①	3.8L	1981-1983	18-8360	5.0L	1982-1985	18-8360	250	1979	18-2698
120	1980-1985	18-8360③	170	1974	18-2698	210	1968-1970	18-2698	260	1979-1980	18-2698①
2.5L	1982-1985	18-8360	175	1975-1977	18-2698	215	1971	18-2698	260	1980-1981	18-8360②
140	1973-1978	18-2698	185	1967-1968	18-2698	225	All	18-2698	5.7L	1982-1985	18-8360
140	1979-1980	18-2698①	185	1978	18-2698	230	1979-1980	18-2698①			

① 1980 Models with the "C" suffix ② 1980 Models with "K" or "U" suffix ③ 1980 Models with "C1" suffix

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.



⑤ **18-6019**
ANODE
Replaces: 982277, 982438
For intermediate housing on Stringer Drive models



⑤ **18-6020**
ANODE
Replaces: 976669
For Stringer Drive models with central grounding point on boat hull



⑤ **18-6024**
④ **18-6024A**
ANODE
Replaces: 393023, 436745
(1982-87) For use on gearcases



⑤ **18-6025**
ANODE
Replaces: 433458, 398331

④ Aluminum ⑤ Zinc



③ **18-6027**
ANODE
Replaces: 392123
For exhaust housing,
V4 & V6 (1983-90)



③ **18-6028**
① **18-6028A**
② **18-6102**
ANODE
Replaces: 984513,
3853818, 3855412
For use on Gearcases: 2.3L (1987-90),
2.6L/3.5L/4.6L (1989), 3.0L /4.3L/5.0L/5.8L
(1987-93), 5.7L (1987-92), 7.4L (1987-88)



③ **18-6029**
ANODE
Replaces: 397768



③ **18-6095**
① **18-6095A**
ANODE
Replaces: 431708
For use on gearcases (1988-90)



③ **18-6101**
ANODE
Replaces: 983494
For: Cobra Lower Unit (1987)
2.5, 3.0, 4.3, 5.0, 5.7



③ **18-6103**
① **18-6103A**
ANODE
Replaces: 984547
For use on Transom Mounts:
2.3L/3.0L (1987-89), 2.6L (1989)



③ **18-6155Z**
ANODE KIT
For: Cobra Drives except King Cobra

PKG. OF 5



18-3722
18-3722-9④
STAINLESS STEEL LOCKNUT
Replaces: 121731
(1/4"—28)



18-2454
DRAIN PLUG
Replaces: 3854539
3/8" - 16 thread
Uses O-ring **18-7145**
For: Cobra SX drives



18-2138
PIVOT PIN BEARING
Replaces: 911787
COBRA
(2 per Drive)



18-7634
TRIM SENDER
Replaces: 984748
Fits: OMC Cobra

① Aluminum ② Magnesium ③ Zinc ④ Priced per Package



18-2663
LOWER UNIT
SEAL KIT
Replaces: 981797
100-245 Stringer Unit (1968-77)

— CONTAINS —

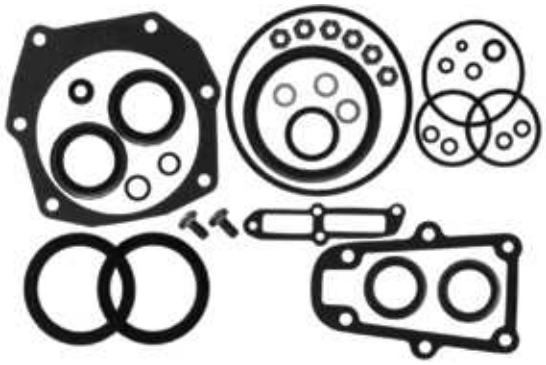
Part #	Desc.	O.E. #	Qty.
18-0168	Grommet	908594	1
18-2012	Oil Seal	310599	4
18-2020	Oil Seal	310649	1
18-2058	Oil Seal	313353	2
18-2851	Swivel Bearing To Lower Gear Case Gsk.	313368	1
18-4248	Washer	311598	2
18-7120	O-Ring	307853, 322598	4
18-7129	O-Ring	314491	1
18-7135	O-Ring	310584	1
18-7167	O-Ring	310414	1



18-2664
LOWER UNIT
SEAL KIT
Replaces: 982947
4 cyl (400) Stringer Unit (1978-86)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0110	Shift Housing Gasket	324670	1
18-3133	Housing Screw	908158	2
18-0188	Washer	909748	1
18-2020	Oil Seal	310649	1
18-2058	Oil Seal	313353	2
18-2060	Oil Seal	321467	2
18-3722	Locknut	121731	4
18-4248	Washer	311598	2
18-7101	O-Ring	305739	1
18-7102	O-Ring	307450	1
18-7120	O-Ring	307853, 322598	1
18-7127	O-Ring	313446	1
18-7130	O-Ring	314728	1
18-7178	O-Ring	320140	1
18-7404	O-Ring	909747	1
18-7475	Quad Ring	332583	4
18-7168	O-Ring	202893	1
18-7409	O-Ring	911871	2
18-2001	Oil Seal	330137	2
18-7479	O-Ring	—	1
18-3153	S.S. Bolt	908158	2



18-2665
LOWER UNIT
SEAL KIT
Replaces: 982946
V6,V8 (800) Stringer Unit (1978-86)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0110	Shift Housing Gasket	324670	1
18-3133	Housing Screw	908158	2
18-0188	Washer	909748	1
18-2002	Oil Seal	320862	2
18-2020	Oil Seal	310649	1
18-2058	Oil Seal	313353	2
18-2060	Oil Seal	321467	2
18-2911	Swivel Bearing Housing Gasket	910236	1
18-3722	Locknut	121731	6
18-4248	Washer	311598	2
18-7101	O-Ring	305739	1
18-7102	O-Ring	307450	1
18-7120	O-Ring	307853, 322598	1
18-7130	O-Ring	314728	1
18-7142	O-Ring	322119	1
18-7178	O-Ring	320140	1
18-7403	O-Ring	909316	2
18-7404	O-Ring	909747	1
18-7475	Quad Ring	332583	4
18-7168	O-Ring	202893	1
18-7479	O-Ring	—	1
18-3153	S.S. Bolt	908158	2



18-2666
UPPER UNIT SEAL KIT
Replaces: 981799
100-245 Stringer Unit (1968-72)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0939	Upper Gearcase Gasket	315189	1
18-2073	Oil Seal	981268	4
18-3111	Rubber Seal	907774	1
18-4248	Washer	311598	2
18-7103	O-Ring	308624	4
18-7107	O-Ring	313175	1
18-7121	O-Ring	308621	1
18-7134	O-Ring	303059	1
18-7146	O-Ring	554545	1
18-7173	O-Ring	910582	1
18-7198	O-Ring	308626	2
18-7158	O-Ring	310585, 310967	1
18-7172	O-Ring	553126	1

APPLICATION FOR SEAL KITS ON PAGE 905

— *CONTAINS* —

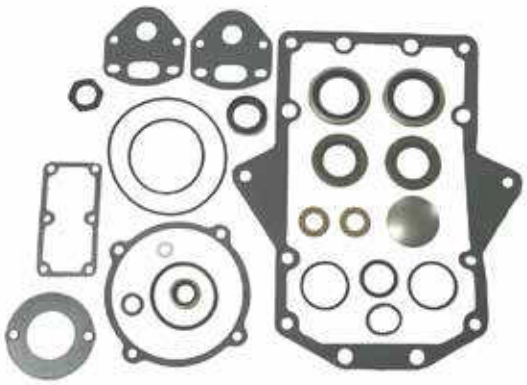
Part #	Desc.	O.E. #	Qty.
18-0939	Upper Gearcase Gasket	315189	1
18-2072	Oil Seal	981196	2
18-2073	Oil Seal	981268	2
18-3111	Rubber Seal	907774	1
18-3725	Locknut	908064	1
18-4248	Washer	311598	2
18-4251	Plug	908062	1
18-7107	O-Ring	313175	1
18-7114	O-Ring	302540	1
18-7121	O-Ring	308621	1
18-7129	O-Ring	314491	1
18-7477	Quad Ring	909048	1
18-7168	O-Ring	202893	1
18-7172	O-Ring	553126	1
18-7173	O-Ring	910582, 310327	1



18-2667
UPPER UNIT SEAL KIT
Replaces: 982949
All Stringer Unit (1973-86)

— *CONTAINS* —

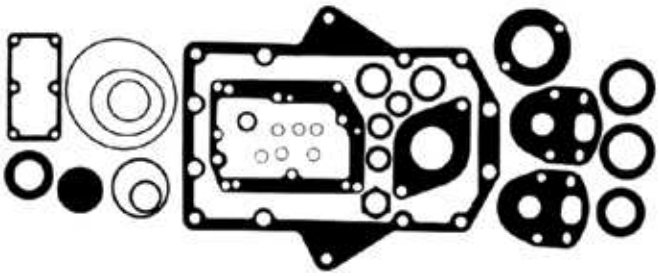
Part #	Desc.	O.E. #	Qty.
18-0917	Tilt Motor Gasket	311508	1
18-0923	Seal Gasket	313244	2
18-0939	Upper Gearcase Gasket	315189	1
18-0949	Trunion Cap Gasket	316499	2
18-2004	Oil Seal	—	1
18-2016	Oil Seal	313992	2
18-2066	Oil Seal	911019	1
18-2071	Oil Seal	981195	2
18-3725	Locknut	908064	1
18-4248	Washer	311598	1
18-4251	Plug	908062	1
18-7114	O-Ring	302540	1
18-7162	O-Ring	302337	1
18-7400	O-Ring	908194	1
18-7401	O-Ring	908383	1
18-7198	O-Ring	308626	2
18-2863	Tilt Clutch Cover Gasket	308799	1



18-2669
INTERMEDIATE HOUSING SEAL KIT
Replaces: 981801
100-245 Stringer Unit (1973-77)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2004	Oil Seal	—	1
18-2016	Oil Seal	313992	2
18-2060	Oil Seal	321467	2
18-2071	Oil Seal	981195	2
18-2863	Tilt Clutch Cover Gasket	308799	1
18-3725	Locknut	908064	1
18-4248	Washer	311598	3
18-4251	Plug	908062	1
18-7114	O-Ring	302540	1
18-7162	O-Ring	302337	1
18-7400	O-Ring	908194	1
18-7401	O-Ring	908383	1
18-7168	O-Ring	202893	3
18-7198	O-Ring	308626	2
18-0917	Tilt Motor Gasket	311508	1
18-0923	Seal	313244	2
18-0939	Upper Gearcase Dipstick Gasket	315189	1
18-0947	Pivot Cap Cover Gasket	909529	2
18-0913	Tilt Motor Gasket	909902	1



18-2670
INTERMEDIATE HOUSING SEAL KIT
Replaces: 982948
All Stringer Unit (1978-86)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0880	Shift Cover Gasket	911878	1
18-0166	Grommet	911705	2
18-0190	Wiper	912157	1
18-4248	Washer	311598	2
18-7127	O-Ring	313446	1
18-7130	O-Ring	314728	1
18-7137	O-Ring	318372	1
18-7138	O-Ring	318717	3
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332584	5
18-2001	Oil Seal	330137	2



18-2671
LOWER UNIT SEAL KIT
Replaces: 985612
All 4 cyl. Cobra (1986-89)

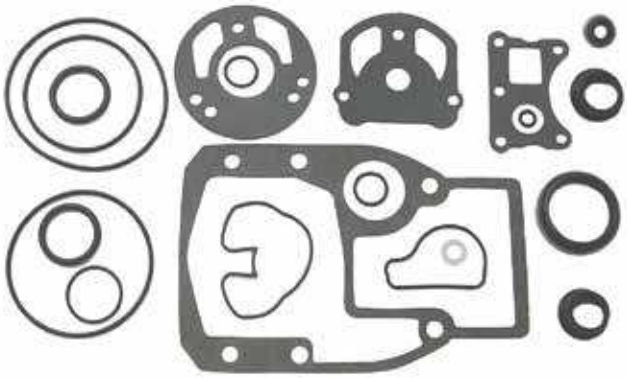
APPLICATION FOR SEAL KITS ON PAGE 905



18-2672
LOWER UNIT SEAL KIT
Replaces: 984458, 985613, 439967
All V6/V8 Cobra (1986-1991)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0880	Shift Cover Gasket	911878	1
18-0166	Grommet	911705	2
18-0190	Wiper	912157	1
18-2002	Oil Seal	320862	2
18-4248	Washer	311598	2
18-7130	O-Ring	314728	1
18-7137	O-Ring	318372	1
18-7138	O-Ring	318717	3
18-7142	O-Ring	322119	1
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332584	5
18-0440	Water Passage Gasket	915719	1



18-2673
UPPER UNIT SEAL KIT
Replaces: 984459, 986364, 987603
All Cobra (1986-89)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0911	Water Pump Base Gasket	911698	1
18-0884	Water Cover Gasket	911733	1
18-0166	Grommet	911705	2
18-2067	Oil Seal	911685	1
18-2068	Oil Seal	911701, 916058, 915000	1
18-2541	Rubber Seal	911704	1
18-2916	Water Pump Housing Gasket	911702	1
18-2918	Outdrive Gasket	915840	1
18-2996	Seal	911823	1
18-7107	O-Ring	313175	1
18-7116	O-Ring	303067	1
18-7138	O-Ring	318717	2
18-7153	O-Ring	—	2
18-7169	O-Ring	911686	1
18-7403	O-Ring	909316	1
18-7407	O-Ring	911700	1



18-2674
TRANSOM MOUNT SEAL KIT
Replaces: 985518, 986423
All Cobra (1986-89)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2070	Oil Seal	911795	1
18-2138	Bearing	911787	3
18-2139	Bearing	911794	1
18-2533	Foam Seal	911797	1
18-2918	Outdrive Gasket	915840, 911836	1
18-2996	Seal	911823	1
18-4250	Washer	911820	2
18-7141	O-Ring	321117	12
18-7143	O-Ring	322501	1
18-7162	O-Ring	302337	1
18-7165	O-Ring	304174	1
18-7406	O-Ring	911311	3
18-7408	O-Ring	911718	2
18-7409	O-Ring	911871	1
18-7168	O-Ring	202893	1



18-2783
LOWER UNIT SEAL KIT
Replaces: 986629
King Cobra Lower Unit - 1990



18-2791
GEARCASE SEAL KIT
Replaces: 987251, 3850597
Fits: 3.0L, 4.3L, 5.0L (1994), 3.2L (1992-93), 5.7L (1992-94), 7.4L (1992-95), 8.2L (1992-93)

APPLICATION ON NEXT PAGE

SEAL KIT APPLICATION

Model	Year	Lower Gearcase Seal Kit	Upper Gearcase Seal Kit	Intermediate Housing Seal Kit	Transom Mount Seal Kit	Model	Year	Lower Gearcase Seal Kit	Upper Gearcase Seal Kit	Intermediate Housing Seal Kit	Transom Mount Seal Kit
2.3	1987-90	18-2671	18-2673	N/A	18-2674	165	1972	18-2663	18-2666	18-2668	N/A
2.5 ①	1982-86	18-2664	18-2667	18-2670	N/A	165	1973-76	18-2663	18-2667	18-2669	N/A
2.5 ②	1986	18-2671	18-2673	N/A	18-2674	170	1974	18-2663	18-2667	18-2669	N/A
3 ①	1982-86	18-2664	18-2667	18-2670	N/A	175	1975-77	18-2663	18-2667	18-2669	N/A
3 ②	1986-91	18-2671	18-2667	18-2670	N/A	185	1968	18-2663	18-2666	18-2668	N/A
4.3 ①	1985-86	18-2665	18-2667	18-2670	N/A	185	1978-80	18-2665	18-2667	18-2670	N/A
4.3 ②	1986-91	18-2672	18-2673	N/A	18-2674	190	1974-77	18-2663	18-2667	18-2669	N/A
3.8	1981-86	18-2665	18-2667	18-2670	N/A	200	1968	18-2663	18-2666	18-2668	N/A
5 ①	1982-86	18-2665	18-2667	18-2670	N/A	200	1979-81	18-2665	18-2667	18-2670	N/A
5 ②	1986-91	18-2672	18-2673	N/A	18-2674	210	1968-70	18-2663	18-2666	18-2668	N/A
5.7 ①	1982-86	18-2665	18-2667	18-2670	N/A	215	1971	18-2663	18-2666	18-2668	N/A
5.7 ②	1986-89	18-2672	18-2673	N/A	18-2674	225	1972	18-2663	18-2666	18-2668	N/A
5.7 ③	1990-91	18-2672	18-2673	N/A	18-2674	225	1973-76	18-2663	18-2667	18-2669	N/A
5.8	1989-90	18-2672	18-2673	N/A	18-2674	225	1978	18-2665	18-2667	18-2670	N/A
7.5	1987	—	18-2673	N/A	18-2674	230	1979-81	18-2665	18-2667	18-2670	N/A
80	1969	18-2663	18-2666	18-2668	N/A	235	1971	18-2663	18-2666	18-2668	N/A
90	1970	18-2663	18-2666	18-2668	N/A	235	1975-77	18-2663	18-2667	18-2669	N/A
100	1972	18-2663	18-2666	18-2668	N/A	240	1978	18-2665	18-2667	18-2670	N/A
100	1973	18-2663	18-2667	18-2669	N/A	245	1972	18-2663	18-2666	18-2668	N/A
120	1968-72	18-2663	18-2666	18-2668	N/A	245	1973-75	18-2663	18-2667	18-2669	N/A
120	1973-77	18-2663	18-2667	18-2669	N/A	250	1979	18-2665	18-2667	18-2670	N/A
120	1978-81	18-2664	18-2667	18-2670	N/A	260	1979-81	18-2665	18-2667	18-2670	N/A
140	1973-77	18-2663	18-2667	18-2669	N/A	262	1989	18-2672	18-2673	N/A	18-2674
140	1978-81	18-2664	18-2667	18-2670	N/A	350	1988-89	18-2672	18-2673	N/A	18-2674
155	1968-72	18-2663	18-2666	18-2668	N/A	460	1988-89	—	18-2673	N/A	18-2674

① Except Cobra ② Cobra ③ Except L.E. N/A Not Applicable

OIL SEALS



Part #	O.E. #	Shaft Size	Dimensions (in) O.D.	Dimensions (in) Width	Part #	O.E. #	Shaft Size	Dimensions (in) O.D.	Dimensions (in) Width
18-0542	321831	0.750	1.253	0.186	**18-2034**	324639	0.437	0.937	0.188
18-0543	321895	1.540	1.926	0.243	**18-2035**	327031	0.425	0.875	0.313
18-0559	332585	0.285	0.357	0.940	**18-2058**	313353	1.938	2.438	0.250
18-2000	309989	1.375	2.000	0.313	**18-2059**	321466	0.750	1.126	0.200
18-2001	330137	1.125	1.624	0.250	**18-2060**	321467	1.000	1.375	0.250
18-2002	320862	1.188	1.692	0.250	**18-2061**	329922	0.822	1.375	0.195
18-2005	313284	0.625	1.128	0.250	**18-2062**	329923	0.875	1.375	0.207
18-2012	310599	1.000	1.499	0.250	**18-2063**	330327	0.625	1.124	0.188
18-2016	313992	1.187	1.875	0.250	**18-2064**	332205	0.730	1.130	0.194
18-2018	305987	1.000	1.375	0.250	**18-2065**	332261	0.625	1.375	0.195
18-2020	310649	2.500	3.000	0.250	**18-2066**	911019	1.000	1.375	0.435
18-2021	302564	0.750	1.375	0.250	**18-2067**	911685	2.000	2.509	0.315
18-2022	303345	0.554	1.000	0.375	**18-2068**	911701	0.500	0.905	0.250
18-2023	313282	0.554	1.062	0.312	**18-2068**	915702	0.500	0.905	0.250
18-2024	314167	0.425	0.937	0.312	**18-2068**	916058	0.500	0.905	0.250
18-2025	318972	0.500	0.875	0.250	**18-2068**	3853655	0.500	0.905	0.200
18-2026	321453	0.875	1.250	0.188	**18-2071**	981195	1.500	2.125	0.250
18-2027	321459	0.625	1.125	0.250	**18-2072**	981196	1.750	2.502	0.250
18-2028	321480	0.500	1.250	0.188	**18-2073**	981268	1.625	2.502	0.250
18-2029	321481	0.687	1.250	0.250	**18-2074**	322575	1.625	2.125	0.250
18-2030	321786	0.625	1.125	0.188	**18-2074**	339620	1.625	2.125	0.250
18-2031	321787	0.625	1.125	0.312	**18-2075**	332942	1.562	2.062	0.300
18-2032	321788	0.500	1.000	0.188	**18-8349**	911795, 3852548	1.375	2.186	0.500
18-2033	321928	0.625	1.375	0.250					

UPPER GEARCASE (Cobra)

ENGINE		YEAR	OIL SEAL	DESC.	QTY
262 - 460		1988-89	18-2067	BC	1
262 - 460		1988-90	18-2068	WPS	1
2.3 - 7.5		1986-90	18-2068	WPS	1
2.3 - 7.5	①	1986-90	18-2067	BC	1

① 5.7 '90 574 AMPWS, ARPWS
BC Bearing Carrier Seal
WPS Water Pump Seal

LOWER GEARCASE (Stringer)

ENGINE		YEAR	OIL SEAL	DESC.	QTY
80/90		1968-71	18-2066	BR,L	2
80/90		1968-71	18-2066	PS	2
88/90		1964-68	18-2012	BR	1
80 - 260		1968-81	18-2020	BR,U	1
80 - 260		1968-81	18-2058	BR,M	2
110 - 200	①	1964-67	18-2012	BR	2
110 - 245	①	1964-77	18-2012	PS	2
110/120	②	1964-67	18-2012	BR	1
120 - 245		1968-77	18-2012	BR,L	2
120 - 260		1978-81	18-2060	BR,L	2
120/140		1978-81	18-2001	PS	2
155	③	1967	18-2058	BR,M	2
155	③	1967	18-2020	BR,U	1
185 - 260		1978-81	18-2002	PS	2
210 - 260	④	1972-75	18-2066	IH	1
230/260	④	1976	18-2060	IH	1
305/350/454	④	1977-78	18-2060	IH	1
2.5/3.0		1982-86	18-2001	PS	2
2.5 - 5.7		1981-86	18-2020	BR,U	1
2.5 - 5.7		1981-86	18-2058	BR,M	2
2.5 - 5.7		1981-86	18-2060	BR,L	2
3.8 - 5.7		1981-86	18-2002	PS	2

① 110, 120 HP '64-67 Hvy. Duty Dr.
② Standard Drive
③ HU, HUE 16 C Models
④ Inboard
BR Driveshaft Bearing Retainer Seal
BR,U Driveshaft Bearing Retainer Upper Seal
BR,M Driveshaft Bearing Retainer Middle Seal
BR,L Driveshaft Bearing Retainer Lower Seal
IH Impeller Housing Seal
PS Prop Shaft Seal

UPPER GEARCASE (Stringer)

ENGINE		YEAR	OIL SEAL	DESC.	QTY
80 - 245		1968-72	18-2073	BGS	1
80 - 260		1969-81	18-2073	IH	2
88 - 200		1964-66	18-2000	BGS	1
90	③	1967	18-2000	BGS	1
90	④	1967	18-2073	BGS	1
100 - 245		1972-73	18-2073	BGS	1
100 - 260		1973-81	18-2072	BGS	2
120	①	1967	18-2073	BGS	1
120	②	1967	18-2000	BGS	1
120	①	1967	18-2073	IH	2
120 - 210		1968	18-2073	IH	2
155		1967	18-2073	IH	2
155	⑤	1967	18-2000	BGS	1
155		1967	18-2073	BGS	1
185		1967	18-2000	BGS	1
200	⑥	1967	18-2000	BGS	1
200	⑦	1967	18-2073	IH	2
200	⑦	1967	18-2073	BGS	1
2.5 - 5.7		1981-86	18-2072	BGS	2
2.5 - 5.7		1981-86	18-2073	IH	2

① CU, CUE 16C Models
② CU15S Models
③ DU, DUE 14D Models
④ DU, DUE 15S Models
⑤ HU, HUE 15S Models
⑥ TU, TUE 15S Models
⑦ TU, TUE 16C Models
BGS Ball Gear Shaft Seal
IH Impeller Housing Seal

LOWER GEARCASE (Cobra)

ENGINE	YEAR	OIL SEAL	DESC.	QTY
262 - 460	1988-89	18-2002	PS	2
2.3	1990	18-2001	PS	2
2.3 - 3.0	1986-89	18-2001	PS	2
3	1990	18-2002	PS	2
4.3 - 7.5	1986-90	18-2002	PS	2

PS Prop Shaft Seal

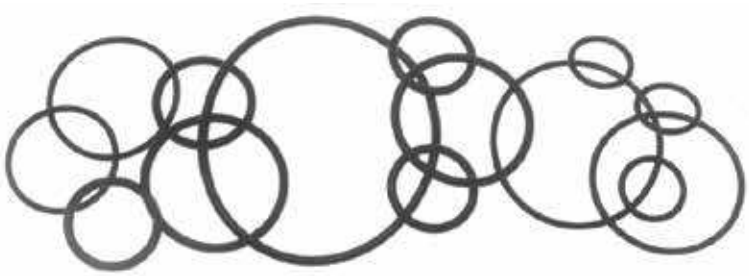
INTERMEDIATE HOUSING (Stringer)

ENGINE		YEAR	OIL SEAL	DESC.	QTY
80 - 235		1964-71	18-2000	BG,O	1
80 - 245		1964-72	18-2001	BG,I	1
80 - 260	②	1964-80	18-2066	CL	1
100 - 245		1972	18-2000	BG,O	2
100 - 260		1973-79	18-2016	BG,I	1
100 - 260		1973-81	18-2071	BG,O	2
120 - 260		1980-81	18-2016	BG,I	2
120 - 260	①	1980-81	18-2060	CL	2
2.5 - 5.7		1981-86	18-2060	CL	2
2.5 - 5.7		1981-86	18-2016	BG,I	2
2.5 - 5.7		1981-86	18-2071	BG,O	2

CL Clutch
① 120, 140 '80C Models/185—260 '80 K&U Models
② C Models in '80
BG,I Driveshaft Ball Gear Inner Seal
BG,O Driveshaft Ball Gear Outer Seal



O-RINGS



Part #		O.E. #	Dimensions (in) I.D.	Width
18-7100	② ⑤	301877	.245	.155
18-7101	② ⑤	305739	.250	.065
18-7102	② ⑤	307450	.430	.065
18-7103	② ⑤	308624	.920	.100
18-7104	② ⑤	308627	2.210	.135
18-7105	② ⑤	311338	.750	.065
18-7107	② ⑤	313175	4.750	.135
18-7108	② ⑤	313893	2.550	.100
18-7108	② ⑤	338518	2.550	.100
18-7109	② ⑤	317178	.214	.048
18-7111	①	301824	.197	.113
18-7112	①	302493	1.170	.135
18-7114	② ⑤	302540	1.000	.135
18-7115	①	302588	1.735	.135
18-7116	①	303067	.360	.100
18-7117	①	303360	1.060	.135
18-7118	② ⑤	305242	.300	.135
18-7120	①	307853	.215	.065
18-7120	①	332598	.215	.065
18-7121	①	308621	3.100	.135
18-7123	①	308876	2.235	.100
18-7126	①	313340	1.690	.100
18-7127	①	313446	3.315	.135
18-7128	①	313754	1.835	.100
18-7129	② ⑤	314491	.970	.065
18-7130	①	314728	2.125	.100
18-7133	② ⑤	305123	3.780	.135
18-7134	②⑤	303059	.500	.100
18-7135	①	310584	.750	.135
18-7137	②⑤	318372	0.320	.155
18-7138	② ⑤	318717	1.500	.210
18-7139	② ⑤	319085	1.080	.210
18-7140	② ⑤	320303	2.750	.135
18-7141	② ⑤	321117	.180	.065
18-7142	② ⑤	322119	3.940	.135
18-7143	② ⑤	322501, 331188	1.310	.100
18-7144	② ⑤	326849	4.250	.135
18-7145	② ⑤	333572	.250	.100
18-7146	②⑤	554545	1.120	.100
18-7150	③ ⑤	303598	.225	.115
18-7150	③ ⑤	331380	.225	.115
18-7150	③ ⑤	334913	.225	.115
18-7152	② ⑤	307082	2.625	.135
18-7153	①	3852565, 911851	.0860	.100
18-7155	② ⑤	305270	1.620	.135
18-7156	② ⑤	309731	1.185	.100
18-7158	② ⑤	310585	.740	.100
18-7162	② ⑤	302337	2.025	.135
18-7164	② ⑤	302537	1.375	.100
18-7165	② ⑤	304174	.500	.065
18-7167	② ⑤	310414	3.625	.135
18-7168	② ⑤	202893	.370	.065
18-7169	② ⑤	911686	3.500	.135
18-7170	①	307239	1.365	.135
18-7172	② ⑤	553126	3.250	.135
18-7173	② ⑤	310327	1.875	.135
18-7174	② ⑤	326649	.620	.100
18-7178	② ⑤	320140	.920	.135
18-7180	② ⑤	303347	.445	.090
18-7198	② ⑤	308626	1.430	.100
18-7400	② ⑤	908194	4.000	.100
18-7401	② ⑤	908383	2.485	.100
18-7403	② ⑤	909316	1.500	.100
18-7404	② ⑤	909747	.300	.100
18-7406	② ⑤	911311	0.250	.065
18-7407	② ⑤	911700	4.125	.135
18-7407	② ⑤	3852531	4.125	.135
18-7408	② ⑤	911718	1.060	.100
18-7409	② ⑤	911871	1.175	.100
18-7413	② ⑤	303191	.301	.070
18-7416	② ⑤	329380	.612	.103
18-7417	② ⑤	329381	.362	.103
18-7418	② ⑤	326741	4.484	.139
18-7440-1	④	301967	.799	.103
18-7457	①	319662	1.799	.103
18-7461	①	308458	1.612	.103
18-7475	② ⑤	332584	.250	.065
18-7477	② ⑤	909048	.480	.100
18-7510	①	321163	2.750	.070

① Pkg. of 1 ② Pkg. of 5 ③ Pkg. of 10 ④ Indicates Quad Rings rather than O-Rings

TRANSOM MOUNT (Cobra)

ENGINE		YEAR	O-RING	DESC.	QTY.
262 - 460		1988-89	18-7165	SCS	1
262 - 460		1988-89	18-7408	NP	2
262 - 460		1988-89	18-7409	SC	1
262 - 460		1988-89	18-7406	PL	1
262 - 460		1988-89	18-7168	BC	1
262 - 460		1988-90	18-7162	UG	1
262 - 460		1988-90	18-7143	MB	1
2.3 - 7.5	①	1986-90	18-7168	BC	1
2.3 - 7.5		1986-90	18-7162	UG	1
2.3 - 7.5	①	1986-90	18-7406	PL	1
2.3 - 7.5	①	1986-90	18-7408	NP	2

TRANSOM MOUNT (Cobra) (Cont.)

ENGINE		YEAR	O-RING	DESC.	QTY.
2.3 - 7.5	①	1986-90	18-7165	SCS	1
2.3 - 7.5	①	1986-90	18-7409	SC	1
2.3 - 7.5		1986-90	18-7143	MB	1

① 5.7 '90 574 AMPWS, ARPWS
BC Bell Crank Seal
MB Manifold Block Seal
UG Upper Gimbal Seal
SCS Shift Cable Seal
PL Plug Seal
NP Nipple Seal
SC Sleeve and Connector Seal

⑤ This product is priced per piece. To order priced per package, please add -9 to the part number.

UPPER GEARCASE (Cobra)

ENGINE		YEAR	O-RING	DESC.	QTY
262 - 460		1988-89	18-7403	A,S	1
262 - 460		1988-89	18-7107	GHC	1
262 - 460		1988-89	18-7407	A,L	1
262 - 460		1988-90	18-7169	BC	1
350 - 460		1990	18-7116	OFP	1
350 - 460		1990	18-7407	BC	1
350 - 460		1990	18-7406	WDP	1
370		1988	18-7407	AB	1
460		1990	18-7407	BC	1
2.3 - 5.8		1990	18-7116	OFP	1
2.3 - 7.5	①	1986-90	18-7107	GHC	1
2.3 - 7.5	①	1986-90	18-7407	A,L	1
2.3 - 7.5		1986-90	18-7169	BC	1
2.3 - 7.5	①	1986-90	18-7403	A,S	1
5.7	②	1990	18-7406	WDP	1
5.7	②	1990	18-7407	BC	1

① 5.7 '90 574 AMPWS, ARPWS
② 574 PEPWS
GHC Gear Hsg. Cover Seal
OFP Oil Fill Plug Seal
BC Bearing Carrier Seal
A,S Adaptor, Small Seal
A,L Adaptor, Large Seal
WDP Water Drain Plug Seal
AB Anchor Block Seal

LOWER GEARCASE (Cobra)

ENGINE		YEAR	O-RING	DESC.	QTY
262/350		1988-89	18-7475	PBHS	4
262/350		1988-89	18-7142	PBH	1
262 - 460		1988-89	18-7130	DS B	1
262 - 460		1988-89	18-7475	BSS	1
262 - 460		1988-89	18-7138	DS BH	3
262 - 460		1988-89	18-7137	SR	1
350 - 460		1990	18-7145	PL	1
370		1988	18-7130	SL	2
370/460		1988-89	18-7145	D&F S	2
2.3		1987	18-7145	D&F S	2
2.3		1990	18-7127	PBH	1
2.3 - 3.0		1986-89	18-7127	PBH	1
2.3/3.0		1988-90	18-7145	D&F S	2
2.5 - 5.7		1986	18-7145	D&F S	2
2.3 - 5.8	①	1986-90	18-7475	PBHS	4
2.3 - 7.5	①	1986-90	18-7475	BSS	1
2.3 - 7.5	①	1986-90	18-7138	DS BH	3
2.3 - 7.5	①	1986-90	18-7137	SR	1
2.3 - 7.5	①	1986-90	18-7130	DS B	1
3.0 - 5.8	①	1990	18-7142	PBH	1
4.3 - 5.8		1989-89	18-7142	PBH	1
5.7	②	1990	18-7145	PLUG	1

① 5.7 '90 574 AMPWS, ARPWS
② 574 PEPWS
BSS Bearing Setscrew Seal
DS BH Driveshaft Bearing Hsg. Seal
DS B Driveshaft Bearing Seal
D&F S Drain & Fill Screw Seal
PBH Prop Bearing Hsg. Seal
PBHS Prop Bearing Hsg. Screw Seal
PL Plug Seal
SR Shift Rod Seal
SL Sleeve Seal

POWER TILT AND TRIM (Cobra)

ENGINE	YEAR	O-RING	DESC.	QTY
262 - 460	1988-90	18-7141	OL	12
262 - 460	1988-90	18-7102	PL	1
350 - 460	1988	18-7174	VSH	1
350 - 460	1988	18-7168	VS	4
350 - 460	1988	18-7174	VA,L	2
350 - 460	1988	18-7165	VA,S	2
2.3 - 7.5	1986-88	18-7174	VSH	1
2.3 - 7.5	1986-88	18-7168	VS	4
2.3 - 7.5	1986-88	18-7174	VA,L	2
2.3 - 7.5	1986-88	18-7165	VA,S	2
2.3-7.5	1986-90	18-7102	PL	1
2.3-7.5	1986-90	18-7141	OL	12

PL Plug Seal
VS Valve Seat Assy. Seal
VA,L Valve Assy., Large Seal
VA,S Valve Assy., Small Seal
VSH Valve Seat Hsg. Seal
OL Oil Line Seal

OIL AND COOLING SYSTEM (Cobra)

ENGINE		YEAR	O-RING	DESC.	QTY
262/454		1989-90	18-7135	AR	1
262 - 460		1988-90	18-7116	ODF	1
350/460		1988-90	18-7135	AR	1
370		1988	18-7162	THERM	1
2.3 - 5.8		1988-90	18-7116	ODF	1
4.3	①	1990	18-7135	AR	1
7.5		1987	18-7135	AR	1

① V-4 Only
ODF Oil Drain Fitting Seal
AR Adapter Retainer Seal
THERM Thermostat Seal

POWERHEAD (Stringer)

ENGINE	YEAR	O-RING	DESC.	QTY
80/90	1969-71	18-7108	WP	1
88	1964	18-7133	CCH	3
88/90	1964-68	18-7120	CCHS	4
90	1965-68	18-7133	CCH	4
120/140	1977-80	18-7114	CP	1
120 - 235	1976	18-7114	CP	1

WP Water Pump Seal
CCH Crankcase Head Seal
CCHS Crankcase Head Screw Seal
CP Coupling Seal

INTERMEDIATE HOUSING (Stringer)

ENGINE		YEAR	O-RING	DESC.	QTY
80		1968	18-7162	SL	1
80 - 90		1964-68	18-7174	WT	1
80 - 210		1964-70	18-7123	BGR	1
80 - 245	①	1964-72	18-7174	PS	1
80 - 260		1964-81	18-7198	COV	2
80 - 260		1964-81	18-7114	WR	1
80 - 260		1969-81	18-7162	SL	1
88		1964	18-7104	TH	1
88		1964	18-7174	TC	1

INTERMEDIATE HOUSING (Stringer) (Cont.)

ENGINE		YEAR	O-RING	DESC.	QTY
90 - 235		1970-71	18-7158	DS	1
90 - 235	②	1971	18-7123	BGR	1
100 - 260		1973-81	18-7401	BGR	1
100 - 260		1973-81	18-7400	TUC	1
120	③	1967	18-7162	SL	1
120 - 210		1968	18-7162	SL	1
120/140		1981	18-7168	FS	3
155	④	1967	18-7162	SL	1
2.5 - 5.7		1981-86	18-7400	TUC	1
2.5 - 5.7		1981-86	18-7198	COV	2
2.5 - 5.7		1981-86	18-7114	WR	1
2.5 - 5.7		1981-86	18-7401	BGR	1
2.5 - 5.7		1981-86	18-7162	SL	1
2.5 - 5.7		1982	18-7168	FS	3

① Rope or Pull-Pull Steering Models
② All 90/120, 155, 210 EX Models/235 XUFM20S prior to S/N 202880 and 235 XUFM20S prior to S/N 204600
③ CU, CUE 16C
④ 120, 155, 215, 20D Models/235 XUFR20S S/N 202880 & up and 235 XUFM20S S/N 204600 & up 235 20D all Models

COV Pivot Cap Cover Seal
BGR Ball Gear Retainer Seal
DS Driveshaft to Hsg. Seal
TC Driveshaft Tube Cover Seal
TH Driveshaft Tube to Hsg.
FS Fill Screw Seal
PS Pulley Shaft
SL Sleeve to Hsg. Seal
TUC Tilt Unit Cover Seal
WT Water Tube Seal
WR Worm Gear Retainer Seal

UPPER GEARCASE (Stringer)

ENGINE		YEAR	O-RING	DESC.	QTY
80 - 90		1968-71	18-7158	BG	1
80 - 90		1964-68	18-7174	IH	1
80 - 245	①	1964-72	18-7103	WG	1
80 - 245	①	1964-74	18-7134	G	1
80 - 260		1964-81	18-7172	IH	1
80 - 260		1964-81	18-7121	BGR	1
80 - 260		1968-80	18-7173	WW	1
80 - 260	②	1968-81	18-7107	WW	1
90	③	1967	18-7107	WW	1
90 - 200		1964-67	18-7128	CAP	1
90 - 200		1965-67	18-7173	WW	2
90 - 245	④	1967-72	18-7146	BG	1
100 - 245		1973-75	18-7114	WS	1
100 - 260		1973-81	18-7129	DS IH	1
110 - 120	⑤	1964-67	18-7158	IH	1
110 - 120	⑥	1964-67	18-7174	IH	1
120 - 200	⑦	1967	18-7107	WW	1
120 - 235		1968-71	18-7158	IH	1
120 - 260		1975-81	18-7477	G	1
150 - 210		1964-67	18-7158	IH	1
2.5/3.0		1982	18-7168	OP	1
2.5 - 5.7		1981-86	18-7477	G	1
2.5 - 5.7		1981-86	18-7172	IH	1
2.5 - 5.7		1981-86	18-7107	WW	1
2.5 - 5.7		1981-86	18-7121	BGR	1
2.5 - 5.7		1981-86	18-7129	DS IH	1

UPPER GEARCASE (Stringer) (Cont.)

① Rope or Pull-Pull Steering Models
② 155 HP 1968 HU, HUE 16C
③ DU, DUE 15S
④ 90 HP '67 DU, DUE 15S/120 and 200 '67 16C Models
⑤ Heavy Duty Drive
⑥ Standard Gearcase
⑦ 16C Models

BG Ball Gear Seal
BGR Ball Gear Retainer Seal
DS IH Driveshaft Impeller Hsg. Seal
IH Impeller Hsg. Seal
CAP Gear Hsg. Cap Seal
OP Oil Plug Seal
WR Steering Worm Wheel Retainer Seal
WS Steering Worm Wheel Spacer Seal
WG Steering Worm Wheel Gear Seal
WW Steering Worm Wheel Seal
G Gear Seal

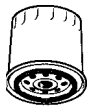
LOWER GEARCASE (Stringer)

ENGINE		YEAR	O-RING	DESC.	QTY
80 - 90		1964-69	18-7120	PBH S	4
80 - 90		1964-71	18-7152	PBH	1
80 - 90		1964-71	18-7115	BR	1
80 - 90		1964-71	18-7174	DS	1
88/90		1964-68	18-7173	DSB	2
90 - 245		1970-77	18-7120	PBH S	4
100 - 245		1968-72	18-7135	BR	1
100 - 245		1969-77	18-7167	PBH	1
110/120	②	1964-67	18-7167	PBH	1
110/120	①	1964-67	18-7174	DS	1
110/120	②	1964-67	18-7135	BR	1
110/120	①	1964-67	18-7152	PBH	1
110/120	①	1964-67	18-7173	DSB	2
110/120	①	1964-67	18-7115	BR	1
120	①	1964-67	18-7120	PBH S	4
120/140		1978-81	18-7127	PBH	1
120/140		1978	18-7156	SA,L	2
120 - 235		1977	18-7129	DS	1
120 - 240		1978	18-7178	SA,S	1
120 - 260		1978-81	18-7130	BR	1
120 - 260		1978-81	18-7102	PIN	1
120 - 260		1978-81	18-7109	PBH S	4
120 - 260		1978-81	18-7404	PIN	1
120 - 260		1979-81	18-7120	BSS	1
120 - 260		1981	18-7168	D&F S	1
150 - 200		1964-67	18-7135	BR	1
150 - 210		1964-68	18-7167	PBH	1
185 - 240		1978	18-7403	SA,L	2
185 - 260		1978-81	18-7142	PBH	1
2.5 - 5.7		1981-82	18-7168	D&F S	1
2.5 - 5.7		1981-83	18-7109	PBH S	4
2.5 - 5.7		1981-86	18-7130	BR	1
2.5 - 5.7		1981-86	18-7102	PIN	1
2.5 - 5.7		1981-86	18-7404	PIN	1
2.5 - 5.7		1981-86	18-7120	BSS	1
2.5 - 5.7		1981-86	18-7142	PBH	1
2.5/3.0		1982-86	18-7127	PBH	1
3.8		1981	18-7101	OSV	1

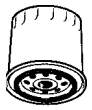
① Standard Drive
② Heavy Duty Drive

OSV Oil Stem Valve Seal
PIN Pinion Shaft Seal
BR Driveshaft Bearing Retainer Seal
DS Driveshaft Seal
PBH Prop Bearing Hsg. Seal
DSB Driveshaft Bushing Seal
PBH S Prop Bearing Hsg. Screw Seal
D&F S Drain & Fill Screw Seal
SA,L Shift Assy., Large Seal
SA,S Shift Assy., Small Seal
BSS Bearing Set Screw Seal

TUNE-UP APPLICATION FOR GAS ENGINE MODELS







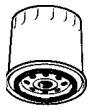



Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
MB 10 A	18-7878-1	—	18-3080	—
BB 30	18-7878-1	—	18-3080	—
BB 100	18-7878-1	—	18-3080	—
MB 18	18-7878-1	—	18-3080	—
AQ 60 F	18-7878-1	—	18-3080	—
MB 18 F	18-7878-1	—	18-3080	—
AQ 90	18-7878-1	—	18-3080	—
AQ 95	18-7878-1	—	18-3080	—
AQ 100	18-7878-1	—	18-3080	—
AQ 95A	18-7878-1	—	18-3080	—
AQ 110	18-7878-1	—	18-3080	—
AQ 120	18-7878-1	—	18-3080	—
BB 115 A	18-7878-1	—	18-3080	—
BB 115 B	18-7878-1	—	18-3080	—
BB 115 C	18-7878-1	—	18-3080	—
MB 20 A	18-7878-1	—	18-3080	—
MB 20 B	18-7878-1	—	18-3080	—
MB 20 C	18-7878-1	—	18-3080	—
AQ 115 A	18-7878-1	—	18-3080	—
AQ 115 B	18-7878-1	—	18-3080	—
AQ 130 A	18-7878-1	—	18-3080	—
AQ 130 B	18-7878-1	—	18-3080	—
AQ 130 C	18-7878-1	—	18-3080	—
AQ 130 D	18-7878-1	—	18-3080	—
BB 165 A	18-7878-1	—	18-3075	18-4044
BB 170 A	18-7878-1	—	18-3075	18-4044
BB 170 B	18-7878-1	—	18-3075	18-4044
BB 170 C	18-7878-1	—	18-3075	18-4044
AQ 165 A	18-7878-1	—	18-3075	18-4044
AQ 170 A	18-7878-1	—	18-3075	18-4044
AQ 170 B	18-7878-1	—	18-3075	18-4044
AQ 170 C	18-7878-1	—	18-3075	18-4044
AQ 120 B	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 125 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 125 B	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 131 A	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 131 B	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 131 C	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 131 D	18-7878-1	18-7862 18-7858	18-3075	18-15435
230A	18-7878-1	18-7862 18-7858	18-3075	18-15435
230B	18-7878-1	18-7862 18-7858	18-3075	18-4044

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
BB 140 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 140 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
BB 145 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 145 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 145 B	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 151 A	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 151 B	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 151 C	18-7878-1	18-7862 18-7858	18-3075	18-15435
250 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
250 B	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 171 A	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 171 C	18-7878-1	18-7862 18-7858	18-3075	18-15435
251 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
3.0 GL	18-7824-1	—	18-3060	—
3.0 GS	18-7824-1	—	18-3060	—
AQ 175 A	18-7879-1	18-7862 18-7858	18-3081	18-4046
430 A	18-7879-1	18-7862 18-7858	18-3081	18-4046
430 B	18-7879-1	18-7862 18-7858	18-3081	18-4046
AQ 190A	18-7875	—	18-3061	—
AQ 200 B	18-7824-1	18-7862 18-7858	18-3060	18-4046 ❸
AQ 200 C	18-7824-1	18-7862 18-7858	18-3060	18-4046 ❸
AQ 200 D	18-7824-1	18-7862 18-7858	18-3081	18-4046
AQ 200 F	18-7824-1	18-7862 18-7858	18-3081	18-4046
AQ 205 A	18-7879-1	18-7845 18-7858 18-7845	—	18-4046
431 A	18-7879-1	18-7858	—	18-4046
431 B	18-7879-1	18-7845 18-7858	18-3081	18-4046
432 A	18-7879-1	18-7845 18-7858	18-3081	—
434 A	18-7879-1	18-7845 18-7858	18-3081	—
4.3 GL	18-7879-1	—	18-3060	—

❸ Alternator

TUNE-UP APPLICATION FOR GAS ENGINE MODELS









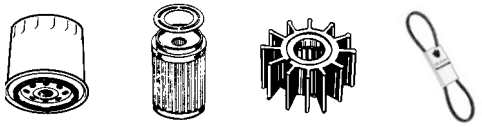

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
4.3 GS	18-7879-1	—	18-3060	—
4.3 GI	18-7879-1	—	18-3081	—
AQ 211 A	18-7824-1	18-7858	18-3081	18-4046
500 A	18-7824-1	18-7845 18-7858	18-3081	18-4046
500 B	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 225 B	18-7824-1	18-7862	18-3060	18-4046 ❸
AQ 225 C	18-7824-1	18-7862 18-7858	18-3060	18-4046 ❸
AQ 225 D	18-7824-1	18-7862 18-7858	—	18-4046
AQ 225 E	18-7824-1	18-7862 18-7858	—	18-4046
AQ 225 F	18-7824-1	18-7862 18-7858	—	18-4046
BB 225 A	18-7824-1	18-7862 18-7858	18-3081	—
BB 225 B	18-7824-1	18-7862 18-7858	18-3081	18-4046
BB 225 C	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 231 A	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 231 B	18-7824-1	18-7845 18-7858	18-3081	18-4046
BB 231 A	18-7824-1	18-7845 18-7858	—	18-4046
501 A	18-7824-1	18-7845 18-7858	18-3081	18-4046
501 B	18-7824-1	18-7845 18-7858	18-3081	18-4046
5.0 FL	18-7875	—	18-3060	18-3081
5.0 FI	18-7875	—	18-3060	18-3081
5.7 GL	18-7824-1	—	18-3060	—
5.7 GI	18-7824-1	—	18-3060	—
5.8 FL	18-7875	—	18-3060	18-3081
5.8 FI	18-7875	—	18-3060	18-3081
5.8 FSI	18-7875		18-3060	18-3081
AQ 240 A	18-7875	—	18-3061	—
AQ 255 A	18-7824-1	18-7862 18-7858	—	18-4046
AQ 255 B	18-7824-1	18-7862 18-7858	18-3081	18-4046

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
AQ 260 A	18-7824-1	18-7862 18-7858	18-3081	18-4046
AQ 260 B	18-7824-1	18-7862 18-7858	—	18-4046
BB 260 A	18-7824-1	18-7862 18-7858	18-3081	18-4046
BB 260 B	18-7824-1	18-7862 18-7858	18-3081	18-4046
BB 260 C	18-7824-1	18-7862 18-7858	18-3081	18-4046
BB 261 A	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 271 A	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 271 B	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 271 C	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 271 D	18-7824-1	18-7845 18-7858	18-3081	18-4046
570 A	18-7824-1	18-7845 18-7858	18-3081	18-4046
572 A	18-7824-1	18-7845 18-7858	18-3081	18-4046
570 A/MS 4A	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 280 A	18-7824-1	18-7862 18-7858	18-3081	18-4046
AQ 290 A	18-7824-1	18-7862 18-7858	18-3081	18-4046
AQ 311 A	18-7824-1	18-7845 18-7858	18-3081	18-4046
AQ 311 B	18-7824-1	18-7845 18-7858	18-3081	
571 A	18-7824-1	18-7858	18-3081	18-4046
740 A	—	18-7845	—	—
740 B	18-7824-1	18-7845	—	—
7.4 GL	18-7824-1	—	18-3081 18-3060	—
7.4 GI	18-7824-1	—	18-3081	—
7.4 GSI	18-7824-1	—	18-3081	—
8.2 GL	18-7824-1	—	18-3081 18-3060	—

❸ Alternator

Sierra Marine Engine and Drive Parts

TUNE-UP APPLICATION FOR DIESEL ENGINE MODELS





Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
2001, B	18-7884	18-7858	18-3076	—
2002, B	18-7884	18-7858	18-3076	—
2003, B	18-7884	18-7858	18-3076	—
2003 T,TB	18-7884	18-7858	18-3081	—
MD 2010 A,B	—	18-7858	18-3079	—
MD 2020 A,B	—	18-7858	18-3079	—
MD 2030 A,B	—	18-7858	18-3080	—
MD 2040 A,B	—	18-7858	18-3080	—
MD 1	—	—	18-3079 ②	—
MD 1 B	18-7884	—	18-3079	—
MD 2	18-7884	—	18-3079 ③	—
MD 2 B	18-7884	—	18-3079	—
AQD 2 B	18-7884	—	18-3079	—
MD 3 B	18-7884	—	18-3080	—
MD 5 A	18-7884	—	18-3076	—
MD 5 B	18-7884	—	18-3076	—
MD 5 C	18-7884	—	18-3076	—
MD 6 A	18-7884	—	18-3079	—
MD 6 B	18-7884	—	18-3076	—
MD 7 A	18-7884	—	18-3076	—
MD 7 B	18-7884	—	18-3076	—
MD 11 C	18-7884	—	18-3076	—
MD 11 D	18-7884	—	18-3076	—
MD 17 C	18-7884	—	18-3080	—
MD 17 D	18-7884	—	18-3080	—
MD 22 A	—	—	18-3081	—
MD 22 L-A	—	—	18-3081	—
TMD 22 A	—	—	18-3081	—
AQD 21 A	—	18-7858	18-3081 ④ 18-3075 ⑤	— 18-15460
MD 21 A	—	18-7858	18-3081 ④ 18-3075 ⑤	— 18-15460
AQD 21 B	—	18-7858	18-3081 ④ 18-3075 ⑤	— 18-15460
MD 21 B	—	18-7858	18-3081 ④ 18-3075 ⑤	— 18-15460
AQD 32 A	—	18-7858	18-3077	—
MD 32 A	—	18-7858	18-3077	—
MD 30 A	18-7878-1	—	18-3077	—
TMD 30 A	18-7878-1	—	18-3077	—
TAMD 30 A	18-7878-1	—	18-3077	—
AQAD 30 A	18-7878-1	—	18-3077	—
MD 31 A	18-7878-1	—	18-3077	—
TMD 31 A	18-7878-1	—	18-3077	—
AQAD 31 A	18-7878-1	—	18-3077	—
AD 31 A	18-7878-1	—	18-3077	—
TMD 31 B	18-7878-1	—	18-3077	—
TAMD 31 B	18-7878-1	—	18-3077	—
AD 31 B	18-7878-1	—	18-3077	—

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
TMD 31 D	18-7878-1	—	18-3077	—
TAMD 31 D	18-7878-1	—	18-3077	—
AD 31 D	18-7878-1	—	18-3077	—
AD 31 XD	18-7878-1	—	18-3077	—
TMD 31 L-A	18-7878-1	—	18-3077	—
TAMD 31 P,L,M-A	18-7878-1	—	18-3077	—
AD 31 P,L-A	18-7878-1	—	18-3077	—
MD 40 A	—	—	18-3077	—
TMD 40 A	—	—	18-3077	—
AQD 40 A	—	—	18-3077	—
TAMD 40 A	—	—	18-3078	—
AQAD 40 A	—	—	18-3078	—
TMD 40 B	—	—	18-3077	—
TAMD 40 B	—	—	18-3078	—
AQAD 40 B	—	—	18-3078	—
TMD 40 C	—	—	18-3077	—
TMD 41 A	—	—	18-3077	—
AQD 41 A	—	—	18-3077	—
D 41 A	—	—	18-3077	—
TAMD 41 A	—	—	18-3077	—
AQAD 41 A	—	—	18-3077	—
AD 41 A	—	—	18-3077	—
TMD 41 B	—	—	18-3077	—
D 41 B	—	—	18-3077	—
TAMD 41 B	—	—	18-3077	—
AD 41 B	—	—	18-3077	—
KAMD 42 A	—	—	18-3077	—
KAD 42 A	—	—	18-3077	—
TMD 41 D	—	—	18-3077	—
D 41 D	—	—	18-3077	—
TAMD 41 D	—	—	18-3077	—
AD 41 D	—	—	18-3077	—
TMD 41 L-A	—	—	18-3077	—
D 41 L-A	—	—	18-3077	—
TAMD 41 P,L,M,H-A	—	—	18-3077	—
KAMD 42 B	—	—	18-3077	—
KAD 42 B	—	—	18-3077	—
KAMD 42 P-A	—	—	18-3077	—
KAD 42 P-A	—	—	18-3077	—

② S/N 14016 & up
③ S/N 4211- & up
④ S/N 103386 & below
⑤ S/N 103387 & up



18-5246
TUNE-UP KIT
For: Delco HVS V-6 Distributors



18-5247
TUNE-UP KIT
Replaces: 898253T29
For: Delco HVS V-8 Distributors



18-5256
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5314	835304	Contact Set
18-5338	835308-8	Condenser
18-5411	841243	Rotor

①**18-5260D** Display Package



18-5260
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5303	835705, 855846-2	Contact Set
18-5345	835704	Condenser
18-5403	855845	Rotor

Prestolite



18-5264
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5303	835705, 855846-2	Contact Set
18-5345	835704	Condenser
18-5425	834975	Rotor

V-8 with Prestolite clip-down cap



18-5265
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5305	243799, 1306169, 243460	Contact Set
18-5348	834560	Condenser
18-5428	243903	Rotor



18-5266
TUNE-UP KIT
Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478, 18-5479

①**18-5284D** Display Package



18-5284
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5305	243799, 1306169, 243460	Contact Set
18-5349	841262	Condenser
18-5428	243903	Rotor

Bosch 4 cyl.



18-5303
CONTACT SET
Replaces: 835705, 855846-2



18-5305
CONTACT SET
Replaces: 241664, 243460, 243799, 1306169



18-5306
CONTACT SET
Replaces: 240149



18-5314
CONTACT SET
Replaces: 835304



18-5319
CONTACT SET
Replaces: 243801



18-5338
CONDENSER
Replaces: 835308



18-5342
CONDENSER
Replaces: 243653



18-5345
CONDENSER
Replaces: 835704



18-5349
CONDENSER
Replaces: 841262
For: Bosch Distributors



18-5348
CONDENSER
Replaces: 834560



18-5245
ROTOR
Replaces: 3858977
For: Delco HVS Distributors



18-5402
ROTOR
Replaces: 3862014
For: Delco EST V-8 Distributors



18-5403
ROTOR
Replaces: 855845, 841907, 3853801



18-5404-1
ROTOR



18-5405
ROTOR
Replaces: 33854549, 3862014
V-8 Fits new GM style "Module in Cap"

SEE PAGES 910-912 FOR APPLICATION
① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-5406
ROTOR
Replaces: 3854261
For: 3.0L Delco EST
"Module in Cap"



18-5408
ROTOR
Replaces: 3854311
For: 4.3L V6 Delco EST
"Module in Cap"



18-5411
ROTOR
Replaces: 841243



18-5413
ROTOR
Replaces: 3854218
For: 5.0L FI, FL, 5.8L FL, FI, FSI



18-5419
ROTOR
Replaces: 818525



18-5425
ROTOR
Replaces: 834975



18-5428
ROTOR
Replaces: 243903



18-29322
CAP & ROTOR KIT
Replaces: 3854217, 3854215
Fits: Ford HEI Distributors



18-5248
DISTRIBUTOR CAP
Replaces: 3854217
For: 5.0FiPMDA, 5.0FiPMDM, 5.8FiPMDA, 5.8FiPMDM, 5.0FIPHUBCE, 5.0FIPHUCCE, 5.0FIPHUECE, 5.0FIPHURCE, 5.0FIPHUSCE, 5.0FLPHUB, 5.0FLPHUC, 5.0FLPHUE, 5.0FLPHUR, 5.0FLPHUS, 5.8FIIHU, 5.8FIP



18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5352
DISTRIBUTOR CAP
Replaces: 841070, 3853815



18-5353
DISTRIBUTOR CAP
Replaces: 841926



18-5354
DISTRIBUTOR CAP
Replaces: 3854548
For: V-8 GM Delco EST
"Module in Cap"



18-5356
DISTRIBUTOR CAP
Replaces: 243797
Bosch



18-5357
DISTRIBUTOR CAP
Replaces: 243632, 870690, 1243632



18-5358
DISTRIBUTOR CAP
Replaces: 841263
Bosch



18-5361
DISTRIBUTOR CAP
Replaces: 3854260
For: 3.0L Delco EST
"Module in Cap"



18-5362
DISTRIBUTOR CAP
Replaces: 3854331
For: 4.3L V6 Delco EST
"Module in Cap"



18-5369
DISTRIBUTOR CAP
Replaces: 835702
with **18-5399** Gasket



18-5375
DISTRIBUTOR CAP
Replaces: 841244



18-5393
DISTRIBUTOR CAP
Replaces: 241669



18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors



18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors



18-29417
DISTRIBUTOR CAP
Replaces: Mallory 270B
Fits: Mallory 6 cylinder

SEE PAGES 910-912 FOR APPLICATION



18-5243
DISTRIBUTOR CAP
Replaces: 3859019
For: Delco HVS V-6 Distributors



18-5244
DISTRIBUTOR CAP
Replaces: 3858975
For: Delco HVS V-8 Distributors



18-7492
COIL
Replaces: 3854161
For: 1996 applications



18-7493
COIL
Replaces: 3859078
For: 8.1L 2001-2007



18-5745
IGNITION COIL
Replaces: 3287677
Fits: AQ171A, AQ171C
251A (1988-92)



18-7648
IGNITION COIL
Replaces: 3861267
Fits: 8.1Gi-A, 8.1Gi-B, 8.1Gi-BF, 8.1Gi-C, 8.1Gi-CF, 8.1Gi-D, 8.1Gi-DF, 8.1GSi-A, 8.1GXi-A, 8.1GXi-AF, 8.1GXi-B, 8.1GXi-BF, 8.1GXi-C



18-5433
IGNITION COIL
Replaces: 835998
Uses External Resistor



18-5436
IGNITION COIL
3.0 ohm
Replaces: 35254
Has Internal Resistor



18-5437
IGNITION COIL
Replaces: 3852217
Metal Encased - 12 Volt
Uses External Resistor (For All Applications)
For: 1990 & prior stern drives with breaker point ignition



18-5467
IGNITION COIL
Replaces: 21436799
Fits: Engines equipped with Delco HVS distributor w/ extended bracket



18-5443
IGNITION COIL
Replaces: 3854002
3.0L/4.3L/5.7L/7.4L



18-5107-1
IGNITION MODULE
Replaces: 3854003



18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)



18-5108
PICK-UP COIL SENSOR
Replaces 3854001
For: GM EST



18-7757
THROTTLE POSITION SENSOR
Replaces: 3855296
Fits: 1995-2001



18-7642
PICK-UP ASSEMBLY
Replaces: 3863130
Fits: 3.0, 4.3, 5.0, 5.7L models (2002-07)



18-7643
CAMSHAFT SENSOR
3-pin
Replaces: 3859082
Fits: 8.1Gi-A, 8.1Gi-B, 8.1Gi-BF, 8.1Gi-C, 8.1Gi-CF, 8.1Gi-D, 8.1Gi-DF, 8.1GSi-A, 8.1GXi-A, 8.1GXi-AF, 8.1GXi-B, 8.1GXi-BF, 8.1GXi-C, 8.1Gi-E, 8.1Gi-EF, 8.1GXi-D, 8.1GXi-DF, 8.1OSi-A, 8.1OSi-AF, 8.1GiI-E, 8.1GXiI-D (2001-07)



18-7706
CRANKSHAFT POSITION SENSOR
Replaces: 3858979
Fits: 4.3, 5.0, 5.7L models



18-7708
CRANKSHAFT POSITION SENSOR
Replaces: 3808516
Fits: Most 8.1L

FEATURES

- ★ Oil filled for better cooling and long life
- ★ Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- ★ More windings maximize energy and reliability over the full RPM range
- ★ Fits existing brackets for easy installation



18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- ★ *Designed for use with the original Ignitor Electronic Conversion Kits*
- ★ *Can be used with other inductive ignition systems*



18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
- ★ *Designed for use with the original Ignitor Electronic Conversion Kits*
- ★ *Can be used with other inductive ignition systems*

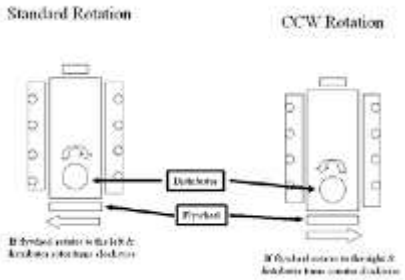


18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder: Flame-Thower 45,000 volt coil.
- ★ *Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits*
- ★ *Compatible with capacitive discharge systems*

Part #	Description	Recommended Coil	Resistance Ohms	Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0	18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3.0	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6

FEATURES

- ★ ***Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance***
- ★ ***Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability***
- ★ ***Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance***





18-5483
HI-PERFORMANCE
ELECTRONIC DISTRIBUTOR
Fits:Chevrolet Marine Small and Big Block engines
(Standard Deck Height)
Replacement cap/rotor kit 18-5266



18-5498-2
DISTRIBUTOR
Replaces: 9-26307; Mallory YLM624BV
For GM V8, 482, 502, 540 CID (Except 348, 409 & Tall Deck Big Block)



18-5475
DISTRIBUTOR
Fits: 4 Cyl GM w/ Delco EST Ignition
Tune-Up Kit 18-5280



18-5476
DISTRIBUTOR
Fits: GM V6 Engines with Delco EST Ignition HEI
Tune-Up Kit 18-5278



18-5484-1
ELECTRONIC DISTRIBUTOR
(Late HEI)
Replaces: 3857449
For **Conventional** Rotation V8/LH 262-454 & 502 (Except 348/409 and Tall Block Engines)
• Designed as plug-in replacement for GM-style fuel ignition system distributor
Tune-Up Kit 18-5281

—CONTAINS—

Description	Part #
Distributor Cap	**18-5354**
Rotor	**18-5405**



18-5494-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM624AV
Conventional Rotation
For Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5480
COMPLETE IGNITION
CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor



18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5478
ELECTRONIC DISTRIBUTOR
Fits: Chrysler LA series V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5479
ELECTRONIC DISTRIBUTOR
Fits: GM V-8 engines-reverse rotation
Replacement Cap/Rotor Kit 18-5266

Ignitor® II ELECTRONIC IGNITION FEATURES

- ★ *Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.*
- ★ *Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.*
- ★ *Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.*
- ★ *More stable timing.*
- ★ *Use with 18-5472 "Flame Thrower II" Coil for optimum performance*

New



18-5240
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Prestolite IDU-7801 Distributors



18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors



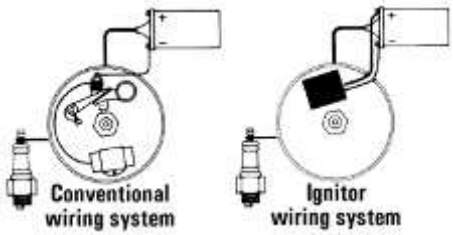
18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap



18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with screw down cap

IGNITOR® ELECTRONIC IGNITION FEATURES

- ★ *Replaces points & condensers for true solid state ignition.*
- ★ *Uses standard coil, cap and rotor.*
- ★ *Easy to install, one-piece, 2-wire hook-up.*
- ★ *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*



New



18-5239
ELECTRONIC CONVERSION KIT
Fits: Prestolite IDU-7801 Distributors



18-5292
ELECTRONIC CONVERSION KIT
Fits: 4 Cylinder Volvo AQ Models with Bosch Ignition(Dist # 0231178017)



18-5294
ELECTRONIC CONVERSION KIT
Fits: (6 Cyl.) Delco distributors



18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (except IBM7026) For: Onan, Universal, Waukesha, Wisconsin

①**18-5299D** Display Package

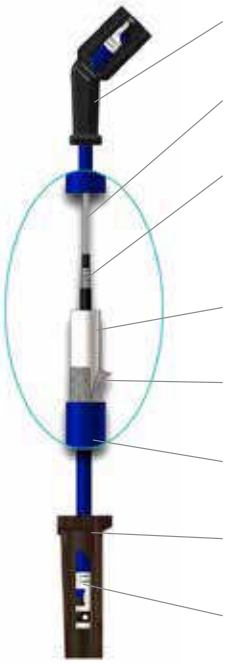


18-5299
ELECTRONIC CONVERSION KIT
Fits: 8 (Cyl.) AQ200A, B, AQ225A, B and All 8 Cyl. w/Prestolite Dist # IBM-7013A
Use with 18-5403 style rotor

① Items ending in "D" are Display Packaged - Regular number is Non-Display

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion





VOLVO MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
AQ115A, B	4	Volvo	1969	1975	**18-28050**
AQ120B	4	Volvo	1977	1980	**18-8813-1**
AQ125A, B	4	Volvo	1981	1985	**18-8813-1**
AQ130A, B, C, D	4	Volvo	1968	1977	**18-28050**
AQ131A, B, C, D	4	Volvo	1985	1989	**18-8813-1**
AQ140A	4	Volvo	1975	1979	**18-8813-1**
AQ145A, B	4	Volvo	1979	1985	**18-8813-1**
AQ151A, B, C	4	Volvo	1985	1989	**18-8813-1**
AQ175A	6	Volvo	1981	1985	**18-8801-1**
AQ190A	8	Volvo	1976	1977	**18-8802-1**
AQ200B	8	Mallory (Tall Cap)	1974	1976	**18-8802-1**
AQ200B	8	Mallory (Flat Cap)	1974	1976	**18-8823-1**
AQ200C	8	Mallory (Tall Cap)	1976	1977	**18-8802-1**
AQ200C	8	Mallory (Flat Cap)	1976	1977	**18-8823-1**
AQ205A	6	Volvo	1988	1989	**18-8801-1**
AQ211A	8	Volvo	1986	1989	**18-8802-1**
AQ225B	8	Mallory (Tall Cap)	1974	1976	**18-8802-1**
AQ225B	8	Mallory (Flat Cap)	1974	1976	**18-8823-1**

VOLVO MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
AQ231A, B	8	Volvo	1986	1989	**18-8802-1**
AQ240A	8	Volvo	1976	1977	**18-8802-1**
AQ255A	8	Mallory (Flat Cap)	1977	1978	**18-8823-1**
AQ255B	8	Mallory (Tall Cap)	1978	1978	**18-8802-1**
AQ255B	8	Mallory (Flat Cap)	1978	1978	**18-8823-1**
AQ260A	8	Mallory (Tall Cap)	1979	1985	**18-8802-1**
AQ260A	8	Mallory (Flat Cap)	1979	1985	**18-8823-1**
AQ260B	8	Mallory (Tall Cap)	1985	1986	**18-8802-1**
AQ271A, B, C, D	8	Volvo	1986	1989	**18-8802-1**
AQ280A	8	Mallory (Tall Cap)	1978	1979	**18-8802-1**
AQ280A	8	Mallory (Flat Cap)	1978	1979	**18-8823-1**
AQ290A	8	Mallory (Tall Cap)	1979	1985	**18-8802-1**
AQ290A	8	Mallory (Flat Cap)	1979	1985	**18-8823-1**
AQ311A, B	8	Volvo	1986	1989	**18-8802-1**
BB140A	4	Volvo	1975	1979	**18-8813-1**
BB145A	4	Volvo	1979	1985	**18-8813-1**
BB225A, AV, B, C	8	Volvo	1973	1977	**18-8802-1**
BB231A	8	Volvo	1987	1987	**18-8802-1**

APPLICATION CONTINUED ON NEXT PAGE

VOLVO MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
BB260A, AV, B, C	8	Volvo	1978	1985	**18-8802-1**
BB261A	8	Volvo	1988	1989	**18-8802-1**
230A, B	4	Volvo	1989	1992	**18-8813-1**
250A, B	4	Volvo	1989	1992	**18-8813-1**
432A	6	Delco EST	1992	1993	**18-8835-1**
434A	6	Delco EST	1992	1993	**18-8835-1**
3.0GLM	4	Delco EST	1993	1994	**18-8833-1**
3.0GLM	4	Delco EST	2002	2004	**18-8833-1**
3.0GLP	4	Delco EST	2002	2010	**18-8833-1**
3.0GSM	4	Delco EST	1994	2002	**18-8833-1**
3.0GSP	4	Delco EST	1993	2002	**18-8833-1**
3.0GXI	4	Delco EST	2008	2009	**18-8833-1**
4.3GI	6	Delco EST	1994	2000	**18-8835-1**
4.3GL	6	Delco EST	1993	2010	**18-8835-1**
4.3GS	6	Delco EST	1993	1999	**18-8835-1**
4.3GXI	6	Delco HVS	2001	2015	**18-8829-1**
4.3GXI	6	Delco EST	2001	2002	**18-8835-1**
4.3GXIE	6	Delco HVS	2009	2015	**18-8829-1**
4.3SI	6	Delco HVS	2001	2009	**18-8829-1**
4.3SI-BF	6	Delco HVS	2001	2002	**18-8829-1**
5.0FI	8	Ford	1994	1996	**18-8820-1**
5.0FL	8	Prestolite	1994	1996	**18-8802-1**
5.0GI	8	Delco EST	1997	2000	**18-8836-1**
5.0GL	8	Prestolite	1997	2001	**18-8802-1**
5.0GL	8	Delco EST	2001	2006	**18-8836-1**
5.0GXI	8	Delco HVS	2001	2015	**18-8828-1**
5.0GXI-A	8	Delco EST	2001	2002	**18-8836-1**
5.0GXIC	8	Delco HVS	2007	2009	**18-8828-1**
5.0GXiE	8	Delco HVS	2007	2015	**18-8828-1**
5.0OSI	8	Delco HVS	2001	2009	**18-8828-1**
5.0OSiE	8	Delco HVS	2008	2009	**18-8828-1**
5.7GI	8	Delco EST	1993	1997	**18-8836-1**
5.7Gi	8	Delco HVS	2001	2015	**18-8828-1**
5.7GI	8	Delco EST	2004	2005	**18-8836-1**
5.7GiC	8	Delco HVS	2008	2009	**18-8828-1**
5.7GiCE	8	Delco HVS	2008	2009	**18-8828-1**
5.7GiE	8	Delco HVS	2007	2015	**18-8828-1**
5.7GIL	8	Delco HVS	2002	2009	**18-8828-1**
5.7GIL-A	8	Delco EST	2001	2001	**18-8836-1**
5.7GL	8	Prestolite	1993	1997	**18-8802-1**
5.7GL	8	Delco EST	1993	1997	**18-8836-1**
5.7GL	8	Delco EST	2001	2004	**18-8836-1**
5.7GL-A	8	Mallory	2001	2001	**18-8802-1**
5.7GSI	8	Delco EST	1996	2001	**18-8836-1**
5.7GSP	8	Prestolite	1996	2000	**18-8802-1**

VOLVO MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
5.7GXI	8	Delco HVS	2001	2015	**18-8828-1**
5.7GXI-A, B	8	Delco EST	2000	2002	**18-8836-1**
5.7GXIC	8	Delco HVS	2007	2008	**18-8828-1**
5.7GXICE	8	Delco HVS	2007	2010	**18-8828-1**
5.7GXIE	8	Delco HVS	2007	2015	**18-8828-1**
5.7GXIL	8	Delco HVS	2001	2008	**18-8828-1**
5.7GXIL-A, B	8	Delco EST	2000	2002	**18-8836-1**
5.7OSi	8	Delco HVS	2001	2009	**18-8828-1**
5.7OSiE	8	Delco HVS	2008	2009	**18-8828-1**
5.7OSXI	8	Delco HVS	2001	2009	**18-8828-1**
5.7OSXiE	8	Delco HVS	2008	2009	**18-8828-1**
5.8FI	8	Ford	1994	1996	**18-8820-1**
5.8FL	8	Prestolite	1994	1996	**18-8803-1**
5.8FSI	8	Prestolite	1994	1996	**18-8803-1**
7.4GI	8	Delco EST	1994	2000	**18-8836-1**
7.4GL	8	Prestolite	1993	1997	**18-8802-1**
7.4GLI	8	Prestolite	1993	1996	**18-8802-1**
7.4GLP	8	Prestolite	1993	1997	**18-8802-1**
7.4GLP	8	Prestolite	1994	1997	**18-28051**
7.4GLP	8	Delco EST	1995	1996	**18-8836-1**
7.4GSI	8	Delco EST	1994	2000	**18-8836-1**
8.1Gi-A	8	Distributorless	1999	2015	**18-8838-1**
8.1GiC	8	Distributorless	2007	2015	**18-8838-1**
8.1GiCE	8	Distributorless	2007	2015	**18-8838-1**
8.1GiE	8	Distributorless	2007	2015	**18-8838-1**
8.1GiL	8	Distributorless	2000	2008	**18-8838-1**
8.1GSi	8	Distributorless	2000	2001	**18-8838-1**
8.1GXi	8	Distributorless	2001	2015	**18-8838-1**
8.1GXiE	8	Distributorless	2007	2015	**18-8838-1**
8.1GXiI	8	Distributorless	2001	2008	**18-8838-1**
8.1IPSCE	8	Distributorless	2008	2015	**18-8838-1**
8.1OSI	8	Distributorless	2003	2009	**18-8838-1**
8.1OSiE	8	Distributorless	2008	2009	**18-8838-1**
8.2GLI	8	Prestolite	1993	1994	**18-8803-1**
8.2GLP	8	Prestolite	1993	1994	**18-8803-1**
8.2GSI	8	Delco EST	1995	2000	**18-8836-1**
DPX375	8	Distributorless	2000	2002	**18-8838-1**
DPX385	8	Delco EST	1996	2000	**18-8836-1**
DPX415	8	Delco EST	1996	2000	**18-8836-1**
DPX420	8	Distributorless	2000	2002	**18-8838-1**
V6-200	6	Delco HVS	2012	2015	**18-8828-1**
V6-225	6	Delco HVS	2012	2015	**18-8828-1**
V8-270	8	Delco HVS	2012	2015	**18-8829-1**
V8-300	8	Delco HVS	2012	2015	**18-8829-1**
V8-320	8	Delco HVS	2012	2015	**18-8829-1**



BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge
BC88523	2'	red	4
BC88533	2'	black	4
BC88543	4'	red	2
BC88553	4'	black	2
BC88563	6'	red	2
BC88573	6'	black	2
BC88583	8'	red	1
BC88593	8'	black	1



18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. roll of 7mm Hypalon Ignition Wire With a Metallic Core and a large assortment of three different end fittings.



18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon



18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals



18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals



18-26812
HEI COIL GRAY CONNECTOR



18-26813
HEI COIL BLACK CONNECTOR

PKG. OF 10



18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10



18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339



18-5752
UNIVERSAL SPARK PLUG BOOT
8mm



18-5657
PROTECTING SLEEVE
Replaces: 855798
Fits: Most Volvo gas & diesel engines

① Priced per Package

VOLVO PENTA IGNITION APPLICATION

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
AQ100	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
AQ110	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
AQ115A	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ115A	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ115B	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ115B	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ120	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
AQ120B	0231178017	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ120B	0231178016	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ120B	0231178018	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ125A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ125B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ130A	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130A	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130B	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130B	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130C	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130C	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130D	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130D	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ131A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ131B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ131C	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ131D	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ140A	0231178017	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ140A	0231178016	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ140A	0231178018	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ145A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ145B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ151A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ151B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ151C	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284

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VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
AQ165A	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
AQ165A	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
AQ165A	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
AQ165A	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
AQ170A	0231116054		-	18-5428	N/A	N/A		-	-	-
AQ170A	0231116060		-	18-5428	N/A	N/A		-	-	-
AQ170A	0231121008		-	18-5428	N/A	N/A		-	18-5305	-
AQ170A	0231311002		-	-	N/A	N/A		-	18-5319	-
AQ170B	0231116054		-	18-5428	N/A	N/A		-	-	-
AQ170B	0231116060		-	18-5428	N/A	N/A		-	-	-
AQ170B	0231121008		-	18-5428	N/A	N/A		-	18-5305	-
AQ170B	0231311002		-	-	N/A	N/A		-	18-5319	-
AQ170C	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
AQ170C	0231121008		-	18-5428	N/A	N/A		-	18-5305	-
AQ171A	ALL		-	-	N/A	N/A		N/A	N/A	-
AQ171C	ALL		-	-	N/A	N/A		N/A	N/A	-
AQ175A	ALL	18-8801-1	18-5369	18-5425	N/A	N/A	18-5433	18-5345	18-5303	18-5264
AQ190A	ALL	18-8802-1	18-5369	18-5425	N/A	N/A		18-5345	18-5303	18-5264
AQ200B	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A		18-5338	18-5314	18-5256
AQ200B	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A		18-5345	18-5303	18-5260
AQ200C	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ200C	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ200D	S/N 20459 & BELOW		18-5369	18-5425	N/A	N/A	18-5433	18-5345	18-5303	18-5264
AQ200D	S/N 20460 & UP		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ200F	ALL		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ205A	ALL	18-8801-1	18-5353	18-5403	N/A	N/A		-	-	-
AQ211A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ225B	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A		18-5338	18-5314	18-5256
AQ225B	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A		18-5345	18-5303	18-5260
AQ225C	ALL		18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ225D	S/N 20459 & BELOW		18-5369	18-5425	N/A	N/A	18-5433	18-5345	18-5303	18-5264
AQ225D	S/N 20460 & UP		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ225E	ALL		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ225F	ALL		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ231A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ231B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ240A	ALL	18-8802-1	18-5369	18-5403	N/A	N/A		18-5345	18-5303	18-5260
AQ255A	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ255B	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ255B	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ260A	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ260A	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ260B	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ271A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	-	-	-
AQ271B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-
AQ271C	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-
AQ271D	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-

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VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
AQ280A	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	-	18-5338	18-5314	18-5256
AQ280A	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	-	18-5345	18-5303	18-5260
AQ290A	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ290A	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ311A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-
AQ311B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-
AQ60F	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
AQ90	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
AQ95	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
AQ95A	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
BB100	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
BB115A	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115A	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115B	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115B	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115C	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115C	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB140A	0231178017	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
BB140A	0231178016	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
BB140A	0231178018	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
BB145A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
BB165A	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
BB165A	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
BB165A	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
BB165A	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
BB170A	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
BB170A	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
BB170A	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
BB170A	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
BB170B	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
BB170B	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
BB170B	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
BB170B	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
BB170C	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
BB170C	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
BB170C	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
BB170C	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
BB225A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB225AV	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB225B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB225C	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB231A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB260A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB260AV	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB260B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB260C	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB261A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB30	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
MB10A	ALL		-	18-5428	N/A	N/A	18-5436	-	18-5305	-
MB18	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
MB18F	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
MB20A	ALL		18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-

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VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
MB20B	0231110043	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
MB20B	0231178005		18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
MB20C	0231110043	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	18-5257
MB20C	0231178005		18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
230A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5265
230B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5265
250A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5265
250B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5265
251A	ALL		-	-	N/A	N/A	-	N/A	N/A	N/A
430A	ALL		18-5353	18-5403	-	N/A	-	N/A	N/A	N/A
430B	ALL		18-5353	18-5403	-	N/A	-	N/A	N/A	N/A
431A	ALL		18-5353	18-5403	-	N/A	-	N/A	N/A	N/A
431B	ALL		18-5353	18-5403	-	N/A	-	N/A	N/A	N/A
432A	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	-	N/A	N/A	18-5278
434A	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	-	N/A	N/A	18-5278
500A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
500B	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
501A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
501A/MS4	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
501B	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
570A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
571A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
572A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
740A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
740A/MS5	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
740B	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
3.0GL	DELCO EST	18-8841-1	18-5361	18-5406	18-5108	18-5107-1	18-5443	N/A	N/A	18-5280
3.0GS	DELCO EST	18-8841-1	18-5361	18-5406	18-5108	18-5107-1	18-5443	N/A	N/A	18-5280
3.0GXi	DELCO EST	18-8841-1	18-5361	18-5406	18-5108	18-5117	18-5465	N/A	N/A	18-5280
4.3Gi	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
4.3Gi	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	18-7648	N/A	N/A	18-5278
4.3GL	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	18-7648	N/A	N/A	18-5278
4.3GS	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	18-7648	N/A	N/A	18-5278
4.3GXi	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	18-7648	N/A	N/A	18-5278
4.3GXi	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
4.3Si	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
5.0Fi	FORD	18-8820-1	18-5248	18-5413	-	N/A	18-7492	N/A	N/A	N/A
5.0FL	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.0GIC	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.0GI	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-7648	N/A	N/A	18-5281
5.0GL	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.0GL	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.0GXi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-7648	N/A	N/A	18-5281
5.0GXi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.0GXiE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.0OSiE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.0OSi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GI	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-7648	N/A	N/A	18-5281
5.7GIC	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GiCE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GIE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7Gi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7Gi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7GL	MALLORY	18-8802-1	18-5352	18-5403	-	-	-	N/A	N/A	N/A

APPLICATION CONTINUED ON NEXT PAGE

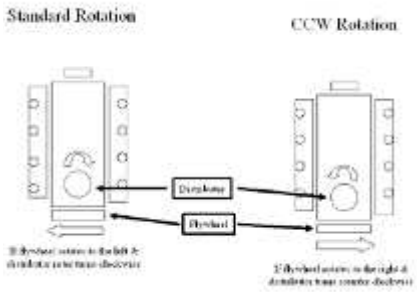
VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
5.7GL	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7GL	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.7GSi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7GSii	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7GSP	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.7GXi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-7648	N/A	N/A	18-5281
5.7GXiCE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXiC	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXiE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXii	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXii	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7OSi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7OSXi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.8Fi	FORD	18-8820-1	18-5248	18-5413	-	N/A	18-7492	N/A	N/A	N/A
5.8FL	PRESTOLITE	18-8803-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.8FSi	PRESTOLITE	18-8803-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
7.4Gi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
7.4GL	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
7.4GL	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
7.4GSi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
8.1Gi	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1Gi-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gi-B	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gi-BF	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gi-C	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GiC-400	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GiCE	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GiE	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1Gii-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gii-B	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gii	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GSi-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1GXi	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GXii	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GXi-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1GXi-AF	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1GXii-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1IPS	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1OSi	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.2GL	PRESTOLITE	18-8803-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
8.2GSi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
DPX375	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
DPX375-CF	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
DPX385	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
DPX415	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
DPX420	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
DPX420-CF	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
V6-200	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
V6-225	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
V8-225	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
V8-270	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
V8-300	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
V8-320	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247

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VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
V8-350	N/A	18-8838-1	N/A	N/A	N/A	N/A	-	N/A	N/A	N/A
V8-380	N/A	18-8838-1	N/A	N/A	N/A	N/A	-	N/A	N/A	N/A
V8-430	N/A	18-8838-1	N/A	N/A	N/A	N/A	-	N/A	N/A	N/A





18-5923
STARTER
PMGR, Ford



18-5927
STARTER
PMGR, Ford

CE



18-5911
STARTER
(Heavy-Duty) (No Core) Clockwise
For GM engines, bottom mount straight across bolt pattern. Standard rotation.
Replaces: 834893, 855326
Replacement Solenoid: 18-5837
SAEJ1171



18-5903
STARTER
Replaces: 841066-4
(No Core)Clockwise
Bottom mount two bolt pattern for standard rotation FORD engines.
Replacement Solenoid: 18-5801

CE



18-5906
STARTER
Replaces: 840808, 872241
- Inboard
- Gear Reduction Starter
- Permanent Magnet, 12 Volt
- CW Rotation
- Aluminum Pinion Housing w/2 Threaded Mounting Holes

Fits : Volvo Penta 4 Cylinder and 6 Cylinder Gas Engines

CE



18-5913
STARTER
Replaces: 3856004, 3860764, 3587625, 3853982, 3854751, 3885317 (Clockwise)
Delco permanent magnet gear reduction 2 bolt starter. 12V - 11 Tooth Offset Bolt Pattern
For: Late model GM 14" Flywheel
Replacement Solenoid: 18-6287
SAEJ1171
1.7 KW

CE



18-5919
STARTER
Replaces: 3856003
Permanent magnet I/O starter
Fits: Chevy Engines with 14" flywheels
Straight across bolt pattern
Replacement Solenoid: 18-6287
SAEJ1171
For: 3.0 GS
1.7 KW

CE



18-5920
STARTER
Replaces: 3854190
Clockwise/Standard rotation
Permanent magnet starter
Replacement Solenoid: 18-6291
For: 5.0 & 5.8 litre Ford engines



18-6275
STARTER
Replaces: 3857747, 3860566
- Inboard
- Permanent Magnet Gear Reduction Starter
- 2 Long Bolt Offset Pattern
- CW Rotation
- Use w/ Late Model 3.0L Engines with 14" Flywheel

Replacement Solenoid: **18-5811**
Fits : Volvo Penta, Mercruiser, Marine Power



18-6834
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6839
STARTER
Replaces: 1357199, -7, 3523301, -4, 5003564, -1
Fits: 240,740,760,780,940 series 2.3L



18-6872
STARTER
(12 Volt)
Replaces: 233991, 240501, 837924, 842775, 843511, 847306-8, 881681
Fits: 12V; TAMD, MD, AQD Models



18-6956
STARTER
Replaces: 3803227, -2, 834625-6, 841378-3, 841380, 841762, 63, 65, 66,



18-6958
STARTER
(24 Volt)
Replaces: 847308-4, 870998, 881682
Fits: 24V; MD, TMD, TAMD Models



18-59710
ALTERNATOR
Replaces: 820652, 822454, 827303, 847651, 849561, 849602
Fits: 24V; AQ Series gas and diesel 24V systems



18-5882
ALTERNATOR
Replaces: 3884950
75A, 12V, Serpentine
3.0L, 4.3L, 5.0L, 5.7L, 8.1L (2007 - Current)



18-5957
ALTERNATOR
Replaces: 3860769
(3-Wire) (68 AMP)
Replaces Mando, Motorola and Original Equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley.
SAEJ1171



18-59700
ALTERNATOR
Replaces: 3803227, -2, 834625-6, 841378-3, 841380, 841762, 63, 65, 66,



18-5979
ALTERNATOR
Replaces: 3860082, Mando AC165622, Lester 12391
65 amp, 3.0GSM-A/B/C, 3.0GSP-A/B/C, 3.0GLM-A/B, 3.0GLP-A/B, 4.3GXi-A/B/BF/C.CF.D.DF, 4.3OSi-B/BF/C/CF/D/DF, 5.0GXi-A



18-6261
ALTERNATOR
Replaces: 3856600-6, 3857561
Mando for Late Model Volvo Penta, 12 Volt, 65 Amp, Internal Regulator, Single Groove Pulley



18-5959
ALTERNATOR
Replaces: 826495, 834609, 834963, 841762,841765, 841766.
Valeo A13N1M, 2M, 147M, 148M
14V/50 AMP: AQ120-AQ145, AQ200D-AD290-TMD40-MD21-8070-MD5C, MD18-7D-MD30-TMD30-TAM30, MD18-MD2B-MD2BHY-MD3B-MD21A, MD32A-AQD32A/270D (Mot V8S), MD5-MD7-MD11-MD17-B21-B22 Mot. TMD40), Series 2002-2003-R,V,S.



18-5939
ALTERNATOR
Replaces: 872235, 3803260, 873770
Valeo: A13N234, 2541451
14V/60 AMP: AQ115, AQ120B, AQ125, AQ130, AQ140, AQ145, AQ165, AQ170, AQ200, AQ225, AQ256, AQ260, AQ280, AQ290, BB115, BB145, MB20; Diesel Engine Application: AQD2B, AQD21A, AQD21B, AQD27, AQD29, AQD32A, MD11C, MD11D, MD17C, MD17D, MD2B, MD2010A, MD2010B, MD2030A, MD2030B, MD2040A, MD2040B, MD21A, MD21B, MD27, MD29, MD3B, MD32A, MD6A, MD6B, MD7, TAM71A, TAM71B, TAM72A, TAMD72WI-A.



18-5943
ALTERNATOR
Replaces: 872926, 3803227
Valeo: A13N259, 541663
14V/50 AMP: 431, 500, 501, 570, 740DP, 740/MSS, AQ131, AQ145B, AQ175, AQ200, AQ205, AQ211, AQ225, AQ260, AQ271, AQ290, AQ311, BB165, BB170, BB225, BB231, BB260, BB261; Diesel Engine Application: 2001, 2002, 2003, 2003T, AD31A, AQAD30A, AQAD31A, AQAD40A, AQAD41, AQAD41A, AQD40A, AQD41, AQD41A, KAD42A, KAMD42A, MD30A, MS31A, MD40A, MD7B, TAMD40A, TAMD41A, TAMD41B, TAMD41D, TAMD70E, TMD30A, TMD31A, TMD40A, TMD41A.



18-6845
ALTERNATOR
Replaces: 3862613, 3862665, 3884950
Fits: 3.0GLM, 3.0GLP Engines



18-6846
ALTERNATOR
Replaces: Volvo Penta 1502272, 3803270-2, 5001677, 845940, 72021, 872022, 872757, 873635, 873757, 873757-9, 873771,



18-6847
ALTERNATOR
Replaces: 3862613, 2655301,
Fits: 2000-07 3.0GLP, GSP, GSM, 4.3GXi, 5.0GXi, Si, 5.7Gi, GXi, Osi, Sxi



18-6975
ALTERNATOR (Universal)
Fits: High amp 160A alternator, universal mounting pattern based on Delco CS1300 design, v-belt and 6 groove serpentine pulley included



18-6848
ALTERNATOR
Replaces: Volvo 3862612, 2656299, Valeo A0002655299
Fits: 2000 and on Volvo Penta Models w/ 4.3, 5.0, and 5.7 GM engines



18-6953
ALTERNATOR
Replaces: Volvo
Fits: Diesel D3 Models



18-6955
ALTERNATOR
Replaces: Caterpillar 3001117, 10-258, Prestolite 110-258, 110-258A, Volvo 849748-9
Fits: Volvo Diesel 6 cylinder models

ALTERNATOR/STARTER APPLICATION

GASOLINE ENGINES

Model	Engine	Year	Starter	Alternator	Model	Engine	Year	Starter	Alternator
AQ115			18-5918	N/A	AQ145			18-5918	18-5959
AQ120B			18-5918 ①	N/A	AQ145A	4 cyl	1979-1985	18-5918 ③	18-5959
AQ120B			18-5906	N/A	AQ145A	4 cyl	1979-1985	18-5906 ⑤	18-5959
AQ125A			18-5918 ①	18-5959	AQ145B	4 cyl	1979-1985	18-5906 ⑤	18-5959
AQ125A	4 cyl	1981-1985	18-5906 ②	18-5959	AQ151A	4 cyl	1985-1989	18-5906	18-5959
AQ125B	4 cyl	1981-1985	18-5906 ②	18-5959	AQ151B	4 cyl	1985-1989	18-5906	18-5959
AQ130			18-5918	N/A	AQ151C	4 cyl	1985-1989	18-5906	18-5959
AQ131A	4 cyl	1985-1989	18-5906	18-5959	AQ165			18-5918	N/A
AQ131B	4 cyl	1985-1989	18-5906	18-5959	AQ170			18-5918	N/A
AQ131C	4 cyl	1985-1989	18-5906	18-5959	AQ171A	4 cyl	1986-1994	18-5906	18-5959 ⑥
AQ131D	4 cyl	1985-1989	18-5906	18-5959	AQ171C	4 cyl	1986-1994	18-5906	18-5959 ⑥
AQ140A			18-5918 ③	18-5959	AQ175A			18-5900 ⑤	N/A
AQ140A			18-5906 ②	18-5959	AQ190A			18-5903	N/A

① Below SN 7679/013489 ② AQ125A beginning with S/N 7679/013489 ③ Below SN 7705/001557 ⑤ AQ145A & BB145A beginning with SN 7705/001557
⑥ 18-5959 14V/50AMP ⑦ Mounting screw threads into bracket ⑧ 18-5939 14V 50 AMP

Model	Engine	Year	Starter	Alternator	Model	Engine	Year	Starter	Alternator
AQ200B			18-5900	18-5959	BB145			18-5918	N/A
AQ200C			18-5900	18-5959	BB145A	4 cyl	1979-1985	18-5918 ③	18-5959
AQ200D			18-5900	18-5959	BB145A			18-5906 ⑤	N/A
AQ200F			18-5900	18-5959	BB165			18-5918	N/A
AQ205A			18-5900	N/A	BB170			18-5918	N/A
AQ211A			18-5900	N/A	BB225A			18-5900	18-5959
AQ225A			18-5900	18-5959	BB225B			18-5900	18-5959
AQ225B			18-5900	18-5959	BB225C			18-5900	18-5959
AQ225C			18-5900	18-5959	BB260A			18-5900	18-5959
AQ225D			18-5900	18-5959	BB260B			18-5900	18-5959
AQ225E			18-5900	18-5959	BB260C			18-5900	18-5959
AQ225F			18-5900	18-5959	230			18-5906	18-5943
AQ231A			18-5900	N/A	250			18-5906	18-5943 ⑦ 18-5939 ⑧
AQ231B			18-5900	N/A	251A			18-5906	N/A
AQ240A			18-5903	N/A	430			18-5900	18-5943 ⑦
AQ255A			18-5900	N/A	431			18-5900	18-5943 ⑦
AQ255B			18-5900	N/A	432			18-5900	18-5943 ⑦
AQ260A			18-5900	18-5959	434			N/A	N/A ⑦ 18-5939 ⑧
AQ260B			18-5900	18-5959	500-570			18-5900	18-5943 ⑦ 18-5939 ⑧
AQ271A			18-5900	N/A	571A			18-5900	N/A N/A
AQ271B			18-5900	N/A	572			18-5900	18-5943 18-5939 ⑧
AQ271C			18-5900	N/A	740B			18-5900	18-5943 18-5939 ⑧
AQ271D			18-5900	N/A	3.0L			18-5919	N/A
AQ280			18-5900	N/A	4.3L			18-5913	N/A
AQ290A			18-5900	18-5959	5.0L (GM)	V-8	1994-2007	18-5913	N/A
AQ311A			18-5900	N/A	5.7L (GM)	V-8	1994-2007	18-5913	N/A
AQ311B			18-5900	N/A	7.4L (GM)	V-8	1994-2007	18-5913	N/A
BB115			18-5918	N/A	8.2L (GM)	V-8	1994-2007	18-5913	N/A
BB140A			18-5918 ③	18-5959	5.0L (FORD)	V-8	1994	18-5920	N/A
BB140A			18-5906	N/A	5.8L (FORD)	V-8	1994	18-5920	N/A

① Below SN 7679/013489 ② AQ125A beginning with S/N 7679/013489 ③ Below SN 7705/001557 ⑤ AQ145A & BB145A beginning with SN 7705/001557
⑥ 18-5959 14V/50AMP ⑦ Mounting screw threads into bracket ⑧ 18-5939 14V 50 AMP



18-6291

SOLENOID
Replaces: 3854194-2, OMC 3854194
Fits: Ford Gear Reduction
Starters on Late Model 5.0L, 5.8L,
OMC and Volvo Penta



18-5806
SOLENOID
Replaces: 834520
BOSCH 0331-302-050, 0331-302-081,
0331-302-085, 0331-302-581, 0331-302-585
For starters with aluminum nose.
Slot in end of solenoid shaft is 13/32" long.



18-5811
STARTER SOLENOID
Replaces: 3850216, 3859054
For: PG 260 series starters, GM V6 & V8 (1983-Up)



18-5837
SOLENOID
Replaces: 3853869, 3853998
For: 3.0 ; GL, GS, 4.3L GL, GS, 5.7L GL, GI,
7.4L GL, 8.2L GL



18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's



18-69550
CIRCUIT BREAKER
Replaces: 3854164
Fits: Volvo Multiple Gasoline Engine Applications



18-6271
RELAY
Replaces: 870670, 6643474, 876038, 241812
12 Volt, 30 Amp



18-6268
RELAY
Replaces: 841177, 872272
12 Volt, 30 Amp



18-6266
RELAY
Replaces: 876040, 872300
12 Volt, 30 Amp/20 Amp continous

①**18-5705D** Display Package



18-5705
POWER TRIM RELAY
Replaces: 876039
5 Terminal
For: AQ 175, 200, 225D, 260, 290A



18-5700
TRIM RELAY
Replaces: 3858081, 3858809
For: (1998 SX-M-MAC, MDA, MLT), 3.0GLP-D, 4.3GL-E, 4.3GL-EF, 4.3GXi-F, 4.3GXi-FF, 4.3OSi-F, 4.3OSi-FF, 5.0GL-F, 5.0GL-FF, 5.0GXi-F, 5.0GXi-FF, 5.0Si-F, 5.0Si-FF, 5.7Gi-F/FF, 5.7GXi-G/GF, 5.7OSi-E/EF, 5.7OXi-E/EF, 5.7Gil-F, 5.7GXi-G, 8.1Gi-G/GF, 8.1GXI-F/FF, 8.1OSi-C/CF, 8.1Gil-G, 8.1GXil-F, DPH-A, DPH-B, DPR-A, DPH-B, EF drives, SX-M TSKs 1998-05, SX-M, DP-SM, (WT drives, PJX-C, PJX-S SX-M, -MACLT, -MDA, -MDB, -MHP, -MTD, DP-E, DP-S, -S1, -S2, DP-SM, -SM)XDP-B



18-5704
POWER TRIM RELAY
Replaces: 876037
20 Amps Resistive
15 Amps Inductive
Single Pull 5 Terminal
For: AQ270, 280

PKG. OF 5



18-6951
18-6951-9②
POWER TILT FUSE
(30 Amp)
Replaces: 851120



18-6770
TILT/TRIM
PUMP
Replaces: 854346
Oildyne
For: Early Version SX Drive with 2.5" bolt centers and fine threads
Motor **18-6805**



18-6806
TRIM PUMP ASSEMBLY
Replaces: 3587079, 3857489, 3860879
For: SX - Late Model with Coarse Thread
Motor **18-6804**



18-6822
TRIM PUMP
Replaces: Volvo Penta 852928, 820545, OMC 172543, 382715
Motor **18-6838**



18-6804
TRIM MOTOR
Replaces: 3861575
For: SX Drives - Later Version / 2.3" Bolt Centers w/ Coarse Thread



18-6805
TRIM MOTOR
Replaces: 3858071
For: SX - Early Version / Fine thread & 2.5" bolt centers



18-6817
TRIM MOTOR
Replaces: 854525-3
Fits: Late model Volvo Penta



18-6838
TRIM MOTOR
Replaces: 3586765, 852928, 872449, 873051
Fits: DP, DPX Drives
Replacement pump **18-6822**



18-6881
TRIM MOTOR WITH PUMP
Replaces: Volvo 852928, 872449, 873051,
Fits: DP, DPX Drives
Motor **18-6822**
Pump **18-6822**



18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per package



18-6274
TILT/TRIM MOTOR
Replaces: 852928, 3857265
Replaces : Prestolite HYK4001
Includes Hydraulic Valve Body



18-6758
TILT/TRIM MOTOR
Replaces: 850834
Electrolux KP5024/120



18-6779
TRIM MOTOR
Replaces: 986280, 3853945
For: PJX, SX, DPS, DP, DPX, 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI



18-6790
TILT MOTOR
Replaces: 839430,
Electrolux KS3448/290
Fits: Older model Volvo



18-6791
TILT MOTOR
Replaces: 850046, 853520
Fits: Older model Volvo



18-6792
TILT MOTOR
Replaces: 897720, 854329
Fits: Older model Volvo



18-7641
CARBURETOR
(Remanufactured)
Replaces: 841047-4, 841313-0, 3856393
AQ225B,C,D,E,F; 225A,B; AQ260A,B; 290A; BB225A,AV, BB225B,C; 260A,AV,B,C; 501A, 501A/MS4A; 570/MS4A
Use Replacement Carb Kit **18-7095**

NEW



18-79993
CARBURETOR
(Remanufactured)
Fits: Solex 44 PAI for AQ115-170

NEW



18-79998
CARBURETOR
(Remanufactured)
Replaces: R80316
Fits: 3.0L GL, GS

NEW



18-80005
CARBURETOR
(Remanufactured)
Replaces: 17059059
Fits: AQ175, 200, 225, 290

NEW



18-80006
CARBURETOR
(Remanufactured)
Replaces: R80382
Fits: 5.0, 5.8L, Fi, FL, SX w/ 2bbl Holley

NEW



18-80007
CARBURETOR
(Remanufactured)
Replaces: R80383
Fits: 5.0, 5.8L, Fi, FL, SX w/ 4bbl Holley

NEW



18-80008
CARBURETOR
(Remanufactured)
Replaces: R7044289
Fits: 7.4L w/ 4 bbl Rochester

NEW



18-80009
CARBURETOR
(Remanufactured)
Replaces: R80378
Fits: 7.4L Gi, GL, Gsi & 8.2L GL



18-7000
CARB KIT
Replaces: 841836-0, 841292
SOLEX DOWN DRAFT
(856471 + 856472 = 18-7000)



18-7001
CARB KIT
Replaces: 841293-4
SOLEX SIDE DRAFT



18-7008
CARB KIT



18-7040
CARB KIT
Contains adjustable needle & seats



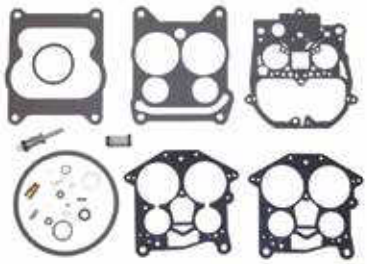
18-7072
CARB KIT
Replaces: 855889



18-7085
CARB KIT
Replaces: 875407



18-7086
CARB KIT
Replaces: 841994



18-7095
CARB KIT
Replaces: 834985-4



18-7237
CARB KIT



18-7238
CARB KIT
Replaces: 3854020
For: 4.3L GL, GS, 5.0L GL, 5.7L GL



18-7241
CARB KIT
Replaces: 3855017
For: 7.4L GL, 8.2L GL



18-7242
CARB KIT
Replaces: 3854105



18-7244
CARB KIT
Replaces: 3854106



18-7245
CARB KIT
Replaces: 3854107



18-7246
CARB KIT
Replaces: 3854116
For: 3.0L GLM, GLP, GSM, GSP, GS, GL



18-7099
CARB GASKET SET
Replaces: 824803, 856470



18-7200
FLOAT
Replaces: 841634-9
(ALCOHOL RESISTANT)
Brass



18-7201
FLOAT
(ALCOHOL RESISTANT)
Brass



18-7202
FLOAT
(ALCOHOL RESISTANT)
Brass

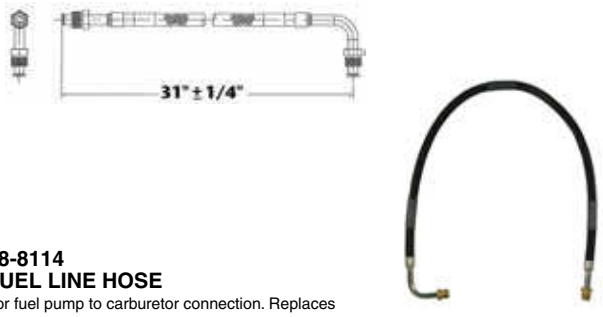


18-36905
FLOAT
Replaces: 3854018
Fits: 3.0L GLM, GLP w/2 bbl Holley Carb

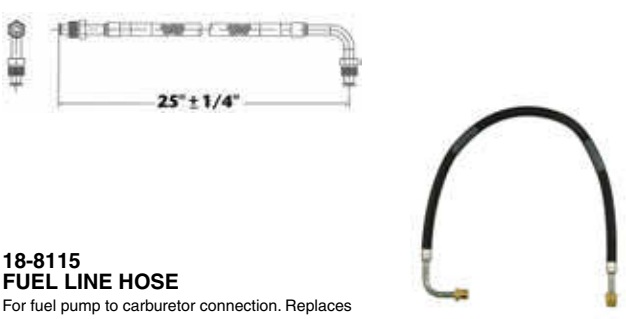
CARBURETOR KIT/FLOAT/CARBURETOR GASKET KIT APPLICATION

Model	Cyl.	Mfg Code	Carb Model	Carburetor #	Carb Kit ①	Carb Float	Carb Gasket Kit
AQ115A,B,125A,B,130C,D, AQ131A,B,C,D,145A,B AQ151A,B,C,171A,C BB115B,C,145A	4	—	—	SOLEX 44 PA1	18-7000	—	18-7099
AQ120B,140A,BB140A	4	—	—	SOLEX 44 PHN-3	18-7001	—	—
AQ80	4	—	—	ZENITH 34VN	18-7008	—	—
AQ95,95A,100,105A,110, 115 W/109", (1780cc) Dual Carb. Installation	4	ZS-1	150CD	150CD-SE (C1865F,R, C304D,F,R)	18-7085	—	—
AQ120, AQ130A,B,BB115A,w. 121"	4	ZS-1	175CD	175CD-2S,	18-7085	—	—
(1986cc) Dual Carb. Installation				(C3098F,R, C3200 F,R,C,3231 F,R)			
3.0L GL,GS	4	H-2	2300	R-80316A,R-80316-1A	18-7246	—	—
AQ170A,B,C,BB170A,B,C	6	—	—	SOLEX 44 PA1	18-7000	—	18-7099
AQ165A,BB165A (3 Carb. Installation)	6	ZS-1	175CD	175CD-2S, (C3201F,M, R,C 3232F,M,R)	18-7085	—	—
AQ175A	6	R-2	2GE	17059059	18-7086	18-7200	—
4.3L GL,GS	6	H-2	2300	R-80312A,R-80312-1A	18-7238	—	—
4.3L GL,GS	6	H-4	4160	R-80403A,R-80403-1A	18-7237	—	—
AQ200D,F and 500A AQ225B,C,D,E,F,255A,B, AQ260A,B,290A,BB225A,AV, BB225B,C,260A,AV,B,C	8	R-2	2GE	17057133, 17059059	18-7086	18-7200	—
501A,501A/MS4A,570/MS4A	8	R-4	4ME	17059283,296, 298	18-7095	18-7201	—
305" (5.0L),307" (5.0L),350" (5.7),	8	R-4	4MC, 4MV	7044288,7044289, 1705,628717,057,290	18-7072	18-7201	—
5.0L, 5.8L (Fi, FL.SX) (Ford)	8	H-2	2300	R-80382A,R-80382-1A	18-7244	—	—
5.0L, 5.8L (Fi, FL) (Ford)	8	H-4	4150	R-80383A,R-80383-1A	18-7245	—	—
740A/MS5A	8	H-4	4011	R84026AA	18-7040	—	—
454" (7.4L)	8	R-4	4MC, 4MV	7044288,7044289, 1705,628717,057,290	18-7072	18-7201	—
7.4L GL	8	H-4	4150	R-80378A,R-80378-1A	18-7242	—	—
8.2L GL	8	H-4	4150	R-80378A,R-80378-1A	18-7242	—	—

① Does not include metering rods



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-7326
ELECTRIC FUEL PUMP
Replaces: 3850809,
3858261, 3854620, 3857986



18-7330
ELECTRIC FUEL PUMP
Replaces: 3857650, 3855958



18-7331
ELECTRIC FUEL PUMP
Replaces: 3850810,
3857985, 3858714

ELECTRIC FUEL PUMP APPLICATION

Year	Engine	Application	OE #	#'s Superseded from	Part #
1994-99	262/4.3L (HU-WT)	High Pressure pump	3857650		18-7330
1994-99	262/4.3L GL/GS (All)	Carbureted - Low Pressure	3858261	3850809	18-7326
1994-99	262/4.3L GI (HU-WT)	W.Elec. Pump - Low Pressure	3858261	3850809	18-7326
1994-99	454/7.4L & 502/8.2L (HU-WT)	Low pressure system	3858714	3850810, 3857985	18-7331
1993-99	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1996-99	454/7.4L & 502/8.2L (HU-WT)	Engines w/MPI - High Pressure	3857650		18-7330
1994-99	5.0L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	18-7326
1994-99	454/7.4L & 502/8.2L (HU-WT)	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331
1992-93	454/7.4L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331



18-7268
FUEL PUMP
Replaces: 3855276
For: 5.7L Liter Engines
Dual Diaphragm requires sight glass



18-7281
FUEL PUMP
Replaces: 826493
For: GM (V-8) 305, 350
(Includes gasket)



18-7286
FUEL PUMP
Replaces: 841161
For: XP stamped steel pump
AQ120B (spec# 867465), AQ125A/B, AQ131A/B/C/D, AQ140A (spec# 867464), BB140A, AQ145A, BB145A, AQ151A/B/C, AQ171A/C, AQ230A/B, AQ250A/B, AQ251A



18-35442
FUEL PUMP
Replaces: 859428
Fits: Volvo Late 2000 Series Engines



18-35443
FUEL PUMP
Replaces: 3582310
Fits: Volvo D30, D40, D31, D41, D42 Diesel Engines



18-35444
FUEL PUMP
Replaces: 858459
Fits: Volvo Older D21 and D32 Diesel Engines

18-7783
FUEL PUMP GASKET SET
Replaces: 273663
Fits:D30, D31, D32, D40, D42, D44, AD30A, AQAD30A, TAMD30A, TMD30A, AD31A, AD31B, AD31D, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TMD31A, TMD31B, TMD31D, KAD32P-A, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C, AD41A, AD41B, AD41D, AQAD41A, D41A, D41B, D41D, TAMD41A, TAMD41B, TAMD41D, TMD41A, TMD41B, TMD41D, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAMD44P-A





18-7229
FLAME ARRESTOR
Replaces: 3854026
For: 3.0L GS, GL, 4.3L GL, GS, GSI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS





Bracket Type	Part #	Bracket Type	Part #
1/4" Stainless Steel	18-7777	1/4" Aluminum	18-7853-1
3/8" Stainless Steel	18-7776	3/8" Aluminum	18-7775

FUEL WATER SEPARATOR KITS





21 MICRON FILTER KITS - FOR CARBURETED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7848-1	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs





10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7983-2	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7982-2	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7985-1	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs



10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ metal drain bowl	18-7951	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

VOLVO STYLE BRACKETS AND SEPARATOR KITS

18-7778
VOLVO ALUMINUM
REPLACEMENT BRACKET
Replaces: 3850861



COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS



18-7774
COMPACT ALUMINUM BRACKET

18-7965-1
10 MICRON COMPACT
SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter



REPLACEMENT FILTERS





UNIVERSAL DESIGN

10 MICRON REPLACEMENT FILTERS	
Part #	**Description**
18-7944	Short - 3.875"
18-7945	Long - 4.35"
18-7866	High Capacity - 6"
18-7865	Compact 10 Micron

21 MICRON REPLACEMENT FILTERS	
Part #	**Description**
18-7844	Short - 3.875"
18-7845	Long - 4.35"

REPLACEMENT FILTERS FOR VOLVO

10 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7946	OMC thread	
18-7989	Volvo SX/EFI Cobra EFI	Volvo 3851218-2, 3852413, 3862228

21 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7846	OMC thread	
18-7789	Volvo SX/EFI Cobra EFI	Volvo 3851218-2, 3852413




10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT FILTERS

Part #	Description	Replaces
18-7919	Spin on replacement	Racor S3213
18-7920	Spin on replacement	Racor S3214
18-7947	Spin on replacement Fits - 120RRAC01	Racor S3240
18-7948	Spin on replacement Fits - 320RRAC01	Racor S3227
18-7949	Spin on replacement Fits - 660RRAC02	Racor S3232

REPLACEMENT BOWLS

Part #	Description
18-7924	Metal Collection Bowl

FILTER & BOWL KITS

Part #	Description
18-7929	Filter & Metal Bowl Contains: 18-7919 filter, 18-7924 bowl



18-8125
DIESEL FUEL FILTER
Replaces: 3583443
D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C



18-8126
DIESEL FUEL FILTER
Replaces: 861477
D1-13 A, D1-13 B, D1-20 A, D1-20 B, D1-30 A, D1-30 B, D2-40 A, D2-40 B, D2-55 A, D2-55 B, D2-55 C, D2-55 D, D2-55 E, D2-55F, D2-75 A, D2-75 B, D2-75 C, D2-75F, MD2010A, MD2010B, MD2020A, MD2020B, MD2030A, MD2030B, MD2040A, MD2040B



18-7858
FUEL FILTER
Replaces: 858201
For CAV Type Unit
AQ120B, 125A, B, 131A, 140A, 145A,B, 151,BB, 140,145A



18-7862
FUEL FILTER ELEMENT
Replaces: 841162
(Includes Gasket)



18-8149
HIGH CAPACITY FUEL WATER SEPARATING FILTER
Replaces: Volvo 3847644
Fits most gasoline applications with electric fuel pump. (some height restrictions may occur when using with 18-7778, Volvo 3850861)



18-7942
FUEL FILTER
Replaces:
466987, 3825133
For: MD100A, TMD100A, MD100B, MD120A, TMD120A, TAMD120A, MD120B, TMD120B, TAMD120B, MD70B, TMD70B, TAMD70B, THAM-D70B, AQAD70B, MD70C, TMD70C, TAMD70C, AQD70C, TAMD60A, TAMD60B, TAMD60C, D5/D7 MARINE GENSET, D5A-T, D5A-TA, D7A-T, D7A-TA, D7C-TA, D63 MARINE, D71/73 MARINE, KAD32P, TAMD42WJ, KAD43P/44P/300, KAMD43P/44P/300, TAMD103A, TAMD61A, TAMD62A, TAMD71A, TAM-D72A, TAMD72P, TAMD72WJ, TAMD74, TAMD75 MARINE, TMD102A, TAMD102A, TAMD102D, TMD122A, TAMD122A, TAMD122P, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H



18-7709
FUEL FILTER
Replaces: 3840335
Fits: KAD42P-A, KAMD42P-1, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-B, KAMD44P-C, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAT44P-C, KAD300-A, KAMD300-A, MD6A, MD6B, MD7A, MD7B, D41L-A, TAMD41H-B, TMD41L-A, AD41L-A, AD41P-A, TAMD41H-A, TAMD41P-A, MD22A, MD22A-A, MD22L-A, TMD22A, TMD22-A, D3-110I-A, D3-130A-A, D3-130I-A, D3-160A-A, D3-160I-A, D3-110I-B, D3-110I-C, D3-130A-B, D3-130I-B, D3-130A-C, D3-130I-C, D3-160A-B, D3-160I-B, D30160A-B, D3-160A-C, D3-160I-C, D3-190A-B, D3-190I-B, D3-190A-C, D3-190I-C, KKAD42A, KAMD42A, AD41D, D41D, TAMD41D, TMD41D, MD22L-B, MD22P-B, TMD22-B, TMD22P-C, TAMD22P-B



18-7859
FUEL FILTER
Replaces: 835576
For: AQ175, 200, 226, 266, 290 BB200, 225, 260



18-8124
DIESEL FUEL FILTER
Replaces: 829913
Fits: 2001, 2001B, 2002, 2002B, 2003, 2003B/T/TB, AQD2B, MD11C/D, MD17C/D, MD1B, MD2B, MD3B, MD5A/B/C, MD7/B



18-7792
FUEL FILTER
Replaces: 3855104
For: Volvo 3.0L (1994-99), OMC 3.0L (1995-98)



18-7964
TRANSMISSION FILTER KIT
For: Mercruiser V-8 Inboard with Hurth Transmission



18-7717
FILTER ELEMENT
For: Rochester 2 bbl & 4 bbl Carburetors



18-79007
AIR FILTER
Replaces: 3825038
Fits: TAMD63L-1, TAMD63P-A



18-7689
FUEL INJECTOR
Replaces: 3855182
Fits: 5.7GLPMDA, 5.7GIPMDA, 5.7GIPMDACE, 5.7GLIMDA, 5.7GIIMDA, 4.3GLPHUB, 4.3GSPHUB, 4.3GSPHUS, 4.3GIPHUSCE, 5.7GIPHUS, 4.3GLPNCA, 4.3GLPNCB, 4.3GLPNCS, 4.3GSJNCC, 4.3GSJNCS, 4.3GSPNCA, 4.3GSPNCB, 4.3GSPNCM, 4.3GSPNCS, 4.3GIPNCACE, 4.3GIPNCBCE, 4.3, 5.7GLPNCS, 5.7GIPNCACE, 5.7GIPNCSCE, 5.7GIPNCMCE, 5.7GIPNCBCE, 5.7GIINCCCE, 5.7GIINCSCE, 4.3GLPLKD, 4.3GLPLKE, 4.3GSPLKD, 4.3GSPLKE, 4.3GIPLKDCE, 4.3GIPLKECE, 4.3GSJLKD, 5.7GLPLKA, 5.7GLPLKD, 5.7GLPLKE, 5.7GLPLKR, 5.7GSPLKD, 5.7GSPLKE, 5.7GLIPLKDCE, 5.7GIPLKDCE, 5.7GIPLKECE, 5.7GSICPLKD, 5.7GSIPLK, 4.3GLPBYC, 4.3GSPBYC, 4.3GIPBYCCE, 4.3GSJBYA, 4.3GIJBYA (1994-07)



18-7685
TBI INJECTOR
Replaces: 3858941
Fits: 4.3GXi-A, 4.3GLPWTC, 4.3GLPWTR, 4.3GSPWTC, 4.3GSPWTR, 4.3GIPWTC, 4.3GIPWTR, 4.3GIJWTR, 4.3GSJWTR , 4.3GLPEFS, 4.3GiPEFS



18-7702
AIR CHARGE TEMPERATURE SENDER
Replaces: 3854527
Fits: 5.0L Gxi-A(2001-02), 5.7L GiL-A (2001), 5.7L Gi-A(2000-01), 5.7L GSiL-A (2000-01), 5.7L Gxi-A(00-01), 5.7L XiL-A (00-01), 5.7L Gxi-B(01-02), Many 7.4L (1994-00), Many 8.1L (2005-Current)



18-7601
AIR CHARGE TEMPERATURE SENSOR
Replaces: 3854158
For: 5.0 Fi/5.8 Fi (1994-96) & 5.0 FL/5.8 FL/5.8 FSi (1995-96)



18-7647
TEMPERATURE SENDER
Replaces: 872066
Fits: 4.3GL-A, 4.3GL-B, 4.3GL-C, 4.3GL-D, 5.7GL-A, 5.7GL-B, 5.7GL-C, 5.7GL-D, 5.7GL-E, 5.0GL-A, 5.0GL-B, 5.0GL-C, 5.0GL-D, 5.0GL-E, 3.0GLP-A, 3.0GLP-B, 3.0GLM-A, 3.0GLM-B, 3.0GSP-A, 3.0GSP-B, 3.0GSP-C, 3.0GSM-A, 3.0GSM-B, 3.0GSM-C, 3.0GLM-C, 3.0GLP-C, 3.0GLP-D, 4.3GL-E, 4.3GL-EF, 5.0GL-F, 5.0GL-FF, 3.0GLP-E, 4.3GL-G, 4.3GL-GF 4.3GL-J, 4.3GL-JF, 5.0GL-H, 5.0GL-HF, 3.0GLP-J, 3.0GLP-N, 5.0GL-J, 5.0GL-JF (1998-2007)



18-7513
TEMPERATURE SENSOR
Replaces: 3862500



18-5897
TEMPERATURE SENDER
Replaces: 3853787
For: 5.0L FL, FI, 5.8L FL, FI, FSI



18-33201
FUEL PRESSURE REGULATOR
Replaces: 3858967
Fits: 5.7L MPI (1995-1996)



18-7700
THROTTLE POSITION SENSOR
Replaces: 3857487
Fits: 4.3, 5.0, 5.7, 8.1, 8.2L models



18-5899
OIL PRESSURE SENDER
Replaces: 3857532
For: 230, 250, 3.0L GLM, GLP, GSM, GSP, 4.3L GL, GXI, OSI, 5.0L GL, GXI, OSI, 5.7L GL, GI, GXI, GIL, GXIL, OSI, OSXI, 8.1L GI, GXI, OSI, GIL



18-7704
IAC MOTOR
Replaces: 3855194
Fits: 4.3, 5.0, 5.7, 7.4L models



18-7705
IAC MOTOR
Replaces: 3843751
Fits: 4.3GXiE-M



18-7684
MAP SENSOR
Replaces: 3850396
Fits: 4.3, 5.0, 5.7, 7.4L models (1994-2007)



18-7677
KNOCK SENSOR
Replaces: 3850357
Fits: 4.3, 5.0, 5.7L models (2002-07)



18-7703
KNOCK SENSOR
Replaces: 3854512
Fits: 7.4, 8.2L (1999-2001)



18-7679
KNOCK SENSOR
Replaces: 3854905
Fits: 4.3L (1994-2002), 5.0L Gxi-A (2001-02), 5.7L GiL-A(2001), 5.7Gi-A, 5.7GXi-A, 5.7GXi-B, 5.7GiI-A, 5.7GSiI-A, 5.7GXiI-A, 5.7GXiI-B(2000-03), 5.7GLPNCS, 5.7GIPNCACE, 5.7GIPNCSCE, 5.7GIPNCMCE, 5.7GIPNCBCE, 5.7GIINCCCE, 5.7GIINCSCE(1995-96)



18-33800
PCV VALVE
Replaces: 3856884
Fits: 4.3L EFI



18-7888
DRAIN PLUG
& GASKET
Replaces: 826648, 862293
For CAV Filter

PKG OF 10



SNAPPER CLAMPS

Part #	Range	Size
18-8200 ①	.360 - .406	2
18-8201 ①	.410 - .468	4
18-8202 ①	.475 - .536	6
18-8020 ①	.538 - .608	8
18-8021 ①	.597 - .665	10
18-8034 ①	.670 - .780	12
18-8203 ①	.750 - .875	14
18-8204 ①	.875 - .975	19



18-3575
CIRCULATING
WATER PUMP
Replaces: 3854017
Fits: 3.0L 4 cyl. engines
Uses gasket **18-0327** (included)
(Bi-Directional)



18-3577-1
CIRCULATING WATER PUMP
Replaces: 3855991, 856609
For: GM Big Block V8
Uses gasket **18-0903** (included)
(Bi-Directional)



18-3584
CIRCULATING WATER PUMP
Replaces: 3853796
For Ford 5.0 and 5.8
Uses gasket **18-0147** (included)
(Bi-Directional)



18-3599-1
CIRCULATING WATER PUMP
Replaces: 3853850
For GM V-6 & small block V-8 engines
Uses gasket **18-0981** (included)



18-3586
WATER PUMP
Replaces: 841640
(Crank Shaft Mounted)
Fits: 431A, 500A/B, 501A, 570A, 571A, AQ180, AQ200, AQ200B/C/D/F, AQ250A, AQ211A, AQ225, AQ231A/B, AQ260, AQ255B, AQ260A, AQ271A/B/C/D/, AQ280A, AQ290A



18-0368
WATER CIRCULATING
PUMP GASKET SET
Fits:B21, B23, AQ120B, AQ125A, AQ140A, BB140A, AQ145A, BB145A



18-2779
EXHAUST HOSE
Replaces: 3852696
I.D. 4" x
For: 4.3L GL, GS, GI, GXI, OSI, 5.0L FI, GL, FL, GXI, OSI, 5.7L GL, GI, GIL, OSI, GXI, OSXI, 5.8L FL, FI, FSI, 7.4L GL, GI, 8.1L GI, GXI, OSI, 8.2L GL



18-2780-1
HOSE
Replaces: 3852741, 3863450
I.D. 4" x
For: 3.0L GL, GS, GI, GLM, GLP, GSM, GSP, GS, 4.3L GL, GS, GI, GXI, OSI, 5.0L FL, FI, GL, GXI, OSI, 5.7L GL, GI, GXI, OSI, OSXI, GIL, GXIL, 5.8L FL, FI, FSI, 7.4L GL, GI, GSI, 8.2L GSI



18-2781
EXHAUST HOSE
Replaces: 3852742
I.D. 4" x
For: 5.0L FL, GL, GXI, OSI, 5.7L GL, GI, GXI, GIL, GXIL, OSI, OSXI, 5.8L FL, FSI, 7.4L GL, GI, GSI, 8.1L, 8.2L GL, GSI



18-3106
WATER PUMP COUPLER
Replaces: 806256, 831009
AQ90, 95, 100, 110, 120A, 115, 130, MB3B, 17C, D



18-3175
WATER PUMP COUPLER
Replaces: 858467
Fits:D31, D32, D41, D42, D43, D44, D300, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMDL-A, KAD32P-A, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A, KAD42A, KAD42B, KAD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-B, KAMD44P-C, KAD300A, KAMD300A

① This product is priced per piece. To order priced per package, please add -9 to the part number.



18-3274
IMPELLER KEY
Replaces: 808007
MD21B, AQD21B, 230A/SP-A/MT, 230A, 230B, 250A,250B, AQ125B, AQ145B, AQ131A, AQ151, AQ151A, AQ151B, AQ151C, AQ171, AQ171A, AQ171C, 251A



18-3275
IMPELLER KIT
Volvo 877066
Fits: TAMD74A, A-A, A-B (2000-2005); TAMD74C-A, C-B (2000-2005); TAMD74L-A, B (1999-2005); TAMD74P-A, P-B (1998-2005); TAMD75P-A (1998-2005); TAMD71B (1989-2000); TAMD73P-A (1997-1998); TAMD73WJ-A (1997-1999).



18-3504
IMPELLER KIT
Volvo 3588475
Fits: D4-180I-B, D4-180I-C, D4-180I-D, D4-210A-A, D4-210A-B, D4-210I-A, D4-210I-B, D4-225A-B, D4-225A-C, D4-225A-D, D4-225I-B, D4-225I-C, D4-225I-D, D4-260A-A, D4-260A-B, D4-260A-C, D4-260A-D, D4-260D-B, D4-260D-C, D4-260D-D, D4-260I-A, D4-260I-B, D4-260I-C, D4-260I-D, D4-300A-A, D4-300A-C, D4-300A-D, D4-300D-A, D4-300D-C, D4-300D-D, D4-300I-A, D4-300I-C, D4-300I-D



18-3276-1
IMPELLER KIT
Replaces: 3862567, 21213660
Fits: Volvo (1999 and Later)



18-3277
IMPELLER KIT
Replaces: 3862281, Yanmar 192470-42530, 192470-42532
Fits: Volvo (1998 and Earlier), Johnson Pump 09-812B-1



18-3047
IMPELLER KIT
Replaces: 835874
Sherwood 10615K,
Jabsco 18948-0001
12 FINS



18-3060
IMPELLER
Replaces: 835512, 3854286
Sherwood 9959,
Jabsco 18838-0001
Oberdorfer 132-0317
OMC 3854286
Neoprene, 12 FINS



18-3046
IMPELLER
Replaces: 3854286



18-3061
IMPELLER
Replaces: 835874,
Sherwood 0615K,
Jabsco 18948-0001
Neoprene
12 FINS
For: GM engines with V-Bell



18-30778
IMPELLER
Replaces: 21213664
Fits: Gas GM engines 2005 & Up

①**18-3075D** Display Package



18-3075
IMPELLER KIT
Replaces: 875575, Jabsco 2877-0001, 4568-0001, Johnson 09-801B, Oberdorfer B6620
12 FINS
Neoprene



18-3076
IMPELLER KIT
Replaces: 875583, 833995
Jabsco 22405-0001
Johnson Pump 09-45589, 09-808B
6 FINS, Neoprene



18-3077 (Neoprene) **18-3038 (Nitrile)**
WATER PUMP KIT
Replaces: 877061-2, 3841697
For: AQ 30, 31, 40, 41 AQD 19, 27, 29, 32, KAD/KAMD 42A, B, P, MD, 19, 27, 29, 32, TAMD 60A, B, C



18-3078 (Neoprene) **18-3037 (Nitrile)**
WATER PUMP KIT
Replaces: 875736, 875660, 2430184
Jabsco 836-0003,
Johnson Pump 09-1029B-9
For:AQ, AD 40 A, B, TAMD 40 A, B, TAMD 61-62 A, 71-72A



18-3287
IMPELLER KIT
Replaces: 876120
Fits:431A, BB231A, 570A, 571A, 572A, 740A, 740B, AQ200D, AQ205A, AQ225D, AQ255B, AQ260A, AQ260B, AQ271A, AQ271B, AQ271C, AQ271D, AQ280A, AQ290A, AQ311A, AQ311B, BB225A, BB225AV, BB225B, BB260A, BB260AV, BB261A



18-3079
IMPELLER KIT
Replaces: 875807-0, 3586498
Johnson Pump 09-806B Sherwood 9979K
6 FINS
Neoprene
Jabsco 4528-0001
Side Width $^{3}/_{4}$" Dia. 1 $^{9}/_{16}$"

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3080
(Neoprene)
WATER PUMP KIT
Volvo 875808, 3593659
Jabsco 673-0001
Johnson Pump 09-1026B-1

18-3036
(Nitrile)
Jabsco 673-0003
Johnson Pump 09-1026B-9

For:AQ 60, 80, 90, 95, 100, 105, 110, 115, 120A, 130, B 16, BB 25, 30, 70, 100, MB 18, 20, MD 3B, 17C, D, ND2010B, 2020B, 2030B, 2040BC

①**18-3081D** Display Package



18-3081
IMPELLER KIT
Replaces: 875811-2,
3858256, 3862281
OMC 3858256
Johnson Pump 09-1027B
Neoprene
12 SPLINES 12 FINS
Jabsco 1210-0001



18-3089
WATER PUMP KIT
Replaces: 09-45825
Johnson Pump
For **18-3587** Pump



18-30777
IMPELLER KIT
Replaces: 3841697
Fits: D70CHC, D70CRC, TD70CHC, TD70 CRC, KAD42P-A, KAD42, KAMD42, KAMD42P-A, DPX, HS1A, DP-D1, DP-E, DP-G, KAD32P, TAMD42WJ-A, KAD43P, KAMD43P, KAD44P, KAMD44P, KAD300, KAMD300, MD100A, TMD100A, MD100B, MD120, TMD120A, TMD120AK, TAMD120A, TAMD120AK, TMD120B, TAMD120B, TAMD120B-CC, TAMD60A, TAMD60B, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H, TAMD60C, MD70B, MD70BK, TMD70B, THAMD70B, TAMD70B, AQD70BL, AQD70B, MD70C, TMD70C, TAMD70C, THAMD70C, AQD70C, TAMD70D, AQD70D, TAMD70E, AD30A, AQAD30A, MD30A, TAMD30A, TMD30A, AD30, AQAD30, MD30, TAMD30, TMD30, MD40, TMD40, AQD40, TAMD40, AQAD40, TMD41, D41A, TAMD41, AQAD41A, AD41A, AD41B, 290A, DP-A, DP-B, DP-1A, DP-B1, SP-A, SP-A1, TMD121C, TAMD121C, TAMD121D, TAMD122C, TAMD122D, MD31A, TMD31B, TAMD31B, AD31B, TMD41B, D41B, TAMD41B, AD31B, TMD41B, D41B, TAMD41B, AD41B, KAD42A, KAMD42A, DP-D, MS5B, AD31D, AD31XD, TAMD31D, TMD31D, AD41D, D41D, TAMD41D, TMD41D, DP-D1, DP-E, DP-S, DPX, SP-C1, HS1A, KAD42B, KAMD42B, TAMD42B.



18-3205
WATER PUMP REPAIR KIT
Replaces: 875574
AQ120B, 125A, B, 131A,140A, 145A, B, 151A,B



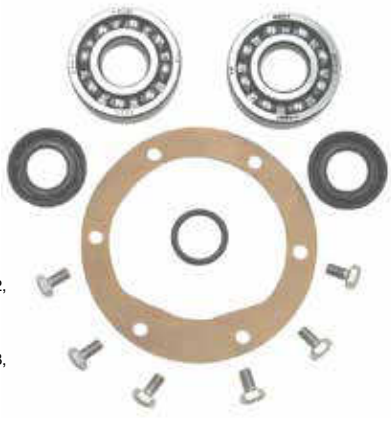
18-3208
WATER PUMP REPAIR KIT
Replaces: 875584
MD5A, B, C, MD6B, MD7A, B, MD11C, D



18-3209
WATER PUMP
REPAIR KIT
Replaces: 875383
AQ165A, 170A, B, C, MD21A
(S/N MD103387 & UP), MD21B



18-3261
WATER PUMP
REPAIR KIT
Replaces: 875769
Fits:D40, AD40B, AQAD40A, AQAD40B, TAMD40A, TAMD40B



18-3262
WATER PUMP REPAIR KIT
Replaces: 875759
For sea water pumps: Fits: D30, D31, D32, D40, D41, D42, D43, D44, AD30A, AQAD30A, TAMD30A, TMD30A, AD31A, AD31B, AD31D, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TMD31A, TMD31B, TMD31D, KAD32P-A, AQD40A, MD40A, TMD40A, TMD40B, TMD40C, AD41A, AD41B, AD41D, AQAD41A, D41A, D41B, D41D, TAMD41A, TAMD41B, TAMD41D, TMD41A, TMD41B, TMD41D, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAMD44P-A



18-3263
WATER PUMP
REPAIR KIT
Replaces: 875698
For sea water pumps:Fits: B18, B20, D3, D17, AQ60F, AQ90, AQ95A, AQ110, AQ120, BB30, BB100, MB18, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115, BB115B, BB115C, MB20A, MB20B, MB20C, MD3B, MD17C, MD17D,

① Items ending in "D" are Display Packaged - Regular number is Non-Display

SINGLE DIAMETER HOSE



18-70021
MOLDED HOSE
3/4" ID



18-70704
MOLDED HOSE
1 1/4" ID



18-70924
MOLDED HOSE
1 3/4" ID



18-71218
MOLDED HOSE
1" ID



18-71337
MOLDED HOSE
1 3/4" ID

STRAIGHT HOSE



18-75100
MOLDED HOSE
Straight 48"
1" ID



18-75125
MOLDED HOSE
Straight 48"
1 1/4" ID

V-BELTS



1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.

BELT SIZE LISTING BY NUMBER

Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)
18-15290	29	29/64	**18-15405**	40 1/2	29/64	**18-15460**	46	29/64
18-15300	30	29/64	**18-15410**	41	29/64	**18-15470**	47	29/64
18-15325	32 1/2	29/64	**18-15415**	41 1/2	29/64	**18-15480**	48	29/64
18-15345	34 1/2	29/64	**18-15430**	43	29/64	**18-15495**	49 1/2	29/64
18-15370	37	29/64	**18-15435**	43 1/2	29/64	**18-15500**	50	29/64
18-15380	38	29/64	**18-15440**	44	29/64	**18-15520**	52	29/64
18-15390	39	29/64	**18-15450**	45	29/64	**18-15550**	55	29/64
18-15400	40	29/64	**18-15455**	45 1/2	29/64			

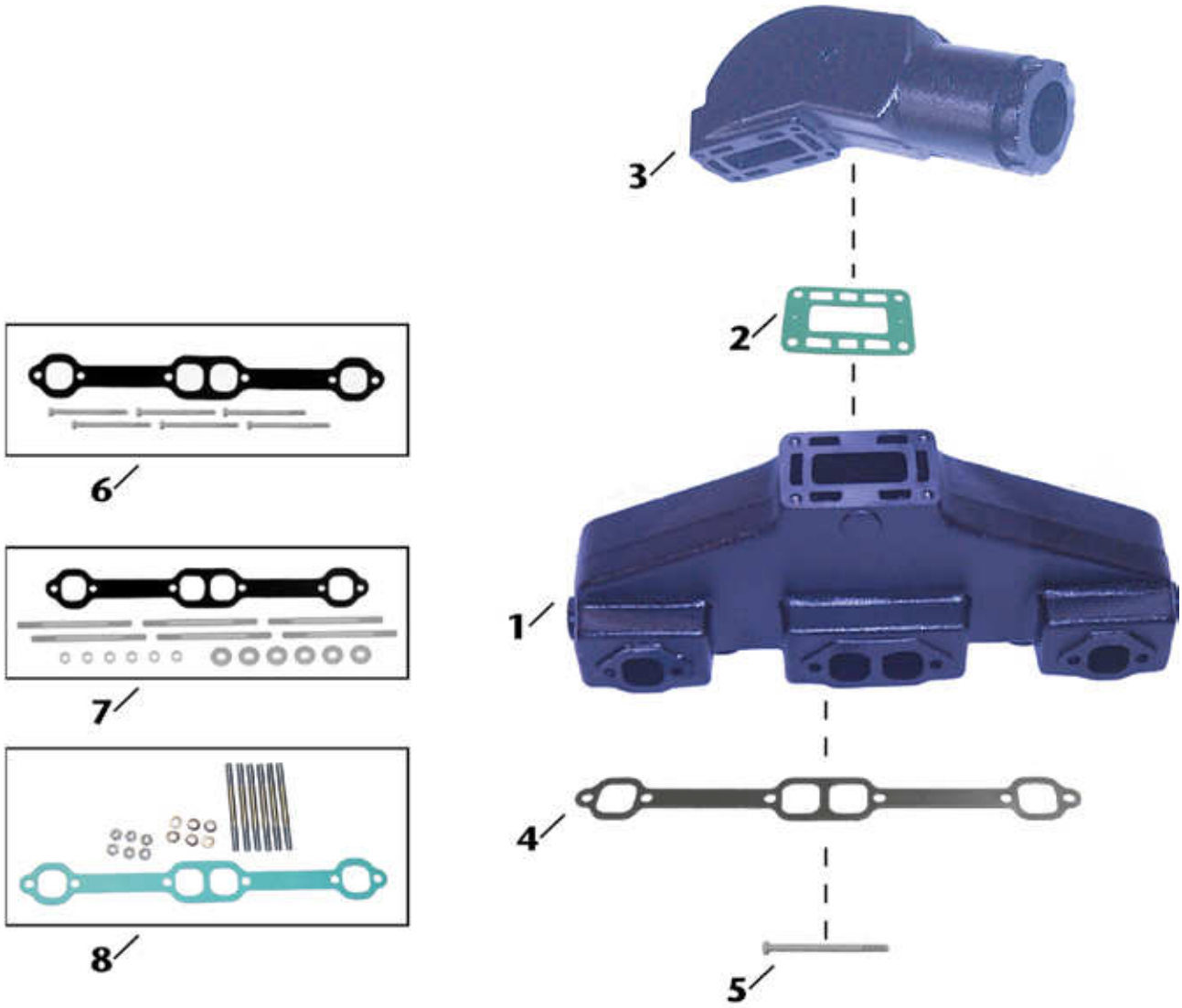
V-BELT INTERCHANGE

Part #	Volvo #	Part #	Volvo #	Volvo #	Part #	Volvo #	Part #
18-15325	958303	**18-15450**	960336	829207	**18-15460**	960336	**18-15450**
18-15390	958310	**18-15450**	3858462	841821	**18-15430**	966382	**18-15435**
18-15405	958311	**18-15455**	3852464	950813	**18-15410**	985357	**18-15415**
18-15410	950813	**18-15460**	829207	950818	**18-15460**	958359-2	**18-15435**
18-15415	985357	**18-15460**	950818	952141	**18-15500**	958498	**18-4046**
18-4044	966694-2	**18-15495**	958320	958303	**18-15325**	966694-2	**18-4044**
18-15430	841821	**18-15500**	952141	958310	**18-15390**	966857	**18-4046**
18-15435	958314	**18-4046**	958498	958311	**18-15405**		
18-15435	958359	**18-4046**	966857	958314	**18-15435**		
18-15435	958359-2			958320	**18-15495**		
18-15435	966382			958359	**18-15435**		

HOSE INTERCHANGE

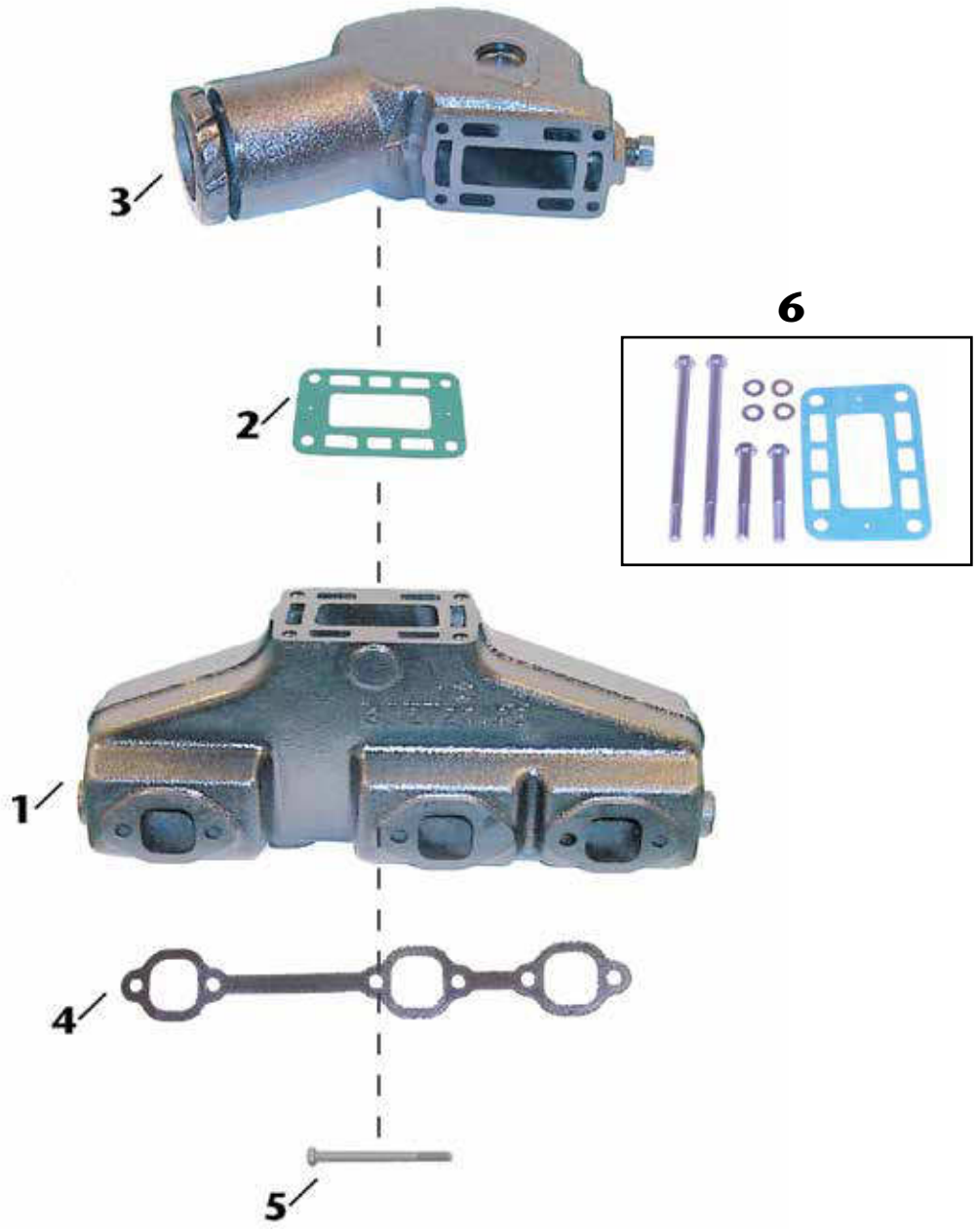
Part #	Volvo #	Part #	Volvo #	Volvo #	Part #	Volvo #	Part #
18-70704	838513	**18-75125**	826423	**826423**	**18-75125**	**845792**	**18-75125**
18-70704	856306	**18-75125**	845792	**838513**	**18-70704**	**856306**	**18-70704**

Fits GM Small Block V8 305-350 cu. in. Models AQ & BB 200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571 & 572



	Item No	Description	OE No.	Application
1	18-1931-1	MANIFOLD	835804-6	GM Small Block (V8) 305-350 cu.in. Model AQ & BB 200, 205, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, & 572. Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8511.
2	18-2971	ELBOW GASKET	856039-3	Use with Manifold: 18-1931-1; Elbow: 18-1935-1
3	18-1935-1	ELBOW	855384-4	Use with Manifold: 18-1931-1; Elbow Gasket: 18-2971.
4	18-2949	MANIFOLD GASKET	N/A	Use with Manifold: 18-1931-1; Included in 18-8511 mounting kit.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8511 mounting kit.
6	18-8511	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1.
7	18-8502	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1. Includes mounting studs and hardware.
8	18-8502	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1. Includes mounting studs and hardware.

Fits GM V6 (1993 & Before)
AQ 175, 205, 430A/B, 431, 434



	Item No	Description	OE No.	Application
1	18-1932	MANIFOLD	856894-1	GM (V6) (1993 & Before) Model AQ 175, 205, 430 A/B, 432, 434. Use with 18-2909 Manifold Gasket.
2	18-2971	ELBOW GASKET	856039-3	Use with Manifold: 18-1932; Elbow: 18-1936.
3	18-1936	ELBOW	857037-6	Use with Manifold: 18-1932; Elbow Gasket: 18-2971
4	18-2909	MANIFOLD GASKET	N/A	Use with Manifold: 18-1932.
5	NSS	MOUNTING BOLT	N/A	Use to secure 18-2909 to 18-1932.
6	18-19360	HARDWARE KIT	N/A	Use with 18-1936 Elbow

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1848
MANIFOLD
Replaces: 3857656, 3847499
Fits: Volvo 4.3L V-6



18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits 454 cu.in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
***For Exploded View - See Pages 632-633**



18-1930-2
MANIFOLD
Replaces: 855387, 834438-4
FITS: Volvo AQ120B, 125A, 140A, 145A, BB140A, 145A
Supplied with Mounting Package
Use with:
Exhaust Manifold Gasket: 18-2991
Mounting Kit: 18-8539



18-1931-1
MANIFOLD
Port & Starboard
Replaces: 835804, 856883
FITS: Volvo AQ200D, 200F, 225D, 225E, 225F, 255B, 260A, 271A, 280A, 290A, 311A, AQ500, 570: BB225, 225AV, 225B, 260A, 260AV, 260B, 260C
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8511



18-1986-1
MANIFOLD
Port & Starboard
Replaces: 3852374-2, 3857723, 3847501
For: 5.0L & 5.7L GM (New Style)
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8502



18-1932
MANIFOLD
Port & Starboard
Replaces: 856894
For: 4.3L Fits: AQ175, AQ430, AQ431A, AQ431B, AQ432, AQ434
Use with:
Exhaust Manifold Gasket: 18-2909



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 634-635**



18-1936
RISER
Replaces: 857037
For: 4.3L Fits: AQ175, AQ430, AQ431A, AQ431B, AQ432, AQ434
Use with:
Riser Gasket: 18-2971
Mounting Kit: 18-19360



18-1999
ELBOW
Replaces: Barr 20-0082
Comes with 18-4364 Exhaust Elbow Kit (open)
If blocked mounting kit is required use 18-8535
Replaces: Barr 20-0082-P
Use with:
Manifold: 18-1997-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked



18-1935-1
RISER
Replaces: 855384-4, 856891
Use with:
Manifold: 18-1931-1
Exhaust Riser Gasket: 18-2971
Mounting Kit: 18-8510



18-1909-1
RISER
Replaces: OMC 913784,
3855270, 3850456,
Volvo 3855270-9, 3863061
OMC Riser, 4" outlet 7°
Fits many GM & Ford center rise manifolds.
Use with:
Manifold: 18-1986-1 & 18-1848
Riser Gasket: 18-0943-1 open
Mounting Kit: 18-8507 open



18-1939
RISER
For use with 3 1/2" I.D. exhaust hose
Replaces: Barr 20-0100, Marine Power 0992-593 Barr, Indmar, and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1907
RISER
For use with 3" I.D. exhaust hose
Replaces: Barr 20-0102, Indmar 53-2009, 53-2018 Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1991
ELBOW ADAPTER
For use with 3" I.D. Exhaust Hose
Use with:
Manifold Riser: 18-1999
30°



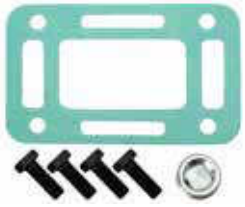
18-1992-1
ELBOW ADAPTER
For 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°



18-4007
EXHAUST ELBOW
Replaces: 845261
Fits:D30, D40, AD30A, AQAD30, TAMD30A, TMD30A, AD40B, AQAD40A, AQAD40B, AQD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C



18-1949
MANIFOLD SPACER
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1998-1, 18-1997-1, 18-1898



18-4364 (Open)
EXHAUST ELBOW KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939



18-8502
EXHAUST MANIFOLD MOUNTING KIT
OMC GM Small Block V8 305-350cu.in. (1979-89) OMC/Volvo GM Small Block 305-350cu.in.
Used with:
Manifold: 18-1931-1,18-1902, 18-1903 & 18-1986-1



18-8507
EXHAUST ELBOW MOUNTING KIT
OMC/Volvo GM Small Block V8 305-350cu.in.
Used with:
Riser: 18-1909-1



18-8510
EXHAUST ELBOW MOUNTING KIT
Volvo GM Small Block V8 305-350cu.in. (Models: AQ and BB200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, 572)
Used with:
Riser: 18-1935-1



18-8511
EXHAUST MANIFOLD MOUNTING KIT
Volvo GM Small Block V8 305-350cu.in. (Models: AQ and BB200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, 572)
Used with:
Manifold 18-1931-1



18-8535 (Blocked)
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Riser: 18-1939, 18-1999, and 18-1907



18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1



18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



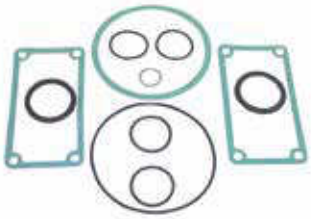
18-8539
EXHAUST MANIFOLD MOUNTING KIT
Volvo 4 Cylinder B20 2.3 and 2.5L (Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250) Volvo 4 Cylinder B20 2.3 and 2.5L (Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250)
Used with:
Manifold: 18-1930-2



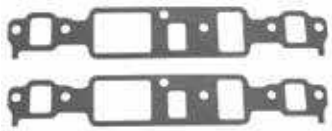
18-19360
HARDWARE KIT
Used with:
Riser: 18-1936



18-0146
HEAT EXCHANGER GASKET SET
Fits: B21, B23, AQ120B, AQ125A, AQ140A, BB140A, AQ125B, AQ145A, AQ145B, BB145A



18-0337
HEAT EXCHANGER GASKET SET
Fits: AD40B, AQAD40A, AQAD40B, TAMD40A, TAMD40B, TMD40B, TMD40C



18-4408
INTAKE MANIFOLD GASKET SET
Replaces: 3850379
Fits: 4.3L GL, GS, GI



18-0476-1 (Blocked)
RISER BLOCKOFF GASKET
Replaces: Barr 01-0105
Indmar & Marine Power Ford Small Block V8 302-351cu.in.
Used with:
Riser: 18-1939, 18-1999 & 18-1907

PKG. OF 2



18-2854 (Open)
18-2854-9①
EXHAUST ELBOW GASKET
Replaces: Barr 01-0107
Used with:
Manifold: 18-1999, 18-1939, 18-1907

PKG. OF 2



18-2875
18-2875-9①
EXHAUST ELBOW GASKET
Replaces: 3850495
For: 3.0L GS, GL, GLM, GLP, GSM, GSP

① Priced per Package

PKG. OF 2

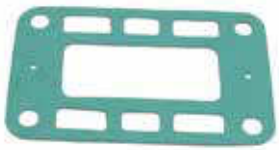


18-2902
18-2902-9①
MANIFOLD GASKET
Replaces: 3852468
For: 5.0L GL, GXI, OSI, 5.7L GL, GI, GXI, GIL, GXIL, OSI, GXIL, OSXI

PKG. OF 2



18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces:
Barr CHV-47-000
Used with:
Manifold: 18-1986-1,
18-1997-1 and 18-1931-1
AQ200, 225, 260, 271, 290, 311



18-2971
EXHAUST MANIFOLD GASKET
Replaces: 835908-5, 856039-3
Used with:
Riser: 18-1935-1

PKG. OF 4



18-2991
18-2991-9①
EXHAUST MANIFOLD GASKET
Replaces: 855967, 855383
Used with:
Manifold: 18-1930-2
AQ200, 225, 260, 271, 290, 311



18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting



PIPE PLUGS

Part #	Thread Size
18-4256	1/4"
18-4257	1/4"
18-4258	3/4"
18-4263	1/8" - 27 NPT
18-4264	3/8" - 18 NPT

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.

DRAIN TAPS

Part #	Replaces:
18-4216	807036
18-4217	82744
18-4218	82745
18-4218D②	
18-4219	829592
18-4697	
18-4699	

18-3223-9 ③
Bulk pack of 12 (18-4218)
Use with most OEM manifolds



DRAIN TAP APPLICATION

Model	Thread Size	Location	Tap
MD1A,B,2A,B,3B,5A,B,MD6A	10 x 1	Cyl Block	18-4216
AQ90,95,100,105,110,115,120,130,140A,145A,B, 151A,B,170,171A,MB18,20,BB30,100,MD19,21,32	1/8" NPT	Cyl Block	18-4217
AQ90,95,100,110,115,120,125A,B,130,131A,140A,145A,B, 151A,B,171A,MB18,MB20,BB30,100,AQD40,AQAD40,TMD40	1/4" NPT	Cyl Block	18-4218
MD5C,11C,D,17C,D	1/8" NPT	Cyl Block	18-4219
B18, B20, B21, B23, B25, B30, D31,	1/4" NPT	Oil Cooler	18-4699
D40, 2001, 2002, 2003 V6, B23, B25, D30, D31, D40, D41	1/4" NPT	Oil Cooler	18-4697

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display
③ This product is priced per piece. To order priced per package, please add -9 to the part number

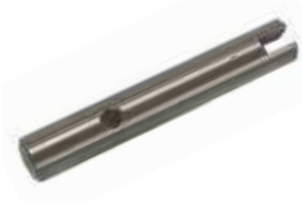
Model	Exhaust Manifold	Exhaust Elbow	Manifold Mounting Kits	Exhaust Elbow Kits	Manifold Gasket	Elbow Gasket
230	18-1930-2	-	18-8539	-	18-2991	-
250	18-1930-2	-	18-8539	-	18-2991	-
AQ120B	18-1930-2	-	18-8539	-	18-2991	-
AQ125A	18-1930-2	-	18-8539	-	18-2991	-
AQ131A,B,C,D	18-1930-2	-	18-8539	-	18-2991	-
AQ140A	18-1930-2	-	18-8539	-	18-2991	-
AQ145A,B	18-1930-2	-	18-8539	-	18-2991	-
AQ151A,B,C	18-1930-2	-	18-8539	-	18-2991	-
AQ200C,D/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ200D,F	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ225C,D/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ225D,E,F	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ255A,B/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ260A,B	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ290A	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
AQ430	18-1932	18-1936	-	-	18-2909	18-2971
AQ431	18-1932	18-1936	-	-	18-2909	18-2971
AQ432	18-1932	18-1936	-	-	18-2909	18-2971
AQ434	18-1932	18-1936	-	-	18-2909	18-2971
BB140A	18-1930-2	-	18-8539	-	18-2991	-
BB145A	18-1930-2	-	18-8539	-	18-2991	-
BB225A,B,C	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
BB260A,B,C	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971
500B	-	18-1936	-	-	18-2909	18-2971
501B	-	18-1936	-	-	18-2909	18-2971
570	18-1931-1	18-1935-1	-	-	18-2909	18-2971
572	-	18-1936	-	-	18-2909	18-2971
740B	-	18-1936	-	-	18-2909	18-2971
LK 4.3L	-	18-1936	-	-	18-2909	18-2971
LK 5.7L	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854⑦/18-0476-1⑧
HU 5.7 Gi	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854⑦/18-0476-1⑧
MD 5.7GL / 5.7Gi	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854⑦/18-0476-1⑧
NC5.7 GL / 5.7Gi	18-1986 -1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854⑦/18-0476-1⑧

⑤ Volvo Configuration Match (Bolts Used in Hardware Kit)
⑥ OMC Configuration Match (Studs Used in Hardware Kit)
⑦ Open Gasket
⑧ Closed Gasket

PKG. OF 5



18-4236
18-4236-9①
WASHER
Replaces: 941907



18-4150
WATER PUMP SHAFT
Replaces: 812994
For Pump Without Ball Bearing
AQ90, 95, 100, 105, 110, 115, 120, 130,MD3B, 17C



18-2774
MOLDED HOSE
Replaces: 875847
AQ290, AQ290DP
Includes (2) 18-7306 Clamps



18-2775
MOLDED HOSE
Replaces: 875822
AQDRIVE UNITS 200, 250, 270, 270T, 275, 280, 280T, 280PT, DP UNIT: 280
Includes (2) 18-7306 Clamps



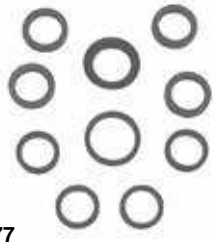
18-2776
MOLDED HOSE
Replaces: 832831
AQ270T, 280T
Includes (2) 18-7306 Clamps



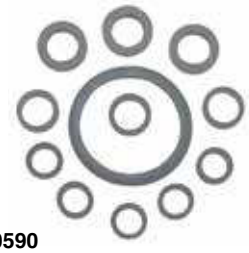
18-0163
COOLING PIPE GASKET SET
For:B30, AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C



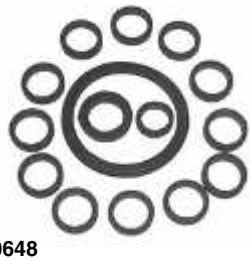
18-0376
COOLING PIPE GASKET SET
Fits:D6, D7, MD6A, MD6B, MD7A, MD7B



18-0377
COOLING PIPE GASKET SET
Fits:B21, B23, AQ120B, AQ125A, AQ140A, BB140A, AQ125B, AQ145A, AQ145B, BB145A



18-0590
COOLING PIPE GASKET SET
Fits:B20, AQ125A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C



18-0648
COOLING PIPE GASKET SET
Fits: D11, D17, MD11C, MD11D, MD17C, MD17D



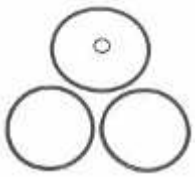
18-3889
COOLING PIPE GASKET SET
Fits: B23, B25, 230A, 230B, AQ131A, AQ131B, AQ131C, AQ131D, 250A, 250B, 251A, AQ151A, AQ151B, AQ151C, AQ171A, AQ171C



18-0606
COOLING PIPE GASKET SET
Fits:B18, B20, AQ60F, AQ90, AQ95, AQ95A, AQ110, AQ120, BB30, BB100, MB18, AQ105A, MB20A, MB20B, MB20C



18-0907
OIL DRAIN PLUG GASKET SET
For oil plugs: Fits:200,250, 270, 270T, 275,275A



18-3890
OIL COOLER GASKET SET
Fits: B20, B21, B23, B25, B30, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C, AQ120B, AQ125A, AQ140A, BB140A, 230A, 230B, AQ145A, AQ145B, BB145A, 250A, 250B, 251A, AQ151A, AQ151B, AQ151C, AQ171A, AQ17C, AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C



18-2777
WATER HOSE CONNECTION
Replaces: 854031
*AQ120B, *AQ125A, B, AQ130A, B, D, *AQ130C, *AQ131A, AQ140A, AQ145A, *AQ165A, *AQ170A, B, C, *AQ175A, AQ200D, AQ225D, *AQ225E, AQ260A, AQ260B, AQ290A, *AQAD31A. AQD40A, AQD21A, AQAD40A
* Models with Power Trim



18-2778
WATER HOSE CONNECTION
Replaces: 832846
AQ140A, AQ145A, AQ165A, AQ170A, *AQ175D, AQ200D, AQ225D, AQ260A, AQ290A, *AQ280, *AQ280L, AQAD30A, AQAD40A, B
*Models with Power Trim



18-3557
THERMOSTAT
Replaces: 21148403
143°



18-3558
THERMOSTAT
Replaces: 3853799
160°



18-3654
THERMOSTAT KIT
(60°C)
Replaces: 875779
140°



18-3539
THERMOSTAT KIT
Closed Cooling System
(Includes sealing ring)
Replaces: 3831426
160°

① Priced per Package



18-3538
THERMOSTAT KIT
(Includes sealing ring)
Replaces: 3831424

①18-3676D Display Package



18-3676
THERMOSTAT KIT
Replaces: 3853983
140°

— Contains —

Part #	OE#	Description
18-7170	3852071	O-Ring
18-2917	3852111	Gasket
—	3853983	Thermostat

①18-3670D Display Package



18-3670
THERMOSTAT KIT
160°

— CONTAINS —

Part #	O.E.#	Desc.
18-3558	3853799	Thermostat
18-2858	3852127	Thermostat Housing Cover Gasket
18-0929	3852120	Thermostat Gasket

①18-3677D Display Package



18-3677
THERMOSTAT KIT
Replaces: 3856961
160°

— Contains —

Part #	OE#	Description
18-7170	3852071	O-Ring
18-2917	3852111	Gasket
—	3856961	Thermostat



18-3656
THERMOSTAT KIT
140°
Replaces: 876097, 875781

Display Package



18-3658
THERMOSTAT KIT
165°
Replaces: 875784, 877349



18-3659
THERMOSTAT KIT
160°
Replaces: 875785



18-3660
THERMOSTAT KIT
170°
Replaces: 875787, 3831425



18-3662
THERMOSTAT KIT
145°
Replaces: 875794, 876305



18-3663
THERMOSTAT KIT
130°
Replaces: 875791



18-3664
THERMOSTAT KIT
165°
Replaces: 875795



18-3665
THERMOSTAT KIT
140°
Replaces: 875796



18-3666
THERMOSTAT KIT
(82°C)
Replaces: 875580
180°



18-3615
THERMOSTAT - RAW WATER
Replaces: 3587597
150°



18-3617
THERMOSTAT KIT



18-3620
THERMOSTAT KIT
180°



18-3621
THERMOSTAT KIT
160°



18-3626
THERMOSTAT KIT
145°



18-3618
THERMOSTAT KIT -
RAW WATER COOLED
150°



18-3619
THERMOSTAT KIT -
FRESH WATER COOLED
150°

THERMOSTAT APPLICATION ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

RAW WATER (OPEN) COOLING SYSTEM - RAW (RIVER, LAKE, SEA) WATER RUNS THROUGH CYLINDER BLOCK								
Model	Version	Identifier	Model Year	Thermostat	Seal	Gasket	Thermostat & Seal Kit	Complete Kit Thermostat Seal Gasket
AQ90			1962-1964	NSS	18-2933		18-3656	
AQ95			1964-1968	NSS	18-2933		18-3656	
AQ100			1961-1963	NSS	18-2933		18-3656	
AQ130	A, B, C, D		1968-1977	NSS	18-2933		18-3656	
AQ115	A, B		1969-1975	NSS	18-2933		18-3656	
AQ140	A		1975-1979	NSS	18-2933	18-7181	18-3666	18-3620
AQ120	B		1977-1980	NSS	18-2933	18-7181	18-3666	18-3620
AQ145	A, B		1979-1985	NSS	18-2933	18-7181	18-3666	18-3620
AQ125	A, B		1981-1985	NSS	18-2933	18-7181	18-3666	18-3620
AQ131	A, B, C, D		1985-1989	NSS	18-2933	18-7181	18-3666	18-3620
230	A, B		1989-1993	NSS	18-2933	18-7181	18-3666	18-3620
AQ151	A, B, C		1985-1989	NSS	18-2933	18-7181	18-3666	18-3620
AQ171	A, C		1986-1989	NSS	18-2933	18-7181	18-3666	18-3620
250	A, B		1986-1993	NSS	18-2933	18-7181	18-3666	18-3620
251	A		1989-1992	NSS	18-2933	18-7181	18-3666	18-3620
3.0 GL, GS		MD,HU,NC	1993-1996	18-3558	18-0929	18-2858		18-3670
3.0 GL, GL, GSP, GLP, GLM		LK,BY,WT,EF	1996-2000	18-3558	NSS	18-0164		18-3621
3.0 GLP, GLM, GSP, GSM	A, B, C, D, E, J		2000-Current	18-3558	NSS	18-0164		18-3621
3.0 GXi, 3.0GXiC	J		2009-Current	18-3557	NSS	18-0164		18-3626
AQ175			1981-1985	18-3551	18-2933	18-0398		18-3662
AQ205	A		1988-1989	18-3551	18-2933	18-0398		18-3662
431	A, B		1989-1991	18-3551	18-2933	18-0398		18-3662
430	A, B		1990-1991	18-3551	18-2933	18-0398		18-3662
432	A		1992-1993	18-3551	18-2933	18-0398		18-3662
434	A		1992-1993	18-3551	18-2933	18-0398		18-3662
4.3 (All Models)		MD,HU,NC,LK, BY,WT,EF	1993-2000	NSS	18-7170	18-2917		18-3677
4.3 (All Models)	A, B		2001-2002	NSS	18-7170	18-2917		18-3677
4.3 (All Models)	C, D, E, F, G, J		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
AQ190	A		1976-1977	18-3551		18-0398		18-3662
AQ200	B,C		1974-1976	18-3551		18-0398		18-3662
AQ225	B, C		1974-1976	18-3551		18-0398		18-3662
AQ200	D, F		1977-1986	18-3551		18-0398		18-3662
AQ225			1977-1986	18-3551	18-2933	18-0398		18-3662
AQ211	A		1986-1989	18-3551	18-2933	18-0398		18-3662
AQ231			1986-1989	18-3551	18-2933	18-0398		18-3662
500			1989-1993	18-3551	18-2933	18-0398		18-3662
501			1989-1993	18-3551	18-2933	18-0398		18-3662
5.0 FiP, FLP		MD,HU,NC	1993-1996	NSS	18-7170	18-2917		18-3677
5.0 GiP, GLP		BY,WT,EF	1997-2000	NSS	18-7170	18-2917		18-3677
5.0 GL, GXi, OSi	A, B		2001-2003	NSS	18-7170	18-2917		18-3677
5.0 (All Models)	C, D, E, F, G, H, J, K		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
AQ271	A, B		1986	18-3551	18-2933	18-0398		18-3662
AQ260	A, B		1979-1985	18-3551	18-2933	18-0398		18-3662
AQ311	A		1986-1987	18-3551	18-2933	18-0398		18-3662
AQ271	C		1986-1989	18-3551	18-2933	18-0398		18-3662
AQ255	A, B		1977-1978			18-0398		
571	A		1989-1992	18-3551	18-2933	18-0398		18-3662
5.7 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3677
5.7 (All Models Except OSi)	A, B, C		2001-2003	NSS	18-7170	18-2917		18-3677
5.7 OSi, OSXi	B, C		2001-2003	NSS	NSS	18-2917	18-3615	18-3618
5.7 (All Models)	D, E, F, G, H, J, K		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
5.8 (All Models)		HU, NC	1993-1996	NSS	18-7170	18-2917		18-3677
740	A, B		1991-1993	18-3551	18-2933	18-0398		18-3662
7.4 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3676
8.1 (All Models)			2000-Current	NSS	18-7170	NSS		18-3617
8.2 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3676
FRESH WATER (CLOSED) COOLING SYSTEM - ENGINE IS EQUIPPED WITH RESEVOIR TO HOLD ANTI-FREEZE								
4.3, 5.0, 5.7 (All Models)			1993 - Current	NSS	18-2933	18-2917	18-3539	18-3619
5.8 (All Models)			1993 - 1996	NSS	18-2933	18-2917	18-3539	18-3619
7.4 (All Models)			1991 - 2000	NSS	18-2933	18-2917	18-3539	18-3619
8.1 (All Models)			2000-Current	NSS	18-2933	18-2917	18-3539	18-3619
8.2 (All Models)			1993 - 2000	NSS	18-2933	18-2917	18-3539	18-3619



18-1476
CAMSHAFT KIT
Fits:AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C



18-1477
CAMSHAFT KIT
Fits:B18, B20, AQ60F, AQ90, AQ95,
AQ110, AQ120, BB30, BB100, MB18, AQ105, AQ115A, AQ115B, AQ130A,
AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C



18-1478
CAMSHAFT
Replaces: 1218674
Fits:B18, B20, AQ60F, AQ90, AQ95, AQ95A, AQ110,
AQ120, BB30, BB100, MB18, AQ105A, AQ115A,
AQ115B, AQ130A, AQ130B, AQ130C, AQ130D,
BB115A, BB115B, BB115C, MB20A, MB20B, MB20C



18-1479
CAMSHAFT
Replaces: 461511
Fits:B30, AQ165A, AQ170A, AQ170B, AQ170C,
BB165A, BB170A, BB170B, BB170C



VALVES

Part #	Type	O.E. #	Application
18-4464	Exhaust	829620	D1, D2, D3, 3AA, D17, AQD2B, MD1B, MD2B, MD3B, MD11C, MD11D, MD17C, MD17D
18-4469	Exhaust	1542389	D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C
18-4470	Exhaust	419735	B20, B30, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C
18-4471	Exhaust	838638	D31, D32, D41, D42, D43, AD31L-A, AD31P-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31L-A, KAD32PA, AD41L-A, AD41P-A, D41L-A, TAMD41H-A, TAMDS41L-A, TAMD41P-A, TMD41A, TMD41L-A, KAD42A, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A
18-4463	Intake	833188	D1, D2, D3, 3AA, D17, AQD2B, MD1B, MD2B, MD3B, MD11C, MD11D, MD17C, MD17D
18-4466	Intake	838637	D31, D32, D41, D42, D43, AD31L-A, AD31P-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31L-A, KAD32PA, AD41L-A, AD41P-A, D41L-A, TAMD41H-A, TAMDS41L-A, TAMD41P-A, TMD41A, TMD41L-A, KAD42A, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A
18-4467	Intake	1542472	D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C
18-4468	Intake	419734	B20, B30, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C



18-4465
VALVE GUIDE
Replaces: 3582609
for exhaust, 230, 250, AQ115, BB115, MB20,
AQ130, AQ165, BB165, AQ170, BB170, AQD21A,
MD21A, AQ120B, AQ125A, AQ140A, BB140A,
AQ125B, AQ131A, AQ131B, AQ131C, AQ131D,
AQ145A, BB145A, AQ145B, AQ151A, AQ151B,
AQ151C, MB10



18-4472
VALVE LIFTER
Replaces: 1218630
Fits:B18, B20, B30, AQ120, AQ90, AQ95, AQ110,
AQ120, BB30, BB100, MB18, AQ105A, AQ115A,
AQ115B, AQ130A, AQ130B, AQ130C, AQ130D,
BB115A, BB115B, BB115C, MB20A, MB20B,
MB20C, AQ165A, AQ170A, AQ170C, BB165A,
BB170A, BB170B, BB170C



18-4473
VALVE GUIDE
Replaces: 419653, 35882561
Fits:AQ115, BB115, MB20, AQ130, AQ165, AQ170,
BB170, AQD21A, MD21A, KAMD42A, KAD42A,
KAMD42P, KAD42P, MD11, MD17, MD1B,
MD2B, MD3B, MD30, TMD30, TAMD30, AQAD30,
MD31A, TMD31B, TAMD40, AQAD40, TAMD42B,
KAMD42B, KAD42B, TMD31D, TAMD31D, AD31D,
AD31XD, TMD41B, TAMD41B, D41B, TMD41D,
TAMD41D, D41D, AD41D



18-4474
VALVE GUIDE
Replaces: 419652,3582606
For intake: Fits:230, 250, AQ115, BB115, MB20,
AQ130, AQ165, BB165, AQ170, BB170, AQD21A,
MD21A, AQ120B, AQ125A, AQ140A, BB140A,
AQ125B, AQ131A, AQ131B, AQ131C, AQ131D,
AQ145A, BB145A, AQ145B, AQ151A, AQ151B,
AQ151C, MB10



18-4029
TIMING BELT
Replaces: 463377
AQ120B, 125A,B, 131A,B,C,D 140, 145,
151A,B,C, 230, 250, BB140A, 145A,B
4 Cyl.



18-4044
DRIVE BELT
Replaces: 834548, 966694-2
Generator: AQ120B, 125A, 140A, 145A, 165,
170A, B, C



18-4046
DRIVE BELT
Replaces: 958498, 966857
Generator:AQ175A, 200A, B, C, D, 225A,B,
260A, B, 280A, 290A
Water Pump AQ210
V-6, V-8



18-8964
POWER STEERING PUMP PULLEY
Replaces: 3853804
Fits: Many Volvo sterndrive applications



EXPANSION PLUGS

Part #	Pkg.	O.E. #	Size
18-4200 ① ②	5	477024	35MM (1.375")
18-4201 ① ②	5	192212	45MM (1.770")
18-4245 ②	5	463902	42MM (1.655")
18-4246 ②	5	463903-5	35MM (1.375")
18-4247 ②	5	463904	45MM (1.770")

① Stainless Steel
② This product is priced per piece. To order priced per package, please add -9 to the part number.



18-2367
CYLINDER HEAD NUT
Replaces: 943414
For cylinder head: Fits: D1, D2, D3, D11, D17, MD1B, AQD2B, MD2B, MD11C, MD11D, MD3B, MD17C, MD17D



18-2793
SEAL RING KIT
Replaces: 875550
For cylinder liner: Fits:D11, D17, MD11C, MD11D, MD17C, MD17D: NOTE: Model MD11 requires two 18-2793 and Model MD17requires three 18-2793



18-1727
RUBBER CUSHION
Replaces: 803762
For propeller shaft coupler:
Fits: B18, B20, B30, MB10, 2001, 2002, 2003, 2010, 2020, 2030, 2040, D1, D2, D3, D5, D6, D7, D11, D17, D21, D22, D29, D32, BB30, BB100, BB115, BB165, BB170, MB10A, MB18, MB20, MD1, MD2, MD3, MD5, MD6, MD7, MD11, MD17, MD21, MD22, MD29, MD32



18-4005
ENGINE MOUNT
Replaces: 833950
Fits:D5, D6, D7, D11, D17, MB10, MB10A, MD5A, MD5B, MD5C, MD6A, MD6B, MD7A, MD7B, MD11C, MD11D, MD17C, MD17D



18-57702
CRANKCASE FILTER
Replaces: 876069
Fits: Volvo MD30A, TMD30A, TAMD30A, MD31A, TMD31A, TAMD31A, MD40A, TMD40A, TMD40B, TAMD40A, TAMD40B, TMD41A, TAMD41A



18-7907
AIR FILTER
Replaces: 858488
Fits:D31, D41, D42, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMD31L-A, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A, TAMD42B, TAMD42WJ-A



18-7908
AIR FILTER
Replaces: 3582358
Fits:D31, D41, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMD31L-A, AD41D, AD41L-A, AD41P-A, AQAD41A, AQD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A



18-7890
AIR FILTER
Replaces:
463505, 876185
MD30, MD40, KAD42A, KAMD42A
Diesel



18-0035
DIESEL OIL FILTER, FULL FLOW
Replaces: 3582732
Fits: D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C



18-0036
DIESEL OIL FILTER, BYPASS
Replaces: 3582733
Fits: D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C



OIL FILTERS

SEE PAGES 176-205 FOR ADDITIONAL INFORMATION

OIL FILTERS		
Part #	**O.E. #**	**Application**
18-8003	8692305	—
18-7824-1	835440	Short GM Filter
18-7876	3850559	Long GM Filter
18-7878-1	430143, 1266286, 3517857	Short Ford Filter
18-7879-1	841750	V-6 GM
DIESEL OIL FILTER		
18-0032	847741	—
18-0033	478436	—
18-0034	477556	—
18-7880	466634	TAMD100, TMD102, TMD121, TMD122,TAMD122 & TAMD162
18-7884	834337	—
18-7974	3827069	—



18-7974
OIL FILTER
Replaces: 3827069
Thread Specs: 18mm x 1.5
Fits: Diesel Models AQD21A-B, AQD32A, MD21A/B, MD32A, TAMD61A, TAMD62A, TAMD63L-A, TAMD63P-A, TAMD71A/B, TAMD72A, TAMD73P-A, TAMD73WJ-A, TAMD74A-A, TAMD74A-B, TAMD74C-A, TAMD74C-B, TAMD74P-B, TAMD75P-A

CYLINDER HEAD ASSEMBLIES

All cylinder heads are new castings and complete assemblies with new - stainless steel valves, hardened steel exhaust seats, valve springs, valve locks, and retainers.
All GM cylinder heads utilize high performance screw-in rocker arm studs in place of factory press in rocker arm studs.



18-4485
CYLINDER HEAD ASSEMBLY
Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers



18-4486
CYLINDER HEAD ASSEMBLY
Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover



18-4486HP
CYLINDER HEAD ASSEMBLY
Fits: Vortec GM small block 5.7L high performance
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4489
CYLINDER HEAD ASSEMBLY
Fits: 2.5L/3.0L GM (1968-95) (non MerCruiser LX models) (1968-95)



18-4491
CYLINDER HEAD ASSEMBLY
Replaces 4.3L Vortec V-6 (1996-Up) with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.



18-4501
CYLINDER HEAD
Fits: 5.0L Vortec



18-4501HP
CYLINDER HEAD
Fits: Vortec GM small block 5.0L
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-1400
HYDRAULIC LIFTER
Replaces: 3856127
GM 4.3L/V-6 Late/5.0L/5.7L



18-1401
HYDRAULIC LIFTER
Replaces: 3853847, 985316
Ford 302/351
Ford 5.0L & 5.8L



18-1402
HYDRAULIC LIFTER
Replaces: 3854033, 502036
GM 2.5L/120
For: Volvo 3.0L/181 CID GM 3.0L, 4.3L, 5.0L & 5.7L

ALL PISTONS
ARE SUPPLIED COMPLETE WITH PISTON RINGS AND WRIST PIN.



PISTONS	
STD	**OMC / VOLVO #**
18-4161	3853340, 914816
18-4173	*14077948
18-4173	3911020
0.02	
18-4160	3853477, 915236
0.03	
18-4164	*14077949, 3911023
* OMC References GM Number	

PISTON RINGS	
STD	**OMC / VOLVO #**
18-3937	*14089025
18-3937	328506
18-3937	3853960
18-3937	914555
18-3937	3853268
18-3937	985083, 986336
-	328536
18-3944	370409

PISTON RINGS	
0.02	
18-3939	3854252
18-3939	914556
0.03	
18-3938	*14089026
18-3938	328516
18-3938	914557

PISTON / RING APPLICATION

VOLVO		PISTONS			RINGS			
Model	Serial Number	Std.	.020	.030	Std.	.020	Per .030	Qty. Eng.
GM								
2.5L/153 CID		18-4180	18-4183	-	18-3942	-	-	4
3.0L/181 CID		18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
4.3L/V-6		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
5.0L/305 CID		-	-	18-4178	18-3944	-	-	8
5.7L/350 CID		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L/454 CID		18-4171	18-4189	18-4172	18-3940	-	-	8
FORD								
5.0L/302 CID		-	-	-	18-3937	18-3939	18-3938	8



ROD BEARINGS

Part #	Size
18-1308	Std.
18-1309	.010
18-1327	Std.
18-1332	.020
18-1333	.010
18-1334	Std.
18-1337	.010
18-1341	.020

Rod bearings sold individually, 1 per rod.



MAIN BEARINGS

Part #	Per Eng.	Size
18-1300	②	Std.
18-1311	②	Std.
18-1315	②	Std.
18-1316	②	.010
18-1317	②	Std.



CAM BEARINGS

Part #	Per Eng.
18-1339	1 ②

BEARING APPLICATION

Model	ROD BEARING Std.	ROD BEARING .010	ROD BEARING .020	MAIN BEARING Std.	MAIN BEARING .010	MAIN BEARING .020	CAM BEARING
VOLVO							
GM							
3.0L/181 CID	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
4.3L/V-6	18-1327	18-1337	-	18-1311	-	-	-
5.0L/305 CID	18-1308	18-1309	18-1341	18-1300	-	-	-
5.7L/350 CID	18-1308	18-1309	18-1341	18-1300	-	-	-
7.4L/454 CID	18-1334	18-1333	18-1332	18-1315	-	-	-
FORD							
5.0L/302 CID	—	-	-	-	-	-	-



18-0518
VALVE STEM SEAL
Replaces: 3854956, 914323, 3853132
For: most inline 4 and 6 cyl. GM (Early) and 305-350 CID GM

PKG. OF 8



18-4024
18-4024-9①
VALVE STEM SEAL
Replaces: 3853226, 914445
For: Chevy 4.3L/5.0L/5.7L



18-4031
VALVE STEM SEAL
Replaces: 1306630
AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, MD1B, 2B, 3B, 5A, 2001, 2002, 2003, MD5B, C, 11C, D, 17C, D, 30, 31, 40, 41



ONE PIECE REAR MAIN SEALS

18-1234
Replaces: 3853528
For: 7.4L, GL, GI, GSI: 8.2L, GL

18-0519
Replaces: 3852657, 912957
4.3L/3.0L/5.0L 5.7L



TWO PIECE REAR MAIN SEALS

18-0528
Replaces: 3852805

18-1211



TIMING COVER SEALS

18-1213
Replaces: 3853341

① Priced per Package ② Complete Engine Set

VOLVO SEAL APPLICATION

Engine Model	2 Piece Rear Main Crankshaft Seal Conv. Rotation (LH)	Timing Cover Seal
GM		
3.0L/181 CID	18-1211 ②	18-1213
4.3L/V-6	18-1211 ②	18-1213
5.0L/305 CID	18-1211 ①	18-1213
5.7L/350 CID	18-1211 ①	18-1213
7.4L/454 CID	③	18-1233
FORD		
5.0L/302 CID	18-0528	18-1230
5.8L/351 CID	—	18-1230

① Large Journal Crankshaft GM Engine ② For one piece seal (LH) models use 18-0519 ③ For one piece seal (LH) models use 18-1234

FOR MODULAR GASKET SETS SEE PAGES 649-656



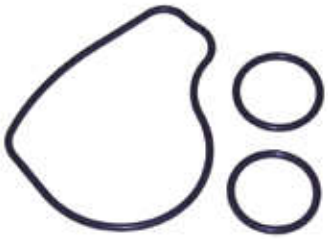
18-0252
CONVERSION GASKET SET
Replaces: 876314
Fits:D6, D7, MD6A, MD6B, MD7A, MD7B



18-0489
CONVERSION GASKET SET
Replaces: 876384
Fits:D11, MD11C, MD11D



18-2814
SHORT BLOCK GASKET SET
Replaces: 876306
(6 CYL.)



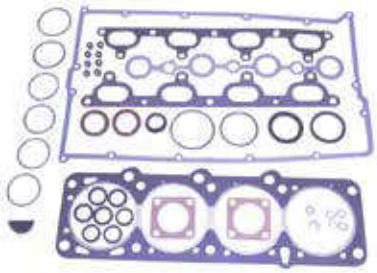
18-2699
OUTDRIVE GASKET
For: SX and DP-SM Drives thru 2006

— *CONTAINS* —

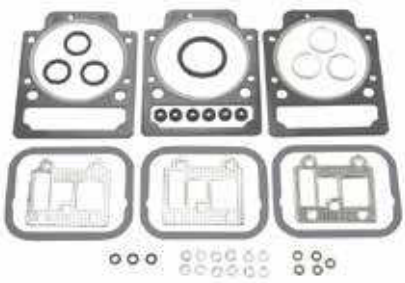
Part #	Description	O.E. #	Qty.
18-7153	O-Ring	911851	2
18-2996	Outdrive Seal	911823	1



18-2596
HEAD GASKET SET
Replaces: 875422
Fits:D1, D2, D1A, MD1A, D2A, MD2, MD2A:
NOTE: Model MD2A requires two 18-2596



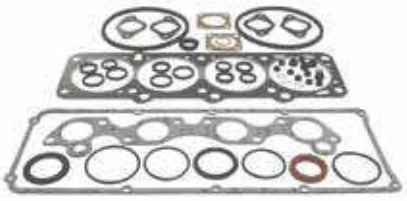
18-3870
HEAD GASKET SET
Replaces: 876303
Fits:B25, 251A, AQ171A, AQ171C



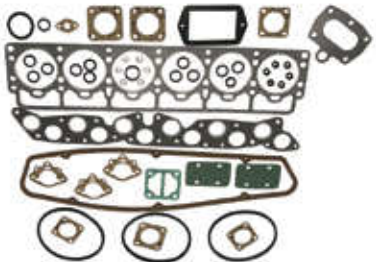
18-4341
HEAD GASKET SET
Replaces: 876380
Fits:D17, MD17C, MD17D



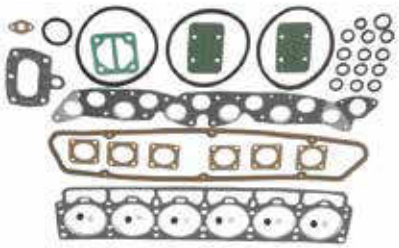
18-4342
HEAD SET
Replaces: 876376
Fits:D11, MD11C, MD11D



18-2813
HEAD GASKET SET
Replaces: 876302
(4 CYL.)



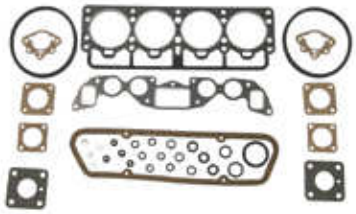
18-2816
HEAD GASKET SET
Replaces: 876337
(6 CYL.)



18-2817
HEAD GASKET SET
Replaces: 876359
(6 CYL.)



18-2818
OIL PAN GASKET SET
Replaces: 876433
(4 CYL.)



18-2980
HEAD GASKET SET
Replaces: 875401 (Old), 876356
(4 CYL.)



18-2982
HEAD GASKET SET
Replaces: 875569 (Old), 876358
(4 CYL.)



18-2983
SHORT BLOCK GASKET SET
Replaces: 875400 (Old), 876342
(4 CYL.)



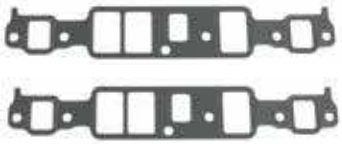
18-2998
HEAD GASKET SET
Replaces: 876300
(4 CYL.)



18-0410
INTAKE MANIFOLD
GASKET SET
Replaces: 3853912, 3853913, 3854406
For: Volvo 5.0L FL, FI, 5.8L FL, FI, FSI



18-0868
INTAKE MANIFOLD
GASKET SET
Replaces: 3854269



18-1238
INTAKE GASKET SET
Replaces: 3850379, 912979
For: Volvo 4.3GL/GS 1994-96, 4.3Gi 1995-97



18-0498
HEAD GASKET
Replaces: 3580309
Fits:MD2030A, MD2030B



18-2811
HEAD GASKET
Replaces: 461618
(6 CYL.)



18-2812
HEAD GASKET
Replaces: 430107
(6 CYL.)



18-2946
HEAD GASKET
Replaces: 3853336, 908611
Fits: GM 181 (3.0L) CID Eng.



18-2965
HEAD GASKET
Replaces: 419310, 419763-8
(4 CYL.)



18-2966
HEAD GASKET
Replaces: 462623
(4 CYL.)



18-2968
HEAD GASKET
Replaces: 1378645
(4 CYL.)



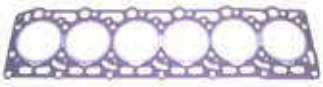
18-2970
HEAD GASKET
Replaces: 1378646
(4 CYL.)



18-3834
HEAD GASKET
Replaces: 833453



18-3842
HEAD GASKET
Replaces: 833274
Fits:D1,D2, MD1A, MD2A



18-3843
HEAD GASKET
Replaces: 859155
Fits:D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40B, TMD40C



18-3867
HEAD GASKET
Replaces: 859647
Fits:MD22A, MD22L-A, MD22L-B, MD22P-B, TAMD22P-B, TMD22A, TMD22B



18-3868
HEAD GASKET
Replaces: 3583786
Fits:D41, D42, D43, D44, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41LA, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-B, KAMD44P-C



18-3873
HEAD GASKET
Replaces: 3853587
Fits:7.4L GL, GI, GSI, 8.2L GL



18-3869
HEAD GASKET
Replaces: 3584202
Fits:MD2040A, MD2040B



18-3876
HEAD GASKET
Replaces: 841207-4, 856474-2
Fits: GM 305 (5.0L)/350 (5.7L) CID Eng.



18-3879
HEAD GASKET
Replaces: 3854299, 912227, 914930
Fits: GM 262 (4.3L) CID Eng.



18-3883
HEAD GASKET
Replaces: 3853732
Fits: Ford 302 (5.0L) 351 (5.8L) CID Eng.



18-3887
HEAD GASKET
Replaces: 3853511
For: Volvo 7.4L

HEAD GASKET SET/GASKET SET/HEAD GASKET APPLICATION

Model	Head Gasket Set	Gasket Set	Head Gasket
AQ60	—	18-2983	—
AQ90	—	18-2983	—
AQ95	—	18-2983	—
AQ100	—	18-2983	—
AQ105	—	18-2983	—
AQ110	—	18-2983	—
AQ115	—	18-2983	—
AQ115A	18-2980	—	18-2965
AQ115B,C	—	18-2982	18-2966
AQ120A	—	18-2983	—
AQ120B	18-2998	18-2818	18-2968
AQ125A	18-2998	18-2818	18-2968
AQ125B	18-2813	—	18-2970
AQ130	—	18-2983	—
AQ130A	18-2980	—	18-2965
AQ130B	—	—	—
AQ130C	18-2980	—	18-2965
AQ130D	18-2982	—	18-2966
AQ131A,B,C,D	18-2813	—	18-2970

Model	Head Gasket Set	Gasket Set	Head Gasket
AQ140A	18-2998	18-2818	18-2968
AQ145A	—	18-2818	18-2970
AQ145B	18-2813	—	18-2970
AQ151A,B,C	18-2813	—	18-2970
AQ165	—	18-2814	18-2812
AQ170A	—	18-2814	18-2812
AQ170B	18-2816	18-2814	18-2812
AQ170C	18-2817	18-2814	18-2811
AQD2B	18-2985	—	18-3833
B20 (0.8MM)	—	—	18-2965
B20 (1.2MM)	—	—	18-2966
B21	—	—	18-2968
B23	—	—	18-2970
B30 (0.8MM)	—	—	18-2812
B30 (1.2MM)	—	—	18-2811
BB30		18-2983	—
BB100	—	18-2983	—
BB115A,B	—	—	—

Model	Head Gasket Set	Gasket Set	Head Gasket
BB115C	—	—	18-2966
BB140A	18-2998	18-2818	18-2968
BB145A	18-2999	18-2818	—
BB165	—	18-2814	—
BB170C	18-2817	18-2814	18-2811
BB30	—	18-2983	—
MB18	—	18-2983	—
MB20	—	18-2983	—
MB20A	18-2981	—	—
MB20B	18-2980	—	18-2965
MB20C	18-2982	—	18-2966
MD11C,D	—	—	18-3834
MD17C,D	—	—	18-3834
MD1B	—	—	—
MD2B	18-2985	—	—
MD3B	—	—	—
230A,B	18-2813	—	—
250A,B	18-2813	—	—

PKG. OF 2



18-0876
18-0876-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 3852113

PKG. OF 2



18-0889
18-0889-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 3852095

PKG. OF 2



18-2989
18-2989-9①
CARB MOUNTING GASKET
Replaces: 824677
AQ115, 125A, B, 130C, D, 131A, 145A, B, 151A, B, 170, 171A

PKG. OF 2



18-0398
18-0398-9①
THERMOSTAT GASKET
Replaces: 835417

PKG. OF 2



18-2933
18-2933-9①
THERMOSTAT GASKET
Replaces:
416033, 1317466
Used with most Volvo thermostats (Except AQ175, V-8, MD1A)

PKG. OF 2



18-2858
18-2858-9①
THERMOSTAT HOUSING COVER GASKET
Replaces: 3852127
For: 3.0L GS, GL, GLM, GLP, GSM, GSP

PKG. OF 2



18-0164
18-0164-9①
THERMOSTAT HOUSING GASKET
Replaces: 3852096
For: 3.0L GS, GL

PKG. OF 2



18-0929
18-0929-9①
THERMOSTAT GASKET
For: 3.0L GS, GL



18-0183
EXHAUST MANIFOLD GASKET
Replaces:
3853742, 3852455



18-0680
EXHAUST MANIFOLD GASKET
Replaces: 3853256

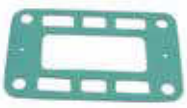


18-0418
EXHAUST MANIFOLD GASKET
Replaces: 3852472
For: Volvo 7.4L GL, GI, GSI, 8.2L GL, GI, GSI

PKG. OF 2



18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces: 856116, 3853412
For: Volvo 4.3GL, GS, GI, GXI, OSI



18-2971
EXHAUST MANIFOLD GASKET
Replaces: 856039, 835908
AQ200, 225, 260, 271, 290, 311



18-2925
EXHAUST MANIFOLD GASKET
Replaces: 461092 (Old), 1378913
AQ165, 170B, BB165, 170
6 Cyl.



18-2922
EXHAUST MANIFOLD GASKET
Replaces: 418870 (Old), 1378911
AQ90, 95, 100, 105, 110, 115, 120, 120A, 130, BB30, 100, 115, MB18, 20
4Cyl.



18-2815
PUSH ROD COVER GASKET
Replaces: 3852692
For: 3.0L



18-1231
INTAKE GASKET
Replaces: 3854095
For: Volvo 7.4L GL, GI, GSI, 8.2L GL

PKG. OF 2



18-2995
18-2995-9①
HEAT EXCHANGE GASKET
Replaces: 856037
AQ120B, 125A, B, 140A, 145A,B



18-2928
EXHAUST MANIFOLD GASKET
Replaces: 824633, 856044
AQ105, 115, 130, BB115, MB20
4 Cyl.



18-2930
EXHAUST MANIFOLD GASKET
Replaces:
1266796 (Old), 1378879
AQ125A, B, 145A, B, 131A, 151A, B, 120B, 140A

SEE PAGES 224-225 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2



18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces: 835966, 856034
AQ200, 225, 260, 271, 290, 311
V-8

PKG. OF 4



18-2991
18-2991-9①
EXHAUST MANIFOLD GASKET
Replaces: 855967, 855383
AQ120B, 125A, B, 131, 140,
145, 151, B21, B23



18-0311
VALVE COVER GASKET
Replaces: 3854942
For: 4.3 Litre
262 CID



18-0664
VALVE COVER GASKET
Replaces: 3852687
For: GM 305/350, 5.0 & 5.7L



18-0347
VALVE COVER GASKET
Replaces: 3852693
For: GM 153 & 181 CID
(2.5L & 3.0L)



18-0352
VALVE COVER GASKET
Replaces: 3852818
For: Ford 302/351 CID (5.0L & 5.8L)



18-2923
VALVE COVER GASKET
Replaces: 419678
AQ105, 115, 120, 130,
BB115, MB20
4 Cyl.



18-2924
VALVE COVER GASKET
Replaces: 430039
AQ165, 170, BB165, 170
6 Cyl.



18-2927
VALVE COVER GASKET
Replaces: 463999 (Old),
1378909
AQ120B, 125A, 140A, 145A, BB140, 145A
4Cyl.



18-2972
VALVE COVER GASKET
Replaces: 1378870
AQ125B, 145B, 131A, 151A, B



18-2926
OIL PAN GASKET
Replaces: 463587 (Old),
1378864
AQ90, 95, 100, 105, 110, 115,
120, 120B, 125A, B, 130, 131A,
140A, 145A, B, 151A, B, 171A



18-0307
OIL PAN GASKET
Replaces: 861250
Fits:D30, D31, D32, AD30OA, AQAD30A,
MD30A, TAMD30A, TMD30A, AD31A,
AD31B, AD31D, AD31L-A, AD31P-A,
AD31XD, AQAD31A, MD31A, TAMD31A,
TAMD31B, TAMD31D, TAMD31L-A, TAM-
D31M-A, TAMD31P-A, TMD31A, TMD31B,
TMD31D, TMD31L-A, KAD32P-A



18-0310
OIL PAN GASKET
Replaces: 861251
Fits:D40, D41, D42, D43, D44, D300, AD40A,
AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A,
TAMD40B, TMD40A, TMD40B, TMD40C, AD41A,
AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A,
D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B,
TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A,
TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A,
KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B,
KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A,
KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-C,
KAMD44P-C, KAMD44P-B, KAMD44P-C, KAD300,
KAMD300A



18-1237
OIL PAN GASKET
Replaces: 3856138
For: GM 5.7L



18-1239
OIL PAN GASKET
Replaces: 3853343
For: Volvo 3.0L



18-0405
OIL PAN GASKET
Replaces: 3852655
For: Volvo 4.3L



18-1232
OIL PAN GASKET
Replaces: 3853510
For: Volvo 7.4L GL, GI, GSI, 8.2L GL



18-0903
WATER PUMP GASKET
Replaces: 3853361
454 CID



18-0327
WATER PUMP GASKET
Replaces: 3853342
4 & 6 Cyl.

PKG. OF 2



18-0891
18-0891-9①
WATER PUMP MOUNTING GASKET
Replaces: 3852477
For: GM 4.3L, 5.0L & 5.8L

① Priced per Package

PKG. OF 2



18-0893
18-0893-9①
WATER PUMP
BACK-IN PLATE GASKET
Replaces: 3850595
GM 4.3L, 5.0L & 5.7L



18-0147
WATER PUMP GASKET
For Ford V-8
Replaces: 3852824

PKG. OF 2



18-2979-9①
WATER PUMP
GASKET
Replaces: 1378906
AQ120B, 125A, 140A, 145A



18-0468
TIMING COVER GASKET
Replaces:
3852654, 3853512
GM 4.3L, 5.0L & 5.7L

PKG. OF 2



18-0887
18-0887-9①
TIMING COVER GASKET
Replaces: 3852691
4 & 6 Cyl.



18-25250
SEALING RING
Replaces: 3863085
Fits: Volvo SX-A/DPS-A (2007 & Up)



18-25251
SEALING RING
Replaces: 853868
Fits: Volvo SX Thru 2006

PKG. OF 2



18-2519
18-2519-9①
SEAL RING
Replaces: 831622
For cooling water pipe
120B, 125A, B, 131A, 140A,
145A, B, 151A, B, 171A

PKG. OF 5



18-2525
18-2525-9①
SEAL RING
Replaces: 430018
Circulation pump to cylinder head
AQ165A, 170A, B, C

PKG. OF 5



18-2526
18-2526-9①
SEAL RING
Replaces: 430172
Circulation pump to cylinder
head AQ165A, 170A, B, C

PKG. OF 5



18-2527
18-2527-9①
SEAL RING
Replaces: 831617
For cooling water pipe
AQ165A, 170A, B, C, MD21A
(S/N MD-103387 & UP), MD21B

PKG. OF 5



18-2528
18-2528-9①
SUPPORT RING
Replaces: 831891
AQ120B, 125A, B, 140A, 145A, B

PKG. OF 5



18-2529
18-2529-9①
SEAL RING
Replaces: 831892
AQ120B, 125A, B, 140A, 145A, B



18-4259
WASHER
Replaces: 804261

PKG. OF 5



18-2530
18-2530-9①
SEAL RING
Replaces: 1336255,
3547991
Circulation pump to cylinder head
AQ120B, 125A, B, 131A, 140A,
145A, B, 151A, B, 171A

PKG. OF 2



18-2934
18-2934-9①
RUBBER SEAL
Replaces: 829714
AQ90, 95, 100, 105, 110, 115,
120, 130, MD5A, B, C, 7A, B,
11D, MD2001, 2002, 2003T

PKG. OF 2



18-2935
18-2935-9①
RUBBER SEAL
Replaces: 418411
AQ90, 95, 100, 105, 110, 115,
120, 130, MB18, 20, BB30,
100, MD11C, D, 17C, D,
MD2001, 2002, 2003, 2003T

PKG. OF 2



18-2936
18-2936-9①
RUBBER SEAL
Replaces: 418445
AQ90, 95, 100, 105, 110, 115,
120, 130, MB18, 20, BB30, 100,
MD11C, D, 17C, D, 2001, 2002,
2003, 2003T

PKG. OF 2



18-2937
18-2937-9①
RUBBER SEAL
Replaces: 418412
AQ90, 95, 100, 110, 120B,
125A, B, 131A, 140A, 145A,
B, 151A, B, 165A, 170, 171A,
MD21A, B

① Priced per Package

PKG. OF 5



18-2994
18-2994-9①
RUBBER SEAL
Replaces: 430020
AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 171A

PKG. OF 5



18-2996
18-2996-9①
OUTDRIVE SEAL
Replaces: 3852560
3.0L GL, GS, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

PKG. OF 2



18-0322
18-0322-9①
REAR SEAL GASKET
Replaces: 3852656
GM 5.0L & 5.7L

PKG. OF 2



18-2929
18-2929-9①
COVER PLATE GASKET
Replaces: 856028
AQ105, 115, 130, BB115, MB20

PKG. OF 2



18-2939
18-2939-9①
RUBBER SEAL
Replaces: 814356
AQ200, 250, 270, 275, 280, 290

PKG. OF 2



18-0874
18-0874-9①
DISTRIBUTOR GASKET
For GM V6 & V8
Replaces: 3852109

PKG. OF 2



18-4431
18-4431-9①
EXHAUST ELBOW GASKET
Replaces: 3850496
Late Model Volvo Applications

PKG. OF 2



18-2990
18-2990-9①
UPPER GEAR HOUSING GASKET
Replaces: 832669
AQ270, 275, 280, 290



18-2199
SHORT YOKE SPACER
Replaces: 832675
AQ270, 275, 280, 290



18-2945
18-29451-9①
(PKG. OF 50)
DRAIN SCREW GASKET
For: use with 18-2944 drain screw



18-2432
POWER TRIM HOSE
Replaces: 873228
For: DP, DPX



18-2433
POWER TRIM HOSE
Replaces: 873229
For: DP, DPX



18-21751
ENGINE COUPLER
Replaces: 3853962-3
Fits:2.5L (1986), 3.0L (1986-90), 4.3L, 5.0L, 5.7L (1986) KW & KWB suffix only, 7.4L (1990-98), 8.2L (1992-93,1998)



18-21752-1
ENGINE COUPLER
Replaces: 3858437-1
Fits:4.3L (1986-Current), 5.0L (1986-88, 1998-Current), 5.7 (1986-92,1994, 1996-Current)



18-21753
ENGINE COUPLER
Replaces: 985727, 3853862-5
Fits: Ford Engines 5.0L & 5.8L (1989-96)

① Priced per Package



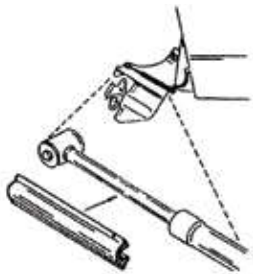
18-6456
IDLER PULLEY
Replaces: 855507
Fits:251A, AQ171A, AQ171C



18-9096
TRAILERING CLIP
Volvo 3847547
Fits: Volvo SX-A, DPS-A (2007-Up)



Display Package



18-9098
TRAILERING CLIPS
Replaces: 174448
Set of 2
For all SX Models thru 2006



18-2772-1
TRANSOM SEAL KIT
For: SX Drives

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2100	Gimbal Bearing	3853807	1
18-2765	Bellows	3854127	1
18-1074	Bellows	3850426-2	1
18-2996	Seal	3852560, 911823	1
18-7315	Hose Clamp	853012-3	1



STAINLESS STEEL CLAMPS

Part #	Sizes	O.E. #
18-7300 ① ②	50MM	—
18-7306 ① ②	38MM	853548
18-710-48-2	—	3852604
18-710-64-2	122MM	853012



18-2744
DRIVE BELLOWS KIT
Replaces: 875826, 876294
(with ridge)
AQ200, 250, 270, 270T, 275, 280, 280T, PT, 290 DP UNIT: 280, 290



18-2755
DRIVE BELLOWS KIT
Replaces: 875827
SAIL DRIVE: 100S, AQ DRIVE: 100, 100B



18-2757
EXHAUST BELLOWS KIT
with flapper valve
Replaces: 875828, 876633
AQ175, 280, 280DP, T, PT, AQD40, AQAD40, V-8



18-2758
EXHAUST BELLOWS KIT
Replaces: 875848, 876631
AQ200, 250, 270, 275, 280, 280DP, 290, 290DP



18-1074
EXHAUST BELLOWS
Replaces: 3850426
For: SX Drives includes 302, 432, 434, 502, 572, 584, 744 (1994-98)
Uses 18-7314 Clamp



18-2765
U-JOINT BELLOWS
Replaces: 3854127
For: DP-S, SX



18-2766
EXHAUST HOSE
Replaces: 834751
(I.D. 95MM, LENGTH 160 MM)
V-8

① This product is priced per piece. To order priced per package, please add -9 to the part number.
② Priced per Package



18-6523
SPRING SET
For reverse tilt lock: Fits: AQ250, 270, 275, 275A, 280, 280DP, 280L, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, DP-A, DP-A1, DP-A2, DP-B, DP-B1



18-0184
RUBBER RING
Replaces: 804190
For clamp ring: Fits:230A/SP-A/MT, 250A/SP-A/MT, 500A, 501A, 571A, 740A, AQ100, AQ105, AQ110, AQ115A, AQ110B, AQ120A, AQ120B, AQ125A/B, AQ130A/B, AQ131A/D, AQ175A, AQ190A, AQ200A/C/D/F, AQ210A, AQ211A, AQ225A/B/C/D/E/F, AQ231A/B, AQ240A, AQ255A/B, AQ260A/B, AQ271A/B/C/D, AQ280A, AQ290A, AQ311A/B, AQ60F, AQ80, AQ90, AQ95, AQD19, AQD29/A, AQD32A



18-8368
RUBBER RING
Replaces: 813967
For clamp ring: 230A/SP-A/SP, A1, 230B, 250A/B, 251A, 430A/B, 431A/B, 432A, 434A, 500B, 501B, 570A, 572A, 740B, AD31A/B/D/XD, AD40B, AD41A/B/D, AQ100, AQ105, AQ110, AQ115A/B, AQ130A/B, AQ131B/C, AQ140A, AQ145A/B, AQ151A/B/C, AQ171A/C, AQ205A, AQ60F, AQ90, AQ95, AQAD30A, AQAD31A, AQAD40A/B, AQA-D41A, AQD19, AQD21A/B, AQD40A, D41A/B/D, KAD32, KAD42A/B/P, KAD43P, KAD44P, KAMD42A, TAMD41A



HEAVY DUTY U-JOINTS
(Rockwell Style)

Part #	O.E. #	Application
18-2104	897707, 853255	AQ200,250,270, 280,290 (Rockwell)
18-2174	3850812	3.0L GS, GL, 4.3L GL, GS, GI, 5.0L GL, GI, 5.7L GL, GI, 5.8L FL, FI, FSI



18-2100
LINK BELT
GIMBAL BEARING
Replaces: 3853807
Fits: OMC/Volvo- 3.0L, 4.3L, 5.0L, 5.7L, 7.4L (1994-1998), 5.8L (1994-1996), 8.2L(1998)



18-2337
YOKE
Replaces: 3850814
Fits: 3.0L GS, GL, 4.3L GS, GL, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI



18-2146
UNIVERSAL U-JOINT ASSEMBLY
Replaces: 3850815



18-2339
U-JOINT ASSEMBLY
Replaces: 3852384



18-2128
CENTER SOCKET
Replaces: 3850813, 912213

Drive Model	U-joint Assy. #	O.E. U-joint Assy. #	Long Yoke #	O.E. Long Yoke #	Short Yoke #	O.E.Short Yoke #	Double Yoke #	O.E. Double Yoke #
SX, DP-SM	**18-2339**	3852384	**18-2146**	3850815	**18-2337**	3850814	**18-2128**	3850813



18-4204
PLASTIC BUSHING
Replaces: 826341, 876278
AQ200, 250, 270, 275, 280, 280DP,290DP,
NOT FOR 270T, 280T, AND 290



18-2366
LOWER GEARCASE SEAL
Replaces: 876279
290, 290A, 290DP, SP-A, SP-A1 & SP-A2



18-4205
PLASTIC BUSHING
Replaces: 832820
A270T, 280T



18-4206
STERNDRIVE COVER
Replaces: 832570
AQ200, 250, 270, 275, 280, 290



FISH LINE
PROTECTOR SPACER

Part #	O.E. #	Application
18-4208	839423	AQ280, 290
18-4209	839534	AQ250, 270, 275
18-4234	832965	AQ110S, 200



18-4210
PROP CONE
Replaces: 850785, 854045
AQ200, 250, 270, 270T, 275, 280, 280T, 280PT, 290



18-4211
PLASTIC WASHER
Replaces: 850888



18-3730
LOCK NUT
Replaces: 3852648-9
For: SX Drives



18-4212
PROP CONE SCREW
Replaces: 850889
(5/16" - 18 thread)



18-4213
SPACER
Replaces: 851261, 854047
AQ275, 280, 290



18-4214
LOCKING WASHER
Replaces: 897367
AQ Drive Units: 200, 250, 270, 270T (TID UTF) 275, 280, 280T, 280PT (TID UTF)



18-4215
COVER SCREW
Replaces: 941816
(1/4" — 20)



18-2153
SETTING PIVOT PIN
Replaces: 814301
AQ200, 250, 270, 275, 280



18-2454
DRAIN PLUG
3/8" - 16 thread
Replaces: 3854539
For: Volvo SX drives
Use o-ring **18-7145**

②**18-3733D** Display Package



18-3733
PROP NUT KIT
For: SX Cobra
— Contains —

Part #	Description	Qty.
18-4194	Spacer	1
18-3708-1	Nut & Keeper	1
18-3741	Cotter Pin	1



18-4194
PROP SPACER
Replaces: 3852350
For: Lower gearcase models SX-M (1994)



18-3708-1
PROP NUT & KEEPER
Replaces: 3850984

PKG. OF 10



18-3744
18-3744-9①
COTTER PIN
Replaces: 3852255
For: XDP, MDSSL, MD22P, TMD22, TMD22P, TAMD22P, PJX, SX, DPS, DP, 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

PKG. OF 3



18-3745
18-3745-9①
COTTER PIN
Replaces: 17253-6

PKG. OF 5



18-4238
18-4238-9①
LOCK CATCH SCREW
For Stern Drive Cover 18-4206
Replaces: 943218
AQ200, 250, 270, 275, 280, 290



18-4239
LOCK CATCH
For Stern Drive Cover 18-4206
Replaces: 897873
AQ200, 250, 270, 275, 280, 290

PKG. OF 5



18-4241
18-4241-9①
ROLL PIN
Replaces: 951924
AQ200, 250, 270, 275, 280, 290



18-1501
DETENT BALL
Replaces: 3852023
For: 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

PKG. OF 5



18-3722
18-3722-9①
STAINLESS STEEL LOCKNUT
Replaces: 3852005
For: PJX, SX, DPS, DP, DPX, 3.0L GL, GS, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI, 7.4L GL, GI, GSI, 8.2L GL



18-0549
PLUG OFF CAP
1"
Replaces: 3852476
For: 4.3L GL, GS, GI, GSI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI, 7.4L GL, GI, GSI, 8.3L GI, GSI, GXI, 8.2L GL, GSI



18-2138
PIVOT PIN BEARING
Replaces: 3852544
For: 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.



③ **18-6123Z**
ANODE
Replaces: 873395
Transom Shield



③ **18-6124Z**
ANODE
Replaces: 872793
DPS Steering Arm



① **18-6125A**
② **18-6125M**
③ **18-6125Z**
TRANSOM PLATE
Replaces:
3586461 (Alumuminum)
3855610 (Magnesium)
3854130 (Zinc)



① **18-6126A**
② **18-6126M**
③ **18-6126Z**
TRANSOM ANODE
(with bolt)
Replaces:
3888816 (Alumuminum)
3888818 (Magnesium)
3888817 (Zinc)
SX-A, DPS-A, DPS-A Oxi



① **18-6127A**
② **18-6127M**
③ **18-6127Z**
TRANSOM ANODE
(with bolt)
Replaces:
3888813 (Alumuminum)
3888815 (Magnesium)
3888814 (Zinc)
SX-A, DPS-A, DPS-A Oxi



③ **18-6000**
① **18-6000A**
② **18-6104**
ANODE
Replaces: 832598,
873179
For 200, 250, 250C, 250D, 270, 270B, 270C, 270D, 275, 280, 280C, 280D, 280DP, 280L, 280PT



③ **18-6001**
ANODE
Replaces: 838929
AQ200 (For shield), MD19, 21, 27, 29, 32, 2003, AQ30, 31, 40, 41
For Fresh Water Cooler



③ **18-6004**
① **18-6004A**
② **18-6105**
ANODE
Replaces: 852835,
873178
For 290, 290A, 290ADP, 290B



③ **18-6005**
ANODE
Replaces: 875805
AQ250, 270, 270T, 275



③ **18-6009**
① **18-6009A**
ANODE
Replaces: 875815



③ **18-6028**
① **18-6028A**
② **18-6102**
ANODE
Replaces: 3855411, 984513 (18-6028), 3863193 (18-6028A), 3854412 (18-6102)
For use on Gearcases: 2.3L (1987-90), 2.6L/3.5L/4.6L (1989), 3.0L/4.3L/5.0L/5.8L (1987-93), 5.7L (1987-92), 7.4L (1987-88)



③ **18-6010**
① **18-6010A**
② **18-6106**
ANODE
Replaces: 875821
280DP, 290DP

① Aluminum ② Magnesium ③ Zinc



18-6130
ANODE
Replaces: Volvo
Fits: Volvo IPS Drives



18-6131
ANODE
Replaces: Volvo
Fits: Volvo IPS Drives



18-6128A
ANODE KIT
Replaces: Volvo
Fits: Volvo SX-A & DPS Drives



18-6128M
ANODE KIT
Replaces: Volvo
Fits: Volvo SX-A & DPS Drives



18-6128Z
ANODE KIT
Replaces: Volvo
Fits: Volvo SX-A & DPS Drives



18-6129A
ANODE KIT
Replaces: Volvo
Fits: Volvo DPH Drives



18-6129M
ANODE KIT
Replaces: Volvo
Fits: Volvo DPH Drives



18-6129Z
ANODE KIT
Replaces: Volvo
Fits: Volvo DPH Drives



18-1076
BELLOWS
Replaces: Volvo 3888916
Fits: Volvo SX-A & DPS-A Drives



③ **18-6021**
ANODE PLUG
Replaces: 838928
AQ30, 31, 40, 41, MD10, 21, 27, 29, 32, 2003



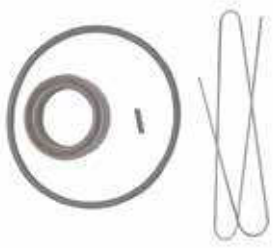
18-2598
LOWER UNIT SEAL KIT
Replaces: 3855275
Fits: Volvo SX Thru 2006



18-2586
UPPER UNIT SEAL KIT
Replaces: 3850594
Fits: Volvo SX Thru 2006

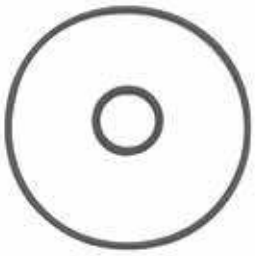


18-2726
UPPER UNIT SEAL KIT
Replaces: 3888917
Fits: Volvo SX-A/DPS-A (2007& Up)



18-3893
GEAR SHIFT
MECHANISM GASKET SET
Fits:275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, SP-C, SP-C1, DP-A, DP-A1, DP-A2, DP-B, DP-B1, DP-C, DP-C1, DP-D, DP-D1, DP-E, DP-G, DPX, DPX-S, XDP-B

① Aluminum ② Magnesium ③ Zinc



18-2597
UPPER GEAR
UNIT SEAL KIT
For intermediate housing: Fits: 200, 250, 270, 270T, 275, 275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, SP-C, SP-C1, DP-A, CP-A1, DP-B, DP-B1, DP-C, DP-C1, DP-D, DP-D1, DP-E, DP-G, DPX, DPX-S, DPX-S1



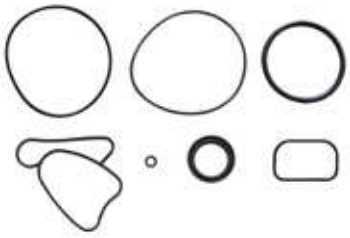
18-3888
LOWER GEAR
UNIT SEAL KIT
For intermediate housing: Fits:200, 250, 270, 270T, 275, 275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, SP-C, SP-C1, DP-A, CP-A1, DP-B, DP-B1, DP-C, DP-C1, DP-D



18-8357
COMPLETE
GEARCASE SEAL KIT
Replaces: 875741
For: 280DP/290DP



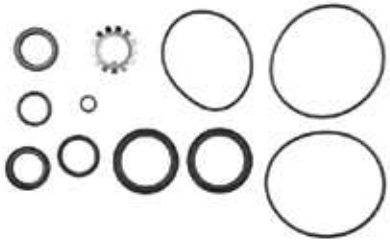
18-8361
UPPER SEAL KIT
Replaces: 576266-8
For: AQ200-AQ290



18-2583
LOWER UNIT SEAL KIT
Replace: 3888821
Fits: SX-A Drives (2007 and UP)



18-2584
LOWER UNIT SEAL KIT
Replaces: 3888822
Fits: DPS-A Drives (2007 and UP)



18-8358
LOWER UNIT SEAL KIT
Replaces: 876267
For: 280DP/290DP



18-8359
LOWER GEARCASE
SEAL KIT
Replaces: 876268
For: AQ200-AQ290



18-2791
LOWER UNIT SEAL KIT
Replaces: 3850597



18-2625
STERNDRIVE GASKET KIT
Replaces: 875192
AQ200, 250, 270, 275, 280, 290

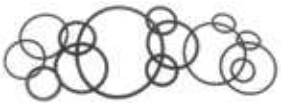


18-32882
WATER TUBE SEAL
Replaces: 3852315



OIL SEALS

Part #	O.E. #	Dimensions (mm) I.D.	O.D.	Width
18-0558	851407	44	58.33	7
18-2039	804695	13	25.4	6
18-2040	853670	45	75	8
18-2041	897426	33	45.25	7
18-2043	958838	25	35	7
18-2044	833996	12	24	7
18-2045	827247	16	28	7
18-2046	946242	35	55	10
18-2047	958860	35	62	7
18-2057	181620	34	42	4



O-RINGS

Part #	Pkg.	O.E. #	Dimensions (mm) I.D.	Width
18-7122		925095	—	—
18-7154		949656	—	—
18-7102 ①	5	3852073	.430	.065
18-7116		3852045	.360	.10
18-7135		3852089	.750	.135
18-7141 ①	5	3852165	.180	.065
18-7143 ①	5	3852169	1.310	.100
18-7149 ①	5	955989	15	1.5
18-7162 ①	5	3852044	2.025	.135
18-7168 ①	5	3852033	.370	.065
18-7178 ①	5	125017	23.5	3.5
18-7180 ①	5	925055	11.3	2.4
18-7181 ①	5	925091	50.5	3
18-7182 ①	5	925092	55	3
18-7183 ①	5	925093	69.5	3
18-7184 ①	5	925256	79	3
18-7186 ①	5	925259	102	3
18-7187 ①	5	925261	106	3
18-7188 ①	5	955983	9.1	1.6
18-7190 ①	5	925065	34	3
18-7192 ①	5	955995	25.1	1.6
18-7193 ①	5	955974	10.3	2.4
18-7194 ①	5	956000	37.1	1.6
18-7406 ①	5	3852523	.250	.065
18-7407 ①	5	3852531	4.125	.135

① This product is priced per piece. To order priced per package, please add -9 to the part number.



18-3060
IMPELLER
Replaces: 835512, 3854286
Sherwood 9959,
Jabsco 18838-0001
Oberdorfer 132-0317
OMC 3854286
Neoprene, 12 FINS



18-5280
COMPLETE TUNE-UP KIT
For: In-line 4

— CONTAINS —

Part #	Description	Qty.
18-5361	DISTRIBUTOR CAP	1
18-5406	ROTOR	1



18-5278
COMPLETE TUNE-UP KIT
For: V-6



18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



18-59640
ALTERNATOR
Replaces: Prestolite



18-6843
ALTERNATOR
Replaces: Mando A000B0341, TA000B0341,
Yamaha 19-1400-10
Fits: Crusader and Yamaha Sterndrive engines



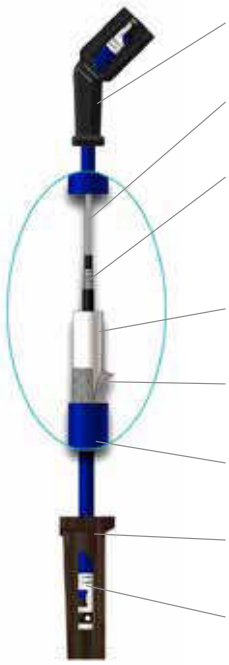
18-6834
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

YAMAHA STERNDRIVE APPLICATION					
Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
3.0L	4	Delco EST	1990	1993	**18-8835-1**
4.3L	6	YEMS	1989	1989	**18-8835-1**
4.3L	6	Delco EST	1990	1990	**18-8835-1**
5.0L	8	YEMS	1989	1989	**18-8836-1**
5.7L	8	Delco EST	1989	1990	**18-8836-1**
7.4L	8	Delco EST	1992	1992	**18-8836-1**



FUEL WATER SEPARATORS





Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 134-138 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.



STERNDRIVE & INBOARD OIL FILTERS		
All 3.0L	YSC-13231-20-0C	**18-7824-1**
All V-8 5.0L, 5.7L (Spin on Lube)	YSC-14231-20-02	**18-7876**
All V-8 5.0L, 5.7L, 7.4L	YSC-16231-20-0C	**18-7875**

SEE PAGES 176-205 FOR ADDITIONAL INFORMATION

V-BELTS



1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.

Part #	OE #	Application
18-15111	YSC-10260-00-0C	V-6 Sterndrive 4.3L/V-8 5, 5.7L (For: crank/pump alternator)

YAMAHA STERNDRIVE GASKETS

PKG. OF 2



18-0164
18-0164-9①
THERMOSTAT GASKET
Replaces:
YSC-13080-00-0C,
GM 3789161

PKG. OF 2



18-0876
18-0876-9①
FUEL PUMP GASKET
Replaces:
YSG-10108-43-8G

PKG. OF 2



18-0889
18-0889-9①
FUEL PUMP GASKET
Replaces:
YSG-10114-14-1G

PKG. OF 2



18-0891
18-0891-9①
WATER PUMP MOUNTING GASKET
Replaces:
YSG-37545-87-G0

PKG. OF 2



18-0874
18-0874-9①
DISTRIBUTOR GASKET
Replaces:
YSG-10108-44-5G

PKG. OF 2



18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces:
YSC-12190-00-AC
For: 262 CID (4.3L)

PKG. OF 2



18-0903
WATER PUMP GASKET
Replaces:
YSG-38600-39-G0

PKG. OF 2



18-0887
18-0887-9①
TIMING COVER GASKET
Replaces:
YSG-14096-15-6G

PKG. OF 2



18-0905
OIL PAN DRAIN PLUG GASKET
Replaces:
YSG-14090-90-8G



18-4698
18-46981-9①
(PKG. OF 50)
DRAIN FILL WASHER
Replaces:
90430-08020-00

① Priced per Package

MALLORY DISTRIBUTOR PARTS GUIDE

Distributor No.	Cyl. & Rotation	Description	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit
ZD345A, B	8RH	Crusader	18-5314	18-5344	18-5376	18-5404-1	—
ZD347A	8LH	Crusader	18-5314	18-5344	18-5375	18-5411	—
ZD347B	8RH	Crusader	—	18-5344	18-5375	18-5411	—
YD349A	4LH	Burmeister & Wain	18-5314	18-5338	18-5355	18-5427	—
YD350A	8LH	Dearborn	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL350A	8LH	262, 272, 292, 312 Engs.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
ZD352	8RH	Crusader	18-5314	18-5344	18-5375	18-5411	—
YD356A	8RH	Flagship Owens	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL356A	8RH	Flagship Owens	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL356A-2	8RH	Flagship	18-5314	18-5338	18-5375	18-5411	18-5256 ①
ZD358A	8LH	Crusader	18-5314	18-5344	18-5375	18-5411	—
YD359C, D, E, F	8LH	Gray (250, 327) AM Mtrs.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL362A, B	8LH	Dearborn 390 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YD362A, B	8LH	Dearborn 390 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL362C, D, E, F, G, H	8LH	390, 427 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL362AV, BV, CV, DV	8LH	Dearborn 390 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
ZD366A, B	8LH	Crusader (Cadillac 275 Eng.)	18-5314	18-5344	18-5375	18-5411	—
YD370A	4RH	Universal Mts.	18-5314	18-5338	18-5355	18-5427	—
YD370B	6RH	Universal Mts.	18-5314	18-5338	—	18-5427	—
YD370C	4RH	Universal Mts.	18-5314	18-5338	18-5355	18-5427	—
YL370A	4RH	Universal Mts.	18-5314	18-5338	18-5355	18-5427	—
YL370B	6RH	Universal Mts.	18-5314	18-5338	—	18-5427	—
YD372A, B, C, D	8LH	Chris Craft 430 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL372C, D	8LH	Chris Craft 430 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YD372F-2	8LH	431 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YD375A	8RH	Chrysler M80	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YD377A	6LH	Palmer	18-5314	18-5338	—	18-5427	—
YL387A	8LH	Dearborn	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YD396A	6RH	Palmer 308 Eng.	18-5314	18-5338	—	18-5427	—
YD397A	6RH	Palmer 308 Eng.	18-5314	18-5338	—	18-5427	—
YD410A	4RH	Gray	18-5314	18-5338	18-5355	18-5427	—
YD410C	6RH	Gray	18-5314	18-5338	—	18-5427	—
YD411A	4RH	Gray	18-5314	18-5338	18-5355	18-5427	—
YD411B	4LH	Gray	18-5314	18-5338	18-5355	18-5427	—
YD411C	6RH	Gray	18-5314	18-5338	—	18-5427	—
YD411D	6LH	Gray	18-5314	18-5338	—	18-5427	—
YL411A	4RH	F-4 Turbo	18-5314	18-5338	18-5355	18-5427	—
YL411B	4LH	F-4 Turbo	18-5314	18-5338	18-5355	18-5427	—
YL411C	6RH	F-6 Turbo	18-5314	18-5338	—	18-5427	—
YL411D	6LH	F-6 Turbo	18-5314	18-5338	—	18-5427	—
YL414D, E, J, K	6RH	Dearborn	18-5314	18-5338	—	18-5427	—
YD420A, B, C, D	8RH	Palmer 345 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL420E	8RH	IHC 304, 345, 392 Engs.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YD429A, B	8LH	Gray	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YD429C, D	8LH	Gray	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL429C, D	8LH	138, 175 Engs.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
ZD430A	8RH	170, 220, 225 HP	—	18-5338	18-5375	18-5411	—
YL431A	8RH	Crusader	18-5314	18-5338	18-5375	18-5411	18-5256 ①
ZYLD431A	8RH	185, 220, 230 HP	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL436A,B	6RH	Dorsett	18-5314	18-5338	—	18-5427	—

① 18-5272 Kit with distributor cap ② 18-5271 Kit with distributor cap

MALLORY DISTRIBUTOR PARTS GUIDE (CONT.)

Distributor No.	Cyl. & Rotation	Description	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit
YL445A, B, BD, JV, KV	8LH	Dearborn	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YP451A, B, C, D, E, F, G, H	6 RH	Chrysler M170 & M225 Engs.	18-5314	18-5338	—	—	—
YL455A, B,	8RH	Gray	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL457AC,AV, BV, CV, DV	8LH	Dearborn	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL458B	8RH	Gray	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL459A	8RH	Gray	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL461A, B	8RH	Crusader 409 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL461A-2, B-2	8RH	427 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL467A	8RH	Daytona (283, 327 Chevy Eng.)	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL469A	8RH	Chris-Craft (283, 327 Chevy Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL474D, E	6RH	Dearborn (200 Ford Eng.)	18-5314	18-5338	—	18-5427	—
YL481A, B	6RH	Chevy 230, 292 Engs.	18-5314	18-5338	—	18-5427	—
YL486A,B,	6RH	Crusader (230, 292 Chevy Eng.	18-5314	18-5338	—	18-5427	—
YL486C,D,	4 RH	Crusader 153 Eng.	18-5314	18-5338	18-5355	18-5427	—
YL487A	8RH	Crusader (283, 327 Chevy Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL494A, BO	8LH	Dearborn	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL494A-2, B-2	8LH	427 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL495A,B	6RH	Dearborn (170 Ford Eng.)	18-5314	18-5338	—	18-5427	—
YL496A, B,	8LH	Holman & Moody	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL501AV, CV, EV, GV	8LH	Oldsmobile Eng.	18-5314	18-5338	18-5375	18-5404-1	18-5251 ②
YL502A, B	8LH	Chris-Craft (427 Ford Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL512A	8LH	289 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL512CV, DV	8LH	Ford 302 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL513A, B	8LH	Dearborn (289 Ford Eng.)	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL513CV, DV	8LH	Ford 289, 302 Engs.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL514A, B, C, D	8LH	352, 390, 427, 428 Engs.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL515A, B	8RH	283, 327 Engs.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL519A, B, AV, BV	8LH	Dearborn (289 Ford Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL520AV, BV, CV, CV2, DV, EV, JV	8RH	OMC	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL524AV, BV	6RH	300 Eng.	18-5314	18-5338	—	18-5427	—
YL529A, B	8RH	Crusader (283, 327 Engs.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL539AV	8RH	Chris-Craft (327 Chevy Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL554CV, DV, EV, FV	8LH	Ford 351W Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL555CV, DV	8LH	Ford 351W Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL558AV, BV	8LH	Ford 351C Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL566AV	8RH	Chris-Craft (327 Chevy Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL567CV, DV	8LH	Ford 351 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL585AV, CV-2	8RH	Chris-Craft	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL623AV	8	Chris-Craft Thermo-Electron	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL623AV-2	8	Chris-Craft, Mercury	18-5314	18-5338	18-5375	18-5404-1	18-5251 ②
YL624AV	8	Gale Banks, Maritec,Mercury	18-5314	18-5338	18-5375	18-5404-1	18-5251 ②
YL624AV-2	8	Harmin	18-5314	18-5338	18-5375	18-5404-1	18-5251 ②
YL624JV	8	O.M.C.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL624MV	8	Mercury (Mercruiser)	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL670AV	8	Chevy - Exc 348, 409 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL673AV	4	Chevy 153 Eng.	18-5314	18-5338	18-5397	18-5404-1	18-5251 ②
YL676AV	6	Chevy In Line	18-5314	18-5338	—	—	18-5251 ②
YL677AV	6	Chevy Odd Fire	18-5314	18-5338	—	18-5404-1	—
YL/YS700AV	6	Chevy Even Fire	18-5314	18-5338	—	18-5404-1	18-5251 ②
YL703AV	8	Crusader/Thermo-Electron	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②

① 18-5272 Kit with distributor cap ② 18-5271 Kit with distributor cap

PRESTOLITE DISTRIBUTOR PARTS GUIDE

Distributor Number	Contact Set	Condenser ③	Rotor	Cap	Ignition Coil	Tune-Up Kit
IAD-6004-2F, 2N, 2P	18-5307	18-5345	—	—	18-5435 ①	—
IAO-4109-1M	18-5307	18-5345	18-5430	18-5392	18-5435 ①	—
IAO-4113-1M	18-5307	18-5345	18-5430	18-5392	18-5435 ①	—
IAO-4114-1M	18-5307	18-5345	18-5430	18-5392	18-5435 ①	—
IAY-4010, A	18-5307	18-5345	18-5427	—	18-5435 ①	—
IAY-4014	18-5307	—	18-5427	—	18-5435 ①	—
IAY-4014C	18-5307	18-5345	18-5427	—	18-5435 ①	—
IBB-4205	18-5303 ②	—	18-5407	—	18-5435 ①	—
IBB-4301B	18-5303 ②	18-5345	18-5407	18-5369	18-5434	18-5255 ⑦
IBB-7003	18-5303 ②	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-4106	18-5303	18-5345	18-5407	18-5369	—	18-5255 ⑦
IBM-4107, A	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-4108, A, B, C	18-5303	18-5345	18-5407	18-5369	—	18-5255 ⑦
IBM-4109, A	18-5303	18-5345	18-5407	18-5369	—	18-5255 ⑦
IBM-4110	18-5303	18-5345	18-5429	18-5391	—	18-5259
IBM-4112	18-5303	18-5345	18-5429	18-5391	18-5435 ①	18-5259
IBM-4115	18-5303	18-5345	18-5429	18-5391	18-5435	18-5258
IBM-4116	18-5303	18-5345	18-5429	18-5391	18-5435	18-5258
IBM-4117A	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-4118A	18-5303	18-5345	18-5429	18-5391	18-5435 ①	18-5259
IBM-4119, A	18-5303	18-5345	18-5429	18-5391	18-5435 ①	18-5259
IBM-4120	18-5303	18-5347	18-5429	18-5391	18-5434	18-5259
IBM-4122	18-5303	18-5347	18-5407	18-5369	18-5435 ①	18-5258 ⑦
IBM-7003B, BS	18-5303	18-5345	18-5407	18-5369	18-5434	18-5255 ⑦
IBM-7004A, AS, B, BS	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7007, A, AS, S	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7008, A, AS, B, BS, C, CS, S	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7010	—	18-5345	18-5407	18-5369	18-5434	—
IBM-7011	18-5303	18-5345	18-5407	18-5369	18-5434	18-5255 ⑦
IBM-7011A	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7011B	—	18-5345	18-5407	18-5369	18-5435 ①	—
IBM-7011C, D	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7013	18-5303	18-5345	18-5403	18-5352	—	18-5260 ④
IBM-7013A	18-5303	18-5345	18-5403	18-5352	18-5434	18-5260 ④
IBM-7013B	—	18-5345	18-5403	18-5352	—	—
IBM-7013C, D, E	18-5303	18-5345	18-5403	18-5352	—	18-5260 ④
IBM-7014	18-5303	18-5345	18-5403	18-5353	—	18-5260 ⑥
IBM-7014A	18-5303	18-5347	18-5403	18-5353	18-5434	18-5258 ⑥
IBM-7016	18-5303	18-5345	18-5409	18-5352	—	18-5260 ④
IBM-7017	18-5303	18-5345	18-5409	18-5352	—	18-5260 ④
IBM-7018	18-5303	18-5345	18-5409	18-5353	—	18-5260 ⑥
IBM-7019, A, AS, S	18-5303	18-5345	18-5403	18-5352	18-5435 ①	18-5260 ④
IBM-7020, A, AS, B, BS, C, CS, S	18-5303	18-5345	18-5403	18-5352	18-5435 ①	18-5260 ④
IBM-7021	18-5303	18-5345	18-5403	18-5353	—	18-5260
IBP-4105, A	—	18-5345	18-5407	18-5369	18-5435 ①	—
IBP-4110, A, B	—	18-5345	18-5429	18-5391	18-5435 ①	—
IBP-4111A	—	18-5345	18-5407	18-5369	18-5435 ①	—
IBP-4112A, B	—	18-5345	18-5429	18-5391	18-5435 ①	—
IBP-4113A, B, C	—	18-5345	18-5429	18-5391	18-5435 ①	—
IBR-4205, A, S	—	18-5347	—	—	18-5435 ①	—
IBR-7002, A, AS, S	18-5307	18-5345	18-5430	18-5392	18-5434	—
IDD-7001	N/A	N/A	18-5407	18-5369	—	N/A
IDH-7001, S	N/A	N/A	18-5407	18-5369	—	N/A
IDH-7002, S	N/A	N/A	18-5407	18-5369	—	N/A
IDH-7003,A, AS, S	N/A	N/A	18-5407	18-5369	—	N/A
IDH-7004	N/A	N/A	18-5409	18-5352	—	N/A
IDH-7005	N/A	N/A	18-5409	18-5352	—	N/A
IDH-7006, A	N/A	N/A	18-5403	18-5352	—	N/A
IDH-7802	N/A	N/A	18-5403	—	18-5433	N/A
IDU-7601	N/A	N/A	18-5403	18-5353	—	N/A
IDU-7801, A, B	N/A	N/A	18-5403	18-5352	18-5433	N/A
IGC-5501A	18-5307	18-5345	18-5430	—	18-5435 ①	—
IGW-4056	—	—	—	—	18-5434	—
IGW-4118A	—	—	—	—	18-5435 ①	—
IGW-4199B, C	—	—	—	—	18-5435 ①	—
IGW-4301	—	—	—	—	18-5435 ①	—
IGW-4409A	—	—	—	—	18-5435 ①	—

N/A Not Applicable ① 12 Volt System Only ② 2 Required ③ Condensers 18-5340 (Wire Conductor) and 18-5347 (Strap Conductor) are interchangeable.
④ 18-5275 Kit with distributor cap ⑥ 18-5276 Kit with distributor cap ⑦ 18-5277 Kit with distributor cap

Chrysler Outboard

MODEL NO.	HP	YEAR
32 H1,H2,H3	3.5	1981-83
32 HA,HB,HC	3.6	1970-76
33 HA,HB,HC	3.6	1970-76
42 HB,H8,H9, H0,H1,H2,H3	4	1977-83
43 H0,H1	4	1980-81
47 HB,H8,H9	4	1977-79
52 HA	5	1970
53 HA	5	1970
54 HB,HC,HD	5	1975-76
55 HB,HC,HD	5	1975-76
60 H8,H0	6	1978,1980
61 H8,H0	6	1978,1980
62 HA-HH,H8	6	1971-78
63 HA-HH	6	1971-77
64 H9,H0,H1,H2	6	1979-82
65 H0	6	1980
67 H8	6	1978
70 H9	7.5	1979
71 H9,H1,H2,H3	7.5	1979, 1981-83
72 H9,H0,H1, H2,H3	7.5	1979-83
72 HA	7	1970
73 HA	7	1970
77 H9,H0,H1	7.5	1979-81
82 HA-HH,H8	8	1971-78
83 HA-HH	8	1971-77
87 H8	8	1978
91 H0,H3	9.9	1980,1983
92 H0,H1,H2,H3	9.9	1980-83
92 HA,HB,HD	9.9	1970-73
93 HA,HB,HD,H0	9.9	1970-73,1980
94 HA,HB,HD	9.9	1970-73
95 H0,H1,H2,H3	9.9	1980-83
95 HA,HB,HD	9.9	1970-73
98 H1,H2	9.9	1981-82
100 HA	10	1976-77
101 H8	10	1978
102 HA-HA,H8	10	1974-78
103 HA-HD,H8	10	1974-78
104 HA,HB,HC	10	1974-75
105 HA,HB,HC	10	1974-75
108 HA,H8	10	1976-78
109 HA,H8	10	1976-78
121 H9	12	1979
122 H9	12	1979
122 HA,HC	12.9	1971-73
123 H9	12	1979
123 HA,HC	12.9	1971-73
124 HA,HC	12.9	1971-73
125 HA,HC	12.9	1971-73
128 H9	12	1979
129 H9	12	1979
152 H8,H0, H1,H2,H3	15	1978, 1980-83
152 HA,HB,HC	15	1974-77
153 HA,HB, HC,H8,H0	15	1974-78, 1980
154 HA,HB	15	1974-75
155 AH,HB	15	1974-75
158 HA,H8,H3	15	1976-78, 1983
159 HA,H8	15	1976-78
200 HA-HG	20	1970-75
202 H9,H0,H1,H2	20	1979-82
203 H9,H0,H1	20	1979-81
203 HA-HG	20	1970-75
204 HA-HG	20	1970-75
205 HA-HG	20	1970-75
206 H9,H1	20	1979,1981
207 H9,H1	20	1979,1981
252 HA,HB, H8,H2,H3	25	1973-78, 1982-83
253 HA,HB,H8	25	1973-78
254 HA,HB	25	1973-76
255 HA,HB	25	1973-76
256 HA,H8	25	1975-78
257 HA,H8,H3	25	1975-78, 1983
301,02	3.5	1969
302 HA,HB,H9	30	1973-75, 1979
303 HA,HB,H9	30	1973-75, 1979
303-04	3.5	1968-69
304 HA,HB	30	1973-75
305 HA,HB	30	1973-75
306 HA,H9,H0	30	1975, 1979-80
307 HA,H9, H0,H1,H2	30	1975, 1979-82
311	3.5	1969
313	3.5	1968-69
350 HA-HK,H8	35	1970-78
351 HD-HK,H8	35	1972-78
352 HA-HH	35	1970-75
353 HA-HH,H0,H1	35	1970-75, 1980-81
354 HA-HH	35	1970-75
355 HA-HH	35	1970-75
356 HA-HK,H8	35	1970-78
357 HA-HK,H8,H3	35	1971-78, 1983
450 HA-HH	45	1970-75
451 HA-HHY	45	1970-75
452 HA-HH	45	1970-75
453 HA-HH	45	1970-75
454 HA-HH	45	1970-75
455 HA-HH	45	1970-75
456 H8,H9,H0,H1	45	1978-81
456 HA-HH	45	1970-75
457 H8,H9,H0, H1,H2,H3	45	1978-83
457 HA-HH	45	1970-77
458 HA-HF,H8	45	1971-78
459 HA-HF,H8	45	1971-78
502-02-11-12	5	1969
503 H3	50	1983
507 H1,H2,H3	50	1981-83
511-12	5	1969
554 HA-HG	55	1970-75
555 HA-HG	55	1970-75
556 HA-HG	55	1970-76
557 HA-HG	55	1970-76
558 HA-HG	55	1970-76
559 HA-HH,H8, H9,HO,H1,H2,H	55	1970-83
608 HA	60	1974-75
609 HA	60	1974-76
659 H8	65	1978
703-04-13-14	7	1969
706 HA-HE	70	1970-73
707 HA-HF	70	1970-73
709 H9	70	1979
711,12	7	1969
750 H	75	1974
756 HA,H0, H1,H2,H3	75	1974, 1980-83
757 HA,HB, HC,H8,H9	75	1974-79
758 H0,H1,H2,H3	75	1980-83
850 H0,H1	85	1980-81
856 HA-HD,H0,H1	85	1970-73, 1980-81
857 H8,H9	85	1978-79
858 H0,H1,H2,H3	85	1980-83
859 H8,H9	85	1978-79
901,02	9.9	1969
906 HA	90	1974
907 HA-HC	90	1974-77
907-08-17-18	9.9	1968-69
908 H3	90	1983
911,12	9.9	1969
923-24-33-34	9.9	1968-69
1006 H0,H1	100	1980-81
1007 H9	100	1979
1008 H0,H1,H3	100	1980-81, 1983
1056 HA-HF,H0	105	1970-74, 1980
1057 HA-HF	105	1970-74
1058 H2	105	1983
1059 HD-HG	105	1975-77
1156 H0,H1	115	1980-81
1157 H8,H9	115	1978-79
1158 H0,H1,H2,H3	115	1980-83
1159 H8,H9	115	1978-79
1206 HA-HD	120	1970-74
1207 HA-HD	120	1970-74
1208 HA-HD	120	1970-71
1209 HD-HG	120	1975-77
1258 H2	125	1982
1306 HA	130	1972-73
1307	130	1972-73
1358 HA-HG	135	1969-71
1359 HD-HG	135	1975-77
1406 H0,H1	140	1980-81
1407 H8,H9	140	1978-79
1408 H0,H1,H2,H3	140	1980-83
1409 H9	140	1979
1508 HA Racing	150	1972
1508 HB Racing	150	1973
1508 HC Racing	150	1974-75
1509 HC Racing	150	1974-75
2003-04-13-14	20	1968-69
2023-24-33-34	20	1968-69
2101-02	2	1961
2201-02	3.5	1962
2251-52	3.5	1963
2901	2	1959-60
3018-28	3.5	1968-69
3118	3.5	1968-69
3501-02-11	3.5	1965
3401-02-03-13	3.5	1964
3525-26-35-37-45	35	1968-69
3546-55-56-85-86	35	1968-69
3601-02-11	3.5	1966
3701-02-11	3.5	1967
4018-28	4.4	1968
4118-28	4.4	1968
4505-06-25-26-35	45	1968-69
4536-45-46-55-56	45	1968-69
4565-66-75-76	45	1968-69
5545-46-55-56	55	1968-69
5565-66-75-76	55	1968-69
5581-82-91-92	55	1969
6018-28	6.6	1968
6118-28	6.6	1968
6401-02	6	1964
6501-02	6	1965
6601-02-03	6	1966
6701-02	6	1967
7001	7.5	1960-61
7061-62-71-72	70	1969
7301-02	7.5	1963
7201-02	7.5	1962
8001	8	1960
8561-62-71-72	85	1969
10583-84	105	1968-69
12101-02	12	1961-62
12301-02-11-12	12	1963
18001-11	18	1960
18101-02-11-12	18	1961-62
20301-02-03-04	20	1963
20401-02-11	20	1964
20501-02-11	20	1965
20601-02-11-41-42	20	1966
20701-02-11	20	1967
20741-42-51-52	20	1967
25021-31	25	1961-62
30301-02-11-12	30	1963
30321	30	1963
35401-02-31	35	1964
35501-02-31	35	1965
35601-02-31	35	1966
35701-02-21-22	35	1967
35731-32-41-42	35	1967
35751-52	35	1967
40001-11-21	40	1960
40031-61-71	40	1960
40101-02-03-04	40	1961-62
40111-12-13-14	40	1961
40121-22	40	1961-62
40131-32	40	1961
40161-62	40	1961-62
40171-72	40	1961
45321-22-31-32	45	1963
45361-62-71-72	45	1963
45421-22-23-24	45	1964
45431-32-33-34	45	1964
45521-22-31-32	45	1965
45621-22-31-32	45	1966
45701-02-11-12	45	1967
45721-22-31-32	45	1967
45761-62-71-72	45	1967
45781-82	45	1967
50421-22-23	50	1964
50431-32-33	50	1964
50461-62-63	50	1964
50471-72-73	50	1964
50521-22-31-32	50	1965
50561-62-71-72	50	1965
50621-22-31-32	50	1966
50661-62-71-72	60	1966
55721-22-31-32	55	1967
55761-62-71-72	55	1967
75618-38-48	75	1968
75661-62	75	1966
75671-72-73-74	75	1966
75718-38-48	75	1968
75761-62-63-64	75	1967
75771-72-73-74	75	1967
80161	80	1961
80162-63-64-65	80	1961-62
80241-42-52	80	1962-63
80353-61-62-63	80	1963
80461-62-71-72-91	80	1964
80561-71-72	80	1965
10565-66-75-76	105	1968-69
105661-62-71-72	105	1966
105761-62-63-64	105	1967
105771-72-73-74	105	1967

Evinrude Outboards 1950-1979

1002	1.5	1970
1802	1.5	1968
1902	1.5	1969
2102	2	1971
2202	2	1972
2302	2	1973
2402	2	1974
2502	2	1975
2602	2	1976
2702	2	1977
2802	2	1978
2902	2	1979
3034	3	1960
3035	3	1960
3036	3	1960
3038	3	1961
3039	3	1961
3040	3	1961
3042	3	1962
3043	3	1962
3043	3	1964
3044	3	1962
3053	3	1965
3302	3	1963
3303	3	1963
3312	3	1963

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
3402	3	1964
3412	3	1964
3432	3	1964
3433	3	1964
3502	3	1965
3512	3	1965
3532	3	1965
3533	3	1965
3602	3	1966
3603	3	1966
3606	3	1966
3612	3	1966-67
3632	3	1966
3633	3	1966
3636	3	1966
3702	3	1967
3703	3	1967
3706	3	1967
3707	3	1967
3712	3	1967
3716	3	1967
3732	3	1967
3733	3	1967
3736	3	1967
3737	3	1967
3802	3	1968
3803	3	1968
3806	3	1968
3807	3	1968
3832	3	1968
3833	3	1968
3836	3	1968
3837	3	1968
4006	4	1970
4036	4	1970
4106	4	1971
4136	4	1971
4206	4	1972
4236	4	1972
4306	4	1973
4336	4	1973
4406	4	1974
4436	4	1974
4506	4	1975
4536	4	1975
4606	4	1976
4636	4	1976
4706	4	1977
4736	4	1977
4806	4	1978
4836	4	1978
4837	4	1978
4902	4	1969
4904	4	1979
4906	4	1969
4932	4	1979
4933	4	1979
4936	4	1969
5302	5.5	1963
5303	5.5	1963
5402	5.5	1964
5403	5.5	1964
5502	5	1965
5503	5	1965
5520	5.5	1960
5521	5.5	1960
5522	5.5	1961
5523	5.5	1961
5524	5.5	1962
5525	5.5	1962
5602	5	1966
5603	5	1966
5702	5	1967
5703	5	1967
5802	5	1968
5803	5	1968
6002	6	1970
6003	6	1970
6102	6	1971
6202	6	1972

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
6203	6	1972
6302	6	1973
6303	6	1973
6402	6	1974
6403	6	1974
6502	6	1965
6503	6	1965
6504	6	1975
6505	6	1975
6602	6	1966
6603	6	1966
6604	6	1976
6605	6	1976
6702	6	1967
6703	6	1967
6704	6	1977
6705	6	1977
6802	6	1968
6803	6	1968
6804	6	1978
6805	6	1978
6902	6	1969
6903	6	1969
6904	6	1979
6905	6	1979
9022	9.5	1970
9023	9.5	1970
9122	9.5	1971
9123	9.5	1971
9222	9.5	1972
9223	9.5	1972
9322	9.5	1973
9323	9.5	1973
9422	9.5	1964
9423	9.5	1964
9522	9.5	1965
9523	9.5	1965
9622	9.5	1966
9623	9.5	1966
9722	9.5	1967
9723	9.5	1967
9822	9.5	1968
9823	9.5	1968
9922	9.5	1969
9923	9.5	1969
10020	10	1960
10021	10	1960
10022	10	1961
10023	10	1961
10024	10	1962
10025	10	1962
10302	10	1963
10303	10	1963
10422	9.5	1964
10424	9.9	1974
10425	9.9	1974
10454	9.9	1974
10455	9.9	1974
10522	9.5	1965
10524	9.9	1975
10525	9.9	1975
10554	9.9	1975
10555	9.9	1975
10622	9.5	1966
10624	9.9	1976
10625	9.9	1976
10654	9.9	1976
10655	9.9	1976
10722	9.5	1967
10724	9.9	1977
10725	9.9	1977
10754	9.9	1977
10755	9.9	1977
10822	9.5	1968
10824	9.9	1978
10825	9.9	1978
10835	9.9	1978
10854	9.9	1978
10855	9.9	1978
10924	9.9	1979

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
10925	9.9	1979
10935	9.9	1979
10954	9.9	1979
10955	9.9	1979
15032	18	1960
15033	18	1960
15034	18	1961
15035	18	1961
15036	18	1962
15037	18	1962
15404	15	1974
15405	15	1974
15454	15	1974
15455	15	1974
15504	15	1975
15505	15	1975
15554	15	1975
15555	15	1975
15604	15	1976
15605	15	1975
15654	15	1976
15655	15	1976
15704	15	1977
15705	15	1977
15754	15	1977
15755	15	1977
15804	15	1978
15805	15	1978
15854	15	1978
15855	15	1978
15904	15	1979
15905	15	1979
15954	15	1979
15955	15	1979
18002	18	1970
18003	18	1970
18102	18	1971
18103	18	1971
18202	18	1972
18203	18	1972
18302	18	1963
18303	18	1963
18304	18	1973
18305	18	1973
18402	18	1964
18403	18	1964
18502	18	1965
18503	18	1965
18602	18	1966
18603	18	1966
18702	18	1967
18703	18	1967
18802	18	1968
18803	18	1968
18902	18	1969
18903	18	1969
25002	25	1970
25003	25	1970
25102	25	1971
25103	25	1971
25202	25	1972
25203	25	1972
25252	25	1972
25253	25	1972
25302	25	1973
25303	25	1973
25352	25	1973
25353	25	1973
25402	25	1974
25403	25	1974
25452	25	1974
25453	25	1974
25502	25	1975
25503	25	1975
25552	25	1975
25553	25	1975
25602	25	1976
25603	25	1976
25652	25	1976
25653	25	1976

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
25702	25	1977
25703	25	1977
25752	25	1977
25753	25	1977
25802	25	1978
25803	25	1978
25852	25	1978
25853	25	1978
25902	25	1969
25903	25	1969
25904	25	1979
25905	25	1979
25952	25	1979
25953	25	1979
28202	28	1962
28203	28	1962
28302	28	1963
28303	28	1963
28352	28	1963
28402	28	1964
28403	28	1964
28452	28	1964
33002	33	1970
33003	33	1970
33052	33	1970
33053	33	1970
33502	33	1965
33503	33	1965
33552	33	1965
33553	33	1965
33602	33	1966
33603	33	1966
33652	33	1966
33653	33	1966
33702	33	1967
33703	33	1967
33752	33	1967
33753	33	1967
33802	33	1968
33803	33	1968
33852	33	1968
33853	33	1968
33902	33	1969
33903	33	1969
33952	33	1969
33953	33	1969
35018	40	1960
35019	40	1960
35022	40	1961
35023	40	1961
35028	40	1962
35029	40	1962
35520	40	1960
35521	40	1960
35524	40	1961
35525	40	1961
35530	40	1962
35531	40	1962
35602	35	1976
35603	35	1976
35652	35	1976
35653	35	1976
35702	35	1977
35703	35	1977
35752	35	1977
35753	35	1977
35802	35	1978
35803	35	1978
35852	35	1978
35853	35	1978
35902	35	1979
35903	35	1979
35932	40	1962
35933	40	1962
35952	35	1979
35953	35	1979
40002	40	1970
40003	40	1970
40052	40	1970
40053	40	1970

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
40072	40	1970
40073	40	1970
40102	40	1971
40103	40	1971
40152	40	1971
40153	40	1971
40202	40	1972
40203	40	1972
40252	40	1972
40253	40	1972
40302	40	1963
40303	40	1963
40304	40	1973
40305	40	1973
40352	40	1963
40353	40	1963
40354	40	1973
40355	40	1973
40362	40	1963
40363	40	1963
40372	40	1963
40373	40	1963
40402	40	1964
40403	40	1964
40404	40	1974
40405	40	1974
40452	40	1964
40453	40	1964
40454	40	1974
40455	40	1974
40462	40	1964
40463	40	1964
40472	40	1964
40473	40	1964
40502	40	1965
40503	40	1965
40504	40	1975
40505	40	1975
40552	40	1965
40553	40	1965
40554	40	1975
40555	40	1975
40562	40	1965
40563	40	1965
40572	40	1965
40573	40	1965
40602	40	1966
40603	40	1966
40604	40	1976
40605	40	1976
40652	40	1966
40653	40	1966
40654	40	1976
40655	40	1976
40662	40	1966
40663	40	1966
40672	40	1966
40673	40	1966
40702	40	1967
40703	40	1967
40752	40	1967
40753	40	1967
40772	40	1967
40773	40	1967
40802	40	1968
40803	40	1968
40852	40	1968
40853	40	1968
40872	40	1968
40873	40	1968
40902	40	1969
40903	40	1969
40952	40	1969
40953	40	1969
40972	40	1969
40973	40	1969
50172	50	1971
50173	50	1971
50202	50	1972
50203	50	1972

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
50272	50	1972
50273	50	1972
50302	50	1973
50303	50	1973
50372	50	1973
50373	50	1973
50442	50	1974
50443	50	1974
50472	50	1974
50473	50	1974
50522	75	1960
50523	75	1960
50524	75	1961
50525	75	1961
50528	75	1962
50529	75	1962
50542	50	1975
50543	50	1975
50572	50	1975
50573	50	1975
50802	50	1978
50803	50	1978
50902	50	1979
50903	50	1979
50926	75	1961
50927	75	1961
50930	75	1962
50931	75	1962
55642	55	1976
55643	55	1976
55672	55	1976
55673	55	1976
55772	55	1977
55773	55	1977
55872	55	1968
55873	55	1968
55874	55	1978
55875	55	1978
55902-55903	55	1979
55972	55	1969
55973	55	1969
55974	55	1979
55975	55	1979
60062	60	1970
60063	60	1970
60072	60	1970
60073	60	1970
60162	60	1971
60163	60	1971
60172	60	1971
60173	60	1971
60432	60	1964
60433	60	1964
60452	60	1964
60453	60	1964
60532	60	1965
60533	60	1965
60552	60	1965
60553	60	1965
60632	60	1966
60633	60	1966
60652	60	1966
60653	60	1966
60732	60	1967
60733	60	1967
60752	60	1967
60753	60	1967
65272	65	1972
65273	65	1972
65372	65	1973
65373	65	1973
65832	65	1968
65833	65	1968
65852	65	1968
65853	65	1968
70442	70	1974
70443	70	1974
70472	70	1974
70473	70	1974
70572	70	1975

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
70573	70	1975
70673	70	1976
70773	70	1977
70873	70	1978
70973	70	1979
75352	75	1963
75353	75	1963
75382	75	1963
75383	75	1963
75392	75	1963
75393	75	1963
75432	75	1964
75433	75	1964
75452	75	1964
75453	75	1964
75482	75	1964
75483	75	1964
75492	75	1964
75493	75	1964
75532	75	1965
75533	75	1965
75542	75	1975
75543	75	1975
75552	75	1965
75553	75	1965
75582	75	1965
75583	75	1965
75592	75	1965
75593	75	1965
75642	75	1976
75643	75	1976
75742	75	1977
75743	75	1977
75842	75	1978
75843	75	1978
75942	75	1979
75943	75	1979
80652	80	1966
80653	80	1966
80682	80	1966
80683	80	1966
80692	80	1966
80693	80	1966
80752	80	1967
80753	80	1967
80792	80	1967
80793	80	1967
85093	85	1970
85193	85	1971
85293	85	1972
85393	85	1973
85493	85	1974
85593	85	1975
85693	85	1976
85699	85	1976
85790	85	1977
85793	85	1977
85799	85	1977
85852	85	1968
85853	85	1968
85890	85	1978
85892	85	1968
85893	85	1968
85895	85	1978
85899	85	1978
85990	85	1979
85993	85	1969
85995	85	1979
85999	85	1979
90482	90	1964
90483	90	1964
90492	90	1964
90493	90	1964
90582	90	1965
90583	90	1965
90592	90	1965
90593	90	1965
100193	100	1971
100293	100	1972
100683	100	1966

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
100693	100	1966
100782	100	1967
100783	100	1967
100882	100	1968
100883	100	1968
100990	100	1979
100993	100	1979
100999	100	1979
115083	115	1970
115393	115	1973
115493	115	1974
115499	115	1974
115593	115	1975
115693	115	1976
115699	115	1976
115742	115	1967-68
115790	115	1977
115793	115	1977
115799	115	1977
115890	115	1978
115893	115	1978
115899	115	1978
115983	115	1969
115990	115	1979
115993	115	1979
115999	115	1979
125183	125	1971
125283	125	1972
135342	135	1973
135383	135	1973
135443	135	1974
135483	135	1974
135489	135	1974
135543	135	1975
135583	135	1975
135589	135	1975
135643	135	1976
135683	135	1976
140740	140	1977
140743	140	1977
140783	140	1977
140840	140	1978
140843	140	1978
140883	140	1978
140940	140	1979
140943	140	1979
140983	140	1979
150840	150	1978
150849	150	1978
150940	150	1979
150949	150	1979
175740	175	1977
175749	175	1977
175840	175	1978
175849	175	1978
175940	175	1979
175949	175	1979
200640	200	1976
200649	200	1976
200740	200	1977
200749	200	1977
200840	200	1978
200849	200	1978
200940	200	1979
200949	200	1979
235840	235	1978
235849	235	1978
235940	235	1979
235949	235	1979

Johnson Outboards 1960-1979

1R69	1.5	1969
1R70	1.5	1970
2R71	2	1971
2R72	2	1972
2R73	2	1973
2R74	2	1974
2R75	2	1975

Johnson Outboards 1960-1979		
MODEL NO.	HP	YEAR
2R76	2	1976
2R77	2	1977
2R78	2	1978
2R79	2	1979
4R69-4RL69	4	1969
4R70-4RL70	4	1970
4R71-4RL71	4	1971
4R72-4RL72	4	1972
4R73-4RL73	4	1973
4R74-4RL74	4	1974
4R75-4RL75	4	1975
4R76-4RL76	4	1976
4R77-4RL77	4	1977
4R78-4RL78	4	1978
4R79-4RL79	4	1979
4W69	4	1969
4W70-4WL70	4	1970
4W71-4WL71	4	1971
4W72	4	1972
4W73	4	1973
4W74	4	1974
4W75	4	1975
4W76	4	1976
4W77	4	1977
4W78	4	1978
4W79	4	1979
6R69-6RL69	6	1969
6R70-6RL70	6	1970
6R71-6RL71	6	1971
6R72-6RL72	6	1972
6R73-6RL73	6	1973
6R74-6RL74	6	1974
6R75-6RL75	6	1975
6R76-6RL76	6	1976
6R77-6RL77	6	1977
6R78-6RL78	6	1978
6R79-6RL79	6	1979
8RCI-8RLCI	7.5	1981
8RCN-8RLCN	7.5	1982
8RCS-8RLCS	7.5	1980
8RCT-8RLCT	7.5	1983
9R69-9RL69	9.5	1969
9R70-9RL70	9.5	1970
9R71-9RL71	9.5	1971
9R72-9RL72	9.5	1972
9R73-9RL73	9.5	1973
10E74-10EL74	9.9	1974
10E75-10EL75	9.9	1975
10E76-10EL76	9.9	1976
10E77-10EL77	9.9	1977
10E78-10EL78	9.9	1978
10E79-10EL79	9.9	1979
10R74-10RL74	9.9	1974
10R75-10RL75	9.9	1975
10R76-10RL76	9.9	1976
10R77-10RL77	9.9	1977
10R78-10RL78	9.9	1978
10R79-10RL79	9.9	1979
10SEL78	9.9	1978
10SEL79	9.9	1979
15E74-15EL74	15	1974
15E75-15EL75	15	1975
15E76-15EL76	15	1976
15E77-15EL77	15	1977
15E78-15EL78	15	1978
15E79-15EL79	15	1979
15R74-15RL74	15	1974
15R75-15RL75	15	1975
15R76-15RL76	15	1976
15R77-15RL77	15	1977
15R78-15RL78	15	1978
15R79-15RL79	15	1979
20R69-20RL69	20	1969
20R70-20RL70	20	1970
20R71-20RL71	20	1971
20R72-20RL72	20	1972
20R73-20RL73	20	1973
25E72-25EL72	25	1972
25E73-25EL73	25	1973
25E74-25EL74	25	1974

Johnson Outboards 1960-1979		
MODEL NO.	HP	YEAR
25E75-25EL75	25	1975
25E76-25EL76	25	1976
25E77-25EL77	25	1977
25E78-25EL78	25	1978
25E79-25EL79	25	1979
25R69-25RL69	25	1969
25R70-25RL70	25	1970
25R71-25RL71	25	1971
25R72-25RL72	25	1972
25R73-25RL73	25	1973
25R74-25RL74	25	1974
25R75-25RL75	25	1975
25R76-25RL76	25	1976
25R77-25RL77	25	1977
25R78-25RL78	25	1978
25R79-25RL79	25	1979
33E69-33EL69	33	1969
33E70-33EL70	33	1970
33R69-33RL69	33	1969
33R70-33RL70	33	1970
35E76-35EL76	35	1976
35E77-35EL77	35	1977
35E78-35EL78	35	1978
35E79-35EL79	35	1979
35R76-35RL76	35	1976
35R77-35RL77	35	1977
35R78-35RL78	35	1978
35R79-35RL79	35	1979
40E69-40EL69	40	1969
40E70-40EL70	40	1970
40E71-40EL71	40	1971
40E72-40EL72	40	1972
40E73-40EL73	40	1973
40E74-40EL74	40	1974
40E75-40EL75	40	1975
40E76-40EL76	40	1976
40ES69-40ESL69	40	1969
40ES70-40ESL70	40	1970
40R69-40RL69	40	1969
40R70-40RL70	40	1970
40R71-40RL71	40	1971
40R72-40RL72	40	1972
40R73-40RL73	40	1973
40R74-40RL74	40	1974
40R75-40RL75	40	1975
40R76-40RL76	40	1976
50ES71-50ESL71	50	1971
50ES72-50ESL72	50	1972
50ES73-50ESL73	50	1973
50ES74-50ESL74	50	1974
50ES75-50ESL75	50	1975
50R72-50RL72	50	1972
50R73-50RL73	50	1973
50R77-50RL77	50	1977
50R78-50RL78	50	1978
50R79-50RL79	50	1979
55E76-55EL76	55	1976
55E77-55EL77	55	1977
55E78-55EL78	55	1978
55E79-55EL79	55	1979
55ES69-55ESL69	55	1969
55R79-55RL79	55	1979
60ES70-60ESL70	60	1970
60ES71-60ESL71	60	1971
65ES72-65ESL72	65	1972
65ES73-65ESL73	65	1973
65ESLR72	65	1972
65ESR73-65ESLR73	65	1973
70EL76	70	1976
70EL77	70	1977
70EL78	70	1978
70EL79	70	1979
70ES74-70ESL74	70	1974
70ES75-70ESL75	70	1975
70ESLR74	70	1974
75ER76-75ELR76	75	1976
75ER77-75ELR77	75	1977
75ER78-75ELR78	75	1978
75ER79-75ELR79	75	1979
75ESR75-75ESLR75	75	1975

Johnson Outboards 1960-1979		
MODEL NO.	HP	YEAR
85EL76	85	1976
85EL77	85	1977
85ESL69	85	1969
85ESL70	85	1970
85ESL71	85	1971
85ESL72	85	1972
85ESL73	85	1973
85ESL74	85	1974
85ESL75	85	1975
85ETLR76	85	1976
85ETLR77	85	1977
85ETLR78	85	1978
85ML78	85	1978
85ML79	85	1979
85TL79	85	1979
85TXL79	85	1979
85TXLR77	85	1977
85TXLR78	85	1978
100ESL71	100	1971
100ESL72	100	1972
100ML79	100	1979
100TLR79	100	1979
100TXLR79	100	1979
115EL76	115	1976
115EL77	115	1977
115ESL69	115	1969
115ESL70	115	1970
115ESL73	115	1973
115ESL74	115	1974
115ESL75	115	1975
115ETL74	115	1974
115ETL75	115	1975
115ETL76	115	1976
115ETL77	115	1977
115ETL78	115	1978
115ML78	115	1978
115ML79	115	1979
115TL79	115	1979
115TXL77	115	1977
115TXL78	115	1978
115TXL79	115	1979
125ESL71	125	1971
125ESL72	125	1972
135EL76	135	1976
135ESL73	135	1973
135ESL74	135	1974
135ESL75	135	1975
135ETL74	135	1974
135ETL75	135	1975
135ETL76	135	1976
140ML77	140	1977
140ML78	140	1978
140ML79	140	1979
140TL77	140	1977
140TL78	140	1978
140TL79	140	1979
140TXL77	140	1977
140TXL78	140	1978
140TXL79	140	1979
150TL78	150	1978
150TL79	150	1979
150TXL78	150	1978
150TXL79	150	1979
175TL77	175	1977
175TL78	175	1978
175TL79	175	1979
175TXL77	175	1977
175TXL78	175	1978
175TXL79	175	1979
200TL76	200	1976
200TL77	200	1977
200TL78	200	1978
200TL79	200	1979
200TXL76	200	1976
200TXL77	200	1977
200TXL78	200	1978
200TXL79	200	1979
235TL78	235	1978
235TL79	235	1979
235TXL78	235	1978

Johnson Outboards 1960-1979		
MODEL NO.	HP	YEAR
235TXL79	235	1979
CD-17	5.5	1960
CD-18	5.5	1961
CD-19	5.5	1962
CD-20	5.5	1963
CD-21	5.5	1964
CD-22	6	1965
CD-23	6	1966
CD-24	6	1967
CD-25	6	1968
FD-14	18	1960
FD-15	18	1961
FD-16	18	1962
FD-17	18	1963
FD-18	18	1964
FD-19	18	1965
FD-20	20	1966
FD-21	20	1967
FD-22	20	1968
JH-19	3	1964
JH-20	3	1965
JH-21	3	1966
JH-22	3	1967
JH-23	3	1968
JHF-21	3	1967
JHF-22	3	1967
JHF-23	3	1968
JW-16	3	1960
JW-17	3	1961-62
JW-18	3	1963
JW-19	3	1964
JW-20	3	1965
JW-21	3	1966
JW-22	3	1967
JW-23	3	1968
JWF-21	3	1967
JWF-23	3	1968
LD-10	5	1965
LD-11	5	1966
LD-12	5	1967
LD-13	5	1968
MQ-10	9.5	1964
MQ-11	9.5	1965
MQ-12	9.5	1966
MQ-13	9.5	1967
MQ-14	9.5	1968
QD-21	10	1960
QD-22	10	1961
QD-23	10	1962
QD-24	10	1963
RD-22	40	1960
RD-23	40	1961
RD-24	40	1962
RD-25	40	1963
RD-26	40	1964
RD-27	40	1965
RD-28	40	1966
RD-29	40	1967
RD-30	40	1968
RDS-22	40	1960
RDS-23	40	1961
RDS-24	40	1962
RDS-25	40	1963
RDS-26	40	1964
RDS-27	40	1965
RDS-28	40	1966
RDS-29	40	1967
RDS-30	40	1968
RK-24	40	1962
RK-25	40	1963
RK-26	40	1964
RK-27	40	1965
RK-28	40	1966
RK-29	40	1967
RK-30	40	1968
RX-10	28	1962
RX-11	28	1963
RX-12	28	1964
RX-13	33	1965
RX-14	33	1966

Johnson Outboards 1960-1979

MODEL NO.	HP	YEAR
RX-15	33	1967
RX-16	33	1968
RXE-11	28	1963
RXE-12	28	1964
RXE-13	33	1965
RXE-14	33	1966
RXE-15	33	1967
RXE-16	33	1968
SC-10	1.5	1968
TR-10	55	1968
V4A-13	75	1961
V4A-14	75	1962-63
V4A-15	75	1962-63
V4A-16	75	1964
V4A-17	75	1965
V4A-18	80	1966
V4A-19	80	1967
V4A-20	85	1968
V4H-16	75	1964
V4H-17	75	1965
V4H-18	75	1966
V4M-10	90	1964
V4M-11	90	1965
V4ML-12	100	1966
V4S-12	75	1960
V4S-13	75	1961
V4S-14	75	1962
V4S-15	75	1963
V4S-16	75	1964
V4S-17	75	1965
V4S-18	80	1966
V4S-19	80	1967
V4S-20	85	1968
V4T-13	100	1967
V4T-14	100	1968
V4TL-13	100	1967
V4TL-14	100	1968
VX-10	60	1964
VX-11	60	1965
VX-12	60	1966
VX-13	60	1967
VX-14	65	1968
VXH-10	60	1964
VXH-11	60	1965
VXH-12	60	1966
VXH-13	60	1967
VXH-14	65	1968

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MODEL NO.	HP	YEAR
2RCI	2	1981
2RCN	2	1982
2RCO	2	1985
2RCR	2	1984
2RCS	2	1980
2RCT	2	1983
3BRC	3	1989
3BRE	3	1990
3RCC	2.5	1988
3RCU	2.5	1987
4BRCC-4BLRCC	4	1988
4BRCD-4BRLCD	4	1986
4BRCI-4BRLCI	4	1981
4BRCN-4BRLCN	4	1982
4BRCO-4BRLCO	4	1985
4BRCR-4BRLCR	4	1984
4BRCT-4BRLCT	4	1983
4BRCU-4BRLCU	4	1987
4BRES-4BRLES	4	1990
4BRHCC-4BRHLCC	4	1988
4BRHCD-4BRHLCD	4	1986
4BRHCE-4BRHLCE	4	1989
4BRHCI-4BRHLCI	4	1981
4BRHCN-4BRHLCN	4	1982
4BRHCO-4BRHCLO	4	1985
4BRHCR-4BRHLCR	4	1984
4BRHCT-4BRHLCT	4	1983
4BRHCU-4BRHLCU	4	1987
4BRHES-4BRHLES	4	1990

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MODEL NO.	HP	YEAR
4RCC-4RLCC	4	1988
4RCE-4RLCE	4	1989
4RCU-4RLCU	4	1987
4RDCD-4RDLCD	4	1986
4RDCO-4RDLCO	4	1985
4RDCR-4RDLCR	4	1984
4RDHCC-4RDHLCC	4	1988
4RDHCD-4RDHLCD	4	1986
4RDHCE-4RDHLCE	4	1989
4RDHCO-4RDHLCO	4	1985
4RDHCR-4RDHLCR	4	1984
4RDHCU-4RDHLCU	4	1987
4RDHES-4RDHLES	4	1990
4RES-4RLES	4	1990
4RLCS	4	1980
4WCI	4	1981
4WCN	4	1982
4WCS	4	1980
5BFCD-5BFLCD	5	1986
5BFCO-5BFLCO	5	1985
5BFCR-5BFLCR	5	1984
5BFCU-5BFLCU	5	1987
5DRCC-5DRLCC	5	1988
5DRCE-5DRLCE	5	1989
5DRES-5DRLES	5	1990
5RCI-5RLCI	4.5	1981
5RCN-5RLCN	4.5	1982
5RCS-5RLCS	4.5	1980
5RCT-5RLCT	4.5	1983
5RHCD	4.5	1986
5RHCI-5RHLCI	4.5	1981
5RHCN-5RHLCN	4.5	1982
5RHCO	4.5	1985
5RHCR	4.5	1984
5RHCS-5RHLCS	4.5	1980
5RHCT-5RHLCT	4.5	1983
5RHCU	4.5	1987
6BACC-6BALCC	6	1988
6BACD-6BALCD	6	1986
6BACE-6BALCE	6	1989
6BACO-6BALCO	6	1985
6BACR-6BALCR	6	1984
6BACU-6BALCU	6	1987
6BAES-6BALES	6	1989
6BFCD-6BFLCD	6	1986
6BFCO-6BFLCO	6	1985
6BFCR-6BRLCR	6	1984
6BFCU-6BFLCU	6	1987
6DRCC-6DRLCC	6	1988
6DRCE-6DRLCE	6	1989
6DRES-6DRLES	6	1990
6RCC-6RLCC	6	1988
6RCD-6RLCD	6	1986
6RCE-6RLCE	6	1989
6RCO-6RLCO	6	1985
6RCR-6RLCR	6	1984
6RCU-6RLCU	6	1987
6RES-6RLES	6	1990
6SLCC	6	1988
6SLCD	6	1986
6SLCE	6	1989
6SLCO	6	1985
6SLCR	6	1984
6SLCU	6	1987
6SLES	6	1990
8BACC-8BALCC	8	1988
8BACD-8BALC	8	1986
8BACE-8BALCE	8	1989
8BACO-8BALCO	8	1985
8BACR-8BALCR	8	1984
8BACU-8BALCU	8	1987
8BAES-8BALES	8	1990
8RCC-8RLCC	8	1988
8RCD-8RLCD	8	1986
8RCE-8RLCE	8	1989
8RCI-8RLCI	7.5	1981
8RCN-8RLCN	7.5	1982
8RCO-8RLCO	8	1985
8RCR-8RLCR	8	1984
8RCS-8RLCS	7.5	1980

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MODEL NO.	HP	YEAR
8RCT-8RLCT	7.5	1983
8RCU-8RLCU	8	1987
8RES-8RLES	8	1990
8SRLCC	8	1988
8SRLCD	8	1986
8SRLCN	7.5	1982
8SRLCO	8	1985
8SRLCR	8	1984
8SRLCT	7.5	1983
8SRLCU	8	1987
10BACC-10BALCC	9.9	1988
10BACD-10BALCD	9.9	1986
10BACE-10BALCE	9.9	1989
10BACO-10BALCO	9.9	1985
10BACR-10BALCR	9.9	1984
10BACU-10BALCU	9.9	1987
10BAES-10BALES	9.9	1990
10ECC-10ELCC	9.9	1988
10ECD-10ELCD	9.9	1986
10ECE-10ELCE	9.9	1989
10ECO-10ELCO	9.9	1985
10ECS-10ELCS	9.9	1980
10ECU-10ELCU	9.9	1987
10EES-10ELES	9.9	1990
10ELCI	9.9	1981
10ELCN	9.9	1982
10ELCR	9.9	1984
10RCC-10RLCC	9.9	1988
10RCD-10RLCD	9.9	1986
10RCE-10RLCE	9.9	1989
10RCI-10RLCI	9.9	1981
10RCN-10RLCN	9.9	1982
10RCO-10RLCO	9.9	1985
10RCR-10RLCR	9.9	1984
10RCS-10RLCS	9.9	1980
10RCT-10RLCT	9.9	1983
10RCU-10RLCU	9.9	1987
10RELES	9.9	1990
10RES-10RLES	9.9	1990
10SELCC	9.9	1988
10SELCD	9.9	1986
10SELCE	9.9	1989
10SELCI	9.9	1981
10SELCN	9.9	1982
10SELCO	9.9	1985
10SELCR	9.9	1984
10SELCS	9.9	1980
10SELCT	9.9	1983
10SELCU	9.9	1987
10SELES	9.9	1990
10SPCC-10SPLCC	9.9	1988
10SPCE-10SPLCE	9.9	1989
10SPES-10SPLES	9.9	1990
14RCC	14	1988
14RCE	14	1989
15BACC-15BALCC	15	1988
15BACD-15BALCD	15	1986
15BACE-15BALCE	15	1989
15BACO-15BALCO	15	1985
15BACR-15BALCR	15	1984
15BACU-15BALCU	15	1987
15BAES-15BALES	15	1990
15ECC-15ELCC	15	1988
15ECD-15ELCD	15	1986
15ECE-15ELCE	15	1989
15ECI	15	1981
15ECN	15	1982
15ECO-15ELCO	15	1985
15ECR-15ELCR	15	1984
15ECS-15ELCS	15	1980
15ECT-15ELCT	15	1983
15ECU-15ELCU	15	1987
15EES-15ELES	15	1990
15RCC-15RLCC	15	1988
15RCD-15RLCD	15	1986
15RCE-15RLCE	15	1989
15RCI-15RLCI	15	1981
15RCN-15RLCN	15	1982
15RCO-15RLCO	15	1985
15RCR-15RLCR	15	1984

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MODEL NO.	HP	YEAR
15RCS-15RLCS	15	1980
15RCT-15RLCT	15	1983
15RCU-15RLCU	15	1987
15RELES	15	1990
15RES-15RLES	15	1990
15SPCE-15SPLCE	15	1989
15SPES-15SPLES	15	1990
20BFCC-20BFLCC	20	1988
20BFCD-20BFLCD	20	1986
20BFCE-20BFLCE	20	1989
20BFCO-20BFLCO	20	1985
20BFCR-20BFLCR	20	1984
20BFCU-20BFLCU	20	1987
20BFTES-20BFLES	20	1990
20BICD-20BILCD	20	1986
20BICO-20BILCO	20	1985
20BICR-20BILCR	20	1984
20CRCC-20CRLCC	20	1988
20CRCD-20CRLCD	20	1986
20CRCE-20CRLCE	20	1989
20CRCN-20CRLCN	20	1982
20CRCO-20CRLCO	20	1985
20CRCR-20CRLCR	20	1984
20CRCT-20CRLCT	20	1983
20CRCU-20CRLCU	20	1987
20CRES-20CRLES	20	1990
20ECC-20ELCC	20	1988
20ECD-20ELCD	20	1986
20ECE-20ELCE	20	1989
20ECO-20ELCO	20	1985
20ECU-20ELCU	20	1987
20EES-20ELES	20	1990
20TECC-20TELCC	20	1988
20TECD	20	1986
20TECE-20TELCE	20	1989
20TECU	20	1987
20TEES-20TELES	20	1990
25BACC-25BALCC	25	1988
25BACD-25BALCD	25	1986
25BACO-25BALCO	25	1985
25BACR-25BALCR	25	1984
25BACU-25BALCU	25	1987
25BECD-25BELCD	25	1986
25BECO-25BELCO	?20	1985
25BECR-25BELCR	25	1984
25BFCD-25BFLCD	25	1986
25BFCO-25BFLCO	?20	1985
25BFCR-25BFLCR	25	1984
25DECE-25DELCE	25	1989
25DEES-25DELES	25	1990
25DRCE-25DRLCE	25	1989
25DRES-25DRLES	25	1990
25DTLCE	25	1989
25DTLES	25	1990
25ECC-25ELCC	25	1988
25ECD-25ELCD	25	1986
25ECE-25ELCE	25	1989
25ECI-25ELCI	25	1981
25ECN-25ELCN	25	1982
25ECO-25ELCO	25	1985
25ECR-25ELCR	25	1984
25ECT-25ELCT	25	1983
25ECU-25ELCU	25	1987
25EES-25ELES	25	1990
25IECC-25IELCC	25	1988
25IECE-25IELCE	25	1989
25IECU-25IELCU	25	1987
25IEES-25IELES	25	1990
25IES-25IRLES	25	1990
25IRCC-25IRLCC	25	1988
25IRCI-25IRLCE	25	1989
25IRCU-25IRLCUR	25	1987
25RACC-25RALCC	25	1988
25RACD-25RALCD	25	1986
25RACE-25RALCE	25	1989
25RACU-25RALCU	25	1987
25RAES-25RALES	25	1990
25RCC-25RLCC	25	1988
25RCD-25RLCD	25	1986
25RCE-25RLCE	25	1989

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MODEL NO.	HP	YEAR
25RCI-25RLCI	25	1981
25RCN-25RLCN	25	1982
25RCO-25RLCO	25	1985
25RCR-25RLCR	25	1984
25RCS-25RLCS	25	1980
25RCT-25RLCT	25	1983
25RCU-25RLCU	25	1987
25RES-25RLES	25	1990
25SECC-25SELCC	25	1988
25SECE-25SELCE	25	1989
25SEES-25SELES	25	1990
25SRCC-25SRLCC	25	1988
25SRCE-25SRLCE	25	1989
25SRES-25SRLES	25	1990
25TECC-25TELCC	25	1988
25TECD-25TELCD	25	1986
25TECE-25TELCE	25	1989
25TECI-25TELCI	25	1981
25TECN-25TELCN	25	1982
25TECO-25TELCO	25	1985
25TECR-25TELCR	25	1984
25TECS-25TELCS	25	1980
25TECT-25TELCT	25	1983
25TECU-25TELCU	25	1987
25TEES-25TELES	25	1990
28ELCD	28	1986
28ESLCC	28	1988
28ESLCE	28	1989
28ESLCU	28	1987
28ESLES	28	1990
30BACC-30BALCC	30	1988
30BACD-30BALCD	30	1986
30BACO-30BALCO	30	1985
30BACU-30BALCU	30	1987
30BAES-30BALES	30	1990
30ECC-30ELCC	30	1988
30ECD-30ELCD	30	1986
30ECE-30ELCE	30	1989
30ECO-30ELCO	30	1985
30ECR-30ELCR	30	1984
30ECU-30ELCU	30	1987
30EES-30ELES	30	1990
30RCC-30RLCC	30	1988
30RCD-30RLCD	30	1986
30RCE-30RLCE	30	1989
30RCO-30RLCO	30	1985
30RCU-30RLCU	30	1987
30RES-30RLES	30	1990
30TECC-30TELCC	30	1988
30TECD-30TELCD	30	1986
30TECE-30TELCE	30	1989
30TECO-30TELCO	30	1985
30TECU-30TELCU	30	1987
30TEES-30TELES	30	1990
35AECD-35AELCD	35	1986
35AELCU	35	1987
35ARCD-35ARLCD	35	1986
35ARLCU	35	1987
35ATECD-35ATELCD	35	1986
35ATECU-35ATELCU	35	1987
35ATLCU	35	1987
35BACI-35BALCI	35	1981
35BACN-35BALCN	35	1982
35BACR-35BALCR	35	1984
35BACS-35BALCS	35	1980
35BACT-35BALCT	35	1983
35ECI-35ELCI	35	1981
35ECN-35ELCN	35	1982
35ECR-35ELCR	35	1984
35ECS-35ELCS	35	1980
35ECT-35ELCT	35	1983
35RCC-35RLCC	35	1988
35RCD-35RLCD	35	1986
35RCE-35RLCE	35	1989
35RCI-35RLCI	35	1981
35RCN-35RLCN	35	1982
35RCO-35RLCO	35	1985
35RCR-35RLCR	35	1984
35RCS-35RLCS	35	1980
35RCT-35RLCT	35	1983

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MODEL NO.	HP	YEAR
35RCU-35RLCU	35	1987
35RELCT	35	1983
35RES-35RELES	35	1990
35TELCN	35	1982
35TELCR	35	1984
40AELCC	40	1988
40ARLCC	40	1988
40ATLCC	40	1988
40BACC-40BALCC	40	1988
40BACD-40BALCD	40	1986
40BACE-40BALCE	40	1989
40BACO-40BALCO	40	1985
40BACU-40BALCU	40	1987
40BAES-40BALES	40	1990
40ECC-40ELCC	40	1988
40ECD-40ELCD	40	1986
40ECE-40ELCE	40	1989
40ECO-40ELCO	40	1985
40ECR-40ELCR	40	1984
40ECU-40ELCU	40	1987
40EES-40ELES	40	1990
40RCC-40RLCC	40	1988
40RCD-40RLCD	40	1986
40RCE-40RLCE	40	1989
40RCO-40RLCO	40	1985
40RCU-40RLCU	40	1987
40RES-40RLES	40	1990
40TECC-40TELCC	40	1988
40TECD-40TELCD	40	1986
40TECE-40TELCE	40	1989
40TECO-40TELCO	40	1985
40TECR-40TELCR	40	1984
40TECU-40TELCU	40	1987
40TEES-40TELES	40	1990
40TLCC	40	1988
40TLCD	40	1986
40TLCE	40	1989
40TLCU	40	1987
40TLES	40	1990
40TTLCC	40	1988
40TTLCE	40	1989
40TTLES	40	1990
48ESLCC	48	1988
48ESLCE	48	1989
48ESLCU	48	1987
48ESLES	48	1990
50BECC-50BELCC	50	1988
50BECD-50BELCD	50	1986
50BECE-50BELCE	50	1989
50BECI-50BELCI	50	1981
50BECN-50BELCN	50	1982
50BECO-50BELCO	50	1985
50BECR-50BELCR	50	1984
50BECS-50BELCS	50	1980
50BECT-50BELCT	50	1983
50BECU-50BELCU	50	1987
50BEES-50BELES	50	1990
50ECS-50ELCS	50	1980
50TELCC	50	1988
50TELCD	50	1986
50TELCE	50	1989
50TELCO	50	1985
50TELCR	50	1984
50TELCT	50	1983
50TELCU	50	1987
50TELES	50	1990
50TLCC	50	1988
50TLCD	50	1986
50TLCE	50	1989
50TLCO	50	1985
50TLCR	50	1984
50TLCU	50	1987
50TLES	50	1990
60ECI-60ELCI	60	1981
60ECN-60ELCN	60	1982
60ECO-60ELCO	60	1985
60ECR-60ELCR	60	1984
60ECS-60ELCS	60	1980
60ECT-60ELCT	60	1983
60ELCC	60	1988

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MODEL NO.	HP	YEAR
60ELCD	60	1986
60ELCE	60	1989
60ELCU	60	1987
60ELES	60	1990
60TLCC	60	1988
60TLCD	60	1986
60TLCE	60	1989
60TLCI	60	1981
60TLCN	60	1982
60TLCO	60	1985
60TLCR	60	1984
60TLCT	60	1983
60TLCU	60	1987
60TLES	60	1990
60TLLCE	60	1989
60TLLES	60	1990
60TTLCC	60	1988
70ELCC	70	1988
70ELCD	70	1986
70ELCE	70	1989
70ELCI	70	1981
70ELCN	70	1982
70ELCO	70	1985
70ELCR	70	1984
70ELCS	70	1980
70ELCT	70	1983
70ELCU	70	1987
70ELES	70	1990
70TLCC	70	1988
70TLCD	70	1986
70TLCE	70	1989
70TLCI	70	1981
70TLCN	70	1982
70TLCO	70	1985
70TLCR	70	1984
70TLCT	70	1983
70TLES	70	1990
75ECC	75	1988
75ECD	75	1986
75ECO	75	1985
75ECR	75	1984
75ECU	75	1987
75ELCO	75	1985
75ELCR	75	1984
75ERCI-75ERLCI	75	1981
75ERCN-75ERLCN	75	1982
75ERCS-75ERLCS	75	1980
75ERCT-75ERLCT	75	1983
75TLCO	75	1985
75TLCR	75	1984
75TRLCI	75	1981
75TRLCS	75	1980
75TRLCT	75	1983
85MLCS	85	1980
85TLCS-85TXCS	85	1980
88MSLCC	88	1988
88MSLCE	88	1989
88MSLCU	88	1987
88MSLES	88	1990
90MLCC	90	1988
90MLCD	90	1986
90MLCE	90	1989
90MLCI	90	1981
90MLCN	90	1982
90MLCO	90	1985
90MLCR	90	1984
90MLCT	90	1983
90MLCU	90	1987
90TLAE	90	1990
90TLAS	90	1989
90TLCC-90TXCC	90	1988
90TLCD-90TXCD	90	1986
90TLCE-90TXCE	90	1989
90TLCI-90TXCI	90	1981
90TLCN-90TXCN	90	1982
90TLCO-90TXCO	90	1985
90TLCR-90TXCR	90	1984
90TLCT-90TXCT	90	1983
90TLCU	90	1987
90TLES-90TXES	90	1990

Johnson Outboards 1980 & Later

MODEL NO.	HP	YEAR
100MLCS	100	1980
100SLES	100	1990
100STLCC	100	1988
100STLCE	100	1989
100STLES	100	1990
100TLCS	100	1980
100TXCS	100	1980
110MLCC	110	1988
110MLCD	110	1986
110MLCE	110	1989
110MLCU	110	1987
110TLAE	110	1989
110TLCC-110TXCC	110	1988
110TLCD	110	1986
110TLCE-110TXCE	110	1989
110TLCU-110TXCU	110	1987
115MLCI	115	1981
115MLCN	115	1982
115MLCO	115	1985
115MLCR	115	1984
115MLCS	115	1980
115MLCT	115	1983
115MLES	115	1990
115TLCI-115TXCI	115	1981
115TLCN-115TXCN	115	1982
115TLCO	115	1985
115TLCR-115TXCR	115	1984
115TLCS-115TXCS	115	1980
115TLCT-115TXCT	115	1983
115TLES-115TXES	115	1990
120TLAE	120	1989
120TLAS	120	1990
120TLCC-120TXCC	120	1988
120TLCD-120TXCD	120	1986
120TLCE-120TXCE	120	1989
120TLCO-120TXCO	120	1985
120TLCU-120TXCU	120	1987
120TLES-120TXES	140	1990
140CXCC	140	1988
140CXCE	140	1989
140CXES	140	1990
140MLCI	140	1981
140MLCN	140	1982
140MLCR	140	1984
140MLCS	140	1980
140MLCT	140	1983
140TLAE	140	1989
140TLAS	140	1990
140TLCC-140TXCC	140	1988
140TLCE-140TXCE	140	1989
140TLCO-140TXCO	140	1985
140TLCR-140TXCR	140	1984
140TLCU-140TXCU	140	1987
140TLES-140TXES	140	1990
140TRLCI-140TRXCI	140	1981
140TRLCN-140TRXCN	140	1982
140TRLCS-140TRXCS	140	1980
140TRLCT-140TRXCT	140	1983
150ANCO	150	1985
150CXCC	150	1988
150CXCE	150	1989
150CXES	150	1990
150GTLCU	150	1987
150SLCE	150	1989
150SLES	150	1990
150STLCC	150	1988
150STLCD	150	1986
150STLCE	150	1989
150STLCO	150	1985
150STLCR	150	1984
150STLCT	150	1983
150STLCU	150	1987
150STLES	150	1990
150TLAE	150	1989
150TLAS	150	1990
150TLCC-150TXCC	150	1988
150TLCD-150TXCD	150	1986
150TLCE-150TXCE	150	1989
150TLCO-150TXCO	150	1985
150TLCR-150TXCR	150	1984

Johnson Outboards 1980 & Later

MODEL NO.	HP	YEAR
150TLCU-150TXCU	150	1987
150TLES-150TXES	150	1990
150TRLCI-150TRXCI	150	1981
150TRLCN-150TRXCN	150	1982
150TRLCS-150TRXCS	150	1980
150TRLCT-150TRXCT	150	1983
175STLAC	175	1988
175STLCC	175	1988
175STLCE	175	1990
175TLCC-175TXCC	175	1988
175TLCD-175TXCD	175	1986
175TLCE-175TXCE	175	1989
175TLCO-175TXCO	175	1985
175TLCU-175TXCU	175	1987
175TLES-175TXES	175	1990
175TRLCI-175TRXCI	175	1981
175TRLCN-175TRXCN	175	1982
175TRLCS-175TRXCS	175	1980
175TRLCT-175TRXCT	175	1983
185ESXES	185	1990
185ESXW	185	1989
185TLCO-185TXCO	185	1985
185TLCR-185TXCR	185	1984
200CXCE	200	1989
200CXES	200	1990
200SLES	200	1990
200STLAC	200	1988
200STLCC	200	1988
200STLCD	200	1986
200STLCE	200	1989
200STLCU	200	1987
200STLES	200	1990
200TLCT-200TRXCT	200	1983
200TRLCI-200TRXCI	200	1981
200TRLCN-200TRXCN	200	1982
200TRLCS-200TRXCS	200	1980
200TXCC	200	1988
200TXCD	200	1986
200TXCE	200	1989
200TXCU	200	1987
200TXES	200	1990
225CLCU-225CXCU	225	1987
225CXCC	225	1988
225CXCE	225	1989
225CXES	225	1990
225PLAE	225	1989
225PLAS	225	1990
225PLCC-225PXCC	225	1988
225PLCU-225PXCU	225	1987
225PLES-225PXES	225	1990
225PLES-225SPXES	225	1990
225PTLCD-225PTXCD	225	1986
225SCXES	225	1990
225SLES	225	1990
225STLES	225	1990
225TLAE	225	1989
225TLAS	225	1990
225TLCC-225TXCC	225	1988
225TLCD-225TXCD	225	1986
225TLCE-225TXCE	225	1989
225TLCU-225TXCU	225	1987
225TLES-225TXES	225	1990
235STLCO	235	1985
235STLCR	235	1984
235STLCT	235	1983
235TLCO-235TXCO	235	1985
235TLCR-235TXCR	235	1984
235TRLCI-235TRXCI	235	1981
235TRLCN-235TRXCN	235	1982
235TRLCS-235TRXCS	235	1980
235TRLCT-235TRXCT	235	1983
275CLCU-275CXCU	275	1987
275CXCC	275	1988
275PLCC-275PXCC	275	1988
275PLCU-275PXCU	275	1987
275PTLCD-275PTXCD	275	1986
275TLCO-275TXCO	275	1985
300CLCUR-300CXCU	300	1987
300CXCC	300	1988
300CXCE	300	1989

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MODEL NO.	HP	YEAR
300CXES	300	1990
300PLCC-300PXCC	300	1988
300PLCE-300PXCE	300	1989
300PLCU-300PXCU	300	1987
300PLES-300PXES	300	1990
300PTLCD-300PTXCDC	300	1986
300TLCO-300TXCO	300	1985
C-275TLCO	275	1985
C-275TXCO	275	1985
C-300TLCO	300	1985
C-300TXCO	300	1985
C-E275PTLCD	275	1986
C-E275PTXCD	275	1986
C-E300PTLCD	300	1986
C-E300PTXCD	300	1986
CO-CC	1.2	1988
CO-CD	1.2	1986
CO-CE	1.2	1990
CO-CU	1.2	1987
CO-ES	1.2	1990
JR-CC	1.2	1988
JR-CD	1.2	1986
JR-CE	1.2	1989
JR-CU	1.2	1987
JR-ES	1.2	1990
KT-11C	15A	1987
KT-12R	15A	1988
KT-13A	15A	1989
KT-14M	15A	1990
RTE-11C	45SS	1987
RTE-12R	45SS	1988
RTE-13A	45SS	1989
RTE-14M	45SS	1990
STE-13A	SST-60	1989
STE-14M	SST-60	1990

Johnson Evinrude Commercial

MODEL NO.	HP	YEAR
4RST-4RSLT	4	1981
4RSY-4RSLY	4	1982
6K79S-6KL79S	6	1979
6KCB-6KCLB	6	1983
6KCCSC	6	1980
6KCH-6KCLH	6	1981
6KCLCSC	6	1980
6KCT-6KCLT	6	1984
6RS78B-6RSL78B	6	1978
6RS79E-6RSL79E	6	1979
6RSCSD-6RSLCSD	6	1980
6RSM-6RSLM	6	1981
6RSZ-6RSLZ	6	1983
7RSA-7RSLA	6.5	1989
7RSB-7RSLB	7	1986
7RSF-7RSLF	6.5	1981
7RSH-7RSLH	6.5	1985
7RSK-7RSLK	7	1990
7RSP-7RSLP	6.5	1984
7RSQ-7RSLQ	6.5	1982
7RST-7RSLT	7	1987
7RSV-7RSLV	6.5	1983
7RSY-7RSLY	7	1988
9K79S	9	1979
9KCCSC	9	1980
9KCLCSC	9	1980
9KCXCSC	9	1980
9KL79S	9	1979
9KXL79S	9	1979
9R78S	9	1978
9R79C-R	9	1979
9RL78S	9	1978
9RL79C-R	9	1979
9RSCSA	9	1980
9RSLCSA	9	1980
9RSXCSA	9	1980
9RXL78S	9	1978
9RXL79R	9	1979
10KCC-10KCLC	10	1987
10KCLD	10	1990
10KSLC	10	1987

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MODEL NO.	HP	YEAR
10RSC-M	10	1983
10RSD-10RSLD	10	1985
10RSE-10RSLE	10	1987
10RSG-2-10RSLG-2	10	1981
10RSJ-10RSLJ	10	1989
10RSLC-M	10	1983
10RSN-10RSLN	10	1990
10RSR-10RSLR	10	1986
10RSU-10RSLU	10	1988
10RSW-10RSLW	10	1982
10RSYC-M	10	1983
10RSYD	10	1985
10RSYR	10	1986
10RSYZ	10	1984
10RSZ-10RSLZ	10	1984
11KCA-11KCLA	11	1983
11KCG-11KCLG	11	1985
11KCS-11KCLS	11	1984
11KCW-11KCLW	11	1986
11KSLW-11KSYW	11	1986
12K79S	12	1979
12KCCSC	12	1980
12KCLCSC	12	1980
12KCXCSC	12	1980
12KXL79S	12	1979
12LK79S	12	1979
12R78S	12	1978
12RL78S	12	1978
12RL79C-R	12	1979
12RSCSA	12	1980
12RSLCSA	12	1980
12RSXCSA	12	1980
12RXL78S	12	1978
12RXL79R	12	1979
14RSB-14RSLB	14	1990
14RSE-14RSLE	14	1982
14RSF-14RSLF	14	1985
14RSH-14RSLH	14	1989
14RSLR-2	14	1981
14RSLU-J	14	1983
14RSN-14RSLN	14	1984
14RSP-14RSLP	14	1988
14RSQ-14RSLQ	14	1986
14RSR-2	14	1981
14RSU-J	14	1983
14RSV-14RSLV	14	1987
14RSYF	14	1985
14RSYN	14	1984
14RSYQ	14	1986
14RSYU-J	14	1983
15RSH-B	15	1983
15RSLH-B	15	1983
15RSP-15RSLP	15	1982
23R79C-R	12	1979
25KCG-25KCLG	25	1986
25KCS-25KCLS	25	1985
25KCW-25KCLW	25	1987
25RPB-25RPLB	25	1984
25RPD	25	1989
25RPH-25RPLH	25	1982
25RPR	25	1990
25RS78C-25RSL78C	25	1978
25RS79R-25RSL79R	25	1979
25RSA-25RSLA	25	1981
25RSC-25RSLC	25	1986
25RSCSA-25RSLCSA	25	1980
25RSG-2-25RSLG-2	25	1984
25RSK-25RSLK	25	1982
25RSM-25RSLM	25	1987
25RSR-25RSLR	25	1990
25RSS-25RSLS	25	1983
25RSW-25RSLW	25	1985
25RSYC	25	1986
25RSYD	25	1989
25RSYG-2	25	1984
25RSYM	25	1987
25RSYS	25	1983
25RSYW	25	1985
25RSYZ	25	1988
25RSZ-25RSLZ	25	1988

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MODEL NO.	HP	YEAR
25RWA-25RWLA	25	1988
25RWCD-25RWLCD	25	1986
25RWCI-25RWLCI	25	1981
25RWCN-25RWLCN	25	1982
25RWCO-25RWLCO	25	1985
25RWCR-25RWLCR	25	1984
25RWCT-25RWLCT	25	1983
25RWCU-25RWLCU	25	1987
25RWES-25RWLES	25	1990
25RWK-25RWLK	25	1989
35RSP-35RSLP	35	1981
40R78B-40RL78B	40	1978
40R79E-40RL79E	40	1979
40RCA-40RCLA	40	1989
40RCB-40RCLB	40	1986
40RCH-40RCLH	40	1985
40RCK-40RCLK	40	1990
40RCP-40RCLP	40	1984
40RCT-40RCLT	40	1987
40RCV-RCLV	40	1983
40RCY-40RCLY	40	1988
40RCYA	40	1989
40RCYB	40	1986
40RCYH	40	1985
40RCYK	40	1990
40RCYP	40	1984
40RCYT	40	1987
40RCYV	40	1983
40RCYY	40	1988
40RSCSD	40	1980
40RSD-R	40	1981
40RSLCSD	40	1980
40RSLD-R	40	1981
40RSR-40RSLR	40	1982
40RWCD-40RWLCD	40	1986
40RWCI-40RWLCI	40	1981
40RWCN-40RWLCN	40	1982
40RWCO-40RWLCO	40	1985
40RWCR-40RWLCR	40	1984
40RWCT-40RWLCT	40	1983
45RCCD-45RCLCD	45	1986
45RCCU-45RCLCU	45	1987
45RCE-45RCLE	45	1989
45RCR-45RCLR	45	1988
45RSD-45RSLD	45	1986
45RSE-45RSLE	45	1988
45RSJ-45RSLJ	45	1990
45RSR-45RSLR	45	1987
45RSU-45RSLU	45	1989
45RSYD	45	1986
45RSYE	45	1988
45RSYJ	45	1990
45RSYR	45	1987
45RSYU	45	1989
45RSYZ	45	1985
45RSZ-45RSLZ	45	1985
45RWD-45RWLD	45	1986
45RWLE-45RWYE	45	1988
45RWLJ-45RWYJ	45	1990
45RWLR-45RWYR	45	1987
45RWLU-45RWYU	45	1989
45RWYD	45	1986
45RWZ-45RWLZ	45	1985
45WMLE	45	1989
45WMLES	45	1990
50RS78C-G	50	1978
50RS79R-50RSL79R	50	1979
50RSL78C-G	50	1978
55AWQ-55AWLQ	55	1985
55RCI-55RLCI	55	1981
55RCN-55RLCN	55	1982
55RCT-55RLCT	55	1983
55RLCS	55	1980
55RSB-55RSLB	55	1989
55RSCS-55RSLCS	55	1980
55RSF-55RSLF	55	1984
55RSH-55RSLH	55	1988
55RSJ-55RSLJ	55	1982
55RSN-55RSLN	55	1983
55RSP-55RSLP	55	1987

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MODEL NO.	HP	YEAR
55RSQ-55RSLQ	55	1985
55RST-55RSLT	55	1990
55RSU-55RSLU	55	1981
55RSV-55RSLV	55	1986
55RSYB	55	1989
55RSYF	55	1984
55RSYH	55	1988
55RSYN	55	1983
55RSYP	55	1987
55RSYQ	55	1985
55RSYT	55	1990
55RSYV	55	1986
55RWCR-55RWLCR	55	1984
55RWLCD	55	1986
55RWLCO	55	1985
55RWLCU	55	1987
55RWLE	55	1989
55RWLES	55	1990
55RWLR	55	1988
65RELCR	65	1984
65RSLA-65RSYA	65	1990
65RSLB-65RSYB	65	1987
65RSLH	65	1986
65RSLP-65RSYP	65	1985
65RSLT-65RSYT	65	1988
65RSLV-65RSYV	65	1984
65RSLY-65RSYY	65	1989
65RWLCD	65	1986
65RWLCO	65	1985
65RWLCR	65	1984
65TELCD	65	1986
65TELCO	65	1985
65WMLA-65WMYA	65	1990
65WMLB-65WMYB	65	1987
65WMLCD	65	1986
65WMLCO	65	1985
65WMLCU	65	1987
65WMLESM	65	1990
65WMLH	65	1986
65WMLM	65	1988
65WMLP-65WMYP	65	1985
65WMLT-65WMYT	65	1988
65WMLY-65WMYT	65	1989
65WMLZ	65	1990
65WTLCO	65	1985
65WTLCR	65	1984
100TEMLH-100TEMXH	100	1986
100WMLCD	100	1986
100WMLCO	100	1985
100WMLCR	100	1984
100WMPLA	100	1990
100WMPLB	100	1987
100WMPLH	100	1986
100WMPLP	100	1985
100WMPLT	100	1988
100WMPLV	100	1984
100WMPLY	100	1989
100WTLCD-100WTXCD	100	1986
100WTLCO	100	1985
100WTLCR	100	1984
100WTLCU-100WTXCU	100	1987
100WTLES-100WTXES	100	1990
100WTLM-100WTXM	100	1988
100WTLZ-100WTXZ	100	1989
100WTPLA	100	1990
100WTPLB	100	1987
100WTPLH	100	1986
100WTPLP	100	1985
100WTPLT	100	1988
100WTPLV	100	1984
100WTPLY	100	1989
125ESXES	125	1990
125ESXW	125	1989
125RWLC-125RWYC	125	1990
125RWLG-125RWXG	125	1988
125RWLS-125RWXS	125	1987
125RWLW-125RWYW	125	1989
125RWYG	125	1988
125RWYS	125	1987
125WTPLC-125WTPXC	125	1990

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MODEL NO.	HP	YEAR
125WTPLG-125WTPXG	125	1988
125WTPLS-125WTPXS	125	1987
125WTPLW-125WTPXW	125	1989
155WTALA	155	1990
155WTALY	155	1989
155WTLCD-155WTXCD	155	1986
155WTLCO-155WTXCO	155	1985
155WTLCR-155WTXCR	155	1984
155WTLCU-155WTXCU	155	1987
155WTLES-155WTXEX	155	1990
155WTLM-155WTXM	155	1988
155WTLZ-155WTXZ	155	1989
155WTPLA-155WTPXA	155	1990
155WTPLB-155WTPXB	155	1987
155WTPLH-155WTPXH	155	1986
155WTPLP-155WTPXP	155	1985
155WTPLT-155WTPXT	155	1988
155WTPLV-155WTPXV	155	1984
155WTPLY-155WTPXY	155	1989
200WTPLV-200WTPXV	200	1990
6834B	6	1978
6835B	6	1978
6912S	6	1979
6913S	6	1979
6934E	6	1979
6935E	6	1979
9800S	9	1978
9802S	9	1978
9803S	9	1978
9900R	9	1979
9901S	9	1979
9902C-R	9	1979
9903C-R	9	1979
9912S	9	1979
9913S	9	1979
12800S	12	1978
12802S	12	1978
12803S	12	1978
12900R	12	1979
12902C-R	12	1979
12903C-R	12	1979
12910S	12	1979
12912S	12	1979
12913S	12	1979
25832C	25	1978
25833C	25	1978
25932R	25	1979
25933R	25	1979
40804B	40	1978
40805B	40	1978
40904E	40	1979
40905E	40	1979
50832C-G	50	1978
50833C-G	50	1978
50932R	50	1979
50933R	50	1979

McCulloch Outboard

A3BB	3.6	1960
A3EB	7.5	1960
A3FB	12	1960
A3GB	25	1960
A3HB	40	1960
A3KB	7.5	1960
B3GB	25	1960
B3HB	40	1960
C3GB	25	1960
C3HB	40	1960
C3JB	60	1960
D3GB	25	1960
D3HB	40	1960
D3JB	60	1960
E3HB	40	1960
F3HB	40	1960
1410-20	14	1962
78500	4	1966-67
80000	7.5	1966-67
80351	7.5	1966-67

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MODEL NO.	HP	YEAR
80355	7.5	1966-68
80370	14	1966-67
80373	14	1966-67
80378	45	1966-69
80382	45	1966-69
80386	45	1966-67
80450	75	1966-68
80454	75	1966-68
80914	28	1966-67
80915	28	1966-67
80916	45	1966-67
81605	7.5	1968
81635	7.5	1969
81660	9	1967-69
81680	9	1967-69
81700	9	1967-69
81710	4	1966-68
6530310	3.5	1965
6530710	7.5	1965
6530720	7.5	1965
6530750	7.5	1965
6530760	7.5	1965
10700305C	4	1969
10700325D	7.5	1969
10700395D	75	1969
10800305C	4	1969
10800395D	75	1969
61300310	3.6	1961
61300610-710	7.5	1961
61302510-20	27	1961
61302530-40	27	1961
61304010-11	43	1961
61304020-21	43	1961
61304030-31	43	1961
61304040-41	43	1961
61304050-51	43	1961
61307030-40	75	1961
61307050-70	75	1961
61307080-90	75	1961
62300310	3.6	1962
62300610-710	7.5	1962
62301410-20	14	1962
62302810-20	27	1962
62302830-40	27	1962
62304411-21	43	1962
62304431-41	43	1962
62304450-60	43	1962
62307030-40	75	1962
62307530-40	75	1962
63104060-61	43	1961
63300311	3.5	1963
63300411	3.5	1963
63300711	7.5	1963
63300712	7.5	1963
63301411	14	1963
63301412	14	1963
63302811	28	1963
63302821	28	1963
63302831	28	1963
63302841	28	1963
63304511	45	1963
63304521	45	1963
63304531	45	1963
63304541	45	1963
63307531	75	1963
63307541	75	1963
63507541	75	1965
64300310	3.5	1964
64300710	7.5	1964
64300720	7.5	1964
64301410	14	1964
64301420	14	1964
64302810	28	1964
64302830	28	1964
64304510	45	1964
64304530	45	1964
64304540	45	1964
64307530	75	1964
65301410	14	1965
65301420	14	1965

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MODEL NO.	HP	YEAR
65302810	28	1965
65302830	28	1965
65304510	45	1965
65304511	45	1965
65304520	45	1965
65304521	45	1965
65304530	45	1965
65304531	45	1965
65304540	45	1965
65304541	45	1965
65307530	75	1965
65307531	75	1965
65307540	75	1965
661301210-20	14	1961

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
2.2	1	8075603	1984
2.2	1	8087123	1985
2.2	1	A800761	1986
2.2	1	A805221	1987
2.2	1	A817421	1988
2.2	1	A837101	1989
3	1	A855097	1990
3.4 L	6	6436883	1984
3.4 L	6	A129445	1985
3.4 L	6	A912426	1986
3.5	1	6202173	1983
3.5	1	6434771	1984
3.5	1	6594744	1985
3.6	1	5404657	1980-81
3.6	1	5910968	1982
3.9	1	1655013	1964
3.9	1	1738941	1965
3.9	1	1865633	1966
3.9	1	2098037	1967
3.9	1	2278851	1968
4	1	2498136	1969
4	1	2771662	1970
4	1	3028361	1971
4	1	3296137	1972
4	1	3529446	1973
4	1	3764825	1974
4	2	5589202	1980-81
4	2	9075839	1976
4	2	9172806	1978
4	1	A818721	1988
4	1	A837101	1989
4	1	A855097	1990
4	1	A906702	1986
4	1	B114109	1987
4.5	1	4108120	1975
4.5	1	4377557	1976
4.5	1	4597262	1977
4.5	1	4869518	1978
4.5	1	5270784	1979
4.5	1	5595532	1980-81
4.5	1	6025119	1982
4.5	1	6232381	1983
4.5	1	6428076	1984
4.5	1	6608536	1985
5	1	A819951	1988
5	1	A837101	1989
5	1	A855097	1990
6	2	1408611	1961
6	2	1485612	1962
6	2	1551443	1963
6	2	1607513	1964
6	2	1745521	1965
6	2	1958278	1966
6	2	2096171	1967
6	2	2284857	1968
6	2	A910596	1986
6	2	B114231	1987
6	2	B233200	1988
6	2	B385500	1989
7.5	2	2529895	1969
7.5	2	2810637	1970
7.5	2	3016581	1971
7.5	2	3274633	1972
7.5	2	3488153	1973
7.5	2	3801458	1974

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
7.5	2	4087015	1975
7.5	2	4314385	1976
7.5	2	4691222	1977
7.5	2	4851693	1978
7.5	2	5226935	1979
7.5	2	5524660	1980-81
7.5	2	5936301	1982
7.5	2	6239857	1983
7.5	2	6430041	1984
7.5	2	6611886	1985
8	2	A197112	1986
8	2	B114231	1987
8	2	B233200	1988
8	2	B385500	1989
8	2	C221500	1990
9.8	2	5206550	1979
9.8	2	5541280	1980-81
9.8	2	5965263	1982
9.8	2	6263906	1983
9.8	2	6438338	1984
9.8	2	6620196	1985
9.8 (100)	2	1397581	1961
9.8 (110)	2	1455240	1962
9.8 (110)	2	1474328	1963
9.8 (110)	2	1607083	1964
9.8 (110)	2	1742746	1965
9.8 (110)	2	1865779	1966
9.8 (110)	2	2098352	1967
9.8 (110)	2	2290663	1968
9.8 (110)	2	2508759	1969
9.8 (110)	2	2798057	1970
9.8 (110)	2	3002814	1971
9.8 (110)	2	3263263	1972
9.8 (110)	2	3482753	1973
9.8 (110)	2	3795658	1974
9.8 (110)	2	4079675	1975
9.8 (110)	2	4304785	1976
9.8 (110)	2	4605112	1977
9.8 (110)	2	4839254	1978
9.9	2	A918999	1986
9.9	2	B114231	1987
9.9	2	B233200	1988
9.9	2	B385500	1989
9.9	2	C221500	1990
10	2	1290910	1960
15	2	1288910	1960
15	2	1346448	1961
15	2	B293117	1988
15	2	B385500	1989
15	2	C221500	1990
18	2	5860332	1980-81
18	2	5954911	1982
18	2	6171607	1983
18	2	6443973	1984
18	2	6617631	1985
20	2	1558310	1963
20	2	1606903	1964
20	2	1755849	1965
20	2	1866496	1966
20	2	1997990	1967
20	2	2296267	1968
20	2	2550065	1969
20	2	2827677	1970
20	2	2991679	1971
20	2	3226958	1972
20	2	3537531	1973
20	2	3755885	1974
20	2	4103290	1975
20	2	4293920	1976
20	2	4580036	1977
20	2	4819249	1978
20	2	5183393	1979
20	2	5606492	1980-81
20	2	A910971	1986
20	2	B114231	1987
20	2	B238464	1988
20	2	B385500	1989
20	2	C221500	1990
22 (200)	2	1292910	1960
22 (200)	2	1339948	1961
25	2	1467499	1962
25	2	5705532	1980-81
25	2	5942041	1982
25	2	6185159	1983
25	2	6453343	1984

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
25	2	6593849	1985
25	2	A911346	1986
25	2	B114231	1987
25	2	B238464	1988
25	2	B385500	1989
25	2	C221500	1990
35	4	1570507	1963
35	2	1628795	1964
35	2	1755799	1965
35	2	1960827	1966
35	2	2097800	1967
35	2	2300972	1968
35	2	2487558	1969
35	2	6445653	1984
35	2	6626696	1985
35	2	A922171	1986
35	2	B110789	1987
35	2	B238644	1988
35	2	B393190	1989
35 (300)	4	1271885	1960
40	2	2874704	1970
40	2	3043031	1971
40	2	3219678	1972
40	2	3474578	1973
40	2	3859435	1974
40	2	4118385	1975
40	2	4362215	1976
40	2	4564002	1977
40	2	4860103	1978
40	2	5174089	1979
40	2	5556230	1980-81
40	2	5991215	1982
40	2	6228285	1983
40	4	C159200	1989
40	4	C221500	1990
40 350	2	1356948	1961
45	4	1476510	1962
45	4	A914859	1986
45	4	B110789	1987
45	4	B238644	1988
45	4	B393190	1989
45 (400)	4	1279685	1960
45 (400)	4	1384806	1961
50	4	1421113	1961
50	4	1477910	1962
50	4	1552535	1963
50	4	1605952	1964
50	4	1755549	1965
50	4	1870389	1966
50	4	2097445	1967
50	4	2305101	1968
50	4	2514919	1969
50	4	2736807	1970
50	4	3009934	1971
50	4	3235063	1972
50	4	3478003	1973
50	4	3816308	1974
50	4	4141450	1975
50	4	4357650	1976
50	4	4576237	1977
50	4	4962056	1978
50	4	5193259	1979
50	4	5531630	1980-81
50	4	5949386	1982
50	4	6275323	1983
50	4	6448808	1984
50	4	6586624	1985
50	3	A912478	1986
50	3	B110789	1987
50	3	B239242	1988
50	3	B396036	1989
50	3	C221500	1990
60	3	1303411	1960
60	3	6428681	1984
60	3	6609651	1985
60	3	A197392	1986
60	3	B110789	1987
60	3	B239242	1988
60	3	B396036	1989
60	3	C221500	1990
65	4	1542745	1963
65	4	1606282	1964
65	4	1765044	1965
65	4	1869564	1966

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
65	4	2119749	1967
65	4	2309311	1968
65	4	2503991	1969
65	4	2803562	1970
65	4	2997339	1971
65	3	3293184	1972
65	3	3547987	1973
65	3	3807833	1974
65	3	4136685	1975
65	3	4382057	1976
70	3	1296411	1960
70	3	1413611	1961
70	3	1503459	1962
70	3	4382057	1976
70	3	4571652	1977
70	3	4825249	1978
70	3	5128280	1979
70	3	5579017	1980-81
70	3	5974683	1982
70	3	6279960	1983
70	3	B110054	1987
70	3	B240451	1988
70	3	C100000	1989
75	4	6432901	1984
75	4	6613221	1985
75	4	A197882	1986
75	3	C100000	1989
75	3	C221500	1990
80	4	1335465	1960
80	4	1398630	1961
80	4	2559001	1969
80	4	2783253	1970
80	4	2986444	1971
80	4	3186263	1972
80	4	4831999	1978
80	4	5141097	1979
80	4	5582562	1980-81
80	4	5987161	1982
80	4	6232941	1983
80	3	A966142	1987
80	3	B240451	1988
80	3	C100000	1989
85	6	1460999	1963
85	6	1648888	1964
85	4	3493913	1973
85	4	3865695	1974
85	4	4092965	1975
85	4	4590512	1977
85XS	4	4366802	1976
90	6	1755444	1965
90	6	4854301	1978
90	6	5160324	1979
90	6	5594657	1980-81
90	6	5996390	1982
90	6	6246856	1983
90	6	6436123	1984
90	6	6623151	1985
90	6	A902436	1986
90	3	B110054	1987
90	3	B240451	1988
90	3	C100000	1989
90	3	C221500	1990
90cc	2	A907702	1986
90cc	2	B114221	1987
95	6	1869776	1966
95	6	2097280	1967
100	6	1503332	1962
100	6	1518384	1963
100	6	1665002	1964
100	6	1755459	1965
100	6	2318586	1968
100	6	2484633	1969
100	4	B209468	1988
100	4	C100000	1989
100	4	C221500	1990
102cc	2	A819211	1988
102cc	2	A837101	1989
110	6	1870204	1966
110	6	2097385	1967
115	6	2836019	1970
115	6	3023086	1971
115	6	3270480	1972
115	6	3525441	1973
115	6	3761035	1974

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
115	6	4112635	1975
115	6	4310785	1976
115	6	4567952	1977
115	6	4855153	1978
115	6	5168574	1979
115	6	5600967	1980-81
115	6	6006834	1982
115	6	6262961	1983
115	6	6440183	1984
115	6	6630171	1985
115	6	A907777	1986
115	6	B117567	1987
115	6	B239242	1988
115	4	C100000	1989
115	4	C221500	1990
125	6	2314956	1968
125	6	2536210	1969
135	6	2839369	1970
135	6	3036066	1971
V-135	6	A909997	1986
V-135	6	B116662	1987
V-135	6	B241881	1988
V-135	6	C100861	1989
V-135	6	C221500	1990
140	6	3293234	1972
140	6	4865678	1978
140	6	5189788	1979
140	6	5625108	1980-81
150	6	3502806	1973
150	6	3752620	1974
150	6	4125985	1975
150XS	6	4319880	1976
150XS	6	4602012	1977
150XS	6	4868648	1978
V-150	6	4868998	1978
V-150	6	5129480	1979
V-150	6	5503247	1980-81
V-150	6	5944791	1982
V-150	6	6220254	1983
V-150	6	6443213	1984
V-150	6	6616991	1985
V-150	6	A904646	1986
V-150	6	B116662	1987
V-150	6	B242881	1988
V-150	6	C100861	1989
V-150	6	C221500	1990
V-150XR2	6	A905191	1986
V-150XR2	6	B289430	1988
V-150XR4	6	B242885	1988
V-175	6	4301235	1976
V-175	6	4563802	1977
V-175	6	4838074	1978
V-175	6	5180109	1979
V-175	6	5488752	1980-81
V-175	6	6618751	1985
V-175	6	A918329	1986
V-175	6	B116662	1987
V-175	6	B241881	1988
V-175	6	C100861	1989
V-175	6	C221500	1990
V-200	6	4839034	1978
V-200	6	5158929	1979
V-200	6	5464486	1980-81
V-200	6	6073192	1982
V-200	6	6203991	1983
V-200	6	6435503	1984
V-200	6	6625221	1985
V-200	6	A913228	1986
V-200	6	B116662	1987
V-200	6	B241881	1988
V-200	6	C100861	1989
V-200	6	C221500	1990
210cc	2	A918999	1986
210cc	2	B114231	1987
210cc	2	B233405	1988
210cc	2	B385500	1989
V-220	6	B241881	1988
V-225	6	5615282	1980-81
V-250	6	C139860	1989
V-250	6	C221500	1990
V-275	6	C139860	1989
V-275	6	C221500	1990
V-300	6	5611648	1980-81
V-300	6	6239853	1983

Mercruiser Inboard/Outdrive

Sea Ray

MODEL NO.	MERCR. NO.	S/N	YEAR
3.0L	3.0L	B787205-B917529	88
4.3L2	4.3L	B785483-B921276	88
4.3L4	4.3LX	B785981-B922330	88
5.7L	5.7L	B784799-B917017	88
SRX5.7L	350 Mag	B785241-B919012	88
SRX7.4L	454 Mag Alpha	B785149-B924857	88
SRX7.4L-H	454 Mag Bravo	B721206-B919343	88

Stern Drives

3.0L-SRX7.4L	Alpha	B803866-C348032	88
SRX7.4L-H	Bravo	B803872-B999972	88

Inboard Engines

5.7L	5.7L	B788204-B919356	88
7.4L	7.4L	B788179-B913769	88

Renault 4 Cylinder (Stern Drive)

MODEL	S/N	YEAR
60	1887079-2049044	65-68
80	2049045-2851423	66-69
90	2851424-3226957	70-72

GM 4 Cylinder (Stern Drive)

MODEL	S/N	YEAR
110	1537370-2044033	63-66
120	1666601-3377340	64-72
120	3377341-3770649	72-73
120	3770650-4952700	74-77
120	4952701-5192048	78
120	5192049-6229717	79-82
120	6229718-6853913	83-84
120	6853914-B531853	85-86
120/2.5L	B531854-C853255	87-89
140	2508261-6229717	68-82
140/3.0L	6229718-C856558	82-89
3.0L/LX	C856559-UP	90-

Mercury Marine 4 Cylinder (Stern Drive)

MODEL	S/N	YEAR
470 (2bbl.)	4208730-5520114	76-79
470 (2bbl.)	5520115-6218036	80-82
470 (2bbl.)	6218037-6916778	83-84
170 (2bbl.)	6916779-UP	85-86
165/3.7L (2bbl.)	6916779-UP	87-89
485 (2bbl.)	5685394-6218036	80-82
488 (4bbl.)	6170297-6916778	83-84
190 (4bbl.)	6916779-UP	85-86
180/3.7LX (4bbl.)	6916779-UP	87-89

Mercruiser Inboard/Outdrive

GM Inline 6 Cylinder (Stern Drive)

MODEL	S/N	YEAR
140	1538930-1725960	63
150	1666495-2048046	64-66
160	2048022-2770031	67-69
165	2770032-5178958	70-78
165	5178959-5813433	79-81
200	2453769-2712072	69

GM V6 (Stern Drive)

MODEL	S/N	YEAR
185 (4bbl.)	6330183-6919655	83-84
185 (2bbl.)	A331455-B527954	85-87
175/4.3L (2bbl.)	B527955-D714106	87-92
4.3L (GEN II)(2bbl.)	D714107-F000877	92-93
4.3L (GEN II)(2bbl.)	F000878-F601126	93-95
4.3L (GEN II)(2bbl.)	F601127-F000878	96
4.3LX (GEN+)(2bbl.)	F803000-K999999	96-97
4.3L (GEN+)(2bbl.)	L010044-UP	98-
4.3L EFI (GEN+)(TBI)	L012009-UP	98-
205 (4bbl.)	A331455-B527954	85-87
205/4.3LX (4bbl.)	B527955-D714369	87-91
4.3LX (GEN II)(4bbl.)	D714370-F001219	92-93
4.3LX (GEN II)(4bbl.)	F001220-F601126	93-95
4.3LX (GEN II)(4bbl.)	F601127-F802999	96
4.3LXH (GEN+)(4bbl.)	F803114-UP	96-97
4.3LH(GEN+)(4bbl.)	L010044-UP	98
262 Mag. (TBI)(GEN+)	F803800-K999999	96-97

Ford V8 (Stern Drive)

MODEL	S/N	YEAR
888 (2bbl.)	3108723-4887829	71-77
215 (4bbl.)	2781153-3385720	70-72
225 (4bbl.)	3385721-4166999	73-74
225-S (4bbl.)	3385721-4166999	73-74
233	4173000-4902304	75-77
255	3258728-4175499	71-74

Mercruiser Inboard/Outdrive

GM V8 283, 327, 305 & 350 CID (Stern Drive)

MODEL	S/N	YEAR
190	1564539-1730903	63-64
898 (2bbl.)	4762210-6218461	77-82
898 (2bbl.)	6218462-B525981	83-84
200/5.0L (2bbl.)	6218462-F600999	85-95
5.0L (2bbl.)	L015751-UP	98-
5.0L EFI	L012052-L340000	98-99
228 (4bbl.)	4765100-5170008	77-78
228 (4bbl.)	5170009-6218461	79-82
228 (4bbl.)	6218462-B525981	82-84
230 (4bbl.)	6218462-B525981	85-86
230/5.0LX (4bbl.)	B525982-F600999	87-95
225	1539620-2694014	63-69
250	2314301-2639854	68-69
255	4175500-4767999	75-76
250	4768000-4908849	77
260/5.7L	4908850-6218461	78-82
260/5.7L	621462-B525981	82-86
260/5.7L	B525982-F600999	87-95
5.7L (2bbl.)	F601000-UP	96-98
5.7L EFI	F225560-UP	95-
5.7LX (4bbl.)	F601000-K999999	96-97
5.7LX EFI	F752400-K999999	96-97
5.7LX Bravo EFI	F800300-K999999	96-97
350 Mag. Alpha	A635178-B525981	86-87
350 Mag. Alpha	B525982-F600999	87-95
350 Mag. Alpha	F601000-K001526	96
350 Mag. Alpha	K001527-K999999	97
350 Mag. Alpha EFI	F800300-K999999	96-97
350 Mag. Bravo MPI	F415189-K999999	95-97
350 Mag. Bravo MPI (GEN +)	F602000-K999999	96-97
350 Mag. MPI (GEN+)	L010019-UP	98-
270	2851074-3385720	69-72
280TRS	4176250-4770199	75-76
300 Tempest	6668677-B430367	85-86
320 (EFI)	A543604-C622418	87-89

Mercruiser Inboard/Outdrive

GM V8 427, 454, 502, 540 & 572 (Stern Drive)

MODEL	S/N	YEAR
325	2278747-3780449	69-72
330	4623115-6083144	77-81
330	6083145-B816450	82-87
7.4L Bravo	B771113-D603117	88-91
7.4L Bravo (Gen.V)	D603118-F800699	92-96
7.4L Bravo (Gen. VI)	F800700-K999999	96-97
7.4LX Bravo (MPI)(Gen.V)	F602010-F801999	96
7.4LX Bravo (MPI)(Gen.VI)	F802000-K999999	96-97
7.4L MPI (Gen. VI)	L010003-UP	98
7.4LX Bravo (TBI)(Gen.VI)	F820000-K999999	96-97
454 Mag. Alpha	A631894-UP	86-88
454 Mag. Bravo (Gen.V)	D805069-F304999	92-94
454 Mag. Bravo (Gen.V)	F305000-F801699	95-96
454 Mag. Bravo (Gen.VI)	F801700-K999999	96-97
454 EFI (Gen.V)	F115700-F802349	94-96
454 Mag. MPI (Gen.VI)	F802350-K999999	96-97
454 Mag. MPI (Gen.VI)	L010029-L085399	98
454 Mag. MPI (Gen.VI)	L085400-UP	99-
370 TRS	4179554-6721527	78-85
370 TRS	6721528-B714586	85-87
400 TRS	4179554-B457644	80-86
420	A398941-D937011	87-89
425	A398941-D937011	90-93
440 TRS	4179554-B485220	83-86
450 (Gen. V)	F347100-F347277	95-96
525 SC	D456000-F348963	91-92
525 SC (Gen.V)	D456000-F348963	92-95
525 SC (Gen.V)	F615814-F745215	96
525 SC (Gen.VI)	F745260-UP	96-97
390	2781129-3042731	69-70
460 TRS	4719554-6181046	83-86
465	C849992-F213244	90-92
465 (Gen.V)	C849992-F213244	92-94
500 (Gen.V)	F213293-F745159	94-96
500 (Gen.VI)	F745195-L001772	97-98
502 Mag. Bravo	C878221-D824588	90-92
502 Mag. Bravo (Gen.V)	D824589-F114528	92-93
502 EFI (Gen.V)	D840650-F802599	93-96
502 Mag.MPI (Gen.VI)	F802600-K999999	96-97
500 EFI	L001477-UP	99-
502 Mag.MPI (Gen.VI)	L085433-UP	98
600 SC	D456489-F877642	91-92
600 SC (Gen.V)	D456489-F877642	92-96
600 SC (Gen.VI)	K000227-UP	97
500 Bulldog	C577254-F745405	90-96
500 Bulldog	K000248-UP	97
575	A677429-D763716	86-92
800 SC (Gen.V)	D763836-UP	93-96

Mercruiser Inboard/Outdrive

MCM 4, 5, 6 & V8 Cylinder Diesel Stern Drive Engines

MODEL	HP	S/N	YEAR
Rover	60	31400000F-UP	65-67
530 D-TA	150	B993000-B993492	89
636 D-TA	180	B993500-C696047	89
D183	140	B993493-D725149	90-93
D219	170	C696048-D850124	90-93
D254	200	C849484-D554729	90-93
D3.0L	140	D725150-UP	94-
D3.6L	170	D850125-UP	94-
D4.2L	200	D554730-UP	94-
D7.3L	238	F060000-UP	94-

Mercury Marine MIE 4 Cylinder (Inboard)

MODEL	S/N	YEAR
470	5520115-6218036	80-81

Ford MIE V8 (Inboard)

MODEL	S/N	YEAR
215	2781153-3563181	70-72
225	3385721-4176999	70-72
233	4173000-4775784	75-76
255	3258728-4178299	73-74

GM MIE V8 305,327,350 CID (Inboard)

MODEL	S/N	YEAR
198	4762210-6218461	77
228	4765100-5170008	77-78
228	5170009-5907057	79-80
230/5.0L (4bbl.)	5907058-B788151	81-87
225	2278647-2694014	68
250	2314301-2639854	68-69
255	4175500-5907057	75-80
260/5.7L	5907058-F024999	81-93
270	2851074-3077735	69-72
5.7L	F025000-K999999	94-97
5.7L (Gen+)	L002003-UP	98
5.7L MPI	K040300-K999999	97
350 Mag. MPI (Gen+)	L002008-L304499	98
350 Mag. MPI (Gen+)	L304500-UP	99
350 Horizon	L304700-UP	99-
5.7L Ski	A338533-B514626	85-87
5.7L Competition Ski	B514627-F775199	87-95
5.7L Competition Ski	F775200-K040003	96
5.7L Competition Ski	K040004-K999999	97
5.7L Competition Ski (Gen+)	L002005-UP	98-
350 Mag. Ski	D505450-K999999	91-97
350 Mag. EFI Ski	F215561-K999999	94-97
350 Mag. MPI Ski	F350583-F799999	95-98
Black Scorpion Ski	F800000-UP	96-98

Mercruiser Inboard/Outdrive

GM MIE V8 427, 454, 482 & 502 CID (Inboard)

MODEL	S/N	YEAR
325	2278747-3780449	68-74
330	4623115-5889913	77-80
340/7.4L w/B/W MK4	5889914-UP	81-92
7.4L w/Hurth (LH) MK4	C391564-D715493	89-92
7.4L (LH)	D715494-K999999	92-97
7.4L MPI (LH)	F563052-K999999	95-97
7.4L MPI (L29) Gen VI	L002006-UP	98
7.4L TBI (LH) Gen VI	F874815-K999999	96-97
454 Mag. MPI Horizon	L002200-L086049	98-99
454 EFI (SKI) (Gen.V)	F215800-F820099	95-96
454 Mag. MPI (SKI)(Gen.VI)	F820100-K999999	96-97
350	9780450-4623109	74-76
390	2781129-2825059	69-70
8.2L w/ Hurth	C878221-D857199	90-92
8.2L (Gen.V)	D857200-F819619	93-96
8.2L MPI (LH) Gen VI	F819620-K999999	96-97
8.2L MPI (LH) Gen VI	L002450-L0086012	98
8.2L MPI (LH) Gen VI	L0086013-UP	99

Mercruiser Inboard/Outdrive

MIE 5, 6 & V8 Cylinder Diesel Inboard Engines

MODEL	HP	S/N	YEAR
530 D-TA	150	B993002-C539258	89
636 D-TA	180	B993750-C696011	89
D183	150	C539259-D725149	90-93
D219	180	C696012-D850124	90-93
D254	210	C849461-D554729	90-93
D3.0L	150	D725150-UP	94-
D3.6L	180	D850125-UP	94-
D4.2L	210	D554730-UP	94-
D7.3L	262	F060000-UP	94-

MC 60, 80 & 90 Stern Drives & Transom Plates

MODEL	S/N	YEAR
60 (O)	1830753-2063740	65-66
80	2063741-2898029	66-69
90	2898020-3225967	70-72

MC I, II & III

MODEL	S/N	YEAR
I	1534570-1684187	63
II (1.33:1)	1474909-2278488	62-67
II (1.78:1)	2398798-2671321	68-69
III	2373127-3002613	68-72
III	5128065-UP	78-

MC 1A, 1B & 1C

MODEL	S/N	YEAR
1A, 1B & 1C	1684188-1777798	64
1A, 1B & 1C (E-Z Shift)	1776349-2065189	65-66

Mercruiser Inboard/Outdrive

MC 120, 140, 160 & 165

MODEL	S/N	YEAR
120/140	2062141-378049	67-73
120/140	3780850-4893634	74-77
120/140	4893635-6225576	78-82
160	2065190-2763441	67-69
165	2763442-3780849	70-73
165	3780849-4890459	74-77
165	4890460-6268064	78-82

MC470 & 485

MODEL	S/N	YEAR
470	4208730-4893834	76-77
470	4893835-6225576	78-82
485	5487437-6225576	80-82

MC 888, 225S & 233

MODEL	S/N	YEAR
888	3106717-3784374	71-73
888	3784375-4782329	74-77
225S	3856268-4200499	74
233	4200500-4782329	75-77

MC 898, 228, 250 & 260

MODEL	S/N	YEAR
898/228	4782330-4898729	77
898/228	4898730-6229157	78-82
250	4791300-4898729	77
260	4898730-6229157	78-82

MC R, MR, Alpha One, Alpha One SS & Alpha One Gen II

MODEL	S/N	YEAR
R	6152230-6847029	83-84
MR	6810538-A479506	85
Alpha One	A470165-UP	86-90
Alpha One SS	A545004-UP	86-89
Alpha One Gen II	D469859-UP	91-

Mercruiser Inboard/Outdrive

MC Bravo & Blackhawk

MODEL	S/N	YEAR
Bravo One	B664190-UP	88-
Bravo Two	C564952-UP	89-
Bravo Three	D763691-UP	93-
Blackhawk	F186717-UP	94-

MC 215E & 215H

MODEL	S/N	YEAR
215H	2782203-2909034	70
215E	2782203-2909034	70-72

MC TR & TRS

MODEL	S/N	YEAR
TR	3377316-3787239	73
TR	3787240-4794899	74-76
TR	4794900-5009866	77
TR	5009867-UP	78-
TRS	3787240-4203749	74-75
TRS	4203750-4795399	76
TRS	4795400-UP	77-

MC II, III, IV & V SSM

MODEL	S/N	YEAR
II SSM	Z2021100C-Z2021313C	82-84
	A544504Z-C576702Z	85-90
III SSM	Z38022378C-X38092085C	78-84
	A568120-UP	86-
IV SSM	A568120-UP	86-
V SSM	C576812-UP	89-
VI SSM	D456231-UP	91-

2016 Phase-Out Items

Items listed below are currently on phase-out status. Phase-out items have limited quantity. Once the stock is depleated, the product will become obsolete.

49410	STUFFING BOX 1-1/8
95003	Set Screw
95006	Mounting Package
95010	LIGHT KIT, 12V BLK IND
95018	DOCK LGHT SET 28V BLK MRN
99010	SKEGGARD
99027	SKEGGARD
1471175	ACCESSORY, ENG. SYNCH HARNESS
18-0208	SHIM
18-0210	SHIM
18-0212	SHIM
18-0214	SHIM
18-0216	DRIVE PARTS
18-0218	SHIM
18-0222	SHIM
18-0224	SHIM
18-0226	SHIM
18-0230	DRIVE PARTS
18-0242	GASKET, VALVE SEAT
18-0380	GASKET, THERMOSTAT
18-0422	GASKET, DISTRIBUTOR CAP
18-0424	GASKET, INTAKE MANIFOLD
18-05501	G SELOCPRO 25 ENGINE LOOKUPS
18-05502	G SELOCPRO 50 ENGINE LOOKUPS
18-05503	G SELOCPRO 100 ENGINE LOOKUPS
18-05504	G SELOCPRO 9 MONTH SUBSCRIPTION
18-0588	OIL SEAL
18-0624	GASKET
18-0628	GASKET
18-0740	GASKET, THROTTLE BODY
18-0769	1209PS GASKET, BOWL
18-0898	GASKET, OIL PUMP MOUNTING
18-09200	G MANUAL, PWC KAWASAKI
18-1095	G BEARING, NEEDLE
18-1111	BEARING, TAPERED ROLLER
18-1120	G BEARING, PINION
18-1126	BEARING, TAPERED ROLLER
18-1131	G BEARING, MAIN.010
18-1137	G BEARING, REAR MAIN.020
18-1163	G BEARING, TAPERED ROLLER
18-1180	G BEARING, NEEDLE
18-1183	G BEARING, NEEDLE
18-1189	G BEARING, THRUST
18-1195	G BEARING, ROD WITH CAGE
18-1228	GASKET, MANIFOLD
18-1230	G OIL SEAL
18-1235	GASKET, OIL PAN
18-1279	G SCREW, STAINLESS
18-1281	G SCREW, STAINLESS
18-1283	G GASKET, MOLDED INTAKE PORT
18-1284	G GASKET, MOLDED INTAKE STRBRD
18-1289	G REVERSE GEAR
18-1303	INTERNAL ENGINE
18-1305	INTERNAL ENGINE
18-1314	BEARING, MAIN .020 7.4L 454
18-1320	BEARING, MAIN
18-1321	INTERNAL ENGINE
18-1340	BEARING, CAM 3.7L 470
18-1347	G BEARING KIT, CAGED
18-1375	INTERNAL ENGINE
18-15106	G V-BELT
18-15107	G BELT, SERPENTINE
18-15108	G V-BELT
18-15109	G V-BELT
18-15110	G V-BELT
18-15113	G BELT, SERPENTINE
18-15117	G BELT, SERPENTINE
18-15124	G BELT, SERPENTINE
18-1704	G SCREW
18-1712	G BEARING RETAINER
18-1750	G BEARING HOUSING KIT COMPLETE
18-17570	BELT
18-1915	MANIFOLD
18-1964	MANIFOLD
18-2087	OIL SEAL
18-2088	OIL SEAL, CRANKSHAFT
18-2091	SEAL
18-2325	SHAFT, UPPER DRIVE ASSY
18-2328	SHAFT, UPPER DRIVE ASSY
18-2402	GEAR HOUSING, R LOWER
18-2437	POWER TRIM/HYDR
18-2438	G HOSE, POWER TRIM
18-2518	G GASKET, CIRCULATION PUMP TO
18-2531	CLAMP RING
18-2730-9	GASKETS/MATL/SE
18-2731	GROMMET
18-2737	GASKET, REED BLOCK
18-2910	G GASKET, FUEL PUMP SCREEN
18-2974	GASKET, DISTRIBUTOR MOUNT
18-2975	GASKET, CARB
18-2979	G GASKET, WATER PUMP
18-3154	WATER COUPLING ASSEMBLY
18-3352	G WEAR PLATE
18-3574	CIRCULATING WATER PUMP
18-3583	CIRCULATING WATER PUMP (BI-DIRECTIONAL)
18-3765	G PIN, HOUSING
18-3859	G HEAD GASKET
18-3936	INTERNAL ENGINE
18-3940	PISTON RING, STD 7.4L 454
18-3947	G PISTON RING, .020
18-3957	INTERNAL ENGINE
18-3961	PISTON RING, .25
18-3962	PISTON RING, .50
18-3974	PISTON RING .030
18-3977	G PISTON RING, .25
18-3978	PISTON RING, .50
18-3981	G RING SET .030
18-3984	G RING SET .030
18-3985	PISTON RING
18-3986	PISTON RING
18-3992	PISTON RING
18-3999	G RING SET .010
18-4014	G PISTON .030
18-4020	G RING SET .015
18-4021	G RING SET .030
18-4051	G RING SET .015
18-4052	G RING SET .030
18-4058	G PISTON .020
18-4087	G PISTON .030 STBD
18-4089	G RING SET .020
18-4090	G RING SET .030
18-4096	PISTON, .50
18-4103	G PISTON, .030
18-4122	G PISTON, STD PORT LOOPER
18-4130	G PISTON, PORT .25MM
18-4133	G PISTON, STBD .50MM
18-4136	PISTON, .25
18-4145	PISTON, .25
18-4156	G PISTON, .030
18-4165	G PISTON, .030 PORT
18-4181	PISTON, STD 5.0L 305 CID
18-4197	Crankshaft
18-4277	BOLT, SS
18-4287	PIN, WRIST
18-4338	GASKET SET, POWERHEAD
18-4462	TANK CONNECTOR
18-4504	G CYLINDER HEAD
18-4515	G PISTON
18-4530	G PISTON
18-4535	G PISTON
18-4560	G PISTON
18-4565	G PISTON
18-4575	G PISTON
18-4580	G PISTON
18-4639	G PISTON STD. PORT
18-4640	G PISTON STD. STRBD
18-4641	G PISTON .015
18-4642	G PISTON .015
18-4643	G PISTON .030
18-4644	G PISTON .030
18-4801	G LOWER UNIT, COMPLETE ASSY
18-4802	G LOWER UNIT, COMPLETE ASSY

18-4818	G BEARING CARRIER
18-4832	GEAR HOUSING
18-4842	G LOWER UNIT, COMPLETE ASSY
18-500-3812	FITTING, BRASS
18-502-3834	FITTING, 45 DEG FEMALE BRASS
18-5137	COIL, IGNITION
18-5222	IGNITION SYSTEM
18-5252	TUNE UP KIT
18-5257	TUNE UP KIT
18-5270	TUNE UP KIT, GM V-8
18-5310	G CONTACT SET
18-5394	G DISTRIBUTOR CAP
18-5493	G COIL ASSY, PICK UP
18-5498-1	G DISTRIBUTOR, MALLORY
18-5724	ELECTRICAL SYST
18-5730	ELECTRICAL SYST
18-5787	G SWITCH BOX ASSEMBLY
18-5855	IGNITION SYSTEM
18-5900	STARTER (REMANUFACTURED)
18-5901	STARTER (REMANUFACTURED)
18-5902	STARTER (REMANUFACTURED)
18-5905	STARTER (REMANUFACTURED)
18-5950	ALTERNATOR (REMANUFACTURED)
18-5951	ALTERNATOR (REMANUFACTURED)
18-5975	STARTERS, ALTER
18-5976	ALTERNATOR
18-5978	G ALTERNATOR BRACKET
18-6034A	G ANODE, ALUMINUM
18-6040	G ANODE, SHAFT X4
18-6063	G ANODE, ENGINE
18-6108	ANODE, ZINC
18-6109	ANODE, ZINC
18-6264	RELAY
18-6265	ALTERNATOR
18-6284	ALTERNATOR, I/B
18-6450	ALTERNATOR
18-6453	ALTERNATOR
18-7147-9	SEAL KITS, OIL
18-7179	O-RING
18-7195	O-RING
18-725-2000	SHIELDS HOSE
18-725-4000	SHIELDS HOSE
18-7258	G FUEL PUMP
18-7318	MISCELLANEOUS H
18-7410	O-RING
18-7439-9	SEAL KITS, OIL
18-7598	REWIND SPRINGS
18-7599	FUEL LOCK
18-7686	G FUEL INJECTOR
18-7874	OIL FILTER
18-7894	G ADAPTER, OIL DRAIN
18-7990-1	FUEL WATER SEPARATOR KIT
18-7991-1	FUEL WATER SEPARATOR KIT
18-8207	SEAL & BEARING KIT
18-8863	G FUEL PUMP W/COOLER
18-9022-1	FAST ORANGE, SMOOTH 15 OZ
18-9023	FAST ORANGE, SMOOTH 1 GAL.
18-9032	G LPS I, GREASLESS LUBRICANT 12 CS
18-9034	ODC Free Cleaner
18-9066	Threadlocker, Blue
18-9067	Threadlocker, Red
18-9068	Marine Rust Remover (1 Gal.)
18-9200	Spline Grease
18-9494	TC-W3 Oil Display (Display only)
18-9495	O/B, 4-cyl Oil Display (Display only)
18-9496	TC-W3 Oil Display, Full Synth.
18-9497	O/B, 4-cyl Oil Display, 10W-40 FC-W Semi-Synth.
18-9498	O/B, 4-cyl Oil Display, 10W-30 FC-W Premium
18-9499	TC-W3 Oil Display, Premium
18-9805	WASHER
67281P	DUAL HOURMETER - LCD
67346P	FUEL, HEAVY DUTY NYLON 2IN 24 VOLT
67353P	OIL PRESSURE HEAVY DUTY NYLON 2 IN 24V
CB41220B	CIRCUIT BREAKER, BLK PLUNGER
CB42100	BREAKER, AGC 10A
CB42110	BREAKER, AGC 15A
CB42120	BREAKER, AGC 20A
CB42130	BREAKER, AGC 25A
CB42140	BREAKER, AGC 30A
EC06110	CLIPS, CHARGING
FS40700	FUSE TERMINAL, 6 SCREW
FS40710	FUSE TERMINAL, 8 SCREW
FS40712	FUSE TERMINAL, 8 SCREW W/ BB
FS79010	FUSE
FS79020	FUSE
FS79030	FUSE
FS79040	FUSE
FS79230	FUSE
FS79240	FUSE
FS79290	FUSE
FS79300	FUSE
FS79310	FUSE
FS79320	FUSE
FS79330	FUSE
FS79340	FUSE
FS79370	FUSE
FS79380	FUSE
FS79390	FUSE
FS79800	FUSE
FS79810	FUSE
FS79830	FUSE
FS79850	FUSE
FS79890	FUSE
FS79900	FUSE
FS79910	FUSE
FS79920	FUSE
FS79930	FUSE
FS79940	FUSE
FS79950	FUSE
FS80020	MINI-ATO 4 AMP
MB10463	BRACKET, MOUNTING
MP35650	LIGHTER, CHART
MP35660	LIGHT, REPLACEMENT
MP39370	SWITCH, PUSH BUTTON
MP39372	SWITCH, PUSH BUTTON
MP49510	PLATE, LIFT
MP49520	PLATE, LIFT
MP59062	SWITCH, ROTARY
MP59112	SWITCH, ROTARY
MP78750	SWITCH, ROTARY
MP78752	SWITCH, ROTARY
MP78760	SWITCH, ROTARY
MP78762	SWITCH, ROTARY
MP78790	SWITCH, ROTARY
MP78792	SWITCH, ROTARY
OP24331	OIL PRESSURE SENDER
PD49600	PADLOCK, BRASS- ONE 1 IN
PD49650	PADLOCK, BRASS- TWO 2 IN
PD49670	0609PS PADLOCK, BRASS- THREE
PD49680	PADLOCK, BRASS- ONE 1
RK19500A	SWITCH, ROCKER AMBR LNS
RK19500C	SWITCH, ROCKER CLR LNS
RK19500G	SWITCH, ROCKER GRN LNS
RK19500R	SWITCH, ROCKER RD LNS
RK19510A	SWITCH, ROCKER ON/OFF
RK19510C	SWITCH, ROCKER ON/OFF
RK19510G	SWITCH, ROCKER ON/OFF
RK19510R	SWITCH, ROCKER ON/OFF
RK19520AC	SWITCH, ROCKER
RK19520AG	SWITCH, ROCKER
RK19520GC	SWITCH, ROCKER
RK19520RC	SWITCH, ROCKER
RK19530AC	SWITCH, ROCKER
RK19530AG	SWITCH, ROCKER
RK19530GC	SWITCH, ROCKER
RK19530RC	SWITCH, ROCKER
RK19650	SWITCH, ROCKER ON/OFF
RK19660	SWITCH, ROCKER ON/OFF
RK21920	SWITCH, ROCKER
RK22070	ROCKER/PANEL SET
TC42984	CONNECTOR, TRAILER
TC43364	CONNECTOR, TRAILER
TG21000	SWITCH, TOGGLE
TG21002	SWITCH, TOGGLE
TG21030-1	SWITCH, TOGGLE
TG21032-1	SWITCH, TOGGLE
TG21082	SWITCH, TOGGLE
TG21160	SWITCH, TOGGLE
TG21162	SWITCH, TOGGLE

ARCO

ARCO No.	Sierra No.
3410	18-6418
3412	18-6432
3420	18-6410
3421	18-6420
3422	18-6411
3423	18-6421
3424	18-6412
3425	18-6422
3426	18-6413
3427	18-6423
3428	18-6415
3429	18-6424
3430	18-6425
3431	18-6426
3432	18-6427
3440	18-6414
3442	18-6417
3444	18-6416
5360	18-6435
5362	18-6436
5364	18-6437
5365	18-6438
5366	18-5601
5367	18-5611
5368	18-5623
5369	18-5617
5369	18-6434
5370	18-5635
5371	18-5630
5372	18-5634
5373	18-5600
5374	18-5602
5375	18-5604
5376	18-5629
5377	18-5636
5379	18-5605
5380	18-5608
5381	18-6283
5382	18-6439
5386	18-5628
5387	18-5619
5388	18-5606
5389	18-5624
5390	18-5627
5391	18-5612
5392	18-5610
5393	18-5613
5393	18-5613
5394	18-5622
5395	18-5620
5396	18-5621
5397	18-5614
5398	18-5631
5399	18-5632
5400	18-6440
5551	18-6441
6204	18-6755
6206	18-6761
6208	18-6767-1
6209	18-6754
6211	18-6764
6212	18-6279
6214	18-6257
6216	18-6762
6217	18-6763
6218	18-6772
6220	18-6759
6223	18-6758
6224	18-6274
6227	18-6770
6228	18-6756
6238	18-6281
6239	18-6258
6241	18-6780
6242	18-6280
6243	18-6285
6244	18-6277
6245	18-6779
6250	18-6773
6255	18-6286

ARCO (Cont.)

ARCO No.	Sierra No.
6266	18-6789
6267	18-6259
6270	18-6765
6275	18-6769-1
6276	18-6777
6277	18-6757
6278	18-6273-1
7325	18-5618
7326	18-6282
10112	18-5906
10113	18-6292
20102	18-5950
20104	18-5951
20800	18-6293
20800	18-6298
20810	18-5983
20820	18-5984
20820	18-6450
20825	18-6288
20830	18-6299
20840	18-6454
20850	18-6455
30119	18-5900
30121	18-5901
30122	18-5902
30140	18-5905
30450	18-5910
30456	18-5907
30457	18-5908
30459	18-5603
30460	18-5911
30462	18-6443
30470	18-6275
40112	18-5954
40152	18-5964
50143	18-6272
60050	18-5957
60055	18-5967
60060	18-5960
60065	18-5965
60070	18-6261
60071	18-6265
60072	18-5979
60108	18-6263
60122	18-6262
60125	18-6260
70100	18-5903
70101	18-5904
70110	18-5914
70111	18-5915
70112	18-6276
70114	18-5916
70116	18-5917
70125	18-5920
80108	18-5939
84135	18-6284
84150	18-6278
5381X	18-5609
AR103	18-5708
AR104	18-5709
AR351	18-5707
BK900	18-5697
DV366	18-5650
DV373	18-5674
DV374	18-5656
DV376	18-5655
DV381	18-5658
DV389	18-5678
DV390	18-5671
DV393	18-5673
DV394	18-5677
DVK68	18-5679
M525	18-6771
PWB 1000	18-6442
PWK440	18-6294
PWK650	18-6295
PWP650	18-6296
PWY500	18-6289
PWY650	18-6290
R036	18-6264

ARCO (Cont.)

ARCO No.	Sierra No.
R040	18-6266
R177	18-6268
R211	18-5729
R473	18-5705
R670	18-6271
R832	18-5704
SR102	18-6250
SR104	18-6251
SR410	18-56001
SR412	18-56003
SR420	18-56003
SR422	18-56003
SR423	18-56003
SR424	18-56004
SR425	18-56003
SR426	18-56005
SR427	18-56004
SR428	18-56006
SR429	18-56007
SR440	18-56008
SR442	18-56008
SR444	18-56009
SW054	18-5816
SW058	18-5817
SW064	18-5818
SW079	18-5840
SW081	18-5807
SW090	18-5805
SW091	18-5806
SW092	18-5809
SW097	18-5819
SW099	18-5820
SW109	18-5834
SW125	18-6291
SW268	18-5812
SW268	18-5812
SW268	18-5812
SW275	18-5815
SW288	18-5814
SW295	18-5835
SW394	18-5801
SW412	18-5842
SW424	18-5843
SW450	18-6287
SW580	18-5823
SW580	18-5823D
SW590	18-5833
SW590	18-5833D
SW622	18-5808
SW661	18-5836
SW774	18-5803
SW917	18-5841
SW926	18-5822
SW926	18-5822D
SW945	18-5821
SW975	18-5838
SW981	18-5802
SW984	18-5837
TAK217	18-6253
TR208	18-6252
TR217	18-6254
VR404	18-5711
VR405	18-5710
VR406	18-5727
VR407	18-5712
VR785	18-5740

BARR

BARR No.	Sierra No.
10107	18-2854
147638	18-1995
160252	18-4009
200082	18-1999
1-73813	18-1990
1-54870	18-1912
200087P	18-1992-1
200089P	18-1991
20-0097	18-1949

BARR (Cont.)

BARR No.	Sierra No.
20-0100	18-1939
CC47 1650 05944	18-0470
CC-1-07686	18-1914
CC47-1650-06022	18-0473
CHV-1-83	18-1997-1
CHV470000	18-2902
CHVA470000	18-0418
CM-1-5972-A	18-1915
CM-1-5972B	18-1911
CM-1-5972P	18-0474
CM-1-6677A	18-1940
CM-1-6672-B	18-1941
CM-1-6672-J	18-0472
CM-20-2847405	18-1913
CM-20-4142411	18-1944
CM-20-6672	18-1946
CM206672JP	18-4360
CM-20-6674	18-1945
CM-20-6674P	18-4361
CM206674P	18-4361
CM-20-9234	18-1948
CM-20-9234 P	18-8501
CM-20-6674JP	18-8506
CR 20 97169	18-1916
CR 20 97386	18-1918
CR 20 97387	18-1919
CR 20 97624	18-1924
CR 20 97772	18-1927
CR 20 98068	18-1934
CR-1-97752	18-1925
CR-1-97992	18-1929
CR-1-97993	18-1933
CR-1-97753	18-1926
CR-20-97296	18-1917
CR2097924	18-1928
FM183	18-1998-1
MC-1-65603	18-1962-1
MC-1-65604	18-1958-1
MC-1-77234	18-1950-1
MC-1-77235	18-1951-1
MC-1-87114	18-1953-2
MC-1-89011	18-1957-1
MC-1-99746	18-1952-1
MC199798	18-1956-1
MC-20-12076	18-1975-1
MC-20-44354	18-1976-1
MC-20-55538	18-1973
MC2060426P	18-4362
MC-20-60426	18-1971
MC-20-61851A2	18-1906
MC-20-76325	18-1972
MC-20-76771	18-1978
MC-20-90880	18-1905
MC-20-93320A3	18-1908
MC-20-98502	18-1974-1
MC-20-98504	18-1970-1
MC-20-60207	18-4008
MC2947441	18-1977-1
MC47-27-33395	18-0872
MC47-27-33395A2	18-4394
MC472735898	18-0332
MC47273589A4	18-4395
MC472739915	18-2819
MC472739917	18-1209
MC472739923	18-1210
MC-47-27-41811	18-0672
MC47-27-41813	18-0897
MC47-27-46401	18-2830
MC47-27-46401A1	18-4396
MC47-27-46820	18-0418
MC472746820A1	18-4397
MC472747590	18-2831
MC472747644	18-0342
MC472748042	18-0885
MC47-27-48043	18-2832
MC472748818	18-2844
MC472752546	18-2896
MC47-27-53354	18-2912
MC47-27-53354A1	18-4398
MC472754014	18-2847

BARR (Cont.)

BARR No.	Sierra No.
MC47-27-54566A1	18-4399
MC47-27-58764	18-0353
MC472760208	18-2834
MC472764692	18-0351
MC47-27-68715	18-0992
MC472770143	18-0994
MC472770905	18-0158
MC472773814	18-0928
MC47-27-73866	18-0183
MC472774830	18-2843
MC47-27-87105	18-2849
MC47-27-89657	18-0111
MC47-27-92720	18-0954
MC472796429	18-1204
MC47-27-97542	18-0113
MC47-27-99757	18-2909
MC472799777	18-2833
MC47-27-99777A1	18-4367
OMC-1-912441	18-1902
OMC-1-912442	18-1903
OMC-1-980959	18-1904
OMC-1-984054	18-1901
OMC-20-913784	18-1909
OMC-20-982680	18-1921
OMC47308799	18-2863
OMC47311121	18-2861
OMC47311130	18-2860
OMC47311131	18-2859
OMC47313368	18-2851
OMC47314809	18-2858
OMC47315055	18-0937
OMC47907761	18-0114
OMC47907775	18-2883-1
OMC47908013	18-2875
OMC47-908079	18-2912
OMC47908935	18-2850
OMC-47-909314	18-2902
OMC47909515	18-0548
OMC-47-909786	18-0943
VO-1-835804	18-1931-1
VO-1-855387	18-1930-1
VO-20-855384	18-1935-1
VO47-835908	18-2971
VO47855383	18-2991

CDI/RAPAIR

CDI/RAPAIR No.	Sierra No.
113-1397	18-5755
113-1726	18-5754
113-1726	18-5757
113-1731	18-5753
113-1731	18-5756
113-2115	18-5762
113-2125	18-5759
113-2138	18-5760
113-2285	18-5763
113-2285	18-5765
113-2453	18-5758
113-2556	18-5760
113-2651	18-5769
113-2705	18-5782
113-2811	18-5783
113-3101	18-5892
113-3110	18-5784
113-3114	18-5761
113-3241	18-5764
113-3605	18-5891
113-3748	18-5766
113-3865	18-5885
113-4028	18-5770
113-4032	18-5771
113-4037	18-5893
113-4041	18-5772
113-4488	18-5883
113-4489	18-5794
113-4767	18-5768
113-4783	18-5767
113-4808	18-5774

CDI/RAPAIR (Cont.)

CDI/RAPAIR No.	Sierra No.
113-4985	18-5887
113-5316	18-5785
113-6212	18-5781
113-6367	18-5886
113-7123	18-5747
113-7123	18-5749
113-8362	18-5748
114-2986	18-5779
114-4911	18-5786
114-4911	18-5787
114-4953	18-5790
114-5772	18-5881
114-6222	18-5788
114-6222	18-5789
114-7452A3	18-5776
114-7452K1	18-5777
114-7452K1	18-5778
114-7778	18-5775
114-9052	18-5791
123-9898-P	18-5888
123-9898-P	18-5889
123-9898-P	18-5890
134-6453	18-5797
134-6456	18-5795
134-6456	18-5798
134-6456-15	18-5796
153-1778	18-5709
153-3408	18-5708
154-6770	18-5707
173-3117	18-5869
173-3668	18-5868
174-3996	18-5855
174-5255	18-5856
174-5454K1	18-5859
174-5456	18-5854
174-5456-16	18-5860
174-6617K1	18-5863
174-6617K1	18-5864
174-832075K1	18-5874
174-832075K2	18-5870
174-9610K2	18-5875
174-9610K2	18-5876
183-2091	18-5192
183-2382	18-5193
183-2508	18-5179
183-3737	18-5176
183-4632	18-5194
193-3689	18-5832
193-4093	18-5828
193-4476	18-5827
193-4641	18-5831
193-5204	18-5825
193-6048	18-5829
194-5279	18-5741
194-5279	18-5743
194-8736K1	18-5824
832-9809	18-6774
R584642	18-5773

COLE-HERSEE

COLE-HERSEE No.	Sierra No.
4099	MC33501
24059	BA58003
11134BP	TC43654
11172BP	TC43634
11173BP	WH10320
24059-08BP	BA58060
24106-BP	18-5840
24106-BP	BA58040
24117-01	BA58010
24117-01BP	BA58010
26100-BP	UN22200
30147BP	FS45410
3031-0BP	FS45400
30410-10 BP	CB42100
30410-15 BP	CB42110
30410-20 BP	CB42120
30410-25 BP	CB42130

COLE-HERSEE (Cont.)

COLE-HERSEE No.	Sierra No.
30410-30 BP	CB42140
407-01-BP	MP39170
407-03-BP	MP39140
46377-10BP	FS40740
46377-14	FS40440
46377-6BP	FS40420
46377-8	FS40450
46379-10-BP	FS40740
54003-BP	RK19630
54010-BP	RK19640
54100-01	TG40020-1
54101-01	TG40030-1
54103-01	TG40040-1
54104-01	TG40050-1
54107-01-BP	TG40450-1
54109-01	TG40060
54110-01	TG40010
55020-11-BP	TG19540
55036-14-BP	TG19550
5520BP	TG21020-1
5582-30-BP	TG19560
56027-01BP	RK40140
56327-01BP	RK19650
57000-23	RK40140W
57001-15	RK40150W
57003-16	RK40170W
58027-02BP	RK40150
58027-03BP	RK40170
58027-04BP	RK40350
58027-07BP	RK40480
58027-11BP	RK40470
58327-01BP	RK19660
58327-06BP	RK40110
58328-01-BP	RK19510R
58328-02	RK19510G
58328-04	RK19500R
58328-05	RK19530RC
58328-06	RK19520RC
58328-07	RK19520GC
58328-08	RK19580K
58328-09	RK19510C
58328-10	RK19510A
58328-100BP	RK19500K
58328-101BP	RK19510K
58328-102BP	RK19580K
58328-103BP	RK19520K
58328-104BP	RK19530K
58328-11	RK19500G
58328-12	RK19500C
58328-13	RK19500A
58328-14	RK19580K
58328-15	RK19580K
58328-16	RK19580K
58328-17	RK19580K
58328-18	RK19580K
58328-19	RK19580K
58328-20	RK19580K
58328-21	RK19580K
58328-22	RK19580K
58328-25	RK19520K
58328-26	RK19520K
58328-33	RK19520AG
58328-34	RK19520K
58328-35	RK19520K
58328-36	RK19520K
58328-39	RK19530K
58328-40	RK19530K
58328-47	RK19530AG
58328-48	RK19530GC
58328-49	RK19530K
58328-50	RK19530K
58328-51	RK19530K
81255-BP	MP39220
81264-BP	MP39030
82065-BP	UN19690
82159-02BP	UN19750
82159-03BP	UN19730
82159-1-BP	UN19740
82159-2	UN19750
83280-03BP	MP39260

COLE-HERSEE (Cont.)

COLE-HERSEE No.	Sierra No.
9187-01BP	MP39670
9187-BP	MP39680
9187-O2BP	MP39690
96101-BP	MP39300
M-115BP	TC43624
M-121BP	TC43604
M200-BP	BA58050
M284-01BP	MP39050
M284-09 BP	MP38910
M320-RCBP	UN22190
M40177BP	MP41400
M412BP	FS40500
M-414-01	FS40590
M414BP	FS40510-1
M-426BP	FS45620
M-427BP	FS45630
M-429BP	FS45650
M-449	FS40750
M476-BP	MP39580
M482-BP	MP39380
M484-BP	TG21160
M485-BP	MP39320
M489-BP	MP39020
M490-BP	MP39420
M491-BP	MP39410
M492-BP	MP39310
M493-BP	TG21030-1
M527-BP	MP39600
M531-BP	MP39640
M532-BP	MP39620
M54111-01BP	TG40300
M54111-02-BP	TG40320
M550-14-BP	MP39080
M550-BP	MP39060
M58031-01BP	RK19400S
M58031-02BP	RK19420S
M58031-04BP	RK19560S
M58031-07BP	RK19410S
M584-BP	TG21050-1
M-597	MP40970-1
M-598	MP40990
M606-BP	MP39390B
M608-BP	MP39350
M612-BP	MP39360
M626-BP	UN42000
M628-BP	MP39530
M630-BP	MP39400
M-641-01-BP	FS40600-1
M-643-01	FS40610-1
M-649-04-BP	FS40670
M-649-06BP	FS40680
M-649-08BP	FS40690
M656-BP	FS40560-1
M674-BP	FS40550-1
M676-BP	MP39010
M712-09BP	MP39070
M712-BP	MP41020
M832BP	MP39090
M850BP	MP39200

FRAM

FRAM No.	Sierra No.
C1110PL	18-7930
C1175PL	18-7931
C1191A	18-7858
CC1133PL	18-7934
CCS1136	18-7935
CG11	18-7855
CG20DP	18-7862
CG7	18-7860
CH33APL	18-7920
CH836PL	18-7921
G12	18-7830
G15	18-7831
G15(Plastic)	18-7857-1
G2	18-7856-1
G3	18-7831
G3(Plastic)	18-7857-1

FRAM (Cont.)

FRAM No.	Sierra No.
G3870	18-7936
G8174	18-7830
P1115	18-7937
P1116	18-7938
P1146G	18-7829
P1146G	18-7867
P3726	18-7939
P4102A	18-7942
P8043	18-7940
P8263	18-7802
PH13	18-7876
PH13	18-7876
PH16	18-7878
PH25	18-7923
PH2821	18-7886
PH2821A	18-7886
PH2870A	18-7925
PH30	18-7824
PH3306A	18-7926
PH3545	18-7927
PH3593A	18-7910
PH3612	18-7874
PH3614	18-7884
PH3614	18-7915
PH3980	18-7879-1
PH43	18-7878
PH4743	18-7886
PH4967	18-7906
PH4967	18-7916
PH49A	18-7880
PH5046	18-7917
PH6017A	18-7902
PH6017A	18-7910
PH6017A	18-7911
PH6607	18-7910
PH6607	18-7911
PH7317	18-7914
PH7575	18-7884
PH7575	18-7915
PH8842	18-7880
PH8A	18-7875
PH977A	18-7887
PH977A	18-7899
PS3808	18-7844
PS3808	18-7845

GLM

GLM No.	Sierra No.
1056	18-7315
1070	18-7314
1073	18-7307
1100	18-7316
10561	18-3290
10562	18-3566
11013	18-2408
11020	18-2409
11030	18-2286
11040	18-2130
11050	18-2348
11051	18-2398
11052	18-2399
11055	18-1502
11060	18-2202
11061	18-2236
11071	18-3293
11091	18-2406
11100	18-2410
11110	18-2167
11120	18-2180
11130	18-2179
11131	18-2324
11140	18-2261
11150	18-2166
11151	18-2239
11155	18-2166
11163	18-2181
11190	18-3719
11200	18-6350

GLM (Cont.)

GLM No.	Sierra No.
11210	18-2201
11215	18-2256
11216	18-2358
11220	18-2203
11225	18-2257
11226	18-2364
11230	18-2204
11235	18-2258
11236	18-2365
11238	18-6353
11240	18-2205
11245	18-2259
11246	18-2363
11300	18-2200
11312	18-2407
11380	18-2299
11381	18-2298
11405	18-2191
11406	18-1702
11410	18-1158
11416	18-1708
11420	18-1157
11430	18-1356
11500	18-2171
11510	18-2173
11520	18-2172
11610	18-5967
11620	18-2372
11800	18-8210
11810	18-8211
12000	18-3315-2
12010	18-3507
12020	18-3423
12030	18-3424
12041	18-3151
12042	18-3214
12043	18-3154
12050	18-3327
12060	18-3383
12061	18-3401
12070	18-3382
12071	18-3381
12082	18-3216
12084	18-3237
12085	18-3309
12088	18-3150
12091	18-3212-1
12100	18-3324
12101	18-3393
12102	18-3392
12103	18-3391
12104	18-3390
12105	18-3211
12106	18-3210
12107	18-3215
12108	18-3201
12110	18-3317
12120	18-3320
12130	18-3321
12140	18-3314
12150	18-3316
12170	18-3322
12180	18-3323
12190	18-3386
12200	18-3219
12202	18-3220
12210	18-3378
12211	18-3380
12221	18-3385
12243	18-3994
12244	18-3388
12246	18-3387
12250	18-3207
12251	18-3400
12260	18-3252
12270	18-3239
12280	18-3517
12290	18-3217
12305	18-3149-1
12310	18-3417

GLM (Cont.)

GLM No.	Sierra No.
12320	18-3420
12330	18-3421
12341	18-2354
12350	18-3416
12352	18-3445
12360	18-3419
12370	18-3414
12380	18-3422
12390	18-3119
12391	18-3145
12395	18-3405
12400	18-3129
12405	18-3206
12410	18-3116
12415	18-3571
12416	18-3572
12420	18-3118
12430	18-3130
12440	18-3363
12450	18-3336
12460	18-3180
12470	18-3367
12500	18-3122
12501	18-3350
12502	18-3351
12510	18-3117
12520	18-3107
12540	18-3139
12550	18-3127
12560	18-3126
12590	18-3141
12610	18-3178
12620	18-3343
12630	18-3359
12670	18-6011
12675	18-6068
12680	18-6014
12690	18-6249
12700	18-6015-9
12702	18-6093
12703	18-6067
12703	18-6114
12704	18-6089
12704	18-6092
12710	18-6016
12711	18-6080
12712	18-6094
12713	18-6066
12730	18-6017
12731	18-6018
12733	18-6027
12736	18-6025
12737	18-6095
12738	18-6026
12739	18-6115
12740	18-6012
12741	18-6029
12743	18-6113
12744	18-6097
12745	18-6034
12750	18-6013
12760	18-3121
12770	18-6020
12772	18-6019
12773	18-6101
12774	18-6028
12775	18-6103
12776	18-6024
12780	18-6000
12781	18-6023
12782	18-6004
12784	18-6005
12787	18-6009
12788	18-6010
12789	18-6001
12810	18-3114
12812	18-3358
12813	18-3179
12817	18-3113
12820	18-3109

GLM (Cont.)

GLM No.	Sierra No.
12821	18-3226
12822	18-3197
12824	18-3151
12825	18-3222
12826	18-2722
12829	18-3221
12830	18-3110
12836	18-2728
12840	18-3106
12860	18-3115
12880	18-3346
12881	18-6070
12883	18-6112
12884	18-6091
12885	18-6090
12886	18-6036
12887	18-6032
12888	18-6098
12889	18-6033
12920	18-2707
12930	18-2715
13010	18-3553
13020	18-3550
13030	18-3551
13040	18-3555
13050	18-3552
13060	18-3554
13070	18-3558
13080	18-3557
13100	18-3649
13101	18-3647
13120	18-3549
13124	18-3569
13150	18-3561
13170	18-3500
13200	18-3556
13220	18-1977-1
13230	18-1994
13270	18-3673
13280	18-3674
13350	18-3672
13370	18-3650
13380	18-3646
13380	18-3651
13381	18-3662
13390	18-3668
13400	18-3652
13410	18-3671
13420	18-3667
13430	18-3653
13440	18-3670
13450	18-3669
13520	18-3678
13530	18-1993
13540	18-3531
13550	18-3532
13950	18-8112
13984	18-4461
13990	18-4224
13991	18-4227
13992	18-4226
13993	18-4218
14010	18-4500
14020	18-4505
14030	18-4515
14040	18-4520
14060	18-4535
14110	18-4510
14115	18-4010
14120	18-4545
14125	18-4011
14130	18-4525
14135	18-4012
14140	18-4560
14145	18-4013
14155	18-4014
14160	18-4575
14165	18-4015
14190	18-4090
14210	18-3918

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
14220	18-3919	21100	18-2151	21649	18-0201	22380	18-3136
14230	18-3920	21110	18-3750	21710	18-2157	22388	18-0653
14240	18-3921	21111	18-3768	21711	18-2145	22390	18-0190
14250	18-3922	21120	18-3751	21715	18-2245-1	22391	18-3233
14260	18-3923	21130	18-2152	21725	18-4236	22407	18-9219
14270	18-3924	21131	18-2357	21731	18-2375	22408	18-2279
14275	18-3927	21136	18-4295	21731	18-23751-9	22409	18-2277
14280	18-3925	21140	18-2161	21731	18-2378	22410	18-2185
14315	18-4600	21160	18-3720	21731	18-23781-9	22411	18-2184
14320	18-4555	21161	18-2344	21740	18-3245	22412	18-2183
14330	18-4565	21170	18-3721	21740	18-6245	22413	18-2186
14410	18-4635	21180	18-3722	21750	18-2170	22414	18-2187
14430	18-4637	21190	18-3723	21770	18-4289	22416	18-2252
14440	18-4636	21210	18-3200	21771	18-2345	22417	18-2251
14470	18-4626	21220	18-3204	21780	18-2160	22420	18-2244
14480	18-4627	21230	18-3700	21790	18-7321	22420	18-22441-9
14490	18-4628	21231	18-3737	21791	18-7311	22420	18-2387
14600	18-4055	21240	18-3704	21800	18-4267	22420	18-23871-9
14610	18-4056	21241	18-3726	21811	18-2140	22421	18-2288
14640	18-4059	21242	18-3703	21820	18-1156	22430	18-2361
14650	18-4060	21245	18-0654	21830	18-1166	22433	18-2326
14660	18-4623	21250	18-3701	21840	18-1153	22435	18-2327
14670	18-4624	21251	18-3782	21850	18-2101	22436	18-2330
14680	18-4625	21260	18-3702	21860	18-1154	22440	18-3229
14910	18-3979	21261	18-3781	21870	18-3199	22445	18-8551
14920	18-3980	21290	18-4233	21880	18-3198	22490	18-2243
14930	18-3981	21300	18-4220	21885	18-1500	22491	18-1501
14940	18-3982	21321	18-8348	21887	18-8111	22500	18-4040
14950	18-3983	21330	18-7426	21890	18-3232	22520	18-1600
14960	18-3984	21350	18-4221	21892	18-4258	22540	18-1602
15100	18-3575	21360	18-3714	21893	18-4263	22560	18-1601
15201	18-3583	21370	18-2462	21894	18-4264	22612	18-2217
15201	18-3599	21380	18-2463	21896	18-4265	22616	18-2290
15301	18-3574	21419	18-3749	21900	18-2100	22620	18-2217
15400	18-3584	21420	18-2169	21910	18-2461	22625	18-2216
15500	18-3581	21421	18-2322	21930	18-2148	22630	18-2221
15600	18-3582	21423	18-3236	21951	18-8205	22631	18-2218
15700	18-3578	21424	18-2395	21960	18-8206	22633	18-2220
16100	18-4035	21425	18-2464	21961	18-8212	22661	18-2310
16120	18-4036	21430	18-2149	21962	18-2771	22662	18-2309
16150	18-4037	21432	18-3754	21980	18-2142	22663	18-2308
16180	18-1186	21433	18-2303	22010	18-2176	22670	18-2210
16200	18-1194	21440	18-2600	22020	18-2177	22671	18-2207
16210	18-4038	21450	18-2603	22030	18-4251	22672	18-2208
16220	18-1374	21451	18-2190	22031	18-4273	22673	18-2209
16230	18-1376	21453	18-2604	22040	18-2156	22681	18-2289
16240	18-1375	21460	18-2159	22050	18-2178	22683	18-2287
16300	18-1366	21480	18-2396	22090	18-2380	22700	18-1362
16310	18-1371	21481	18-2397	22100	18-3740	22710	18-1377
16320	18-1367	21510	18-1165	22110	18-3741	22720	18-1099
16330	18-1365	21511	18-1179	22120	18-3742	22750	18-1112
16340	18-1370	21512	18-1129	22130	18-3743	22760	18-1113
16350	18-1363	21520	18-1160	22140	18-3744	22770	18-1114
16360	18-1364	21540	18-1161	22150	18-3705	22780	18-1115
16370	18-1368	21541	18-1170	22160	18-3706	22800	18-1352
16400	18-4039	21542	18-1172	22170	18-3707	22810	18-1353
16420	18-1195	21543	18-1171	22185	18-3708-1	22820	18-1361
16470	18-1347	21560	18-1142	22190	18-4231	22830	18-1378
16520	18-1196	21570	18-1164	22191	18-4274	22840	18-1359
17000	18-2402	21580	18-1143	22200	18-3715	22850	18-1360
18000	18-2401	21584	18-1193	22220	18-4223	22860	18-1350
18100	18-2443	21590	18-1159	22230	18-4222	22870	18-1351
19100	18-2450	21591	18-1173	22240	18-4230	22880	18-1357
19200	18-2451	21592	18-1130	22250	18-4228	22890	18-1354
19300	18-2452	21593	18-1197	22252	18-4194	22900	18-1355
19310	18-3729	21600	18-1150	22260	18-4232	22910	18-1358
19350	18-3728	21610	18-1117	22280	18-0550	22920	18-1372
19400	18-2453	21620	18-1155	22290	18-0549	22930	18-1373
21010	18-2154	21622	18-1346	22300	18-2377	22940	18-1369
21015	18-2353	21623	18-1345	22317	18-4244	22960	18-1118
21020	18-2155	21625	18-1398	22320	18-3153	22980	18-1121
21030	18-2150	21630	18-1162	22321	18-4276	22990	18-1122
21031	18-2320	21641	18-0193	22322	18-4277	23010	18-2778
21032	18-0647	21642	18-0195	22323	18-3133	23011	18-2777
21033	18-0655	21643	18-0194	22325	18-3365	23020	18-2939
21040	18-2193	21644	18-0198	22330	18-3725	23030	18-2199
21060	18-2164	21645	18-0200	22340	18-3717	23040	18-4210
21070	18-2165	21646	18-0199	22350	18-3716	23050	18-4213
21080	18-2141	21647	18-0196	22360	18-3369	23060	18-4214
21090	18-2163	21648	18-0197	22370	18-3135	23070	18-4211

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
23080	18-2153	25135	18-2369	30230	18-0893	31180	18-2948
23090	18-4204	26030	18-2119	30240	18-0897	31190	18-2841
23100	18-4206	26040	18-2105	30260	18-2810	31200	18-2828
23110	18-2194	26050	18-2106	30270	18-2809	31210	18-2560
23140	18-2342	26060	18-2107	30290	18-2563	31220	18-2558
23141	18-3759	26070	18-2108	30290	18-2566	31230	18-2559
23150	18-4208	26080	18-2109	30300	18-4380	31260	18-2568
23160	18-4209	26090	18-2120	30320	18-2565	31270	18-2569
23200	18-2346	26100	18-2103	30330	18-0344	31280	18-2570
23203	18-7296	26110	18-2112	30350	18-0464	31300	18-2571
23210	18-2294	26120	18-2113	30351	18-1238	31310	18-2567
23220	18-2285	26130	18-2110	30353	18-0428	31330	18-4261
23230	18-4215	26140	18-2111	30353	18-2845	31340	18-0164
23240	18-4212	26170	18-2123	30354	18-0322	31350	18-0327
23260	18-2283	26180	18-2124	30357	18-0664	31360	18-0889
23261	18-2282	26190	18-2114	30359	18-0311	31370	18-0874
23270	18-2293	26200	18-2134	30360	18-0887	31380	18-0891
23280	18-2292	26200	18-2137	30363	18-0740	31390	18-0332
23300	18-2295	26210	18-2116	30370	18-0905	31400	18-0879
23510	18-2231	26220	18-2126	30380	18-2848	31410	18-2819
23580	18-2230	26240	18-2115	30381	18-0435	31420	18-1210
23590	18-2229	26250	18-2136	30390	18-0419	31430	18-2831
23710	18-3931	26310	18-2701	30410	18-0867	31440	18-2830
23800	18-4122	26320	18-2336	30430	18-2514	31450	18-2846
23810	18-4121	26330	18-2702-1	30440	18-0980	31460	18-2553
23810	18-4294	26340	18-4288	30450	18-0350	31470	18-0342
23820	18-4112	26350	18-2341	30470	18-0352	31480	18-0885
23830	18-4111	26380	18-2428	30480	18-0982	31490	18-2832
23840	18-4102	26400	18-2427	30490	18-0898	31500	18-2802
23850	18-4101	26410	18-2426	30510	18-0353	31510	18-2844
23910	18-4107	26440	18-0652	30530	18-0976	31520	18-2833
23930	18-4127	26460	18-2425	30570	18-0904	31530	18-0378
23940	18-4123	26470	18-2424	30580	18-0354	31540	18-0462
23950	18-4113	26480	18-2465-9	30610	18-0182	31550	18-2896
23960	18-4103	26490	18-2466-9	30640	18-0910	31560	18-2917
24010	18-4120	26500	18-2420	30670	18-0129	31570	18-2912
24020	18-4110	26510	18-2421	30680	18-2806	31580	18-2515
24030	18-4100	26520	18-2423	30700	18-0912	31590	18-0568
24040	18-4124	26530	18-2422	30720	18-0914	31600	18-2838
24050	18-4065	27700	18-3767	30730	18-0149	31620	18-2834
24060	18-4114	27720	18-1731	30740	18-0359	31630	18-2554
24080	18-4104	27782	18-1712	30760	18-0918	31640	18-0988
24090	18-4067	27931	18-2192	30770	18-0131	31650	18-2572
24100	18-4066	27940	18-1729	30790	18-0410	31660	18-0356
24110	18-4125	28020	18-2104	30800	18-0922	31670	18-2552
24112	18-4115	28030	18-2174	30850	18-4366	31680	18-2501
24130	18-4105	28040	18-2097	30860	18-0868	31690	18-2509
24140	18-4068	28050	18-9218	30870	18-0363	31710	18-0992
24210	18-3904	28060	18-6401	30880	18-0926	31720	18-2835
24240	18-3910	28100	18-2128	30890	18-2513	31730	18-2573
24250	18-3975	28180	18-1152	30900	18-0133	31740	18-0434
24260	18-3911	28190	18-1151	30920	18-0928	31750	18-0158
24280	18-3912	28300	18-3231	30930	18-2512	31770	18-0903
24290	18-3974	28310	18-2125	30940	18-0932	31780	18-0942
24300	18-3905	28315	18-2146	30960	18-0101	31790	18-0137
24310	18-3913	28317	18-2337	30970	18-0866	31810	18-2804
24330	18-3915	28318	18-2339	30980	18-0372	31820	18-0685
24410	18-4106	28325	18-2338	30990	18-0103	31830	18-0389
24430	18-3933	28330	18-3712	31000	18-0938	31840	18-2843
24430	18-4126	28340	18-6400	31010	18-2914	31850	18-0365
24570	18-3907	28350	18-3752	31020	18-2915	31860	18-2800
24590	18-3908	28360	18-3713	31030	18-2801	31870	18-0369
24830	18-7826	28370	18-0577	31040	18-2826	31880	18-0151
24840	18-7859	28380	18-2296	31050	18-2919	31890	18-2507
24841	18-7869	28390	18-4296	31060	18-2823	31900	18-0147
24880	18-7860	28400	18-2381	31070	18-2824	31900	18-0747
24900	18-7861	28402	18-2382	31080	18-2825	31910	18-0105
24910	18-7862	30010	18-2340	31090	18-2827	31920	18-2805
24930	18-7846	30020	18-0681	31100	18-0872	31930	18-2836
24940	18-7845	30030	18-2316	31100	18-2949	31940	18-0934
24941	18-7844	30050	18-0123	31101	18-2902	31950	18-2837
24950	18-7852-1	30060	18-0870	31105	18-8536	31960	18-0371
24951	18-7848-1	30090	18-2564	31110	18-2829	31970	18-0373
24970	18-7854	30100	18-0328	31120	18-2847	31980	18-0139
24980	18-7855	30120	18-0329	31130	18-2820	31990	18-0936
25000	18-7853-1	30160	18-0895	31141	18-2743	32000	18-2561
25110	18-8207	30170	18-0333	31150	18-0894	32010	18-2500
25115	18-2404	30180	18-0334	31160	18-2840	32030	18-5399
25120	18-8208	30190	18-1209	31170	18-29451-9	32040	18-0422
25125	18-2405	30220	18-0672	31171	18-42481-9	32050	18-2839

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
32070	18-0946	33210	18-2887	34280	18-3836	35440	18-1202
32080	18-2849	33220	18-2880	34290	18-2866	35460	18-0150
32090	18-2504	33230	18-2871	34300	18-0117	35480	18-0157
32100	18-2555	33240	18-2870	34310	18-2543	35540	18-0161
32110	18-0385	33250	18-0426	34320	18-2853	35620	18-0633
32120	18-2803	33280	18-2876	34330	18-0969	35650	18-3898
32130	18-0357	33330	18-2861	34340	18-0971	35730	18-0978
32140	18-0360	33340	18-2860	34350	18-2878	35740	18-0130
32150	18-2502	33370	18-2900	34370	18-2544	35750	18-0987
32160	18-0667	33400	18-2960	34380	18-0979	35780	18-0965
32170	18-2909	33410	18-2865	34390	18-0981	35800	18-0963
32175	18-8533	33420	18-2855	34400	18-3837	35830	18-3895
32180	18-0994	33430	18-2877	34410	18-0189	35840	18-2954
32190	18-2575	33440	18-2858	34420	18-0975	35850	18-3861
32200	18-2910	33450	18-2874	34430	18-0989	35860	18-3862
32210	18-0347	33460	18-0973	34440	18-0675	35870	18-3864
32220	18-0320	33470	18-0947	34450	18-2547	35880	18-3863
32280	18-2574	33480	18-0949	34460	18-2550	35890	18-3871
32300	18-0948	33500	18-0677	34470	18-0995	35900	18-3872
32320	18-2807	33510	18-0955	34480	18-0997	35930	18-3866
32330	18-0952	33511	18-0108	34490	18-0999	35940	18-3896
32350	18-0384	33530	18-2873	34520	18-0124	35950	18-3838
32360	18-2562	33540	18-2956	34530	18-1212	35960	18-3897
32370	18-0111	33560	18-2856	34540	18-0134	35990	18-2957
32390	18-0185	33570	18-1204	34550	18-2865	36080	18-2968
32400	18-0160	33580	18-0680	34560	18-3360	36090	18-2970
32420	18-2505	33590	18-2545	34570	18-3803	36100	18-3879
32440	18-2808	33600	18-2546	34580	18-2905	36100	18-7879-1
32450	18-2510	33610	18-0148	34590	18-3839	36110	18-3877
32460	18-0113	33620	18-2549	34610	18-2913	36120	18-3878
32470	18-0881	33630	18-0985	34620	18-2938	36130	18-3880
32480	18-0950	33640	18-2864	34630	18-2548	36140	18-3881
32500	18-0388	33650	18-0977	34640	18-0933	36150	18-2946
32510	18-2511	33660	18-0991	34650	18-0927	36160	18-3876
32520	18-2506	33680	18-0102	34700	18-0937	36170	18-3883
32530	18-2503	33690	18-0106	34710	18-0188	36180	18-3887
32540	18-2508-1	33700	18-3899	34720	18-2911	36200	18-3825
32560	18-0945	33710	18-2852	34730	18-2918	36220	18-3822
32580	18-0114	33730	18-2557	34740	18-0935	36230	18-3823
32600	18-0318	33740	18-0118	34750	18-0923	36240	18-3824
32630	18-0954	33750	18-2857	34770	18-2916	36250	18-3820
32640	18-2815	33760	18-0418	34771	18-0911	36260	18-3814
32650	18-7106	33765	18-8532	34780	18-0941	36290	18-3855
32680	18-0431	33770	18-2875	34790	18-0424	36300	18-3857
32730	18-0386	33780	18-0401	34800	18-1218	36820	18-0476
32740	18-0916	33790	18-0183	34850	18-1224	36830	18-2854
32750	18-0876	33795	18-8509	34860	18-0951	36840	18-0475
32760	18-0323	33800	18-0956	34870	18-0953	37000	18-4313
32770	18-0324	33810	18-0943	34880	18-0957	37010	18-4312
32780	18-0336	33820	18-0673	34890	18-0397	37020	18-4314
32800	18-2343	33830	18-2961	34910	18-3827	37100	18-2991
32820	18-0339	33840	18-2947	34920	18-3829	37110	18-0962
32830	18-0670	33850	18-2884	34930	18-3830	37120	18-0869
32840	18-0341	33860	18-2888	34940	18-3831	37130	18-0154
32870	18-0930	33870	18-2964	34950	18-3805	37150	18-0960
32880	18-0135	33880	18-3804	34960	18-3832	37160	18-0417
32890	18-0374	33890	18-3828	34970	18-0959	37190	18-0968
32920	18-0380	33900	18-0548	34980	18-0961	37200	18-0119
32930	18-0940	33910	18-0884	34990	18-0967	37210	18-0853
32940	18-0944	33930	18-0104	35020	18-2929	37220	18-0855
32950	18-0107	33950	18-0913	35030	18-0391	37240	18-0857
32960	18-0970	33960	18-0880	35060	18-0398	37250	18-0861
32980	18-2850	33970	18-0440	35070	18-0346	37260	18-0141
32990	18-2883-1	34000	18-0679	35070	18-0349	37270	18-0152
33010	18-2851	34010	18-3841-2	35080	18-2971	37290	18-0863
33020	18-0110	34020	18-2889	35090	18-2729	37310	18-0873
33030	18-0430	34030	18-2959	35180	18-0983	37320	18-0314
33050	18-0939	34040	18-2891	35190	18-0112	37330	18-0115
33060	18-2863	34050	18-2892	35200	18-0120	37360	18-0958
33080	18-2907	34080	18-0850	35320	18-0122	37370	18-0915
33090	18-2862	34090	18-2893	35330	18-0126	37400	18-0315
33100	18-2890	34120	18-0882	35340	18-0128	37410	18-0854
33110	18-2879	34140	18-2963	35360	18-0136	37430	18-0415
33120	18-2908	34150	18-2895	35370	18-0138	37470	18-0622
33130	18-2903	34200	18-2897	35380	18-0140	37490	18-0345
33140	18-2906	34220	18-2881	35390	18-0142	37500	18-0416
33150	18-2709	34230	18-0917	35400	18-0144	37520	18-0624
33170	18-2901	34240	18-3801	35410	18-0441	37530	18-0644
33180	18-2867	34250	18-3802	35420	18-0851	37540	18-0645
33190	18-2904	34260	18-0929	35430	18-1205	37550	18-0646

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
37560	18-0642	39690	18-4392	45020	18-7179	56250	18-1998-1
37570	18-0643	39700	18-4393	45030	18-7180	70010	18-5303
37590	18-0641	39710	18-4375	45050	18-7190	70020	18-5311
37630	18-2942	39720	18-4376	45060	18-7181	70030	18-5310
37640	18-2621	39730	18-4337	45080	18-7183	70040	18-5318
37650	18-2741	39740	18-4378	45090	18-7184	70050	18-5317
37660	18-2740	39750	18-4379	45100	18-7186	70060	18-5314
37670	18-2943	39770	18-4369	45160	18-7194	70070	18-5156
37680	18-2611	39780	18-4370	45170	18-7185	70080	18-5157
37690	18-2610	39790	18-4371	45180	18-7187	70082	18-5305
37760	18-2582	39800	18-4372	45200	18-7137	70100	18-5306
37795	18-0626	39810	18-4373	45230	18-7100	70110	18-5148
37796	18-0628	39820	18-4374	45250	18-0298	70160	18-5153
37797	18-0627	39830	18-4368	45280	18-7405	70170	18-5140
39010	18-4386	39840	18-0405	46100	18-1219	70200	18-5141
39020	18-4387	39850	18-1237	46110	18-1221	70500	18-5349
39030	18-4385	39870	18-4347-1	46120	18-3562	70510	18-5347
39040	18-4381	39880	18-4349	46130	18-1222	70520	18-5344
39050	18-4383	39890	18-4348	46140	18-3567	70530	18-5345
39060	18-4384	39910	18-0604	46150	18-1243	70540	18-5346
39080	18-4303-1	39920	18-0603	46160	18-3565	70570	18-5199
39090	18-4304-1	40130	18-7832	46170	18-3564	70580	18-5338
39100	18-4358	40130	18-7838	46180	18-3563	70590	18-5200
39110	18-4382	40140	18-7829	47110	18-3602	70591	18-5348
39120	18-4397	40150	18-7830	47120	18-3601	70640	18-5205
39130	18-0340	40160	18-7831	47130	18-3603	70660	18-5169
39140	18-4350	40280	18-7818-1	50006	18-4008	70670	18-5212
39150	18-4351	40290	18-7817	50310	18-1908K	70680	18-5206
39160	18-0407	40310	18-7804	50330	18-1906	71000	18-5428
39170	18-0465	40320	18-7807	50610	18-1985	71020	18-5418
39180	18-4352	40330	18-7808	51010	18-4009	71030	18-5420
39190	18-4353	40340	18-7809	51030	18-1990	71040	18-5404-1
39210	18-4354	40350	18-7811	51110	18-1970-1	71050	18-5407
39230	18-0153	40360	18-7812	51120	18-1971	71050	18-5425
39240	18-4357	40370	18-7813	51130	18-1972	71060	18-5403
39250	18-4319	40380	18-7814	51140	18-1976-1	71070	18-5432
39260	18-0411	40390	18-7810	51160	18-1975-1	71080	18-5431
39270	18-4396	40410	18-7004	51180	18-1937	71090	18-5411
39280	18-4394	40420	18-7005	51190	18-1978	71100	18-5405
39290	18-4395	40435	18-7006-1	51210	18-1956-1	71110	18-5408
39300	18-4398	40460	18-7007	51212	18-1955-1	71120	18-5406
39310	18-4399	40470	18-7013	51220	18-1952-1	71130	18-5403
39320	18-4367	40480	18-7021	51224	18-1960-1	71400	18-5354
39330	18-4355	40490	18-7211-1	51230	18-1953-2	71410	18-5362
39331	18-4340	40500	18-7033	51237	18-1950-1	71420	18-5361
39332	18-4339	40501	18-7037	51238	18-1951-1	71450	18-5393
39333	18-4336	40510	18-7043	51240	18-1957-1	71460	18-5394
39335	18-4334	40530	18-7024	51250	18-1958-1	71470	18-5356
39336	18-4326	40540	18-7026	51252	18-1962-1	71480	18-5358
39337	18-4325	40550	18-7223	51320	18-1921	71490	18-5357
39338	18-4338	40560	18-7042	51330	18-1909	71500	18-5396
39340	18-4315	40570	18-7046	51340	18-1922	71510	18-5395
39350	18-4300	40580	18-7220	51410	18-1902	71520	18-5384
39350	18-4302	40590	18-7221	51420	18-1903	71530	18-5386
39354	18-4310	40600	18-7219	51430	18-1986	71540	18-5385
39355	18-4324	40610	18-7212	51442	18-1901	71550	18-5389
39360	18-4301	40620	18-7213	51480	18-1848	71560	18-5352
39370	18-4305	40630	18-7214	51510	18-1935-1	71570	18-5369
39380	18-4306	40640	18-7215	51520	18-1936	71580	18-5375
39390	18-4321	40650	18-7750-1	51610	18-1930-1	71590	18-5376
39400	18-4322	40651	18-7226	51630	18-1931-1	71600	18-5353
39410	18-4323	40710	18-7093	51640	18-1932	71700	18-5270
39420	18-4307	40720	18-7094	52080	18-1938	71710	18-5269
39430	18-4309	40800	18-7801	52090	18-1984	71720	18-5268
39440	18-4317	40810	18-7823	52230	18-1983	71730	18-5275
39470	18-0466	40820	18-7820	52240	18-1982	71740	18-5277
39490	18-0348	40830	18-7821	53100	18-4362	71750	18-5276
39500	18-0611	40840	18-7822	53300	18-8529	71760	18-5271
39520	18-4359	40850	18-7800	53330	18-8554	71770	18-5267
39550	18-4356	40860	18-7805	53360	18-8556	71780	18-5273
39560	18-4316	40870	18-7806-1	53430	18-8555	71790	18-5274
39590	18-2614	40900	18-7233	53770	18-8539	71800	18-5272
39600	18-2620	40910	18-7061	54110	18-1899	71810	18-5281
39620	18-2619-1	40920	18-7057	54250	18-1996	71820	18-5278
39630	18-2613	40930	18-7041	56030	18-1949	71830	18-5280
39640	18-2615	40950	18-7062	56110	18-1999	72010	18-5179
39650	18-4388	40970	18-7295	56120	18-1907	72020	18-5196
39660	18-4389	41120	18-7477	56140	18-1939	72030	18-5172
39670	18-4390	44990	18-7956	56230	18-1997-1	72040	18-5192
39680	18-4391	45010	18-4217	56240	18-1898	72050	18-5194

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
72060	18-5170	75370	18-5755	80420	18-7161	83440	18-7159
72070	18-5193	75380	18-5759	80440	18-7415	84026	18-7474
72080	18-5176	75390	18-5760	81030	18-7197	85010	18-2016
72100	18-5181	75400	18-5758	81070	18-7111	85020	18-2049
72110	18-5433	76068	18-7070	81080	18-0175	85030	18-2003
72113	18-5443	76068	18-7746	81080	18-7145	85040	18-2013
72114	18-5442	76081	18-7081	81090	18-7404	85040	18-2026
72115	18-5434	76082	18-7080	81100	18-7116	85050	18-2009
72120	18-5178	76082	18-7089	81100	18-7417	85060	18-2056
72130	18-5108	76083	18-7076	81120	18-7134	85070	18-2014
72240	18-5740	76084	18-7078	81140	18-7174	85080	18-2011
72260	18-5711	76085	18-7097	81140	18-7416	85090	18-0523
72310	18-5707	76086	18-7098	81160	18-7158	85100	18-2019
72320	18-5708	76088	18-7017	81170	18-7440-1	85110	18-2012
72350	18-5709	76096	18-7096	81180	18-7153	85120	18-2051
72360	18-5801	76101	18-7000	81190	18-7103	85130	18-2002
72370	18-5815	76102	18-7001	81210	18-7408	85130	18-2077
72380	18-5820	76103	18-7008	81220	18-7146	85140	18-2944
72390	18-5816	76104	18-7040	81230	18-7156	85150	18-0521
72400	18-5817	76105	18-7085	81230	18-7409	85160	18-0583
72402	18-5819	76107	18-7075	81240	18-7411	85170	18-0522
72403	18-5812	76111	18-7071	81250	18-7143	85200	18-0563
72410	18-5802	76120	18-7086	81260	18-7164	85210	18-2015
72420	18-5807	76123	18-7077	81270	18-7198	85230	18-0514
72430	18-5808	76150	18-7095	81280	18-7403	85260	18-0515
72440	18-5814	76160	18-7072	81290	18-7461	85270	18-0516
72460	18-5837	77010	18-1256	81310	18-7126	85290	18-2017
72480	18-5836	77010	18-7256	81320	18-7457	85330	18-2006
72490	18-5838	77011	18-7286	81340	18-7128	85380	18-0525
72500	18-5834	77040	18-7267	81360	18-7171	85440	18-0517
72510	18-5297	77050	18-7266	81380	18-7130	85460	18-0527
72520	18-5296-2	77060	18-7265	81390	18-7176	85480	18-2008
72530	18-5298	77070	18-7274	81400	18-7123	85490	18-1211
72540	18-5299	77080	18-7269	81430	18-0858	85520	18-2052
72550	18-5295	77090	18-7275	81430	18-7163	85530	18-2053
72570	18-5294	77101	18-7263	81440	18-7401	85580	18-2055
72590	18-5265	77102	18-7268	81450	18-7108	85581	18-2054
72600	18-5284	77103	18-7270	81470	18-7419	85590	18-2599
72610	18-5250	77105	18-7260	81510	18-7467	85600	18-2007
72620	18-5251	77106	18-7272	81520	18-0860	85610	18-2010
72630	18-5252	77108	18-7271	81540	18-7110	85630	18-0539
72640	18-5253	77113	18-7284	81550	18-7400	85680	18-2048
72650	18-5260	77114	18-7278	81570	18-7449	85700	18-2076
72660	18-5258	77115	18-7289	82030	18-7118	85790	18-0519
72660	18-5264	77116	18-7288	82050	18-7472	85800	18-0526
72670	18-5254	77200	18-4200	82060	18-7959	85810	18-0531
72680	18-5256	77200	18-7200	82080	18-7490	85830	18-0540
72800	18-5011	77220	18-7201	82100	18-7135	85840	18-8353
72810	18-5006	77230	18-7202	82110	18-7420	85850	18-2349
72820	18-5002	77250	18-7208	82130	18-7178	85860	18-1508
72830	18-5003	77260	18-72000	82140	18-7114	85910	18-2094
72840	18-5001	77290	18-7210	82150	18-7117	85960	18-0520
72970	18-5012	79110	18-7605	82170	18-7112	86010	18-2071
72980	18-5008	79120	18-7615	82200	18-7170	86011	18-8300
73010	18-5705	79120	18-7618	82230	18-7155	86012	18-8301
73020	18-5704	79140	18-7616	82240	18-7115	86013	18-8325
73110	18-5116-1	79150	18-7617	82240	18-7464	86030	18-2001
73120	18-5115-1	79180	18-7609	82250	18-7173	86040	18-2020
73180	18-6769-1	79190	18-7608	82260	18-7162	86050	18-2058
73190	18-5107-1	79210	18-7603	82270	18-7196	86060	18-2060
74000	18-5750	80070	18-7421	82280	18-7104	86070	18-2066
74000	18-5950	80080	18-7141	82280	18-7459	86080	18-2072
74000	18-5956	80090	18-7120	82310	18-7152	86090	18-2073
74001	18-5951	80100	18-7101	82320	18-7140	86100	18-3111
74001	18-5957	80100	18-7109	82340	18-7151	86120	18-2025
74100	18-5903	80100	18-7406	82350	18-7121	86130	18-2536
74110	18-5904	80110	18-7413	82360	18-7172	86140	18-2532
74140	18-5905	80120	18-7168	82370	18-7127	86150	18-2027
74140	18-5910	80130	18-7102	82380	18-7169	86160	18-2059
74150	18-5900	80140	18-7165	82390	18-7167	86170	18-2028
74150	18-5911	80160	18-7166	82400	18-7133	86180	18-2029
74170	18-5902	80160	18-7466	82430	18-7407	86190	18-2031
74170	18-5908	80170	18-7410	82440	18-7144	86200	18-2033
74180	18-5901	80180	18-7105	82460	18-7418	86210	18-2537
74180	18-5907	80190	18-7445	82480	18-7107	86230	18-2539
74190	18-5913	80220	18-7129	82900	18-7957	86240	18-2061
75330	18-5754	80330	18-7414	83200	18-7139	86250	18-2062
75340	18-5753	80350	18-7412	83250	18-7138	86270	18-2063
75350	18-5756	80380	18-7177	83340	18-7160	86300	18-2996
75360	18-5757	80390	18-7195	83410	18-7157	86310	18-2516

GLM (Cont.)

GLM No.	Sierra No.
86350	18-2021
86360	18-2022
86370	18-2000
86380	18-2018
86390	18-2023
86400	18-2024
86410	18-2005
86420	18-2030
86430	18-2032
86440	18-2074
86450	18-2035
86460	18-2064
86470	18-2075
86480	18-2704
86481	18-2391
86490	18-2703
86491	18-2705
86492	18-3329
86494	18-3337
86496	18-2392
86497	18-2708
86500	18-2706
86510	18-2034
86520	18-2065
86530	18-2067
86540	18-2769
86570	18-7481
86610	18-2068
86620	18-0166
86630	18-2541
86640	18-7475
86654	18-8352
86660	18-7963
86700	18-2767
86710	18-2768
86711	18-2724
86712	18-2692
86720	18-1240
86740	18-0173
86750	18-0174
86760	18-0542
86760	18-0592
86770	18-0543
86790	18-8307
86810	18-8367
86840	18-0584
87010	18-2990
87020	18-2047
87030	18-2040
87050	18-2043
87060	18-2041
87070	18-2057
87120	18-2093
87130	18-8351
87140	18-8350
87400	18-2649
87410	18-2291
87480	18-2643
87490	18-2645
87500	18-2648
87501	18-2644
87510	18-2652
87511	18-2646-1
87513	18-2642
87520	18-2653
87530	18-2654
87540	18-2655
87550	18-2590
87561	18-2622
87562	18-3760
87573	18-2627
87574	18-2628
87575	18-2629
87576	18-2697-1
87580	18-8371
87590	18-2626
87600	18-2623
87601	18-2660
87602	18-2656
87603	18-2659

GLM (Cont.)

GLM No.	Sierra No.
87604	18-2679
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87606	18-2684
87607	18-2686
87608	18-2689
87609	18-2690
87611	18-2691
87614	18-2694
87616	18-2680
87617	18-2681
87618	18-2683
87619	18-2685
87620	18-2663
87621	18-2687
87622	18-2688
87630	18-2665
87640	18-2664
87650	18-2667
87651	18-2666
87652	18-2669
87653	18-2670
87654	18-2673
87655	18-2671
87656	18-2672
87660	18-2698
87670	18-8360
87680	18-2658
87690	18-2657
87700	18-2625
87800	18-2630
87802	18-2637
87803	18-2632
87804	18-2638
87805	18-2639
87806	18-2633
87807	18-2640
87808	18-2624
87809	18-2635
87810	18-2636
88170	18-7175
89010	18-2757
89020	18-2758
89030	18-2744
89040	18-2752
89050	18-2751
89060	18-2759
89070	18-2762
89080	18-2753-2
89090	18-2761
89100	18-2750
89120	18-2748
89130	18-2746
89140	18-2756
89150	18-2760
89160	18-2733
89170	18-2732
89180	18-2747
89190	18-2764
89200	18-2765
89210	18-2763
89220	18-2745
89222	18-2780
89224	18-2779
89230	18-2781
89240	18-4456
89250	18-4457
89260	18-4458
89450	18-3030
89451	18-3062
89470	18-3005
89480	18-3006
89490	18-3090
89500	18-3091
89510	18-3079
89520	18-3080
89530	18-3075
89540	18-3081
89550	18-3077
89560	18-3078
89570	18-3059

GLM (Cont.)

GLM No.	Sierra No.
89580	18-3001
89590	18-3299
89592	18-3138
89593	18-3295
89594	18-3294
89595	18-3108
89596	18-3326
89600	18-3012
89610	18-3060
89611	18-3061
89612	18-3044
89614	18-8903
89615	18-8901
89620	18-3046
89621	18-3047
89630	18-3056
89640	18-3057
89650	18-3002
89660	18-3083
89670	18-3003
89680	18-3043
89690	18-3055
89710	18-3053
89740	18-3087
89750	18-3051
89760	18-3086
89770	18-3050
89780	18-3368
89790	18-3104
89800	18-3054
89810	18-3039
89820	18-3052
89830	18-3007
89840	18-3017
89850	18-3072
89860	18-3073
89870	18-3066
89880	18-3074
89890	18-3067
89900	18-3068
89910	18-3069
89920	18-3070
89930	18-3071
89940	18-3082
89950	18-3058
89990	18-3366
90050	18-4442
90065	18-4446
90070	18-9099
90100	18-9803
90110	18-9806E
90140	18-9817
90160	18-9853
90170	18-9855
90180	18-9856
90190	18-9858
90200	18-9861
90210	18-9857
90220	18-9854
90230	18-9868
90240	18-9842
90260	18-9837
90270	18-9829
90280	18-9819

MALLORY

MALLORY No.	Sierra No.
9-01102	18-01000
9-01103	18-01100
9-01208	18-01302
9-01209	18-01308
9-01210	18-01311
9-01211	18-01312
9-01212	18-01313
9-01213	18-01314
9-01214	18-01301
9-01301	18-01200
9-01302	18-01202

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-01412	18-01404
9-01413	18-01406
9-01414	18-01408
9-01416	18-01402
9-01417	18-01416
9-01418	18-01418
9-01419	18-01707
9-01420	18-01422
9-01504	18-03200
9-01505	18-03206
9-01506	18-03208
9-01601	18-01500
9-01703	18-03400
9-01704	18-03404
9-01805	18-01600
9-01806	18-01602
9-02003	18-03600
9-02004	18-03602
9-02005	18-03606
9-02006	18-03608
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9-02109	18-01703
9-02110	18-01705
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9-02413	18-09202
9-02415	18-09002
9-02416	18-09400
9-02418	18-09602
9-02419	18-09606
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9-15002	18-5642
9-15003	18-5608
9-15004	18-5613
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9-15006	18-5630
9-15007	18-5634
9-15008	18-5648
9-15009	18-5636
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9-15012	18-6439
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9-15015	18-5622
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9-15019	18-6436
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9-15023	18-6415
9-15024	18-5602
9-15025	18-5605
9-15026	18-5606
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9-15028	18-5620
9-15029	18-5636
9-15030	18-6825
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9-15032	18-5612
9-15034	18-5624
9-15036	18-5628
9-15037	18-6826
9-15038	18-6413
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9-15041	18-6863
9-15042	18-6282
9-15043	18-5627
9-15044	18-6828
9-15045	18-6829
9-15046	18-6422
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9-15051	18-6416
9-15052	18-6410

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9-15057	18-3423
9-15058	18-6427
9-15059	18-6426
9-15060	18-6433
9-15061	18-15061
9-15062	18-6418
9-15063	18-6833
9-15070	18-6873
9-15074	18-6868
9-15075	18-6868
9-15076	18-6908
9-15077	18-6867
9-15078	18-6862
9-15080	18-15080
9-15100	BA58003
9-15101	18-5806
9-15102	18-5837
9-15103	18-5836
9-15104	18-5808
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9-15105	18-5801
9-15106	18-5802
9-15107	18-5812
9-15108	18-5814
9-15109	18-5807
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9-15112	18-5817
9-15112-10	18-5817
9-15113	18-5816
9-15115	18-5819
9-15116	18-5820
9-15117	18-5834
9-15118	18-5823
9-15119	18-5833
9-15120	18-5853
9-15121	18-5821
9-15122	18-5879
9-15125	18-5811
9-15200	18-5705
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9-15201	18-6271
9-15202	18-6268
9-15203	18-5821
9-15210	18-5849
9-15211	18-5851
9-15212	18-5852
9-15213	18-5850
9-15214	18-15214
9-15450	18-65450
9-15500	18-69550
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9-15510	18-8220
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9-15901	18-5919
9-15902	18-5920
9-15903	18-5910
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9-15905	18-5907
9-15906	18-6937
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9-15908	18-5603
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9-17101	18-5743
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9-17201	18-5709
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9-17207	18-5832
9-17208	18-5830
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9-17301	18-17301
9-18100	18-6756

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9-18105	18-6285
9-18106	18-6281
9-18107	18-6277
9-18108	18-6816
9-18110	18-5632
9-18200	18-6279
9-18201	18-6774
9-18202	18-6775
9-18203	18-6777
9-18204	18-6773
9-18205	18-6273-1
9-18206	18-6273-1
9-18207	18-6772
9-18208	18-18208
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9-18210	18-6799
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9-18213	18-6273-1
9-18214	18-6757
9-18215	18-6774
9-18300	18-6785
9-18301	18-6786-1
9-18302	18-6793
9-18303	18-18303
9-18304	18-18304
9-18305	18-18305
9-18306	18-6822
9-18400	18-6782
9-18401	18-6789
9-18402	18-6783
9-18403	18-6821
9-18405	18-6760
9-18406	18-6259
9-18407	18-6781
9-18408	18-6788
9-18409	18-18409
9-18410	18-6787
9-18411	18-6798
9-18412	18-6836
9-18500	18-6769-1
9-18540	18-6823
9-18600	18-6755
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9-18602	18-6779
9-18603	18-6758
9-18604	18-6274
9-18607	18-6754
9-18608	18-6790
9-18609	18-6791
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9-18611	18-6771
9-18612	18-6778
9-18613	18-6822
9-18614	18-6804
9-18615	18-6806
9-18616	18-6274
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9-19101	18-5966
9-19102	18-5967
9-19103	18-5965
9-19104	18-5960
9-19105	18-6927
9-19106	18-5959
9-19107	18-6299
9-19108	18-5984
9-19109	18-5983
9-19110	18-6293
9-19111	18-6298
9-19112	18-6454
9-19113	18-5957
9-19114	18-5943
9-19115	18-5959
9-19116	18-19116
9-19200	18-6960

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9-19204	18-6455
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9-23102	18-5181
9-23103	18-5176
9-23104	18-5170
9-23105	18-5194
9-23106	18-5172
9-23107	18-5179
9-23108	18-5193
9-23200	18-5186
9-23201	18-5187
9-23203	18-5182
9-23204	18-5185
9-23205	18-23205
9-23206	18-5180
9-23207	18-23207
9-23250	18-23250
9-23251	18-23251
9-23601	18-23601
9-23602	18-23602
9-24500	18-5888
9-24501	18-5889
9-24502	18-5890
9-25000	18-5759
9-25001	18-5760
9-25002	18-5758
9-25004	18-5782
9-25005	18-5783
9-25006	18-5784
9-25007	18-5761
9-25008	18-5762
9-25009	18-5763
9-25010	18-5764
9-25011	18-5766
9-25012	18-5767
9-25013	18-5785
9-25017	18-5772
9-25018	18-5773
9-25019	18-5781
9-25020	18-5893
9-25021	18-5770
9-25022	18-5891
9-25023	18-5892
9-25024	18-5885
9-25025	18-5883
9-25026	18-5794
9-25027	18-5887
9-25028	18-5774
9-25029	18-5780
9-25030	18-5884
9-25100	18-5775
9-25101	18-5776
9-25102	18-5777
9-25103	18-5778
9-25104	18-5881
9-25105	18-5787
9-25107	18-5790
9-25108	18-5791
9-25109	18-5793
9-25110	18-5792
9-25200	18-25200
9-25201	18-25201
9-25300	18-25300
9-25302	18-5132
9-25400	18-25400
9-25500	18-5854
9-25502	18-5857
9-25503	18-5859
9-25504	18-5860
9-25505	18-5864
9-25506	18-5865
9-25507	18-5870
9-25508	18-5871
9-25509	18-5873
9-25510	18-5874
9-25511	18-5875

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9-25602	18-25602
9-25604	18-25604
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9-25650	18-25650
9-25651	18-25651
9-25652	18-25652
9-26000	18-5480
9-26002	18-26002
9-26101	18-5309-1
9-26102	18-5312-1
9-26103	18-5339-1
9-26104	18-26104-1
9-26105	18-5313-1
9-26106	18-5315-1
9-26107	18-26107-1
9-26110	18-26110-1
9-26111	18-26111-1
9-26112	18-26112-1
9-26301	18-5495-2
9-26302	18-5489-2
9-26303	18-5496-2
9-26305	18-5497-2
9-26306	18-5494-2
9-26307	18-5498-1
9-26308	18-5486-2
9-26309	18-5487-2
9-26310	18-26310-2
9-26311	18-26311-2
9-26700	18-5484-1
9-26702	18-5476
9-26750	18-5350
9-26751	18-5351
9-26800	18-26800
9-26804	18-26804
9-26807	18-26807
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9-26811	18-26811
9-26812	18-26812
9-26813	18-26813
9-26815	18-26815
9-26820	18-26820
9-26821	18-26821
9-26823	18-26823
9-26825	18-26825
9-26900	18-5297
9-26901	18-5294
9-26902	18-5299
9-26903	18-5298
9-26904	18-5296-2
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9-28001	18-8804-1
9-28002	18-8804-1
9-28003	18-8802-1
9-28004	18-8811-1
9-28005	18-5228-1D
9-28006	18-5231-1
9-28009	18-8828-1
9-28010	18-8803-2
9-28011	18-8832-1
9-28012	18-8803-2
9-28013	18-8813-1
9-28014	18-8808-2
9-28015	18-8801-1
9-28016	18-8810-1
9-28017	18-8809-1
9-28018	18-28018
9-28019	18-8845-1
9-28020	18-8800-1
9-28021	18-8803-2
9-28022	18-8823-1
9-28023	18-8835-1
9-28024	18-8830-1
9-28025	18-8805-1
9-28026	18-8806-1
9-28027	18-8814-1
9-28028	18-8811-1

MALLORY (Cont.)	
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9-28032	18-8801-1
9-28035	18-8807-1
9-28039	18-8817-1
9-28042	18-28042
9-28043	18-8823-1
9-28044	18-28044
9-28046	18-28046
9-28050	18-28050
9-28056	18-8833-1
9-28057	18-8829-1
9-28060	18-8818-1
9-28080	18-28080
9-28081	18-28081
9-28082	18-28082
9-28083	18-28083
9-28084	18-28084
9-28085	18-28085
9-28086	18-28086
9-28090	18-8840-1
9-28091	18-8810-1
9-28092	18-8839-1
9-28100	18-28100
9-28101	18-28101
9-28102	18-28102
9-28120	18-5225
9-28122	18-5224
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9-28124	18-5750
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9-28151	18-28151
9-28175	18-28175
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9-29001	18-5148
9-29002	18-5307
9-29003	18-5310
9-29004	18-5303
9-29005	18-5314
9-29006	18-5311
9-29008	18-5156
9-29009	18-5318
9-29100	18-5345
9-29101	18-5338
9-29102	18-5169
9-29103	18-5344
9-29104	18-5345
9-29106	18-5342
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9-29110	18-5207
9-29114	18-5346
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9-29201	18-5407
9-29202	18-5418
9-29203	18-5403
9-29204	18-5419
9-29205	18-5428
9-29206	18-5102
9-29207	18-5404-1
9-29208	18-5430
9-29209	18-5405
9-29210	18-5411
9-29211	18-5427
9-29212	18-5428
9-29213	18-5429
9-29214	18-5403
9-29217	18-5245
9-29218	18-5432
9-29220	18-5406
9-29221	18-5408
9-29222	18-5402
9-29223	18-5413
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9-29303	18-5256
9-29304	18-5260
9-29305	18-5264

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9-29312	18-5272
9-29313	18-5271
9-29314	18-5276
9-29315	18-5275
9-29316	18-5277
9-29317	18-5274
9-29318	18-5247
9-29319	18-5246
9-29320	18-5280
9-29321	18-5278
9-29323	18-5012
9-29324	18-5283
9-29330	18-5012
9-29350	18-5273
9-29351	18-5012
9-29400	18-5396
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9-29402	18-5376
9-29403	18-5395
9-29404	18-5393
9-29405	18-5394
9-29406	18-5356
9-29407	18-5386
9-29408	18-5384
9-29409	18-5357
9-29410	18-5358
9-29411	18-5354
9-29412	18-5352
9-29413	18-5369
9-29414	18-5359
9-29416	18-5375
9-29417	18-29417
9-29418	18-5397
9-29419	18-5244
9-29420	18-5243
9-29421	18-5389
9-29423	18-5248
9-29424	18-5361
9-29425	18-5362
9-29426	18-5353
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9-29701	18-5438
9-29702	18-5434
9-29703	18-5435
9-29704	18-7492
9-29705	18-5437
9-29707	18-5436
9-29708	18-5443
9-29709	18-7648
9-29710	18-7493
9-29711	18-5465
9-29716	18-29716
9-29717	18-29717
9-29720	18-29720
9-29722	18-29722
9-29723	18-29723
9-29800	18-5107-1
9-29801	18-5488
9-29804	18-5116-1
9-29806	18-7642
9-29807	18-5117
9-29808	18-5103
9-29809	18-5105
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9-29821	18-7646
9-29822	18-7643
9-29823	18-7708
9-29900	18-5450
9-29901	18-5451
9-29904	18-29904
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9-31101	18-7234
9-31102	18-31102
9-31103	18-31103
9-31104	18-31104

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9-32151	18-32151
9-32200	18-7657
9-32201	18-7658
9-33100	18-33100
9-33102	18-7688
9-33103	18-7698
9-33104	18-33104
9-33105	18-7686
9-33106	18-7685
9-33107	18-7689
9-33200	18-7652
9-33201	18-33201
9-33202	18-7683
9-33207	18-33207
9-33208	18-7663
9-33209	18-33209
9-33210	18-7662
9-33211	18-33211
9-33300	18-7691
9-33301	18-7695
9-33302	18-7692
9-33303	18-7696
9-33304	18-7693
9-33305	18-7690
9-33306	18-7694
9-33400	18-7697
9-33401	18-7632
9-33402	18-7704
9-33403	18-7705
9-33500	18-7703
9-33503	18-7677
9-33504	18-7679
9-33600	18-7668
9-33601	18-7684
9-33602	18-7682
9-33603	18-7668
9-33604	18-7660
9-33700	18-7757
9-33701	18-7630
9-33702	18-7700
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9-33850	18-7513
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9-34002	18-7610-1
9-34003	18-7603-1
9-34004	18-7615-1
9-34005	18-7616-1
9-34006	18-7617-1
9-34007	18-7605-1
9-34008	18-7618-1
9-34009	18-7604-1
9-34010	18-7619-1
9-34011	18-7613-1
9-34013	18-7611-2
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9-34069	18-7605-1
9-34070	18-7604-1
9-34071	18-7618-1
9-34074	18-7618-1
9-34075	18-34075
9-34076	18-7615-1
9-34077	18-7615-1
9-34078	18-7615-1
9-34081	18-7489
9-34082	18-7605-1
9-34084	18-7640
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9-34086	18-7604-1
9-34100	18-34100

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9-34602	18-34602
9-34603	18-34603
9-34604	18-34604
9-34605	18-34605
9-35000	18-35000
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9-35102	18-35102
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9-35302	18-35302
9-35304	18-35304
9-35305	18-7334
9-35325	18-7839
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9-35327	18-7788
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9-35329	18-7822
9-35345	18-0849
9-35350	18-7350
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9-35401	18-7255
9-35402	18-7256
9-35404	18-7258
9-35405	18-7260
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9-35409	18-7265
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9-35411	18-7267
9-35412	18-7268
9-35414	18-7270
9-35416	18-7272
9-35417	18-7274
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9-35422	18-7282
9-35423	18-7283
9-35424	18-7284
9-35425	18-7286
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9-35427	18-7289
9-35428	18-7326
9-35429	18-7326
9-35430	18-7330
9-35431	18-7331
9-35432	18-8868
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9-36803	18-7296
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9-36951	18-7381
9-36952	18-7380
9-36953	18-36953
9-36954	18-7382
9-36955	18-7208

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9-37108	18-7221
9-37109	18-7219
9-37110	18-7220
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9-37302	18-7013
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9-37309	18-7354
9-37310	18-7355
9-37311	18-7356
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9-37403	18-7754
9-37404	18-7755
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9-37501	18-7291
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9-37505	18-7765
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9-37519	18-7740
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9-37607	18-7078
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9-37611	18-7096
9-37612	18-7098-1
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9-37631	18-7246

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9-37639	18-7748
9-37640	18-7749
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9-37701	18-7800
9-37702	18-7820
9-37750	18-7808
9-37751	18-7812
9-37752	18-7813
9-37753	18-7814
9-37754	18-7818-1
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9-37756	18-7811
9-37800	18-7844
9-37801	18-7845
9-37803	18-7846
9-37804	18-7789
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9-37806	18-7968
9-37807	18-7866
9-37808	18-7865
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9-37815	18-7861
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9-37825	18-7717
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9-37857	18-7965-1
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9-37861	18-7775
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9-37863	18-7776
9-37880	18-7932
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9-37884	18-7922
9-37885	18-7924
9-37886	18-7937
9-37887	18-7938
9-37903	18-8124
9-37905	18-7942
9-37906	18-7940
9-37907	18-37907
9-37908	18-7858
9-37950	18-7828-1
9-37951	18-7720
9-37952	18-7786
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9-37953	18-7785
9-37954	18-7790
9-37955	18-7791
9-37956	18-8225
9-37957	18-8226
9-37958	18-7829
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9-37960	18-7831
9-37961	18-7979
9-37965	18-79910
9-37966	18-79907
9-37967	18-79900
9-37968	18-79901
9-37969	18-7713
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9-37980	18-7113-9

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9-38008	18-38008
9-38009	18-80401
9-38010	18-8063
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9-38012	18-80402
9-38013	18-8062
9-38014	18-8056
9-38015	18-8092
9-38016	18-8055
9-38016-25	18-8055
9-38017	18-8042
9-38017-25	18-8042
9-38018	18-8074
9-38018-25	18-8074
9-38019	18-8054
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9-38021	18-8109
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9-38031	18-8070
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9-38034	18-8068
9-38039	18-8078
9-38040	18-8075
9-38041	18-8083
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9-38121	18-8032EP-1
9-38140	18-8015EP-1
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9-40102	18-1898
9-40110	18-1997-1
9-40111	18-1998-1
9-40112	18-1907
9-40113	18-1939
9-40120	18-1992-1
9-40130	18-1949
9-40170	18-4362
9-40171	18-4364
9-40172	18-8538
9-40173	18-8535
9-40174	18-8536
9-40200	18-1914
9-40270	18-8516
9-40300	18-1915
9-40301	18-1941
9-40302	18-1942
9-40303	18-1940
9-40310	18-1913
9-40311	18-1944
9-40312	18-1945
9-40313	18-1946
9-40314	18-1948
9-40315	18-6600
9-40340	18-1911
9-40370	18-8517
9-40371	18-8526
9-40372	18-8527
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9-40374	18-7512
9-40375	18-8501
9-40376	18-8506
9-40377	18-8518
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9-40402	18-1933
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9-40404	18-1983
9-40410	18-1916
9-40411	18-1918
9-40412	18-1919

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9-40418	18-8112
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9-40471	18-8521
9-40473	18-8524
9-40475	18-8536
9-40476	18-8519
9-40477	18-8523
9-40478	18-8547
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9-40503	18-1950-1
9-40504	18-1951-1
9-40505	18-1952-1
9-40506	18-1957-1
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9-40531	18-1985
9-40532	18-1906
9-40540	18-4008
9-40541	18-4009
9-40543	18-1995
9-40545	18-4256
9-40546	18-4264
9-40550	18-1905
9-40551	18-1937
9-40552	18-1972
9-40553	18-1973
9-40554	18-1974-1
9-40555	18-1975-1
9-40556	18-1978
9-40557	18-1970-1
9-40558	18-1971
9-40559	18-1976-1
9-40570	18-8512
9-40571	18-8508
9-40573	18-8520
9-40574	18-8531
9-40575	18-8532
9-40576	18-8533
9-40577	18-8500
9-40578	18-8505
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9-40580	18-8529
9-40581	18-8530
9-40582	18-8554
9-40583	18-8555
9-40584	18-8556
9-40585	18-8551
9-40586	18-4362
9-40601	18-1903
9-40602	18-1902
9-40610	18-1921
9-40611	18-1922
9-40670	18-8534
9-40671	18-8502
9-40672	18-8507
9-40770	18-8535
9-40800	18-1996
9-40810	18-1899
9-40870	18-8503
9-40871	18-8504
9-40900	18-1930-1
9-40901	18-1931-1
9-40902	18-1986-1
9-40910	18-1935-1
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9-40970	18-8511
9-40971	18-8539
9-40972	18-8510
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9-42401	18-5898
9-42402	18-7600
9-42404	18-7601
9-42406	18-7702
9-42407	18-7647
9-42500	18-1989
9-42501	18-3531
9-42502	18-1994
9-42503	18-1977-1
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9-42602	18-3581
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9-42606	18-3583
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9-42608	18-42608
9-42700	18-2766
9-42720	18-0549
9-42721	18-0550
9-42800	18-2727
9-42801	18-2733
9-42802	18-2732
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9-43004	18-3662
9-43005	18-3663
9-43006	18-3658
9-43007	18-3654
9-43008	18-3660
9-43009	18-3539
9-43010	18-3666
9-43011	18-3664
9-43012	18-3659
9-43013	18-3551
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9-43018	18-3656
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9-43150	18-3668
9-43151	18-3646
9-43152	18-3651
9-43153	18-3650
9-43154	18-3671
9-43155	18-3569
9-43156	18-3653
9-43157	18-3647
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9-43176	18-3624

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9-43205	18-3367
9-43206	18-3363
9-43208	18-3129
9-43209	18-3180
9-43211	18-3116
9-43212	18-43212
9-43220	18-1398
9-43250	18-3170
9-43251	18-3171
9-43252	18-3173
9-43254	18-3356
9-43262	18-3185
9-43263	18-43263
9-43300	18-3424
9-43301	18-3423
9-43302	18-3422
9-43304	18-3414
9-43305	18-3416
9-43306	18-3417
9-43307	18-3419
9-43308	18-3420
9-43309	18-3421
9-43330	18-3445
9-43400	18-3117
9-43401	18-3141
9-43403	18-3343
9-43404	18-3178
9-43405	18-3359
9-43407	18-3107
9-43408	18-3126
9-43413	18-3122
9-43500	18-3145
9-43502	18-3114
9-43504	18-3358
9-43505	18-3346
9-43508	18-3182
9-43525	18-3179
9-43601	18-3113
9-43603	18-3329
9-43604	18-3110
9-43612	18-2705
9-43613	18-3337
9-43615	18-2392
9-43622	18-7139
9-43623	18-3109
9-43624	18-2708
9-43628	18-2599
9-43629	18-2948
9-43631	18-7116
9-43632	18-7481
9-43700	18-3326
9-43702	18-3293
9-43703	18-3108
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9-43712	18-9076
9-43713	18-9078
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9-43715	18-9079
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9-43720	18-3293
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9-43814	18-2377
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9-44002	18-4458
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9-44052	18-71337

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9-44068	18-70946
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9-44073	18-70957
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9-44081	18-70954
9-44083	18-70955
9-44084	18-70956
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9-45105	18-3249
9-45106	18-3031
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9-45201	18-3050
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9-45202	18-3055
9-45203	18-3043
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9-45204-10	18-3104
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9-45212	18-3366
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9-45216	18-3001
9-45216-10	18-3001
9-45217	18-3006
9-45218	18-3003
9-45218-10	18-3003
9-45219	18-3096
9-45220	18-3044
9-45221	18-45221
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9-45284	18-3286
9-45285	18-3348
9-45286	18-3386
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9-45305-10	18-3039
9-45306	18-3017
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9-45309-10	18-3062
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9-45311	18-3052
9-45312	18-45312
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9-45402	18-8924
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9-45503	18-3023
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9-48204	18-3378

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9-48212	18-3383
9-48213	18-3389
9-48214	18-2704
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9-48216	18-2703
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9-48605	18-3148
9-48606	18-3370
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9-51209	18-1196
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9-51300	18-1414
9-51302	18-1415

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MALLORY No.	Sierra No.
9-51303	18-1412
9-51304	18-1417
9-51306	18-1416
9-51401	18-1411
9-51403	18-4077
9-51406	18-4078
9-52100	18-1752
9-52101	18-1753
9-52300	18-1757
9-52301	18-1759
9-52302	18-1758
9-52400	18-1755
9-52401	18-1756
9-52404	18-4157
9-53200	18-4620
9-53202	18-4622
9-53210	18-4018
9-53224	18-4530
9-53232	18-4635
9-53233	18-4636
9-53240	18-4014
9-53246	18-4623
9-53248	18-4625
9-53250	18-4626
9-53252	18-4628
9-53256	18-4643
9-53257	18-4644
9-53260	18-4639
9-53261	18-4640
9-53265	18-4575
9-53401	18-4115
9-53412	18-4107
9-53413	18-4117
9-53416	18-4124
9-53417	18-4114
9-53418	18-4104
9-53420	18-4120
9-53421	18-4110
9-53422	18-4100
9-53424	18-4112
9-53425	18-4111
9-53426	18-4102
9-53427	18-4101
9-53430	18-4122
9-53432	18-4063
9-53434	18-4064
9-53436	18-4195
9-53437	18-4086
9-53438	18-4165
9-53439	18-4087
9-53442	18-4190
9-53443	18-4079
9-53445	18-4058
9-53462	18-4067
9-53463	18-4068
9-53466	18-4065
9-53467	18-4066
9-53468	18-4123
9-53469	18-4113
9-53470	18-4103
9-53805	18-4144
9-53806	18-4145
9-53807	18-4146
9-53810	18-4141
9-53811	18-4142
9-53812	18-4143
9-53815	18-4097
9-53817	18-4099
9-53820	18-4128
9-53821	18-4129
9-53822	18-4130
9-53823	18-4131
9-53825	18-4133
9-53830	18-4080
9-53831	18-4081
9-54200	18-3966
9-54202	18-3968
9-54208	18-4019
9-54210	18-4021
9-54216	18-3927

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9-54231	18-3981
9-54233	18-3921
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9-54237	18-4050
9-54239	18-4052
9-54400	18-3913
9-54401	18-3914
9-54402	18-3915
9-54404	18-3931
9-54406	18-3933
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9-54413	18-3911
9-54414	18-3912
9-54416	18-3904
9-54417	18-3906
9-54418	18-3905
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9-54424	18-4088
9-54425	18-4089
9-54426	18-4090
9-54432	18-3975
9-54434	18-3974
9-54436	18-3907
9-54438	18-3908
9-54804	18-3963
9-54808	18-3960
9-54812	18-3969
9-54816	18-3934
9-54817	18-3936
9-54904	18-4294
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9-55001	18-15520
9-55002	18-15460
9-55003	18-15480
9-55004	18-15410
9-55005	18-15370
9-55006	18-15440
9-55007	18-15490
9-55020	18-18000
9-55021	18-18100
9-55022	18-15113
9-55023	18-15115
9-55024	18-15105
9-55025	18-15113
9-55026	18-15102
9-55027	18-15104
9-55028	18-15122
9-56000	18-95560
9-56005	18-95605
9-56006	18-95606
9-56481	18-56481
9-56482	18-56482
9-56501	18-4508
9-56870	18-56870
9-56871	18-4514
9-57700	18-7907
9-57701	18-7890
9-57702	18-57702
9-57725	18-7997
9-57726	18-7999
9-57800	18-7913
9-57801	18-7824-1
9-57802	18-7875
9-57803	18-7879-1
9-57804	18-7911-1
9-57806	18-7878-1
9-57807	18-7903
9-57808	18-7906-1
9-57809	18-7902
9-57810	18-7910-1
9-57811	18-7876
9-57813	18-7916
9-57814	18-7896
9-57815	18-7897
9-57816	18-7918

MALLORY (Cont.)	
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9-57818	18-7895
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9-57821	18-7921
9-57822	18-7758
9-57823	18-7918
9-57824	18-57824
9-57825	18-7824-1
9-57826	18-57826
9-57902	18-7871
9-57905	18-7926
9-57906	18-0032
9-57907	18-7878-1
9-57908	18-7974
9-57909	18-7926
9-57910	18-7880
9-57911	18-7884
9-58000	18-2193
9-59000	18-4489
9-59004	18-4485
9-59005	18-4486
9-59020	18-4495
9-60001	18-2933
9-60002	18-0182
9-60003	18-0844
9-60004	18-0339
9-60005	18-2553
9-60006	18-2554
9-60007	18-2917
9-60007-10	18-2917
9-60008	18-2552
9-60009	18-0398
9-60010	18-2844
9-60011	18-2834
9-60012	18-2831
9-60016	18-2858
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9-60022	18-2565
9-60023	18-2566
9-60026	18-2593
9-60027	18-0622
9-60028	18-2801
9-60029	18-2824
9-60030	18-2825
9-60031	18-2919
9-60033	18-2841
9-60034	18-2914
9-60035	18-2915
9-60036	18-2826
9-60037	18-0894
9-60038	18-2562
9-60039	18-2823
9-60040	18-0315
9-60041	18-0115
9-60042	18-0879
9-60043	18-0670
9-60044	18-2835
9-60045	18-0378
9-60046	18-2506-1
9-60047	18-2807
9-60048	18-0324
9-60049	18-2513
9-60050	18-2513
9-60051	18-0642
9-60052	18-0131
9-60053	18-0918
9-60054	18-0970
9-60056	18-0645
9-60057	18-0936
9-60058	18-0988
9-60059	18-0139
9-60060	18-2501
9-60061	18-0320
9-60062	18-0129
9-60063	18-0870
9-60065	18-0891
9-60066	18-0903

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9-60101	18-2945
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9-60102	18-2945
9-60102-50	18-29451-9
9-60103	18-60103
9-60103-50	18-60103-50
9-60104	18-0905
9-60105	18-2430
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9-60202-50	18-8331
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9-60309	18-0757
9-60312	18-99000
9-60313	18-99002
9-60314	18-99003
9-60315	18-99006
9-60317	18-99008
9-60318	18-99010
9-60319	18-99012
9-60320	18-99014
9-60321	18-99016
9-60322	18-99018
9-60323	18-99019
9-60324	18-99021
9-60325	18-99023
9-60326	18-99024
9-60328	18-99032
9-60329	18-99033
9-60330	18-99034
9-60335	18-99005
9-60336	18-99009
9-60339	18-99017
9-60340	18-99020
9-60341	18-99026
9-60342	18-0618
9-60343	18-0656
9-60344	18-99047
9-60345	18-99047
9-60346	18-99028
9-60347	18-99028
9-60348	18-99028
9-60353	18-99001
9-60354	18-99004
9-60356	18-99013
9-60357	18-99079
9-60358	18-99015
9-60360	18-99022
9-60361	18-99025
9-60362	18-99030
9-60365	18-99045
9-60366	18-99046
9-60378	18-0239
9-60380	18-0756-1
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9-60396	18-0813
9-60398	18-99037
9-60399	18-99038
9-60400	18-0880
9-60401	18-2557
9-60402	18-0969
9-60404	18-2855
9-60406	18-0882
9-60408	18-4248
9-60408-50	18-42481-9
9-60409	18-2709
9-60410	18-2911
9-60413	18-2864
9-60414	18-0965
9-60415	18-0933
9-60416	18-0979
9-60417	18-0985
9-60418	18-0989
9-60419	18-0975
9-60420	18-2550
9-60421	18-0128

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9-60427	18-0118
9-60428	18-0134
9-60429	18-0983
9-60430	18-2913
9-60431	18-2938
9-60432	18-1207
9-60433	18-2545
9-60434	18-2866
9-60435	18-0117
9-60436	18-0850
9-60437	18-0424
9-60438	18-2867
9-60439	18-1212
9-60440	18-0963
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9-60442	18-0142
9-60443	18-0161
9-60444	18-0122
9-60445	18-2852
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9-60447	18-0144
9-60448	18-0977
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9-60450	18-0987
9-60451	18-0941
9-60452	18-2544
9-60453	18-0440
9-60454	18-2873
9-60455	18-0110
9-60463	18-2857
9-60464	18-2549
9-60501	18-99040
9-60503	18-99039
9-60505	18-99091
9-60508	18-60508
9-60510	18-0829
9-60511	18-99124
9-60512	18-60512
9-60513	18-60513
9-60518	18-60518
9-60519	18-60519
9-60520	18-60520
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9-60522	18-60522
9-60523	18-60523
9-60525	18-99075
9-60526	18-99070
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9-60528	18-60528
9-60529	18-60529
9-60530	18-60530
9-60531	18-60531
9-60532	18-60532
9-60534	18-60534
9-60535	18-60535
9-60536	18-99069
9-60537	18-99074
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9-61003	18-0462
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9-61006	18-0354
9-61007	18-0356
9-61008	18-0360
9-61009	18-0357

MALLORY (Cont.)	
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9-61011	18-0994
9-61012	18-2743
9-61040	18-4377
9-61041	18-0889
9-61042	18-0876
9-61051	18-61051
9-61100	18-4374
9-61101	18-4384
9-61102	18-4387
9-61103	18-4383
9-61104	18-4385
9-61105	18-4373
9-61200	18-0868
9-61201	18-0465
9-61202	18-1231
9-61204	18-0410
9-61208	18-0607
9-61210	18-4388
9-61211	18-4365
9-61212	18-4389
9-61213	18-0488
9-61214	18-0487
9-61217	18-0403
9-61221	18-61221
9-61300	18-2845
9-61302	18-0464
9-61305	18-0664
9-61307	18-0352
9-61308	18-0609
9-61311	18-25001
9-61312	18-2815
9-61313	18-0685
9-61315	18-25002
9-61316	18-0311
9-61317	18-0347
9-61318	18-0346
9-61319	18-61319
9-61400	18-0418
9-61401	18-0872
9-61402	18-4394
9-61403	18-4395
9-61404	18-4396
9-61405	18-4398
9-61406	18-4367
9-61407	18-2833
9-61409	18-1210
9-61411	18-0113
9-61412	18-0881
9-61413	18-0897
9-61414	18-2849-1
9-61415	18-0954
9-61416	18-2830
9-61417	18-2912
9-61418	18-0956
9-61419	18-1204
9-61420	18-0183
9-61421	18-2909
9-61422	18-0672
9-61423	18-2819
9-61424	18-2832
9-61426	18-2896
9-61428	18-0680
9-61450	18-4369
9-61451	18-4371
9-61452	18-0943-1
9-61453	18-4347-1
9-61455	18-4349
9-61500	18-1239
9-61501	18-0348
9-61502	18-0407
9-61503	18-0340
9-61504	18-1237
9-61505	18-0405
9-61507	18-1235
9-61508	18-1232
9-61509	18-0466
9-61511	18-0322
9-61513	18-61513
9-61600	18-0976

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9-61622	18-1234
9-61623	18-0864
9-61650	18-4024
9-61652	18-4022
9-61653	18-4024
9-61700	18-1271
9-61701	18-1270
9-61702	18-1275
9-61703	18-1256
9-61704	18-1273
9-61705	18-1274
9-61706	18-1265
9-61707	18-1266
9-61708	18-1267
9-62601	18-2619-1
9-62601-25	18-2619-1
9-62602	18-2614
9-62602-25	18-2614
9-62603	18-2617
9-62604	18-2615
9-62605	18-2613
9-62606	18-2699
9-62650	18-2918
9-63700	18-2946
9-63701	18-3877
9-63702	18-3878
9-63703	18-3874
9-63704	18-3880
9-63705	18-3881
9-63706	18-3876
9-63707	18-3879
9-63708	18-3883
9-63709	18-3860
9-63711	18-3878
9-63800	18-3855
9-63801	18-3857
9-63803	18-3852
9-63804	18-3854
9-63805	18-3853
9-63806	18-3858
9-63807	18-3851
9-63820	18-3837
9-63821	18-3836
9-63822	18-3838
9-63823	18-2888
9-63825	18-3839
9-63826	18-3866
9-63827	18-2960
9-63828	18-2956
9-63829	18-2964
9-63830	18-3803
9-63832	18-2963
9-63833	18-3802
9-63834	18-7110
9-63850	18-7400
9-63851	18-3861
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9-63853	18-3862
9-63854	18-3864
9-63855	18-3863
9-63856	18-3871
9-63900	18-3808
9-63902	18-3810
9-63903	18-3809
9-63950	18-3891
9-63951	18-3894
9-63952	18-3831
9-63953	18-3830
9-63955	18-99140
9-63956	18-3892
9-63958	18-3805
9-63959	18-3832
9-63960	18-3804
9-63961	18-3848

MALLORY (Cont.)	
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9-64100	18-4402
9-64101	18-4321
9-64102	18-4302
9-64106	18-4428
9-64107	18-4406
9-64108	18-4323
9-64109	18-4322
9-64110	18-4310
9-64111	18-4304-1
9-64112	18-4303-1
9-64113	18-4305
9-64114	18-4307
9-64115	18-4309
9-64117	18-4301
9-64200	18-4317
9-64201	18-4319
9-64204	18-4359
9-64207	18-4337
9-64209	18-4336
9-64210	18-4339
9-64211	18-4340
9-64212	18-4319
9-64213	18-4356
9-64214	18-4325
9-64215	18-4326
9-64216	18-4338
9-64217	18-64217
9-64221	18-64221
9-64401	18-4419
9-64402	18-4427
9-64404	18-4405
9-64405	18-4404
9-64406	18-4403
9-64407	18-4415
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9-64418	18-99073
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9-65301	18-0471
9-65302	18-0472
9-65303	18-0474
9-65400	18-0305
9-65401	18-0309
9-65402	18-0475
9-65500	18-0476
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9-65700	18-0677
9-65800	18-2971
9-65801	18-2991
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9-71502	18-2106
9-71503	18-2107
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9-71508	18-2114
9-71509	18-2115
9-71510	18-2116
9-71512	18-2436
9-71514	18-2136
9-71515	18-2137
9-71516	18-2435
9-71702	18-2432
9-71703	18-2433
9-72001	18-3722

MALLORY (Cont.)	
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9-72003	18-3723
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9-72004	18-3721
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9-72009	18-2560
9-72100	18-2603
9-72101	18-2604
9-72140	18-2192
9-72150	18-2149
9-72151	18-2162
9-72152	18-2163
9-72153	18-2161
9-72154	18-3752
9-72155	18-3751
9-72156	18-2145
9-72157	18-2190
9-72158	18-2158
9-72159	18-2159
9-72160	18-2157
9-72161	18-2622
9-72162	18-3760
9-72164	18-2303
9-72200	18-2176
9-72201	18-2177
9-72202	18-6399
9-72203	18-3725
9-72204	18-2178
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9-72400	18-2125
9-72401	18-2146
9-72402	18-6400
9-72403	18-2128
9-72404	18-2104
9-72405	18-2174
9-72406	18-2097
9-72408	18-6402
9-72409	18-9218
9-72410	18-2100
9-72412	18-21005
9-72413	18-6406
9-72414	18-6406
9-72415	18-21006
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9-72426	18-2100K
9-72450	18-2166
9-72460	18-2180
9-72461	18-2179
9-72462	18-2324
9-72463	18-2331
9-72475	18-2169
9-72476	18-2150
9-72477	18-2320
9-72500	18-2172
9-72501	18-2173
9-72502	18-2171
9-72503	18-2412
9-72504	18-2413
9-72505	18-2414
9-72506	18-2321
9-72507	18-2323
9-72510	18-72510
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9-72601	18-2191
9-72602	18-2376
9-72603	18-1567
9-72640	18-2298
9-72641	18-2299
9-72642	18-2354
9-72643	18-2298
9-72644	18-0557
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9-72650-10	18-22441-9
9-72651	18-2375
9-72652	18-2374
9-72653	18-2371

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-72654	18-2378
9-72655	18-2387
9-72656	18-72656
9-72657	18-8331
9-72659	18-1236
9-72660	18-4249
9-72700	18-2752
9-72701	18-2751
9-72702	18-2756
9-72703	18-2750
9-72704	18-2747
9-72705	18-2753-2D
9-72706	18-2764
9-72707	18-2765
9-72708	18-2758
9-72709	18-2763
9-72710	18-2744
9-72711	18-1074
9-72721	18-8368
9-72800	18-2780-1
9-72801	18-2781
9-72802	18-2779
9-72803	18-2757
9-72804	18-2770
9-72805	18-2748
9-72806	18-2745
9-72807	18-2759
9-72808	18-2762
9-72809	18-2761
9-72810	18-2760
9-72811	18-2746
9-72812	18-2768
9-72813	18-2767
9-72814	18-2780-1
9-72900	18-8218
9-72901	18-8205
9-72902	18-2601-1
9-72903	18-8219
9-72904	18-8206-1
9-72905	18-8212-1
9-72906	18-8218
9-72907	18-8219
9-72930	18-2771
9-72931	18-2772-1
9-73001	18-3601
9-73002	18-3602
9-73003	18-3603
9-73100	18-7311
9-73101	18-7314
9-73102	18-7316
9-73103	18-7315
9-73104	18-7312
9-73115	18-7321
9-73117	18-1728
9-73118	18-1710
9-73130	18-1705
9-73131	18-73131
9-73410	18-1551
9-73420	18-1550
9-73431	18-1550
9-73432	18-1560
9-73450	18-1551
9-73451	18-1564
9-73452	18-1566
9-73454	18-1565
9-73464	18-2236
9-73474	18-2202
9-73500	18-2210
9-73501	18-2207
9-73502	18-2208
9-73504	18-2209
9-73510	18-2315
9-73511	18-2310
9-73512	18-2309
9-73514	18-2308
9-73520	18-2289
9-73530	18-2290
9-73534	18-2216
9-73540	18-1293
9-73541	18-1287

MALLORY (Cont.)	
MALLORY No.	Sierra No.
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9-73543	18-1289
9-73544	18-1290
9-73550	18-1291
9-73560	18-2221
9-73561	18-2218
9-73564	18-2220
9-73890	18-73890
9-73891	18-73891
9-73892	18-73892
9-73893	18-73893
9-73900	18-3200
9-73901	18-3704
9-73902	18-3714
9-73903	18-3705
9-73904	18-4194
9-73905	18-4231
9-73906	18-3773
9-73907	18-73907
9-73908	18-3732
9-73909	18-3726
9-73911	18-2380
9-73912	18-3735
9-73914	18-73914
9-73915	18-4274
9-73918	18-73918
9-73951	18-3717
9-73952	18-3716
9-73953	18-3715
9-73960	18-3701
9-73961	18-3702
9-73963	18-3703
9-73964	18-73964
9-73978	18-73978
9-73979	18-73979
9-73990	18-73990
9-73991	18-3781
9-73992	18-3782
9-73993	18-73993
9-73994	18-73994
9-74000	18-8366
9-74001	18-8365
9-74002	18-8362-1
9-74100	18-2656
9-74101	18-2658
9-74102	18-2659
9-74103	18-2660
9-74104	18-2694
9-74105	18-2684
9-74106	18-2623
9-74107	18-8341
9-74108	18-74108
9-74109	18-8373
9-74110	18-8374
9-74111	18-8337
9-74112	18-2657
9-74113	18-2692
9-74114	18-2691
9-74115	18-2685
9-74200	18-2626
9-74201	18-2655
9-74202	18-2654
9-74203	18-2653
9-74204	18-2635
9-74205	18-2624
9-74206	18-2646-1
9-74207	18-2640
9-74208	18-8382
9-74209	18-2642
9-74210	18-2697-1
9-74212	18-2628
9-74300	18-2645
9-74301	18-2643
9-74302	18-2644
9-74303	18-2648
9-74304	18-2652
9-74400	18-2665
9-74401	18-2671
9-74402	18-2672
9-74500	18-0020

MALLORY (Cont.)	
MALLORY No.	Sierra No.
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9-74502	18-0021
9-74503	18-0028
9-74504	18-74504
9-74507	18-74507
9-74510	18-74510
9-74511	18-99073
9-74512	18-74512
9-74513	18-74513
9-74514	18-0023
9-74515	18-74515
9-74516	18-0024
9-74518	18-99104
9-74526	18-74526
9-74527	18-74527
9-74528	18-0030
9-74529	18-0031
9-74530	18-0027
9-74531	18-0026
9-74534	18-0025
9-74535	18-74535
9-74539	18-2794-1
9-74540	18-74540
9-74544	18-74544
9-74546	18-74546
9-74700	18-8335
9-74701	18-8338
9-74702	18-8339
9-74703	18-8340
9-74805	18-74805
9-75100	18-1190
9-75104	18-1397
9-75106	18-1179
9-75107	18-1143
9-75108	18-1162
9-75110	18-1166
9-75111	18-1157
9-75112	18-1158
9-75113	18-1153
9-75114	18-1155
9-75115	18-1173
9-75117	18-1165
9-75118	18-1156
9-75119	18-1197
9-75120	18-1159
9-75121	18-1117
9-75122	18-1161
9-75123	18-1160
9-75125	18-1193
9-76100	18-2016
9-76101	18-2076
9-76102	18-2003
9-76103	18-2007
9-76104	18-2008
9-76105	18-2009
9-76106	18-2010
9-76107	18-2011
9-76108	18-2013
9-76109	18-2014
9-76110	18-2048
9-76111	18-2049
9-76112	18-2050
9-76113	18-2051
9-76114	18-2052
9-76115	18-2053
9-76116	18-2054
9-76117	18-2055
9-76119	18-2077
9-76127	18-0579
9-76128	18-0580
9-76129	18-0583
9-76130	18-2056
9-76131	18-0500
9-76133	18-2154
9-76134	18-2155
9-76136	18-2353
9-76200	18-2018
9-76201	18-2025
9-76202	18-2002
9-76203	18-2026

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-76204	18-2027
9-76205	18-2059
9-76206	18-2060
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9-76208	18-2030
9-76209	18-2031
9-76210	18-2032
9-76211	18-2033
9-76212	18-2001
9-76213	18-2064
9-76214	18-2065
9-76217	18-8326
9-76218	18-2029
9-76219	18-2061
9-76220	18-2062
9-76221	18-8300
9-76227	18-2058
9-76228	18-2020
9-76230	18-2094
9-76410	18-0554
9-76411	18-0296
9-76412	18-0265
9-76413	18-0297
9-76414	18-0587
9-76421	18-0265
9-76422	18-0266
9-76423	18-0267
9-76500	18-7145
9-76501	18-7173
9-76502	18-7170
9-76503	18-2516
9-76504	18-7198
9-76505	18-7153
9-76506	18-7105
9-76507	18-7117
9-76508	18-2996
9-76509	18-7100
9-76511	18-7134
9-76512	18-2944
9-76516	18-0858
9-76517	18-2536
9-76518	18-2769
9-76519	18-7101
9-76520	18-7102
9-76521	18-7104
9-76522	18-7108
9-76525	18-7118
9-76526	18-7120
9-76527	18-7127
9-76528	18-7130
9-76529	18-7133
9-76530	18-7135
9-76531	18-7137
9-76532	18-7128
9-76533	18-7138
9-76535	18-7140
9-76536	18-7142
9-76537	18-7143
9-76539	18-7146
9-76540	18-7151
9-76541	18-7155
9-76542	18-7157
9-76543	18-7158
9-76544	18-7159
9-76545	18-7160
9-76546	18-7161
9-76547	18-7162
9-76549	18-7167
9-76550	18-7168
9-76551	18-7169
9-76552	18-7172
9-76553	18-7174
9-76554	18-7176
9-76555	18-7178
9-76556	18-7180
9-76557	18-7183
9-76559	18-7188
9-76562	18-7426
9-76564	18-7419
9-76565	18-7420

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-76567	18-7403
9-76568	18-7445
9-76569	18-7961
9-76571	18-7475
9-76573	18-7485
9-76574	18-7440-1
9-76578	18-7956
9-76579	18-7956
9-76581	18-7449
9-76586	18-8325
9-76615	18-7436
9-76651	18-7121
9-76652	18-7401
9-76653	18-4253-9
9-76654	18-7404
9-76689	18-76689
9-76690	18-76690
9-76691	18-76691
9-76692	18-76692
9-76693	18-76693
9-76694	18-76694
9-76695	18-76695
9-77000	18-2702-04D
9-77000-20	18-2702
9-77001	18-4288
9-77001-20	18-4288
9-77002	18-2341-1
9-77002-20	18-2341-1
9-77003	18-2701
9-77004	18-2701-04
9-77100	18-2461
9-77101	18-2464
9-77102	18-2462
9-77103	18-2463
9-77200	18-2465-9
9-77200-20	18-2465
9-77201	18-2466-9
9-77201-20	18-2466
9-77900	18-8357
9-77901	18-2625
9-77902	18-8361
9-77903	18-8358
9-77904	18-8359
9-78001	18-1240
9-78002	18-4261
9-78003	18-2742
9-78005	18-2715
9-78007	18-2534
9-78009	18-2539
9-78013	18-4251
9-78100	18-0577
9-78103	18-3719
9-78105	18-4296
9-78106	18-2342
9-78107	18-3712
9-78108	18-2343
9-78109	18-4295
9-78110	18-3151
9-78111	18-2357
9-78112	18-2261
9-78114	18-3198
9-78115	18-3199
9-78117	18-3713
9-78120	18-2382
9-78121	18-2381
9-78126	18-2346
9-78127	18-3229
9-78129	18-3231
9-78130	18-3197
9-78132	18-2130
9-78133	18-2286
9-78134	18-2349
9-78135	18-2348
9-78137	18-4267
9-78138	18-4270
9-78139	18-3219
9-78140	18-3220
9-78141	18-4273
9-78212	18-0605
9-78213	18-0619

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-79000	18-9098
9-79001	18-9099
9-79101	18-2411
9-79126	18-2415
9-79127	18-2401
9-79200	18-2405
9-79202	18-2256
9-79203	18-2259
9-79800	18-4442
9-79801	18-9803
9-79802	18-9802
9-79803	18-9801
9-79804	18-9800
9-79805	18-9861
9-79806	18-9806-1
9-79807	18-9842
9-79808	18-9868
9-79809	18-9854
9-79810	18-9809
9-79811	18-9847
9-79812	18-9872
9-79813	18-79813
9-79814	18-79814
9-79815	18-79815
9-79816	18-79816
9-79816-24	18-79816-24
9-79817	18-79817
9-79820	18-79820
9-79821	18-9870
9-79822	18-9896
9-79823	18-79823
9-79824	18-9141
9-79825	18-79825
9-79833	18-79833
9-79834	18-79834
9-81000	18-9783
9-81001	18-9782
9-81002	18-9781
9-81003	18-9794
9-81004	18-9788
9-81006	18-81006
9-81100	18-81100
9-81101	18-81101
9-81102	18-81102
9-81103	18-81103
9-82100	18-9550-0
9-82101	18-9550-3
9-82150	18-9750-0
9-82151	18-9750-0
9-82200	18-9013
9-82201	18-9024
9-82202	18-9080
9-82250	18-9570-0
9-82275	18-9775
9-82276	18-9065
9-82300	18-9500-1
9-82301	18-9500-2
9-82302	18-9500-3
9-82303	18-9500-4
9-82305	18-9500-7
9-82311	18-9798
9-82350	18-9420-2
9-82351	18-9420-3
9-82352	18-9420-7
9-82360	18-9410-2
9-82361	18-9410-4
9-82363	18-9410-7
9-82380	18-9400-2
9-82382	18-9400-4
9-82383	18-9400-7
9-82390	18-9440-2
9-82391	18-9440-3
9-82392	18-9440-4
9-82393	18-9440-7
9-82400	18-9600-0
9-82401	18-9600-2
9-82402	18-9600-5
9-82403	18-9600-6
9-82404	18-9600-7
9-82500	18-9650-0

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-82501	18-9650-2
9-82502	18-9650-5
9-82503	18-9650-6
9-82504	18-9650-7
9-82601	18-9620-2
9-82602	18-9620-5
9-82700	18-9200
9-82750	18-9710-1
9-82751	18-9710-0
9-82752	18-9700-2
9-82801	18-9680-2
9-82802	18-9680-5
9-82804	18-9680-7

MOELLER

MOELLER No.	Sierra No.
33418	18-8083
33421	18-8084
33480	18-8092
33481	18-8076
33482	18-8085
33484	18-8106
33485	18-4462
33486	18-8085
34313	18-8000
34375	18-8049
33212-10	18-7307
33319-10	18-7790
33320-10	18-7775-1
33321-10	18-7776-1
33323-10	18-7844
33324-10	18-7845
33325-10	18-7789
33389-10	18-8032
33400-10	18-8063
33401-10	18-8042
33405-10	18-8074
33418-10	18-8083
33419-10	18-8082
33420-10	18-8068
33421-10	18-8084
33430-10	18-8055
33432-10	18-8054
33434-10	18-8073
33436-10	18-8040
33450-10	18-8078
33451-10	18-8088
33461-10	18-8071
33463-10	18-8078
33464-10	18-8062
33467-10	18-8079
33470-10	18-8077
33473-10	18-8070
33475-10	18-8069
33476-10	18-8094
33477-10	18-80402
33480-10	18-8092
33481-10	18-8076
33482-10	18-8076
33484-10	18-8062
33485-10	18-4462
33486-10	18-8085
33487-10	18-80405
33491-10	18-8078
33492-10	18-8088
33496-10	18-80406
33497-10	18-80403
33498-10	18-80401
33501-10	18-80400
33502-10	18-80401
33503-10	18-8071
34391-10	18-8058
34394-10	18-8017
34395-10	18-8013
34590-10	18-8005
34690-10	18-8004
99076-10	18-9010
99077-00	18-8998
99082-00	18-8999

OSCO

OSCO No.	Sierra No.
106	18-1941
121	18-0471
150	18-1911
188	18-1922
402	18-6600
480	18-2941
639	18-1913
689	18-1945
794	18-1946
826	18-1940
879	18-1905
992	18-1999
994	18-1997-1
1851	18-1906
2018	18-1907
2076	18-1975-1
2441	18-1902
2442	18-1903
3320	18-1908
3322	18-1985
4354	18-1976-1
5538	18-1973
5603	18-1962-1
5604	18-1958-1
5639	18-1944
5805	18-1931-1
5862	18-1954-1
5944	18-0470
6022	18-0473
6108	18-0305
6325	18-1972
6351	18-1971
6562	18-0309
6705	18-1955-1
6771	18-1978
7056	18-1914
7081	18-1915
7169	18-1916
7296	18-1917
7386	18-1918
7387	18-1919
7624	18-1924
7752	18-1925
7753	18-1926
7772	18-1927
7854	18-8112
7924	18-1928
7992	18-1929
7993	18-1933
8068	18-1934
8125	18-1982
8128	18-1984
8243	18-1983
8502	18-1974-1
8561	18-1937
8759	18-1960-1
9011	18-1957-1
9015	18-1938
9234	18-1948
9745	18-1952-1
9798	18-1956-1
9863	18-1921
28001	18-1996
29001	18-1899
35908	18-2971
41812	18-2554
47510	18-2553
48043	18-2832
50456	18-1909
52076	18-2833
52374	18-1986
54870	18-1912
56879	18-1935-1
58764	18-0353
60207	18-4008
60252	18-4009
99204	18-1939
1016004	18-8111
1016012	18-4258
0188-G	18-2875

OSCO (Cont.)

OSCO No.	Sierra No.
0879-G	18-0113
0879-MK	18-8500
106-T	18-1942
121-MK	18-8501
143-DEG	18-3551
2076-MK	18-8551
244-MK	18-8502
28001-MK	18-8503
29001-MK	18-8504
3320-MK	18-8554
3320-MK-X	18-8555
3322-MK	18-8556
4354-MK	18-8505
480-FW	18-0472
480-MK	18-4360
480-MK-FW	18-8506
50456-G	18-0943
50456-MK	18-8507
5538-G	18-2819
5538-MK	18-8508
560-MK	18-8509
56879-MK	18-8510
5805-MK	18-8511
60252-MK	18-8512
6325-MK	18-8552
6371-MK	18-4362
6371-MK-SP	18-8514
6562-MK	18-8515
7056-MK	18-8516
7081-GH	18-0474
7081-MK	18-8517
7087-MK	18-8518
7087-OR	18-7512
7114B2	18-1953-2
7169-MK	18-8519
7214-MK	18-8520
7234B	18-1950-1
7235B	18-1951-1
775-MK	18-8521
775-MK-A	18-8522
7772-MK	18-8523
799-MK	18-8524
8125-MK	18-8544
8128-MK	18-8546
8243-MK	18-8545
826-MK	18-8526
826-MK-SS	18-8527
826-SS	18-8528
8503A	18-1970-1
8503A-MK	18-8529
8503-GB	18-0672
8503-GO	18-2849
8503-GR	18-0897
8561-G	18-0881
8561-MK	18-8530
8759-MK	18-8531
9011-MK	18-8532
9015-G	18-0475
9015-MK	18-8547
9745-MK	18-8533
9863-G	18-0943
9863-MK	18-8534
992-G	18-2854
992-G-FW	18-0476
992-MK	18-4364
992-MK-FW	18-8535
994-MK	18-8536
994S	18-1949
CRR-1	18-1999
CRR-MK-FW	18-8535
CS-GH	18-2909
CVCR-MK	18-8536
CV-GH	18-0872
CV-GH	18-0872
CW994	18-1898
CW-GH	18-0418
CY4-GH	18-2896
CY6-GH	18-2830
FL994	18-1998-1
FL-994MK	18-8538

OSCO (Cont.)

OSCO No.	Sierra No.
FLCR818	18-1998-1
FL-GH	18-0183
M0002	18-0677
MC552-SB	18-1994
MC55-TSB	18-1977-1
MWS	18-1995
MWS-G	18-1209
NWK	18-8540
VO418	18-1930-1
VO-GH	18-2991
VO-MK	18-8539

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420101	TG4002252
420102	TG4003252
420103	TG4045252
420104	TG4046252
420105	TG4016252
420108	TG4004252
420109	TG4005252
420111	TG40062
420112	TG40082
420118	TG40072
420119	TG40092
420121	TG40302
420122	TG40312
420123	TG40322
420124	TG40332
420125	TG40342
420128	TG19522
420129	TG19532
420201	RK19402
420202	RK19412
420203	RK19422
420204	RK19432
420208	RK19492
420209	RK19482
420211	RK19442
420212	RK19452
420213	RK19462
420218	RK19542
420219	RK19552
420241	RK40142
420242	RK40152
420243	RK40482
420245	RK40362
420248	RK40172
420249	RK40352
420251	RK40102
420252	RK40122
420258	RK40112
420259	RK40132
420290	UN19700
420291	UN19710
420292	UN19720
420350	MP39062-1
420351	MP39042
420360	MP39122
420361	MP39782
420365	MP39202
420366	MP41032
420369	MP39832
420375	MP41042
420379	MP39802
420381	MP41002
420382	MP39762
420383	MP41072-1
420385	MP41012
420386	MP41082
420390	MP39532
420396	MP39392
420400	MP39612
420410	MP39572
420415	MP39692
420416	MP39682
420420	MP39312
420427	MP39162

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SEADOG No.	Sierra No.
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420441	RK21892
420446	RK21892
420460	TG21132
420465	TG40002
420479	MP39242
420486	MP40962
420487	MP40972-1
420489	MP40992
420101-1	TG40020-1
420102-1	TG40030-1
420103-1	TG40450-1
420104-1	TG40460-1
420105-1	TG40160-1
420108-1	TG40040-1
420109-1	TG40050-1
420111-1	TG40060
420112-1	TG40080
420118-1	TG40070
420119-1	TG40090
420121-1	TG40300
420122-1	TG40310
420123-1	TG40320
420124-1	TG40330
420125-1	TG40340
420128-1	TG19520
420129-1	TG19530
420201-1	RK19400
420202-1	RK19410
420203-1	RK19420
420204-1	RK19430
420208-1	RK19490
420209-1	RK19480
420211-1	RK19440
420212-1	RK19450
420213-1	RK19460
420218-1	RK19540
420219-1	RK19550
420241-1	RK40140
420242-1	RK40150
420243-1	RK40480
420245-1	RK40360
420248-1	RK40170
420249-1	RK40350
420251-1	RK40100
420252-1	RK40120
420258-1	RK40110
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420361-1	MP39780
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420369-1	MP39830
420375-1	MP41040
420379-1	MP39800
420381-1	MP41000
420382-1	MP39760
420383-1	MP41070-1
420385-1	MP41010
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420390-1	MP39530
420396-1	MP39390
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420420-1	MP39310
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420422-1	MP39320
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420429-1	MP39300
420441-1	RK21890
420446-1	RK21890
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420486-1	MP40960

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420488-1	MP40990
420489-1	MP40990

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2218KD	18-3933
2638KD	18-3960
2834KD	18-3963
2875KD	18-3918
2895KD	18-3919
2905KD	18-3920
3000KD	18-3910
3002PS	18-4600
3008P2	18-4525
3008P3	18-4540
3008PS	18-4510
3008S2	18-4560
3008S3	18-4575
3008SS	18-4545
3009P2	18-4520
3009P3	18-4535
3009PS	18-4505
3011P3	18-4105
3011PS	18-4125
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3015P3	18-4104
3015PS	18-4124
3016P4	18-4132
3016PS	18-4128
3016S4	18-4133
3016SS	18-4129
3018P3	18-4102
3018PS	18-4122
3018S3	18-4101
3018SS	18-4121
3019P3	18-4067
3019PS	18-4065
3019S3	18-4068
3019SS	18-4066
3020KD	18-3911
3020KD	18-3911
3021P3	18-4103
3021PS	18-4123
3023P2	18-4530
3023P3	18-4515
3023PS	18-4500
3027P3	18-4127
3027PS	18-4107
3030KD	18-3912
3030KD	18-3912
3030P2	18-4142
3030P3	18-4143
3030PS	18-4141
3031P3	18-4099
3031PS	18-4097
3032P3	18-4093
3032PS	18-4091
3036P3	18-4126
3036PS	18-4106
3072P3	18-4064
3072PS	18-4063
3073P3	18-4100
3073PS	18-4120
3102PS	18-4600
3108P2	18-4525
3108P3	18-4540
3108PS	18-4510
3108S2	18-4560
3108S3	18-4575
3108SS	18-4545
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31164P4	18-4132
3116PS	18-4128
3116S4	18-4133
3116SS	18-4129
3118P3	18-4102
3118PS	18-4122
3118S3	18-4101
3118SS	18-4121
3119P3	18-4067
3119PS	18-4065
3119S3	18-4068
3119SS	18-4066
3121P3	18-4103
3121PS	18-4123
3123P2	18-4530
3123P3	18-4515
3123PS	18-4500
3125KD	18-3921
3127P3	18-4127
3127PS	18-4107
3130P2	18-4142
3130P3	18-4143
3130PS	18-4141
3131P3	18-4099
3131PS	18-4097
3132P3	18-4093
3132PS	18-4091
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3172PS	18-4063
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3228KD	18-3969
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3520KD	18-3906
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3544KD	18-3934
3625KD	18-3907
3685KD	18-3975
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33012	18-7830
33031	18-7829
33032	18-7856-1
33033	18-7831
33044	18-7855
33118	18-7867
33225	18-7844
33225	18-7845
33398	18-7802
33943	18-7860
51036	18-7879-1
51061	18-7876

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51307	18-7878
51334	18-7910
51348	18-7884
51348	18-7915
51356	18-7914
51358	18-7902
51365	18-7911
51394	18-7916
51515	18-7875
51773	18-7887
51791	18-7880
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	18-0214	Mercury Marine	23-1761518	986-987
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	18-0310	Volvo	861251	960
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	18-0311	Volvo	3854942	960
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	18-0868	Chris-Craft	16.50-00232	567
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	18-3118	Mercury Marine	46-77822A1	402
	18-3119	OMC	983298	864
	18-3121	OMC	911703	864
	18-3122	Honda	19231-ZW1-003	266
	18-3122	Mercury Marine	817276 1	402, 723
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1	18-3125	Johnson Pump	3298-0000	553
	18-3126	OMC	321940	295
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	18-3133	OMC	331979	322
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1	18-3136	OMC	323626	322
	18-3138	OMC	334897	295
	18-3139	Mercury Marine	46895	402
1	18-3140	Sherwood Pump	10931	884
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	18-3141	OMC	313176	864
	18-3142	Yamaha	68T-44323-00-00	503
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	18-3145	OMC	911844	864
	18-3147	Mercury Marine	817275T4	724
	18-3148	Mercury Marine	46-84277M	406
	18-3148	Mercury Marine	46-84277T	406
	18-3148	Yamaha	682-W0078-A1-00	506
	18-3149-1	Mercury Marine	46-42040A5	403
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	18-3164	Yamaha	6L5-44322-00-00	502
	18-3166	Yamaha	6E0-44366-00-00	504
	18-3167	Volvo	275595	986-987
	18-3168	Crusader	20309	597
	18-3168	Chrysler Inboard	10927	575
	18-3168	Sherwood Pump	10927	554
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	18-3169	Sherwood Pump	12859	554
	18-3169	Crusader	40057	597
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	18-3173	Yamaha	61A-44311-01-00	502
	18-3175	Volvo	858467	938
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	18-3186	Yamaha	63D-44323-00-00	503
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	18-3193	Suzuki	17471-92D10	472
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	18-3264	Suzuki	17400-93-J00	472
	18-3265	Mercury Marine	47-43026Q06	404
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	18-3267	Suzuki	17400-98J00	473
	18-3268	Honda	90752-ZV4-650	266
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	18-3300	Mercury Marine	28-83444M	402
	18-3300	Yamaha	90280-04M00-00	502
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	18-3303	Johnson Pump	01-42401	553
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	18-3305	Yamaha	90280-03024-00	502
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	18-3306	Yanmar	119773-42600-00	551
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	18-33104	Mercury	802632T	702
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	18-3314			405
	18-3315-2	OMC	435929	300
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	18-3317	Mercury Marine	46-96148A8	725
	18-3318	Mercury Marine	47-59362Q08	724
	18-3319	Mercury Marine	46-42579A4	405
	18-3320			725
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18-3350	Mercury Marine	94576	723
18-3351	Mercury Marine	94916	723
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18-3357	Yamaha	646-44323-00-00	503
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18-3368	OMC	396809	294
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18-3400	OMC	391698	300
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18-3405	OMC	435959	295
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18-3407	Mercury Marine	817275A09	404
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18-3505	Yamaha	63V-44365-10-00	504
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	18-5231-1	OMC	582365	165, 277
	18-5239			917
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	18-5241	Chrysler Force	F12181-1	245
	18-5241	McCulloch	38850115	245
	18-5243	Mercury Marine	888731	672
	18-5243	Mercury Marine	898253T23	672
	18-5244	Pleasurecraft	RA108009	617
	18-5244	Mercury Marine	884792	672
	18-5244	Mercury Marine	898253T22	672
	18-5245	Pleasurecraft	R103011	616
	18-5245	Mercury Marine	884790	672
	18-5245	Mercury Marine	898253013	672
	18-5246	Mercury Marine	898253T28	670
	18-5247	Mercury Marine	898253T29	670
	18-5248	OMC	3854217	838
	18-5248	Volvo	3854217	914
2	18-5250	Mercury Marine	34235Q1	670
2	18-5250	Mercury Marine	34235T1	670
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2	18-5251	OMC	173619	836
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2	18-5260	OMC	987926	836
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	18-5266			556, 586, 615, 670, 836, 913
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	18-5271			556, 586, 609, 615, 670, 836
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	18-5273	Mercury Marine	805759Q3	670
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	18-5278	Mercury Marine	850484T3	671
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	18-5280	Mercury Marine	811635Q2	671
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	18-5301			558, 569, 587, 588, 616, 671, 838, 914, 969

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18-5303	Chrysler Inboard	2808870	568
18-5303	Indmar	751007	609
18-5303	Mercury Marine	392-898253005	671
18-5303	OMC	987136	837
18-5303	OMC	987894	837
18-5303	OMC	980893	837
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18-5305	Volvo	243799	913
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18-5309-1	OMC	980902	843
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18-5313-1	Mallory	YL624MW	560, 591, 618, 843
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18-5314	Chrysler Inboard	2421820	568
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18-5344	OMC	382125	837
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18-5353	OMC	984398	838
18-5353	Volvo	841926	914
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18-5354	OMC	3854548	838
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18-5361	Mercury Marine	811635	672
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18-5369	Mercury Marine	392-6318	672
18-5369	OMC	982336	838
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18-5369	Pleasurecraft	RA108002	617
18-5375	Crusader	12532	589
18-5375	Crusader	1003317	589
18-5375	OMC	382133	838
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18-5376	Crusader	20222	589
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18-5384	Crusader	12528	589
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18-5385	Mercury Marine	393-9459	673
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18-5386	OMC	980152	838
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18-5389	Mercury Marine	393-4988T2	673
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	18-5403	Crusader	41074	587
	18-5403	Crusader	41089	587
	18-5403	Mercury Marine	392-9089, T	672
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	18-5406	Volvo	3854261	914
	18-5407	Crusader	41059	588
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	18-5411	Crusader	1003318	588
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	18-5413	OMC	987986	838
	18-5413	Volvo	3854218	914
	18-5418	Mercury Marine	898253008	672
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	18-5418	OMC	384735	838
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	18-5420	Mercury Marine	65864	672
	18-5420	Mercury Marine	78016	672
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	18-5427	Crusader	705786	588
	18-5427	Chris-Craft	16.69-0022	557
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	18-5433	Crusader	41080	592
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18-70931	Mercury Marine	32-96879	738
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18-70933	Mercury Marine	32-861634	736
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	18-7099	Volvo	856470	932
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	18-7121	OMC	308621	361, 907
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NOTES

NOTES

NOTES

SIERRA CUSTOMER SATISFACTION WARRANTY

Limited Warranty:

SIERRA INTERNATIONAL INC. ("SIERRA") warrants its products to be free of defects in workmanship and materials for the useful life of the product (the "Warranty"). If a SIERRA product fails to comply with the Warranty, SIERRA will repair or replace the defective product free of charge. The Warranty is subject to the additional terms, conditions and limitations set forth below.

Warranty Claims for Professionally Installed Products:

For any SIERRA product that was originally installed on a vessel by a dealer or other professional installer that fails to comply with the Warranty, in addition to repairing or replacing the product free of charge, SIERRA will also reimburse the customer for reasonable labor charges incurred to replace the product, and reasonable towing and other similar incidental expenses incurred as a result of the failure of the product to comply with the Warranty. Labor will be calculated based on the installer's posted shop rate that is competitive with their local market rates. The original work order along with the original invoice and a copy of the new re-work order must be provided to SIERRA to file a claim for reimbursement of labor expenses. Towing charges will also be paid based on reasonable and customary rates in the local trading area. A copy of the original invoice for the towing service must be provided to SIERRA to file a claim for reimbursement of towing expenses.

ALL PROFESSIONAL INSTALLER WARRANTY CLAIMS MUST BE SUBMITTED IN ACCORDANCE WITH THE FOLLOWING PROCEDURE:

WITHOUT LABOR CLAIM – The dealer must return any allegedly defective SIERRA product to the distributor from whom it was purchased for analysis. The product shall be tagged with the SIERRA part number, date of purchase and the alleged cause of failure. The distributor will then forward the product to SIERRA with a request for credit. If SIERRA determines that the part failed to comply with the Warranty and otherwise qualifies for Warranty coverage under the terms hereof, SIERRA will issue credit for the product to the distributor. The distributor will reimburse the dealer. SIERRA will not issue credit for any products that are not returned to SIERRA. Products not manufactured or distributed by SIERRA will be held for disposition for 30 days.

WITH LABOR CLAIM – All warranty claims for which reimbursement of labor and/or towing expenses is sought are subject to prior authorization. Please call 217-324-9428 to discuss any such claim with a SIERRA representative. In order to process all claims quickly and efficiently, the following must be shipped directly to SIERRA via a traceable and insurable method (i.e. UPS, Federal Express, Registered U.S. Mail, etc.):

1. The allegedly defective product and any related damaged parts.
2. A written estimate detailing the following information:
    a. A complete list, including part numbers of all products required for the warranty repair.
    b. The shop labor rate and a breakdown of the time required for the repair.
    c. The year, model and serial number of the warranted engine or drive.
    d. The name and address of the distributor the products were purchased from.
    e. The name, address and phone number of the customer.
3. The original work order or receipt detailing the initial installation of the allegedly defective product.
4. Any receipts detailing additional expenses.

Failure to provide required documentation and information may void all or part of the Warranty coverage.

Proof of delivery will be required on all lost shipments.
NOTE: Concerning labor claims on older products that cannot be rectified due to the unavailability of OEM replacement parts; SIERRA reserves the right to extend only the market value of the OEM product.

Send claims to:
TECHNICAL SERVICE
SIERRA INTERNATIONAL INC.
1 Sierra Place
Litchfield, IL 62056-3029
(217) 324-9428

Limitations:

THE EXPRESS WARRANTY SET FORTH ABOVE IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. SIERRA does not warrant against, and the Warranty shall be void with respect to, damages or defects arising out of any of the following:

- improper or abnormal use or handling of SIERRA's products;
- installation or use of a SIERRA product in a manner that is inconsistent with SIERRA's application information, guidelines, instructions and/or specifications;
- defects in products or components not manufactured by SIERRA;
- non-SIERRA made products or components;
- SIERRA products transferred from a vessel on which they were originally installed;
- SIERRA products transferred from the engine on which they were originally installed;
- failure to maintain SIERRA products in accordance with SIERRA's application information, guidelines, instructions and/or specifications;
- ordinary wear and tear resulting from the operation and/or use of the SIERRA product.

This warranty also does not apply to products which have been altered or upon which repairs have been affected or attempted by persons other than pursuant to written authorization by SIERRA. In addition, this warranty is only valid with respect to products purchased from Sierra and its authorized dealers and resellers and is not transferable.

THIS STATEMENT OF LIMITED WARRANTY IS NOT A STATEMENT OF THE USEFUL LIFE OF ANY SIERRA PRODUCT. WHEN SIERRA WARRANTS ITS PRODUCTS FOR THE USEFUL LIFE OF THE PRODUCT, THIS DOES NOT GUARANTEE THAT THE PRODUCT WILL LAST FOREVER OR FOR THE LIFE OF THE VESSEL. THE LENGTH OF THE USEFUL LIFE OF SIERRA'S PRODUCTS WILL VARY DEPENDING ON THE TYPE OF PRODUCT, AS SPECIFIED IN SIERRA'S APPLICATION INFORMATION, GUIDELINES, INSTRUCTIONS AND SPECIFICATIONS FOR EACH PARTICULAR PRODUCT. PLEASE REFER TO THE INFORMATION PROVIDED WITH YOUR SIERRA PRODUCT IN ORDER TO DETERMINE THE USEFUL LIFE OF THAT PRODUCT.

The sole and exclusive obligation of SIERRA shall be to repair or replace the defective products in the manner set forth above. SIERRA shall not have any other obligation with respect to the products or any part thereof, whether based on contract, tort, strict liability or otherwise. Under no circumstances, whether based on this Warranty or otherwise, shall SIERRA be liable for any special, punitive or consequential damages.

SIERRA's employees or representatives' ORAL OR OTHER WRITTEN STATEMENTS DO NOT CONSTITUTE WARRANTIES, shall not be relied upon by customer, and are not a part of the warranty stated herein.

If any part of this Limited Warranty is determined to be void or illegal, the remainder shall remain in full force and effect.

WARRANTY

GENUINE PARTS. AN INDUSTRY-LEADING WARRANTY.



the best in the business

Sierra
Marine Engine and Drive Parts

WARRANTY

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